

Atlas[™] Fuel Systems

Owner's Manual

MDE-4363D

Computer Programs and Documentation

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Federal Communications Commission (FCC) Warning This equipment has been tested and found to comply with the limits for a Class A digital device pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and radiate radio frequency energy, and if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense. Changes or modifications not expressly approved by the manufacturer could void the user's authority to operate this equipment.

Approvals

Gasboy, Greensboro, is an ISO 9001:2000 registered facility. Underwriters Laboratories (UL): New York City Fire Department (NYFD): California Air Resources Board (CARB): UL File# Products listed with UL NYFD C of A # Executive Order # Product Product All dispensers and self-contained pumping 4823 9100A, 9140A, 9152A, 9153A, G-70-52-AM Balance Vapor Recovery MH4314 9800A, 9840A, 9850A, 9852A, units G-70-150-AE VaporVac 9853A, 9140 Power operated Transfer Pump Models 25, MH6418 25C, 26, 27, 28, 72, 72S, 72SP, 72X, 73 and 4997 9822A, 9823A 1820 5046 91000, 91400, 91520, 91530, Hand operated Transfer Pump Models 1230 9800Q, 9840Q, 9852Q, 9853Q MH7404 Series, 1243 Series, 1520 and 1720 Series 8753K, 8853K, 9153K, 9853K 5087 MH10581 Key control unit, Model GKE-B Series (restricted to diesel and nonretail gasoline sales) Card reader terminals, Models 1000, 1000P 5091 8752K, 9152K Site controller, Model 2000S CFN Series 9122K, 9123K, 9822K, 9823K 5129 Data entry terminals, Model TPK-900 Series Fuel Point Reader System

National Conference of Weights and Measures (NCWM) - Certificate of Compliance (CoC):

Gasboy pumps and dispensers are evaluated by NCWM under the National Type Evaluation Program (NTEP). NCWM has issued the following CoC:

| CoC# | Product | Model # | CoC# | Product | Model # | CoC# | Product | Model # |
|--------|-----------|---|--------|------------|--------------------------------------|--------|---------|--------------------------------------|
| 95-179 | Dispenser | 9100 Retail Series, 8700 Series, 9700 Series | 91-019 | Dispenser | 9100 Commercial Series | 05-002 | | 8700K, 8800K, 9100K, 9200K, 9800K |
| 95-136 | Dispenser | 9800 Series | 91-057 | Controller | 1000 Series FMS, 2000S-CFN Series | | | |

Patents

Gasboy products are manufactured or sold under one or more of the following US patents:

Dispensers

5,257,720

Point of Sale/Back Office Equipment

D335,673

Additional US and foreign patents pending.

Trademarks

| Non-registered trademarks | Registered trademarks | |
|---------------------------|-----------------------|------------------|
| Atlas TM | ASTRA® | |
| Consola TM | Fuel Point® | |
| Infinity TM | Gasboy® | Additional US a |
| | Keytrol® | Other brand or |
| | Slimline® | trademarks or re |

and foreign trademarks pending.

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1 – Introduction

Purpose

This manual provides instructions for safely operating, programming, and maintaining the AtlasTM Fuel Systems pumps/dispensers.

Intended Users

This manual is written for the owners and operators of Atlas Fuel Systems pumps and dispensers.

Scope

This manual provides the following information about the Atlas Fuel Systems pumps and dispensers:

- Operating the pumps/dispensers
- Preparing the pumps/dispensers for service
- Maintaining the pumps/dispensers

Abbreviations and Acronyms

The following table contains a list of abbreviations and acronyms used in this manual.

| Term | Description |
|------------|------------------------------------|
| AC or ac | Alternating Current |
| ASC | Authorized Service Contractor |
| ATC | Automatic Temperature Compensation |
| CFR | Code of Federal Regulations |
| CPR | Cardiopulmonary Resuscitation |
| CPU | Central Processing Unit |
| DC (or dc) | Direct Current |
| DIP | Dual In-line Package |
| DLT | Displaying Last Transaction |
| | |

Note: Refer to the glossary section for more detailed definitions.

| Term | Description |
|--------------|---|
| GPM (or gpm) | Gallons Per Minute |
| HF | High Flow |
| IFSF | International Forecourt Standards Forum |
| LPM | Liters Per Minute |
| MOC | Major Oil Company |
| NEC | National Electrical Code |
| NFPA | National Fire Protection Association |
| OSHA | Occupational Safety and Health Association |
| РСВ | Printed Circuit Boards (preferred term: board) |
| PIN | Personal Identification Number |
| POS | Point Of Sale |
| PPG | Pulses Per Gallon |
| PPL | Pulses Per Liter |
| PPP | Programmable Pump Preset |
| PPU | Price Per Unit (that is, price per gallon or liter) |
| RAM | Random Access Memory |
| ROM | Read-Only Memory |
| RS | Request-to-Send (modem application) |
| SF | Standard Flow |
| SHF | Super High Flow |
| STP | Submerged Turbine Pump |
| UHF | Ultra High Flow |
| UL | Underwriters Laboratory |
| VAC (or vac) | Volts Alternating Current |

2 – Important Safety Information

This section introduces the hazards and safety precautions associated with installing, inspecting, maintaining or servicing this product. Before performing any task on this product, read this safety information and the applicable sections in this manual, where additional hazards and safety precautions for your task will be found. Fire, explosion, electrical shock or pressure release could occur and cause death or serious injury, if these safe service procedures are not followed.

Preliminary Precautions

You are working in a potentially dangerous environment of flammable fuels, vapors, and high voltage or pressures. Only trained or authorized individuals knowledgeable in the related procedures should install, inspect, maintain or service this equipment.

Emergency Total Electrical Shut-Off

The first and most important information you must know is how to stop all fuel flow to the pump/dispenser and island. Locate the switch or circuit breakers that shut off all power to all fueling equipment, dispensing devices, and Submerged Turbine Pumps (STPs).

\Lambda WARNING

The EMERGENCY STOP, ALL STOP, and PUMP STOP buttons at the cashier's station WILL NOT shut off electrical power to the pump/ dispenser. This means that even if you activate these stops, fuel may continue to flow uncontrolled.

You must use the TOTAL ELECTRICAL SHUT-OFF in the case of an emergency and not the console's ALL STOP and PUMP STOP or similar keys.

Total Electrical Shut-Off Before Access

Any procedure that requires access to electrical components or the electronics of the dispenser requires total electrical shut off of that unit. Understand the function and location of this switch or circuit breaker before inspecting, installing, maintaining, or servicing Gasboy equipment.

Evacuating, Barricading and Shutting Off

Any procedure that requires access to the pump/dispenser or STPs requires the following actions:



- An evacuation of all unauthorized persons and vehicles from the work area
- Use of safety tape, cones or barricades at the affected unit (s)
- A total electrical shut-off of the affected unit (s)

Read the Manual

Read, understand and follow this manual and any other labels or related materials supplied with this equipment. If you do not understand a procedure, call a Gasboy Authorized Service Contractor or call the Gasboy Service Center at 1-800-444-5529. It is imperative to your safety and the safety of others to understand the procedures before beginning work.

Follow the Regulations

Applicable information is available in National Fire Protection Association (NFPA) 30A; *Code for Motor Fuel Dispensing Facilities and Repair Garages*, NFPA 70; *National Electrical Code (NEC)*, Occupational Safety and Hazard Association (OSHA) regulations and federal, state, and local codes. All these regulations must be followed. Failure to install, inspect, maintain or service this equipment in accordance with these codes, regulations and standards may lead to legal citations with penalties or affect the safe use and operation of the equipment.

Replacement Parts

Use only genuine Gasboy replacement parts and retrofit kits on your pump/dispenser. Using parts other than genuine Gasboy replacement parts could create a safety hazard and violate local regulations.

Safety Symbols and Warning Words

This section provides important information about warning symbols and boxes.

Alert Symbol



followed to prevent potential personal safety hazards. Obey safety directives that follow this symbol to avoid possible injury or death.

Signal Words

These signal words used in this manual and on warning labels tell you the seriousness of particular safety hazards. The precautions below must be followed to prevent death, injury or damage to the equipment:



DANGER: Alerts you to a hazard or unsafe practice which will result in death or serious injury.

WARNING: Alerts you to a hazard or unsafe practice that could result in death or serious injury.

CAUTION with Alert symbol: Designates a hazard or unsafe practice which may result in minor injury.

CAUTION without Alert symbol: Designates a hazard or unsafe practice which may result in property or equipment damage

Working With Fuels and Electrical Energy

Prevent Explosions and Fires

Fuels and their vapors will explode or burn, if ignited. Spilled or leaking fuels cause vapors. Even filling customer tanks will cause potentially dangerous vapors in the vicinity of the dispenser or island.

No Open Fire

Open flames from matches, lighters, welding torches or other sources can ignite fuels and their vapors.

No Sparks - No Smoking



Working Alone

It is highly recommended that someone who is capable of rendering first aid be present during servicing. Familiarize vourself with Cardiopulmonary Resuscitation (CPR) methods, if you work with or around high voltages. This information is available from the American Red Cross. Always advise the station personnel about where you will be working, and caution them not to activate power while you are working on the equipment. Use the OSHA Lockout/ Tagout procedures. If you are not familiar with this requirement, refer to this information in the service manual and OSHA documentation.

Working With Electricity Safely

Ensure that you use safe and established practices in working with electrical devices. Poorly wired devices may cause a fire, explosion or electrical shock. Ensure that grounding connections are properly made. Take care that sealing devices and compounds are in place. Ensure that you do not pinch wires when replacing covers. Follow OSHA Lockout/Tagout requirements. Station employees and service contractors need to understand and comply with this program completely to ensure safety while the equipment is down.

Hazardous Materials

Some materials present inside electronic enclosures may present a health hazard if not handled correctly. Ensure that you clean hands after handling equipment. Do not place any equipment in the mouth.

The pump/dispenser contains a chemical known to the State of California to cause cancer.

WARNING

The pump/dispenser contains a chemical known to the State of California to cause birth defects or other reproductive harm.

In an Emergency

Inform Emergency Personnel

Compile the following information and inform emergency personnel:

- Location of accident (for example, address, front/back of building, and so on)
- Nature of accident (for example, possible heart attack, run over by car, burns, and so on)
- Age of victim (for example, baby, teenager, middle-age, elderlv)
- Whether or not victim has received first aid (for example, stopped bleeding by pressure, and so on)
- · Whether or not a victim has vomited (for example, if swallowed or inhaled something, and so on)

WARNING

Gasoline ingested may cause unconsciousness

and burns to internal organs. Do not induce vomiting. Keep airway open. Oxygen may be needed at scene. Seek medical advice immediately.

WARNING



Gasoline inhaled may cause unconsciousness and burns to lips, mouth and lungs. Keep airway open.

Seek medical advice immediately.

WARNING



Seek medical advice immediately.

WARNING



Gasoline spilled on skin may cause burns. Wash area thoroughly with clear water. Seek medical advice immediately.

IMPORTANT: Oxygen may be needed at scene if gasoline has been ingested or inhaled. Seek medical advice immediately.

Lockout/Tagout

Lockout/Tagout covers servicing and maintenance of machines and equipment in which the unexpected energization or start-up of the machine(s) or equipment or release of stored energy could cause injury to employees or personnel. Lockout/Tagout applies to all mechanical, hydraulic, chemical or other energy, but does not cover electrical hazards. Subpart S of 29 CFR Part 1910 - Electrical Hazards, 29 CFR Part 1910.333 contains specific Lockout/ Tagout provision for electrical hazards.

Hazards and Actions



The following actions are recommended regarding these hazards:



Collision of a Vehicle with Unit

Fire at Island

Fuel Spill

- Do not go near a fuel spill or allow anyone else in the area.
- Use station EMERGENCY CUTOFF immediately. Turn off all system circuit breakers to the island(s).
- Do not use console E-STOP, ALL STOP and PUMP STOP to shut off power. These keys do not remove AC power and do not always stop product flow.
- Take precautions to avoid igniting fuel. Do not allow starting of vehicles in the area. Do not allow open flames, smoking or power tools in the area.
- Do not expose yourself to hazardous conditions such as fire, spilled fuel or exposed wiring.
- Call emergency numbers.

