

MIDAS REX® MR7

Pneumatic High-Speed System

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The scheduled maintenance information included in this Preventive Maintenance/Service manual is provided as a guide to assist the customer in getting the greatest ownership value from their MR7 system, while helping to maximize its performance, safety and reliability. This scheduled maintenance program is in addition to the required routine cleaning after each use. (The scheduled maintenance program is one of three programs, Limited Warranty and Extended Maintenance Agreement are the other two, intended to help you keep your system in good condition.)

This manual is divided into two sections.

Section 1 contains the preventive maintenance/service schedule. How much scheduled maintenance an MR7 system requires depends upon how often it is used and the conditions to which it is subjected, such as cleaning and sterilization. The demands on pneumatic systems can vary greatly from facility to facility. Twelve maintenance intervals have been defined. The time interval is determined by tool usage per year per system and has been identified as levels A, B, C, or D in accordance with the following chart.

Maintenance Level	No. of Tools Used Per Motor Per Year	Usage Rate Uses Per Month Per Motor	Time Interval
A	150—200	12—16*	3 months
В	100—149	8—11	4 months
С	50—99	4—7	5 months
D	< 50	< 4	6 months

^{*}A motor with usage rates greater than 16 uses per month should be returned for Factory Maintenance at a 6 months interval.

Identifying and following the maintenance level for an MR7 system will assist in reducing the potential for unanticipated down time as a result of wear.

The preventive maintenance schedule found in Section 1 details the specific checkpoints that are recommended and its associated interval. It also provides a convenient place to document your system's maintenance history. If any of these checkpoints indicate excessive wear or damage, DO NOT USE. Return the respective product to Medtronic Powered Surgical Solutions (MPSS) for service.

The maintenance checkpoints have been designed for a facility's Biomedical Department or equivalent to perform. The following symbols are used throughout this manual to indicate whether the maintenance step may be performed by the customer or must be returned to MPSS:



X Customer Performed Maintenance



MPSS Performed Maintenance

Section 2 contains the detailed instructions for servicing the MR7 system in accordance with the Twelve Maintenance Intervals.

Your MR7 system has a limited warranty for a period of 1 year from the date of purchase for Motors, Hoses, Pneumatic Control Unit, Regulator Hose, Regulator, Adapters, and Instrument Cases and Trays. The Attachments and Telescoping Tubes have a limited warranty for a period of 90 days from the date of purchase. After the warranty period, any costs incurred for repair/refurbishing become the responsibility of the customer. This limited warranty does not include the cost associated with any of the factory level service requirements identified in the Preventive Maintenance Schedule. Extended Maintenance Agreements are available.

For service, please call 817-788-6440 or toll free 1-800-335-9557 to schedule. For additional or replacement products, please call 817-788-6400 or toll free 1-800-433-7080 to order.

Section 1

Preventive Maintenance/Service Schedule 12 Maintenance Intervals



X Customer Performed Maintenance



Medtronic Powered Surgical Solutions (MPSS) Performed Maintenance

Date of System Purchase:	Maintenance Level:

1st	Scheduled	Maintenance	(See	Section	2 for	Details)	
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I st (Scheduled Maintenance (See	Section 2 for Details)	Dat	te Performed:		By:
Le	vel: A, 3 months	B, 4 months C, 5 months		D, 6 months		
\$	Motor	**Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping	Ang	Attachments: gled (Fixed and Variable Exposure), Contra, Metal Cutting	₹ ?	Pneumatic Control Unit (PCU), Regulator, Regulator Hose
	Exhaust hose does not have any nicks, cracks, holes, tears, or other visible signs of wear. Exhaust hose does not remain oily after wiping. Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. Air Fitting does not exhibit any signs of damage. Serial number remains legible. Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. (MR7 Touch only) Motor does not continue to run when the finger control lever is released. (MR7 Touch only) Finger control lever and safety slide has no signs of debris or damage, and the lever moves freely.	□ Etching and color ring remains legible and distinguishable. □ Attachment tube and base is clean and free of debris. □ Attachment has no loose components. □ (Straight/Footed) Attachment tip shows no signs of wear or deformation. □ Footed attachment foot is not bent. □ Collet on Perforator or Jacobs Chuck Drive Attachment shows no signs of wear or deformation. □ Connect the attachment to the motor and run for 5 minutes. Motor case, attachment base and tip does not become uncomfortably hot to the touch. □ Repeat for each straight, footed, telescoping, perforator, and Jacobs Chuck drive attachment in this system. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present.	a a a a a a a a a a a a a a a a a a a	Etching and color ring remains legible and distinguishable. Attachment tube and base is clean and free of debris. Attachment has no loose components. Attachment tip shows no signs of wear or deformation. Etching remains legible. Connect the angled or metal cutting attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. Head to tube joint for the contraangled attachment is stable, i.e., no play. Connect the contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment motor and run for 1 minute. Motor case, contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment motor and run for 2 minute. Motor case, contra-angled attachment motor and run for 2 minute. Motor case, contra-angled attachment motor and run for 2 minute. Motor case, contra-angled attachment motor and run for 2 minute. Motor case, contra-angled attachment motor and run for 2 minute. Motor case, contra-angled attachment motor and run for 1 minute.		Air fittings and regulator hose do not show any signs of blockage, damage or wear. Pressurize the PCU or regulator and confirm gage functionality. NOTE: The pressure gages should be placed on your facilities routine calibration schedule. Pressurize the PCU and press Pressure Relief button. Ensure that it releases the compressed gas. Confirm that the Finger/Foot Control Switch is functional by connecting a motor to the PCU and moving the switch to the position, and then removing the motor and moving the switch back to the position. (In the position, the foot pedal will be depressed. In the position, the foot pedal will be released.) Foot pedal moves freely and there is no build-up of debris. Motor does not continue to run when foot pedal is released.
		· •	1			Motor port cover is undemaged

