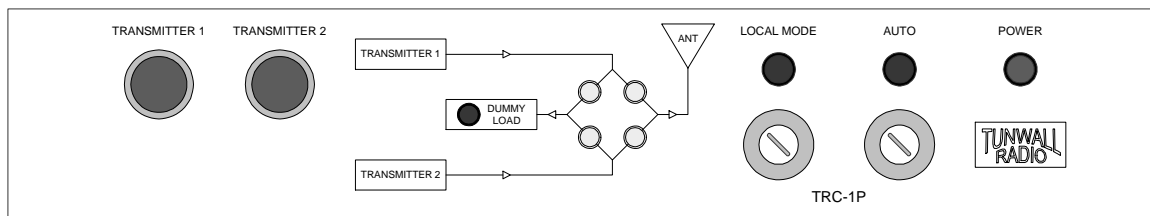


330-995-9642

# INSTALLATION AND SERVICE MANUAL



## TRC-1P

## COAXIAL SWITCH CONTROLLER

March 2011



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## **TRC-1P CONTROLLER**

The TRC-1P is a controller for one coax switch, two transmitters, one antenna, and a dummy load. It is compatible with Dielectric, Delta, Andrew, ERI and MCI coax switches, or any other switch with 12VDC, 24VDC, or 120VAC position command inputs. The controller can also be used with AM RF contactors, directly if the contactor is 120VAC or with pilot relays for 240VAC. An alternate program is usually loaded into the PLC for use with AM contactors, which can speed up transmitter changes, although this is not required.

This controller is the same as the standard TRC-1, with the addition of plate on and off closures for both transmitters. It is a PLC-based coaxial switch and transmitter interlock controller. Switch timing and transmitter interlocks are controlled by a NAIS FP0-C14RS programmable logic controller.

The PLC uses EEPROM for program memory. No backup battery is required, so program loss should not be a concern, even if the controller is unplugged for months or years.

The 24 volt power supply illuminates front panel indicators, energizes DC coax switch relays, and provides operating and input common voltage for the PLC.

The controller's AC and DC fuses are located on the rear of the unit. The DC fuse is 1/2 A. The AC fuse is 3A. If a Dielectric 50000 switch is used, the AC fuse should be about 3A. For other coax switches that do not get motor power through the controller, a 1A fuse could be used.

The coax switch or RF contactor is connected to a 9-pin AMP socket on the rear panel. All other connections are made to barrier strip terminals.

## **CONTROLLER CONNECTIONS**

Schematic drawings and interconnection charts are provided for Dielectric 50000 and 60000, Andrew, Delta, and MCI coax switches. Some variations in non-Dielectric internal wiring turn up occasionally, so wiring should be verified if the original switch documentation is available. Connections to the coax switch are on the 9-pin AMP socket. All other connections are to barrier strip terminals.

## **REMOTE COMMAND INPUTS**

Controller terminals TB1-1 to TB1-3 are the remote position select connections. Floating relay contacts are best, but open collector equipment may be compatible depending on its polarity and operating voltage.

## **REMOTE CONTROL STATUS OUTPUTS**

The remote control status outputs, terminals TB1-4 to TB1-6, are connected through diodes to the front panel status indicators. The PLC used in the controller has a limited number of outputs, so the two status functions are combined. The remote control status outputs are compatible with most remote control systems. The only requirement is that one state of the circuit is ground or near ground. The PLC output relays cause terminals TB1-2 and TB1-3 to go near ground when a remote status indication is desired. The series diodes keep the controller's front panel indicators from lighting through the remote control's pull-up resistors.

## **TRANSMITTER INTERLOCKS**

The transmitter interlock terminals, TB1-15 to TB1-18, are connected to the interlock or mute terminals of the transmitter(s). Older transmitters that do not have terminals designated for this purpose may have connections for remote plate off. If this circuit requires a continuous closure to keep the plate on, the controller's interlock terminals may be wired in series with the transmitter/remote control circuit.

In older transmitters the interlock or remote plate off circuit may be 120VAC. The PLC relays are rated for 250VAC (at 2A). The installer should decide whether to connect AC control circuits to the controller. It is generally recommended to install DC relays in the transmitter.

The interlock logic (normally open/normally closed) can be reversed with internal jumper plugs, as shown on the component layout page.

## **DUMMY LOAD CONNECTION**

The tally terminals of a dummy load should be connected to controller terminals TB1-7 and TB1-8. The PLC has been programmed to operate correctly with a dummy load contact closure when the blower or water is “on”. This allows the transmitter not on-air to be energized, for load testing.

When the load interlock function is not being used, the off-air transmitter is muted. Its filament and blowers should be able to operate.

The local key switch is not required for routine load testing. If a transmitter change occurs while load testing the off-air transmitter, both transmitters will be muted while the switch is moving.

With a convection load, an external switch should be connected to the load interlock terminals. A switch is usually preferable to a permanent jumper, so that when the site is unattended the off-air transmitter is not allowed to run into the load.

An external load interlock switch might also be desirable with Altronic loads. This is due to the nature of their tally contact operation – whenever power is applied, their tally contacts close, and will open only if the load overheats. This could allow operator error to turn on an off-air transmitter. While the load would theoretically not be damaged, the heat from the extra transmitter and the load could cause problems in many transmitter buildings, given some time. As an alternative to an external load interlock switch, the Altronic load could be disconnected from power when the site is unattended.

## **PLATE ON AND OFF CONNECTIONS**

Plate on and off closures have been added to the standard TRC-1 to make the TRC-1P. Terminals TB2-1 to TB2-8 are the 4 closures. The plate off closures are momentary, and operate immediately when either transmitter change command is issued. The plate on closures are momentary, and operate when the switch sequence is complete, at the same time the transmitter interlock is restored.

## **SWITCH POSITION TALLY CONNECTIONS**

The controller needs to know which position the coax switch is in, to operate the transmitter interlock closures and position change commands. These connections are made to AMP connector pins 1-4.

The controller will work with any switch port arrangement. The needed logic is selected by the presence or absence of a terminal strip jumper between terminals TB1-9 and TB1-10.

If transmitter 1 is connected to the antenna when the switch is in position 1, no jumper is needed. If transmitter 1 is connected to the antenna when the switch is in position 2, the jumper is needed.

If the jumper/no jumper is wrong, the front panel position indicator pairs will operate backward, and the wrong transmitter interlock will close.

*Note: Dielectric 50000 switches have a mechanical position indicator. Other switches may have a similar indicator. Any switch manual should provide position/port connection drawings.*

## **MOTOR CONTROL VOLTAGE**

The controller is compatible with Dielectric 50000 series coax switches that have 12 VDC, 24 VDC or 120 VAC motor control relays. The controller has internal jumper plugs to select control voltage.

The Dielectric 60000 series switch will operate from DC or 120VAC commands, but the cable wiring is different. Generally, DC control is preferred. The controller has internal jumper plugs to select DC or AC command voltage.

Another control option is possible with 60000 series coax switches – if the control board on the switch is damaged or removed, the FM controller can operate the switch by wiring directly to the 3-terminal motor (the controller must be set for 120VAC commands). The 60000 switch motor has one winding for CW, and one for CCW.

Andrew, Delta and MCI coax switches can be used with the controller, using a modified connection chart, provided as needed.

## **AUTO TRANSFER CONNECTIONS**

The key switch selected auto transfer will change to transmitter 2 if transmitter 1 fails, and will turn on transmitter 2. To use auto transfer, a transmitter 1 “on” signal must be provided to the controller. This can be done two ways; a floating contact closure (closed = on), or a 5 volt signal capable of about 70mA (5 volts = on). The 5 volt terminals are connected directly to the coil of a small relay, and not grounded. The 5 volt relay coil has a parallel diode for back voltage suppression, so polarity matters – terminal 12 is positive.

The transmitter 1 “on” closure or 5 volt signal can come from the transmitter or any external device such as an RF power detector or suitable modulation monitor. Circuit modifications or additions may be required. Either signal will light the TX 1 PLT ON indicator on the back of the controller. This indicator should be checked before turning the auto key switch on.

