



# **Professional Main Station MM Series**



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### 1. Description

The main station in the Chameleon range is a completely functioning hygiene and pumping station that supplies pressurized water to both its integrated hygiene point and to connected satellite hygiene stations. Therefore the main station must be supplied with: water in sufficient quantity, power, compressed air, detergent(s) and disinfectant. The station is then ready for hygiene duties.. The change between rinse and foam on the first injector is manual. To change to another injector/product the hose must be moved between the outlets. The main station is fitted with a frequency controlled pump which ensures a constant working pressure independent of usage pattern.

**Important:** Do not use the water from the system for applications other than cleaning.



### Fig. 1

#### Using Hygiene Chemicals:

The Professional main station has been prepared to use Ecolab's European palette of foam detergents and disinfectants.

### Warning

Do not change the settings made or recommended by the supplier of hygiene chemicals.

A typical installation of the Professional series is shown in fig. 1

- Main station (1)
- Mixing system (2)
- Satellite (3)

Detergents are supplied either from the User Pack System, which can be ordered and delivered as an accessory or from separate standard cans. Hygiene chemicals can also be supplied directly through piping systems.





Fig. 2

0627118 Fig. 3

0627114



Fig. 4

### **Main Stations** MM1-MM35-MM37-MM45-MM47-MM85-MM87(Fig. 4).

- 1. Water inlet
- 2. Manifold input
- 3. Trigger sensor, Flow sensor
- 4. Manifold outlet
- 5. Outlet pipe
- 6. Pump
- 7. Converter box
- 8. Pipe holder, fittings
- 9. Injector, chemistry 1
- 10. Injector, chemistry 2
- 11. Injector, chemistry 3
- 12. Quick coupling with check tap
- 13. Display
- 14. Change-over switch foam/rinse
- 15. Air regulator
- 16. Operation panel
- 0 Pushbutton. Stop
- | Pushbutton. Start
- Lamp. Alight by error • Δ



# 1.1 Operating diagrams according to. ISO14617

### Main stations MM

Main stations wive					
В.	Ball valve.				
F.	Filter.				
FST.	Flowsensor and -trigger.				
C.	Check valve.				
PE.	Pressure sensor.				
TE.	Temperature sensor.				
CP.	Centrifugal pump.				
EJ.	Ejector.				
HV.	Hydraulic valve.				
HC.	Hose connection.				
PR.	Pressure regulator.				
COV.	Change over valve.				
OF.	Orifice.				
Α.	Air supply.				
D.	Outlet.				
E.	Inlet, Ecolab detergent.				
W.	Water inlet.				
JPx :	Control board connection.				



## 2. Maintenance

The main station is maintenancefree. However, filters must be cleaned at suitable intervals (approx. 1-3 months) depending on the content of impurities in the water.

### 2.1 Filter (Fig. 7)

- 1. Press "0" on the control panel to stop the main station.
- 2. Interrupt the master switch.
- 3. Close the water inlet.
- 4. Open a tap to release the system pressure.
- 5. Remove the filter (A) and place it in a descaling solution until the scale is dissolved.
- 6. Rinse the cleaned filter thoroughly and remount.





### 2.2 Long stops

If long productions stops are planned (more than 6 months) and the pump is emptied of water, it is recommended that the pump be secured as follows:

- 1. Remove the coupling safety quard.
- 2. Spray a couple of drops of silicone oil onto the axle between the top section and the coupling.

Carefully follow the instructions given in the manual provided by the pump supplier.



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## 3. Start

Fig. 8

Note: The pump should be bled and filled with water before start.

### 3.1 New system

In order to ensure a problem-free start up of a new system the pipe system must be flushed and bled.

### Bleeding the pipe system

- 1. Turn on the water supply to rinse and bleed the entire system. If satellites are installed open the tap furthest away until no air or dirt comes out. Then rinse and bleed the next tap and continue until the tap closest to you has been rinsed and bled.
- 2. Mount satellites, if any

### Bleeding the pump

3. Loosen the relief plug (A, Fig 9) 1-2 revolutions until water

and air begin to flow out. Note: Never loosen the relief plug while the pump is running as this may damage the packing.



4. Tighten the relief plug again

- 5. Start the pump so that all remaining air pockets are forced up to the top of the pump.
- 6. Stop the pump
- 7. Loosen the relief plug 1-2 revolutions again and bleed the system until only water flows out.
- 8. Tighten the relief plug once more

The main station is now ready for operation. Press "I" on the control panel. (see fig. 11)

### 4. Daily operation

### 4.1 Start

1. Check that water- and air supplies for the system are open. (see A, Fig.10,air)



Fig. 10

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2. Press "I" on the control panel to start.





