

# **Refrigerator Operation Manual**

i.Series<sup>™</sup> and Horizon Series<sup>™</sup>



Model Group	i.Series	Horizon Series
Blood Bank	iB111 (Version D) iB120, iB125, iB245, iB256 (Version D)	HB111 (Version D) HB120, HB125, HB245, HB256 (Version D)
Laboratory	iLR111 (Version D) iLR120, iLR125, iLR245, iLR256 (Version D)	HLR111 (Version D) HLR120, HLR125, HLR245, HLR256 (Version D)
Pharmacy	iPR111 (Version D) iPR120, iPR125, iPR245, iPR256 (Version D)	HPR111 (Version D) HPR120, HPR125, HPR245, HPR256 (Version D)

HELMER SCIENTIFIC 14400 Bergen Boulevard Noblesville, IN 46060 USA



PH +1.317.773.9073 FAX +1.317.773.9082 USA and Canada 800.743.5637

360126-D/A



# Helmer Document History

Revision	Date	со	Supersession	Revision Description
А	23 JAN 2013	6666	n/a	Initial release (as version D, revision A).

\* Date submitted for Change Order review. Actual release date may vary.

# Helmer Contents

Se	ctio	on I: General Information	4
1	<b>Abo</b> 1.1 1.2 1.3	Put this Manual         Intended Audience.         Model References.         Copyright and Trademark	<b>4</b> . 4 . 4 . 4
2	<b>Safe</b> 2.1 2.2	e <b>ty</b> Labels Avoiding Injury.	<b>4</b> . 4 . 4
3	<b>Gen</b> 3.1 3.2 3.3	eral Recommendations.         Intended Use.         General Use         Initial Loading	<b>5</b> . 5 . 5 . 5
4	<b>Ope</b> 4.1 4.2	Frating Standards         Electrical Specifications         Dimensions         4.2.1         Weight         4.2.2         Size	<b>5</b> . 5 . 6 . 6 . 6
5	Reg	ulatory Compliance	7
6	6.1 6.2 6.3	allation         Location Requirements         6.1.1       Placement         Temperature Probes         Chart Recorder         6.3.1       Install and Change Chart Paper	7 .7 .8 .8 .9
7	Mair	ntenance Schedule	10
Se	ctio	on II: i.Series™ Models	1
8	Ope 8.1 8.2 8.3 8.4 8.5 8.6 8.7 8.8	Initial Start Up . Change Temperature Setpoint Set Alarm Parameters . Normal Operation Active Alarms. Mute and Disable Active Alarms . Light Operation . Access Control (Optional) . 8.8.1 Setup . 8.8.2 Open Refrigerator with Access Control	<b>11</b> 11 11 11 12 12 12 13 13 13 14
9	i.C³®	lcon Reference Guide	14
10	<b>Corr</b> 10.1	Apponents	<b>15</b> 15 16

	10.2	Rear1	6
	10.3	Тор1	7
Se	ctio	n III: Horizon Series™ Models	8
11	Оре	ration	8
	11.1	Initial Start Up1	8
	11.2	Temperature Setpoints	8
		11.2.1 Change Setpoint	8
		11.2.2 Monitor Offset	8
		11.2.3 Control Sensor Offset	8
		11.2.4 Hysteresis	9
	44.0		9
	11.3	Active Alarms	9
	11.4	Mute and Disable Audible Alarms	0
	11.5	Light Operation	0
	11.6	Access Control (Optional)	0
		11.6.1 Setup	0
		11.6.2 Add User Code	0
		11.6.4 Open Defrigerator with Access Control	1
			1
12	Com	1ponents	1
	12.1	Front and Chamber	1
		12.1.1 Access Control Option	2
	12.2	Rear	2
	12.3	Тор	3

### Helmer Section I: General Information

### 1 About this Manual

#### 1.1 Intended Audience

This manual is intended for use by end users of the refrigerator and authorized service technicians.

#### 1.2 Model References

Generic references are used throughout this manual to group models that contain similar features. For example, "125 models" refers to all models of that size (iB125, HB125, iLR125, HLR125, iPR125, HPR125). This manual covers all upright refrigerators, which may be identified singly, by their size, or by their respective "Series."

