VWC, VWCLP 800 OWNERS MANUAL

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Removable Chain Cover Gearbox Ratio of 44:1 MAXWELL MARINE reserve the right to make engineering refinements on all products without notice. Illustrations and specifications not binding as to detail.

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INSTALLATION, OPERATING INSTRUCTIONS AND SERVICE MANUAL VWC 800 AND VWCLP 800 WINDLASSES

INTRODUCTION

You now own a Windlass from **MAXWELL'S** premier range, designed for automatic anchor handling.

Used in conjunction with MAXWELL'S remote control, you will have complete command of the anchor raising or lowering.

The compact deck saving vertical design allows 180 degree wrap of the chain ensuring maximum engagement with the chainwheel. On VWC types a vertical drum allows working of mooring or docking lines from any direction.

A clutch allows manual control for lowering the anchor under free fall and independent operation of the drum on VWC types.

** IMPORTANT **

FAILURE TO ADHERE TO THE CORRECT APPLICATION, INSTALLATION, OPERATION AND TO CARRY OUT THE MAINTENANCE SERVICE AS DESCRIBED HEREIN, COULD JEOPARDISE YOUR SAFETY AND INVALIDATE THE WARRANTY.

Your **MAXWELL** Windlass is a precision engineered product. Please read these instructions carefully.

SPECIFICATIONS

PULL AT CHAINWHEEL	364 kg Max (800	lbs)
STATIC LOAD CAPACITY	682 kg Max (150	,
CHAIN SIZE	Short Link Max 8	mm (5/16")
RATE AT NORMAL WORKING LOAD	20 Metres/min (6	5 Feet/min)
POWER OPTIONS	Product Code	ŕ
VWC800		
100mm (4") Deck Clearance	P12335	12 Volt D.C.
	P12336	24 Volt D.C.
	P14383	Hydraulic
150mm (6") Deck Clearance	P12375	12 Volt D.C.
	P12376	24 Volt D.C.
	P12399	Hydraulic
VWCLP 800		
100mm (4") Deck Clearance	P12345	12 Volt D.C.
	P12346	24 Volt D.C.
	P14387	Hydraulic
150mm (6") Deck Clearance	P12385	12 Volt D.C.
	P12386	24 Volt D.C.
	P14403	Hydraulic
ELECTRIC MODELS		
Current at Normal Working Load	12 Volt	80-120 Amps
	24 Volt	40-60 Amps
Current at Stall	12 Volt	305 Amps
	24 Volt	150 Amps
SUPPLY CABLES	See Pages 12-13	}
* HYDRAULIC MODELS		
Max. recommended Flow	20 Litre/min (5.3	US Gal/min)
Max. recommended Pressure	100 BAR (1450 p.s.i.)	
Hydraulic Supply Lines	12mm (½") diame	eter
Hydraulic Motor Ports	¾" U.N.F.	
Oil	Viscosity ISO 32	- ISO 68 @ 20-50°C
	Suitable oils: She	ell Rimula X 15W-40;
	Shell Myrina M 19	5W-40; Penzoil SAE
	10W-40; Texaco	2109 SAE 15W;
	Texaco 1814 SAI	E 10W40. BP HLPHM
	32-68; Castrol Hy	sin AWS 32-68; BP
	Autrans T0410.	

^{*} Levels of flow/pressure below that specified can be accommodated with a motor change - see options page 4.

Motor Option	Max F <u>Lt</u>	low/Min US Gal	Max P <u>Bar</u>	ressure P.S.I.		Max Kg	Pull Lbs		Normal R Metres	ate/Min Feet
P14365	15	4.0	138	2000		273	600		25	81.0
WEIGHT (Nett inc	luding Emer	gency C	rank)						
					Prod	duct co	<u>de</u>	K	<u>GS</u>	<u>LBS</u>
VWC 800										
100mm (4	") Deck	Clearance			P12	335		20	0.25	44.55
					P12	336		20	0.25	44.55
					P14	383		13	3.98	30.75
150mm (6'	') Deck	Clearance			P12	375		20	0.65	45.43
					P12	376		20	0.65	45.43
					P14	399		14	1.38	31.63
VWCLP 80										
100mm (4'	') Deck	Clearance			P12	345		18	3.75	41.25
					P12				3.75	41.24
					P14	387		12	2.48	27.45
150mm (6'	') Deck	Clearance			P12	385		19	9.15	42.13
					P12	386		19	9.15	42.13
					P14	403		12	2.88	28.33

IMPORTANT PERSONAL SAFETY WARNINGS

WHEN USING YOUR WINDLASS AT ALL TIMES PRACTICE GOOD SEAMANSHIP AND AVOID ANY LIKELIHOOD OF INJURY OR ACCIDENT BY ADHERING TO THE FOLLOWING RULES.

AT ALL TIMES KEEP HANDS, FEET, LOOSE CLOTHING AND HAIR WELL CLEAR OF THE WINDLASS.

NEVER USE THE WINDLASS UNDER POWER WITH THE LEVER INSERTED IN THE CLUTCH NUT.

WHEN THE WINDLASS IS NOT IN USE, MAKE SURE THE WINDLASS IS ISOLATED FROM THE POWER SUPPLY BY TURNING THE WINDLASS ISOLATOR SWITCH TO "OFF".

NEVER OPERATE THE WINDLASS FROM A REMOTE STATION WITHOUT A CLEAR VIEW OF THE WINDLASS AND HAVING MADE SURE THAT EVERYONE IS WELL AWAY FROM THE WINDLASS.

IF YOUR WINDLASS DOES NOT HAVE A REMOTE CONTROL STATION AND IS OPERATED FROM THE FOOTSWITCHES ONLY, ALWAYS IMMEDIATELY AFTER USE, TURN THE WINDLASS ISOLATOR SWITCH TO "OFF". THIS WILL PREVENT ACCIDENTAL WINDLASS OPERATION IF YOU OR PASSENGERS ACCIDENTALLY STAND ON FOOTSWITCHES.

** IMPORTANT HINTS FOR SAFE USE OF WINDLASS **

BE SURE YOUR WINDLASS HAS BEEN CORRECTLY SPECIFIED AND INSTALLED, YOURS AND OTHERS SAFETY MAY DEPEND ON IT. THE WINDLASS SHOULD BE USED IN CONJUNCTION WITH A CHAINSTOPPER OF THE APPROPRIATE SIZE. FOR AUTOMATIC OPERATION TO BE POSSIBLE, THE ANCHOR MUST BE SELF LAUNCHING.

MAXWELL WILL NOT IN ANY WAY BE HELD RESPONSIBLE FOR SELECTION OF A WINDLASS BY OTHERS, INCLUDING DISTRIBUTORS AND AGENTS. IF IN DOUBT, SEND FULL DETAILS OF YOUR CRAFT TO OUR SALES DEPARTMENT FOR APPRAISAL AND WRITTEN RECOMMENDATION.

- 1. Run the engine whilst raising or lowering the anchor. Not only is this a safety precaution, it also helps minimise the drain on the batteries.
- 2. Always motor up to the anchor while retrieving the chain. Do not use the Windlass to pull the boat to the anchor.
- 3. If the anchor is fouled, do not use the Windlass to break it out.
 With the chainstopper taking the load, use the boat's engine to break the anchor loose.
- 4. Do not use the Windlass as a Bollard. In all but the lightest conditions, engage the chainstopper after completing the anchoring manoeuvre.
- 5. In heavy weather conditions, always use a heavy anchor snub from the chain directly to a Bollard or Sampson Post.
- 6. DO NOT USE THE CHAINSTOPPER OR WINDLASS AS A MOORING POINT.
- 7. ALWAYS TURN THE ISOLATOR SWITCH "OFF" BEFORE LEAVING BOAT.
- 8. When using the Windlass DO NOT SWITCH IMMEDIATELY FROM ONE DIRECTION TO THE OTHER WITHOUT WAITING FOR THE WINDLASS TO STOP AS THIS COULD DAMAGE THE WINDLASS. Abuse is not covered by Warranty.
- 9. The Circuit Breaker and Isolator Switch Panel provides high current protection for the main supply cables and also the means to isolate the circuit. When the Isolator Switch is "ON" (red indicator light shows) the system can be activated at either the footswitches or the remote control station. When the system is not being used, ensure that the Isolator Switch is turned "OFF"

10. Never proceed as speed with a bow mounted self launching anchor in position, without first ensuring that your winch clutches are fully engaged, and having made fast the anchor and engaged your chainstopper.

Do not depend on the Windlass to hold the anchor in its bow roller. A nylon line should be used to secure the anchor into its stowed position when underway and will need to be removed before operation of the Windlass. Alternatively, a pin through the bow roller and the shank of the anchor can be used for securing.

Most Windlass models have clutches for the manual pay out of ground tackle in the event of a loss of power. It is therefore prudent to secure the anchor to the boat by the means described above.

