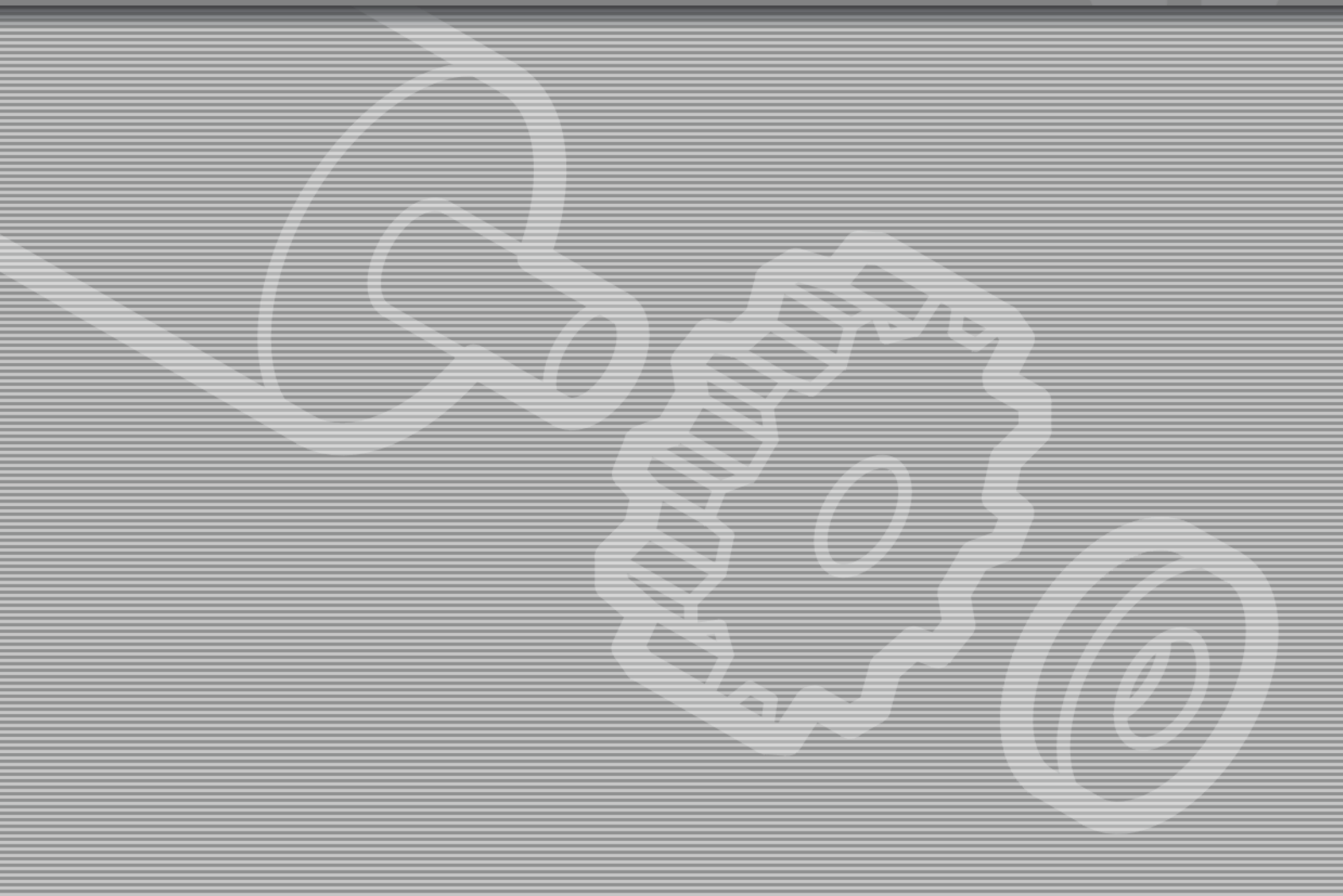


Spare Parts Manual



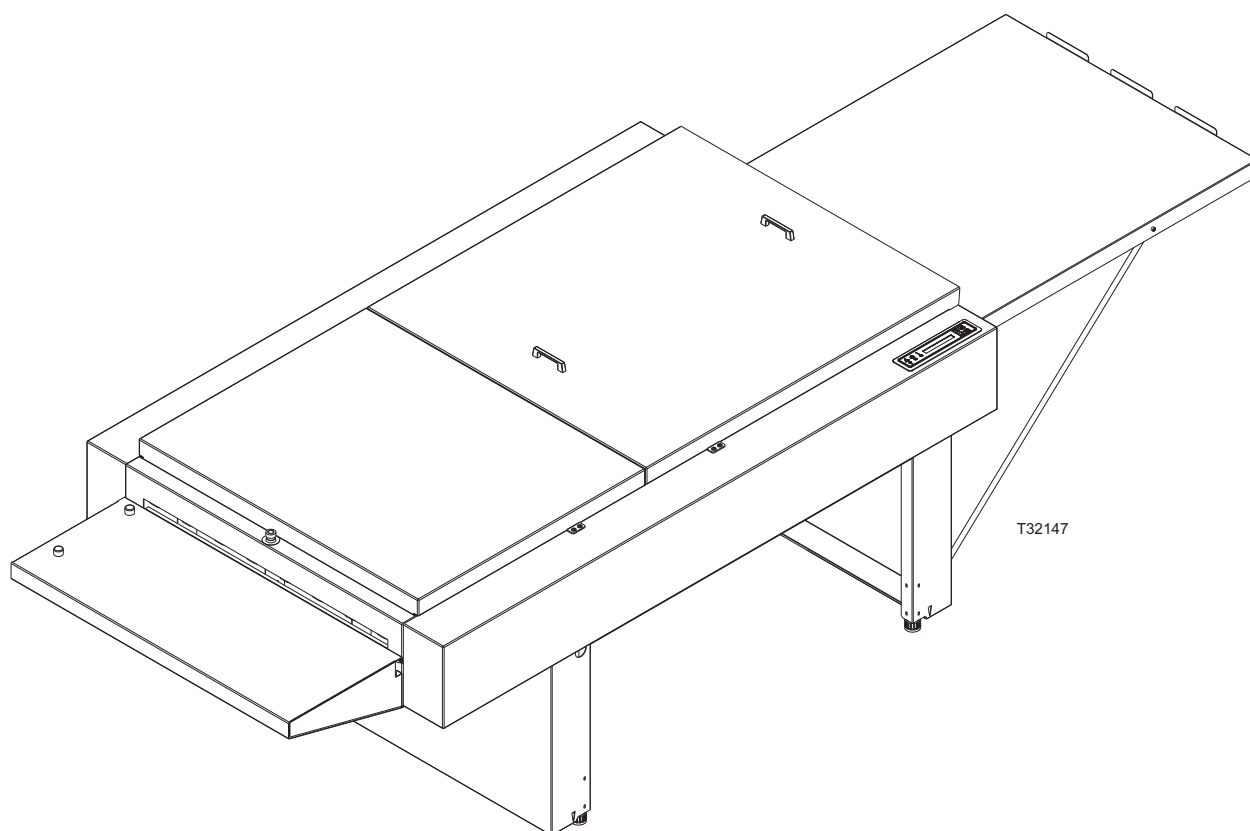
Gecko⁺ 85 P

GLUNZ & JENSEN⁺

GLUNZ & JENSEN

Spare Parts Manual

Gecko⁺ 85 P



Edition BA, October 2012
This book has part No. 10064259

Part 0: General information

This manual

Products covered

This manual is valid for:

Gecko⁺ 85 P from serial no **10063739-0001, 10063740-0001**.

The serial number is specified on the processor name plate located on the rear end of the tank on the left side (when standing behind the processor).



This manual is for Service Technicians only.

The directions given must not be followed by unauthorized personnel.

Always read the *Safety Instruction Manual part No 21741* before installing or operating the equipment.

This manual is published by: **GLUNZ & JENSEN A/S**

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Reservations

- This manual was written and illustrated using the best possible information available at the time of publication.
- Any differences between this manual and the equipment reflect improvements introduced after the publication of the manual.
- Changes, technical inaccuracies and typographic errors will be corrected in subsequent editions.
- As a part of our policy of continuous improvement, we reserve the right to alter design and specifications without further notice.

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Part 1: Spare parts

Spare parts kit

A small kit consisting of the most needed spare parts is delivered with the processor. For further need of spare parts please refer to the spare part lists in this chapter with iso-metric drawings, descriptions and part numbers.

Ordering spare parts

When ordering spare parts please state carefully the spare part number, the part specification and the number of items wanted and send the order to your spare parts dealer. The cable spare part numbers can be found in the electrical diagram which is placed in Appendix A in the processor's Service Manual.

Finding a spare part

The diagram illustrates the process of finding a spare part. It shows an exploded view of a developer unit with numbered callouts (1-30) pointing to specific components. The parts list table on the opposite page provides the corresponding part numbers and specifications for each callout.

Pos. No.	Specification
1	100000017 LITH. DEVELOPER, NEW
2	43600 BEARING, ROLLER, SNAP BLACK
3	100000017 LITH. DEVELOPER, NEW
4	10045639 ROLLER, SH40, BULGED, WITH GEAR
5	73262 GEAR, Z19, M2, D12, B15
6	146088 GUIDE, PLATE, GEAR
7	31570055 CIRCLIP, STAINLESS
8	88145 TUBE, SPRAY, DEV. FRONT, COMPLETE
9	10004646 GUIDE, SILICONE, D25
10	10006668 NUT, M22
11	35434 O-RING, 13.3x2.4 EPDM
12	10006670 VALVE, TUBE, SPRAY
13	73241 CLIPS, R-SHAPE, D2, 8X20
14	10052875 BRUSH, PA.0.10 BLACK, 870
15	10053460 GUIDE, DEV.
16	10007894 TUBE, SPRAY, DEV. REAR, COMPLETE
17	10002482 ROLLER, RUBBER, D25
18	10009779 GUIDE, DEV. REAR, COMPLETE
19	10009763 GUIDE, DEV. FRONT, COMPLETE
20	10002784 TUBE, COOLING NOT ALL MODELS
21	32383 SENSOR, LEVEL, 2-PIN, 90 DEGREE
22	35386 O-RING, D16.3X2.4 FPM
23	10003357 SPRING, SILICONE, SPRAY
24	74226 SPRING, D12.5, T1.6, L19, K12.3
25	10009485 BUSHING, SPRING
26	73822 DRIVE, FREE WHEEL
27	10009459 BEARING, ROLLER, GUIDE
28	10008713 BEARING, BRUSH, RIGHT
29	10011407 BEARING, ROLLER, RIGHT
30	10011013 BEARING, ROLLER, WHITE, 13 KG

1. Find the pages covering the section where the part is located.
2. Find the specific part and the part's Pos. No. on the drawing.
3. Refer to the list on the opposite page to find the spare part's number and specification.

Software



All spare part PCB's with software prompts will be delivered *without software installed*.

The Service Technician must download the software and the upgrade instruction from the manufacturers web site www.glunz-jensen.com/support.

Preventive Maintenance Kit Program

To ensure continues high quality and maximize productivity and processor up-time, it is recommended to carry out preventive maintenance at regular intervals.

