Http://www.mideaaircon.com

Service manual

Room airconditioner

Split Wall-Mounted Type

Applied to:

MSX-07HRN1-QC2
MSX-09HRN1-QC2
MSX-12HRN1-QC2
MSX-18HRN1-QC0

NOTE:

Before servicing the unit, please read this at first.
Always contact with your service center if meet problem.

Content

1. Precaution

1.1 Safety Precaution

- To prevent injury to the user or other people and property damage, the following instructions must be followed.
- Incorrect operation due to ignoring instruction will cause harm or damage.
- Before service unit, be sure to read this service manual at first.

1.2 Warning

➢ Installation

- Do not use a defective or underrated circuit breaker. Use this appliance on a dedicated circuit.
  There is risk of fire or electric shock.
- For electrical work, contact the dealer, seller, a qualified electrician, or an Authorized service center.
  Do not disassemble or repair the product, there is risk of fire or electric shock.
- Always ground the product.
  There is risk of fire or electric shock.
- Install the panel and the cover of control box securely.
  There is risk of fire of electric shock.
- Always install a dedicated circuit and breaker.
  Improper wiring or installation may cause fore or electric shock.
- Use the correctly rated breaker of fuse.
  There is risk of fire or electric shock.
- Do not modify or extend the power cable.
  There is risk of fire or electric shock.
- Do not install, remove, or reinstall the unit by yourself (customer).
  There is risk of fire, electric shock, explosion, or injury.
- Be caution when unpacking and installing the product.
  Sharp edges could cause injury, be especially careful of the case edges and the fins on the condenser and evaporator.
- For installation, always contact the dealer or an Authorized service center.
  There is risk of fire, electric shock, explosion, or injury.
- Do not install the product on a defective installation stand.
  It may cause injury, accident, or damage to the product.
- Be sure the installation area does not deteriorate with age.
  If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.
- Do not let the air conditioner run for a long time when the humidity is very high and a door or a windows is left open.
  Moisture may condense and wet or damage furniture.
- Take care to ensure that power cable could not be pulled out or damaged during operation.
  There is risk of fire or electric shock.
- Do not place anything on the power cable.
  There is risk of fire or electric shock.
- Do not plug or unplug the power supply plug during operation.
  There is risk of fire or electric shock.
- Do not touch (operation) the product with wet hands.
  There is risk of fire or electric shock.
- Do not place a heater or other appliance near the power cable.
  There is risk of fire and electric shock.
- Do not allow water to run into electric parts.
  It may cause fire, failure of the product, or electric shock.
- Do not store or use flammable gas or combustible near the product.
  There is risk of fire or failure of product.
- Do not use the product in a tightly closed space for a long time.
  Oxygen deficiency could occur.
- When flammable gas leaks, turn off the gas and open a window for ventilation before turn the product on.
  Do not use the telephone or turn switches on or off.
  There is risk of explosion or fire.
- If strange sounds, or small or smoke comes from product. Turn the breaker off or disconnect the power supply cable.
  There is risk of electric shock or fire.
- Stop operation and close the window in storm or hurricane. If possible, remove the product from the window before the hurricane arrives.
  There is risk of property damage, failure of product, or electric shock.
- Do not open the inlet grill of the product during operation. (Do not touch the electrostatic filter, if

the unit is so equipped.)
There is risk of physical injury, electric shock, or product failure.

- When the product is soaked (flooded or submerged), contact an Authorized service center.
  There is risk of fire or electric shock.
- Be caution that water could not enter the product.
  There is risk of fire, electric shock, or product damage.
- Ventilate the product from time to time when operating it together with a stove, etc.
  There is risk of fire or electric shock.
- Turn the main power off when cleaning or maintaining the product.
  There is risk of electric shock.
- When the product is not be used for a long time, disconnect the power supply plug or turn off the breaker.
  There is risk of product damage or failure, or unintended operation.
- Take care to ensure that nobody could step on or fall onto the outdoor unit.
  This could result in personal injury and product damage.

➢ CAUTION

- Always check for gas (refrigerant) leakage after installation or repair of product.
  Low refrigerant levels may cause failure of product.
- Install the drain hose to ensure that water is drained away properly.
  A bad connection may cause water leakage.
- Keep level even when installing the product.
  To avoid vibration of water leakage.
- Do not install the product where the noise or hot air from the outdoor unit could damage the neighborhoods.
  It may cause a problem for your neighbors.
- Use two or more people to lift and transport the product.
  Avoid personal injury.
- Do not install the product where it will be exposed to sea wind (salt spray) directly.
  It may cause corrosion on the product. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.

➢ Operational

- Do not expose the skin directly to cool air for long periods of time. (Do not sit in the draft).
  This could harm to your health.
- Do not use the product for special purposes, such as preserving foods, works of art, etc. It is a consumer air conditioner, not a precision refrigerant system.
  There is risk of damage or loss of property.
- Do not block the inlet or outlet of air flow.
  It may cause product failure.
- Use a soft cloth to clean. Do not use harsh detergents, solvents, etc.
  There is risk of fire, electric shock, or damage to the plastic parts of the product.
- Do not touch the metal parts of the product when removing the air filter. They are very sharp.
  There is risk of personal injury.
- Do not step on pr put anything on the product. (outdoor units)
  There is risk of personal injury and failure of product.
- Always insert the filter securely. Clean the filter every two weeks or more often if necessary.
  A dirty filter reduces the efficiency of the air conditioner and could cause product malfunction or damage.
- Do not insert hands or other object through air inlet or outlet while the product is operated.
  There are sharp and moving parts that could cause personal injury.
- Do not drink the water drained from the product.
  It is not sanitary could cause serious health issues.
- Use a firm stool or ladder when cleaning or maintaining the product.
  Be careful and avoid personal injury.
- Replace the all batteries in the remote control with new ones of the same type. Do not mix old and mew batteries or different types of batteries.
  There is risk of fire or explosion.
- Do not recharge or disassemble the batteries. Do not dispose of batteries in a fire.
  They may burn of explode.
- If the liquid from the batteries gets onto your skin or clothes, wash it well with clean water. Do not use the remote of the batteries have leaked.
  The chemical in batteries could cause burns or other health hazards.

2. Function

Indoor unit

- **Operation ON/OFF by remote controller**
- **Sensing by room temperature**
  - Room temperature sensor.
  - Pipe temperature sensor.
- **Room temperature control**
  - Maintain the room temperature in accordance with the setting temperature.
- **Starting temperature control**
  - Indoor fan is delayed for 5 sec at the starting.
- **Time Delay Safety control**
  - Restarting is for approx. 3 minutes..
- **Indoor fan speed control**
  - high, med, low, breeze.
- **Operation indication display (LCD)**
- **Two-direction air vane**
  - The unit will decide the louver direction according to operation mode.
- **Sleep mode auto control**
  - The fan is turn to low speed (cooling/heating).
  - The unit will be turn off at the seventh hour.
- **Independent dehumidification**
  - The function is usually used in rainy days in springtime or damp areas.
- **Self-diag. function**
  - The function will be operate in any operation mode.
- **Air flow Direction control**
  - The louver can be set at the desired position or swing up and down automatically
- **Auto mode**
  - The unit can be change by the room temperature.
- **Plasma (Optional)**
- **Follow Me**
- **Self-Clean**
- **Ionizer (Optional)**
- **Turbo mode**
- **Anti-cold function**
  - Prevent the cold wind at the beginning of unit start.
- **Defrost mode**
- **Auto-restart function**
- **Flexible wiring connection**
- **Easy clean panel**

Outdoor unit

Power relay control

The unit has 3 mins delay between continuously ON/OFF operations.

Low noise air flow system

Bird tail propeller fan makes the outdoor unit run more quietly.

Hydrophilic aluminum fin

The hydrophilic fin can improve the heating efficiency at operation mode.

4 way valve control

It is only operated in the heating operation mode except defrosting operation.

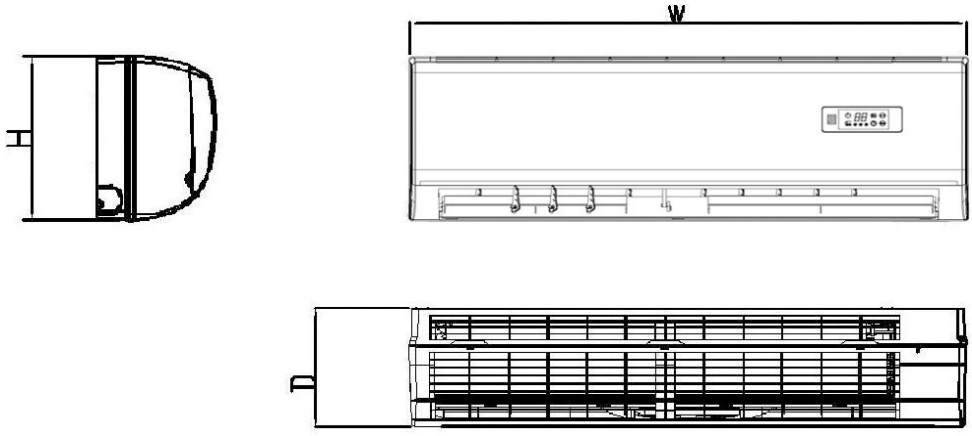
Discharge pipe temperature protect

Anti-rust cabinet

Valve protection cover

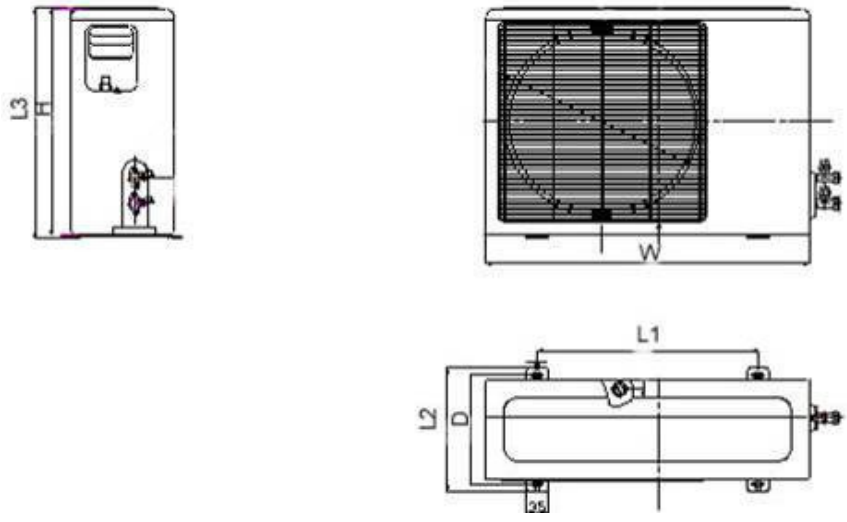
3. Dimension

3.1 Indoor unit



Dimension / Mode	W	H	D
7K	710	250	194
9K	710	250	194
12K	790	265	198
18K	850	305	225

3.2 Outdoor unit



Dimension / Mode	W	H	D	L1	L2	L3
7K	700	535	235	458	280	540
9K	700	535	235	458	280	540
12K	780	540	250	548	266	560
18K	845	695	335	560	360	560