2 nd Sch	eduled	Maintena	nce (See	Section	2 for	Details)
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Level:	2 nd	Scheduled Maintenance (See	Section 2 for Details)	Date Performed:	By:
Exhaust hose does not have any nicks, cracks, holes, tears, or other visible signs of wear. Exhaust hose does not remain oily after wiping. Lubricant/diffuser connection does not show any signs of damage, with the firing does not exhibit any signs of damage. Connect the attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. Connect the attachment to run when the finger control lever is released. (MR7 Touch only) Finger control lever and safety slide has no signs of damage, and the lever moves freely. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration	Le	vel: A, 6 months	B, 8 months	D, 12 months	
nicks, cracks, holes, tears, or other visible signs of wear. Exhaust hose does not remain oily after wiping. Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and to are free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and sate is clean and free of debris. Attachment tube and sate is clean and free of debris. Attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. Connect the angled or metal cutting attachment is stable, i	\$ *	Motor	Variable Exposure), Footed (Fixed and Rotating),	Angled (Fixed and Variable Exposure),	` ''
I U Notor port cover is lindamaged		nicks, cracks, holes, tears, or other visible signs of wear. Exhaust hose does not remain oily after wiping. Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. Air Fitting does not exhibit any signs of damage. Serial number remains legible. Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. (MR7 Touch only) Motor does not continue to run when the finger control lever is released. (MR7 Touch only) Finger control lever and safety slide has no signs of debris or damage, and the lever	legible and distinguishable. Attachment tube and base is clean and free of debris. Attachment has no loose components. (Straight/Footed) Attachment tip shows no signs of wear or deformation. Footed attachment foot is not bent. Collet on Perforator or Jacobs Chuck Drive Attachment shows no signs of wear or deformation. Connect the attachment to the motor and run for 5 minutes. Motor case, attachment base and tip does not become uncomfortably hot to the touch. Repeat for each straight, footed, telescoping, perforator, and Jacobs Chuck drive attachment in this system. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat	and distinguishable. Attachment tube and base is clean and free of debris. Attachment has no loose components. Attachment tip shows no signs of wear or deformation. Etching remains legible. Connect the angled or metal cutting attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. Head to tube joint for the contraangled attachment is stable, i.e., no play. Connect the contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment base, knuckle and tip does not become uncomfortably hot to the touch. Repeat for each angled, contra-angled or metal cutting attachment in this	show any signs of blockage, damage or wear. Pressurize the PCU or regulator and confirm gage functionality. NOTE: The pressure gages should be placed on your facilities routine calibration schedule. Pressurize the PCU and press Pressure Relief button. Ensure that it releases the compressed gas. Confirm that the Finger/Foot Control Switch is functional by connecting a motor to the PCU and moving the switch to the PCU and moving the switch to the PCU and moving the switch back to the position, and then removing the motor and moving the switch back to the position. (In the position, the foot pedal will be depressed. In the position, the foot pedal will be released.) Foot pedal moves freely and there is no build-up of debris.

