## Instruction manual

- · This section is extracted and printed from Instruction Manual.
- If you find out "Refer to page " in them, this page means not page in service manual but page in the lower corner of each page in the extract from Instruction manual.

This page number is not corresponded with serial number in Service manual.



**INSTRUCTION MANUAL** 

**Ultra-Low Temperature Freezer** 

MDF-U7386S MDF-U7386SC MDF-U5386S MDF-U5386SC



MDF-U7386S

### **CONTENTS**

INTRODUCTION	P. 2
PRECAUTIONS FOR SAFE OPERATION	P. 3
ENVIRONMENTAL CONDITIONS	P. 7
FREEZER COMPONENTS	P. 8
Control panel and keypad	P.10
INSTALLATION SITE	P.11
INSTALLATION	P.12
START-UP OF UNIT	P.13
TEMPERATURE SETTING	
Chamber temperature	P.14
Key lock function	P.14
ALARM TEMPERATURE SETTING	P.15
ALARMS & SAFETY FUNCTIONS	P.16
SETTING OF ALARM RESUME TIME	P.17
REMOTE ALARM TERMINAL	P.18
CHANGE OF COMPRESSOR DELAY TIME	P.19
ROUTINE MAINTENANCE	
Cleaning of cabinet	P.20
Cleaning of condenser filter	P.20
Defrosting of inside wall	P.21
TROUBLESHOOTING	P.22
REPLACEMENT OF BATTERY	P.23
DISPOSAL OF UNIT	P.24
TEMPERATURE RECORDER[AT Type]	P.29
BUCK-UP SYSTEM[AT Type]	P.30
INVENTORY RACK	P.31
SPECIFICATIONS	P.32
PERFORMANCE	P.32
SPECIFICATIONS	P.33
PERFORMANCE	P.33
SAFETY CHECK SHEET	P.34

# INTRODUCTION

- Read this manual carefully before using the appliance and follow the instructions for safety operation.
- Sanyo never guarantee any safety if the appliance is used for any objects other than intended use or used by any procedures other than those mentioned in this manual.
- Keep this manual in an adequate place to refer to it as necessary.
- The contents of the manual will be subjected to change without notice due to the improvement of performance or functions.
- Contact Sanyo sales representative or agent if any page of the manual is lost or page order is incorrect.
- Contact Sanyo sales representative or agent if any point in this manual is unclear or if there are any inaccuracies.
- No part of this manual may be reproduced in any form without the expressed written permission of Sanyo.

It is imperative that the user complies with this manual as it contains important safety advice.

Items and procedures are described so that you can use this unit correctly and safely. If the precautions advised are followed, this will prevent possible injury to the user and any other person.

Precautions are illustrated in the following way:



Failure to observe WARNING signs could result in a hazard to personnel possibly resulting in serious injury or death.



Failure to observe CAUTION signs could result in injury to personnel and damage to the unit and associated property.

### Symbol shows;

- this symbol means an action is prohibited.
- this symbol means an instruction must be followed.

Be sure to keep this manual in a place accessible to users of this unit.



< Label on the unit >

This mark is labeled on the cover in which the electrical components of high voltage are enclosed to prevent the electric shock.

The cover should be removed by a qualified engineer or a service personnel only.

### **!**WARNING

As with any equipment that uses CO<sub>2</sub> gas, there is a likelihood of oxygen depletion in the vicinity of the equipment. It is important that you assess the work site to ensure there is suitable and sufficient ventilation. If restricted ventilation is suspected, then other methods of ensuring a safe environment must be considered. These may include atmosphere monitoring and warning devices.

# **MARNING**

	in water.
	nly qualified engineers or service personnel should install the unit. The installation by equalified personnel may cause electric shock or fire.
<b>①</b> tu	stall the unit on a sturdy floor and take an adequate precaution to prevent the unit from rning over. If the floor is not strong enough or the installation site is not adequate, this may result injury from the unit falling or tipping over.
	ever install the unit in a humid place or a place where it is likely to be splashed by water. eterioration of the insulation may result which could cause current leakage or electric shock.
<b>⊘</b> No	ever install the unit in a flammable or volatile location. This may cause explosion or fire.
	ever install the unit where acid or corrosive gases are present as current leakage or electric lock may result due to corrosion.
	lways ground (earth) the unit to prevent electric shock. If the power supply outlet is not ounded, it will be necessary to install a ground by qualified engineers.
	ever ground the unit through a gas pipe, water main, telephone line or lightning rod. Such ounding may cause electric shock in the case of an incomplete circuit.
	onnect the unit to a power source as indicated on the rating label attached to the unit. Use any other voltage or frequency other than that on the rating label may cause fire or electric shock.
	ever store volatile or flammable substances in this unit if the container cannot be sealed. These ay cause explosion or fire.
	o not insert metal objects such as a pin or a wire into any vent, gap or any outlet on the unit.  nis may cause electric shock or injury by accidental contact with moving parts.
	se this unit in safe area when treating the poison, harmful or radiate articles. Improper use ay cause bad effect on your health or environment.
-	urn off the power switch (if provided) and disconnect the power supply to the unit prior to any pair or maintenance of the unit in order to prevent electric shock or injury.
	o not touch any electrical parts (such as power supply plug) or operate switches with a wet and. This may cause electric shock.

# **WARNING**

Ensure you do not inhale or consume medication or aerosols from around the unit at the time of maintenance. These may be harmful to your health.
Never splash water directly onto the unit as this may cause electric shock or short circuit.
Never put containers with liquid on the unit as this may cause electric shock or short circuit when the liquid is spilled.
Never bind, process, or step on the power supply cord, or never damage or break the power supply plug. A broken supply cord or plug may cause fire or electric shock.
Do not use the supply cord if its plug is loose. Such supply cord may cause fire or electric shock.
Never disassemble, repair, or modify the unit yourself. Any such work carried out by an unauthorized person may result in fire, or electric shock or injury due to a malfunction.
Disconnect the power supply plug if there is something wrong with the unit. Continued abnormal operation may cause electric shock or fire.
When removing the plug from the power supply outlet, grip the power supply plug, not the cord. Pulling the cord may result in electric shock or fire by short circuit.
Disconnect the power supply plug before moving the unit. Take care not to damage the power cord. A damaged cord may cause electric shock or fire.
Disconnect the power plug when the unit is not used for long periods. Keeping the connection may cause electric shock, current leakage, or fire due to the deterioration of insulation.
If the unit is to be stored unused in an unsupervised area for an extended period, ensure that children do not have access and that doors cannot be closed completely.
The disposal of the unit should be accomplished by appropriate personnel. Remove doors to prevent accidents such as suffocation.
Do not put the packing plastic bag within reach of children as suffocation may result.

