INSTALLATION - OPERATION - SERVICE MANUAL

TELECOM INVERTER DC RANGE

EN

Outdoor packaged unit

r HFC R-410A

CLIMAVENETA

i-MED 0031-0051-0071

INDEX

In some parts of this manual, the following symbols are used:

⚠ **WARNING =** for actions that require special care and suitable preparation

⛔ **PROHIBITED =** for actions that absolutely MUST

Specialist personnel (electrician) Person with in-depth knowledge and experience such as to be able to recognise risks and avoid dangers that may derive from electricity (IEV 826-09-01).

GENERAL WARNINGS

⚠ Incorrect installation, control and maintenance, improper use or installation by unqualified personnel absolves the **manufacturer** from all liability, whether contractual or otherwise, for damage to people, animals or things. Only those applications specifically indicated in this list are permitted.

Read this manual carefully. All work must be carried out by qualified personnel in conformity with legislation in force in the country concerned.

The warranty is void if the above instructions are not respected and if the unit is started up for the first time without the presence of personnel authorised by the Company (where specified in the supply contract) who should draw up a "start-up report".

The documentation supplied with the unit must be consigned to the owner who should keep it carefully for future consultation.

When the items are consigned by the carrier, check that the packaging and the unit are undamaged.

If damage, missing components or consignment errors are noted, indicate this on the delivery note.

A formal complaint should be sent via fax or registered post to the After Sales Service within eight days from the date of receipt of the items.

All the operations involved in handling, installing, starting up and testing the unit must be carried out by qualified personnel.

Failure to observe this warning could cause serious damage.

This appliance contains R410A refrigerant gas: at the end of its working life, it should be taken to a special collection centre; care should be taken to avoid damage to the gas circuit and the finned coil.

Too low temperatures are harmful to health and a useless waste of energy.

Avoid direct contact with the air flow for prolonged periods.

These appliances have been designed for cooling and must be used for this purpose in applications compatible with their performance characteristics.

FUNDAMENTAL SAFETY RULES

When operating equipment involving the use of electricity and refrigerant gas, a number of fundamental safety rules must be observed, namely:

⛔ **The unit must not be used** by children or by unfit persons without suitable supervision.

Do not touch the unit with bare feet or with wet or damp parts of the body.

Do not carry out cleaning operations without first disconnecting the unit from the electricity supply by placing the mains switch in the "off" position.

Do not modify safety or control devices without authorisation and instructions from the manufacturer.

Do not pull, detach or twist the electrical cables coming from the unit, even when disconnected from the mains electricity supply.

Do not open doors or panels providing access to the internal parts of the unit.

Do not dispose of, abandon or leave within reach of children packaging materials (cardboard, staples, plastic bags, etc) as they may represent a hazard.

Do not allow refrigerant gas to leak into the atmosphere. Avoid contact with the refrigerant gas as it is potentially hazardous.

Do not sit or stand on the appliance and/or rest any type of object on top of it.

Do not spray or throw water directly on the appliance.

Do not introduce pointed objects through the air intake grills.

⚠ Respect safety distances between the unit and other equipment or structures. Guarantee adequate space for access to the unit for maintenance and/or service operations..

Power supply: the cross section of the electrical cables must be adequate for the power of the unit and the power supply voltage must correspond with the value indicated on the respective units. All units must be earthed in conformity with legislation in force in the country concerned. Electrical connections should be carried out as indicated in the instructions to guarantee correct operation of the unit. Handle the unit with the utmost care to avoid damage.

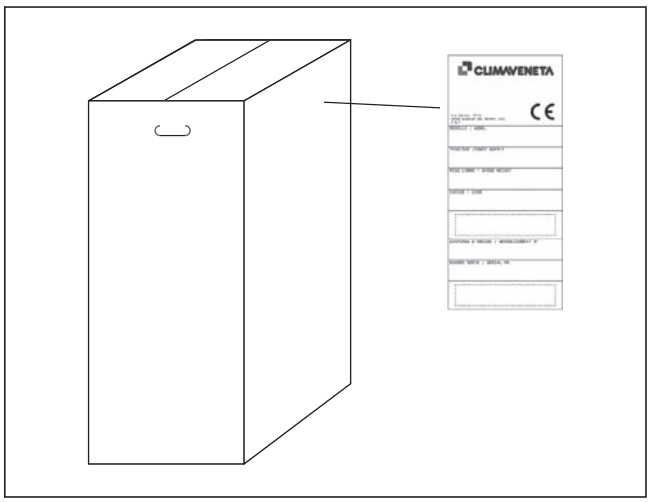
IDENTIFICATION

The direct expansion units cab be identified by the:

Packaging label
Giving the data identifying the product.

Rating plate
Giving the technical and performance data of the unit.
If this is lost, ask the After Sales Service for a replacement.
The rating plate is fixed in a panel inside the electric board

⚠ Tampering with or the removal or absence of rating plates or other means enabling the unit to be identified causes problems during installation and maintenance.



RECEIVING AND HANDLING THE PRODUCT

The direct expansion units are supplied accompanied by:
- instruction manual.
- warranty certificate.
- CE declaration.

These are contained in a plastic bag attached to the top of the unit.

The unit should always be handled by qualified personnel using equipment adequate for the weight of the unit.

⚠ **The instruction manual** is an integral part of the unit and should therefore be read and kept carefully.

⛔ **Do not dispose of packaging** materials in the environment or leave them within reach of children as they may represent a hazard/source of pollution.

The i-MED Inverter packaged units are suitable for the precision air-conditioning of mobile telephone shelters.
Direct expansion version, with inverter compressor, for R410A. They are designed for indoor installation and fitted with a freecooling damper to allow energy savings.

STRUCTURE

Panelling, base and internal structure made from epoxy-coated metal, with stainless steel condensate collection pan. The cover panels are internally coated with a thermal and acoustic insulation, closed cell polyethylene foam extinguishing.

INVERTER COMPRESSORS

A hermetic compressor rotary scroll or DC. Brushless according to the size and full of the thermal protection at high efficiency with control by INVERTERS electronic capabilities. This allows a good capacity with a partial loads, which represent over 75% of normal operation time allowing an effective saving average total energy which can lead to 50% compared to conventional technology type ON / OFF. Fitted on rubber antivibration mounts and complete charge of oil and oil separator to contain the effects of migration of gas charge and of the absence of lubrication Crankcase.

POWER AND CONTROL ELECTRICAL PANEL

Power and control electrical panel constructed in accordance with IEC 204-1/EN60204-1, complete with compressor contactor and thermal solenoid switch and door lock safety device.

AIR FILTERS

Filter Removable and washable made of acrylic material self-extinguishing with efficiency class EU3 (standard) or higher EU4.

EXCHANGE BATTERIES

Made using copper tubes and aluminium fins with a high exchange surface area.

EVAPORATOR FAN

Radial fan with standard AC power supply or in alternative 48VDC power supply with electronic speed control.

CONDENSER FAN

Axial fans, statically and dynamically balanced.
Four or Six - pole electric motor with built-in thermal cut-out. Housed in aerodynamic tubes with accident prevention grill. Device for operation according to the outside air temperature: continuous fan rotation speed control via pressure transducer.

REFRIGERANT CIRCUIT

Refrigerant circuit featuring the following components: thermostatic valve, dewatering filter, liquid indicator, liquid receiver, pressure switches for controlling the discharge and suction pressure.
Unit supplied complete with refrigerant charge, factory tested.

ELECTRIC HEATERS

Electric heater,s with double safety feature. Heating capacity 1,7 or 3,4 kW, depending on the size selected.

DIFFERENTIAL PRESSURE SWITCHES

Two differential air pressure switches for detecting faults with the indoor fan or blocked filters.

PLC

The operation of the unit is managed by a PLC with a graphic display.

OPTIONAL ACCESSORIES TO BE REQUESTED WHEN ORDERING

- Humidity Sensor
- Function Dehumidification
- Clock Card
- Serial adapter for interfacing with external BMS
- Soundproof compressor jacket
- Shutter management and free cooling
- Air filter EU4 instead EU3 standard
- Air filter for fresh air intake
- Electric heater
- Power supply from UPS 48 VDC for evaporator fan and damper free cooling if req.

For any further request please contact the office.

MAIN FUNCTIONS

Main features

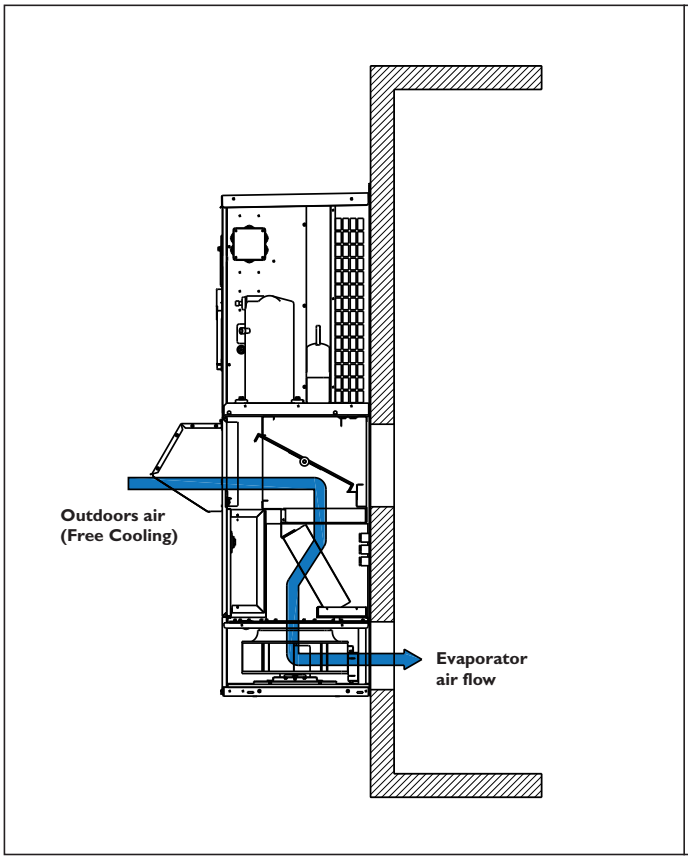
- Modulation of capacity
  Using the new DC INVERTER SCROLL technology currently implemented in technological applications. The operation of the units is consequently automatically adapted to the actual load conditions on site, providing the exact amount of cooling required to maintain stable conditions by modulating the capacity.
  This also allows the units to be used in sites with varying thermal loads.

- Modulation of the conditioned air flow-rate
  The use of new high efficiency INVERTER EC technology on the evaporator fan means that the i-MED can operate at between 50% and 100% of the air flow-rate in freecooling operation, so as to minimise the power consumption of the fan.

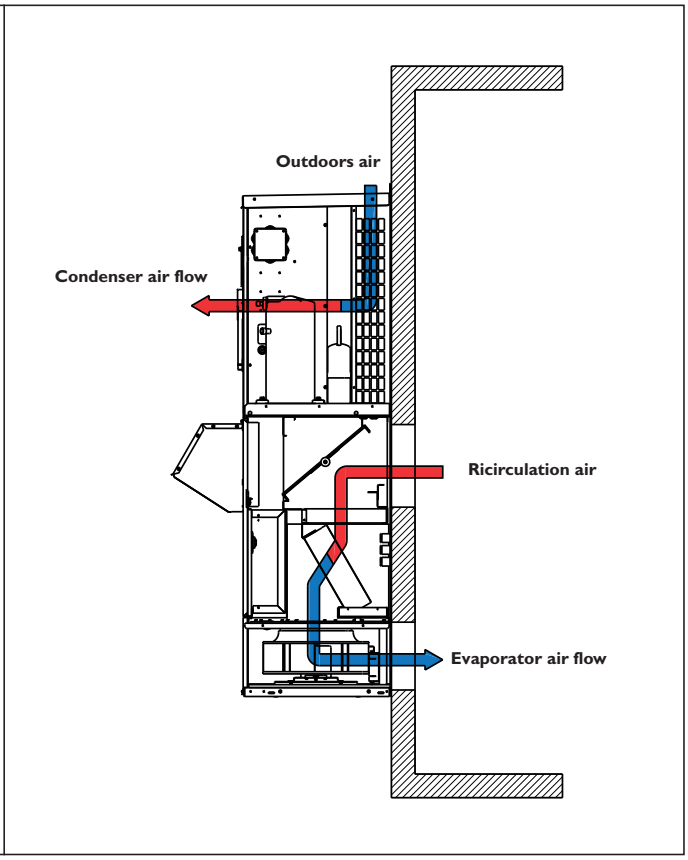
- New R410A refrigerant
  The use of the new high performance R410A refrigerant with low atmospheric impact is in line with the strictest environmental protection parameters.

OPERATING MODES

Operation in freecooling or emergency mode



Operation in mechanical cooling mode



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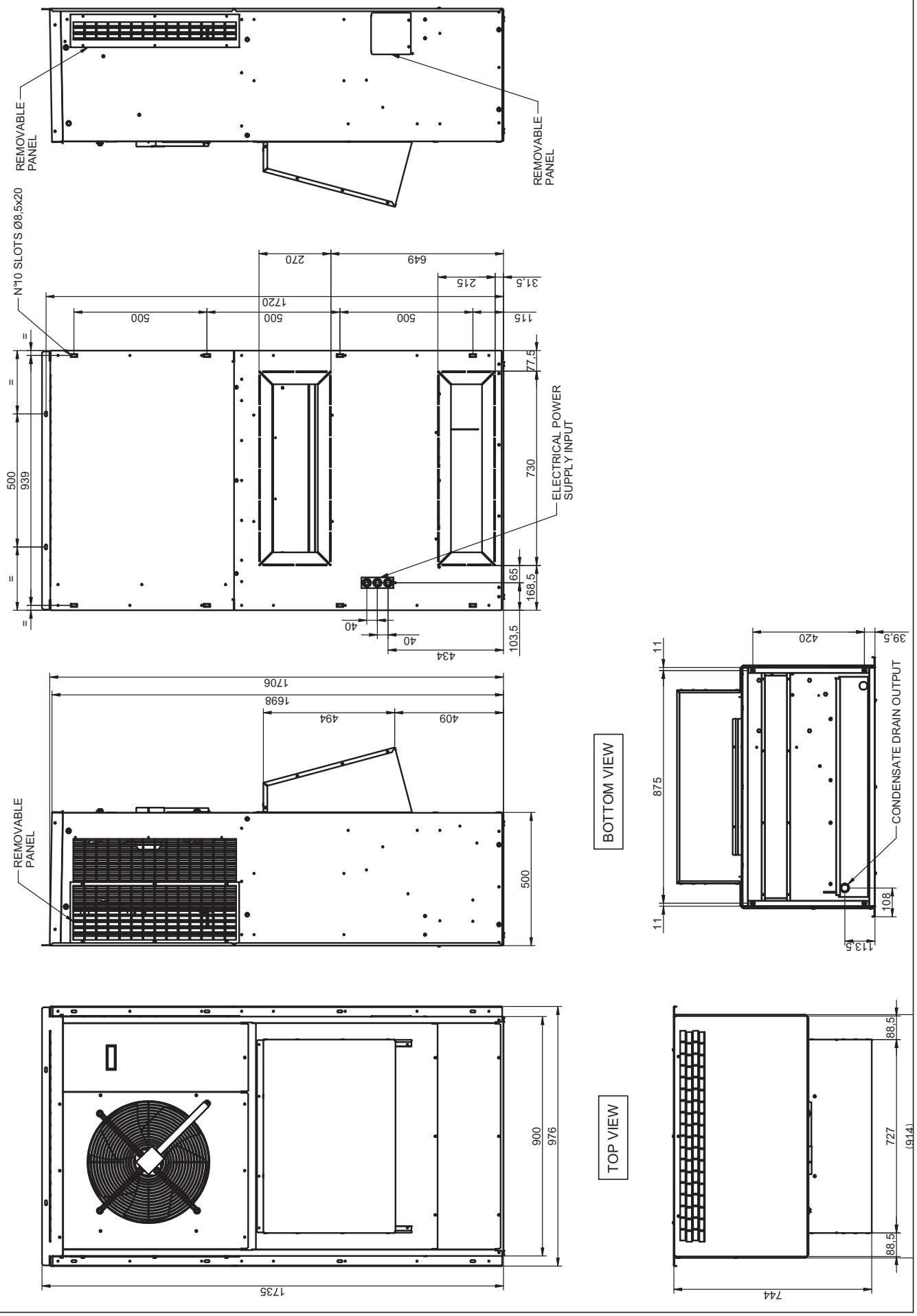

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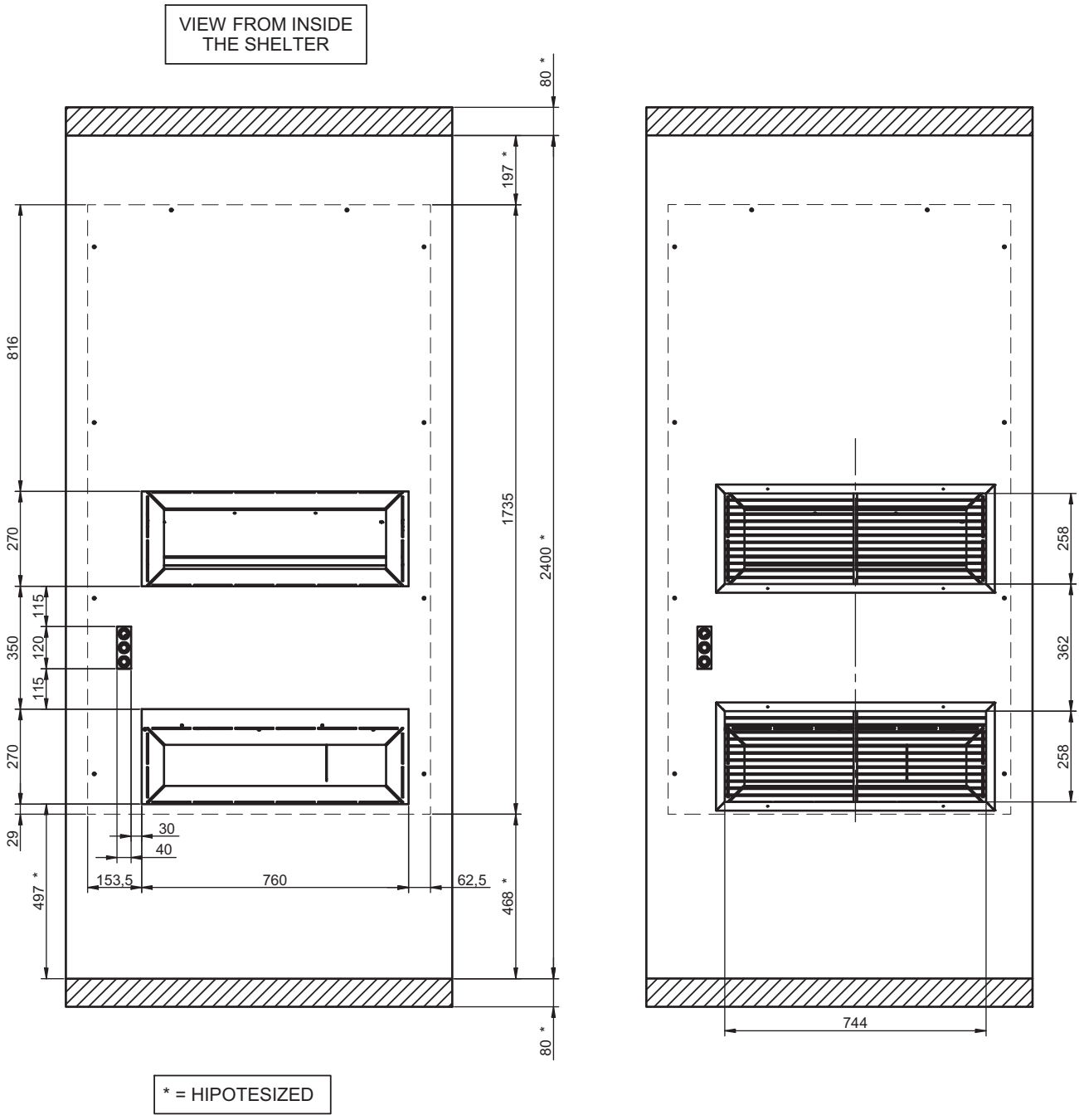