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3 – The Atlas Fuel System

Pump/Dispenser Components

This section provides figures that show the internal and external components of pumps and provides information about these components. Refer this section as you perform the procedures in this manual.

Atlas Pump/Dispenser

The following figure identifies the external components of a Gasboy[®] Atlas pump/dispenser (**Mechanical Retail Unit**). Mechanical units have mechanical digital type displays as opposed to electronic digital type displays. In units that are Commercial instead of Retail, the external components are almost the same with the exception that there are no cost displays, Price per Unit (PPU) and the main display shows only the total fuel pumped.



The following figure identifies the external components of a Gasboy Atlas pump/dispenser (**Electronic Retail Unit**). Electronic units have digital displays as opposed to mechanical displays. In units that are Electronic Commercial instead of Retail, the external components are almost the same with the exception that there are only totalizers, PPU and a main display showing the gallons pumped.



Commercial Mechanical - 9100



Commercial Electronic - 9800



General Description - 9800 (Except 9820)

The Gasboy Atlas dispensing units are UL-listed and are available in a self-contained (suction pump) package or in a remote-controlled (dispenser) package. Both packages offer varieties of models which are available as single hose outlets or dual hose outlets (with single or dual product capability). The self-contained models are available in standard flow (SF) models up to 15 GPM (56 LPM/12 IGPM); high flow (HF) models up to 22 GPM (83 LPM/18 IGPM); single-hose super high flow (SHF) models up to 40 GPM (151 LPM/33 IGPM); single-hose ultra high flow (UHF) models up to 50 GPM (189 LPM/42 IGPM). The rate of delivery for the remote-controlled packages will vary according to the size of the submersible pump. The delivery rate of both packages will also vary depending on the installation conditions and added accessories.

Visual identification can be quickly made between Commercial and Retail pumps/dispensers. Commercial pumps/dispensers have displays only for gallons/liters on a side(s), while Retail has displays for both gallons/liter and cost per gallon/liter.

This Atlas pump/dispenser offers the following features:

| Models | Suction Pumps | Remote Dispensers | Features |
|--|---|--|---|
| SF Mechanical Commercial SF Electronic Commercial SF Mechanical Retail SF Electronic Retail | 9152K, 9152KTW1, 9152KTW2 9852K, 9852KTW1, 9852KTW2 8752K.8752KTW1, 8752KTW2 8852K, 8852KTW1, 8852KTW2 | 9152KX, 9152KXTW1, 9152KXTW2 9852KX, 9852KXTW1, 9852KXTW2 9152KX, 9152KXTW1, 8752KXTW2 9152KX, 9152KXTW1, 8852KXTW2 | Inlet: 1-1/2" NPT female thds. Discharge: 1" NPT female thds. (can be reduced to 3/4 with bushing) Motor: (self contained) 3/4 HP continuous duty |
| HF Mechanical Commercial HF Electronic Commercial HF Mechanical Retail HF Electronic Retail | 9153K, 9153KTW2 9853K, 9853KTW2 8753K, 8753KTW2 8853K, 8853KTW2 | 9153KX, 9153KXTW2 9853KX, 9853KXTW2 8753KX, 8753KXTW2 8853KX, 8853KXTW2 | Inlet: 1-1/2" NPT female thds. Discharge: 1" NPT female thds. Motor: (self contained) 3/4 HP continuous duty |
| SHF Mechanical Commercial SHF Electronic Commercial | 9140K 9840K | 9140KX 9840KX | Inlet: 2" NPT female thds. Discharge: 1" NPT female thds. Motor: (self contained) (2) 3/4 HP continuous duty |
| UHF Electronic Commercial | 9850K | 9850KX, 9850KXTW2 | Inlet: 2" NPT female thds. Discharge: 1" NPT female thds. Motor: (self contained) 1 1/2 HP continuous duty |

General Description of 9100K

The Gasboy Series 9100K dispensing units are UL-listed and are available in a self-contained (suction pump) package or in a remote-controlled (dispenser) package. Both packages offer varieties of models which are available as single hose outlets or dual hose outlets (with single or dual product capability). The self-contained models are available in standard speed, up to 56 LPM/15 GPM; in high speed, up to 83 LPM/22 GPM; or in a single hose model with high capacity speed, up to 99 LPM/26 GPM. The rate of delivery for the remote-controlled packages will vary according to the size of the submersible pump. The delivery rate of both packages will also vary depending on the installation conditions and added accessories.

All models of the Series 9100K offer mechanical non-computers complete with electric resets.

Mechanical pump registers show the total volume for a delivery. All non-computers will read up to 999.9 gallons or liters.

Common Functions

This subsection provides instructions for common functions on the Gasboy Atlas pumps/ dispensers.

Understanding Date Codes

A two letter date code is stamped on the serial number plate before the serial number. This code shows the month and year of manufacture. Refer to the date code to determine the age of the equipment for warranty purposes.

| GASBOY MTG K, NC, USA | UNIT:COMM ELECTRONIC | Options: TOPKAT CFN | ATLAS REGISTER |
|--|---|---------------------------|---|
| MODEL NO.9852KTW2 | MOTOR: 13.0 AMPS 1PH | LIGHTED | NTEP CC NO. 95-992 H.Y.F.D. C. OF R. PENDING |
| SERIAL NO.BPAT000199 | POWER OPERATED DISPENSING DEVICE FOR FLAMMABLE LIQUIDS 34GL For use with equipment specified in installation instructions. | | |
| CAUTION - Hazard of electrical shock - mo switch may be required to de-energize the | re than one disconnect device for servicing. | | 4 |
| WARNING - Do not disconnect connectors, f while circuit is alive. | useholders, lampholders, etc | MR | 5858181 RFU P |
| | Serial Number | | |

Example: A serial number plate stamped "BP AT000199" contains the following information:

- Date code [BP]—This unit was manufactured in B=February P=2005.
- Serial Number [AT000199]

Refer to the following tables to determine the date code on a Gasboy pump or dispenser.

| Month Codes | | |
|--------------|------------|---------------|
| A = January | E = May | J = September |
| B = February | F = June | K = October |
| C = March | G = July | L = November |
| D = April | H = August | M = December |

| Year Codes | |
|------------|----------|
| P = 2005 | U = 2009 |
| R = 2006 | W = 2010 |
| S = 2007 | X = 2011 |
| T = 2008 | Y = 2012 |

Pump Totals (9100 Series)

Pump totals can be read from the totalizers. At the close of each day's business, the total can be read from the unit and subtracted from the day before to obtain the total for that day. If the unit is in use 24 hours a day, it may be a good idea to take the readings in the morning also, so as to monitor the night usage.







The Atlas stores a running quantity total for each pump side. These electronic totalizers work independent of the optional electrical mechanical totalizers that may be installed, and are shown as whole gallons (liters) on the displays (decimal point is shown, although it is disregarded). The totalizer data is stored in battery-backed memory. The Atlas is supplied with an actuator (shown in the above illustration) which allows you to view and reset electronic totalizers.

To view pump totalizers, ensure that the pump handles are off, and no transaction is in progress. Locate the Gasboy dial face logo that is on the same pump side as the serial number tag (If equipped with the rear totalizer option, the totalizer can be activated from the Gasboy logo on either side of the pump). Touch the Gasboy logo with the actuator as shown. The totalizer data for each pump side will be displayed for 10 seconds. If more time is needed, touch the actuator to the logo for an additional 10 second period. To reset the electronic totalizers, refer to "Electronic Component Access (Series 9800 Only, Except 9820 Series)" on page 17.

- Turn off the 9800K power switch.
- Close JP7 (or SW1-7 for older CPU boards) on the CPU PCB. Hold the actuator against the totalizer bracket and turn the power switch ON. The displays should change to all zeroes.
- Remove the actuator and open the switch JP7 (or SW1-7).
- *Note: Returning switch 1-7 to the open position prevents the totalizers from being reset the next time the actuator is used to read them.*

Mechanical Totalizers for 9850 Only

An optional mechanical totalizer for each side is available for 9850 models only. Each totalizer has:

- Eight digits
- Seven whole gallons
- One tenth-gallon column
- Eight whole digits for liters

The mechanical totalizers are located below each nozzle hook.





Site Preparation

To ensure safety and long-term reliability of your equipment, ensure that your units are installed by a knowledgeable ASC. When your units are installed, ensure that the installer takes into consideration the guidelines in the following section.

Guidelines in Atlas Fuel Systems Documentation and Other Codes

The following manuals provide guidelines for installing Atlas Fuel Systems pumps/ dispensers:

- MDE-4331 Atlas Fuel Systems Installation Manual
- MDE-4333 Atlas Fuel Systems Site Preparation Manual
- FE-356 Atlas Dispenser Wiring Diagram
- FE-357 Atlas Pump Field Wiring Diagram
- FE-361 Atlas Master & Satellite Field Wiring Diagram

Ensure that the installer follows the instructions in the above listed manuals, and adheres to all applicable local, state and national codes.

General Guidelines

Ensure that the installer, at a minimum, performs the following tasks:

- Attaches the hose breakaways.
- Follows all manufacturer installation instructions for devices attached to the dispenser, such as hoses, nozzles, and shear valves.
- Installs a line leak detection system for all dispensers. (The system must comply with all local and state codes).
- Uses only UL® listed or approved attachments with the pump/dispenser.
- Installs shear valves for all dispensers and certain above ground tank pump applications properly.
- Follows all codes.
- Bolts units to the island properly.
- Tests hoses for conductivity before use as per the manufacturer's instructions.
- Uses appropriate safety signs as outlined in the manuals listed under Guidelines in Atlas Fuel Systems Documentation and Other Codes above.
- Uses isolation relays for dispensers (required by National Electrical Codes).
- Uses the recommended hose lengths for each unit unless you are using hose retrievers.

Note: This is not a complete list. For other requirements, refer to "Guidelines in Atlas Fuel Systems Documentation and Other Codes".

Hoses

Hoses must be UL approved and conductive from end-to-end. Refer to "Determining Hose Length" on page 16, to determine the hose length.

Note: While determining the hose length, the effect of adding breakaways adds significantly to the actual hose length.

WARNING Hoses of excessive length may create a trip hazard. Serious injury could occur as a result of tripping over an excessively long hose.

Do not use excessive length hoses. Also ensure hose retrievers are installed and

and are in good operating condition.

Do not install soft-wall hoses, they commonly cause a small sale to indicate when the unit is activated and the nozzle is closed. Refer the table below for more information about hoses and hose retrievers.

Determining Hose Length

Refer to the following table to determine the correct hose length for various types of hoses.

| Туре | Length |
|---|-------------------|
| Standard hardwall 5/8 or 3/4 ID (without breakaway) | 10 feet, 6 inches |
| Standard hardwall 5/8 or 3/4 ID (with breakaway) | 9 feet, 6 inches |
| Standard breakaway whip hose | 1 foot, 0 inches |

Install Warning Labels and Signs for Customers

Install warning labels and signs to ensure that customers are warned of potential safety hazards. Ensure that the warning labels and signs are readily visible. At a minimum, install the following signs:

- Turn off the vehicle before fueling.
- No smoking; do not use matches or lighters nearby.
- Use only non-breakable, approved containers for storing fuel; ensure that the container is metal and identified properly for fuel storage.
- Static electricity hazards during fueling.

Promptly replace any missing, incomplete, or illegible labels or operating instructions.

| | Å |
|---|---|
| Static electricity can cause an explosion. | |
| Static electricity, including an electrostatic charge on your body, can cause a spark sufficient to ignite fuels and their vapors. | |
| After getting out of a vehicle, touch the metal of your vehicle to discharge any electrostatic charge before you approach the dispenser island. | |

Operating Pumps/Dispensers

This section describes the operation of the pump/remote dispenser. It provides information on how to:

- access the electronic components
- set the standalone switch

If using a point of sale device, refer to the manufacturer instructions.

Electronic Component Access (Series 9800 Only, Except 9820 Series)

This section describes the operation of the pump/remote dispenser. It provides information on how to:

- access the electronic components
- set the internal switches
- set the optional battery back-up power supply
- view and reset the electronic totalizers using the actuator
- operate both pumps and remote dispensers.
- 1 Unlock and remove the front panel.
- **2** Remove the two bolts securing the bezel assembly and pivot display panel down.