# **<b>⚠CAUTION**

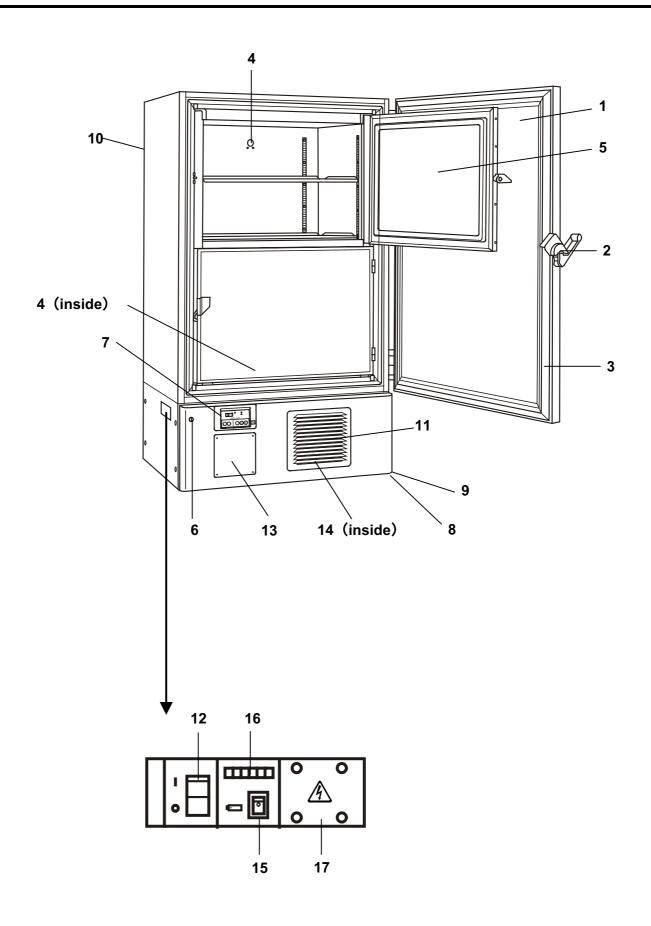
- Use a dedicated power source (a dedicated circuit with a breaker) as indicated on the rating label attached to the unit. A branched circuit may cause fire resulting from abnormal heating.
- Connect the power supply plug to the power source firmly after removing the dust on the plug. A dusty plug or improper insertion may cause a heat or ignition.
- Never store corrosive substances such as acid or alkali in this unit if the container cannot be sealed. These may cause corrosion of inner components or electric parts.
- Check the setting when starting up of operation after power failure or turning off of power switch. The stored items may be damaged due to the change of setting.
- Be careful not to tip over the unit during movement to prevent damage or injury.
- Prepare a safety check sheet when you request any repair or maintenance for the safety of service personnel.

# **ENVIRONMENTAL CONDITIONS**

This equipment is designed to be safe at least under the following conditions (based on the IEC-1010-1):

- Indoor use;
- Altitude up to 2000 m;
- Ambient temperature 5°C to 40°C
- Maximum relative humidity 80% for temperature up to 31°C decreasing linearly to 50% relative humidity at 40°C;
- Mains supply voltage fluctuations not to exceed ±10% of the nominal voltage;
- Other supply voltage fluctuations as stated by the manufacturer;
- Transient overvoltages according to Installation Categories (Overvoltage Categories) II; For mains supply the minimum and normal category is II;
- Pollution degree 2 in accordance with IEC 664.

# FREEZER COMPONENTS

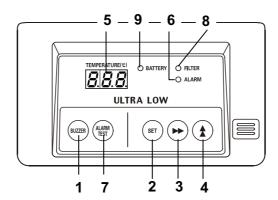


### FREEZER COMPONENTS

- 1. Outer door: To open the door, grip the handle. On closing, lock the door latch completely.
- 2. Door latch: Always lock the latch when the outer door is closed.
- 3. Magnetic door gasket: This provides a tight door seal and prevents cold air leak. Keep clean.
- **4. Access port (rear and bottom):** This is used for leading a cable and sensor of a measuring equipment, or nozzle of back-up system to chamber.
- **5. Inner door:** The operation of the inner door should be quick to minimize the temperature rise in chamber. Lock the door latch completely when the door is closed. The door is removable for cleaning or defrosting. See page 21 "Routine maintenance".
- **6. Lock:** Turn clockwise to 180° with a key and the outer door is securely locked.
- **7. Control panel:** Used for temperature setting and indication of operating status is displayed on the panel. See page 10 for details.
- **8. Caster:** 4 casters are provided to facilitate moving of the cabinet. For the installation, adjust the leveling foot so that the front 2 casters cannot contact with the floor.
- **9. Leveling foot:** The height of the freezer can be adjusted by this screw type foot. Keep the unit in level at the installation.
- **10. Fixture (on back side):** 2 fixtures serve as spacers between the cabinet and wall and also serve as hooks to fix the unit. See page 12 "Installation".
- 11. Air intake vent (grille): Do not block this vent to keep the proper cooling performance.
- **12. Power switch:** This is for turning ON/OFF the power to the unit. ON "I" OFF "O"
- **13. Space for temperature recorder:** An automatic temperature recorder (optional component) can be attached here. See page 25 "Temperature recorder".
- **14. Condenser filter (behind the grille):** This filter prevents the dust from accumulating on the condenser. The dusty filter may cause failure of refrigerating device. Clean the filter once a month. See page 20 "Routine maintenance" for the cleaning.
- **15. Battery switch:** This is a switch for a battery for power failure alarm. Normally, turn on this switch. Be sure to turn off this switch if the freezer is not in operating for the long period.
- **16. Remote alarm terminal:** This is used to notice an alarm condition of the unit to remote location. Refer to page 18 "Remote alarm terminal".
- 17. Space for optional component:

### FREEZER COMPONENTS

### Control panel and keypad



- **1. Buzzer stop key (BUZZER):** To silence the audible alarm under alarm condition, press this key. The buzzer during alarm test cannot be silenced by this key.
- **2. Set key (SET):** Temperature setting mode is led by pressing this key and the changeable digit is flashed. By pressing this key again, the setting is memorized. The set mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation. Refer to page 14 for details.
- 3. Digit shift key (▶▶): Pressing this key in the setting mode causes the changeable digit to shift. Key lock is available by pressing this key for more than 5 seconds in the temperature display mode. Refer to page 14 for details.
- **4. Numerical value shift key (**  ): Pressing this key in the setting mode causes the numerical value to shift. "ON-OFF" of key lock can be selected by pressing this key in the key lock mode. By pressing this key for more than 5 seconds in the temperature display mode leads setting mode for alarm temperature and alarm resume time. Refer to page 15 and 17 for details respectively.
- **5. Digital temperature indicator:** This indicator shows the present chamber temperature or set temperature.
- 6. Alarm lamp (ALARM): This lamp is flashed during alarm condition.
- **7. Alarm test key (ALARM TEST):** To check the alarm system. Pressing this key with the battery switch ON gets the alarm lamp to flash, the remote alarm to operate, and the buzzer to sound.
- **8. Filter check lamp (FILTER):** This lamp lights when the excessive dust is accumulated on the condenser filter. When this lamp lights, clean the condenser filter following the procedure on page 20.
- **9. Battery check lamp (BATTERY):** This lamp flickers to recommend the battery replacement. For the replacement, consult Sanyo sales representative or agent.