*Note: the following transmitter 2 plate on closure is part of the standard TRC-1, which does not have complete plate on/off closures. This closure, a duplicate in the TRC-1, could be used for transmitter 2 plate on, or to control something else.*

Auto transfer will turn on transmitter 2 with a momentary relay contact, terminals TB1-19 and TB1-20. This momentary closure comes from a capacitor and relay arrangement. When the transmitter 2 status indicator comes on (in auto only), a 1000 mfd capacitor will charge through the coil of K3, energizing the relay for about 1 second. When the transmitter 2 status indicator is off, the capacitor will discharge in about 30 seconds through a 10k resistor. A series diode keeps the transmitter 2 status indicator pair from lighting through the coil of K3, when transmitter 1 is on the antenna. K3 will not do anything unless the auto key switch is on.

## **OPERATION**

The two front panel pushbuttons are the local controls for selection of transmitters 1 and 2 to the antenna. If the front panel pushbutton for the transmitter already on-air is pushed, nothing will happen. A switch change command locks out the other for the duration of the switching sequence.

The switching sequence is:

- transmitter interlock connections open, 1 second delay
- coax switch operation (as long as it takes up to 30 seconds)
- interlock delay of 0.2 seconds at completion of switch movement (this allows the coax switch settle mechanically)
- transmitter interlock(s) on

During the transfer sequence, the status indicator pair for the position being switched to will flash.

When the coaxial switch is moved manually, the transmitter interlocks will open, protecting the switch and transmitter as much as possible, but this should not be done with transmitter(s) on. The coax switch must move slightly before its position switch is activated, which means that its contacts will be moved slightly under power, which is not desirable. If the switch is moved manually, when it “makes” either position, there will be a 0.2 second delay before the interlock(s) is restored

The controller has terminals for remote position change commands. These work exactly as the front panel pushbuttons unless the controller is in local. In local, only the front panel pushbuttons are active.

## **FAILURE TO COMPLETE SWITCH**

After a switch sequence has been started, if the coax switch doesn't complete its position change, neither interlock will be completed. The controller will then reset after 30 seconds, when the transfer can be attempted again.

If the coax switch does not start to move within 2 seconds after a position change command, and the switch is still in a valid position, the interlock for the correct transmitter will be restored. This is unlikely but might happen if the switch motor AC power connection fails.

## **FRONT PANEL SWITCH POSITION STATUS INDICATORS**

The coax switch position status indicator pairs and flow chart graphic indicate the transmitters' signal path to antenna or load. The switch position number that corresponds to main transmitter on-air depends on which ports the transmitters and antenna or dummy load have been connected to. A logic reverse jumper is described in the switch position tally paragraph in the connections section of the manual.

## **LOAD INTERLOCK**

With fan-cooled or water loads, the tally contacts in the load will allow the off-air transmitter to run, through the controller's load interlock circuit. When the load is on, the front panel dummy load indicator is on, for testing transmitters. With convection loads, an external switch should be connected to the load interlock terminals. If a transmitter change command is given during a load test, the coax switch is protected, because both transmitters will be muted.

## **FUSES**

The rear panel DC fuse, 1/2 A, is on the output of the 24V power supply. The AC fuse is in series with the "hot" lead for the entire controller, and the AC power for the coax switch. This fuse should be about 3A with Dielectric 50000 switches. The installer may choose to use larger fuses. The controller's internal power wiring is 18 ga.

## **AUTO TRANSFER**

The optional key switch selected auto transfer will change to transmitter 2 if transmitter 1 fails. To use auto transfer, the controller requires a continuous signal to indicate that transmitter 1 is on, described in the auto transfer paragraphs in the connections section of the manual. The rear panel transmitter 1 indicator should be checked before turning the auto key switch on.



In auto transfer, if transmitter 1 fails for 5 seconds, the controller will switch to transmitter 2. If transmitter 1 fails for less than 5 seconds but comes back on, the 5 second timer will reset.

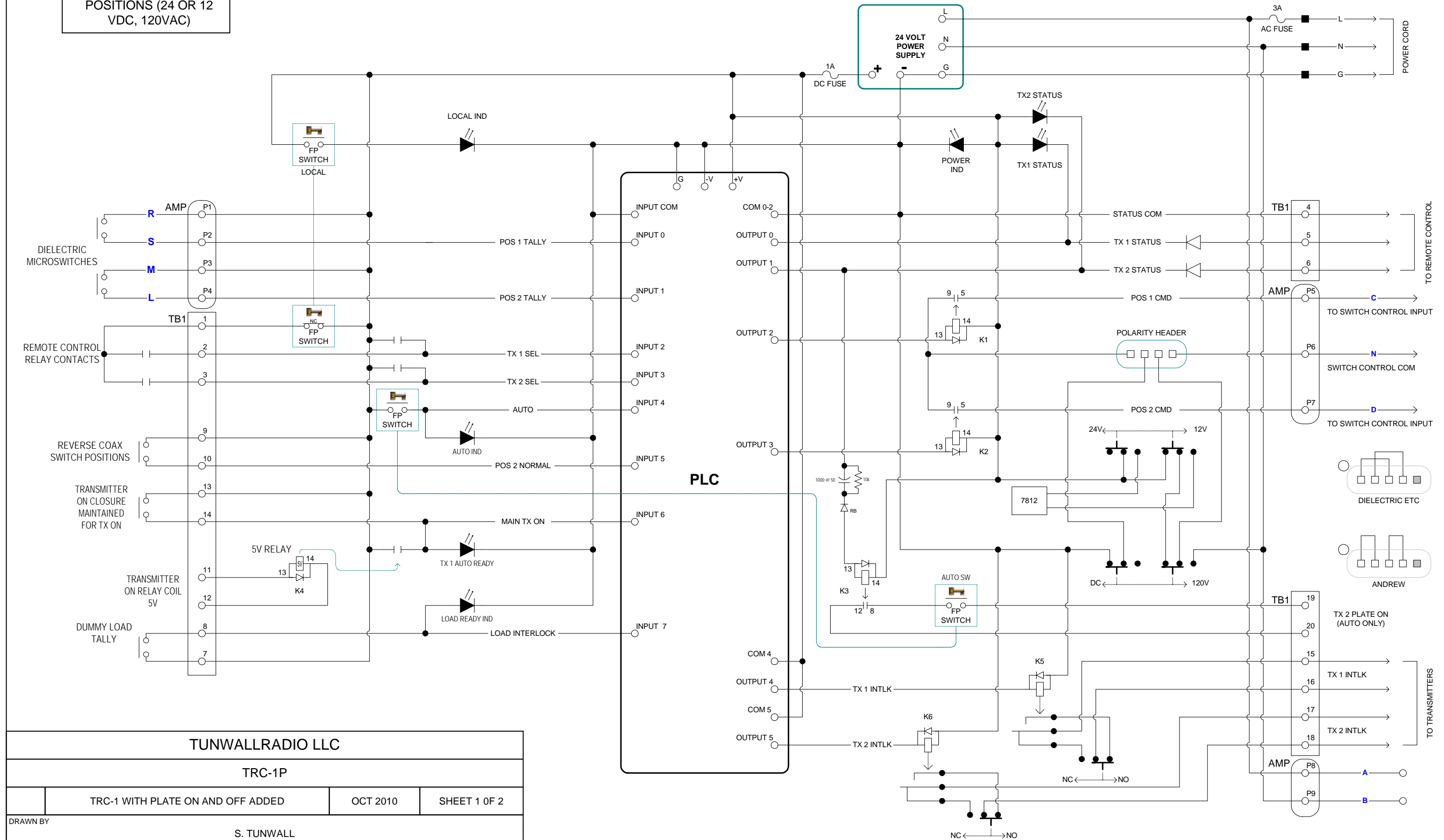
Whenever the auto key switch is on, a change to transmitter 2, whether local, remote, or automatic, will not flash the front panel transmitter 2 status indicator pair during the change. The indicators will light normally when the coax switch is in the transmitter 2 position.

Auto transfer may not be appropriate for all stations. Failure of one power line phase might cause an unintended transmitter change, if the rack power didn't drop out. If the transmitter's plate on status is used to provide the "on" signal to the controller and the exciter/IPA fails, there could be nothing on air but the controller would not transfer.

