

V-Twin Mfg.  
York Kevlar Clutch Pack Kit  
Fits 41-84 BT, W/Belt/Chain Wet/Dry  
VT Part No.18-0517

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

**Note:** Refer to service manual for proper removal of stock clutch drum and hub. A hydraulic press may be needed for some of the following steps.

Installation Instructions:

1. Install bearing in bearing retainer, install snap ring.
2. Install bearing retainer and bearing into clutch drum. Using blue loctite on bearing adapter retainer screws install retainer.
3. Press hub into bearing and install snap ring. Check that hub spring move freely.
4. Using red loctite on threads of mainshaft install clutch basket/hub assembly onto the mainshaft tighten clutch hub nut.

**Note:** If running clutch in a system that is not dry, it is recommended that you soak friction plates in primary lubricant for 10-15 minutes.

5. Dry plates with lint free cloth. Install and alternate the plates.
6. Install pressure plate, diaphragm spring, spring retainer, lock tab and retainer nuts in order shown in diagram.
7. Tighten retainer nuts and fold locktab over nut.
8. Install adjuster screw and nut. Adjusting screw should be 3/4 to 1 turn loose from slightly seated.