#### 1.3 Copyright and Trademark

Helmer<sup>®</sup>, i.Series<sup>®</sup>, i.C<sup>3</sup><sub>®</sub>, Horizon Series<sup>™</sup>, and Rel.i<sup>™</sup> are registered trademarks or trademarks of Helmer, Inc. in the United States of America. Copyright © 2013 Helmer, Inc. All other trademarks and registered trademarks are the property of their respective owners.

Helmer, Inc., doing business as (DBA) Helmer Scientific and Helmer.

#### 2 Safety

Includes general safety information for refrigerator operation.

#### 2.1 Labels



Caution: Risk of damage to equipment or danger to operator



hazard

Caution: Hot surface

Caution: Shock/electrical



Earth / ground terminal

Caution: Unlock all casters



Protective earth / ground terminal

#### Avoiding Injury

- Review safety instructions before installing, using, or maintaining the equipment.
- Do not open multiple, loaded drawers at the same time.
- Do not move a unit whose load exceeds 900 lbs / 408 kg (single-door units) or 1350 lbs / 612 kg (doubledoor units).
- Before moving unit, ensure casters are free of debris.
- Never physically restrict any moving component.
- Avoid removing electrical service panels and access panels unless so instructed.
- Use supplied power cords only.

Decontaminate parts prior to sending for service or repair. Contact Helmer or your distributor for decontamination instructions and a Return Authorization Number.

### 3 General Recommendations

#### 3.1 Intended Use

Helmer refrigerators are intended for the storage of blood products and other medical and scientific products.

#### 3.2 General Use

Allow refrigerator to come to room temperature before switching power on.

During initial startup, high temperature alarm may sound while refrigerator reaches operating temperature.



Do not remove the cover from the condensate evaporator tray.

3.3

#### Initial Loading

Allow the refrigerator to reach room temperature before powering on. Allow chamber temperature to stabilize at the setpoint before storing product.

### 4 Operating Standards

These units are designed to operate under the following environmental conditions:

- Indoor use only
- Altitude (maximum): 2000 m
- ► Ambient temperature range: 15 °C to 32 °C
- Relative humidity (maximum for ambient temperature): 80% for temperatures up to 31 °C, decreasing linearly to 50% at 40 °C
- Temperature control range: 2 °C to 10 °C

#### 4.1 Electrical Specifications

Refer to specification label for voltage and power consumption requirements. Voltage tolerance is ±10%. Power consumption is measured in full load Amperes.

Innut Valtaga	Model Variety						
input voitage	111	120	125	245	256		
115 V, 60 Hz	7.0 A	7.5 A	7.5 A	11.5 A	11.5 A		
230 V, 50/60 Hz	3.5 A	4.2 A	4.2 A	6.0 A	6.0 A		

Circuit breakers are used only on 230 V models. The ratings for 111, 120, and 125 models is 6 A. The rating for 105, 245 and 256 models is 7 A (quantity 2).

The terminals on the remote alarm interface have the following maximum load capacity:

0.5 A at 125 V (AC): 1 A at 250 V (DC)

**General Information** 

4.2

### 4.2.1 Weight

NOTE

Size

Dimensions

The weight may vary slightly depending on installed options. Weights provided are for standard configurations as shown.

	Model Variety					
Model Family	111	120/125	245/256			
iB	5 drawers	7 drawers	14 drawers			
iLR	4 shelves	4 shelves	8 shelves			
iPR	1 shelf and 5 roll-out baskets	1 shelf and 6 roll-out baskets	2 shelves and 12 roll-out baskets			

	Model Variety						
Model Family	111	120	125	245	256		
iB	352 lbs	531 lbs	559 lbs	836 lbs	890 lbs		
	160 kg	241 kg	254 kg	380 kg	404 kg		
iLR	322 lbs	473 lbs	484 lbs	702 lbs	738 lbs		
	147 kg	215 kg	220 kg	319 kg	335 kg		
iPR	357 lbs	525 lbs	552 lbs	824 lbs	876 lbs		
	162 kg	239 kg	251 kg	374 kg	398 kg		