### **INSTALLATION SITE**

To operate this unit properly and to obtain maximum performance, install the unit in a location with the following conditions:

#### 1. A location not subjected to direct sunlight

Installation in a location subjected to direct sunlight may lead to inadequate cooling.

#### 2. A location with adequate ventilation

Leave at least 10 cm around the unit for ventilation. Poor ventilation will result in a reduction of the refrigeration capacity.

#### 3. A location away from heat generating sources

Avoid installing the unit near heat-emitting appliances such as gas ranges or stoves. Heat can cause inefficient refrigeration.

### 4. A location not prone to high humidity



### ∕!\ WARNING

Install the unit on a sturdy floor. If the floor is not strong enough or the installation site is not adequate, this may result in injury from the unit falling or tipping over.

Select a level and sturdy floor for installation. This precaution will prevent the unit from tipping. Improper installation may result in water spillage or injury from the unit tipping over.

### A location not prone to high humidity



### ♠ WARNING

Do not use the unit outdoors. Current leakage or electric shock may result if the unit is exposed to

Never install the unit in a humid place or a place where it is likely to be splashed by water. Deterioration of the insulation may result which could cause current leakage or electric shock.

#### A location without flammable or corrosive gas



### ∕!\ WARNING

Never install the unit in a flammable or volatile location. This may cause explosion or fire.

Never install the unit where acid or corrosive gases are present as current leakage or electric shock may result due to corrosion.

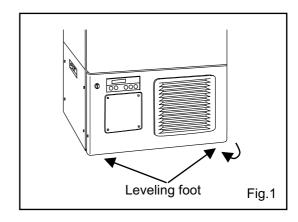
### **INSTALLATION**

#### 1. Remove the packaging materials and tapes

Remove all transportation packaging materials and tapes. Open the doors and ventilate the unit. If the outside panels are dirty, clean them with a diluted neutral dishwashing detergent. (Undiluted detergent can damage the plastic components. For the dilution, refer to the instruction of the detergent.) After the cleaning with the diluted detergent, always wipe it off with a wet cloth. Then wipe off the panels with a dry cloth.

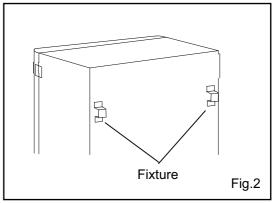
#### 2. Adjust the leveling foot

Extend the leveling feet by rotating them counterclockwise to contact them to the floor. Ensure the unit is level. (Fig.1)



#### 3. Fix the unit

Two fixtures are attached to the rear of the frame. Fix the frame to the wall with these fixtures and rope or chain. (Fig.2)



### 4. Ground (earth)

### **MARNING**

**Use a power supply outlet with ground (earth)** to prevent electric shock. If the power supply outlet is not grounded, it is necessary to install a ground by qualified engineers.

**Never ground the unit through a gas pipe, water main, telephone line or lightning rod.** Such grounding may cause electric shock in the case of an incomplete circuit.

### START-UP OF UNIT

Follow the procedures for the initial and consequent operations of the unit.

- **1.** Connect the power cord to the dedicated outlet having appropriate rating with the chamber empty, and turn on the power switch on the freezer.
- 2. Turn off the switch of the back-up system (optional component) if it is installed.
- **3.** Check that the battery switch is ON.
- **4.** The audible alarm may activated. In this case, press the buzzer stop key (BUZZER) to silence the alarm.
- **5.** Set the desired chamber temperature. See page 14 for the temperature setting.
- **6.** Check that the chamber temperature reaches the desired temperature.
- **7.** Turn on the switch of back-up system (optional component) if it is installed.
- 8. Check that the alarm lamp lights and the buzzer sounds by pressing the alarm test key.
- **9.** After confirming the above, you can put articles into the freezer chamber in a small batch to prevent the temperature rise.

### **TEMPERATURE SETTING**

### **Chamber temperature**

Table 1 shows the basic procedure for setting the chamber temperature. Perform key operations in the sequence indicated in the table. The example in the table is based on the assumption that the desired temperature is -75°C.

**Note:** The unit is set at the factory that the chamber temperature -80°C.

Table 1. Basic operation sequence (Example: Chamber temperature -75°C)

	Description of operation	Key operated	Indication after operation	
1	Turn the power switch ON.		The current chamber temperature is displayed.	
2	Press SET key.	SET	The second digit is flashed.	
3	Set to -75 with the numerical value	*	When pressed, the figure of settable digit changes.	
3	shift key and digit shift key.	<b>&gt;&gt;</b>	When pressed, the settable digit is shifted.	
4	Press SET key.	SET	Set temperature is memorized and the current chamber temperature is displayed.	

#### Note:

- The temperature set mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation.
- Although the value of the chamber temperature setting can range from -50°C to -90°C, the guaranteed temperature when there is no load is -85°C when the ambient temperature is 30°C.

### **Key lock function**

This unit is provided with the key lock function. When the key lock is ON, change of temperature setting through the key pad is not available. The key lock is set in OFF at the factory.

Display	Mode	Function
L 0	Key lock is OFF	Enable to change of temperature setting
L 1	Key lock is ON	Disable to change of temperature setting

Table 2. Procedure for key lock setting (change from key lock OFF to key lock ON)

	Description of operation	Key operated	Indication after operation	
1			The current chamber temperature is displayed.	- B D
2	Press digit shift key for 5 seconds.	<b>*</b>	The first digit is flashed.	
3	Press numerical value shift key and scroll the figure to 1.	<b>*</b>	When pressed, the figure of settable digit changes.	
4	Press SET key.	SET	The key lock is set to ON. The current chamber temperature is displayed.	

### **ALARM TEMPERATURE SETTING**

This unit is provided with the high and low temperature alarm and the temperature at which the alarm is activated is changeable.

