## Service manual





# Empire Hot COFFEE QUEEN

Your retail dealer

S/EN

Rev. 100426

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2. General. Empire Hot

We congratulate to your choice of a Coffee Queen coffee machine.

Please read this manual before you take the machine into operation for the first time.

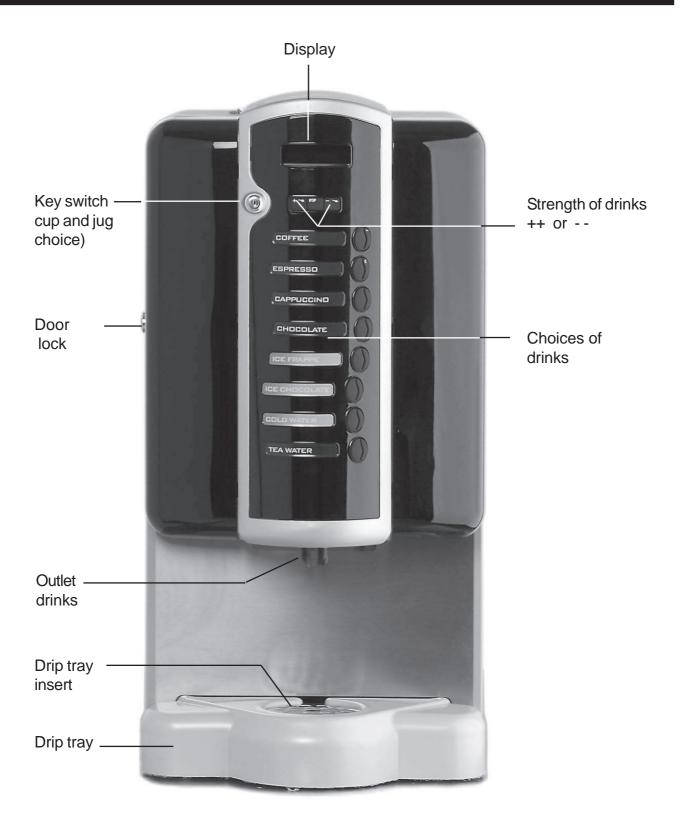
Always keep this manual within reach for the user!

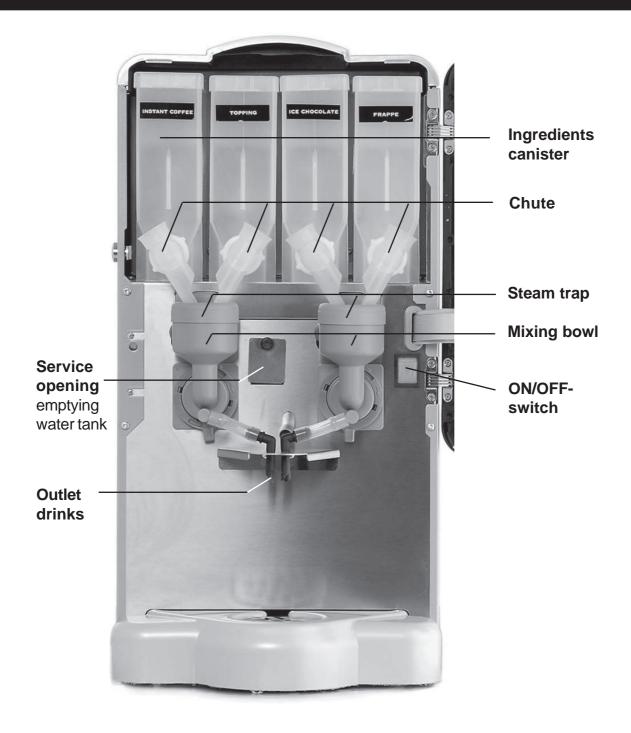
#### Coffee Queen / Empire hot

- making coffee cup by cup
- 8 choices of drinks,
- 2 4 ingredients canisters,
- electronically temperature controlled
- adjustable coffee strength
- clock functions

#### Facts:

Height 620 mm
Width 310mm
Depth 490mm
Electricity 230V/2200W
Water connection ½"outside thread



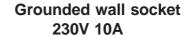


#### Empire cold: 4 canisters.

Canister:	Width	Depth	Height	Volume/litre;	
coffee	67	225	200	1,15	
espresso	67	225	200	1,15	
chocolate	67	225	200	1,15	
topping	67	225	200	1,15	

**1.** Place the brewer on a flat level and waterproof surface.

Connect the electrical plug to a separate grounded wall socket







#### OBSERVE!

Make sure there is a space behind the machine for free flow of air. ( minimum 10cm ).

2. Connect attached water tube to cold water with an R 1/2".

Make sure that the water hose not are kinked anywhere when machine is pushed into place.

90°

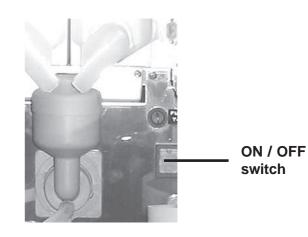
Please flush the water tube before connecting to machine, this to avoid any particles to damage the inlet valve.

- **3.** Open the water inlet.
- **4.** Turn on the ON-OFF switch inside the door.

Water is been filled into the tank automatically with 2,0 litres of water. The heating will not start before the water level reaches the level sensor.