CPU Switch Settings (Series 9800 Only)

The Series 9800 can be configured for various operating conditions using the switches located on the CPU PCB. Check these switches and change their settings if necessary. Switch settings should be changed with the power switch OFF. CPU PCB reads the new settings when the power is turned ON again.



Note: Older Series 9800 CPU Diagram (board C06394, M05318, M05346).



Note: In the following tables, SW1 refers to switch banks in older series 9800 boards. Jumpers JP1-JP9 are used for new CPU boards (M06333A). Also, in new CPU boards, Closed indicates that the CPU board is jumpered and **Open** indicates the absence of a jumper.

CPU Jumpers (or SW1 for Older CPU Boards)

SW1-1 or JP1: Baud Rate

This switch is set to reflect the communications rate of the Gasboy RS-485 pump loop. It is:

- Open for 9600 baud
- Closed for 1200 baud.

The Gasboy CFN system and TopKAT communicate at 9600 baud.

| Baud Rate | SW1-1/JP1 | Fuel System |
|-----------|-----------|--|
| 9600 | Open | CFN TopKAT top-mount TopKAT electronic |
| 1200 | Closed | None currently supported |

SW1-2 or JP2: Mode

If the Series 9800 is controlled by a Gasboy CFN, TopKAT top-mount, or TopKAT electronic fuel management system, the switch should be open (on-line mode). If the Series 9800 is controlled by a Gasboy Series 1000 or TopKAT mechanical system, or controlled by any non-Gasboy system, or not controlled by any fuel management system at all, the switch should be closed (standalone mode).

Note: The 9800K is shipped in the standalone mode unless it has the TopKAT top-mount option. With the TopKAT top-mount option, the unit is shipped in on-line mode.

| Mode | SW1-2/JP2 | Fuel System | |
|------------|-----------|--|--|
| On-line | Open | CFN TopKAT top-mount TopKAT electronic | |
| Standalone | Closed | Series 1000 TopKAT Mechanical All non-Gasboy systems No fuel system | |

SW1-3, SW1-4 or JP3, JP4: Delay Time

These two switches set the delay time used by leak detectors in submersible pump applications. The delay time is the period between the activation of the submersible pump and the activation of the slow flow valve. This time should be set according to the type of leak detector installed on the submersible pump to allow a normal leak test for each transaction. The delay time should be set to zero seconds for suction pumps.

| Delay Time | SW1-3/JP3 | SW1-4/JP4 | |
|------------|-----------|-----------|--|
| 0 seconds | Closed | Closed | |
| 4 seconds | Closed | Open | |
| 5 seconds | Open | Closed | |
| 6 seconds | Open | Open | |

SW1-5 or JP5: Hose Pressurization

If the Series 9800 program is configured for US Gallons, this dip switch setting is ignored and the program will always act as if it is enabled. If the Series 9800 program is configured for Liters or Imperial Gallons, this switch will control whether pump pressurization is enabled. If a pump has been idle for more than ten minutes or this is the first use after startup, a maximum of .02 units of unrecorded volume will be pumped into the pump hydraulics during the pump's segment test.

| Pressurization | SW1-5/JP5 |
|----------------|-----------|
| Enable | Closed |
| Disable | Open |

SW1-6 or JP6: Authorization

This switch allows activation of the Series 9800 from some types of fuel management systems. When the switch is closed, a 115 VAC (230 VAC international) signal must be present on the Control Feed line for pump activation to occur (required setting for Series 1000, TopKAT mechanical, and all non-Gasboy systems). When open, the Series 9800 ignores the Control Feed line (required setting for CFN, TopKAT top-mount, TopKAT electronic, or no fuel system).

| Authorization | SW1-6/JP6 | Fuel System | |
|---------------|-----------|--|--|
| Yes | Closed | Series 1000 TopKAT mechanical All Non-Gasboy systems | |
| No | Open | CFN TopKAT top-mount TopKAT electronic No fuel system | |

JP7 (or SW1-7): Electronic Totalizers

This switch should be open for normal operation. When closed, this switch enables the reset of the electronic totalizers. See Commercial Electronic (Series 9800 Only) on page 13 for details.

| Totalizers | JP7 (or SW1-7) |
|------------|----------------|
| Reset | Closed |
| Normal | Open |

JP8 (or SW1-8): RS-485 Emergency Pump Stop Detection

This switch should be set to open (default) to enable RS-485 pump stop detection. The Gasboy RS-485 pump stop switch, when activated, places a serial break character on the RS-485 lines. When SW1-8 or JP8 is open, this breaker character triggers the termination of the sale(s) immediately, if a transaction(s) is in progress.

This switch should be set to closed (in TopKAT Communication) to disable RS-485 pump stop detection. This resolves the issue associated with the false break characters being detected that may be introduced when PAC Date Communications (via RS-485) is used.

| ESTOP Detection | SW1-8/JP8 |
|-----------------|-----------|
| Enabled | Open |
| Disabled | Closed |

JP9 only exists on newer boards and is not used.

SW2 (For Older CPU Boards Only)

Note: Four-position switch bank only exists in older boards C06394, M05318, M05346 for the Series 9800.

This four-position switch pack serves a dual purpose:

- As an address setting while communicating, on the Gasboy RS-485 PAC Data Protocol (CFN or TopKAT), or
- When using a pulse output board, as a pulser output rate selector for pulser data to be sent to a fuel management system other than a Gasboy CFN or TopKAT.

Address Switches

A unique address identifier must be set when the Series 9800 is connected to the Gasboy RS-485 pump loop via the 9800 RS-485 I/F PCB. There are 16 possible address combinations. Addressing should start at 1 and continue sequentially through 16. The physical wiring order does not have to correspond with the address order, that is, the first unit on the RS-485 loop does not have to be address 1. With the TopKAT top-mounted option, the address must be set to 1. The following chart gives the switch settings and address selections:

| Address | SW2-1 | SW2-2 | SW2-3 | SW2-4 |
|---------|--------|--------|--------|--------|
| 1 | Closed | Closed | Closed | Closed |
| 2 | Open | Closed | Closed | Closed |
| 3 | Closed | Open | Closed | Closed |
| 4 | Open | Open | Closed | Closed |
| 5 | Closed | Closed | Open | Closed |
| 6 | Open | Closed | Open | Closed |
| 7 | Closed | Open | Open | Closed |
| 8 | Open | Open | Open | Closed |
| 9 | Closed | Closed | Closed | Open |
| 10 | Open | Closed | Closed | Open |
| 11 | Closed | Open | Closed | Open |
| 12 | Open | Open | Closed | Open |
| 13 | Closed | Closed | Open | Open |
| 14 | Open | Closed | Open | Open |
| 15 | Closed | Open | Open | Open |
| 16 | Open | Open | Open | Open |

Pulser Output Rate Switches

When the Series 9800 is connected to external control equipment other than a Gasboy CFN, Gasboy TopKAT top-mount or Gasboy TopKAT electronic (standalone), the pulser signals are sent out via the 9800 Pump I/F PCB. The pulse rate required by the monitoring equipment can be configured by setting the switches as shown in the following chart. The pulse rate represents pulses per gallon (PPG for US Gallons and Imperial Gallons) or pulses per liter (PPL, most international). For US Gallons or Imperial Gallons configurations, the pulse rate can be up to 100 PPG for the 9850 and 500 PPG for all others models. For liters configurations, the pulse rate can be up to 10 PPL for the 9850 and 100 PPL for all other models. For Imperial Gallons configurations, the pulse rate can be up to 10 PPL for the 9850 and 100 PPL for the 9850 and

500 PPG for all other models. This switch may need to be sealed by a Weights and Measures paper seal if the Series 9800 unit is used for the resale of product.

Leading zeros are always suppressed in the hundreds and tens positions to the left of the decimal point. When in standalone mode, positions to the right of the decimal point are displayed based on the pulse rate selected as shown in the following chart.

| Pulse Rate | SW2-1 | SW2-2 | SW2-3 | |
|------------|--------|--------|--------|--|
| 1 | Closed | Closed | Closed | |
| 10 | Open | Closed | Closed | |
| 100 | Closed | Open | Closed | |
| 250 | Open | Open | Closed | |
| 500 | Closed | Closed | Open | |
| None | Closed | Open | Open | |
| None | Open | Open | Open | |

Note: For the last two switch settings, no pulses will be sent to the Fuel Management System.

| Pulse Rate | 9800/9840 Display Layout | 9850 Display Layout |
|------------|--------------------------|---------------------|
| 1:1 | XXX. | XXXX. |
| 10:1 | XXX.X | XXXX.X |
| 100:1 | XXX.XX | XXXX.XX |
| 250:1 | XXX.XXX | |
| 500:1 | XXX.XXX | |

Time-out Switch

When the Series 9800 is in standalone mode, it will turn off an active hose if it does not detect pulses for 4 minutes, 15 seconds. This time-out feature can be disabled by setting switch SW2-4 to OPEN.

| Timeout | SW2-4 |
|----------|--------|
| Enabled | Closed |
| Disabled | Open |

S1 (For Newer CPU Boards Only)

Note: This ten-position switch bank only exists on newer Series 9800 CPU boards M06333A.

This ten-position bank serves dual purposes:

- As an address setting for the Gasboy RS-485 PAC Data Protocol (CFN or TopKAT), Unit of Measure, BDM enable, Software Load Enable, Electro-mechanical totalizer enable; or
- As a pulse output rate selector when pulser data is sent to a fuel management system other than Gasboy CFN or TopKAT, Unit of Measure, BDM enable, Software Load Enable, Electro-mechanical totalizer enable.

Address Switches

A unique address identifier must be set when the Series 9800 is connected to the Gasboy RS-485 pump loop via the 9800 RS-485 I/F PCB. There are 16 possible address combinations; hence up to 16 units (single or twin) may be connected to the pump loop. Addressing should start at 1 and continue sequentially through 16. The physical wiring order does not have to correspond with the address order, that is, the first unit on the RS-485 loop does not have to be address 1. With the TopKAT top mounted option, the address must be set to 1. The following chart gives the switch settings and address selections:

| Address | PR1 | PR2 | PR3 | PR4 |
|---------|--------|--------|--------|--------|
| 1 | Closed | Closed | Closed | Closed |
| 2 | Open | Closed | Closed | Closed |
| 3 | Closed | Open | Closed | Closed |
| 4 | Open | Open | Closed | Closed |
| 5 | Closed | Closed | Open | Closed |
| 6 | Open | Closed | Open | Closed |
| 7 | Closed | Open | Open | Closed |
| 8 | Open | Open | Open | Closed |
| 9 | Closed | Closed | Closed | Open |
| 10 | Open | Closed | Closed | Open |
| 11 | Closed | Open | Closed | Open |
| 12 | Open | Open | Closed | Open |
| 13 | Closed | Closed | Open | Open |
| 14 | Open | Closed | Open | Open |
| 15 | Closed | Open | Open | Open |
| 16 | Open | Open | Open | Open |

Pulser Output Rate Switches

When the Series 9800 is connected to external control equipment other than a Gasboy CFN, Gasboy TopKAT top-mount or Gasboy TopKAT electronic (standalone), the pulser signals are sent out via the 9800 Pump I/F PCB. The pulse rate required by the monitoring equipment can be configured by setting the switches as shown in the following chart. The pulse rate represents pulses per gallon (PPG for US Gallons and Imperial Gallons) or pulses per liter (PPL, most international). For US Gallons or Imperial Gallons configurations, the pulse rate can be up to 100 PPG for the 9850 and 500 PPG for all others models. For liters configurations, the pulse rate can be up to 10 PPL for the 9850 and 100 PPL for the 9850 and 500 PPG for all other models. For Imperial Gallons configurations, the pulse rate can be up to 100 PPG for the 9850 and 500 PPL for the 9850 and 100 PPL for the 9850 and 500 PPG for all other models. For Imperial Gallons configurations, the pulse rate can be up to 100 PPG for the 9850 and 500 PPL for the 9850 and 100 PPL for the 9850 and 500 PPG for all other models. For Imperial Gallons configurations, the pulse rate can be up to 100 PPG for the 9850 and 500 PPG for all other models. This switch may need to be sealed by a Weights and Measures paper seal if the Series 9800 unit is used for the resale of product.