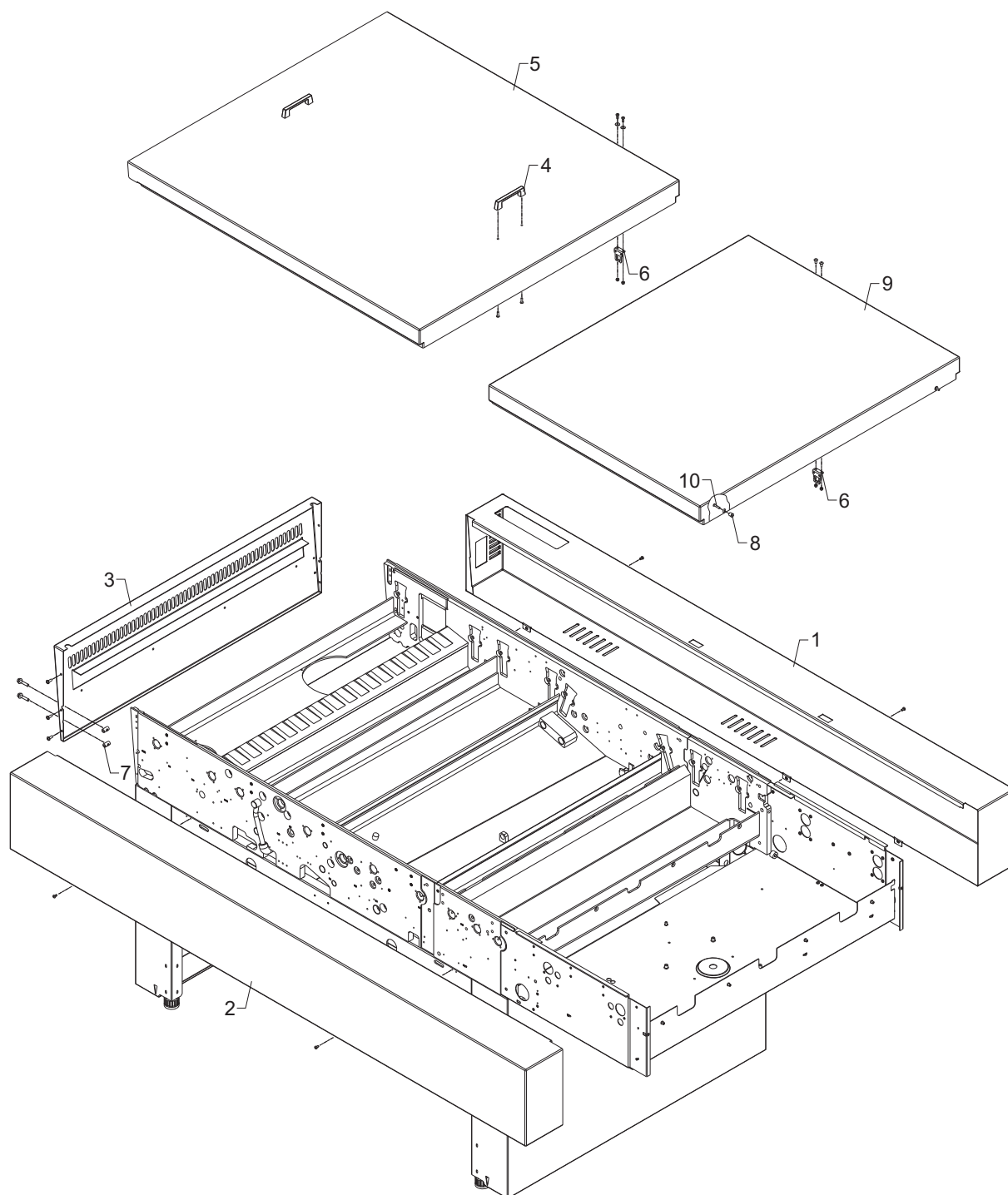
To facilitate this a Preventive Maintenance Program has been developed, consisting of a number of relevant service-parts to be replaced at specific service intervals.

It is recommended that the following Preventive Maintenance Kits are implemented, at the mentioned intervals, at which point the cycle will start over.

- Minor Preventive Maintenance 10062206 at 500 production hours or every year what comes first.
- Medium Preventive Maintenance 10062207 at 1000 production hours or every year what comes first.
- Minor Preventive Maintenance 10062206 at 1500 production hours or every year what comes first.
- Major Preventive Maintenance 10062208 at 2000 production hours or every year what comes first.



Read more about our Preventive Maintenance Kits on www.glunz-jensen.com and see the content of the Preventive Maintenance Kits - or contact us at order-department@glunz-jensen.com.

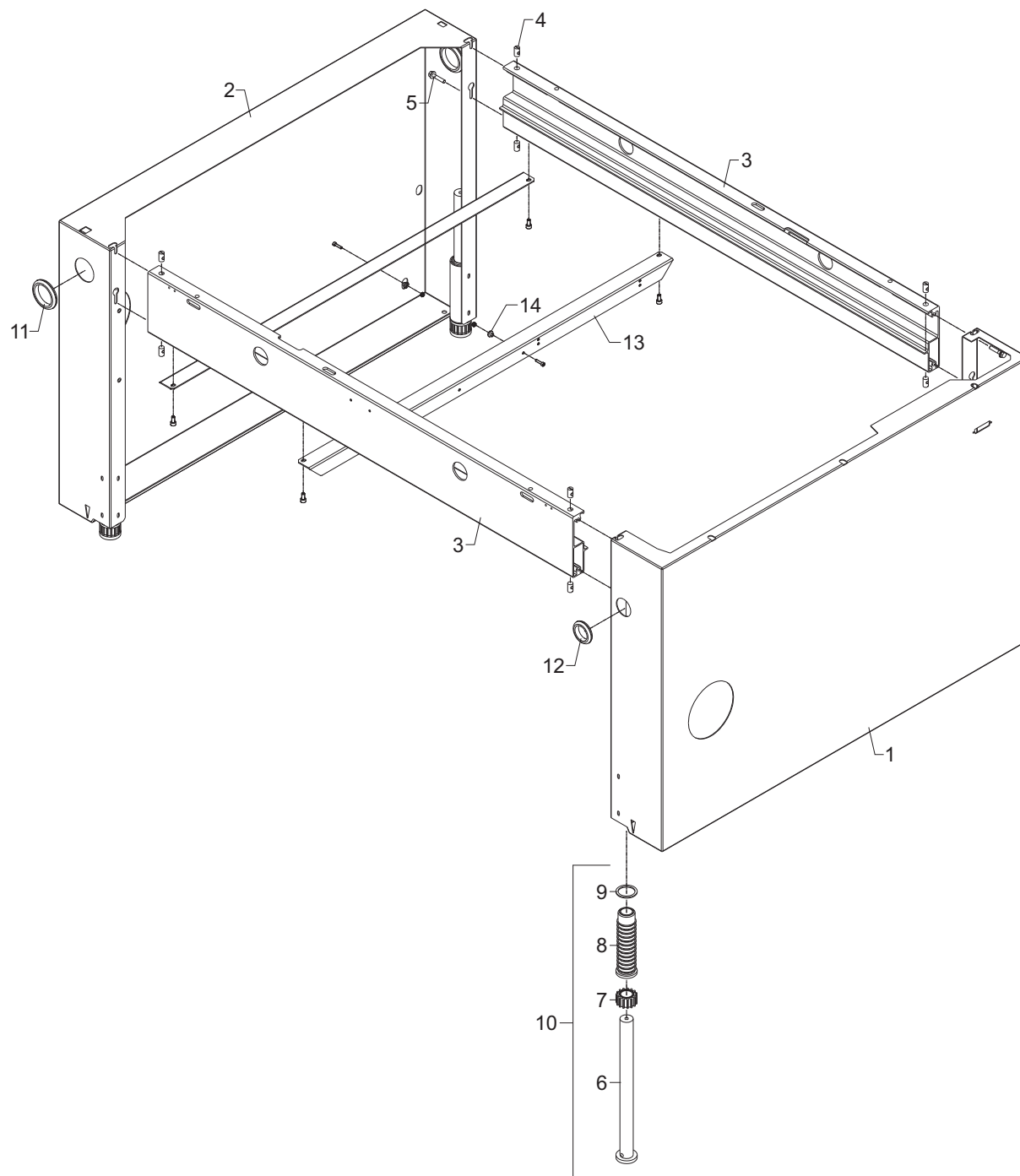


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PANELS

Panels

Pos. No	85	Specification
1	10061871	FENDER, RIGHT
2	10063475	FENDER, LEFT
3	10053835	COVER, DRYER
4	6293	HANDLE, BLACK
5	10063476	PANEL, TOP
6	45891	ACTUATOR, SAFETY, SWITCH, AZ17/170-B5
7	15262	NUT, CYLINDER M6/D10X18 ELZ
8	10007756	STUD, LID, PREHEAT/WASH
9	10063477	PANEL, PREWASH-OVEN
10	15328	SCR M4X20 CR C FL4
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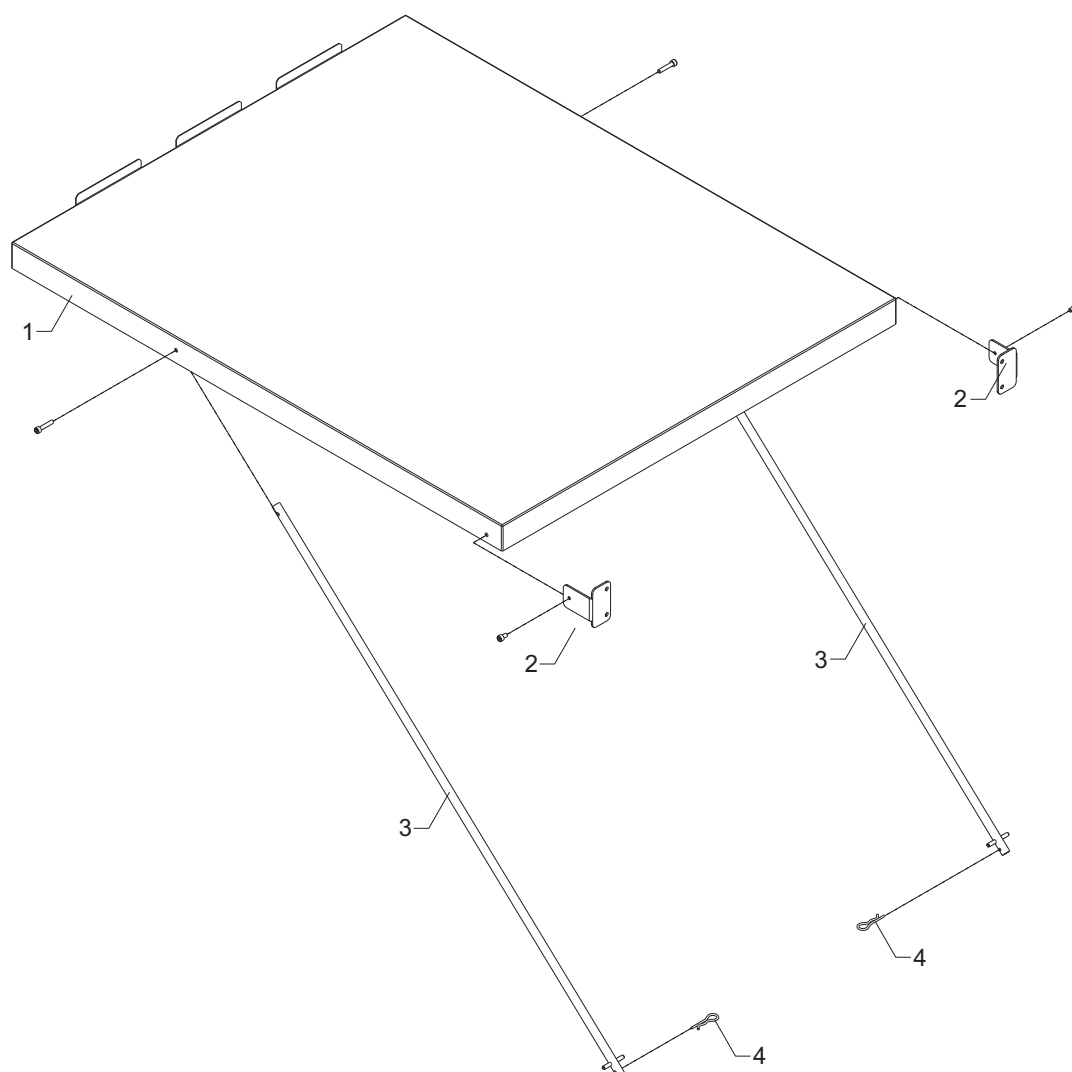


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STAND

Stand

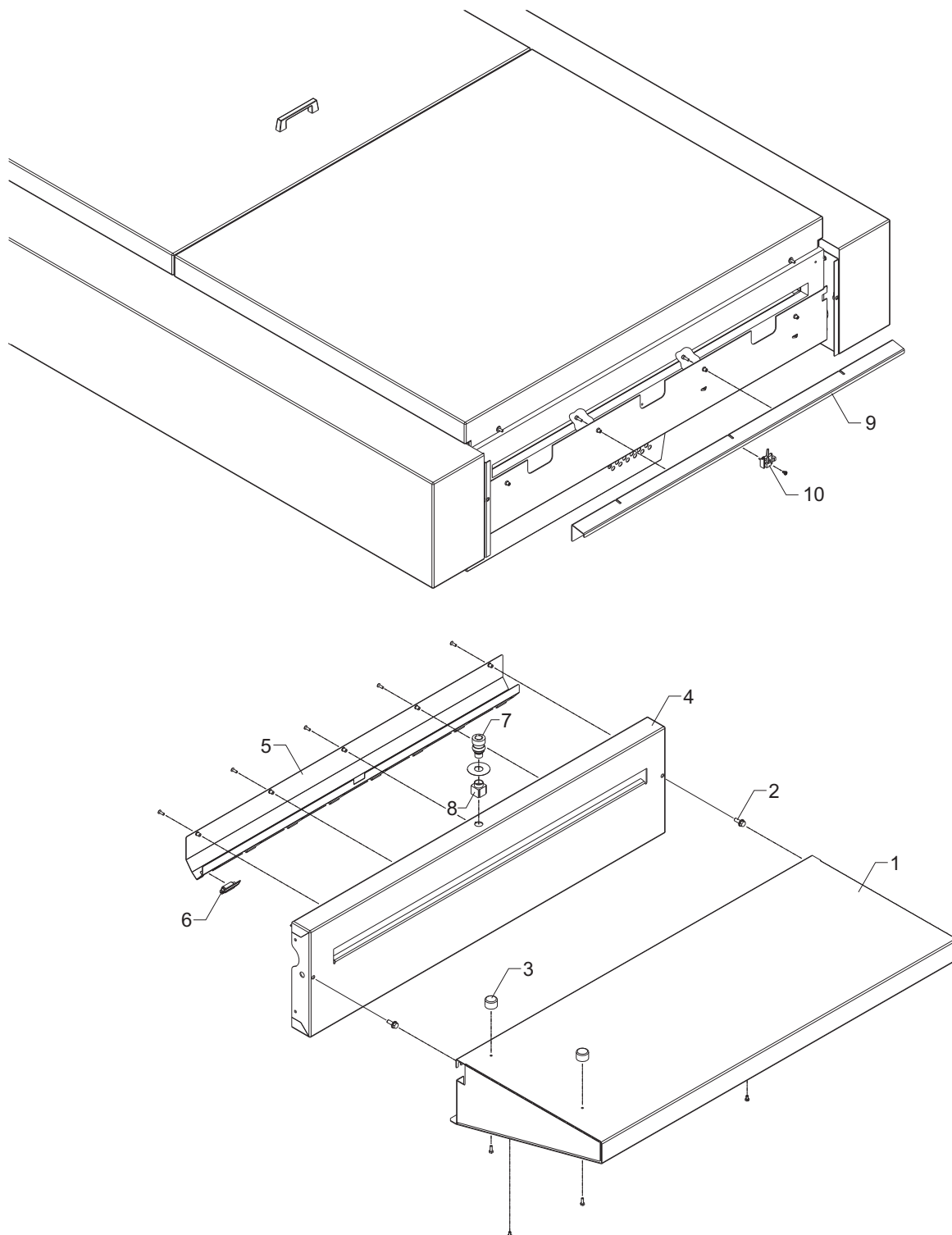
Pos. No	85	Specification
1	10063470	PANEL, FRONT, STAND
2	10063472	PANEL, REAR, STAND
3	60955	RAIL, STAND
4	15262	NUT, CYLINDER M6/D10X18 ELZ
5	15263	SCREW, M6X30, HE, HFC8007, FZG
6	35359	LEG, TRAPEZOID, D40, METAL
7	35360	NUT, LEG, ADJ. TRAPEZOID 36-KM 1
8	35358	BUSHING, TRAPEZOID, D40X2
9	10009615	GASKET, D40/32/2
10	57173	LEG, TRAPEZOID
11	45865	BUSHING, 258-68
12	0063966	BUSHING, 258-66
13	10063201	BRACKET,COOLER
14	24866	LOCK,STAY,FENDER D4.1/12X6.5
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**EXIT TABLE**