THE INTERNAL VOLTAGE  
JUMPERS MUST BE IN  
THE CORRECT  
POSITIONS (24 OR 12  
VDC, 120VAC)

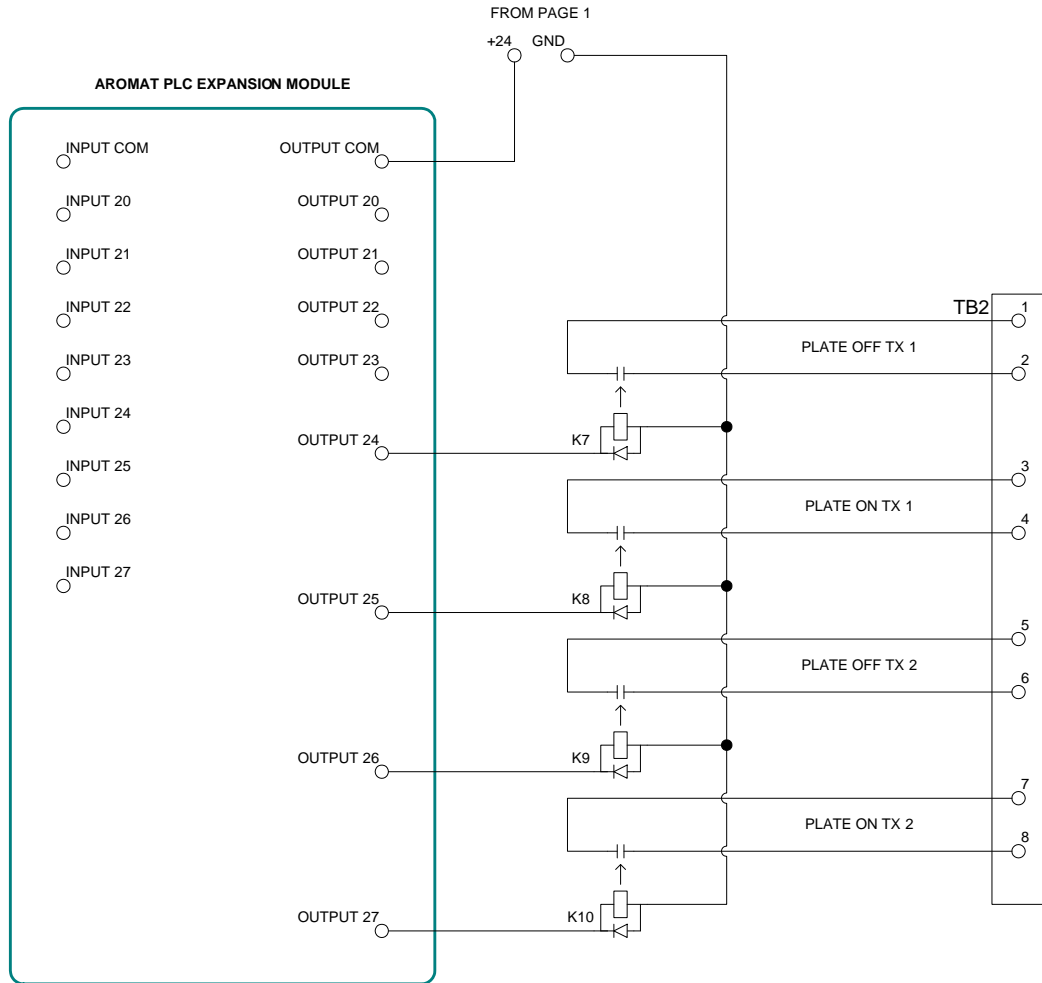
## TRC-1P

INPUT AND OUTPUT CONNECTIONS (BLUE) ARE TO  
DIELECTRIC 50000 SWITCH. SEE INTERCONNECTION  
PAGES FOR 60000 AND OTHERS.



# TRC-1P

## PLATE ON/OFF CONTROL



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TRC-1P

TRC-1 WITH PLATE ON AND OFF ADDED

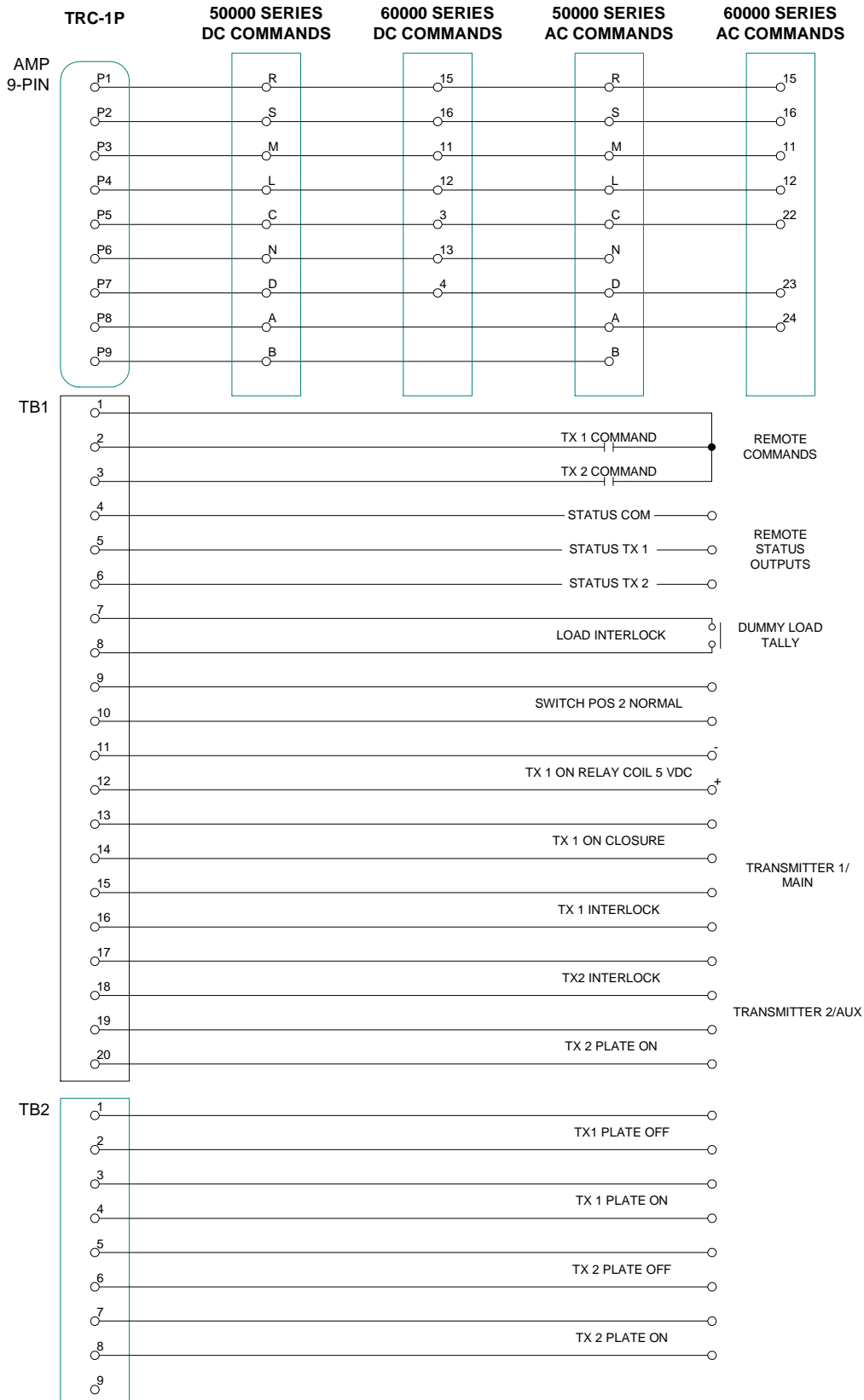
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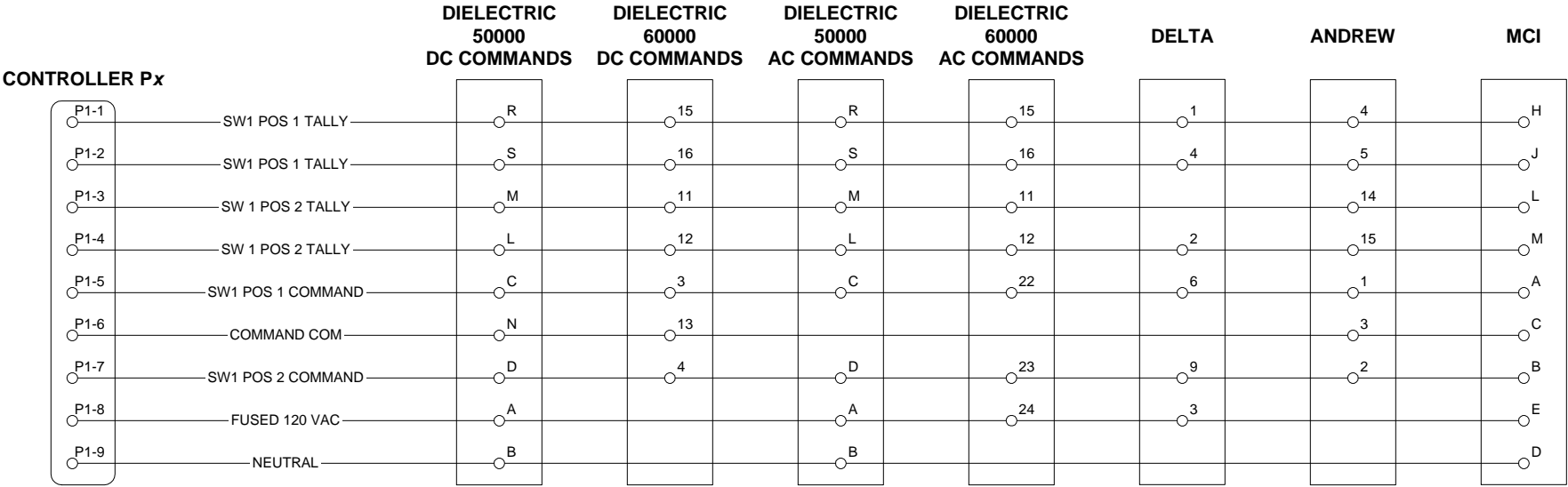
DRAWN BY