Leading zeroes are always suppressed in the hundreds and tens positions to the left of the decimal point. When in standalone mode, positions to the right of the decimal point are displayed based on the pulse rate selected as show in the following chart:

| Pulse Rate | PR1 | PR2 | PR3 |
|------------|-----------|-------------|--------|
| 1 | Closed | Closed | Closed |
| 10 | Open | Closed | Closed |
| 100 | Closed | Open Close | |
| 250 | Open | Open Closed | |
| 500 | Closed | Closed Open | |
| 1000 | Open | Closed | Open |
| None | Open | Open | Open |
| Pulse Rate | 9800/9840 | 985 | 0 |
| 1:1 | XXX. | XXXX. | |
| 10:1 | XXX.X | XXXX.X | |
| 100:1 | XXX.XX | XXXX.XX | |
| 250:1 | XXX.XXX | XXXX.XX | |
| 500:1 | XXX.XXX | XXXX.XX | |
| 1000:1 | XXX.XXX | XXXX.XX | |

Timeout Switch

When the Series 9800 is in standalone mode, it will turn off an active hose if it does not detect pulses for 4 minutes and 15 seconds. This time-out feature can be disabled by setting switch PR4 to OPEN.

| Timeout | PR4 |
|----------|--------|
| Enabled | Closed |
| Disabled | Open |

Unit of Measure Setting

| Unit of Measure | UM2 | UM1 |
|------------------|--------|--------|
| US Gallons | Closed | Closed |
| Liters | Open | Closed |
| Imperial Gallons | Closed | Open |
| N/A | Open | Open |

The Series 9800 has switches that select the Unit of Measurement: US Gallons, Imperial Gallons and Liters. See the table below for information:

Electro-Mechanical Totalizer Enable

The Series 9800 has an option to use Electro-mechanical Totalizers. If these are installed, then this switch must be set to CLOSED for proper operation of the totalizers. This switch does not affect the operation of the electronic totalizer or the mechanical totalizer.

| EM Totalizer | EM TOT | |
|--------------|--------|--|
| Enabled | Closed | |
| Disabled | Open | |

BDM Enable

This switch labeled 'BDM' should always be set to OPEN which disables the BDM port. The BDM port should only be used by authorized Gilbarco personnel.

Software Download Enable

The Series 9800 allows the download of new software via the 'SER PRPHL I/F' port via the K-PUMP Serial E² PCB. For normal pump operation, this switch should be in the OPEN position. For operation of the pump to download software, set this switch to CLOSED insert the Serial E² PCB into the port and power the pump on. When software has been loaded, put this switch in the OPEN position and power cycle the pump to start the pump with new software.

| Software Download Enable | SW EN |
|--------------------------|--------|
| Enabled | Closed |
| Disabled | Open |

Battery Back-Up Power Supply for Series 9800



Series 9800 models can be equipped with an optional battery back-up power supply. This allows the last transaction data to be displayed for a minimum of 15 minutes. After the batteries reach a certain low-voltage point, the power will automatically shut off. If you need to shut off the battery power before the low-voltage point is reached, momentarily disconnect, then re-connect the cable that plugs into P1 on the power supply.

Information for ATC (Series 9800 Only)

By activating the magnet located at the opposite side of the totalizer, various items will appear on the display:

| 1. | Volume Display | Displays uncompensated volume | 0023.43 |
|----|--------------------------|--|---------|
| 2. | Probe Temperature | Display Displays probe temperature in Celsius only | 023.2 |
| 3. | Flow Reat Display | Displays flow rate (in LPM only) | 189.2 |
| 4. | Software Version Display | Displays software version number | 1.30 |
| 5. | ATC Status Display | Displays ATC Status | 842.2 |

On the status display, the rightmost digit (2) indicates whether the temperature compression is enabled or not. If enabled, it shows which product is being dispensed.

- 0=temperature compensation enabled
- 1=product is gasoline and compensation enabled
- 2=product is diesel and compensation enabled.

On the status display, the leftmost digits (842) are error indicators which are blank when the corresponding error condition is not active. When any of these digits are displayed:

- 8=temperature probe fault is detected
- 4=pulser error occurred
- 2=exceptional reset was detected

Setting the DIP Switches (Found on Kraus ATC Boards)

| DIP Switch Settings | | | |
|---------------------|-------------------|--------------------------|--|
| Switch Number | Switch Function | Settings for 9800 Series | |
| 1 | Product 1 | ON=Diesel; OFF=Gasoline | |
| 2 | Product 2 | ON=Diesel; OFF=Gasoline | |
| 3 | Not Used | | |
| 4 | Not Used | | |
| 5 | Pulser Multiplier | ON=9850; OFF=9852/9853 | |
| 6 | # of Probes | ON=2, OFF=1 | |
| 7 | Pulser Adder | ON=9840 | |
| 8 | ATC | ON=ATC on; OFF=ATC off | |



Changing the Price for the Mechanical Retail Pump

Atlas (Gallon unit of measure)

Temporary pricing should have already been entered into the unit as outlined in the purging section to allow dispensing and calibration. Follow the procedure below:

- Current production Atlas pumps/dispensers are pre-calibrated to US gallons and programmed to default programming values. *Note: Calibration verification is still required.*
- They may be operated and purged in normal mode after entering the prices (add pricing programming information from service manual or for mechanical units, from the directions on the outside of the computer).
- Purging can be done for units eventually to be converted to metric mode, while the unit is in the gallon mode.



Note: This section and the diagrams pertain to the mechanical models only.

- 1 Unlock and remove the front panel. Repeat this procedure for the other side.
- 2 The variator section of the computer register(s) is exposed to allow price changes. Slide the variator cover of the computer register apart, to expose the price range arms.
- **3** There are 3 range arms located in the variator section. One sets the tenths of a cent position, one sets the one cent position and the last one sets the ten cents position. To change a setting, grasp a range arm and raise it to clear the range arm locator, and relocate the range arm to the desired setting. Ensure that the range arm is totally bottomed on its setting. Repeat this for all range arm settings if necessary.



4 To change the money unit setting, locate the lever control which is located above the variator section on the same level as the price display. There are 3 available positions: 0.00, 1.00, 2.00. Remove the cotter pin, grasp the lever and raise it slightly to clear the position locators. Position the lever to the desired setting and release. Reinsert the cotter pin through the lever and plate.

Note: If the lever does not move to the desired position, rotate the right hand money wheel until the lever is free to move.



5 If you have difficulty reaching the money shift lever while changing prices, remove the two cap screws located over the tabs of the bezel assembly. Lift the bezel assembly upward and remove it from the unit. When reattaching the bezel to the dispensing unit, ensure that the top inner edge of the bezel assembly slides into the "U" shaped channel located on the upper edge of the dispensing unit.

Programming 8800 Models

General Programming

Programming the unit is divided into three levels; Level 1, 2 and 3. Level 1 codes are explained here. The default code for level 1 is 2222. This code can be changed for station security, however losing the codes will require a master reset of the unit. Reprogramming codes found in Level 1 are shown below:

- CC 1 Manual programming of PPU (unit pricing). Pricing can also be downloaded through the two-wire communication using the Point Of Sale (POS) device.
- CC 2 Sitting mode of operation as being stand alone (isolates sale control from the POS) or two-wire (unit control through the POS).
- CC 3 Programming Volume Allocation. This basically sets the maximum sale size in units of measure (gallons for example).
- CC 4 Manual Blank and Five-Button Preset. This dual use code allows turning the displays off manually or is used to activate different preset modes depending on the options included with the unit.
- CC 5 Test Programmable Customer Preset. This code is used to initiate testing for the 5 Button Preset option, if used.
- CC 6 Memory Clear. This code is useful only to clear a unit displaying an Error Code (EC) 31 Totals Data Error) or EC 35 Configuration Data Error.
- CC 7 Setting Totals Input. This code allows setting of non zero totals. It is useful for new installs or service (old dispensers are replaced or receive certain types of service), when the station does not want to restart totals for its dispensers at zero. It can only be performed after performing a master reset, CC7 or for new units.
- CC 8 display Pump Controller Firmware Version.

Programming the 8800 Series Retail Electronic Units

This section describes the level 1 programming procedures and considerations for the 8800 series.



Level 1 Programming and Data Access



Manager Keypad Key Definitions and Use

| Key(s) | Definition/Use | |
|------------|--|--|
| 0-9 | Numeric Values | |
| F1 | Function 1 – Used to start dispenser programming and sequence among programming and function codes. In general, each depression of F1 key will take user back to a previous programming function selection. Depressing F1 from the normal dispenser state will always initiate programming mode. <i>Note: Displays are always activated during programming mode.</i> | |
| F2 | Function 2 – Used to exit programming mode and return to normal mode. | |
| \$Totals | Money Totals – Used to display money totals by side and grade. This key does not require a security code. CLEAR key is used to exit money totals mode. | |
| Vol. Total | Volume Totals – Used to display volume totals by side and grade. This key does not require a security code. CLEAR key is used to exit volume totals mode. | |
| ENTER | Value entry keys – sends the entered value to pump. | |
| CLEAR | Clear key – Used to clear last keypad entry, and exit money and volume total mode. | |

Pin Code Entry

- Press Fl.
- Enter 4-digit ID (default 2222) than press ENTER.
- Press F1 to exit any command code.
- Press F2 to return to normal operation.
- From Level 1 after entering pin code (you may enter any command code directly).

Command Code 1: Program PPU

- Press 1 and then ENTER
- Select Side (1 or 2) and then ENTER
- Select Grade and then ENTER
- Select Price Level and then ENTER
- Enter new PPU and then ENTER

(Repeat for other Side, Grade and Price Level)
Command Code 2: Program Two-Wire/Standalone

- Press 2 and then ENTER
- Press Configuration number and then ENTER where

0 = Standalone mode

- 1 = 2-wire mode (default)
- 2 = Pulse Output mode

Command Code 3: Program Allocation

- Press 3 and then ENTER
- Select Side (1 or 2) and then ENTER
- Select Hose/Grade and then ENTER
- Select Allocation amount and then ENTER

(Repeat for other Side, Hose and Grade)

Command Code 4: Program Manual Blank Display Cash/Volume Preset Select

- Press 4 and then ENTER
- Select Function Code (1 or 2) and then press ENTER where

Function Code 1: Manual Blank Displays

Press option code and then ENTER where

0= Display OFF

1= Display ON

Function Code 2: Cash/Volume Preset Select

Press option code and then ENTER where

- 0= No 5 Button Preset or PPP Preset installed
- 1= Money Preset
- 2= Volume Preset
- 3= Incremental Preset

Command Code 5: Test Customer Programmable Preset

Press 5 and then ENTER.

Select Configuration and then ENTER where

0= STOP Test/Program

1= START Test/Program

Depending upon the preset option type testing will convey the following when pressing the preset buttons:

Five Button Preset (Non-Customer Programmable Preset)

Press ENTER after making selections.

1: Program Button 1 (Default 1)

2: Program Button 2 (Default 5)

3: Program Button 3 (Default 10)

4: Program Button 4 (Default 15)

Incremental Preset (Non-Customer Programmable Preset)

Press ENTER after making selections.

1: Program Button t (Default 1) Money

2: Program Button 2 (Default 5) Money

3: Program Button 3 (Default 10) Money

4: Program Button 1 (Default 1) Volume

5: Program Button 2 (Default 5) Volume

6: Program Button 3 (Default 10) Volume

(After test is complete follow programming steps to setup)

Command Code 6: Memory Clear For Error Code 31 or 35

- Press 6 and then ENTER
- Press 1 and then ENTER
- Command Code 7: Program Totals Input
- Press 7 and then ENTER
- Select Side (1 or 2) and then ENTER
- Select Grace # and then ENTER
- Press "\$ Total"
- Enter money total and then ENTER

(Repeat for other side and grade)

Press "Volume Total" AND repeat above procedure for volume totals.