APPLICATION

THE MAXWELL VWC AND VWCLP 800 WINDLASSES ARE DESIGNED FOR ALL CHAIN SYSTEMS USING UP TO A MAXIMUM CHAIN SIZE OF 8MM (5/16") SHORT LINK CHAIN.

** WARNING **

BE SURE YOUR WINDLASS HAS BEEN CORRECTLY SPECIFIED BEFORE INSTALLATION, YOURS AND OTHERS SAFETY MAY DEPEND ON IT.

MAXWELL WILL NOT IN ANY WAY BE HELD RESPONSIBLE FOR SELECTION OF A WINDLASS BY OTHERS, INCLUDING DISTRIBUTORS AND AGENTS. IF IN DOUBT, SEND FULL DETAILS OF YOUR CRAFT TO OUR SALES DEPARTMENT FOR APPRAISAL AND WRITTEN RECOMMENDATION.

Your Windlass should have a rating of approximately 3 times total combined weight of the anchor and chain.

The ground tackle should have been selected taking into account:

- a) Boat size, displacement and windage.
- b) Conditions of operation such as maximum depth of water, type of bottom and weather conditions.
- c) Holding power and size of anchor, taking special note of the manufacturers' recommendations.

CHAIN FIT

CORRECT FIT OF CHAIN TO CHAINWHEEL IS ESSENTIAL FOR THE WINDLASS TO OPERATE PROPERLY.

A range of chainwheels is available to suit your Windlass.

The correct fit can only be guaranteed where a standard chain known to us is used. Alternatively a 450mm (18") or 12 links (whichever is longer) sample must be forwarded to us to match fit. Where patterns to suit are not held by us we are able to manufacture to instructions and reserve the right to charge cost thereof.

CHAINSTOPPER

THE WINDLASS SHOULD BE USED IN CONJUNCTION WITH A MAXWELL CHAINSTOPPER OF THE APPROPRIATE SIZE.

INSTALLATION

WHERE TO LOCATE THE WINDLASS

The MAXWELL VWC and VWCLP 800 Windlasses operate in dual direction power UP/DOWN.

"UP" is clockwise rotation when looking down on the Windlass.

The deckplate should be mounted pointing in the direction of the incoming chain and with the left hand side parallel to the line of the incoming chain (refer drawing D200828 VWC types and D200829 VWCLP types). This arrangement allows the chain to have maximum engagement with the chainwheel.

The Windlass must be positioned to allow the chain to have a clear run from the fairlead or bow roller on to the chainwheel.

The bow roller should have a vertical groove to suit the profile of the chain. :This will align the chain so that it enters the chainwheel without twisting.

Ideally the outlet for the chain should be directly over the chainlocker and the chain should have at least 300mm (1 ft) clear fall to allow the chain to straighten before passing through the Windlass.

If it can be arranged the chain locker bulkhead should pass between the chain outlet in the deckplate and the Windlass gearbox. This will keep the gearbox, motor and wiring away from flaying chain. Access for servicing from inside the cabin area can usually be arranged through a locker.

The chain must gravity feed into the locker. If the chain outlet cannot be positioned directly over the locker, heavy wall flexible plastic pipe can be used to direct the chain to the required area. It is important that the chain slips through easily, completely unaided. It may be necessary to provide the pipe with a bell mouth or to bell mouth the entrance to the chain outlet from the locker to assist the free flow of the chain from the locker.

The chain locker must be of such a size that the chain will heap up and feed out naturally without fouling.

NOTE: Make sure you securely fasten the end of the chain to the boat.

** IMPORTANT **

FOR AUTOMATIC OPERATION TO BE POSSIBLE, THE ANCHOR MUST BE SELF LAUNCHING. That is, once the Windlass is operated to reverse out the chain, the anchor must free fall, or the bow roller arrangement be such that the anchor is automatically launched.

When positioning the Windlass, make sure that there is room to swing the emergency crank so that it will clear the pulpit and life lines or Bulwark (refer Drawing D200828 VWC types and D200829 VWCLP types).

Allow access for conveniently connecting the supply lines under deck after the Windlass is bolted in position.

It should be noted that the gearbox can be indexed through 4 different positions in relation to the deckplate (refer drawing D200828 VWC types and D200829 VWCLP types). This can be achieved on installation by referring to the appropriate assembly drawing and indexing at the top end of the spacer tube (item 33) on bolts (item 15). Be sure to select the most convenient position and allow for the best run for the chain to clear the motor.

WHERE TO LOCATE THE CHAINSTOPPER

The chainstopper should be positioned and aligned in a convenient position between the Windlass and the bow roller, so that it clears the anchor stock. The chain should pass through the stopper without being deflected.

WHERE TO LOCATE THE FOOTSWITCHES

Footswitches are not normally fitted on open sports boats as the Windlass can be seen and operated from the helm, however if footswitches are required the following should be adhered to.

FOOTSWITCHES SHOULD BE POSITIONED FAR ENOUGH AWAY FROM THE WINDLASS TO ENSURE OPERATOR SAFETY.

To allow the operator to tail from the warping drum, footswitches should be at least 500mm (20") from the Windlass.

THE BELOW DECK PORTION OF THE FOOTSWITCH SHOULD NOT BE EXPOSED TO WATER OR WET ENVIRONMENT AND THE BREATHER HOLES MUST BE KEPT CLEAR.

Ideally, they should be external to the chain locker.

The arrows on the footswitches should be arranged to indicate the direction of operation.

WHERE TO LOCATE THE REVERSING SOLENOID (Electric Windlass Only)

This unit is used ONLY when a Dual Direction Control System is being installed. (refer drawing B3424). The Reversing Solenoid should be located in a dry area in close proximity to the Windlass.

IT MUST NOT BE LOCATED IN THE WET ENVIRONMENT OF THE CHAINLOCKER. Locating close by the Windlass considerably shortens the total length of the main power supply conductors required.

WHERE TO LOCATE THE BREAKER/ISOLATOR PANEL (Electric Windlasses Only) The Maxwell Breaker/Isolator Panel is used when either the Dual Direction system (refer drawing B3424) or the Single Direction System (refer drawing B3555) is used.

The Breaker/Isolator Panel is selected to provide limited protection only for the motor and full protection for the supply cables.

This unit also provides the means for isolating the electrical system from the battery. This should be mounted in a dry place within 1.8 metres (72") of cable length from battery.

This equipment or equivalent is mandatory to meet U.S.C.G. requirements.

WHERE TO LOCATE THE CONTROLS

The remote control stations can be positioned as required, i.e. Bridge, Helm, Cockpit or Foredeck to suit your requirements.

Mount the panels where the terminals project into a dry area and if mounted in an area where the face is exposed to the weather, i.e. Fly Bridge, the mounting must be bedded down with sealant.

They may be wired directly to, or linked together in series to the Reversing Solenoid (refer B3424).

CONTROL CIRCUITS

Footswitches (if required) and remote control circuits are to be wired using 1.5mm² (16 AWG) cable.

A manually resettable ignition proof fuse or breaker is to be fitted within 1 metre (40") of the power source on line 2 of the control cable conductor.

The above requirements are mandatory to meet USCG, ABYC, and NMMA.

After all connections have been made and system tested, seal terminals against moisture by spraying with CRC2043 "Plasti-Coat", CRC3013 "Soft Seal" or CRC2049 "Clear Urethane". Refer to drawing B3384 for wiring details.

MAIN ELECTRICAL SYSTEM

The main electrical system is a two cable ungrounded fully insulated negative return system.

The motor is of the isolated earth type.

This system is used to minimise electrolytic and corrosion problems.

The system should be wired as per drawing B3424 or D3555, having taken into consideration the best location for the main elements as previously discussed. After all connections have been made and system tested, seal terminals against moisture by spraying with CRC2043 "Plasti-Coat", CRC3013 "Soft Seal" or CRC2049 "Clear Urethane".

The main supply cables should be selected from the table below.

RECOMMENDED MAIN CABLE CONDUCTOR SIZE

12 VOLT D.C. SYSTEMS

Conductor Length Battery to Winch		Condu	ctor Size	Engine Room Size Correction		
Metres	Feet	MM²	A.W.G	MM²	A.W.G	
3.1	10	26	3	34	2	
4.6	15	26	3	34	2	
6.2	20	26	3	34	2	
7.7	25	34	2	-	-	
9.2	30	42	1	-	-	
10.8	35	54	0	-	-	
12.3	40	54	0	-	-	
15.4	50	67	00	-	-	

24 VOLT D.C. SYSTEMS

Metres	Feet	MM ²	A.W.G	MM ²	A.W.G
3.1	10	14.0	6	14	6
4.6	15	14.0	6	14	6
6.2	20	14.0	6	14	6
7.7	25	14.0	6	-	-
9.2	30	14.0	6	-	-
10.8	35	14.0	6	-	-
12.3	40	22.0	4	-	-
15.4	50	22.0	4	-	-

NOTE

- a) Conductor length means the actual length of the conductor between the battery and Windlass.
- b) Recommendations allow for a maximum 10% voltage drop approximately over the conductor length.
- c) Where portion of cable runs through the engine room a size increase should be made as indicated.
- d) Recommendations assume cable insulation has a minimum thermal rating of 90°C.
- e) The above recommendations are in accordance with the requirements of USCG, ABYC AND NMMA.