S. TUNWALL

# SWITCH AND REMOTE CONTROL (SUCH AS BURK) CONNECTIONS 50000 AND 60000 SERIES



COAX SWITCH CONNECTIONS FOR FM CONTROLLERS



ANDREW REQUIRES REVERSE POLARITY HEADER

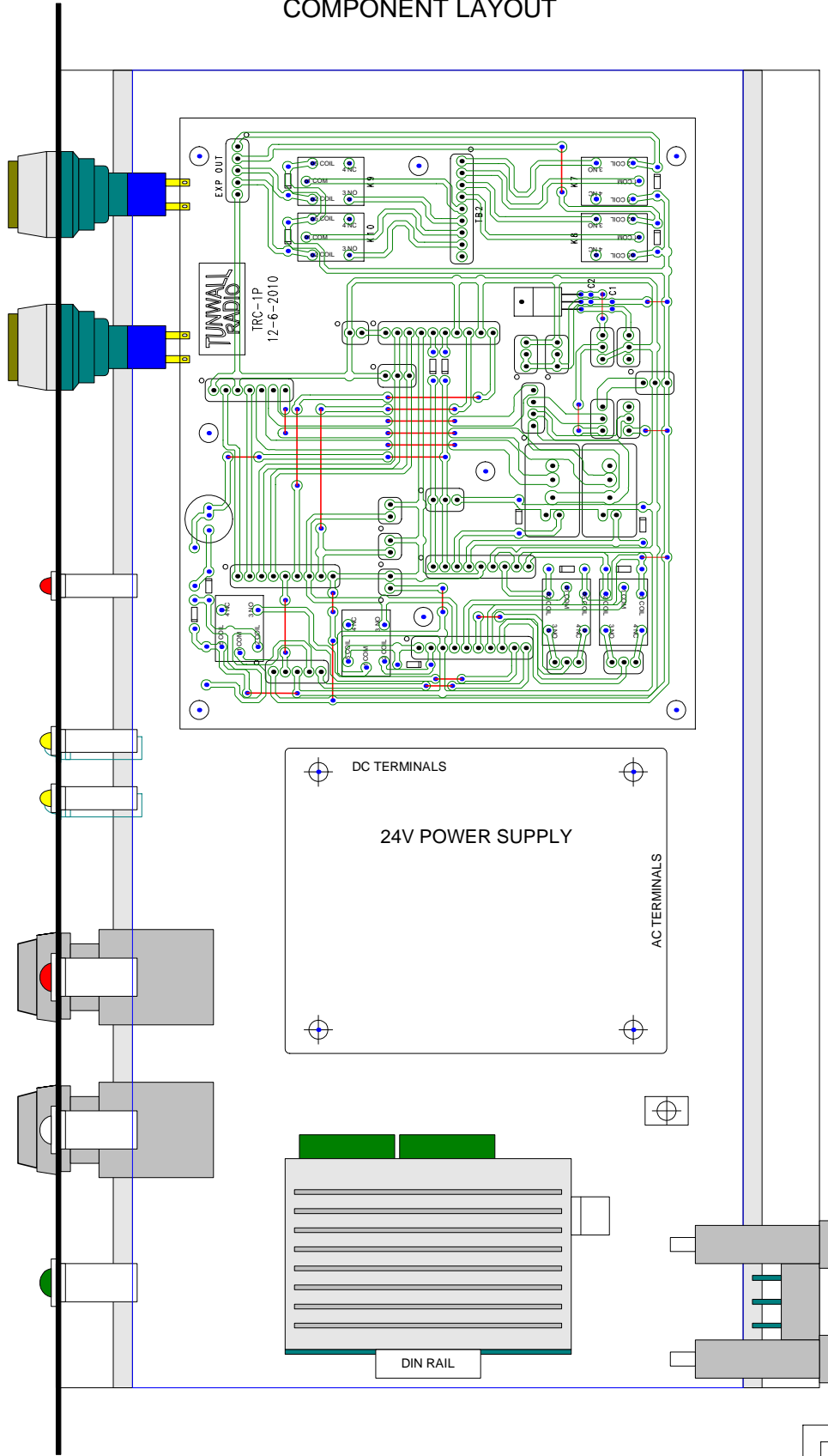
ANDREW 24VDC ONLY

DELTA 120VAC ONLY

MCI MAY HAVE 5V CONTROL RELAY - CHANGE TO 12V OR 24V

TERMINAL NUMBERS FOR DELTA, ANDREW, MCI MAY NOT BE CORRECT FOR EVERY MODEL

TRC-1P  
COMPONENT LAYOUT



TUNWALL  
RADIO

**DIELECTRIC**

**MODEL 50000**

**MOTORIZED**

**COAXIAL SWITCHES**

**1  $\frac{5}{8}$  & 3  $\frac{1}{8}$**

**DIELECTRIC COMMUNICATIONS**

RAYMOND, MAINE, 04071 ■ TEL 207-655-4555 ■ TWX 710-229-6890

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Model 50000  
Motorized Coaxial Switch

1. GENERAL DESCRIPTION.

The Model 50000 Coaxial Switch provides reliable and fast switching of coaxial transmission line systems. It is a motor driven, rotary type, and can be controlled locally and/or remotely.

The switch is equipped with a manual over-ride, a mechanical position indicator, and is fully protected with auxiliary read-out and inter-lock circuits.

Operable in any position and having a minimum of moving parts, 100,000 cycles are normal without failure.

EIA male flanges are standard with adapters available to mate with unflanged or semiflex transmission lines.

2. SPECIFICATIONS.

Size	1 5/8	3 1/8
Frequency Range	DC - 900 mHz	DC - 900 mHz
Characteristic Impedance	50 ohm	50 ohm
VSWR Maximum	1:05.1	1.05:1
Insertion Loss	0.1 db	0.1 db
Power Rating Peak Average @ 30 mHz @ 300 mHz @ 900 mHz	150 kw 25 kw 6 kw 4 kw	500 kw 90 kw 30 kw 15 kw
Switching Time, nominal	2 seconds	2 seconds
Isolation	60 db	60 db
R.F. Connectors	EIA Male	EIA Male
Drive Motor Current 1ø - 50/60 Hz @ 115V AC @ 230V AC	3.5 Amp., start; 0.5 Amp., run 1.5 Amp., start; 0.3 Amp., run	
Control Relay Power D.C. Coils A.C. Coils	1.2 Watts 2.7 Volt Amps.	
Auxiliary Switch Ratings @ 125V DC @ 250V AC	0.3 Amp. 10.0 Amps	
Net Weight	42 lb. - 19 kg.	54 lb. - 24.5 kg.
Gross Packed Weight	48 lb. - 21.7 kg.	65 lb. - 29.5 kg.
Gross Packed Cube	3.58 ft. <sup>3</sup> - .10 m <sup>3</sup>	3.58 ft. <sup>3</sup> - .10 m <sup>3</sup>

### 3. THEORY OF OPERATION.

The Model 50000 Coaxial Switch is a rotary type switch having an aluminum R.F. cavity common to all ports. The rotor assembly contains two inner conductor blades and a common isolating ground plane which oscillates 90° to accomplish the switching function and provide isolation between transmission line paths.

