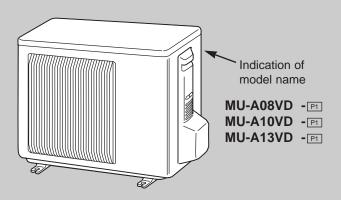


No. OB397

# **SERVICE MANUAL**

Wireless type Models
MU-A08VD-P1
MU-A10VD-P1
MU-A13VD-P1



# **CONTENTS**

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# NOTE:

- This service manual describes technical data of outdoor units.
- As for indoor units MS-A08VD -PI, MS-A10VD -PI and MS-A13VD -PI, refer to the service manual OB396.

# **TECHNICAL CHANGES**

## MU-07UV -₱1 → MU-A08VD -₱1

- 1. Outdoor unit model has been changed.
  - •Dimension has been changed. (780W×540H×255D → 800W×550H×285D)
  - •Valve bed has been added.

1

- 2. Compressor has been changed. (RH135VGCC → RH135VHCC)
- 3. Outdoor fan motor has been changed. (RA6V23-HA → RA6V21-AC)
- 4. Outdoor fan motor capacitor has been changed.
- 5. Compressor capacitor has been changed.

# MU-10UV -₱1 → MU-A10VD -₱1

- 1. Outdoor unit model has been changed.
  - •Dimension has been changed. (780W×540H×255D → 800W×550H×285D)
  - •Valve bed has been added.
- 2. Compressor has been changed. (RH165VGCC → RH145VHCC)
- 3. Outdoor fan motor has been changed. (RA6V23-HA → RA6V21-AC)
- 4. Outdoor fan motor capacitor has been changed.
- 5. Compressor capacitor has been changed.

# MU-13UV - P1 → MU-A13VD - P1

- 1. Outdoor unit model has been changed.
  - •Dimension has been changed. (780W×540H×255D → 800W×550H×285D)
  - •Valve bed has been added.
- 2. Compressor has been changed. (RH231VHAC → RH207VHAC)
- 3. Outdoor fan motor has been changed. (RA6V33-FA → RA6V33-KA)
- 4. Outdoor fan motor capacitor has been changed.
- 5. Compressor capacitor has been changed.

# PART NAMES AND FUNCTIONS

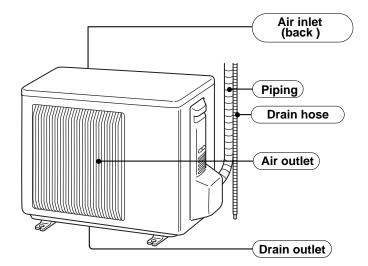
# **OUTDOOR UNIT**

MU-A08VD -P1

2

MU-A10VD -P1

MU-A13VD -P1



# **SPECIFICATION**

3

	Outdoor model		MU-A08VD - P1	MU-A10VD - P1	MU-A13VD - P1			
	Francisco			O				
	Function			Cooling				
	Power supply			Single phase 220-230-240V, 50Hz				
ity	Capacity	kW	2.3-2.3-2.3	2.75-2.75-2.75	3.7-3.7-3.7			
Capacity	Dehumidification	ℓ /h	1.0	1.2	1.7			
ပိ	Air flow	m³ /h	1740-18	00-1860	1848-1872-1896			
cal	Starting current	Α	17-18-19	18-19-20	28-29.5-31			
Electrical data	Compressor motor current	Α	2.85-2.85-2.84	3.22-3.22-3.21	4.53-4.52-4.51			
Elect	Fan motor current	Α	0.24-0.2	25-0.25	0.33-0.34-0.35			
Coef	ricient of performance (C.O	.P)	3.24-3.24-3.24	3.46-3.46-3.46	3.36-3.36-3.36			
	Model		RH135VHCC	RH145VHCC	RH207VHAC			
Compressor	Output	W	650	700	1000			
du	Winding	Ω	C-R 4.18	C-R 4.03	C-R 2.59			
ပိ	resistance (at20°C)	72	C-S 5.76	C-S 5.71	C-S 3.94			
_	Model		RA6V2	RA6V33-KA				
Fan motor	Winding	Ω	WHT-B	LK 347	WHT-BLK 215			
шЕ	resistance (at20°C)	72	BLK-RED 281 BLK-RED		BLK-RED 307			
	Dimensions W×H×D	mm		800×550×285				
	Weight	kg	3	1	36			
	Sound level	dB	44-4	5-46	47-47-48			
	Fan speed	rpm	725-74	5-770	835-845-855			
Special remarks	Fan speed regulator							
Spe	Refrigerant filling capacity (R22)	kg	9.0	55	1.05			
	Refrigeration oil (Model)	СС	300 (N	MS56)	520 (MS56)			