NOTE Maximum load per drawer is 100 lbs / 45 kg	
---	--

4.2.2

		i.Series		Horizon Series/Scientific Series			
Model Family	Width	Height	Depth	Width	Height	Depth	
105	24"	34"	28.5"	24"	34"	28.5"	
	610 mm	864 mm	724 mm	610 mm	864 mm	724 mm	
111	24.25"	70.5"	28.25"	24.25"	70.5"	28.25"	
	616 mm	1791 mm	718 mm	616 mm	1791 mm	718 mm	
120	29.5"	79.5"	32.5"	29.5"	78.75"	32.5"	
	750 mm	2020 mm	826 mm	750 mm	2001 mm	826 mm	
125	29.5"	79.5"	38.5"	29.5"	78.75"	38.5"	
	750 mm	2020 mm	978 mm	750 mm	2001 mm	978 mm	
245	59.25"	79.5"	32.5"	59.25"	78.75"	32.5"	
	1505 mm	2020 mm	826 mm	1505 mm	2001 mm	826 mm	
256	59.25"	79.5"	38.5"	59.25"	78.75"	38.5"	
	1505 mm	2020 mm	978 mm	1505 mm	2001 mm	978 mm	

NOTEAdd 1.50" (39 mm) to the width of all refrigerators equipped with the Access<br/>Control option.



#### Regulatory Compliance

This device complies with the requirements of directive 93/42/EEC concerning Medical Devices, as amended by 2007/47/EC.

Sound level is less than 70 dB(A).

EC REP Emergo Europe Molenstraat 15 2513 BH

Molenstraat 15 2513 BH The Hague, Netherlands

### WEEE Compliance

The WEEE (waste electrical and electronic equipment) symbol (right) indicates compliance with European Union Directive WEEE 2002/96/EC and applicable provisions. The directive sets requirements for the labeling and disposal of certain products in affected countries.



When disposing of this product in countries affected by this directive:

- Do not dispose of this product as unsorted municipal waste.
- Collect this product separately.
- ▶ Use the collection and return systems available locally.

For more information on the return, recovery, or recycling of this product, contact your local distributor.

#### 6 Installation

6.1

#### Location Requirements

- ▶ Has a grounded outlet meeting the electrical requirements listed on the product specification label.
- ▶ Is clear of direct sunlight, high temperature sources, and heating and air conditioning vents.
- Minimum 8" (203 mm) above, and minimum 3" (76 mm) behind.
- Meets limits specified for ambient temperature and relative humidity.

#### 6.1.1 Placement



- Do not use the water evaporation tray, located on the rear of the refrigerator, as a handle. The tray may be hot.
  - To prevent tipping, ensure the casters are unlocked, leveling feet (if installed) are lifted, and the doors are closed before moving the refrigerator.
- 1 Ensure all casters are unlocked and doors are closed.
- 2 Roll refrigerator into place and lock casters.
- 3 Ensure refrigerator is level.

NOTE

Helmer recommends the use of leveling feet.

6.2

### **Temperature Probes**

For each probe bottle, use:

Approximately 4 oz (120 ml) of product simulation solution (10:1 ratio of water to glycerin).



#### Chart Recorder



Chart recorder with paper and battery installed.

Label	Description	Function
А	Left and Right Arrow buttons	Adjust settings and stylus position
В	LED	Indicates status of chart recorder in operating mode, or selected temperature range in paper change mode
С	Chart change button	Adjust position of stylus when changing chart paper, or run a test pattern
D	Stylus	Mark temperature line on paper
E	Reset button	Restart chart recorder
F	Backup battery	Provides power during AC power failure. Connect prior to use.

6.3.1

#### Install and Change Chart Paper

- 1 Press and hold **C** button. When stylus begins to move left, release button. The LED flashes to indicate current temperature range.
- 2 When stylus stops moving, remove chart knob then move knob up and away from chart paper.
- 3 Place new chart paper on chart recorder.
- 4 Gently lift stylus and rotate paper so current time line corresponds to time line groove.



5 Hold chart paper and reinstall chart knob.

NOTE

- For accurate temperature reading, ensure that current time is aligned with time line groove when chart knob is tightened.
- Do not overtighten knob.
- 6 Confirm the temperature range is set to the correct value.
- 7 Press and hold **C** button. When the stylus begins to move right, release the button.
- 8 Confirm the stylus is marking the temperature correctly.

1			7	
	a	ſ	٢	
		r		

### Maintenance Schedule

Maintenance tasks should be completed according to the following schedule. Refer to the service manual and the i.C<sup>3</sup> User Guide for more detail on the various tasks.