Command Code 8: Display Version Number

Enter 8 and then ENTER

Select Software Option and then ENTER where

1= Pump Controller

3= Customer Programmable Preset

CC 18 FC 1: Volume Pulse per Unit Programming

1 = 1

2 = 10 (default)

3 = 50

4 = 100

5 = 1000

CC 18 FC 2: Volume Pulse Width Programming

- 1 = 0.5 ms
- 2 = 1.0 ms
- 3 = 2.0 ms
- 4 = 4.0ms (default)
- 5 = 17.0ms
- 6 = 19.0.ms
- 7 = 26.0ms
- 8=150.0 ms

CC 18 FC 3: Money Pulse Width Programming

- 1 = 0.5 ms
- 2 = 1.0ms
- 3 = 2.0 ms
- 4 = 4.0ms (default)
- 5 = 17.0 ms
- 6 = 19.0.ms
- 7 = 26.0ms

CC 18 FC 4: Volume Suppression Programming

- 1 = 0.030 (default)
- 2 = 0.009
- 3 = 0.000

CC 18 FC 5: Quad Pulse Option Programming

0 = Disabled (default)

1 = Enabled

CC 18 FC 6: Authorize after Pump Stop Option Programming

0 = Disabled (default)

1 = Enabled

CC 18 FC 7 = PRC Restore Option Programming

0 = Disabled (default)

1 = Enabled

ATC Programming

At power-up, units programmed with the ATC option flash 104 before displaying normal information. Units with this option but not programmed for ATC, flash 100. To program the ATC option, proceed as follows:

- Turn the programming switch on the ATC controller board on.
 Note: The dispenser must not be used during this programming and all pump handles must be down or inactive.
- **2** Press 100 on the keypad, then press **ENTER**.
 - The money position (showing fueling position selected) displays 1
 - The volume position (showing the fuel type selected) displays 1 where a.1 = Gasoline
 - b.2 = Diesel
 - The PPU position (showing fuel density selected) displays 730 where
 - a. 740 = Gasoline
 - b. 840 = Diesel
 - c. Default = 730
- **3** Select the fuel type and press **ENTER**.
- **4** Each fueling position is sequenced through by the firmware sequence. Select the fuel type for each position (Diesel or Gasoline).
- **5** Turn the programming switch on the ATC controller board OFF.
- 6 Press **F2** to exit the ATC programming mode.

ATC Inspection Mode

Inspection of ATC states and data collection can be obtained following a similar procedure as outlined for ATC programming above. Instead of pressing 100, other codes can be used as described in the following table:

| | er Keypad, press the ATC handles must be down o | | below when unit is , press ENTER, me | |
|------------------|--|-----------------|---|-------------------------------------|
| FUNCTION CODE | DESCRIPTION | MAIN DISPLAY | VOLUME DISPLAY | GRADE 1 PPU DISPLAY |
| 300 | AUDIT LAST TRANSACTION | GROSS VOLUME | NET VOLUME | AVERAGE TEMPERATURE |
| 301 | DISPLAY VOLUME CORRECTION FACTOR | METER NUMBER | | VOLUME CORRECTION FACTOR |
| 302 | DISPLAY FUEL DENSITY | METER NUMBER | | 730 GAS 840 DIESEL |
| 303 | DISPLAY TEMPERATURE | METER NUMBER | | CURRENT TEMPERATURE |
| 304 | DISPLAY GROSS TOTALS | | GROSS VOLUME (most significant) | GROSS VOLUME (least significant) |
| 500 | DISPLAY SOFTWARE VERSION | ATC VERSION | | |
| 2001 | REAL-TIME TRANSACTION MODE | GROSS | NET VOLUME | CURRENT |



Displaying Pump Totals

During service, it is often required to access pump totals. This can be done at the POS or at the pump/dispenser. Access is simple through the manager keypad.

To View Side 1 Totals:

- 1 Press **\$TOTAL**. Combined cash and credit total appears for Grade 1, Side 1.
- 2 Select grade. Read \$TOTAL for each grade selected.
- **3** Press **VOL TOTAL**. The volume total appears for the grade selected.
- 4 Select grade. Read volume totals for the grade selected.
- **5** Press **Enter**, to view Side 2 totals.
- 6 Press Clear, to exit.

Error Codes and Interpretations for 8800 Retail Electronic Units

These codes are useful while troubleshooting a problem. Side A is the junction box opening and Side B is the opposite side. You may observe the following errors:

- 31 Totals data error
- 35 Configuration Data Error
- 44 Pump Handle Up at Power Up

To recover, lower the handle resulting in end of sale & restart new sale.

Shear Valve

Shear valves, required by NFPA 30A, are intended to shut off the flow of fuel at the dispenser base (hydraulics area) during vehicle impact or fires. A single-poppet shear valve prevents the fuel flowing from the underground tank. A double-poppet shear valve prevents fuel flowing from the underground tank and the dispenser. In an event that the product fails to exit the dispenser/pump hose, ensure that the shear valve is not closed.

The following figure shows a shear valve in the open position.

Note: The shear valve is located inside the dispenser on the lower cross brace in the pit box area.



Shear Valves may stick parochially in the open position causing fuel to flow through a shear valve thought to be closed. Always test for proper closing by attempting to dispense fuel into an approved container. Fuel most not continue to flow after pressure has been relieved.

For maintenance information, refer to "Preventive Maintenance Table" on page 55.



Operating Sequence for Series 9100 Only

Pump

- 1 AC Power (115 VAC/230 VAC Int'l) must be provided to the pump motor feed. Reset the motor feed (slow flow/reset motor feed if applicable).
- 2 When the pump handle is switched on, power (115 VAC/230 VAC International) is supplied to the electric reset motor, which immediately begins to reset the values on the pump's non-computer register to zero.
- 3 When the reset is complete, power is removed from the reset motor and the internal switches in the reset unit change to the normally open contacts. This supplies power (115 VAC/230 VAC Int'l) to the pump motor and to the reset complete line. If this pump contains a slow flow/ fast flow or closure type solenoid valve, the valves will open at this time.
- 4 The user begins to dispense product.
- **5** The register displays the total volume. If an optional pulser kit is attached, it supplies pulses which may be recorded by an external Fuel Management System such as the Gasboy Series 1000.
- 6 The fueling transaction continues to run until the user turns off the pump handle.

Remote Dispenser

- 1 AC power (115 VAC/230 VAC Int'l) must be provided to the submersible feed and slow flow/ reset motor feed. If a submersible starter relay is used, AC power (115 or 230 VAC) must be supplied to the input contacts of the submersible starter relay.
- 2 When the pump handle is switched on, power (115 VAC/230 VAC Int'l) is supplied to the electric reset motor which immediately begins to reset the values on the pump non-computer register to zero.
- 3 When the reset is complete, power is removed from the reset motor and the internal switches in the reset unit change to the normally open contacts. This supplies power (115 VAC/230 VAC Int'l) to the submersible starter relay, which in turn closes and supplies power to the submersible motor. If a starter relay is not used, the hot leg is supplied directly to the submersible motor. The remote dispenser contains a slow flow/fast flow or closure type solenoid valve, which opens at this time. At the same time that the valve opens, the Reset Complete line goes to 115 VAC/230 VAC Int'l.
- 4 The user begins to dispense the product.
- **5** The register displays the total volume. If an optional pulser kit is attached, it supplies pulses which may be recorded by an external Fuel Management System such as the Gasboy Series 1000.
- 6 The fueling transaction continues to run until the user turns off the pump handle.

Operating Sequence for Series 9800 Only

The exact sequence of events that occur during the operation of the pump or remote dispenser is determined by various switch settings, inputs, and the user. A typical transaction is explained below.

Pump Unit - (Motor and Pump in Unit Base)

- 1 Turn on the pump handle. If AC is present on the Control Feed line, the reset cycle begins. The display (electronic units):
 - goes blank for one second if 0 Delay Time is set, or for 4-6 seconds depending on the setting Delay Time is set to
 - shows all 8s for one second [3 seconds for US Gallons or if JP5 (or SW1-5 for older CPU boards) is set]
 - goes to 0.000 (gallons) or 0.00 (liters) until fuel starts

The pump motor switches on and the Reset Complete line becomes active.

- **2** The pump continues to run until one of the following conditions occur. These conditions switch off all relays.
 - The handle is turned off.
 - The Control Feed line (AC power line to pump/dispenser) is switched off by the POS.
 - A pulser error is detected (electronic units only).
 - A time-out is reached (if the unit is programmed with a time out value). If connected to a fuel management system, the time-out loaded into the system is used (commercial electronic only). The unit turns off if it is idle for a preprogrammed time when no fuel is flowing.
 - A quantity of 990.000 gallons (9900.00 liters) is reached. If connected to a fuel management system, the limit set in the system is used.
 - The pump is halted by an operator of a fuel management system.
 - An AC power failure occurs.
 - Station Emergency Stop button is pressed.

Dispenser Unit- (Fueling Unit with No Motor and Pump in the Bottom)

- 1 Turn on the pump handle. If AC is present on the Control Feed line, the reset cycle begins and the submersible pump switches on. The display (Electronic Unit):
 - goes blank for one second
 - shows all 8s for one second {3 seconds for US Gallons or if JP5 (or SW1-5 for older CPU boards) is set}
 - goes to 0.000 (gallons) or 0.00 (liters) and remains until fueling begins

The display (mechanical units)

- resets to 0.000 (gallons) or 0.00 (liters)
- **2** The user begins to dispense fuel.

- **3** The remote dispenser continues to run until one of the following conditions occurs. These conditions turn off all relays.
 - The handle is turned off.
 - The Control Feed line is turned off (AC power line to pump/dispenser) is turned off at the POS.
 - A pulser error is detected (electronic unit only).
 - A time-out is reached (if the unit is programmed with a time out value). If connected to a fuel management system, the time-out loaded into the system will be used (commercial electronic only). The unit will turn off if it is idle for a preprogrammed time when no fuel is flowing.
 - (9800 models) A quantity of 990.000 gallons (9900.00 liters) is reached. If connected to a fuel management system, the limit set in the system will be used.
 - The pump is halted by an operator of a fuel management system.
 - An AC power failure occurs.
 - Station Emergency Stop button is pressed.

Standalone Mode Error Handling (Series 9800)

While operating the pump/dispenser in the standalone mode (not connected to a fuel management system), the Atlas displays two-digit error transaction codes on the LCD displays when transactions are terminated abnormally (by a means other than turning off the pump handle).

| Code | Condition |
|------|-------------------------------|
| 55 | Power failure |
| 56 | Pulser error |
| 57 | Timed out |
| 58 | Limit cutoff |
| 59 | 9840 Only - Flow error unit 1 |
| 60 | 9840 Only - Flow error unit 2 |

The four possible error conditions that may be displayed are listed in the table below:

The error codes are displayed for two seconds at the left of the LCD window, alternating with a five-second display of the last sale amount. The display alternates between the two until a new transaction begins. When an error occurs, the user should note the error code and relay the information to the ASC.

Transaction error codes are displayed only when the pump/dispenser is operating in standalone mode. When connected to a fuel management system, (on-line mode), transaction error codes are transmitted back to the fuel management system with the completed transaction data.

Calibration for 9850 Only

All Gasboy pumps and remote dispensers are adjusted for accurate measure at the factory. However, since the conditions of the installation can affect pump accuracy, it is the responsibility of the installer to check the pump for accuracy and make the required adjustments. When required, it is the owner's responsibility to report this device to the local Weights and Measures officials for their inspection before the unit is put into service. Calibration methods are given in gallons. While calibrating liter pumps, the same procedure is used, but gallons is converted to liters (1 gallon = 3.78 liters, 1 gallon = 0.83267 US Imperial gallons).

9850A and 9850AX Models

- 1 Check meter registration by delivering product to a reliable, accurate, 50 or 100 gallon prover.
- **2** Convert the amount of error to gallons per 100 (which gives a percent figure) or gallons per thousand (which gives tenths of a percent figure).
- **3** Read the setting indicated on the adjuster. The amount of error is added to or subtracted from this setting. The adjuster is shown in graduated divisions of 1%, 0.1%, 0.02%.



- **4** Reset the adjuster by loosening the clamp.
 - To decrease the amount delivered, turn the thimble in on the barrel.
 - To increase the amount delivered, turn the thimble out (unscrew it). After resetting the adjuster, tighten the clamp.

Note: Always make the final adjustment by turning IN the thimble. If the new setting is a higher number than the original, turn it back beyond the desired figure and come back to it.

Example: Assume that the adjuster setting at the start of the test reads 2.05. Product is run through the meter into a prover until the counter registers 100 gallons. Assume that the prover shows a volume of 98.7 gallons (1.3 gallons short). Since the adjuster graduations are in percent readings, this 1.3 could be added directly to the adjuster reading (2.05 plus 1.3 equals 3.35 on the adjuster). A rerun through the meter should then show 100 gallons both on the meter counter and on the prover.