The following procedure shows the setting of alarm temperature according to the condition below:

High temperature alarm: activates at the temperature 5°C higher than the set temperature Low temperature alarm: activates at the temperature 5°C lower than the set temperature

#### Note:

The alarm temperature is set at the factory 10°C higher and lower than the set temperature.

The available range of alarm temperature is between 5°C and 20°C higher or lower than the set temperature.

Table 3. Procedure for setting high temperature alarm

	Description of operation	Key operated	Indication after operation	n
1			The current chamber temperature is displayed.	-BD
2	Press numerical value shift key for about 5 seconds.	*	The first digit is flashed.	FOO
3	Press numerical value shift key and scroll the figure to 1.	<b>★</b>	The first digit is flashed.	FDJ
4	Press SET key.	SET	The first digit is flashed.	
5	Scroll the figure to 005 by using	<b>★</b>	When pressed, the figure of settable digit changes.	
5	digit shift key and numerical value shift key	<b>*</b>	When pressed, the changeable digit moves.	005
6	Press SET key.	SET	Alarm temperature is memorized and the current chamber temperature is displayed.	-80

Table 4. Procedure for setting low temperature alarm

	Description of operation	Key operated	Indication after operation	1
1			The current chamber temperature is displayed.	- 80
2	Press numerical value shift key for about 5 seconds.	<b>★</b>	The first digit is flashed.	FOO
3	Press numerical value shift key and scroll the figure to 2	<b>★</b>	The first digit is flashed.	FOZ
4	Press SET key.	SET	The first digit is flashed.	
_	Scroll the figure to -05 by using	*	When pressed, the figure of settable digit changes.	
5	digit shift key and numerical value shift key	<b>&gt;&gt;</b>	When pressed, the changeable digit moves.	-05
6	Press SET key.	SET	Alarm temperature is memorized and the current chamber temperature is displayed.	-80

### **ALARMS & SAFETY FUNCTIONS**

This unit has the alarms and safety functions shown in Table 5, and also self diagnostic functions.

Table 5. Alarms and safety functions

Alarm & Safety	Situation	Indication	Buzzer	Safety operation
High temperature alarm  Low temperature alarm	If the chamber temperature is higher than the temperature at which the high temperature alarm is activated.  If the chamber temperature is lower than the temperature at which the low temperature alarm is activated.	ALARM lamp is flashed. Temperature indicator is flashed.	Intermittent tone with 15 minutes delay.	Remote alarm with 15 minutes delay.
Power failure alarm	When the power to the unit is disconnected.	ALARM lamp is flashed.	Intermittent tone	Remote alarm.
Filter check	When the condenser filter is clogged.	Filter check lamp lights.		
Battery check	When about 2.8 years has passed with power switch ON.	Battery check lamp lights.		
Auto-return	When there is no key pressing in each setting mode for 90 seconds.	Chamber temperature is displayed.		Finishing of each setting mode.
Key lock	When the key lock is "ON".			Change of setting is disable.
	If the thermal sensor is disconnected.	ALARM lamp is flashed. E01 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm. Unit keeps continuous running.
	If the thermal sensor is short-circuited.	ALARM lamp is flashed. E02 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm. Unit keeps continuous running.
0	If the cascade sensor is disconnected.	ALARM lamp is flashed. E03 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
Sensor abnormality	If the cascade sensor is short circuited.	ALARM lamp is flashed. E04 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
	If the filter sensor is disconnected.	ALARM lamp is flashed. E05 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
	If the filter sensor is short-circuited.	ALARM lamp is flashed. E06 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
Battery switch check	When the battery switch is OFF during alarm test.	ALARM lamp is flashed. E09 is flashed.		

#### Note:

- When the operation is started in high ambient temperature, the filter check lamp is sometimes flashed. In this case, the lamp is off automatically when the chamber temperature is getting lower.
- The freezer resumes the operation after power failure with the temperature setting before power failure as the chamber temperature setting and alarm temperature setting are memorized in the volatile memory.
- The chamber temperature is displayed for 5 seconds by pressing BUZZER key during power failure alarm. Then the buzzer is silenced. The ALARM lamp keeps flashing.

### **SETTING OF ALARM RESUME TIME**

The alarm buzzer is silenced by pressing BUZZER key on the control panel during alarm condition (The remote alarm is not silenced).

The buzzer will be activated again after certain suspension if the alarm condition is continued. The suspension time can be set by following the procedure shown in the Table 6 below.

The example in the table is based on the assumption that the desired duration is 20 minutes.

**Note:** The duration is set in 30 minutes at the factory.

Table 6. Setting procedure for alarm resuming time (change from 30 minutes to 20 minutes)

	Description of operation	Key operated	Indication after operation	
1			The current chamber temperature is displayed.	-80
2	Press digit shift key for 5 seconds.	<b>★</b>	The first digit is flashed.	FOO
	Set the figure to F25 with the digit	<b>&gt;&gt;</b>	The settable digit is shifted.	
3		*	When pressed, the figure of settable digit changes.	F25
4	Press SET key.	SET	The current reset time is displayed. The middle digit is flashed.	
5	Set the figure to 020 with the numerical value shift key.	<b>★</b>	When pressed, the figure of settable digit changes.	
6	Press SET key.	SET	The setting is memorized and the current chamber temperature is displayed.	

- The settable alarm resume time is 10, 20, 30, 40, 50, or 60 minutes (The setting is 010, 020, 030, 040, 050, or 060). The buzzer would not reset if the reset time is set in 000.
- It is recommended to set the alarm resume time when the freezer is not under alarm condition. The setting during alarm condition is effective on the next alarm condition.
- The setting cannot be changed during power failure.
- The remote alarm during power failure or buzzer and remote alarm during alarm test cannot be silenced.
- The set mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation. In this case, any setting before pressing SET key is not memorized.

# **REMOTE ALARM TERMINAL**

The terminal of the remote alarm is installed at the lower left side of the unit. The alarm is outputted from this terminal. Contact capacity is DC 30V, 2 A.

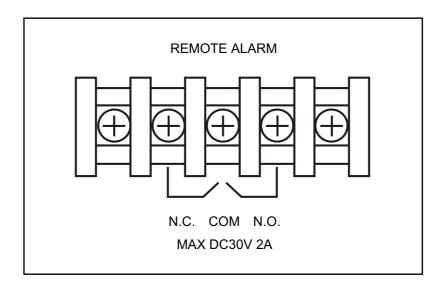
Contact output:

between COM. and N.O. between COM. and N.C.

At normal Open Close At abnormal Close Open

### Note:

The alarm is actuated when the power cord is disconnected from the outlet or the power switch is OFF.