Specification：

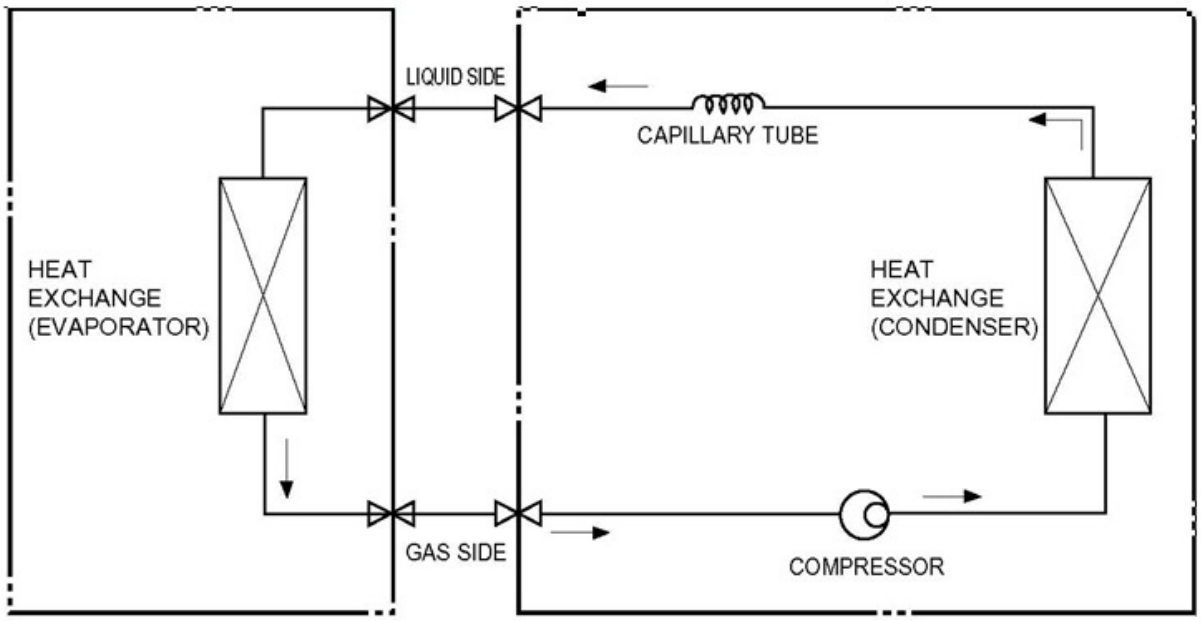
Model			MSX-07HRN1-QC2	MSX-09HRN1-QC2	MSX-12HRN1-QC2	MSX-18HRN1-QC0
Outdoor Model			MOA-07HN1-QC2	MOA-09HN1-QC2	MOB-12HN1-QC2	MOF1-18HN1-QC0
Power supply		Ph-V-Hz	220-240V~,50HZ	220-240V~,50HZ	220-240V~,50HZ	220-240V~,50HZ
Cooling	Capacity	W	7000	9000	12000	17000
	Input	W	640	820	1090	1660
	Rated current	A	2.9	3.7	5.0	7.5
	EER	W/W	10.9,3.21	11,3.22	11,3.22	10.2,3.01
Heating	Capacity	W	7500	9500	12500	18000
	Input	W	640	815	1075	1630
	Rated current	A	2.9	3.6	4.8	7.3
	COP	W/W	3.43	3.42	3.41	3.24
Max. input consumption		W	900	1200	1500	2300
Max. Current		A	5.0	6.5	7.0	11.5
Starting current		A	16	23	31	34.5
Compressor	Model		PA82X1C-4DZDE	PA103X1C-4DZDE	PA140X2C-4FT	PA200X2CS-4KU1
	Type		Rotary	Rotary	Rotary	Rotary
	Brand		TOSHIBA	TOSHIBA	TOSHIBA	TOSHIBA
	Capacity	W	1920/1950	2480/2495	3390/3410	4920/4960
	Input	W	660/680	840/865	1150/1185	1670/1720
	Rated current(RLA)	A	3.04/2.85	3.88/3.75	5.30/5.15	7.6/7.2
	Locked rotor Amp(LRA)	A	15	21.7	29.9	33
	Thermal protector		B135-135-241E / MRA13408-9087	B160-135-241E	UP3RE0591-T56	UP3QE0391-T39
	Capacitor	uF	25UF/440-450V	25UF/440-450V	35UF/440-450V	45
	Refrigerant oil	ml	ESTER OIL VG74 350ml	ESTER OIL VG74 350ml	ESTER OIL VG74 480ml	ESTER OIL VG74 750ml
Indoor fan motor	Model		RPG13H	RPG13H	RPG20D	RPG28G
	Brand		Welling	Welling	Welling	Welling
	Input	W	33	33	38	54
	Capacitor	uF	1.2UF/450VAC	1.2UF/450VAC	1.5UF/450V	1.5UF/450V
	Cooling Speed(turbo/hi/mi/lo)	r/min	1150/1080/950/820	1300/1200/1100/850	1270/1220/1050/950	1200/1180/1080/900
	Heating Speed(hi/mi/lo)	r/min	1100/980/820	1250/1100/880	1220/1050/950	1180/1080/900
Indoor air flow (Turbo/Hi/Mi/Lo)		m3/h	440/380/320	480/440/320	650/570/490	860/770/700
Indoor noise level (Hi/Mi/Lo)		dB(A)	36/32/28	39/37/29	41/36/34	45/42/39
Outdoor fan motor	Model		YDK24-6T	YDK24-6T	YDK24-6F	YDK53-6
	Brand		Welling	Welling	Welling	Welling
	Input	W	62	62	56	95
	Capacitor	uF	3uF/450V	3uF/450V	2.5uF/450V	2.5uF/450V
	Speed	r/min	815	815	800	640
Outdoor air flow		m3/h	1500	1500	1800	1800
Outdoor noise level		dB(A)	52	52	53	55
Refrigerant type		g	R410A/750	R410A/860	R410A/1080	R410A/1350g
Design pressure		MPa	4.2	4.2	4.2	4.2
Refrigerant piping	Liquid side/ Gas side	mm(inch)	Φ6.35/Φ9.53	Φ6.37/Φ9.53	Φ6.35/Φ12.7	Φ6.35/Φ12.7
	Max. refrigerant pipe length	m	20	20	20	25
	Max. difference in level	m	8	8	8	10
Plug type			16A	16A	16A	No
Operation temp		℃	17-30	17-30	17-30	17-30
Ambient temp		℃	-7-45	-7-45	-7-45	-7-45
Application area		m2	10~14	14~21	18~26	28-40

Note:

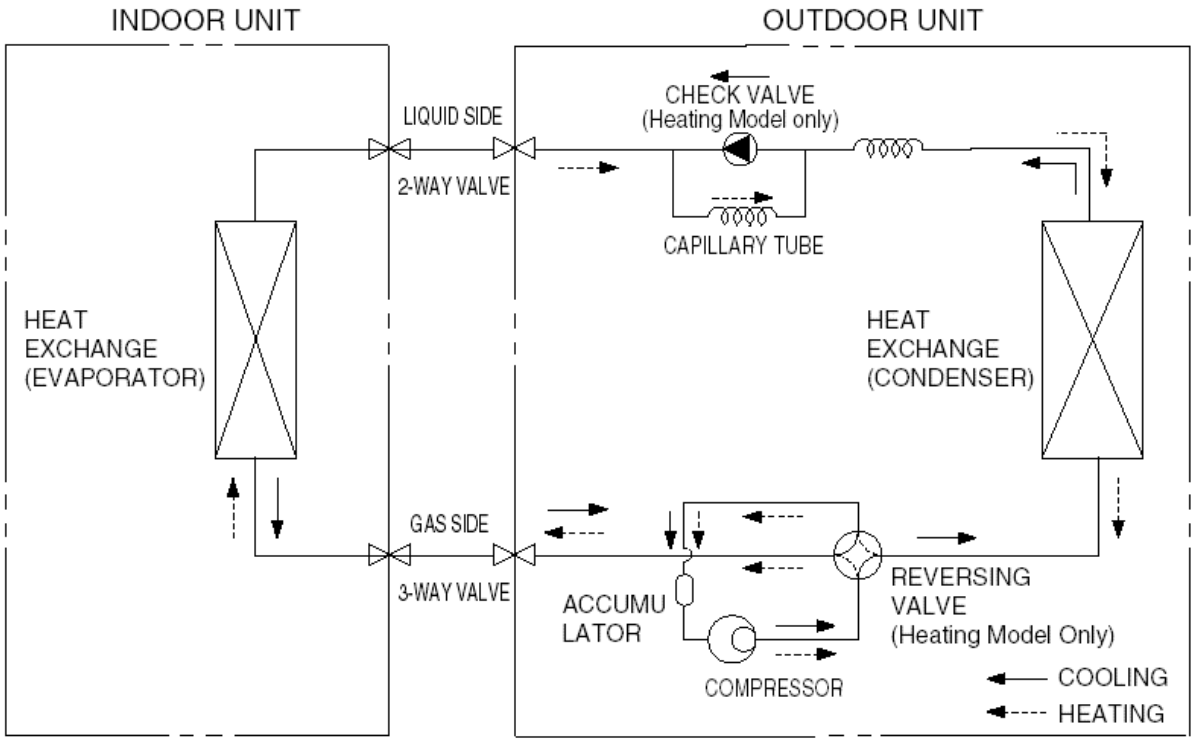
- The noise date is base on hemi-anechoic chamber during actual operation, these values are normally somewhat different as a result of ambient condition.
- The above design and specifications are subject to change without prior notice for product improvement.

4. Refrigerant cycle diagram

- **Cooling only**



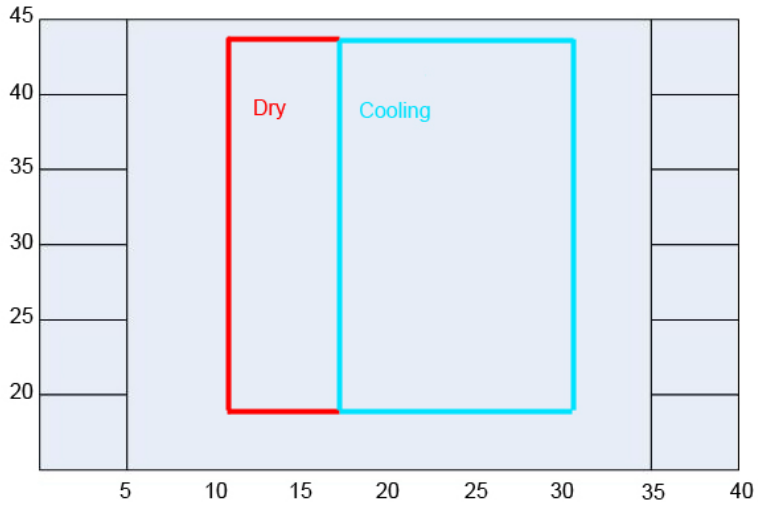
- **Heat pump mode**



5. Operation limits

5.1 Cooling operation

Outdoor unit air temp.℃ DB

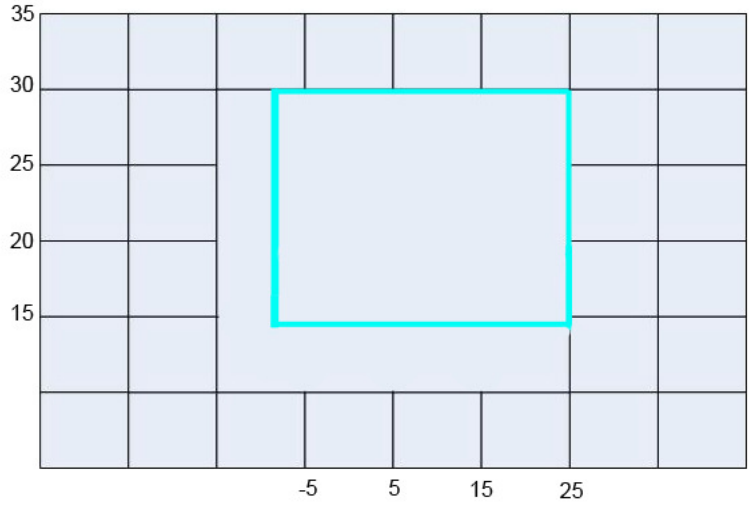


Indoor air temp. ℃ DB

Note: The chart is the result from the continuous operation under constant air temperature conditions. However, excludes the initial pull-down stage.