The rotor is driven by a gear motor and slip clutch mechanism. When the motor is activated by connection through the control relay, it will rotate 90° until the mechanism reaches a positive stop. Simultaneously an auxiliary switch is activated to interrupt the motor circuit. Any inertia of the drive is absorbed by slippage of the clutch mechanism.

Auxiliary switches are positioned at each end of travel and are adjusted so that in the closing mode they do not activate until the R.F. contacts are ready to accept power. Conversely, in the opening mode, the auxiliary contacts open prior to the R.F. contact to prevent the breaking of the switch under R.F. power.

### 4. INSTALLATION.

The switch may be mounted in any convenient position using the four (4) mounting holes shown in Figure 2. Orient the R.F. ports to meet the required transmission line layout.

The manual operate handle should be in an accessible location for emergency switching in the event of control power failure.

Provide twelve (12) inches clearance above the top of the motor drive cover to allow for removal for maintenance.

After the switch is properly mounted in position, remove hardware and protective covers from the R.F. connectors. Attach adapters or EIA female flanged lines to the switch ports and re-install hardware. CAUTION -- Tighten bolts evenly and do not exceed torque ratings of eleven (11) foot pounds on the 1-5/8 and twenty (20) foot pounds on the 3-1/8.

NOTE: The R.F. contacts of the switch flanges protrude above the flange surface, and when properly connected there will be a space between the flanges at the bolt circle. Tightening beyond rated torque will destroy both the switch flange and the mating transmission line flange.

Activate the R.F. switch manually to both positions to be sure rotor moves freely and reaches the positive stops.

Attach electrical supply wiring and control wiring to the removable MS3108B jack supplied with each switch. Refer to Figure 3 for proper connections.

Attach jack to plug and check readout and interlock circuits with continuity tester or ohm meter for proper operation.

Apply correct supply voltage.

Place R.F. switch rotor mechanism in approximately mid-position using manual operate knob.

Momentarily apply correct voltage to pins C and N (observe polarity) and check that position indicator starts to move toward position one. If rotation is incorrect check wiring; if correct, apply control voltage continuously to pins C and N.

Model 50000  
Motorized Coaxial Switch

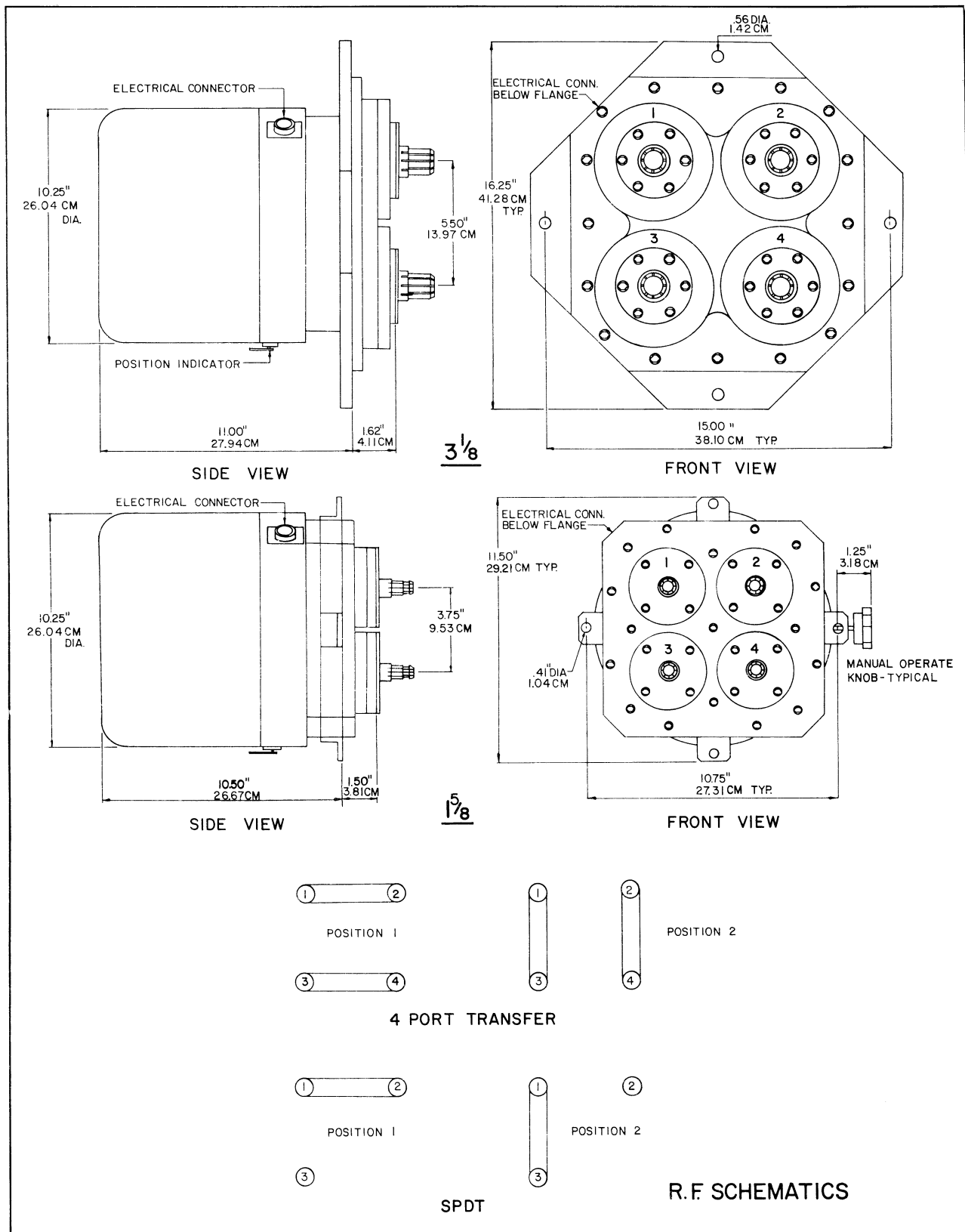
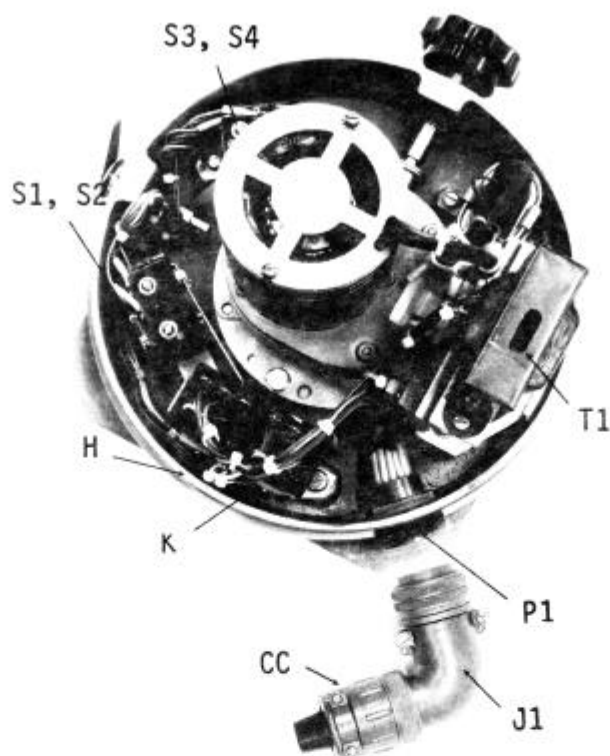