### **CHANGE OF COMPRESSOR DELAY TIME**

The delay time of high and low stage side compressor can be changed to reduce the load on the power line and to facilitate the start-up (reset) of the freezer after power failure.

The example in the table is based on the assumption that the delay time is changed to 4 minutes. (The delay time is set in 2 minutes at the factory.)

#### Note:

- The delay time should be the same for high stage side and low stage side compressors.
- The setting range for delay time is between 2 and 15 minutes. The cool down of chamber temperature may be slow when the setting of delay time is over 5 minutes, depending on the installation environment. There is no need of changing the delay time when the capacity of power source is adequate.

Table 8. Changing procedure for delay time (change from 2 minutes to 4 minutes)

	Description of operation	Key operated	Indication after operatio	n
1			The current chamber temperature is displayed.	-80
2	Press numerical value shift key for 5 seconds.	*	The first digit is flashed.	FOO
3	Set the figure to F05 with the numerical value shift key.	*	When pressed, the figure of settable digit changes.	FD5
4	Press SET key.	SET	The current delay time is displayed. The first digit is flashed.	
5	Set the figure to 004 with the numerical value shift key.	<b>★</b>	When pressed, the figure of the first digit changes.	
6	Press SET key.	SET	The delay time is memorized and the current chamber temperature is displayed.	-BD

<sup>•</sup> The compressor starts to operate with the delay time set by the above procedure at the time of power on or after power failure. However, the start up of the low stage side compressor is affected by the chamber temperature and the cascade condenser temperature. The delay time varies depending on how they meet the start up conditions.

### **ROUTINE MAINTENANCE**

### **∕**!\WARNING

Always disconnect the power supply to the unit prior to any repair or maintenance of the unit in order to prevent electric shock or injury.

**Ensure you do not inhale or consume medication or aerosols** from around the unit at the time of maintenance. These may be harmful to your health.

### Cleaning of cabinet

- Clean the unit once a month. Regular cleaning keeps the unit looking new.
- Use a dry cloth to wipe off small amounts of dirt on the outside and inside of the unit and all accessories. If the outside panels are dirty, clean them with a diluted neutral dishwashing detergent.. (Undiluted detergent can damage the plastic components. For the dilution, refer to the instruction of the detergent.)

After the cleaning with the diluted detergent, always wipe it off with a wet cloth. Then wipe off the cabinet or accessories with a dry cloth.

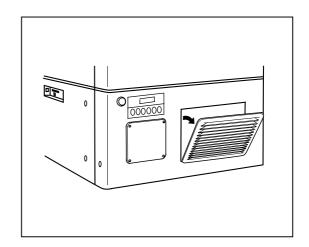
- Never pour water onto or into the unit. Doing so can damage the electric insulation and cause failure.
- The compressor and other mechanical part are completely sealed. This unit requires absolutely no lubrication.
- There is a fan behind the compressor, so be very careful if you stick your hand into this part of the unit.

### Cleaning of condenser filter

This unit is provided with the filter check lamp on the control panel. Clean the filter when this lamp lights. Clean the filter once a month even if the check lamp is not on since a clogged filter may cause shorter compressor life as well as the poor cooling.

Clean the filter by the procedure below.

- **1.** Open the grille by pulling it to you as shown in the figure.
- 2. Take out the condenser filter.
- 3. Wash the filter with water.
- 4. Replace the filter and the grille.
- **5.** Check that the filter check lamp is off in the event the check lamp was ON.



### **∴**WARNING

**Do not touch the condenser directly** when the filter is removed for cleaning. This may cause injury by hot surface.

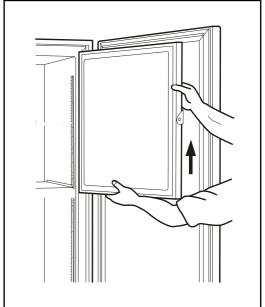
### **ROUTINE MAINTENANCE**

### **Defrosting of inside wall**

The frost is built at the upper portion of the chamber and inner door. The excessive frost possibly make some gap between the cabinet and door gasket, which may cause poor cooling. Remove the frost on the inner door with a scraper enclosed with the unit. Following shows the procedure for removing the chamber frost.

Note: For removing the frost, do not use a tool with sharp edge such as a knife or a screw driver.

- 1. Turn off the back-up system if applicable.
- **2.** Take out and transfer all the contents to another freezer or a container which is refrigerated by liquid carbon dioxide or dry ice.
- 3. Turn off the power switch of the freezer.
- **4.** Open the outer door and inner door. Remove the inner door by lifting up as shown in the figure.
- 5. Leave the freezer as it is.
- **6.** The water accumulated on the bottom of the chamber should be wiped up with a dry cloth.
- **7.** After cleaning the chamber and inner door, replace the inner door and start up the unit according to the procedure on page 13.
- **8.** Put back the articles into the sufficiently cooled freezer compartment.
- 9. Turn on the back-up system if it is provided.



### TROUBLE SHOOTING

If the unit malfunctions, check out the following before calling for service.

#### The chamber is not cooled at all

- 1. The circuit breaker of power source is active.
- **2.** The voltage is too low. In this case, call an electrician.
- 3. The power switch is not ON.
- **4.** The large amount of articles (load) is stored in the chamber at one time.

### The cooling is poor

- 1. The ambient temperature is too high.
- **2.** The latch of inner door is not closed completely. The outer door is not closed firmly. (The frost or ice between the cabinet and door gasket possibly prevents door seal.)
- **3.** The air intake vent is blocked.
- 4. The condenser filter is clogged. Always clean the filter when the filter check lamp is lit.
- **5.** The set temperature is not inputted properly.
- 6. The freezer is not away from the direct sunlight.
- 7. There is any heating source near the freezer.
- **8.** A rubber cap and insulation for the access port are not set correctly.
- 9. You put too many unfrozen articles into the freezer compartment.

#### Alarm test key cannot actuate the alarm

The alarm is activated only when the power switch is ON.

- 1. The nickel-metal-hydride battery has been discharged entirely. In this case, operate the freezer for about 3 hours and depress the alarm test key again. Entirely discharged cell requires about 2 days' operation of the freezer.
- **2.** When only the buzzer or only the alarm is actuated by the alarm test key, the unactuated part is out of order, and must be replaced.

#### Noise

- 1. The freezer is not installed on the sturdy floor.
- 2. The freezer is not leveled with the leveling feet.
- **3.** There is anything touching the frame.
- **4.** The freezer is in the status immediately after start up.

The unit sometimes causes a noise when the chamber temperature is high due to the large load. The noise gets less and less accompanying with the cooling of the chamber.