NOTE: Test conditions are based on JIS C 9612.

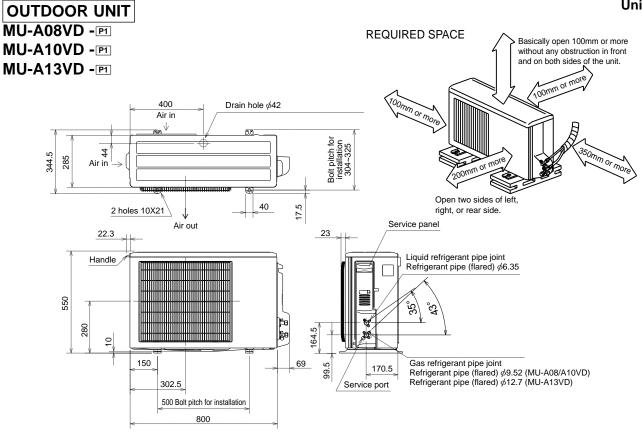
Cooling : Indoor DB27°C / WB19°C Outdoor DB35°C / WB24°C

Indoor-Outdoor piping length 5 m

# 4

# **OUTLINES AND DIMENSIONS**





5

# **WIRING DIAGRAM**

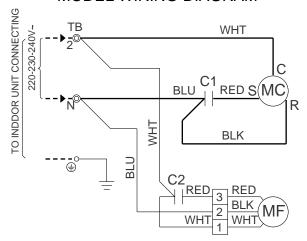
# **OUTDOOR UNIT**

MU-A08VD -P1

MU-A10VD -P1

MU-A13VD -P1

# MODEL WIRING DIAGRAM



SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
C1	COMPRESSOR CAPACITOR	MC	COMPRESSOR (INNER PROTECTOR)	TB	TERMINAL BLOCK
C2	OUTDOOR FAN CAPACITOR	MF	OUTDOOR FAN MOTOR (INNER FUSE)		

NOTE:1. About the indoor side electric wiring refer to the indoor unit electric wiring diagram for servicing.

- 2. Use copper conductors only. (For field wiring)
- 3. Symbols below indicate.
- ©: Terminal block, \_\_\_\_: Connector