Set temperature is approx. 85°C.

5. Close door.



#### 6. Fill canisters with ingredients.

Take out (this to avoid unnecessary spillage in the machine) ingredient canisters and fill them with ingredients.

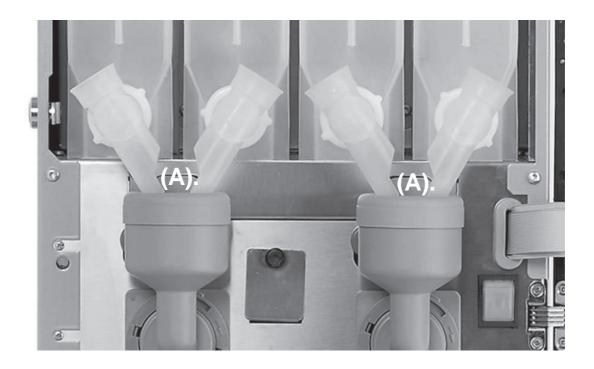
- 1. Loosen canister.
- 2. Remove lid and fill canister with ingredients.

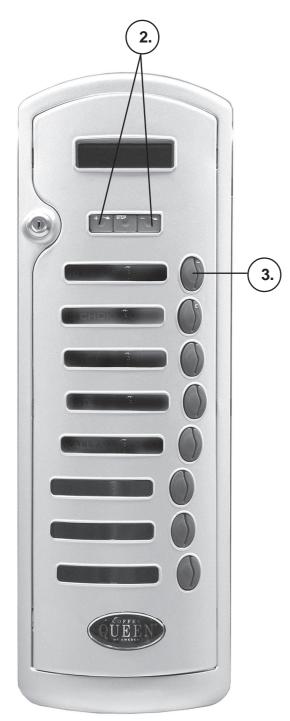
Reassemble canisters.



#### 7. When placing the ingredient canisters;

Make sure that the outlet pipes on the ingredient canisters are touching the steam traps (A).





1. Place a cup in the centre of the cup holder

2. The strength has a standard setting, if you wish to increase or decrease it, do as follows if not continue to point 3.

#### Stronger drink;

Increase by pushing + or ++ for 5% or 10% alternative

#### Weaker drink;

Decrease by pushing - or -- for 5% or 10% (the indication lamp will go up or down depending of choice).

**3.** Choose drink by pushing on the button to the right of each menu

The display will show; "Please wait"

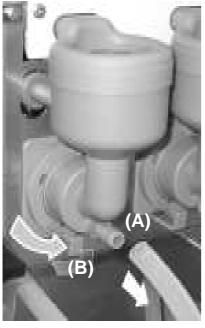
Wait until the text "Please wait" has been turned off before you take your cup.

Enjoy your drink.



#### **Dismantle: Mixer system**

1. Loosen outlet hose (A) turn lock knob (B) anti-clockwise.



Loosen whipper (D) pull

whipper straight out from the

3.

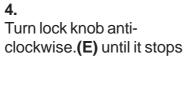
machine.

2. Loosen mixer bowl. Pull apart (C).

and



**4.** Turn







#### Cleaning

**5**. Clean with a wet rag and drought drily.



#### Wash these parts:

<u>.6.</u>

A. Mixer bowl



B. Steam trap



C. Whipper



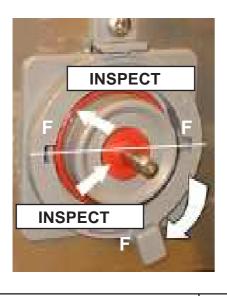
D. Assembly plate



NOTE! Make sure this parts are dry before use

#### **REASSEMBLE: Mixer system**

7.
Reassemble the assembly plate by turning lock knob (F) clockwise. INSPECT gaskets.



8.

Make sure that the motor whippers plane side will be in accordance with the whippers plane side. see next **(G)** and picture **(H)**.



**9.** Assemble whipper, pull until you hear a clicking noise. **(H).** 

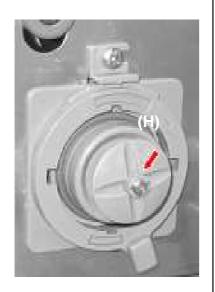


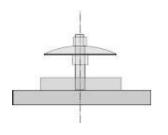
Assemble mixer bowl and steam trap (J) see picture.

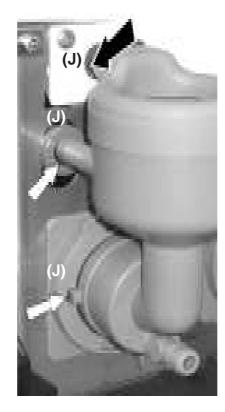


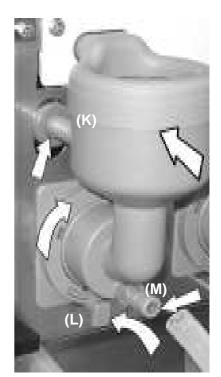
Easily push the mixer bowl towards, according to **(K)** and lock with lock knob **(L)**.Connect outlet hose **(M)**.