#### Back-up test switch does not operate normally (if the back-up system is provided)

- 1. The liquid carbon dioxide tank is empty.
- 2. The valve of the carbon dioxide tank is not opened.
- 3. The ambient temperature is too high. In this case, move the tank to a cool location.

Inquire at liquid carbon dioxide suppliers about its installation, removal, adjustment, and examination.

### REPLACEMENT OF BATTERY

### 1. Location of a nickel-metal-hydride battery

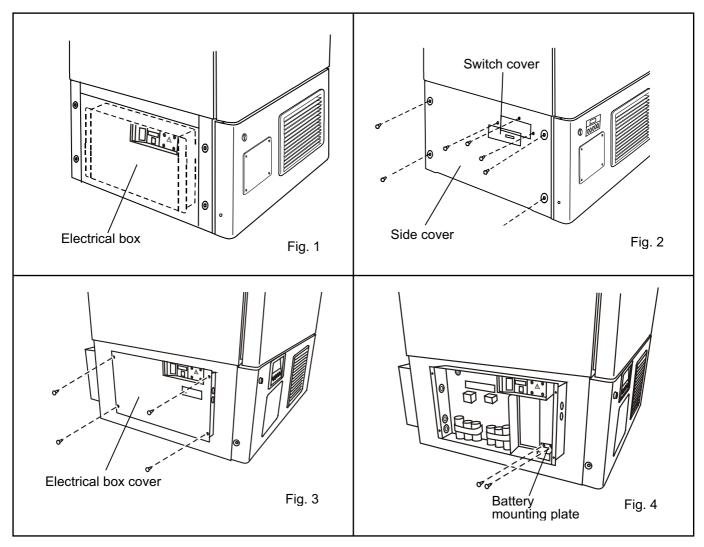
This unit is provided a nickel-metal-hydride battery for the power failure warning device. The battery is located in the electrical box inside the cover on the lower left side. (Fig. 1)



The high voltage components are enclosed in the electrical box. The cover should be removed by a qualified engineer or a service personnel only to prevent the electric shock..

### 2. Removal of nickel-metal-hydride battery

- 1) Turn off the power switch and disconnect the power supply plug.
- 2) As shown in the Fig. 2, remove 7 screws fixing the side cover with a screw driver and remove the side cover
- 3) Remove 4 screws fixing the electrical box cover with a screw driver. (Fig. 3)
- 4) Disconnect the battery connector and remove 2 screws fixing the battery mounting plate. (Fig. 4)
- 5) Take out the battery.
- 6) Follow the procedure for recycling or proper disposal.



# **DISPOSAL OF UNIT**

### **MARNING**

If the unit is to be stored unused in an unsupervised area for an extended period **ensure that children do not have access and doors cannot be closed completely.** 

The disposal of the unit should be accomplished by appropriate personnel. Always remove doors to prevent accidents such as suffocation.

### Recycle of battery



The unit contains a rechargeable battery. The battery is recyclable. At the end of it's useful life, check with you local solid officials option or proper disposal.



\* Label indication is obliged to comply with Taiwanese battery regulation.

#### Note:

This symbol mark and recycle system are applied <u>only to EU countries</u> and not applied to the countries in the other area of the world.

### Waste Electrical and Electronic Equipment (WEEE) Directive-2002/96/EC



#### (English)

Your SANYO product is designed and manufactured with high quality materials and components which can be recycled and reused.

This symbol means that electrical and electronic equipment, at their end-of-life, should be disposed of separately from your household waste.

Please dispose of this equipment at your local community waste collection/recycling centre.

In the European Union there are separate collection systems for used electrical and electronic products.

Please help us to conserve the environment we live in!

#### (German)

Ihr SANYO Produkt wurde entworfen und hergestellt mit qualitativ hochwertigen Materialien und Komponenten, die recycelt und wiederverwendet werden können.

Dieses Symbol bedeutet, daß elektrische und elektronische Geräte am Ende ihrer Nutzungsdauer von Hausmüll getrennt entsorgt werden sollen.

Bitte entsorgen Sie dieses Gerät bei Ihrer örtlichen kommunalen Sammelstelle oder im Recycling Centre.

In der Europäischen Union gibt es unterschiedliche Sammelsysteme für Elektrik- und Elektronikgeräte.

Helfen Sie uns bitte, die Umwelt zu erhalten, in der wir leben!



#### (French)

Votre produit Sanyo est conçu et fabriqué avec des matèriels et des composants de qualité supérieure qui peuvent être recyclés et réutilisés.

Ce symbole signifie que les équipements électriques et électroniques en fin de vie doivent être éliminés séparément des ordures ménagères.

Nous vous prions donc de confier cet équipement à votre centre local de collecte/recyclage.

Dans l'Union Européenne, il existe des systèmes sélectifs de collecte pour les produits électriques et électroniques usagés.

Aidez-nous à conserver l'environnement dans lequel nous vivons!

Les machines ou appareils électriques et électroniques contiennent fréquemment des matières qui, si elles sont traitées ou éliminées de manière inappropriée, peuvent s'avérer potentiellement dangereuses pour la santé humaine et pour l'environnement.

Cependant, ces matières sont nécessaires au bon fonctionnement de votre appareil ou de votre machine. Pour cette raison, il vous est demandé de ne pas vous débarrasser de votre appareil ou machine usagé avec vos ordures ménagères.

#### (Spanish)

Los productos SANYO están diseñados y fabricados con materiales y componentes de alta calidad, que pueden ser reciclados y reutilizados.

Este símbolo significa que el equipo eléctrico y electrónico, al final de su ciclo de vida, no se debe desechar con el resto de residuos domésticos.

Por favor, deposite su viejo "televisor" en el punto de recogida de residuos o contacte con su administración local.

En la Unión Europea existen sistemas de recogida específicos para residuos de aparatos eléctricos y electrónicos.

Por favor, ayúdenos a conservar el medio ambiente!



#### (Portuguese)

O seu produto SANYO foi concebido e produzido com materiais e componentes de alta qualidade que podem ser reciclados e reutilizados.

Este símbolo significa que o equipamento eléctrico e electrónico no final da sua vida útil deverá ser descartado separadamente do seu lixo doméstico.

Por favor, entregue este equipamento no seu ponto local de recolha/reciclagem.

Na União Europeia existem sistemas de recolha separados para produtos eléctricos e electrónicos usados.

Por favor, ajude-nos a conservar o ambiente em que vivemos!

### (Italian)

Il vostro prodotto SANYO è stato costruito da materiali e componenti di alta qualità, che sono riutilizzabili o riciclabili.