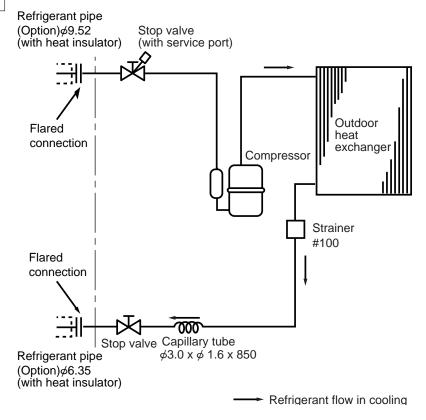
# **REFRIGERANT SYSTEM DIAGRAM**

Unit : mm

MU-A08VD -™ MU-A10VD -™

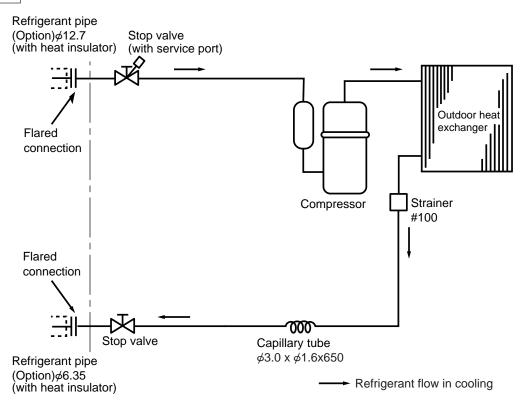
6

# **OUTDOOR UNIT**



# MU-A13VD -P1

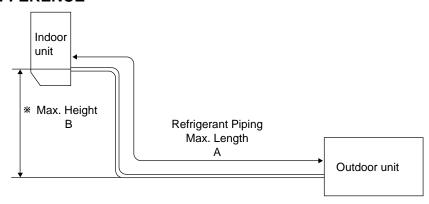
# **OUTDOOR UNIT**



# MAX.REFRIGERANT PIPING LENGTH

	Refrigerant	t piping : m	Piping size O.D : mm		
Model	Max. length Max. height		Fibility Size O.D. IIIIII		
	A	В	Gas	Liquid	
MU-A08VD - P1 MU-A10VD - P1	20 10		φ <b>9.52</b>	<b>∅6.35</b>	
MU-A13VD - P1	20	10	φ <b>12.7</b>	$\phi$ <b>0.33</b>	

# MAX.HEIGHT DIFFERENCE



# ADDITIONAL REFRIGERANT CHARGE(R22: g)

Model	Outdoor unit propharged	Refrigerant piping length (one way)					
Model	Outdoor unit precharged	7m	10m	15m	20m		
MU-A08VD - P1 MU-A10VD - P1	550	0	45	120	195		
MU-A13VD - P1	1050	0	45	120	195		

NOTE: Calculation: Xg=15g/m X (Refrigerant piping length (m)-7)

# 7 PERFORMANCE CURVES

MU-A08VD -P1 MU-A10VD -P1 MU-A13VD -P1

The standard data contained in these specifications apply only to the operation of the air conditioner under normal conditions. Since operating conditions vary according to the areas where these units are installed. The following information has been provided to clarify the operating characteristics of the air conditioner under the conditions indicated by the performance curve.

# (1) GUARANTEED VOLTAGE

198 ~ 264V, 50Hz

(2) AIR FLOW

Air flow should be set at MAX.

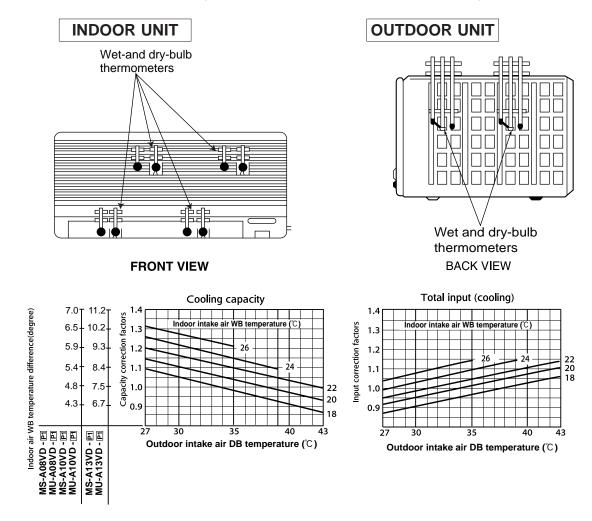
# (3) MAIN READINGS

(1) Indoor intake air wet-bulb temperature : °CWB
(2) Indoor outlet air wet-bulb temperature : °CWB
(3) Outdoor intake air dry-bulb temperature : °CDB
(4) Total input: W

Indoor air wet/dry-bulb temperature difference on the left side of the chart on next page shows the difference between the indoor intake air wet/dry-bulb temperature and the indoor outlet air wet/dry-bulb temperature for your reference at service.

