

HXV 5

Service manual



No. 039343 • rev. 2.0 • 22.12.2009



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Introduction

Overview

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Introduction	This is the service manual for the Dantherm Air Handling HXV 5 unit.	
	The table of content below gives you an overview of the main sections complete table of content for further information about the sections.	s. Please see the
Serial number	This manual covers units with serial numbers equal or higher than:	
	<u>0606020842980</u>	
Table of contents	This service manual covers the following main topics:	
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oduction	This is the complete table of content covering all sections in this Each main section will begin with an introduction including a secovering the exact section.	
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General information

Introduction	This section give	es you the general ir	formation about this service manual and about the unit.
Manual, part no.	Part number of	this service manua	l is 039343.
Target group		p for this service m as well as the users	anual are the technicians who install and maintain s of the unit.
Copyright	Copying of this s from Dantherm		part of it, is forbidden without prior written permission
Reservations			e right to make changes and improvements to the any time without prior notice or obligation.
EC-Declaration of Conformity	Dantherm Air Ha		nlystvej 65, DK-7800 Skive hereby declare that the
"		031366	HXV 5
	are in conformity	y with the following	directives:
		98/37/EEC 73/23/EEC 89/336/EEC	Directive on the safety of machines Low Voltage Directive EMC Directive
	- and are manuf	actured in conform	ity with the following harmonized standards:
		EN 292 EN 50 081-82 EN 60 335-1	Machine safety EMC Low Voltage
		A	A trale Hypele
	Skive, 19.03 20	07 Managing	e director Per Albæk Project manager
Recycling		should be recycled	ny years. When the time comes for the unit to be re- l according to national rules and procedures to pro-



Product description

Overview

Introduction This section will give you a description of the HXV 5 and its functionality.

Content

This section covers the following topics:

Торіс	See page
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General description

Introduction	This section gives you a description of the unit as a whole. The following section de- scribes the different parts in details.
Usage of HXV 5	The HXV 5 is used for ventilation of private homes.
	The unit supplies fresh outdoor air through the unit into the house.
	Dirty and humid air is drawn out of the house where its heat is used for heating up the fresh outdoor air.
Left/Right	The illustration shows the unit in Right operation (factory), see more about Left/Right in section "Left/Right version", page 17.
Installation	The unit will most often be mounted in the utility room, a heated shed or the like in con- nection with single-family houses or apartments.
Illustration, inter- nal	This drawing illustrates the unit with its different parts, visible from the internal side: $\int \mathbb{U} T3$



Parts

This table gives an overview of the main parts of the unit:

No.	Part	No.	Part
0	Electrical heater	Ø	Type signage
2	Filter (G3)	8	Fan 2
3	Heat exchanger	9	By pass (winter position)
4	Fan 1 (behind the control board)	10	Drain holes (left/right)
5	Control board	(1)	Temperature sensor
6	Filter (G3/F7)	-	-



Description of parts

Introduction		ou a more detailed description general description" on page 7.	of the parts of the HXV 5. See an
	The described parts are	9:	
	Cabinet	 Fans 	By pass
	Heater	 Control board 	Drain
	Filters	 User's panel 	Temperature sensors
	Heat exchanger		
Cabinet			ing sheet steel, which is insulated thermal and acoustic purpose.
Heater	The unit is equipped wi protected with an overh		er is placed inside the unit. It is
	•	•	uate level at low ambient tem- ment of the supply air temperature.
		ff when using the by-pass at s e, the heater should be on.	ummer time. At winter time when
Filters	The purpose of the filte outdoor air before it ent		nger and to filter dust from the
	The unit is standard eq ply air and G3 filter on e		fore the F7 cassette filter on sup-
Heat exchanger			t in the exhaust air, is reused to ach other in the heat exchanger.
Fans	the description refers to		is is described below. Whenever e left/right possibility. The left/right bage 17.
		resh outdoor air through the ur neat to bedrooms, living rooms	nit and heat exchanger, and sup- and possibly sauna or steam
		th through the unit and heat ex	es the cooker hood), toilets, baths, xchanger where the heat is recov-
Control board		scribed in details in "Descriptic please see the "User's guide",	on of the control board", page 10. page 19.