Prodotti elettrici ed elettronici portando questo simbolo alla fine dell'uso devono essere smaltiti separatamente dai rifiuti casalinghi.

Vi preghiamo di smaltire questo apparecchio al deposito comunale.

Nell'Unione Europea esistono sistemi di raccolta differenziata per prodotti elettrici ed elettronici.

Aiutateci a conservare l'ambiente in cui viviamo!



#### (Dutch)

Sanyo producten zijn ontwikkeld en gefabriceerd uit eerste kwaliteit materialen, de onderdelen kunnen worden gerecycled en weer worden gebruikt.

Het symbool betekent dat de elektrische en elektronische onderdelen wanneer deze vernietigd gaan worden , dit separaat gebeurt van het normale huisafval.

Zorg ervoor dat het verwijderen van de apparatuur bij de lokaal erkende instanties gaat gebeuren. In de Europese Unie wordt de gebruikte elektrische en elektronische apparatuur bij de daarvoor wettelijke instanties aangeboden.

Alstublieft help allen mee om het milieu te beschermen.

#### (Swedish)

Din SANYO produkt är designad och tillverkad av material och komponenter med hög kvalitet som kan återvinnas och återanvändas.

Denna symbol betyder att elektriska och elektroniska produkter, efter slutanvändande, skall sorteras och lämnas separat från Ditt hushållsavfall.

Vänligen, lämna denna produkt hos Din lokala mottagningstation för avfall/återvinningsstation.

Inom den Europeiska Unionen finns det separata återvinningssystem för begagnade elektriska och elektroniska produkter.

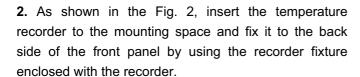
Vänligen, hjälp oss att bevara miljön vi lever i!

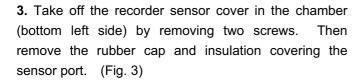
# **TEMPERATURE RECORDER [OPTION]**

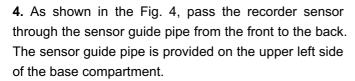
An automatic temperature recorders is available for this freezer as the optional component. The type of the recorder is MTR-G85.

Following shows the attachment procedure.

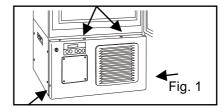
**1.** Remove four screws on the front panel and take it off. By removing four screws, take off the left side panel. Then take off the cover for the recorder mounting space by removing four screws. (Fig. 1)

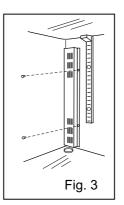


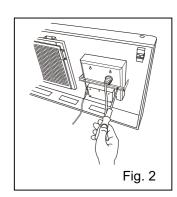


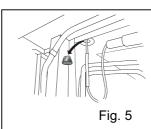


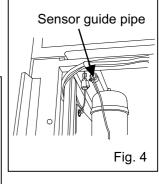
- **5.** Take out the recorder sensor from the guide pipe at the back side and pass the sensor to the chamber through the access port. (Fig. 5)
- **6.** Attach the recorder sensor on the sensor cover with the enclosed clips. Seal the sensor port with a silicon and replace the recorder sensor cover. Fix the cover to the inside wall. (Fig. 6)
- **7.** Remove the connector cover. Connect the recorder connector at the end of the power cord with the white connector on the left of the base compartment. Bind the extra lead wire of the sensor with a nylon clip on the back of the recorder. (Fig. 7)

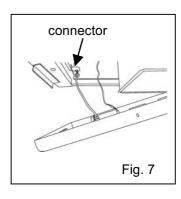


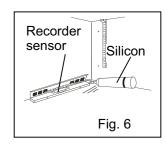












- 8. Replace the left side panel and front panel and fix them with screws.
- 9. Operate the freezer until the chamber temperature gets to the set temperature. Check the recorded temperature and chamber temperature displayed on the control panel. Adjust the zero adjustment volume on the temperature recorder so that the recorded temperature can corresponds with the displayed temperature if they are not compliance each other

# **BACK-UP SYSTEM [OPTION]**

### ♠ WARNING

As with any equipment that uses CO<sub>2</sub> gas, there is a likelihood of oxygen depletion in the vicinity of the equipment. It is important that you assess the work site to endure there is suitable and sufficient ventilation. If restricted ventilation is suspected, then other methods of ensuring a safe environment must be considered. These may include atmosphere monitoring and warning devices.

This freezer can be provided with a back-up system (CVK-UB2) which is available as an optional component. For the installation, refer to the instruction manual enclosed with the system.

#### 1. Switch of back-up system (BACKUP)

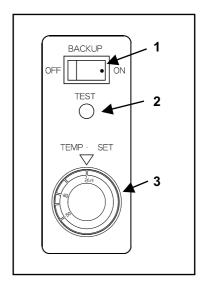
When turning on the system, the lamp is brightened. This means that the system is ready. To stop the operation of the system, turn off this switch.

#### 2. Test switch (TEST)

This switch is for checking the operation of back-up system. Pressing this switch is resulted in the release of liquid carbon dioxide without system operation.

### 3. Temperature setting knob (TEMP. SET)

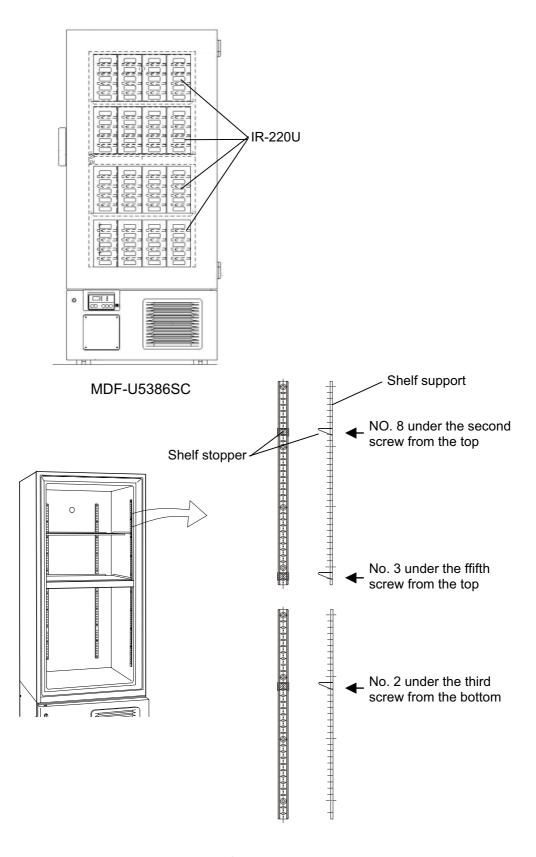
With this knob, set the temperature at which the system is operated. The effective set temperature range is between -50°C and -70°C.