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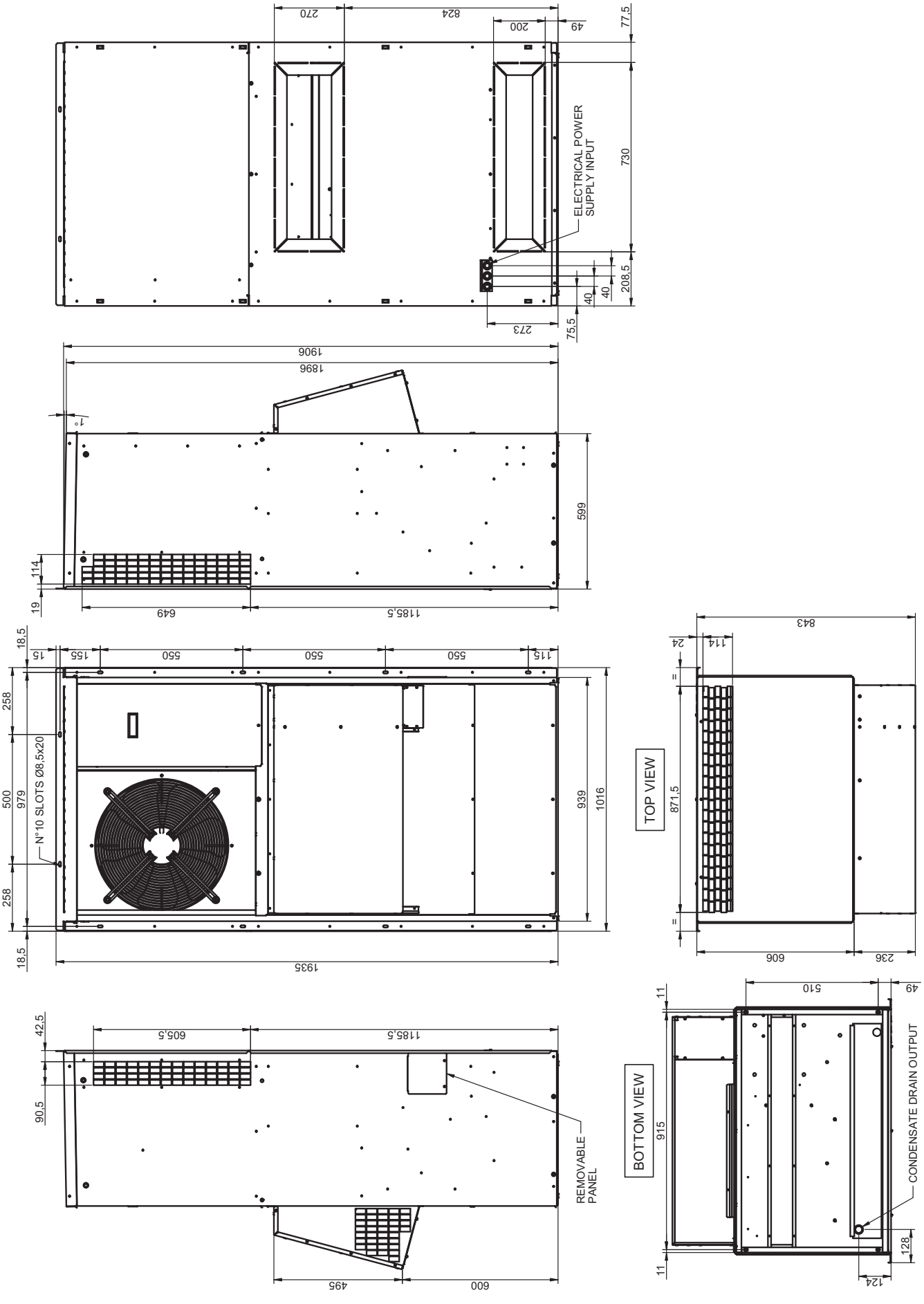

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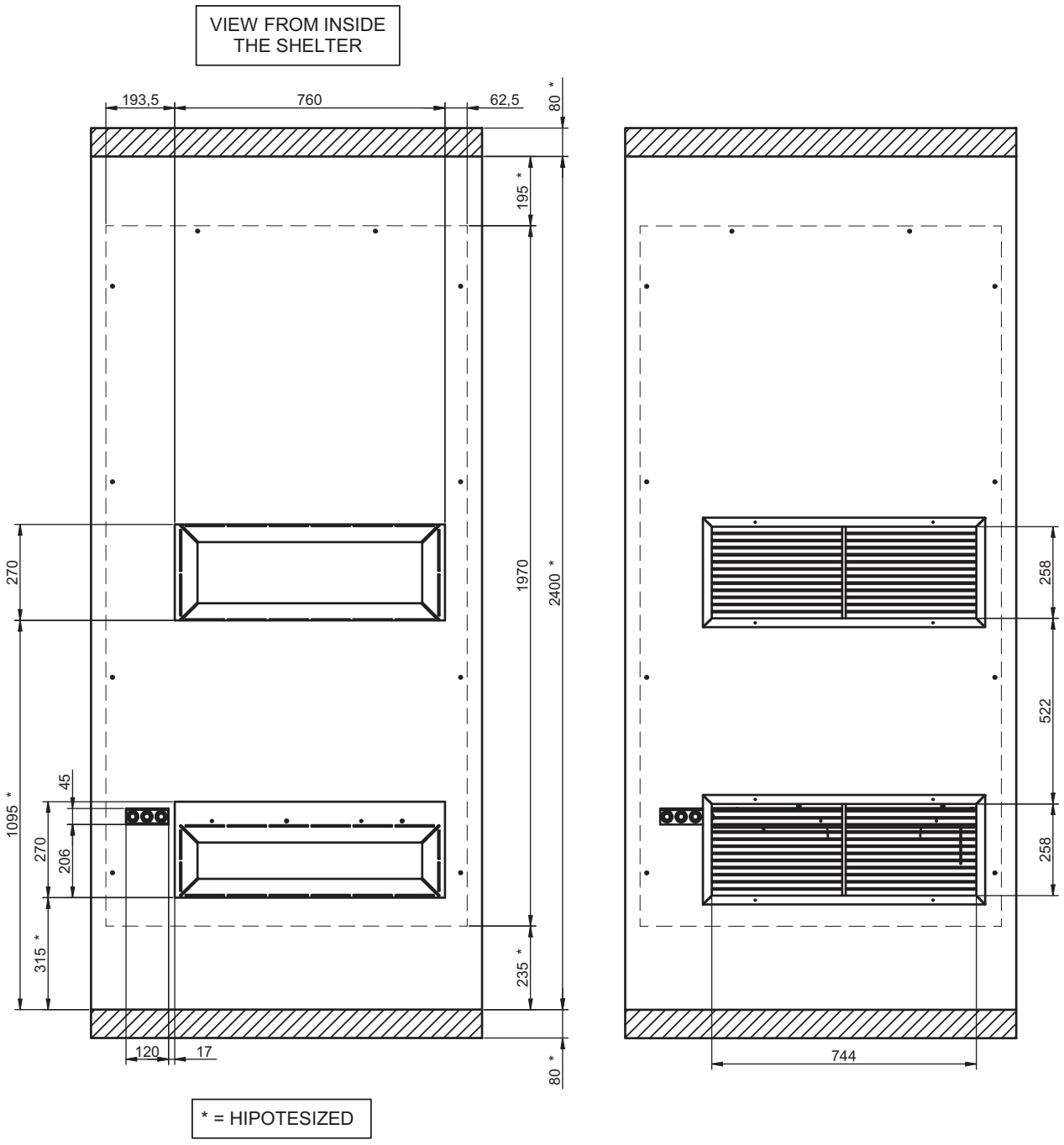

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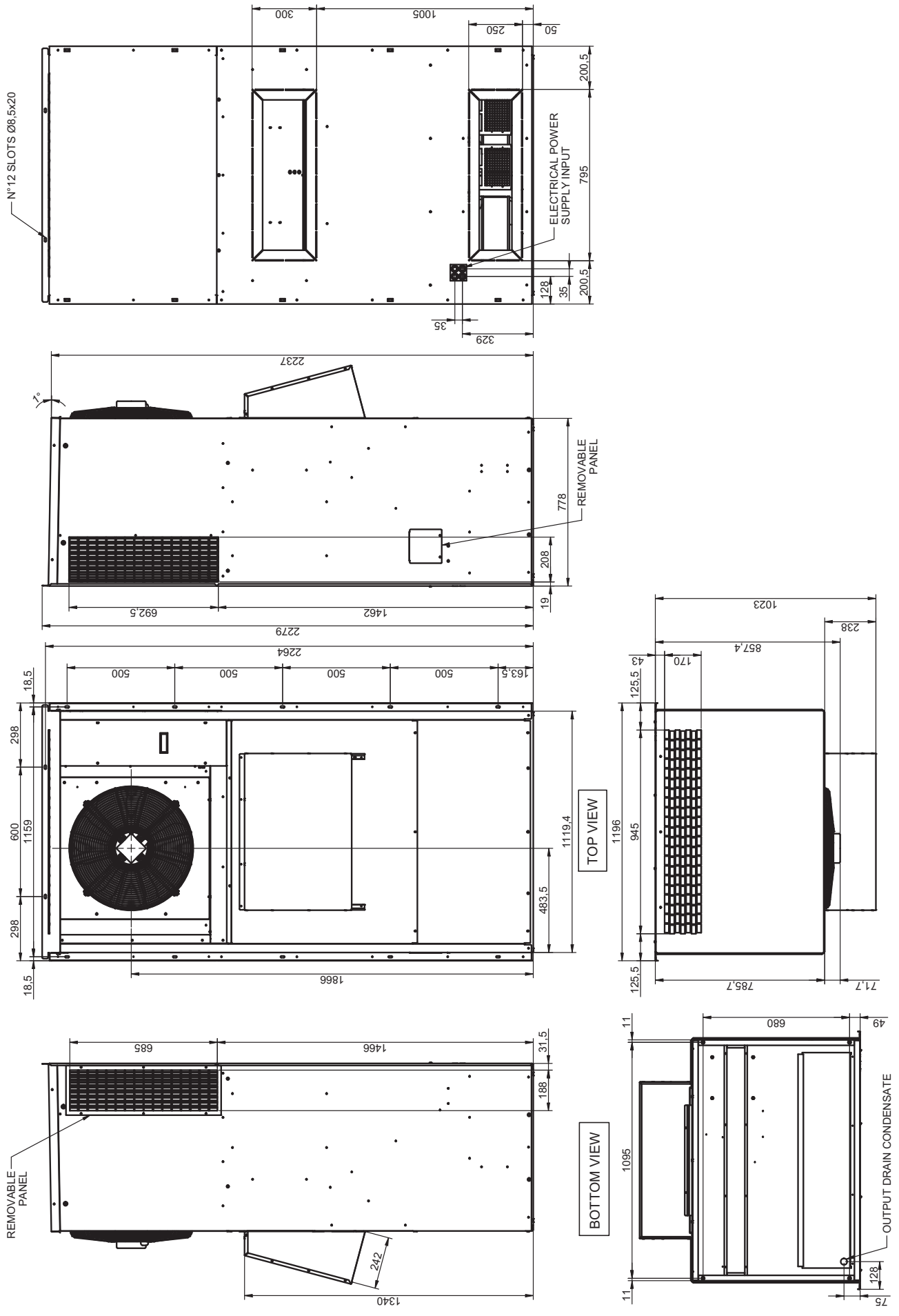

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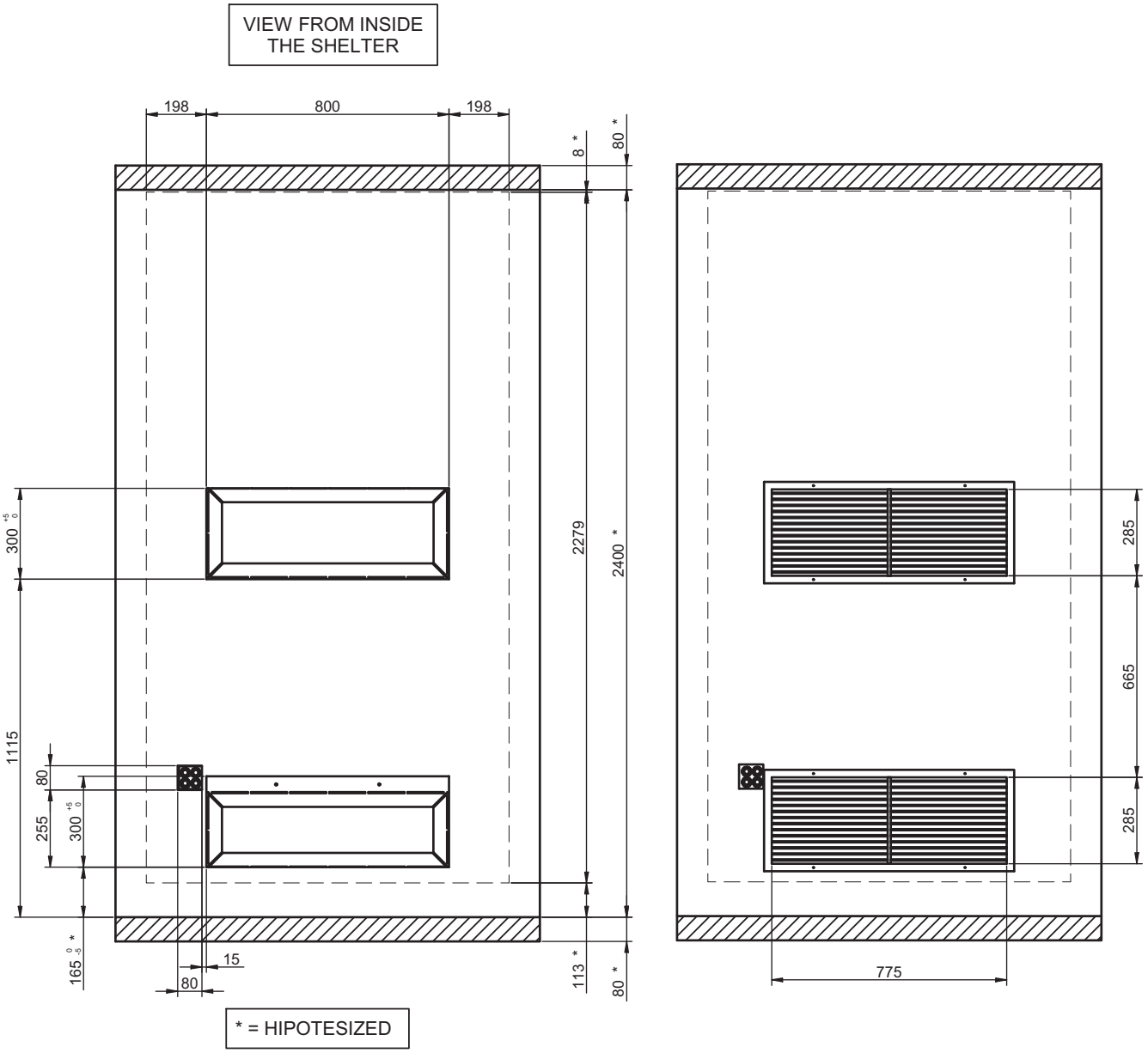


GENERAL TECHNICAL DATA

Model			0031		0051		0071	
N. Circuit(s) / N. Compressor(s)			1/1		1/1		1/1	
Refrigerant			R410A		R410A		R410A	
Power supply V/Ph/Hz			230/1/50		230/1/50		400/3N/50	
COOLING CAPACITY			**MAX**	**MIN**	**MAX**	**MIN**	**MAX**	**MIN**
Total cooling capacity	(1)	kW	9,53	4,34	12,56	4,92	17,6	7,96
Sensible cooling capacity	(1)	kW	7,22	4,34	10,97	4,92	15,45	7,96
SHR	(1)		0,76	1,00	0,87	1,00	0,88	1,00
Compressor(s) power input	(1)	kW	2,37	0,75	3,18	0,78	4,49	1,18
Evaporator air flow		mc/h	1600	800	3200	1600	3900	1950
Free-cooling air flow		mc/h	1600	800	3200	1600	3900	1950
Evaporator fan 48V DC power input		kW	0,36	0,11	0,54	0,16	1,08	0,17
Evaporator fan AC power input		kW	0,23	0,17	0,49	0,37	0,98	0,74
Condenser max. air flow		mc/h	2500	2500	4000	4000	5900	5900
Condenser fan AC power input		kW	0,16	0,16	0,75	0,75	0,41	0,41
Sound pressure level (r=1m, Q=2)		dB(A)	52		54		62	
ELECTRIC HEATER								
Total heating capacity		kW	1,7		3,4		3,4	
DIMENSIONS & WEIGHT								
Width	OVER	mm	n.a.		n.a.		n.a.	
	UNDER	mm	976		1016		1196	
Depth (2)	OVER	mm	n.a.		n.a.		n.a.	
	UNDER	mm	500 (745)		600 (840)		780 (1025)	
Height	OVER	mm	n.a.		n.a.		n.a.	
	UNDER	mm	1735		1935		2280	
Net weight	OVER	kg	n.a.		n.a.		n.a.	
	UNDER	kg	175		230		310	

(1) Ref. Conditions: Indoor=27°C, 45%UR Outdoor=35°C
(2) The dimension between ( ) considers rain hood dimension

OPERATING LIMITS

COOLING	Inside temp. DB/WB °C.	Outside temp. DB/WB °C
Max	32/23,5	48/-
Min	22/15,5	-25/-

DB: Dry bulb WB: wet bulb

CALIBRATION OF PROTECTION DEVICES	Opens (bar)	Closed (bar)	Reset
High pressure switch	41,5 (+0-1,4)	33(+-2)	automatic
Low pressure switch	3 (+-0,2)	3,9 (+-0,3)	automatic

INSTALLATION

CHOICE OF INSTALLATION SITE

Before installing the unit, agree with the customer the site where it will be installed, taking the following points into consideration:
- check that the fixing points are adequate to support the weight of the unit;
- pay scrupulous respect to safety distances between the unit and other equipment or structures (see functional clearances);
- install the unit with a minimum slope of 2 mm/m to guarantee condensate drainage

POSITIONING

Before handling the unit, check the capacity of the lift equipment used, respecting the instructions on the packaging.
To move the unit horizontally, make appropriate use of lift trucks or similar, in the most appropriate way. The units are supplied with the following accessories to simplify installation: vibration dampers, washers and fastening bolts for the 6 slots on the indoor unit. The distance between the fastening points on the ceiling are shown in the dimensioned drawings on page 8.

CONDENSATE DRAIN CONNECTION

This operation must be carried out with particular care.
The unit is fitted with a condensate drain pan, and the connector on the rear of the unit is supplied with a plastic hose. The following warnings must be observed for the connections:
1. Do not connect the drains from different units together.
2. Make sure the drain pipe has a slope of at least 2 cm/m without obstructions or bottlenecks.
3. Fit a drain trap at least 30 mm below of the condensate pan.
4. Connect the condensate drain pipe to a rainwater drainage system.
   Do not connect to the sewage system as odours may be sucked up if the water in the drain trap evaporates.
5. After connecting, check correct drainage of the condensate by pouring water into the pan.
6. Fill the drain trap with water in the tray by pouring water into the pan.