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Exit table

Pos. No	85	Specification
1	10055535	TABLE, EXIT
2	10002429	BRACKET, TABLE, EXIT
3	10055520	SUPPORT, TABLE, EXIT
4	25110	PIN, SPLIT D3X54
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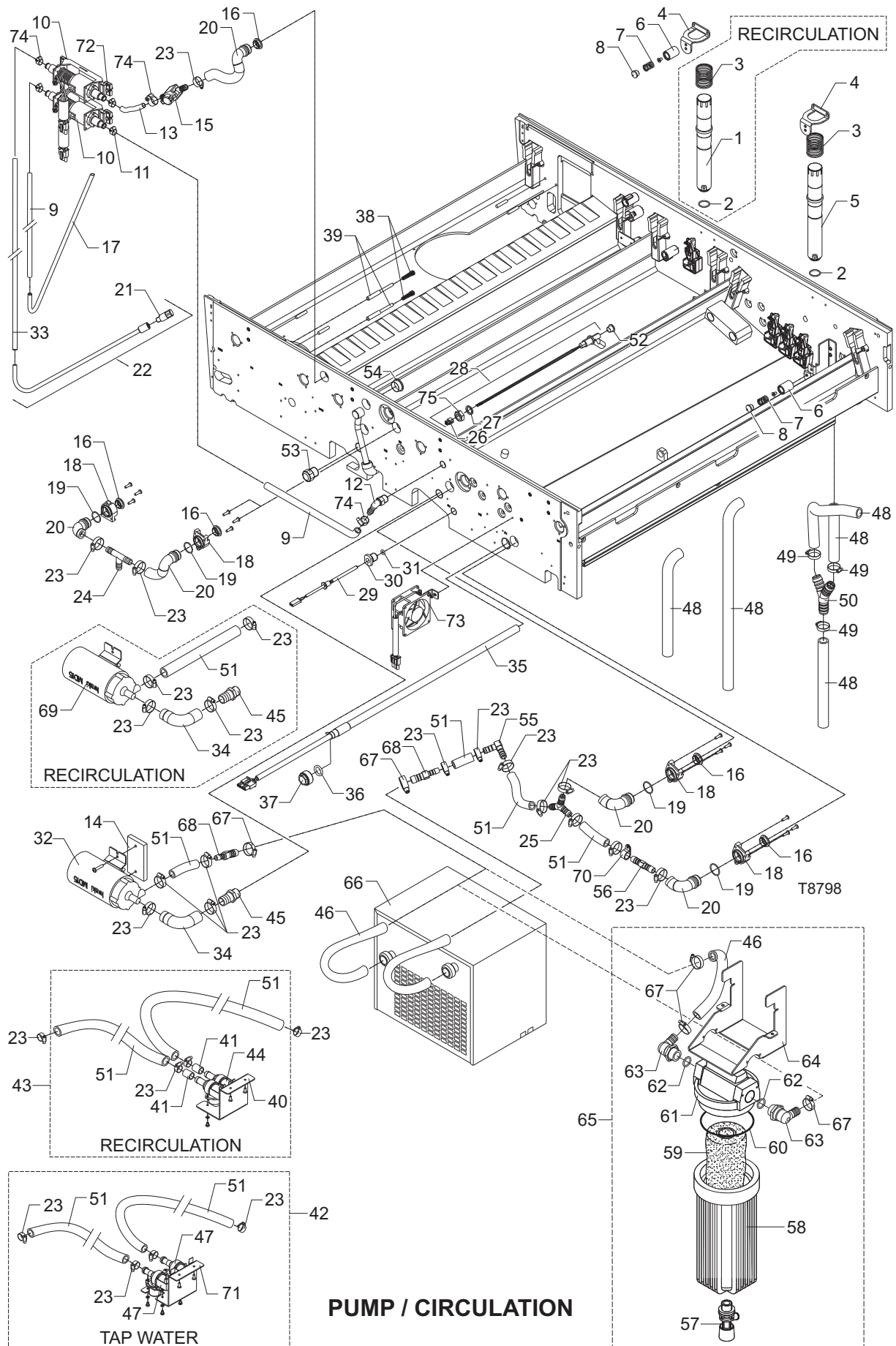


T8796

FEED TABLE

Feed table

Pos. No	85	Specification
1	10055481	TABLE, FEED
2	10001424	SCREW, M6X16, HE
3	54381	PIN, GUIDE, TABLE, FEED
4	10060111	PANEL, FRONT, COMMON
5	10013915	GUIDE, ENT, UP
6	87571	ROLLER, W/HOLDER
7	26545	BUTTON, EMERGENCY-STOP
8	36498	CONTACT, BLOCK, EMERGENCY-STOP
9	10007610	BRACKET, SENSOR, INPUT
10	16787	SWITCH, ASSY
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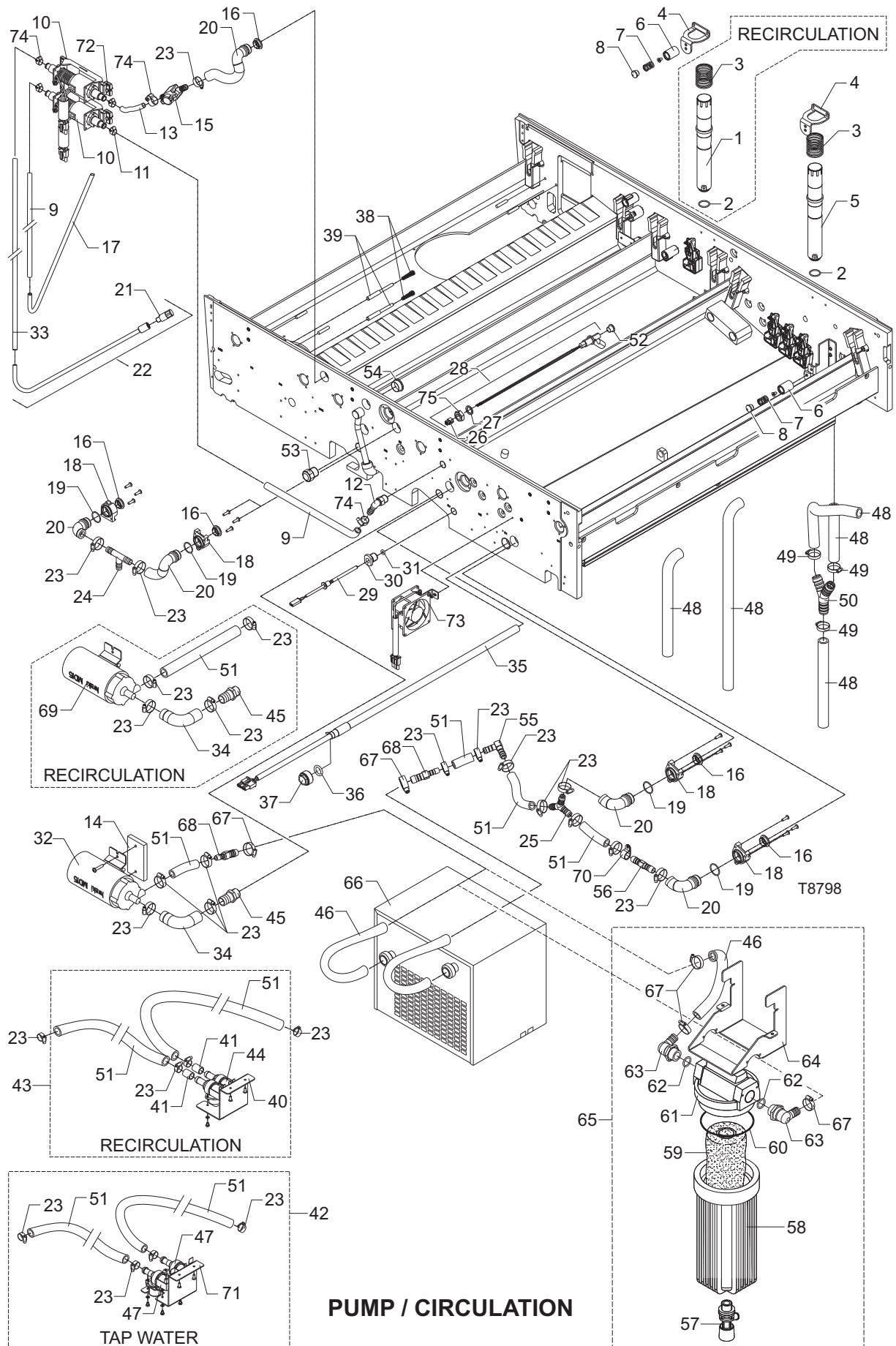
Pump / circulation

Pos. No	85	Specification	
*) See instruction in chapter 5 in Service Manual			
1	98274	STANDPIPE	RECIRCULATION
2	6169	O-RING D20X2	
3	14458	SPRING, STANDPIPE D30X25	
4	73016	BRACKET, DRAIN, OVERFLOW	
5	88500	STANDPIPE, DEV	
6	10009485	BUSHING, SPRING	
7	74226	SPRING, D12.5, T1.6, L19, K12.3	
8	10003357	SPRING, SILICONE, SPRAY	
9	10001635	HOSE, PVC, 9X13, RED	
10	10060370	PUMP, OSCILLATION, STRAIGHT*	
11	6332	CLAMP, HOSE D09-16 MAH004	
12	25571	FIT. ELBOW, HOSE D10X3/8" RG WES	
13	6342	HOSE, D10/D14, PVC, BLUE, PER METER	
14	10052963	PUMP, SUPPORT, MD15	
15	25293	FITTING, VALVE, ADJ. D12	
16	73195	BUSHING, TUBE	
17	10004522	TUBE, SUCTION, DEV/GUM	
18	73193	BUSHING, SUPPORT, TUBE	
19	25344	O-RING D22.1X1.6	
20	32796	TUBE,CIRCULATION	
21	15827	VALVE, CHECK 1/4"	
22	10007728	TUBE, SUCTION, CHECK-VALVE	
23	6019	CLAMP, HOSE D8-22	
24	22080469	FITTING, TEE, HOSE, D12, ACETAL	
25	25365	FITTING, Y, HOSE D12, YS12	
26	26443	CONN. RECEPT. MINIFIT	RECIRCULATION
27	35386	O-RING D16.3X2.4 FPM	RECIRCULATION
28	10040806	SWITCH,FLOAT,SENSOR,15kOhm Res.	RECIRCULATION
29	43724	SENSOR, TEMP NTC (90mm CABLE)	
30	74070	FITTING, BUSHING, 3/8"RGXD6	