NOTEThese are recommended minimum requirements. Regulations for your<br/>organization or physical conditions at your organization may require maintenance<br/>items to be performed more frequently, or only by designated service personnel.

Tack		Frequency			
Task	Quarterly	Annually	As Needed		
Test the high and low temperature alarms.	1				
Test the power failure alarm (as required by your organization's protocols).	✓ (i.Series)		<ul> <li>✓ (Horizon Series)</li> </ul>		
Test the door alarm (as required by your organization's protocols).			1		
Check the temperature calibration on the monitor and change it if necessary.	1				
(Models with chart recorders) Check the backup battery for the chart recorder after an extended power failure and change it if necessary, or change the battery if it has been in service for 1 year. Refer to the Temperature Chart Recorder Operation and Service Manual.			1		
Check the level of the solution in the probes bottle. Refill or replace solution if necessary.			1		
Examine the probe bottles and clean or replace if necessary.		1			
Check the chamber lights and replace them if necessary.			1		
Clean the condenser grill.	1				
Clean the door gaskets, interior, and exterior of the refrigerator.			1		
If applicable, test the ground fault circuit interrupter on the internal outlet.			1		

NOTE	Clean the condenser grill on a quarterly basis.
NOTE	<ul> <li>During a power failure, the backup battery provides power to the monitoring system and the power failure alarm. If the backup battery is not functioning, the power failure alarm will not be activated.</li> <li>If the backup battery does not provide power to the monitoring system during the power failure alarm test, replace the battery.</li> <li>i.Series: If rechargeable battery has been in service for 2 years, replace</li> </ul>
	<ul> <li>battery.</li> <li>Horizon Series: If battery has been in service for 1 year, replace battery.</li> </ul>

# Helmer Section II: i.Series™ Models

### 8 Operation

8.1

#### Initial Start Up

- **1** Plug the power cord into a grounded outlet that meets the electrical requirements on the product specification label.
- 2 Switch AC ON/OFF switch ON.
- 3 Switch backup battery switch ON.

NOTE	The i.C <sup>3</sup> monitoring and control system will take approximately 2 minutes to boot up.
------	--

4 Select language.

9 Helmer	Language	
Language	Ingish	
		Touch HOME to Continue

**NOTE** Active alarms are displayed on the Home screen. If an alarm condition other than High Temperature occurs, refer to the service manual for troubleshooting.



5 If an alarm sounds, temporarily mute the alarm by touching the **Mute** button.

8.3

### Change Temperature Setpoint



Touch + or – on spin box to change value.

NOTE

Default setpoint is 4.0 °C

#### Set Alarm Parameters



Control the conditions and timing of alarm condition indicators displayed on the i.C<sup>3</sup> Home screen. Touch + or – on spin box to set each parameter.

### + Helmer

8.4

### **Normal Operation**

The i.C<sup>3</sup> Home screen displays temperature and alarm information, and provides icons for reaching other functions of the i.C<sup>3</sup>.





Home screensaver (touch to return to Home screen)

**Active Alarms** 





Home with no alarms.

Home with active alarm.

Alarm	Description		
High Temperature	Chamber temperature reading is above high temperature alarm setpoint		
Low Temperature	Chamber temperature reading is below low temperature alarm setpoint		
Low Battery	Rechargeable battery voltage is low		
Power Failure	Power to unit has been disrupted		
Probe Failure	Probe not functioning properly		
Door Open	Door is open beyond user-specified duration		
Compressor Temperature	Compressor temperature reading is above high temperature alarm setpoint		
Communication Failure Messages 1, 2, 3	<ol> <li>Communication lost between i.C<sup>3</sup> display board and control board</li> <li>Communication lost between i.C<sup>3</sup> display board and internal system memory</li> <li>Corrupt database</li> </ol>		

#### Mute and Disable Active Alarms

Audible alarms may be muted by touching the **Mute** button to set delay.



Unmuted Muted

8.5

8.7

Light Operation



### 8.8 Access Control (Optional)

Setup

Allows user-specific secure access to the refrigerator.

8.8.1





Configure and manage use-specific accounts to allow controlled access to the refrigerator.

- ► Enter the supervisor PIN to set up Access Control
- ► Initial factory supervisor PIN = 5625

**NOTE** The supervisor PIN can not be deleted, and should be changed to prevent unauthorized user ID setup. The supervisor PIN does not allow access to the unit. At least 1 user ID must be set up to gain access to the unit.