5.2 Heating operation

Indoor air temp. ℃ DB



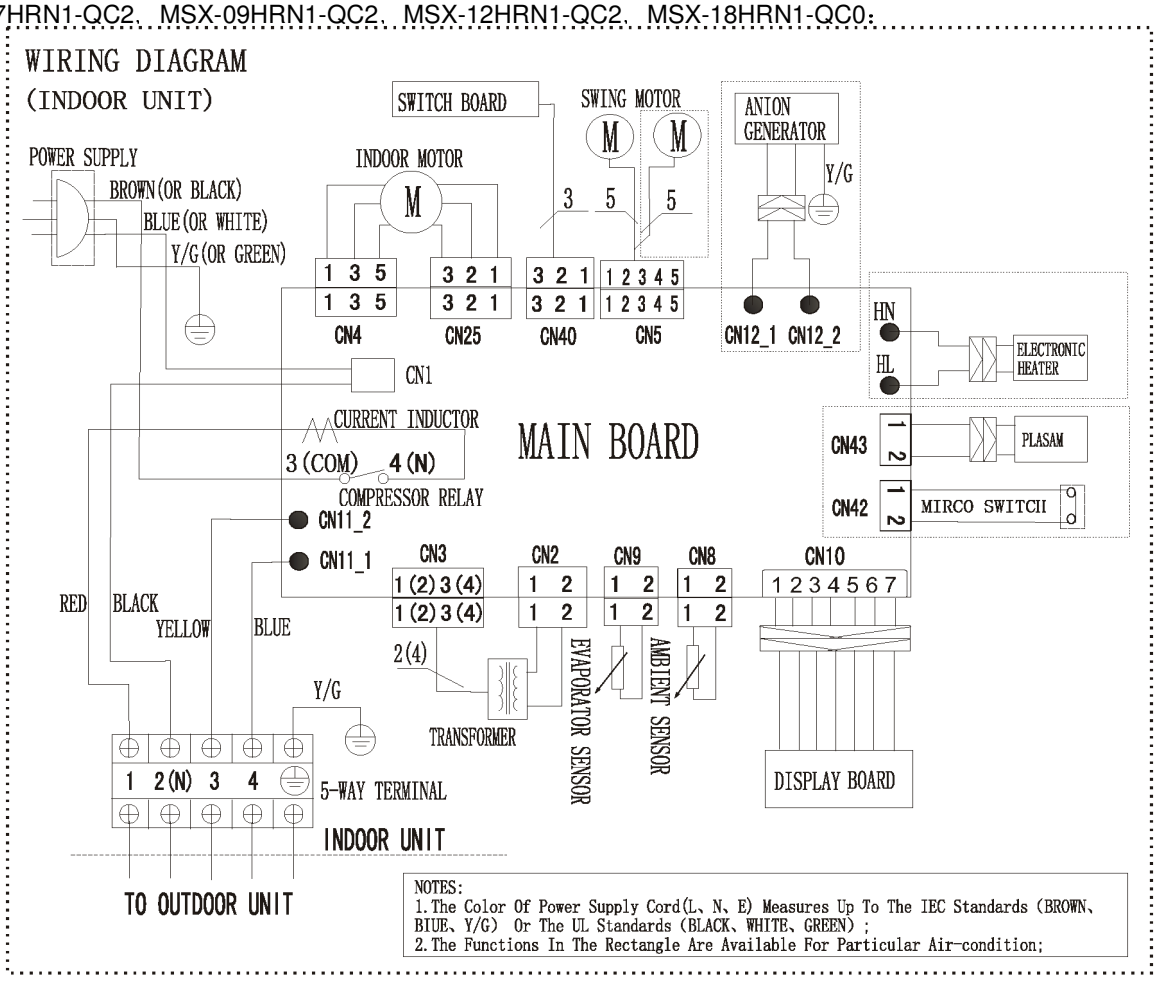
Outdoor unit air temp.℃ DB

Note: The chart is the result from the continuous operation under constant air temperature conditions. However, excludes the initial pull-down stage.

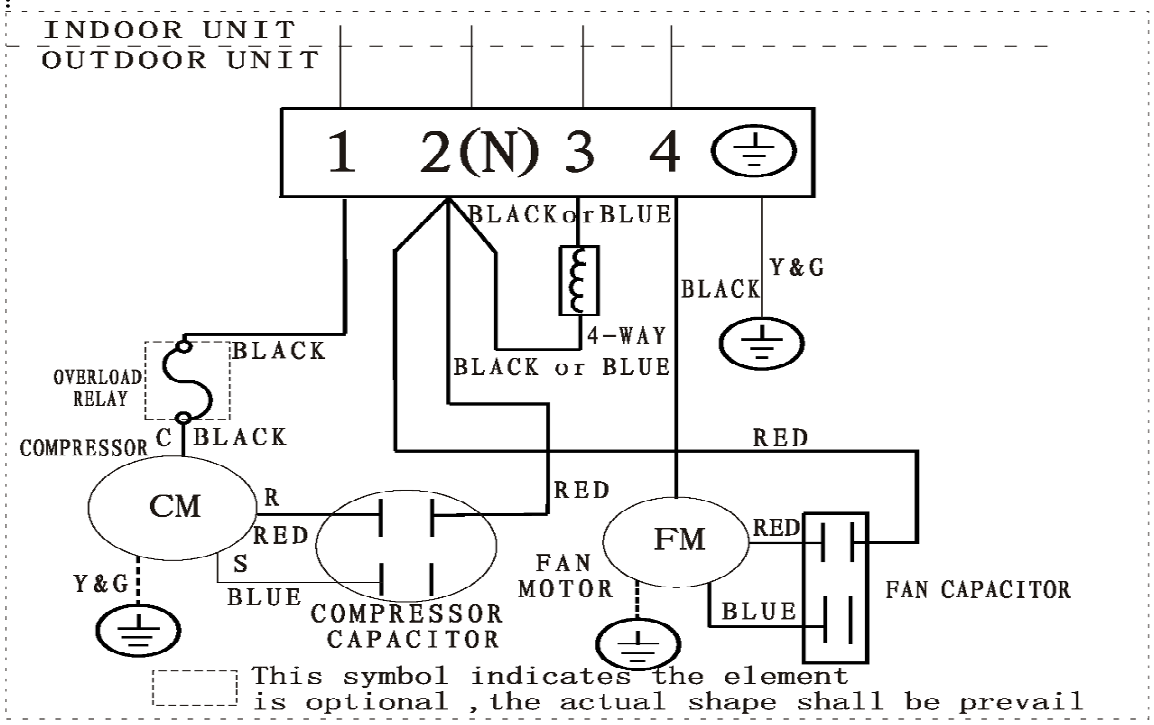
6. Wiring diagram

MSX-07HRN1-QC2、MSX-09HRN1-QC2、MSX-12HRN1-QC2、MSX-18HRN1-QC0：

Indoor：



Outdoor：



7. Installation details

7.1 Wrench torque sheet for installation

Outside diameter		Torque
mm	inch	Kg.m
ϕ 6.35	1/4	1.8
ϕ 9.52	3/8	4.2
ϕ 12.7	1/2	5.5

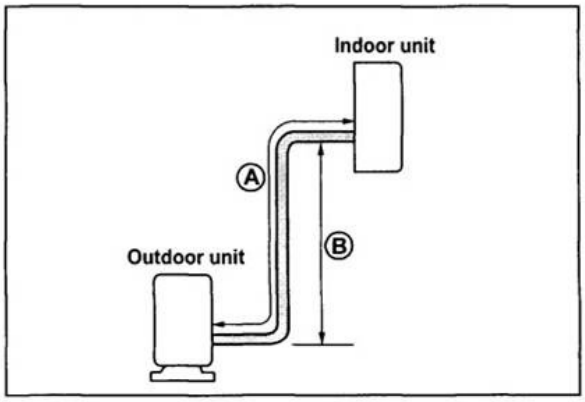
7.2 Connecting the cables

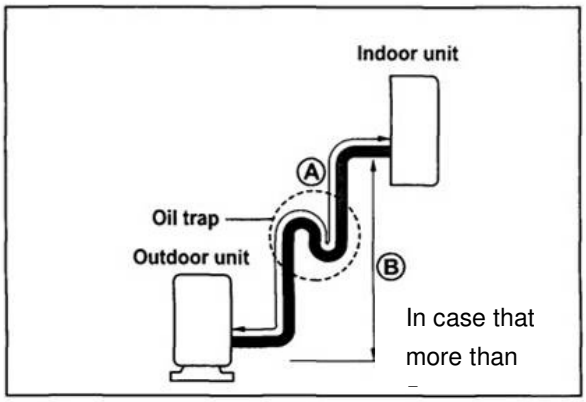
The power cord of connect should be selected according to the following specifications sheet.

	Grade			
Unit	7K	9K	12K	18K
mm^2	1.0	1.0	1.5	2.5

7.3 Pipe length and the elevation

Capacity Btu/h	Pipe size		Standard length (m)	Max. Elevation B (m)	Max. Pipe length A (m)	Additional refrigerant (g/m)
	GAS	LIQUID				
07k~09K	3/8" (ϕ 9.52)	1/4" (ϕ 6.35)	5	8	20	30
12K	1/2" (ϕ 12.7)	1/4" (ϕ 6.35)	5	8	20	30
18K	1/2" (ϕ 12.7)	1/4" (ϕ 6.35)	5	10	25	30





Caution:

Capacity is base on standard length and maximum allowance length is base of reliability.

Oil trap should be install per 5-7 meters.