Figure 2. Outline Drawing Model 50000 1-5/8 and 3-1/8 Coaxial Switch

Model 50000  
Motorized Coaxial Switch



7. REPLACEMENT PARTS.

T1	Transformer, 220V-110V	A19636-1
S1, S2, S3, S4	Auxiliary Switch	A44876-1
K	Relay Assembly - 240V AC	B44624-501
	120V AC	B44624-502
	110V DC	B44624-503
	24V DC	B44624-504
	12V DC	B44624-505
P1	Plug	A44867-1
J1	Jack	A23561-1
CC	Cable Clamp	A19720-1
H	Harness Assembly (includes S1, S2, S3, S4, P1 and Relay sockets)	A44586-501

8. ANCILLARY EQUIPMENT.\*

Adapter	3-1/8 EIA-F to 3-1/8 No Flange, 6" long	B44900-502
Adapter	3-1/8 EIA-F to 3-1/8 EIA-F, 6" long	C7999-501
Transition	3-1/8 EIA-F to 1-5/8 EIA-F, 6" long	B25623-501
Transition	3-1/8 EIA-M to Type N-F	C14397-503
Adapter	1-5/8 EIA-F to 1-5/8 No Flange, 6" long	B44920-502
Adapter	1-5/8 EIA-F to 1-5/8 EIA-F, 6" long	D30997-1
Transition	1-5/8 EIA-M to Type N-F	C21109-503

\* All components listed are copper; similar items having aluminum outer conductors are available. Contact Dielectric Communications for a complete line of coaxial and waveguide transmission lines and components.

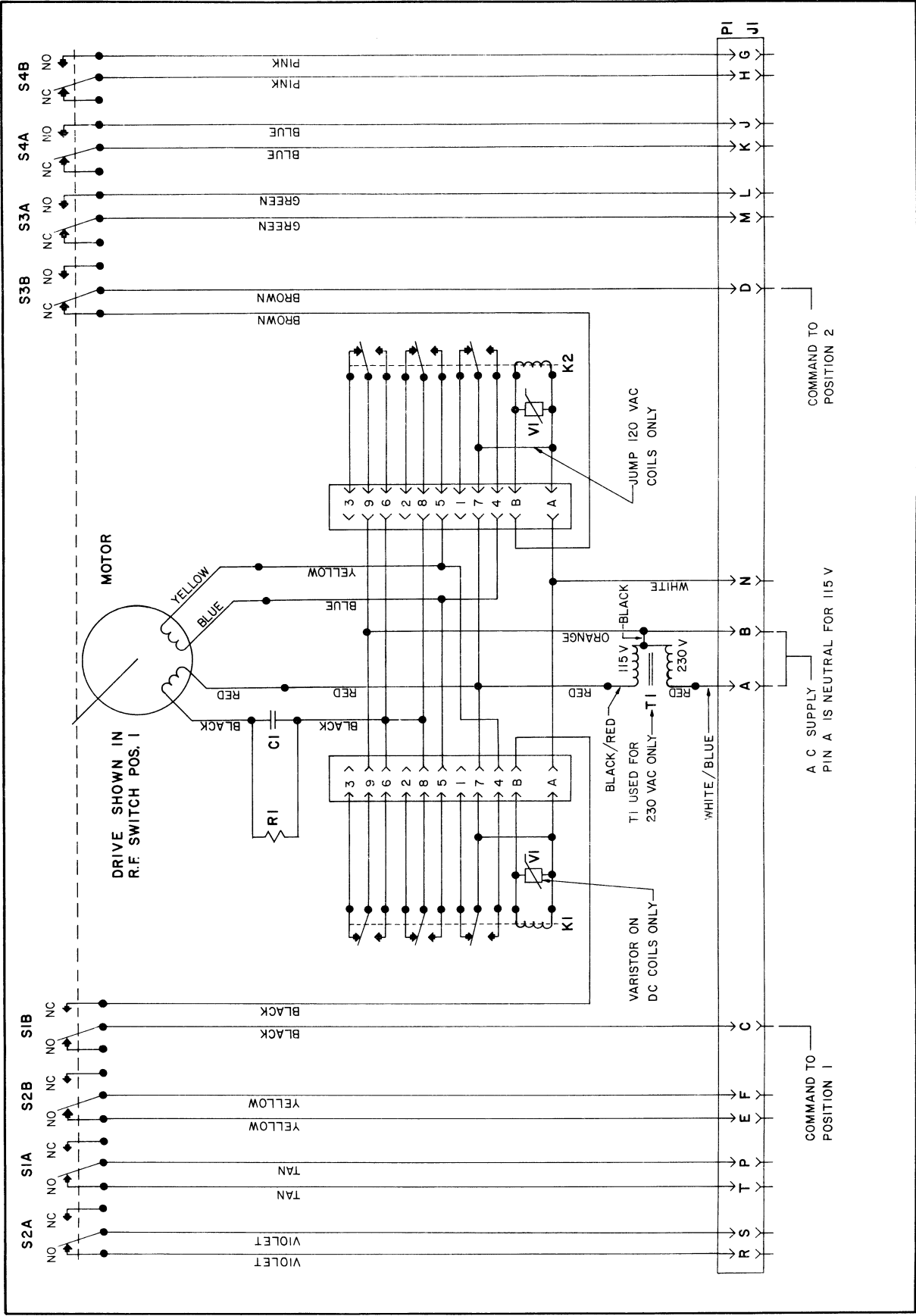


Figure 3. Schematic Diagram Model 50000 Coaxial Switch



**IB-426-Rev D**  
**P/N 85171**

**Model 60000**  
**Motorized Coaxial Switches**  
**1 5/8", 3 1/8", 4 1/16" and 6 1/8"**

**Instruction Manual**

**2/10/03**

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Note: All specifications are for reference only. Consult factory for details.

## WARNING

**All Electrical and RF work must be done in accordance with local and national codes and safety requirements.**

### 1.0 General Description

The Model 60000 Coaxial Switch provides reliable and fast switching of coaxial transmission line systems. It is a motor driven rotary type and can be controlled locally or remotely.

The switch is equipped with a manual over-ride, mechanical position indicators and with auxiliary read-out circuits.

Operable in any position and having a minimum of moving parts, the switch will routinely operate through 1,000,000 cycles without failure.

EIA male flanges are standard with adaptors available to mate with unflanged or semiflex transmission lines.

### 2.0 Specifications

	1 5/8"	3 1/8"	4 1/16"	6 1/8" 50 Ohm	6 1-/8" 75 Ohm
Frequency Range	DC-900 MHz	DC-900 MHz	DC-800 MHz	DC-800 MHz	DC-800 MHz
Characteristic Impedance	50 Ohm	50 Ohm	50 Ohm	50 Ohm	75 Ohm
VSWR Max.	1.05:1				
Insertion Loss	0.1 dB max.				
Power Rating Peak Average at 30 MHz Average at 300 MHz Average at 900 MHz	150 kw 25 kw 6 kw 4 kw	500 kw 90 kw 30 kw 15 kw	1000 kw 150 kw 50 kw 25 kw	2000 kw 300 kw 100 kw 45 kw	1500 kw 225 kw 75 kw 38 kw
Switching Time (nominal)	3 seconds	3 seconds	3 seconds	4 seconds	4 seconds
Isolation	60 dB				
RF Connectors	EIA Male				
Drive Motor Current 1Ø -50/60 Hz at 115 V AC at 230 V AC	Run Current 115 Nom. .6 AMP 230 Nom. .5 AMP		Start 115 Nom. 1.25 AMP 230 Nom. .9 AMP		
Auxiliary Switch Ratings	120 VAC 3A				
	28 VDC 3A				
Net Weight	36 lbs 16 kg	47 lbs 21.5 kg	60 lbs 27 kg	130 lbs 59 kg	120 lbs 54 kg
Gross Packed Weight	48 lbs 21.7 kg	65 lbs 29.5 kg	85 lbs 38 kg	185 lbs 84 kg	170 lbs 77 kg
Gross Packed Cube	3.58 ft³ .10 m³	3.58 ft³ .10 m³	9 ft³ .26 m³	12.6 ft³ .35 m³	12.6 ft³ .35 m³



### 3.0 Theory of Operation

The Model 60000 Coaxial Switch is a rotary type switch having an aluminum RF cavity common to all ports. The rotor assembly contains two inner conductor blades and a common isolating ground plane which oscillates 90° to accomplish the switching function and provide isolation between transmission line paths.

The rotor is driven by a gear motor. When the motor is activated by connection through the control, it will rotate 90°.