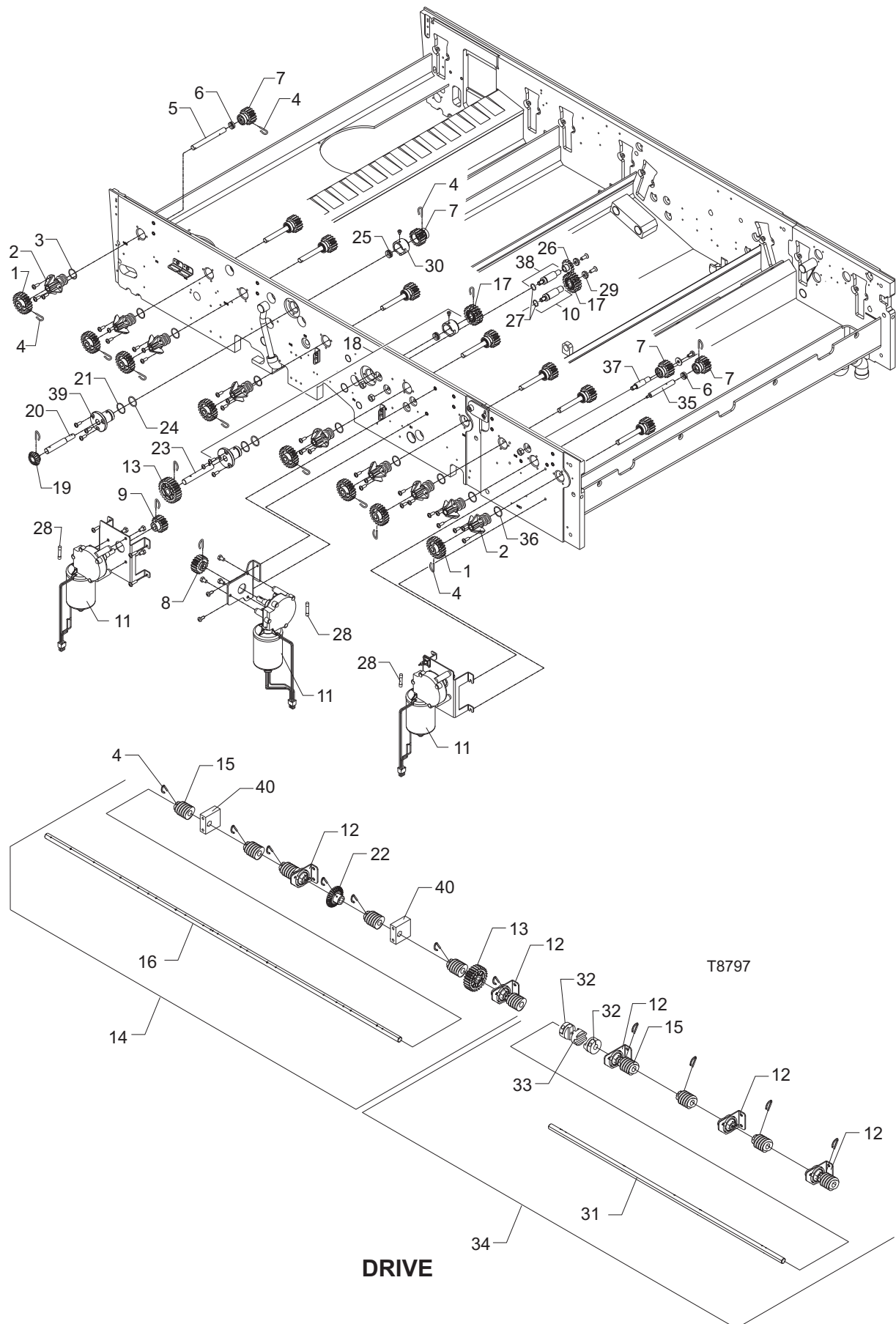
Pump / circulation

Pos. No	85	Specification	
31	35355	O-RING D5.0X2.5 EPDM	
32	10003389	PUMP, MD-15	
33	10001636	HOSE, PVC, 9X13, BLUE	
34	10053788	HOSE, ELBOW, 90, MODIFIED	
35	45789	CARTRIDGE, HEATER, 1000W, W CABLE	
36	8181X000700	O-RING, 15.88 X 2.62	
37	74492	NUT, UNION, MALE, 3/4"RG X 16.3	
38	8372	SPRING, CONICAL	
39	74399	PIN, CYLINDRE, D8/D6 FOR SPRING	
40	10002474	BRACKET, WATER VALVE	RECIRCULATION
41	25564	HOSE D12.0X2.0 CL PL	
42	10056236	VALVE, SOLENOID, COMPLETE	TAP WATER
43	10006997	VALVE, SOLENOID, COMPLETE	RECIRCULATION
44	10005592	VALVE, SOLENOID, D13.5, 3,3L	RECIRCULATION
45	10054456	FITTING, HOSE, 1/2"-D16, MODIFIED	
46	25878	HOSE, D16 MM, REINF. (PER M)	
47	10003403	VALVE, SOLENOID	TAP WATER
48	10008509	HOSE, RUBBER, 19X27, 1MM, EPDM, BLACK	
49	6042	CLAMP, HOSE D20-32	
50	21060239	HOSE Y 3/4"	
51	6080	HOSE 1/2", REINFORCED (PER M)	
52	45553	STOPPER, D16, TYPE SR 1765, BLACK RUBBER	TAP WATER
53	10008920	FITTING, PLUG, TA2, 1/2"	TAP WATER
54	45779	STOPPER, D24.6/D28.5X9 DBI74H12	
55	35031	FIT, CONN., HOSE, ANGLE, WS12	
56	10008615	FIT. HOSE 12X12 GS12	
57	7077	DRAIN VALVE 1/2"	
58	35879	FILTER, BOTTOM	
59	15770	INSERT, FILTER 50MY	
60	0012153	O-RING FOR FILTER CARTRIDGE	



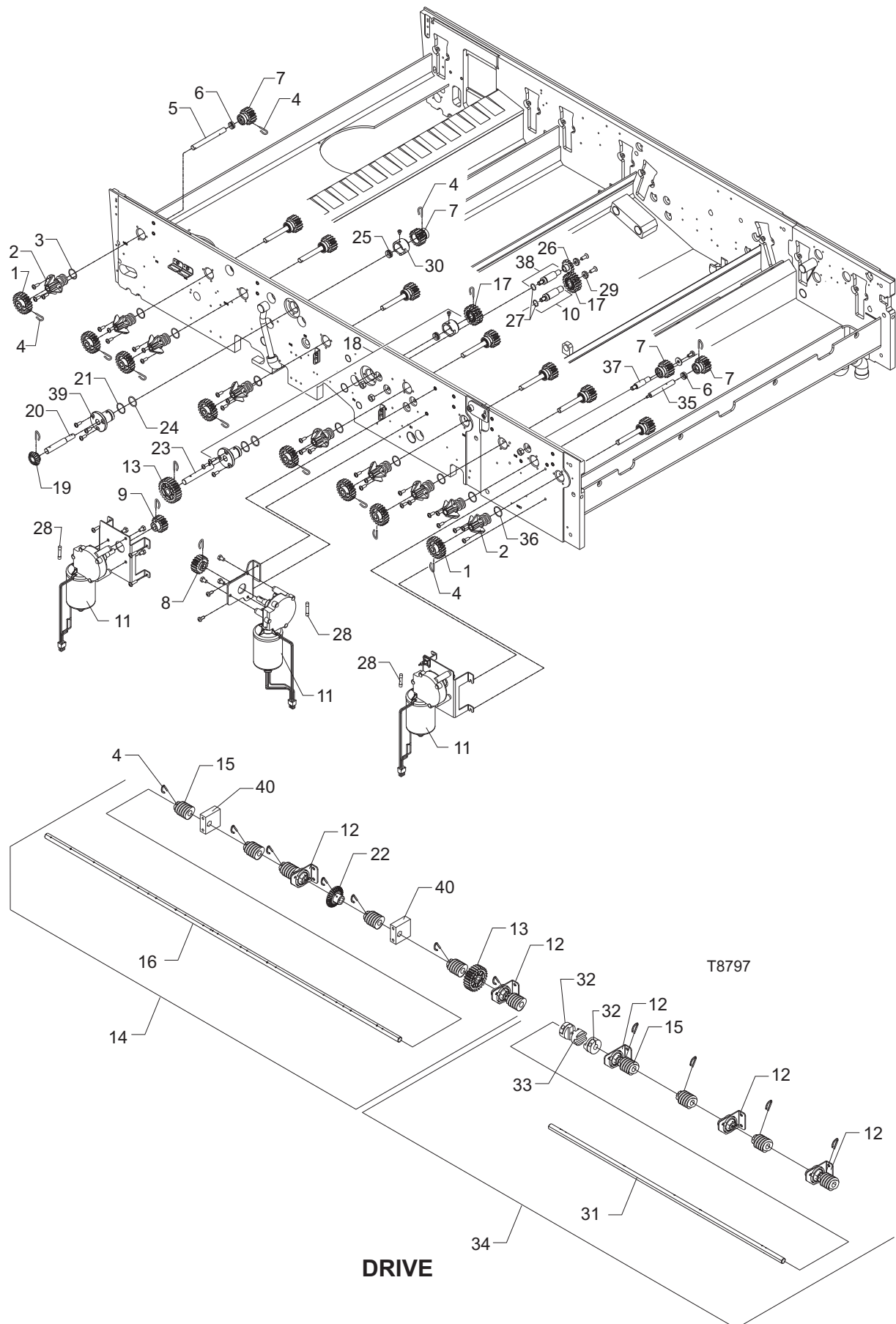
Pump / circulation

Pos. No	85	Specification
61	35878	FILTER, TOP
62	25380	O-RING D24.99X3.53
63	10004710	FITTING, ELBOW, SWIVEL, 3/4"
64	10058488	BRACKET, HOUSING, FILTER
65	10058570	KIT, FILTER, 50MY <i>NOT ALL MODELS</i>
66	10055341	COOLING UNIT
67	6323	CLAMP, HOSE D13-27
68	10057489	FITTING, HOSE, 16X12
69	10062815	PUMP, CIRCULATION, LOW <i>RECIRCULATION</i>
70	25428	CLAMP, CABLE 5/8"
71	10007000	BRACKET, VALVE, SOLENOID <i>TAP WATER</i>
72	4431	BRACKET, OSCILATION 25X10.5X18
73	10046442	COOLING, FAN
74	15510	CLAMP, HOSE D11-18 MM
75	10017514	NUT, M16, SWITCH, FLOAT
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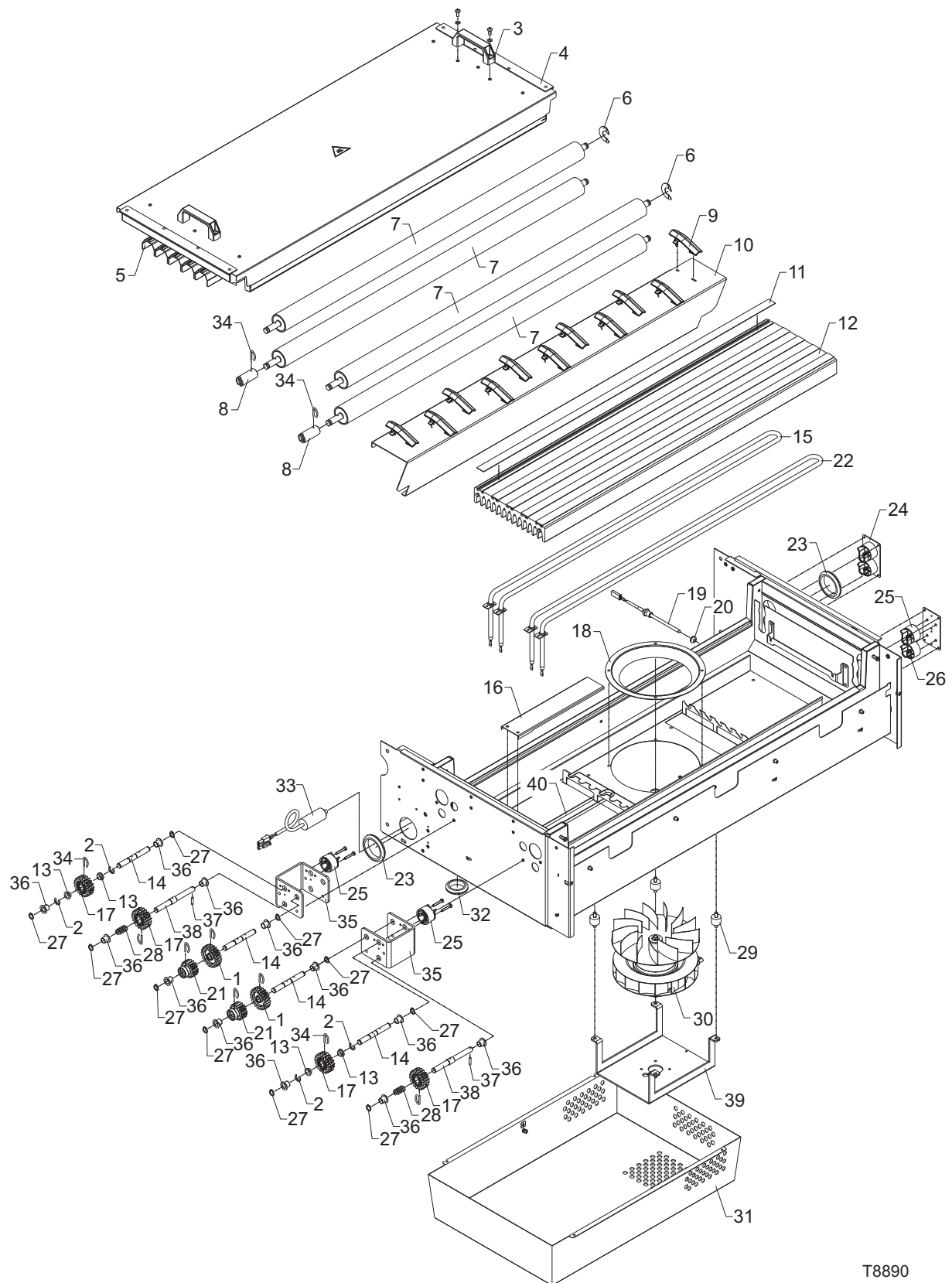
Drive

