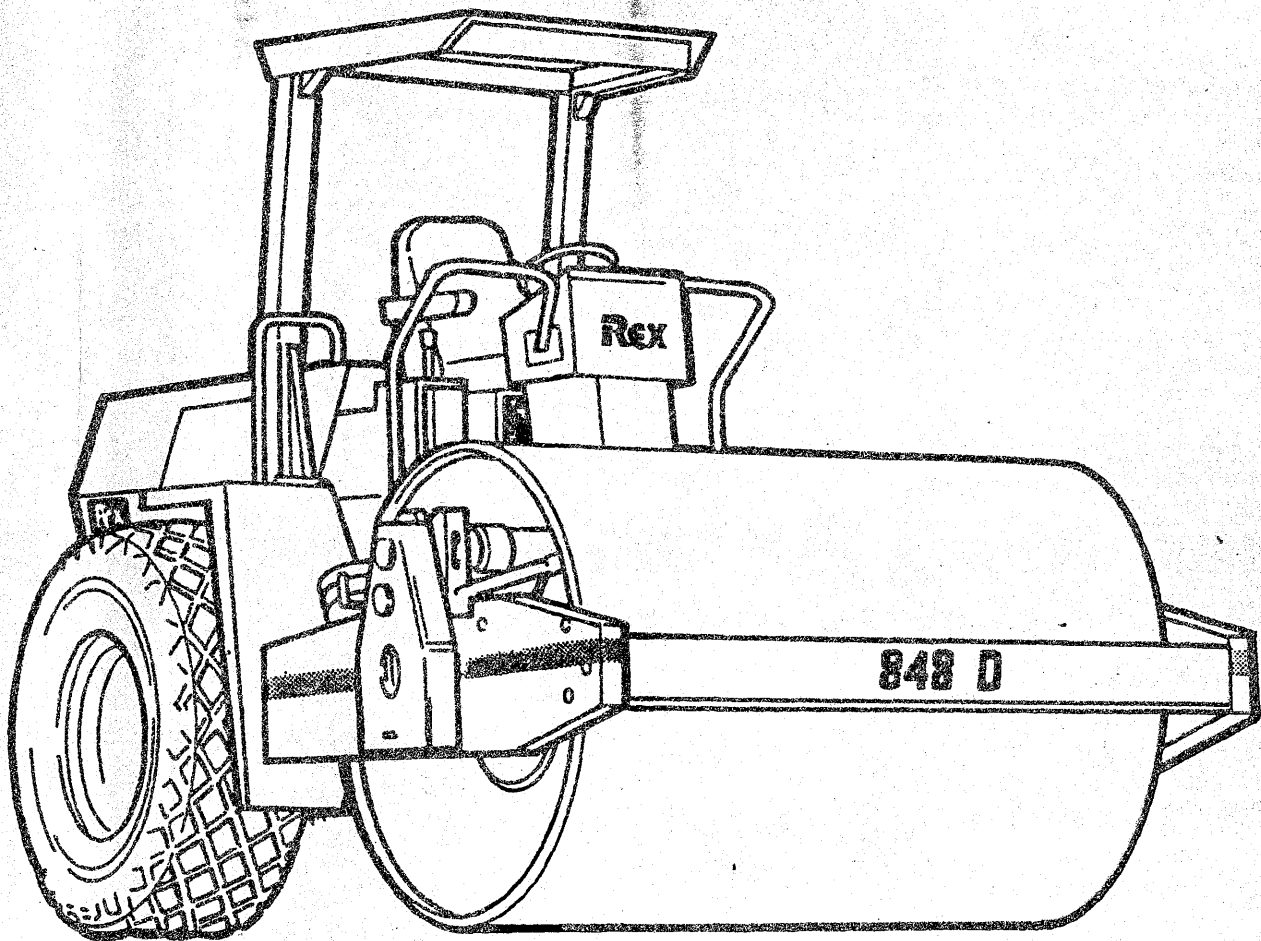


**MANUAL NO. 536
MODEL SP-848D & SP-848DH
DRUM DRIVE VIBRATORY
ROLLER - SILVER SERIES**

REXWORKS

(N1290)

EFFECTIVE S/N HX1105 & UP



INDEX

PARTS AND SERVICE MANUAL #536 (N1190)

REX MODEL SP-848D AND SP-848DH SILVER SERIES

<u>DESCRIPTION</u>	<u>PAGE</u>
Foreword	1
Safety Alert Symbol	2
Safety Signal Words	2
Safety Rules	3
Specifications	5
Rexworks Standard Warranty	10
Instructions For Ordering Parts	11
Material Lost Or Damaged In Transit	11
Design Change Disclaimer	11
Warranty Disclaimer	11
Delivery and Acceptance Report	11
 <u>DECALS</u>	
Instruction and Name Decals	12
Location of Instruction and Name Decals	14
Lubrication And Maintenance Chart	16
 <u>FRONT FRAME</u>	
Roll Frame	18
Vibratory Drum Drive Components (SP848D ONLY)	20
Vibratory Drum Drive Components (SP848DH ONLY)	24
Drum Drive Gear Case Assembly	28
Planetary Reducer	32
Pneumatic Vibration Isolators	34
Transducer Assembly - Vib Meter Pick-Up	36
Support Frames - Roll Assembly	38
Hose Clamps	40
Articulating Joint Assembly	42
 <u>MAIN FRAME</u>	
Frame And Platform Assembly	44
Center Console Assembly	46
Side Console And Controls Assembly	48
Fenders And Ladders	50
Handrails, Front/Rear	52
Engine Hood And Covers	54
Radiator, Shroud And Brace	56
Oil Cooler, Braces And Grille	58
Operator's Seat	60
Quadrastat Control	62
Vibratory Control Cable	64

INDEX

PARTS AND SERVICE MANUAL #536 (N1190)

REX MODEL SP-848D AND SP-848DH SILVER SERIES

<u>DESCRIPTION</u>	<u>PAGE</u>
<u>HYDRAULICS</u>	
Pump And Motor Mounting	66
Vibratory Pump	68
Vibratory Motor	70
Traction Pump	72
Axle Drive Motor	74
Roll Drive Motor	76
Power Steering Pump	78
Hi/Lo Motor & Brake System	80
Hi/Lo Valve	82
Steering System	84
Steering Unit	86
Steering Cylinder	88
Steering Cylinder Mounting	90
Ground Drive System	92
Vibratory System	96
Brake Valve	100
Hydraulic Tank Assembly	102
Hydraulic Oil Filters	104
Hydraulic Oil Tank Ports	106
Oil Cooler	108
<u>POWER UNIT</u>	
Engine, Mounting & Throttle Control	110
Exhaust System	114
Air Intake Assembly	116
Air Cleaner Assembly	118
Fuel Tank And Hoses	120
Drive Shaft For Vib Pump	122
<u>AXLE</u>	
Carrier Assembly And Reduction Case	124
Axle Housing Assembly	128
Wheel End	130
Brake Assembly	132
Wheels and Tires	134
<u>ELECTRICAL</u>	
Wiring Diagram	136
Battery	140
<u>OPTIONAL EQUIPMENT</u>	
ROPS Structure	142
Numerical Parts Listing	144

FOREWORD

THANK YOU...for your recent purchase of a new REX Model SP-848D and/or REX Model SP-848DH Vibratory Roller with Drum Drive.

Your SATISFACTION is our aim in making these quality products. Designed specifically for high density soil compaction, your REX Model SP-848D and/or REX Model SP-848DH features a drum drive with pneumatic isolators, (i.e. keep vibratory forces confined to the drum and not the machine). A REXWORKS patented vibration meter indicates to the operator which frequency setting gives the best compaction. This meter is standard on the SP-848D model only. The SP-848D has been designed for a multiple force setting. The SP-848DH with one force setting, is approximately 2,400 lbs. heavier than the SP-848D.

Both machines feature a 117 HP Turbo-Charged, After-Cooled John Deere Model 4239A Engine and a Hydrostatic Two-Speed Control for a smooth switch from high to low speed.

New features include Single Lever Control, Multi-Adjustable Seat w/suspension, Non-linear Propel Control Throttle Lever, Isolated Platform, Lower Operating Sound Levels, New Axle w/maintenance Free Wet Brake and overall improved machine reliability.

All major components such as engine, transmission, axles, differential and driveline units are widely accepted in the construction field.

REXWORKS INC. feels justified in being as proud of the new REX Model SP-848D and REX Model SP-848DH Vibratory Roller as we know you shall be. In this Service Manual will be found a listing of those items normally requiring your attention in the operation and servicing of your machines.

Parts and service bulletins, along with REX TIMELY RECORDS UPDATES, "REXTRU" flyers, provide rapid response to Distributor/Dealer parts and service personnel.

Your REX Dealer is determined to serve your needs efficiently with Personnel, Facilities, Replacement Parts and/or Service Guidance.

We look forward to the continuation of a mutually beneficial business association for many years to come.

SAFETY ALERT SYMBOL



The above pictorial Safety Alert Symbol denotes Important Safety Information. The Symbol is used in conjunction with the following Safety Signal Words that alert a person to existence and relative degree of Safety Hazard.

SAFETY SIGNAL WORDS



CAUTION

The Signal Word "CAUTION" denotes a potentially hazardous situation to a person which may result in "Personal Injury" if recommended precautions are not taken.



WARNING

The Signal Word "WARNING" denotes a potentially hazardous situation to a person which may result in "Serious Injury or Death" if recommended precautions are not taken.



DANGER

The Signal Word "DANGER" denotes an extreme intrinsic hazardous situation to a person which would result in high probability of "Death or Irreparable Injury" if recommended precautions are not taken.

SAFETY RULES

IMPORTANT! Please read the entire Operator's Manual #535 for your REX Model SP-848D and/or REX Model SP-848DH VIBRATORY ROLLER before Startup. Considerable time and effort have been invested in making the REX Model SP-848D and REX Model SP-848DH safe machines.

Safety, based on years of experience and technical skill, has been built into these high quality products. Your safety and the safety of those around you depends upon you using care and good judgement in the operation and maintenance of these high quality products. It is up to you to follow the best safety practices. Know the positions and functions of all controls before attempting to operate. Only a qualified operator(s) should be allowed to use/operate either the REX Model SP-848D and/or the REX Model SP-848DH VIBRATORY ROLLER.

We urge you to use protective devices. Use caution when working on or around moving parts. Do not open hydraulic lines or components under pressure. Always use the safety belt when provided with cab options. Keep safety gloves readily available.

IMPORTANT! HAVE AN OPERABLE FIRE EXTINGUISHER AT HAND AT ALL TIMES.

All equipment has limitations. Understand the speed, braking, steering, stability and other characteristics of the machine in a safe area before starting to work. The following are some prescribed SAFETY RULES that are applicable to this equipment and can be incorporated easily into your RULES FOR SAFETY. Please review them.

Avoid loose clothing, particularly cuffs and scarfs.

Know what safety equipment is required to use this machine. A hard hat, safety glasses, reflector type vest and respirators are some of the types of equipment you may need.

Know all hand signals that may be used and who is responsible for signaling.

If you are roading the machine, know what warnings must be placed on the machine and if you will need an escort.

Warn all personnel who may be servicing or in the path of the machine.

Correct and/or report any apparent machine defects.

Check to see that all guards, etc. are secure and in place.

Note any hazards or obstructions that may be encountered such as ditches, overhead wires, blocks, etc. and take necessary precautions.

Keep deck, steps and floor clean so that they do not become cluttered or slippery. Keep steps and grab handles free of oil and grease.

Insure proper ventilation when starting in an enclosed area.

Cont.

SAFETY RULES -- (Continued)

Be particularly careful if this is not the machine you would normally operate.

Never leave machine unattended with engine running. However, if you must, be sure that you set the emergency stop or parking brake.

Parking in a clear authorized area and set parking brake before dismounting. Use and lock protective covers.

Secure all caps and filler plugs for fuel, hydraulic oil fluid, battery covers and radiator.

Know levels for engine coolant, crankcase, hydraulic oil and fuel tank.

Always place controls in neutral and set parking brake before starting.

Test braking while moving slowly.

Test steering, right and left, while moving slowly.

Listen to engine while moving slowly to determine any unusual noises.

Report any defect in machine noted during operation.

Observe instruments and gauges frequently.

Do not permit riders on machine.

Know and observe any traffic flow patterns on your job and obey flagman, road signs or signals.

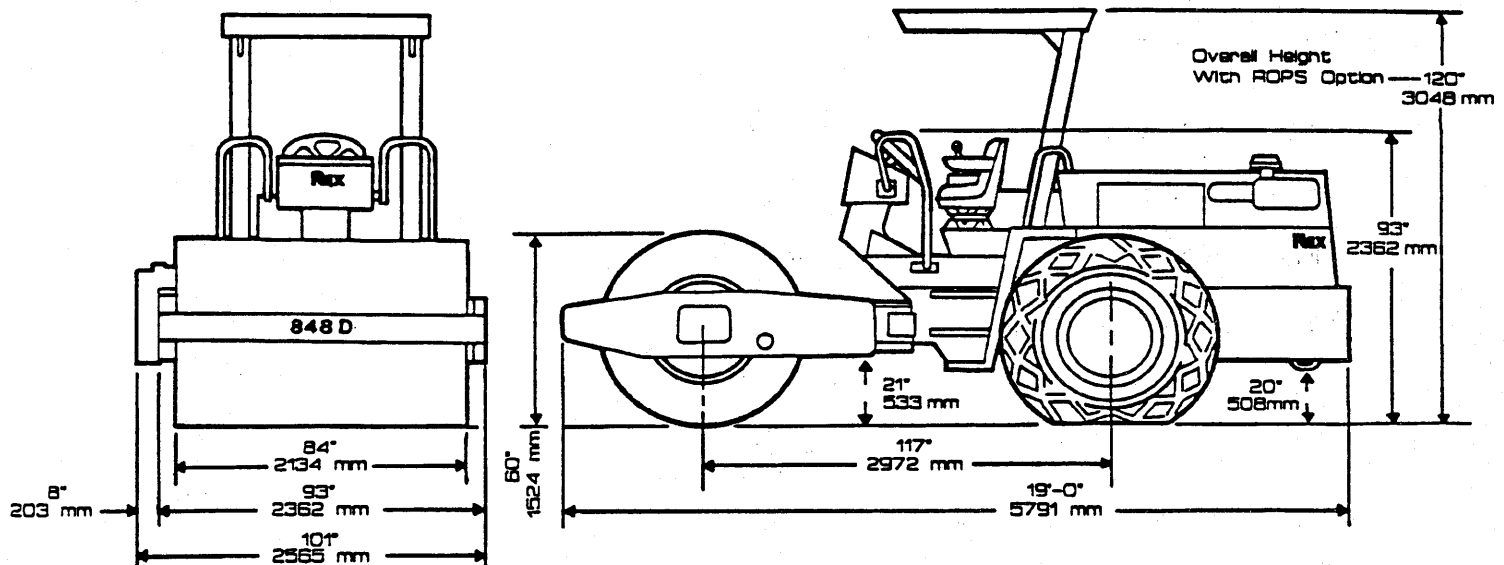
Do not adjust machine with engine running except when necessary.

Do not open hydraulic lines that are under pressure or if too hot to touch. .

Do not smoke while refueling, turn off engine.

Connect steering lock link when working on machine.

See towing instructions in the Operator's Manual #535 before attempting to tow a disabled roller.

Rex SP848D & SP848DH
SPECIFICATIONS**PERFORMANCE SPECIFICATIONS**

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
MAXIMUM TRAVEL SPEED (Forward or Reverse)	9 MPH	14.4 KPH
VIBRATION FREQUENCY RANGE:		
SP-848D	1200-2000 VPM	
SP-848DH	1200-1700 VPM	
VIBRATION DYNAMIC FORCE:		
(Variable) SP-848D @ 2000 VPM	40,100 lbs. (max.)	16,553 kg
(Non-Variable) SP-848DH @ 1700 VPM	40,500 lbs.	18,367 kg
INSIDE TURNING RADIUS	15' 6"	4,742 mm
OUTSIDE TURNING RADIUS	22' 6"	6,858 mm
WORKING WIDTH	101"	2,565 mm
WORKING WEIGHT		
SP-848D	22,800 lbs.	10,341 kg
SP-848DH	25,050 lbs.	11,362 kg

ENGINE SPECIFICATIONS

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
TYPE	John Deere 4239A	
NUMBER OF CYLINDERS	4 cylinder	
CYCLE	Four Stroke	
BORE	4.19 in.	106.5 mm
STROKE	4.33 in.	110 mm
TOTAL DISPLACEMENT	239 cu.in.	3920 cc
HORSEPOWER	117 at 2500 RPM	87 kw
IDLE SPEED	750 RPM	
HIGH IDLE SPEED	2670 no load 2500 full load	
GOVERNOR	Variable Speed Type	
COOLING SYSTEM	Water	
Type	21 qts.	
System Capacity	180° F	
Thermostat	7 PSI	
Pressure Cap Rating	20 liters 82°C 0.48 ATM	
WEIGHT	1,000 lbs. (Dry)	453.5 kg
CRANKCASE CAPACITY	13 Qts.	12.3 L
With Filter Change	15 Qts.	14.2 L

BATTERY SPECIFICATIONS

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
AMPERES	170	
VOLTS	12	

HYDRAULIC SYSTEM SPECIFICATIONS

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
HYDRAULIC TANK CAPACITY (OIL TYPE, Mobil Delvac 1210-1310)	34 gal	129 liters
HYDRAULIC OIL FILTER		
Quantity	2	
Type	Screw On	
HYDRAULIC STEERING PUMP		
Type	Gear	
Relief Pressure Setting (High Idle)	2000 PSI	136 ATM
Maximum Flow @ 2500 RPM	13 GPM	49.2 L/MIN
POWER STEERING CYLINDER		
Bore	3-1/2 in.	88.9 mm
Stroke	20 in.	508 mm
Rod	1-1/2 in.	38.1 mm
POWER STEERING TIME (HIGH IDLE, STOP-TO-STOP)		
right-to-left	3.14 sec.	
left-to-right	3.84 sec.	

BRAKE SPECIFICATIONS

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
SERVICE BRAKES	Hydrostatic	
PARKING BRAKE	Spring Applied/ Hydraulic Release Failsafe Wet Disk Brake on Axle.	

FUEL SYSTEM SPECIFICATIONS

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
FUEL TYPE	Diesel	
FUEL TANK CAPACITY	55 gal.	208 liters
FUEL INJECTORS		
Quantity	4	
Size	9.5 mm Pencil Type Direct Injection	

TRANSMISSION SPECIFICATIONS

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
SYSTEM RELIEF PRESSURE, TRACTION	6,000 PSI max	408 ATM
SYSTEM RELIEF PRESSURE, VIBRATION	3,000 PSI max	204 ATM
Tank Capacity	34 gal.	129 liters
Port Sizes:		
Main Line Inlet/Outlet Ports (2)	SAE 1" Inlet SAE 1" Outlet	25.4 mm 25.4 mm

DRUM SPECIFICATIONS

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
<u>SP-848D</u>		
DRUM DIAMETER	60"	1524 mm
DRUM WIDTH	84"	2134 mm
DRUM SHELL	3/4"	19.1 mm
<u>SP-848DH</u>		
DRUM DIAMETER	61"	1549 mm
DRUM WIDTH	84"	2134 mm
DRUM SHELL	1-1/4"	31.8 mm

REAR TRACTION TIRE SPECIFICATIONS**ITEM****DESIGN DATA****English****Metric**

SIZE

23.1 X 26

PLY

8

TYPE

All Weather Diamond Tread

OPTIONS**ITEM****DESIGN DATA****English****Metric**

LIGHTS

ROPS

SPEEDOMETER

REXWORKS STANDARD WARRANTY

REXWORKS warrants to Distributor and Customer that its products are free from defects in material and workmanship, conform to any drawings or specifications furnished by Customer or Distributor and agreed to by REXWORKS in writing and conform to any description made by REXWORKS in writing. This warranty is subject to the REMEDY clause stated herein. Except for the foregoing warranty it is agreed that THERE IS NO WARRANTY OF MERCHANTABILITY, NOR ANY OTHER WARRANTIES, EXPRESSED OR IMPLIED.

REMEDY: All claims must be made within six (6) months of delivery to Customer. Upon satisfactory proof of claim, REXWORKS will within a reasonable time, make necessary repairs or supply replacement parts, or where the foregoing is deemed by REXWORKS to be commercially impractical, refund the price received by REXWORKS for the Product upon return of the Product. Repair or replacement parts provided under this remedy will be supplied by REXWORKS free of charge, F.O.B. shipping point, freight prepaid and allowed at the lowest available commercial rate. Charge for repairs, replacement or returns for credit will not be allowed unless authorized by REXWORKS in writing. REXWORKS will not be liable for any other costs, damages, or expenses that may result. The foregoing remedy is SOLE AND EXCLUSIVE and states the full extent of REXWORKS' liability. NO OTHER REMEDY WILL BE ALLOWED, WHETHER IN CONTRACT OR TORT (INCLUDING STRICT LIABILITY AND NEGLIGENCE.

PRODUCT SAFETY: Products designed and manufactured by REXWORKS are capable of being used in a safe manner: but REXWORKS cannot warrant their safety under all circumstances. CUSTOMER MUST INSTALL AND USE THE PRODUCTS IN A SAFE AND LAWFUL MANNER IN COMPLIANCE WITH APPLICABLE HEALTH AND SAFETY REGULATIONS AND LAWS AND GENERAL STANDARDS OR REASONABLE CARE.

INSTRUCTIONS FOR ORDERING PARTS

To assist your REXWORKS Distributor/Dealer in giving you prompt and expedient parts service, PLEASE furnish the SERIAL NUMBER of the machine for which parts are required. Specify quantity, part number and description when ordering.

ALWAYS give complete billing and shipping instructions and method of shipment.

MATERIAL LOST OR DAMAGED IN TRANSIT

All shipments are to be inspected by the Customer/Consignee prior to acceptance. REXWORKS responsibility for loss or damage ceases upon delivery to a carrier. Any claims for delays, damages, or shortages occurring after REXWORKS delivers products to a carrier should be made directly to the carrier, by the Customer/Consignee.

DESIGN CHANGE DISCLAIMER

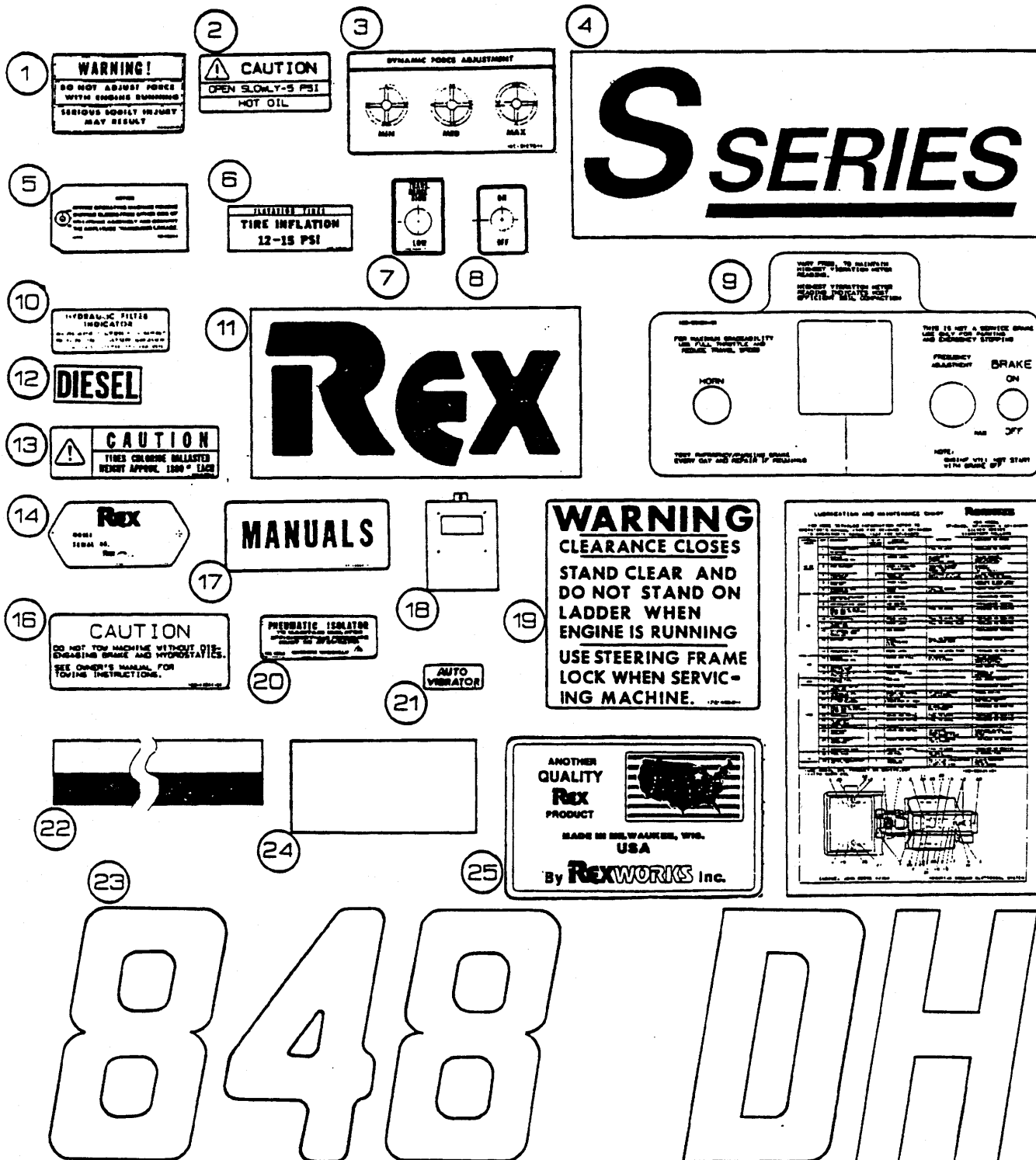
REXWORKS INC. reserves the right to make design changes without notice, and without being obligated to furnish such changes for machines previously sold.

WARRANTY DISCLAIMER

Equipment, accessories and components not manufactured by REXWORKS INC. are warranted only to the extent of that Manufacturer's warranty, from date of delivery and acceptance.

REX MODEL SP-848D & SP-848DH
DECALS - INSTRUCTION AND NAME DECALS

B0690



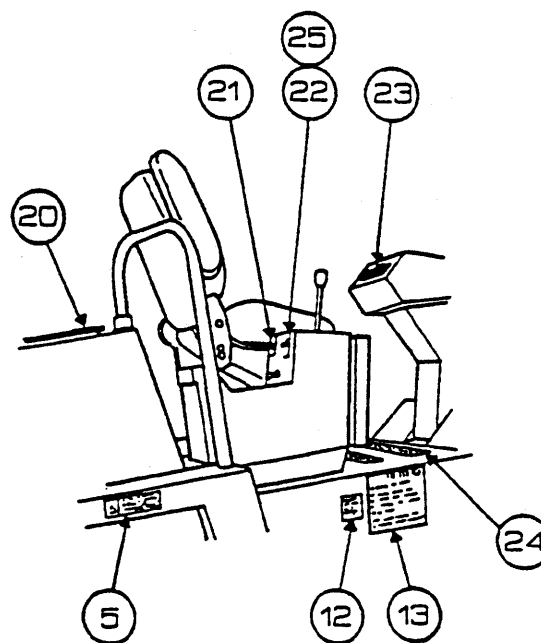
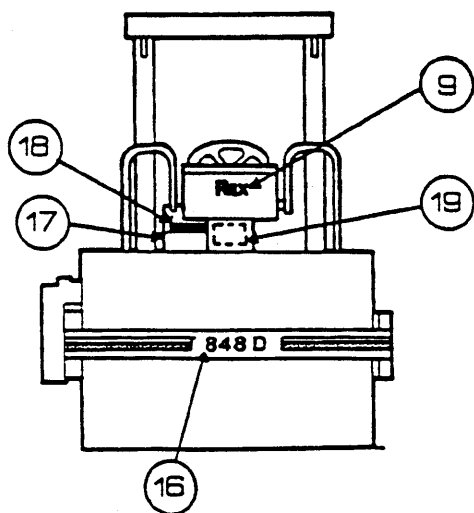
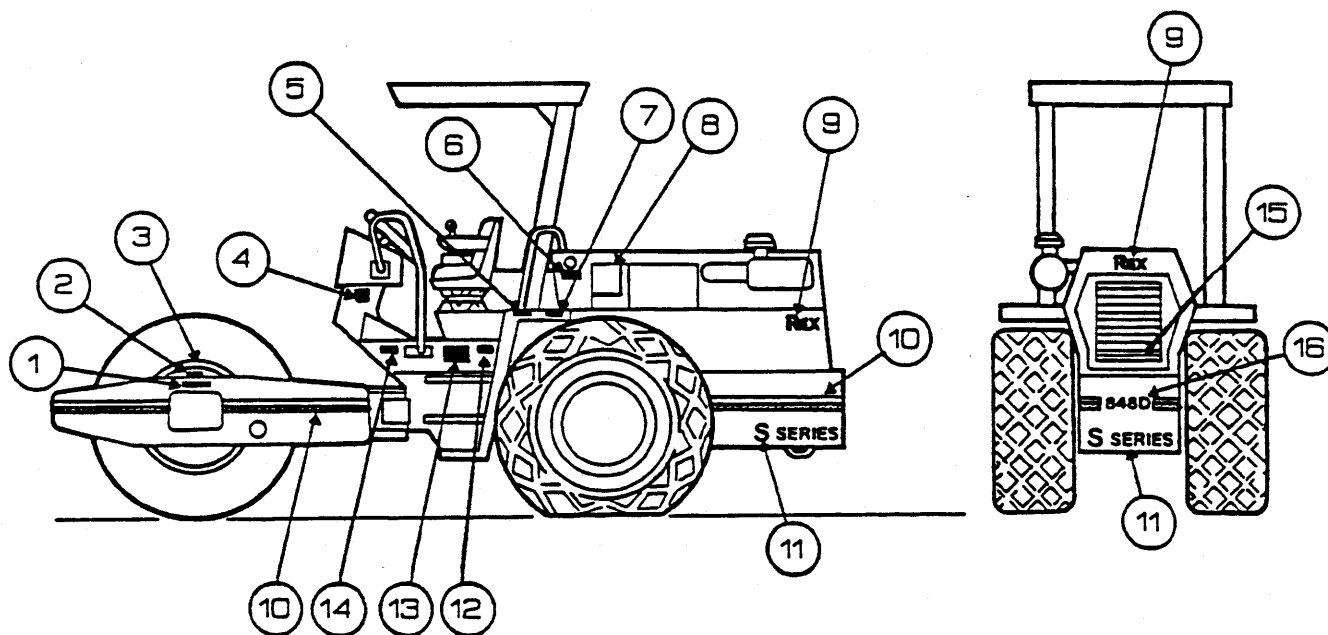
REX MODEL SP-848D & SP-848DHDECALS - INSTRUCTION AND NAME DECALS

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-11489-01	1	Warning Decal-Force Adjustment
2	102-31648-01	1	Caution-Hot Oil Decal
3	102-31273-01	1	Force Adjustment Decal
4	102-31761-01	3	Silver Series Decal
5	102-10208-01	1	Tag-Shipping
6	102-12030-01	2	Inflation Label
7	102-11696-01	1	Trans High/Low Label
8	102-11651-01	1	On/Off Label
9	102-50424-01	1	Control Console Decal
10	102-08699-01	2	Filter Indicator Decal
11	102-31762-01	4	Rex Decal
12	102-10768-01	1	Diesel Decal
13	102-11719-01	2	Caution-Chloride Decal
14	102-11159-01	1	Serial Number Plate
15	102-50421-01	1	Service Chart
16	102-13041-01	2	Do Not Tow Label
17	102-10802-01	1	Manual Holder Decal
18	102-10801-01	1	Manual Holder
19	102-04708-01	2	Artic Joint Decal
20	102-09343-01	2	Isolator Inflation Decal
21	102-11145-01	1	Vibrator Decal
22	102-13038-02	1	Striping Tape
23	102-50429-01	2	848DH Decal
24	102-08085-09	2	Safety Walk Tape
25	102-11382-01	2	Rex Quality Decal

REX MODEL SP-848D & SP-848DH

DECALS - LOCATION OF INSTRUCTION AND NAME DECALS

B0604A



REX MODEL SP-848D & SP-848DHDECALS - LOCATION OF INSTRUCTION AND NAME DECALS

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-11489-01	1	Warning Decal-Force Adjustment
2	102-09343-01	2	Isolator Inflation Decal
3	102-31273-01	1	Force Adjustment Decal
4	102-11382-01	2	Rex Quality Decal
5	102-11719-01	2	Caution-Chloride Decal
6	102-08699-01	1	Filter Indicator Decal
7	102-12030-01	2	Inflation Label
8	102-50421-01	1	Service Chart
9	102-31762-01	4	Rex Decal
10	102-13038-02	1	Striping Tape
11	102-31761-01	3	Silver Series Decal
12	102-13041-01	2	Do Not Tow Label
13	102-04708-01	2	Artic Joint Decal
14	102-10208-01	1	Tag-Shipping
15	102-10768-01	1	Diesel Decal
16	102-50429-01	2	848DH Decal
17	102-10801-01	1	Manual Holder
18	102-10802-01	1	Manual Holder Decal
19	102-11159-01	1	Serial Number Plate
20	102-31648-01	1	Caution-Hot Oil Decal
21	102-11696-01	1	Trans High/Low Label
22	102-11651-01	1	On/Off Label
23	102-50424-01	1	Control Console Decal
24	102-08085-09	2	Safety Walk Tape
25	102-11145-01	1	Vibrator Decal

LUBRICATION AND MAINTENANCE CHART

LUBRICATION AND MAINTENANCE CHART

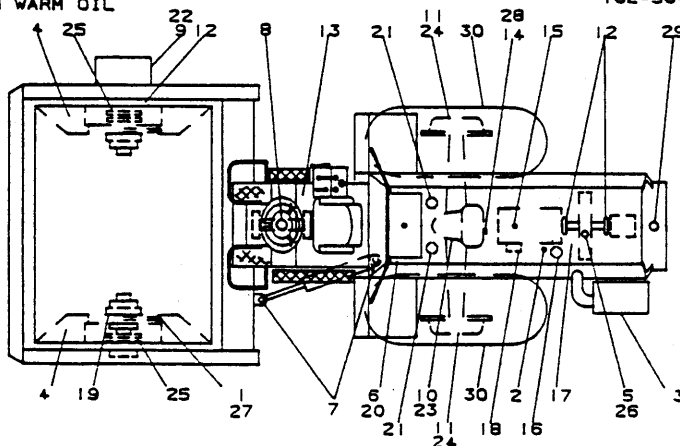
RexWORKSFOR MORE DETAILED INFORMATION REFER TO
OPERATOR'S MANUAL #535 FOR SP-848D & SP-848DH
TO OPERATOR'S MANUAL #537 FOR SP-848PDREX MODEL
SP-848D, SP-848DH & SP-848PD
SILVER SERIES
VIBRATORY ROLLERS

INTERVAL HOURS	REF	COMPONENT	NO. OF SERVICE POINTS	SERVICE DESCRIPTION	CAPACITY	LUBRICANT OR OTHER
10 OR DAILY	1	VIBRATOR SHAFT BEARINGS	1	CHECK LEVEL**	FILL TO LEVEL	*MOBILUBE HD 60W-80
	2	ENGINE CRANKCASE OIL	1	CHECK LEVEL	MAINTAIN AT PROPER DIPSTICK LEVEL	FOLLOW ENGINE MANUFACTURER'S SPECIFICATION
	3	AIR CLEANER	1	CHECK INDICATOR & CLEAN BOWL	REPLACE ELEMENT WHEN INDICATOR SHOWS RED	ELEMENT REWORKS 102-13008-01
	4	PNEUMATIC ISOLATOR	2	CHECK AIR PRESSURE	MAINTAIN AT 31-34 PSI (2.11-2.31 ATM)	ALWAYS MAINTAIN CAPS ON VALVE STEMS
	5	RADIATOR COOLANT	1	CHECK LEVEL		ETHYLENE GLYCOL ANTI- FREEZE & CLEAN WATER
	6	HYDRAULIC OIL RESERVOIR	1	CHECK SIGHT GAUGE**	FILL TO CENTER OF GAUGE	*MOBIL DTE-15
50	7	STEERING CYLINDER END JOINTS	2	ADD GREASE		*MOBILGREASE SPECIAL
	8	ARTICULATING JOINT	4	ADD GREASE		*MOBILGREASE SPECIAL
	9	ROLL DRIVE GEAR CASE AND PLANETARY GEAR BOX	2	CHECK LEVEL	FILL TO LEVEL	*MOBILUBE HD 68W-140
	10	DIFFERENTIAL	1	CHECK LEVEL	FILL TO LEVEL PLUS	*MOBILUBE HD 68W-140
	11	PLANETARY WHEEL END	2	CHECK LEVEL	FILL TO LEVEL PLUS	*MOBILUBE HD 68W-140
	12	UNIVERSAL JOINT SLIP YOKE AND BEARINGS	2	ADD GREASE		*MOBILGREASE SPECIAL
	13	BATTERY 12V	1	CHECK ELECTROLYTE LEVEL	FILL TO BOTTOM OF FILLER NECK	DISTILLED WATER
150	14	REDUCTION CASE	1	CHECK LEVEL	FILL TO LEVEL PLUS	*MOBILUBE HD 68W-140
	15	ENGINE CRANKCASE OIL	1	DRAIN AND FILL	18 QUARTS (16.2 LITERS)	FOLLOW ENGINE MANUFACTURER'S SPECIFICATION
	16	ENGINE LUBE OIL FILTER	1	REPLACE		JOHN DEERE T1804+
300	17	ALTERNATOR & FAN BELTS	1	CHECK TENSION		TIGHTEN IF NECESSARY
	18	ENGINE FUEL FILTER	1	REPLACE		JOHN DEERE A850041
1000	19	VIBRATOR MOTOR COUPLING	1	ADD GREASE		*MOBILGREASE SPECIAL
	20	HYDRAULIC OIL RESERVOIR	1	DRAIN AND REFILL	3+ GALS. APPROX (128 LITERS)	*MOBIL DTE-15
	21	HYDRAULIC OIL FILTER ELEMENT	2	REPLACE		ELEMENT REWORKS 288-00181-53
	22	ROLL DRIVE GEAR CASE AND PLANETARY GEAR BOX	2	DRAIN AND REFILL	15 QTS. APPROX (14 LITERS)	*MOBILUBE HD 68W-140
	23	DIFFERENTIAL	1	DRAIN AND REFILL	FILL TO LEVEL	*MOBILUBE HD 68W-140
	24	PLANETARY WHEEL END	2	DRAIN AND REFILL	FILL TO LEVEL	*MOBILUBE HD 68W-140
	25	ROLL BEARINGS	2	REPACK		*MOBILGREASE HP
	26	RADIATOR COOLANT	1	DRAIN AND REFILL	OR CHANGE YEARLY, WHICH- EVER COMES FIRST	ETHYLENE GLYCOL ANTI-FREEZE & CLEAN WATER
	27	VIBR. SHAFT BEARINGS	1	DRAIN AND REFILL	35 QTS. APPROX (33 LITERS)	*MOBILUBE HD 60W-80
	28	REDUCTION CASE	1	DRAIN AND REFILL	FILL TO LEVEL	*MOBILUBE HD 68W-140
AS NECESSARY	29	FUEL TANK	1	ADD FUEL	95 GALS. (350 LITERS)	*2 DIESEL FUEL
	30	TIRES (BALLASTED) 23.1 X 26	2	CHECK AIR PRESSURE	23.1 PSI (1.57 ATM) (2-15 PSI (1.32-1.02 ATM))	ALWAYS MAINTAIN CAPS ON VALVE STEMS

*USE MOBIL OIL PRODUCT OR EQUIVALENT

**WITH WARM OIL

102-50421-01



ENGINE: JOHN DEERE 4239A

NEGATIVE GROUND ELECTRICAL SYSTEM

CUSTOMER NOTES

ENGINE OIL FILTER J.D. T19044

FUEL FILTER J.D. AR50041

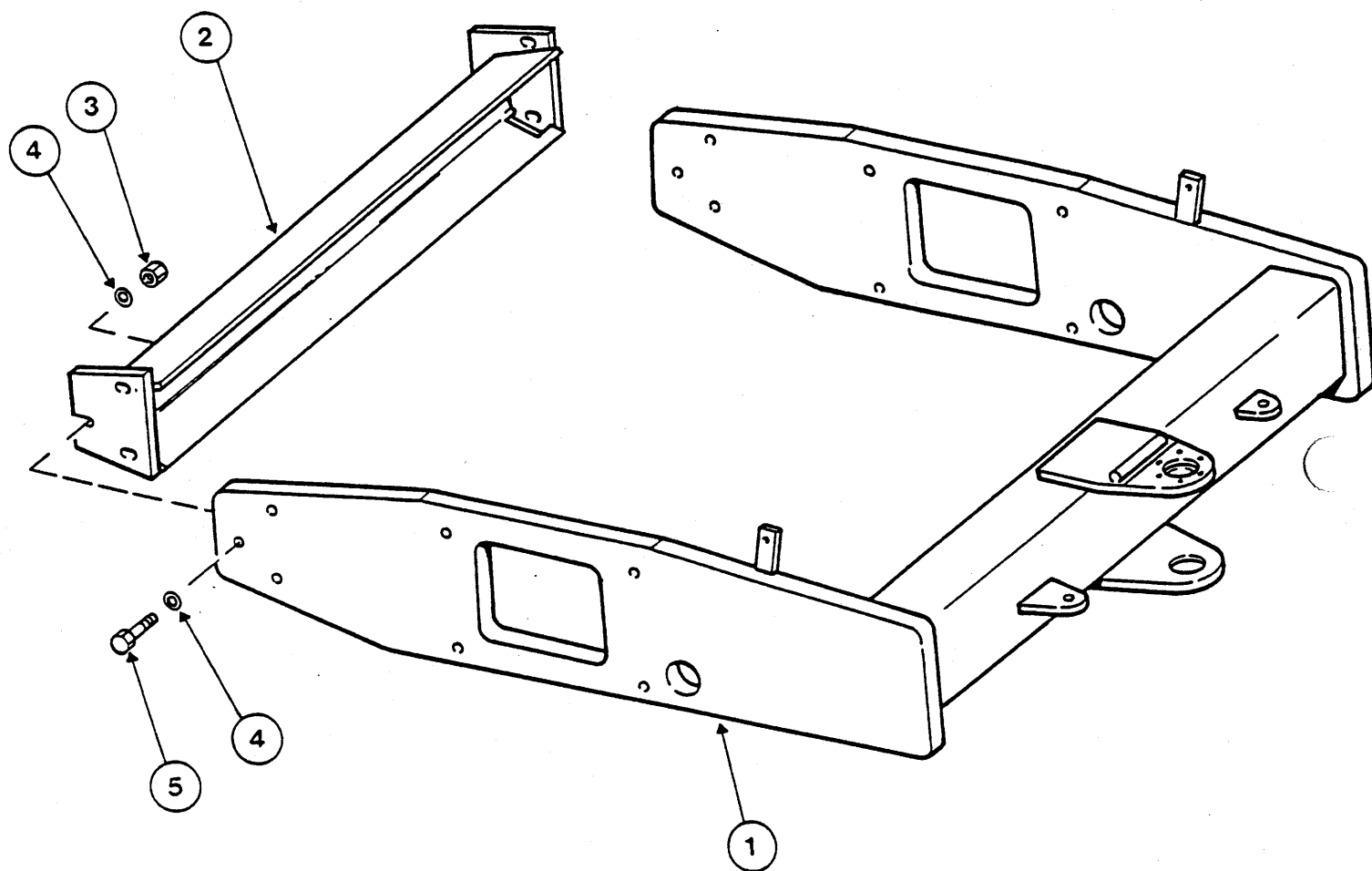
AIR FILTER

HYD FILTER 298-191-53

REX MODEL SP-848D & SP-848DH

FRONT FRAME - ROLL FRAME

B0646



REX MODEL SP-848D & SP-848DH

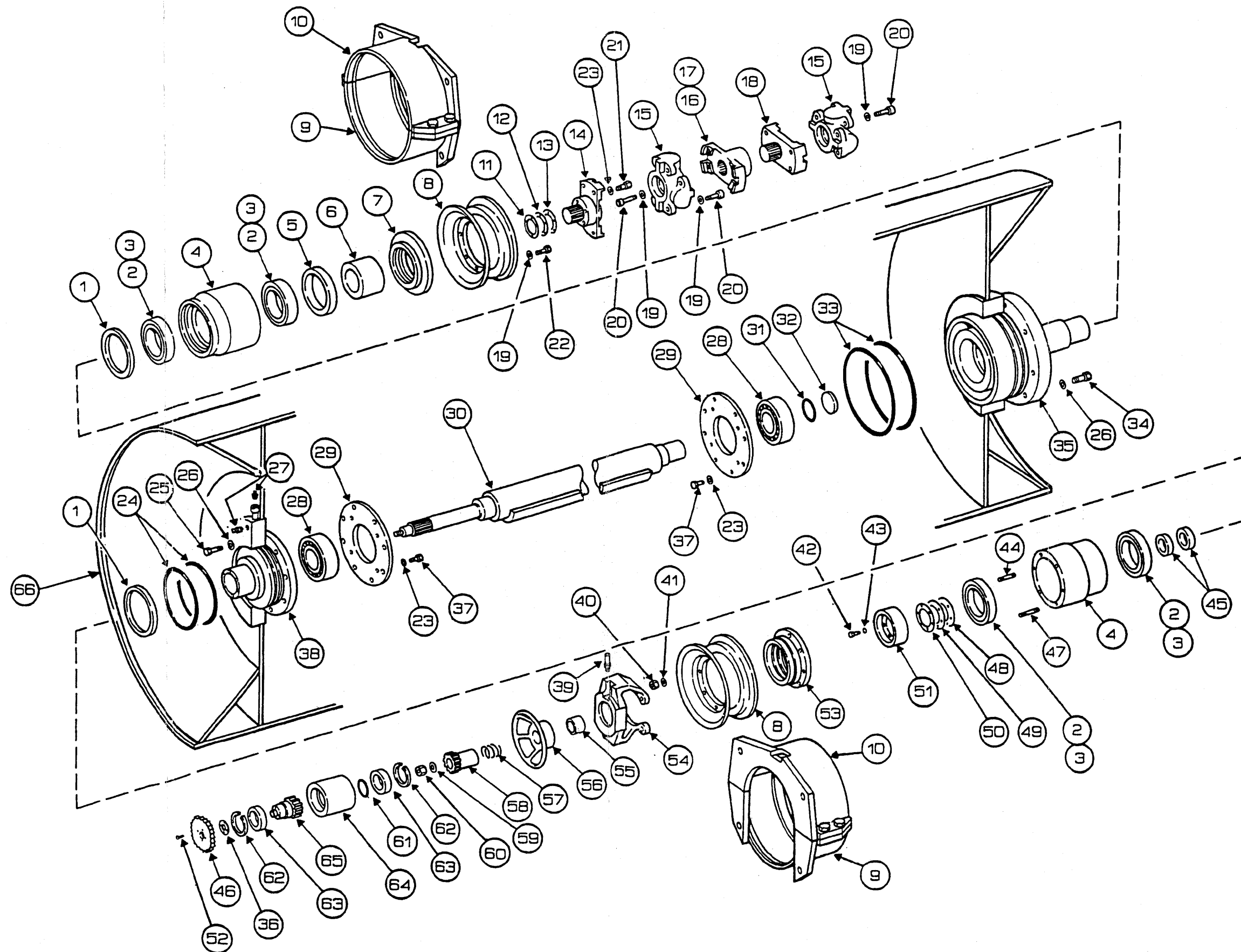
FRONT FRAME - ROLL FRAME

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	502-09076-80	1	Drum Frame
2	502-20804-80	1	Front Bumper
3	298-02014-71	6	5/8" Lock Nut
4	298-00041-97	12	5/8" Hardened Washer
5	398-02007-57	6	5/8" X 5-1/2" Zn Pl CS