Six normally open microswitches are provided for position confirmation. The rotor activates these microswitches; and they must not be used for transmitter interlocking. **One must ensure that RF power is off before a position command is activated. Dielectric cannot be responsible for failure or burnout of switches switched under power.**

#### 3.1 Inside the Drive

The drive used on the 60000 switches is an AC power segregated AC/DC command actuator. The drive is operated by 115 VAC, OR 230 vac and controlled by 12-24 VDC or 115/230 VAC. The different voltages can be selected without removing the cover. See the schematic for pin out for the configuration required. Do not apply AC and DC commands to the drive at the same time.

There is no need to open the switch unless local push button operation is required.

### 4.0 Installation

1. The switch may be mounted in any convenient position using the four mounting holes shown in Figure 1. Orient the RF ports to meet the required transmission line layout.

2. The manual operate handle stub should be in an accessible location for manual switching in the event of control power failure. Provide a minimum of eight inches of clearance above the top of the motor drive cover to allow for removal.

3. After the switch is properly mounted in position, remove hardware and protective covers from the RF connectors.

4. Attach adaptors or EIA female flanged lines to the switch ports and re-install hardware.

5. Note: The RF contact of the switch flanges protrudes above the flange surface and when properly connected there will be a space between the flanges at the bolt circle. Tightening beyond rated torque will destroy both the switch flange and the mating transmission line flange.

#### CAUTION

**Tighten bolts evenly and do not exceed torque rating of eleven (11) foot pounds on the 1 5/8" switch or twenty (20) foot pounds on the 3 1/8", 4 1/16" and 6 1/8" switches.**

### 5.0 Operation

The 1 5/8", 3 1/8", 4 1/16" AND 6-1/8" Model 60000 switches will change positions in approximately three seconds upon command.

The interlock circuits should be employed to prevent RF power being applied unless a legitimate RF transmission line path has been completed through the switch to an antenna or dummy load. Ensure that RF is off before the switch is commanded for position change.

**Warning! User must remove all RF power before switching!**

The 60000 series can be operated in four ways.

1. Locally with the cover removed.
2. Locally with the S60 Pendant. This device does not include any provisions for interlocks.
3. Remotely with connection through the Amp connector.
4. Manually with a 3/8" wrench or optional hand wheel.

To operate the switch locally with cover removed:

- A. Remove AC power and remove the cover.
- B. Set the "Man Run" switch to "Man". Plug in AC power
- C. Press either the "CW or CCW" button to desired position and hold until the motor stops.
- D. Reset "Man Run" switch to "Run" and replace cover when done.

To operate with the S60 Pendant:

- A. Connect Amp connector and AC power.
- B. The active side pilot light will illuminate.
- C. Select the desired position. Indicator lights will change status as switch moves.

To operate through Amp connector:

- A. Connect Amp connector and apply AC power.
- B. Connect control end cable and operate through control.

To operate manually:

- A. Assure AC power and Amp connectors are unplugged.
- B. Using wrench or hand wheel press down and turn until pointer on cover lines up with desired position.

## 6.0 Maintenance and Repairs

The Model 60000 Switch requires no periodic maintenance. However, after the initial installation is complete, the cover should be removed and the switch inspected for loose electrical connections and/or auxiliary switch hardware.

### **WARNING**

**Removal of the cover may expose live electrical terminals (240V AC maximum).**

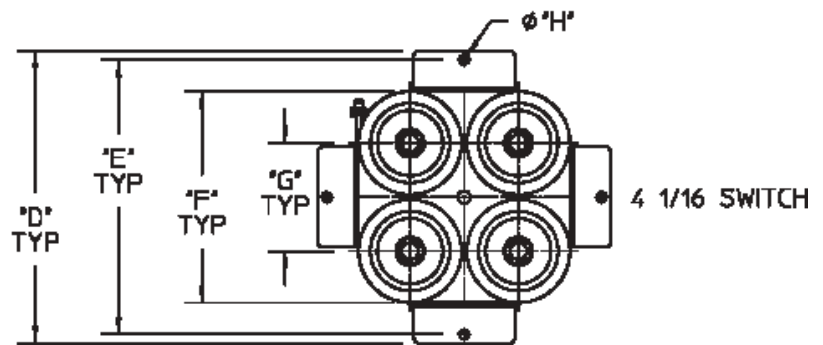
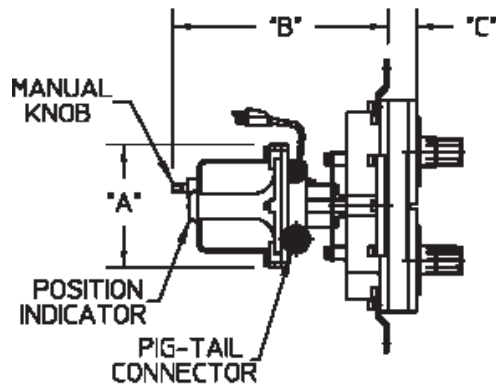
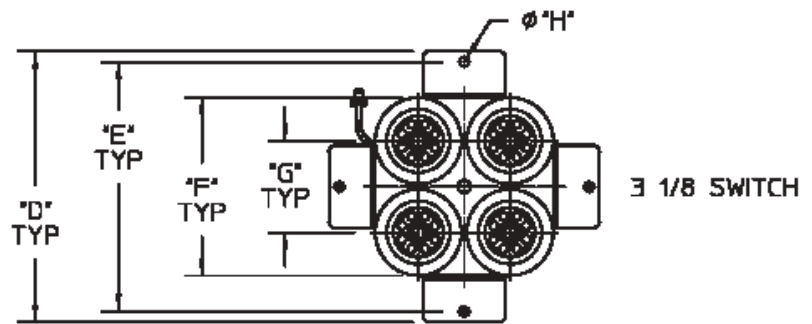
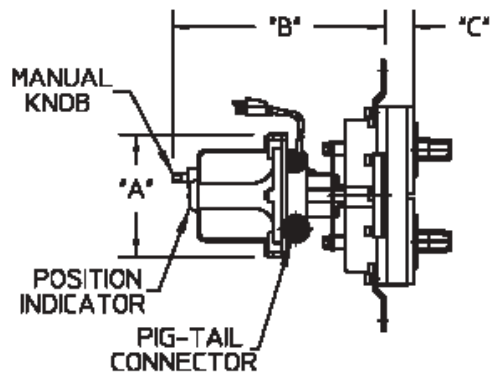
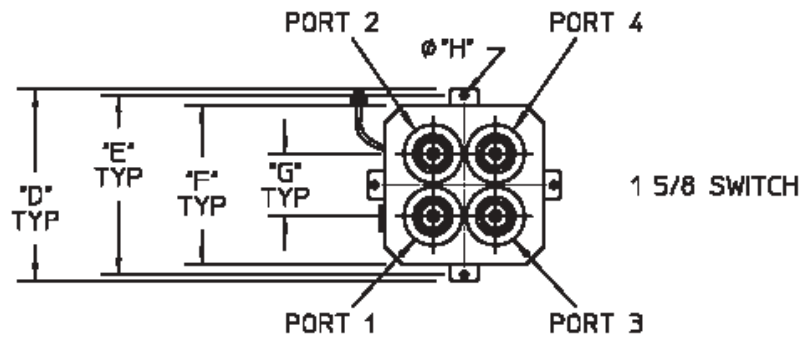
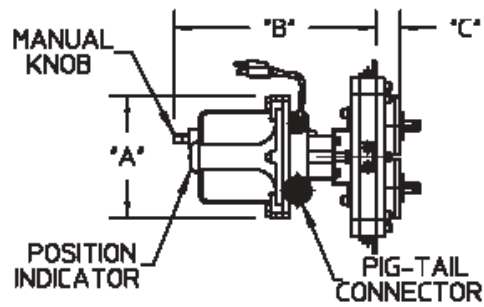
**Some sub-assemblies of the units are sealed at the factory after test; breaking these seals voids any warranty and field repair of these assemblies is not recommended.**