ELECTRICAL CONNECTIONS

The condensing units leave the factory fully wired. Installation is limited to connection to the mains electrical supply and connection of the remote (ON/OFF) switch, operations that must be carried out by qualified personnel in compliance with current legislation. For all electrical work, refer to the electrical wiring diagrams in this manual.
You are also recommended to check that:

- The characteristics of the mains electricity supply are adequate for the power values indicated in the electrical characteristics table below, also bearing in mind the possible use of other equipment at the same time.

⚠ **Power to the unit** must be turned on only after installation work (refrigerant and electrical) has been completed.

All electrical connections must be carried out by qualified personnel in accordance with legislation in force in the country concerned.

Respect instructions for connecting phase, neutral, earth conductors and the 48VDC polarities. The power line should be fitted upstream with a suitable device to protect against short-circuits and leakage to earth, isolating the installation from other equipment.

⚠ **Voltage must be within a tolerance** of ±10% of the rated power supply voltage for the unit.. If these parameters are not respected, contact the electricity supply company.

For electrical connections, use double insulation cable in conformity with current legislation in the country concerned.

Install, if possible near the unit, an appropriate protection device to isolate the unit from the mains supply. This should have a delayed characteristic curve, contact opening of at least 3 mm and an adequate interruption and differential protection capacity.

If this device is not visible from the electrical panel of the unit, it should be lockable

An efficient earth connection is obligatory. Failure to earth the appliance absolves the manufacturer of all liability for damage.

In the case of three phase units, ensure the phases are connected correctly.

⛔ **Do not use refrigerant pipes** to earth the unit.
ra dell'apparecchio. (Used the dedicated clamps)

ELECTRICAL PANEL

The electrical panel is located inside the unit at the top of the technical compartment where the various components of the refrigerant circuit are also to be found. To access the electrical panel, remove the front panel of the unit by undoing the self-tapping screws. To access the components in the electrical panel and the terminal boards, undo the four screws on the panel itself.

ELECTRICAL WIRING DIAGRAM ON THE MACHINE

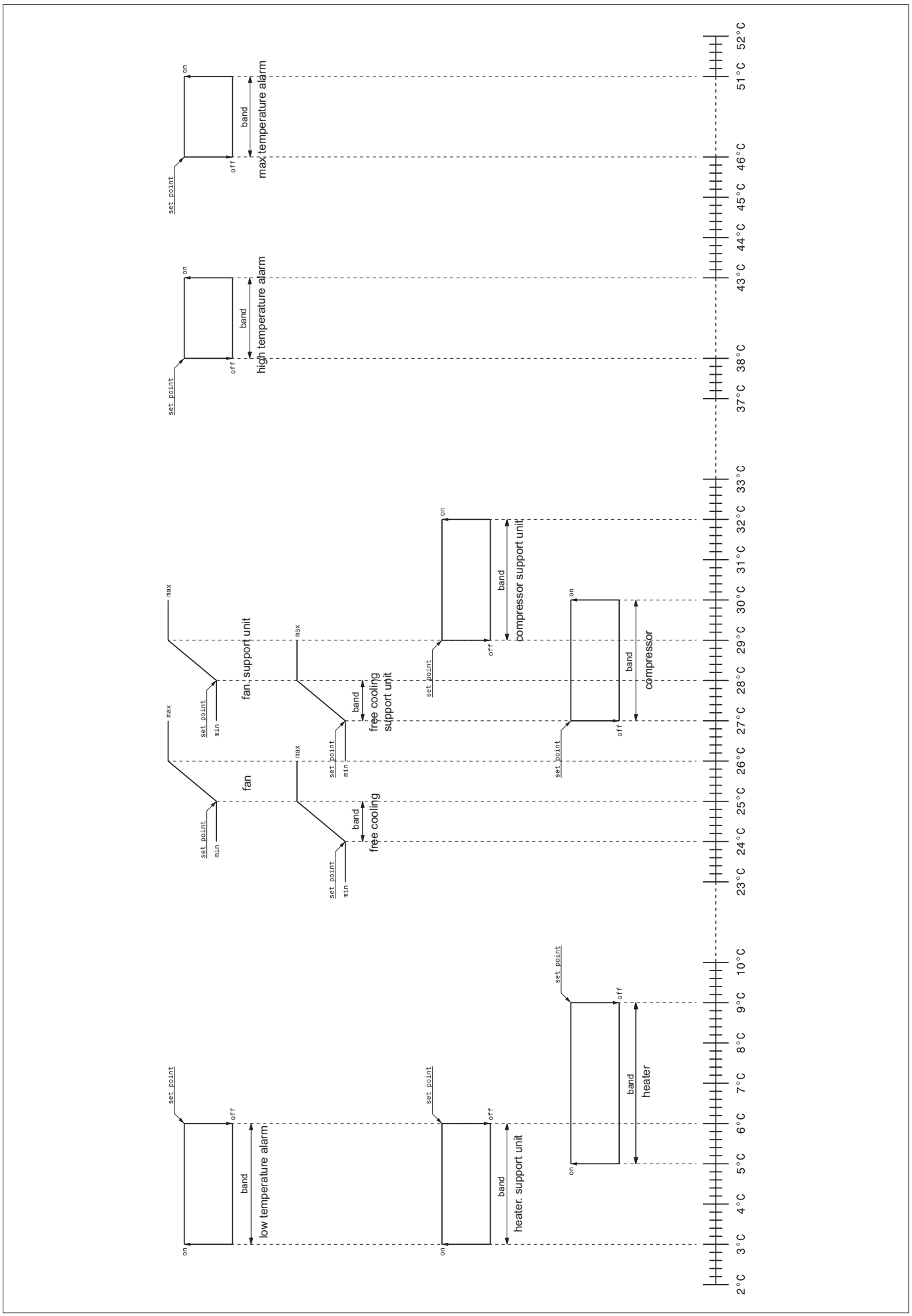
Only for the machines with 48VDC power supply:
Must protect the 48 VDC power supply with a bipolar thermal Overload switch.
(The negative and even the positive)

POWER INPUT OF THE INDIVIDUAL COMPONENTS

		COMPRESSOR R410A			EVAPORATOR FAN AC power input			EVAPORATOR FAN 48 V DC power input			CONDENSER FAN			ELECTRIC HEATER		
Model	Power input	F.L.I.	F.L.A.	L.R.A.	Nr.	F.L.I.	F.L.A.	Nr.	F.L.I.	F.L.A.	Nr.	F.L.I.	F.L.A.	Nr.	F.L.I.	F.L.A.
	V/Ph/Hz	kW	A	A		kW	A		kW	A		kW	A		kW	A
0031	230/1/50	5,6	17,2	2,7	1	0,2	1,0	1	0,4	6,2	1	0,2	0,7	1	1,7	7,4
0051	230/1/50	5,6	17,2	2,7	1	0,5	2,4	1	0,5	9,8	1	0,8	3,4	2	3,4	14,8
0071	400/3N/50	10,1	15,4	5,3	2	1,0	4,7	2	1,1	19,5	1	0,4	1,8	2	3,4	14,8

TOTAL UNIT POWER INPUT i-MED R410A

		COOLING ONLY, with EVAPORATOR FAN AC power input			COOLING ONLY, with EVAPORATOR FAN AC power input and ELECTRIC HEATER		COOLING ONLY, with EVAPORATOR FAN 48V DC power input			COOLING ONLY, with EVAPORATOR FAN 48 V DC power input and ELECTRIC HEATER		48V DC POWER SUPPLY (EVAP. FAN + FREE COOLING DAMPER + ELECTRIC BOARD)	
Model	Power input	F.L.I.	F.L.A.	S.A	F.L.I.	F.L.A.	F.L.I.	F.L.A.	S.A	F.L.I.	F.L.A.	F.L.I.	F.L.A.
	V/Ph/Hz	kW	A	A	kW	A	kW	A	A	kW	A	kW	A
0031	230/1/50	6,0	18,9	4,4	1,9	8,4	5,8	17,9	3,4	1,7	7,4	0,4	6,6
0051	230/1/50	6,8	23,0	8,5	3,9	17,2	6,4	20,6	6,1	3,4	14,8	0,6	10,2
0071	400/3N/50	11,5	21,9	11,8	4,4	19,5	10,5	17,2	7,1	3,4	14,8	1,1	19,9


2°C
3°C
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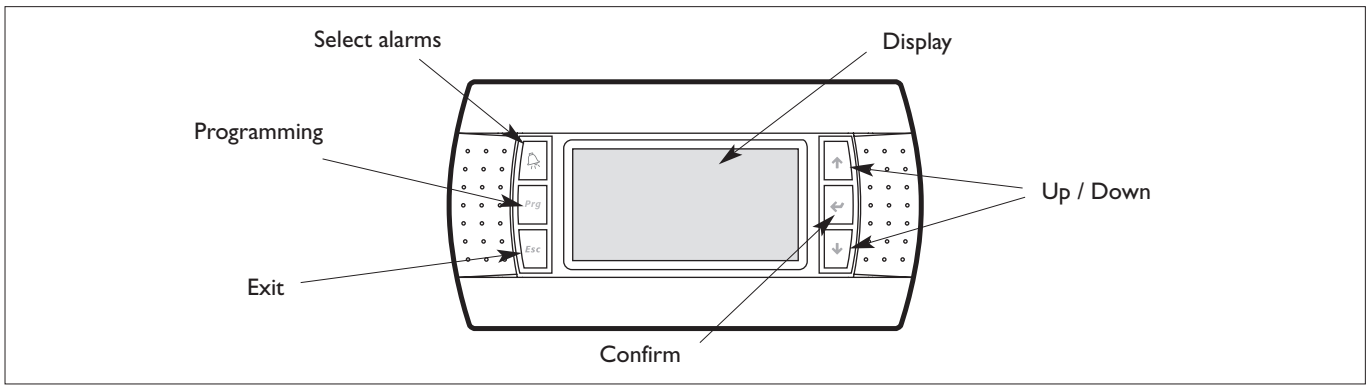
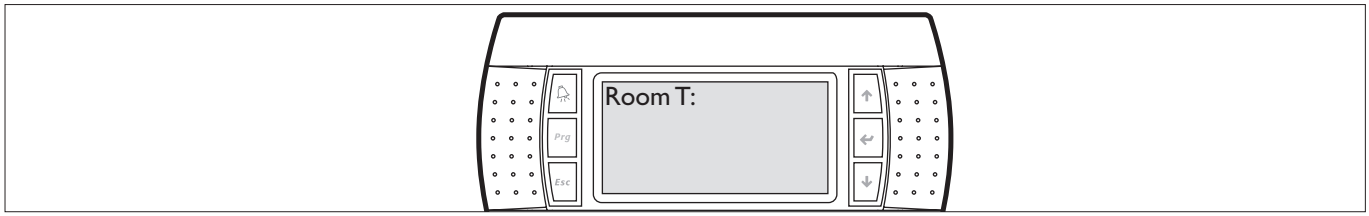
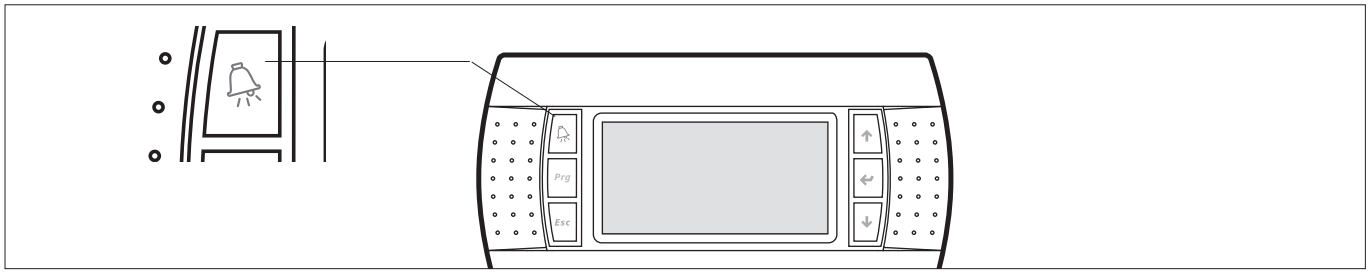
8°C
9°C
10°C
23°C
24°C
25°C
26°C
27°C
28°C
29°C
30°C
31°C
32°C
33°C
37°C
38°C
43°C
44°C
45°C
46°C
51°C
52°C
set point
band
off
on
low temperature alarm
heater. support unit
heater
compressor
compressor support unit
free cooling
fan
free cooling
support unit
fan. support unit
max
min
high temperature alarm
max temperature alarm

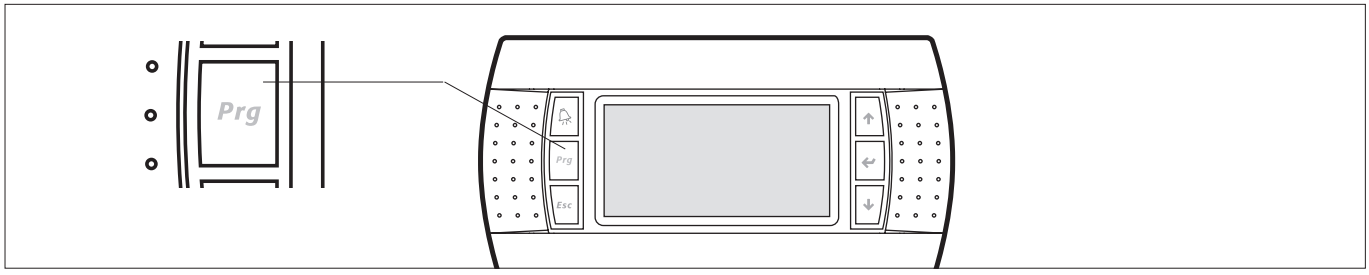




Display
The display shows the main values managed by the unit.



Alarms
Alarms are signalled by the light on the alarm button. Pressing the button displays the details of the causes of alarm.
To reset the alarms, press the alarm button again.
The controller saves up to 100 alarms.

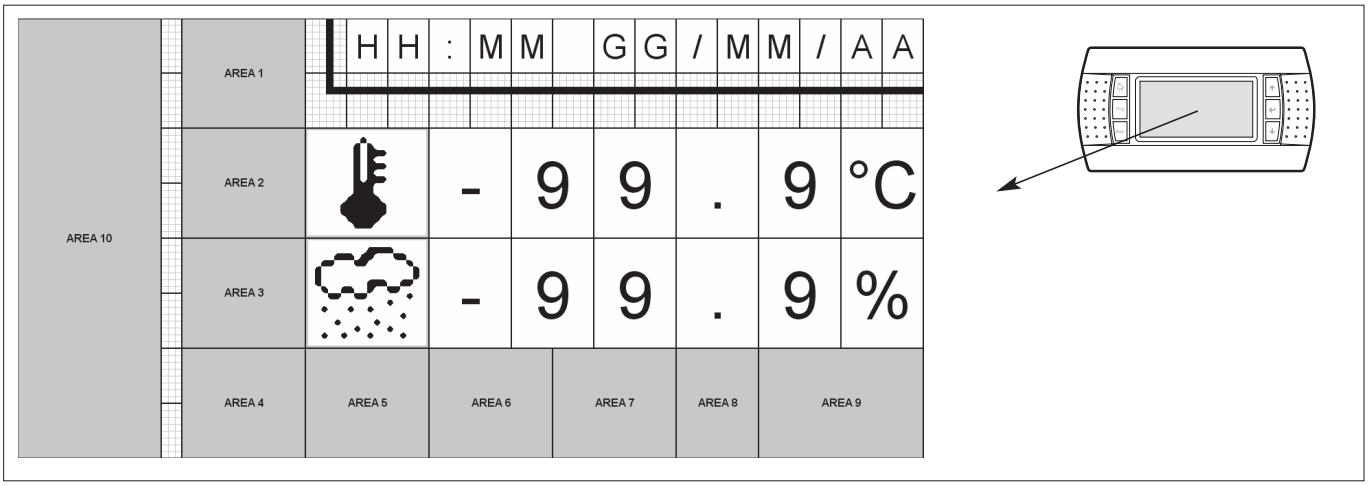


Displaying and setting the unit parameters
Pressing the Prg button and entering the password accesses the menu for setting the parameters.
The operating parameters are sub-divided into the following levels:
- Level 1 (incorrect PSW): general unit status, alarms and graphs.
- Level 2 (user PSW required): USER MENU (0000).
- Level 3 (maintenance PSW required): MAINTENANCE MENU.

DESCRIPTION OF THE AREAS SHOWN ON THE DISPLAY

FIRST PAGE

Menu structure: the pages in the main loop are scrolled using the UP and DOWN buttons.



If the clock is fitted and operating, the time and date are displayed.

If an analogue input is configured as the room temperature, this is displayed.

If an analogue input is configured as the room humidity, this is displayed.

AREA 1: this displays the general status of the unit.

OFF	Unit off		Unit on and fan off		Unit on and fan on
	Unit on and air-conditioner 1 fan active		Unit on and air-conditioner 2 fan active		Unit on and air-conditioner 1 and 2 fan active

AREA 2: this displays the detailed status of the unit.

	Active alarm		Maintenance signal		Unit off from time bands
	Unit off from keypad		Unit off from digital input		Unit off from time bands
	Unit off from supervisor		Confort function active	HP↑	Suction pressure limit at compressor start
HP LP	Suction - discharge delta P at compressor start.		Free cooling disabled by digital input		Unit in emergency mode
	Unit in night mode		Unit on in LAN due to high room temperature		Unit on in LAN due to low room temperature
WAIT	Unit awaiting LAN		Unit on in LAN		

AREA 3: this displays an icon that, in the event of an alarm or a maintenance signal, indicates the type of alarm or the device that requires maintenance respectively.

	Configuration alarm		Fire/smoke/flood alarm		Fire/smoke alarm
	Flood alarm		Outlet fan flow alarm		Outlet fan thermal overload alarm
	Blackout /incorrect phase sequence alarm	HP LP	Suction - discharge delta P limit alarm		Inverter alarm
	Inconsistent envelope alarm		Envelope alarm (operation outside the zone)		tLAN driver thermostatic valve alarm
	Thermostatic valve not closed at all		Thermostatic valve EEPROM driver alarm		Thermostatic valve motor alarm
	Thermostatic valve driver temperature probe broken or not connected		Thermostatic valve driver pressure probe broken or not connected		High pressure alarm from digital input/analogue input
	Low pressure alarm	1 2	Compressor alarm on air-conditioner 1 and 2	2	Compressor alarm on air-conditioner 2

	Compressor alarm on air-conditioner 1		Condenser fan thermal overload alarm		Heater alarm
	Blocked filter alarm		Damper alarm		EPROM alarm
	Room temperature probe alarm		Outside temperature probe alarm		Outlet temperature probe alarm
	Room humidity probe alarm	bar	Condensing pressure probe alarm		LAN disconnected alarm
	Maximum room temperature alarm		High room temperature alarm		Low room temperature alarm
	High room humidity alarm		Low room humidity alarm		Room thermostat alarm
AUX	Auxiliary alarm		Clock alarm		Compressor maintenance
	Outlet fan maintenance		Condenser fan maintenance		Compressor maintenance, air-conditioner 1 and 2
	Compressor maintenance, air-conditioner 2		Compressor maintenance, air-conditioner 1		Outlet fan maintenance air-conditioner 1 and 2
	Outlet fan maintenance, air-conditioner 2		Outlet fan maintenance, air-conditioner 1		

AREA 4: this displays the unit operating mode, heating or cooling, if the outlet fan temperature control function is enabled.

	Unit in cooling mode		Unit in heating mode		Fan temperature control not active

AREA 5: all the devices currently operating are displayed.

	Compressor active		Air-conditioner 1 compressor active		Air-conditioner 2 compressor active
	Air-conditioner 1 and 2 compressor active				

Inverter-driven compressor with current activation ramp

AREA 6: all the devices currently operating are displayed.

