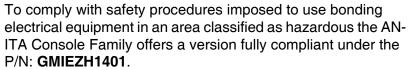


## Innovation for Aircraft Maintenance Composite and Metallic Structures Equipment, Solution Engineering, Training

# The ANITA BONDING CONSOLE GMIEZH1401 for FLIGHT LINE OPERATIONS

- For Hazardous Environment
- Applications to Fueled AIRCRAFT
- Designed for 2 Simultaneous Repairs & More Advanced Features







According to fundamental notions on explosive area classifications, the area surrounding the aircraft unfueled is considered potentially explosive because of presence **of potential flammable gaz ( airplane fuel)**. The classification of the working area for portable equipment ( in our case bonding console for composite repair) is

**CLASS I - DIVISION 2** 

#### **MAIN FEATURES**

In a compact size, the **ANITA GMIEZH** offers all the features to bond on the aircraft **one or two repair patches** of small or very large size.

It offers:

- 12 Thermocouple scan capacity,
- Test of heating blanket, detection of connection and of blanket break,
- Two separate repairs at two different moments with different cycles,
- Intuitive programming with productive dialogue through touch screen,
- Safety system to comply for use in explosive area.

#### **ANTI HAZARDOUS SAFETY FEATURES**

The **Anita EZH** complies with the safety conditions required by the european standard CENELEC EN 50016 or by NFPA 496.

This is appropriate for Class I - Div 2 Area ( ZONE 2 according to IEC)

The design of safety features are based on the principle of venting permanently the volume of the console to prevent introduction of explosive gaz ( details on request)

1. Control of On/Off Power

A timer safety allows powering of the console only after a certain duration of air purge



9 Rue Buffault 75009 Paris France Tél.: + 33 1 42 82 11 44 Fax: + 33 1 42 82 98 38 Email: gmi@gmi-aero.com - Web site : http://www.gmi-aero.com



- 2. Protection of fire and explosion due to arcs
  All connections either to the console, between cables and with heating blankets are made through
  connectors with a specific design. This design allows to disconnect under power without arcing.
- Leak current detection
   Circuits are built in to check that no current leak develops. In case of detection, power is automatically cut. This covers the possible current leak of a heating blanket.
- **4.** Heating blanket safety design
  They are equipped on lower side with a ground mesh and with anti-arcing connector.

#### **TOUCH SCREEN PANEL OPERATIONS**

The Anita is equipped with a large touch screen panel. A sophisticated software allows easy operations for:

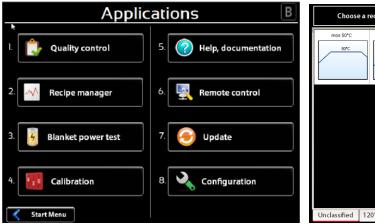
- Programming easily simple and elaborated cycles
- · Immediate Start of Cycles,
- Process Supervision with graphical and tabulated presentations,
- Interactive selection of temperature **control modes**: hottest, mean, ...
- Heat control on two independent channels for 1 repair with 1 or 2 heating zones or 2 separate repairs,
- Large heating capacity with 6000 watts/220 Volts
- Bag vacuum sensing for repair qualification; 2 sensors installed,
- Panel Printer,
- · Blanket power check and detection of shorts
- **USB** connections: 2 ports
- Automatic pdf reporting
- Calibration made easy by dialogue and software tuning operations.

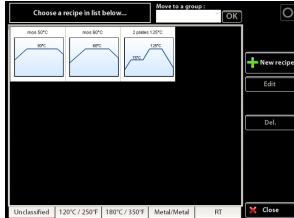




Left: easy coding keyboard - Right: Bag Vacuum leak test







An example of different screens

#### OTHER TECHNICAL DATA

- Dimensions: W x D x H: 350 x 220 x 260 mm 14 x 9 x 9 in Weight:..., 9,6 Kg 22 lb
- · Colour of cases: yellow
- · Volts: 220 or 120 VAC, automatic switching
- Power Capability: 30 Amps x 220 Volts = 6000 Watts or 30 x 120 Volts = 3600 Watts available on 2 independent power output
- High Quality Touch Screen Panel for Operator Dialogue and Data visualisation Dimensions: 160 x 125 mm - 6.5 x 5 in.
- Sensing precision: temperature better than 0,4 °C /0,8°F; vacuum better than 0,050 bar/1,5 inHg

#### **DELIVERY**

The ANITA Console comes with all its accessories necessary to implement a bonding operation under vacuum: a complete set of cables, hoses, in a nice storage and transportation console.

Console Dim: 18 x 14 x 7 in (460 x 350-x 166 mm); Weight: 27 Lb. -12

Kg

#### Content List:

- A Power cable: 1 unit, length 5 m (6-ft.)
- Blanket cable: 2 units, length 3 m (10 ft)
- Vacuum Silicone Hoses: 2 units for return sensing, length 3 m (10 ft.)
- · 2 Vacuum Valves,
- Thermocouple cables:12 of 3 m long (10 ft.)
- · A first set of printer consumable,
- · A User and Service Manual.

In option a transport case fully designed to contain the Anita, its accessories and blankets







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#### **CONSUMABLES & OPTION**

- A box of 20 printer paper rolls P/N: GMINGI010-01
- A box of 10 printer ink cartridges P/N: GMINGI010-02
- A filter against oil and water recommended for the cleaning of purging air ( see picture) P/N: GMIOTPF022
- A spare filter cartridge P/N: GMIOTPF022-01
- A venturi vacuum pump to be mounted on the bag itself P/N: GMIOTPV010 or 011 ( US air in connector)



Left: Filter on purging air circuit; right: Venturi vacuum pump mounted on its bag valve

#### HEATING BLANKETS FOR FLIGHT LINE OPERATIONS

Here below we give some typical dimensions of heating blankets V=1 for 120 Volts ; V=2 for 230 Volts.

Item	P/N	Dimensions in cm	
001	GMIHBH015015-1Z-V	15 X 15	1 electrical zone
002	GMIHBH020020-1Z-V	20 x 20	1 electrical zone
003	GMIHBH025025-1Z-V	25 X 25	1 electrical zone
004	GMIHBH030030-1Z-V	30 X 30	1 electrical zone
005	GMIHBH040040-1Z-V	40 X 40	1 electrical zone
006	GMIHBH050050-1Z-V	50 X 50	1 electrical zone
007	GMIHBH015050-1Z-V	15 x 50	1 electrical zone

Other dimensions available and roudn blankets as well. Consult us



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