Level:	B, 12 months	D, 18 months	
☆ Motor	Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping	Attachments: Angled (Fixed and Variable Exposure), Contra, Metal Cutting	Pneumatic Control Unit (PCU), Regulator, Regulator Hose
 □ Exhaust hose does not remain oily after wiping. □ Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. □ Air Fitting does not exhibit any signs of damage. □ Serial number remains legible. □ Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. □ (MR7 Touch only) Motor does not continue to run when the finger control lever is released. □ (MR7 Touch only) Finger control lever and safety slide has no signs of debris or damage, and the lever mouse feedly. 	□ Etching and color ring remains legible and distinguishable. □ Attachment tube and base is clean and free of debris. □ Attachment has no loose components. □ (Straight/Footed) Attachment tip shows no signs of wear or deformation. □ Footed attachment foot is not bent. □ Collet on Perforator or Jacobs Chuck Drive Attachment shows no signs of wear or deformation. □ Connect the attachment to the motor and run for 5 minutes. Motor case, attachment base and tip does not become uncomfortably hot to the touch. □ Repeat for each straight, footed, telescoping, perforator, and Jacobs Chuck drive attachment in this system. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present.	 □ Etching and color ring remains legible and distinguishable. □ Attachment tube and base is clean and free of debris. □ Attachment has no loose components. □ Attachment tip shows no signs of wear or deformation. □ Etching remains legible. □ Connect the angled or metal cutting attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. □ Head to tube joint for the contraangled attachment is stable, i.e., no play. □ Connect the contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment base, knuckle and tip does not become uncomfortably hot to the touch. □ Repeat for each angled, contra-angled or metal cutting attachment in this system. 	□ Air fittings and regulator hose do not show any signs of blockage, damage or wear. □ Pressurize the PCU or regulator and confirm gage functionality. NOTE: The pressure gages should be placed on your facilities routine calibration schedule. □ Pressurize the PCU and press Pressure Relief button. Ensure that it releases the compressed gas. □ Confirm that the Finger/Foot Control Switch is functional by connecting a motor to the PCU and moving the switch to the To position, and then removing the motor and moving the switch back to the To position. (In the To position, the foot pedal will be depressed. In the Position, the foot pedal will be released.) □ Foot pedal moves freely and there is no build-up of debris. □ Motor does not continue to run when foot pedal is released.
			ivioloi port cover is undamaged.

4^{th} S	cheduled	Maintenance ((See	Section	2	for	Details	(;
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Level: A, 12 months	B, 16 months	D, 24 months	
Motor	Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping	Attachments: Angled (Fixed and Variable Exposure), Contra, Metal Cutting	Pneumatic Control Unit (PCU), Regulator, Regulator Hose
☐ Requires factory level service.	☐ Requires factory level service.	☐ Requires factory level service.	☐ Air fittings and regulator hose do not show any signs of blockage, damage or wear.
Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.	Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.	Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.	☐ Pressurize the PCU or regulator and confirm gage functionality. NOTE: The pressure gages should be placed on your facilities routine
Sent out on	Sent out on	Sent out on	calibration schedule.
Returned on	Returned on	Returned on	 Pressurize the PCU and press Pressure Relief button. Ensure that it releases the compressed gas.
	Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present.	☐ Contra-Angled Attachment — Replace	□ Confirm that the Finger/Foot Control Switch is functional by connecting a motor to the PCU and moving the switch to the To position, and then removing the motor and moving the switch back to the ▼ position.
		Please call 817-788-6400 or toll free 1-800-433-7080 to order.	(In the 1 position, the foot pedal will be depressed.
		Ordered on	In the position, the foot pedal will be released.)
			☐ Foot pedal moves freely and there is no build-up of debris.
			☐ Motor does not continue to run when foot pedal is released.
			☐ Motor port cover is undamaged.

Date Performed:

If any damage, excessive rust/corrosion, or wear is observed with the product, or if action is required beyond cleaning, **DO NOT** use the product and return to MPSS for service.

5th Scheduled Maintenance	(See Section 2 for Details)
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Date Performed:By:

Le	evel: A, 15 months	B, 20 months C, 25 months	D, 30 months		
40	Motor	**Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping	Attachments: Angled (Fixed and Variable Exposure), Contra, Metal Cutting	4	Pneumatic Control Unit (PCU), Regulator, Regulator Hose
	nicks, cracks, holes, tears, or other visible signs of wear. Exhaust hose does not remain oily after wiping. Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. Air Fitting does not exhibit any signs of damage. Serial number remains legible. Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. (MR7 Touch only) Motor does not continue to run when the finger control lever is released.	□ Etching and color ring remains legible and distinguishable. □ Attachment tube and base is clean and free of debris. □ Attachment has no loose components. □ (Straight/Footed) Attachment tip shows no signs of wear or deformation. □ Footed attachment foot is not bent. □ Collet on Perforator or Jacobs Chuck Drive Attachment shows no signs of wear or deformation. □ Connect the attachment to the motor and run for 5 minutes. Motor case, attachment base and tip does not become uncomfortably hot to the touch. □ Repeat for each straight, footed, telescoping, perforator, and Jacobs Chuck drive attachment in this system. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present.	free of debris. Attachment has no loose components. Attachment tip shows no signs of wear or deformation. Etching remains legible. Connect the angled or metal cutting attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. Head to tube joint for the contraangled attachment is stable, i.e., no play.		Relief button. Ensure that it releases the compressed gas.
					wotor port cover is undamaged.