If you are measuring in increments of less than 100 gallons, use this simple formula to determine the percentage by which the adjuster must be adjusted:

(P - M) / M = A%

where P is the prover measurement, M is the meter reading, and A% is the percent adjustment for the adjuster.

Series 9800 Startup Error Codes

The following Series 9800 startup codes constantly appear at the far left on the powerup:

- 01-RAM Failure-RAM read/write tests failed
- 02-ROM Failure-bad ROM chip and checks failed

Startup and Test Section for Series 9800 (except 9820)

Installation Completion Checklist

Review the information below to verify the proper installation of the Series 9800K dispensing unit. If the installation does not meet the criteria listed, correct the problem before the start-up is performed.

- 1 To avoid damage to the CPU PC board, verify that the RESET COMPLETE, FAST FLOW, SUBM. STARTER DRIVE, and SLOW and FAST SATELLITE RETURN wires are not shorted to the conduit or chassis.
- **2** The unit must be secured to the island properly.
- 3 All plumbing must be complete and tight. All liquid-carrying lines must be checked for leaks.
- 4 When DC pulser or RS-485 lines are used in the pump for connecting to Gasboy fuel management systems, the AC and DC wires must not share any conduits, junction boxes, or troughs.
- **5** All conduit work must be complete. All junction box covers must be secured. Conduits should not be sealed until the wiring is verified through proper operation.
- 6 The unit must be grounded properly.
- **7** Before any testing begins, remove any water in the tank through a fill opening, using a suitable pump.

Note: Do not use the Gasboy pump or remote dispenser and submersible pump to remove water. Serious damage may occur.

8 A sufficient volume of fuel must be put in the tank to insure that the liquid level is above the bottom of the suction pipe (suction pumps) or is high enough to allow the submersible pump to operate efficiently (remote dispensers).

Start-up

After successfully verifying the installation against the completion checklist, the unit is ready for start-up. Follow the procedure below to perform an orderly start-up of the Series 9800K:

- 1 Verify if all switches on the CPU PCB are set properly for the various operating conditions.
- **2** Turn the circuit breakers on for the microprocessor and fluorescent lights. Verify if both lights are lit.
- **3** Turn the 9800K power switch on.
- 4 Authorize the hose for Side 1 through the fuel management system, if available.
- **5** Remove the nozzle for Side 1 from its holder and turn the pump handle on. Verify that the display goes through the reset sequence as explained in Section 5, Operating Sequence.
- 6 Dispense fuel. Verify that the high flow valve opens, if equipped. Check all plumbing for leaks at this time.
- 7 Turn the pump handle off. Open the nozzle. No fuel should be dispensed at this time.
- 8 Verify if the correct quantity was recorded by the fuel management system, if available.
- **9** If applicable, repeat steps 4 8 for Side 2.
- **10** Run the unit through all standard calibration procedures.
- **11** Reset the electronic totalizers as described in "Commercial Electronic 9800" on page 9.

POST Start-up Tests

Voltage

The incoming voltage to the pump and remote dispenser should be checked and any reading that is not within 10% of the rated voltage should be corrected before the testing is continued. While dealing with suction pumps, it is a good practice to take voltage readings while the suction pump is operating on bypass and also while making a delivery. Any voltage drop in excess of 10% during either of these operating states should be considered a low voltage condition. Corrective action should be taken to insure an adequate power supply to the pump.

Tightness

After determining that the pump is operating satisfactorily and the system is fully primed, check the pump and piping to ensure that all connections are tight. In the case of a remote dispenser, follow the submersible pump manufacturer's instructions to check the system for tightness. We recommend that the tank and the piping should not be covered until this test is complete.

Belts (Suction Pumps Only)

Since belts stretch slightly during the first few minutes of operation, check the belt tension after completing the operational test. A properly tightened belt permits twisting the belt 180 degrees midway between the motor and pump pulleys.

On the 9853KHC, 9840K, 9852KTW2, and 9853KTW2 models, the belt can be tightened by loosening the hex nut which holds the idler pulley and sliding the pulley to either side to obtain the correct belt tension of 6-3/4 lbs, +3/4 (30N, +3.3N). When the adjustment is complete, remember to retighten the hex nut.

On the 9852K, 9853K, and 9852KTW1 models, the belt can be tightened by loosening the cap screw which holds the idler arm and sliding the arm to obtain the correct belt tension of 6-3/4 lbs, +3/4 (30N, +3.3N). When the adjustment is complete, remember to retighten the cap screw.

On the 9850 model, the belt can be tightened by loosening the motor mounting bolts and sliding the motor to obtain the correct belt tension of 6-3/4 lbs, +3/4 (30N, +3.3N). When the adjustment is complete, remember to retighten the motor mounting bolts.

Safety Information

Refer "Important Safety Information" on page 3 for safety information before operating pumps/dispensers.



Preparing for Servicing the Pumps/Dispensers

This section provides instructions for preparing your site for servicing, done by a Gasboytrained ASC.

🚹 WARNING

The pump/dispenser contains pressurized flammable fuel and lethal voltages.

Servicing a Gasboy unit incorrectly could result in severe injury or death.

Do not attempt to service Gasboy pump/dispenser yourself, and do not allow untrained personnel to service Gasboy pumps/dispensers. Only Gasboy-trained ASCs should service a Gasboy unit.

Unapproved modifications could result in hazardous conditions.

Making unapproved modifications could result in improper equipment operation and violation of state and local codes and could also create a hazardous condition, such as fire, explosion, or electrical shock.

Do not make unapproved modifications to Gasboy equipment. Consult your ASC, distributor, or Gasboy for approved modifications and kits.

Call Gasboy First

Before calling an ASC, call the Gasboy help desk at 1-800-444-5529. The help desk may be able to resolve the issue for you.

Service Preparation

Use a Gasboy-trained ASC to efficiently service and maintain your Gasboy pumps/dispensers. Gasboy trains and certifies ASCs to service and maintain Gasboy pumps/dispensers in a safe manner.

Before Calling For Service

Perform the following tasks before you call for service:

- Obtain complete information from the station personnel about the problem
- Confirm that the tank has fuel
- Confirm that the power, pump lights, and circuit breakers are on
- Record Error Codes that may exist on the Main Display (Electronic Units only).
- Ensure that you know the unit model number and serial number. Refer to "Understanding Date Codes" on page 11 for details.

Description of Problem

Provide the ASC with a complete problem description including all symptoms. Give the serviceman complete and accurate information. This ensures faster repairs and keeps downtime costs to a minimum.

Warranty Service

All warranty service must be performed by an ASC. Failure to use an ASC to perform warranty service could result in loss of warranty coverage.

Replacement Parts

Use only genuine Gasboy replacement parts and retrofit kits on your pump/dispenser.

Non-Gasboy replacement parts may create safety hazards and violate local regulations. Non-Gasboy replacement parts could also affect the pump/dispenser's performance, reliability, and warranty.

Use of non-Gasboy replacement parts could create a hazardous condition, such as fire, explosion, or electrical shock.

Only use Gasboy replacement parts and retrofit kits.

Specialized Training

For safety reasons, do not attempt to service Gasboy pump/dispenser yourself unless you have been trained and certified by Gasboy or an authorized Gasboy certified trainer.



The pump/dispenser contains pressurized flammable fuel and lethal voltages.

Servicing a Gasboy unit incorrectly could result in severe injury or death.

Do *not* attempt to service Gasboy pump/dispenser yourself, and do not allow untrained personnel to service Gasboy pumps/dispensers. Only Gasboy-trained ASCs should service a Gasboy unit.

To receive specialized training for servicing Gasboy pumps/dispensers, contact a Gasboytrained contractor or distributor. Training may be available locally at various regional centers.

Contractors and distributors may charge a nominal training fee. For more information, contact your nearest distributor. To locate a distributor near you, visit www.gasboy.com and click the **Locate Distributor** link.

Preventive Maintenance

Gasboy pumps and remote dispensers are designed for many years of uninterrupted service. However, certain dispenser or pump parts experience normal wear and therefore require periodic inspections. For example, detecting fuel leaks that may occur, belt tension and belt condition, lubrication and strainer cleanliness are all important to maintain safe and efficient unit operation. Therefore to avoid annoying pump shut downs, a periodic preventive maintenance inspection plan must be established and followed.

Procedures requiring leak repair, shear valve maintenance and disassembly of portions of the pump/remote dispenser should be performed by an ASC.

\land WARNING

To avoid electrical shock or hazard of an explosion or fire, when servicing remote dispenser/ pump:

- Turn off and lock out all power to the pump/remote dispenser (in submersible pump applications turn off and lock out power to the submersible pump and any other remote dispensers which use that submersible pump. AC power can feed back into a shut-off dispenser when remote dispensers share a common submersible pump or starter relay).
- Turn off and lock out all power to the remote dispenser and submerged pumps at the master panel and close and test any impact valve before performing any maintenance or service to the remote dispenser, including changing any fuel filters or strainers.
- Block island so no vehicles can pull up to the remote dispenser when the dispense is being worked on.

CAUTION

Moisture from rain can damage the internal components of a pump/dispenser.

Internal components exposed to moisture may not operate correctly.

Do not open the electronics cabinet to perform any other tasks while it is raining.

Maintenance of Vendor Supplied Parts

Certain parts of the dispenser/pump are produced by vendors for Gasboy (hoses, nozzles, and so on) and as such may have documentation separate from that which Gasboy supplies. In these cases, it will be necessary to consult the vendor documentation for service intervals and any adjustments that may be required for your dispenser/pump.

Use Authorized Parts

The use of unauthorized parts can

- void your warranty
- cause the loss of continuity of the Underwriters Label on the pump
- cause inefficient operation
- possibly cause an operational hazard.

Always use new gaskets and seals while servicing or rebuilding Gasboy equipment.

Performing Inspections

This section provides instructions for scheduling two types of maintenance inspections:

- · General inspections
- Component inspections

Safety Warnings

Follow all safety precautions to prevent injury while inspecting a pump/dispenser at the islands.

\land WARNING

You are performing inspections and maintenance in a potentially dangerous environment of flammable fuels/vapors and high voltage.

Fire, explosion, or electrical shock could result in severe injury or death if you do not follow safe procedures.

Road and obey all safety precautions in this manual to prevent potential injury or death.

General Inspections

Perform a general inspection of each pump/dispenser as follows:

- Each week to ensure that all pumps/dispensers are operating properly
- Whenever you receive a complaint about potential unit problems

As part of your general inspection, inspect all areas for signs of damage or sharp edges. Replace any missing or damaged warning labels. Gasboy also strongly recommends that an ASC inspects the equipment periodically, as outlined in the next subsection.

\land WARNING

Leaking fuel can be ignited, causing a fire or explosion.

Fire, explosion, or electrical shock could result in severe injury or death if you continue to use damaged pumps/dispensers.

If you find any leaks or damage, stop using the pump/dispenser, and contact your local ASC.

\land WARNING

Personnel servicing a pump/dispenser can be injured if the pump/dispenser is not barricaded to all unauthorized personnel and vehicles.

If proper precautions are not taken, the person servicing the unit can be injured by a vehicle.

Before servicing a pump/dispenser, evacuate all unauthorized persons and vehicles; then, use safety tape or cones as barricades.

Component Inspections

Refer "Preventive Maintenance Table" on page 55, to schedule component inspections. The station owner should only inspect for problems. For safety reasons, several tasks in the "Preventive Maintenance Table" on page 55, including all repairs, should be performed only by an ASC. Refer "Who Performs the Inspection/Repair" on page 55, to determine if an ASC must perform a task.

\land WARNING

The pump/dispenser contains pressurized flammable fuel and lethal voltages.

Servicing a Gasboy unit incorrectly could result in severe injury or death.

Do not attempt to service Gasboy pump/dispenser yourself, and do not allow untrained personnel to service Gasboy pumps/dispensers. Only Gasboy-trained ASCs should service a Gasboy unit.

Leaking fuel can be ignited, causing a fire or explosion.

Fire, explosion, or electrical shock could result in severe injury or death if you continue to use damaged pumps/dispensers.

If you find any leaks or damage, stop using the pump/dispenser, and contact your local ASC.

CAUTION

Improperly installed or maintained equipment can create a hazard.

Improperly installed or maintained equipment could cause a fire, explosion, or electrical shock.

