

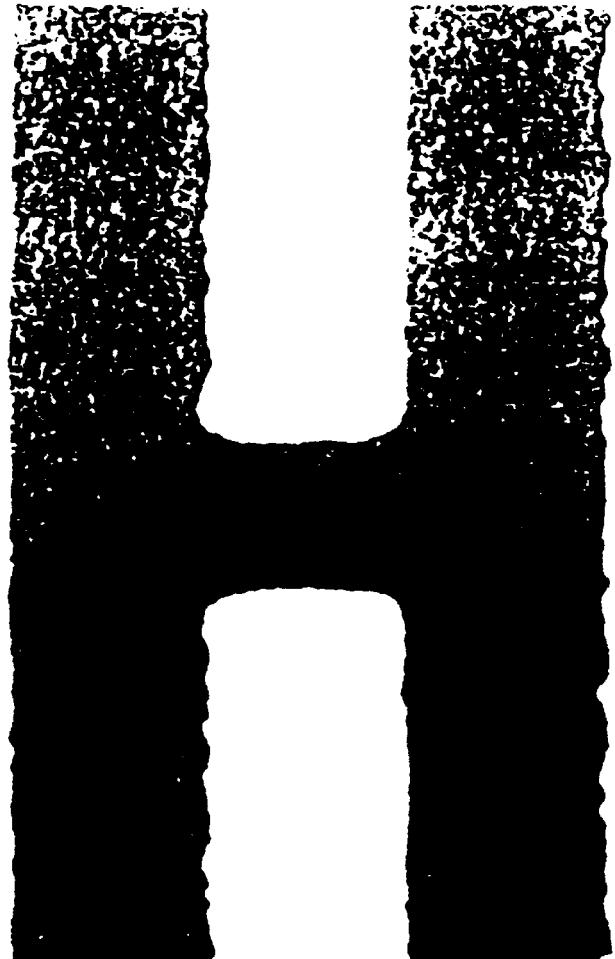
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# SERVICE HANDBOOK

MULTIFUNCTIONAL DIGITAL SYSTEMS  
**e-STUDIO350/450**  
**e-STUDIO352/452**  
**e-STUDIO353/453**



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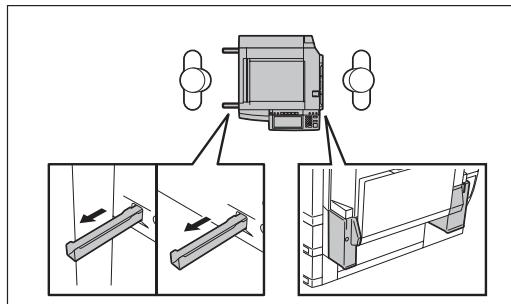
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# **GENERAL PRECAUTIONS REGARDING THE INSTALLATION AND SERVICE FOR e-STUDIO350/352/353/450/452/453**

**The installation and service should be done by a qualified service technician.**

## **1) Transportation / Installation**

- When transporting/installing the equipment, employ two persons and be sure to use the positions as indicated below.  
The equipment is quite heavy and weighs approximately 83kg (182.98 lb.): e-STUDIO350/450 / 86kg (189.59 lb.): e-STUDIO352/353/452/453 therefore pay full attention when handling it.



- Be sure not to hold the movable parts or units (e.g. the control panel, ADU or RADF) when transporting the equipment.
- Be sure to use a dedicated outlet with AC 110V/13.2A, 115V or 127V / 12A, 220-240V or 240V / 8A for its power source.
- The equipment must be grounded for safety.  
Never ground it to a gas pipe or a water pipe.
- Select a suitable place for installation.  
Avoid excessive heat, high humidity, dust, vibration and direct sunlight.
- Also provide proper ventilation as the equipment emits a slight amount of ozone.
- To insure adequate working space for the copying operation, keep a minimum clearance of 80 cm (32") on the left, 80 cm (32") on the right and 10 cm (4") in the rear.
- The socket-outlet shall be installed near the equipment and shall be easily accessible.
- Be sure to fix and plug in the power cable securely after the installation so that no one trips over it.

## 2) Service of Machines

- Basically, be sure to turn the main switch off and unplug the power cord during service.
- Be sure not to touch high-temperature sections such as the exposure lamp, the fuser unit, the damp heater and their periphery.
- Be sure not to touch high-voltage sections such as the chargers, developer, IH control circuit, high-voltage transformer, exposure lamp control inverter, inverter for the LCD backlight and power supply unit. Especially, the board of these components should not be touched since the electric charge may remain in the capacitors, etc. on them even after the power is turned OFF.
- Be sure not to touch rotating/operating sections such as gears, belts, pulleys, fan, etc.
- Be careful when removing the covers since there might be the parts with very sharp edges underneath.
- When servicing the machines with the power turned ON, be sure not to touch live sections and rotating/operating sections. Avoid exposure to laser radiation.
- Use suitable measuring instruments and tools.
- Avoid exposure to laser radiation during servicing.  
Avoid direct exposure to the beam. Do not insert tools, parts, etc. that are reflective into the path of the laser beam. Remove all watches, rings, bracelets, etc. that are reflective.
- Unplug the power cable and clean the area around the prongs of the plug once a year or more. A fire may occur when dust lies on this area.
- Be very careful to treat the touch panel gently and never hit it. Breaking the surface could cause malfunctions.

## 3) Main Service Parts for Safety

- The breaker, door switch, fuse, thermostat, thermofuse, thermistor, batteries, IC-RAMs including lithium batteries, etc. are particularly important for safety. Be sure to handle/install them properly. If these parts are shorted circuit and/or made their functions out, they may burn down, for instance, and may result in fatal accidents. Do not allow a short circuit to occur. Do not use the parts not recommended by Toshiba TEC Corporation.

## 4) Cautionary Labels

- During servicing, be sure to check the rating plate and the cautionary labels such as "Unplug the power cord during service", "Hot area", "Laser warning label" etc. to see if there is any dirt on their surface and whether they are properly stuck to the equipment.

## 5) Disposition of Consumable Parts, Packing Materials, Used batteries and IC-RAMs

- Regarding the recovery and disposal of the equipment, supplies, consumable parts, packing materials, used batteries and IC-RAMs including lithium batteries, follow the relevant local regulations or rules.

## 6) When parts are disassembled, reassembly is basically the reverse of disassembly unless otherwise noted in this manual or other related documents. Be careful not to reassemble small parts such as screws, washers, pins, E-rings, star washers, harnesses in the wrong places.

## 7) Basically, the machine should not be operated with any parts removed or disassembled.

## 8) Precautions Against Static Electricity

- The PC board must be stored in an anti-electrostatic bag and handled carefully using a wristband, because the ICs on it may become damaged due to static electricity.

**Caution:** Before using the wristband, pull out the power cord plug of the equipment and make sure that there are no uninsulated charged objects in the vicinity.

**Caution:**

Dispose of used batteries and IC-RAMs including lithium batteries according to this manual.

**Attention:**

Se débarrasser de batteries et IC-RAMs usés y compris les batteries en lithium selon ce manuel.

**Vorsicht:**

Entsorgung der gebrauchten Batterien und IC-RAMs (inklusive der Lithium-Batterie) nach diesem Handbuch.



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