(**NOTE**! make sure that all water hose are connected at right place



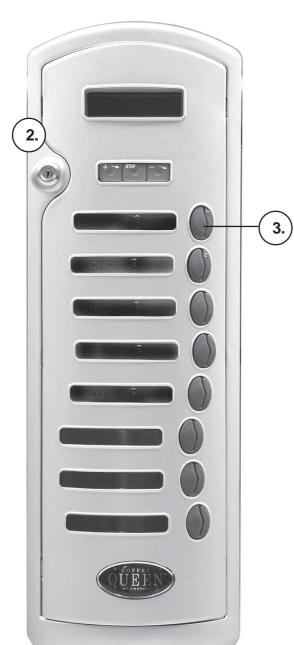






#### Automatic cleaning of mixing system.

The mixer bowls can easily be cleaned with the key switch in "cup" (normal) position. Daily automatic cleaning of mixing system must be done once a day.



- 1. Place a jug in the drip tray.
- 2. Turn the key slowly ninety degrees and back again.
- 3. Push button for drink 1 for 6 seconds.

After 6 seconds the mixer bowl starts to be cleaned in max.10 seconds.

#### The display shows:

"Cleaning Mixer 1". (in 5 sec.)
"Cleaning Mixer 2". (in 5 sec.)

#### Automatic cleaning of mixing bowl 1 or 2

The mixer bowls can easily be cleaned with the key switch in "cup" (normal) position.



- 1. Place a jug in the drip tray.
- 2. Turn the key slowly ninety degrees and back again.
- 3. Push button for drink 2 for 6 seconds. To cleaning mixing bowl 1

or

4. Push button for drink 3. To cleaning mixing bowl 2.

> After 6 seconds the mixer bowl starts to be cleaned in max.10 seconds.

The display shows: "Cleaning Mixer 1", "Cleaning Mixer 2".

#### **Automatic cleaning of In/Outlet valves:**

The In/Outlet valves can easily be cleaned with the key switch in "cup" (normal) position.



- 1. Place a jug in the drip tray.
- **2.** Turn the key slowly ninety degrees and back again.
- 3. Push button for drink 1 and 2 at the same time for 6 seconds.

Hold the buttons down.

All In/Outlet valves will now start to open and close with 2 pulses/second in 10 seconds or as long as you hold the buttons

The display shows: "Cleaning valves".



#### **Cup counter:**

The machine has a cup counter which is available to see and reset with the key switch in "cup" (normal) position.

- 1. Push "-" button for 6 seconds.
  - After 4 seconds the signal will go faster..
  - The display shows: "Total xxx cups"
- 2. Push button for drink 2.
  - The display shows: "Choice 1 free xxx cups"
- 3. Push button for drink 2.
  - The display shows "Choice 1 coin xxx cups"
- **4.** Push button for drink 2.
  - The display shows "Choice 1 xxx cups in can"
- **5.** Push "+" button to reach to "choice 2" etc.
- **6.** Push choice 3 to reset the counter.
- 7. Push "Stop" button to go back to user mode.



#### **Easy Access:**

Volume and strength can be adjusted with±15% with the key switch in "cup" (normal) position.

- 1. Push "+" and "-" button at the same time.
  - After 4 seconds the signal will go faster.
  - The display shows: "Easy access" "strength 1 100%"
- 2. Choose the drink you want to change by pushing"+" or "-" button.
- 3. Push button for drink 2.
  - The display shows: for example. Volume 4 and" Blinking 100%"
  - Change by pushing "+" or "-" button.
- **4.** Push button for drink 2 to confirm the change.
- **5.** Press "stop" to go back to user mode.

#### 9. Safety functions.

#### **Empire Hot**

## The machine is equipped with following safety functions

- Indication of door
   Door not closed
   The display shows; "Door open"
- 2. When machine is not in use: Valves are blocked.



#### 10. Failure messages.

#### Failure messages which can mostly be corrected without any help from service company

Display shows: "Blocked" "Water level low".
 Check if water tap is open.
 Turn off the machine with the main switch, wait for 10 sec. and turn on again.

2. Display shows normal: but no drink is coming. Possible cause of failure: Mechanical stop in the ingredients canisters or whipper house.

**Action:** Try to find the cause of failure. Clean the mixer system and try again.

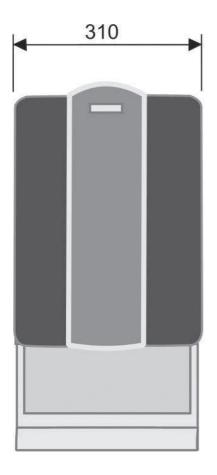


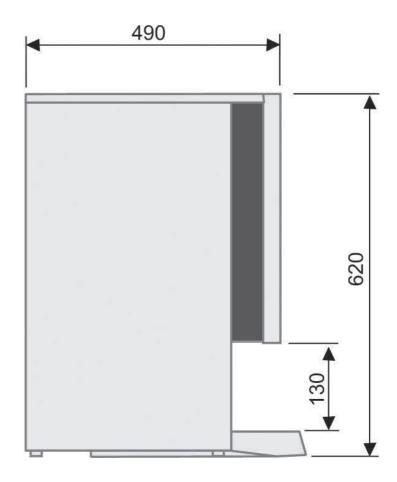
### 11. Storage / Transport.

#### Transport and no use in long time.

- 1. Turn off the switch, pull out the plug and close incoming water tube.
- 2. Empty the water tank.
- 3. Keep machine free from frost.