REX MODEL SP-848D ONLY

FRONT FRAME - VIBRATORY DRUM DRIVE COMPONENTS

B0679
B0680



REX MODEL SP-848D ONLYFRONT FRAME - VIBRATORY DRUM DRIVE COMPONENTS

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-03094-68	2	Oil Seal
2	298-00381-02	2	Bearing Cone
3	298-00380-02	2	Bearing Cup
4	402-02653-02	2	Wheel Hub
5	298-03093-68	2	Oil Seal
6	102-10924-01	1	Spacer Bearing Retainer
7	402-01818-03	1	Labyrinth
8	502-20067-80	2	Wheel - Isolator
9	502-20447-80	2	Housing - Bottom Half
10	502-20068-80	2	Housing - Top Half
11	102-10926-03	3	Shim
12	102-10926-01	3	Shim
13	102-10926-02	3	Shim
14	502-20474-80	1	Yoke Assembly
15	298-06086-91	2	Spider Assembly - 12C
16	402-01814-02	1	Yoke - Internal Spline
17	398-08000-13	1	Lube Fitting
18	502-06955-80	1	Yoke Assembly
19	398-20000-17	12	5/8" Lock Washer
20	298-00225-93	12	5/8" X 2-3/4" Soc Hd CS
21	298-00117-93	6	1/2" X 2-1/2" Hex Hd CS
22	298-00123-93	12	5/8" X 2" Hex Hd CS
23	298-00039-97	14	1/2" Washer - Hardened
24	298-03565-68	2	O-Ring
25	398-02003-11	8	3/4" X 4" Hex Hd CS
26	298-00042-97	8	3/4" Hardened Washer
27	398-14005-72	2	1/2" Sq Hd Pipe Plug
28	298-00382-02	2	Spherical Bearing
29	102-50039-01	2	Bearing And Oil Retainer
30	502-06872-80	1	Shaft Assembly
31	298-03141-68	1	O-Ring
32	102-11839-01	1	Plug
33	298-03566-68	2	O-Ring
34	298-00132-93	8	3/4" X 2-1/2" Hex Hd CS
35	402-02661-02	1	Roll Hub
36	298-10042-02	2	Shim - .020 Thick
37	398-02002-19	8	1/2" X 1-1/4" Hex Hd CS
38	402-02661-02	1	Roll Hub - Driven Side
39	298-00103-17	1	Magnetic Pick-Up
40	398-11000-23	6	5/8" Hex Nut

536-22
(N1290)

SP-848D & SP-848DH SILVER SERIES

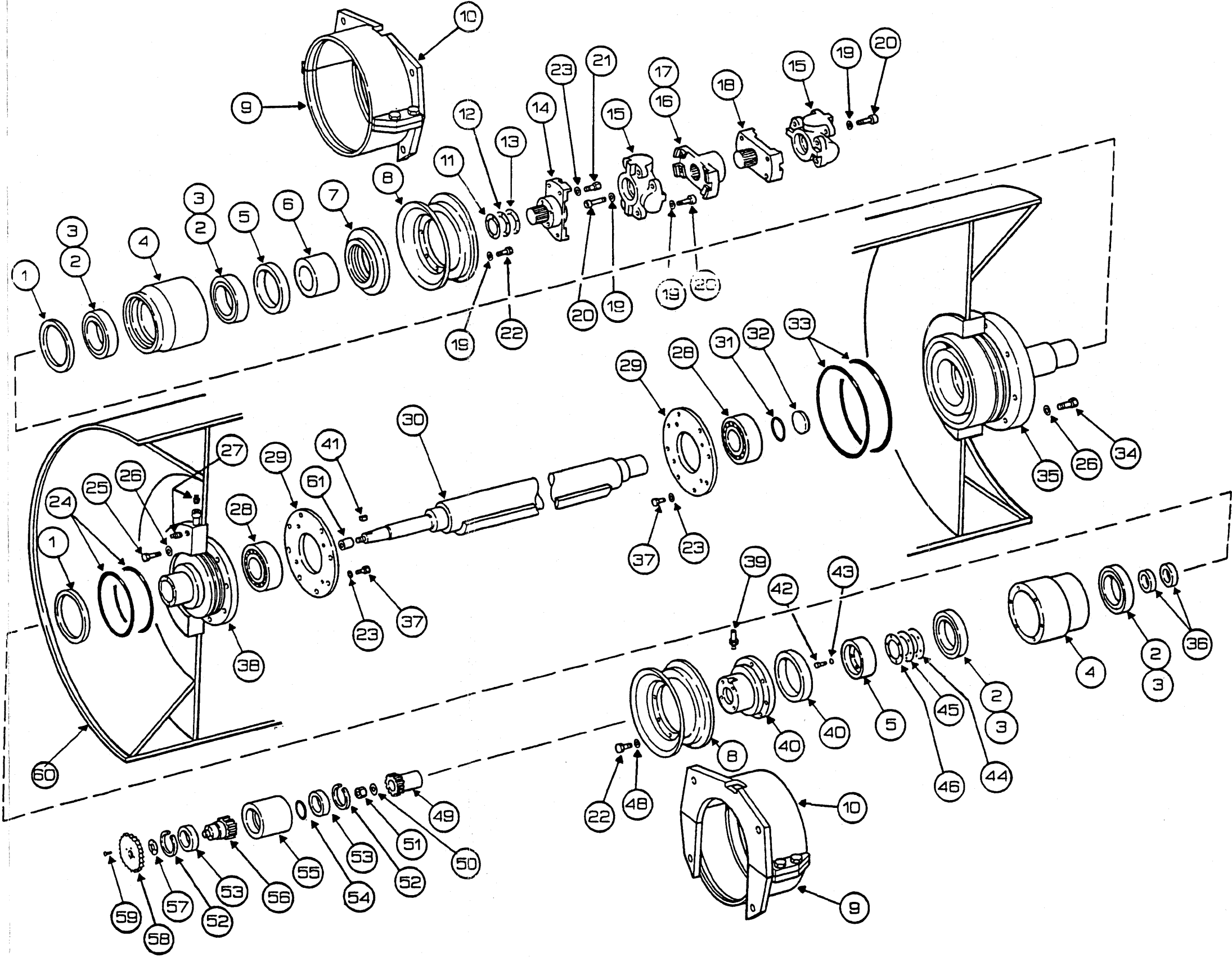
CUSTOMER NOTES

REX MODEL SP-848D ONLYFRONT FRAME - VIBRATORY DRUM DRIVE COMPONENTS -- (Continued)

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
41	298-00041-97	12	5/8" Washer - Hardened
42	298-00104-93	6	3/8" X 1" Hex Hd CS
43	398-20000-66	6	3/8" Flat Washer Plated
44	102-11362-02	4	Stud 5/8" NC - Both Ends
45	298-03138-68	2	Oil Seal
46	102-10928-01	1	Sprocket - 30T
47	102-11362-01	2	Stud 5/8" unc - Both Ends
48	102-10925-01	3	Shim - .005 Thick
49	102-10925-02	3	Shim - .0075 Thick
50	102-10925-03	3	Shim - .020 Thick
51	102-31032-01	1	Bearing Retainer - Dr End
52	298-00199-93	4	#10-24 X 3/4" Fl Hd Mach Sc
53	402-01818-02	1	Wheel Mount
54	402-02660-02	1	Motor Mount
55	102-11366-01	1	Spacer
56	402-01811-02	1	Handwheel
57	102-11079-01	1	Spring
58	102-31098-01	1	Coupling Half - Driven
59	298-00038-97	1	7/8" Flat Washer
60	298-02032-71	1	7/8" Lock Nut
61	298-04520-68	1	O-Ring
62	298-07533-34	2	Retainer Ring
63	298-03095-68	2	Coupling Seal
64	102-07976-01	1	Coupling Sleeve
65	102-31033-01	1	Coupling Half - Drive
66	502-06829-80	1	Vibratory Roll

REX MODEL SP-848DH ONLY
FRONT FRAME - VIBRATORY DRUM DRIVE COMPONENTS

B0681
B0682



REX MODEL SP-848DH ONLYFRONT FRAME - VIBRATORY DRUM DRIVE COMPONENTS

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-03094-68	2	Oil Seal
2	298-00381-02	2	Bearing Cone
3	298-00380-02	2	Bearing Cup
4	402-02653-02	2	Wheel Hub
5	298-03093-68	2	Oil Seal
6	102-10924-01	1	Spacer Bearing Retainer
7	402-01818-03	1	Labyrinth
8	502-20067-80	2	Wheel - Isolator
9	502-20447-80	2	Housing - Bottom Half
10	502-20068-80	2	Housing - Top Half
11	102-10924-01	3	Shim
12	102-10926-01	3	Shim
13	102-10926-02	3	Shim
14	502-20474-80	1	Yoke Assembly
15	298-06086-91	2	Spider Assembly - 12C
16	402-01814-02	1	Yoke - Internal Spline
17	398-08000-13	1	Lube Fitting
18	502-06955-80	1	Yoke Assembly
19	398-20000-17	12	5/8" Lock Washer
20	298-00225-93	12	5/8" X 2-3/4" Soc Hd CS
21	298-00117-93	6	1/2" X 2-1/2" Hex Hd CS
22	298-00123-93	12	5/8" X 2" Hex Hd CS
23	298-00039-97	14	1/2" Washer - Hardened
24	298-03565-68	2	O-Ring
25	398-02003-11	8	3/4" X 4" Hex Hd CS
26	298-00042-97	8	3/4" Hardened Washer
27	398-14005-72	2	1/2" Sq Hd Pipe Plug
28	298-00382-02	2	Spherical Bearing
29	102-50039-01	2	Bearing And Oil Retainer
30	502-09133-80	1	Shaft Assembly
31	298-03141-68	1	O-Ring
32	102-11839-01	1	Plug
33	298-03566-68	2	O-Ring
34	298-00132-93	8	3/4" X 2-1/2" Hex Hd CS
35	402-02661-02	1	Roll Hub
36	298-03138-68	2	Oil Seal
37	398-02002-19	8	1/2" X 1-1/4" Hex Hd CS
38	402-02661-02	1	Roll Hub - Driven Side
39	298-00103-17	1	Magnetic Pick-Up
40	402-02652-02	1	Wheel And Motor Mount

536-26
(N1290)

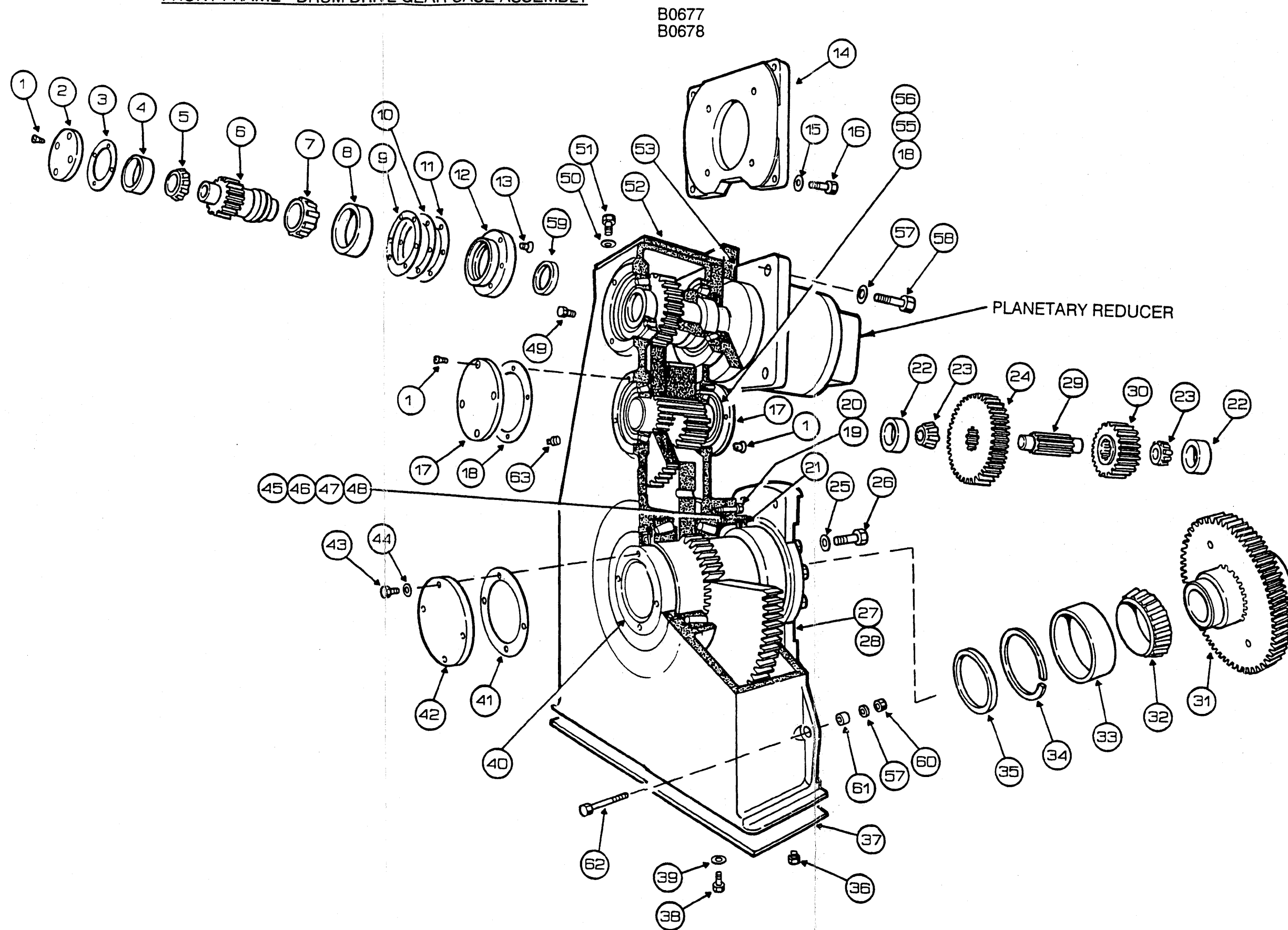
SP-848D & SP-848DH SILVER SERIES

CUSTOMER NOTES

REX MODEL SP-848DH ONLYFRONT FRAME - VIBRATORY DRUM DRIVE COMPONENTS -- (Continued)

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
41	398-06001-15	1	Key
42	298-00104-93	6	3/8" X 1" Hex Hd CS
43	398-20000-66	6	3/8" Flat Washer Plated
44	102-10925-01	3	Shim - .005 Thick
45	102-10925-02	3	Shim - .0075 Thick
46	102-10925-03	3	Shim - .020 Thick
47	102-31032-01	1	Bearing Retainer - Dr End
48	298-00041-97	6	5/8" Flat Washer - Hardened
49	102-07975-01	1	Exciter Coupling
50	298-00038-97	1	7/8" Flat Washer
51	298-02032-71	1	7/8" Lock Nut
52	298-07533-34	2	Retainer Ring
53	298-03095-68	2	Coupling Seal
54	298-04520-68	1	O-Ring
55	102-07976-01	1	Coupling Sleeve
56	102-31033-01	1	Coupling Half-Drive
57	298-10042-02	2	Shim - .020 Thick
58	102-10928-01	1	Sprocket - 30T
59	298-00199-93	4	#10-24X3/4" Fl Hd Mach Sc
60	502-06829-81	1	Vibratory Roll
61	102-11946-01	1	Sleeve

REX MODEL SP-848D & SP-848DH
FRONT FRAME - DRUM DRIVE GEAR CASE ASSEMBLY



REX MODEL SP-848D & SP-848DHFRONT FRAME - DRUM DRIVE GEAR CASE ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-00073-93	12	3/8" X 1" Fl Hd Self Lock CS
2	102-30732-01	1	Retainer - Bearing
3	102-10423-03	2	Shim - Plastic
4	298-00294-02	1	Bearing Cup
5	298-00295-02	1	Bearing Cone
6	502-20475-80	1	Pinion
7	298-00114-02	1	Bearing Cone
8	298-00113-02	1	Bearing Cup
9	102-10125-01	6	Shim .005
10	102-10125-02	6	Shim .0075
11	102-10125-03	2	Shim - .020
12	102-30945-01	1	Housing - Bearing
13	298-00068-93	6	3/8" X 1-1/4" Fl Hd CS
14	102-50164-01	1	Mtg - Motor
15	398-20000-39	4	1/2" Lock Washer
16	298-00114-93	4	1/2" X 1-1/2" Hex Hd CS
17	102-31284-01	2	Retainer - Roll Bearing
18	298-10049-02	2	Shim - .005
19	298-00105-93	6	3/8" X 1-1/4" Hex Hd Ht CS
20	398-20000-12	6	3/8" Lock Washer
21	298-03112-68	1	Oil Seal
22	298-00410-02	2	Bearing Cup
23	298-00409-02	2	Bearing Cone
24	402-00719-03	1	Gear-first Reduction
25	298-00039-97	6	1/2" Flat Washer-hardened
26	298-00117-93	6	1/2" X 2-1/2" Hex Hd Ht CS
27	502-20474-80	1	Yoke - Roll Drive
28	298-00251-93	2	1/2" X 3/4" Soc Hd Set Screw
29	102-31285-01	1	Shaft - Intermediate
30	102-31291-01	1	Gear-second Reduction
31	402-01799-02	1	Gear - Output
32	298-00348-02	2	Bearing Cone
33	298-00347-02	2	Bearing Cup
34	298-07530-34	1	Retaining Ring
35	298-03119-68	1	Oil Seal
36	298-13002-86	1	3/4" Magnetic Pipe Plug
37	502-08728-80	1	Cover-Roll Drive Gear Box
38	298-00104-93	10	3/8" X 1" Hex Hd CS
39	398-20000-66	10	3/8" Flat Washer
40	102-50150-01	1	Hub Gear

536-30
(N1290)

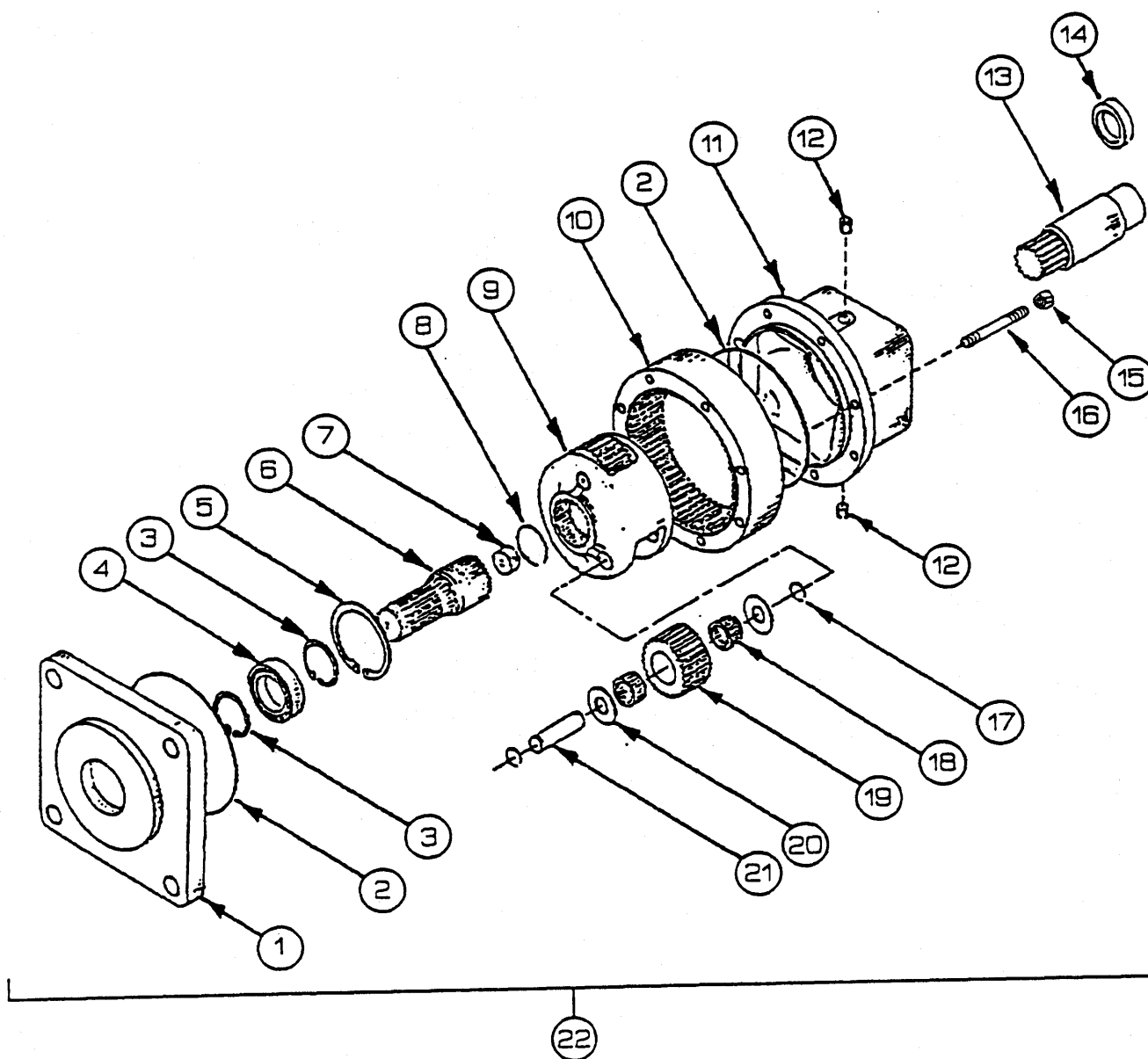
SP-848D & SP-848DH SILVER SERIES

CUSTOMER NOTES

REX MODEL SP-848D & SP-848DHFRONT FRAME - DRUM DRIVE GEAR CASE ASSEMBLY -- (Continued)

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
41	102-11985-01	1	Gasket
42	102-11986-01	1	Cover Plate
43	298-00103-93	4	3/8" X 3/4" Hex Hd Ht CS
44	398-20000-12	4	3/8" Lock Washer
45	102-10124-01	6	Shim - .005
46	102-10124-02	6	Shim - .0075
47	102-10124-03	2	Shim - .020
48	102-30733-01	1	Retainer - Bearing
49	298-02093-01	1	Breather Vent
50	398-20000-25	4	1/2" Flat Washer
51	298-00113-93	4	1/2" X 1 Hex Hd Ht CS
52	402-02643-03	1	Gear Case - Roll Drive
53	102-10126-01	1	Gasket
55	298-10051-02	6	Shim - .020 Thick
56	298-10050-02	6	Shim - .0075 Thick
57	298-00042-97	8	3/4" Flat Washer-hardened
58	298-00128-93	4	3/4" X 1-1/2" Hex Hd CS
59	298-03125-68	1	Oil Seal
60	298-02035-71	4	3/4" Lock Nut
61	102-11378-01	4	Spacer
62	298-00204-93	4	3/4" X 7" Hex Hd CS
63	398-14005-76	1	3/4" Pipe Plug Blk Sq Hd

B0654

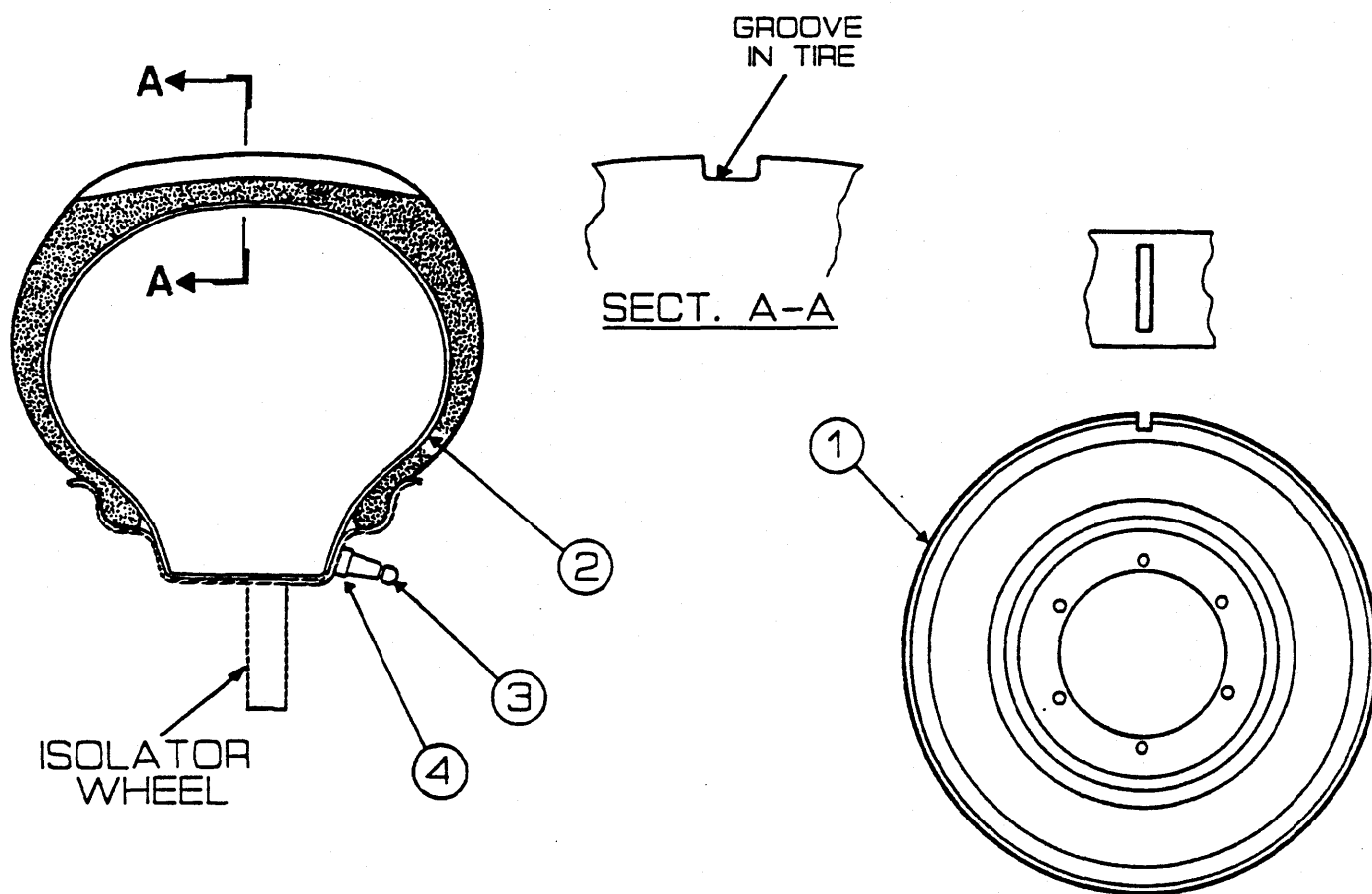


FRONT FRAME - PLANETARY REDUCER

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-11367-11	1	Mounting Flange
2	102-11367-12	2	O-Ring
3	102-11367-13	2	Snap Ring
4	102-11367-14	1	Bearing
5	102-11367-15	1	Snap Ring
6	102-11367-16	1	Output Shaft
7	102-11367-17	1	Thrust Washer
8	102-07491-18	1	Retaining Ring
9	102-11367-18	1	Planet Carrier
10	102-11367-19	1	Internal Gear
11	102-11367-20	1	SAE C 2&4 Bolt
12	102-11367-21	2	Pipe Plug
13	102-11367-22	1	Sun Gear
14	102-11367-23	1	Bushing C/L 2000 Brngls
15	102-11367-25	8	Nut
16	102-11367-24	8	Stud
17	102-11367-26	6	Retaining Ring
18	102-11367-27	6	Planet Bearing
19	102-11367-28	3	Planet Gear
20	102-11367-29	6	Thrust Washer
21	102-11367-30	3	Planet Pin
22	102-11367-01	1	Planetary Reducer

REX MODEL SP-848D & SP-848DH
FRONT FRAME - PNEUMATIC VIBRATION ISOLATORS

B0673



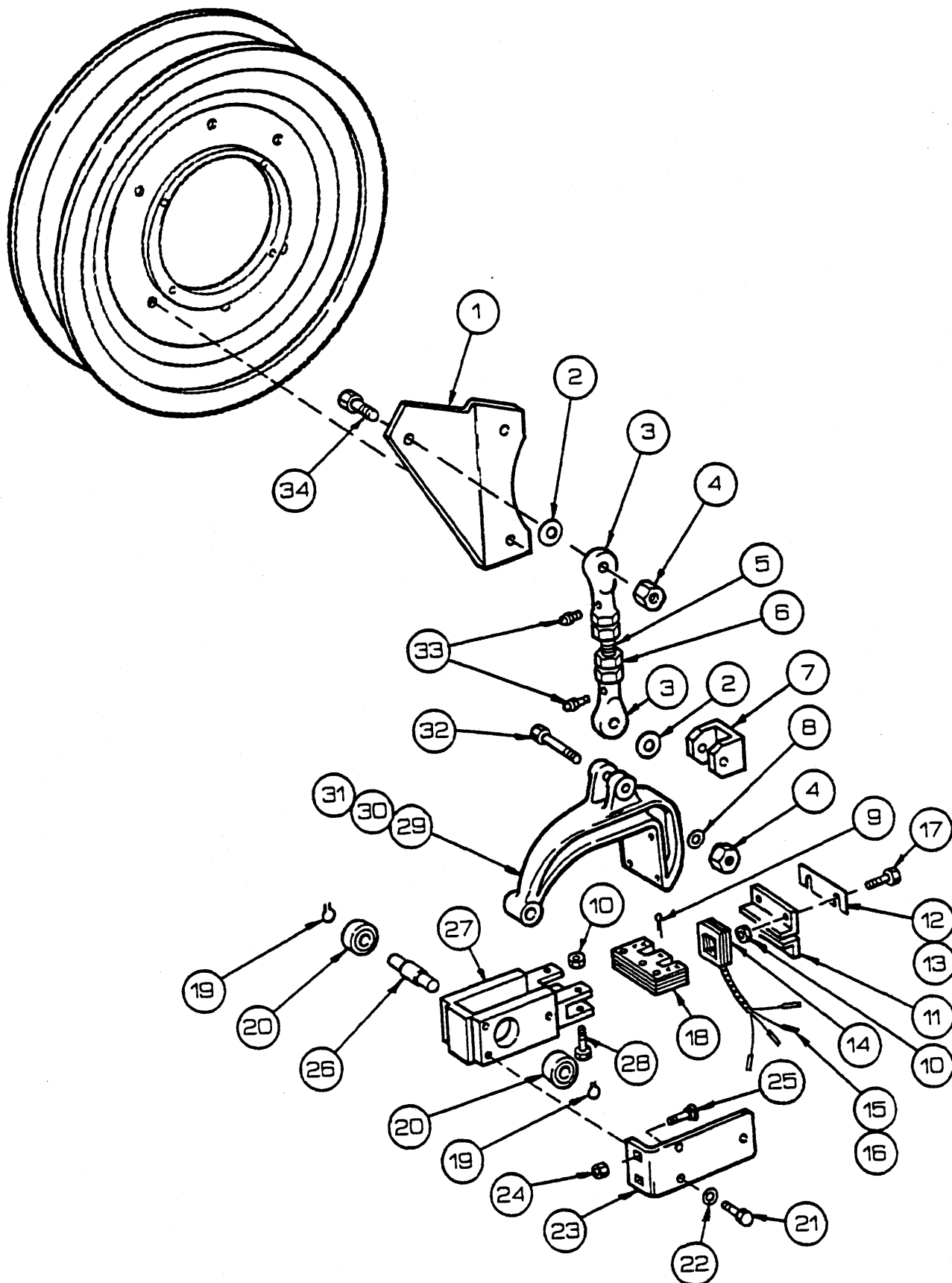
REX MODEL SP-848D & SP-848DHFRONT FRAME - PNEUMATIC VIBRATION ISOLATORS

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-31048-01	1	Tire - Radial Ply
2	298-06036-68	1	Tire - Tube
3	298-06072-68	1	Cap - Tire Valve
4	298-05024-08	1	Bushing, Plastic

REX MODEL SP-848D ONLY

FRONT FRAME - TRANSDUCER ASSEMBLY-VIB METER PICK-UP

B0647

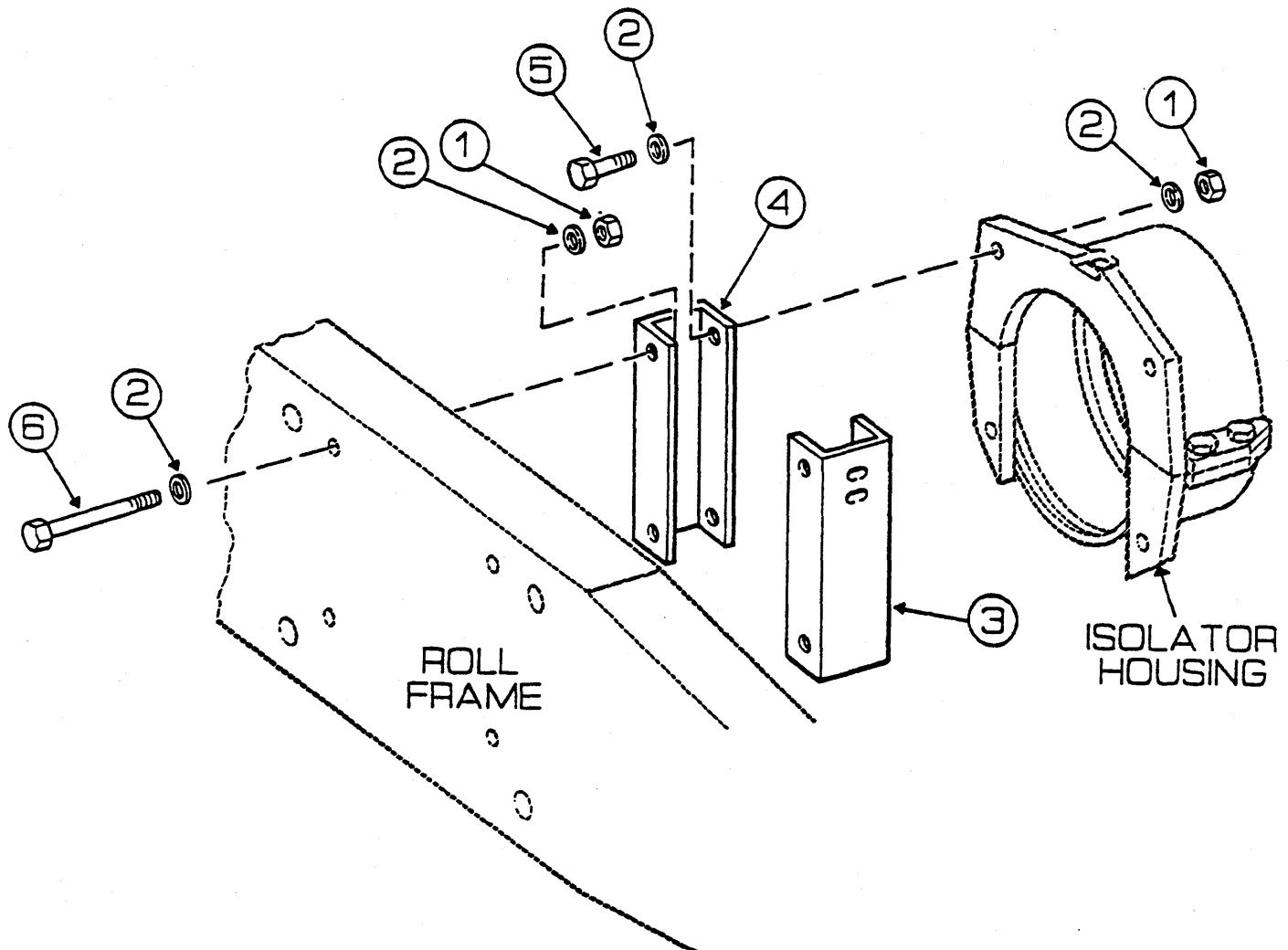


REX MODEL SP-848D ONLYFRONT FRAME - TRANSDUCER ASSEMBLY-VIB METER PICK-UP

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-31100-01	1	Link Bracket
2	102-10205-01	4	Spacer
3	298-00218-02	2	Rod End
4	298-02014-71	2	5/8" Lock Nut
5	102-08522-01	1	Threaded Rod
6	398-11000-72	2	5/8" Light Jam Nut
7	102-30267-01	1	Stop Bracket
8	398-20000-41	1	5/8" Lock Washer
9	398-03000-63	1	Cotter Pin
10	298-02034-71	7	1/4" Lock Nut
11	502-02930-80	1	Core Stack - Oscillating
12	102-08521-01	8	Shim - .005
13	102-08521-02	8	Shim - .050
14	102-08728-01	1	Transformer Resonator Coil
15	298-00086-17	4	Connector
16	398-99007-64	1	Loom 3/8" X 18" Long
17	298-00099-93	3	1/4" X 1" Hex Hd CS
18	502-02931-80	1	Core Stack - Stationary
19	298-08521-34	2	Retaining Ring
20	298-00286-02	2	Ball Bearing - Sealed
21	298-00173-93	3	5/16" X 3/4" Hex Hd CS
22	398-20000-39	3	5/16" Lock Washer
23	102-10934-01	1	Brkt-Amplitude Indicator Mounting
24	398-11000-22	2	1/2" Nut
25	398-01000-35	2	1/2" X 1-1/2" Carriage Bolt
26	102-08520-01	1	Shaft
27	102-04748-01	1	Mounting Frame
28	298-00165-93	4	1/4" X 2" Hex Hd CS Ht
29	402-01728-02	1	Frame - Oscillating
30	398-95000-18	1	Key
31	398-17000-07	1	1/4" X 3/8" Cup Pt Setscrew
32	298-00138-93	1	5/8" X 3" Hex Hd CS
33	398-08000-07	2	Lub Fitting
34	298-00125-93	1	5/8" X 2" Hex Hd CS

REX MODEL SP-848D & SP-848DH
FRONT FRAME - SUPPORT FRAMES-ROLL ASSEMBLY

B0675

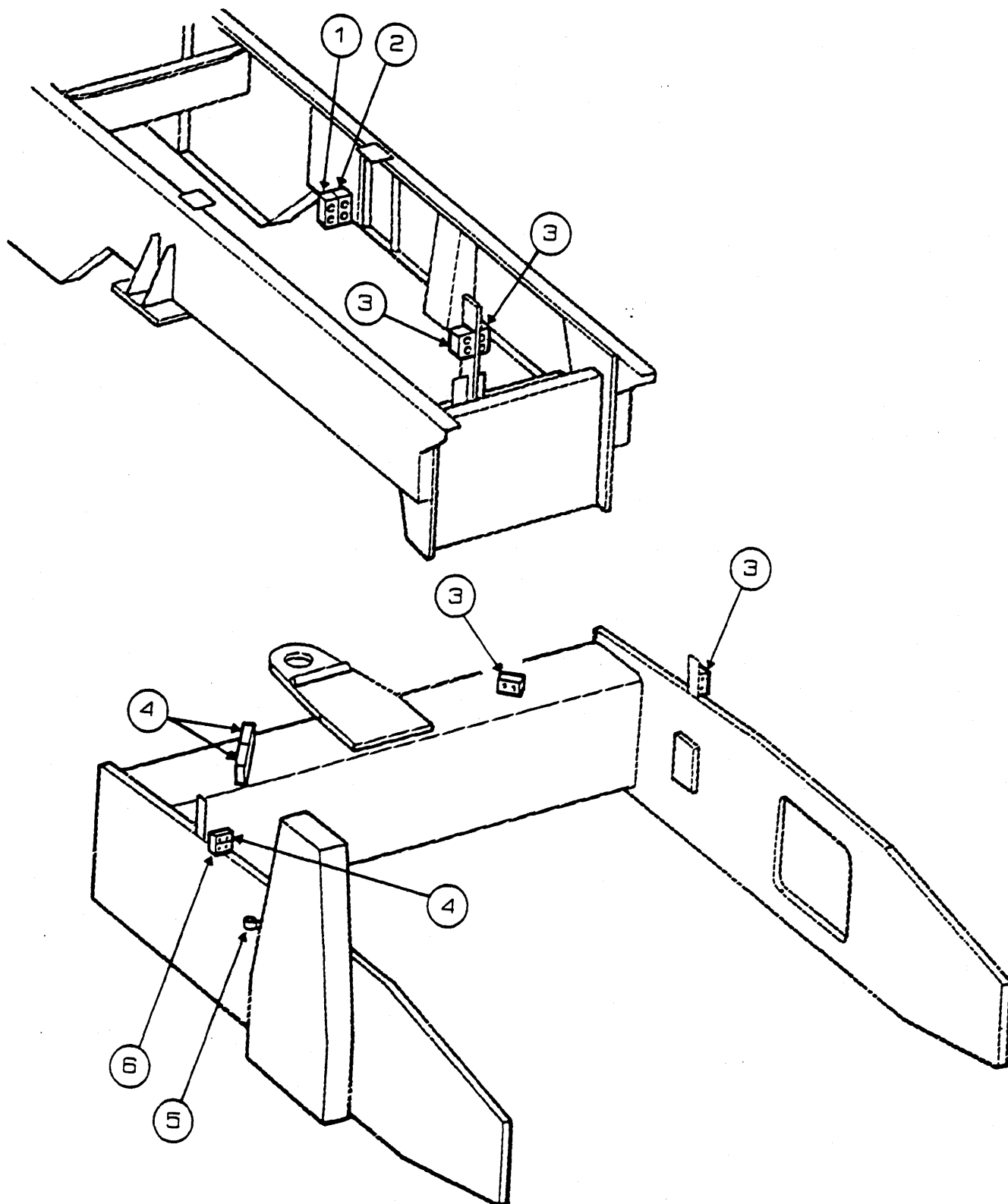


REX MODEL SP-848D & SP-848DHFRONT FRAME - SUPPORT FRAMES-ROLL ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-02032-71	8	7/8" Lock Nut
2	298-00038-97	16	7/8" Washer - Hardened
3	102-31036-02	1	Frame Support
4	102-31036-01	3	Frame Support
5	298-00183-93	8	7/8" X 2-1/2" Hex Hd CS
6	298-00211-93	8	7/8" X 5-1/2" Hex Hd CS