7.4 Air purging of the piping and indoor unit

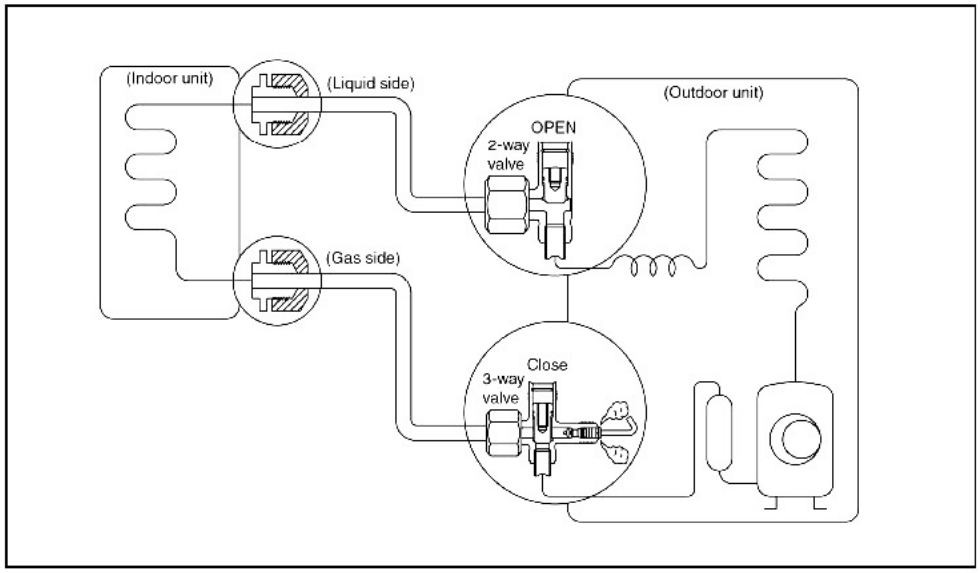
Required tools:

Hexagonal wrench; adjustable wrench; torque wrenches, wrench to hold the joints and gas leak detector.

Note:

The air in the indoor unit and in the piping must be purged. If air remains in the refrigeration piping, it will affect the compressor, reduce the cooling capacity, and could lead to a malfunction of unit.

Be sure, using a torque wrench to tighten the service port cap (after using the service port), so that it prevents the gas leakage from the refrigeration cycle.



Procedure

Recheck the piping connections.

Open the valve stem of the 2-way valve counterclockwise approximately 90', wait 10 seconds, and then set it to closed position.

Be sure to use a hexagonal wrench to operate the valve stem

Check for gas leakage.

Check the flare connection for gas leakage

Purge the air from the system.

Set the 2-way valve to the open position and remove the cap from the 3-way valve's service port.

Using the hexagonal wrench to press the valve core pin, discharge for three seconds and then wait for one minute.

Use torque wrench to tighten the service port cap to a torque of 1.8 kg.m. (18n.m)

Set the 3-way valve to the opened position.

Mounted the valve stem nuts to the 2-way and 3-way valves.

Check for gas leakage.

At this time, especially check for gas leakage from the 2-way and 3-way stem nuts, and from the service port.

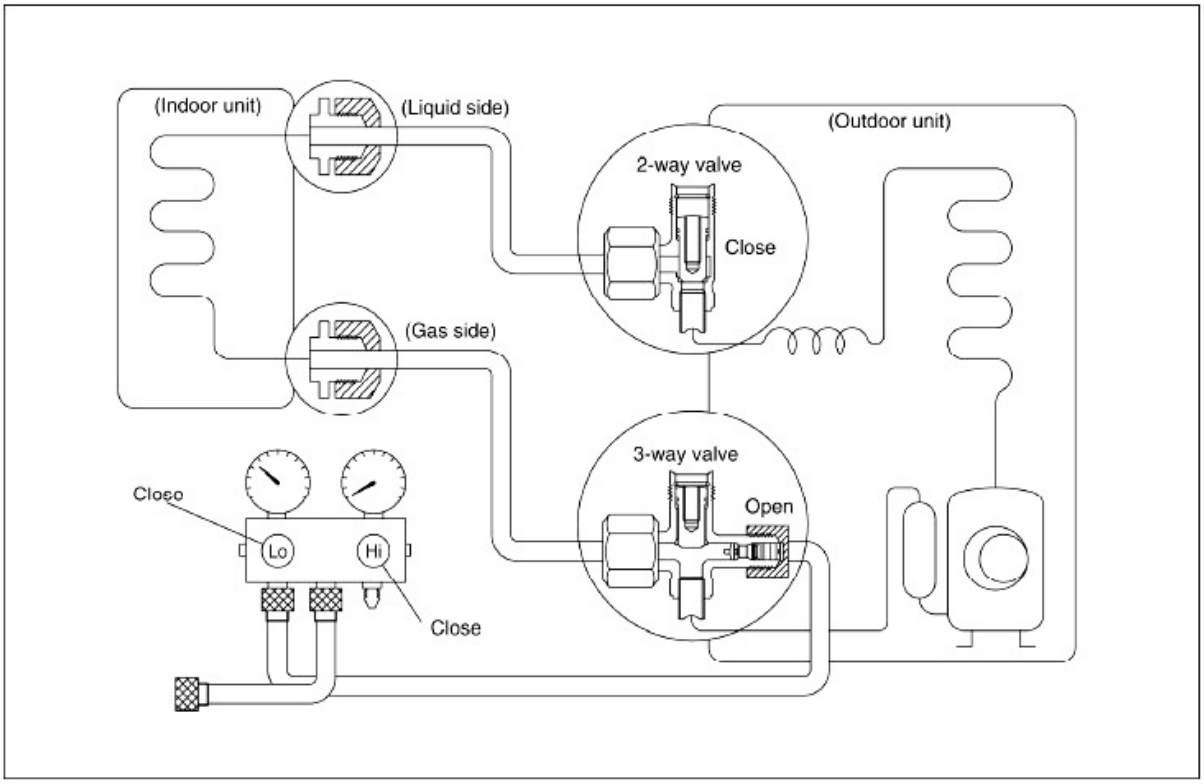
Caution:

If gas leakage is discovered in step (3) above, take the following measures.

If the leaks stop when the piping connections are tightened further, continue working from step (4).

If the gas leaks do not stop when the connections are retightened, repair the location of the leak, discharge all of the gas through the service port, and then recharge with the specified amount of gas from a gas cylinder.

7.5 Pumping down (Re-installation)



Procedure

Confirm that both the 2-way and 3-way valves are set to the opened position.

Remove the valve stem caps and confirm that the valve stems are in the opened position.

Be sure to use a hexagonal wrench to operate the valve stems.

Operate the unit for 10 to 15 minutes.

Stop operation and wait for 3 minutes, then connect the charge set to the service port of the 3-way valve.

Connect the charge hose with the push pin to the gas service port.

Air purging of the charge hose.

Open the low-pressure valve on the charge set slightly to purge air from the charge hose.

Set the 2-way valve to the close position.

Operate the air conditioner at the cooling cycle and stop it when the gauge indicates 0.1MPa.

Immediately set the 3-way valve to the closed position.

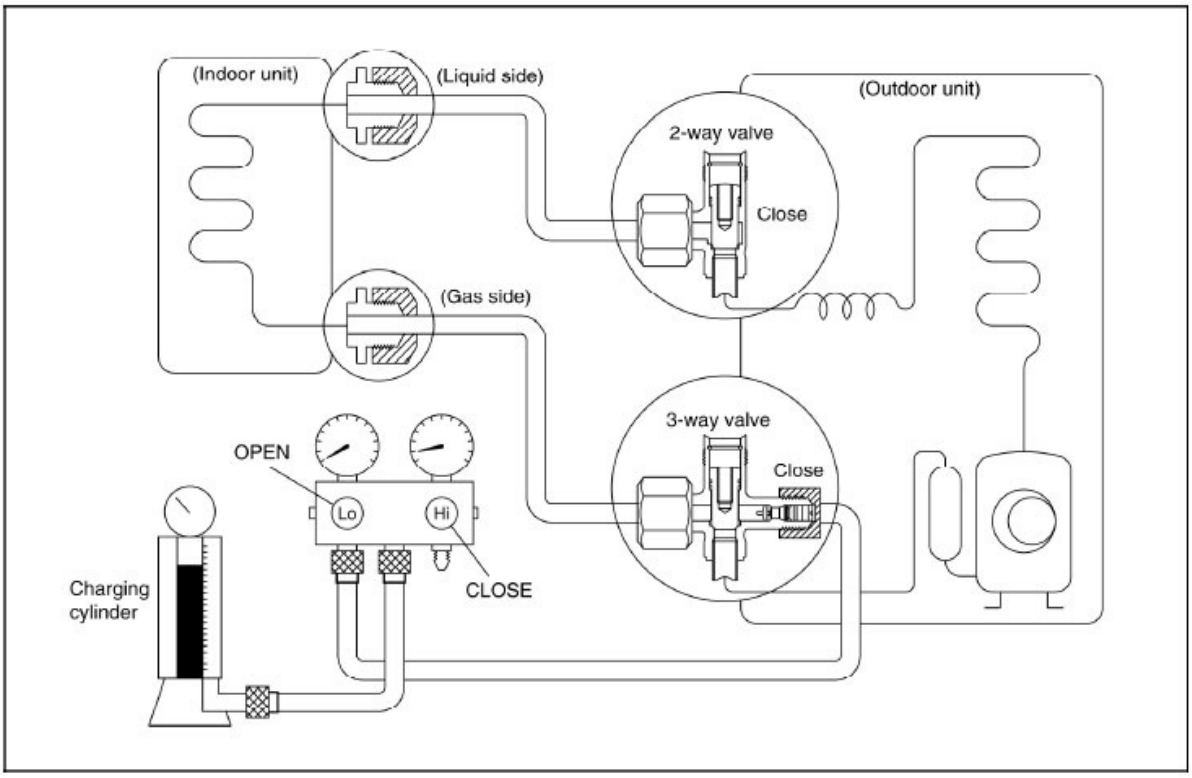
Do this quickly so that the gauge ends up indicating 0.3 to 0.5Mpa.

Disconnect the charge set, and amount the 2-way and 3-way valve’s stem nuts and service port caps.

Use a torque wrench to tighten the service port cap to a torque of 1.8 kg.m.

Be sure to check for gas leakage.

7.6 Re-air purging (Re-installation)



Procedure:

Confirm that both the 2-way and 3-way valves are set to the closed position.

Connect the charge set and a charging cylinder to the service port of the 3-way valve.

Leave the valve on the charging cylinder closed.

Air purging.

Open the valves on the charging cylinder and the charge set. Purge the air by loosening the flare nut on the 2-way valve approximately 45’ for 3 seconds then closing it for 1 minutes; repeat 3 times.

After purging the air, use a torque wrench to tighten the flare nut to on the 2-way valve.

Check the gas leakage.

Check the flare connections for gas leakage.

Discharge the refrigerant.

Close the valve on the charging cylinder and discharge the refrigerant until the gauge indicate 0.3 to 0.5 Mpa.

Disconnect the charge set and the charging cylinder, and set the 2-way and 3-way valves to the open position.