Long machine storage at temperatures below 0°C can cause damage of the machine. Total emptying of water is recommended.

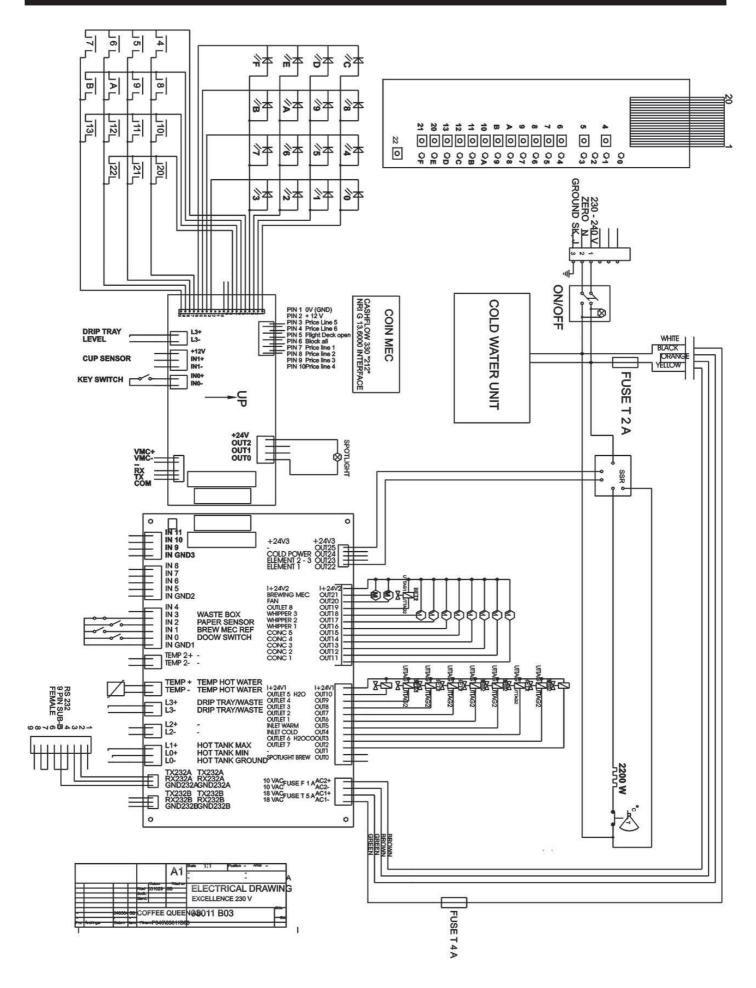






Outside cleaning; use a soft rag and liquid cleaning agent to prevent scratches.