FRONT FRAME - HOSE CLAMPS

B0652

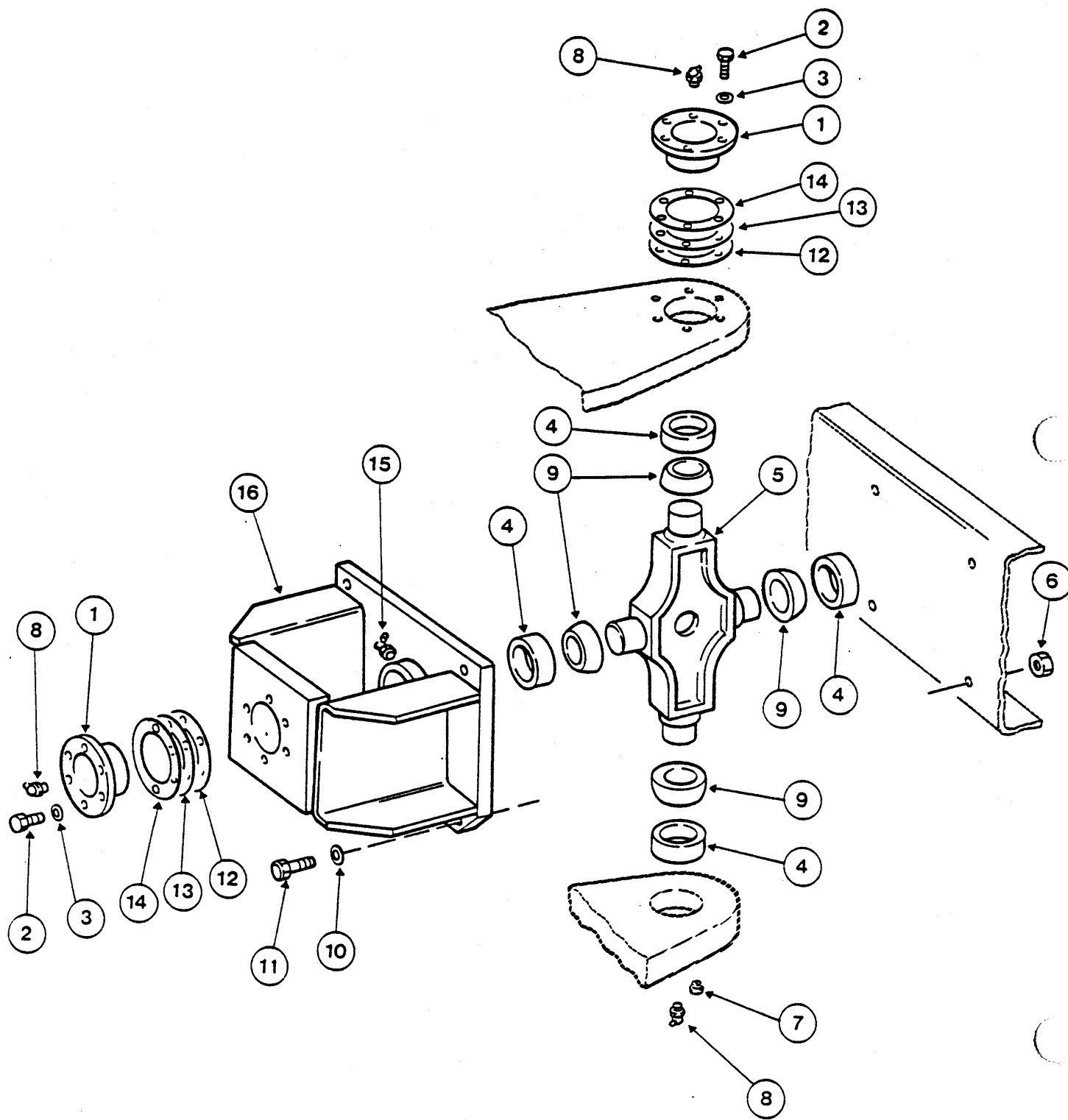


FRONT FRAME - HOSE CLAMPS

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-10908-14	1	Clamp, Twin 1-1/8" X 1-1/8"
2	102-10908-13	1	Clamp, Bottom 1-1/2" X 1-1/2"
3	102-10908-09	4	Clamp, Twin 1-1/2" X 1-1/2"
4	102-10908-12	3	Clamp, Twin 1-1/2" X 1-3/16"
5	298-09054-86	1	Clamp, Tube 1-1/2"
6	102-10908-15	1	Clamp, Bottom 1-1/2" X 1-3/16"

REX MODEL SP-848D & SP-848DH
FRONT FRAME - ARTICULATING JOINT ASSEMBLY

B0645

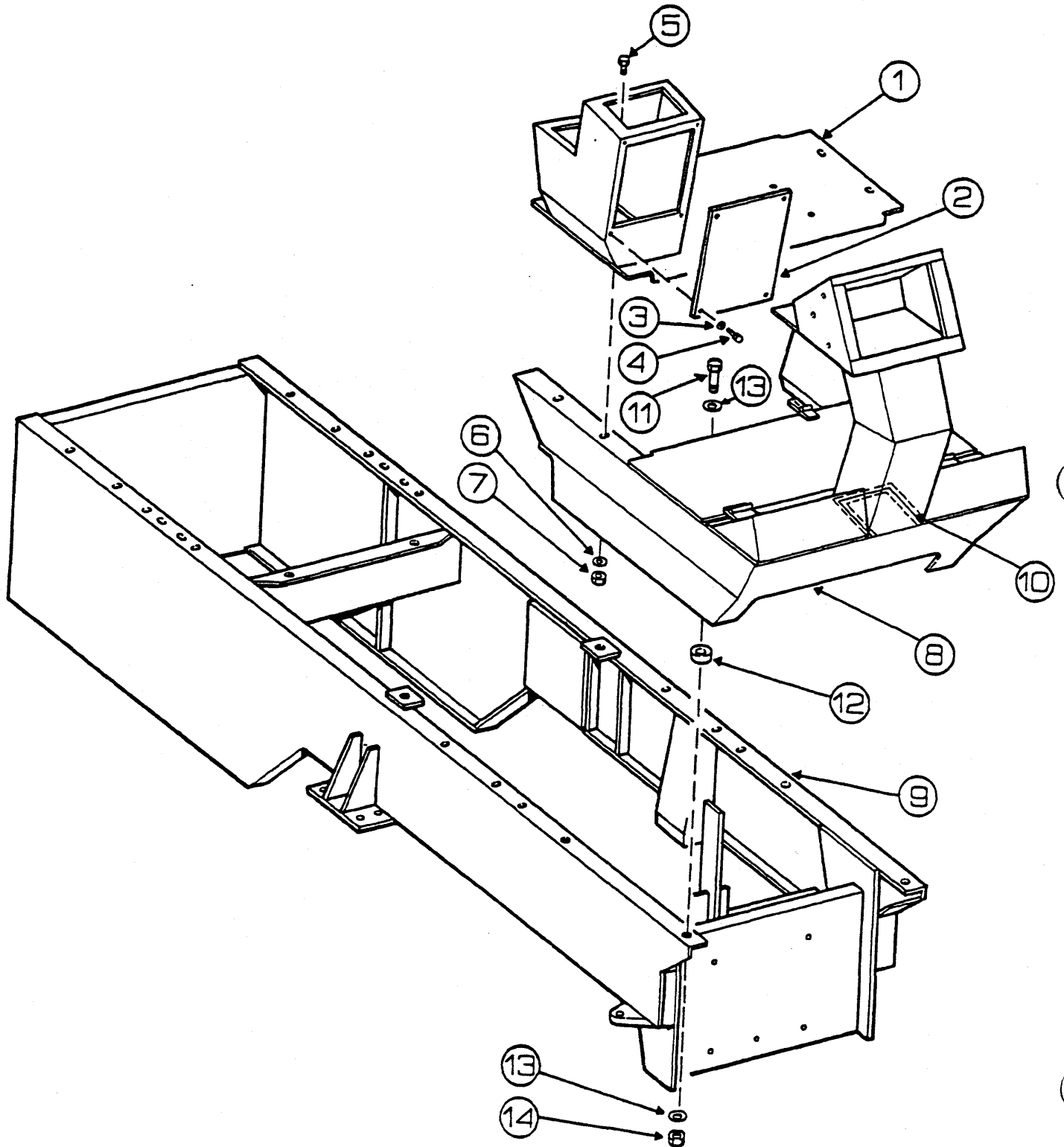


REX MODEL SP-848D & SP-848DHFRONT FRAME - ARTICULATING JOINT ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	402-01775-02	2	Bearing Retainer
2	398-02002-28	12	1/2" X 2" Hex Hd Ht CS
3	298-00039-97	12	1/2" Hardened Washer
4	298-10028-02	4	Outer Ring Bearing
5	402-02616-04	1	Articulating Cross
6	298-02035-71	5	3/4"-10 Locknut
7	398-14005-63	2	1/8" Sq Steel Plug
8	398-08000-19	3	Lub Fitting - 90 Deg
9	298-10027-02	4	Inner Ring Bearing
10	298-00042-97	5	3/4" Hardened Washer
11	298-00133-93	5	3/4" X 3" Hex Hd Ht PI CS
12	102-31459-03	12	Shim .020
13	102-31459-02	16	Shim .010
14	102-31459-01	8	Shim .005
15	398-08000-11	1	Lub Fitting - 45 Deg
16	502-06854-80	1	Housing - Bearing

MAIN FRAME - FRAME AND PLATFORM ASSEMBLY

B0670

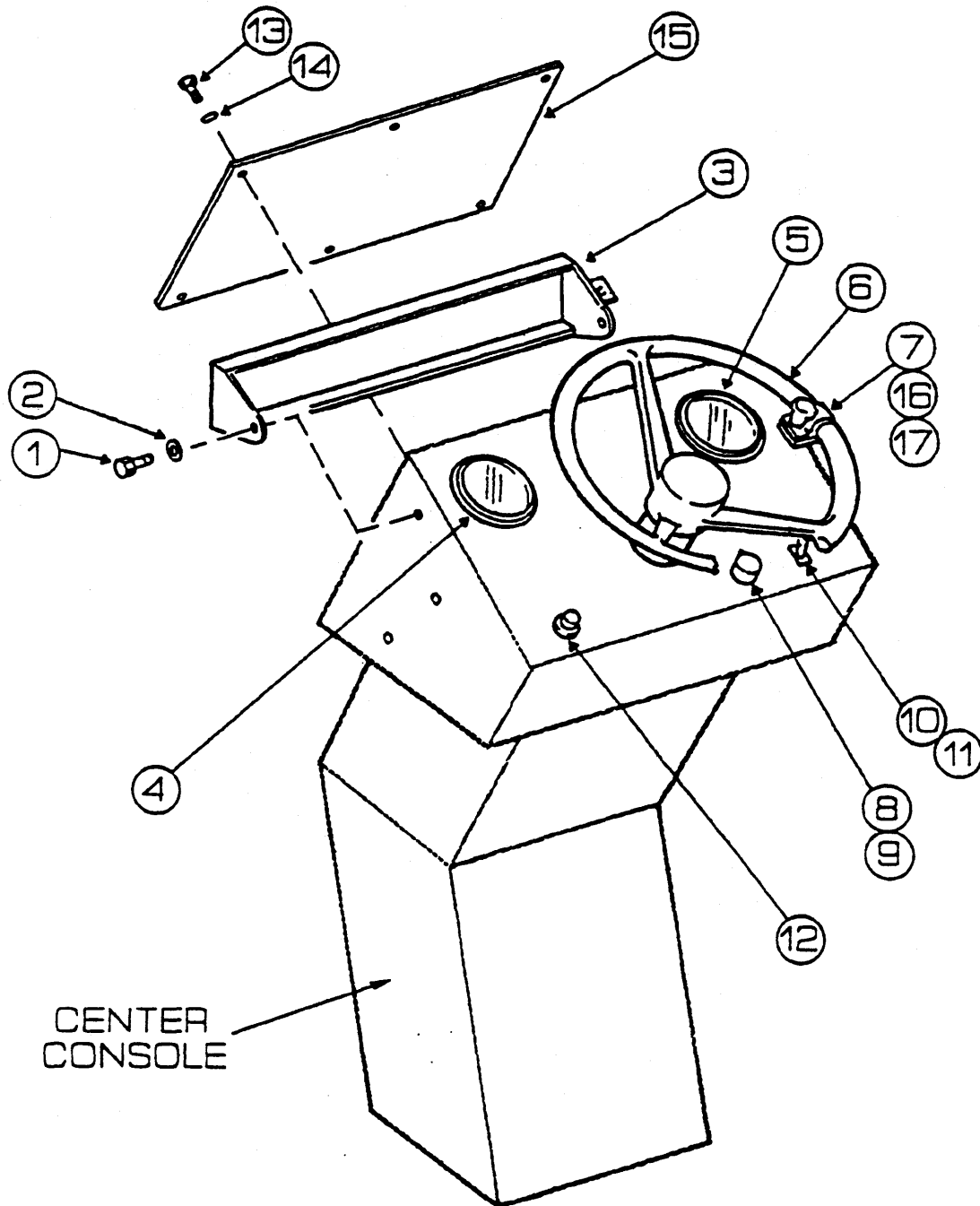


MAIN FRAME - FRAME AND PLATFORM ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	502-20813-80	1	Seat Platform
2	102-31669-01	1	Cover
3	398-20000-91	4	1/4" Zn Pl Washer
4	298-00174-93	4	1/4"-20 X 5/8" Zn Pl CS
5	298-00048-93	4	3/8"-16 X 1" Ht Hex Hd CS
6	298-20000-66	4	3/8" Zn Pl Washer
7	298-02065-71	4	3/8"-16 Flgd Lock Nut
8	502-09298-80	1	Platform Assembly
9	502-07177-80	1	Frame
10	X203699	1	Channel - Rubber
11	298-00110-93	4	3/8" X 2-1/2" Hex Hd CS
12	298-05763-68	4	Isolator
13	298-00034-97	8	3/8" Flat Washer
14	298-02065-71	4	3/8" Flg Lock Nut

MAIN FRAME - CENTER CONSOLE ASSEMBLY

B0665

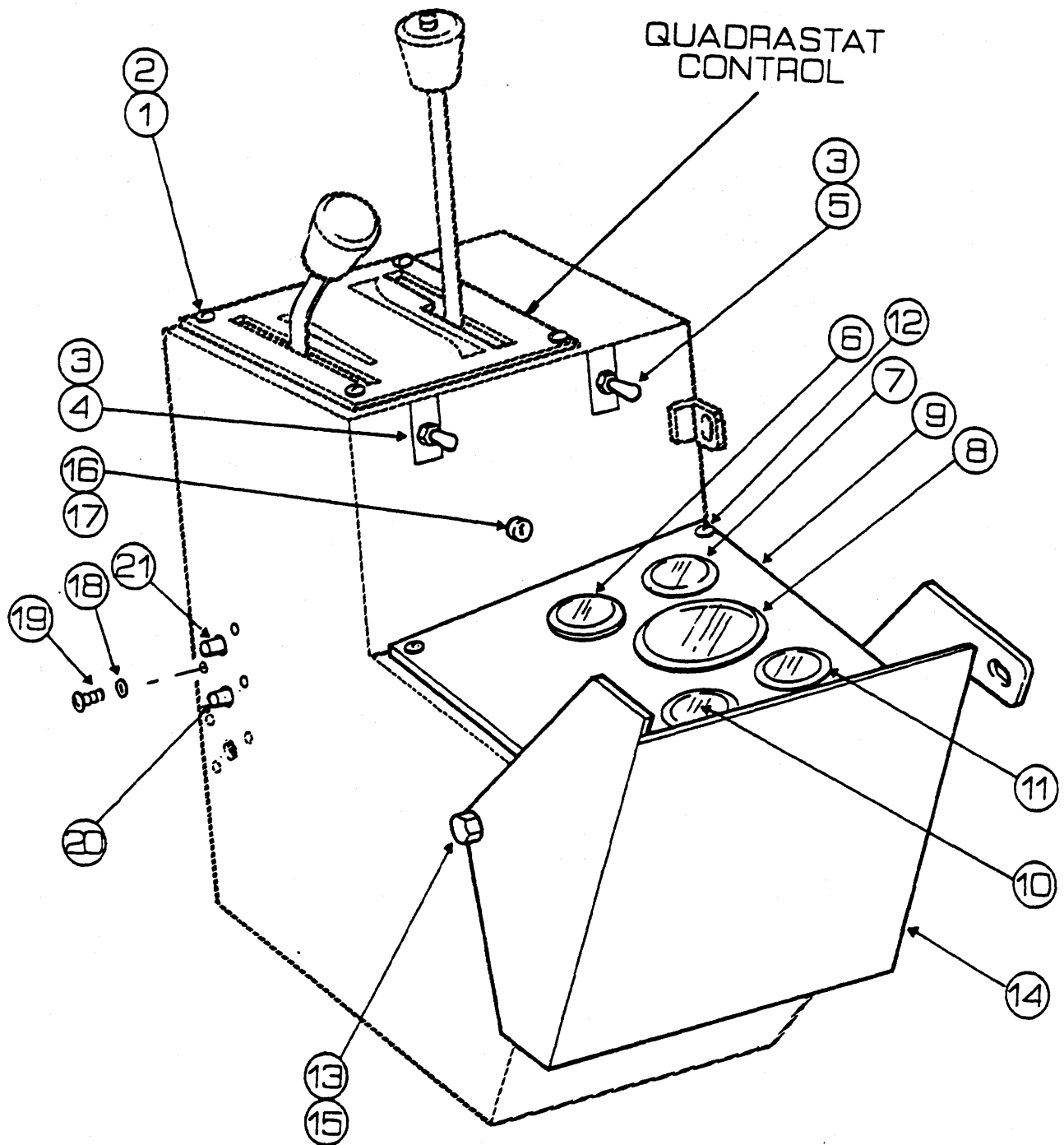


MAIN FRAME - CENTER CONSOLE ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-00104-93	2	3/8" X 1" Zn Pl CS
2	398-20000-66	2	3/8" Washer
3	502-30149-80	1	Cover, Console
4	602-03796-01	1	Amplitude Meter (SP848D Only)
5	602-03795-01	1	Vib Frequency Meter
6	298-00453-47	1	Steering Wheel
7	298-00278-47	1	Steering Wheel Knob
8	298-16222-17	1	Rheostat
9	298-00124-17	1	Knob
10	298-06159-17	1	DPST Toggle Switch
11	298-00052-17	1	Boot Shield - Toggle Switch
12	298-06067-17	1	Horn Push Button Kit
13	298-00093-93	6	1/4" X 3/4" Zn Pl CS
14	298-20000-36	6	1/4" Lock Washer
15	102-31671-01	1	Cover
16	398-01001-70	2	1/4" X 3/4" Carr Bolt
17	298-00044-71	2	Acorn Nut

MAIN FRAME - SIDE CONSOLE AND CONTROLS ASSEMBLY

B0666

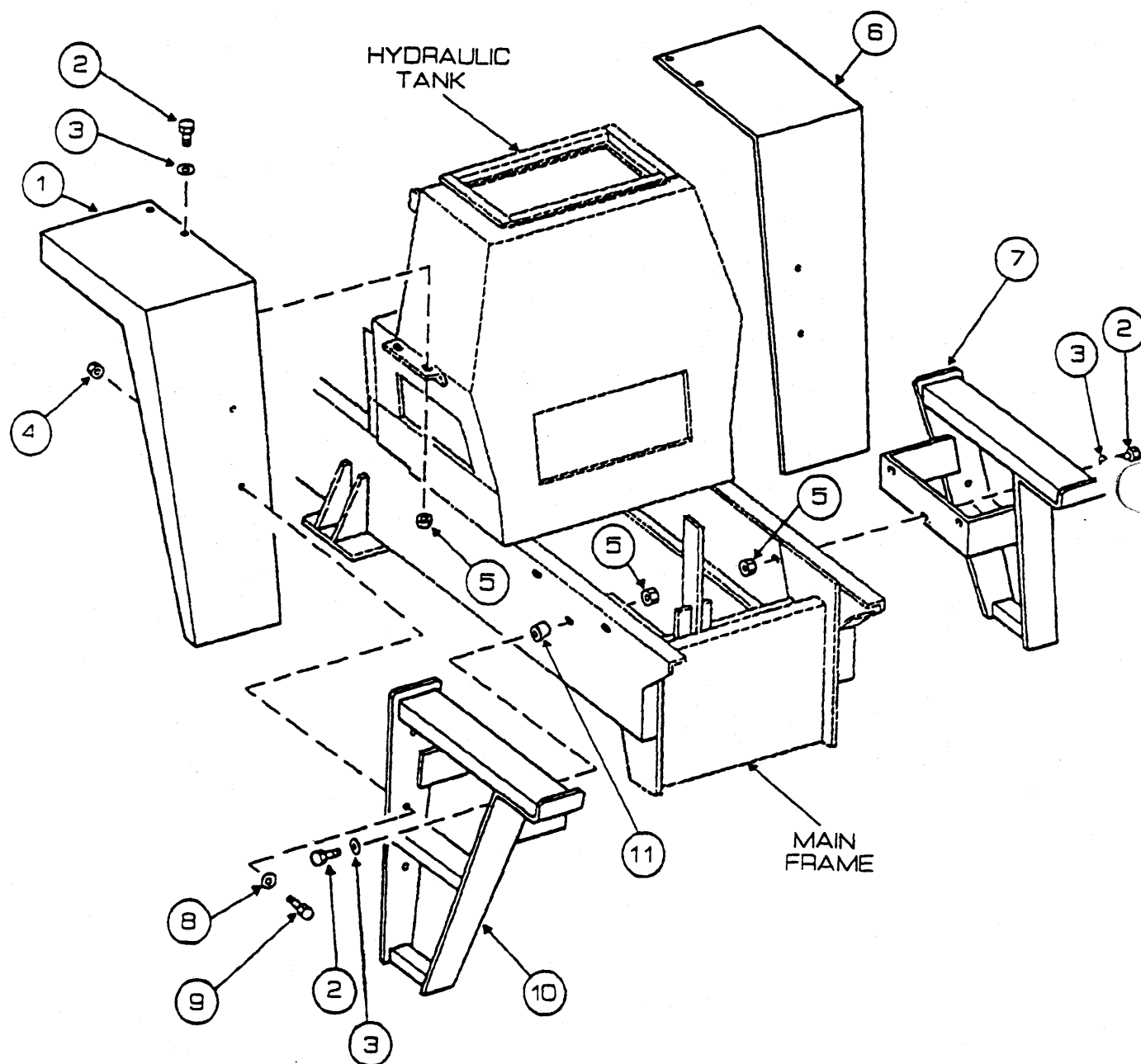


MAIN FRAME - SIDE CONSOLE AND CONTROLS ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-00098-93	4	1/4" X 3/4" Zn Pl CS
2	298-02068-71	4	1/4"-20 Ca Pl Flgd Lock Nut
3	298-00052-17	2	Boot - Toggle Switch
4	298-06139-17	1	SPST Toggle Switch
5	298-06159-17	1	DPST Toggle Switch
6	298-03040-17	1	Fuel Gauge
7	298-06253-17	1	Engine Temp Gauge
8	298-03041-17	1	Tach/hour Meter Gauge
9	102-31728-01	1	Panel
10	298-06251-17	1	Voltage Gauge
11	298-06252-17	1	Oil Pressure Gauge
12	398-02077-49	4	#10 Self Tapping Screw
13	298-02065-71	2	3/8"-16 Ca Pl Flgd Lock Nut
14	502-30164-80	1	Cover
15	298-00104-93	2	3/8"-16 Zn Pl CS
16	212-00276-17	1	Ignition Switch
17	298-06568-17	1	Limit Switch
18	398-20000-78	4	#8 Lock Washer
19	398-10002-24	4	#8-32 X 3/4" Rd Hd CS
20	298-05004-17	1	2 Amp Circuit Breaker
21	298-05005-17	1	20 Amp Circuit Breaker

MAIN FRAME - FENDERS AND LADDERS

B0667

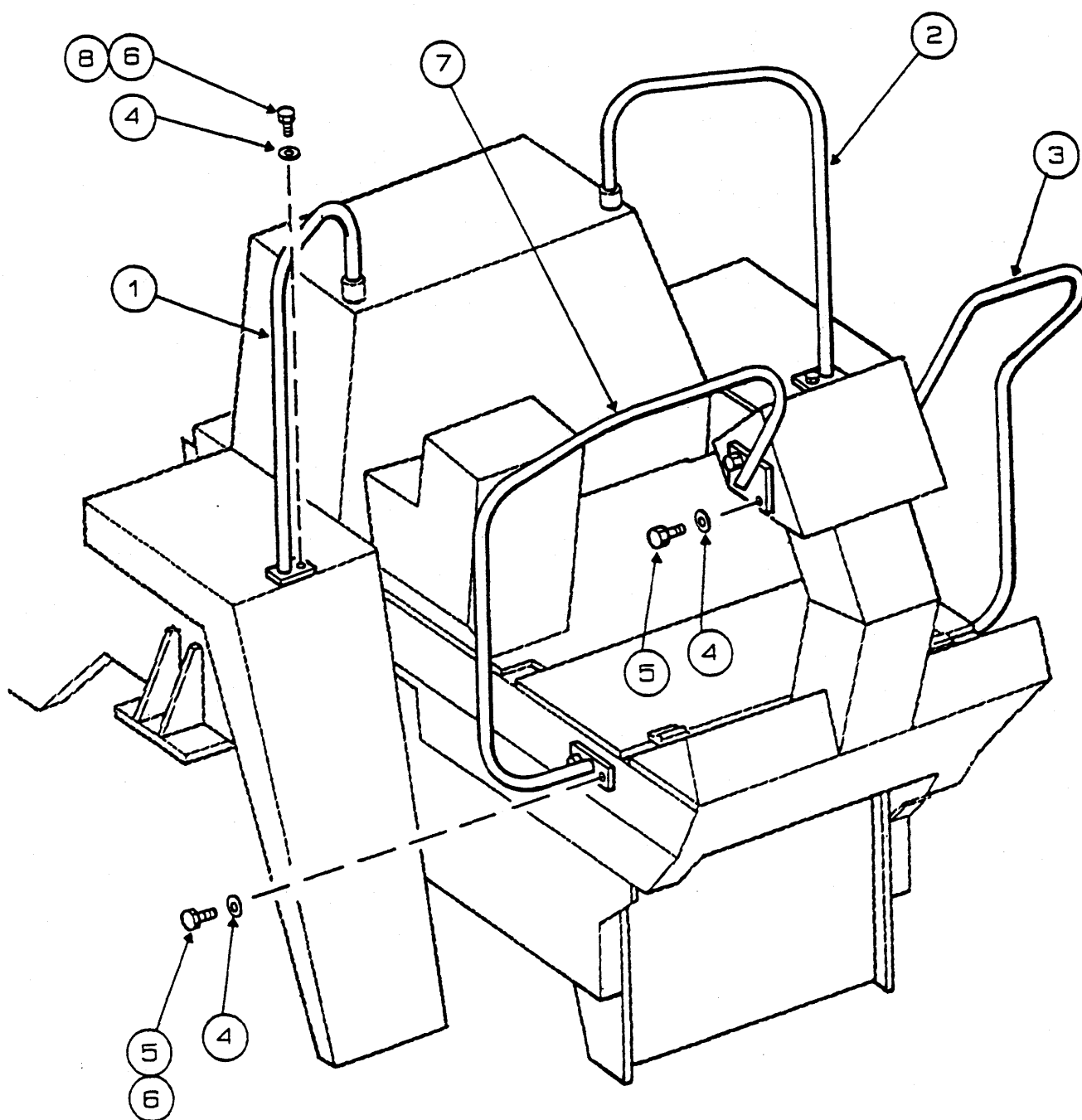


MAIN FRAME - FENDERS AND LADDERS

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	502-20824-80	1	Fender, L.H.
2	298-00113-93	6	1/2"-13 X 1" Zn Pl CS
3	298-00039-97	6	1/2" Zn Pl Washer
4	298-02065-71	4	3/8"-16 Ca Pl Lock Nut
5	298-02063-71	6	1/2"-13 Ca Pl Lock Nut
6	502-20824-81	1	Fender, R.H.
7	502-09293-80	1	Ladder, R.H.
8	298-20000-66	6	3/8" Zn Pl Washer
9	298-00104-93	6	3/8"-16 X 1" Zn Pl CS
10	502-09293-81	1	Ladder, L.H.
11	102-13104-01	4	Spacer

MAIN FRAME - HANDRAILS, FRONT/REAR

B0668

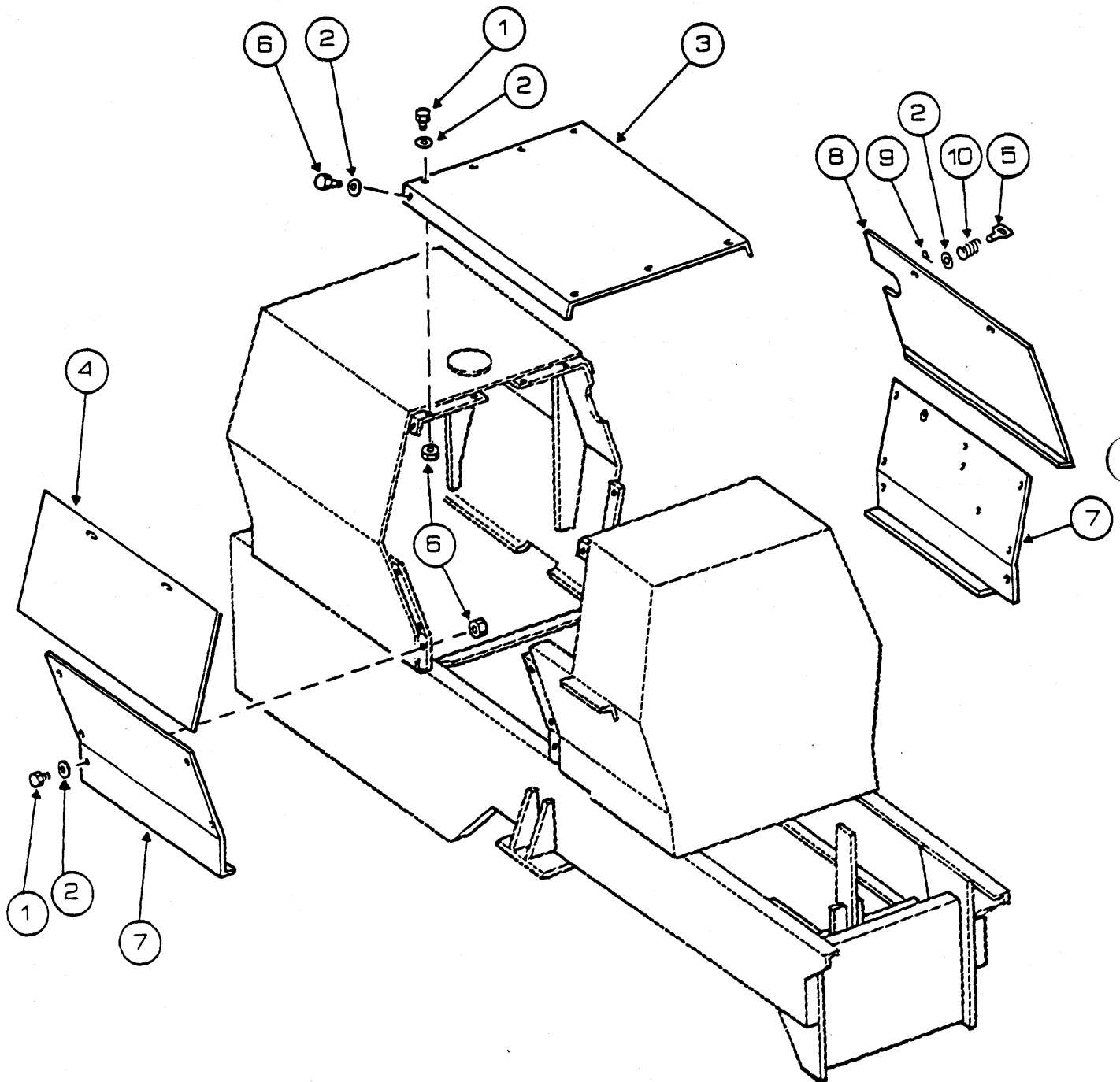


MAIN FRAME - HANDRAILS, FRONT/REAR

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	502-30198-80	1	Handrail, R.H. Rear
2	502-30198-81	1	Handrail, L.H. Rear
3	502-09374-80	1	Handrail, L.H. Front
4	298-20000-66	10	3/8" Zn Pl Washer
5	298-00106-93	4	3/8"-16 X 1-1/2" Zn Pl CS
6	298-02065-71	6	3/8"-16 Ca Pl Flgd Lock Nut
7	502-09374-81	1	Handrail, R.H. Front
8	298-00104-93	2	3/8"-16 X 1" Zn Pl CS

MAIN FRAME - ENGINE HOOD AND COVERS

B0669

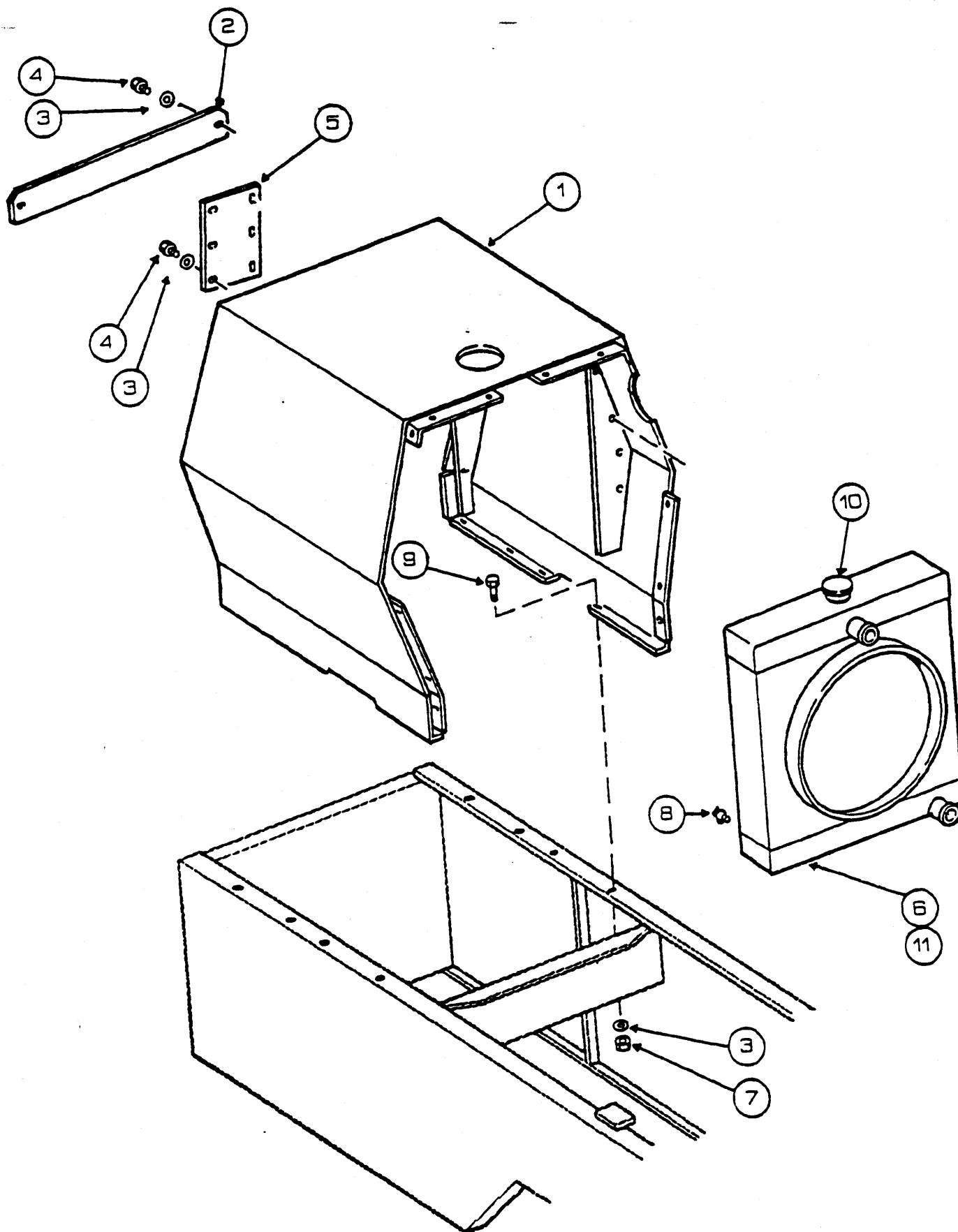


MAIN FRAME - ENGINE HOOD AND COVERS

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-00104-93	23	3/8"-16 X 1" Zn Pl CS
2	298-20000-66	27	3/8" Zn Pl Washer
3	102-50176-01	1	Hood, Engine
4	102-31763-01	1	Engine Access Panel - Upper R.H.
5	102-09607-02	4	Clip, Fastener
6	298-02065-71	23	3/8"-16 Ca Pl Flgd Lock Nut
7	102-50411-01	2	Engine Access Panel Lower
8	102-31763-01	1	Engine Access Panel Upper L.H.
9	398-03000-12	4	1/8" X 3/4" Cotter
10	X6860	4	Spring

MAIN FRAME - RADIATOR, SHROUD AND BRACE

B0649

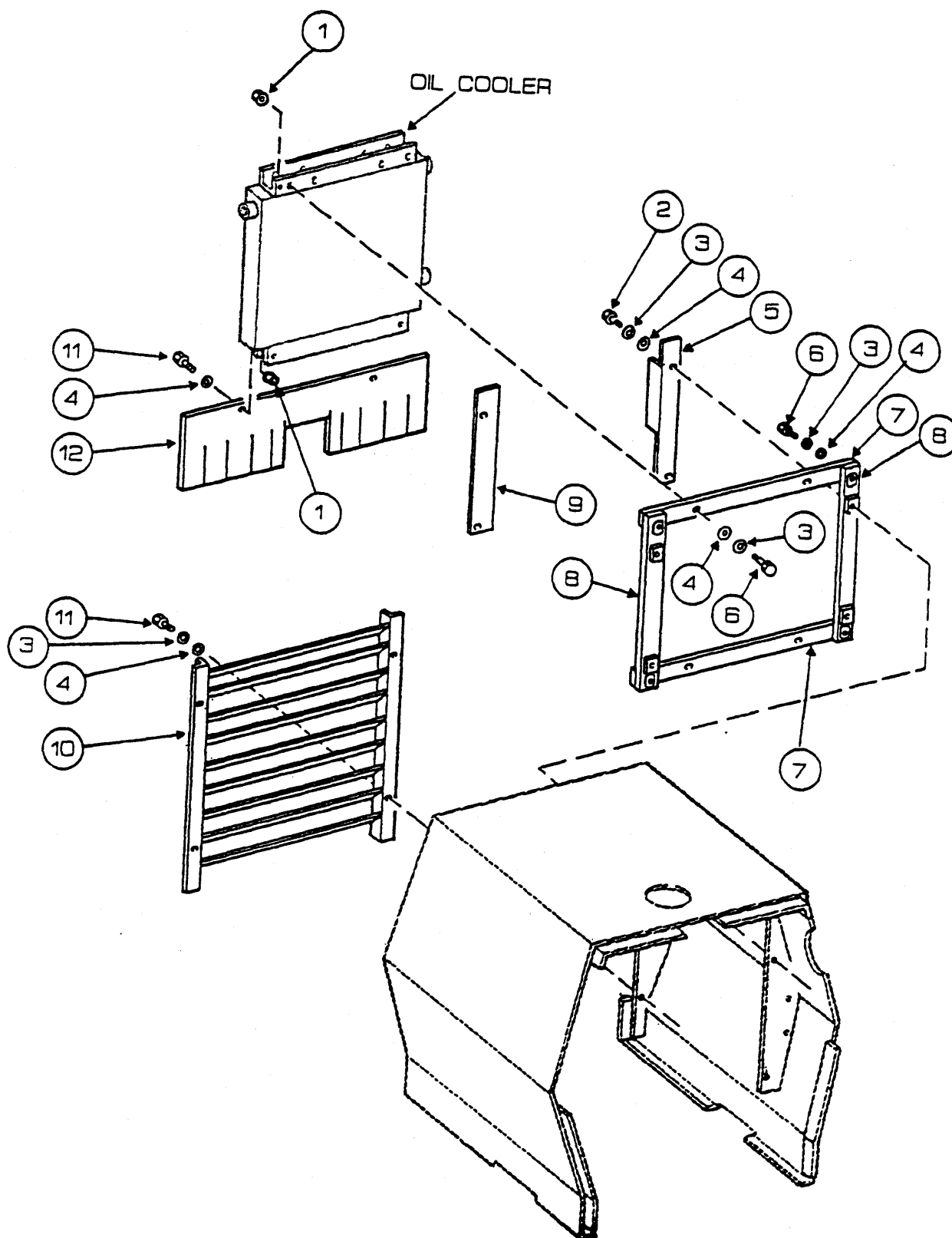


MAIN FRAME - RADIATOR, SHROUD AND BRACE

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	502-09371-80	1	Shroud - Rad. Pump
2	102-11200-01	1	Strip - Radiator Baffle
3	298-20000-66	22	3/8" Zn Pl Washer
4	298-00103-93	14	3/8" X 3/4" Zn Pl CS
5	102-13000-01	2	Strip - Raditor Support
6	102-50395-01	1	Radiator Includes Items 10 & 11
7	298-02065-71	8	3/8"-16 Flgd Lock Nut
8	298-00020-98	1	Radiator Drain Cock
9	298-00105-93	8	3/8" X 1-1/4" Zn Pl CS
10	298-05177-92	1	Radiator Cap
11	102-50395-11	1	Fan Shroud

MAIN FRAME - OIL COOLER, BRACES AND GRILLE

B0648

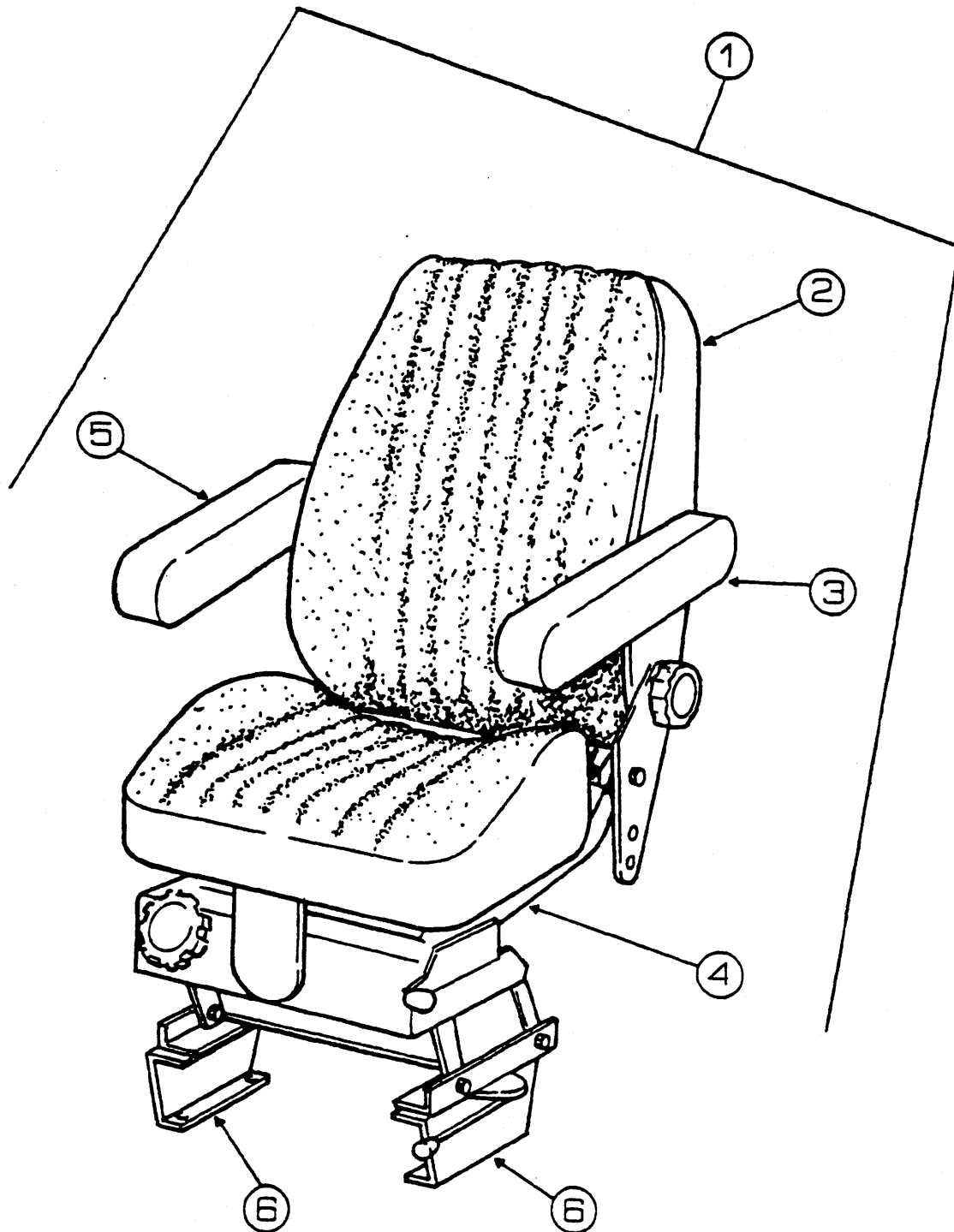


MAIN FRAME - OIL COOLER, BRACES AND GRILLE

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-02065-71	6	3/8"-16 Ca PI Flgd Locknut
2	298-00106-93	4	3/8"-16 X 1-1/2" Zn PI CS
3	398-20000-12	16	3/8" Zn PI Lock Washer
4	298-20000-66	18	3/8" Zn PI Washer
5	102-31745-01	1	Baffle - Oil Cooler
6	298-00104-93	8	3/8"-16 X 1" Zn PI CS
7	102-31566-01	2	Support - Oil Cooler
8	502-30071-80	2	Support - Oil Cooler
9	102-31746-01	1	Baffle - Oil Cooler
10	502-20482-80	1	Rear Grille
11	298-00103-93	6	3/8-16" X 3/4" Zn PI CS
12	102-31739-01	1	Baffle

MAIN FRAME - OPERATOR'S SEAT

B0644



MAIN FRAME - OPERATOR'S SEAT

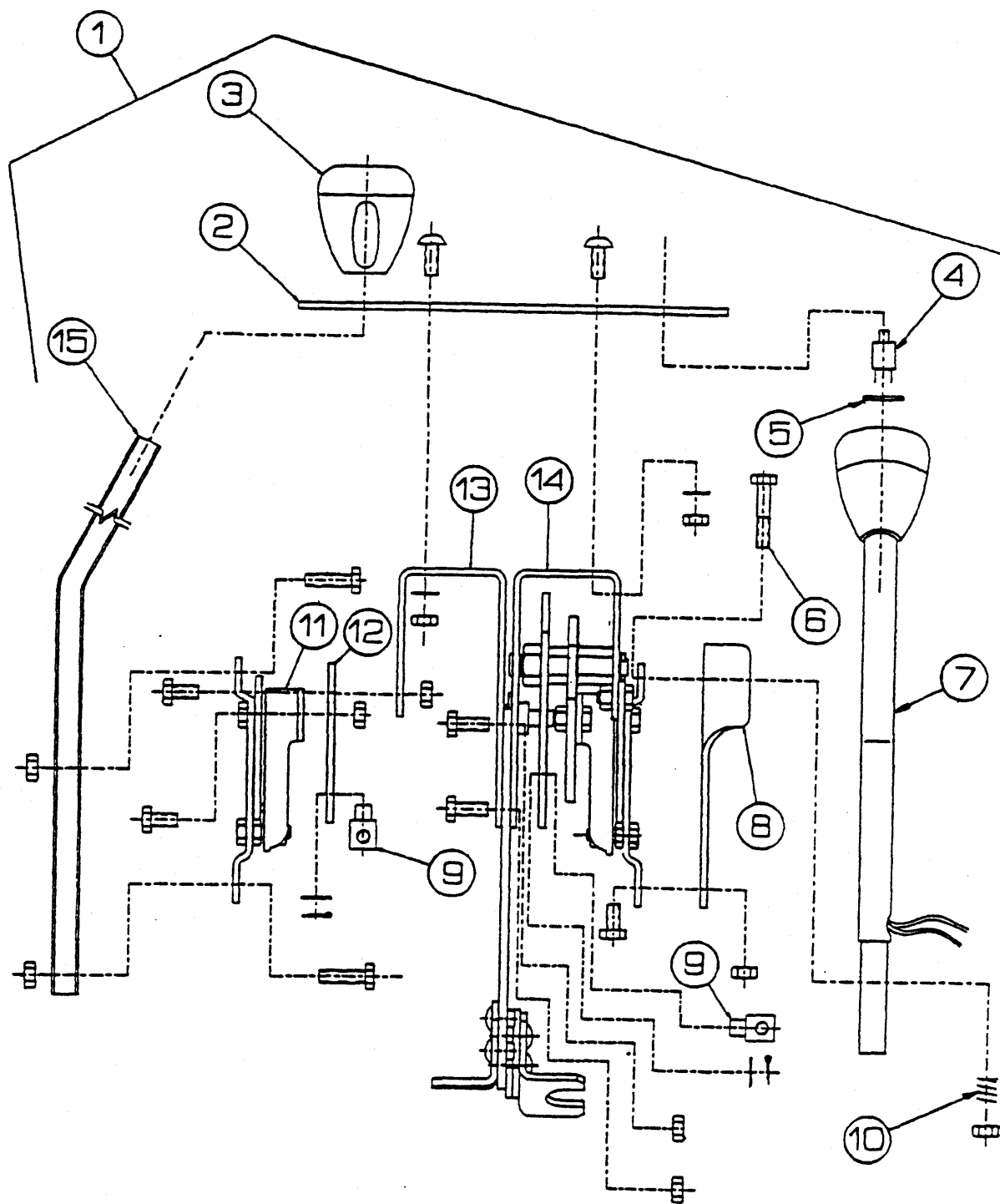
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12947-01	1	Operator Seat Includes Items 2 Thru 5
2	102-12947-11	1	Back Cushion
3	102-12947-12	1	Arm - Left Hand
4	102-12947-13	1	Seat Cushion
5	102-12947-14	1	Arm - Right Hand
6	102-31667-01	2	Support Seat

**NOTE**

When Ordering Back Cushion Or Seat Cushion You Must Specify Black Vinyl Facing And Silver Body.

