

Document Number: 040-00060 <div>Form Instructions</div>	Rev	Description	Date	ECO#
	1	SERVICE MANUAL	2/13/2008	00239
Title	SERVICE MANUAL, ACCESS PANEL REPLACEMENT			
Operation Description	Sub Assembly			
Standards	Man Occup.	Machine Occup.	Cycle Time	Setup Time
Equipment List	Equipment	Manufacturer	Qty	
	1- Access Panel	T3 Motion	1	
	2- 1/8 inch Allen wrench	Any	1	
Reference Docs	Document #	Description	Document #	Description
Related Files				
RESP ENGR	Mark Jones			
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SERVICE MANUAL

Item#	Part #	Description	Qty
1	024-00043	Sub-assembly Access Panel	1



Serious electrical shock can occur if precautions are not followed.



- **ALWAYS TURN OFF POWER BREAKER IN GLOVE BOX AND REMOVE POWER MODULES BEFORE PERFORMING ANY ELECTRICAL WORK.**



Power breaker in glove box



Power modules

- **ALSO SET THE PARKING BRAKE PRIOR TO ANY WORK.**



Parking brake

WORK INSTRUCTIONS:

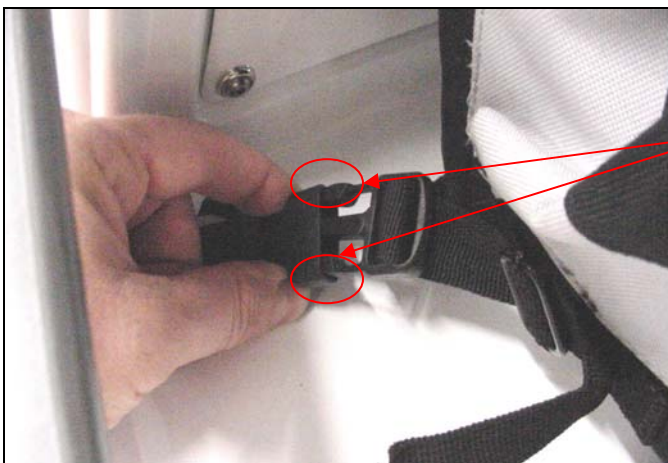
- 1.0 Recommended tools for replacing the Access Panel assembly.
See equipment table above for the details.



1/8 inch Allen wrench.

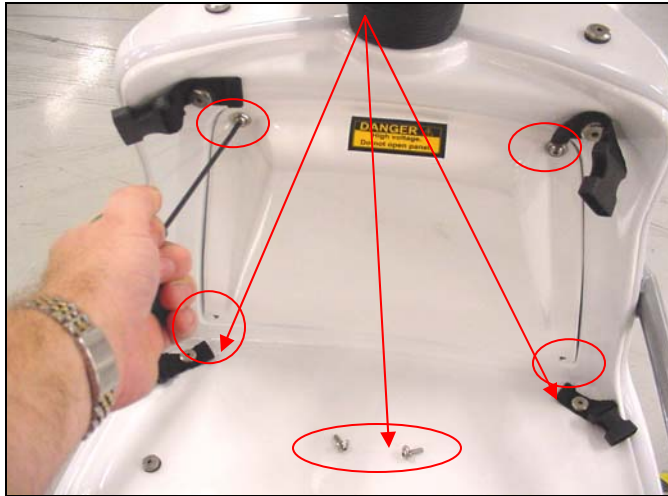
Ball-end type shown.
Recommended, but not
required. Any 1/8 Allen
wrench can be used.

- 2.0 Remove the pannier bag from the T3 unit by releasing the four plastic clasps.



Squeeze tangs to
release the clasps.

- 3.0 Using the 1/8 inch Allen wrench, remove the four fasteners that attach the access panel. Remove the bottom two first.



- 3.1 Remove access panel.



- 4.0 Install new access panel. Align holes of panel with threaded holes.



- 4.1 Hold panel in place and hand thread fasteners to start.



- 4.2 Once all four fasteners are hand threaded, tighten them down with the Allen wrench. Do not over tighten; they only need to be snug.



- 4.3 Re-install pannier bag by securing all four plastic clasps.



For addition information, contact T3 Motion at: (714)-619-3600.