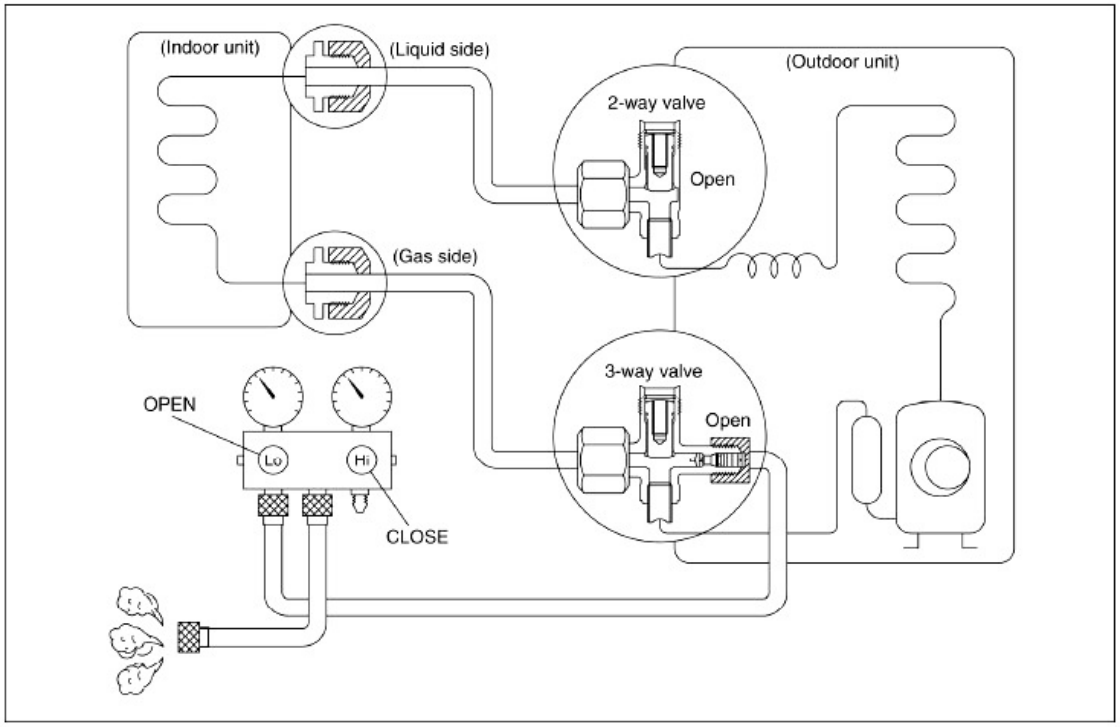
Be sure to use a hexagonal wrench to operate the valve stems.

Mount the valve stems nuts and the service port cap.

Be sure to use a torque wrench to tighten the service port cap to a torque 18N.m.

Be sure to check the gas leakage.

7.7 Balance refrigerant of the 2-way, 3-way valves



Procedure:

Confirm that both the 2-way and 3-way valves are set to the open position.

Connect the charge set to the 3-way valve's service port.

Leave the valve on the charge set closed.

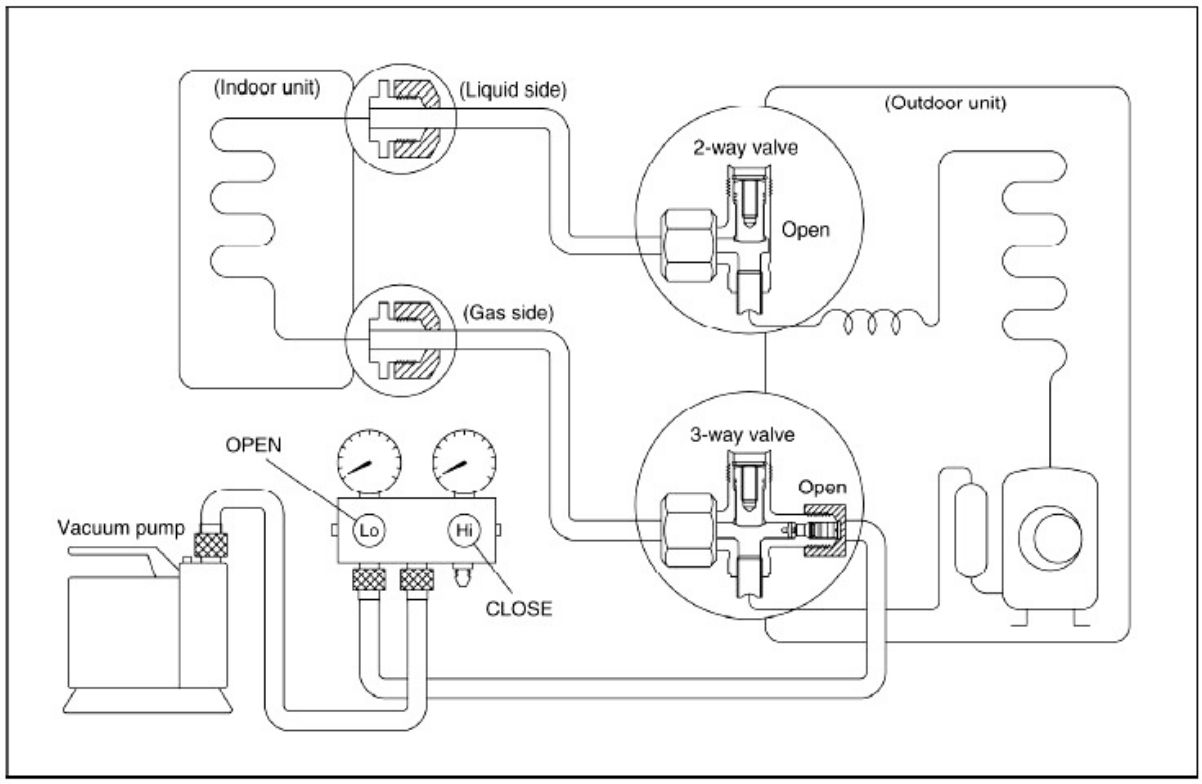
Connect the charge hose with the push pin to the service port.

Open the valves (Low side) on the charge set and discharge the refrigerant until the gauge indicates 0.05 to 0.1 Mpa.

If there is no air in the refrigeration cycle [the pressure when the air conditioner is not running is higher than 0.1Mpa, discharge the refrigerant until the gauge indicates 0.05 to 0.1 Mpa. If this is the case, it will not be necessary to apply a evacuation.

Discharge the refrigeration gradually; if it is discharged too suddenly, the refrigeration oil sill be discharged.

7.8 Evacuation



Procedure:

Connect the vacuum pump to the charge set's centre hose.

Evacuation for approximately one hour.

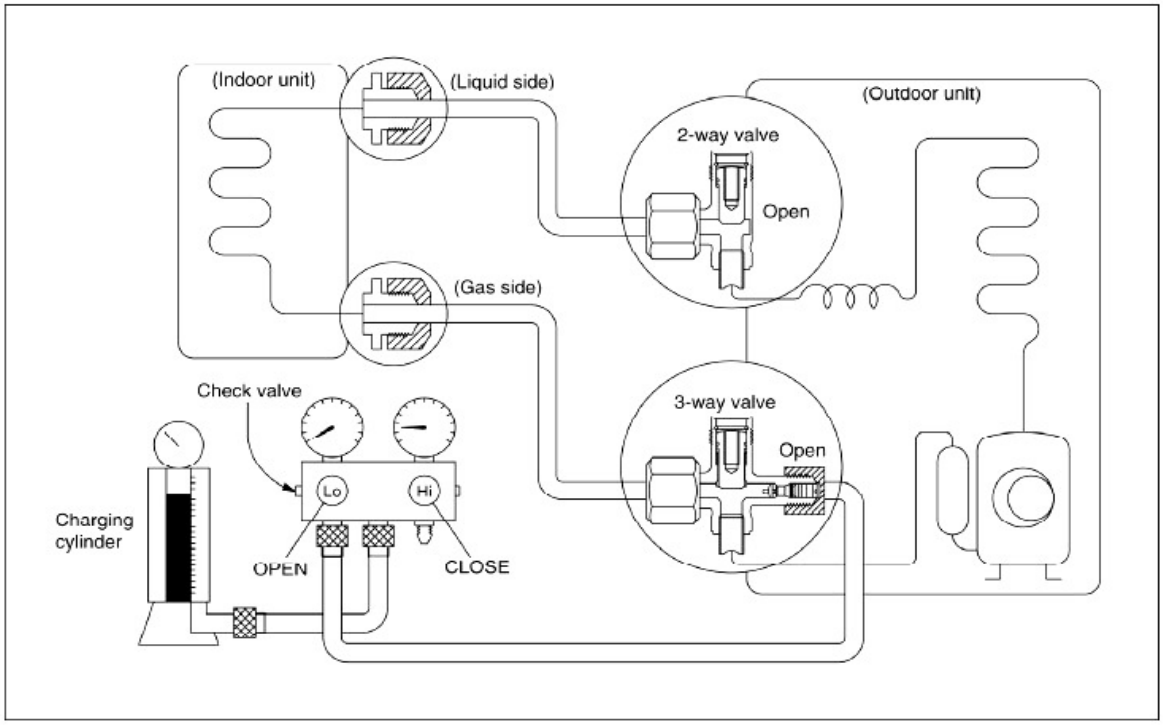
Confirm that the gauge needle has moved toward -0.1 Mpa (-76 cmHg) [vacuum of 4 mmHg or less].

Close the valve (Low side) on the charge set, turn off the vacuum pump, and confirm that the gauge needle does not move (approximately 5 minutes after turning off the vacuum pump).

Disconnect the charge hose from the vacuum pump.

Vacuum pump oil, if the vacuum pump oil becomes dirty or depleted, replenish as needle.

7.9 Gas charging



Procedure:

1.Connect the charge hose to the charging cylinder.

- Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder.

2.Purge the air from the charge hose.

- Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air (be careful of the liquid refrigerant).

3.Open the valves (Low side) on the charge set and charge the system with liquid refrigerant.

- If the system cannot be charge with the specified amount of refrigerant, if can be charged with a little at a time (approximately 150g each time0 while operating the air conditioner in the cooling cycle; however, one time is not sufficient, wait approximately 1 minute and then repeat the procedure.(pumping down-pin).

4.Immediately disconnect the charge hose from the 3-way valve's service port.

- Stopping partway will allow the refrigerant to be discharged.
- If the system has been charged with liquid refrigerant while operating the air conditioner, turn off the air conditioner before disconnecting the hose.

5.Mounted the valve stem caps and the service port

- Use torque wrench to tighten the service port cap to a torque of 18N.m.
- Be sure to check for gas leakage.

8. Electronic function

8.1 Proper symbols and their meaning

TA: Indoor ambient temperature

TE: Indoor evaporator temperature

TS: Setting temperature through the remote controller

I_{3sec}: Self-protection amp of compressor, continue three seconds until turns off the compressor.

I_{5MIN}: Self-protection amp of compressor, continue five minutes until turns off the compressor.

I_{FAN}: Self-protection amp of outdoor fan/indoor fans when they change from higher wind to lower wind.