MAIN FRAME - QUADRASTAT CONTROL

B0684

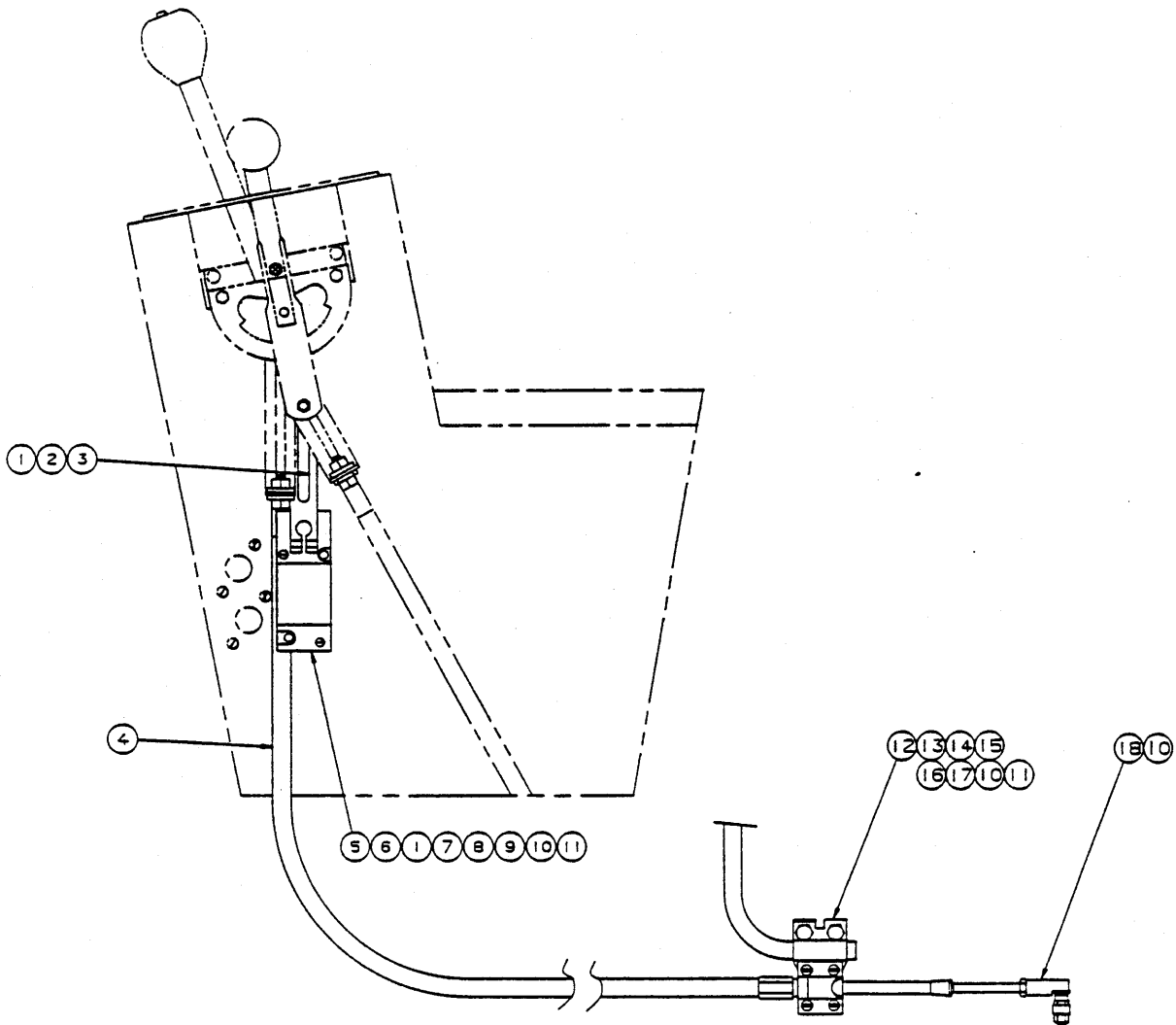


MAIN FRAME - QUADRASTAT CONTROL

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-31689-01	1	Quadrastat Control Includes Items 2 Thru 15
2	102-31689-11	1	Gate Plate
3	112-10130-43	1	Knob
4	102-31689-12	1	Switch - Push Button
5	102-31689-13	1	Retaining Ring
6	102-31689-14	1	Bolt
7	102-31689-15	1	Lever, Knob & Switch Assembly
8	102-31689-16	1	Input Adapter
9	102-11714-13	2	Swivel
10	102-31689-17	1	Spring
11	112-10130-47	1	Friction Control
12	102-31689-18	1	Output Lever
13	112-10130-49	1	Housing
14	102-31689-19	1	Control Sub Assembly
15	102-31689-20	1	Input Lever

MAIN FRAME - VIBRATORY CONTROL CABLE

B0676

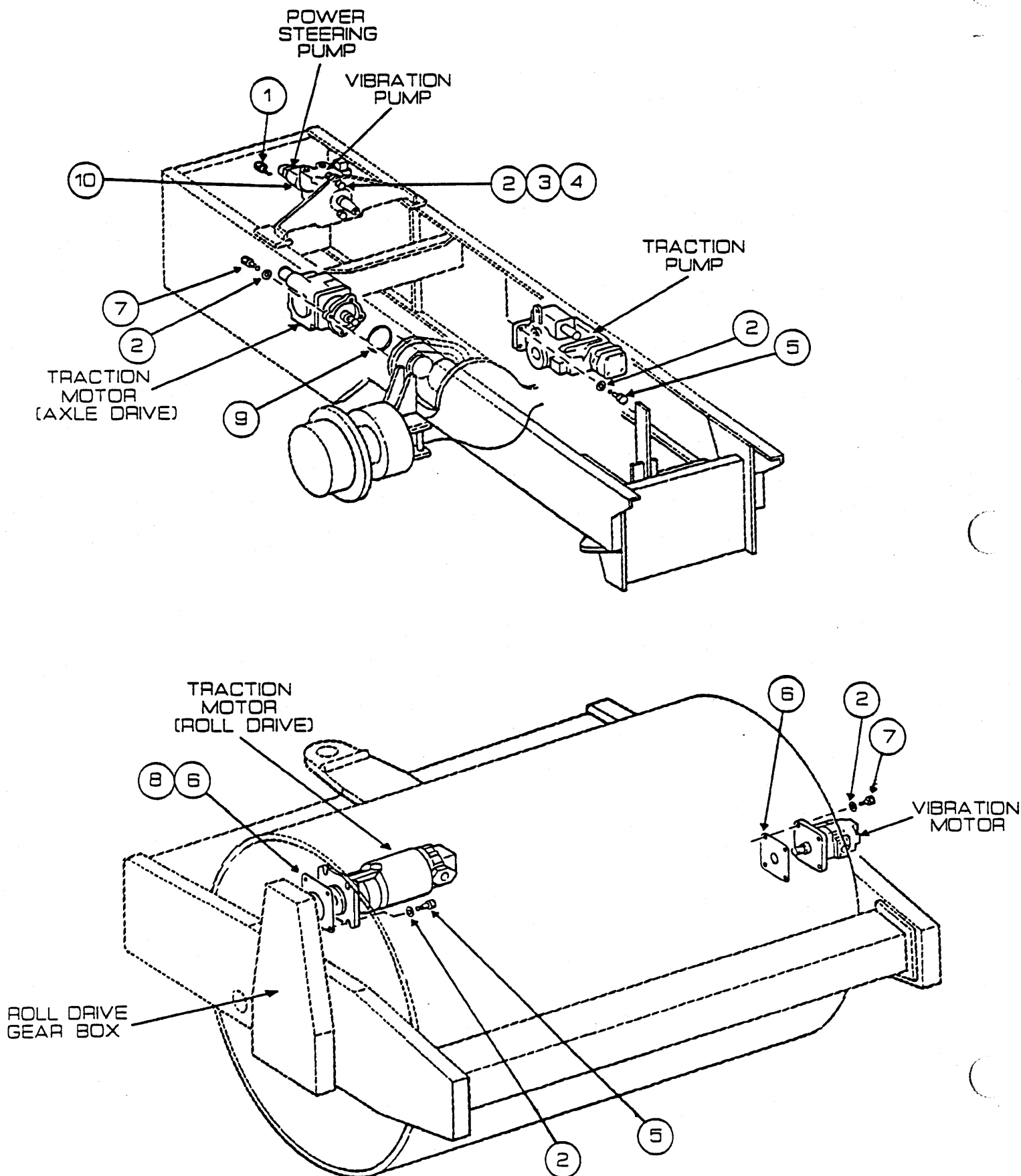


MAIN FRAME - VIBRATORY CONTROL CABLE

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	502-00360-80	1	Lever Arm
2	298-00176-93	1	1/4" X 1-1/4" Hex Hd CS
3	398-02034-71	2	1/4" Hex Nut
4	102-12843-01	1	Cable
5	398-02001-44	2	1/4" X 3/4" Hex Hd CS
6	398-20000-36	2	1/4" Flatwasher
7	298-06568-17	1	Limit Switch
8	102-31670-01	1	Mounting Bracket
9	398-02077-55	2	#10-24 X 1-1/4" Screw
10	398-11000-16	7	#10-24 Nut
11	398-20000-35	6	#10 Lock Washer
12	298-00157-47	1	Bracket - Cable Clamp
13	298-00099-93	2	1/4" X 1" Hh CS
14	398-11003-47	2	1/4" Hex Nut
15	398-20001-25	2	1/4" Lock Washer
16	298-00158-47	1	Cable Clamp
17	398-10000-48	4	#10-24 X 3/4" Screw
18	298-00276-02	1	Rod End

HYDRAULICS - PUMP AND MOTOR MOUNTING

B0660

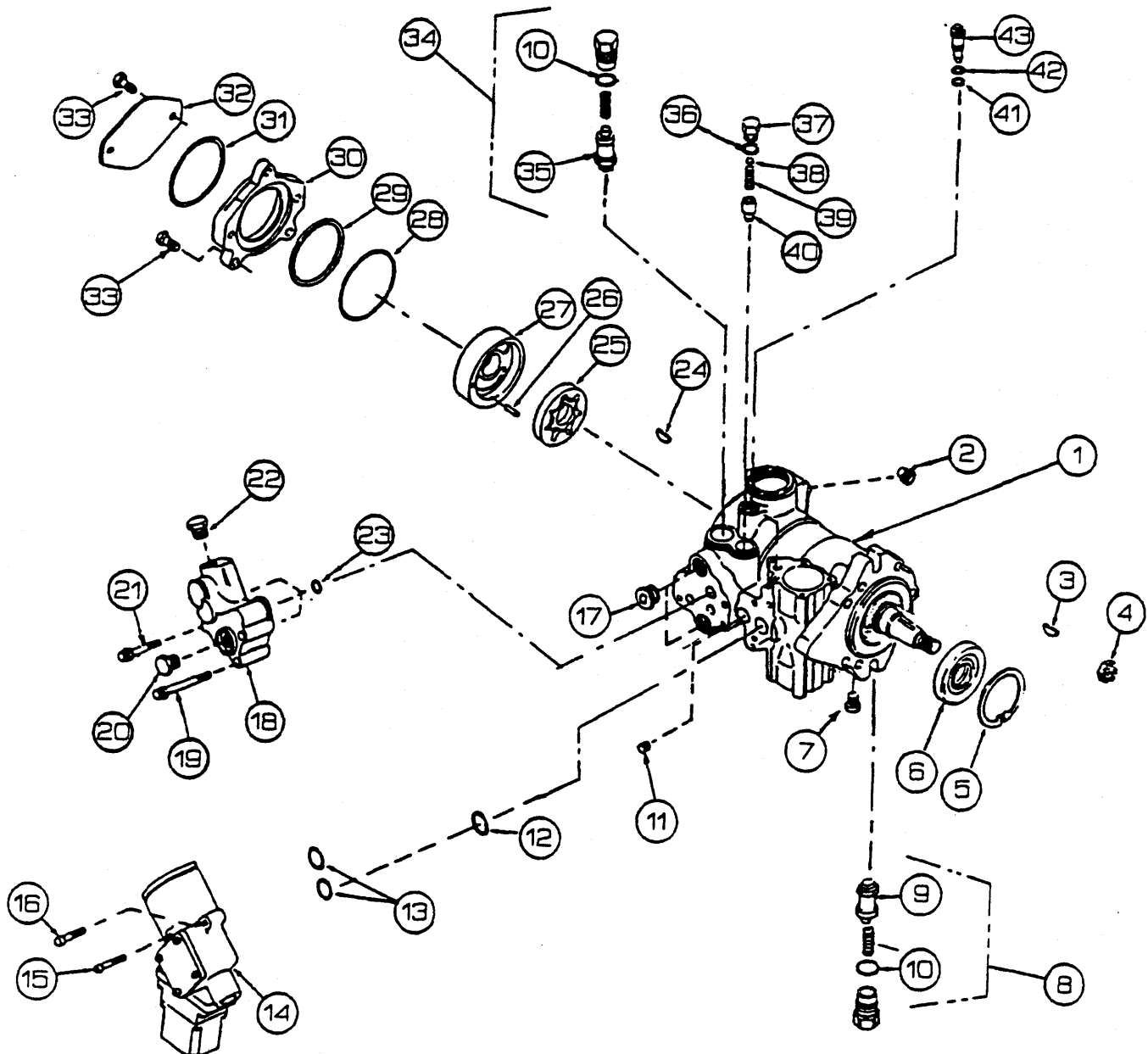


HYDRAULICS - PUMP AND MOTOR MOUNTING

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-00104-93	2	3/8" X 1" Hex Hd CS
2	298-00039-97	18	1/2" Flat Washer - Hardened
3	398-02002-28	2	1/2" X 2" Hex Hd CS
4	398-11000-89	2	1/2" Locknut
5	298-00115-93	8	1/2" X 1-3/4" Hex Hd CS
6	102-01781-01	2	Gasket
7	298-00114-93	8	1/2" X 1-1/2" Hex Hd CS
8	102-10126-01	1	Gasket
9	298-03587-68	1	O-Ring
10	298-03594-68	1	O-Ring

HYDRAULICS - VIBRATORY PUMP

B0655



HYDRAULICS - VIBRATION PUMP

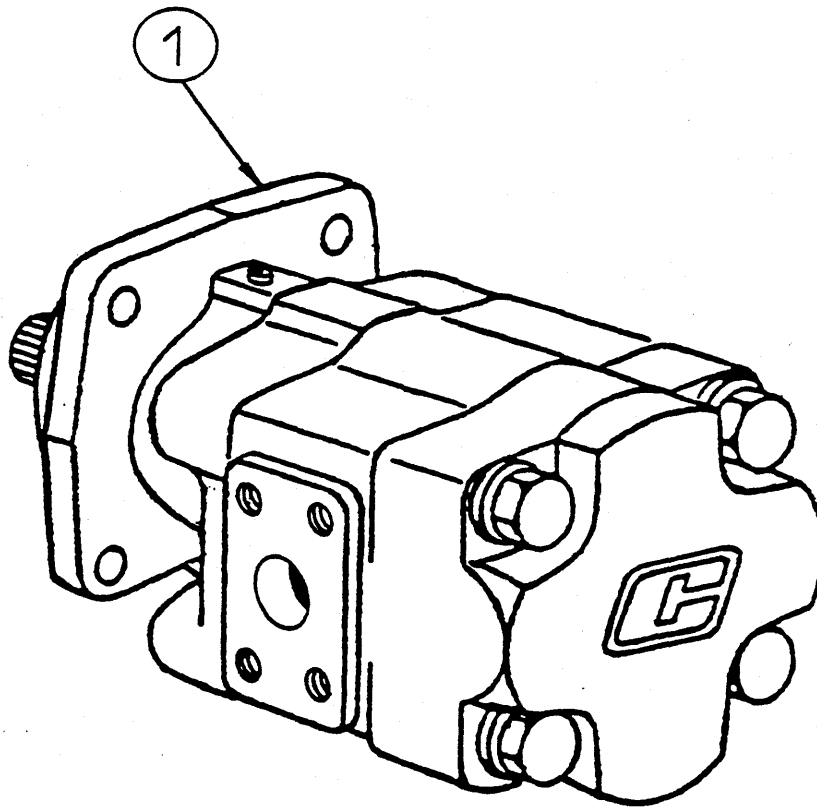
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12821-01	1	Pump - Variable Displacement Includes Items 2 Thru 43
2	102-12821-11	1	Plug
3	102-12821-21	1	Key
4	102-12966-16	1	Nut - Slotted
5	102-12821-14	1	Retaining Ring
6	102-12821-19	1	Lip Seal
7	102-12821-13	2	Plug
8	102-12821-37	1	Relief Valve Kit Consisting Of Items 9 & 10
9	102-12821-38	1	SCR Valve
10	102-11462-15	2	O-Ring
11	102-12821-33	1	Orifice/Screen
12	102-12821-20	1	O-Ring
13	102-11462-11	2	O-Ring
14	102-12821-29	1	EDC - Electric Displ. Control
15	102-12821-30	2	Screw
16	102-12821-31	2	Screw
17	102-12966-31	2	Plug
18	102-12821-25	1	Suction Filter Adaptor
19	102-12821-26	2	Screw
20	102-11462-19	2	Plug
21	102-12821-27	1	Screw
22	102-12966-31	1	Plug
23	102-11218-38	3	O-Ring
24	102-12821-24	1	Key
25	102-12821-22	1	Gerotor Assembly
26	102-12821-23	1	Pin
27	102-12821-18	1	Gerotor
28	102-12821-15	1	O-Ring
29	102-12821-16	1	Temper Load Ring
30	102-12821-34	1	Adapter
31	102-12821-35	1	O-Ring
32	102-12821-36	1	Cover Plate
33	102-11134-26	2	Screw
34	102-12821-37	1	Relief Valve Kit Consisting Of Items 10 & 35
35	102-12821-38	1	SCR Valve
36	102-11218-36	1	O-Ring
37	102-12821-12	1	Plug
38	102-12821-11	1	Relief Valve Shim Kit
39	102-04365-82	1	Charge Relief Valve Spring (Includes Item #40)
40		1	Relief Valve
41	102-11218-29	1	O-Ring
42	102-12821-17	1	Back-Up Ring
43	102-12821-28	1	Bypass Valve-No Orifice

536-70
(N1290)

SP-848D & SP-848DH SILVER SERIES

HYDRAULICS - VIBRATORY MOTOR

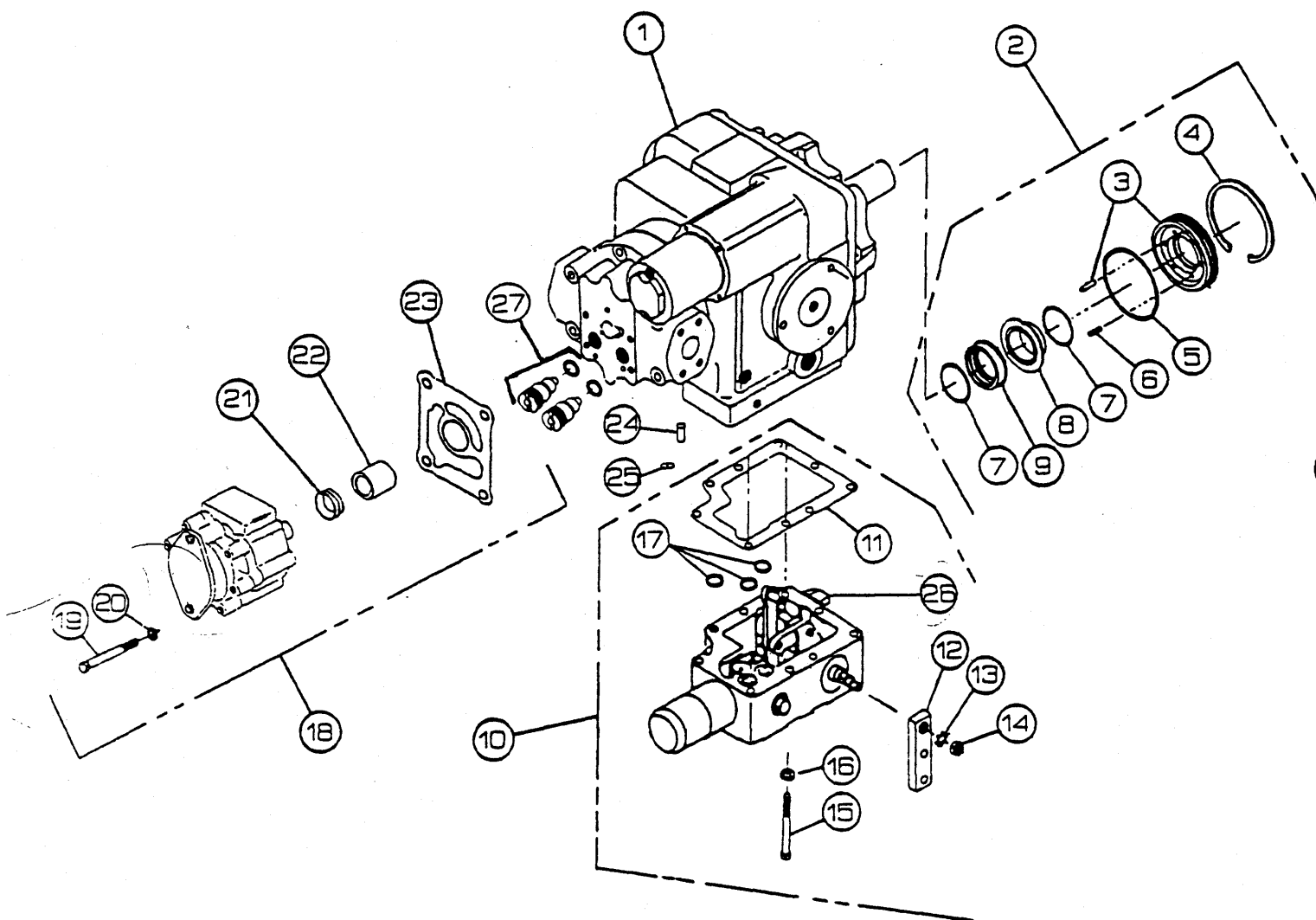
B0656



HYDRAULICS - VIBRATORY MOTOR

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12571-01	1	Motor - Fixed Displacement

B0658

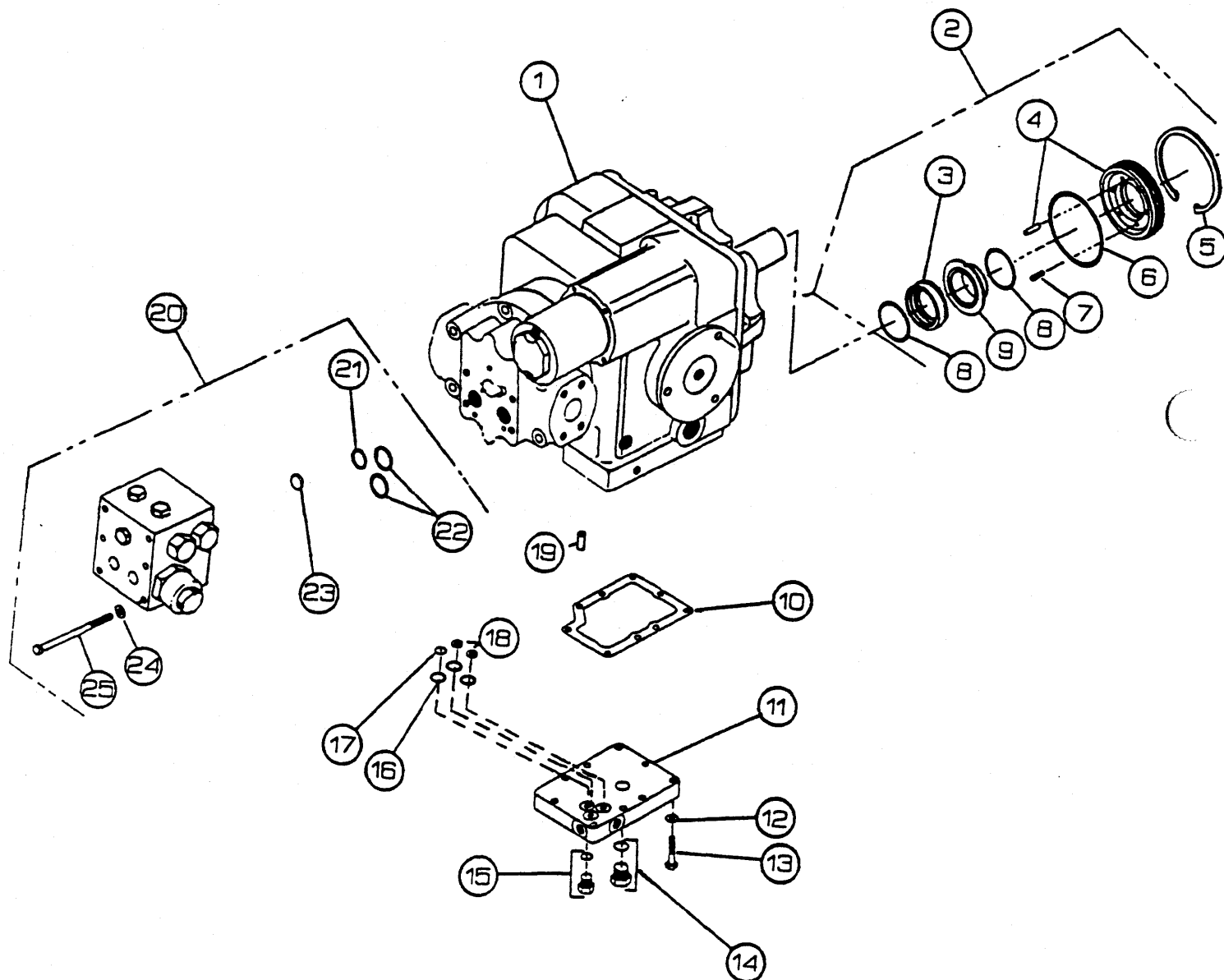


HYDRAULICS - TRACTION PUMP

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12823-01	1	Pump - Variable Displacement Includes Items 2 Thru 23
2	102-04365-02	1	Seal Kit Consisting Of Items 3 Thru 9
3	102-12823-11	1	Seal Retainer
4	102-12823-12	1	Retaining Ring
5	102-12823-13	1	O-Ring
6	102-11465-27	1	Spring
7	102-10458-12	2	O-Ring
8	102-12823-14	1	Stationary Seal
9	102-12823-15	1	Rotating Seal
10	102-12823-16	1	Control Kit W/Neutral Start Consisting Of Items 11 Thru 17
11	102-11218-14	1	Gasket
12	102-11461-105	1	Control Handle
13	102-11218-20	1	Lockwasher - Sawtooth
14	102-11218-21	1	Nut
15	102-11218-16	9	Screw
16	102-04365-50	9	Lock Washer
17	102-04365-51	3	O-Ring
18	102-12823-17	1	Charge Pump Kit Consisting Of Items 19 Thru 23
19	102-12823-18	4	Screw
20	102-11469-40	4	Washer
21	102-12823-19	1	Pilot
22	102-12823-20	1	Coupling
23	102-12823-21	1	Gasket
24	102-11461-104	1	Control Screen Filter
25	102-12823-22	1	Orifice
26	102-12823-23	1	Neutral Switch
27	102-04365-12	2	Check Valve

HYDRAULICS - AXLE DRIVE MOTOR

B0657

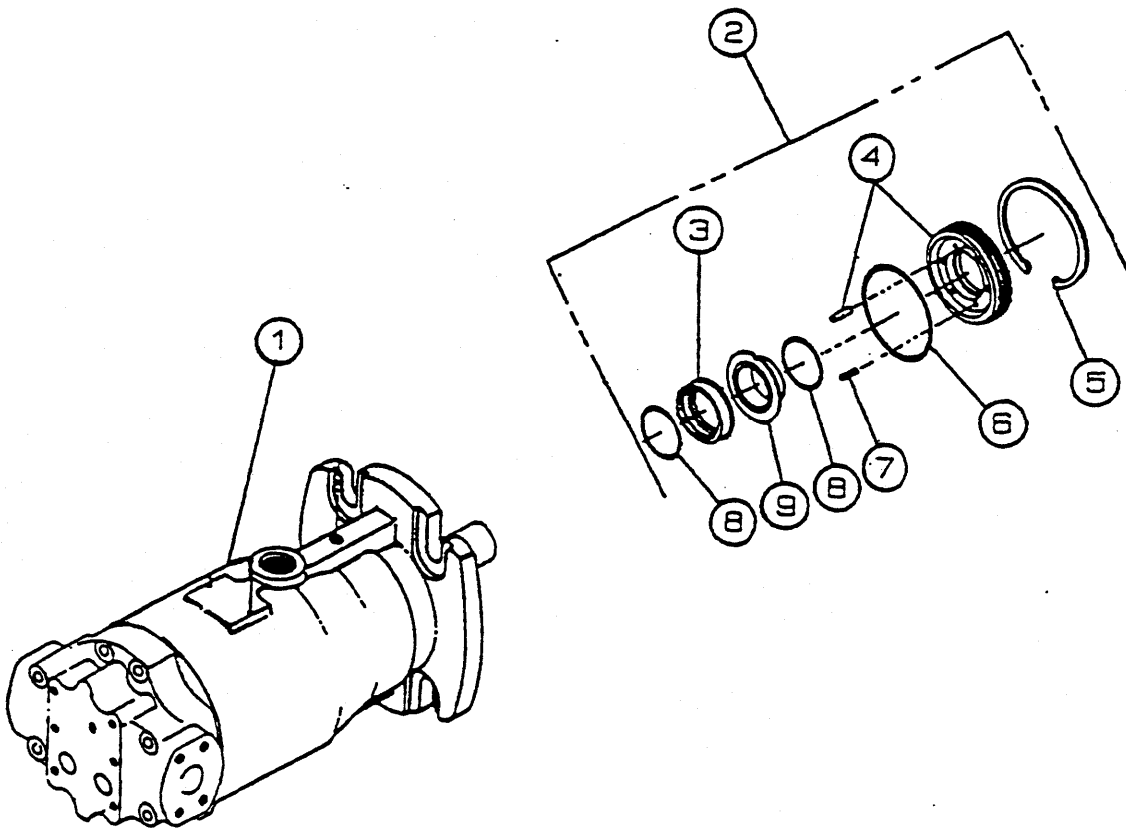


HYDRAULICS - AXLE DRIVE MOTOR

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-11462-01	1	Motor - Variable Displacement Includes Items 2 Thru 25
2	102-04365-01	1	Seal Kit Consisting Of Items 3 Thru 9
3	102-12822-12	1	Rotating Seal
4	102-11462-43	1	Seal Retainer
5	102-11462-20	1	Retaining Ring
6	102-11462-12	1	O-Ring
7	102-11462-27	1	Spring
8	102-11462-13	2	O-Ring
9	102-12822-11	1	Stationary Seal
10	102-04365-06	1	Gasket
11	102-11462-51	1	Slave Plate
12	102-04365-50	9	Washer
13	102-11462-23	9	Screw
14	102-11462-19	1	Plug
15	102-11134-14	1	Plug
16	102-04365-51	3	O-Ring
17	102-11461-104	1	Orifice
18	102-11462-54	2	Control Plug
19	102-11218-30	2	Control Screen Filter
20	102-12822-13	1	Manifold Kit Consisting Of Item 21 Thru 25
21	102-11462-17	1	O-Ring
22	102-11462-16	2	O-Ring
23	102-12822-14	1	Orifice
24	102-11462-25	6	Washer
25	102-11462-22	6	Screw

HYDRAULICS - ROLL DRIVE MOTOR

B0659



HYDRAULICS - ROLL DRIVE MOTOR

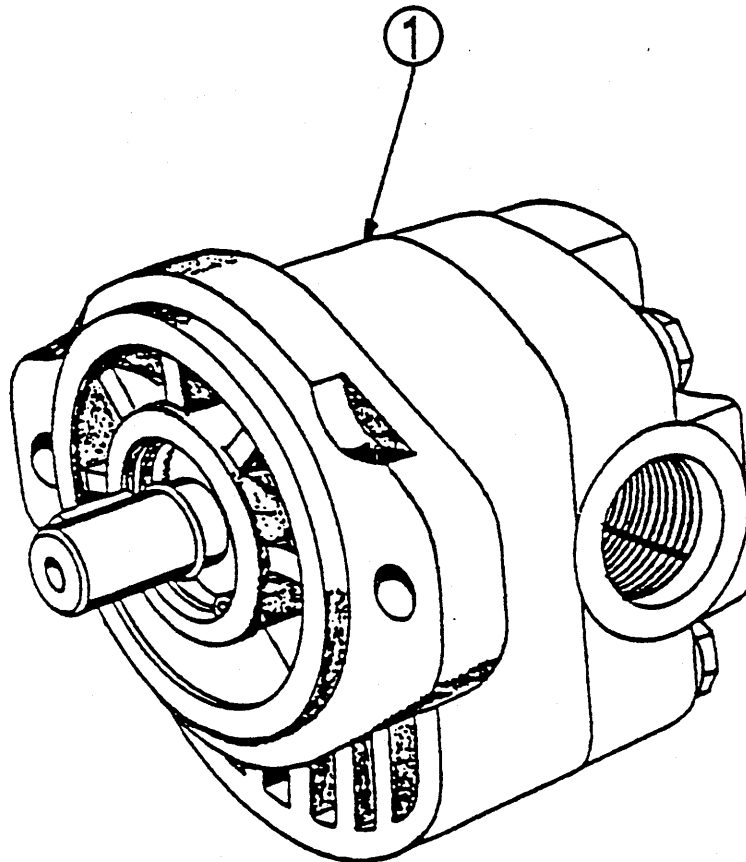
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-11370-01	1	Motor - Fixed Displacement Includes Items 2 Thru 9
2	102-04365-01	1	Seal Kit Consisting Of Items 3 Thru 9
3	102-12822-12	1	Rotating Seal
4	102-11462-43	1	Seal Retainer
5	102-11462-20	1	Retaining Ring
6	102-11462-12	1	O-Ring
7	102-11467-27	1	Spring
8	102-11462-13	2	O-Ring
9	102-12822-11	1	Stationary Seal

536-78
(N1290)

SP-848D & SP-848DH SILVER SERIES

POWER STEERING PUMP

B0574

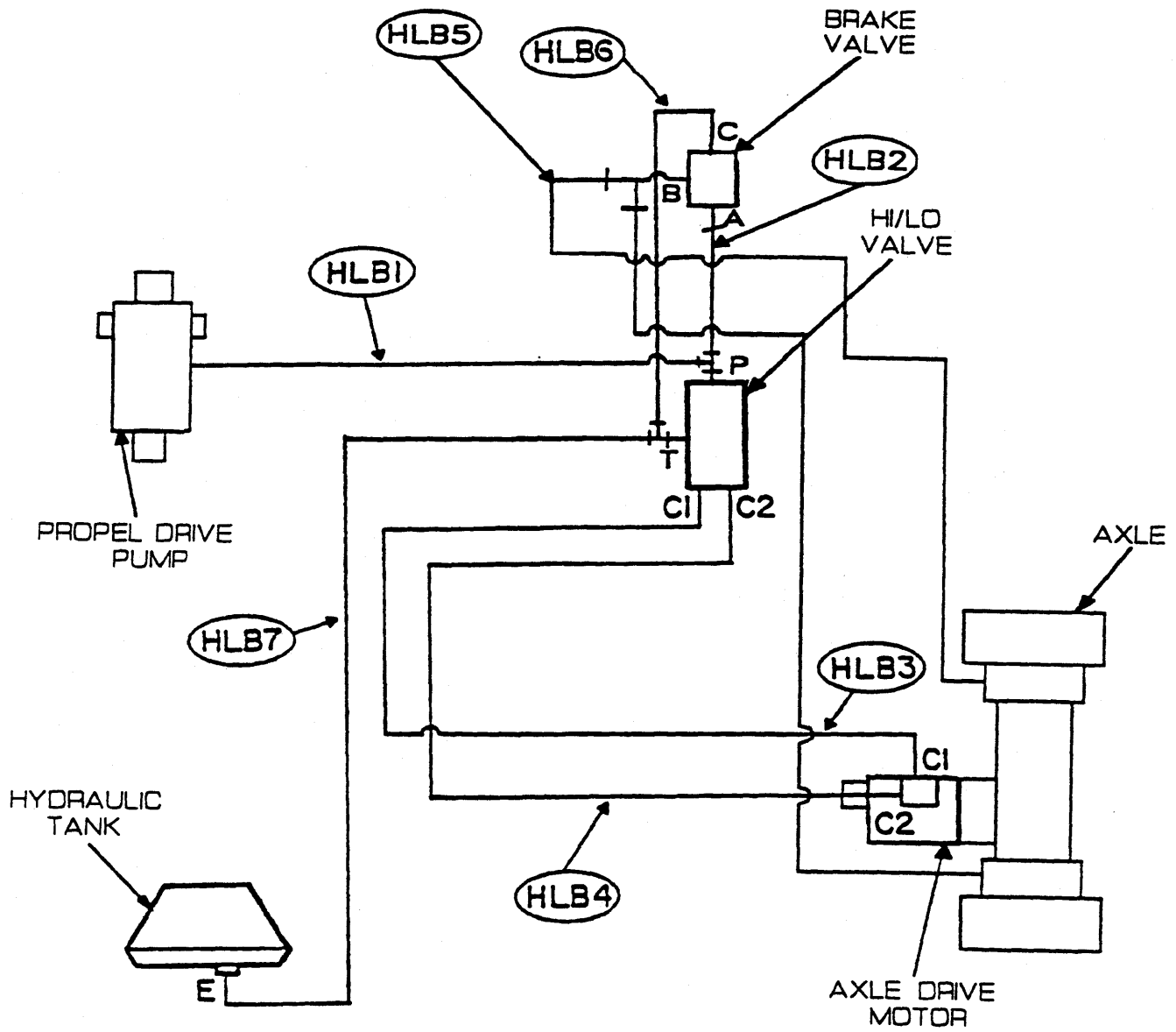


POWER STEERING PUMP

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12500-01	1	Pump - Fixed Displacement

HYDRAULICS - HI/LO MOTOR & BRAKE SYSTEM

B0591A

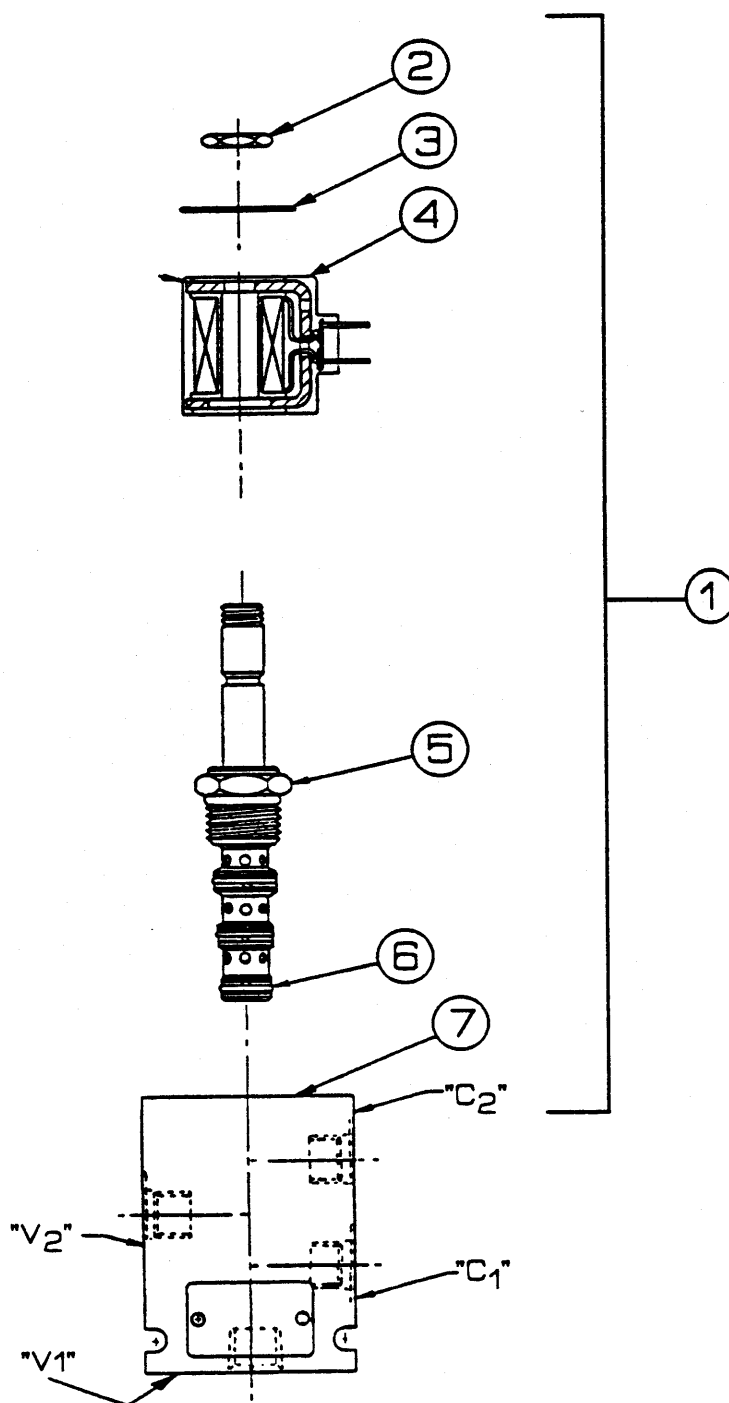


HYDRAULICS - HI/LO MOTOR & BRAKE SYSTEM

<u>HYDRAULIC NUMBER</u>	<u>LINE FUNCTION</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
HLB1	Charge Pressure Port Of Propel Drive Pump To Tee Assembly At Hi/Lo Valve Inlet	102-12940-01	Hose Assembly	1
		298-12016-86	90° SAE O-Ring/37° flare adapter @ pump	1
		298-08132-86	SAE O-Ring/37° flare run tee adapter @ valve	1
HLB2	Tee Assembly At Hi/Lo Valve Port A To Inlet Of Brake Valve	102-12925-02	Hose Assembly	1
		298-08258-86	SAE O-Ring / 37° flare adapter @ valve	1
HLB3	Port C1 At Hi/Lo Valve To Port C1 At Axle Drive Motor	102-12942-01	Hose Assembly	1
		298-06572-86	90° SAE O-Ring/37° flare adapter @ valve	1
		298-08184-86	90° SAE O-Ring/37° flare adapter @ motor	1
HLB4	Port C2 At Hi/Lo Valve To Port C2 At Axle Drive Motor	102-12942-01	Hose Assembly	1
		298-08085-86	SAE O-Ring/37° flare adapter @ valve	1
		298-08184-86	90° SAE O-Ring/37° flare adapter @ motor	1
		298-06636-86	Restrictor Orifice	1
HLB5	Brake Valve Port B To Left & Right Brake Ports	102-12940-02	Hose Assembly	1
		102-12925-03	Hose Assembly	1
		298-08132-86	SAE O-Ring/37° flare adapter @ valve	1
		298-08139-86	90° SAE O-Ring/37° flare adapter @ Brakes	2
HLB6	C Port of Brake Valve To Tee Assembly At Outlet of Hi/Lo Valve	102-12944-02	Hose Assembly	1
		298-06516-86	90° SAE O-Ring/37° flare adapter @ valve	1
		298-08132-86	SAE O-Ring/37° flare run tee adapter @ hi/lo valve	1
HLB7	Tee Assembly At Hi/Lo Valve Outlet To Tank Port "E"	102-12944-01	Hose Assembly	1
		298-02127-62	Male NPTF/37° flare adapter @ tank	1
		102-12824-01	Hi/Lo Valve	
		102-11971-01	Brake Valve	