6 th Scheduled Maintenance	(See Section 2 for Details)
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6 th Scheduled Maintenance (See	Section 2 for Details)	Date Performed:By:			
Level: A, 18 months	B, 24 months C, 30 months	D, 36 months			
* Motor	Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping	Attachments: Angled (Fixed and Variable Exposure), Contra, Metal Cutting	Pneumatic Control Unit (PCU), Regulator, Regulator Hose		
 □ Exhaust hose does not have any nicks, cracks, holes, tears, or other visible signs of wear. □ Exhaust hose does not remain oily after wiping. □ Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. □ Air Fitting does not exhibit any signs of damage. □ Serial number remains legible. □ Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. □ (MR7 Touch only) Motor does not continue to run when the finger control lever is released. □ (MR7 Touch only) Finger control lever and safety slide has no signs of debris or damage, and the lever moves freely. 	□ Etching and color ring remains legible and distinguishable. □ Attachment tube and base is clean and free of debris. □ Attachment has no loose components. □ (Straight/Footed) Attachment tip shows no signs of wear or deformation. □ Footed attachment foot is not bent. □ Collet on Perforator or Jacobs Chuck Drive Attachment shows no signs of wear or deformation. □ Connect the attachment to the motor and run for 5 minutes. Motor case, attachment base and tip does not become uncomfortably hot to the touch. □ Repeat for each straight, footed, telescoping, perforator, and Jacobs Chuck drive attachment in this system. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present.	 □ Etching and color ring remains legible and distinguishable. □ Attachment tube and base is clean and free of debris. □ Attachment has no loose components. □ Attachment tip shows no signs of wear or deformation. □ Etching remains legible. □ Connect the angled or metal cutting attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. □ Head to tube joint for the contraangled attachment is stable, i.e., no play. □ Connect the contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment base, knuckle and tip does not become uncomfortably hot to the touch. □ Repeat for each angled, contra-angled or metal cutting attachment in this system. 	 □ Air fittings and regulator hose do not show any signs of blockage, damage or wear. □ Pressurize the PCU or regulator and confirm gage functionality. NOTE: The pressure gages should be placed on your facilities routine calibration schedule. □ Pressurize the PCU and press Pressure Relief button. Ensure that it releases the compressed gas. □ Confirm that the Finger/Foot Control Switch is functional by connecting a motor to the PCU and moving the switch to the Toposition, and then removing the motor and moving the switch back to the Toposition. (In the Toposition, the foot pedal will be depressed. In the Toposition, the foot pedal will be released.) □ Foot pedal moves freely and there is no build-up of debris. □ Motor does not continue to run when foot pedal is released. □ Motor port cover is undamaged. 		

7 th Scheduled Maintenance	(See Section 2 for Details)
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Date Performed:	By:
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Level: A, 21 months	B, 28 months C, 35 months	D, 42 months	
Motor	Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping	Attachments: Angled (Fixed and Variable Exposure), Contra, Metal Cutting	Pneumatic Control Unit (PCU), Regulator, Regulator Hose
 □ Exhaust hose does not have any nicks, cracks, holes, tears, or other visible signs of wear. □ Exhaust hose does not remain oily after wiping. □ Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. □ Air Fitting does not exhibit any signs of damage. □ Serial number remains legible. □ Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. □ (MR7 Touch only) Motor does not continue to run when the finger control lever is released. □ (MR7 Touch only) Finger control lever and safety slide has no signs of debris or damage, and the lever moves freely. 	□ Etching and color ring remains legible and distinguishable. □ Attachment tube and base is clean and free of debris. □ Attachment has no loose components. □ (Straight/Footed) Attachment tip shows no signs of wear or deformation. □ Footed attachment foot is not bent. □ Collet on Perforator or Jacobs Chuck Drive Attachment shows no signs of wear or deformation. □ Connect the attachment to the motor and run for 5 minutes. Motor case, attachment base and tip does not become uncomfortably hot to the touch. □ Repeat for each straight, footed, telescoping, perforator, and Jacobs Chuck drive attachment in this system. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present.	□ Etching and color ring remains legible and distinguishable. □ Attachment tube and base is clean and free of debris. □ Attachment has no loose components. □ Attachment tip shows no signs of wear or deformation. □ Etching remains legible. □ Connect the angled or metal cutting attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. □ Head to tube joint for the contraangled attachment is stable, i.e., no play. □ Connect the contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment base, knuckle and tip does not become uncomfortably hot to the touch. □ Repeat for each angled, contra-angled or metal cutting attachment in this system.	 □ Air fittings and regulator hose do not show any signs of blockage, damage or wear. □ Pressurize the PCU or regulator and confirm gage functionality. NOTE: The pressure gages should be placed on your facilities routine calibration schedule. □ Pressurize the PCU and press Pressure Relief button. Ensure that it releases the compressed gas. □ Confirm that the Finger/Foot Control Switch is functional by connecting a motor to the PCU and moving the switch to the To position, and then removing the motor and moving the switch back to the To position. (In the To position, the foot pedal will be depressed. In the Toposition, the foot pedal will be released.) □ Foot pedal moves freely and there is no build-up of debris. □ Motor does not continue to run when foot pedal is released. □ Motor port cover is undamaged.
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8 th	Scheduled	Maintenance	(See Section 2 for Details)
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Level: A, 24 months	B, 32 months	D, 48 months	
Motor	Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping	Attachments: Angled (Fixed and Variable Exposure), Contra, Metal Cutting	Pneumatic Control Unit (PCU), Regulator, Regulator Hose
☐ Requires factory level service.	☐ Requires factory level service.	☐ Requires factory level service.	☐ Requires factory level service.
Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.	Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.	Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.	Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.
Sent out on	Sent out on	Sent out on	Sent out on
Returned on	Returned on	Returned on	Returned on
	Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present.	☐ Contra-Angled Attachment — Replace	
		Please call 817-788-6400 or toll free 1-800-433-7080 to order.	
		Ordered on	