$I_{RESTORE}$: Amp self-protection return value

$TH_{DEFROST}$: High wind, defrosting temperature difference

$TM_{DEFROST}$: Middle wind, defrosting temperature difference

$TL_{DEFROST}$: Low wind, defrosting temperature difference

TE1: Anti-cold wind, from Fan Off to Breeze temperature

TE2: Anti-cold wind, from Breeze to Setting Fan Speed temperature

TE3: Anti-cold wind, from Setting Fan Speed to Breeze temperature

TE4: Anti-cold wind, from Breeze to Fan Off temperature

TE5: Evaporator low temperature protection entering temperature

TE6: Evaporator low temperature protection restoring temperature

TE7: Evaporator high temperature protection, compressor off temperature

TE8: Evaporator high temperature protection, fan off temperature

TE9: Evaporator high temperature protection, restoring temperature

8.2 Function

Remote receiving

Testing and forced running

Position set for indoor unit wind vane

LCD displaying and alarm

On or off Timer

Protection for the compressor

Current protection

High temperature protection of indoor heat exchanger at heating mode

Auto defrosting and heating recovery at heating mode

Anti cold air at heating mode

Anti frozen at cooling mode

8.3 Protection

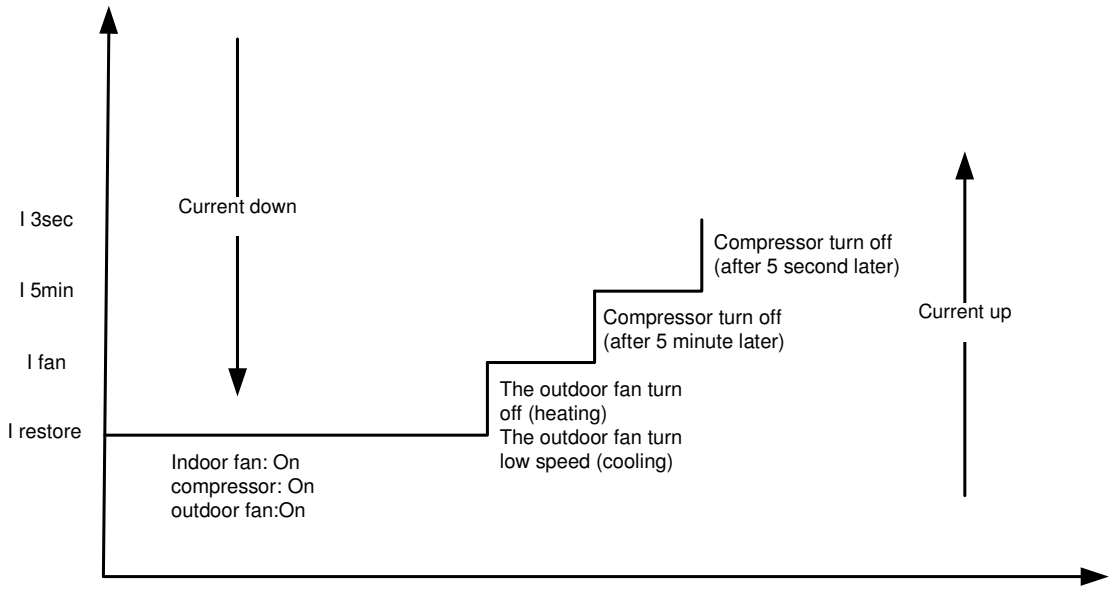
8.3.1 3 minutes delay at restart for compressor.

8.3.2 Sensor protection at open circuit and breaking disconnection

8.3.3 Fan Speed is out of control. When Indoor Fan Speed is too high(higher than 2100RPM)or too low(lower than 300RPM) lasting 50 seconds, the unit stops and LED displays failure information and can't returns to normal operation automatically.

8.3.4 Cross Zero signal error warning. If there is no Cross Zero signals in 4 minutes, the unit stops and LED displays failure information and can't returns to normal operation automatically.

8.3.5 The current protection of the compressor



If compressor turns off for continuously 4 times due to current protection in 5 minutes from Compressor On, the unit stops and LED displays failure information and can't returns to normal operation automatically.

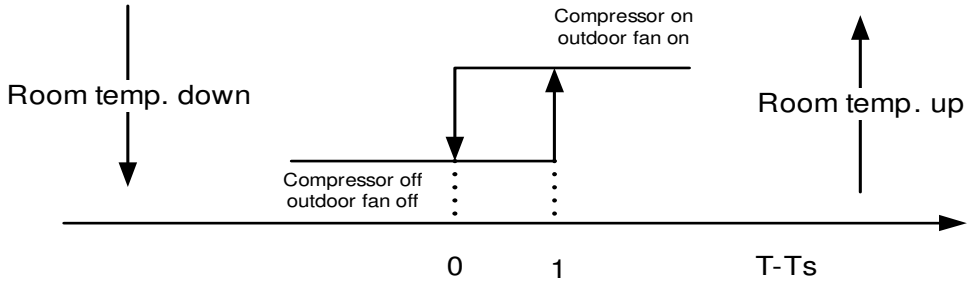
8.4 Fan-only mode

Fan speed is high/mid/low/ Auto

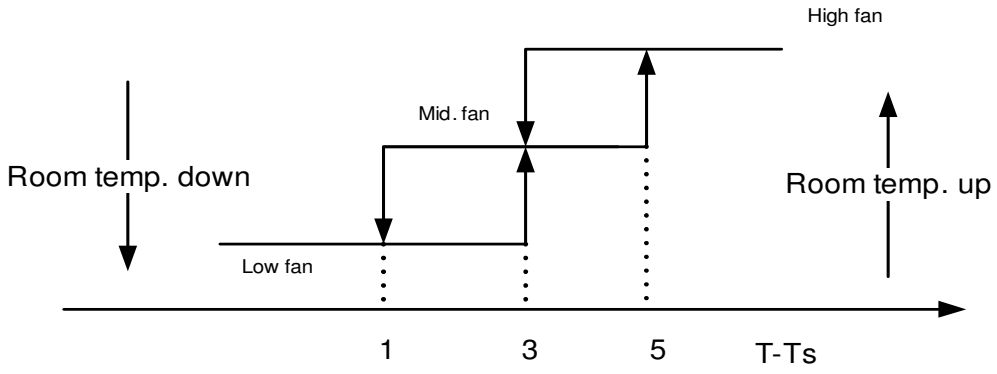
8.5 Cooling mode

The 4-way valve is closed at cooling mode.

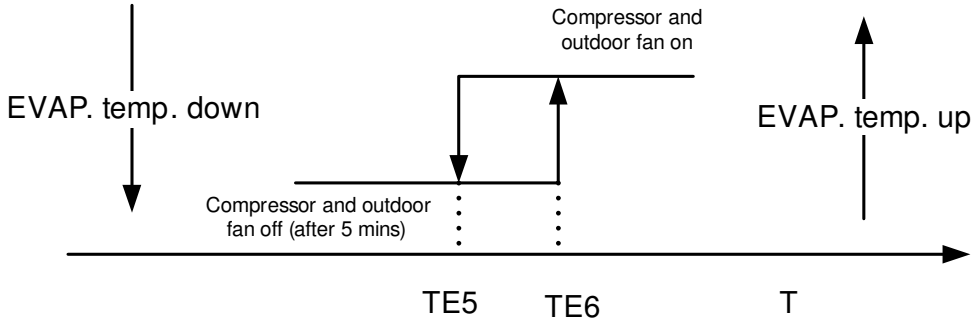
The action of the compressor and the outdoor fan:(T=indoor temperature)



Auto fan at cooling mode:



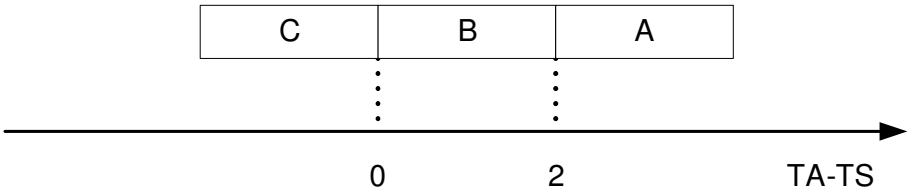
Anti-freezing control to indoor evaporator at cooling mode (T: evaporator temp.)



8.6 Dehumidifying mode

8.6.1 The 4-way valve is off in dehumidifying mode

8.6.2 Compressor and Indoor Fan actions in dehumidifying mode



Block	Indoor Fan	Compressor and Outdoor Fan
A	LOW	ON 6minutes
	BREEZE	OFF 4minutes
B	LOW	ON 5minutes
	BREEZE	OFF 5minutes
C	LOW	ON 4minutes
	BREEZE	OFF 6minutes

Repeat on and off cycle.

8.6.3 Low room temperature protection:

When room temperature decreases to below 10℃, compressor and outdoor fan will stop(indoor fan is Breeze). Dehumidifying operation will be resumed when room temperature restores to over 13℃.

8.6.4 At dehumidifying mode, the anti-freezing function of the indoor heat exchanger is the same as that of cooling mode.

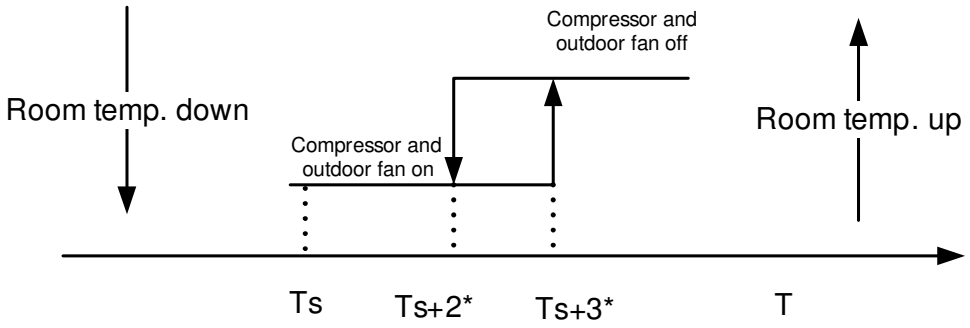
8.6.5 At dehumidifying mode, the action of fans of indoor is the same as that of air-only mode.

8.7 Heating mode

8.7.1 Generally, the 4-way valve is open in heating mode, but it is closed in defrosting mode. 4-way valve must delay 2 minutes compared with compressor if the compressor changed into non-heating mode or turned off. 4-way valve doesn't delay in dehumidifying mode

8.7.2 Generally, the outdoor fan is turned off with the on-off action of compressor in heating mode, except for the defrosting mode or the end of defrost

8.7.3 Action of compressor and outdoor fan motor at heating mode: compressor must run for 7 minutes after starting and then judge temperature. Meanwhile other protections are still valid.

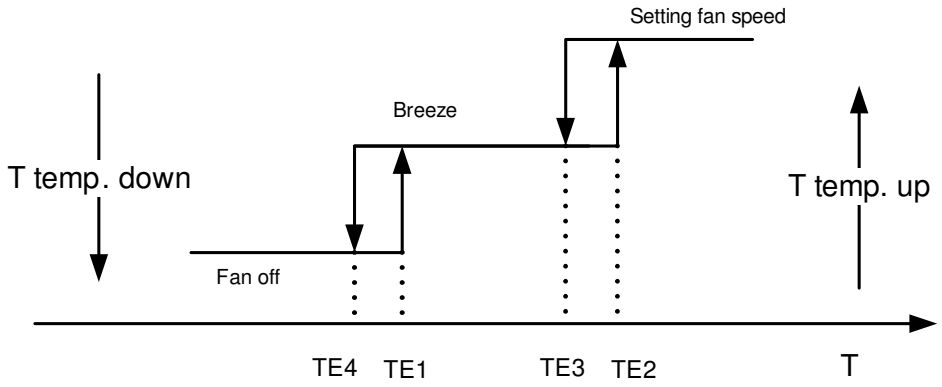


* This parameter can be changed from 0 to 3

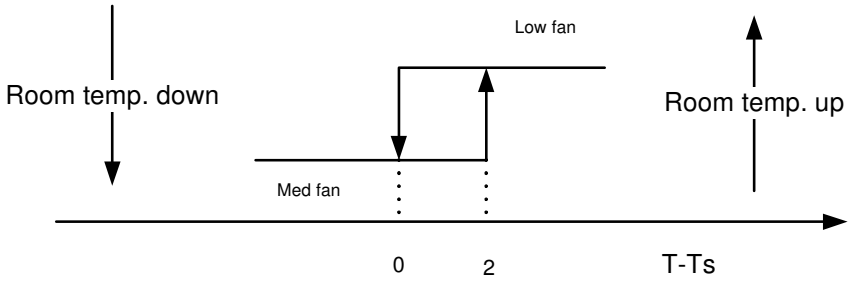
8.7.4 Indoor Fan actions at heating mode

Indoor Fan can be set at HIGH/MID/LOW/AUTO by using a remote controller, but Anti-cold wind function prevails.