For any component not supplied by Gasboy (for example, hoses and nozzles), consult and follow the installation and maintenance instructions provided by the manufacturer.

Power Reset External Adjustment

If the pump or remote dispenser unit fails to reset or shut off properly, the reset motor may need to be adjusted. To adjust, proceed as follows:

- 1 Loosen the lock nut on the adjusting screw and back screw out until it stops.
- **2** Move the reset lever to the ON position.
- **3** Turn adjustment screw in until reset motor starts.
- **4** Advance adjustment screw an additional 1/2 to 3/4 turn. Hold screw in this position and tighten the lock nut.
- **5** Move the reset lever to the OFF position, and then back to the ON position to verify if the reset motor operates properly. The reset coupling should make one revolution and stop.



Figure 3-1: Power Reset for Pump or Remote Dispenser Unit

Filter Strainer Replacement

If the unit is equipped with a strainer and filter, check and change it at regular intervals (refer to "Filter change and strainer cleaning" in "Preventive Maintenance Table" on page 55). A dirty strainer or filter in a pump or remote dispenser causes a slower delivery rate. Refer to the accessories section of your parts manual to ensure that you replace the strainer of required and filter with one designed for your model. Always use a drip pan and absorbent material directly below the filter while removing the cartridge to prevent contamination of both the soil and the electrical components within the cabinet. This service must not be done by untrained individuals.

Special Setup Required for Aircraft Fueling

Aircraft require finely filtered fuel.

Improperly filtered fuel could cause the engine to fail.

Do not use Gasboy pumps/dispensers for direct fueling of aircraft without auxiliary filters, separators, and other equipment necessary to ensure product purity.

Adjusting the Belts (Suction Pumps Only)

With the proper care, belts give exceptionally good service. A loose belt not only cuts down dispensing speed, due to slipping, but also results in excessive wear. Refer to "Preventive Maintenance Table" on page 55 for details. This service must not be done by untrained individuals.

Preserve the Finish of Your Pumps

Nearly all gasoline pumps are installed outdoors where their surfaces are subjected to the weather conditions. As a result, it is necessary to give the finish a reasonable amount of care, if an attractive appearance is to be maintained.

The finish on Gasboy pump housings is a high-heat baked synthetic enamel, similar to that used on automobiles. The life of this finish can be lengthened several years if, at regular intervals, the painted surfaces are thoroughly cleaned with a high grade automobile polish and then protected with a coat of paste wax. Do not use abrasive cleaners or polish. Do not use high pressure spraying equipment. Do not use window cleaner with ammonia on the electronic display.

In order to retain the unmarked finish on stainless steel, occasional cleaning is required. In corrosive atmospheres, such as coastal areas, a more frequent cleaning schedule is necessary. Under ordinary conditions, washing with detergent or soap and water, followed by a clean water rinse, is sufficient. If hard water is used, the surface should be wiped dry with a soft clean cloth to prevent the formation of water spots. Marks or spots, such as grease, oily fingerprints, and smudges that resist soap and detergents, may have to be removed with a stronger cleaner.

IMPORTANT INFORMATION

DO NOT use ordinary steel wool as iron particles may adhere to the surface and cause corrosion. Care should be taken in choosing a cleaner because any cleaning compounds or powders which contain abrasives can scratch a mill-rolled finish. Care must be exercised to ensure that any polishing is done with the lines in the steel, never across them. After cleaning, an application of paste wax is recommended to protect the surface and prolong the interval between cleaning.

| Components | Recommended Frequency | Recommended Maintenance | Who Performs the Inspection/Repair |
|---|---|---|---|
| Stainless Steel sheathing and lower doors | Monthly | For stains on stainless steel, use a cleaner specifically formulated for cleaning stainless steel. Gasboy recommends Barkeepers Friend. Be sure to thoroughly rinse off all cleaner. Be sure not to spray water/cleaner directly at or into card | Once every three months (in harsh environments once a month) |
| Hoses, swivels | At lease once a week or if a customer complaint | readers, cash acceptors, or printer chutes. 1 Inspect each hose for leaks abuse and excessive wear. | Owner—Inspect/ Repair and test |
| | arises | ▲ WARNING | |
| | | Leaking fuel can be ignited, causing a fire or e | xplosion. |
| | | Fire, explosion, or electrical shock could result death if you continue to use damaged pumps/or | |
| | | If you find any leaks or damage, stop using the and contact your local ASC. | e pump/dispenser, |
| | | 2 Inspect each hose, break away, whip hose, and vapor hose for the following wear or damage:Bulges Reinforcement showing | |
| | | Cracks - Soft spotsDamage - Tears | |
| | | Flattened spots - Weaknesses | |
| | | Holes - wear through | |
| | | 3 Ensure that the vapor recovery hoses do not touch the ground when the nozzle is seated properly in the nozzle | |
| | | boot. | |
| | | 4 Consult the manufacturer for any additional inspections | |
| | | required. 5 If repair is needed, call an ASC to make the repairs. | |
| | | WARNING | |
| | | The pump/dispenser contains pressurized flammable fu | el and lethal voltages |
| | | Servicing a Gasboy unit incorrectly could result in seve | re injury or death. |
| | | Do not attempt to service Gasboy pump/dispenser your untrained personnel to service Gasboy pumps/dispense trained ASCs should service a Gasboy unit. | |
| | | | |
| | | Hoses of excessive length may create a trip has | zard. |
| | | Serious injury could occur as a result of tripping length hose. | over an excessive |

Preventive Maintenance Table

| | | | Do not use excessive length hoses. | |
|-----------------|---|-------------|---|-----------------------------------|
| Hose retrievers | Once a week or if a customer complaint arises | 1 2 3 | Inspect hose retrievers for frayed or broken cables. Inspect hose retrievers for cables wrapped around hoses. If repair is needed, call an ASC to make the repairs. | Owner Inspect/ Repair and test |

| Components | Recommended Frequency | Who Performs the Recommended Maintenance Inspection/Repair |
|-----------------------|--|---|
| | | |
| | | The pump/dispenser contains pressurized flammable fuel and lethal voltages. |
| | | Servicing a Gasboy unit incorrectly could result in severe injury or death. |
| | | Do not attempt to service Gasboy pump/dispenser yourself, and do <i>not</i> allow untrained personnel to service Gasboy pumps/dispensers. Only Gasboy-trained ASCs should service a Gasboy unit. |
| | | |
| | | Hoses that are not recoiled properly create a trip hazard. |
| | | Serious injury could occur as a result of tripping over an excessive length hose. |
| | | Repair or replace broken hose retrievers promptly. |
| Nozzles and boot area | Once a week or as notified about a potential problem | Inspect nozzles for the following wear or damage: Damage Leaks Loose nozzle spouts Missing parts, such as retainer springs and splash guards Owner—Inspect ASC only—Repa and test |
| | | |
| | | Leaking fuel can be ignited, causing a fire or explosion. |
| | | Fire, explosion, or electrical shock could result in severe injury or death if you continue to use damaged pumps/dispensers. |
| | | If you find any leaks or damage, stop using the pump/dispenser, and contact your local ASC. |
| | | Inspect vapor recovery boots (bellows) for proper seal and damage. |
| | | 3 Consult the nozzle manufacturer for any additional required inspections. |
| | | 4 If repair is needed, call an ASC to make the repairs. |
| | | |
| | | The pump/dispenser contains pressurized flammable fuel and lethal voltages. |
| | | Servicing a Gasboy unit incorrectly could result in severe injury or death |
| | | Do not attempt to service Gasboy pump/dispenser yourself, and do <i>not</i> allow untrained personnel to service Gasboy pumps/dispensers. Only Gasboy-trained ASCs should service a Gasboy unit. |

| Components | Recommended Frequency | Recommended Maintenance | Who Performs the Inspection/Repair |
|---|--|--|---|
| Leaks, external | Once a week, or as notified about a potential leak | Inspect the following for any signs of damage or leaks, such as cracks or cuts: Couplings Hose outlet castings Swivels Review all documentation provided by each component's manufacturer. If a leak is found, stop using the pump/dispenser, and make arrangements to repair the leak. | Owner—Inspect ASC only—Repair and test |
| | | | |
| | | Leaking fuel can be ignited, causing a fire or e | explosion. |
| | | Fire, explosion, or electrical shock could resul death if you continue to use damaged pumps/ | |
| | | If you find any leaks or damage, stop using th and contact your local ASC. | e pump/dispenser, |
| | | | |
| | | The pump/dispenser contains pressurized flammable voltages. | e fuel and lethal |
| | | Servicing a Gasboy unit incorrectly could result in se | evere injury or death. |
| | | Do not attempt to service Gasboy pump/dispenser y allow untrained personnel to service Gasboy pumps. Gasboy-trained ASCs should service a Gasboy unit. | dispensers. Only |
| Displays (Electro/ Mechanical Units) | Once a week | Inspect displays for proper reading of all digits. Verify that displays are properly backlit. | Owner—Inspect ASC Repair and test |

| _ | Recommended | | Who Performs the |
|---|---------------------------------|--|---|
| Components | Frequency | Recommended Maintenance | Inspection/Repair |
| Breakaways | Once a week or after drive-offs | Inspect breakaways for secure connection to hose and for any leaks. | Owner—Inspect ASC only—Repair and test |
| Note: Not all breakaways are reusable after separation. Follow manufacturer directions for inspection and resetting for inspection and resetting adjustable types. | | | and test |
| | | Leaking fuel can be ignited, causing a fire or explosition | ion. |
| | | Fire, explosion, or electrical shock could result in severe injury death if you continue to use damaged pumps/dispensers. | |
| | | If you find any leaks or damage, stop using the pump contact your local ASC. | o/dispenser, and |
| | | 2 For units with hose retrievers, position the breakaway coupling between the retriever connection to the hose and | |
| | | the nozzle. The breakaway whip hose should be attached to | |
| | | the nozzle. 3 Consult the breakaway manufacturer for any additional | |
| | | required inspections. | |
| | | 4 If repair is needed, call an ASC to make the repairs. | |
| | | | |
| | | The pump/dispenser contains pressurized flammable fuvoltages. | uel and lethal |
| | | Servicing a Gasboy unit incorrectly could result in seve | re injury or death. |
| | | Do not attempt to service Gasboy pump/dispenser your allow untrained personnel to service Gasboy pumps/dis Gasboy-trained ASCs should service a Gasboy unit. | |
| Warning tags and operating instructions | Once a week | Inspect for and replace all missing, damaged, or unreadable warning tags or operating instructions. | Owner—Inspect Owner or ASC— Replace |
| Hose continuity | Once a month | Verify that the hose continuity (including breakaway whip hose) complies with the hose manufacturer's requirements. | Owner—InspectASC only—Repair |
| | | | |
| | | | |
| | | The pump/dispenser contains pressurized flammable fuvoltages. | uel and lethal |
| | | Servicing a Gasboy unit incorrectly could result in seve | re injury or death. |
| | | Do not attempt to service Gasboy pump/dispenser your allow untrained personnel to service Gasboy pumps/dis Gasboy-trained ASCs should service a Gasboy unit. | |

| Components | Recommended Frequency | Recommended Maintenance | Who Performs the Inspection/Repair |
|----------------|--|--|---|
| Meters, Valves | Once a month, after drive-offs, or as notified about a potential leak | Whenever possible, Gasboy recommends removing power to the unit before performing these inspections. Block off the pump/dispenser to prevent customers from operating the pump/dispenser during inspection. Remove the lower panels slowly and carefully. Inspect all hydraulic connections and seals, including the following: Meters Valves If wetness or dripping fuel is found, stop using the pump/ dispenser, and make arrangements for repairing the leak. Note: Some staining of parts around seals is normal and does not necessarily indicate a leak. Monitor repaired components closely. | Owner—Inspect ASC only—Repair and test |
| | | | |
| | | Gasoline or other fuels can damage the eyes. | |
| | | Fuel sprayed into the eye can burn eye tissue. | |
| | | To prevent potential injury, wear eye protection when p inspections. | erforming these |
| | | WARNING Self-contained pumps have a pinch point between the pulleys. Severe injury could occur if part of the body is pulled point. To prevent injury while inspecting self-contained units you hands near the belts, pulleys, or motors. Turn off the servicing the unit. Do not operate the unit with the domestical content of the unit with the domestical content. | into the pinch s, do not place the power before |
| | | A WARNING | |
| | | Leaking fuel can be ignited, causing a fire or explosit | on. |
| | | Fire, explosion, or electrical shock could result in sev death if you continue to use damaged pumps/dispen | |
| | | If you find any leaks or damage, stop using the pump contact your local ASC. | /dispenser, and |
| | | ▲ WARNING | |
| | | The pump/dispenser contains pressurized flammable f voltages. | uel and lethal |
| | | Servicing a Gasboy unit incorrectly could result in seve | ere injury or death. |
| | | Do not attempt to service Gasboy pump/dispenser you allow untrained personnel to service Gasboy pumps/di Gasboy-trained ASCs should service a Gasboy unit. | |