# How to measure the indoor air wet/dry-bulb temperature difference

- 1. Attach at least 2 sets of wet and-dry-bulb thermometers to the indoor air intake as shown in the figure, and at least 2 sets of wet and dry-bulb thermometers to the indoor air outlet. The thermometers must be attached to the position where air speed is high.
- 2. Attach at least 2 sets of wet and dry-bulb thermometers to the outdoor air intake. Cover the thermometers to prevent direct rays of the sun.
- 3. Check that the air filter is cleaned.
- 4. Open windows and doors of the room.
- 5. Press the EMERGENCY OPERATION switch once to start the EMERGENCY COOL MODE.
- 6. When system stabilizes after more than 15 minutes, measure temperature and take an average temperature.
- 7. 10 minutes later, measure temperature again and check that the temperature does not change.

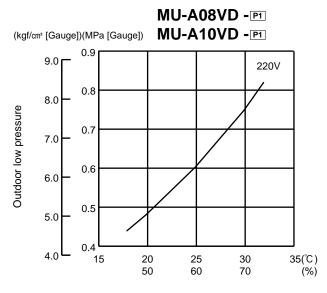


# OUTDOOR LOW PRESSURE AND OUTDOOR UNIT CURRENT COOL operation

① Both indoor and outdoor units are under the same temperature/humidity condition.

Dry-bulb temperature (°C)	Relative humidity (%)
20	50
25	60
30	70

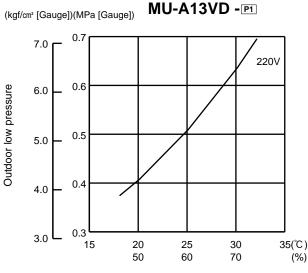
- ② Air flow should be set at MAX.
- ③ The unit of pressure has been changed to MPa on the international system of units(SI unit system). The conversion factor is: 1(MPa [Gauge]) =10.2(kgf/cm² [Gauge])



MU-A08VD -P1 MU-A10VD -P1 4.0 3.5 220V 3.0 2.5 2.0 15 20 25 30 35(℃) 50 60 70 (%)

Ambient temperature (°C)/Ambient humidity (%)

Ambient temperature (°C)/Ambient humidity (%)



Outdoor unit current (A) 35(℃)

Outdoor unit current (A)

MU-A13VD - P1 220V 5 15 20 35(℃) 25 30 60 50 70 (%)

Ambient temperature (°C)/Ambient humidity (%)

Ambient temperature (°C)/Ambient humidity (%)

# **TROUBLESHOOTING**

#### MU-A08VD -P1 MU-A10VD -P1 MU-A13VD -P1

#### 8-1. Cautions on troubleshooting

8

- 1. Before troubleshooting, check the following:
  - 1) Check the power supply voltage.
  - 2) Check the indoor/outdoor connecting wire for mis-wiring.