	Heater active		Air-conditioner 1 heater active		Air-conditioner 2 heater active.
	Air-conditioner 1 and 2 heaters active				

AREA 7: all the devices currently operating are displayed.

	Dehumidification active		Emergency fan active		

AREA 8: this displays the Unit LAN address.

LAN 1	Unit LAN address				

AREA 9: if the ON/OFF from keypad option is enabled, this displays the corresponding icon.

OFF	Press ENTER for 5 seconds to switch the unit off	ON	Press ENTER for 5 seconds to switch the unit on		

AREA 10: this displays the layout of the unit.

	Packaged unit without freecooling		Packaged unit with freecooling closed, inside air recirculation		Packaged unit with freecooling 50%, inside/outside air mixture
	Packaged unit with freecooling open, full outside air		Split unit without freecooling		Split unit with freecooling closed, inside air recirculation
	Split unit with freecooling 50%, inside/outside air mixture		Split unit with freecooling open, full outside air		

SECOND PAGE

This displays the values of the analogue inputs enabled, identified by icons.

	Room air temperature		Outlet air temperature		Outside air temperature
	Room air humidity	bar	Condensing pressure		

THIRD PAGE

This shows the set point and band for all the devices enabled, identified by icons.

	Outlet fan temperature control in cooling		Outlet fan temperature control in heating		Freecooling
	Compressor		Heaters		Dehumidification
	Compressor 1		Compressor 2		Heater 1
	Heater 2		Emergency fan		

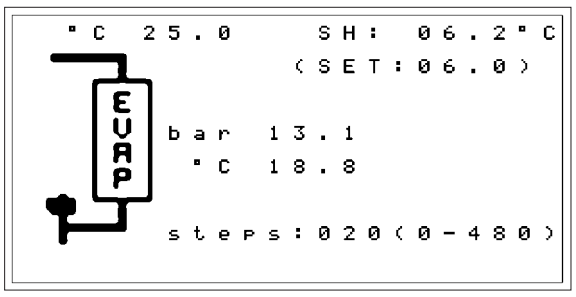
FOURTH PAGE

This shows information relating to the software and hardware.

NOTE: the pages of the main loop is run with the UP or DOWN button

MANAGEMENT ELECTRONIC THERMOSTATIC VALVE

With thermostatic valve enabled displays a summary screen in the main loop:

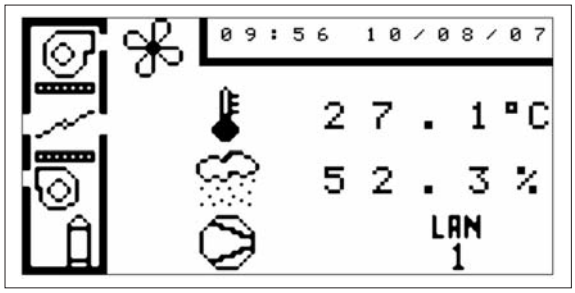


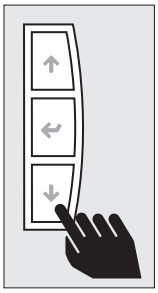
Close to the suction temperature value, in the case of high suction temperature protection, it appears an upwards flashing arrow.
In the bottom of the screen is displayed in case of alarm a concise description:
LOP protection
MOP protection
Error Temp Sensor
Error Sensor Press.
Step Motor Error
EEPROM error
Valve Not Closed
DRIVER NOT CONNECTED

DISPLAY SCREENS

MAIN LOOP

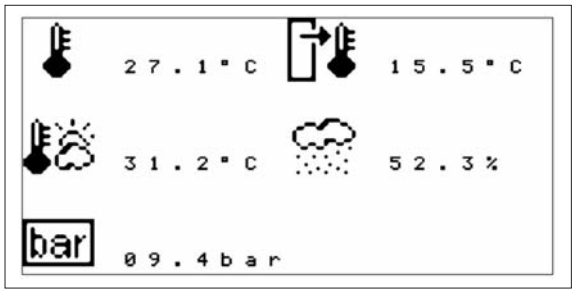
FIRST PAGE



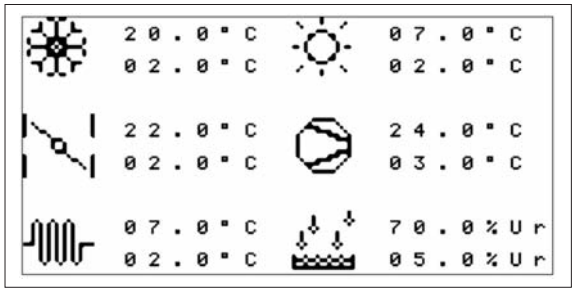


Press the ↓ button displays the following status screens in sequence.

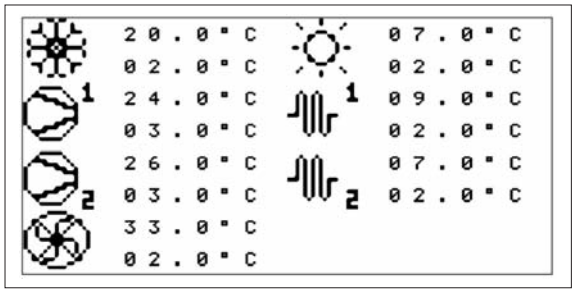
SECOND PAGE



THIRD PAGE

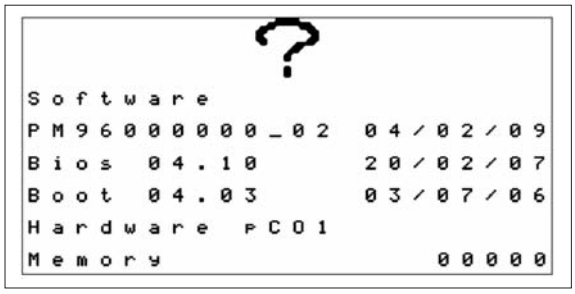


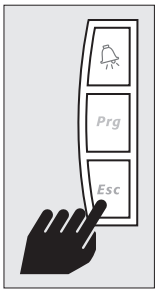
1 unit controlled by the electrical panel controller



2 units controlled by the electrical panel controller

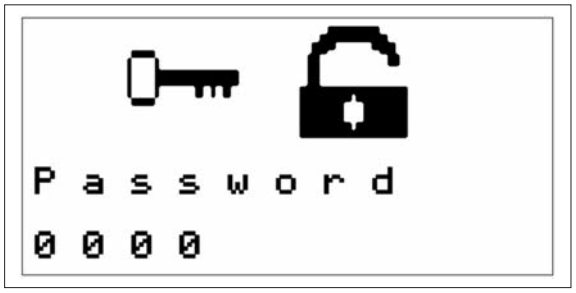
FOURTH PAGE

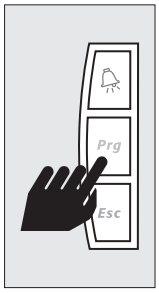




Press the *Esc* button repeatedly to return to the main menu.

PASSWORD ENTRY

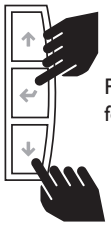




Secondary loop

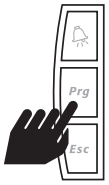
Pressing the ***Prg*** button accesses the password entry page. Depending on the password entered, 3 loops of screens may be enabled:
level 0 - incorrect password;
level 1 - user password 0000 (modifiable);
level 2 - maintenance password (modifiable);

Main screen



Press together for 5 seconds

The language can be changed

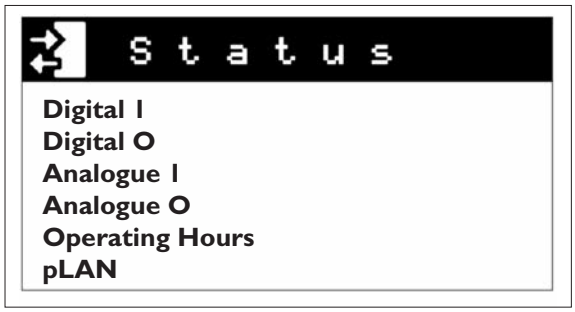


Press the Prg button

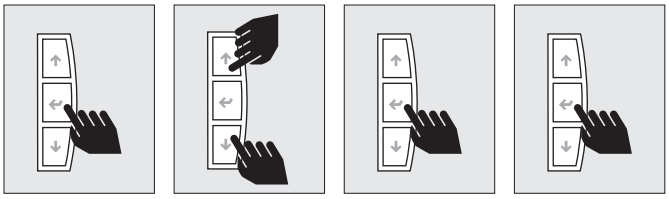
Password not correct **LEVEL 0**	User password 0000 (modifiable) **LEVEL 1**	Maintenance password Contact Climaveneta **LEVEL 2**
Displays only:	Displays:	Displays:
A Status	**A Stati**	**A Status**
→ Digital 1	→ Digital 1	→ Digital 1
→ Digital 0	→ Digital 0	→ Digital 0
→ Analogue 1	→ Analogue 1	→ Analogue 1
→ Analogue 0	→ Analogue 0	→ Analogue 0
→ Operating hours	→ Operating hours	→ Operating hours
→ pLAN network	→ pLAN network	→ pLAN network
B Alarm log	**B Alarm log**	**B Alarm log**
C Graphs	**C Graphs**	**C Graphs**
	D Clock	**D Clock**
	E User	**E User**
	→ Fan	→ Fan
	→ Freecooling	→ Freecooling
	→ Compressor	→ Compressor
	→ Heater	→ Heater
	→ Dehumidification	→ Dehumidification
	→ Alarms	→ Alarms
	→ pLAN network	→ pLAN network
	→ Set password	→ Set password
		F Maintenance
		→ Analogue 1
		→ Operating hours
		→ Manual alarms
		→ Password

LEVEL 0

A ALARM LOG



The inputs are already configured during production of the unit. Before changing any settings, contact the office.

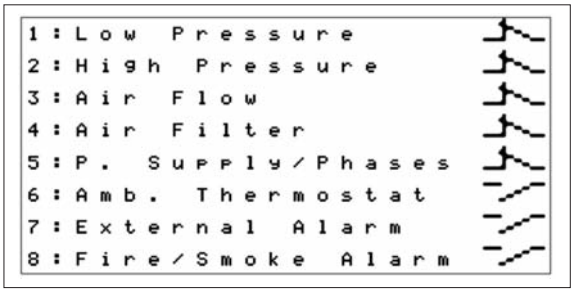


To change the value press ↵. To change the value press ↑ and ↓. Confirm by pressing ↵. To move to the next row press ↵.

STATUS	
Digital I	Screen displaying the status of the digital inputs
Digital O	Screen displaying the status of the digital outputs
Analogue I	Screen displaying the status of the analogue inputs
Analogue O	Screen displaying the status of the analogue outputs
Operating hours	Screen displaying the device operating hours
pLAN	Screen displaying the status of the pLAN network

Digital I

A1

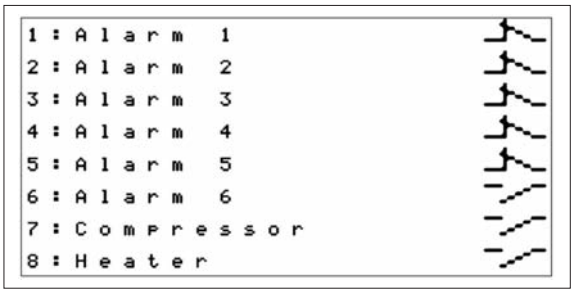


Possible configurations of the digital inputs

Value	Description
0	Not used
1	Room thermostat
2	External alarm
3	Fire/smoke alarm
4	Flood alarm
5	Flood and fire/smoke alarm
6	Remote ON/OFF
7	Remote ON impulse
8	Remote OFF impulse
9	Enable freecooling
10	Confort function
11	Low pressure switch
12	High pressure switch
13	Outlet fan thermal overload
14	Condenser fan thermal overload
15	Heater thermal overload
16	Outlet fan flow
17	Outlet fan filters blocked
18	230/400Vac power connected and incorrect phase sequence
19	Air-conditioner 1 alarm
20	Air-conditioner 2 alarm
21	Air-conditioner 1 compressor on
22	Air-conditioner 2 compressor on
23	Inverter allarm

DIGITAL O

A2

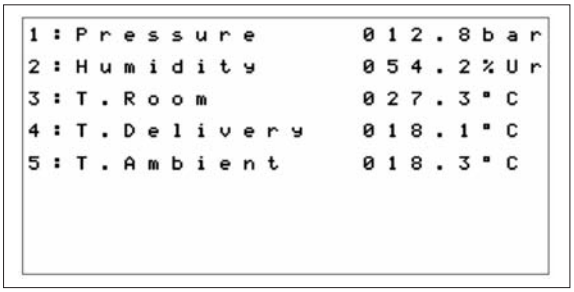


Possible configurations of the digital outputs

Value	Description
0	Not used
1	allarm 1
2	allarm 2
3	allarm 3
4	allarm 4
5	allarm 5
6	allarm 6
7	allarm 7
8	FC fan
9	Unit status
10	Compressor status
11	Fan discharge status
12	FC status
13	Heater status
14	FC fan status
15	FC open
16	FC closed
17	Discharge fan
18	Condenser fan
19	Compressor
20	Dehumidification
21	Heater
22	Fan discharge 1
23	Fan discharge 2
24	Compressor 1
25	Compressor 2
26	Heater 1
27	Heater 2
28	Inv. Compressor

ANALOGUE I

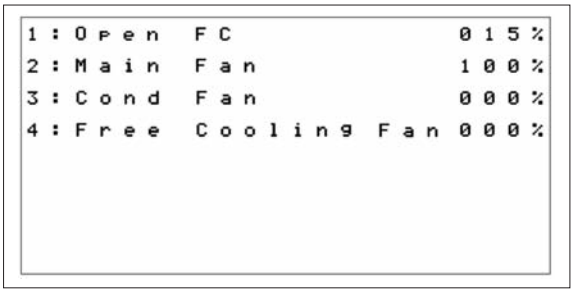
A3



Pressure
Humidity
Room T.
Outlet T.
Outside T.

ANALOGUE O

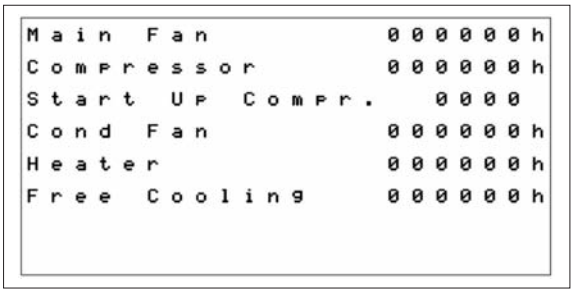
A4



Open FC
Outlet fan
Cond. fan
Free cooling fan

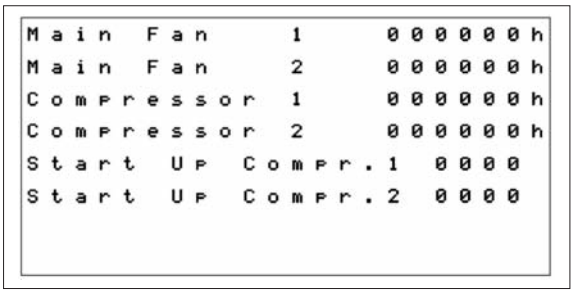
Operating hours

A5



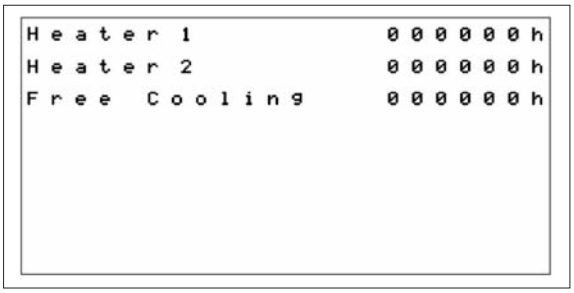
This screen is displayed in systems with:
1 unit controlled by one PLC

A6



This screen is displayed in systems with:
2 units controlled by the same PLC

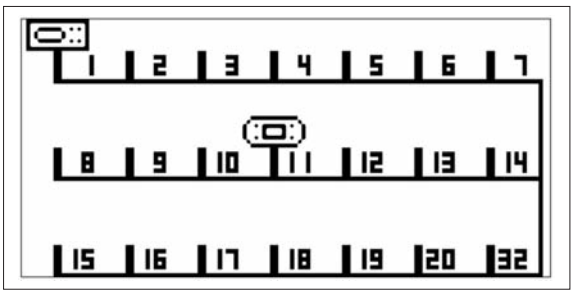
A7



This screen is displayed in systems with:
2 units controlled by the same PLC

pLAN network

A8



pLAN network status screen
This screen, only active if the LAN is enabled, displays the status of the units connected in the pLAN network.
Addresses 1 to 10 are used for controllers, addresses 11 to 20 for private terminals, and address 32 for the shared terminal.

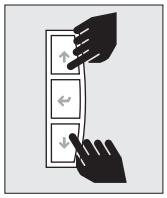
B ALARM LOG

ALARM LOG screen

In this screen this displays the alarm log.

A maximum of 100 events can be saved, once having reached the one hundredth alarm, i.e. the last space available in the memory, the next alarm is saved over the oldest alarm (001), which is deleted, and so on for subsequent.

To scroll the list of logged alarms press ↑/↓.



List of alarms

Reset memory
AC 1 fan hour threshold
AC 2 fan hour threshold
AC 1 comp. hour threshold
AC 2 comp. hour threshold
Fan hour threshold
Compressor hour threshold
Clock
Auxiliary
Room thermostat
Low humidity
High humidity
Low temperature
High temperature
Maximum temperature
pLAN network
Pressure probe
Humidity probe
Outlet temp. probe
Outside temp. probe
Room temp. probe
EPROM
Freecooling damper
Dirty filters
Heater thermal overload
Fan thermal overload
AC 1 compressor
AC 2 compressor
Low pressure
High pressure A (Analogue)
High pressure D (Digital)
No power
Fan thermal overload
No flow
Flood
Fire/smoke
Flood Fire/smoke
DA CFG (Digital/Analogue configuration)
AO CFG (Analogue Output configuration)
DO CFG (Digital Output configuration)
AI CFG (Analogue Input configuration)
DI CFG (Digital Input configuration)
Reset log
Temperature probe
Pressure probe
Step Motor
EEPROM
Valve not closed
tLAN
Out of envelope
Inconsistent envelope alarm
Inverter compressor
Suction – discharge delta P

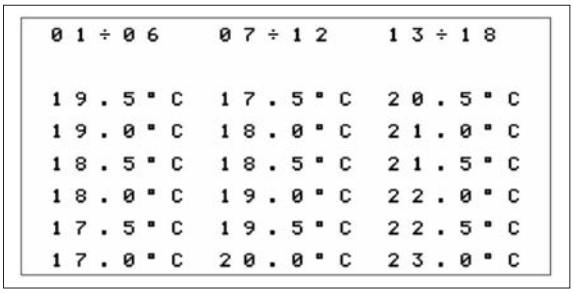
C GRAPHS

C1

GRAPHS screens

The first screen displays a graph showing the trend in room air temperature, the screen is enabled if an analogue input is configured as the room air temperature reading.

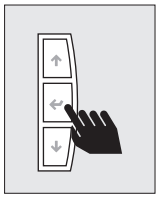
C2



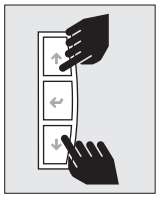
Note: The second screen displays the logged values (temperature only)

LEVEL I

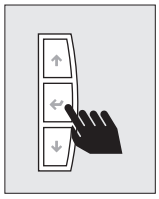
- **Status**
- **Alarm log**
- **Graphs**
- **Clock**



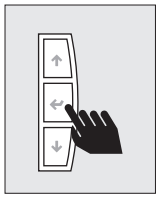
To change the value press ↵.



