



## REAR WHEEL RING OF FIRE

## 7395

FITS ALL '01-UP GL1800 MODELS

### PARTS INCLUDED

- 1 Rear Wheel Ring of Fire Assembly
- 1 Hardware Kit, including:
- 2 5/16-24 Nylock Self-Locking Nuts
- 3 5/16" Flat Washer
- 2 M8 x 1.25mm x 1.10" Swing Arm Mount Stud
- 1 3/4" Hex Spacer Caliper Stud Mount
- 1 5/16" Split Lock Washer
- 1 5/16-24 x 7/8" HHCS Fastener
- 1 Adapter / Tie Kit, Including:
- 1 Y-Adapter Plug
- 1 Dielectric Grease
- 10 Nylon Cable Tie
- 4 10-24 x 3/4" BSCS Fastener, Stainless
- 4 10-24 Nylock Nuts
- 4 #10 Flat Washers
- 1 Installation Instructions

Please read and understand entire instructions before starting installation.

### THANK YOU FOR CHOOSING KÜRYAKYN!

#### PLEASE NOTE

It is the installers' responsibility to make sure all fasteners (including pre-assembled) are tightened before operation of motorcycle. Kuryakyn will not warranty components that are lost due to improper installation. Periodic maintenance may be required.

#### TOOLS SUGGESTED

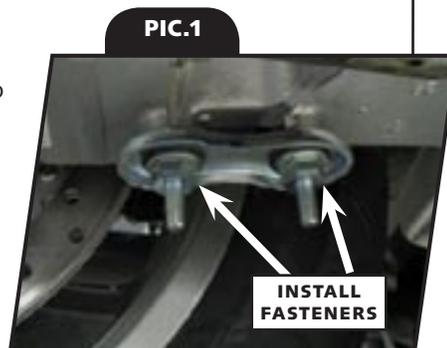
Metric Allen wrenches, combination wrenches, torque wrench.

**ATTENTION!** A factory service manual may be helpful in performing this installation. Do not attempt to perform this installation if you are not confident in your ability to complete all steps in the procedure; consult a trained technician.

#### PROCEDURE

**STEP 1** Locate the peanut-shaped vibration damper on the right side of the motorcycle, under the drive shaft. Remove the stock bolts and replace with the two supplied swing arm mount studs. Be sure to re-install the stock large flat washers. Refer to your factory service manual for proper torque values. See PIC.1.

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#### CUSTOMER SERVICE

877.370.3604 (toll free)

#### INSTALLATION QUESTIONS

techsupport@kuryakyn.com  
or call 715.247.2983

#### LIMITED WARRANTY

Kuryakyn warrants that any Kuryakyn products sold hereunder, shall be free of defects in materials and workmanship for a period of one (1) year from the date of purchase by the consumer excepting the following provisions:

- Kuryakyn shall have no obligation in the event the customer is unable to provide a receipt showing the date the customer purchased the product(s).
- The product must be properly installed, maintained and operated under normal conditions.
- Kuryakyn makes no warranty, expressed or implied, with respect to any gold plated products.
- Kuryakyn shall not be liable for any consequential and incidental damages, including labor and paint, resulting from failure of a Kuryakyn product, failure to deliver, delay in delivery, delivery in nonconforming condition, or for any breach of contract or duty between Kuryakyn and a customer.
- Kuryakyn products are often intended for use in specific applications. Kuryakyn makes no warranty if a Kuryakyn product is used in applications other than intended.
- Kuryakyn electrical products are warranted for one (1) year from the date of purchase by the consumer. Components of Kuryakyn products containing L.E.D.s will be warranted for defects in materials and workmanship for 3 years from the date of purchase.
- Kuryakyn makes no warranty of any kind in regard to other manufacturer's products distributed by Kuryakyn. Kuryakyn will pass on all warranties made by the manufacturer and where possible, will expedite the claim on behalf of the customer, but ultimately, responsibility for disposition of the warranty claim lies with the manufacturer.