HYDRAULIC SYSTEMS

Pressure/flow quoted in specification on page 3-4 assumes operation at rated capacity with standard motor fitted. Levels below that specified can be accommodated, by a motor change, with a corresponding change to stall torque and/or speed. (Refer chart page 4).

Several levels of supply and control are possible.

BASIC SYSTEM (Refer drawing B203101 and B203103).

This covers applications where the Windlass is supplied from an engine driven pump or single function power pack. Control of the Windlass is via a hydraulic bi-directional solenoid valve which is operated by a self centering UP/DOWN toggle switch type remote control or the footswitches.

Use of MAXWELL'S Hydraulic Single Function Controller will enhance the system and allow the interfacing of self centering UP/DOWN toggle switch control and footswitches, with the hydraulic bi-directional solenoid valve controlling the oil flow to the Windlass. This unit also provides for remote controlling the electric clutch of a main engine pump or the hydraulic power pack motor starter.

The controller must be located in a dry area.

IT MUST NOT BE LOCATED IN THE WET ENVIRONMENT OF THE CHAINLOCKER.

MARINE LINK-SYSTEM MULTI-FUNCTION ELECTRO-HYDRAULIC POWER PACKS See separate manual for these multi-function, multi-purpose systems.

PREPARATION OF MOUNTING

Standard units will accommodate deck thickness up to 100mm (4"). Extra clearance models are available to accommodate deck thickness in the range of 100mm to 150mm (6").

It should be noted that keeping the thickness to no more than 100mm (4") and 150mm (6") respectively, will considerably enhance serviceability. This will allow access to the gearbox mounting bolts, allowing the gearbox to be removed as a sealed unit, without dismantling the top works.

** IMPORTANT **

- 1. IT IS IMPERATIVE THAT THE DESIGNER/INSTALLER ENSURES THAT THE MOUNTING IS OF SUFFICIENT THICKNESS AND STRUCTURAL STRENGTH TO SUSTAIN THE LOADS CAPABLE OF BEING IMPOSED ON OR BY THE WINDLASS. A BACKING PAD SHOULD SPREAD THE LOADS AS WIDELY AS POSSIBLE AND IF USE CAN BE MADE OF A BULKHEAD OR CROSS MEMBER TO PROVIDE STIFFENING, THIS SHOULD BE DONE.
- 2. IT IS VERY IMPORTANT THAT THE MOUNTING SURFACE OR DECK AREA COVERED BY THE GASKET SUPPLIED, AND THE UNDERSIDE AREA AGAINST WHICH THE LOAD WASHERS SEAT, ARE SMOOTH, FLAT AND GENERALLY PARALLEL.
- The gasket supplied with the Windlass can be used for accurately spotting the
 mounting holes and marking the cut outs. After spotting, bore the necessary holes.
 These must be drilled parallel to each other and square to the mounting face.
 DON'T SPOT THROUGH THE GASKET WITH THE DRILL. THIS WILL DAMAGE
 THE GASKET.

<u>NOTE</u>: For boats of steel or aluminium construction, it is very important that the deckplate is insulated from the boat with a non conductive gasket provided that the mounting studs pass through insulators and that the underdeck fixings are insulated from the deck. It is also important that the anchor and chain is insulated from the hull, including rubber lining, the chain locker and insulating the fixing for the end of the chain to the hull. Without these precautions severe electrolysis can occur.

It is not necessary to separately earth the Windlass, as the electric motor is of the isolated earth type.

PREPARING THE WINDLASS

Remove the Windlass from the packaging.

Subject to the type of packaging used, the Windlass will be either completely assembled or with the motor separated from the gearbox.

Refer to the appropriate assembly drawing provided for the Windlass being installed and proceed as follows:

4. If the motor is not fitted to gearbox assemble it as follows:

For Electric Motors

Offer motor up to gearbox aligning drive pin with slot in the worm item 42. Insert and tighten two bolts item 47 and washers items 48, 49 provided (refer to Assembly Drawings B200834 and B200836).

For Hydraulic Motors

Offer motor up to gearbox aligning drive pin with slot in the worm item 42. Insert and tighten two bolts item 47, washers items 48, 49 and nuts item 52 provided (refer to Assembly Drawing B200835 and B200837).

5. With a pen knife, or similar, carefully remove cap, item 1.

Remove screw, item 2 and retaining washer, item 3.

Unscrew clutch nut, item 5.

Lift drum, item 54 from shaft (VWC models only)

Undo bolts, item 9, with washers item 28 and remove stripper/chain cover item 10, from deckplate item 14.

Lift clutch cones and chainwheel, item 6 and 7 from the shaft.

Remove two keys, item 29 (VWC models), one key (VWCLP models), item 29 from shaft item 27.

Lift ring seal, item 18 from shaft, item 27.

6. Remove four bolts item 15 with spring washers item 16 and lift deckplate 14 from gearbox assembly.

With gearbox held horizontally, check that oil is showing half way up the sight glass in the gearbox upper half.

If necessary, top up with SAE90 (Shell Omala 320, Castrol Alpha SP320 or equivalent. **DON'T OVER FILL.**

7. Remove washers items 16 and 24, by undoing four nuts item 26.

MOUNTING THE WINDLASS

8. Clean the underside of the deckplate item 14.

Make sure the mounting area is properly prepared, as per step 3 above and is clean.

Using the gasket item 22 between the deckplate and the mounting surface lower the deckplate, guiding the mounting studs 23 through the pre drilled mounting holes and bed the deckplate down.

9. From the underside of the deck offer up the washers items 24 and 16 and replace nuts, item 26.

IMPORTANT

Tighten the nuts progressively and evenly.

DO NOT USE POWER TOOLS.

Do not overtighten. Ensure installation is firm.

10. Lightly grease shaft item 27, using Shell Alvania R2, Castrol AP2 or equivalent grease.

Holding the gearbox assembly, feed the shaft through the deckplate from below and locate the spacer tube item 33 on the spigot of the deckplate item 14. Rotate the gearbox assembly to the most appropriate of the four positions available. Replace four bolts and spring washers items 15 and 16 removed in step 6 above. **Tighten bolts evenly and firmly - DON'T USE POWER TOOLS.**

- 11. Ensure parts removed in step 5 above are clean along with the top area of the deckplate.
- 12. Use grease (specified in step 10 above) and with the aid of a clean brush or non-fluffy rag, **lightly grease the thread** on the top end of shaft item 27 and **the bores** and clutch faces of the parts removed in step 5 above, reassemble them as you go in reverse order.

<u>IMPORTANT</u> - care must be taken to ensure that the key/keys, items 29/30 are properly seated in shaft.

IMPORTANT NOTE TO BOAT BUILDERS

After completing installation we suggest that you spray the top works of the winch with CRC3097 "Long Life".

Also protect the winch by wrapping with plastic film and tape.

Experience has shown that on long ocean deliveries as deck cargo sulphur from the ship's exhausts settles and severely damages the chrome plating and stainless steel by breaking down the chrome oxide protective film.

PLEASE LET YOUR CUSTOMER RECEIVE THE WINDLASS FROM YOU IN THE SAME TOP QUALITY CONDITION THAT YOU RECEIVED IT FROM US.

OPERATION OF THE CONTROL SYSTEM

DUAL DIRECTION SYSTEM (REFER DRAWING B3424)

This system provides means of controlling the Windlass via a Reversing Solenoid which is actuated by a self centering UP/DOWN toggle switch type remote control or the footswitches.

An indicator light on the remote control glows when the power is "ON" and the system can be operated.

<u>WARNING</u>: When using the Windlass DO NOT SWITCH IMMEDIATELY FROM ONE DIRECTION TO THE OTHER WITHOUT WAITING FOR THE WINDLASS TO STOP AS THIS COULD DAMAGE THE WINDLASS. Abuse is not covered by Warranty. The Breaker/Isolator Panel provides protection for the main supply cables and means to isolate the circuit.

<u>WARNING</u>: When the Isolator Switch is "ON" the system can be activated at either the footswitches or the remote.

When the system is not being used, ensure that the Isolator Switch is turned "OFF".

<u>WARNING</u>: This system provides protection for the motor from excessive current and short circuit. It does not provide protection against excessive heat build up due to prolonged operation or repeated operation under overload conditions. Make sure you give the motor time to cool. Abuse is not covered by Warranty.

OPERATING THE WINDLASS

LOWERING THE ANCHOR UNDER POWER

Proceed as follows:

- Insert the lever item 55 into the clutch nut item 5 and check that the clutches are tightened down firmly by turning the nut clockwise.
 REMOVE THE LEVER.
- 2. The Windlass may be operated under power by using the switch on the Remote Control Station. Hold the switch "DOWN" until the required amount of chain is out.