Continued overleaf



Description of parts, *continued*

Basic user panel		er panel is described in deta nging settings, please see t	ils in "Description of the control board", page 10. he "User's guide", page 19.
By pass damper	use. Wi damped At winte heat fro uses it side be Summe In sum outside outdoor house. For sum damped	er the by pass damper is not hen not in use, the by pass is placed below fan 2. For the heat exchanger recove om the air leaving the house to heat the fresh air from the fore it is supplied into the ho	ers and out- use. m e e
	house.		Summer Winter 9 to change from summer to winter operation and
	vice ve	rsa.	
Drain		in is placed in the bottom of , condense water is let out o	the cabinet. Independent on the left/right version of f the unit in both sides.
Temperature sen- sors		t is equipped with four temp d in section "General descrij	erature sensors. The placement of each sensor is il- ption", page 7.
	Part		Function
	T1	Outdoor air temperature	Gives information about the outdoor temperature [*])
	T2	Supply air temperature	For heater purpose. See more about heating in the "Functional description", page 11
	Т3	Warm and humid air from the house	Gives information about the temperature of the air that is drawn into the unit from the house $^{\rm o}$
	T4	Exhaust air temperature	For frost protection. See more about frost protec- tion in the "Functional description", page 11
	^{*)} Can c	nly be read out from the hig	h end user panel (accessory)



Description of the control board

Introduction This section gives you a detailed description of the control board and the basic user panel.

Description of how to change settings is to find in section "User's guide", page 19.

Illustration

This drawing illustrates the basic user panel and the control board:



Basic user panel

Control board

Part/function

This table gives you a description of each customer relevant part on the control board:

	Part	Function
1	Heater LED	Yellow: Heater ON OFF: Heater OFF
2	Power LED	Green: Power ON OFF: Power OFF
3	Fan speed regulator	Regulator to regulate the fan speed steplessly See more about the regulation of the fan speed in the "User's guide", page 19
4	Filter timer reset	When activating the filter timer is reset
5	Defrosting set point	Shows the defrosting set point. See more about defrosting set point/frost protection in the "Functional description", page 11
6	Heater set point	Shows the heater set point. See more about heater in the "Functional descrip- tion", page 11



Functional description

Important	The ventilation system should operate continuously!
	It is not advisable to stop ventilation even for longer holidays.
	The following describes the HXV 5 with the factory set up in Right operation. See more about Left/Right in section "Left/Right version", page 17
Function	The unit supplies fresh air, drawn in from the outside, to living rooms including sauna and steam bath if present.
	The dirty and humid air is drawn out from the kitchen, the living rooms, the baths etc and led into the unit, where the unit reuses the heat form the dirty air to warm up the fresh outdoor air before this is blown into the house.
Illustration of air flow	This illustrates the air flow of the HXV 5 ② ③ ① ④ with the factory set up in Right operation:

Air flow descrip-This describes the air flow in details:

No.		Description
1	Outdoor air	Fresh air entering the heat exchanger ready to be heated by the exhaust air from the inside of the house (③)
2	(Heated) supply air	Comfort air heated by the exhaust air from inside the house (\Im)
3	Extract air	Used to heat the incoming fresh outdoor air (\oplus)
4	Exhaust air	The heat has been drawn out of the old indoor air to warm up the fresh outdoor air (\mathbb{O}) . The exhaust air is led out of the house and system

Continued overleaf

tion



Functional description, continued

Stepless fan speed The fan regulator is used to adjust the air volume.