Date Performed:__

By:_

If any damage, excessive rust/corrosion, or wear is observed with the product, or if action is required beyond cleaning, \mathbf{DO} NOT use the product and return to MPSS for service. 11

9th Scheduled Maintenance	(See Section 2 for Details)
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Date Performed:	By:
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Motor	Level: A, 27 months	B, 36 months C, 45 months	D, 54 months	
nicks, cracks, holes, tears, or other visible signs of wear. Exhaust hose does not remain oily after wiping. Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. Air Fitting does not exhibit any signs of damage. Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. (MR7 Touch only) Motor does not continule to run when the finger control lever is released. (MR7 Touch only) Finger control lever and safety slide has no signs of debris or damage, and the lever moves freely. Signature of the finger control lever freely. Signature for the finger control is properly. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and free of debris. Attachment tube and base is clean and	Motor	Variable Exposure), Footed (Fixed and Rotating),	Angled (Fixed and Variable Exposure),	
	nicks, cracks, holes, tears, or other visible signs of wear. Exhaust hose does not remain oily after wiping. Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. Air Fitting does not exhibit any signs of damage. Serial number remains legible. Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. (MR7 Touch only) Motor does not continue to run when the finger control lever is released. (MR7 Touch only) Finger control lever and safety slide has no signs of debris or damage, and the lever	legible and distinguishable. Attachment tube and base is clean and free of debris. Attachment has no loose components. (Straight/Footed) Attachment tip shows no signs of wear or deformation. Footed attachment foot is not bent. Collet on Perforator or Jacobs Chuck Drive Attachment shows no signs of wear or deformation. Connect the attachment to the motor and run for 5 minutes. Motor case, attachment base and tip does not become uncomfortably hot to the touch. Repeat for each straight, footed, telescoping, perforator, and Jacobs Chuck drive attachment in this system. Note: Telescoping tubes are multi-use disposable. Discard if excessive heat	and distinguishable. Attachment tube and base is clean and free of debris. Attachment has no loose components. Attachment tip shows no signs of wear or deformation. Etching remains legible. Connect the angled or metal cutting attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. Head to tube joint for the contraangled attachment is stable, i.e., no play. Connect the contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment base, knuckle and tip does not become uncomfortably hot to the touch. Repeat for each angled, contra-angled or metal cutting attachment in this	show any signs of blockage, damage or wear. Pressurize the PCU or regulator and confirm gage functionality. NOTE: The pressure gages should be placed on your facilities routine calibration schedule. Pressurize the PCU and press Pressure Relief button. Ensure that it releases the compressed gas. Confirm that the Finger/Foot Control Switch is functional by connecting a motor to the PCU and moving the switch to the position, and then removing the motor and moving the switch back to the position. (In the position, the foot pedal will be depressed. In the position, the foot pedal will be released.) Foot pedal moves freely and there is no build-up of debris. Motor does not continue to run when foot pedal is released.

10th Scl	heduled	Maintenance	(See	Section	2 for	Details))
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10 th Scheduled Maintenance (S	ee Section 2 for Details)	Date Performed:	By:
Level: A, 30 months	B, 40 months C, 50 months	D, 60 months	
Motor	**Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping	Attachments: Angled (Fixed and Variable Exposure), Contra, Metal Cutting	Pneumatic Control Unit (PCU), Regulator, Regulator Hose
 □ Exhaust hose does not have any nicks, cracks, holes, tears, or other visible signs of wear. □ Exhaust hose does not remain oily after wiping. □ Lubricant/diffuser connection does not show any signs of damage that would prevent the oiler from fitting properly. □ Air Fitting does not exhibit any signs of damage. □ Serial number remains legible. □ Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. □ (MR7 Touch only) Motor does not continue to run when the finger control lever is released. □ (MR7 Touch only) Finger control lever and safety slide has no signs of debris or damage, and the lever moves freely. 	 □ (Straight/Footed) Attachment tip shows no signs of wear or deformation. □ Footed attachment foot is not bent. □ Collet on Perforator or Jacobs Chuck Drive Attachment shows no signs of wear or deformation. 	 □ Etching and color ring remains legible and distinguishable. □ Attachment tube and base is clean and free of debris. □ Attachment has no loose components. □ Attachment tip shows no signs of wear or deformation. □ Etching remains legible. □ Connect the angled or metal cutting attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. □ Head to tube joint for the contraangled attachment is stable, i.e., no play. □ Connect the contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment base, knuckle and tip does not become uncomfortably hot to the touch. □ Repeat for each angled, contra-angled or metal cutting attachment in this system. 	 □ Air fittings and regulator hose do not show any signs of blockage, damage or wear. □ Pressurize the PCU or regulator and confirm gage functionality. NOTE: The pressure gages should be placed on your facilities routine calibration schedule. □ Pressurize the PCU and press Pressure Relief button. Ensure that it releases the compressed gas. □ Confirm that the Finger/Foot Control Switch is functional by connecting a motor to the PCU and moving the switch to the To position, and then removing the motor and moving the switch back to the To position. (In the To position, the foot pedal will be depressed. In the Position, the foot pedal will be released. □ Foot pedal moves freely and there is no build-up of debris. □ Motor does not continue to run when foot pedal is released. □ Motor port cover is undamaged.