HYDRAULICS - HI/LO VALVE

B0664

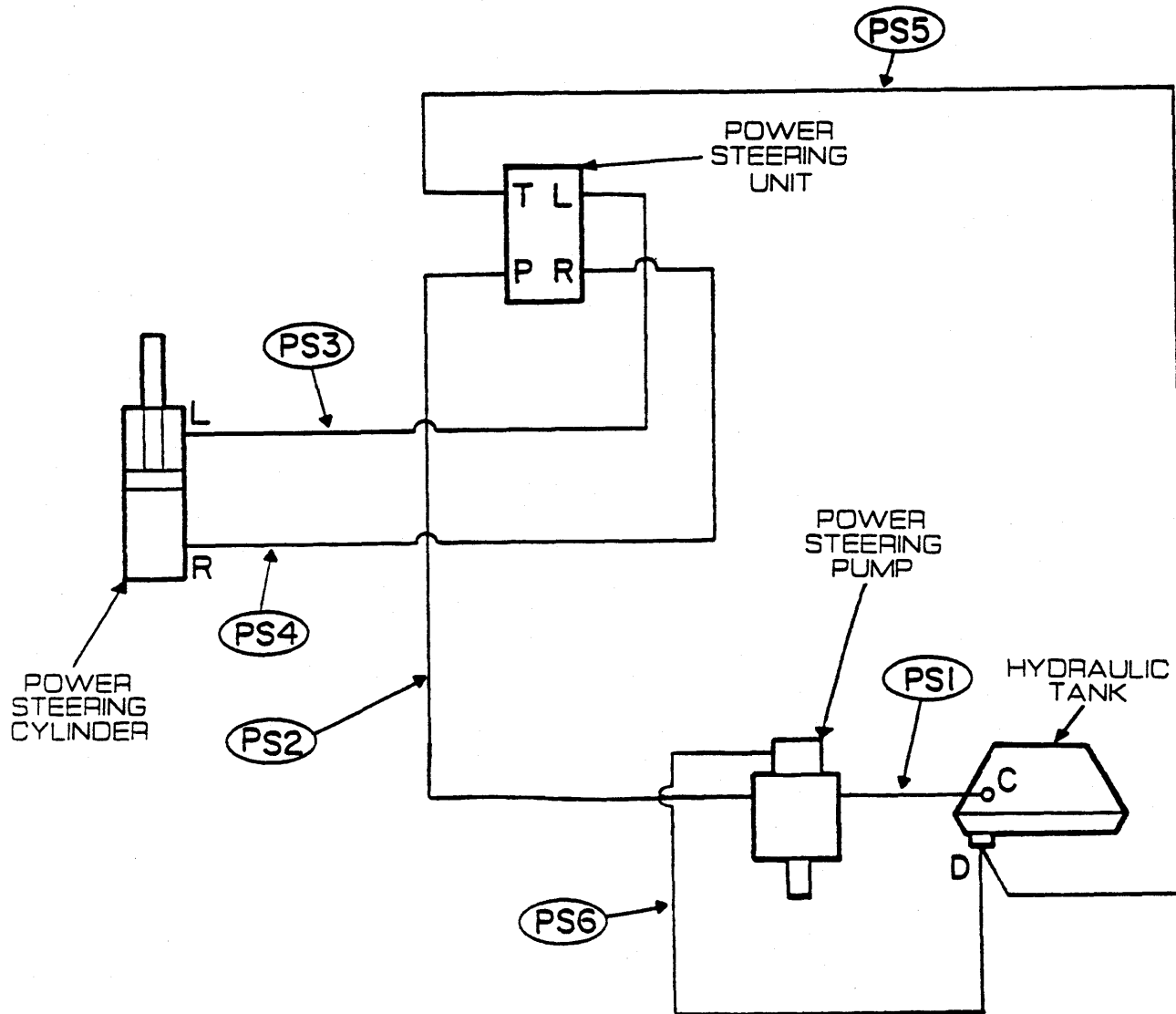


HYDRAULICS - HI/LO VALVE

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12824-01	1	Hi/Lo Valve Includes Items 2 Thru 7
2	102-12273-51	1	Nut
3	102-11971-11	1	Name Plate
4	102-12273-22	1	Coil
5	102-12824-11	1	Valve Assembly
6	102-12824-12	1	Seal Kit
7	102-12273-41	1	Valve Body

HYDRAULICS - STEERING SYSTEM

B0594A



HYDRAULICS - STEERING SYSTEM

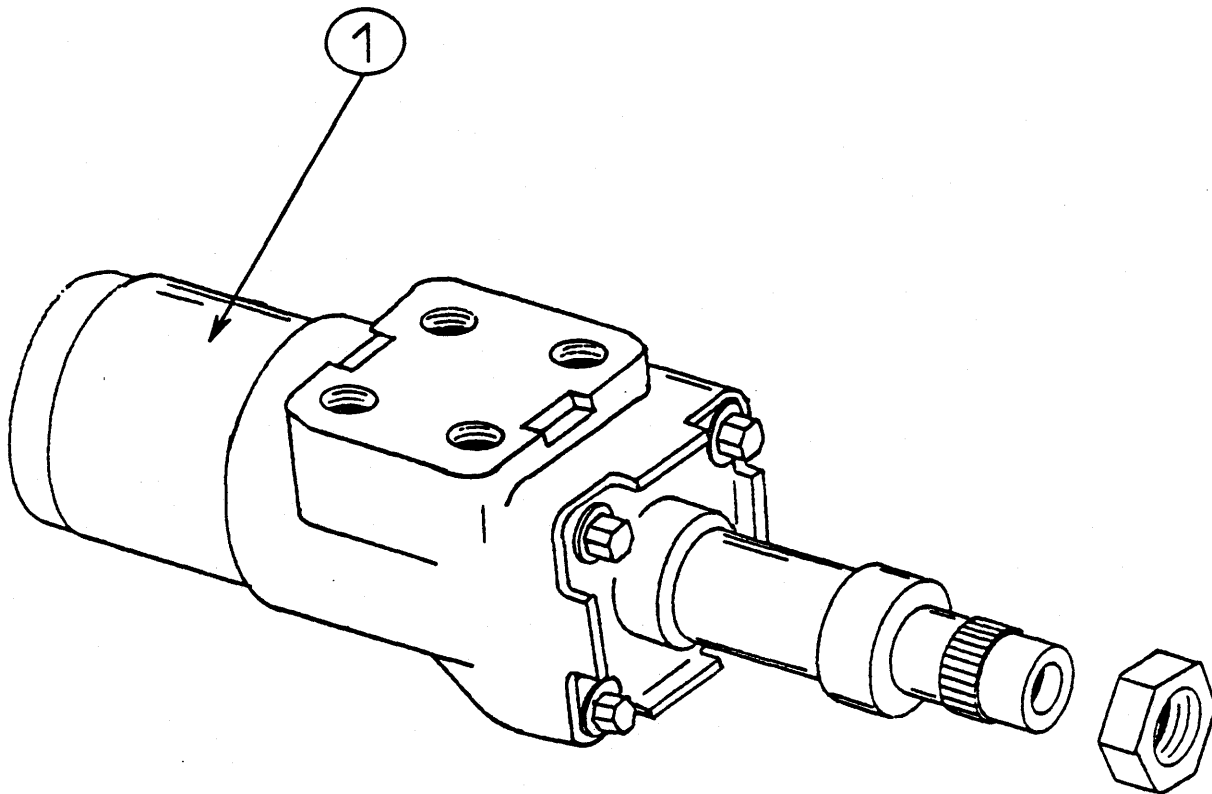
<u>HYDRAULIC NUMBER</u>	<u>LINE FUNCTION</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
PS1	Tank Port "C" To Inlet Power Steering Pump	102-12935-01	Hose Assembly	1
		298-06526-86	90° male NPTF/37° flare adapter @ tank	1
		298-08224-86	SAE O-Ring adapter/37° flare adapter @ pump	
PS2	Pressure Power Steering Pump To Inlet Power Steering Unit	102-12936-01	Hose Assembly	1
		298-08339-86	90° SAE O-Ring/37° flare adapter @ pump	1
		298-08110-86	SAE O-Ring/37° flare adapter @ valve	1
PS3	Steering Unit Port "L" To Steering Cylinder Port "L"	102-12936-02	Hose Assembly	1
		298-08187-86	Male SAE O-Ring/37° male flare (long) @ valve	1
		298-08112-86	45° male NPTF/37° flare adapter @ cylinder	1
PS4	Steering Unit Port "R" To Steering Cylinder Port "R"	102-12936-02	Hose Assembly	1
		298-08110-86	SAE O-Ring/37° flare adapter @ valve	1
		298-02171-62	90° male NPTF/37° flare adapter @ cylinder	1
PS5	Steering Valve Return Port To Tee Assembly At Tank Port "D"	102-12938-01	Hose Assembly	1
		298-08187-86	Male SAE O-Ring/37° male flare (long) @ valve	1
		298-02309-62	Male NPTF/37° flare run tee adapter @ Tank	1
PS6	Power Steering Pump Tank Port To Tee Assembly At Tank Port "D"	102-12939-01	Hose Assembly	1
		298-08302-86	SAE O-Ring/37° flare adapter @ pump	1
		298-09044-86	clamp	1
		102-12323-01	Power Steering Unit	1
		298-00105-93	3/8" X 1-1/4" HH CS	2

536-86
(N1290)

SP-848D & SP-848DH SILVER SERIES

HYDRAULICS - STEERING UNIT

B0663

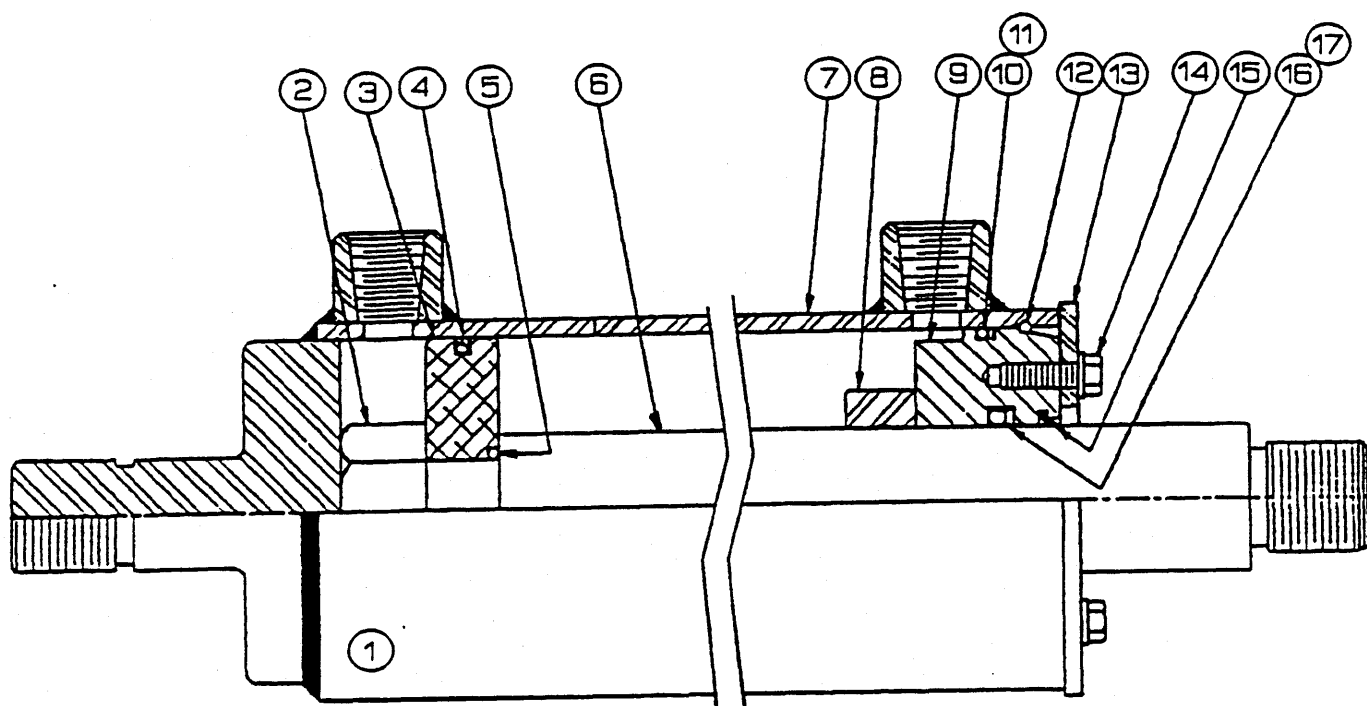


HYDRAULICS - STEERING UNIT

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12323-01	1	Orbitrol Unit W/Nut

HYDRAULICS - STEERING CYLINDER

B0650

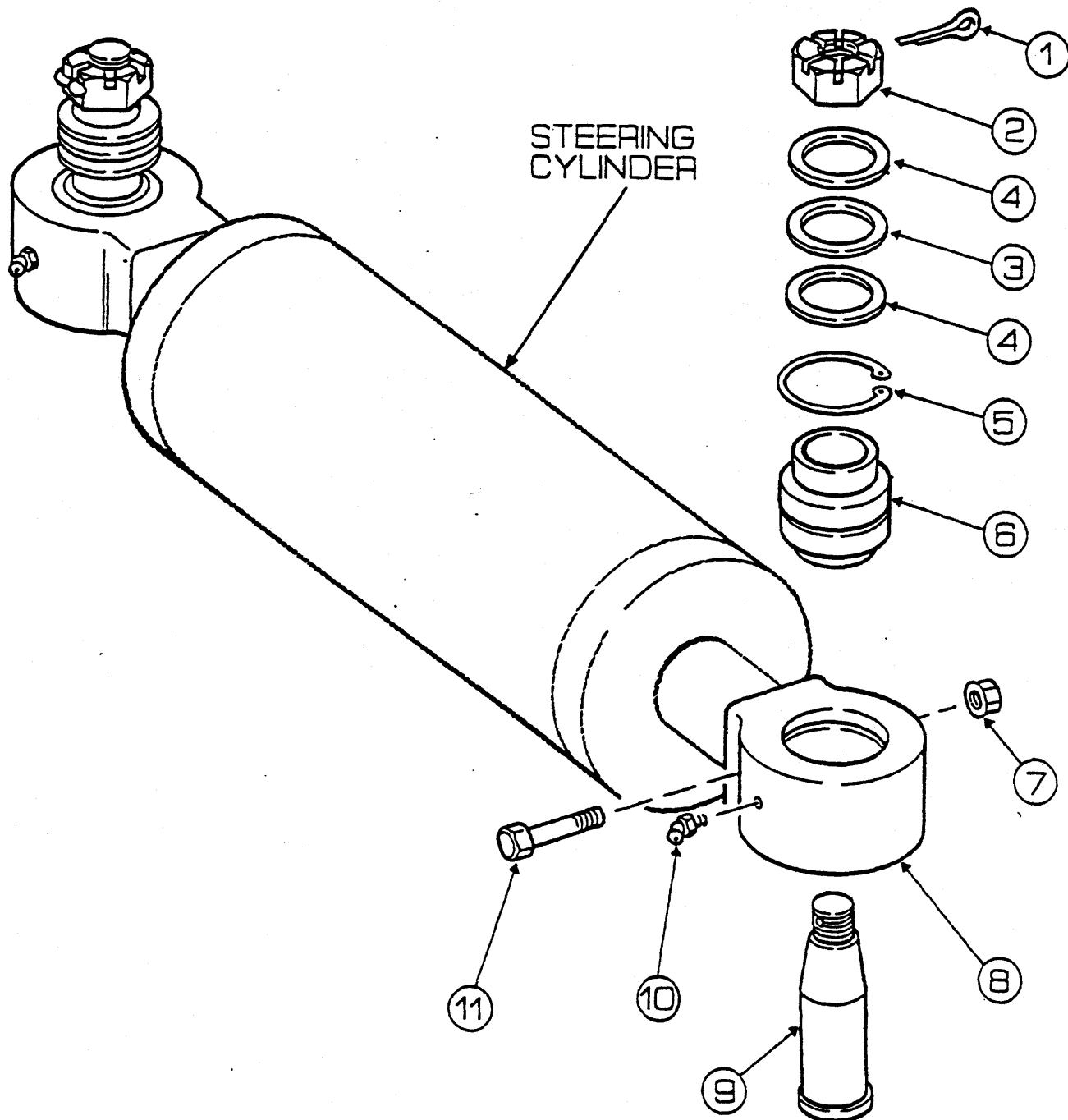


HYDRAULICS - STEERING CYLINDER

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12847-01	1	Hydraulic Steering Cylinder (Includes Items 2 thru 17)
2	102-12847-12	1	Full Lock Nut
3	102-12847-13	1	Piston
4	102-12847-14	1	Piston Seal
5	102-12847-15	1	O-Ring
6	102-12847-16	1	Rod
7	102-12847-17	1	Barrel Assembly
8	102-12847-18	1	Stop Tube
9	102-12847-19	1	Sleeve
10	102-12847-20	1	O-Ring
11	102-12847-21	1	Back-Up
12	102-12847-22	1	Lockwire
13	102-12847-23	1	Washer
14	102-12847-24	2	Cap Screw
15	102-12847-25	1	Rod Wiper
16	102-12847-26	1	O-Ring
17	102-12847-27	1	Back-Up
	102-12847-28	1	Seal Kit - (Includes Items 4, 5, 10, 11, 15, 16, 17)

HYDRAULICS - STEERING CYLINDER MOUNTING

B0651

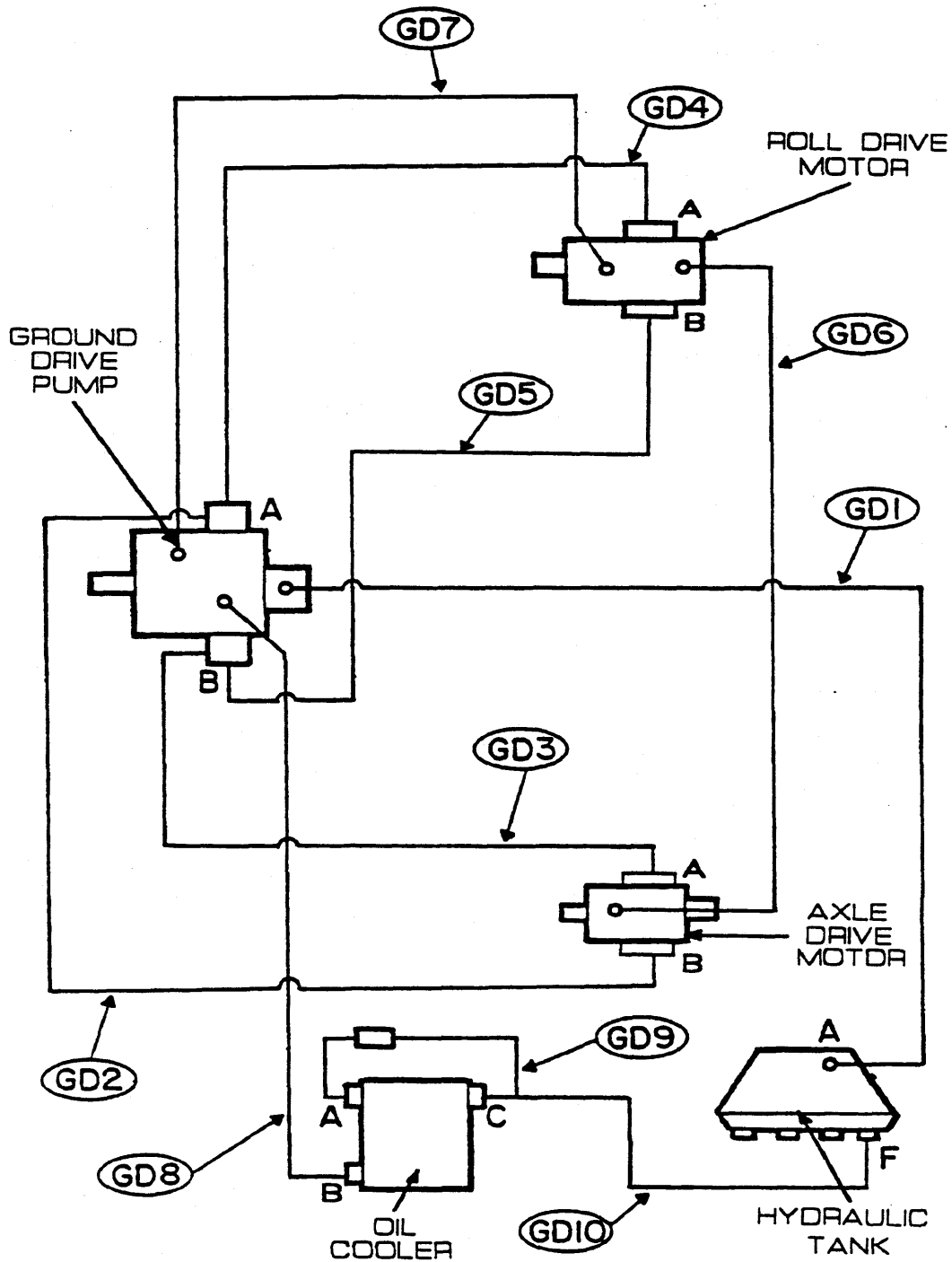


HYDRAULICS - STEERING CYLINDER MOUNTING

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	398-03000-68	2	3/16" X 2" Cotter
2	398-11000-87	2	1-1/4" Castle Nut
3	59077	2	Washer - Special
4	102-09768-01	4	Washer - Special
5	298-07527-34	2	Snap Ring
6	298-06806-08	2	Bushing
7	298-02063-71	2	1/2"-13 Locknut -Fig.
8	102-30437-01	2	Housing - Ball Stud
9	102-09767-01	2	Stud Ball
10	398-08000-19	2	Lube Fitting - 45°
11	298-00116-93	2	1/2" X 2-1/4" Hex Hd CS

HYDRAULICS - GROUND DRIVE SYSTEM

B0592A

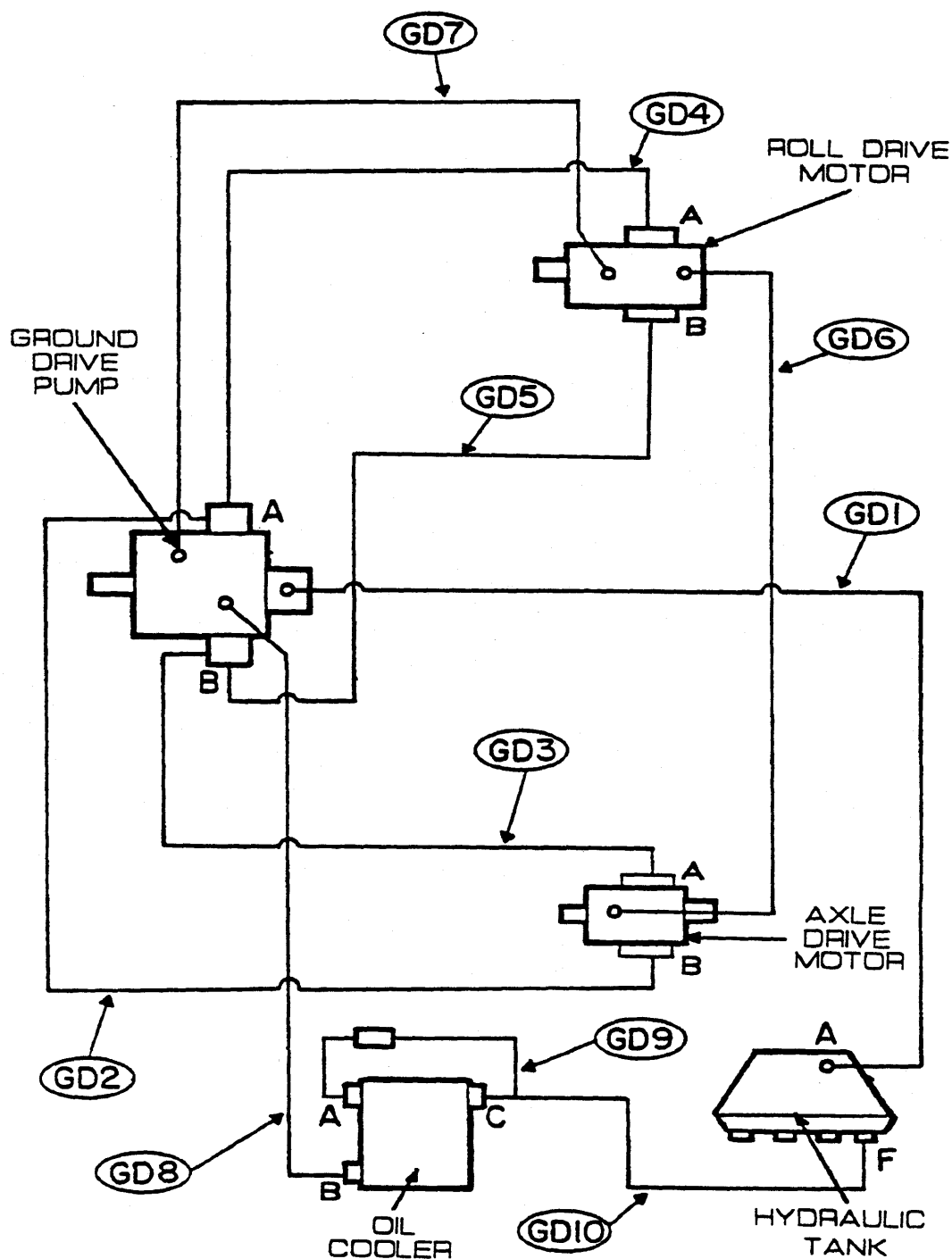


HYDRAULICS - GROUND DRIVE SYSTEM

<u>HYDRAULIC NUMBER</u>	<u>LINE FUNCTION</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
GD1	Filter At Tank Port "A" Charge Pump Inlet On Ground Drive Pump	102-12926-01	Hose Assembly	1
		298-06503-86	45° male NPTF/female NPTF @ tank	1
		298-06524-86	90° male NPTF/37° flare adapter @ filter	1
		298-08178-86	45° SAE O-Ring/37° flare adapter @ pump	1
GD2	Ground Drive Pump Port "A" To Axle Drive Motor Port "B"	102-12927-01	Hose Assembly	1
		298-09061-86	90° split flange/male 37° flare @ pump	2
		298-08033-86	Split Flange Clamp	2
		102-01594-04	O-Ring	1
		298-00105-93	3/8" X 1-1/4" Cap Screw	4
		398-20000-12	3/8" Lock Washer	4
		102-12820-01	Flange @ Pump	1
GD3	Ground Drive Pump Port "B" To Axle Drive Motor Port "A"	102-12928-01	Hose Assembly	1
		298-09061-86	90° Split flange/male 37° flare @ pump	1
		298-08033-86	Split Flange Clamp	2
		102-01594-04	O-Ring	2
		298-00105-93	3/8" X 1-1/4" Cap Screw	4
		398-20000-12	3/8" Lock Washer	4
		102-12820-01	Flange @ Pump	1
GD4	Ground Drive Pump Port "A" To Roll Drive Motor Port "A"	102-12929-01	Hose Assembly	1
		298-09061-86	90° Split flange/male 37° flare @ pump	1
		298-08033-86	Split Flange Clamp	2
		102-01594-04	O-Ring	1
		298-00105-93	3/8" X 1-1/4" Cap Screw	8
		398-20000-12	3/8" Lock Washer	4
		398-02077-54	3/8" X 3-3/4" Cap Screw	4
GD5	Ground Drive Pump Port "B" To Roll Drive Motor Port "A"	102-12928-02	Hose Assembly	1
		298-09061-86	90° split flange/male 37° flare @ pump	1
		298-08033-86	Split Flange Clamp	2
		102-01594-04	O-Ring	1
		298-00105-93	3/8" X 1-1/4" Cap Screw	4
		398-20000-12	3/8" Lock Washer	4

HYDRAULICS - GROUND DRIVE SYSTEM -- (Continued)

B0592A

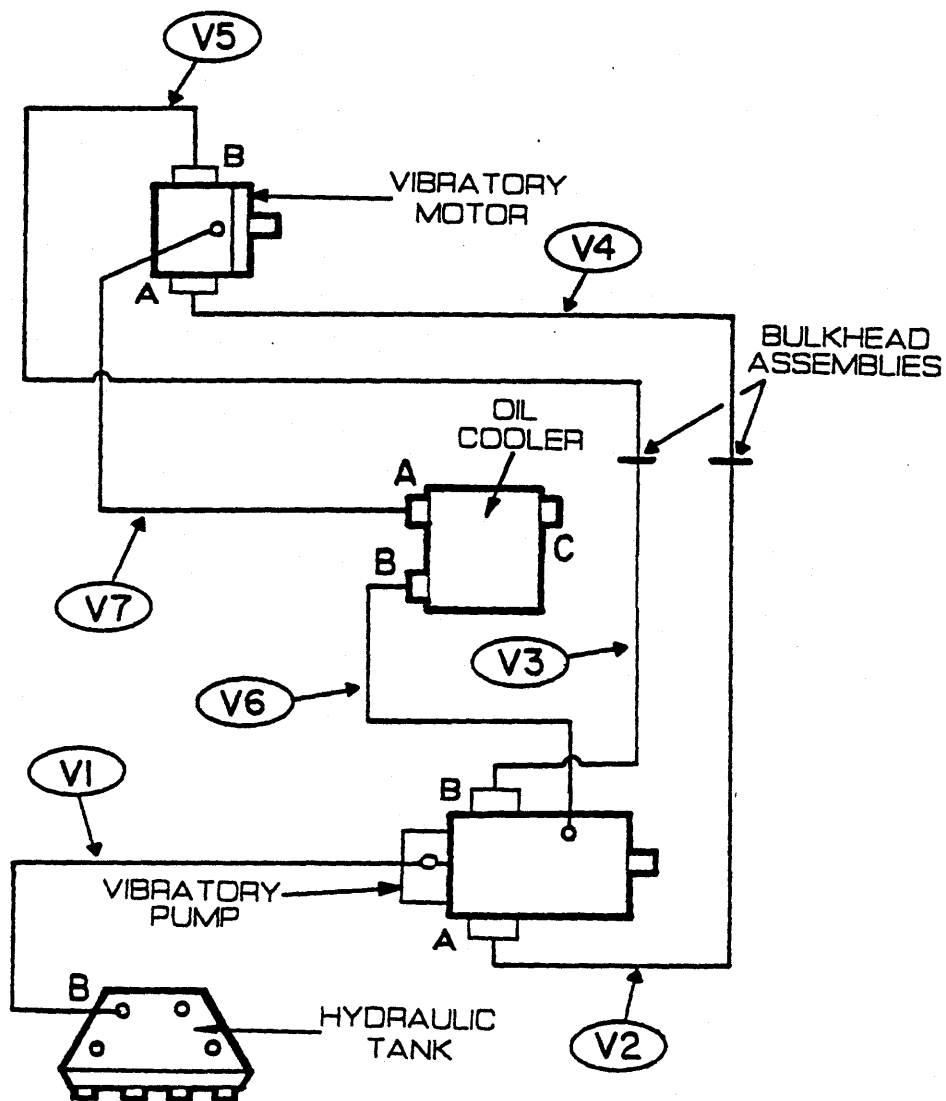


HYDRAULICS - GROUND DRIVE SYSTEM -- (Continued)

<u>HYDRAULIC NUMBER</u>	<u>LINE FUNCTION</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
GD6	Axle Drive Motor Case Drain To Roll Drive Motor Bottom Case Drain	102-12930-01	Hose Assembly	1
		298-08198-86	90° SAE O-Ring/37° flare adapter @ rear	1
		298-08198-86	90° SAE O-Ring/37° flare adapter @ rear	1
GD7	Roll Drive Motor Top Case Drain To Ground Drive Pump Case Drain Inlet	102-12931-01	Hose Assembly	1
		298-08198-86	90° SAE O-Ring/37° flare adapter @ rear	2
GD8	Ground Drive Pump Case Drain Outlet To Tee Assy. At Port "B" On Oil Cooler	102-12924-02	Hose Assembly	1
		298-08198-86	90° SAE O-Ring/37° flare adapter @ rear	1
GD9	Tee Assembly At Port "A" Of Oil Cooler To Tee Assy. At Port "C" Of Oil Cooler	102-12933-01	Hose Assembly	1
		298-00181-53	Check Valve	1
		298-08201-86	Male NPTF/Male 37° Ell	1
GD10	Tee Assembly At Port "C" Of Oil Cooler To Tank Port "F"	102-12934-01	Hose Assembly	1
		298-02306-62	90° male NPTF/male NPTF @ C	1
		298-02308-62	Male NPTF leg/female NPTF run/male 37° flare run	1
		298-19027-86	Female NPTF/male Jic Adapter	1

HYDRAULICS - VIBRATORY SYSTEM

B0593A

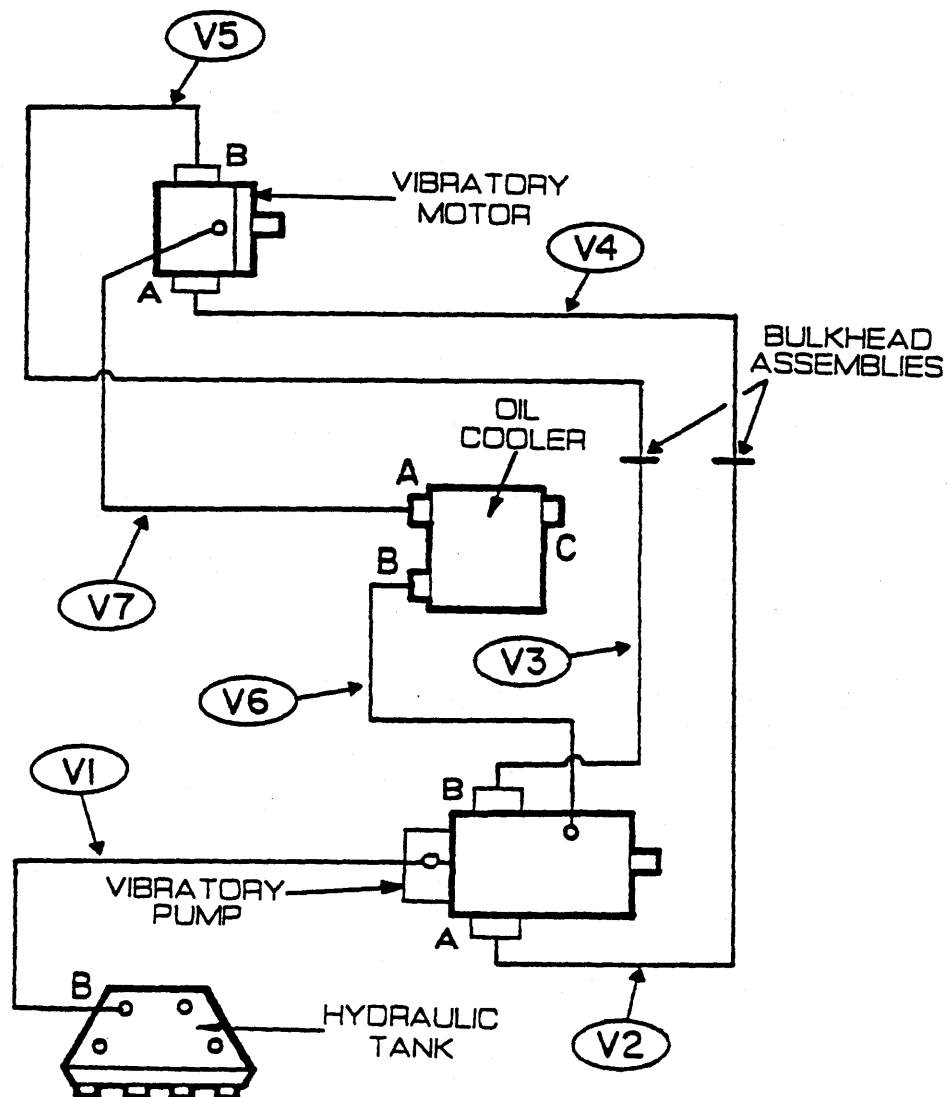


HYDRAULICS - VIBRATORY SYSTEM

<u>HYDRAULIC NUMBER</u>	<u>LINE FUNCTION</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
V1	Filter At Tank Port "B" To Inlet Vibratory Pump	102-12921-01	Hose Assembly	1
		298-06503-86	45° male NPTF/female adapter NPTF @ tank	1
		298-06524-86	90° male NPTF/37° flare adapter @ filter	1
		298-08076-86	90° SAE O-Ring/37° flare adapter @ pump	1
V2	Port "A" At Vibratory Pump To Right Side Bulkhead Assembly	102-12922-01	Hose Assembly	1
		298-08076-86	90° SAE O-Ring/37° flare adapter @ pump	1
		298-08180-86	37° flare bulkhead union adapter @ bulkhead	1
V3	Port "B" At Vibratory Pump To Left Side Bulkhead Assy.	102-12922-01	Hose Assembly	1
		298-08076-86	90° SAE O-Ring/37° flare adapter @ pump	1
		298-08180-86	37° flare bulkhead union adapter @ bulkhead	1
V4	Right Side Bulkhead Assy. To Port "A" Vibratory Motor	102-12923-01	Hose Assembly	1
		298-08033-86	Split Flange Clamp	2
		102-01594-04	O-Ring	1
		298-00105-93	3/8" X 1-1/4" Cap Screw	4
		398-20000-12	3/8" Lock Washer	4
V5	Left Side Bulkhead Assy. To Port "B" Vibratory Motor	102-12923-02	Hose Assembly	1
		298-08033-86	Split Flange Clamp	2
		102-01594-04	O-Ring	1
		298-00105-93	3/8" X 1-1/4" Cap Screw	4
		398-20000-12	3/8" Lock Washer	4

HYDRAULICS - VIBRATORY SYSTEM -- (Continued)

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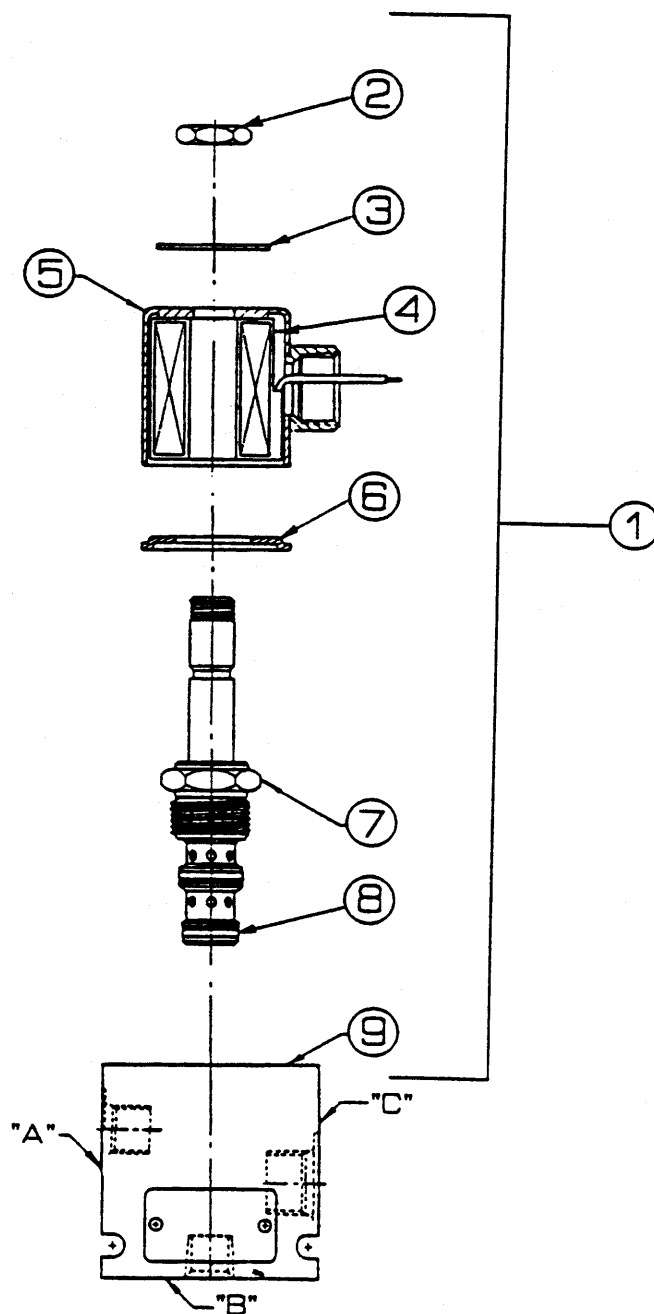


HYDRAULICS - VIBRATORY SYSTEM -- (Continued)

<u>HYDRAULIC NUMBER</u>	<u>LINE FUNCTION</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
V6	Case Drain of Vibratory Pump To Tee Assy. At Port 'B' Of Oil Cooler	102-12924-01	Hose Assembly	1
		298-06578-86	45° SAE O-Ring/37° flare adapter @ pump	1
		298-02306-62	90° male NPTF/male NPTF @ cooler	1
		298-02307-62	Female NPTF run/37° flare run/leg @ cooler	1
V7	Case Drain of Vibratory Motor To Tee Assy. Port 'A' Of Oil Cooler	102-12925-01	Hose Assembly	1
		298-08084-62	Male NPTF/37° flare adapter @ motor	1
		298-08200-86	Female NPTF run/male NPTF leg tee @ cooler	1
		298-14505-86	NPTF reducer adapter @ cooler	1
		298-02142-62	Male NPTF/37° flare adapter @ cooler	1
		298-02306-62	90° male NPTF/Male NPTF @ cooler	1