# **OPTIONAL COMPONENTS**

### **Inventory rack**

The optional inventory rack is useful to store the precious materials in the chamber effectively. When the rack is used, it is necessary to adjust the height of the shelves. Set the shelf support as shown in the figure below.



# **SPECIFICATIONS**

Name	Ultra-Low Temperature Freezer		
Model	MDF-U5386S	MDF-U5386SC (for U.S.A. only)	
External dimensions	W890 x D867 x H1990 (mm)		
Internal dimensions	W630 x D	600 x H1280 (mm)	
Effective capacity		483 L	
Exterior	Pa	ainted steel	
Interior	Pa	ainted steel	
Outer door	Pa	ainted steel	
Inner door	ABS resin panel w	rith stainless frame, 2 doors	
Shelf	Stainless steel	l, 3 shelves (adjustable)	
	W608 x D533	(mm), Load; 50 kg/shelf	
Access port	17 mm diameter, 3 location	ons (back, bottom left/right corner)	
Insulation	Rigid polyurethane foamed-in place		
Compressor	Hermetic type, Output; 1100 W (	(high stage side), 1100W (low stage side)	
Evaporator	Tube	on sheet type	
Condenser	Fin and tube type (high stage side), Shell and tube type (low stage side)		
Refrigerant	R-407D (high stage side), R-508 (low stage side)		
Temperature controller	Microcomputer control system		
Temperature display	Di	gital display	
Thermal sensor	Platinum re	sistance (Pt 1000Ω)	
Alarm	High temp. alarm, Low	temp. alarm, Power failure alarm	
	Filter che	eck, Battery alarm	
Remote alarm contact	Allowable contact	ct capacity: DC 30V, 2A	
Battery	Nickel-metal-hydride batte	ry, DC6V, 1100mAh, Auto-recharge	
Accessories	1 set of key, 1 scraper		
Weight	315 kg	320 kg	
Voltage booster	None	Built-in	
Optional component	Inventor	ry rack (IR-220U)	
	Automatic temperature recorder (MTR-G85)		
Back-up system (CVK-UB2): LCO <sub>2</sub>			

#### Note:

- Design or specifications will be subject to change without notice.
- The battery for power failure alarm is an article for consumption. It is recommended that the battery will be replaced about every 3 years. Contact Sanyo sales agency at the time of replacement of the battery for recycling.

# **PERFORMANCE**

Cooling performance	-86°C at the center of the chamber (ambient temperature; 30°C, no load)				
Temperature control range	-50°C to -86°C (ambient temperature; 30°C, no load)				
Power source	220V, 50Hz	220V, 60Hz	230V, 50Hz	240V, 50Hz	
Rated power consumption	1080 W	1180 W	1160 W	1100 W	
Noise level	49 dB [A] (background noise; 20 dB)				
Maximum pressure	2.7 MPa				

Note: The unit with CE mark complies with EC directives 89/336/EEC, 93/68/EEC and 73/23/EEC

# **SPECIFICATIONS**

Name	Ultra-Low Temperature Freezer			
Model	MDF-U7386S	MDF-U7386SC (for U.S.A. only)		
External dimensions	W1130 x D867 x H1990 (mm)			
Internal dimensions	W870 x D600 x H1280 (mm)			
Effective capacity	668 L			
Exterior	Painted steel			
Interior	Painted steel			
Outer door	Pair	nted steel		
Inner door	ABS resin panel with	h stainless frame, 2 doors		
Shelf	Stainless steel, 3 shelves (adjustable)			
	W848 x D533 (mm), Load; 50 kg/shelf			
Access port	17 mm diameter, 3 locations (back, bottom left/right corner)			
Insulation	Rigid polyurethane foamed-in place			
Compressor	Hermetic type, Output; 1100 W (high stage side), 1100W (low stage side)			
Evaporator	Tube on sheet type			
Condenser	Fin and tube type (high stage side), Shell and tube type (low stage side)			
Refrigerant	R-407D (high stage side), R-508 (low stage side)			
Temperature controller	Microcomputer control system			
Temperature display	Digital display			
Thermal sensor	Platinum resistance (Pt 1000 Ω)			
Alarm	High temp. alarm, Low temp. alarm, Power failure alarm			
	Filter check, Battery alarm			
Remote alarm contact	Allowable contact capacity: DC 30V, 2A			
Battery	Nickel-metal-hydride battery, DC6V, 1100mAh, Auto-recharge			
Accessories	1 set of key, 1 scraper			
Weight	355 kg	360 kg		
Voltage booster	None	Built-in		
Optional component	Inventory rack (IR-220U)			
	Automatic temperature recorder (MTR-G85)			
	Back-up system (CVK-UB2): LCO <sub>2</sub>			

#### Note:

- Design or specifications will be subject to change without notice.
- The battery for power failure alarm is an article for consumption. It is recommended that the battery will be replaced about every 3 years. Contact Sanyo sales agency at the time of replacement of the battery for recycling.

# **PERFORMANCE**

Cooling performance	-86°C at the center of the chamber (ambient temperature; 30°C, no load)				
Temperature control range	-50°C to -86°C (ambient temperature; 30°C, no load)				
Power source	220V, 50Hz 220V, 60Hz 230V, 50Hz		240V, 50Hz		
Rated power consumption	1080 W	1210 W	1140 W	1120 W	
Noise level	49 dB [A] (background noise; 20 dB)				
Maximum pressure	2.7 MPa				

Note: The unit with CE mark complies with EC directives 89/336/EEC, 93/68/EEC and 73/23/EEC

### **A** CAUTION

Please fill in this form before servicing. Hand over this form to the service engineer to keep for his and your safety.

# Safety check sheet

Freezer content     Risk of infection     Risk of toxicity:     Risk from radioa	is : 	□Yes □Yes □Yes □Yes	□No □No □No □No	
(List all potentia Notes :	illy hazardous materials th	nat have t	peen stored in thi	s unit.)
2. Contamination of Unit interior No contamination Decontaminated Contaminated Others:	on <sup>[</sup>	⊒Yes ⊒Yes ⊒Yes ⊒Yes	□No □No □No □No	
<ul><li>a) The unit is sa</li><li>b) There is som</li></ul>	safe repair/maintenance of afe to work on e danger (see below) e adhered to in order to re		□Yes □	lNo lNo in b) below.
Date : Signature : Address, Division : Telephone :				
Product name: Ultra-low temperature freezer	Model: MDF-	Serial n	umber:	Date of installation:

Please decontaminate the unit yourself before calling the service engineer.