Anti-cold wind control function at heating mode (T=indoor exchanger temp.)

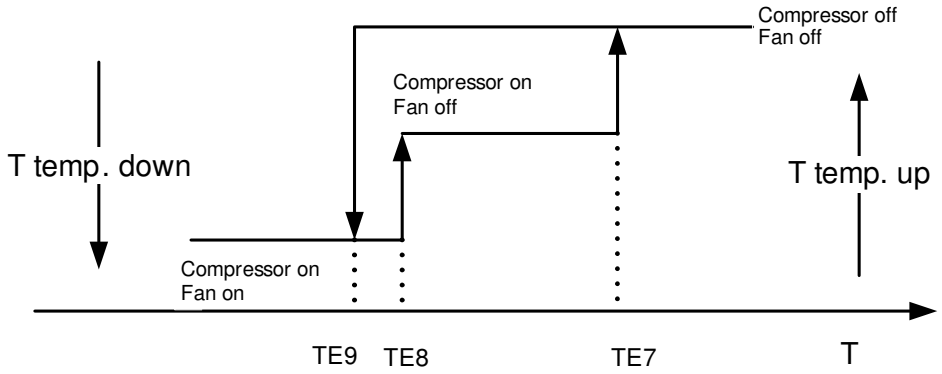


8.7.5 Auto wind at heating mode (T=indoor temp.)



8.7.6 Indoor evaporator high-temperature protection at heating mode

(T=indoor exchanger temp.)



8.7.7 The louver opens to Standard Angle ANGLHEAT when power is on for the first time

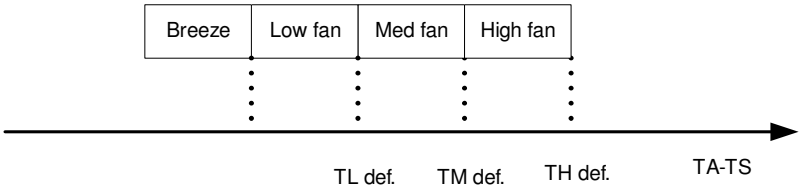
8.8 Defrosting mode (available for heating mode)

8.8.1 Defrosting condition: Defrosting starts when either of the following ①&②**:**

① A and B are satisfied:

A: The compressor keeps running for 40 minutes or more.

B: The temperature difference of evaporator and room temperature meets one of the following:



② Calculate from the end of latest defrost, evaporator high temp. Protection only closes outdoor fan with the compressor still running. Add up to 90 minutes.

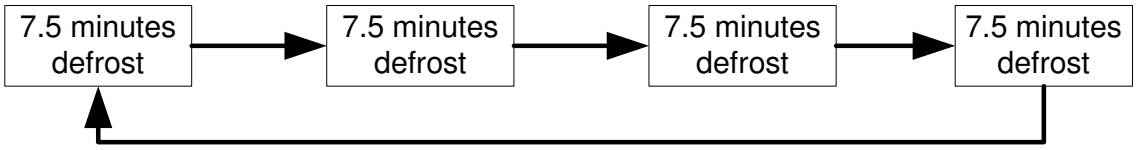
8.8.2 Defrosting time

At condition ①, If item B is satisfied before item A, it would be regarded as severe frosting and the defrosting time is 10 minutes. If item B is satisfied after item A, the defrosting time is 7.5minutes.

At condition ②, the defrosting time is 10 minutes.

After three times continuous 7.5-minute defrost, the fourth defrost time should be 10 minutes.

The circulation is as following:



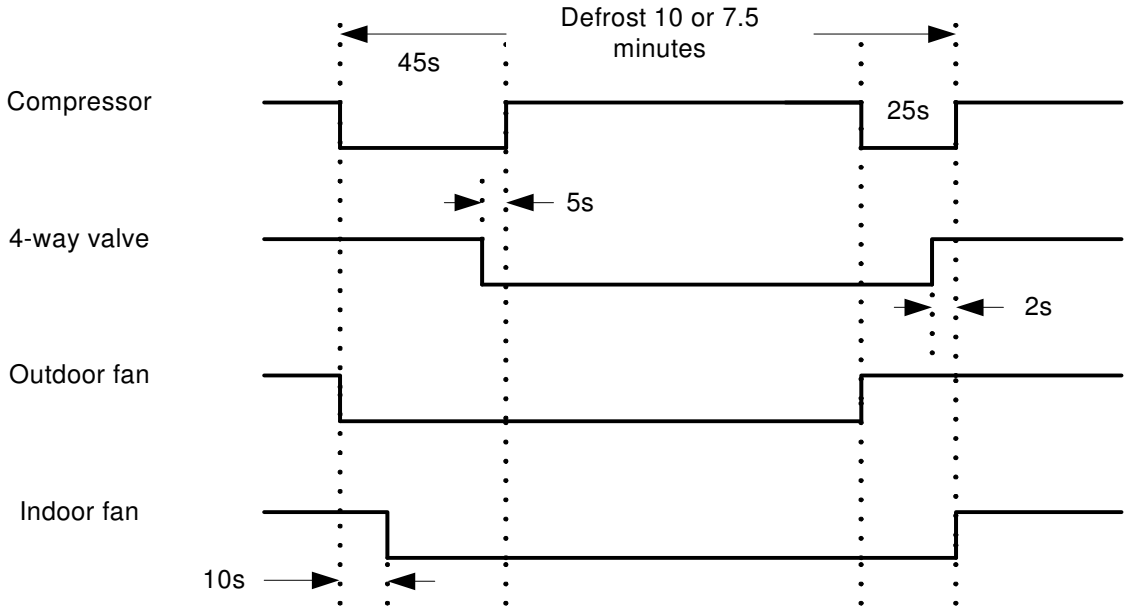
8.8.3 Ending condition of defrosting

If one of following conditions is satisfied, end the defrost and turn into heating mode:

A. The defrost time has reached to 7.5 or 10 minutes.

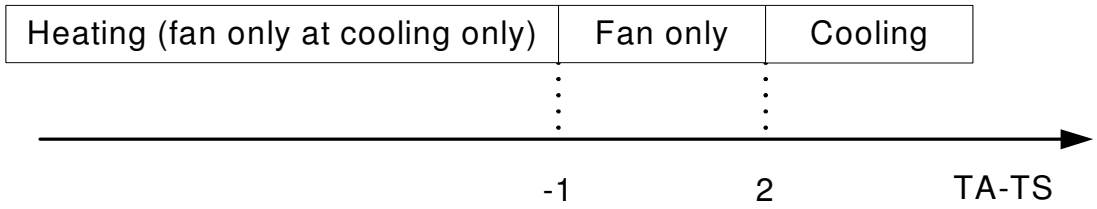
B. The compressor current has reached to $\mathbf{I_{DEFROST}}$ or above, $\mathbf{I_{DEROST}}$ differs in different models

8.8.4 Defrosting Actions



8.9 Auto mode

8.9.1 The air conditioner automatically selects one of the following operation modes: cooling, heating or fan only according to the temperature difference between room temperature (TA) and set temperature (TS).



8.9.2 The indoor fan blows automatically in corresponding selected mode

8.9.3 The motion of indoor fan's blade should accord with the selected operation mode

8.9.4 One mode should be carried out for at least 15 minutes once selected. If the compressor cannot start for 15 minutes, reselect the operation mode according to the room temp. and set temp., or reselect when the set temp. varies

8.10 Force cooling function

8.10.1 Select forced cooling function with the forced cooling button or the switch

8.10.2 The compressor is unconditionally turned on, after 30 minutes cooling operation whose fan mode is set as low, the A/C operates at the DRY mode with a set temp. of 24℃

8.10.3 All protections of remote control cooling are available at forced cooling operation

8.10.4 Forced Auto function

Select forced auto function with the forced auto button or the switch.

In forced auto status the A/C operates at remote control mode with a set temp. of 24℃

8.11 Sleep mode

8.11.1 The sleep function is available at cooling, heating or auto mode

8.11.2 Cooling:

The set temperature rise 1℃ per hour. Two hours later, the set temperature will maintain as a constant and the fan speed is kept at low speed.

The total time is 7 hours, after 7 hours the unit stops

8.11.3 Heating:

The set temperature decrease 1℃ per hour. Two hours later, the set temperature will maintain as a constant and the air circulation is kept at low speed (Anti-cold function takes precedence over all).

The total time is 7 hours, after 7 hours the unit stops

8.11.4 Auto:

After an hour running under economic mode, the set temp will rise 1℃,if it is under cooling mode; the set temp will decrease 1℃,if it is under heating mode; the set temp will be changeless, if it is under fan-only mode; the condition will be the same after the air conditioner running under economic mode after 2 hours, and during the next time the set temp do not change. The total time is 7 hours, after 7 hours the unit stops.

8.12 Auto restart function

In case of a sudden power failure, this function automatically sets the unit to previous settings before the power failure when power returns

8.13 Turbo mode

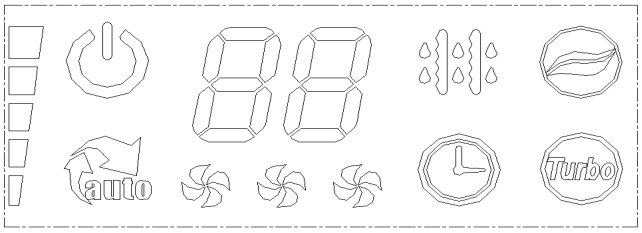
In cooling mode, when pressing the turbo button on the remote controller, the unit will enter turbo mode with ultra-high speed and reach the set temperature more quickly. After running 20 minutes in turbo mode, the indoor fan will automatically recover the preset speed.