RAISING THE ANCHOR UNDER POWER

Proceed as follows:

- 1. Carry out step 1 above.
- 2. The Windlass may be operated under power by using the switch on the Remote Control Station. Hold the switch "UP" until the required amount of chain has been brought in.

Care should be taken when docking the anchor. Jog in the last metre (few feet) carefully seating the anchor home.

LOWERING THE ANCHOR UNDER MANUAL CONTROL

This method is generally used in tight anchorages or an emergency situation, where a fast dump is required.

Proceed as follows:

Insert the lever item 55 into the clutch nut item 5.
 Standing well clear, slowly back off the clutch nut. This will release the chain.
Regulate the speed at which the chain goes out by tightening to slow, or easing to increase.

** CAUTION **

DO NOT ALLOW THE CHAINWHEEL TO FREE WHEEL AS THIS WILL ALLOW DANGEROUSLY HIGH CHAIN SPEEDS TO BUILD UP.

2. When the required amount of chain is out, tighten the clutch nut firmly, **remove the lever and stow.**

RAISING THE ANCHOR MANUALLY IN AN EMERGENCY

An emergency crank facility for raising the anchor is provided.

To use proceed as follows:

- 1. Check that the chainstopper is engaged.
- With a pen knife, or similar, carefully remove cap, item 1. Remove screw, item 2 and retaining washer, item 3. Unscrew clutch nut, item 5. Lift drum, item 54.
- Place the lever on chainwheel inserting drive pin into hole as shown below and ensure lever is engaged against shaft.
 Replace drum item 54 and clutch nut, tighten LIGHTLY.
- 4. Take the weight by pulling the lever in a clockwise direction, preferably the lever should be rotated slowly and continuously but it may be necessary to reposition if deck obstructions should prevent full rotation of the emergency crank. When 'eased off' the chainstopper will take the load.

CHAINPIPE

Chainpipe Cover can be swung out of position to relieve chain jam if necessary.

- 1. Loosen the captive knurled pin (item 57) & rotate cover (item 10) clockwise,
- 2. Relieve chain jam,
- 3. Replace cover in reverse order to pint 1.

USING THE WARPING DRUM

The vertical Capstan can be used independently of the chainwheel. This is ideal for handling the mooring lines, docking lines or a second anchor.

To use proceed as follows:

1. Insert the lever item 55 in the clutch nut item 5 and back off in a counter clockwise direction until it stops.

The capstan will now operate whilst the chainwheel remains stationary.

2. Take several turns of line around the drum in a clockwise direction.

Whilst pulling on the tail have someone operate the Remote Control Station by holding the switch "UP". The Capstan will rotate in a clockwise direction.

Increasing or decreasing the load on the tail, whilst the remote switch is held, will increase/decrease the rate at which the line will be hauled in.

MAINTENANCE

** IMPORTANT **

Failure to carry out the maintenance and service as described herein will invalidate the warranty.

Recommended Lubricants

Gearbox Oil: SAE 90, e.g. Shell Omala 320, Castrol Alpha SP 320.

Mainshaft & Bearing: Marine Grease, Lithium based or Lithium complex based,

e.g. Duckhams 'Keenol'; 'Castrol LMX'. Do not use soap

based grease.

Above Deck Components: CRC 3097 Spray.

1. **Prior to Season** - the above deck components should be removed and greased following the instructions under steps 5, 11 and 12 of the installation instructions.

Check level of oil in gearbox. If necessary top up as per step 6 of preparing the windlass instructions.

The underdeck components should be sprayed, preferably with CRC3097 "Long Life" or alternatively, CRC6-66 or WD40.

Particular attention should be paid to the motor on electric units, including the motor terminals, footswitch terminals, terminals on the Reversing Solenoids plus the battery and isolator terminals.

- 2. **Six-monthly** repeat procedure under item 1 above.
- 3. **End of Season** before storage carry out procedure under item 1.
- 4. **Above deck components** clean the Windlass with a cloth damp with Kerosene (paraffin). Spray preferably with CRC3097 "Long Life" or alternatively, CRC6-66 WD40. Polish off with a clean non-fluffy cloth.

Regular use of CRC3097 "Long Life" will assist maintaining the bright chrome finish.

Natural lustre of bronze units can be restored by polishing with mild abrasive liquid polish. **Don't use on chrome units.**

SERVICING OF GEARBOX

The gearbox is a totally self contained sealed unit. Providing the Windlass is not abused this unit should give years of trouble free service.

Every three years the gearbox should be removed, oil drained, cleaned and oil replaced with SAE 90, e.g. Shell Omala 320, Castrol Alpha SP 320.

If further maintenance is required, refer to the appropriate assembly drawing and accompanying parts list, for disassembly.

SERVICING OF MOTOR - Electric Units

If necessary, the motor can be removed from the gearbox without draining the gearbox oil as the gearbox is a sealed unit.

The motor is removed by undoing two bolts item 47 and washers items 48 and 49 (refer to assembly drawing B200834 for VWC types and B200835 for VWCLP types).

A replaceable drive pin item 50 is a press fit in the output end of the drive shaft. This pin engages the slot in the worm item 42.

Providing the Windlass is properly installed with the Maxwell Breaker/Isolator Panel, and the Windlass is not abused, trouble free operation can be expected.

Replacement brush sets are available - order Part No. SP 1383 - 12 Volt, Part No. SP 1384 - 24 volt.

SERVICING OF MOTOR - Hydraulic Units

If necessary, the motor can be removed from the gearbox without draining the gearbox oil as the gearbox is a sealed unit.

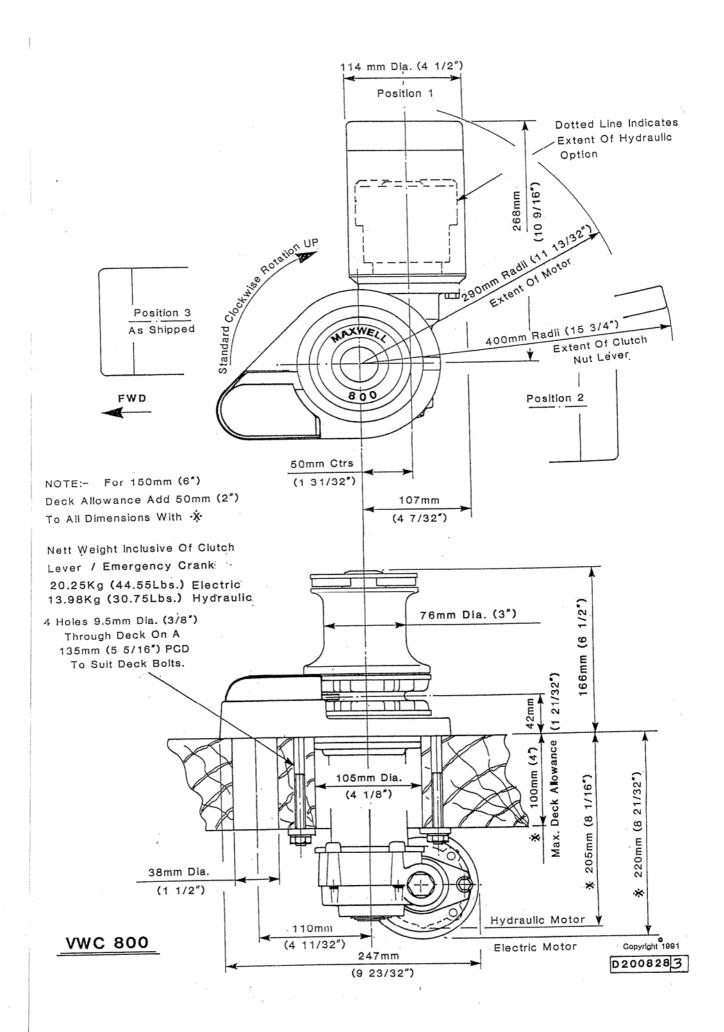
The motor is removed by undoing two bolts, item 47, washers items 48 and 49, and nuts item 52. (Refer to drawing B200835 for VWC type and B200837 for VWCLP type).