Pos. No	85	Specification
*) See instruction in chapter 5 in Service Manual		
1	73209	GEAR, Z22, M2, LEFT
2	10002910	BEARING, DRIVE
3	10002994	O-RING D21X1.5 EPDM
4	73241	CLIPS, R-SHAPE, D2.5X20
5	73242	SHAFT, GEAR
6	6520	GROMMET, V-SEAL
7	73240	GEAR, Z16, M2
8	73246	GEAR, Z18, M2
9	10002642	GEAR, Z16, M2, D12
10	10052623	SHAFT, GEAR, BRUSH, W. O-RING
11	10020012	MOTOR, AF 103.606 24V W. SENSOR
12	88102	BRACKET, BEARING*
13	10016983	GEAR, Z26, M2, D12*
14	10052637	DRIVE, MAIN, COMPLETE*
15	73250	WORM, LEFT, Z2, M2, D12*
16	32786	SHAFT, DRIVE, MAIN*
17	73262	GEAR, Z19, M2, D12
18	10022265	BEARING, DRIVE, BRUSH, COMPLETE
19	10002653	GEAR, CONICAL, Z20,M1.5,D12
20	10002651	SHAFT, DRIVE, BRUSH,WASH
21	6169	O-RING D20.24X2.62 EPDM
22	63991	GEAR, CONICAL, Z30(20), M1.5*
23	10002034	SHAFT, DRIVE, BRUSH, DEV*
24	6302	O-RING, D17.1x1.6
25	10016917	GROMMET, V-SEAL VA-0012RUB
26	10052400	GEAR Z13 D10/28X6 M=2
27	1860	O-RING D12.1X1.6
28	6896	FUSE 4A, 6.3X32 MM
29	22905418	END, STOP, O16
30	10015930	SUPPORT, SEAL, BEARING, BRUSH



Drive

Pos. No	85	Specification
31	10055529	SHAFT, DRIVE PREHEAT/PREWASH
32	10001629	COUPLING, D12/33.3, HUCO 245.33.35
33	10001630	COUPLING, TORQUE DISC, HUCO 236.33
34	10055473	DRIVE, MAIN PREHEAT/PREWASH
35	10055474	SHAFT, MOTOR, BRUSH
36	10002994	O-RING, 21X1.5, EPDM
37	10012035	SHAFT, PREWASH, POLYMER
38	10052622	SHAFT, GEAR, W. O-RING
39	10021870	BEARING, DRIVE, BRUSH
40	10052915	BEARING, SHAFT, MAIN, E.L.-CTP
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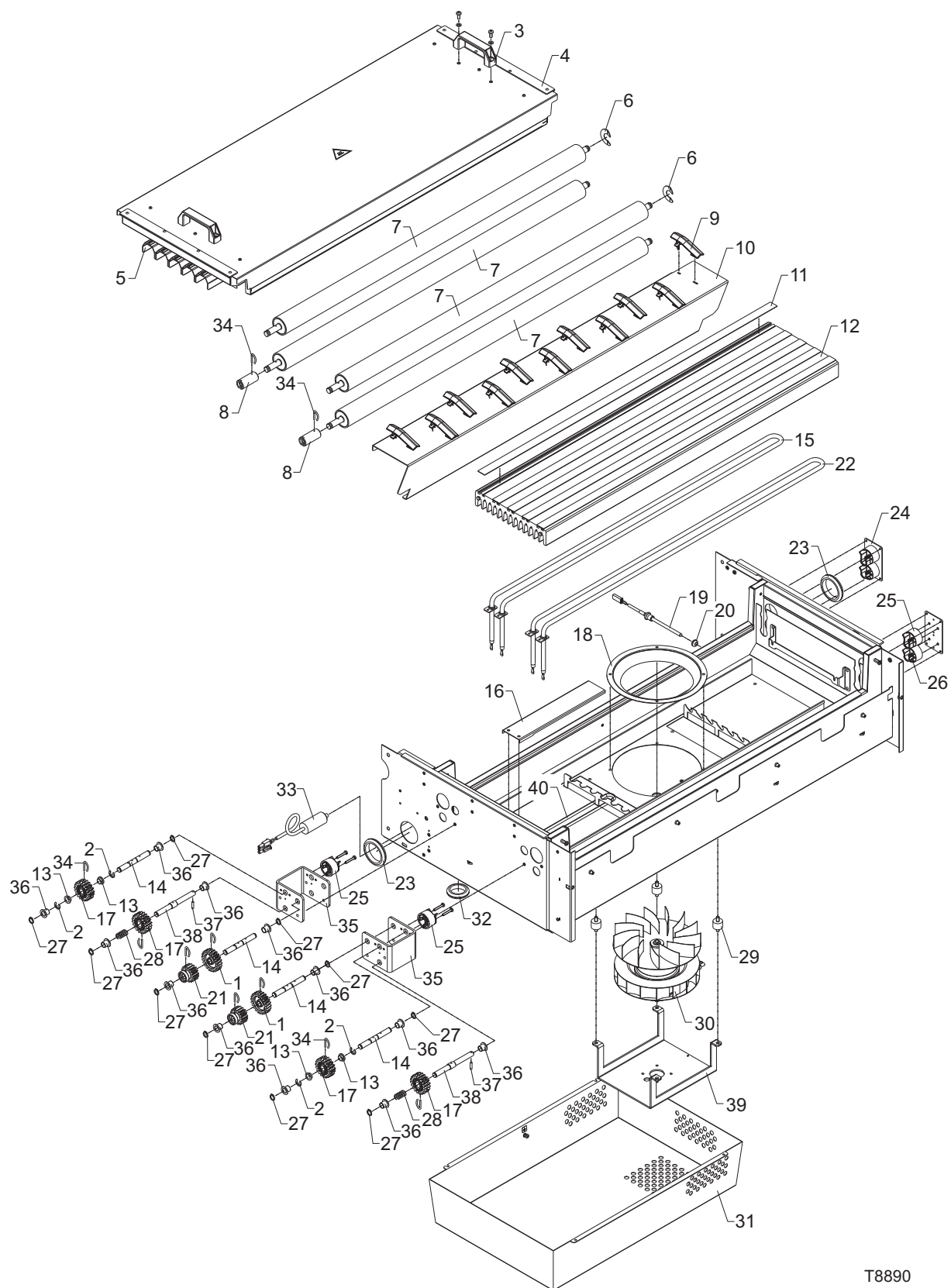


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PRE-HEAT

Pre-heat

Pos. No	85	Specification
1	73209	GEAR, Z22, M2, LEFT
2	25277	CIRCLIP D9/12
3	45887	HANDLE
4	10009653	LID, PREHEAT
5	34936	GUIDE, AIR, DRYER
6	10012490	RING, ROLLER, D16.5, HEATER
7	10047420	ROLLER, D40 x 870, SILICONE 5155
8	10001991	BUSHING, DRIVER, ROLLER, PREHEAT
9	32332	GUIDE, DRYER
10	10042965	BRACKET, GUIDE, COOLINGZONE
11	10005993	GUIDE, PTFE, PREHEAT
12	10007564	SECTION, PREHEAT, COMPLETE
13	35399	BEARING, D12/D12 x 6, NYLON
14	10001983	SHAFT, WORM, DRIVE, PREHEAT
15	10055838	HEATER, 800W, PREHEAT
16	10061060	COVER, WIRE, PREHEAT
17	73262	GEAR, Z19, M2, D12
18	10010016	INLET, CONE, FAN
19	10005454	SENSOR, TEMPERATURE
20	6295	GROMMET D6/9 x 1.5
21	73240	GEAR, Z16, M2
22	10014119	HEATER, 1350W, PREHEAT
23	45865	BUSHING, 258-68, D45/50 x 1.6
24	10009651	BEARING, PREHEAT, COMPLETE
25	10051730	BEARING, ROLLER, PREHEAT
26	10009360	BEARING, ROLLER, PREHEAT
27	6064	CIRCLIP, D10
28	54316	SPRING, D12.6/1.2, L=42
29	10010071	DAMPER, VIBRATION, 20-15-1, M6 x 10, SHORE55
30	10061652	FAN, PREHEAT