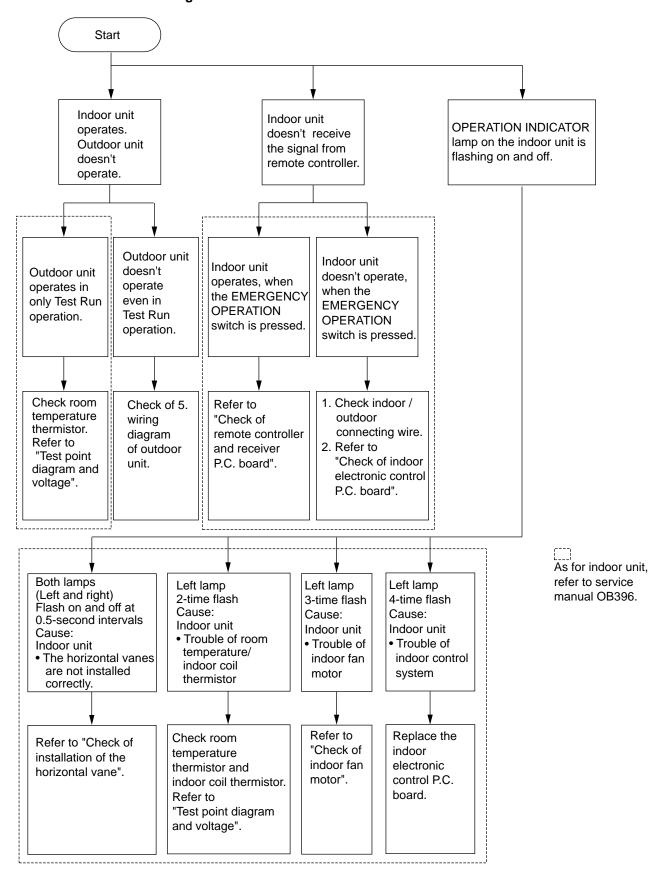
#### 2. Take care the following during servicing.

- 1). Before servicing the air conditioner, be sure to turn off the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn off the breaker and / or disconnect the power plug.
- 2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel and the electronic control P.C. board.
- 3) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 4) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.





# 8-2. Instruction of troubleshooting



# 8-3. Trouble criterion of main parts

MU-A08VD -P1

MU-A10VD -P1

MU-A13VD -P1

Part name				Fi	gure					
Compressor (MC)	(MC) (Coil wiring temperature -10°C ~ 40°C)									
INNER	Color of lead wire		100) (5	Norm		141.440.4		Abnormal	c	WHT
PROTECTOR MU-A08/A10VD 150± 5°C OPEN	C-R		-A08VD ~ 4.51 Ω	MU-A1 3.0 ~ 4.	_	MU-A13V		Open or	S	
90±10°C CLOSE MU-A13VD	C-S	5.0	~ 6.22 Ω	5.0 ~ 6.	6.16 Ω 3.0 ~ 4.25 Ω		Ω	short-circuit	RED	RBLK
155± 5°C OPEN 90±10°C CLOSE										
Outdoor fan			resistance be emperature -1			th a tester.				<b>MAIN</b>
motor (MF)	rmal	nal		onormal	( \ \	NUX.				
INNER FUSE	lea	ad wire	MU-A08/	A10VD	N	IU-A13VD			FUSE	
149± 3℃ OPEN	WH	HT-BLK	305 ~ 3	374 Ω	18	39 ~ 233 Ω		Open or	BLK	HHH RED WHT
	BL	K-RED	247 ~ 3	304 Ω	27	70 ~ 332 Ω	sh	ort-circuit	BLK	KED WHI

**©:INNER PROTECTOR** 

# **DISASSEMBLY INSTRUCTIONS**

# <"Terminal with locking mechanism" Detaching points>

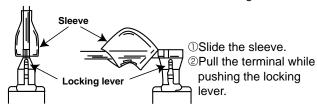
The terminal which has the locking mechanism can be detached as shown below.

There are two types (Refer to (1) and (2)) of the terminal with locking mechanism.

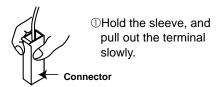
The terminal without locking mechanism can be detached by pulling it out.

Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



(2) The terminal with this connector has the locking mechanism.