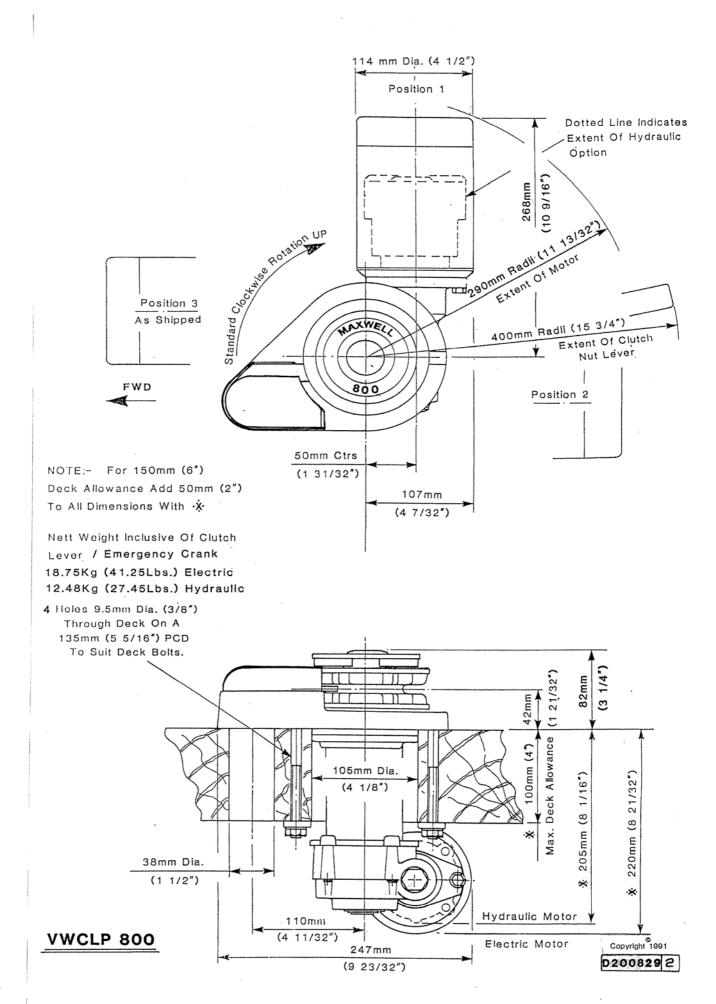
ORDERING SPARE PARTS AND TECHNICAL SUPPORT

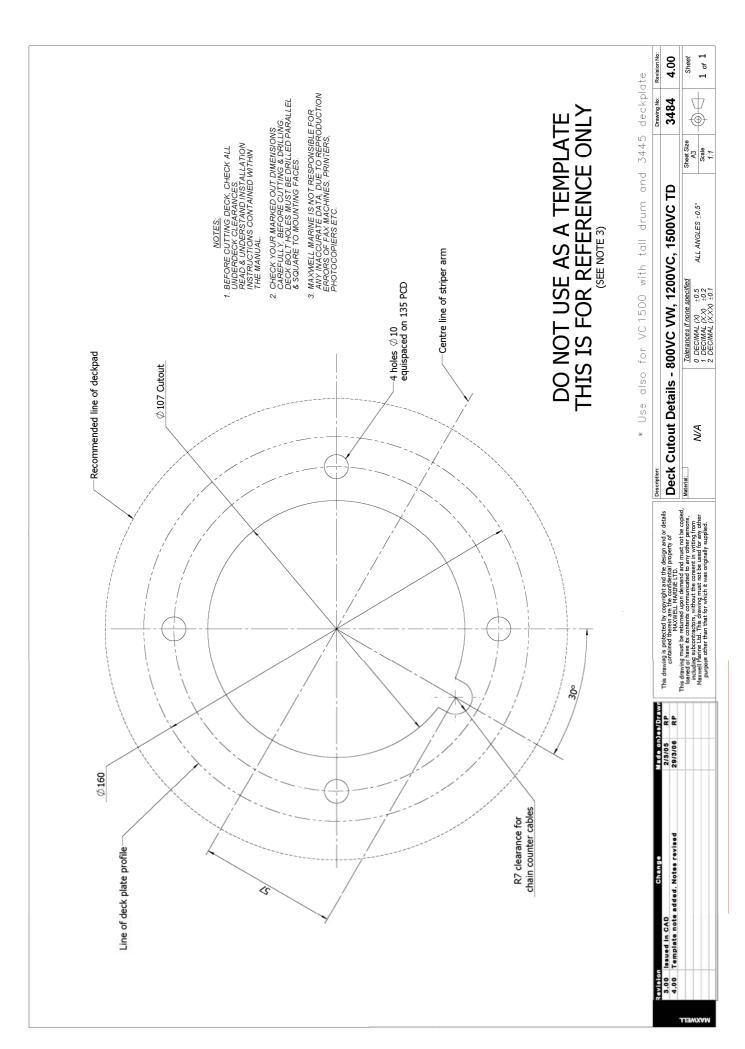
Please refer back cover for your nearest MAXWELL distributor or visit our website www.maxwellmarine.com.

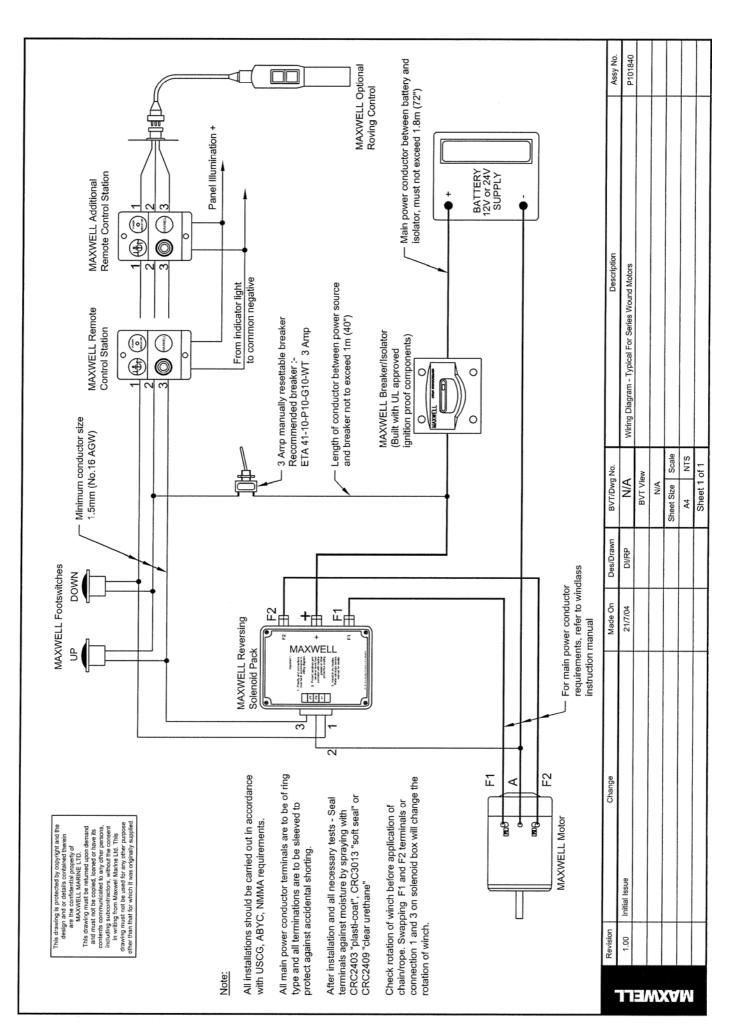
When ordering spare parts and for technical support, please quote the following:

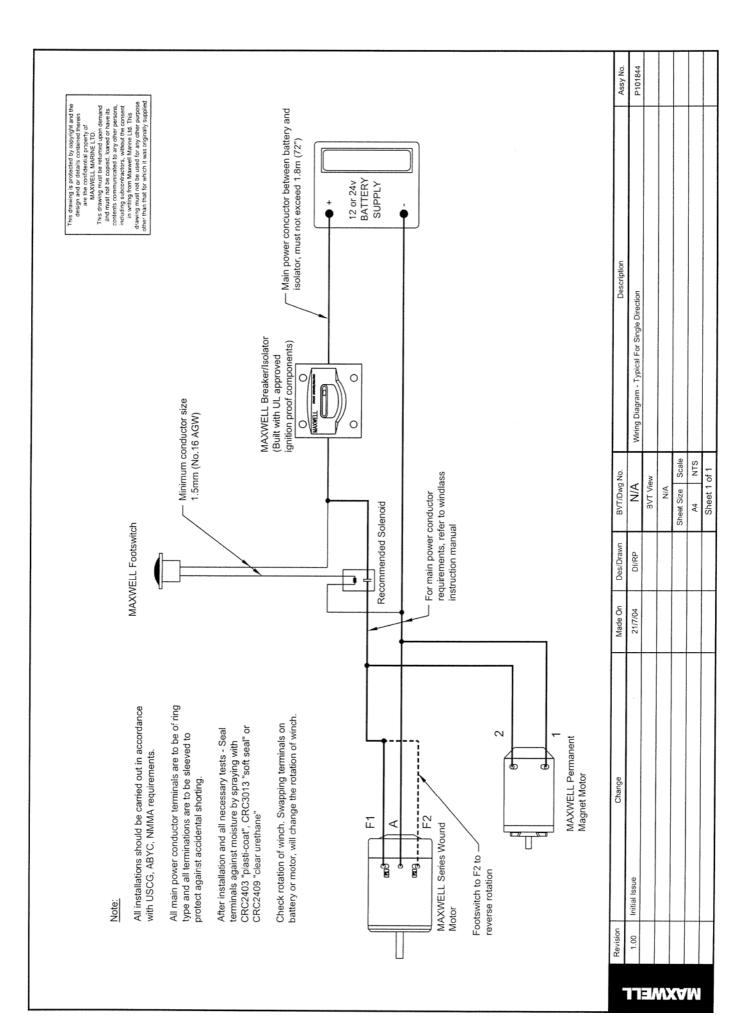
Windlass Model
Serial Number
Power Supply 12V, 24V or Hydraulic
Drawing Reference Number
tem No
Part No
Description
Quantity Required