If any damage, excessive rust/corrosion, or wear is observed with the product, or if action is required beyond cleaning, \mathbf{DO} NOT use the product and return to MPSS for service. 13

11 th Schedu	led Mainte	nance (See	Section 2 fo	r Details)
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Date Performed:	By:
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Rota Perforator, Jacobs Exhaust hose does not have any nicks, cracks, holes, tears, or other visible signs of wear. Bething and color legible and disting other visible signs of wear. Attachment tube	A A A A Chuck, Telescoping r ring remains guishable.	Attachments: Angled (Fixed and Variable Exposure), Contra, Metal Cutting	*	Pneumatic Control Unit (PCU), Regulator, Regulator Hose
nicks, cracks, holes, tears, or legible and disting other visible signs of wear.	guishable.	Etching and color ring remains legible		
□ Connect a straight or footed attachment to the motor and run for 5 minutes. Motor does not become uncomfortably hot to the touch, and, there is no oil leaking from the motor collet. □ (MR7 Touch only) Motor does not continue to run when the finger control lever is released. □ (MR7 Touch only) Finger control lever and safety slide has no signs of debris or damage, and the lever moves freely. Drive Attachmen wear or deformat war or deformat vear vear vear vear vear vear vear vear	no loose not sof wear not	free of debris. Attachment has no loose components. Attachment tip shows no signs of wear or deformation. Etching remains legible. Connect the angled or metal cutting attachment to the motor and run for 5 minutes. Motor case, attachment base, knuckle and tip does not become uncomfortably hot to the touch. Head to tube joint for the contraangled attachment is stable, i.e., no play. Connect the contra-angled attachment to the motor and run for 1 minute. Motor case, contra-angled attachment base, knuckle and tip does not become uncomfortably hot to the touch.	shoon on Pri ar N pl ca cc Cc Sw a: sv re sv (II be In w: In fo	ir fittings and regulator hose do not how any signs of blockage, damage rewar. ressurize the PCU or regulator and confirm gage functionality. OTE: The pressure gages should be laced on your facilities routine dibration schedule. ressurize the PCU and press Pressure elief button. Ensure that it releases the empressed gas. onfirm that the Finger/Foot Control witch is functional by connecting motor to the PCU and moving the witch to the position, and then emoving the motor and moving the witch back to the position. In the position, the foot pedal will be edepressed. The position, the foot pedal will be released.) Doot pedal moves freely and there no build-up of debris. Intotor does not continue to run when not pedal is released.

12th S	cheduled	Maintenance	(See	Section	2	for	De	etail	s)
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12th Scheduled Maintenance (Se	ee Section 2 for Details)	Date Performed:	By:
Level: A, 36 months	B, 48 months C, 60 months	D, 72 months	
Motor	Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping	Attachments: Angled (Fixed and Variable Exposure), Contra, Metal Cutting	Pneumatic Control Unit (PCU), Regulator, Regulator Hose
☐ Requires factory level service.	☐ Requires factory level service.	☐ Requires factory level service.	☐ Air fittings and regulator hose do not show any signs of blockage, damage or wear.
Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.	Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.	Please call 817-788-6440 or toll free 1-800-335-9557 to schedule.	☐ Pressurize the PCU or regulator and confirm gage functionality. NOTE: The pressure gages should be placed on your facilities routine
Sent out on	Sent out on	Sent out on	calibration schedule.
Returned on	Returned on	Returned on	☐ Pressurize the PCU and press Pressure Relief button. Ensure that it releases the compressed gas.
	Note: Telescoping tubes are multi-use disposable. Discard if excessive heat or vibration is present.	☐ Contra-Angled Attachment — Replace	□ Confirm that the Finger/Foot Control Switch is functional by connecting a motor to the PCU and moving the switch to the To position, and then removing the motor and moving the switch back to the → position.
		Please call 817-788-6400 or toll free 1-800-433-7080 to order.	(In the position, the foot pedal will be depressed.
		Ordered on	In the position, the foot pedal will be released.)
			Foot pedal moves freely and there is no build-up of debris.
			Motor does not continue to run when foot pedal is released.
			☐ Motor port cover is undamaged.