	Speed	Function
	1	To be used during absence. When the dwelling is empty, ventilation can temporarily be diminished.
	2	To be used when the need of ventilation is normal
	3	To be used when the need for ventilation is normal to high When cooking, taking a sauna bath, drying clothes, use of toilet, guests, ex- cess heat and "large dwellings"
	4	To be used as needed for example during cooking, parties and hot weathers. Cooking fumes are taken out with a cooker hood or an integrated hood and ventilator
	setting =	4 °C), the supply air fan will stop.
	The our	$\frac{1}{2}$
	above the	bly air fan will start again when the temperature increases to at least 3 °C e frost protection set point.
	above the	
Filter guard	above the See the l After 4 m	e frost protection set point.
Filter guard	above the See the t After 4 m more abo	e frost protection set point. Jser's guide, page 19 to change the defrosting set point. Nonths use a timer will activate the filter alarm buzzer in the user panel. See
Filter guard Heater	above the See the I After 4 m more abo This time The built	e frost protection set point. Jser's guide, page 19 to change the defrosting set point. nonths use a timer will activate the filter alarm buzzer in the user panel. See but filter maintenance in section "Preventive maintenance", page 22
	above the See the I After 4 m more abo This time The built- heater se	e frost protection set point. Jser's guide, page 19 to change the defrosting set point. nonths use a timer will activate the filter alarm buzzer in the user panel. See but filter maintenance in section "Preventive maintenance", page 22 er has to be manual reset (see the User's guide, page 19). -in heater turns on when the supply air temperature decreases to below the et point (factory setting = 18 °C). er turns off when the temperature has increased to at least 2 °C above the



Get ready for use

Overview

Content

This section covers the following topics:

Торіс	See page
Mounting and installation	14
Left/Right version	17



Mounting and installation

Introduction	This section will guide you through the unpacking, mounting and installation of the HXV 5.		
Important	Only trained and certified technicians are allowed to install the unit! The RJ 45 cable with plug from the unit is not for pc connection! Pc connection will da- mage the unit or pc!		
Before you start	Make sure you have the following available before you start the installation:Tools for wire connections		
Wrapping	The HXV 5 is delivered in a cardboard box.		
Check content	Follow t	his procedure to check the content of the box:	
	Step	Action	
	1	Unpack the unit carefully	
	2	Check the contents of the box before mounting	
	3	 Mounting bracket Bag with screws Basic user's panel¹ Water seal Manual HXV 5 "The user's panel, the water seal and a bag with 	
		accessories for the water seal are packed sepa- rately and placed here	

Feet

For protection until the installation, the unit is delivered on feet, which are easily dismounted when the unit is mounted.

Continued overleaf



Mounting and installation, continued

Mounting

Follow this procedure to mount the unit:



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Continued overleaf



Mounting and installation, *continued*





Left/Right version

Introduction	This topic will guide you to change the unit from the factory version (Right) to a Left version of the HXV 5.				
Left or Right?	mounting	If you need to change the HXV 5 from a Right version to a Left version depends on the mounting location. It might be more convenient to change the unit in preference to changing the mounting location.			
Important	Only trai	ned and certified technicians are allowed to make changes on the unit!			
Note		nual is based on the factory version of the unit (Right), therefore the drawings anations will not apply the unit after having changed to a Left version.			
Before you start	• PZ2	ake sure you have the following available before you start the installation: PZ2 Cross head screw driver Pricker or small straight head screw driver			
Procedure	Follow th	nese steps to change the unit from a Right version to a Left version:			
	Step	Action			
	1	Open the front cover to the unit			
	2	Remove the front panel to the controller (4 screws)			
	3	Change the version on the control board by setting the L/R switch from Right to Left, see also Wiring dia- gram, page 32 extract from the wiring diagram			
	4	Dismount the heater element by unscrewing the two upper screws and dis- connect the wires from the control board			
	5	Dismount the name plate by unscrewing the two screws			
	6	Prick through the membranes at the insulation (the insulation is prepared) and lead the heating cable through the new holes and reconnect the wires to the control board (15/16)			
	7	Mount the heating element in the right side of the unit (where the name plate was placed). NB: The heater must be fixed to the two inner holes which are prepared for heater mounting			