#### 14. Circuit diagram.

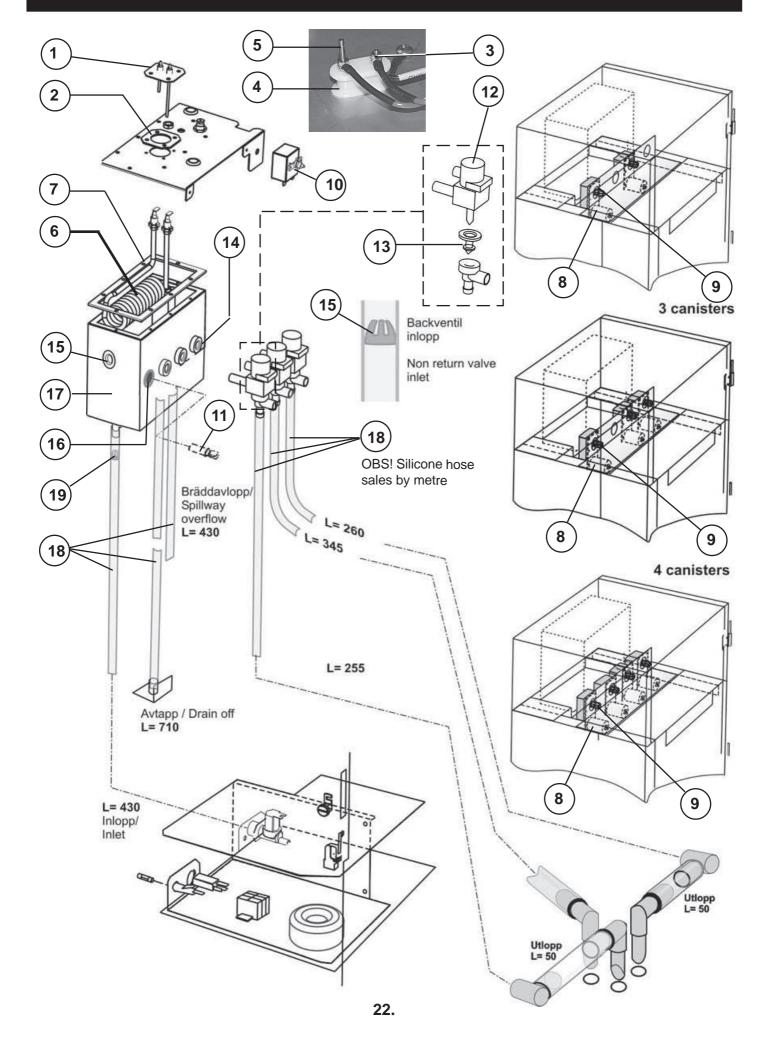


Level sensor with gasket  Gasket for sensor  Sensor pin short  Double seal, level sensor  Sensor pin long  Heating element 2200W 230V  Gasket, water tank, lid  Motor gear 145 rpm, without axle  Motoraxle for 1604612, 16mm  High limit controll, BULBA  NTC thermistor  Valve outlet, 24 V DC  Membrane  Inlet (rubber), for valve (transparent)  Plug, water tank (transp.)  Rubber grommet, for NTC thermistor (red)  Water tank complete, 1/3 phase  Tibola 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					Ar	nount	/unit
Gasket for sensor       150118-02       2       1       1       1         Sensor pin short       1205302       3       1       1       1         Double seal, level sensor       1605362       4       1       1       1         Sensor pin long       1205301       5       1       1       1         Heating element 2200W 230V       1601361       6       1       1       1         Gasket, water tank,lid       1206591       7       1       1       1         Motor gear 145 rpm, without axle       1604612       8       2       3       4         Motoraxle for 1604612, 16mm       1604614       9       2       3       4         High limit controll, BULBA       220220       10       1       1       1         NTC thermistor       1604133       11       1       1       1         Valve outlet, 24 V DC       120627-03       12       3       3       3         Membrane       1501191       13       3       3       3         Inlet (rubber), for valve (transparent)       160537-03       14       3       3       3         Rubber grommet , for NTC thermistor (red)       1605361 <td< th=""><th>escription:</th><th></th><th>Art. no.</th><th>Pos. no.</th><th>2</th><th>3</th><th>4</th></td<>	escription:		Art. no.	Pos. no.	2	3	4
Gasket for sensor       150118-02       2       1       1       1         Sensor pin short       1205302       3       1       1       1         Double seal, level sensor       1605362       4       1       1       1         Sensor pin long       1205301       5       1       1       1         Heating element 2200W 230V       1601361       6       1       1       1         Gasket, water tank,lid       1206591       7       1       1       1         Motor gear 145 rpm, without axle       1604612       8       2       3       4         Motoraxle for 1604612, 16mm       1604614       9       2       3       4         High limit controll, BULBA       220220       10       1       1       1         NTC thermistor       1604133       11       1       1       1         Valve outlet, 24 V DC       120627-03       12       3       3       3         Membrane       1501191       13       3       3       3         Inlet (rubber), for valve (transparent)       160537-03       14       3       3       3         Rubber grommet , for NTC thermistor (red)       1605361 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>							
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Double seal, level sensor       1605362       4       1       1       1         Sensor pin long       1205301       5       1       1       1         Heating element 2200W 230V       1601361       6       1       1       1         Gasket, water tank, lid       1206591       7       1       1       1         Motor gear 145 rpm, without axle       1604612       8       2       3       4         Motoraxle for 1604612, 16mm       1604614       9       2       3       4         High limit controll, BULBA       220220       10       1       1       1       1         NTC thermistor       1604133       11       1 <td>Basket for sensor</td> <td></td> <td>150118-02</td> <td>2</td> <td>1</td> <td>1</td> <td>1</td>	Basket for sensor		150118-02	2	1	1	1
Sensor pin long       1205301       5       1       1       1         Heating element 2200W 230V       1601361       6       1       1       1         Gasket, water tank,lid       1206591       7       1       1       1         Motor gear 145 rpm, without axle       1604612       8       2       3       4         Motoraxle for 1604612, 16mm       1604614       9       2       3       4         High limit controll, BULBA       220220       10       1	ensor pin short		1205302	3	1	1	1
Heating element 2200W 230V       1601361       6       1       1       1         Gasket, water tank,lid       1206591       7       1       1       1         Motor gear 145 rpm, without axle       1604612       8       2       3       4         Motoraxle for 1604612, 16mm       1604614       9       2       3       4         High limit controll, BULBA       220220       10       1	ouble seal, level sensor		1605362	4	1	1	1
Gasket, water tank,lid       1206591       7       1       1       1         Motor gear 145 rpm, without axle       1604612       8       2       3       4         Motoraxle for 1604612, 16mm       1604614       9       2       3       4         High limit controll, BULBA       220220       10       1	ensor pin long		1205301		1	1	1