If any damage, excessive rust/corrosion, or wear is observed with the product, or if action is required beyond cleaning, ${\tt DO\,NOT}$ use the product and return to MPSS for service. 15

Section 2 Instructions for Completing Preventive Maintenance Steps

Scheduled Maintenance Intervals 1, 2, 3, 5, 6, 7, 9, 10, 11

Motor

- 1. Visually inspect the exhaust (green) hose and ensure that it does not have any nicks, cracks, holes, tears, or other visible signs of wear.
- 2. Wipe the external surface of the exhaust (green) hose with a cloth. Perform the heat and seal check below (Step 6) and then inspect the hose. If an oily film remains on the hose, **DO NOT** use and return the motor to MPSS for service.
- 3. Visually inspect the air fitting and ensure that it does not exhibit any signs of damage.
- 4. Visually inspect the serial number and ensure that it remains legible.
- 5. Heat and Seal Check
 - Attach and lock a straight or footed attachment onto the motor. Check to ensure that there is a tactile feel and an audible
 click when the attachment is locked on the motor.
 - Connect the motor to a pneumatic control unit attached to a compressed gas source.
 - Run the motor for 5 minutes.
 - Feel the motor case and the attachment base and ensure they are not uncomfortably hot to the touch.
 - Remove the Attachment and visually inspect the tool collet area, and the finger control valve area (if applicable) for any signs of oil.
- 6. (MR7 Touch only) Run the motor for a short duration and then release the finger control lever. If the motor continues to run after the finger control lever is released, **DO NOT** use and return the motor to MPSS for service.
- 7. (MR7 Touch only) Visually inspect the finger control lever and safety slide for any signs of debris or damage. Ensure the lever moves freely.

Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, and Telescoping

Telescoping tubes are multi-use disposable and do not receive scheduled maintenance.

- 1. Visually inspect the etching and color ring to ensure it remains legible and the color is distinguishable.
- 2. Visually inspect the attachment tube and base for any signs of debris or damage.
- 3. Visually and physically inspect (pulling and twisting by hand) the attachment for any loose or loosening components. If any components are loose, **DO NOT** use and return the attachment to MPSS for service.
- 4. (Straight/Footed) Visually inspect the attachment tip for any signs of wear. The tip should remain round with no evidence of deformation.
- 5. (Footed) Visually inspect the foot. The foot and/or leg of the attachment should not be bent or damaged.
- 6. (Perforator and Jacobs Chuck) Visually inspect the perforator collet for any signs of wear or deformation.
- 7. Heat Check
 - For telescoping attachment, insert an appropriate telescoping tube into the base.
 - Attach and lock the attachment onto the motor. Check to ensure that there is a tactile feel and an audible click when the attachment is locked on the motor.
 - Connect the motor to a pneumatic control unit attached to a compressed gas source.
 - Run the motor for 5 minutes.
 - Feel the motor case, the attachment base, and the attachment tip (except Telescoping) to ensure they are not uncomfortably hot to the touch.
- 8. Repeat steps 1-7 for each straight/footed/perforator/Jacobs Chuck attachment that is part of this system.

Attachments: Angled (Fixed and Variable Exposure), Contra and Metal Cutting

- 1. Visually inspect the etching and color ring to ensure it remains legible and the color is distinguishable.
- 2. Visually inspect the attachment tube and base for any signs of debris or damage.
- 3. Visually and physically inspect (pulling and twisting by hand) the attachment for any loose or loosening components. If any components are loose, **DO NOT** use and return the attachment to MPSS for service.
- 4. Visually inspect the attachment tip for any signs of wear. The tip should remain round with no evidence of deformation.
- 5. Heat Check Angled and Metal Cutting Attachment
 - Attach and lock the attachment onto the motor. Check to ensure that there is a tactile feel and an audible click when the attachment is locked on the motor.
 - Connect the motor to a pneumatic control unit attached to a compressed gas source.
 - Run the motor for 5 minutes.
 - Feel the motor case, the attachment base, the knuckle (angled area for angled attachment only), and the attachment tip to ensure they are not uncomfortably hot to the touch.
- 6. (Contra) Visually inspect the head to tube joint for the contra-angled attachment for stability, i.e., there is no loosening of this joint.
- 7. Heat Check Contra-Angled Attachment
 - Attach and lock the contra-angled attachment onto the motor. Check to ensure that there is a tactile feel and an audible click when the attachment is locked on the motor.
 - Connect the motor to a pneumatic control unit attached to a compressed gas source.
 - Run the motor for 1 minute.

- Feel the motor case, the attachment base, the knuckle (contra-angled area), and the attachment tip to ensure they are not uncomfortably hot to the touch.
- 8. Repeat steps 1-7 for each angled/contra-angled/metal cutting attachment that is part of this system.

Pneumatic Control Unit, Regulator, and Regulator Hose

- 1. Visually inspect the air fittings and regulator hose for any signs of blockage, damage, or wear.
- 2. Static Gage Check
 - Connect the pneumatic control unit/regulator to a compressed gas source.
 - Pressurize the pneumatic control unit/regulator.
 - Confirm that the gage is functional.