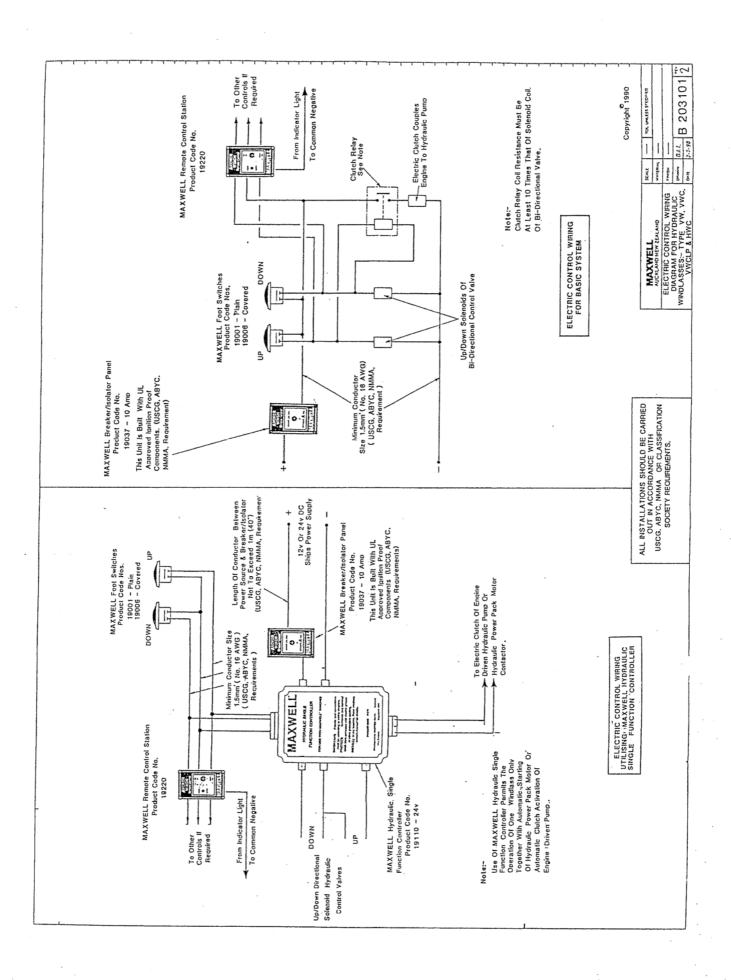




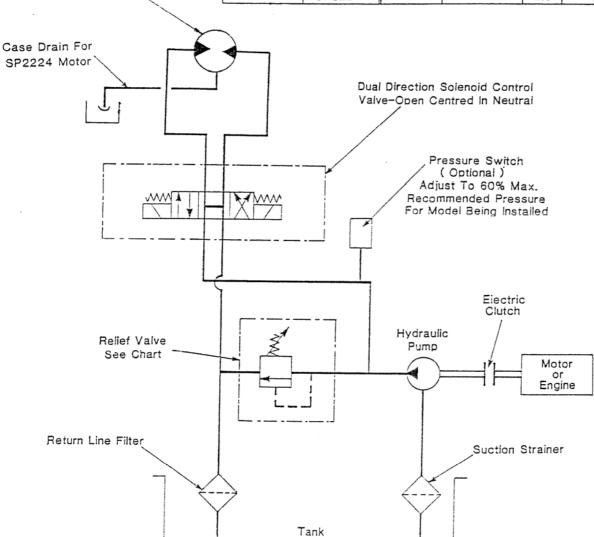








See Note 1 Below HYDRAULIC SUPPLY REQUIREMENTS Winch Relief Setting Delivery Power Series Motor Ltrs/min | US Gals/min ΚW | HP psi bar 800 P14366 5.3 100 20 3.3 4.5 1450 1200 P14366 20 5.3 6 2000 138 4.5 2200 P14369 9.5 124 36 1800 6.3 8.5 2500 P14368 32 8.5 6.3 8.5 1700 117 3500 P14368 6.3 32 8.5 8.5 1700 117 4000 45 SP2224 12 2400 12.5 165



HYDRAULIC SCHEMATIC INSTALLATION UTILISING ENGINE DRIVEN MAIN PUMP

Note:-

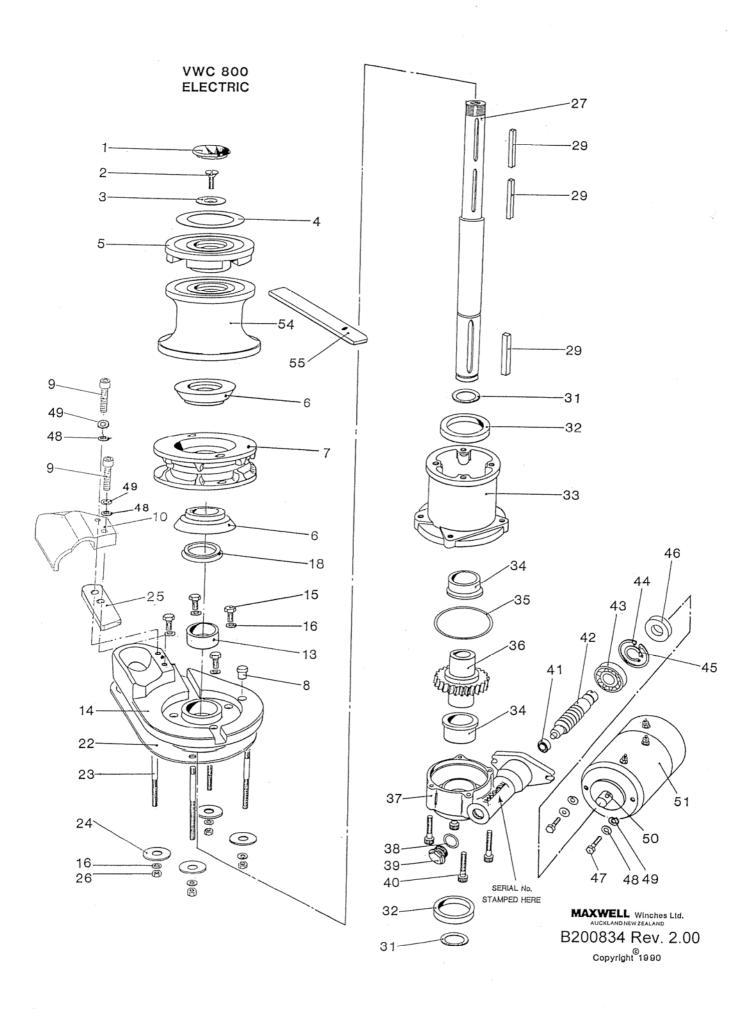
Windlass Hyd. Motor

1/ Chart Refers To MAXWELL 'Standard Build' Levels Of Flow/Pressure Below That Specified Can Be Accommodated Refer Manual Or Consult MAXWELL

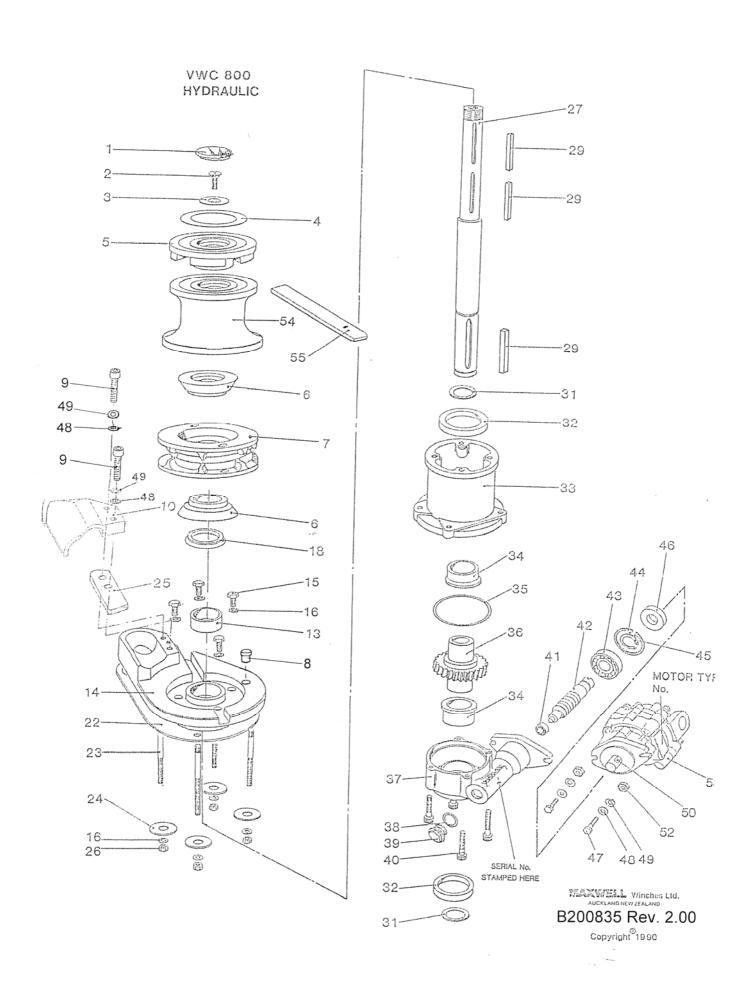
2/ Ensure Selected Hydraulic Components Are Adequate For Recommended Flow Rate.