HYDRAULICS - BRAKE VALVE

B0672

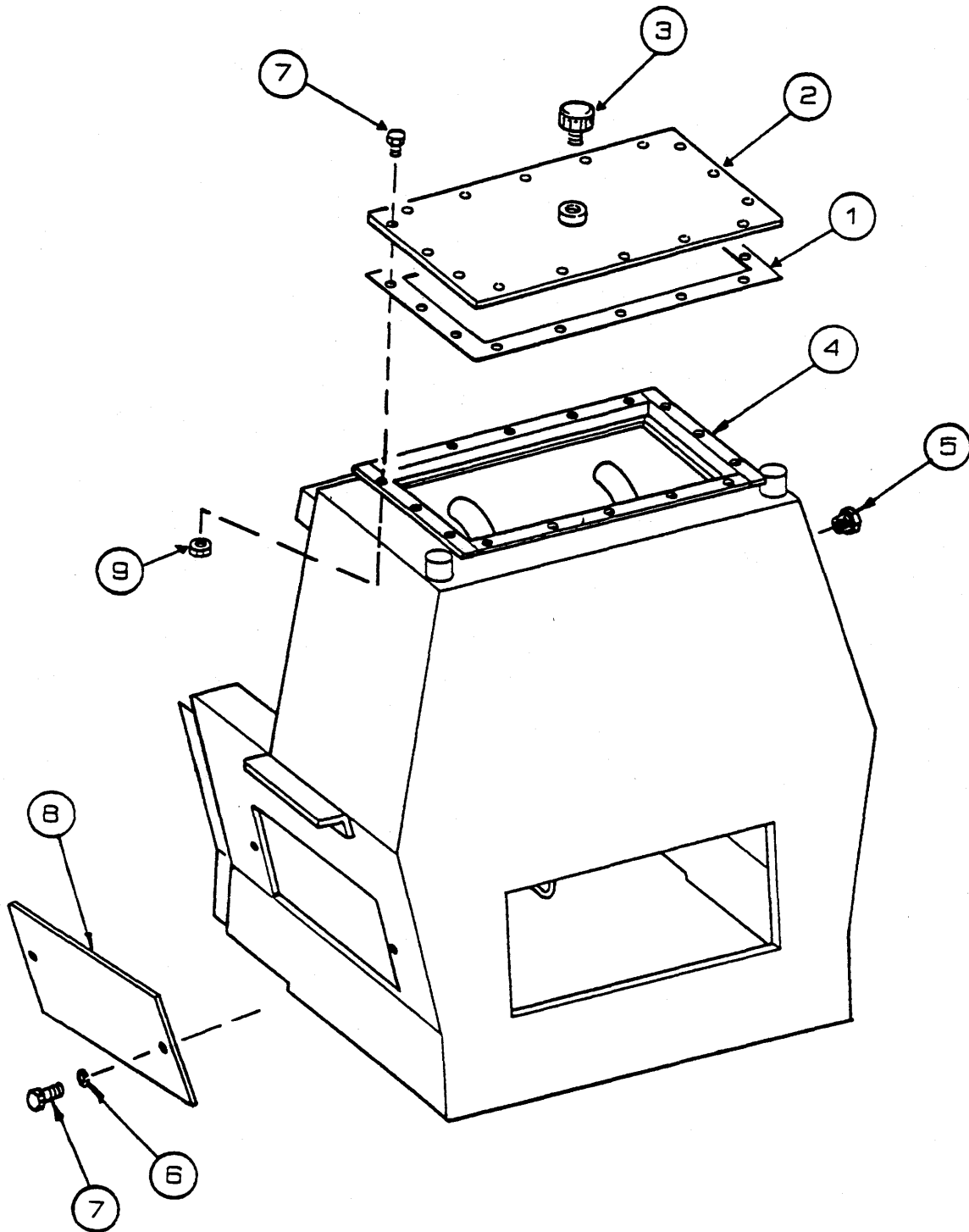


HYDRAULICS - BRAKE VALVE

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-11971-01	1	Brake Valve Includes Items 2 Thru 8
2	102-12273-51	1	Nut
3	102-11971-11	1	Name Plate
4	102-12273-09	1	Coil
5	102-11971-12	1	Coil Housing
6	102-12273-50	1	Cover Plate
7	102-11971-13	1	Valve Assembly
8	102-12273-11	1	Seal Kit
9	102-12273-39	1	Valve Body

HYDRAULICS - HYDRAULIC TANK ASSEMBLY

B0643

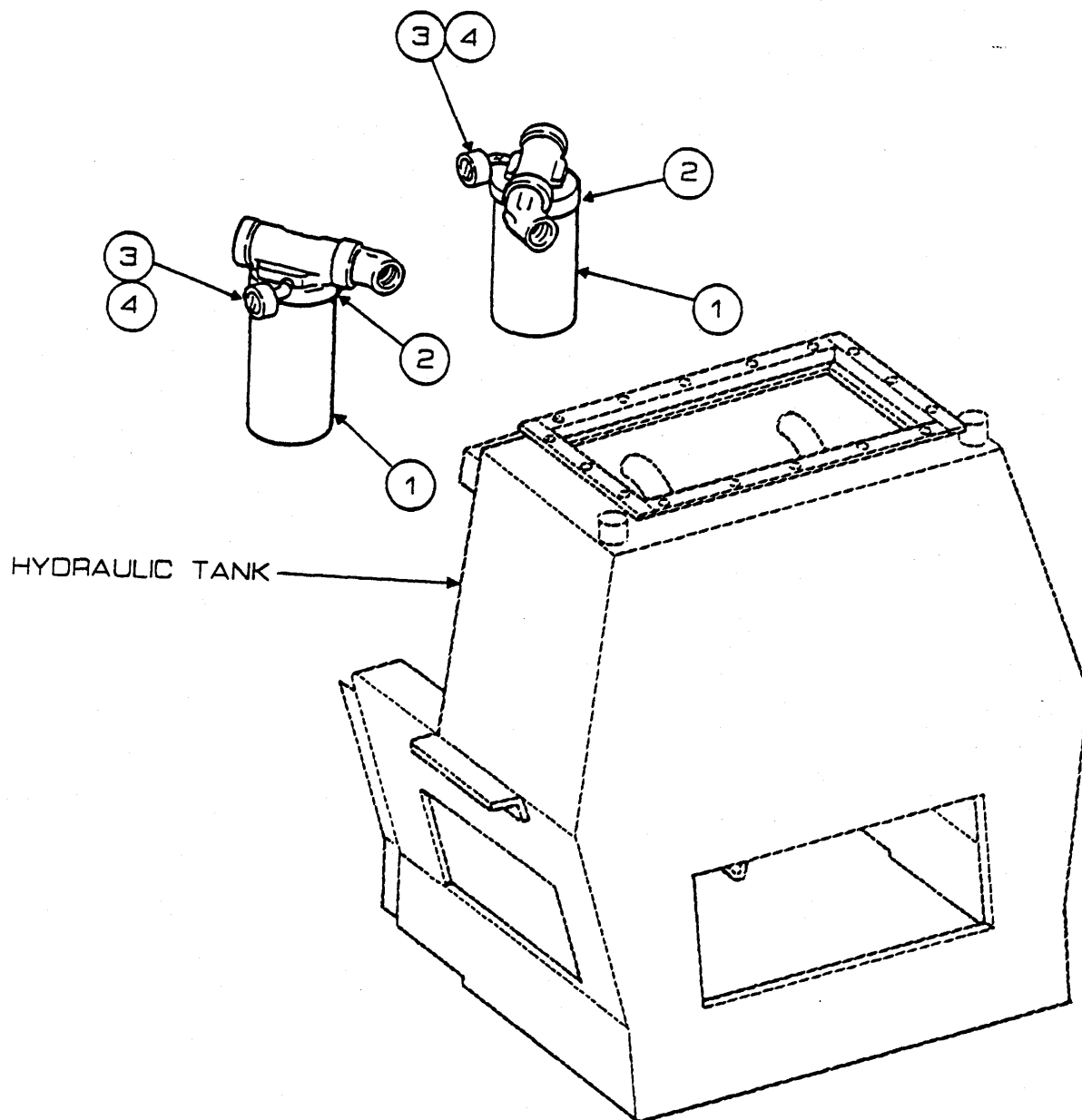


HYDRAULICS - HYDRAULIC TANK ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-11415-01	1	Gasket - Hyd. Tank Cover
2	502-20478-80	1	Cover Hyd. Tank
3	298-00196-53	1	Hyd. Reservoir Cap
4	502-09301-80	1	Shell Frt. Eng. & Hyd. Tank
5	298-02108-56	1	Sight Plug
6	102-50399-01	2	Cover
7	298-00104-93	20	3/8" X 1" Hex Hd CS
8	398-20000-66	4	3/8" Lock Washer
9	298-02065-71	16	Locknut Flg.

HYDRAULICS - HYDRAULIC OIL FILTERS

B0671

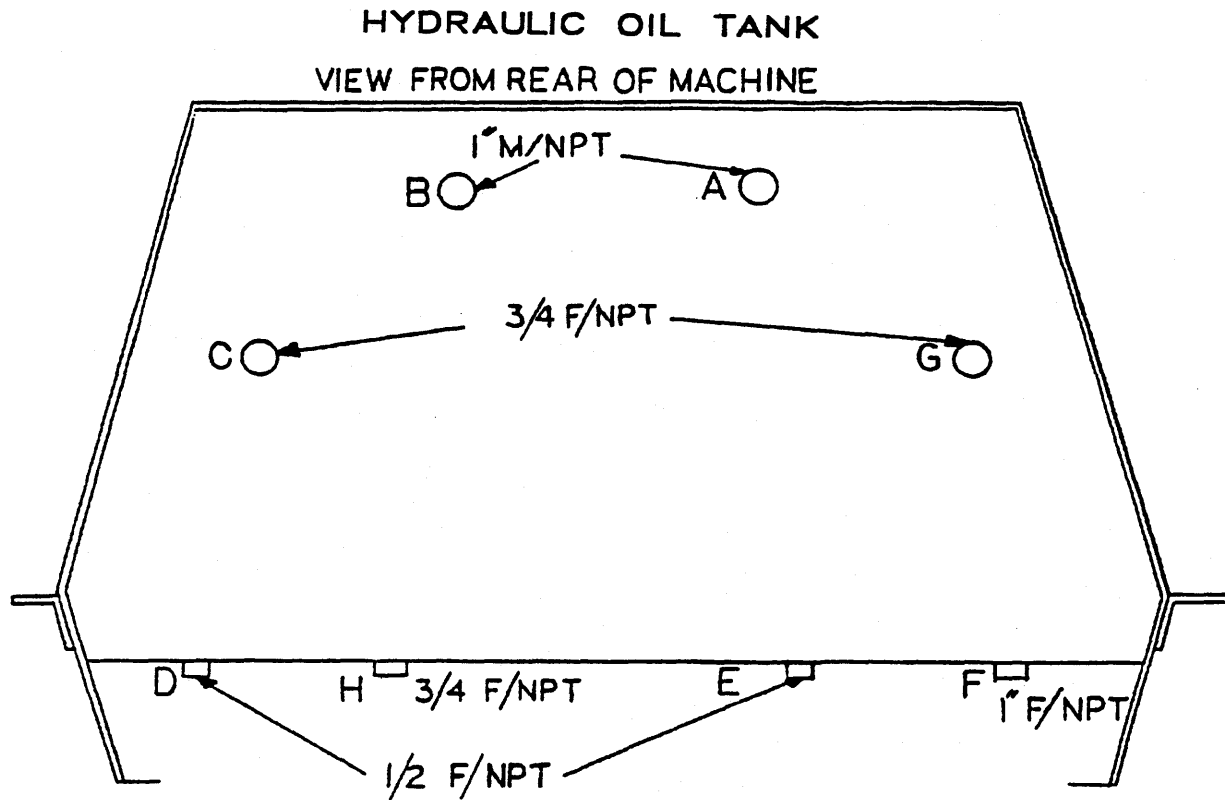


HYDRAULICS - HYDRAULIC OIL FILTERS

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-00191-53	2	Oil Filter Element
2	298-00190-53	2	Oil Filter Head
3	298-02140-56	2	Vacuum Gauge
4	398-08000-31	2	Fitting - 45 Deg

HYDRAULICS - HYDRAULIC OIL TANK PORTS

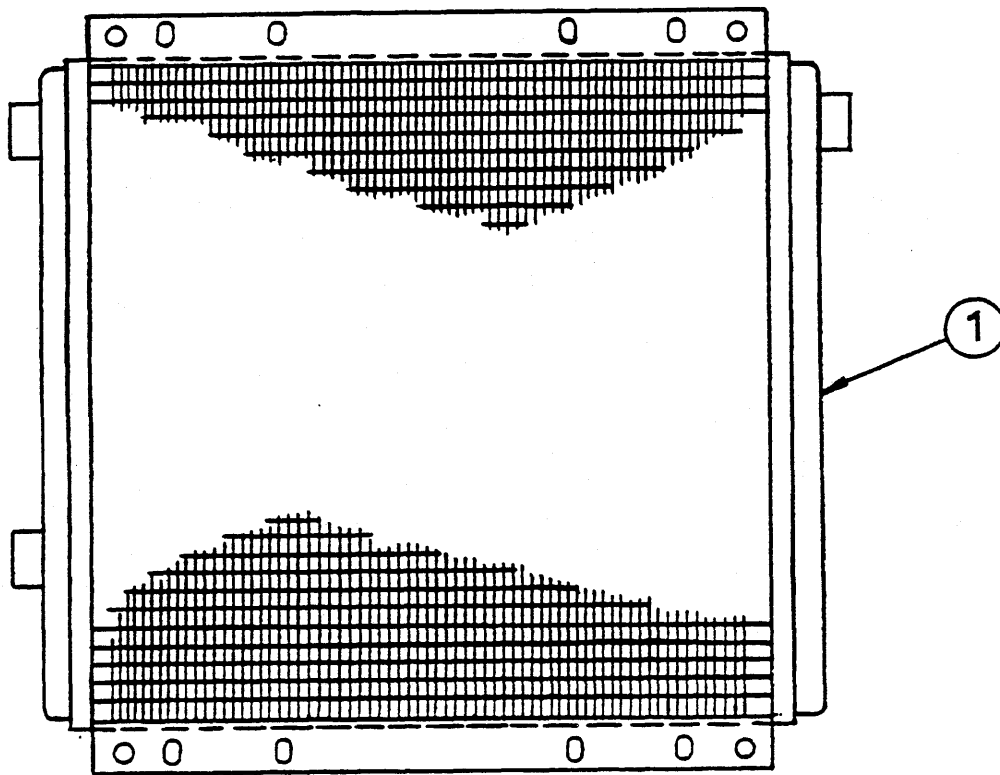
B0591B



CUSTOMER NOTES

HYDRAULICS - OIL COOLER

B0591C

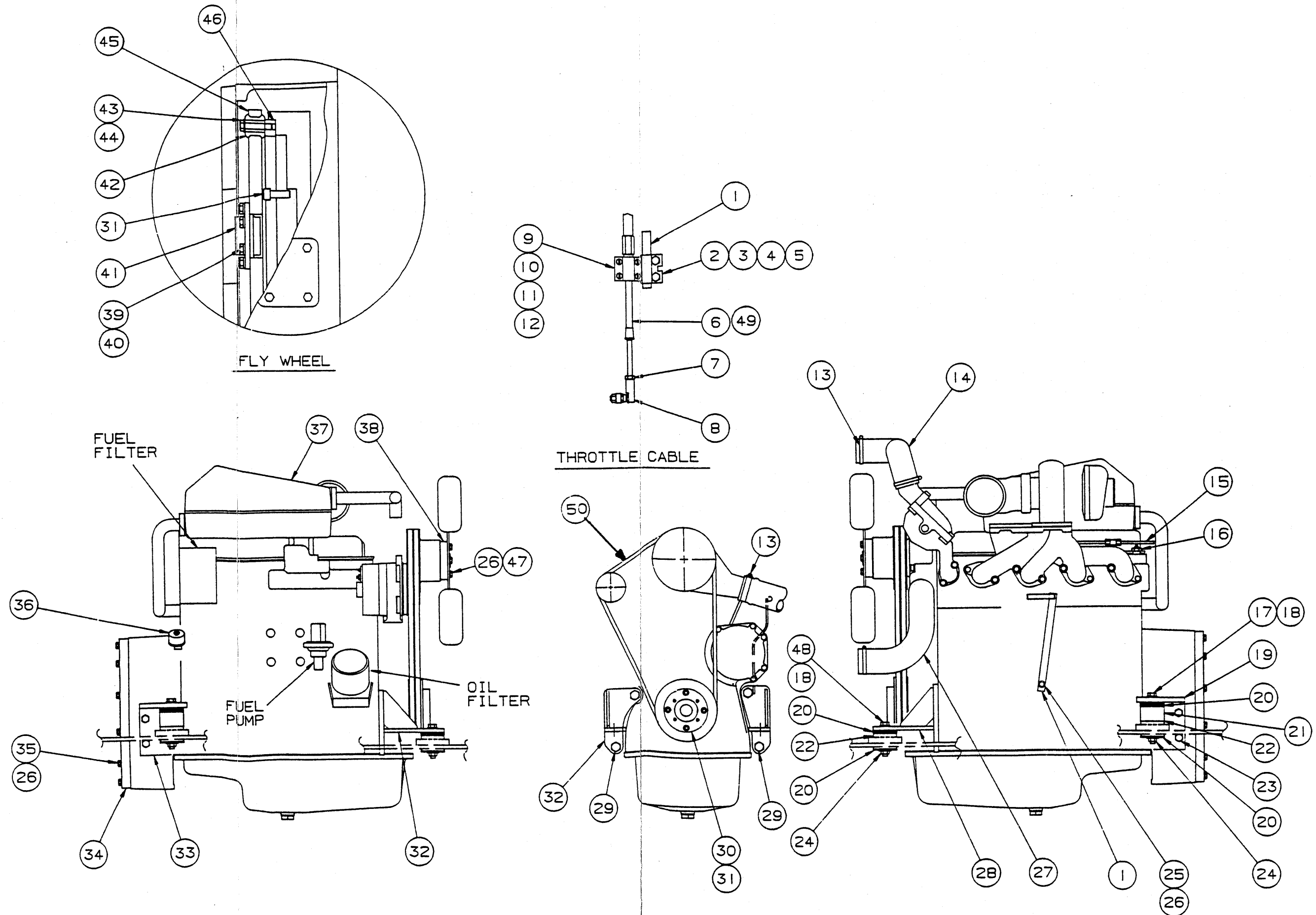


HYDRAULICS - OIL COOLER

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-31563-01	1	Oil Cooler

POWER UNIT - ENGINE, MOUNTING & THROTTLE CONTROL

B0691



POWER UNIT - ENGINE, MOUNTING & THROTTLE CONTROL

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	502-20827-80	1	Bracket - Throttle Cable
2	298-00157-47	1	Bracket - Cable Clamp
3	298-00099-93	4	1/4" X 1" Hex Hd CS
4	398-11003-47	4	1/4" Hex Nut
5	398-20001-25	4	1/4" Lock Washer
6	102-12843-02	1	Throttle Cable
7	398-11000-37	1	1/4" UNF Hex Nut
8	X202821	1	Ball Joint
9	298-00158-47	1	Cable Clamp
10	398-10000-48	4	#10-24 X 3/4" Rd Hd Mach Screw
11	398-11000-16	4	#10-24 Hex Nut
12	398-20000-35	4	3/16" Lock Washer
13	298-09027-86	4	Hose Clamp
14	102-13089-01	1	Hose - Upper Radiator
15	398-99004-35	1	Copper Tubing
16	298-02067-56	1	Sending Unit - Water Temperature
17	298-00120-93	2	1/2" X 4-1/2" Hex Hd CS
18	298-00039-97	4	1/2" Hardened Washer
19	102-31743-02	1	Engine Mount - L.H. Rear
20	102-01422-01	16	Washer
21	102-12996-01	2	Spacer
22	298-05515-68	4	Isolator
23	298-00114-93	8	1/2" X 1-1/2" Hex Hd CS
24	298-02063-71	4	1/2" Flanged Locknut
25	298-00103-93	1	3/8" X 3/4" Hex Hd CS
26	398-20000-12	15	3/8" Lock Washer
27	298-05764-68	1	Hose - Lower Radiator
28	502-20867-81	1	Engine Mount - L.H. Front
29	298-00123-93	4	5/8" X 1-1/2" Hex Hd CS
30	102-31687-01	1	Adapter
31	298-00181-93	13	3/8" X 1" Soc Hd CS
32	502-20867-80	1	Engine Mount - R.H. Front
33	102-31743-01	1	Engine Mount - R.H. Rear
34	102-03666-01	1	Adapter Plate
35	298-00107-93	8	3/8" X 1-3/4" Hex Hd CS
36	298-02066-56	1	Sending Unit - Oil Pressure
37	102-31681-01	1	Diesel Engine
38	102-31686-01	1	Spacer
39	398-02005-77	6	5/16" X 3/4" Hex Hd CS
40	398-20000-64	14	5/16" Lock Washer

536-112
(N1290)

SP-848D & SP-848DH SILVER SERIES

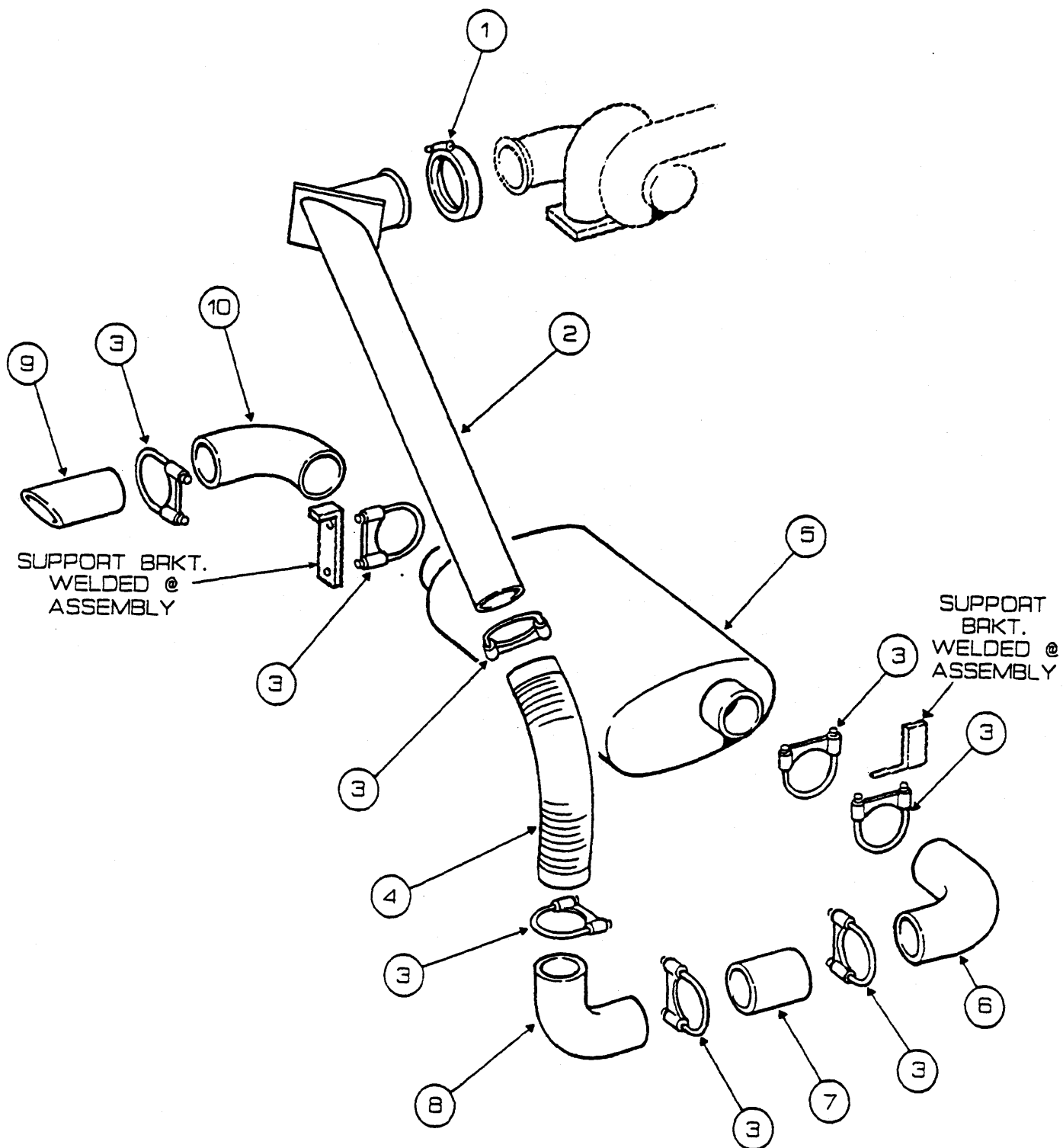
CUSTOMER NOTES

POWER UNIT - ENGINE, MOUNTING & THROTTLE CONTROL - (Continued)

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
41	402-00624-02	1	Hub
42	102-07361-01	8	Isolator
43	398-02076-21	8	5/16" X 1-1/2" Hex Hd CS
44	398-20001-50	8	5/16" Flat Washer
45	102-05363-01	1	Drive Plate
46	102-04791-01	1	Adapter
47	298-00108-93	4	3/8" X 2" Hex Hd CS
48	398-95001-01	2	1/2" X 3" Hex Hd CS
49	298-00276-02	1	Rod End
50	102-12881-61	1	Fan Belt Set Consisting Of Two Belts

POWER UNIT - EXHAUST SYSTEM

B0653

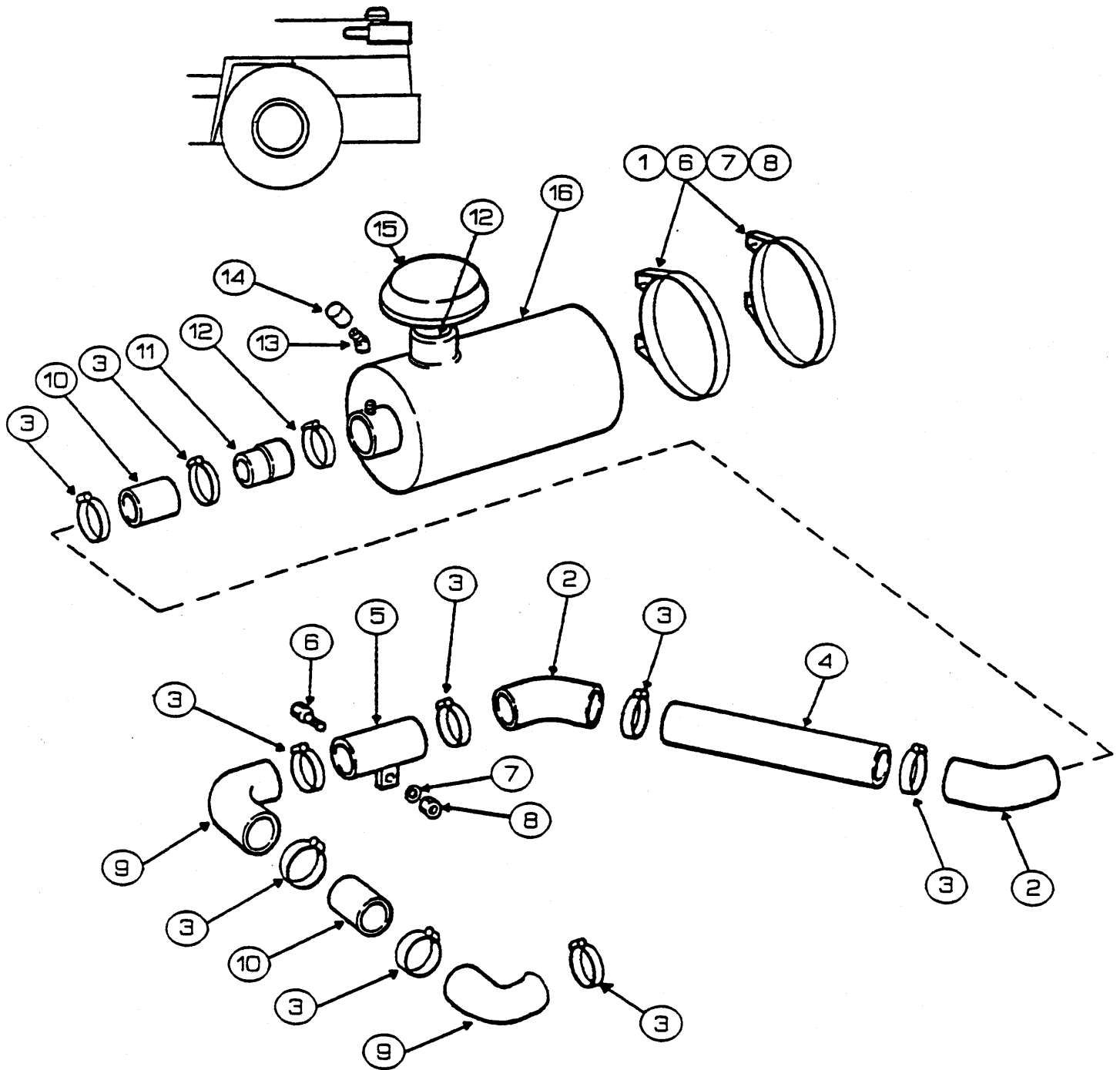


POWER UNIT - EXHAUST SYSTEM

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-00460-47	1	V-Band Clamp
2	502-20866-80	1	Turbo Outlet Tube
3	298-00457-47	8	Exhaust Clamp
4	298-05293-92	1	Flexible Connector
5	298-05212-92	1	Muffler
6	102-12978-01	1	Exhaust Elbow 90°
7	298-05295-92	1	Connector
8	298-05294-92	1	Exhaust Elbow 90°
9	102-12980-01	1	Tail Pipe
10	102-12979-01	1	Exhaust Elbow 90°

POWER UNIT - AIR INTAKE ASSEMBLY

B0596A

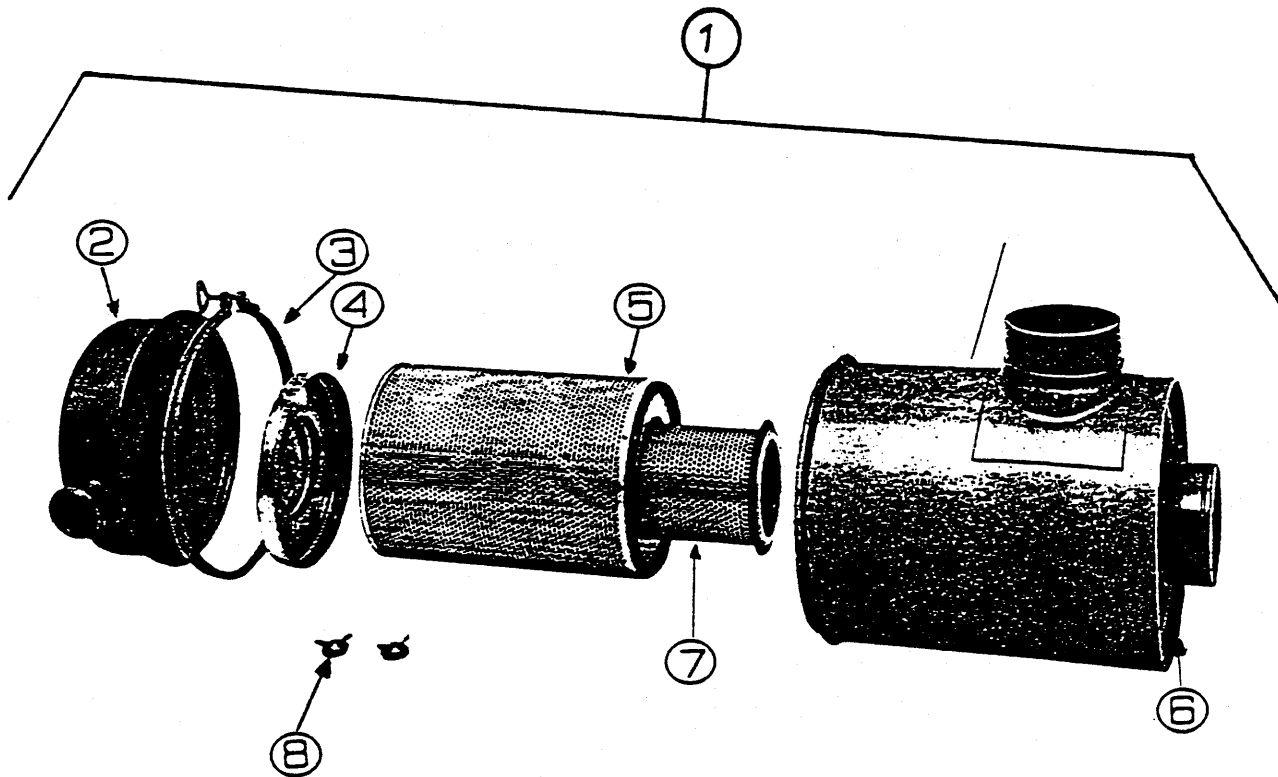


POWER UNIT - AIR INTAKE ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-05301-92	2	Mounting Bands
2	298-05269-92	2	Elbow 3" X 45°
3	298-09019-86	9	Hose Clamp
4	102-31738-01	1	Inlet Pipe
5	502-30204-80	1	Inlet Support Pipe
6	298-00103-93	5	3/8" X 3/4" Hex Hd CS
7	298-02065-71	5	3/8" Flanged Lock Nut
8	398-20000-66	5	3/8" Flat Washer
9	298-05304-92	2	Elbow - 90°
10	102-12987-01	2	Pipe
11	298-05270-92	1	Hump Reducer
12	298-09026-86	2	Hose Clamp
13	398-08000-31	1	Elbow - 45°
14	298-06526-68	1	Indicator
15	298-05303-92	1	Hood - Air Cleaner
16	102-13009-01	1	Air Cleaner

POWER UNIT - AIR CLEANER ASSEMBLY

B0662

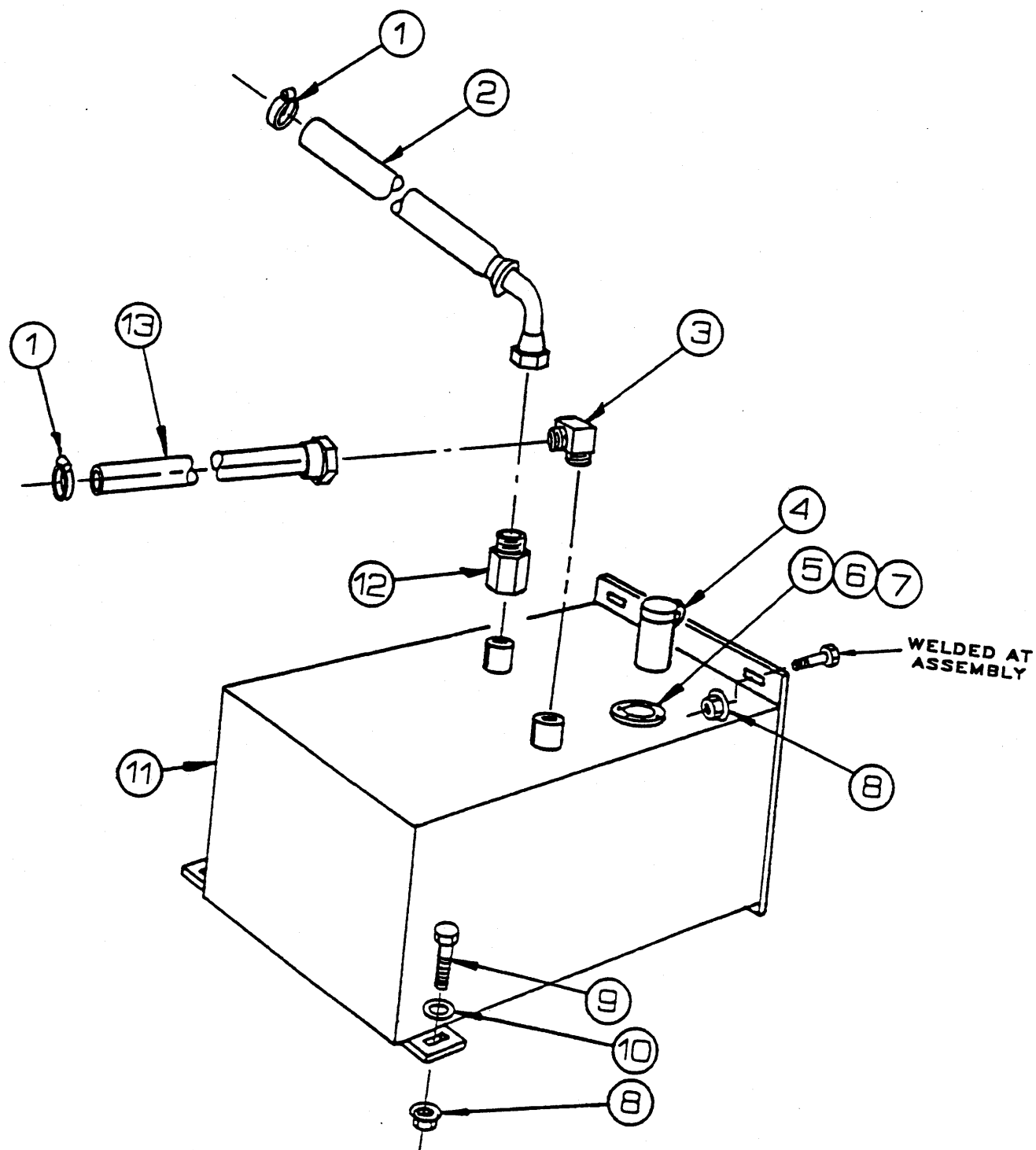


POWER UNIT - AIR CLEANER ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-13009-01	1	Air Cleaner Assembly
2	102-11392-15	1	Cap
3	102-13009-11	1	Clamp
4	102-13009-12	1	Baffle
5	102-13009-13	1	Primary Element
6	102-13009-14	1	Restriction Indicator Fitting Cap
7	102-13009-15	1	Safety Element
8	102-13009-16	2	Nut Assembly

POWER UNIT - FUEL TANK AND HOSES

B0674

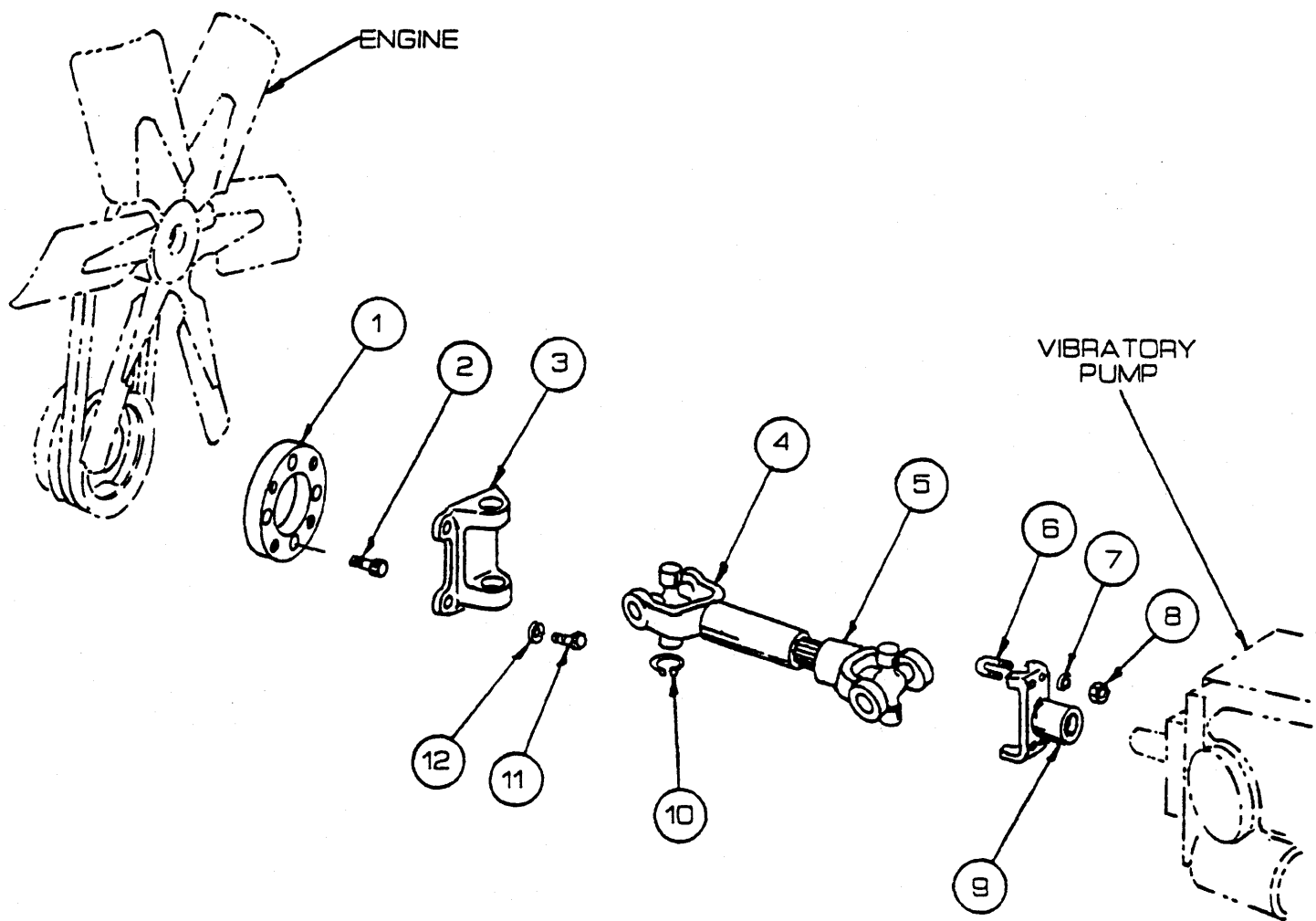


POWER UNIT - FUEL TANK AND HOSES

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-09066-86	2	Hose Clamp
2	102-31741-01	1	Hose Assembly
3	298-06640-86	1	Elbow
4	298-00175-47	1	Cap
5	298-02511-68	1	Gasket - Sending Unit
6	398-10000-39	5	10-32 X 1/2" Rd Hd Mach Sc
7	398-20000-35	5	3/16" Lock Washer
8	298-02063-71	4	1/2"-13 Flanged Locknut
9	298-00114-93	2	1/2" X 1-1/2" Hex Hd CS
10	298-00039-97	2	1/2" Washer
11	502-06973-80	1	Fuel Tank
12	298-06639-86	1	Connector
13	102-31740-01	1	Hose Assembly

POWER UNIT - DRIVE SHAFT FOR VIB PUMP

B0692

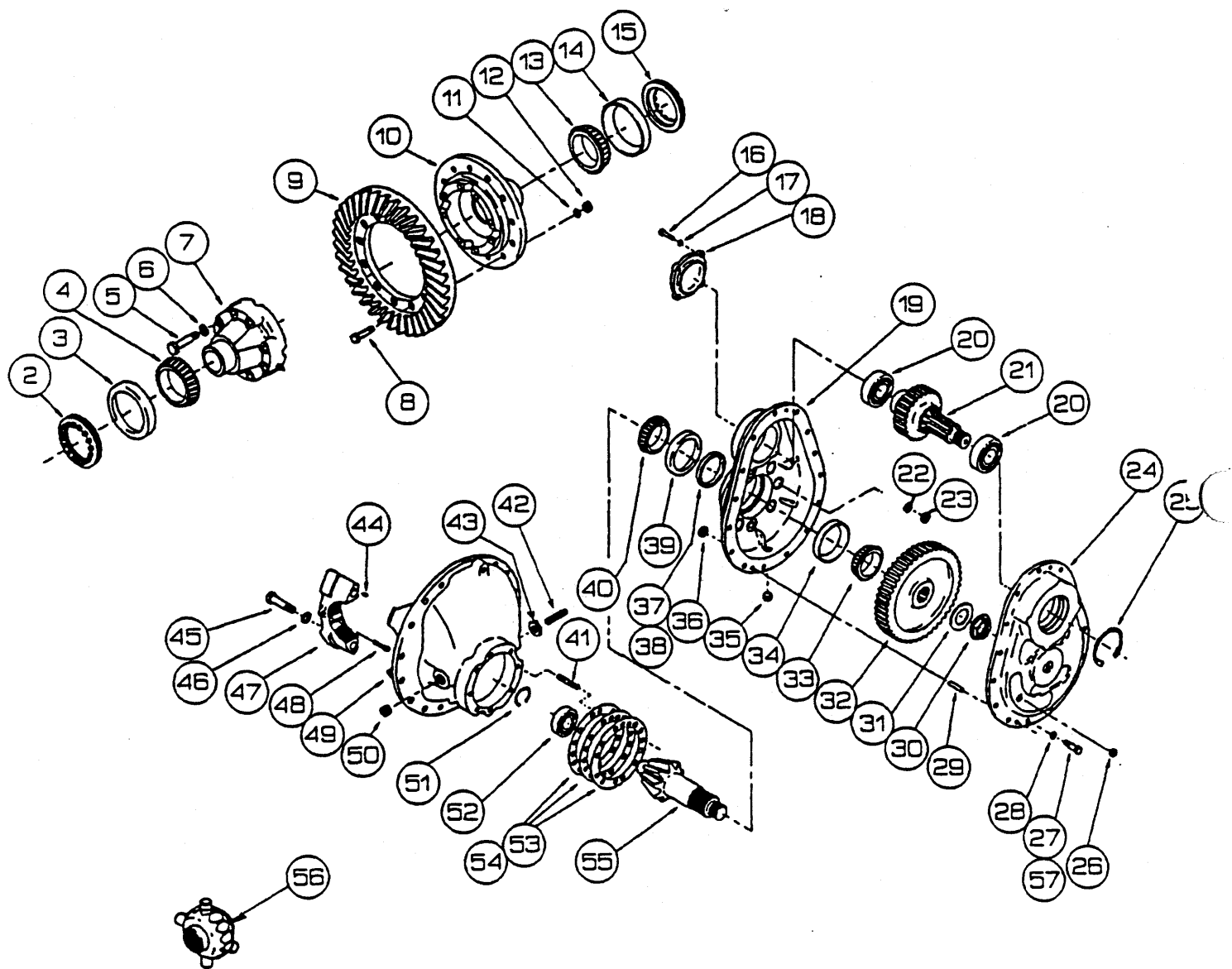


POWER UNIT - DRIVE SHAFT FOR VIB PUMP

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-31687-01	1	Adapter
2	298-00181-93	4	3/8" X 1" Soc Hd CS
3	X230740	1	Flange Yoke
4	102-07037-01	1	Sleeve
5	102-03886-01	1	Yoke Shaft
6	X8005B	2	U-Bolt
7	398-20000-64	4	5/16" Lock Washer
8	398-11000-18	4	5/16" Nut
9	102-12416-01	1	End Yoke
10	X203741	2	Snap Ring
11	298-00041-93	4	3/8" X 1" Unf Hex Hd CS Grade 8
12	398-20000-12	4	3/8" Lock Washer