#### ABOUT OUR CATALOG

You'll find all our innovations for H-D, GL and Metric Cruisers in our annual catalogs. Order online today—select the "CATALOGS" icon. Each Kuryakyn product comes with a Proof-of-Purchase good for a complimentary catalog. Details in packaging.

Be sure to ask your local dealer about other Kuryakyn products, the motorcycle parts and accessories designed for riders by riders.

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**STEP 2** Remove the stock bottom rear caliper mount fastener and install the supplied hex spacer. Refer to your factory service manual for proper torque values.. This will secure the bottom caliper mount and provide a mount for the Ring of Fire. See [PIC.2](#).

**STEP 3** Install the mounting bracket using the stock and supplied spacers, washers, and fasteners. Refer to [PIC.3](#) (front) and [PIC.4](#) (rear) for the correct hardware sequence.

**STEP 4** Install the Ring of Fire assembly to the bracket using the fasteners provided; the washers and nuts go on the rear of the assembly. [PIC.5](#) shows the Ring of Fire assembly installed.

**STEP 5** Remove the right and left side covers. Route the wiring harness from the Ring of Fire up and along the brake lines, then across the top of the swingarm to the opposite side. Use cable ties to secure the wiring harness away from any pinch points. See [PIC.6](#).

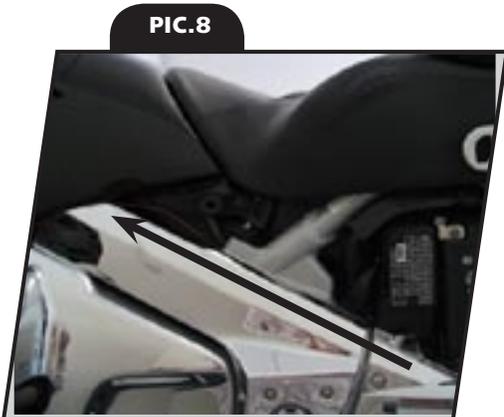
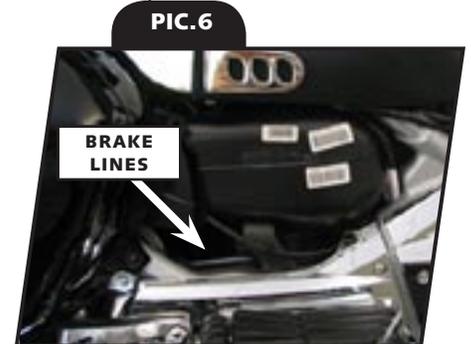
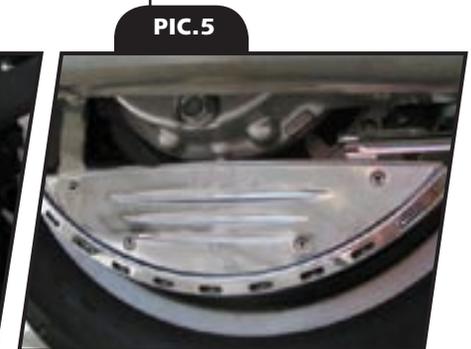
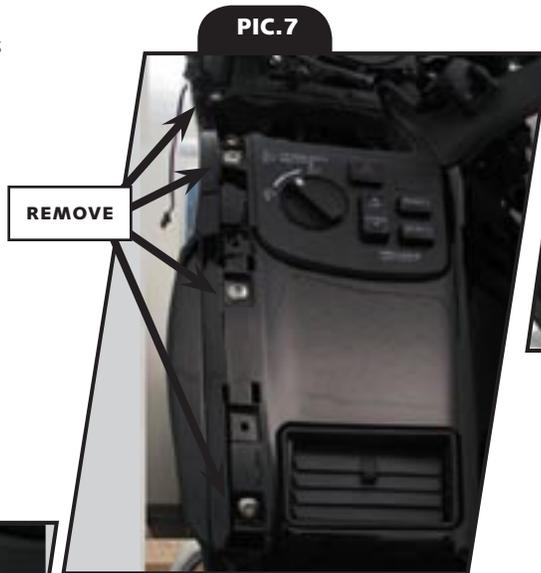
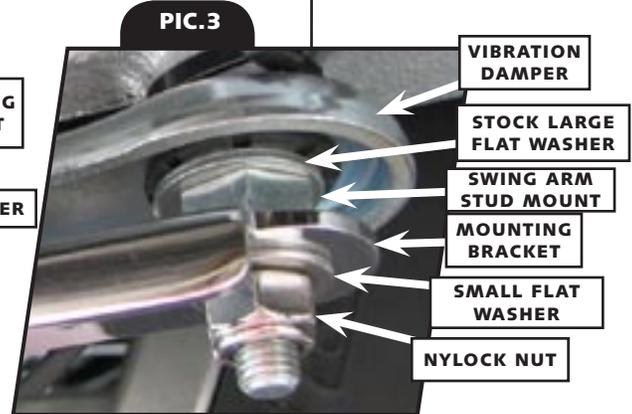
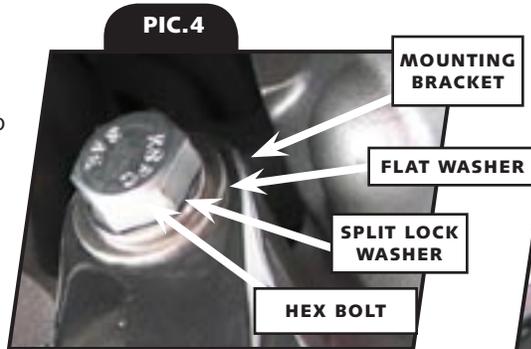
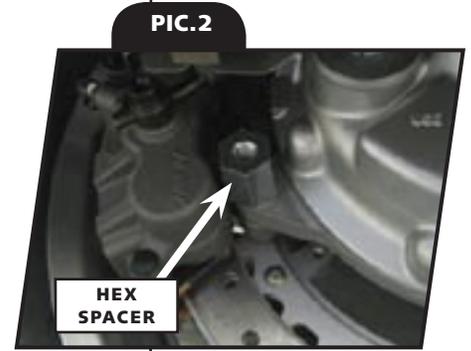
**STEP 6** Carefully remove the trim molding as shown in [PIC.7](#). The upper edge has a tab that fits into a slot under the fairing. You may find it helpful to start removing the trim at the bottom and work your way to the upper edge.