NOTE: This is a static functional test only. The pressure gages should be placed on your facility's routine calibration schedule and be assessed for accuracy during its regular calibration date.

- 3. (Pneumatic Control Unit) Pressure Relief Button Check
 - Connect the pneumatic control unit to a compressed gas source.
 - Pressurize the pneumatic control unit.
 - Turn off the compressed gas source.
 - Press the Pressure Relief Button.
 - Confirm that the compressed gas has been released and the gage on the pneumatic control unit drops to zero.
- 4. (Pneumatic Control Unit) Finger/Foot Control Switch Functionality Check

- Connect a motor to the pneumatic control unit.
- Place the switch in the position.
- Confirm the foot pedal is depressed.
- Remove the motor from the pneumatic control unit.
- Place the switch in the **≯**position.
- Confirm the foot pedal is released.
- 5. (Pneumatic Control Unit) Visually inspect the motor port cover for any signs of wear or damage.
- 6. (Pneumatic Control Unit) Visually inspect the foot control pedal for any build-up of debris or indication of damage. Ensure the pedal moves freely.
- 7. (Pneumatic Control Unit) Pedal Check
 - Attach the motor to the pneumatic control unit.
 - Connect the pneumatic control unit to a compressed gas source.
 - Depress the foot pedal and run the motor for a short duration.
 - Release the foot pedal and observe the motor.

If the motor continues to run after the foot pedal control lever is released, DO NOT use and return the foot control to MPSS for service.

8. Visually inspect the motor port cover for damage.

Scheduled Maintenance Intervals 4, 12

Motor, Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping, Angled (Fixed and Variable Exposure), Contra and Metal Cutting

At these maintenance intervals it is important that the units be returned to MPSS for factory level inspection and service. Please call 817-788-6440 or toll free 1-800-335-9557 to schedule. As a reminder, the costs associated with any of the factory level service requirements are not included in the limited warranty. Extended Maintenance Agreements are available.

Telescoping tubes are multi-use disposable and do not receive scheduled maintenance.

Contra-Angled Attachment

The Contra-angled attachment does not contain user or factory serviceable components and must be replaced at the 4th, 8th and 12th maintenance intervals. Please call 817-788-6400 or toll free 1-800-433-7080 to order.

Pneumatic Control Unit, Regulator, and Regulator Hose

- 1. Visually inspect the air fittings and regulator hose for any signs of blockage, damage, or wear.
- 2. Static Gage Check
 - Connect the pneumatic control unit/regulator to a compressed gas source.
 - Pressurize the pneumatic control unit/regulator.
 - Confirm that the gage is functional.

NOTE: This is a static functional test only. The pressure gages should be placed on your facilities routine calibration schedule and be assessed for accuracy during its regular calibration date.

- 3. (Pneumatic Control Unit) Pressure Relief Button Check
 - Connect the pneumatic control unit to a compressed gas source.
 - Pressurize the pneumatic control unit.

- Turn off the compressed gas source.
- Press the Pressure Relief Button.
- Confirm that the compressed gas has been released and the gage on the pneumatic control unit drops to zero.
- 4. (Pneumatic Control Unit) Finger/Foot Control Switch Functionality Check
 - Connect a motor to the pneumatic control unit.
 - Place the switch in the ****** position.
 - Confirm the foot pedal is depressed.
 - Remove the motor from the pneumatic control unit.
 - Place the switch in the position.
 - Confirm the foot pedal is released.
- 5. (Pneumatic Control Unit) Visually inspect the motor port cover for any signs of wear or damage.
- 6. (Pneumatic Control Unit) Visually inspect the foot control pedal for any build-up of debris or indication of damage. Ensure the pedal moves freely.
- 7. (Pneumatic Control Unit) Pedal Check
 - Attach the motor to the pneumatic control unit.
 - Connect the pneumatic control unit to a compressed gas source.
 - Depress the foot pedal and run the motor for a short duration.
 - Release the foot pedal and observe the motor.

If the motor continues to run after the foot pedal control lever is released, **DO NOT** use and return the foot control to MPSS for service.

Scheduled Maintenance Interval 8

Motor, Attachments: Straight (Fixed and Variable Exposure), Footed (Fixed and Rotating), Perforator, Jacobs Chuck, Telescoping, Angled (Fixed and Variable Exposure), Contra, Metal Cutting; Foot Control, and Regulator

At this maintenance interval it is important that the units be returned to MPSS for factory level inspection and service. Please call 817-788-6440 or toll free 1-800-335-9557 to schedule. As a reminder, the costs associated with any of the factory level service requirements are not included in the limited warranty. Extended Maintenance Agreements are available.

Telescoping tubes are multi-use disposable and do not receive scheduled maintenance.

Contra-Angled Attachment

The Contra-angled attachment does not contain user or factory serviceable components and must be replaced at the 4th, 8th and 12th maintenance intervals. Please call 817-788-6400 or toll free 1-800-433-7080 to order.



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