9. Model and Parameters

Model	MSX-07HRN1-QC2	MSX-09HRN1-QC2	MSX-12HRN1-QC2	MSX-18HRN1-QC0
I3SEC	7A	10.0A	12.0A	19.5A
I5MIN	6A	7.5A	8.5A	17A
IFAN	5A	6A	7.5A	15A
IRESTORE	4.5A	5A	6.5A	13A
IDEFROST	3.5A	4.5A	5.0A	8.5A
TE1	28℃	28℃	31℃	34℃
TE2	38℃	38℃	34℃	37℃
TE3	30℃	30℃	30℃	30℃
TE4	20℃	20℃	22℃	20℃
TE5	4℃	4℃	4℃	3℃
TE6	10℃	10℃	10℃	12℃
TE7	63℃	63℃	63℃	63℃
TE8	53℃	56℃	53℃	53℃
TE9	51℃	52℃	52℃	52℃
ANGLCOOL	181°	181°	175°	65°
ANGLHEAT	15°	15°	20°	80°
ANGLOFF	115°	115°	114°	0°
THDEFROST	14℃	15℃	14℃	17℃
TMDEFROST	16℃	17℃	15℃	18℃
TLDEFROST	17℃	19℃	16℃	19℃

10. Troubleshooting

10.1 Display board



ON/OFF indicator

This indicator illuminates when the air conditioner is in operation.

PRE.-DEF. Indicator (For Cooling & Heating models only)

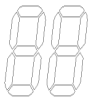
This indicator illuminates when the air conditioner starts defrosting automatically or when the warm air control feature is activated in heating mode.

Auto Mode

This indicator illuminates when the air conditioner is in Auto Mode.

Turbo indicator

This indicator illuminates when the air conditioner is in turbo operation.



TEMPERATURE indicator

Usually it displays the temperature settings.

TIMER indicator

This indicator illuminates when TIMER is set ON/OFF.

FAN SPEED indicator

This indicator illuminates when change the fan speed.

Ionizer (Plasma) function indicator

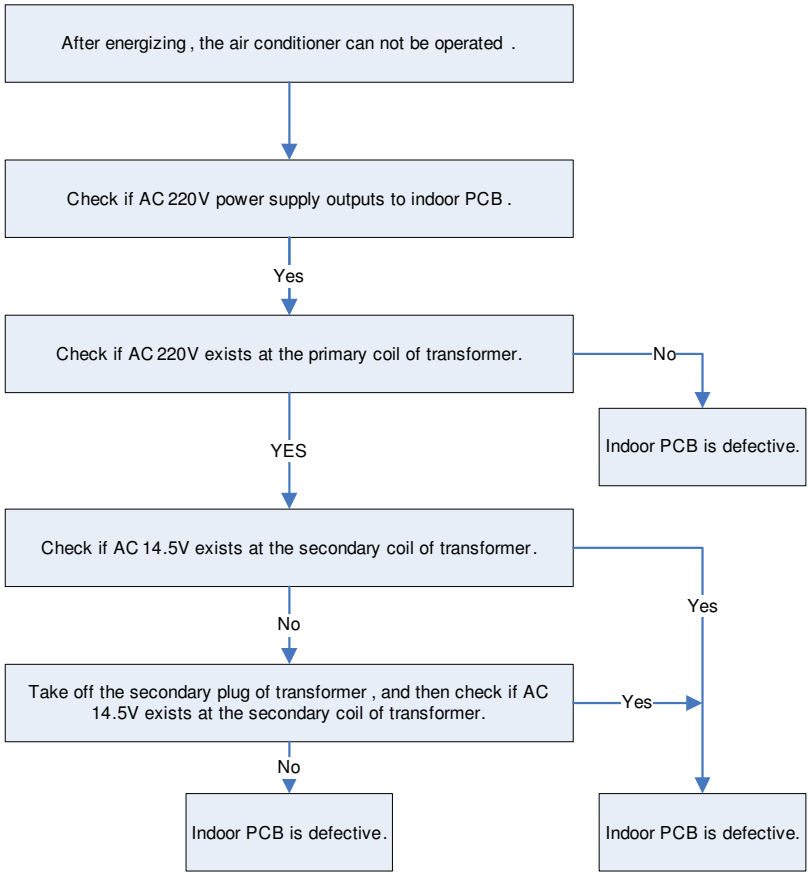
This indicator illuminates when Ionizer (Plasma) function is on.

10.2 Indoor Unit Error Display

Display	STATUS
E1	EEPROM error
E2	Zero-crossing examination error
E3	Fan speed beyond control
E4	Over current protection of the compressor occurs 4 times
E5	Open or short circuit of Room temperature sensor
E6	evaporator temperature sensor open or short circuit of

10.3 Diagnostic chart

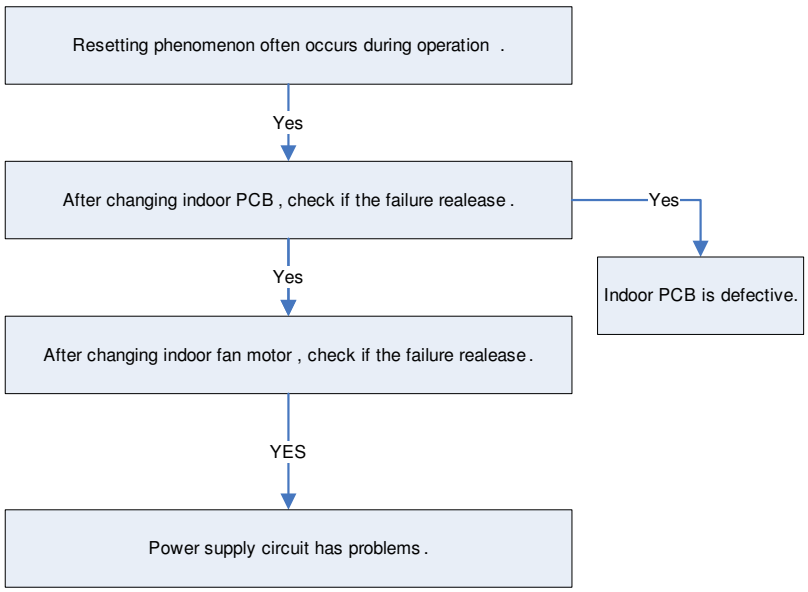
After energizing, no indicator is lighted and the air conditioner can't be operated.



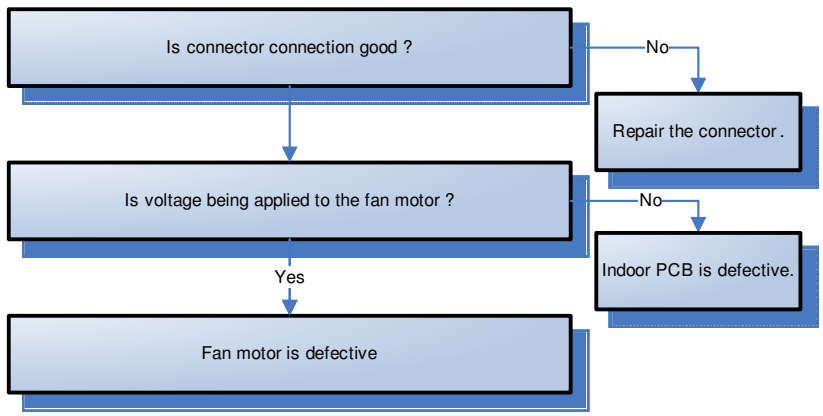
10.4 Resetting phenomenon often occurs during operation.

(That is automatically entering to the status when power is on.)

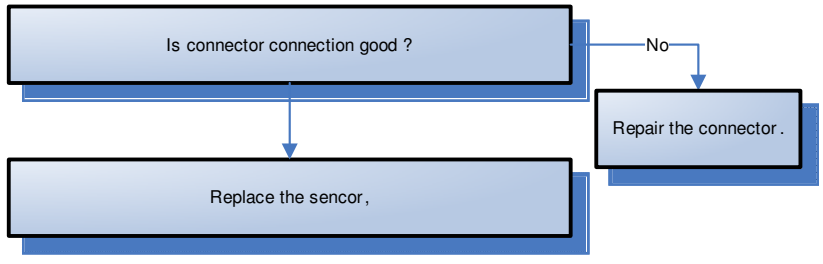
The reason is that the instantaneous voltage of main chip is less than 4.5V. Check according to the following procedure:



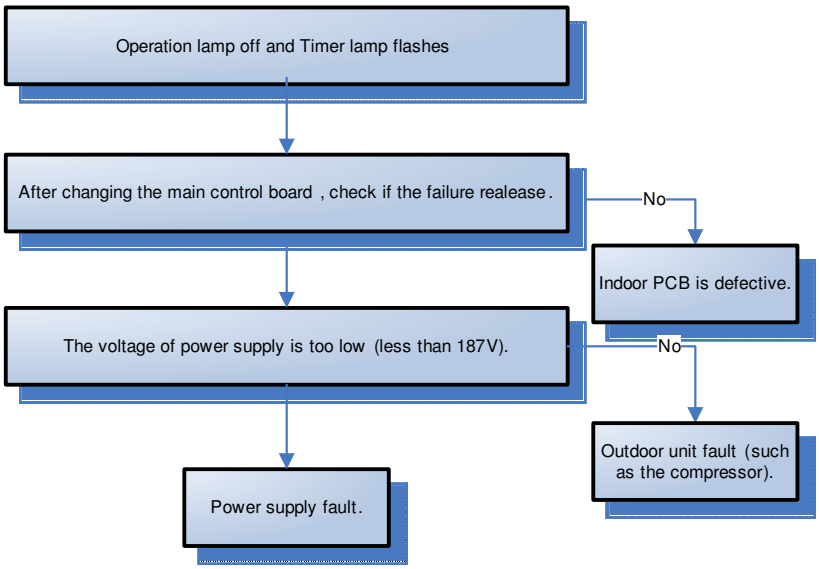
10.5 Operation lamp flashes and Timer lamp off.



10.6 Operation lamp flashes and Timer lamp on.



10.7 Operation lamp off and Timer lamp flashes



10.8 Operation lamp on and Timer lamp flashes

EEROM error, indoor PCB is defective.

10.9 Operation lamp flashes, Timer lamp flashes .

This is alarm signal when the main chip can't detect over-zero signal. When such failure occurs, the main control board must have fault.

11. Characteristic of temperature sensor

Temp.□	Resistance KΩ	Temp.□	Resistance KΩ	Temp.□	Resistance KΩ
-10	62.2756	17	14.6181	44	4.3874
-9	58.7079	18	13.918	45	4.2126
-8	56.3694	19	13.2631	46	4.0459
-7	52.2438	20	12.6431	47	3.8867
-6	49.3161	21	12.0561	48	3.7348
-5	46.5725	22	11.5	49	3.5896
-4	44	23	10.9731	50	3.451
-3	41.5878	24	10.4736	51	3.3185
-2	39.8239	25	10	52	3.1918
-1	37.1988	26	9.5507	53	3.0707
0	35.2024	27	9.1245	54	2.959
1	33.3269	28	8.7198	55	2.8442
2	31.5635	29	8.3357	56	2.7382
3	29.9058	30	7.9708	57	2.6368
4	28.3459	31	7.6241	58	2.5397
5	26.8778	32	7.2946	59	2.4468
6	25.4954	33	6.9814	60	2.3577
7	24.1932	34	6.6835	61	2.2725
8	22.5662	35	6.4002	62	2.1907
9	21.8094	36	6.1306	63	2.1124
10	20.7184	37	5.8736	64	2.0373
11	19.6891	38	5.6296	65	1.9653
12	18.7177	39	5.3969	66	1.8963
13	17.8005	40	5.1752	67	1.830
14	16.9341	41	4.9639	68	1.7665
15	16.1156	42	4.7625	69	1.7055
16	15.3418	43	4.5705	70	1.6469