Copyright 1990

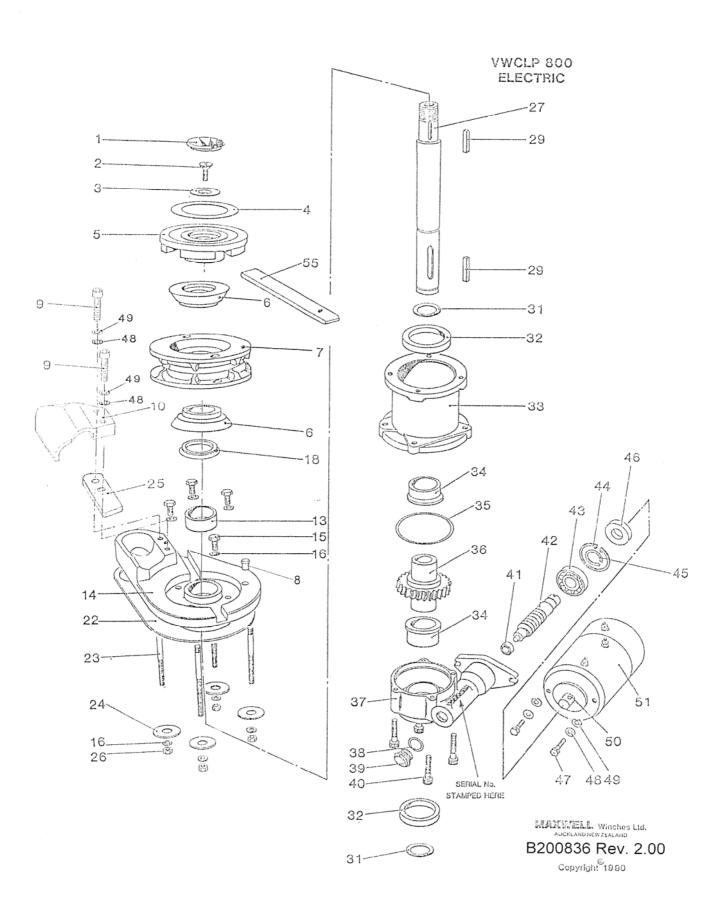
MAXWELL Winches Ltd.	SCALE		TOL UNLESS SPEC:FIED
AUCKLAND NEW ZEALAND	MATERIAL		
HYDRAULIC SCHEMATIC FOR	FINISH		
WINDLASSES TYPES:-	DRAWN	D.J.I	B 203103 7
VW, VWC, VWCLP & HWC	DATE	2-7-90	D 203 103 7



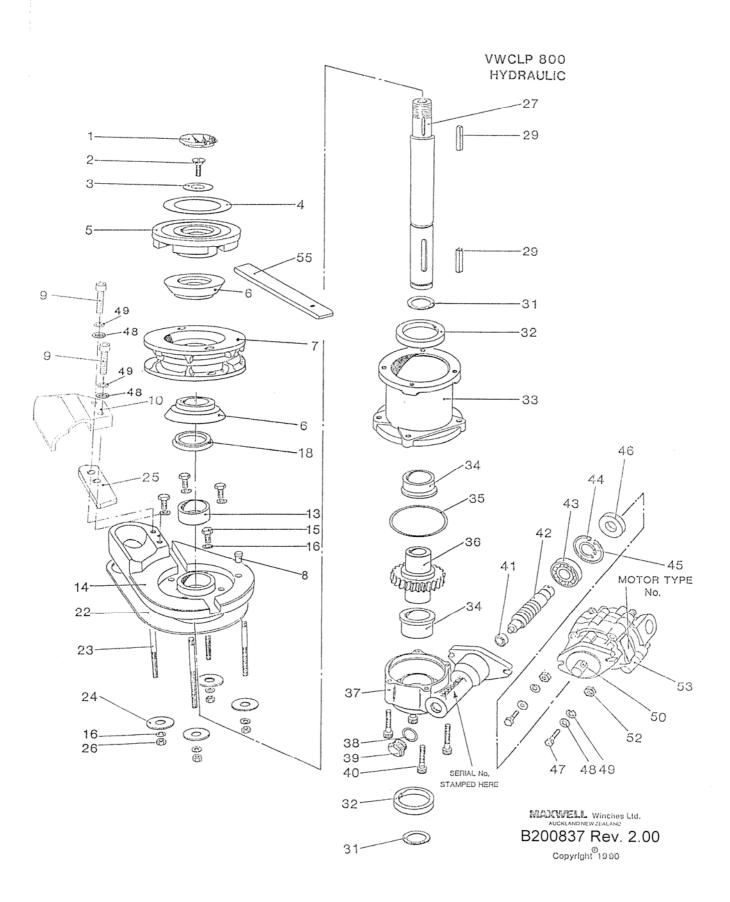
		VWC 800 ELECTRIC	B200834
ITEM	PART NO.	DESCRIPTION	QTY
1	D3465	CAP	1
2	SP40	SCREW	1
3	E3467	RETAINING WASHER	1
4	E3468	LABEL	1
5	D3438	CLUTCH NUT	1
6	E3497	CLUTCH CONE	2
7	C3172	CHAINWHEEL	1
8	3205	PLUG	1
9	SP0070	CHEESE HEAD SCREW	1
10	D4528	CHAIN COVER	1
11	-		
12	-		
13	SP663	BUSH	1
14	C3443	DECKPLATE	1
15	SP287	BOLT	4
16	SP457	WASHER	8
17	-		
18	SP708	V.28A RING SEAL	1
19	-		
20	-		
21			
22	D3476	GASKET	1
23/A	E3174	STUD 4" TDC	4
23/B	E3471	STUD 6" TDC	4
24	E3843	WASHER	4
25	E4445	STRIPPER	1
26	SP322	HEX NUT	4
27/A	C3450	MAINSHAFT 4" TDC UP TO SERIAL NO. 65849	1
27/B	C3455	MAINSHAFT 6" TDC UP TO SERIAL NO. 65849	1
27/C	D3561	MAINSHAFT 4" TDC FROM SERIAL NO. 65850 ON MAINSHAFT 6" TDC FROM SERIAL NO. 65850 ON	1 1
27/D	D3562	MAINSHAFT 6 THE FROM SERIAL NO. 65650 ON	ı
28	- F2462	KEY	3
29 30	E3462	NET	3
31	- SP878	CIRCLIP	2
32	SP724	SEAL	2
33/A	C3183	SPACER TUBE 4" TDC	1
33/B	C3418	SPACER TUBE 6" TDC	1
34	E3145	BUSH	2
35	SP726	'O' RING	1
36	D3403	WORMWHEEL	1
37	C3133	WORM BOX	1
38	SP720	O'RING	1
39	D3223	SIGHT GLASS	1
40	SP159	SCREW	4
41	SP643	BEARING	1
42	D3404	WORM	1
43	SP642	BEARING	1
44	SP844	CIRCLIP	1
45	SP838	CIRCLIP	1
46	SP721	SEAL	1
47	SP288	BOLT	2
48	SP413	WASHER	4
49	SP467	WASHER	4
50	SP530	ROLL PIN	1
51/A	P11112	ELECTRIC MOTOR 12 V	1
51/B	P11114	ELECTRIC MOTOR 24V	1
52	-		
53 54/A	- D2426	DRIMLID TO SERVAL NO. 05040	4
54/A	D3436	DRUM UP TO SERIAL NO. 65849	1
54/B 55	D3563 P20044	DRUM FROM SERIAL NO. 65850 LEVER	1 1
56	1°200 44 -	- LL V L I \	ı
57	_	_	
57			