8.8.2

Open Refrigerator with Access Control



Enter a valid PIN using the keypad.

### i.C<sup>3</sup><sup>®</sup> Icon Reference Guide

	Home		Mute	<b>P</b>	Icon Transfer
	Event Log		Download	¢	Display Brightness
	Settings		Upload		Scroll Arrows
().C <sup>3</sup> APPS	i.C <sup>3</sup> Applications		Light On/Off		Access Control
+	Back Arrow		Temperature Graph		Access Control Log
$\bigtriangleup$	Alarm Conditions		Information Log	HELMER	Contact Helmer
	Alarm Test	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	Compressor Log		Battery Power

### 10 Components

10.1 Front and Chamber



Chamber and front features (iLR120 model shown).

Label	Description	
А	Door lock	
В	i.C <sup>3</sup> control	
С	USB port	
D	Upper probe bottle	
E	Unit cooler with fan guard	
F	Shelf	
G	Lower probe bottle (excluding 111 models)	
Н	Caster	
I	Standard for adjusting storage components	
J	Drawer/basket slide	
Not shown	Chart recorder (standard on blood bank models, optional on laboratory and pharmacy models)	

### Access Control Option

Rear



Access Control lock cartridge (iB120 model shown).

Label	Description
А	Access Control cartridge assembly (includes manual override key)



Rear features (iB111 model shown).

Label	Description
А	Condenser grill
В	Drain line
С	Product specification label
D	Power cord
Е	Condensate evaporator
F	Water evaporation tray
G	Remote alarm interface
Н	RJ-45 Ethernet port
Ι	USB port
J	RS-232 COM port (optional)
K	Backup battery switch
L	Main power switch
М	Circuit breakers (230 V models)

10.3

### Тор



Top features (i.Series model shown).

Label	Description
А	Condenser
В	Compressor
С	Monitor backup battery
D	Access port (number and location vary by model)

# Helmer Section III: Horizon Series<sup>™</sup> Models

11	Operation					
11.1	<ol> <li>Initial Start Up</li> <li>Plug the power cord into a grounded outlet that meets the electrical requirements on the product specification label.</li> <li>Switch AC ON/OFF switch ON.</li> <li>Reverse 9 V backup battery and connect it.</li> </ol>					
	NOTE	If an alarm condition other than High Temperature occurs, refer to the service manual for troubleshooting.				
	4 Press Down A	Press Down Arrow (Mute) if high temperature alarm sounds.				
11.2	Temperature Setpoints					
11.2.1	Change Setpoint					
	NOTE	Default setpoint is 4.0 °C				
	<ol> <li>On the monitoring system, press and release SEL to change to Control mode. CONTROL lamp will illuminate.</li> <li>Press and hold SET to display the reference temperature.</li> <li>Hold SET and press Up Arrow and Down Arrow as necessary to set the value.</li> <li>Release all buttons; the setpoint is changed.</li> <li>Press and release SEL to return to Monitor mode. MONITOR lamp will illuminate.</li> </ol>					
		<ul> <li>Target temperature is 4.0 °C</li> <li>Setpoint adjustment value is -0.5 °C.</li> </ul>				
11.2.2	<ul> <li>Monitor Offset</li> <li>Adjust if temperature displayed on the monitor does not match measured chamber temperature.</li> <li>Value is factory-set to match an independent thermometer.</li> <li>Value can be changed from -10.0 °C to +10.0 °C.</li> <li>Refer to the service manual for instructions in changing the Monitor Offset.</li> </ul>					
11.2.3	<ul> <li>Control Sensor C</li> <li>Controls cham</li> <li>Factory-set to</li> <li>Varies for each</li> </ul>	offset aber temperature. match an independent thermometer. n refrigerator.				
	NOTE	Control Sensor Offset is factory-preset and should not be changed unless directed by Helmer Technical Service.				

#### 11.2.4

- ► Default setpoint for HB (blood bank) models is 2.0 °C.
- ▶ Default setpoint for HLR111 and HPR111 (laboratory and pharmacy) models is 0.8 °C.
- ▶ Default setpoint for all other Horizon HLR and HPR (laboratory and pharmacy) models is 2.0 °C.
- Allowable temperature variance on each side of the refrigerator setpoint.