# 9-1. MU-A08VD - MU-A10VD - PI OUTDOOR UNIT

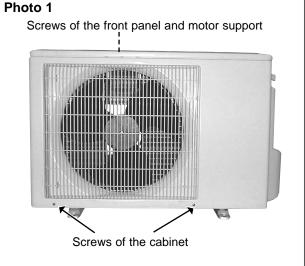
# **OPERATING PROCEDURE**

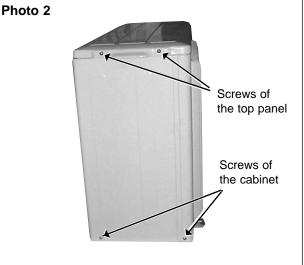
# 1. Removing the cabinet

- (1) Remove the screws fixing the top panel. (See Photo 2 and 3.)
- (2) Remove the top panel. (See Photo 3.)
- (3) Remove the screw fixing the service panel. (See Photo 3.)
- (4) Pull down the service panel and remove it. (See Photo 3.)
- (5) Remove the screws fixing the cabinet.
- (6) Remove the cabinet.
- (7) Disconnect the indoor/outdoor connecting wire.
- (8) Remove the screws fixing the back panel.
- (9) Remove the back panel.

# Screws of the top panel Service panel Screw of the service panel Direction to remove Screw of the cabinet

# PHOTOS



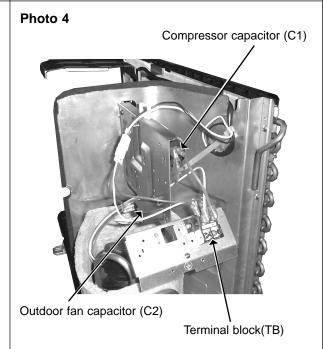


# **OPERATING PROCEDURE**

## 2. Removing the electrical parts

- (1) Remove the service panel and the cabinet.(Refer to 1.)
- (2) Remove the following parts.
  - •Compressor capacitor (C1)
  - •Outdoor fan capacitor (C2)
  - •Terminal block (TB)

# **PHOTOS**



# 3. Removing the propeller and the outdoor fan motor

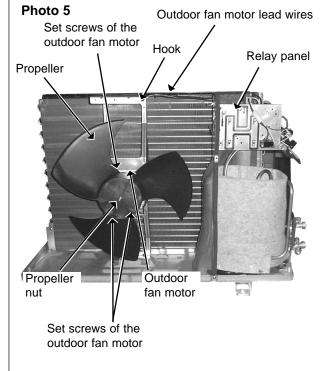
- (1) Remove the cabinet. (Refer to 1.)
- (2) Remove the propeller nut and the propeller.

**NOTE**: Loose the propeller in the rotating direction for removal.

When attaching the propeller, align the mark on the propeller and the motor shaft cut section.

Set the propeller in position by using the cut on the shaft and the mark on the propeller.

- (3) Remove the lead clamps and outdoor fan motor lead wires.
- (4) Remove the screws fixing the outdoor fan motor.
- (5) Remove the outdoor fan motor.



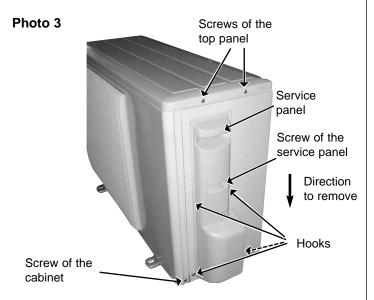
# **OPERATING PROCEDURE PHOTOS** 4. Removing the compressor Photo 6 (1) Remove the cabinet. (Refer to 1.) Discharge pipe (2) Remove the soundproof felt. Suction pipe (3) Remove the screws fixing the relay panel. (4) Remove the terminal cover. Glass (5) Pull out the lead wires from the glass terminal of the comterminal pressor. (6) Recover gas from the refrigerant circuit. NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm<sup>2</sup> (0MPa). (7) Disconnect the welded part of the suction pipe and Compressor discharge pipe. (8) Remove the nuts fixing the compressor. (9) Remove the compressor. Compressor nuts

#### 9-2. MU-A13VD - P1 **OUTDOOR UNIT**

# **OPERATING PROCEDURE**

# 1. Removing the cabinet

- (1) Remove the screws fixing the top panel. (See Photo 2 and
- (2) Remove the top panel. (See Photo 3.)
- (3) Remove the screw fixing the service panel. (See Photo 3.)
- (4) Pull down the service panel and remove it. (See Photo 3.)
- (5) Remove the screws fixing the cabinet.
- (6) Remove the cabinet.
- (7) Disconnect the indoor/outdoor connecting wire.
- (8) Remove the screws fixing the back panel.
- (9) Remove the back panel.