## 7.0 Ancillary Equipment\*

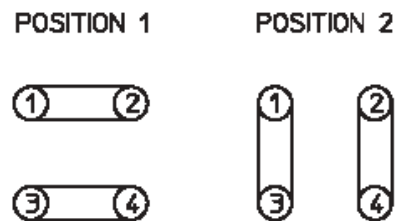
	Description	Part Number
<b>Adaptors</b>		
1 5/8" EIA-F	to 1 5/8" no flange, 6" large	B-44920-502
	to 1 5/8" EIA-F, 6" large	D-30997-001
3 1/8" EIA-F	to 3 1/8" no flange, 6" large	B-44900-502
	to 3 1/8" EIA-F, 6" large	C-7999-501
4 1/16" EIA-F		
<b>Transitions</b>		
1 5/8" EIA-M	to Type N-F	C-21109-503
3 1/8" EIA-F	to 1 5/8" EIA-F, 6" large	B-25623-501
3 1/8" EIA-M	to Type N-F	C-14397-503
4 1/16" EIA-F		
<b>Cable</b>		
Dual Switch Controller to 60000 Switch-25'		0101873-025
Dual Switch Controller to 60000 Switch-50'		0101873-050
To adapt 60000 switch CPC 24 pin to 16 pin AMP CPC ("Type C")		85156
To adapt 60000 switch to 50000 amphenol connector		85144
<b>S60 Pendant Control</b>	10' AMP connector cable, AC power cable, and switch box.	85145
<b>Extension Cable</b>	25' Eight conductor cable assembly for longer S60 pendant applications.	85157

\*All components are copper; similar items having aluminum outer conductors are available. Contact Dielectric Communications for a complete line of coaxial and waveguide transmission lines and components.

NOTE: PORT LOCATIONS  
TYPICAL ALL SWITCHES



SPDT



4 PORT TRANSFER

SWITCH	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"
1-5/8	7.38	12.13	1.50	11.50	10.75	9.50	3.75	.41
3-1/8	7.38	12.75	1.74	16.25	15.00	10.69	5.50	.56
4-1/16	7.38	12.88	1.72	17.56	16.50	12.69	6.50	.56

Figure 1

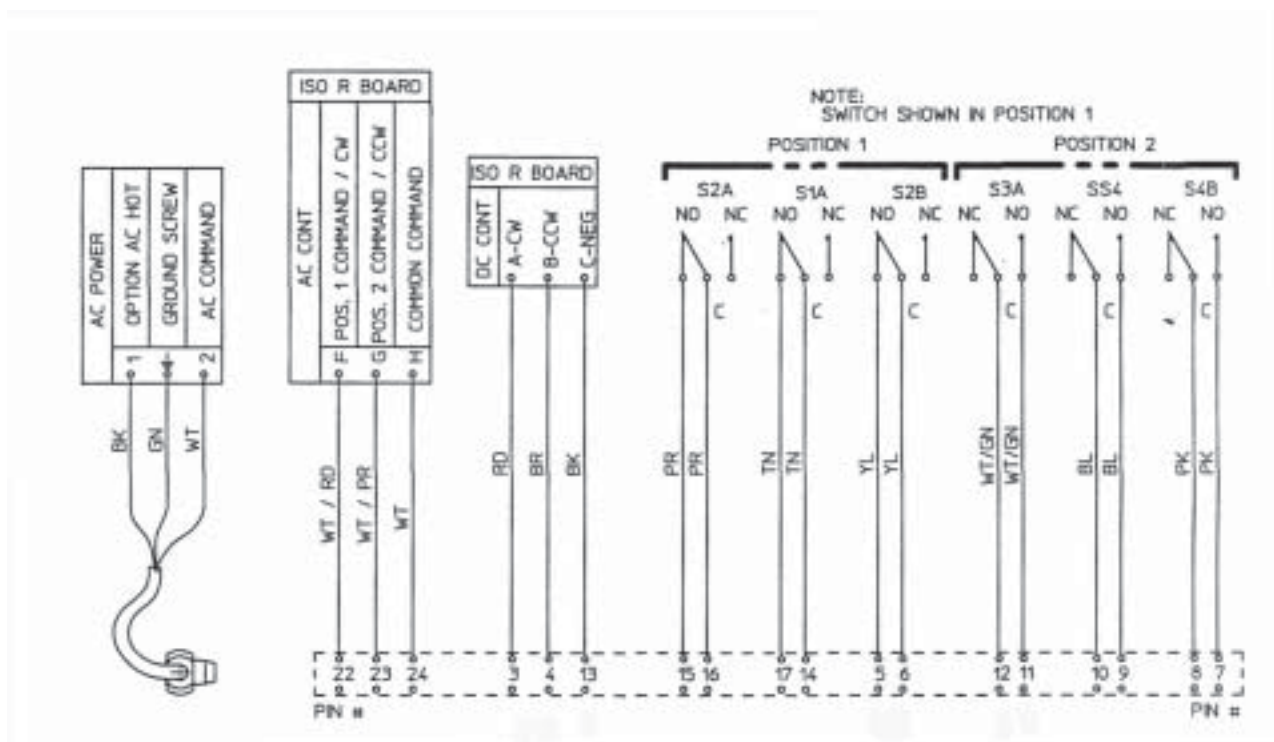


Figure 2

Note:

1. The actuator only requires a 1/2 second command pulse to latch the control in. A maintained command will not harm the unit.
2. Do not apply AC and DC commands at the same time.
3. For AC command between 110 VAC and 230 VAC, hook the common AC conductor to Pin 13 and position 1 and 2 commands to pins 22 and 23.
4. For DC command between 12 and 24 VDC, hook the negative conductor to pin 13 and the position 1 and position 2 to pins 3 and 4.

The actuator has been tested to operate at 10% less than the rated input voltage and is dual rated for 50/60 Hz operation.

# WIRING TABLE

	50000 SWITCH		DUAL SWITCH CONTROLLER	WAVEGUIDE SW	UNIVERSAL CONTROL PANEL		60000 SWITCH	
50000 PIN #	COMMENT	50000 COLOR	66982	DC Com AC Mot PIN #	48112-501	60000 PIN #	COMMENT	60000 COLOR
					TB-4 Terminal #			
R	POS # 1 CONTACT S2A NO	VIO	15	J	15	15	POS # 1 CONTACT S2A NO	PR
S	POS # 1 CONTACT S2A COM	VIO	16	S	16	16	POS # 1 CONTACT S2A COM	PR
T	POS # 1 CONTACT S1A NO	TAN	17	F	17	17	POS # 1 CONTACT S1A NO	TN
P	POS # 1 CONTACT S1A COM	TAN	14	G	14	14	POS # 1 CONTACT S1A COM	TN
E	POS # 1 CONTACT S2B NO	YEL	5	Q	5	5	POS # 1 CONTACT S2B NO	YL
F	POS # 1 CONTACT S2B COM	YEL	6	P	6	6	POS # 1 CONTACT S2B COM	YL
C	COMMAND FOR POS #1	W/BLK	3	U	3	3	DC COMMAND FOR POS #1 (+)	RD
A	AC POWER	W/BLK	1	N/A	Used on 50, not on 60	N/A	N/A	N/A
B	AC POWER	WHT	2	N/A	Used on 50, not on 60	N/A	N/A	N/A
N	COMMAND COMMON	ORG	13	R	13	13	DC COMMAND COMMON (-)	BK
D	COMMAND FOR POS # 2	BRN	4	V	4	4	DC COMMAND FOR POS # 2 (+)	BR
M	POS # 2 CONTACT S3A COM	W/GRN	12	B	12	12	POS # 2 CONTACT S3A COM	WT/GN
L	POS # 2 CONTACT S3A NO	W/GRN	11	A	11	11	POS # 2 CONTACT S3A NO	WT/GN
K	POS # 2 CONTACT S4A COM	BLU	10	L	10	10	POS # 2 CONTACT S4A COM	BL
J	POS # 2 CONTACT S4A NO	BLU	9	M	9	9	POS # 2 CONTACT S4A NO	BL
H	POS # 2 CONTACT S4B COM	PNK	8	D	8	8	POS # 2 CONTACT S4B COM	PK
G	POS # 2 CONTACT S4B NO	PNK	7	E	7	7	POS # 2 CONTACT S4B NO	PK
						1	RESERVED FOR HEATER	
						2	RESERVED FOR HEATER	
						18	N/A	N/A
						19	N/A	N/A
						20	N/A	N/A
						21	N/A	N/A
						22	AC COMMAND POS # 1	WT/RD
						23	AC COMMAND POS # 2	WT/PR
						24	AC COMMAND COMMON	WT

## Wiring Details