**NOTE** Hysteresis is factory-preset and should not be changed.

#### 11.2.5 Change a Temperature Alarm Setpoint

**Hysteresis** 

0

	Flashing Lamp	Selected Setting
H.1	HIGH TEMP and MONITOR	High Temp alarm setpoint
-	LOW TEMP and MONITOR	Low Temp alarm setpoint
	MONITOR only	Monitor Offset
-	CONTROL only	Control Sensor Offset
	CONTROL only	Control Hysteresis

- 1 Hold **Up Arrow** and **Down Arrow** for 3 seconds. MONITOR lamp will flash to indicate entry into program mode.
- 2 Press SEL until desired setting appears.

- 3 Hold SET, then press Up Arrow or Down Arrow to change the setpoint.
- 4 Release SET button.
- **5** To change another setting, repeat steps 2-4.
- 6 Hold **Up Arrow** and **Down Arrow** for 3 seconds. MONITOR lamp stops flashing to indicate exit from program mode. New settings are saved.

#### 11.3 Active Alarms

The controller displays temperature and alarm information.



DOOR ALARM lamp light	Door is open*
HIGH TEMP lamp flashes	Temperature reaches high temperature set point
LOW TEMP lamp flashes	Temperature reaches low temperature set point
"PoFF" appears on display	AC power failure
"Prob" appears on display	Probe circuit is open

\* Audible alarm will sound after door is open for 3 minutes.

NOTE
 The control lamp flashes when the Control Sensor Offset setting is selected.

 Press and release the SEL button again to select Control Hysteresis. The control lamp will continue to flash.

11.4

#### Mute and Disable Audible Alarms

Muting audible alarms does not disable alarm lamps or signals sent through the remote alarm interface.



To disable all audible alarms, insert the key in the Alarm Disable switch and turn.

#### 11.5 Light Operation

The light switch is located on the monitoring and control panel.



#### 11.6 Access Control (Optional)

Allows user-specific secure access to the refrigerator.

#### 11.6.1 Setup

The Access Control keypad was programmed at the factory with a master code (0000). The master code is used to program the keypad and enter user codes. The master code also releases the door lock.

**NOTE** The master code can not be deleted, and should be changed to prevent unauthorized user code setup.

Enter unique user codes for up to 100 users. Each user code is stored with a specific record location number. Keep a log of the location numbers and user codes with users' names.

#### 11.6.2 Add User Code

- Enter the master code
- Press 1 to initiate user code programming function
- Enter the location number (00 99)
- Enter the user code (4 9 digit number)
- Press \* to save changes and return to normal operation

### 11.6.3 Delete User Code

- Enter the master code
- Press 1 to initiate user code programming function
- ► Enter the location number (00 99)
- Press \* to save changes

11.6.4

Open Refrigerator with Access Control



- Enter the user code
- Press #

### 12 Components

### 12.1 Front and Chamber



Chamber and front refrigerator features (HB120 model shown).

Label	Description
А	Horizon temperature monitor and control
В	Chart recorder (standard on blood bank models, optional on laboratory and pharmacy models)
С	Door lock
D	Unit cooler (evaporator) with fan guard
E	Upper probe bottle
F	Drawer
G	Caster
Н	Standard for adjusting storage components
I	Drawer/basket slide

### 12.1.1

### Access Control Option

Rear



Access Control keypad and lock cartridge (HB120 model shown).

Label	Description
A	Access Control keypad (included with Access Control option)
В	Access Control cartridge assembly (includes manual override key)

12.2

Α—			G
B — C — D — F —		NO	
	-		

Rear features (HB111 model shown).

Label	Description
А	Condenser grill
В	Drain line
С	Product specification label
D	Power cord
E	Condensate evaporator
F	Water evaporation tray
G	Remote alarm interface
Н	Main power switch
I	Circuit breakers (230 V models)

12.3

### Тор



Top features (Horizon Series model shown).

Label	Description
А	Condenser
В	Compressor
С	Backup battery (9 V lithium, non-rechargeable)
D	Access port (number and location vary by model)

### END OF MANUAL

HELMER SCIENTIFIC 14400 Bergen Boulevard Noblesville, IN 46060 USA

PH +1.317.773.9073 FAX +1.317.773.9082 www.helmerinc.com