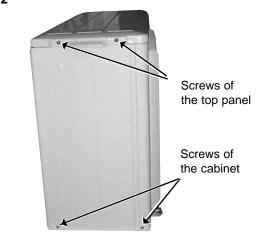
# **PHOTOS**

# Photo 1

Screws of the front panel and motor support

Screws of the cabinet



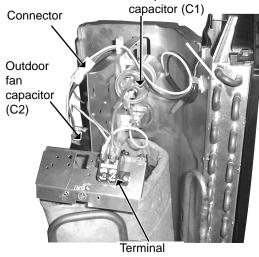


Compressor

# 2. Removing the electrical parts

- (1) Remove the service panel and the cabinet. (Refer to 1.)
- (2) Remove the following parts.
  - Compressor capacitor (C1)
  - Outdoor fan capacitor (C2)
  - Terminal block (TB)

# Photo 4



block (TB)

# **OPERATING PROCEDURE**

#### 3. Removing propeller and the outdoor fan motor

- (1) Remove the cabinet. (Refer to 1)
- (2) Remove the propeller nut and remove the propeller.

**NOTE**: Loose the propeller in the rotating direction for removal.

When attaching the propeller, align the mark on the propeller and the motor shaft cut section.

Set the propeller in position by using the cut on the shaft and the mark on the propeller.

- (3) Disconnect the connector and remove the lead clamps and outdoor fan motor lead wires.
- (4) Remove the screws fixing the outdoor fan motor.
- (5) Remove the outdoor fan motor.

# Propeller Outdoor fan motor lead wires Relay panel Propeller Outdoor fan motor Set screws of the outdoor fan motor Set screws of the outdoor fan motor

**PHOTOS** 

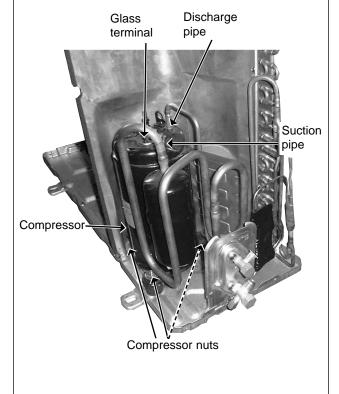
# 4. Removing the compressor

- (1) Remove the cabinet. (Refer to 1)
- (2) Remove the relay panel.
- (3) Remove the soundproof felt.
- (4) Remove the terminal cover.
- (5) Pull out the lead wires from the glass terminal of the compressor.
- (6) Recover gas from the refrigerant circuit.

**NOTE**: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0MPa).

- (7) Disconnect the welded part of the suction pipe and discharge pipe.
- (8) Remove the nuts fixing the compressor and the compressor.

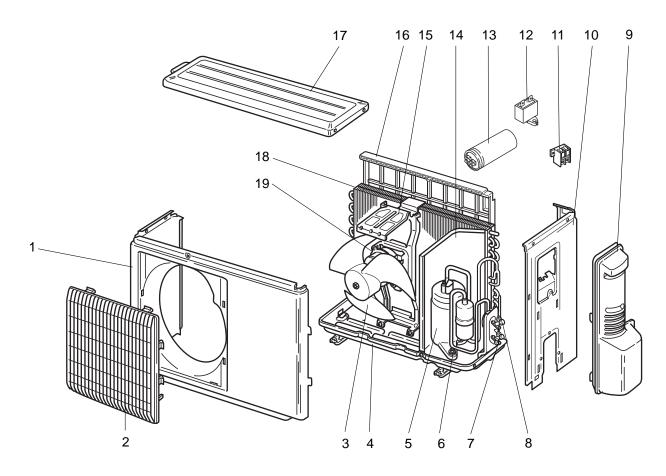
#### Photo 6



# PARTS LIST

10

MU-A08VD - MU-A10VD - MU-A13VD -



This figure shows MU-A13VD.