Continued overleaf

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Left/Right version, continued

Procedure, contin-		1	
ued	Step		Action
	8	Mount the name plate in the left	side of the unit
	9	Remove the filters and the heat exchanger to be able to reach the by pass duct ① which is placed behind the heat ex- changer	
	10	Turn the by pass duct 90° anti- clockwise	Turn
	11	Finish the conversion by mounting the filters, heat ex- changer and by pass damper <i>Result</i>	
	12	Exchange the two filters from respectively left to right and right to left side	
	13	Continue the installation by follow page 14	ving section "Mounting and installation",



User's guide

Overview		
Introduction	This section only describes how to activate/use the different further information about each of the functions is to be for scription, page 11 and "Description of parts", page 8.	
How to open the front cover	The front cover opens when the two buttons at the bot- tom of the unit is pressed up:	Dentherm Dvx 500
Fan speed	Turn the fan regulator to change the fan speed. The space in the middle of the regulator points at the actual setting. On this drawing the regulator is close to step 4.	
Supply air set point	Turn the supply air set point button on the control board to change the supply air temperature. The supply air set point can be adjusted between 10 - 30 °C.	SUP. AIR 15 25 10 30 30
Frost protection set point	Turn the frost protection set point button on the control board to change the frost protection set point. The frost protection set point can be adjusted between $0 - 10$ °C.	FROST ^{4 5} ² ² ³ ⁸ ¹⁰ <i>Continued overleaf</i>



User's guide, continued

Reset filter guard timer

Lead a thin object e.g. a toothpick or a very thin screwdriver through the control board front cover against the reset button for the filter timer to reset the filter timer.



By pass damper Follow this procedure to modify the unit from summer to winter operation and vice versa:

Step	Act	ion	
1	Open the front cover by pushing the tw	vo buttons below the unit	
2	Follow this procedure to modify either Placement of the by pass damper:	Summer bypass	
	Summer position Winter position		
	Summer operation	Winter operation	
	 Move the summer by pass from its winter position below fan 2 to over the heat exchanger for summer position Place the filter frame below fan 2 Turn off the heater (①) 	 Move the filter frame from its summer position over the heat exchanger to winter position Place the summer by pass below fan 2 Turn on the heater (①) 	
3	Close the front cover		



Service guide

Overview

Serial numbersAll requests for information, service or parts should include serial number.Product model and serial numbers are available from the nameplate, which is located
behind the front cover which can be opened without the use of tools.

Contents

This section covers the following topics:

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Preventive maintenance

Introduction	To keep the home application ventilation unit fit to meet the specifications, preventive maintenance has to be carried out.
	The unit needs preventive maintenance with specific intervals to avoid breakdown or inefficient operation and to maximize the lifetime. It is important to notice that interval between maintenance can vary depending on the specific environment.
	The following parts need preventive maintenance:
	Filters
	Heat exchanger
	By pass
	• Fans
	Drip tray
	The maintenance instructions are listed later in this section.
Caution	Switch off the power supply before working on the unit!
Filters	Replace the filters when the filter alarm sounds.
	Reset the filter timer after having changed the filters. See how to in the User's guide, page 19.
Cleaning	Keep the unit clean to ensure its flawless operation and hygiene. Check the inner surface of the unit. If dirty, clean with a damp cloth, brush, vacuum cleaner or similar.
Heat exchanger	Check the cleanliness of the heat exchanger every two years or so. Grab the ears at the ends of the cell and pull the cell out of the unit. If the cell is contaminated, soak it in a solution of water and washing-up liquid. Rinse the cell clean with a jet of water. When all the water has drained from between the laminas, push the cell back in place.
By pass	Check in autumn and spring the position of the by pass and the leaving of condensing water from the unit as well as the position of the internal water coil thermostat (accessory).
Fans	Caution!
	 Only trained and certified technicians are allowed to service the fans
	 Switch of both the DC and AC supply before working on the unit
	 Make sure that all work has been performed before switching on the power again
	Clean the fan blades with compressed air or with a brush. Each blade has to be so clean that the fan stays balanced. Take care not to remove the balancing pieces at- tached to the fan blades.
Drip tray	Make sure that the condensing water outlet in the drip tray is not clogged.
	Continued overleaf



