

HONDA Service Bulletin



Applies To: 1988-00 Civic - ALL May 23, 2000

Clunk or Squeak From Rear Suspension

(Supersedes 00-006, Clunk From Rear Suspension, dated March 28, 2000, was mislabled under Body)

SYMPTOM

A clunk or squeak from the rear suspension when going over rough or bumpy roads.

PROBABLE CAUSE

Broken rear trailing arm bushing(s).

CORRECTIVE ACTION

Replace the rear trailing arm bushing(s).

PARTS INFORMATION

Rear Trailing Arm Bushing: P/N 52385-SR3-000, H/C 4098299

TOOL INFORMATION

Hub Driver:

T/N 07965-6920201, H/C 2294254

Hub Base:

T/N 07GAF-SE00401, H/C 2257061

WARRANTY CLAIM INFORMATION

In warranty: The normal warranty applies.

OP#	Description	FRT	Template ID
419104	Replace right bushing	0.9	00-006A
419103	Replace left bushing	0.9	00-006B
419102	Replace both bushings	1.8	00-006C

Failed Part: P/N 52385-SR3-000

H/C 4098299

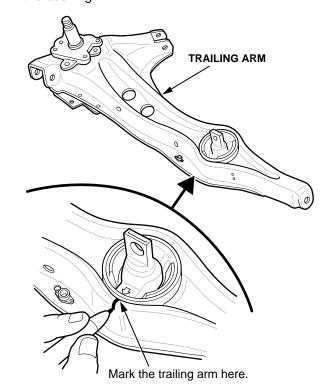
Defect Code: 042 Contention Code: B07

Skill Level: Repair Technician

Out of warranty: Any repair performed after warranty expiration may be eligible for goodwill consideration by the District Service Manager or your Zone Office. You must request consideration, and get a decision, before starting work.

REPAIR PROCEDURE

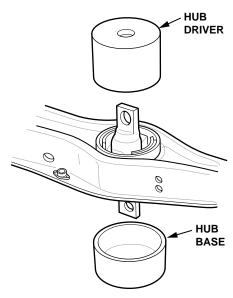
- 1. Remove the rear trailing arm. Refer to section 18 of the appropriate service manual.
- Mark the trailing arm at the arrow on the bottom of the bushing.



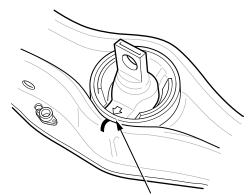
1 of 2



3. Place the arm on a hydraulic press, supported by the hub base, with the spindle facing up.

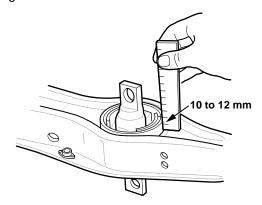


- 4. With the hub driver, press the old bushing out of the trailing arm.
- 5. Align the arrow on the new bushing with the mark you made on the trailing arm.



Align the arrow on the new bushing with the mark on the trailing arm.

6. Press the new bushing into the trailing arm until its edge is 10 to 12 mm above the surface of the arm.



- 7. Reinstall the trailing arm.
- 8. Bleed the brake system. Refer to section 19 of the service manual.
- 9. Check the wheel alignment, and adjust it if necessary. Refer to section 18 of the service manual.

2 of 2 00-006