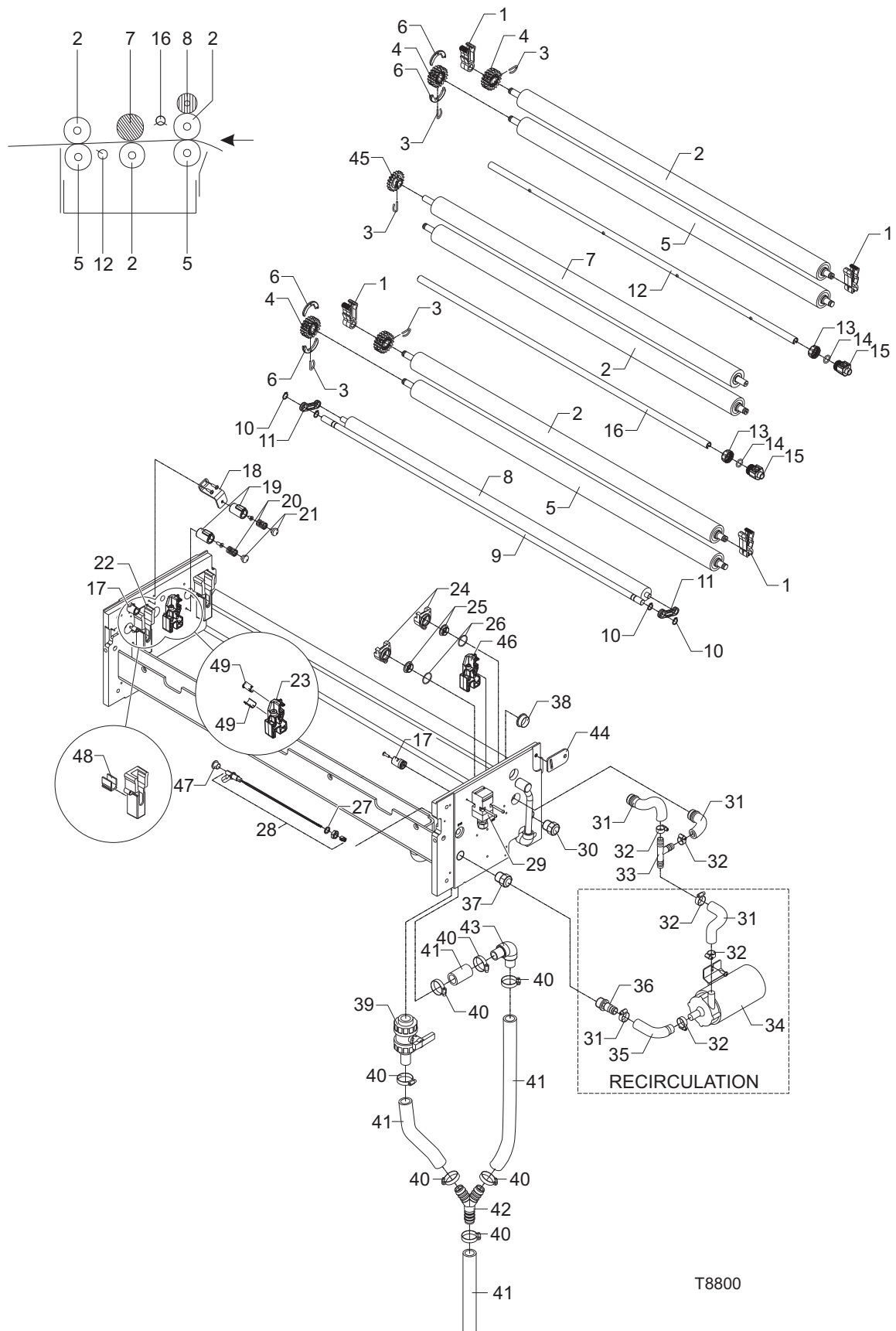


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PRE-HEAT

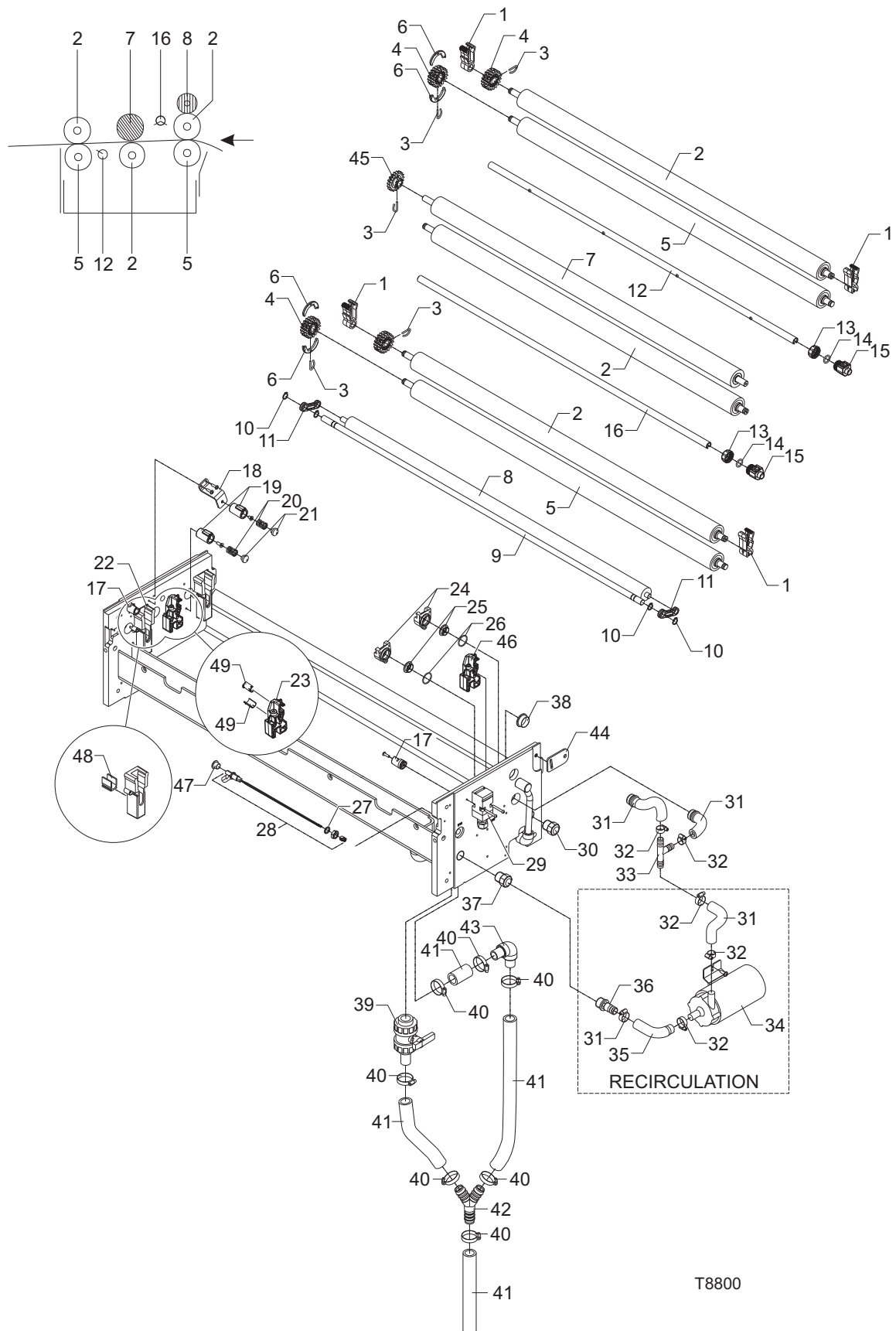
Pre-heat

Pos. No	85	Specification
31	10009663	GUARD, FAN, PREHEAT
32	0063966	BUSHING 258-66
33	10064164	CAPACITOR 3mF
34	73241	CLIPS, R-SHAPE, D2.5 x 20
35	10055758	BEARING, DRIVE, ROLLER, PREHEAT
36	45692	BUSHING, SKF, PPMF,
37	25423	PIN, CYLINDER, D4 x 16, A2, DIN7
38	10001981	SHAFT, LOWER, DRIVE, PREHEAT
39	10060202	BRACKET, FAN, PREHEAT
40	10061545	WIRE, FUSE, THERMAL, 240°C
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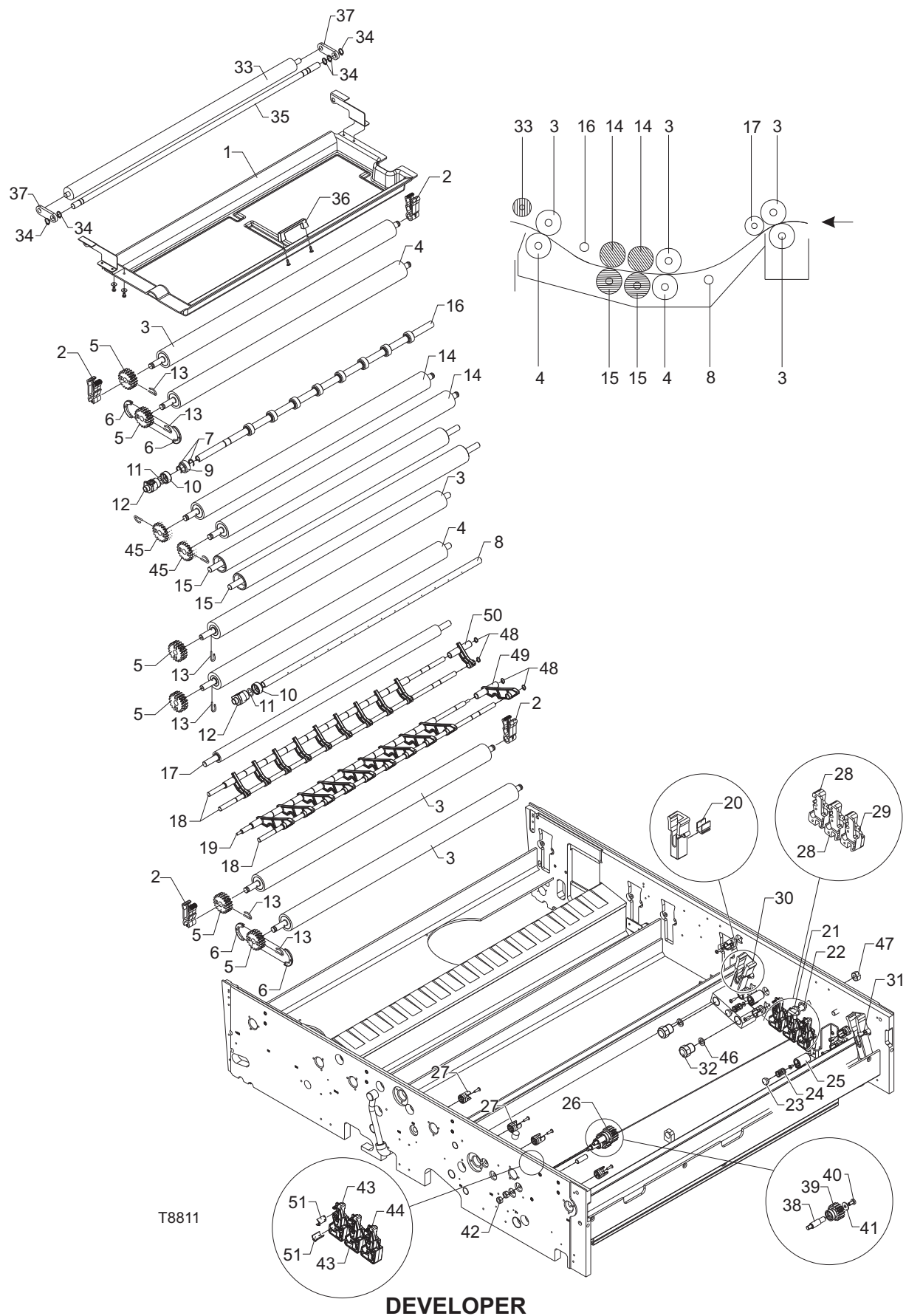
Pre-wash

Pos. No	85	Specification	
1	43600	BEARING, ROLLER, SNAP, BLACK	
2	63849	ROLLER, D40X870, EPDM, SHORE 30	
3	73241	CLIPS, R-SHAPE, D2.5X20	
4	73262	GEAR, Z19, M2, D12	
5	10033456	ROLLER, D40X870, EPDM, SHORE 40, BULGED	
6	74038	GUIDE, PLATE, GEAR	
7	10052874	BRUSH PA 6.6 0.1, BLACK STRAIGHT	
8	10002328	ROLLER, PUR, D30, HEAVY, ST	
9	10002585	SHAFT, ROLLER, D12	
10	0061432	CIRCLIP, A12-411, DIN471 A2	
11	10015420	BRACKET, ROLLER	
12	73819	TUBE, SPRAY, PREWASH	
13	10006668	NUT, M22	
14	35434	O-RING 13.3x2.4 EPDM	
15	10006670	VALVE, TUBE, SPRAY	
16	10055429	TUBE, SPRAY, DOUBLE ROW	
17	10009459	BEARING, ROLLER, GUIDE	
18	10001594	BRACKET, TUBE, SPRAY	
19	10009485	BUSHING, SPRING	
20	74226	SPRING, D12.5, T1.6, L19, K12.3	
21	10003357	SPRING, SILICONE, SPRAY	
22	10011013	BEARING, ROLLER, WHITE, 13 KG, COMPLETE	
23	10011406	BEARING, BRUSH, LEFT, COMPLETE	
24	73193	BUSHING, SUPPORT, TUBE	
25	73195	BUSHING, TUBE	
26	25344	O-RING D22.1X1.6	
27	35386	O-RING D16.3X2.4 FPM	RECIRCULATION
28	10040806	SWITCH,FLOAT,SENSOR,15kOhm Res.	RECIRCULATION
29	10007022	SWITCH, INTERLOCK, S3	
30	10008920	FITTING, PLUG, TA2, 1/2"	