| Components | Recommended Frequency | Recommended Maintenance | Who Performs the Inspection/Repair |
|--|--|--|---|
| Filter change and strainer cleaning | New Installations— After 50,000 gallons (200,000 liters), or after one month | Replace filters, and clean strainers regularly. An ASC must perform these tasks. | • ASC |
| | After first filter change—Every 300,000 gallons (1.0 million liters), every six months, or when fuel delivery rate significantly slows. | WARNING Warning Warning Warning Warning Servicing a Gasboy unit incorrectly could result in sev Do not attempt to service Gasboy pump/dispenser yo allow untrained personnel to service Gasboy pumps/c Gasboy-trained ASCs should service a Gasboy unit. | rere injury or death. urself, and do not |
| nspect and lubricate shear valves | Every six months | To check valve operation, perform the following tasks. If you are not sure which device is the shear valve, have the ASC inspect and lubricate this device for you. <i>Note: Shear valves are typically only used on dispensers. If you have pumps, consult your installer to determine if they were installed on your pump.</i> 1 Trip the valve. See "Shear Valve" on page 39 for details. 2 Authorize the hose at the console, if required. 3 Lift the operating handle. 4 Place the discharge nozzle in an approved container. 5 Squeeze the nozzle operating lever. If flow continues after several seconds, the valve is defective. 6 Place a few drops of SAE10 oil on valve body shaft. 7 Open and close valve with a wrench several times. 8 Place valve back in service. 9 If repair is needed, call an ASC to make the repairs. | Owner—Inspect ASC only—Repair and test |
| | | WARNING The pump/dispenser contains pressurized flammable f voltages. | uel and lethal |
| | | Servicing a Gasboy unit incorrectly could result in seve | ere injury or death. |
| | | Do not attempt to service Gasboy pump/dispenser you allow untrained personnel to service Gasboy pumps/di Gasboy-trained ASCs should service a Gasboy unit. | |

| Components | Recommended Frequency | Recommended Maintenance | Who Performs the Inspection/Repair |
|---------------------------------------|--|--|--|
| Pump pulleys, belts, and belt tension | Every six months or if a squealing noise occurs during unit operation | Remove power to the unit. | Owner—Inspect ASC only—Repair and test |
| | | | |
| | | Failure to remove power to | the unit before servicing it could result in injury. |
| | | Failure to remove power co | ould create a hazard, such as electrical shock. |
| | | Remove power to the unit b | before servicing it. |
| | | | |
| | | | e a pinch point between the belts and the |
| | | Severe injury could occur i point. | if part of the body is pulled into the pinch |
| | | you hands near the belts, p | pecting self-contained units, do not place pulleys, or motors. Turn off the power before operate the unit with the door removed. |
| | | Inspect belts for fraying/cracks Inspect pulleys for excessive w excessive bearing play. | |
| Tank | Every 6 months | Monitor water levels in tank wit water detection pasted on tank | · · · · · |
| | | 2 If repair is needed, call an ASC | to make the repairs. |
| | | A WARNING | |
| | | The pump/dispenser contain voltages. | ns pressurized flammable fuel and lethal |
| | | Servicing a Gasboy unit inco | prrectly could result in severe injury or death. |
| | | | asboy pump/dispenser yourself, and do not service Gasboy pumps/dispensers. Only d service a Gasboy unit. |

| Components | Recommended Frequency | Recommended Maintenance | Who Performs the Inspection/Repair |
|----------------------------|---|--|---|
| Nozzle hooks and shafts | Every six months | Lubricate with silicone spray, if needed. Check for damage. Verify that the locking tab locator is not broken. (The locking tab locator helps hold the nozzle in the nozzle boot and enables the station owner to lock the nozzle boot with a clasp padlock). If repair is needed, call an ASC to make the repairs. | Owner—Inspect ASC only—Repair and test |
| | | WARNING The pump/dispenser contains pressurized flammable f voltages. | uel and lethal |
| | | Servicing a Gasboy unit incorrectly could result in seve | ere injury or death. |
| | | Do not attempt to service Gasboy pump/dispenser you allow untrained personnel to service Gasboy pumps/di Gasboy-trained ASCs should service a Gasboy unit. | - |
| Mechanical computers | Every six months | Lubricate well. See VeederRoot manuals for lubrication points. | ASC only |
| | | The pump/dispenser contains pressurized flammable f voltages. | uel and lethal |
| | | Servicing a Gasboy unit incorrectly could result in seve | ere injury or death. |
| | | Do not attempt to service Gasboy pump/dispenser you allow untrained personnel to service Gasboy pumps/di Gasboy-trained ASCs should service a Gasboy unit. | |
| Door locks | Every six months or if door locks become difficult to open and close | Lubricate with a graphite lubricant or lock oil. Follow manufacturer's instructions. Do not over-lubricate. Use a rag to wipe any excess that may drip. | Owner |
| Water in Tank | After every fuel tank fill-up | Remove with a sump pump Gasboy recommends removing power to the unit before performing these inspections and process. Block off the pump/dispenser to prevent customers from operating the pump/dispenser during procedure. Access and Insert sump pump into tank and draw off water. | Owner—Inspect ASC only—Repair and test |

| Components | Recommended Frequency | Recommended Maintenance | Who Performs the Inspection/Repair |
|--------------------|---|---|---------------------------------------|
| Wax pump/dispenser | Every six months or once a month in harsh areas | Wax metal parts with high-grade, detergent-resistant, nonabrasive automobile wax. Do not wax textured surfaces. Adhere to the following guidelines for waxing the pumps/ dispensers: Before waxing, clean the pumps/dispensers, and touch up deep scratches on painted surfaces. Wax painted surfaces with a high grade, long lasting, detergent resistant, non-abrasive automobile wax. | Owner |
| salty or corrosive | nds more frequent /dispensers located in environments, such as near pollution sources. | CAUTION Textured surfaces of Gasboy pumps/dispensers can waxed. Waxing the textured surfaces can damage the units the appearance of the units. Do not wax textured surfaces. | |
| | | CAUTION The main and PPU displays of Gasboy pumps/disper difficult to read if waxed. Waxing the main and PPU displays may impede a c read the display because the display may appear had Do not wax the displays on the pump/dispenser. | ustomer's ability to |

| Components | Recommended Frequency | Recommended Maintenance | Who Performs the Inspection/Repair |
|---------------------|---|--|---------------------------------------|
| Wash pump/dispenser | As needed Note: Gasboy recommends more frequent cleaning for pumps/ dispensers located in salty or corrosive environments , such as near the ocean or near pollution sources. | Clean with automobile cleaning products. Clean plastic surfaces and with water and mild detergent. Do not wash with a hose. Do not use window cleaner with Ammonia on Electronic display windows. Adhere to the following guidelines for washing the pumps/ dispensers: Clean and protect your equipment with automobile cleaning and protection products. Clean plastic surfaces and poly carbonate graphics with a solution of water and mild detergent. Use a soft cloth, paper towel or sponge to clean displays separately. Window cleaners are preferred. Wash pumps/dispensers by hand, or use a hose nozzle set to a fine gentle spray. | Owner |
| | | CAUTION Moisture can damage the internal components of a pur Internal components exposed to moisture may not ope Do not use a pressure washer to clean the pumps/disp | rate correctly. |
| | | CAUTION The exterior surface of Gasboy pumps/dispensers can | become damaged |
| | | if cleaned with harsh cleaners. Harsh cleaners can damage the units, adversely affecti of the units. | ng the appearance |
| | | Do not use solvents, harsh detergents, degreasers, ste cleaners, or petroleum-based solvents on the pumps/d | |

Glossary

Α

Access Door

Locked Access door on pump/dispenser.

Authorized Service Contractor (ASC)

A Gasboy-trained and authorized service contractor.

Β

Boot Area

The part of the pump/dispenser where the nozzle is stored.

Breakaway

Device attached to the hoses on pump/dispensers that detaches if a customer drives off with the nozzle still attached to the cars; the device protects against gasoline being spilled and a resulting fire, and it minimizes damage to the pump/dispensers in the event of a drive off and stops fuel flow through the separated hose.

С

Component Inspections

Periodic inspections by the station manager of various pump/dispenser components; the station manager should look for signs of damage and wear for each component.

Note: Refer to "Component Inspections" on page 52 for a list of components and the recommended frequency of inspection.

Couplings

Plumbing used to join ordinary pipes or hoses together; see also "Breakaway".

Cradle

Refer to "Boot Area".

D

Date Code

Two-letter code that is stamped on the pump/dispenser before the serial number; shows the month and year of manufacture.

Dispenser

A device that uses an STP in the storage tank to move fuel from the storage tank.

Ε

G

н

I

Drive Offs

Situations where customers forget to remove the nozzles from the tanks in their cars and drive away from the pump/dispenser; the hose detaches from the pump/dispenser at the breakaway.

Electrical Junction Box

Refer to "Junction Box" on page G-3.

General Inspections

Weekly inspections by the station manager of all of the pumps/dispensers on the site; the station manager should ensure that all pumps/dispensers are operating properly, that no warning labels are missing, and that there is no evidence of damage or sharp edges.

Grade

Quality of fuel, such as unleaded or premium.

Graphite Lubricant

Type of lubricant used on the door locks of pumps/dispensers.

Hose Outlet Castings

Fuel discharge port on the pump/dispenser where the hose is attached to the unit.

Hose Retriever

Device (option) at the pump/dispenser that retracts and pulls the hose close to the pump/ dispenser after the customer has completed fueling.

Hydraulic Connections

Any fuel-handling hardware where castings, hoses, and pipes are joined through threads, O-rings, or other seals.

Inspections

Refer to "Component Inspections" on page 52 and "General Inspections" on page 51.

Junction Box

The explosion-proof box on the pump/dispenser that contains the main electrical connections between the pump/dispenser and the main power and data source.

L

Lock Oil

Type of lubricant used on the door locks of pumps/dispensers.

Μ

J

Meter

Device in the pump/dispenser that measures fuel flow.

Mode of Operation

The operation mode of the pump/dispensers.

Ν

National Fire Protection Association (NFPA)

An international nonprofit organization dedicated to protecting lives and property from the hazards of fire; publishes 280 recognized codes and standards, including the *National Electrical Code*.

Nozzle

On the pump/dispenser, the projecting part at the end of the hose that regulates and directs the flow of fuel.

Nozzle Hook

In the boot area on the pump/dispenser; place upon which the nozzle rests when the pump/ dispenser is not in use.

0

Occupational Safety and Health Association (OSHA)

U.S. agency that develops and enforces regulations for the safety and health of workers engaged in interstate commerce.

Ρ

Price Per Unit (PPU)

The price of each unit of gasoline dispensed.

Pump

A device that uses a self-contained pumping unit and motor to move fuel from the storage tank.

Pump Pulleys

Ordinary pulley wheels used on self-contained suction pumps and motors.

S

Seals

Substances used to prevent seepage of gasoline or vapor from the pump/dispenser.

Shear Valves

Device at the base of each pump/dispenser that shuts off the fuel flow in case of a vehicle impact or fire at the base of the pump/dispenser.

Side A

The side of the pump/dispenser with the electrical junction box.

Side B

The side opposite to that of side A.

Silicone Grease

Type of lubricant used on the nozzle hooks and shafts of pumps/dispensers.

Standalone Mode

Authorization and payout occur at the pump.

Submerged Turbine Pump (STP)

Submerged turbine pump in underground storage tank.

Swivels

A fastening that permits the free turning of attached parts to the pump/dispenser.

Volume Allocation

The maximum amount of product the pump/dispenser will dispenser.

V

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