**STEP 7** Remove the four fasteners under the molding; some models have button head Allen fasteners and other models have plastic clips. If your model has button head Allen fasteners, pay attention to the location of the individual fasteners, as they are not identical.

**STEP 8** Remove the side compartment. Use a center punch to depress the locking mechanism in each of the plastic fasteners.

**STEP 9** Continue routing the wires up along the side of the motorcycle. See [PIC.8](#).

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**STEP 10** Route the wiring harness past the air duct and up into the opening under the side compartment. See [PIC.9](#).

**STEP 11** For bikes with front wheel Ring of Fire installed: If you have a front wheel Ring of Fire installed, plug the supplied "Y" connector inline between the stock accessory light connector and the front wheel Ring of Fire connector. Connect the rear wheel Ring of Fire wiring harness to the "Y" connector.

**STEP 12** For bikes without front wheel Ring of Fire installed: If you do not have a front wheel Ring of Fire, connect the supplied "Y" connector to the stock accessory light connector. Connect the rear wheel Ring of Fire wiring harness to the "Y" adapter.

**STEP 13** Replace the side compartment. To engage the plastic fasteners, first be sure the locking mechanism is in the raised position as shown in [PIC.10](#). Place a fastener in each hole then press straight down on the locking mechanism to engage.

**STEP 14** Replace the four fasteners removed in STEP 6.

**STEP 15** Replace the trim molding. Fit the lip at the top of the molding into the slot under the fairing then carefully snap the length of the molding into place.

**STEP 16** Replace the right and left side covers. Check the Ring of Fire for proper operation.

*Ride On!*

**Küryakyn**

**PIC.9**



**PIC.10**



**PAGE**

**3**