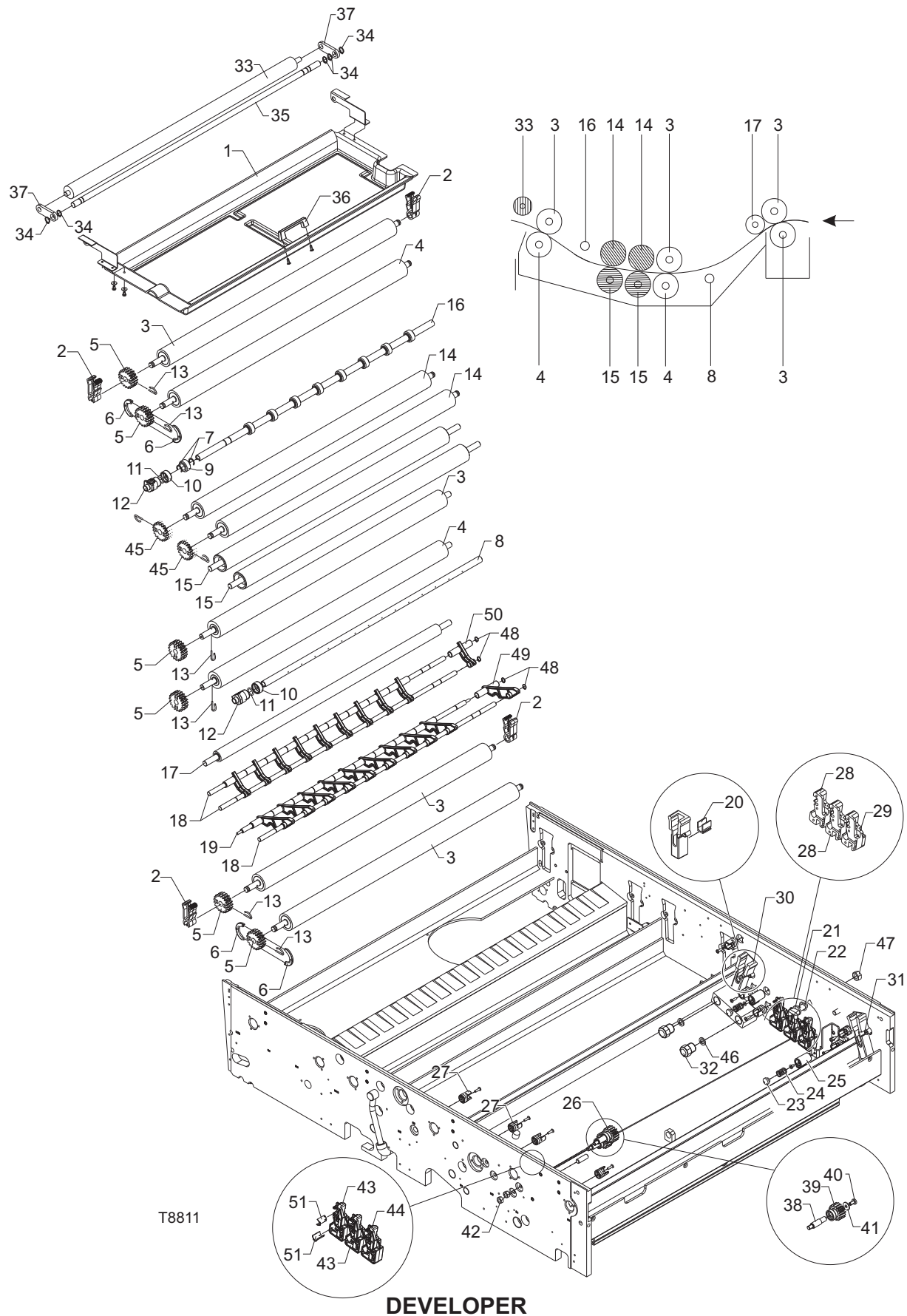
Pre-wash

Pos. No	85	Specification	
31	32796	TUBE, CIRCULATION	
32	6019	CLAMP, HOSE, D8-22	
33	22080469	FITTING, TEE, HOSE, D12, ACETAL	
34	10062815	PUMP, CIRCULATION, LOW	RECIRCULATION
35	10053778	HOSE, ELBOW, 90, MODIFIED	RECIRCULATION
36	10054456	FITTING, HOSE, 1/2"-D16, MODIFIED	RECIRCULATION
37	10008920	FITTING, PLUG, TA2, 1/2"	TAP WATER
38	45779	STOPPER, D24.6/D28.5X9 DBI74H12	
39	10060727	VALVE, BALL, D20	
40	6042	CLAMP, HOSE D20-32	
41	10008509	HOSE, RUBBER, 19X27, 1MM, EPDM, BLACK	
42	21060239	HOSE Y 3/4"	
43	10008753	FITTING, DRAIN, DEVELOPER	
44	10007102	BRACKET, CONNECTOR, MODULE	
45	10055286	GEAR, Z19, M2, X15, MODIFIED	
46	10008713	BEARING, BRUSH, RIGHT, COMPLETE	
47	45553	STOPPER, D16, TYPE SR 1765, BLACK RUBBER	TAP WATER
48	54430	BEARING, ROLLER, LOWER, SPRINGLOAD	
49	10008621	SHELL, BEARING	
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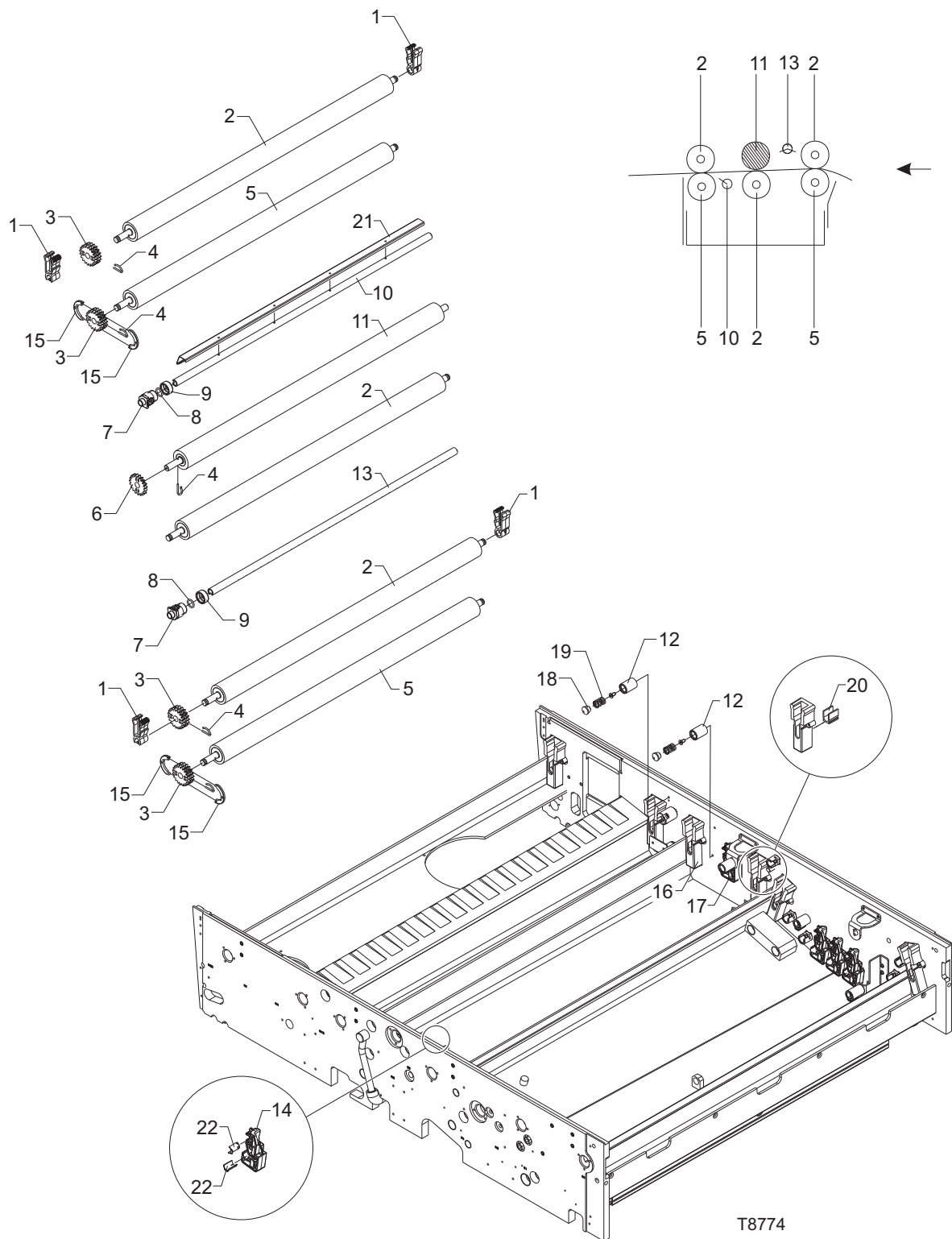
Developer

Pos. No	85	Specification
1	10002207	LID, CONDENSATION, DEV
2	43600	BEARING, ROLLER, SNAP, BLACK
3	63849	ROLLER, D40X870, EPDM, SHORE 30
4	10033456	ROLLER, D40X870, EPDM, SHORE 40, BULGED
5	73262	GEAR, Z19, M2, D12, B15
6	74038	GUIDE, PLATE, GEAR
7	315FJ0055	CIRCLIP, STAINLESS
8	63822	TUBE, SPRAY, SINGLE ROW
9	10004646	GUIDE, SILICONE, D25
10	10006668	NUT, M22
11	35434	O-RING 13.3x2.4 EPDM
12	10006670	VALVE, TUBE, SPRAY
13	73241	CLIPS, R-SHAPE, D2.5X20
14	10052874	BRUSH PA 6.6 0.1, BLACK STRAIGHT
15	63751	ROLLER, PUR, D40
16	10008010	TUBE, SPRAY, DEV, REAR
17	10002482	ROLLER, RUBBER, D25
18	10009769	SHAFT, GUIDE, DEV
19	10009753	SHAFT, GUIDE, DEV
20	54430	BEARING, ROLLER, LOWER, SPRINGLOAD
21	32383	SENSOR, LEVEL, 2-PIN, 90 DEGREE
22	35386	O-RING D16.3X2.4 FPM
23	10003357	SPRING, SILICONE, SPRAY
24	74226	SPRING, D12.5, T1.6, L19, K12.3
25	10009485	BUSHING, SPRING
26	73822	DRIVE, FREE WHEEL
27	10009459	BEARING, ROLLER, GUIDE
28	10008713	BEARING, BRUSH, RIGHT, COMPLETE
29	10011407	BEARING, ROLLER, RIGHT, COMPLETE
30	10011013	BEARING, ROLLER, WHITE, 13 KG, COMPLETE



Developer

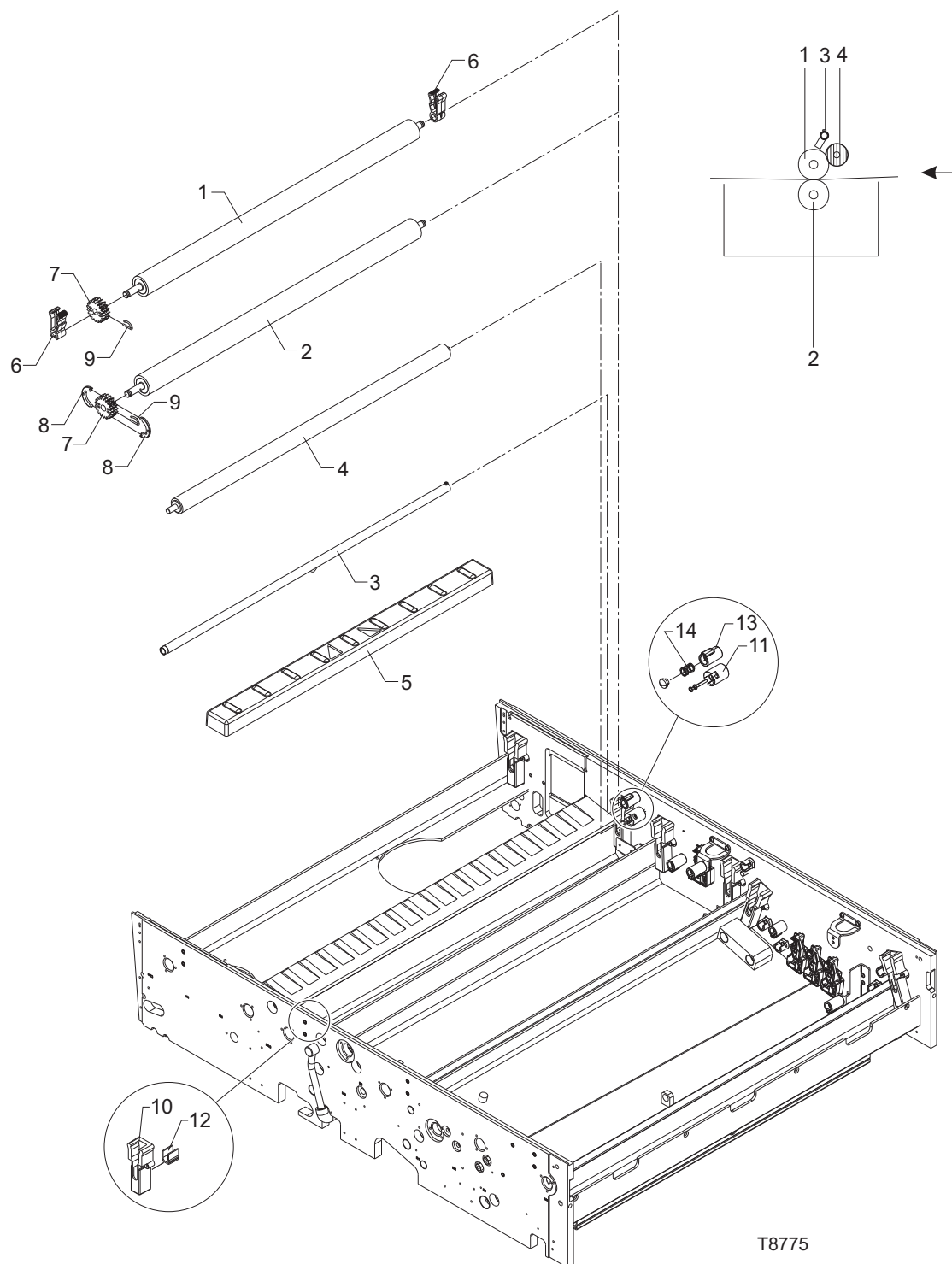
Pos. No	85	Specification
31	10011006	BEARING, ROLLER, DARK GREY, 6 KG, COMPLETE
32	10008920	FITTING, PLUG, TA2, 1/2"
33	10002328	ROLLER, PUR, D30, HEAVY, ST
34	0061432	CIRCLIP, A12-411, DIN471 A2
35	10002585	SHAFT, ROLLER, D12
36	6293	HANDLE, BLACK
37	10015420	BRACKET, ROLLER, PUR
38	10005522	SHAFT, INTERMEDIATE WHEEL
39	73240	GEAR, Z16, M2
40	15420	SCR M6X12 CR P 4
41	5109	WASHER 6 MM
42	5072	NUT, M8 HE 4
43	10011406	BEARING, BRUSH, LEFT, COMPLETE
44	10011414	BEARING, ROLLER, LEFT, COMPLETE
45	10055286	GEAR, Z19, M2, X15, MODIFIED
46	45911	GASKET, FIBER, 1/2", D18x12.5x2
47	10037727	NUT, M12, POLYAMID, 6.6
48	0061432	CIRCLIP, A12-411, DIN471 A2
49	10009335	GUIDE, DEV, FRONT
50	10009355	GUIDE, DEV, REAR
51	10008621	SHELL, BEARING
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WASH