Preventive maintenance, *continued*

Recommended approach	The recommended approach when performing a preventive maintenance visit is:
· · · · · · · · · · · · · · · · · · ·	The recommended approach when performing a preventive maintenance visit is:

	Action
Make sure that the power to the ur	nit is safely switched off
Clean the unit carefully:	
• Filters	Fans
Heat exchanger	Drip tray
By pass	
Switch on the power again. In case of an alarm signal, please	see section "Fault finding guide", page 27
	 Filters Heat exchanger By pass Switch on the power again.

Tasks

The following must be checked when performing the preventive maintenance visit:

Item	Yes	No
Are the fans clean and free of corrosion?		
Are the fans securely mounted and free of excessive vibration?		
Are all fan blades free of obstruction, cracks, missing blades and in bal- ance?		
Do the fans rotate freely and are they free from excessive vibration or noise?		
Is all wiring and insulation free of damage?		

Condition for warranty The factory warranty is only valid if documented preventive maintenance has been carried out with an interval of maximum 6 months. The documentation could be in form of a written log.



Accessories

```
Introduction This section will give you an overview of the available accessories for HXV 5. You will find a list of accessories as well as a short description including part number for ordering.
```

Additional information is available on each accessory; please contact Dantherm Air Handling A/S.

List

Here you have the complete list with drawing, description and part number for all available accessories for HXV 5:

Accessory	Illustration	Description	Part No.
Internal water coil		A water coil can be placed in the unit. The water coil will not be connected to the controller, but will have its own thermostat (like a normal radiator)	035579
Humidity con- troller	Tang Contraction	A humidity sensor can be con- nected to a potential free con- tact. Upon activation the unit will switch to maximum speed	016361
High end user's panel		 The panel has the following functions: Setting of fan speed Setting of supply air temperature Setting of maximum relative humidity Build-in air quality sensor "Fireplace function" when lighting up the fire 	036418
Shield with steam preven- ting plate (for use with unit on wall)		To avoid steam/moisture to enter the ceiling construction, where a hole has been cut out to get the ducts through	035484

Continued overleaf



Accessories, *continued*

Accessory	Illustration	Description	Part No.
RJ 45 cable		RJ45 cable, white, 12 metre, male plugs in both ends, straight connection	032985
Ceiling sus- pension with steam pre- venting plate		The steam preventing plate pre- vents steam/moisture from en- tering the ceiling construction, where a hole has been cut out to get the ducts through	036422



Spare part list



List

List of spare parts including spare part numbers:

Pos.	Dantherm no.	Description
1	039705	Front door
2	032778	Fan 1/2 – Internal/External
3	032798	Panel filter pack 3x3 filters
4	032793	Heating unit 500 W
5	032791	Control board
6	032796	Run capacitor for fan, 4 µF 1 pcs.
7	032806	Temperature sensor
8	038049	Filter frame for filter – Summer
9	038052	Filter frame for filter – Winter
10	036419	Water seal
11	033250	Basic user panel



Fault finding guide

Fault finding

Operating errors may occur.