Motor gear 145 rpm, without axle       1604612       8       2       3       4         Motoraxle for 1604612, 16mm       1604614       9       2       3       4         High limit controll, BULBA       220220       10       1	leating element 2200W 230V		1601361	6	1	1	1
Motoraxle for 1604612, 16mm       1604614       9       2       3       4         High limit controll, BULBA       220220       10       1       1       1         NTC thermistor       1604133       11       1	Gasket, water tank,lid		1206591	7	1	1	1
High limit controll, BULBA       220220       10       1       1       1         NTC thermistor       1604133       11       1	lotor gear 145 rpm, without axle		1604612				4
NTC thermistor       1604133       11       1	•		1604614	9	2	3	4
Valve outlet, 24 V DC       120627-03       12       3       3         Membrane       1501191       13       3       3         Inlet (rubber), for valve (transparent)       160537-03       14       3       3         Plug, water tank (transp.)       160538-03       15       1       1         Rubber grommet, for NTC thermistor (red)       1605361       16       1       1       1         Water tank complete, 1/3 phase       710021       17       1       1       1         Silicone hose outlet       8x12 L=50       150501       18       2       2       2         Silicone hose topping       8x12 L=260       150501       18       1       1       1	ligh limit controll, BULBA		220220	10	1	1	1
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Inlet (rubber), for valve (transparent)       160537-03       14       3       3         Plug, water tank (transp.)       160538-03       15       1       1         Rubber grommet, for NTC thermistor (red)       1605361       16       1       1       1         Water tank complete, 1/3 phase       710021       17       1       1       1         Silicone hose outlet       8x12 L=50       150501       18       2       2       2         Silicone hose coffee       8x12 L=255       150501       18       1       1       1         Silicone hose topping       8x12 L=260       150501       18       1       1       1	alve outlet, 24 V DC		120627-03	12	1		3
Plug, water tank (transp.)       160538-03       15       1       1       1         Rubber grommet , for NTC thermistor (red)       1605361       16       1       1       1       1         Water tank complete , 1/3 phase       710021       17       1       1       1       1         Silicone hose outlet       8x12 L=50       150501       18       2       2       2         Silicone hose coffee       8x12 L=255       150501       18       1       1       1         Silicone hose topping       8x12 L=260       150501       18       1       1       1	Membrane		1501191	13			3
Rubber grommet , for NTC thermistor (red)       1605361       16       1       1       1         Water tank complete , 1/3 phase       710021       17       1       1       1         Silicone hose outlet       8x12 L=50       150501       18       2       2       2         Silicone hose coffee       8x12 L=255       150501       18       1       1       1         Silicone hose topping       8x12 L=260       150501       18       1       1       1	nlet (rubber), for valve (transpare	ent)	160537-03	14	3	3	3
Water tank complete , 1/3 phase       710021       17       1       1       1         Silicone hose outlet       8x12 L=50       150501       18       2       2       2         Silicone hose coffee       8x12 L=255       150501       18       1       1       1         Silicone hose topping       8x12 L=260       150501       18       1       1       1	'lug, water tank (transp.)		160538-03	15	1	1	1
Silicone hose outlet       8x12 L=50       150501       18       2       2       2         Silicone hose coffee       8x12 L=255       150501       18       1       1       1         Silicone hose topping       8x12 L=260       150501       18       1       1       1	lubber grommet, for NTC therm	istor (red)	1605361	16	1	1	1
Silicone hose coffee       8x12 L=255       150501       18       1	Vater tank complete, 1/3 phase		710021	17	1	1	1
Silicone hose topping 8x12 L=260 150501 18 1 1 1	Silicone hose outlet	8x12 L=50	150501	18	2	2	2
	silicone hose coffee	8x12 L=255	150501	18	1	1	1
	silicone hose topping	8x12 L=260	150501	18	1	1	1
Silicone hose choc/topp.   8x12 L=345   150501   18   1   1   1	Silicone hose choc/topp.	8x12 L=345	150501	18	1	1	1
Silicone hose inlet and overflow 8x12 L=430   150501   18   2   2   2	ilicone hose inlet and overflow	8x12 L=430	150501	18	2	2	2
Silicone hose draining 8x12 L=710   150501   18   1   1	ilicone hose draining	8x12 L=710	150501	18	1	1	1
Non return valve/ inlet 1206123 19 1 1 1	lon return valve/ inlet		1206123	19	1	1	1
Note! Silicone hose (150501) sales by metre.	lote! Silicone hose (15050	01) sales by n	netre.				
Steam trap 120500 20 2 2 2	Steam trap		120500	20	2	2	2
	•						2
	•				1	1	2
	• •				1	1	2
					2		2
					1		2
Assembly plate, tight (grey) 1204831 26 1 1 -					1	1	-
		bowl- outlet)			2	2	2
	= :		120145	28	3	3	3
			120638	29	2	2	2
	· , ,				1	1	2
	<u> </u>			31	1	1	2
					2	2	2
· · · · · · · · · · · · · · · · · · ·	•		160801-04	l <sub>33</sub>	1	1	1
	,		120136	34	1	1	1
·	·		253017	35	1	1	1