Wash

Pos. No	85	Specification
1	43600	BEARING, ROLLER, SNAP, BLACK
2	63849	ROLLER, D40X870, EPDM, SHORE 30
3	73262	GEAR, Z19, M2, D12, B15
4	73241	CLIPS, R-SHAPE, D2.5X20
5	10033456	ROLLER, D40X870, EPDM, SHORE 40, BULGED
6	10055286	GEAR, Z19, M2, X15, MODIFIED
7	10006670	VALVE, TUBE, SPRAY
8	35434	O-RING 13.3x2.4 EPDM
9	10006668	NUT, M22
10	10004624	TUBE, SPRAY, WASH, EXIT
11	10052874	BRUSH PA 6.6 0.1, BLACK STRAIGHT
12	10009485	BUSHING, SPRING
13	10055429	TUBE, SPRAY, DOUBLE ROW
14	10011406	BEARING, BRUSH, LEFT, COMPLETE
15	74038	GUIDE, PLATE, GEAR
16	10011013	BEARING, ROLLER, WHITE, 13 KG, COMPLETE
17	10008713	BEARING, BRUSH, RIGHT, COMPLETE
18	10003357	SPRING, SILICONE, SPRAY
19	74226	SPRING, D12.5, T1.6, L19, K12.3
20	54430	BEARING, ROLLER, LOWER, SPRINGLOAD
21	10002404	GUIDE, SPRAY, WASH
22	10008621	SHELL, BEARING
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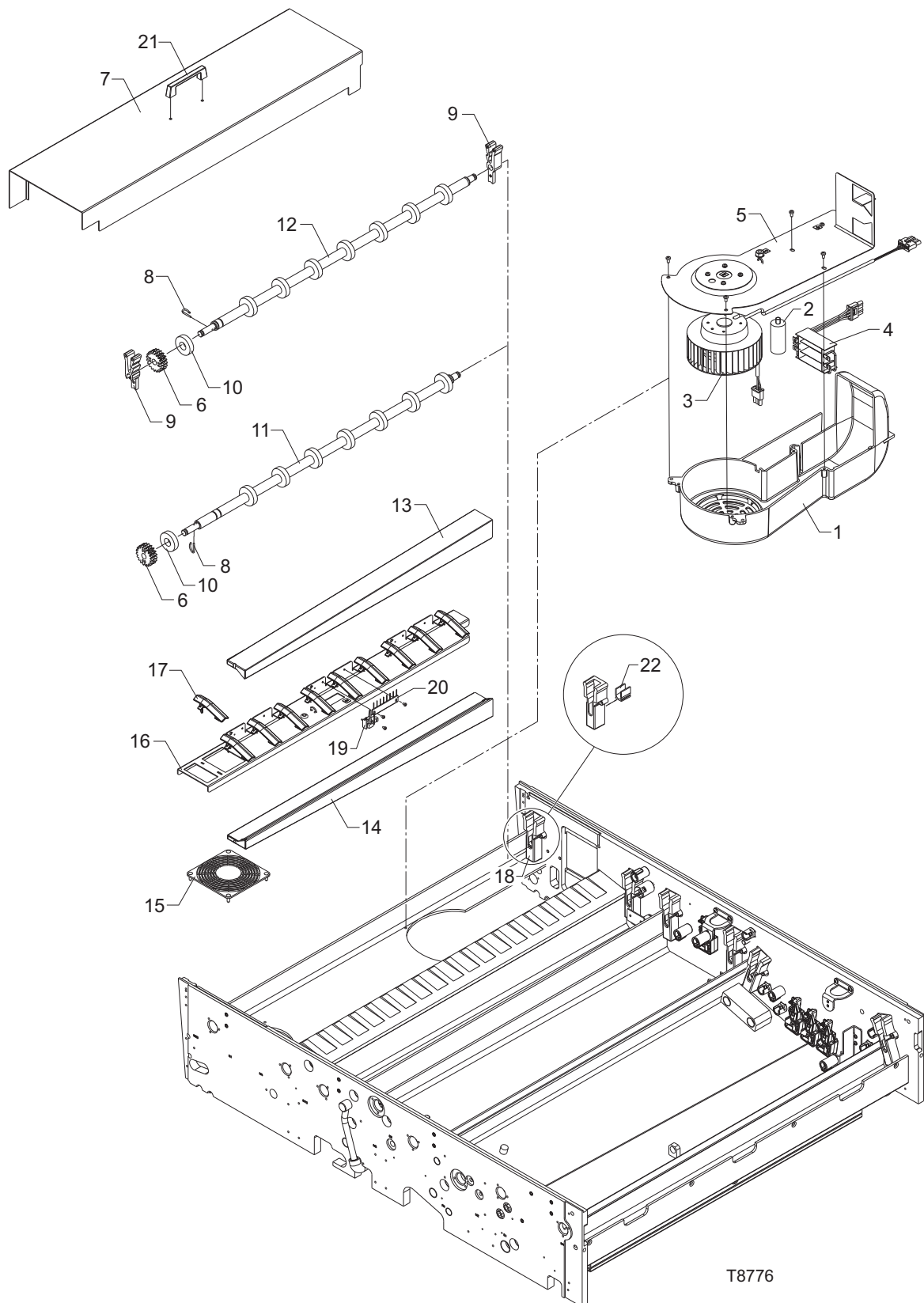


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GUM

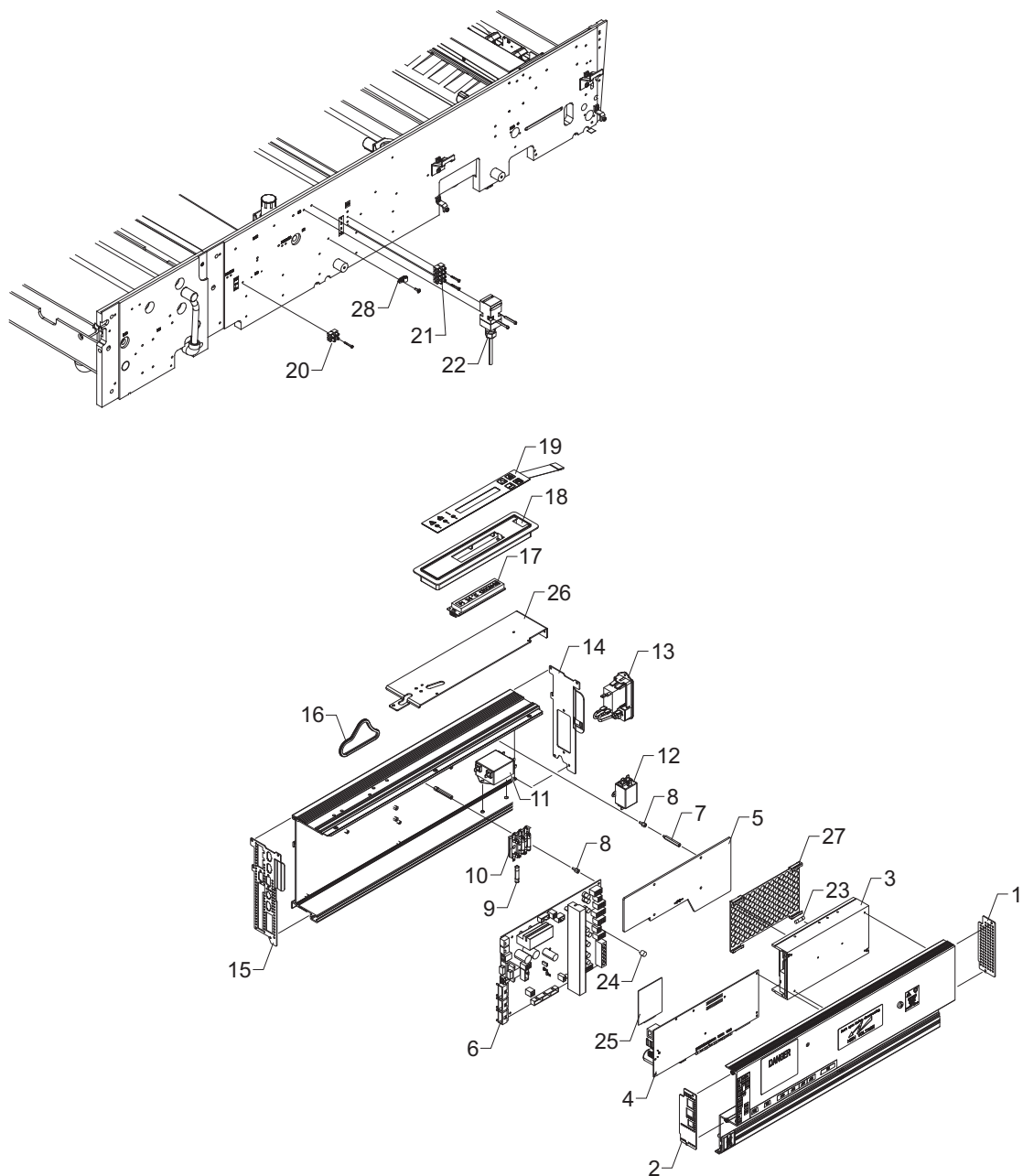
Gum

Pos. No	85	Specification
1	63849	ROLLER, D40X870, EPDM, SHORE 30
2	10033456	ROLLER, D40X870, EPDM, SHORE 40, BULGED
3	10014757	TUBE, GUM
4	10002328	ROLLER, PUR, D30
5	10002373	GUIDE, GUM
6	43600	BEARING, ROLLER, SNAP, BLACK
7	73262	GEAR, Z19, M2, D12,B15
8	74038	GUIDE, PLATE, GEAR
9	73241	CLIPS, R-SHAPE, D2.5X20
10	10011013	BEARING, ROLLER, WHITE, 13 KG, COMPLETE
11	10007515	BEARING, ROLLER, DISTR., GUM
12	54430	BEARING, ROLLER, LOWER, SPRINGLOAD
13	10009485	BUSHING, SPRING
14	74226	SPRING, D12.5, T1.6, L19, K12.3
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**DRYER**

Dryer

Pos. No	85	Specification
1	10002845	HOUSING, FAN/HEATER
2	54563	CAPACITOR, 2uF
3	73982	FAN, 2TRE15 W PLUG
4	63043	HEATER 2x750W W.PLUG
5	10003381	COVER, FAN, HEATER
6	73262	GEAR, Z19, M2, D12, B15
7	86082	COVER, DRYER
8	73241	CLIPS, R-SHAPE, D2.5X20
9	10013520	BEARING, ROLLER, SNAP
10	10002826	WHEEL, RUBBER, D40
11	10003010	GUIDE, ROLLER, D40
12	10003011	GUIDE, ROLLER, D40
13	10006012	AIRDUCT, UPPER
14	10006023	AIRDUCT, LOWER
15	0151083	GRID, FAN INCL.TAP
16	41258	BRACKET, GUIDE, HEATER
17	32332	GUIDE, DRYER
18	10011006	BEARING, ROLLER, DARK GREY, 6 KG, COMPLETE
19	16787	SWITCH, ASSY 10-59220-010
20	74500	BRUSH, ANTISTATIC
21	6293	HANDLE, BLACK
22	54430	BEARING, ROLLER, LOWER, SPRINGLOAD
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T8889

ELECTRICAL

Electrical

Pos. No	85	Specification
<i>Cable spare part numbers can be found in the electrical diagram which is placed in Appendix A in the processor's Service Manual.</i>		
(Not ill.)	10017976	CD W.SOFTWARE (Please also see page 1.1)
(Not ill.)	10064789	CABLE, ETHERNET, CROSSED WIRING
1	10057631	PLATE, END, ELBOX, RIGHT
2	10054541	PLATE, END, ELBOX, LEFT
3	10054755	PSU, AC>DC, 230-24, 225, SEALED
4	10066364	PCB, MIO w. LDM, SPARES
5	10060850	SHIELD, ELBOX
6	10056069	PCB, PCU
7	10053174	SPACER, M3 x 5+35
8	25628	SPACER, M3 x 8+6
9	5527	FUSE 12A 6.3 x 32
10	10057401	FUSEHOLDER, OPEN, 10A, 6.3 x 32 x 3
11	10053884	FILTER, EMC, 1-PHASE, 16A
12	10053796	FILTER, EMC, 1-PHASE, 2A
13	10053883	SWITCH, LINE, 16A-FUSED
14	10060818	PLATE, END, ELBOX, RIGHT
15	10061340	PLATE, END, ELBOX, LEFT
16	36227	PROFILE, EDGE TP.DX 2P
17	10060151	MMI
18	10060598	PANEL, SHADOW, MMI
19	10060656	FOIL, LIGHT DIODES AND KEYS
20	10058590	CABLE, INTERFACE
21	10055528	TERMINAL, 6E, DS/4
22	10061083	SWITCH, INTERLOCK, S8
23	10046363	FUSE, 5 x 20 MM, 6.3AT
24	10011284	FUSE, 1AT, 5.08MM, VDE
25	10039871	PCB, SoM (NOTE: Without software - see page 1.1)
26	10060712	BRACKET, MMI, ELBOX
27	10062262	COVER, PSU, AC>DC, 230-24
28	6284	CLAMP, SENSOR, DRY