Locate your problem in the left column and follow the instructions to the right:

Problem	Cause	Solution
The red LED illuminates constantly	Too high temperature in the shelter, above 60 °C or a fan failure	Replace the fan
The red LED is flashing	The on board sensor has been disconnected/shorted	Replace the controller
The internal fan runs at low speed	The temperature in the shelter is below 20 °C	This is due to the control strategy
The external fan runs at low speed	The temperature in the shelter is below 30 °C	This is due to the control strategy



Service agreement

Introduction	environment where		s and the unit is often placed in a rough d to different climate conditions. There- on a regular basis.
Hotline	The After Sales Support Department of Dantherm Air Handling A/S is ready to help you in case of a problem.		
	To be able to offer quick and efficient help, please have the following information ready when contacting Dantherm Air Handling A/S:		
	Name	Phone no.	 Site/location (unit)
	 Company 	 Email 	 Serial no/order no.
	Country	 Type (unit) 	 Description of the problem
	Contact Dantherm Air Handling A/S, ask for the After Sales Support department and help will be provided as soon as possible:		
		Phone: +45 96 14 37 Fax: +45 96 14 38 Email: service@dan	3 00
Preventive main- tenance	Dantherm Air Handling A/S offers to do the preventive maintenance on the units so that they at all times will operate according to factory standards.		
Corrective and emergency repair	In case of malfunctions of the product Dantherm Air Handling A/S offers to do emer- gency repair on the climate units. Agreements will be made with the customer on re- sponse time and price.		
Setup	ventative maintena	nce. The partner is trained ar to carry an adequate number	etwork of service partners to do the pre- nd certified on the actual climate units. of spare parts – so that any repairs can
	5	l be made with Dantherm Air ement will be Dantherm Air H	Handling A/S – and the overall respon- andling A/S's.
Further informa- tion	For further information	tion about a service agreeme	nt in your country or region, please con-
		Henrik Hersted After Sales Support N	Manager
		Dantherm Air Handlir	ng A/S
		Phone: +45 9614 470 Mobile: +45 2399 400 Email: heh@danthe	66



Technical information

Overview

Contents

This section covers the following topics:

If further technical details are requested, please contact Dantherm Air Handling A/S.

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Technical data

Data

The below table gives the technical data of the HXV 5.

Specification	Unit	Value
Voltage, frequency	V/Hz	1 × 230 V/50/60 Hz ± 10 %
Max. power consumption with/without heater	W	874/374
Control voltage, input power of fans, (2 fans), see also appendix A, page 33	V/W	70 V48,8 W 150 V170 W 230 V249 W
Operating range	°C	÷ 10 - + 50
Sound level	L_pA.10m^2	70 V20,8 120 V33,9 160 V39,5 230 V44,4
Dimensions, $W \times H \times D$	mm	590 × 526 × 391
Dimensions, packaging, $W \times H \times D$	mm	605 × 595 × 405
Weight	kg	36,5
Weight, packaging, $W \times H \times D$	kg	40
Cabinet, hot galvanized sheet steel	mm	0.9
Colour	RAL	9016 (white)
Filter sizes G3 F7 G3	mm	336 × 111 × 18 338 × 114 × 48 336 × 146 × 18
Power, fans, forward curved radial	V AC	230
By pass, sheet metal plate	mm	0.9
Cross type heat exchanger	-	Aluminium plate
Heat recovery efficiency	%	up to 70
IP	-	44
Fire resistance of insulation material	-	DIN 4102 B2



Dimensions





Wiring diagram

Introduction

This section contains the electrical wiring diagrams for the following main parts:





Appendix A - Performance and specific fan power



HXV 5 has four different settings for air volume, where each setting can be set between 25 and 100%.

The performance curves for max. air volume (E4; S4) shown are not the factory setting. The factory setting corresponds to approx. 70% of the stated max. air volume (E3; S3).

The performance curves E2; S2 (= 50% air volume) and E1; S1 (= 25% air volume) correspond to the factory setting for these two air volumes.



Specific fan power TEMPERATURE EFFICIENCY

Conditions: t fresh air = 4°C, t return air = 20°C and RH return air = 50%.



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