## 15. Spare part list.

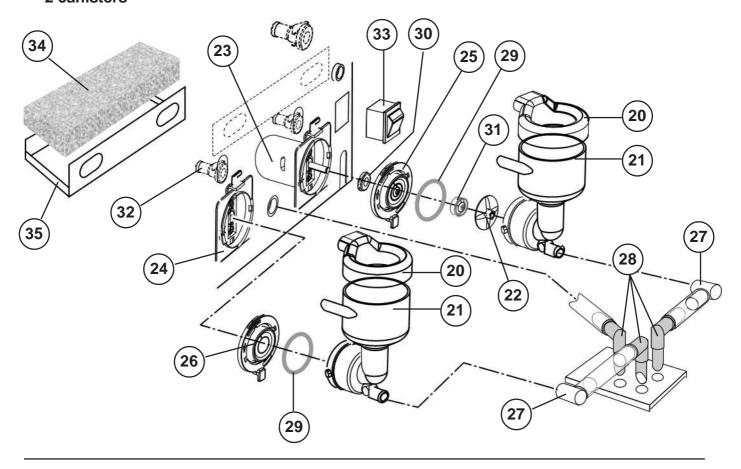
## **Empire Hot**

	Amount/unit				
Description;	Art. no.	Pos. no.	2can.	3can.	4can.
Electr.onic-card,display Ver I Flat conductor cable	1604101 1606727	65 66	1 1	1	1
Drip tray low, till och med 07-03 Drip tray high, grey Drip tray insert Membrane switch Key-switch	1105354 1105383 252416 1603849 1202551	67 68 69 70 71	1 1 1 1	1 1 1 1	1 1 1 1
Lock with clamp(door) Instant Key, (door) Instant Service key (tool) Foot Inlet hose 3/4" x 1/2"	120250 120251 180290-03 1203202 150541	72 73 74 75 76	1 1 1 4 1	1 1 1 4 1	1 1 1 4 1

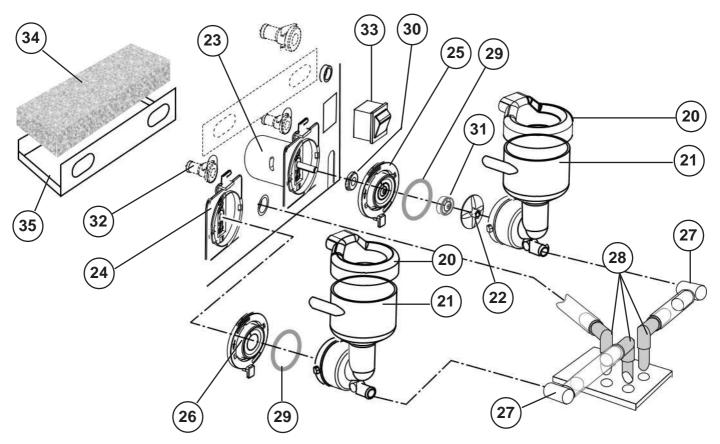


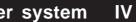
#### 2 canisters

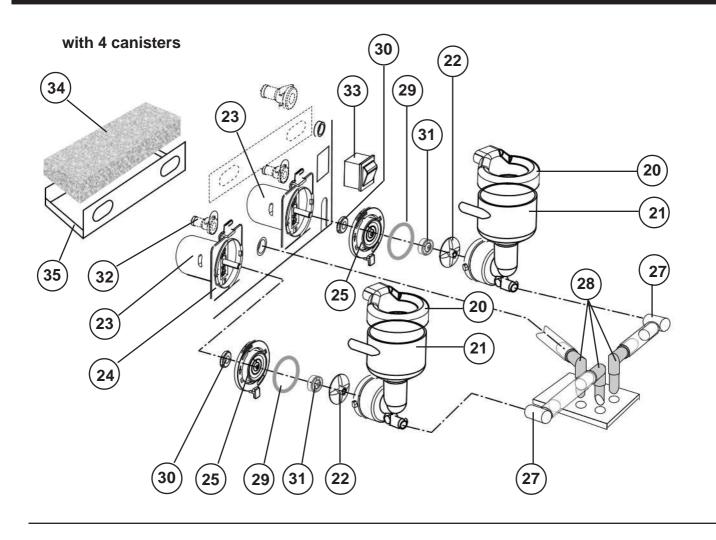
16. Exploded View.



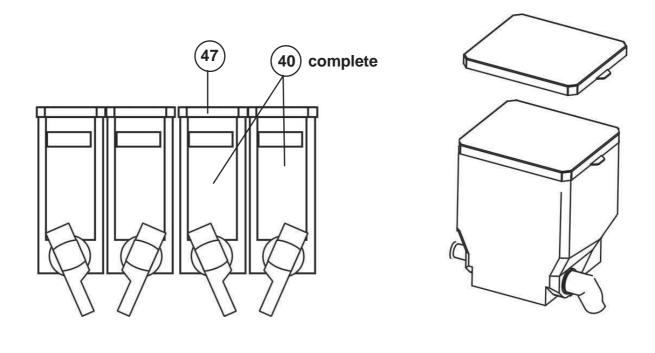
#### 3 canisters



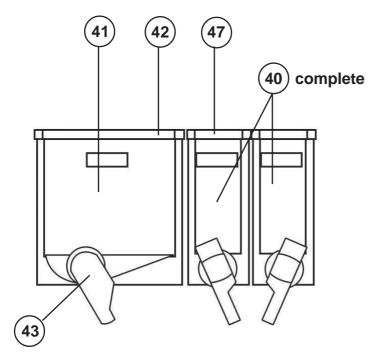




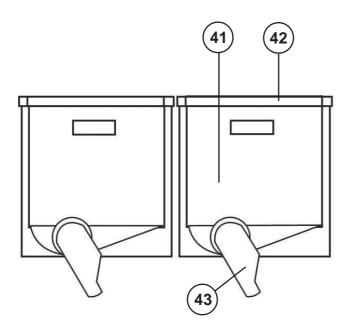
Parts; canisters.