To change the value press ↑ and ↓.

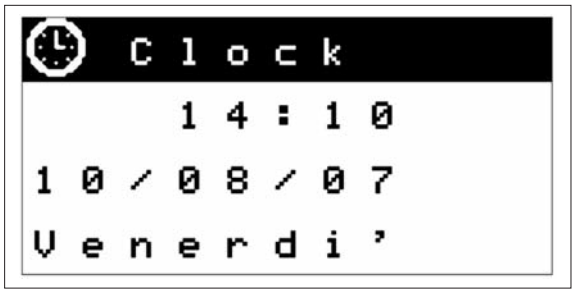


Confirm by pressing ↵.



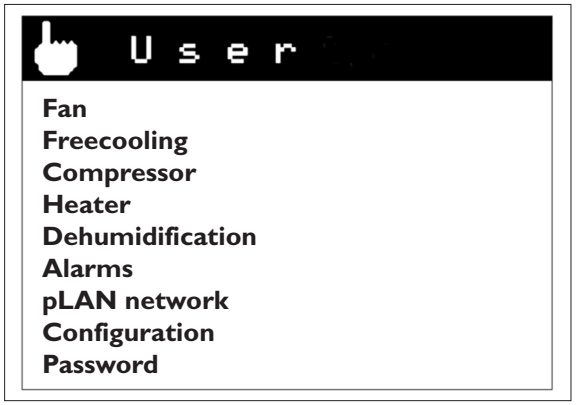
To move to the next row press ↵.

D CLOCK



CLOCK screen
This screen is used to set the time and date.

E USER



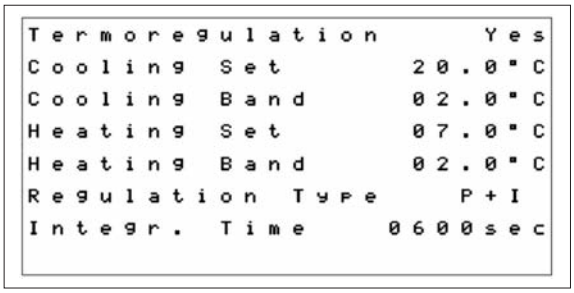
The set points for all the resources can be set in the USER level.

USER	
Fan	Screens for setting the main fan operating parameters
Freecooling	Screens for setting the freecooling operating parameters
Compressor	Screen for setting the compressor operating parameters
Heater	Screen for setting the heater operating parameters
Dehumidification	Screen for setting the dehumidification operating parameters
Alarms	Screens for setting the alarm parameters
pLAN network	Screen for setting the pLAN network parameters
Configuration	Screen for setting the configuration parameters
Password	Screen for setting the level I password

The loops of screens are displayed if the corresponding devices are enabled.

Fan

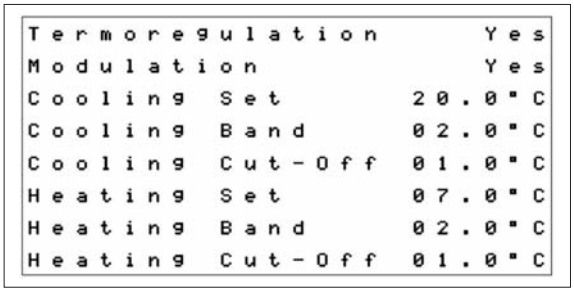
E1



Fan digital control

Temperature control:	with temperature control the fan switches on and off depending on the value of the heating and cooling set point. YES / NO
Cooling set point:	used to set the cooling set point temperature.
Cooling band:	used to set the band in cooling mode.
Heating set point:	used to set the heating set point temperature.
Heating band:	used to set the band in heating mode.
P+I control:	used to choose between proportional or proportional-integral control (in the latter control depends on the time set).
Integral time:	used to set the time for proportional-integral control.

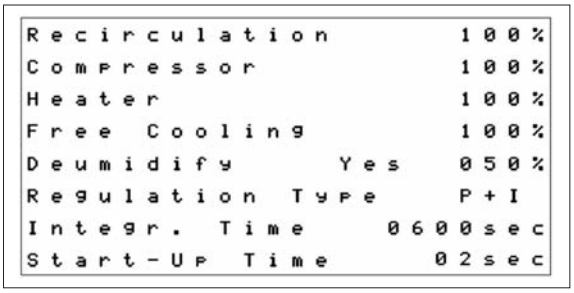
E2



Fan analogue control

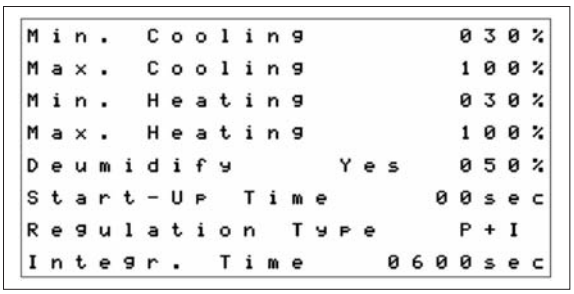
Temperature control:	with temperature control the fan switches on and off depending on the value of the heating and cooling set point. YES / NO
Modulation:	enables modulating operation of the fan.YES / NO
Cooling set point:	used to set the cooling set point temperature.
Cooling band:	used to set the band in cooling mode.
Cooling cut-off:	used to set the temperature in the shut-down phase in cooling mode.
Heating set point:	used to set the heating set point temperature.
Heating band:	used to set the band in heating mode.
Heating cut-off:	used to set the temperature in the shut-down phase in heating mode.

E3



Fan non-modulating analogue control
If selecting modulating NO this screen is displayed with the fixed parameters.

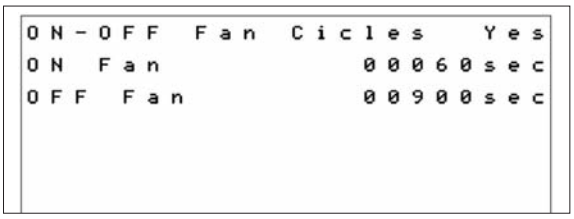
E4



Fan modulating analogue control
If selecting modulating YES this screen is displayed with the values that can be set for the fan.

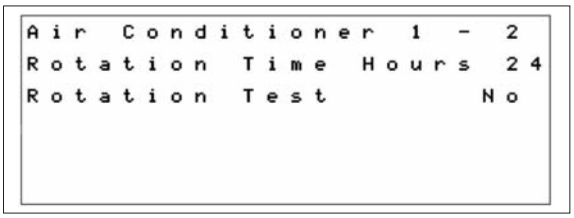
Minimum cooling: used to set the minimum fan speed in cooling mode.
Maximum cooling: used to set the maximum fan speed in cooling mode.
Minimum heating: used to set the minimum fan speed in heating mode.
Maximum heating: used to set the maximum fan speed in heating mode.
Dehumidification: enables the dehumidification function.
Start-up time: used to set the delay in starting the fan.
P+I control: used to choose between proportional or proportional-integral control (in the latter control depends on the time set).
Integral time: used to set the time for proportional-integral control.

E5



Sniffing: allows of switch on / turn off the fan per a time determined.
Fan ON: used to set the fan on time.
Fan OFF: used to set the fan off time.

E6

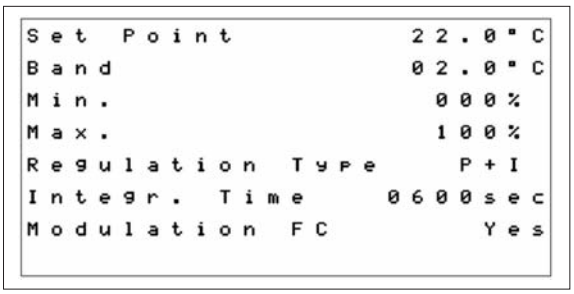


This screen is displayed in systems with:
2 units controlled by the controller

Rotation hours: used to set the hours for master and slave rotation.
Rotation test: used to set the minutes to test the operation of master / slave rotation

Freecooling

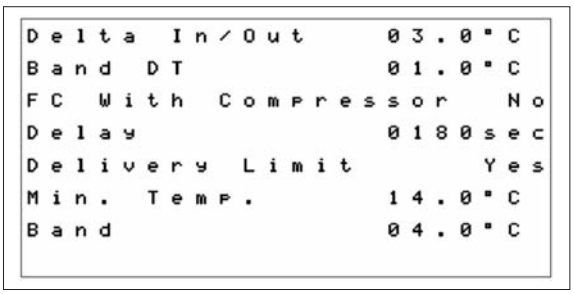
E7



Page 1

Set point: used to set the temperature per the opening of the freecooling damper.
Band: used to set the band.
Minimum: used to set the minimum damper opening.
Maximum: used to set the maximum damper opening.
P+I control: used to choose between proportional or proportional-integral control (in the latter control depends on the time set).
Integral time: used to set the time for proportional-integral control
FC Modulating: used to set the damper in modulating mode. YES / NO

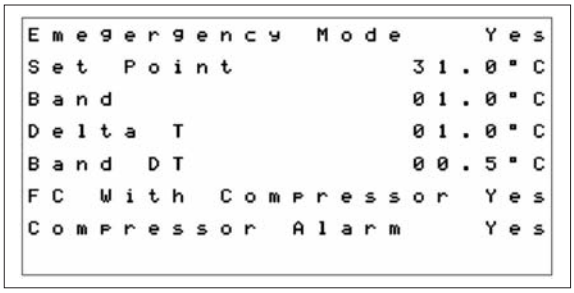
E8



Page 2

In/out delta: used to set the delta between the inside temperature and the outside temperature for opening the freecooling damper
DT band: used to set the band for opening the freecooling damper.
FC with compressor: allows simultaneous operation of freecooling and the compressor. YES / NO
Delay: used to set a delay for opening the freecooling damper.
Outlet limit: enables a limit to ensure too much cool air is not introduced into the site. YES / NO
Minimum temp.: used to set the minimum inlet temperature via the freecooling damper.
Band: used to set the band for the minimum temp.

E9

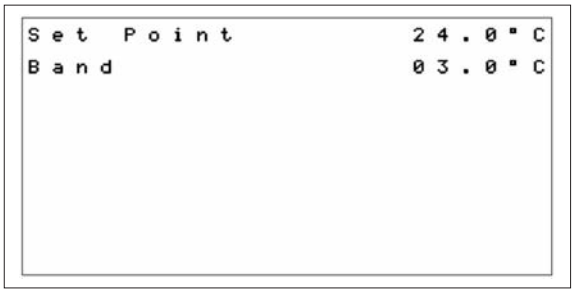


Page 3

Emergency mode: enables the freecooling damper in the event of emergencies. YES / NO
Set point: used to set the temperature for activating emergency mode.
Band: used to set the set point band.
Delta T: used to set the temperature delta in emergency mode.
DT band: used to set the temperature delta band in emergency mode.
FC with compressor: allows simultaneous operation of freecooling and the compressor in emergency mode. YES / NO
Compressor alarm: allows freecooling operation if the compressor alarm is activated. YES / NO

Compressor

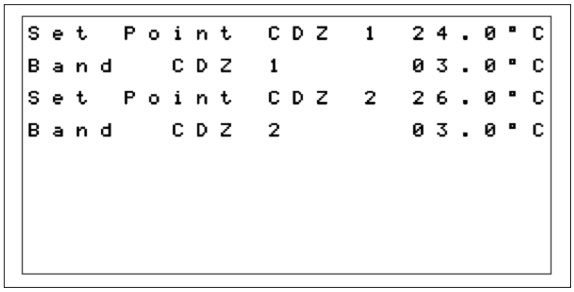
E10



This screen is displayed in systems with:
1 unit controlled by one PLC

Set point: used to set the set point for activating the compressor.
Band: used to set the band for activating the compressor.

E11

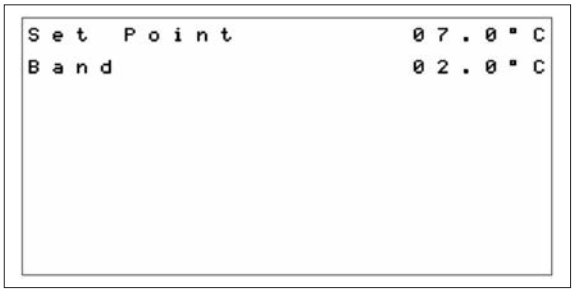


This screen is displayed in systems with:
2 units controlled by the same PLC

Set point AC 1: used to set the set point for activating the compressor relating to the 1st air-conditioner.
Band: used to set the band of start-up of the compressor.
Set point AC 2: used to set the set point for activating the compressor relating to the 2nd air-conditioner.
Band: used to set the band for activating the compressor.

Heater

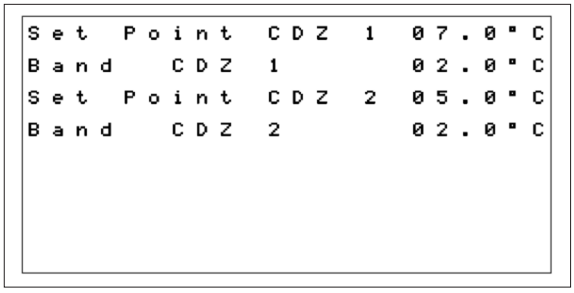
E12



This screen is displayed in systems with:
1 unit controlled by one PLC

Set point AC 1: used to set the set point for activating the heater.
Band: used to set the band for activating the heater.

E13

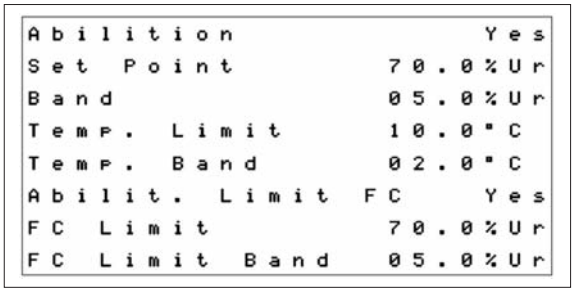


This screen is displayed in systems with:
2 units controlled by the same PLC

Set point AC 1: used to set the set point for activating the heater relating to the 1st air-conditioner.
Band: used to set the band for activating the heater.
Set point AC 2: used to set the set point for activating the heater relating to the 2nd air-conditioner.
Band: used to set the band for activating the heater.

Dehumidification

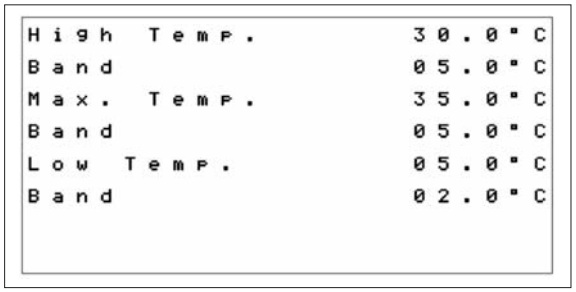
E14



Enable: enables the dehumidification function. YES / NO
Set point: used to set the set point for operation of the dehumidifier.
Band: used to set the band for operation of the dehumidifier.
Temp. limit: used to set the minimum temperature limit, for operation of the dehumidifier.
Temp. band: used to set the band for the operating temperature limit.
Enable FC limit: enables the humidity limit for activating the freecooling damper. YES / NO
FC limit: used to set the humidity limit for activating freecooling.
FC limit band: used to set the humidity limit band for activating freecooling.

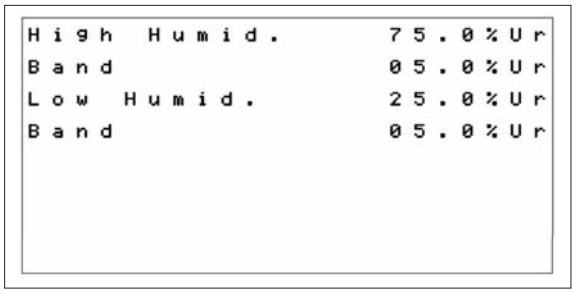
Alarms

E15

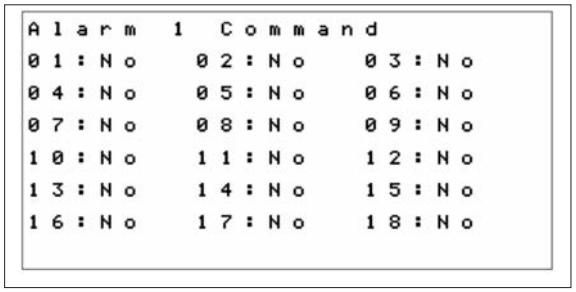


Used to set the alarm set points.
The set points are pre-set in the factory.

E16



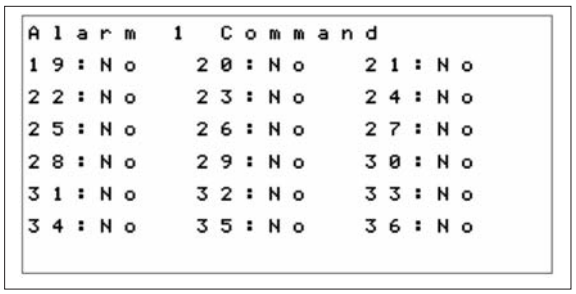
E17



This screen is displayed in systems with:
1 unit controlled by one PLC

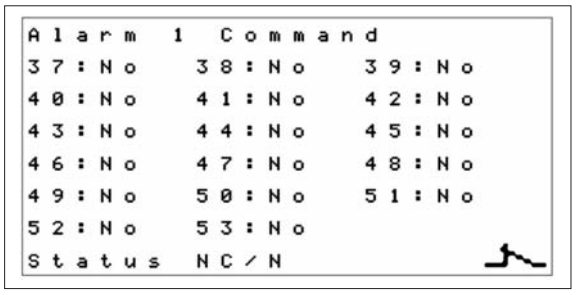
Page 1
Used to configure the alarm signals (from 1 to 7, depending on the controller and configuration).
The user can select which alarms activate the alarm signal output.

E18



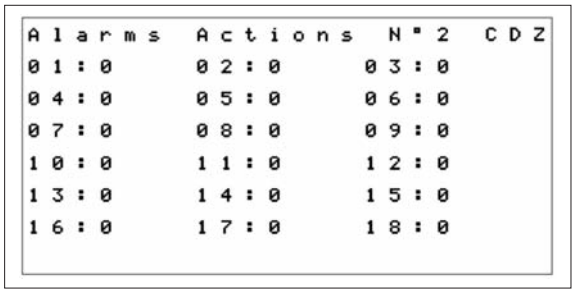
Page 2

E19



Page 3
The state NC / NO allows you to configure the polarity of the contact alarm.

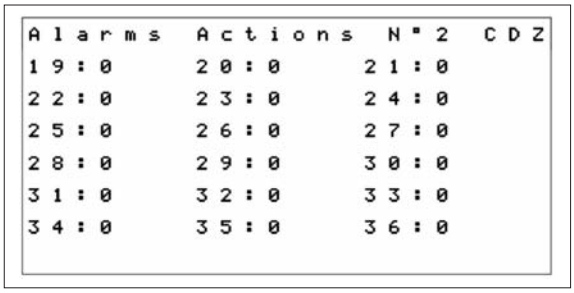
E20



This screen is displayed in systems with:
2 units controlled by one PLC.
Page 1
Each alarm can be configured to perform an action on the system.