AXLE - CARRIER ASSEMBLY AND REDUCTION CASE

B0685



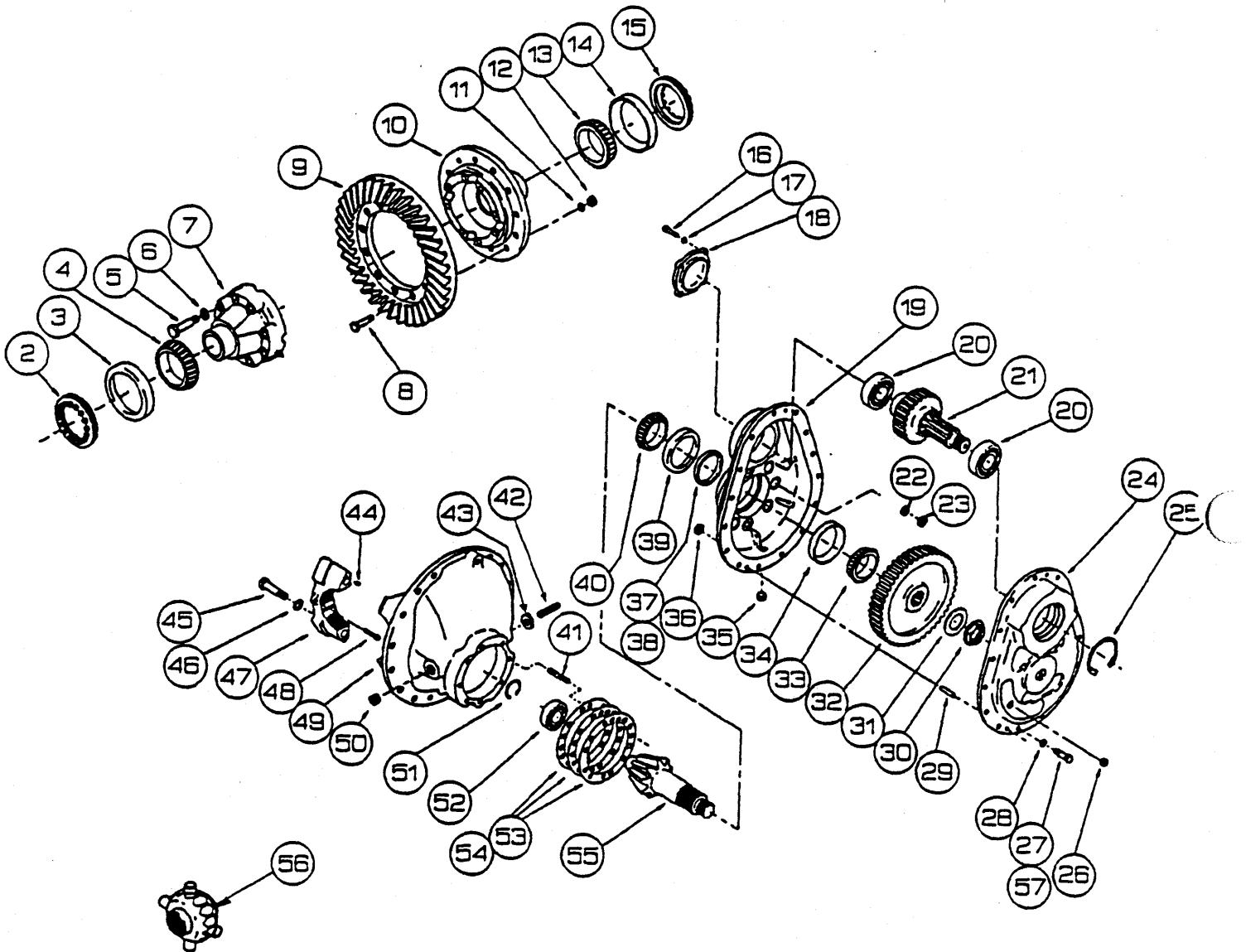
AXLE - CARRIER ASSEMBLY AND REDUCTION CASE

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12881-01	1	Axle Assembly Includes Items 2 Thru 57
2	102-11397-47	1	Adjusting Ring
3	298-00045-02	1	Bearing Cup
4	298-00115-02	1	Bearing Cone
5	102-12881-11	8	Cap Screw
6	102-11397-70	8	Cap Screw
7	102-12881-12	1	Diff. Case - Plain Half
8	102-12881-13	12	Bolt
9	102-12881-14	1	Bevel Gear Includes Item 55
10	102-12881-15	1	Diff. Case - Flange Half Includes Items 8,9,10A,11,12,30,51 & 52.
10A	102-12881-16		Diff. Case - Flange Half
10B	* 102-12881-17		Incl. Items 5,6,7,10B & 55. Diff. Case - Flange Half
11	102-12881-18	12	Washer
12	102-12881-19	12	Nut
13	298-00115-02	1	Bearing Cone
14	298-00045-02	1	Bearing Cup
15	102-11397-47	1	Adjusting Ring
16	102-11397-57	4	Cap Screw
17	102-09470-59	4	Washer
18	102-11397-58	1	Cap
19	102-12881-20	1	Case Includes Items 24,27 & 36
20	102-11397-62	2	Bearing
21	102-12881-21	1	Gear (19 Tooth)
22	102-12881-22	8	Washer
23	102-11397-69	8	Nut
24	102-12881-23	1	Cover
25	102-11397-64	1	Snap Ring
26	102-11397-67	1	Plug - Oil Filler
27	102-09047-58	15	Cap Screw
28	102-09470-59	15	Washer
29	102-11397-65	2	Dowel
30	102-07872-84	1	Nut
31	102-01471-03	1	Washer
32	102-12881-24	1	Gear (57 Tooth)
33	102-11397-25	1	Cone - Pinion Bearing
34	102-11397-26	1	Cup - Pinion Bearing
35	102-11397-67	1	Plug

* = NOT SERVICED SEPARATELY

AXLE - CARRIER ASSEMBLY AND REDUCTION CASE - (Continued)

B0685



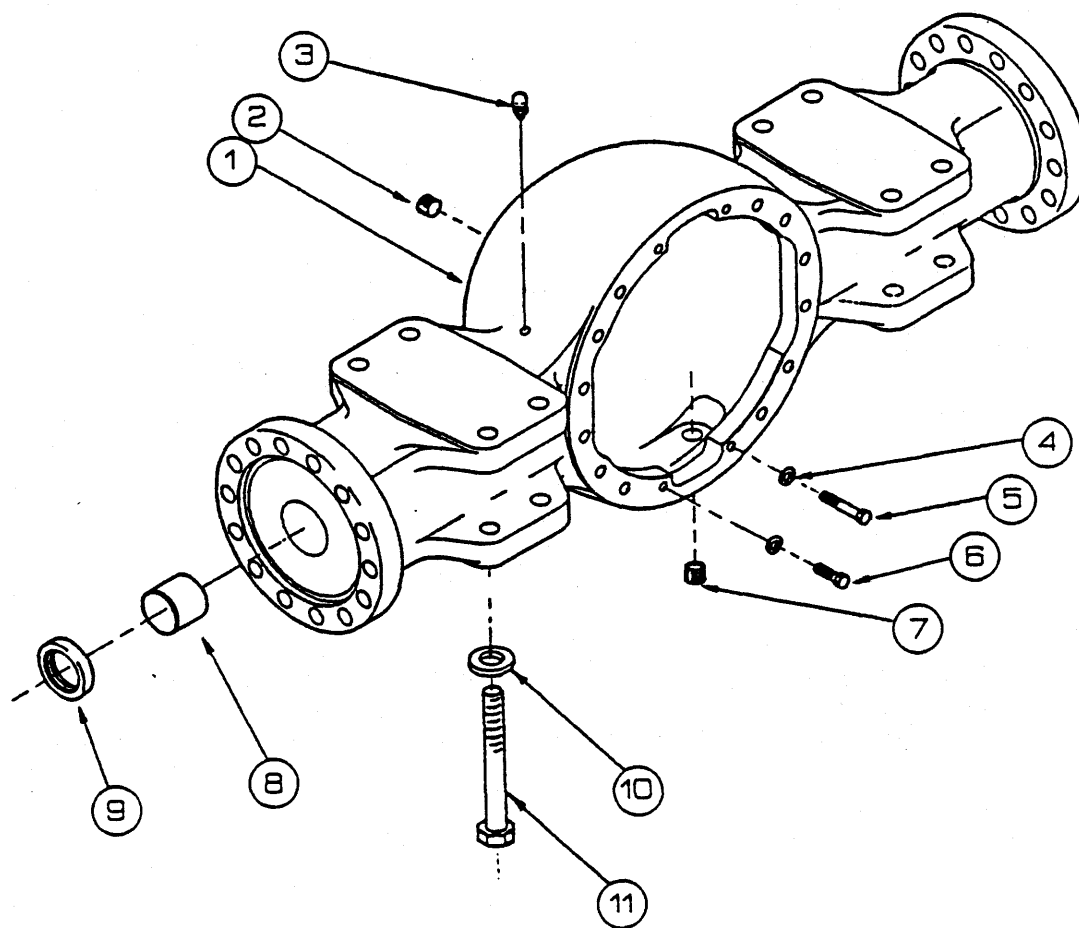
AXLE - CARRIER ASSEMBLY AND REDUCTION CASE - (Continued)

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
36	102-11397-69	15	Nut
37	102-12881-25	1	Spacer
			See Service Dwg. #102-31802
38	102-12881-26	1	Cage - Pinion Bearing
			Includes Items 34 & 39
39	102-12881-27	1	Cup
40	102-12881-28	1	Cone
41	102-12881-29	8	Stud
42	102-01514-78	1	Thrust Washer
43	102-06592-76	1	Nut
44	102-07980-34	4	Dowel
45	102-12881-30	4	Capscrew
46	102-12881-31	4	Washer
47	* 102-12881-32	2	Cap
48	102-06592-69	2	Cotter
49	102-12881-33	1	Diff. Carrier Assembly
			Includes Items 45,46 & 47.
50	102-06592-83	1	Plug
51	102-12881-34	1	Snap Ring
52	102-12881-35	1	Bearing
53	102-12881-36	4	Shim .003
54	102-12881-37	4	Shim .005
55	* 102-12881-38	1	Pinion - Bevel
56	102-12881-39	1	No Spin Assembly
57	102-06302-31	2	Capscrew

* = NOT SERVICED SEPARATELY

AXLE - AXLE HOUSING ASSEMBLY

B0689

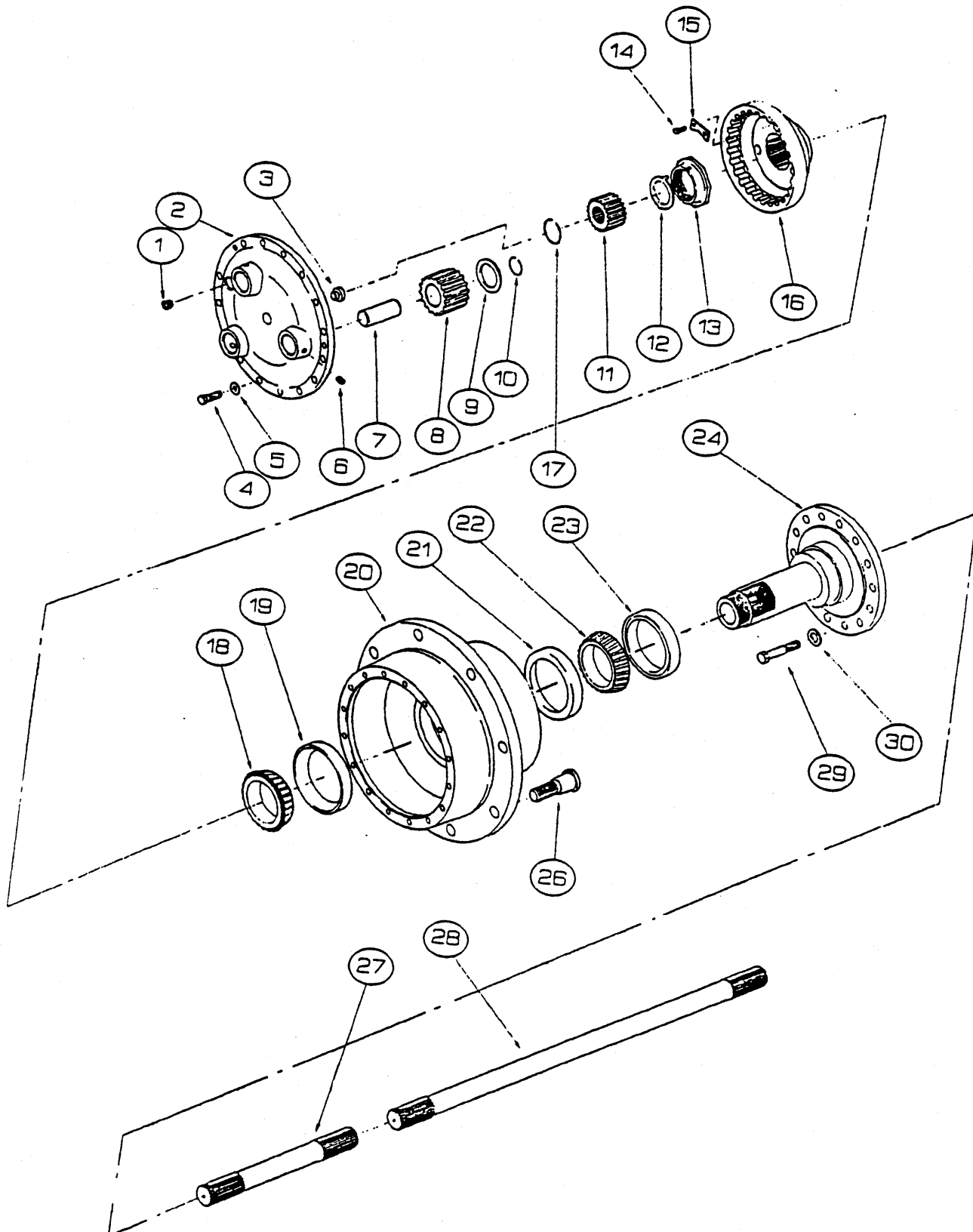


AXLE - AXLE HOUSING ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12881-56	1	Housing Assy. Includes Items 2,7,8 & 9.
2	102-06592-83	1	Plug - Oil Filler
3	102-11397-77	1	Oil Breather
4	102-12881-57	12	Washer
5	102-11397-75	4	Cap Screw - Long
6	102-12881-58	8	Cap Screw - Short
7	102-07572-24	1	Plug - Oil Drain
8	102-12881-59	2	Bushing
9	102-12881-60	2	Oil Seal
10	298-00042-97	8	3/4" Flat Washer - Hardened
11	298-00349-93	8	3/4" X 7" Hex Hd CS

AXLE - WHEEL END

B0695

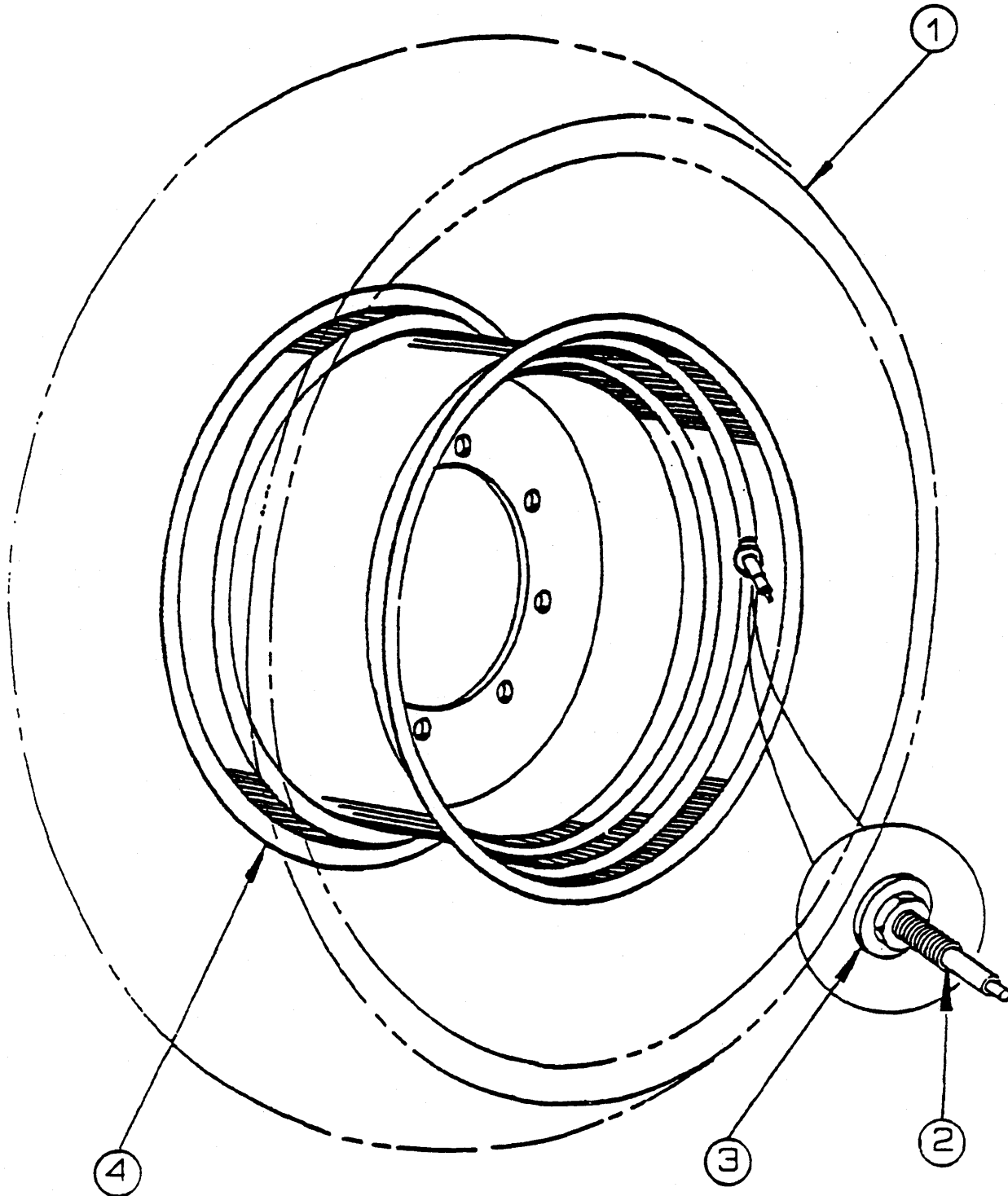


AXLE - BRAKE ASSEMBLY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-12881-40	2	Snap Ring
2	102-12881-41	2	Coupling Assembly Includes Item 1
3	102-12881-42	12	Disc - Friction
4	102-12881-43	12	Disc - Stationary
5	102-12881-44	2	Snap Ring
6	102-12881-45	2	Retainer - Spring
7	102-12881-46	28	Spring
8	102-12881-47	2	Housing
9	102-12881-48	4	Bleeder
10	102-12881-49	2	Back-Up Ring - Outer
11	102-12881-50	2	Quad Ring - Outer
12	102-12881-51	2	Quad Ring - Inner
13	102-12881-52	2	Back-Up Ring - Inner
14	102-12881-53	2	Piston
15	102-12881-54	4	O-Ring
16	102-12881-55	4	Plug Assembly. - Inlet Includes Item 15
17	102-06592-83	4	Plug - Oil Level & Fill
18	102-07572-24	2	Plug - Oil Drain

AXLE - WHEELS AND TIRES

B0497A

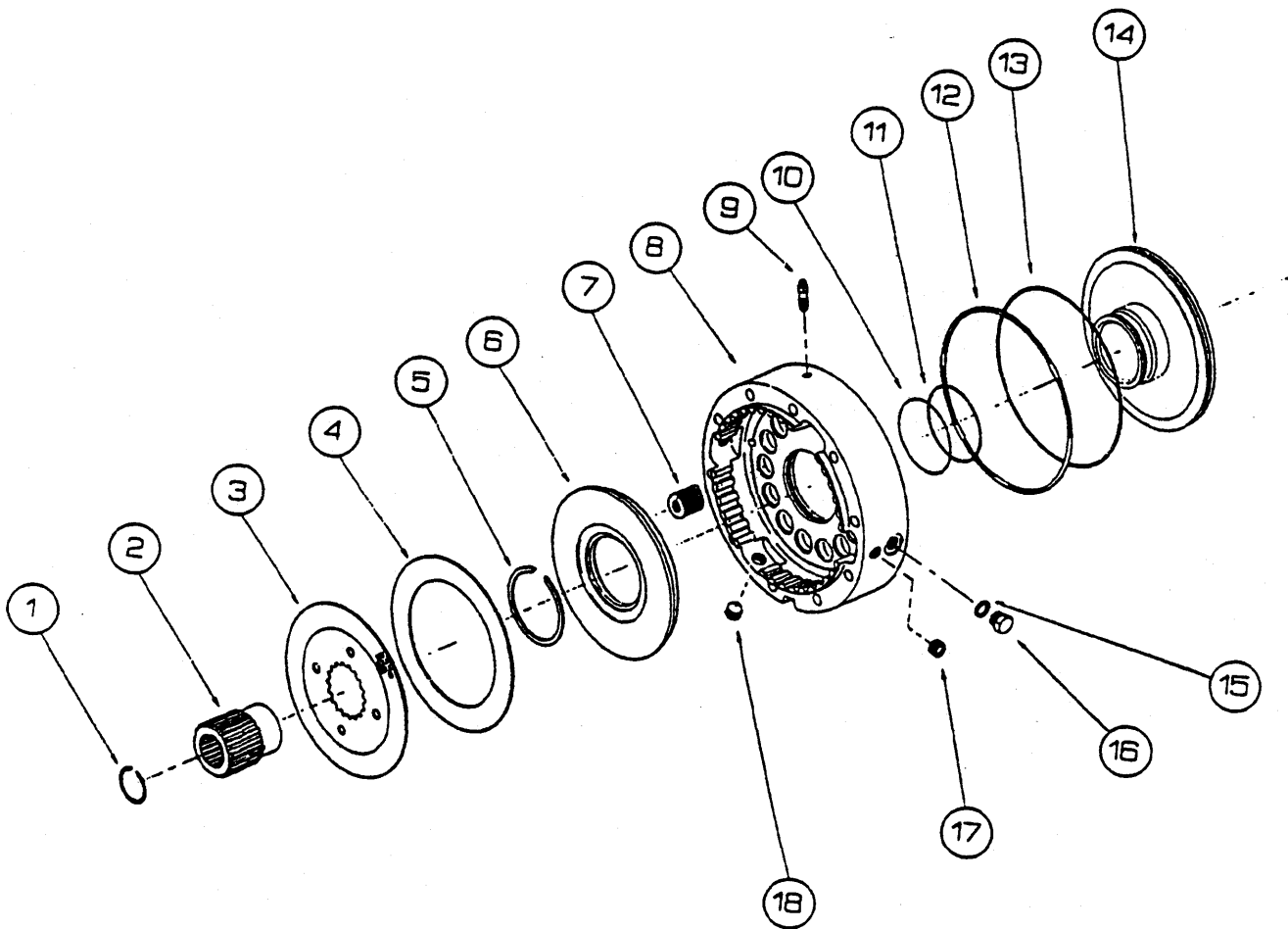


AXLE - WHEEL END

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-07572-24	2	Plug
2	102-12881-62	2	Spider - Planet Pinion
3	102-31172-40	2	Thrust Button
4	102-08431-24	32	Cap Screw
5	102-01841-52	32	Washer
6	102-11397-12	6	Set Screw
7	102-12881-63	6	Shaft
8	102-12881-64	6	Pinion - Planet (15T)
9	102-11397-82	6	Washer
10	102-11397-83	6	Snap Ring
11	102-12881-65	2	Gear
12	102-12881-66	2	Washer
13	102-12881-67	2	Nut
14	102-12881-68	4	Screw - Whl. Brg. Nut Lock
15	102-12881-69	2	Lock - Whl. Brg. Nut
16	102-12881-70	2	Gear
17	102-08095-45	2	Snap Ring
18	112-10132-10	2	Cone - Hub Bearing
19	112-10132-10	2	Cup - Hub Bearing
20	102-12881-71	2	Hub - Wheel
21	102-11397-18	2	Cup - Hub Bearing. - Inner
22	102-11397-17	2	Cone - Hub Bearing. - Inner
23	102-11397-21	2	Oil Seal
24	102-12881-72	2	Spindle
25	102-11397-20	16	Stud - Wheel Hub
26	102-12881-73	2	Shaft - Axle - Outer
27	102-12881-74	1	Shaft - Axle - Short-Inner
28	102-12881-75	1	Shaft - Axle - Long-Inner
29	102-12881-76	20	Cap Screw
30	102-01590-26	20	Washer

AXLE - BRAKE ASSEMBLY

B0688

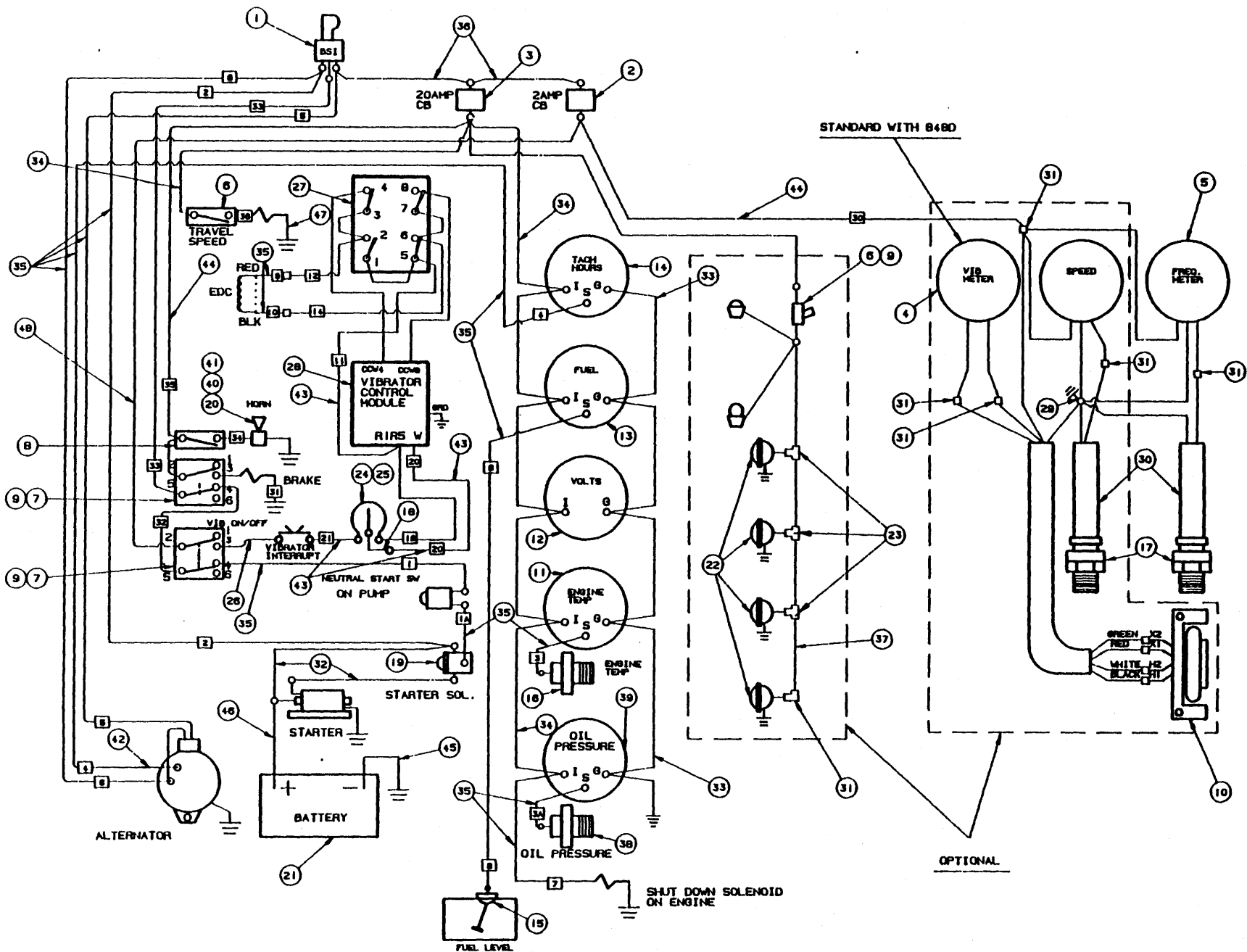


AXLE - WHEELS AND TIRES

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-06071-68	2	Tire
2	298-06056-68	2	Rim Valve
3	298-05715-68	2	Plug - Valve Hole
4	502-06995-80	2	Wheel Assembly

ELECTRICAL - WIRING DIAGRAM

B20193

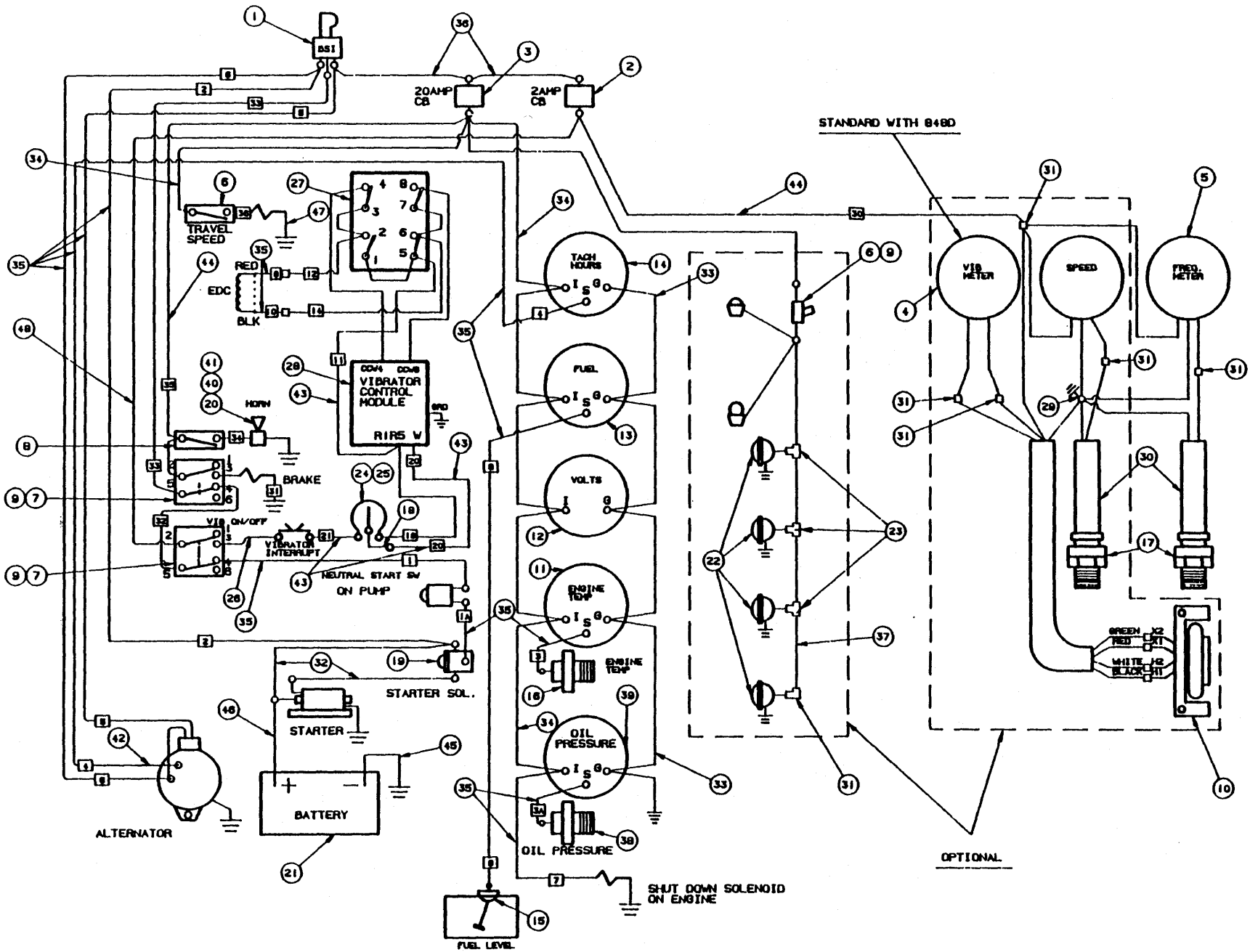


ELECTRICAL - WIRING DIAGRAM

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	212-00276-17	1	Key Switch
2	298-05004-17	1	2 Amp Circuit Breaker
3	298-05005-17	1	20 Amp Circuit Breaker
4	602-03796-01	1	Vib Meter
5	602-03795-01	1	Frequency Meter
6	298-06139-17	1	Toggle Switch SPST
7	298-06159-17	2	Toggle Switch DPST
8	102-10757-01	1	Horn Push Button Kit
9	298-00052-17	3	Switch Shield
10	602-10758-01	1	Vib. Transducer
11	298-06253-17	1	Engine Temp Gauge
12	298-06251-17	1	Voltmeter Gauge
13	298-03040-17	1	Fuel Level Gauge
14	298-03041-17	1	Tachometer/Hour Meter
15	298-02059-56	1	Fuel Level Sending Unit
16	298-02067-56	1	Eng. Temp Sending Unit
17	298-00103-17	2	Frequency Pick-Up
18	102-13101-01	1	Wire Assembly
19	298-06543-17	1	Solenoid Switch
20	102-09149-02	1	Horn
21	298-03255-17	1	Battery (Standard)
21A	298-03256-17	1	Battery (Cold Start)
22	102-12258-01	4	Lamp Assembly
23	298-26087-17	3	Connector-3 Wire Bullet
24	298-16222-17	1	Rheostat
25	298-00124-17	1	Knob
26	102-12988-01	1	Wire Assembly
27	298-06568-17	1	Limit Switch
28	102-31712-01	1	Vib Control Module
29	298-26026-17	8	Wire Terminal For #10 Stud
30	502-00205-80	1	Cord Assembly
31	298-00086-17	10	Connector Solderless
32	102-09859-03	1	Wiring Harness
33	102-31691-01	1	Wire Set
34	102-31690-01	1	Wire Set
35	102-50379-01	1	Main Wire Set
36	102-12985-01	1	Wire Set (2 Daisy Chain)
37	102-30526-01	AR	Wire
38	298-02066-56	1	Oil Pressure Sending Unit
39	298-06252-17	1	Oil Pressure Gauge
40	102-09149-03	1	Nut - Bracket

ELECTRICAL - WIRING DIAGRAM - (Continued)

B20193

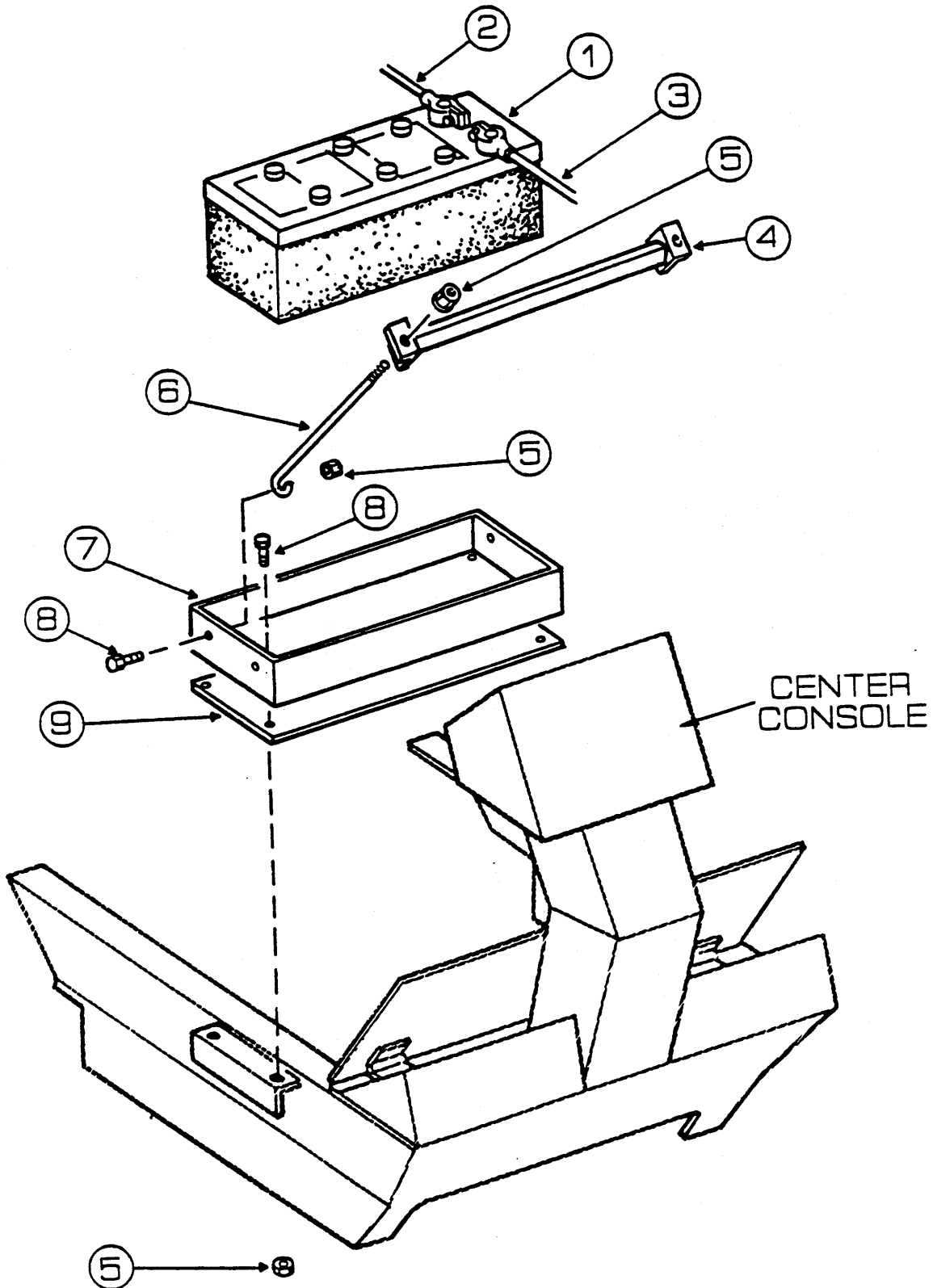


ELECTRICAL - WIRING DIAGRAM - (Continued)

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
41	102-09149-04	1	Bracket
42	298-26153-17	1	Tach. Terminal End
43	102-50409-01	1	Wiring Harness
44	102-50410-01	1	Wiring Harness
45	102-08523-01	1	Battery Grd Cable
46	102-08523-09	1	Battery Pos Cable
47	102-13091-01	1	Wire Assembly
48	102-12989-01	1	Wire Assembly

ELECTRICAL - BATTERY

B0661

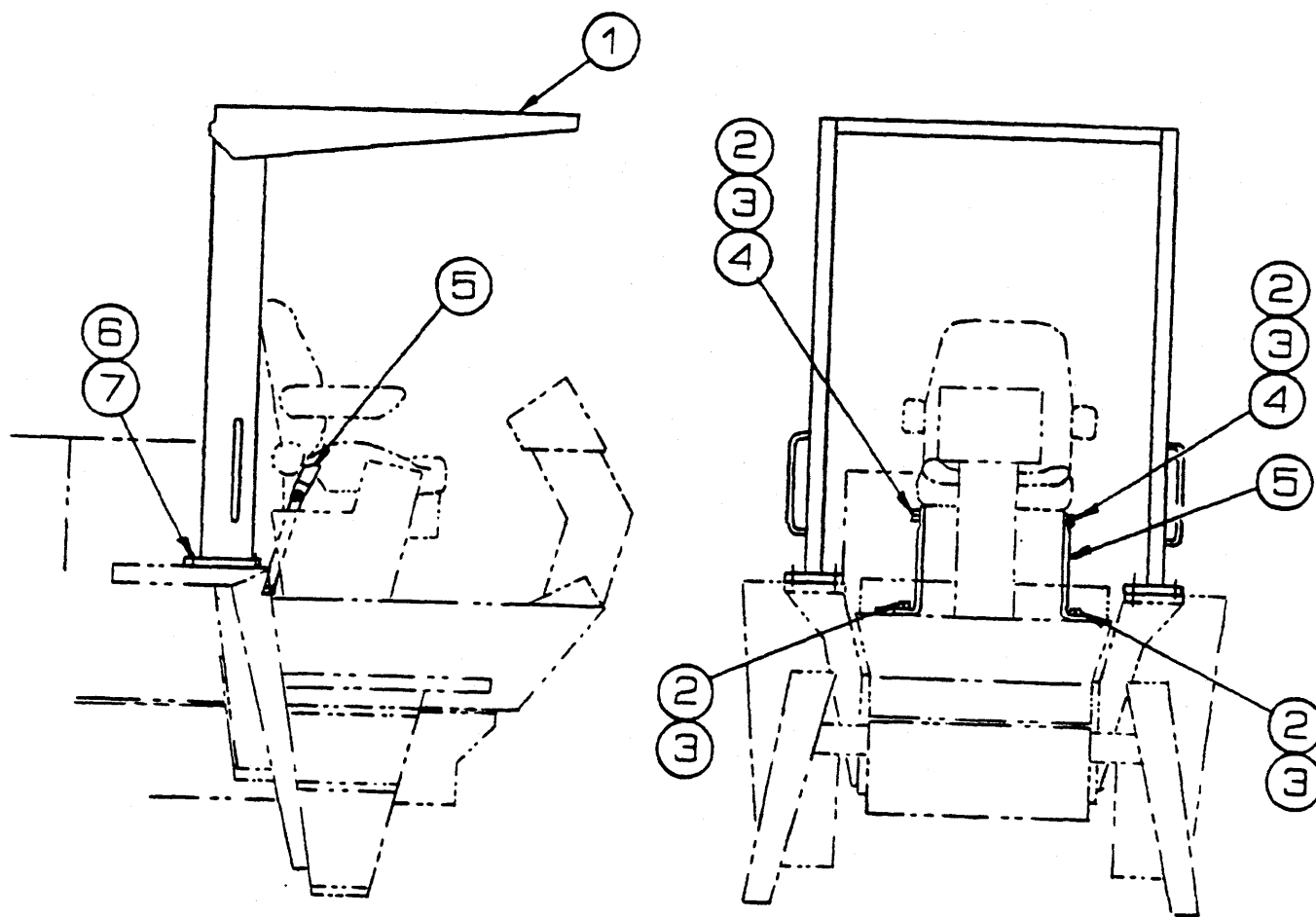


ELECTRICAL - BATTERY

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	298-03255-17	1	Battery - 12 Volt
2	102-08523-09	1	Battery Cable - Positive
3	102-08523-01	1	Battery Cable - Negative
4	502-02693-80	1	Clamp - Hold Down
5	298-02065-71	8	3/8" Flanged Locknut
6	102-07766-01	2	Bolt - Hold Down
7	502-08689-80	1	Battery Tray
8	298-00104-93	6	3/8" X 1" Hex Hd CS
9	102-09741-01	1	Spacer - Wooden

OPTIONAL EQUIPMENT - ROPS STRUCTURE

B0683



OPTIONAL EQUIPMENT - ROPS STRUCTURE

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	102-31759-01	1	Rops Assembly
2	298-00094-93	4	1/2" X 1-1/2" Hex Hd CS Gr. 8
3	298-02063-71	2	1/2" Flg Hex Nut
4	298-00039-97	4	1/2" Hardened Flat Washer
5	102-09623-01	1	Seat Belt Kit
6	298-00358-93	8	7/8" X 2-1/4" Hex Hd CS
7	298-00038-97	8	7/8" Washer

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
59077	WASHER	91	3	2
X202821	1/4-28 BALL JOINT	111	8	1
X203699	CHANNEL RUBBER	45	10	1
X203741	SNAP RING	123	10	2
X230740	FLANGE YOKE	123	3	1
X6860	SPRING-COMPRESSION	55	10	4
X8005B	U-BOLT	123	6	2
102-01422-01	WASHER	111	20	16
102-01471-03	WASHER	125	31	1
102-01514-78	SCREW	127	42	1
102-01590-26	LOCK WASHER	131	30	20
102-01781-01	GASKET	67	6	2
102-01841-52	WASHER	131	5	32
102-03666-01	HYD PUMP ADAPTER	111	34	1
102-03886-01	YOKE SHAFT	123	5	1
102-04365-02	SHAFT SEAL KIT	73	2	1
102-04365-12	CHECK VALVE	73	27	2
102-04365-50	WASHER	73	16	9
102-04365-51	HDC VALVE O-RING	73	17	3
102-04708-01	ARTIC JOINT DECAL	13	19	2
		15	13	2
102-04748-01	MOUNTING FRAME	37	27	1
102-04791-01	FLYWHEEL ADAPTER	113	46	1
102-05363-01	DRIVE PLATE	113	45	1
102-06302-31	CAP SCREW FINAL DRIVE SHAFT	127	57	2
102-06592-69	PIN	127	48	2
102-06592-76	NUT	127	43	1
102-06592-83	PLUG	127	50	1
		129	2	1
		133	17	4
102-07037-01	SLEEVE	123	4	1
102-07361-01	JOINT	113	42	8
102-07491-18	RETAINING RING	33	8	1
102-07572-24	PLUG	129	7	1
		131	1	2
		133	18	2
102-07766-01	BOLT-BATT HOLD DOWN	141	6	2
102-07872-84	NUT	125	30	1
102-07975-01	COUPLING	27	49	1
102-07976-01	COUPLING	23	64	1
		27	55	1
102-07980-34	DOWEL	127	44	4
102-08085-09	SAFETY WALK TAPE	13	24	2
		15	24	2
102-08095-45	WASHER PLANET THRUST	131	17	2
102-08431-24	CAP SCREW	131	4	32
102-08520-01	SHAFT	37	26	1
102-08521-01	SHIM	37	12	8
102-08521-02	SHIM	37	13	8
102-08522-01	ROD	37	5	1