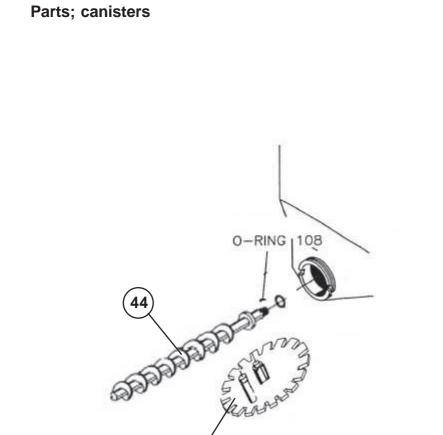


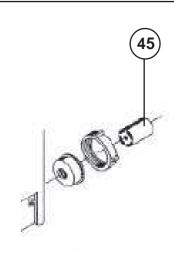
Parts; canisters.

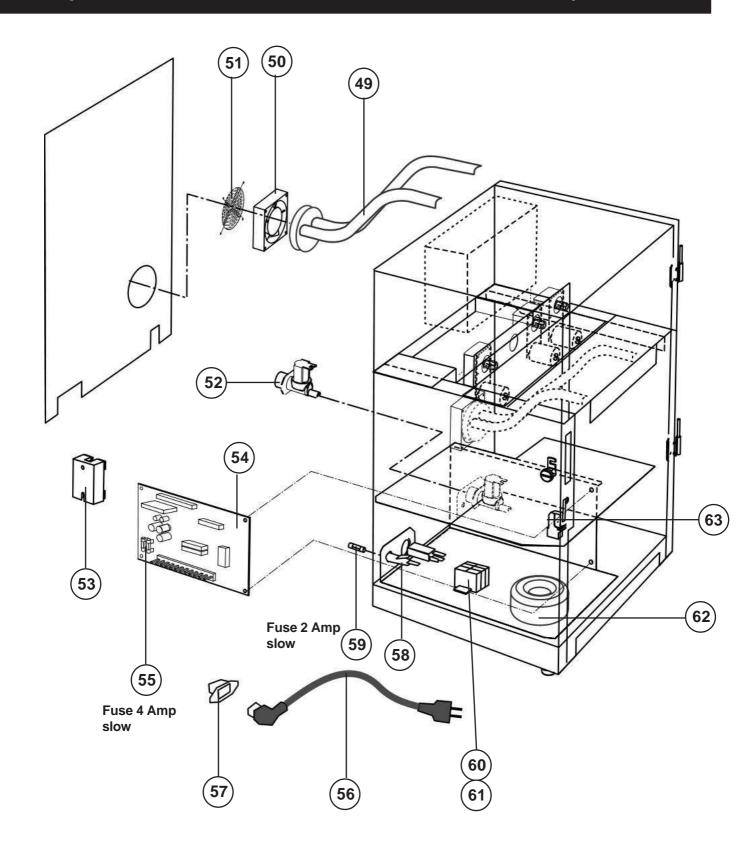


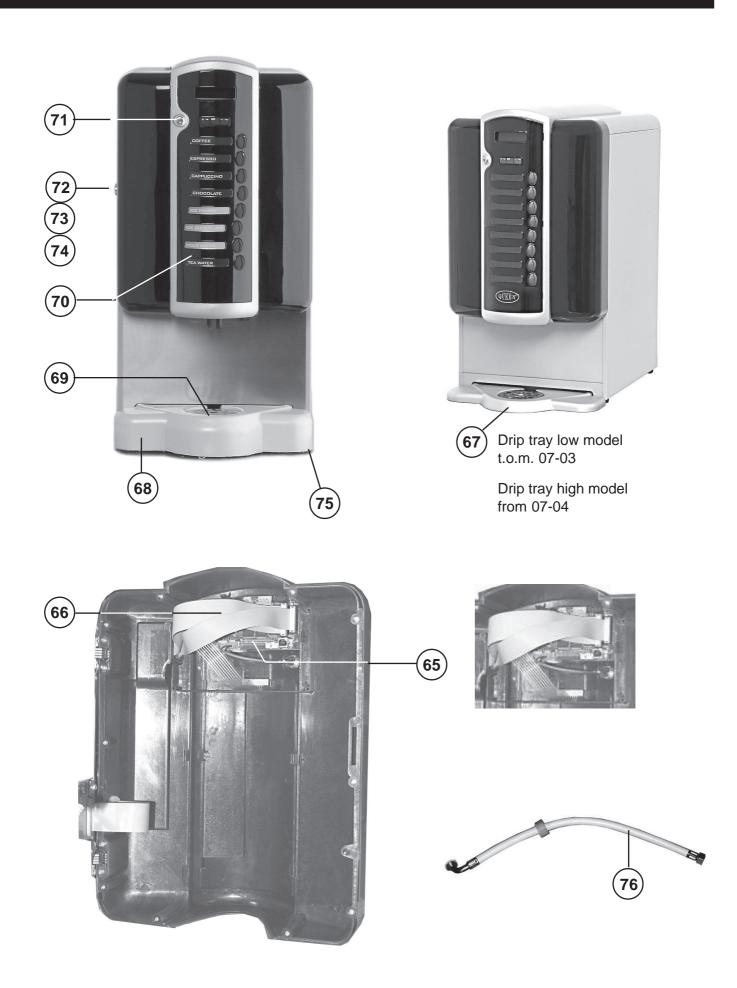
Parts; Canisters.











# **COFFEE QUEEN**

# **Empire hot**



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