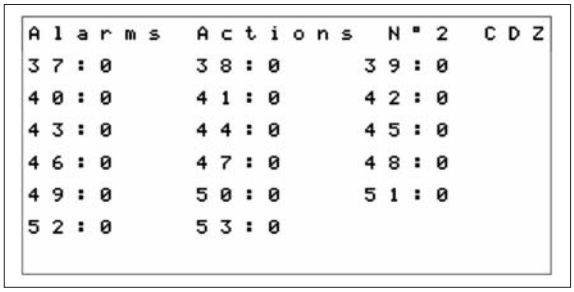
0 No action
1 Add unit to network.
2 Switch unit off and switch on another in the network.
3 Switch off all the units in the network

E21



Page 2

E22

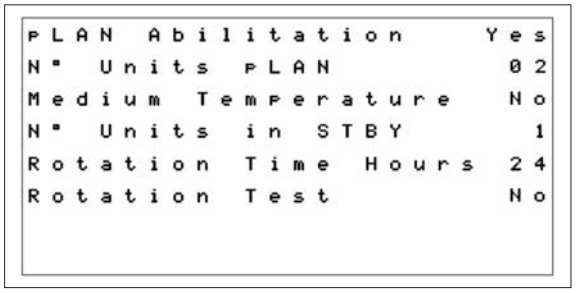


Page 3

Note: When an alarm is activated, the main screen shows the alarm symbol (page 14-15) in area 3; pressing the ALARM button opens the alarm display screens and the audible alarm sounds; if more than one alarm is active, these can be scrolled using the UP and DOWN buttons. Pressing the ALARM button on one of the alarm display screens resets all the alarms; if the alarms are still active, the audible alarm sounds again.

pLAN network

E23



The network can have a maximum of 10 units and 11 terminals, one of which shared. Unit operation in the LAN network is configured on unit 01.

Page 1

Enable LAN: enables the LAN function. YES / NO

No. of units in LAN: used to set how many units are connected to the LAN.

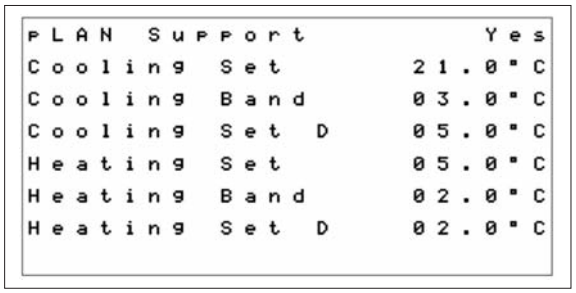
Average temperature: this function allows temperature control on the individual units using the average temperature measured by the active units connected to the pLAN. YES / NO

No. of units in STBY: sets how many units are in Standby.

Rotation hours: this function is used to balance the operating hours of the units connected in a pLAN network. Rotation is performed based on the set time, expressed in hours, activating the unit with the lowest address first. A maximum of 2 units can be set in standby if there are more than 4 units connected in the pLAN network.

Rotation test: runs the test to verify the exact operation of the rotation function.

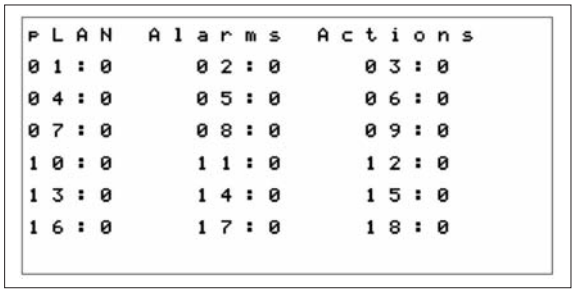
E24



Page 2

Used to set the pLAN Support set points.

E25

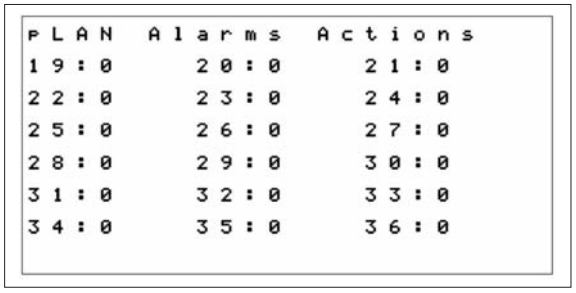


Page 3

Each alarm can be configured to perform an action on the LAN.

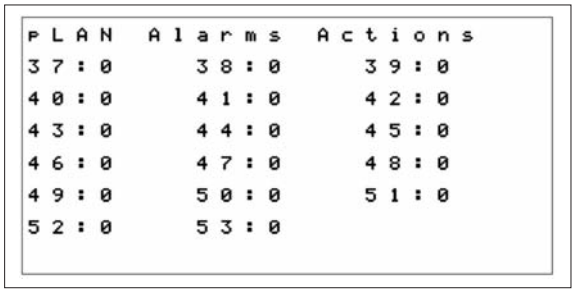
0. No action
1. Add unit to network.
2. Switch unit off and switch on another in the network.
3. Switch off all the units in the network.

E26



Page 4

E27

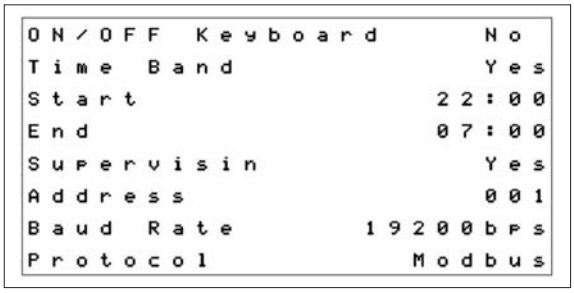


Page 5

See the paragraph on "LAN - local network"

Configuration

E28



Page 1

ON/ OFF keypad: enabling this function means the unit can be switched on and off by pressing the ENTER button for 5 seconds on the main screen. YES / NO

Time bands: enabling this function means the unit can be switched on and off based on time bands.

Start: used to set the time the unit starts operating.

End: used to set the time the unit stops operating.

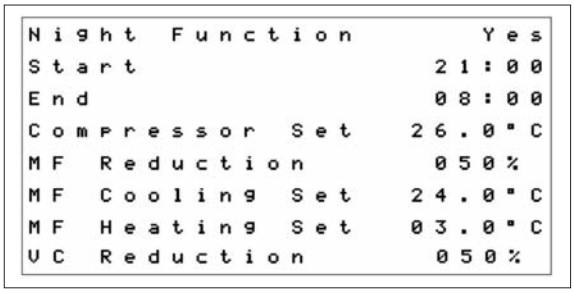
Supervision: enabling this function allows the unit to be managed by a supervisor, fitting an optional board.

Address: used to set the address for the supervisor.

Speed: selects the communication baud rate.

Protocol: selects the communication protocol. Modbus/Carel/Lon

E29



Page 2

Night function: by enabling this function, in specific time bands a different set point can be set for the fan and the compressor, plus a reduced outlet fan speed. YES / NO

Start: used to set the Night function start time.

End: used to set the Night function end time.

Compressor set: used to set the compressor set point for the night function.

Out fan reduction: used to reduce the outlet fan speed for the night function.

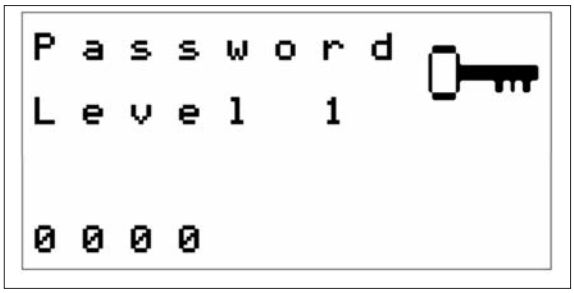
Cooling set point: sed to set the cooling set point for the night function.

Heating set point: used to set the heating set point for the night function.

Cond. fan reduction: used to reduce the condenser fan speed for the night function.

Password

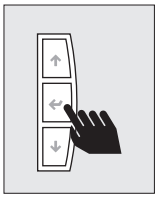
E30



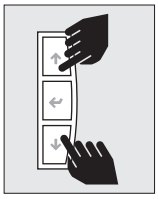
Screen for setting the level 1 password

LEVEL 2

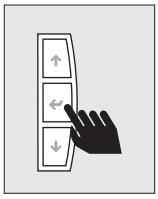
- **Status**
- **Alarm log**
- **Graphs**
- **Clock**
- **User**



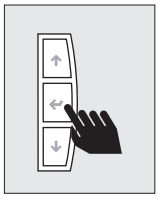
To change the value press ↵.



To change the value press ↑ and ↓.

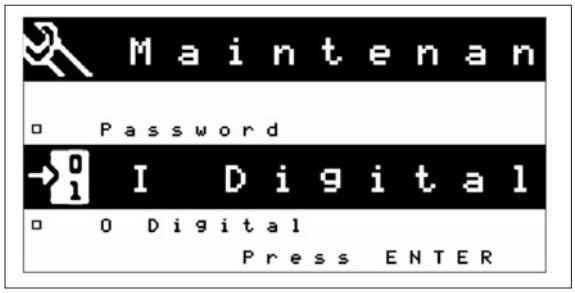


Confirm by pressing ↵.



To move to the next row press ↵.

F MAINTENANCE

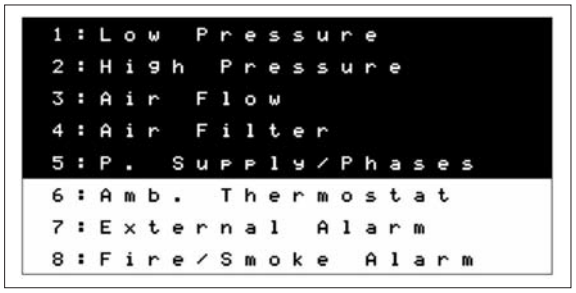


MAINTENANCE	
I Digital	Digital Screens for calibrating the analogue imputs
0 Digital	Digital Screens for calibrating the analogue outputs
I Analogue	Analogic Screens for calibrating the analogue imputs
0 Analogue	Analogic Screens for calibrating the analogue outputs
Operating hours	Reset Screen, for works hours
Alarms	Setting Screen, for reset alarms and reset storic
Manual	Activation Screen, for manual mode and simulator probes
Password	Setting Screen, for password 2° level

The loops of screens are displayed if the corresponding devices are enabled.

Digital

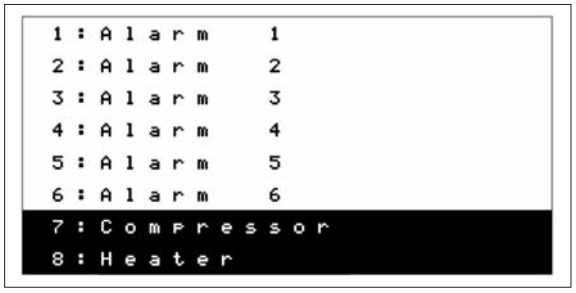
F1



Page 1
Calibration of digital imputs

It allows to correct the reading of the probe by inserting an offset

F2



Page 2
Calibration of digital outputs

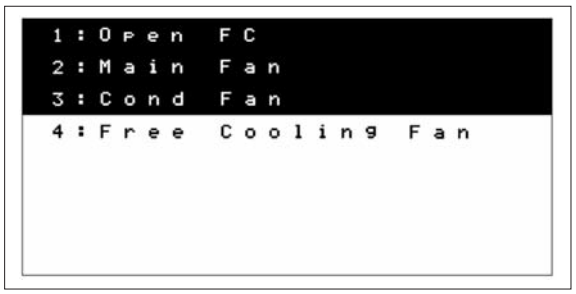
Analogue

F3

Pag. 1
Calibration of analogue imputs

It allows to correct the reading of the probe by inserting an offset

F4

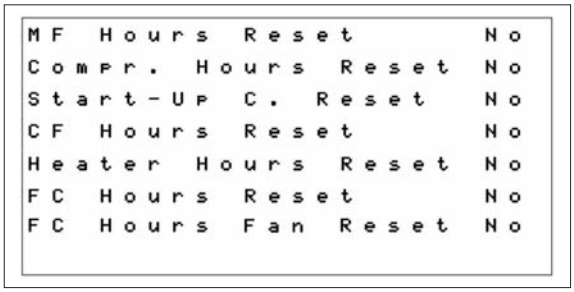


Page 2
Calibration of analogue outputs

Entering a value positive or negative in the Cal. parameter, the value of the probe increases or decreases

Operating hours

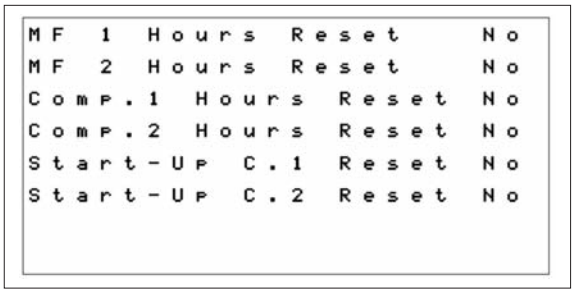
F5



This screen is displayed in systems with
1 unit controlled by one PLC

Used the reset the various operating hours YES / NO.

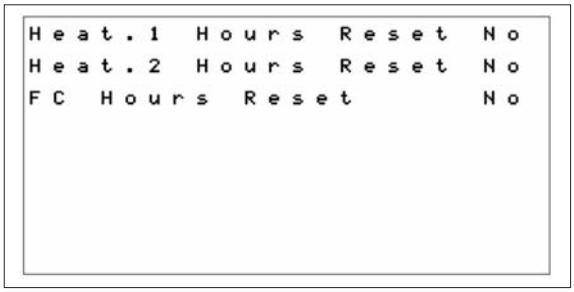
F6



This screen is displayed in systems with:
2 units controlled by the same PLC

Page 1
Used the reset the various operating hours YES / NO.

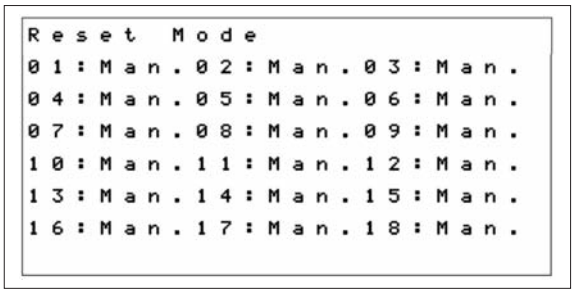
F7



Page 2

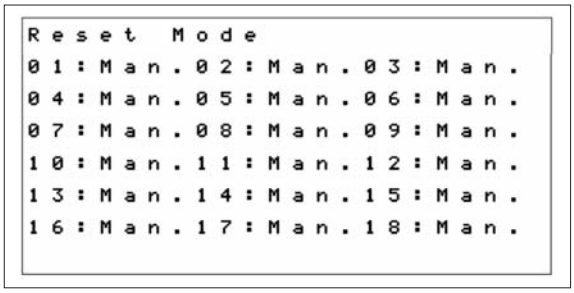
Alarms

F8

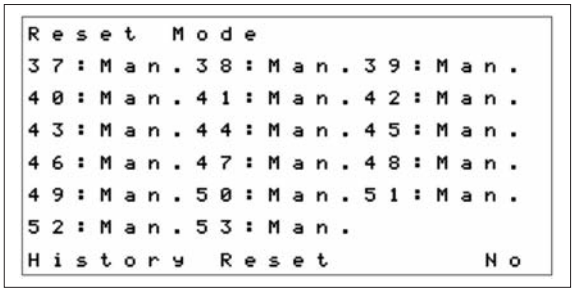


Each alarm can be set as manual or automatic reset; the MAINTENANCE LOOP, ALARM screens feature the corresponding parameters.
For alarms with automatic reset, the display on the main screen disappears when the alarm is not longer active, however the alarm display screens and buzzer remain active until the alarm is reset by pressing the ALARM button.

F9

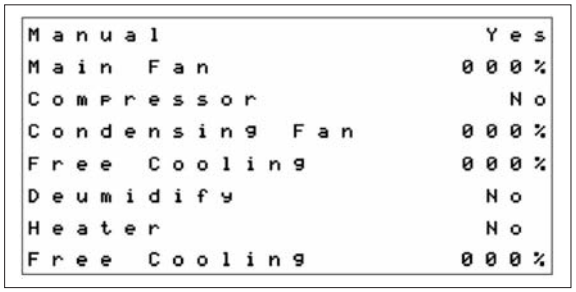


F10



Manual

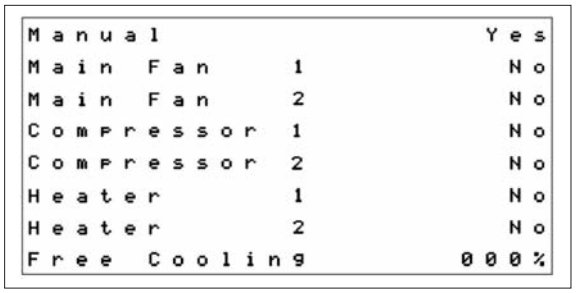
F11



This screen is displayed in systems with:
1 unit controlled by one PLC

In manual mode, the devices can be activated independently of the control functions, while the safety features are still active. Manual mode can last a maximum of 30 minutes.

F12

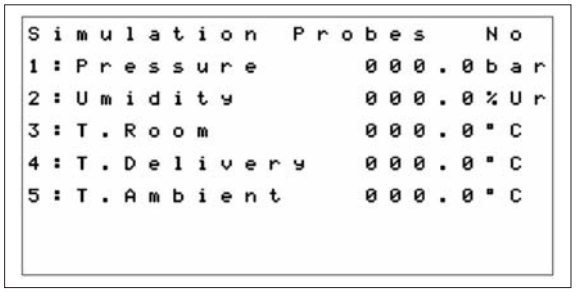


This screen is displayed in systems with:
2 units controlled by the same PLC

Page 1

In manual mode, the devices can be activated independently of the control functions, while the safety features are still active. Manual mode can last a maximum of 30 minutes.

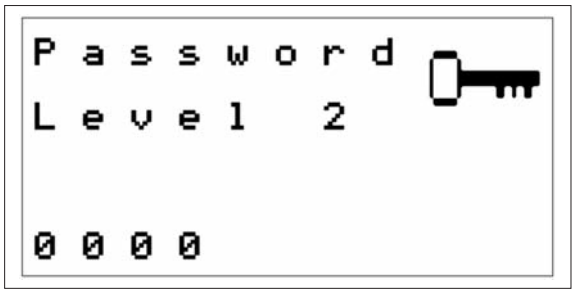
F13



Page 2

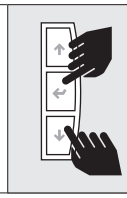
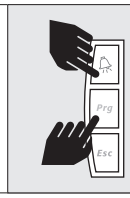
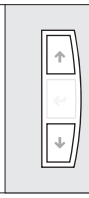
Password

F12



Screen for setting the level 2 password

NOTE:

LANGUAGE SETTING		Press both bottom at the same time, then select your own language		
TO CHANGE THE DISPLAY CONTRAST		Press at the same time		To adjust (up or down) the contrast

MAIN FUNCTIONS OF THE LAN

The connection of the units (that is, the PCO boards fitted on each unit) in the pLAN network allows the following functions to be performed:

- balance the operating hours between the air-conditioners by rotation of the standby unit.
- start the standby unit if the other unit shuts down due to a serious alarm or blackout
- start the standby unit to provide for excessive thermal load.
- control up to 10 air-conditioners from just one user terminal (shared user terminal)
- operation of all the air-conditioners based on the average of the temperature and humidity values read by the probes on the air-conditioners that are operating at that moment

1. The local network connection is used to manage the operation of a series of air-conditioners operating inside the same environment,

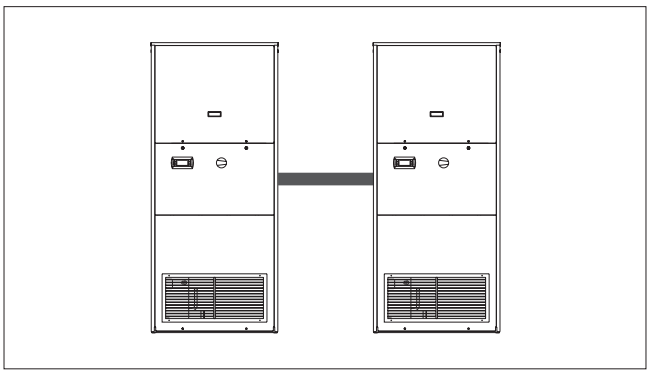
2. The number of units that can be connected is 10 MAX.