		VWC 800 HYDRAULIC	B200835
ITEM	PART NO.	DESCRIPTION	QTY
1	D3465	CAP	1
2	SP40	SCREW	1
3 4	E3467 E3468	RETAINING WASHER LABEL	1 1
5	D3438	CLUTCH NUT	1
6	E3497	CLUTCH CONE	2
7	C3172	CHAINWHEEL	1
8	3205	PLUG	1
9 10	SP0070 D4528	CHEESE HEAD SCREW CHAIN COVER	1 1
11	-	CHAIN COVER	
12	-		
13	SP663	BUSH	1
14	C3443	DECKPLATE	1
15 16	SP287 SP457	BOLT WASHER	4 8
17	•		-
18 19	SP708 -	V.28A RING SEAL	1
20 21	-		
22	D3476	GASKET	1
23/A	E3174	STUD 4" TDC	4
23/B	E3471	STUD 6" TDC	4
24	E3843	WASHER STRIPPER	4
25 26	E4445 SP322	HEX NUT	1 4
27/A	C3450	MAINSHAFT 4" TDC UP TO SERIAL NO. 65849	1
27/B	C3455	MAINSHAFT 6" TDC UP TO SERIAL NO. 65849	1
27/C	D3561	MAINSHAFT 4" TDC FROM SERIAL NO. 65850 ON	1
27/D 28	D3562	MAINSHAFT 6" TDC FROM SERIAL NO. 65850 ON	1
26 29	E3462	KEY	3
30	-	·	· ·
31	SP878	CIRCLIP	2
32	SP724	SEAL	2
33/A 33/B	C3183 C3418	SPACER TUBE 4" TDC SPACER TUBE 6" TDC	1 1
34	E3145	BUSH	2
35	SP726	'O' RING	1
36	D3403	WORMWHEEL	1
37	C3133	WORM BOX	1
38 39	SP720 D3223	'O' RING SIGHT GLASS	1 1
40	SP159	SCREW	4
41	SP643	BEARING	1
42	D3404	WORM	1
43 44	SP642 SP844	BEARING CIRCLIP	1
44 45	SP838	CIRCLIP	1 1
46	SP721	SEAL	1
47	SP279	BOLT	2
48	SP413	WASHER	4
49 50	SP467	WASHER ROLL PIN	4 1
51	SP530 -		
52	SP366	HEX NUT	2
53 54/A	P14366 D3436	HYDRAULIC MOTOR DRUM UP TO SERIAL NO. 65849	1 1
54/B	D3563	DRUM FROM SERIAL NO. 65850 ON	1
55	P20044	LEVER	1
56	-	-	
57	-	-	



	VWCLP 80	0 ELECTRIC	B200836	
ITEM	PART NO.	DESCRIPTION		QTY
1	D3465	CAP		1
2	SP40	SCREW		1
3	E3467	RETAINING WASHER		1
4	E3468	LABEL		1
5	D3438	CLUTCH NUT		1
6	E3497	CLUTCH CONE		2
7	C3172	CHAINWHEEL		1
8	3205	PLUG		1
9	SP0070	CHEESE HEAD SCREW		1
10	D4528	CHAIN COVER		1
11	-			
12	-			
13	SP663	BUSH		1
14	C3443	DECKPLATE		1
15	SP287	BOLT		4
16	SP457	WASHER		8
17	-			
18	SP708	V.28A RING SEAL		1
19	-			
20	-			
21	-			
22	D3476	GASKET		1
23/A	E3174	STUD 4" TDC		4
23/B	E3471	STUD 6" TDC		4
24	E3843	WASHER		4
25	E4445	STRIPPER		1
26	SP322	HEX NUT		4
27/A	C3451	MAINSHAFT 4" TDC		1
27/B	C3456	MAINSHAFT 6" TDC		1
28	-			
29	E3462	KEY		2
30	-			
31	SP878	CIRCLIP		2
32	SP724	SEAL		2
33/A	C3183	SPACER TUBE 4" TDC		1
33/B	C3418	SPACER TUBE 6" TDC		1
34	E3145	BUSH		2
35	SP726	'O' RING		1
36	D3403	WORMWHEEL		1
37	C3133	WORM BOX		1
38	SP720	'O' RING		1
39	D3223	SIGHT GLASS		1
40	SP159	SCREW		4 1
41	SP643	BEARING WORM		=
42 43	D3404 SP642	WORM BEARING		1 1
43 44	SP844	CIRCLIP		1
44 45	SP844 SP838	CIRCLIP		1
45 46	SP721	SEAL		1
46 47	SP288	BOLT		2
48	SP413	WASHER		4
49	SP467	WASHER		4
50	SP530	ROLL PIN		1
51/A	P11112	ELECTRIC MOTOR 12V		1
51/B	P11114	ELECTRIC MOTOR 24V		1
52	•			
53	-			
54	-			
55	P20044	LEVER		1
56	-	-		
57	-	-		



	VWCLP 80	0 HYDRAULIC	B200837	
ITEM	PART NO.	DESCRIPTION		QTY
1	D3465	CAP		1
2	SP40	SCREW		1
3	E3467	RETAINING WASHER		1
4	E3468	LABEL		1
5	D3438	CLUTCH NUT		1
6	E3497	CLUTCH CONE		2
7	C3172	CHAINWHEEL		1
8	3205	PLUG		1
9 10	SP0070 D4528	CHEESE HEAD SCREW CHAIN COVER		1
11	D4526	CHAIN COVER		1
12	-			
13	SP663	BUSH		1
14	C3443	DECKPLATE		1
15	SP287	BOLT		4
16	SP457	WASHER		8
17	-			
18	SP708	V.28A RING SEAL		1
19	-			
20	-			
21	-			
22	D3476	GASKET		1
23/A	E3174	STUD 4" TDC		4
23/B	E3471	STUD 6" TDC		4
24	E3843	WASHER		4
25	E4445	STRIPPER		1
26 27/A	SP322 C3451	HEX NUT MAINSHAFT 4" TDC		4 1
27/A 27/B	C3451 C3456	MAINSHAFT 6" TDC		1
28	-	MAINSHALLOTEC		1
29	E3462	KEY		2
30	-	112 1		_
31	SP878	CIRCLIP		2
32	SP724	SEAL		2
33/A	C3183	SPACER TUBE 4" TDC		1
33/B	C3418	SPACER TUBE 6" TDC		1
34	E3145	BUSH		2
35	SP726	'O' RING		1
36	D3403	WORMWHEEL		1
37	C3133	WORM BOX		1
38	SP720	O'RING		1
39	D3223	SIGHT GLASS		1
40 41	SP159 SP643	SCREW BEARING		4 1
42	D3404	WORM		1
43	SP642	BEARING		1
44	SP844	CIRCLIP		1
45	SP838	CIRCLIP		1
46	SP721	SEAL		1
47	SP279	BOLT		2
48	SP413	WASHER		4
49	SP467	WASHER		4
50	SP530	ROLL PIN		1
51	-			
52	SP366	HEX NUT		2
53	P14366	HYDRAULIC MOTOR		1
54	- D0004:	15/55		
55	P20044	LEVER		1
56	-	-		
57	-	-		

LIMITED WARRANTY

Warranty: Maxwell Marine Ltd provides a three year limited warranty on all windlasses for pleasure boat usage, and a one year limited warranty for those systems used on commercial or charter vessels. Warranty, service and parts are available around the world. Contact your nearest Maxwell office for a complete list of service centres and distributors.

This warranty is subject to the following conditions and limitations:

- 1. This Warranty will be null and void if
- (a) there is any neglect or failure to properly maintain and service the products.
- (b) the products are serviced, repaired or maintained improperly or by unauthorised persons.
- (c) loss or damage is attributed to any act, matter or omission beyond the reasonable control of Maxwell or the purchaser.
- 2. Maxwell's liability shall be limited to repair or replacement (as determined by Maxwell) of the goods or parts defective in materials or workmanship.
- 3. Determination of the suitability of the product and the materials for the use contemplated by the buyer is the sole responsibility of the buyer, and Maxwell shall have no responsibility in connection with such suitability.
- 4. Maxwell shall not be liable for any loss, damages, harm or claim attributed to:
 - (a) use of the products in applications for which the products are not intended.
 - (b) corrosion, wear and tear or improper installation.
 - (c) improper use of the product.
- 5. This Warranty applies to the original purchaser of the products only. The benefits of the Warranty are not transferable to subsequent purchasers.
- 6. Maxwell shall not be responsible for shipping charges or installation labour associated with any warranty claims.
- 7. There are no warranties of merchantability, fitness for purpose, or any other kind, express or implied, and none shall be implied by law. If any such warranties are nonetheless implied by law for the benefit of the customer they shall be limited to a period of three years from the original purchase by the user.
- 8. Maxwell shall not be liable for consequential damages to any vessel, equipment, or other property or persons due to use or installation of Maxwell equipment.
- 9. This Warranty sets out your specific legal rights allowed by Maxwell; these may be varied by the laws of different countries. In addition, the purchaser may also have other legal rights which vary from country to country.
- 10. To make a claim under this Warranty, contact your nearest Maxwell Marine office or distributor. Proof of purchase and authorisation from Maxwell will be required prior to any repairs being attempted.

Purchaser			the form below at appropriate address	warranty protection, please either complethe time of purchase and return it to the sabove, or fill out the electronic Warrane, www.maxwellmarine.com
Name:			Address:	
Telephone:	Facsimile			
Supplier / Dealer				
Name:			Address:	
Telephone:	Facsimile			
Windlass Model			Serial Number	
Date of Purchase		Boat Type		Windlasses Supplied
				With boat
Name		L.O.A.		Fitted by boat yard/dealer