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
102-08523-01	BATTERY CABLE	139	45	1
		141	3	1
102-08523-09	BATTERY CABLE - POSITIVE	139	46	1
		141	2	1
102-08699-01	FILTER INDIC DECAL	13	10	2
		15	6	1
102-08728-01	TRANSFORMER COIL	37	14	1
102-09047-58	BOLT-CASE & COVER	125	27	15
102-09149-02	HORN	137	20	1
102-09149-03	NUT FOR HORN	137	40	1
102-09149-04	BRACKET FOR HORN	139	41	1
102-09343-01	ISOL INFLA DEC 31/34	13	20	2
		15	2	2
102-09470-59	WASHER	125	17	4
		125	28	15
102-09607-02	CLIP-FASTENER	55	5	4
102-09623-01	SEAT BELT KIT	143	5	1
102-09741-01	WOOD SPACER-SP910	141	9	1
102-09767-01	STUD BALL	91	9	2
102-09768-01	WASHER	91	4	4
102-09859-03	WIRE SET SOLENOID	137	32	1
102-10124-01	SHIM	31	45	6
102-10124-02	SHIM	31	46	6
102-10124-03	SHIM	31	47	2
102-10125-01	SHIM-.005 THICK	29	9	6
102-10125-02	SHIM-.0075 THICK	29	10	6
102-10125-03	SHIM-.020 THICK	29	11	2
102-10126-01	GASKET	31	53	1
		67	8	1
102-10205-01	SPACER	37	2	4
102-10208-01	TAG-SHIPPING-VIB	13	5	1
		15	14	1
102-10423-03	SHIM-PLASTIC	29	3	2
102-10458-12	CHECK VALVE "O" RING	73	7	2
102-10757-01	HORN BUTTON KIT	137	8	1
102-10768-01	DIESEL DECAL	13	12	1
		15	15	1
102-10801-01	MANUAL HOLDER	13	18	1
		15	17	1
102-10802-01	MANUAL HOLDER DECAL	13	17	1
		15	18	1
102-10908-09	STAUFF CLAMP	41	3	4
102-10908-12	CLAMP, TWIN 1-1/2" X 1-3/16"	41	4	3
102-10908-13	CLAMP, BOTTOM 1-1/2" X 1-1/2"	41	2	1
102-10908-14	CLAMP, TWIN 1-1/8" X 1-1/8"	41	1	1
102-10908-15	CLAMP, BOTTOM 1-1/2" X 1-3/16"	41	6	1
102-10924-01	SPACER BRG RETAINER	21	6	1
		21	11	3
		25	6	1
		25	11	3

NUMERICAL PARTS LISTING

<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>PAGE</u>	<u>ITEM</u>	<u>QTY.</u>
102-10925-01	SHIM	23	48	3
		27	44	3
102-10925-02	SHIM	23	49	3
		27	45	3
102-10925-03	SHIM	23	50	3
		27	46	3
102-10926-01	SHIM	21	12	3
		25	12	3
102-10926-02	SHIM	21	13	3
		25	13	3
102-10928-01	SPROCKET	23	46	1
		27	58	1
102-10934-01	MTG BRKT AMP INDIC	37	23	1
102-11079-01	SPRING	23	57	1
102-11145-01	LABEL-VIBRATOR AUTO	13	21	1
		15	25	1
102-11159-01	SERIAL NUMBER PLATE	13	14	1
		15	19	1
102-11200-01	STRIP RAD BAFFLE	57	2	1
102-11218-14	GASKET	73	11	1
102-11218-16	SCREW	73	15	9
102-11218-20	WASHER	73	13	1
102-11218-21	NUT	73	14	1
102-11362-01	STUD	23	47	2
102-11362-02	STUD	23	44	4
102-11366-01	SPACER	23	55	1
102-11367-01	PLANETARY REDUCER	33	22	1
102-11367-11	MOUNTING FLANGE	33	1	1
102-11367-12	O-RING	33	2	2
102-11367-13	SNAP RING	33	3	2
102-11367-14	BEARING	33	4	1
102-11367-15	SNAP RING	33	5	1
102-11367-16	OUTPUT SHAFT	33	6	1
102-11367-17	THRUST WASHER	33	7	1
102-11367-18	PLANET CARRIER	33	9	1
102-11367-19	INTERNAL GEAR	33	10	1
102-11367-20	SAE C 2 & 4 BOLT	33	11	1
102-11367-21	PIPE PLUG	33	12	2
102-11367-22	SUN GEAR	33	13	1
102-11367-23	BUSHING C/L 2000 BRN	33	14	1
102-11367-24	STUD	33	16	8
102-11367-25	NUT	33	15	8
102-11367-26	RETAINING RING	33	17	6
102-11367-27	PLANET BEARING	33	18	6
102-11367-28	PLANET GEAR	33	19	3
102-11367-29	THRUST WASHER	33	20	6
102-11367-30	PLANET PIN	33	21	3
102-11370-01	FIXED DISP HYD MOTOR	77	1	1
102-11370-11	SEAL KIT	77	2	1
102-11370-12	ROTATING SEAL	77	3	1
102-11370-13	SEAL RETAINER	77	4	1
102-11370-14	RETAINING RING	77	5	1
102-11370-15	O-RING	77	6	1

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
102-11370-16	SPRING	77	7	1
102-11370-17	O-RING	77	8	2
102-11370-18	STATIONARY SEAL	77	9	1
102-11378-01	SPACER GEAR CASE MTG	31	61	4
102-11382-01	REX QUALITY DECAL	13	25	2
		15	4	2
102-11392-15	CAP	119	2	1
102-11397-12	SET SCREW	131	6	6
102-11397-17	CONE-WHEEL BRG OUTER	131	22	2
102-11397-18	CUP WHEEL BRG OUTER	131	21	2
102-11397-20	STUD WHEEL RIM	131	25	16
102-11397-21	OIL SEAL INNER WHL	131	23	2
102-11397-25	CONE - PINION BEARING	125	33	1
102-11397-26	CUP - PINION BEARING	125	34	1
102-11397-47	ADJUSTING RING	125	2	1
		125	15	1
102-11397-57	CAP SCREW	125	16	4
102-11397-58	CAP	125	18	1
102-11397-62	BEARING	125	20	2
102-11397-64	SNAP RING	125	25	1
102-11397-65	DOWEL	125	29	2
102-11397-67	PLUG	125	26	1
		125	35	1
102-11397-69	NUT	125	23	8
		127	36	15
102-11397-70	CAP SCREW	125	6	8
102-11397-75	CAP SCREW - LONG	129	5	4
102-11397-77	Oil Breather	129	3	1
102-11397-82	WASHER	131	9	6
102-11397-83	SNAP RING	131	10	6
102-11415-01	GASKET TANK COVER	103	1	1
102-11461-104	CONTROL SCREEN FILTER	73	24	1
102-11461-105	CONTROL HANDLE	73	12	1
102-11465-27	SPRING	73	6	1
102-11469-40	WASHER	73	20	4
102-11489-01	WARN DEC FORCE ADJ	13	1	1
		15	1	1
102-11651-01	ON/OFF LABEL	13	8	1
		15	22	1
102-11696-01	LABEL TRANS HIGH/LOW	13	7	1
		15	21	1
102-11714-13	SWIVEL	63	9	2
102-11719-01	CAUTION LABEL	13	13	2
		15	5	2
102-11839-01	PLUG	21	32	1
		25	32	1
102-11946-01	SLEEVE	27	61	1
102-11971-01	SOLENOID VALVE	101	1	1
102-11971-11	NAME PLATE	83	3	1
		101	3	1
102-11971-12	COIL HOUSING	101	5	1
102-11971-13	VALVE ASSEMBLY	101	7	1

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
102-11985-01	GASKET	31	41	1
102-11986-01	COVER PLATE	31	42	1
102-12030-01	INFLATION LABEL	13	6	2
		15	7	2
102-12258-01	LAMP ASSY 12V	137	22	4
102-12273-09	MOD.VALVE SRV PARTS	101	4	1
102-12273-11	MOD.VALVE SRV PARTS	101	8	1
102-12273-22	MOD.VALVE SRV PARTS	83	4	1
102-12273-39	VALVE BODY	101	9	1
102-12273-41	VALVE BODY	83	7	1
102-12273-50	COVER PLATE	101	6	1
102-12273-51	NUT	83	2	1
		101	2	1
102-12323-01	ORBITROL STEER UNIT	87	1	1
102-12416-01	END YOKE	123	9	1
102-12500-01	FIXED DISP PUMP	79	1	1
102-12571-01	MOTOR HYD	71	1	1
102-12821-01	PUMP - VARIABLE DISPLACEMENT	69	1	1
102-12821-11	PLUG	69	2	1
102-12821-12	KEY	69	3	1
102-12821-13	NUT - SLOTTED	69	4	1
102-12821-14	RETAINING RING	69	5	1
102-12821-15	LIP SEAL	69	6	1
102-12821-16	PLUG	69	7	2
102-12821-17	RELIEF VALVE KIT	69	8	1
102-12821-18	SCR VALVE	69	9	1
102-12821-19	O-RING	69	10	2
102-12821-20	ORIFICE/SCREEN	69	11	1
102-12821-21	O-RING	69	12	1
102-12821-22	O-RING	69	13	2
102-12821-23	EDC - ELECTRIC DISPL. CONTROL	69	14	1
102-12821-24	SCREW	69	15	2
102-12821-25	SCREW	69	16	2
102-12821-26	PLUG	69	17	2
102-12821-27	SUCTION FILTER ADAPTOR	69	18	1
102-12821-28	SCREW	69	19	2
102-12821-29	PLUG	69	20	2
102-12821-30	SCREW	69	21	1
102-12821-31	PLUG	69	22	1
102-12821-32	O-RING	69	23	3
102-12821-33	KEY	69	24	1
102-12821-34	GEROTOR ASSEMBLY	69	25	1
102-12821-35	PIN	69	26	1
102-12821-36	GEROTOR	69	27	1
102-12821-37	O-RING	69	28	1
102-12821-38	TEMPER LOAD RING	69	29	1
102-12821-39	ADAPTER	69	30	1
102-12821-40	O-RING	69	31	1
102-12821-41	COVER PLATE	69	32	1
102-12821-42	SCREW	69	33	2
102-12821-43	RELIEF VALVE KIT	69	34	1
102-12821-44	SCR VALVE	69	35	1
102-12821-45	O-RING	69	36	1

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
102-12821-46	PLUG	69	37	1
102-12821-47	RELIEF VALVE SHIM KIT	69	38	1
102-12821-48	CHARGE RELIEF VALVE SPRING	69	39	1
102-12821-49	RELIEF VALVE	69	40	1
102-12821-50	O-RING	69	41	1
102-12821-51	BACK-UP RING	69	42	1
102-12821-52	BYPASS VALVE-NO ORIFICE	69	43	1
102-12822-01	MOTOR - VARIABLE DISPLACEMENT	75	1	1
102-12822-11	SEAL KIT	75	2	1
102-12822-12	ROTATING SEAL	75	3	1
102-12822-13	SEAL RETAINER	75	4	1
102-12822-14	RETAINING RING	75	5	1
102-12822-15	O-RING	75	6	1
102-12822-16	SPRING	75	7	1
102-12822-17	O-RING	75	8	2
102-12822-18	STATIONARY SEAL	75	9	1
102-12822-19	GASKET	75	10	1
102-12822-20	SLAVE PLATE	75	11	1
102-12822-21	WASHER	75	12	9
102-12822-22	SCREW	75	13	9
102-12822-23	PLUG	75	14	1
102-12822-24	PLUG	75	15	1
102-12822-25	O-RING	75	16	3
102-12822-26	ORIFICE	75	17	1
102-12822-27	CONTROL PLUG	75	18	2
102-12822-28	CONTROL SCREEN FILTER	75	19	2
102-12822-29	MANIFOLD KIT	75	20	1
102-12822-30	O-RING	75	21	1
102-12822-31	O-RING	75	22	2
102-12822-32	ORIFICE	75	23	1
102-12822-33	WASHER	75	24	6
102-12822-34	SCREW	75	25	6
102-12823-01	PUMP - VARIABLE DISPLACEMENT	73	1	1
102-12823-11	SEAL RETAINER	73	3	1
102-12823-12	RETAINING RING	73	4	1
102-12823-13	O-RING	73	5	1
102-12823-14	STATIONARY SEAL	73	8	1
102-12823-15	ROTATING SEAL	73	9	1
102-12823-16	CONTROL KIT W/NEUTRAL START	73	10	1
102-12823-17	CHARGE PUMP KIT	73	18	1
102-12823-18	SCREW	73	19	4
102-12823-19	PILOT	73	21	1
102-12823-20	COUPLING	73	22	1
102-12823-21	GASKET	73	23	1
102-12823-22	ORIFICE	73	25	1
102-12823-23	NEUTRAL SWITCH	73	26	1
102-12824-01	HI/LO VALVE	83	1	1
102-12824-11	VALVE ASSEMBLY	83	5	1
102-12824-12	SEAL KIT	83	6	1
102-12843-01	CABLE	65	4	1
102-12843-02	THROTTLE CABLE	111	6	1
102-12847-01	HYDRAULIC STEERING CYLINDER	89	1	1

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
102-12847-11	FULL LOCK NUT	89	2	1
102-12847-12	PISTON	89	3	1
102-12847-13	PISTON SEAL	89	4	1
102-12847-14	O-RING	89	5	1
102-12847-15	ROD	89	6	1
102-12847-16	BARREL ASSEMBLY	89	7	1
102-12847-17	STOP TUBE	89	8	1
102-12847-18	SLEEVE	89	9	1
102-12847-19	O-RING	89	10	1
102-12847-20	BACK-UP	89	11	1
102-12847-21	LOCKWIRE	89	12	1
102-12847-22	WASHER	89	13	1
102-12847-23	CAP SCREW	89	14	2
102-12847-24	ROD WIPER	89	15	1
102-12847-25	O-RING	89	16	1
102-12847-26	BACK-UP	89	17	1
102-12881-01	AXLE ASSEMBLY	125	1	1
102-12881-11	CAP SCREW	125	5	8
102-12881-12	DIFF. CASE - PLAIN HALF	125	7	1
102-12881-13	BOLT	125	8	12
102-12881-14	BEVEL GEAR	125	9	1
102-12881-15	DIFF. CASE - FLANGE HALF	125	10	1
102-12881-16	DIFF. CASE - FLANGE HALF	125	10AA	
102-12881-17	DIFF. CASE - FLANGE HALF	125	10BB	
102-12881-18	WASHER	125	11	12
102-12881-19	NUT	125	12	12
102-12881-20	CASE	125	19	1
102-12881-21	GEAR	125	21	1
102-12881-22	WASHER	125	22	8
102-12881-23	COVER	125	24	1
102-12881-24	GEAR (57 TOOTH)	125	32	1
102-12881-25	SPACER	127	37	1
102-12881-26	CAGE - PINION BEARING	127	38	1
102-12881-27	CUP	127	39	1
102-12881-28	CONE	127	40	1
102-12881-29	STUD	127	41	8
102-12881-30	CAPSCREW	127	45	4
102-12881-31	WASHER	127	46	4
102-12881-32	CAP	127	47	2
102-12881-33	DIFF. CARRIER ASSEMBLY	127	49	1
102-12881-34	SNAP RING	127	51	1
102-12881-35	BEARING	127	52	1
102-12881-36	SHIM .003	127	53	4
102-12881-37	SHIM .005	127	54	4
102-12881-38	PINION - BEVEL	127	55	1
102-12881-39	NO SPIN ASSEMBLY	127	56	1
102-12881-40	SNAP RING	133	1	2
102-12881-41	COUPLING ASSEMBLY	133	2	2
102-12881-42	DISC - FRICTION	133	3	12
102-12881-43	DISC - STATIONARY	133	4	12
102-12881-44	SNAP RING	133	5	2
102-12881-45	RETAINER - SPRING	133	6	2
102-12881-46	SPRING	133	7	28
102-12881-47	HOUSING	133	8	2

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
102-12881-48	BLEEDER	133	9	4
102-12881-49	BACK-UP RING - OUTER	133	10	2
102-12881-50	QUAD RING - OUTER	133	11	2
102-12881-51	QUAD RING - INNER	133	12	2
102-12881-52	BACK-UP RING - INNER	133	13	2
102-12881-53	PISTON	133	14	2
102-12881-54	O-RING	133	15	4
102-12881-55	PLUG ASSEMBLY. - INLET	133	16	4
102-12881-56	Housing Assy.	129	1	1
102-12881-57	WASHER	129	4	12
102-12881-58	CAP SCREW - SHORT	129	6	8
102-12881-59	BUSING	129	8	2
102-12881-60	OIL SEAL	129	9	2
102-12881-61	FAN BELT SET	113	50	1
102-12881-62	SPIDER - PLANET PINION	131	2	2
102-12881-63	SHAFT	131	7	6
102-12881-64	PINION - PLANET (15T)	131	8	6
102-12881-65	GEAR	131	11	2
102-12881-66	WASHER	131	12	2
102-12881-67	NUT	131	13	2
102-12881-68	SCREW - WHL BRG. NUT LOCK	131	14	4
102-12881-69	LOCK - WHL BRG. NUT	131	15	2
102-12881-70	GEAR	131	16	2
102-12881-71	HUB - WHEEL	131	20	2
102-12881-72	SPINDLE	131	24	2
102-12881-73	SHAFT - AXLE - OUTER	131	26	2
102-12881-74	SHAFT - AXLE - SHORT-INNER	131	27	1
102-12881-75	SHAFT - AXLE - LONG-INNER	131	28	1
102-12881-76	CAP SCREW	131	29	20
102-12947-01	OPERATOR SEAT	61	1	1
102-12947-11	BACK CUSHION	61	2	1
102-12947-12	ARM - LEFT HAND	61	3	1
102-12947-13	SEAT CUSHION	61	4	1
102-12947-14	ARM - RIGHT HAND	61	5	1
102-12978-01	EXHAUST ELBOW 900	115	6	1
102-12979-01	EXHAUST ELBOW 900	115	10	1
102-12980-01	TAIL PIPE	115	9	1
102-12985-01	WIRE SET (2 DAISY CHAIN)	137	36	1
102-12987-01	PIPE	117	10	2
102-12988-01	WIRE ASSEMBLY	137	26	1
102-12989-01	WIRE ASSEMBLY	139	48	1
102-12996-01	SPACER	111	21	2
102-13000-01	2 STRIP - RADIATOR SUPPORT	57	5	2
102-13009-01	AIR CLEANER ASSEMBLY	117	16	1
		119	1	1
102-13009-11	CLAMP	119	3	1
102-13009-12	BAFFLE	119	4	1
102-13009-13	PRIMARY ELEMENT	119	5	1
102-13009-14	RESTRICTION INDICATOR FITTING	119	6	1
102-13009-15	SAFETY ELEMENT	119	7	1
102-13009-16	NUT ASSEMBLY	119	8	2
102-13038-02	STRIPING TAPE	13	22	1
		15	10	1

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
102-13041-01	DO NOT TOW LABEL	13	16	2
		15	12	2
102-13089-01	HOSE - UPPER RADIATOR	111	14	1
102-13091-01	WIRE ASSEMBLY	139	47	1
102-13101-01	WIRE ASSEMBLY	137	18	1
102-13104-01	SPACER	51	11	4
102-30267-01	BRACKET	37	7	1
102-30437-01	HOUSING BALL STUD	91	8	2
102-30526-01	WIRE	137	37	AR
102-30732-01	RETAINER-BEARING	29	2	1
102-30733-01	RETAINER-BEARING	31	48	1
102-30945-01	HOUSING-BEARING	29	12	1
102-31032-01	BRG RETAINER	23	51	1
		27	47	1
102-31033-01	CPLG EXCITER DR HALF	23	65	1
		27	56	1
102-31036-01	FRAME SUPPORT	39	4	3
102-31036-02	FRAME SUPPORT	39	3	1
102-31048-01	ISOLATOR-W/KEYWAY	35	1	1
102-31098-01	CPLG DRIVEN HALF	23	58	1
102-31100-01	BRKT AMPLITUDE LINK	37	1	1
102-31172-40	THRUST BUTTON	131	3	2
102-31273-01	FORCE ADJUST DECAL	13	3	1
		15	3	1
102-31284-01	RET BRG ROLL DR GC	29	17	2
102-31285-01	SHAFT INTER R DR GC	29	29	1
102-31291-01	GEAR-INTER R DR GC	29	30	1
102-31459-01	SHIM HALF .005	43	14	8
102-31459-02	SHIM HALF .010	43	13	16
102-31459-03	SHIM HALF .020	43	12	12
102-31563-01	OIL COOLER	109	1	1
102-31566-01	SUPPORT	59	7	2
102-31648-01	DECAL, CAUTION HOT OIL	13	2	1
		15	20	1
102-31667-01	SUPPORT SEAT	61	6	2
102-31669-01	COVER	45	2	1
102-31670-01	MOUNTING BRACKET	65	8	1
102-31671-01	COVER	47	15	1
102-31681-01	DIESEL ENGINE	111	37	1
102-31686-01	SPACER	111	38	1
102-31687-01	ADAPTER	111	30	1
		123	1	1
102-31689-01	Quadrastat Control	63	1	1
102-31689-11	GATE PLATE	63	2	1
102-31689-12	SWITCH - PUSH BUTTON	63	4	1
102-31689-13	RETAINING RING	63	5	1
102-31689-14	BOLT	63	6	1
102-31689-15	LEVER, KNOB & SWITCH ASSEMBLY	63	7	1
102-31689-16	INPUT ADAPTER	63	8	1
102-31689-17	SPRING	63	10	1
102-31689-18	OUTPUT LEVER	63	12	1
102-31689-19	CONTROL SUB ASSEMBLY	63	14	1

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
102-31689-20	INPUT LEVER	63	15	1
102-31690-01	WIRE SET	137	34	1
102-31691-01	WIRE SET	137	33	1
102-31712-01	VIB CONTROL MODULE	137	28	1
102-31728-01	PANEL	49	9	1
102-31738-01	INLET PIPE	117	4	1
102-31739-01	BAFFLE	59	12	1
102-31740-01	HOSE ASSEMBLY	121	13	1
102-31741-01	HOSE ASSEMBLY	121	2	1
102-31743-01	ENGINE MOUNT - R.H. REAR	111	33	1
102-31743-02	ENGINE MOUNT - L.H. REAR	111	19	1
102-31745-01	BAFFLE - OIL COLLER	59	5	1
102-31746-01	BAFFLE - OIL COOLER	59	9	1
102-31759-01	ROPS ASSEMBLY	143	1	1
102-31761-01	SILVER SERIES DECAL	13	4	3
		15	11	3
102-31762-01	REX DECAL	13	11	4
		15	9	4
102-31763-01	3/8" ZN PL WASHER	55	4	1
		55	8	1
102-50039-01	BRG&OIL RETAINER	21	29	2
		25	29	2
102-50150-01	HUB GEAR	29	40	1
102-50164-01	MTG MOTOR	29	14	1
102-50176-01	ENG-HOOD	55	3	1
102-50379-01	MAIN WIRE SET	137	35	1
102-50395-01	RADIATOR	57	6	1
102-50395-11	FAN SHROUD	57	11	1
102-50399-01	COVER	103	6	2
102-50409-01	WIRING HARNESS	139	43	1
102-50410-01	WIRING HARNESS	139	44	1
102-50411-01	ENGINE ACCESS PANEL LOWER	55	7	2
102-50421-01	SERVICE CHART	13	15	1
		15	8	1
102-50424-01	CONTROL CONSOLE DECAL	13	9	1
		15	23	1
102-50429-01	848DH DECAL	13	23	2
		15	16	2
112-10130-43	KNOB, HANDLE	63	3	1
112-10130-47	FRICTION ASSY	63	11	1
112-10130-49	HOUSING	63	13	1
112-10132-10	OUTPUT BEARING	131	18	2
		131	19	2
212-00276-17	IGNITION LOCK SWITCH	49	16	1
		137	1	1
298-00020-98	RADIATOR DRAIN COCK	57	8	1
298-00034-97	3/8 WASHER	45	13	8
298-00038-97	7/8 WASHER-HARDENED	23	59	1
		27	50	1
		39	2	16
		143	7	8

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
298-00039-97	1/2" HARDENED WASHER	21	23	14
		25	23	14
		29	25	6
		43	3	12
		51	3	6
		67	2	18
		111	18	4
		121	10	2
		143	4	4
		123	11	4
298-00041-93	3/8 X 1 UNF CAPSCREW -GR 8	19	4	12
298-00041-97	5/8" HARDENED WASHER	23	41	12
		27	48	6
298-00042-97	3/4 HARDENED WASHER	21	26	8
		25	26	8
		31	57	8
		43	10	5
		129	10	8
		47	17	2
298-00044-71	ACORN NUT	125	3	1
298-00045-02	BEARING CUP	125	14	1
		45	5	4
298-00048-93	3/8 X 1 CAPSCREW -GRD 8	47	11	1
298-00052-17	BOOT-TOGGLE SWITCH	49	3	2
		137	9	3
298-00068-93	3/8X1-1/4 FL H CAPSCREW -NY	29	13	6
298-00073-93	3/8X1 FL HD CAPSCREW -NYLOK	29	1	12
298-00086-17	CONNECTOR-SOLDERLESS	37	15	4
		137	31	10
298-00093-93	SPECIAL CAPSCREW	47	13	6
298-00094-93	CAPSCREWEW	143	2	4
298-00098-93	1/4" X 3/4" HT ZN PLTD CAPSCRE	49	1	4
298-00099-93	1/4" X 1" HT ZN PL CAPSCREW	37	17	3
		65	13	2
298-00103-17	PICK UP MAGNETIC	111	3	4
		21	39	1
		25	39	1
		137	17	2
298-00103-93	CAPSCREW 3/8"-16 X 3/4" ZN PL	31	43	4
		57	4	14
		59	11	6
		111	25	1
		117	6	5
298-00104-93	CAPSCREW 3/8"-16 X 1"	23	42	6
		27	42	6
		29	38	10
		47	1	2
		49	15	2
		51	9	6
		53	8	2
		55	1	23
		59	6	8

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
298-00104-93	CAPSCREW 3/8"-16 X 1"	67	1	2
		103	7	20
		141	8	6
298-00105-93	3/8" X 1-1/4" HT ZN CAPSCREW	29	19	6
		57	9	8
298-00106-93	CAPSCREW	53	5	4
		59	2	4
298-00107-93	3/8" X 1-3/4" HT ZN CAPSCREW	111	35	8
298-00108-93	3/8 X 2 HT ZN PL CAPSCREW	113	47	4
298-00110-93	3/8 X 2-1/2 HT ZN CAPSCREW	45	11	4
298-00113-02	BEARING CUP	29	8	1
298-00113-93	CAPSCREW 1/2"-13 X 1"	31	51	4
		51	2	6
298-00114-02	BEARING CONE	29	7	1
298-00114-93	1/2" X 1-1/2" HT ZN CAPSCREW	29	16	4
		67	7	8
		111	23	8
		121	9	2
298-00115-02	BEARING CONE	125	4	1
		125	13	1
298-00115-93	1/2" X 1-3/4" HT ZN PL CAP SC	67	5	8
298-00116-93	1/2" X 2-1/4" HT ZN CAPSCREW	91	11	2
298-00117-93	1/2" X 2-1/2" HT ZN CAPSCREW	21	21	6
		25	21	6
		29	26	6
298-00120-93	1/2" X 4-1/2" HT ZN CAPSCREW	111	17	2
298-00123-93	5/8 X 1-1/2 HT ZN PL CAPSCREW	21	22	12
		25	22	12
		111	29	4
298-00124-17	KNOB 2 1/2 DIA.	47	9	1
		137	25	1
298-00125-93	5/8 X 2 HT ZN PL CAPSCREW	37	34	1
298-00128-93	3/4 X 1-1/2 HT ZN PL CAPSCREW	31	58	4
298-00132-93	3/4 X 2-1/2 HT ZN PL CAPSCREW	21	34	8
		25	34	8
298-00133-93	3/4 X 3 HT ZN PLT CAPSCREW	43	11	5
298-00138-93	5/8 X 3 HT ZN PLT CAPSCREW	37	32	1
298-00157-47	BRACKET-CABLE CLAMP	65	12	1
		111	2	1
298-00158-47	CABLE CLAMP	65	16	1
		111	9	1
298-00165-93	1/4" X 2" HT CAPSCREW -ZN PL	37	28	4
298-00173-93	SPECIAL CAPSCREWEW	37	21	3
298-00174-93	1/4" X 5/8" CAPSCREW -GRD 5	45	4	4
298-00175-47	FUEL TANK CAP	121	4	1
298-00176-93	1/4" X 1-1/4" CAPSCREW -GRD 5	65	2	1
298-00181-93	3/8 X 1 SOC CAPSCREW -GRD 5	111	31	13
		123	2	4
298-00183-93	7/8 X 2-1/2 CAPSCREW -GRD 5	39	5	8
298-00190-53	OIL FILTER HEAD	105	2	2
298-00191-53	OIL FILTER ELEMENT	105	1	2
298-00196-53	VENT CAP	103	3	1
298-00199-93	#10-24 CAPSCREW SOC F H	23	52	4

NUMERICAL PARTS LISTING

27

59

4

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
298-00204-93	SPECIAL CAPSCREWEW	31	62	4
298-00211-93	7/8 X 5-1/2 CAPSCREW -ZN PLT	39	6	8
298-00218-02	ROD END 5/8	37	3	2
298-00225-93	5/8X2-3/4UNF CAPSCREW GR 8	21	20	12
		25	20	12
298-00251-93	SET SCREW	29	28	2
298-00276-02	FEMALE ROD END 1/4	65	18	1
		113	49	1
298-00278-47	KNOB-STEERING WHEEL	47	7	1
298-00286-02	BALL BEARING-SEALED	37	20	2
298-00294-02	BEARING CUP	29	4	1
298-00295-02	BEARING CONE	29	5	1
298-00347-02	BEARING CUP	29	33	2
298-00348-02	BEARING CONE	29	32	2
298-00349-93	3/4" X 7" HEX HD CS	129	11	8
298-00358-93	7/8" X 2-1/4" HEX HD CS	143	6	8
298-00380-02	BRG CUP	21	3	2
		25	3	2
298-00381-02	BRG CONE	21	2	2
		25	2	2
298-00382-02	BRG SPHERICAL	21	28	2
		25	28	2
298-00409-02	BRG CONE 3586	29	23	2
298-00410-02	BRG CUP 3520	29	22	2
298-00453-47	STEERING WHEEL	47	6	1
298-00457-47	EXHAUST CLAMP	115	3	8
298-00460-47	V-BAND CLAMP	115	1	1
298-02014-71	5/8 LOCKNUT	19	3	6
		37	4	2
298-02032-71	7/8 LOCKNUT	23	60	1
		27	51	1
		39	1	8
298-02034-71	1/4" LOCKNUT	37	10	7
298-02035-71	3/4 LOCKNUT	31	60	4
		43	6	5
298-02059-56	SENDING UNIT	137	15	1
298-02063-71	1/2"-13 LOCKNUT FLG.	51	5	6
		91	7	2
		111	24	4
		121	8	4
		143	3	2
298-02065-71	3/8-16FLGD LN-ZN PL	45	7	4
		45	14	4
		49	13	2
		51	4	4
		53	6	6
		55	6	23
		57	7	8
		59	1	6
		103	9	16
		117	7	5
		141	5	8

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
298-02066-56	SENDING UNIT-OIL PRE	111	36	1
		137	38	1
298-02067-56	SENDING UNIT-WATER	111	16	1
		137	16	1
298-02068-71	1/4"-20 FLGD LN-ZN PL	49	2	4
298-02093-01	BREATHER VENT	31	49	1
298-02108-56	SIGHT PLUG	103	5	1
298-02140-56	VACUUM GAUGE	105	3	2
298-02511-68	GASKET-SENDING UNIT	121	5	1
298-03040-17	FUEL LEVEL GAUGE	49	6	1
		137	13	1
298-03041-17	TACHOMETER/HOUR METER	49	8	1
		137	14	1
298-03093-68	OIL SEAL 7-15/16 ID	21	5	2
		25	5	2
298-03094-68	OIL SEAL 8-1/2 ID	21	1	2
		25	1	2
298-03095-68	SEAL COUPLING	23	63	2
		27	53	2
298-03112-68	OIL SEAL	29	21	1
298-03119-68	OIL SEAL	29	35	1
298-03125-68	OIL SEAL	31	59	1
298-03138-68	OIL SEAL	23	45	2
		25	36	2
298-03141-68	O-RING	21	31	1
		25	31	1
298-03255-17	BATT ALL VIBS EX 400	137	21	1
		141	1	1
298-03256-17	BATTERY	137	21A	1
298-03565-68	O-RING	21	24	2
		25	24	2
298-03566-68	O RING	21	33	2
		25	33	2
298-03587-68	O-RING (PUMP MOUNTING)	67	9	1
298-03594-68	O-RING	67	10	1
298-04520-68	O-RING	23	61	1
		27	54	1
298-05004-17	CIRCUIT BREAKER 2 A	49	20	1
		137	2	1
298-05005-17	CIRCUIT BRK 20 AMP	49	21	1
		137	3	1
298-05024-08	BUSHING PLASTIC	35	4	1
298-05177-92	RADIATOR CAP	57	10	1
298-05212-92	EXHAUST MUFFLER	115	5	1
298-05269-92	INTAKE EL-45 DEG	117	2	2
298-05270-92	INTAKE REDUCER	117	11	1
298-05293-92	FLEXIBLE CONNECTOR	115	4	1
298-05294-92	EXHAUST ELBOW 90O	115	8	1
298-05295-92	CONNECTOR	115	7	1
298-05301-92	MOUNTING BANDS	117	1	2
298-05303-92	HOOD - AIR CLEANER	117	15	1
298-05304-92	ELBOW 90 DEG	117	9	2

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
298-05515-68	RUBBER MOUNT	111	22	4
298-05715-68	PLUG-VALVE HOLE	135	3	2
298-05763-68	ISOLATOR	45	12	4
298-05764-68	HOSE - LOWER RADIATOR	111	27	1
298-06036-68	TIRE TUBE	35	2	1
298-06056-68	RIM VALVE	135	2	2
298-06067-17	STOP BUTTON	47	12	1
298-06071-68	TIRE -23.1-26	135	1	2
298-06072-68	CAP TIRE VALVE	35	3	1
298-06086-91	12C SPIDER ASSEMBLY	21	15	2
		25	15	2
298-06139-17	TOGGLE 1 POLE SEALED	49	4	1
		137	6	1
298-06159-17	TRAVEL/WORK	47	10	1
		49	5	1
		137	7	2
298-06251-17	VOLTMETER GAUGE	49	10	1
		137	12	1
298-06252-17	OIL PRESSURE GAUGE	49	11	1
		137	39	1
298-06253-17	ENGINE TEMP GAUGE	49	7	1
		137	11	1
298-06526-68	AIR CLEANER INDICTR	117	14	1
298-06543-17	SOLENOID SWITCH	137	19	1
298-06568-17	LIMIT SWITCH	49	17	1
		65	7	1
		137	27	1
298-06639-86	CONNECTOR	121	12	1
298-06640-86	ELBOW	121	3	1
298-06806-08	BUSHING	91	6	2
298-07527-34	INTERNAL SNAP RING	91	5	2
298-07530-34	RETAINING RING-INTER	29	34	1
298-07533-34	SNAP RING-INTERNAL	23	62	2
		27	52	2
298-08521-34	RETAINING RING	37	19	2
298-09019-86	HOSE CLAMP	117	3	9
298-09026-86	HOSE CLAMP	117	12	2
298-09027-86	HOSE CLAMP	111	13	4
298-09054-86	1-1/2" TUBE CLAMP	41	5	1
298-09066-86	HOSE CLAMP	121	1	2
298-10027-02	INNER RING BRG	43	9	4
298-10028-02	OUTER RING BRG	43	4	4
298-10042-02	PLASTIC SHIM	21	36	2
		27	57	2
298-10049-02	SHIM-PLASTIC .005	29	18	2
298-10050-02	SHIM-PLASTIC .0075	31	56	6
298-10051-02	SHIM-PLASTIC .020	31	55	6
298-13002-86	3/4MAG PIPE PLUG-C P	29	36	1
298-16222-17	RHEOSTAT-100 OHM	47	8	1
		137	24	1
298-20000-36	1/4" LOCK WASHER	47	14	6

NUMERICAL PARTS LISTING

<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>PAGE</u>	<u>ITEM</u>	<u>QTY.</u>
298-20000-66	3/8" ZN PL WASHER	45	6	4
		51	8	6
		53	4	10
		55	2	27
		57	3	22
		59	4	18
298-26026-17	TERMINAL #10 SCREW	137	29	8
298-26087-17	3 WIRE CONNECTOR	137	23	3
298-26153-17	TACH. TERMINAL END	139	42	1
398-01000-35	1/2" X 1-1/2" CARR B ZN PL	37	25	2
398-01001-70	1/4" X 1" CARR BOLT	47	16	2
398-02001-44	1/4" X 3/4" CAPSCREW UNC	65	5	2
398-02002-19	CAPSCREWEW	21	37	8
		25	37	8
398-02002-28	1/2" X 2" HEX H HT CAPSCREW	43	2	12
		67	3	2
398-02003-11	3/4 X 4 IN HT ZN PL CAPSCREW	21	25	8
		25	25	8
398-02005-77	5/16X3/4HT UNC CAPSCREW	111	39	6
398-02007-57	5/8 X 5-1/2 HC HT CAPSCREW	19	5	6
398-02034-71	2-1/4" HEX NUT	65	3	2
398-02076-21	5/16 X 1-1/2 HT CAPSCREW	113	43	8
398-02077-49	SCREW #10-32 X 3/8" TYPE F	49	12	4
398-02077-55	#10-24 X 1-1/2" MACH SC	65	9	2
398-03000-12	1/8X3/4 COTTER	55	9	4
398-03000-63	COT PINS 1/8X1-1/2	37	9	1
398-03000-68	3/16" X 2" COTTER	91	1	2
398-06001-15	#1210 WOODRUFF KEY	27	41	1
398-08000-07	#1610B ALEMITE	37	33	2
398-08000-11	#1613B ALEMITE	43	15	1
398-08000-13	#1627B ALEMITE	21	17	1
		25	17	1
398-08000-19	#1688B ALEMITE	43	8	3
		91	10	2
398-08000-31	FITTING #43716	105	4	2
		117	13	1
398-10000-39	10-32X1/2 RD MCH SC	121	6	5
398-10000-48	10-24X3/4RD HD MH SC	65	17	4
		111	10	4
398-10002-24	#8-32 X 7/8" MACH. SER.	49	19	4
398-11000-16	NUT, HEX. #10-32	65	10	7
		111	11	4
398-11000-18	5/16 UNC NUT	123	8	4
398-11000-22	LOCK NUT	37	24	2
398-11000-23	5/8" UNC NUT	21	40	6
398-11000-37	1/4" UNF NUT	111	7	1
398-11000-72	LIGHT JAM NUT 5/8	37	6	2
398-11000-87	SAE CASTLE NUT 1-1/4	91	2	2
398-11000-89	1/2" LOCKNUT	67	4	2
398-11003-47	1/4" ZN PL HEX NUT	65	14	2
		111	4	4
398-14005-63	1/8 SQ ST PLUG	43	7	2

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
398-14005-72	1/2" SQ HD PIPE PLUG	21	27	2
		25	27	2
398-14005-76	3/4 SQ C I PLUG	31	63	1
398-17000-07	1/4" X 3/8" SETSCREW	37	31	1
398-20000-12	3/8" LOCKWASHER	29	20	6
		31	44	4
		59	3	16
		111	26	15
		123	12	4
398-20000-17	USE 398-20000-41 LW	21	19	12
		25	19	12
398-20000-25	1/2" CUT WASHER	31	50	4
398-20000-35	LOCKWASHER 3/16"	65	11	6
		111	12	4
		121	7	5
398-20000-36	LOCKWASHER 1/4"	65	6	2
398-20000-39	1/2" LOCK WASHER	29	15	4
		37	22	3
398-20000-41	5/8 LOCK WASHER	37	8	1
398-20000-64	5/16 LOCK WASHER	111	40	14
		123	7	4
398-20000-66	FL WASH	23	43	6
		27	43	6
		29	39	10
		47	2	2
		103	8	4
		117	8	5
398-20000-78	LOCK WASHER #8	49	18	4
398-20000-91	FLAT WASHER 1/4"	45	3	4
398-20001-25	1/4" D LW ZN PL	65	15	2
		111	5	4
398-20001-50	5/16 CUT WASHER ZN PL	113	44	8
398-95000-18	#505 WOODRUFF KEY	37	30	1
398-95001-01	CAPSCREW	113	48	2
398-99004-35	1/4" DIA COPPER TUBE	111	15	1
398-99007-64	3/8 LOOM FABRIC	37	16	1
402-00624-02	HUB	113	41	1
402-00719-03	GEAR-INTER R DR GC	29	24	1
402-01728-02	FRAME OSCI RESONATOR	37	29	1
402-01775-02	BEARING RETAINER	43	1	2
402-01799-02	GEAR-OUTPUT	29	31	1
402-01811-02	HANDWHEEL 848D&910	23	56	1
402-01814-02	YOKE-INTERNAL SPLINE	21	16	1
		25	16	1
402-01818-02	WHEEL MNT SP848D	23	53	1
402-01818-03	LABYRINTH 848/910	21	7	1
		25	7	1
402-02616-04	ARTICULATING CROSS	43	5	1
402-02643-03	GEAR CASE ROLL DRIVE	31	52	1
402-02652-02	WHEEL & MOTOR MNT	25	40	1
402-02653-02	WHEEL HUB 848/910	21	4	2
		25	4	2
402-02660-02	MOTOR MNT 848D/910	23	54	1

NUMERICAL PARTS LISTING

PART NUMBER	DESCRIPTION	PAGE	ITEM	QTY.
402-02661-02	ROLL HUB 848D/DH	21	35	1
		21	38	1
		25	35	1
		25	38	1
502-00205-80	CORD	137	30	1
502-00360-80	LEVER ARM	65	1	1
502-02693-80	BATTERY CLAMP	141	4	1
502-02930-80	CORE STACK	37	11	1
502-02931-80	CORE STACK	37	18	1
502-06829-80	ROLL VIB SP848D	23	66	1
502-06829-81	ROLL VIB SP848D	27	60	1
502-06854-80	HOUSING-BEARING	43	16	1
502-06872-80	SHAFT ASSY VIB	21	30	1
502-06955-80	YOKE ASSY ROLL DR	21	18	1
		25	18	1
502-06973-80	FUEL TANK SP848D	121	11	1
502-06995-80	WHEEL ASSY SP848D	135	4	2
502-07177-80	FRAME	45	9	1
502-08689-80	BATTERY TRAY 848D	141	7	1
502-08728-80	COVER-ROLL DR GC	29	37	1
502-09076-80	ROLL FRAME 848PD	19	1	1
502-09133-80	SHAFT 848PD ONLY	25	30	1
502-09293-80	LADDER, R.H.	51	7	1
502-09293-81	LADDER, L.H.	51	10	1
502-09298-80	PLATFORM ASSEMBLY	45	8	1
502-09301-80	SHELL FRT. ENG. & HYD. TANK	103	4	1
502-09371-80	SHROUD, RAD. PUMP	57	1	1
502-09374-80	HANDRAIL, L.H. FRONT	53	3	1
502-09374-81	HANDRAIL, R.H. FRONT	53	7	1
502-20067-80	ISOLATOR WHEEL	21	8	2
		25	8	2
502-20068-80	ISOLATOR HSG TOP	21	10	2
		25	10	2
502-20447-80	HSG ISOLA LOWER HALF	21	9	2
		25	9	2
502-20474-80	YOKE ROLL DR SP848D	21	14	1
		25	14	1
		29	27	1
502-20475-80	PINION SP848D	29	6	1
502-20478-80	COVER HYD TANK 848D	103	2	1
502-20482-80	REAR GRILLE SP848D	59	10	1
502-20804-80	FRONT BUMPER	19	2	1
502-20813-80	SEAT PLATFORM	45	1	1
502-20824-80	FENDER, L.H.	51	1	1
502-20824-81	FENDER, R.H.	51	6	1
502-20827-80	BRACKET - THROTTLE CABLE	111	1	1
502-20866-80	TURBO OUTLET TUBE	115	2	1
502-20867-80	ENGINE MOUNT - R.H. FRONT	111	32	1
502-20867-81	ENGINE MOUNT - L.H. FRONT	111	28	1
502-30071-80	SUPPORT	59	8	2
502-30149-80	COVER, CONSOLE	47	3	1
502-30164-80	COVER	49	14	1

NUMERICAL PARTS LISTING

<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>PAGE</u>	<u>ITEM</u>	<u>QTY.</u>
502-30198-80	HANDRAIL, R.H. REAR	53	1	1
502-30198-81	HANDRAIL, L.H. REAR	53	2	1
502-30204-80	INLET SUPPORT PIPE	117	5	1
602-03795-01	FREQ METER	47	5	1
		137	5	1
602-03796-01	VIB AMPLITUDE METER	47	4	1
		137	4	1
602-10758-01	TRANSDUCER ASSEM	137	10	1

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