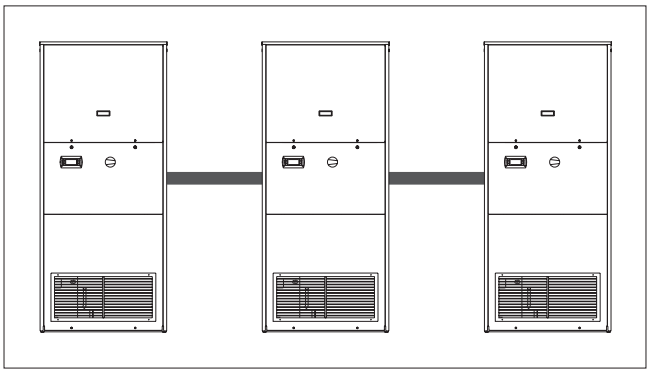
3. The maximum extension of the network connections is **500 metres.**

4. All the units connected in the network must have the **same version of the program** installed in the flash memory on the board.

5. A terminal can be configured as "private" or "shared":
- **a private terminal** can display the operating status only of the unit it is connected to via telephone cable
- **a shared terminal** can display the operating status of all the units connected in the network.

6. Each board can "talk" to a maximum of 3 terminals; in common applications, generally no more than two are used: one fitted on the unit and another optional remote terminal.





The priority on the terminal is always the display of the alarms, even if when the alarm is activated the terminal is displaying the parameters from another unit.

7. To be able to communicate over a local network, the units must be configured so as to be able to send the other units the required information for correct operation.
In this regard, the first step involves assigning a progressive number to the different units (1, 2, 3,…10) and then correctly setting the addresses of the various terminals and LAN boards, and making the electrical connections, step-by-step, as described in the following paragraphs.

1) INTERCONNECTION BETWEEN THE UNITS BY SHIELDED CABLE

In order to realize a LAN (Local Area Network) between the units, it is required that installers provide to link together all units with a dedicated cable. The cable is not supplied by CLIMAVENETA. AWG 24 cables with two twisted pairs plus shield, such as the Belden 8723 or 8102, and AWG 24 cables with three twisted pairs plus shield, Belden 8103 or similar, are recommended.

The electrical connections must be completed when the units are off and disconnected from the power supply following the below reported schema.

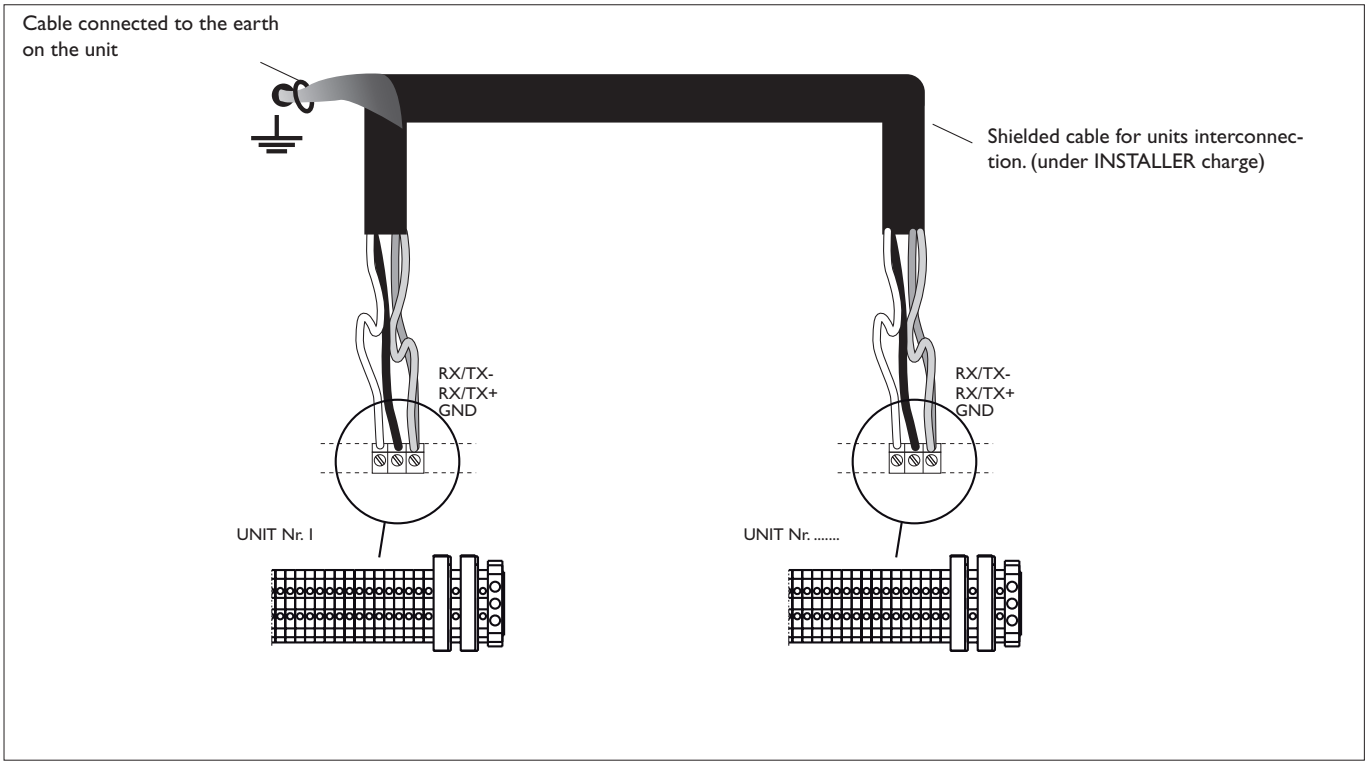
Connections must be provided directly on the main terminal block of the units (on the El.Panel) and not on the main board directly.

Connectors RX/TX+, RX/TX-, & GND are in different positions/Clamps based on the unit type and size: consequenly please always refer to the electrical diagram inside the units where such connectors are clearly indicated.

Remember that connection between 3 connectors RX/TX+, RX/TX-, & GND has to be similar among the units: the shield has to be connected to the earth connector only in 1 unit.

Refer to the below unit for the unit interconnection. (for the right clamps refer to the el. Diagram on the unit).

LAN CONNECTION BETWEEN 2 OR MORE UNITS



2) SETTING THE ADDRESSES OF THE UNITS (FROM 1 TO 10) AND THE USER TERMINALS (FROM 11 TO 20)

CONFIGURING THE NETWORK

When it has been realized the electrical interconnection as reported on phase 1) it is required to switch to phase 2) for the address configuration for:

A) units, addresses from 1 to 11
B) user terminal/Display, addresses from 11 to 20

Remember that standard confirguration from factory is the following:
Address 1 for the unit
Address 11 for the user terminal/Display

Remember that the MAX amount of units per LAN line are 10 (with max 2 in stad-by).

Right confirguration and addresses for units and user terminals/Display are reported on the following resuming table.

TABLE OF TERMINAL ADDRESSES AND LAN BOARD ADDRESSES

LAN Board Address	Terminal address / Display
1	11
2	12
3	13
4	14
5	15
6	16
7	17
8	18
9	19
10	20

LAN Board Address	Terminal address / Display
-	32 (**remote / shared**)

A) UNITS ADDRESSES (FROM 1 TO 10)

Right units configuration is foundamental for the network in order to recognize all units connected.
Same addreessing for 2 or more units in the same LAN network is not allowed: in such casethe following alarm screen will appear .

NO LINK

Units addressing can be done only from user terminal/display.

Units addressing can be done only if the user terminal/display is previusly setted with "0" (zero) address.

A1) PROCEDURE TO ADDRESS THE USER TERMIAL/DISPLAY AT "0" ZERO

It is possible to set the user terminal/display address only after giving it a power supply through the telephone cable on its rear side **(connected to the main board)**.

To enter configuration mode press simultaneusly following buttons UP, ENTER, DOWN for 5 sec.; the following screen will appear with cursor blinking on the top -left side.

Display address setting.....:	11
I/O Board address:	01

- To set the terminal address (display address setting), press the ENTER button once: the cursor will move to the address field (n°11).
- Use the UP and DOWN buttons to select the "0" (zero) value and confirm by pressing ENTER again.
  If the value selected is different from the one saved previously, the following screen will be displayed and the new value will be saved to the permanent memory on the display.

Display address changed

A2) PROCEDURE TO ADDRESS THE UNITS (ADDRESSES FROM 1 TO 10)

Once the terminal address is set to "0" (zero), disconnect power supply from the board and then power it up again while at the same time holding the ALARM and UP buttons on the user terminal: wait until the following screen is displayed.

pLan address:	1
UP:	increase
DOWN:	decrease
ENTER:	save & exit

Release the buttons and set the correct address as per the table shown above, from 1 to 10. Same addreessing for 2 or more units or user terminals/display in the same LAN network is not allowed.
Set the right value. Remember to set units addresses progressively from 1 to 10 within the sme LAN line.

B) USER TERMINAL/DISPLAY ADDRESSING FROM 11 TO 20

At this point unit n°1 has to be connected with user terminal/display 11, unit n°2 has to be connected with user terminal/display 12 etc.....unit n°10 has to be connected with user terminal/display 20 (look the following table)

To enter configuration mode press simultaneusly following buttons UP, ENTER, DOWN for 5 sec.; the following screen will appear with cursor blinking on the top -left side.

Display address setting.....:	00
I/O Board address:	01

- To modify the terminal address (display address setting), press the ENTER button once: the cursor will move to the address field (n°00).
- Use the UP and DOWN buttons to select the right value reported on the table
  If the value selected is different from the one saved previously, the following screen will be displayed and the new value will be saved to the permanent memory on the display.

Display address changed

TABLE OF TERMINAL ADDRESSES AND LAN BOARD ADDRESSES

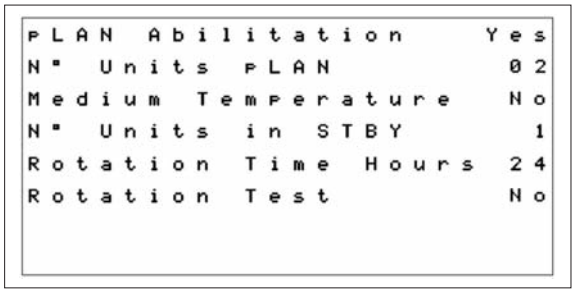
LAN Board Address	Terminal address / Display
1	11
2	12
3	13
4	14
5	15
6	16
7	17
8	18
9	19
10	20

LAN Board Address	Terminal address / Display
-	32 (**remote / shared**)

3) CONFIGURING THE SOFTWARE FOR UNIT RECOGNITION AND MANAGEMENT

All the settings corresponding to the LAN can be made starting from the settings menu and accessing (second row) the branch of LAN/serial configuration screens. All the parameters can be set on the MASTER unit only (that is, the unit with address 1), which automatically sends any changes to all the other units in the network.

E23



La rete può essere costituita da un massimo di 10 unità e 11 terminali di cui uno condiviso. La configurazione del funzionamento delle unità in rete LAN avviene nella unità 01.

Page 1

Enable LAN: enables the LAN function. YES / NO

No. of units in LAN: used to set how many units are connected to the LAN.

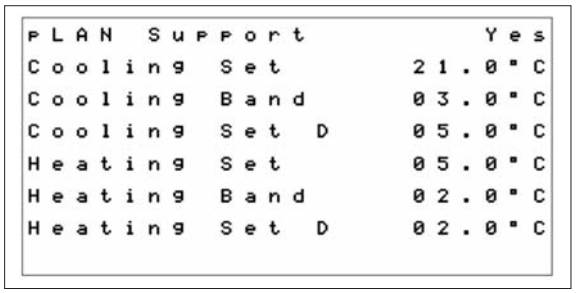
Average temperature: this function allows temperature control on the individual units using the average temperature measured by the active units connected to the pLAN. YES / NO

No. of units in STBY: sets how many units are in Standby.

Rotation hours: this function is used to balance the operating hours of the units connected in a pLAN network. Rotation is performed based on the set time, expressed in hours, activating the unit with the lowest address first. A maximum of 2 units can be set in standby if there are more than 4 units connected in the pLAN network.

Rotation test: runs the test to verify the exact operation of the rotation function.

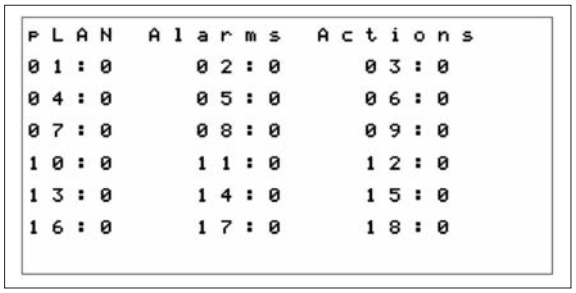
E24



Page 2

Used to set the pLAN Support set points.

E25

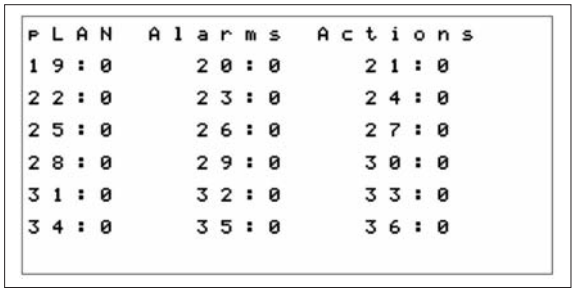


<z

Each alarm can be configured to perform an action on the LAN.

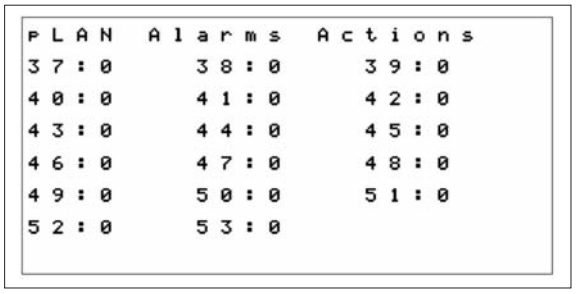
0. No action
1. Add unit to network.
2. Switch unit off and switch on another in the network.
3. Switch off all the units in the network.

E26



Page 4

E27



Page 5

See the paragraph on "LAN - local network"

NB: For each pCO controller can be connected to two user terminals one private and one shared, the user terminal can be directly connected to the card pCO on the connector RJ12 phone or through a derivative. In the network there can be at most one shared terminal with address 32. The shared terminal is able to connect to all the controllers present in pCO network plans, to move from one address to another, simply press the keys simultaneously ESC + ALARM. In any mask of view, you can see which is the address of a controller connected by simultaneously pressing the keys UP + DOWN for 5 seconds.

FUNCTIONS OF THE LAN NETWORK

If the LAN is enabled, allows the management of various functions.

AVERAGE TEMPERATURE

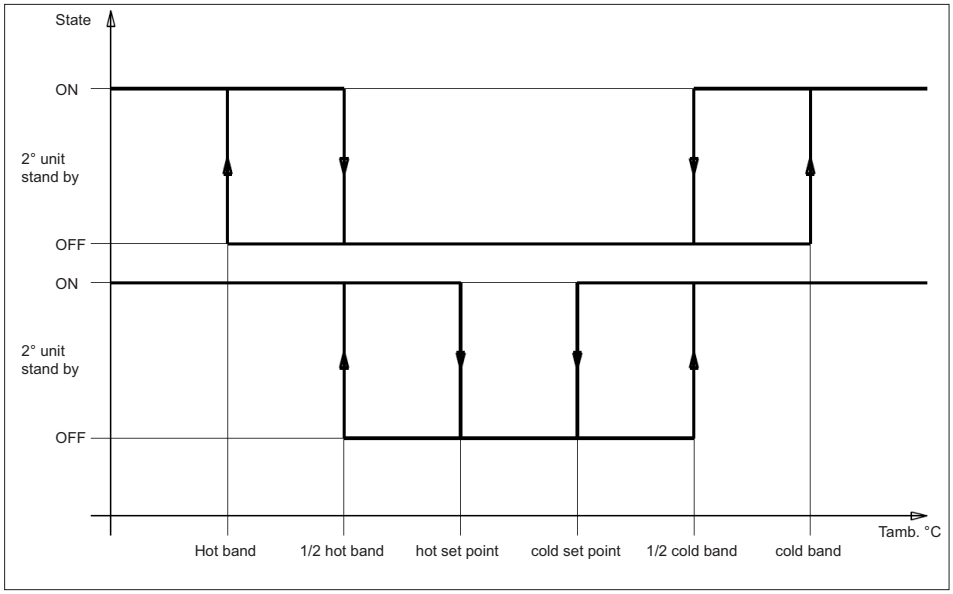
This feature allows temperature control of individual units using the average of the temperatures measured by the active units connected to the pLAN.

ROTATION

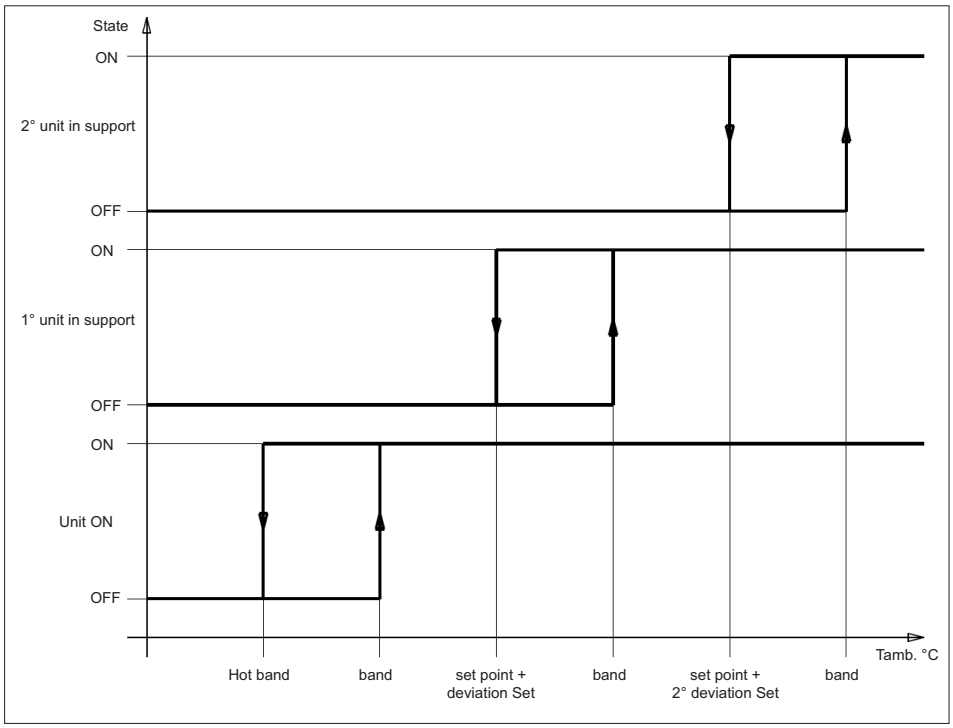
This feature allows the balance of the hours of operation of the units connected to the pLAN. The rotation is based on the set time expressed in hours, first activates the unit with the lowest address. They can be set to a maximum of 2 units on stand-by if the units connected to the pLAN are 4. Activating the function of "rotational test" the unit of measurement of time for rotation is given in minutes.

ACTIVATION UNIT FOR SUPPORT OF THE TEMPERATURE

If this function is active allows the activation of the unit in stand-by for exceeding temperature limits, the reference temperature is the most cold or less hot, between temperatures measured between the active units, or the average of the relative temperature if is activated the function. Activation unit in stand-by is a function of set point and the band as specified in the following chart:



The first unit will be called in support of the set point of activation resources varied by adding / subtracting the parameter deviation set point cold / hot, the second unit will have changed the set point for twice.
The following graph shows the deviation of the compressor set point activation for 2 units on stand-by:



ACTIVATION UNIT FOR THE ALARM

Each alarm can be configured to have an effect on the LAN:

0. No effect;
1. Add a unit in the network;
2. Turn off unit and turn on another drive on the network;
3. Turn all the units in the network.