### 4.2 Stop

- 1. Press "0" on the control panel to stop.
- 2. Turn off the water supply.
- 3. Close the air supply(A, Fig 10)

**Note:** It is important to shut off the water and air when the machine is left after use because:

- If the air supply is open when the main station and satellites are not in use, air may seep into the water pipe. If this is the case the system may have to be bled again.
- The water separator, which is a part of the air regulator, is only to be emptied when the air is shut off.

It may be necessary to bleed the pipes and the main station again after it has been closed for a longer period of time (holidays, and the like)

# 4.3 Rinsing the chemistry supply

### IMPORTANT: The chemistry supply must always be rinsed thoroughly after use.

Remains of detergent or disinfectants can clog the chemistry supply so it needs to be rinsed or replaced. The following procedure will clean detergent and/or remains of disinfectants.

- 1. Remove User Pack, if any
- Hold the rinsing bottle with clean water tightly against the suction opening (with User Pack) or against the hose (without User Pack). Alternatively, you can place a User Pack with clean water in the holder or – without User Pack – place the hose in a bucket of clean water.
- 3. Activate the hose handle until clean water comes out of the nozzle (approx. 30 seconds)

Note: This procedure should be followed for both the detergent and disinfectant side if this is installed.

### 5. Service

Service may only be carried out by authorized and qualified personnel. **Warning:** The system must only be serviced when there is no voltage or pressure on the system.

- 1. Turn off the main switch at the control box
- 2. Open a water outlet to depressurise the system .

### 5.1 Components

### 5.1.1 Pumps/motor

Pumps/motor are maintenance free, see section 2.2

### 5.1.2 Control system

Maintenance free If defective: Call a service technician

### 5.1.3 Flow trigger

Maintenance-free. If defective, replace the flow switch.

### Adjustments

- 1. Press "0" on the control panel to stop the system.
- 2. Turn the selector on the right side of the main station to foam position.
- 3. Open the right water outlet on the system, so water runs out, and make sure that there is no other consumption on the system.
- 4. Press "O" at the control panel in min. 10 sec. to zero set the flow trigger
- 5. The system is now in zero and is ready to start by pressing "I"

# 5.1.4 Non-return valve/intake side

Maintenance-free.

If defective, replace the non-return valve.

### 6. Troubleshooting



6.2 The " $\Delta$  " lamp on the control panel is on Steps 1 - 5



# 6.3 Too low or unstable pressure Steps 1 - 4



## 6.4 Unsatisfactory foam quality

Steps 1 - 4





### 6.5 No foam

Steps 1 - 7



# 7. Recommended spare parts

### Main stations

Nr.	Description	Amount
0603338	Non-return valve, pair, water-inlet	1
0631077	Trigger sensor	1
0631060	Pressure/temperature sensor	1
0646050	Non-return valve, chemistry	1
0664136	Non-return valve, air	1
0603339	Non-return valve, water	1



### 8.1 Connection of Controller board and mounting of sensor

# 8. Specifications

The most important specifications are shown on the serial plates on the main station/satellite and pump, respectively.

Technical Data		MM1	MM3
Water	Unit.	3 (4 kW)	3 (4 kW)
Max. Outlet pressure.	bar	25	25
Consumption during rinsing.	L/min		
Consumption during foaming.	L/min		
Min. supply pressure.	bar	2	2
Max. supply pressure.	bar		
Min. water supply.	L/min	100	100
Pressure @ 90 [L/min]	bar	17	19,5
Pressure @ 120 [L/min]	bar		
Pressure @ 240 [L/min]	bar		
Flow @ 40 [bar]	L/min		
Max. water temp.	°C	70	70
Pipe dimension inlet Ø	inch	1.1/4"	1.1/4"
Pipe dimension outlet Ø	inch	1.1/4"	1.1/4"
Compressed air			
Min/Max air pressure.	bar	5-10	5-10
Compressed air consumption.	NL/min	200	200
Pipe dimension inlet Ø	mm	6	6
Electricity			
Supply voltage (V Hz)*	V	3/PE 400/480 V 320 -0%528 +0%	3/PE 400/480 V 320 -0%528 +0%
Frequency	Hz	50/60 Hz 48 -0%62 +0%	50/60 Hz 48 -0%62 +0%
Below @ 400 V mains input voltage:			
Motor load (kW)	kW	4	4
		Installation to EN 60204-1	
Nominal current	А	10.6	10.6
Fuse	A	16	16
L1, L2, L3, PE	mm²	2.5	2.5
General			
No. Of chemical injectors		1 - 3	1 - 3
Chemical resistance			
Sound level ISO 11202	dB	Below 70	Below 70
Dimensions H x W x D	mm	785 x 550 x 375	785 x 550 x 375
Weight	kg	85	85

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