



Suggested Installation Instructions for:

602-021

1969-1982 and 1984-1996 Anti-Rattle Window Cushions (Set of 4)

NOTE: As door panel removal is a tedious job, you may want to consider replacing other worn or failing parts at this time, such as window regulator gear or spring, door panel locks, switches, handles, trim pieces or mechanisms.

INSTALLATION FOR 1969-1977 CORVETTES

1. Remove screws at four corners of door panel.
2. Remove door lock knob and window crank handle (on cars without power windows).
NOTE: We recommend using our 602-063 Knob Removal Tool to prevent damage to door panel, or lock knob/mechanism. This handy tool can be used on all horseshoe-clipped interior handles.
3. Remove door handle screw, located in door handle opening, then door handle.
4. Slowly lower door panel enough to expose existing rattle cushions.
5. Note location of existing anti-rattle cushions. Use a pencil or scribe to mark bolt location so new cushion can be installed in same location in elongated holes.
6. Remove the anti-rattle cushion bolts, then the cushions.
7. Install new anti-rattle cushions and bolts using alignment marks from Step 5.
8. Carefully roll window up and down to check cushion alignment. Adjust if necessary.
9. Reinstall door panel and handles.

INSTALLATION FOR 1978-1982 CORVETTES

1. Unscrew and remove door lock knob.
2. Remove the three armrest mounting screws (one on door pull, two at bottom of armrest).
3. If equipped, remove window crank handle (on cars without power windows).
NOTE: We recommend using our 602-063 Knob Removal Tool to prevent damage to door panel or knob/mechanism. This handy tool can be used on all horseshoe-clipped interior handles.
4. Remove three door panel screws (one on upper corner, one on mid-section, one in lower carpeted corner).
5. Slowly lower door panel enough to expose anti-rattle cushions, using care not to damage electric door lock switch and mirror adjustment knob. **Important - note the routing of the lock rod for door panel reinstallation.**
6. Note location of existing anti-rattle cushions. Use a pencil or scribe to mark bolt location so new cushion can be installed in same location in elongated holes.
7. Remove the anti-rattle cushion bolts, then cushions.
8. Install new anti-rattle cushions and bolts using alignment marks from Step 6.
9. Carefully roll window up and down to check cushion alignment. Adjust if necessary.
10. Reinstall door panel and applicable hardware.

INSTALLATION FOR 1984-1996 CORVETTES

Please consult Service Manual.