# MU-A08VD - MU-A10VD - MU-A13VD -

# STRUCTURAL PARTS, ELECTRICAL PARTS AND FUNCTIONAL PARTS

Part number that is circled is not shown in the illustration.

	t Humber that is		Symbol				
No.	Part No.	Part Name	in Wiring Diagram	MU-A08VD-P1	MU-A10VD-P1	MU-A13VD-P1	Remarks
1	E02 899 232	CABINET		1	1	1	
2	E02 927 521	GRILLE		1	1	1	
3	E02 665 501	PROPELLER		1	1	1	
4	E02 899 290	BASE		1	1		
-	E02 900 290	BASE				1	
	E02 940 900	COMPRESSOR	MC	1			RH135VHCC
5	E02 899 900	COMPRESSOR	MC		1		RH145VHCC
	E02 900 900	COMPRESSOR	MC				RH207VHAC
6	E02 075 506	COMPRESSOR RUBBER SET		3	3	_	3RUBBERS/SET
7	E02 899 661	STOP VALVE (GAS)		1	1		$\phi$ 9.52
'	E02 900 661	STOP VALVE (GAS)				1	<b>∮12.7</b>
8	E02 899 662	STOP VALVE (LIQUID)		1	1	1	$\phi$ 6.35
9	E02 927 245	SERVICE PANEL		1	1	1	
10	E02 899 233	BACK PANEL		1	1	1	
11	E02 815 374	TERMINAL BLOCK	TB	1	1	1	2P
12	E02 899 351	OUTDOOR FAN CAPACITOR	C2	1	1		<b>1.8</b> μ <b>F/440VAC</b>
'	E02 900 351	OUTDOOR FAN CAPACITOR	C2			1	2.0μF/440VAC
13	E02 665 353	COMPRESSOR CAPACITOR	C1	1	1		25μF/450VAC
13	E02 900 353	COMPRESSOR CAPACITOR	C1			1	30μF/440VAC
14	E02 899 293	SEPARATOR		1	1		
14	E02 900 293	SEPARATOR				1	
15	E02 899 515	MOTOR SUPPORT		1	1		
13	E02 900 515	MOTOR SUPPORT				1	
16	E02 899 523	CONDENSER NET		1	1		
10	E02 900 523	CONDENSER NET				1	
17	E02 927 297	TOP PANEL		1	1	1	
18	E02 899 630	OUTDOOR HEAT EXCHANGER		1	1		
10	E02 900 630	OUTDOOR HEAT EXCHANGER				1	
19	E02 899 301	OUTDOOR FAN MOTOR	MF	1	1		RA6V21 - □□
וש	E02 900 301	OUTDOOR FAN MOTOR	MF			1	RA6V33 - □□
	E02 746 936	CAPILLARY TUBE		1	1		<b>∮3.0</b> × <b>∮1.6</b> ×850
20	E02 746 937	CAPILLARY TUBE				1	<b>∮3.0</b> × <b>∮1.6</b> ×650

# 11

# **OPTIONAL PARTS**

# **REFRIGERANT PIPES**

The air conditioner has flared connections its indoor and outdoor sides.

Please use the optional extension pipe as follows.

					Additional refrigerant			
Model	odel Part No.		Cross-section	A-Gas	B-Liquid	Insulation D		charge R22(g)
MU-A08VD- P1 MU-A10VD- P1	MAC-MS0905F	5m	A B	9.52 (3/8)	de 25 (4(A)	φ <b>27</b>	<b>ø21</b>	
MU-A13VD- P1	MAC-MF1305F	5m		12.7 (1/2)	<b>∲6.35 (1/4)</b>	<b>ø31</b>	φ <b>27</b>	

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