LAN PARAMETER

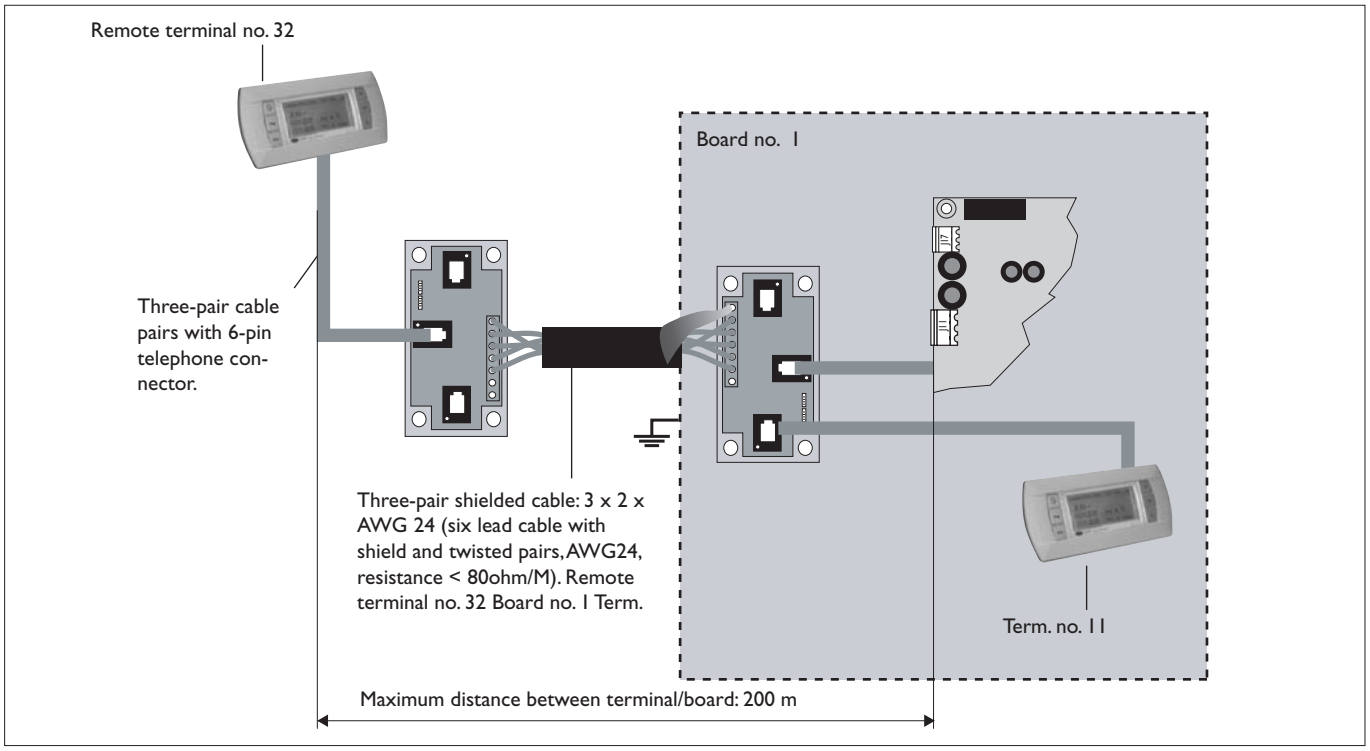
USER LOOP of LAN Network

Parameter	Description	UM	Min	Max	Default
abil_lan	Enabling functions pLAN	flag	0	1	0
n_unita_lan	Number of units in the pLAN Network	num	2	10	2
abil_media_temp	Enabling average temperatures pLAN	flag	0	1	0
n_standby_lan	Number of units on stand-by	num	0	2	1
ore_rotazione	Rotation time	ore	1	24	24
test_lan	Enabling rotation test	flag	0	1	0
abil_supporto_lan	Enabling support for pLAN temperature	flag	0	1	0
set_point_lan_freddo	Set point activation units in cold LAN	°C/10	0	999	210
banda_lan_freddo	Activation band for units in cold LAN	°C/10	0	999	30
scost_1_freddo	Deviation set point cold	°C/10	0	999	40
set_point_lan_caldo	Set point activation units in hot LAN	°C/10	-999	999	50
banda_lan_caldo	Activation band for units in hot LAN	°C/10	0	999	20
scost_1_caldo	Deviation set point Hot	°C/10	0	999	30
lan_al_01	Alarm AL01, effect in LAN	num	0	3	0
…	…	num	0	3	0
lan_al_43	Alarm AL43, effect in LAN	num	0	3	0

CONNECTION TO THE REMOTE TERMINAL FROM THE BOARD

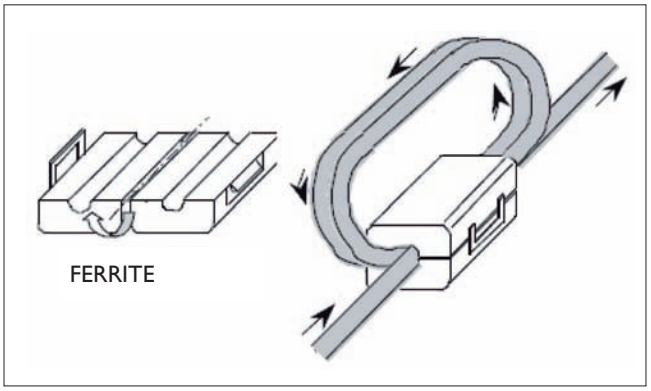
This configuration requires:

1. the use of two 'T' shunts: one fitted on the unit and one near the remote terminal;
2. the use of the 3x2 shielded cable, so that the power to the remote terminal is also supplied by the board on unit 1, connected using the 'T' shunt;
3. near the terminal, insert the ferrite to reduce any electromagnetic disturbance.



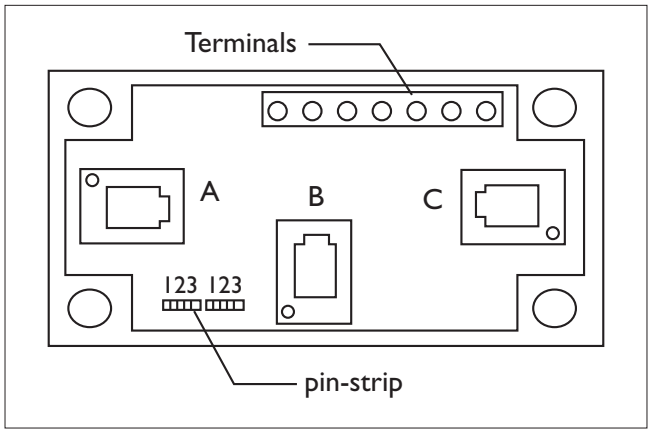
Connections for the 2 x 2 x AWG 24 CABLE
(for connecting the remote terminal: without transferring the power supply)

terminal	function	cable connections
0	Earth	shield
1	+VRL ≈ 30Vcc	
2	Gnd	First pair
3	Rx/Tx -	Second pair
4	Rx/Tx +	Second pair
5	Gnd	First pair
6	+VRL ≈ 30Vcc	



ELECTRICAL CONNECTIONS

The electrical connections must be completed when the units are off and disconnected from the power supply. The network can have different configurations, according to the maximum distance of the connections between the boards and the remote terminal; for the connections between the remote terminal and the main board, a 'T' shunt may be required, as shown in the drawing.



terminal	function
0	Earth (shield)
1	+VRL ≈ 30Vcc
2	Gnd
3	Rx/Tx-
4	Rx/Tx+
5	Gnd
6	+VRL ≈ 30Vcc

If both the jumpers are installed between 2 and 3 the flow of current is interrupted between the connectors separated by the dashed line.

If power is required on all the connectors, both the jumpers must be installed between 1 and 2.

Terminal 0 is an auxiliary terminal and can be used to earth the shield of the cable; the 'T' shunt must in any case be connected to a metallic part of the unit that is already earthed.

MAXIMUM DISTANCE BETWEEN THE TERMINAL AND THE BOARD

1 For local terminals the connection to the main board is already made using a 3-pair cable and 6-pin telephone connector. The length of this cable generally does not exceed 3 metres.

2 The remote terminals can be connected to the main board using the type of telephone cable described in point 1, with a maximum distance of 50 metres.

3 For greater distances, up to a maximum of 200 metres, a shielded cable must be used (six lead cable with shield and twisted pairs, AWG24, resistance < 80 ohm/M). The cable may have 3 or 2 pairs, depending on whether the power needs to be supplied to the terminals. The cable is not supplied by CLIMAVENETA.

AWG 24 cables with two twisted pairs plus shield, such as the Belden 8723 or 8102, and AWG 24 cables with three twisted pairs plus shield, Belden 8103 or similar, are recommended.

NB: this part is not intended to go into detail on the various versions and options available in the CLIMAVENETA range as regards supervisory systems, a topic that will be dealt with in a special manual. Rather, the purpose is to provide a rapid indication of the operations to be performed on the unit software by setting parameters from the user terminal so as to activate the database on the controller.

Therefore below is a short list of the operations to be carried out for the management of a serial interface board, in particular:

1) Options and serial boards currently available
2) Installation
3) Configuration of the software from the terminal
4) Configuration / Physical development of the serial network

1) Options and serial boards currently available

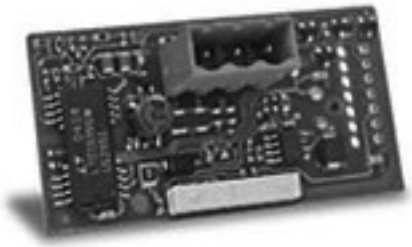
Currently CLIMAVENETA offers the market a series of serial interfaces that allow the ACCURATE precision air-conditioners to share their control variables with local or remote BMS (Building Management Systems), both proprietary systems and those more commonly found on the market today.

The interfacing and sharing of the control variables with such systems can be performed using serial boards/interfaces that are compatible with the BMS that the variables should be exchanged with.

Consequently, the various OPTIONS that can be ordered when purchasing the unit (and can also be supplied subsequently) include the following serial interface boards:

- **CLOCK** board used for identifying alarm events by time. The clock board MUST NOT be installed in the same SLOT as the serial boards listed below
- **RS485** for dialogue with protocols: CAREL and MODBUS
- **RS232** for dialogue with protocol RS232
- **BACNET** for dialogue with protocol: BACNET
- **ETHERNET** for dialogue with protocols: SNMP and TCP/IP-
- **LON** for dialogue with protocol: LON

CLOCK BOARD



RS485 - MODBUS SERIAL CARD

ETHERNET / BACNET SERIAL CARD

RS232 SERIAL CARD

LON SERIAL CARD

ALARMS (TROUBLESHOOTING)

Alarm	Description	Solution	Devices switched off
	Configuration alarm	No user action possible. Contact Service	ignal only
	Fire/smoke/flood alarm	Check status on site.	Stops operation of the unit
	Fire/smoke alarm.	Check status on site. Reset if possible.	Stops operation of the unit
	Flood alarm	Check status on site. Reset if possible.	Stops operation of the unit
	Outlet fan flow alarm.	Check operation on site.	Stops operation of the unit
	Outlet fan thermal overload alarm.	Check operation on site.	Stops operation of the unit
	Blackout/incorrect phase sequence alarm.	Check phase sequence and voltage presence	Stops operation of the compressor, condenser fan and heater.
	Suction – discharge delta P limit alarm	Check suction-discharge pressure difference	Stops operation of the compressor
	Inverter alarm	Control the inverter compressor operation	Stops operation of the compressor
	Inconsistent envelope alarm	Check unit operation	Stops operation of the compressor
	Envelope alarm (operation outside the zone)	Check unit operation	Stops operation of the compressor
	Thermostatic valve not closed at all	Check thermostatic valve driver power supply	Stops compressor operation and El. Exp. Valve
	tLAN driver thermostatic valve alarm	Check connection between thermostatic valve driver and main board	Stops compressor operation and El. Exp. Valve
	Thermostatic valve EEPROM driver alarm	Buffer driver thermostatic valve broken. Replace driver thermostatic valve	Stops compressor operation and El. Exp. Valve
	Thermostatic valve motor alarm	Check therm. valve motor	Stops compressor operation and El. Exp. Valve
	Thermostatic valve driver temperature probe broken or not connected	Check compressor suction temperature probe	Stops compressor operation and El. Exp. Valve
	Thermostatic valve driver pressure probe broken or not connected	Check phase sequence and voltage presence	Stops compressor operation and El. Exp. Valve
	High pressure alarm from digital input / analogue input.	Check operation on site.	Stops operation of the compressor
	Low pressure alarm.	Check operation on site.	Stops operation of the compressor
	Compressor alarm on air-conditioner 1 and 2	Check operation on site.	Stops operation of the unit
	Compressor alarm on air-conditioner 2	Check operation on site.	Stops operation of the compressor 1 and 2
	Compressor alarm on air-conditioner 1	Check operation on site.	Stops operation of the compressor 1
	Condenser fan thermal overload alarm	Check operation on site.	Stops operation of the compressor 2
	Heater alarm	Check operation on site.	Stops operation of the heater
	Blocked filter alarm	Clean the filters. Change of filters	Signal only
	Damper alarm.	Check correct closing of the damper or incorrect activation of the heater.	Signal only
	EPROM alarm	Call Climaveneta Service	Signal only
	Room temperature probe alarm.	Check probe connections.	Stops operation of the compressor, free cooling and heater.
	Outside temperature probe alarm.	Check probe connections.	Stops free cooling operation
	Outlet temperature probe alarm	Check probe connections.	Signal only
	Room humidity probe alarm.	Check probe connections.	Stops dehumidification operation

ALARMS (TROUBLESHOOTING)

Alarm	Description	Solution	Devices switched off
	Condensing pressure probe alarm	Check probe connections.	Condenser fan at max. speed
	LAN disconnected alarm.	Check LAN network or unit power supply connection.	Signal only
	Maximum room temperature alarm	Check the temperature and unit status on site.	Signal only
	High room temperature alarm.	Check the temperature and unit status on site.	Signal only
	Low room temperature alarm.	Check the temperature and unit status on site.	Signal only
	High room humidity alarm.	Check the temperature and unit status on site.	Signal only
	Low room humidity alarm	Check the temperature and unit status on site.	Signal only
	Room thermostat alarm.	Contact open, check on site.	Signal only
	Auxiliary alarm.	Contact open, check on site.	Signal only
	Clock alarm	Clock board not working. Check on site.	Signal only
	Compressor maintenance.	Compressor operating hours exceeded.	Signal only
	Outlet fan maintenance.	Check operation on site.	Signal only
	Condenser fan maintenance.	Check operation on site.	Signal only
	Compressor maintenance, air-conditioner 1 and 2.	Check operation on site.	Signal only
	Compressor maintenance, air-conditioner 2.	Check operation on site.	Signal only
	Compressor maintenance, air-conditioner 1.	Check operation on site.	Signal only
	Maintenance on air-conditioner 1 and 2 outlet fan	Check operation on site.	Signal only
	Maintenance on air-conditioner 2 outlet fan	Check operation on site.	Signal only
	Maintenance on air-conditioner 1 outlet fan	Check operation on site.	Signal only

PROBLEM	CAUSE	SOLUTION
The fan doesn't start	No DC power supply	Check the DC power supply
		Check the circuit breaker
	External main switch "off"	Switch "On"
	PLC fault	Contact the service centre
	Fan fault	Contact the service centre
The compressor doesn't start	No AC power supply	Check the AC power supply
		Check the circuit breaker
Insufficient FREECOOLING capacity	Mesh filter blocked	Clean the filter
Insufficient cooling capacity	Inside air flow blocked	Remove the obstacles
	Outside air flow blocked	Remove the obstacles
Noise and vibrations	Contact between metallic bodies	Check
	Loose screws	Tighten the screws

OPERATING CHARACTERISTICS

SWITCHING ON AND OFF

To switch the unit on and off use the disconnect switch QS1.

When switching on, the compressor oil heater is powered and the electronic board goes to standby.

In the event of temporary power failures, when power returns, the mode set previously will be stored in the memory.

COMPRESSOR ACTIVATION

Two functions prevent the compressor from starting:

- Minimum time since last stopping: 180 seconds
- Minimum time since last starting: 300 seconds

EXTENDED SHUTDOWN

After having deactivated the condensing unit:

- Deactivate the indoor unit, moving the unit switch to the "OFF" position.

ROUTINE MAINTENANCE

Regular maintenance is fundamental to ensure efficient operation of the unit and energy consumption.

Technical Service must follow an annual maintenance plan, which includes the following operations and check:

- Charge gas
- Correct operation of the safety devices;
- Power supply
- Power input.
- Electrical and refrigerant connections.
- Condition of the compressor contactor;
- Operating pressure, heating and cooling function
- Correct operation of the compressor heater
- Cleaning of the finned coil
- Cleaning of the fan grills
- Cleaning of the condensate drain

⚠ For units installed near the sea, the maintenance intervals should be halved.

SPECIAL MAINTENANCE

REFRIGERANT GAS CONTENT

The units are charged with gas and tested in the factory, to identify the type of refrigerant see the rating plate on the unit.

In normal conditions, there should be no need for the Technical Service to intervene to check the refrigerant gas.

However, over time, small leaks may develop at the joints leading to loss of refrigerant and emptying of the circuit, causing the unit to function poorly.

In this case, the leaks of refrigerant must be identified and repaired and the refrigerant circuit recharged, in compliance with national legislation in force on substances that are harmful to the ozone layer.

For the i-MED models, use special equipment for the refrigerant collection, so as to protect the environment.

Proceed as follows:

- Empty and dry the entire refrigerant circuit using a vacuum pump connected to the low and high pressure tap until the vacuometer reads about 10 Pa.
  Wait a couple of minutes and check that this value does not rise to more than 50 Pa.
- Connect the refrigerant gas cylinder to the low pressure line.
- Fill with the quantity of refrigerant gas indicated on the unit's rating plate.
- Always check the superheat and subcooling values.
- After a couple of hors of operation, check that the liquid indicator indicates the circuit is dry.

⚠ **The i-MED units must be charged in the liquid phase.**

Operating conditions other than rated conditions may produce considerably different values.

⛔ The refrigerant circuit must not be charged with a refrigerant other than that indicated.

The use of a different refrigerant may cause serious damage to the compressor.

Oxygen, acetylene or other inflammable or poisonous gases **must never be used** in the refrigerant circuit as they may cause explosion or intoxication.

Oils other than those indicated must not be used.

The use of a different oil may cause serious damage to the compressor.

DISPOSAL

INFORMATION ON THE CORRECT DISPOSAL OF THE PRODUCT IN COMPLIANCE WITH EUROPEAN DIRECTIVE 2002/96/EC

At the end of its working life, the product must not be disposed as municipal waste.

It must be collected by specific local waste collection authorities and segregated in the waste collection centre or by the reseller who provides this service.

The separate disposal of an electrical appliance avoids possible negative effects on human health and on the environment due to improper disposal and allows the recovery of materials and consequently significant savings in energy and resources.

To highlight the need to dispose of electrical appliances separately, the product has been labelled with the crossed-out wheeled bin symbol.

CONDENSATE DRAIN

The condensate is removed from the pan located underneath the coil through a hose with drain trap, already fitted in the unit; the end of the hose should be connected to the sewerage system in the building via a rubber or plastic hose with an inside diameter of 20 mm.

During installation, pour water into the condensate collection pan so as to fill the drain trap inside the unit with water.

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