

REMOTE COOLING UNIT

UC-40 and UCC-40 Installation and Service Manual



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INSTALLATION AND SERVICE MANUAL

The products, technical information, and instructions contained in this manual are subject to change without notice. These instructions are not intended to cover all details or variations of the equipment, nor to provide for every possible contingency in the installation, operation or maintenance of this equipment. This manual assumes that the person(s) working on the equipment have been trained and are skilled in working with electrical, plumbing, pneumatic, and mechanical equipment. It is assumed that appropriate safety precautions are taken and that all local safety and construction requirements are being met, in addition to the information contained in this manual.

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IMPORTANT INFORMATION AND SAFETY NOTES. PLEASE READ BEFORE INSTALLING DISPENSER.

- Always transport equipment in an upright position and never drag over rough floors or down steps.
- A trained person, who is qualified to make connections to water, electrical and/or compressed gas supplies must only carry out installation and maintenance. Local by-laws/regulations must be followed.
- Switch off and unplug electrical power to unit during maintenance operations. Do not attempt to remove any protective covers.
- Locate equipment on a firm, level surface and protect from physical damage. Mounting surface must be able to support 500 lbs. (227kg) weight. Never allow air vents/louvers to become blocked and do not place any non-specified items on top. Regularly clean condensers and louvers with a soft brush or vacuum.
- This dispenser is for indoor use only. Do not expose equipment to extremes of temperature, water spillage, spray, steam, or high humidity or clean with water jet into dispenser components because this could cause damage to electrical components and shock to personnel. Do not place or store objects on top of unit.
- This dispenser must be connected to correctly rated electrical power outlet, preferably protected by a safety cutout and is easily accessible for isolation of the equipment. The equipment must be earth grounded.
 - Use and ELCB (earth leakage circuit breaker)/GFCI (ground fault interrupt) for electrical power protection.
 - Use an HVAC circuit breaker to the power outlet circuit supplying the dispenser.
 - Each module or accessory requires a 120 VAC 15 Amp 60 HZ grounded outlet. If 230 VAC 50/ 60 HZ, use a minimum of 10 Amp outlet for each module or accessory.
- Ambient temperature must not exceed 90°F (32.3°C) on units with merchandisers.

WATER SYSTEM

• Insufficient water supply to carbonator will cause pump damage.

WARNING: If the installation is idle and exposed to freezing temperatures, disconnect water supply lines and blow out all water from pump, carbonator tank, and dispensing system.

WARNING: UNDETECTED CO2 LEAKS MAY CAUSE HARM OR DEATH DUE TO ASPHYXIATION. CO2 tank must be located next to a solid wall and chained to the wall. CO2 cylinders must be secured in a vertical position and only connected to dispensing equipment via a suitable pressure regulator. Check connections for leaks.

WARNING: DO NOT lift dispenser modules by valve housing assemblies. Lifting by the valve housing assemblies will cause damage to the housing.

WARNING: System must be sanitized in accordance with the procedures found in this manual under the cleaning and maintenance section.

WARNING: Before attempting to remove the refrigeration deck, disconnect all electrical power. Melt the ice bank and thoroughly drain the water bath. See additional notes in Water Bath Cleaning Section in the manual.

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SPECIFICATIONS

DIMENSIONS

See Illustration Below

SHIPPING WEIGHT

135 lbs. (61.4 kg)

OPERATING WEIGHT

241 lbs. (109.5 kg)

ELECTRICAL RATING

115 VAC/60HZ/14.6 AMPS; 220VAC/50-60HZ/7.3 AMPS Transformer: (Built In) 24VAC Secondary

REFRIGERATION

1/3 HP (Lift Out Type) Condenser: Air Cooled

Refrigerant: R134a

APPROVAL

U.L., C.S.A., N.S.F.





MECHANICAL SERVICE REQUIREMENTS

LOCATION

The dispenser will tolerate a surface $+/- 1/2^{\circ}$ or +/- 1/8" per foot or +/- 10.4mm per meter maximum slope without affecting refrigeration capacity or cause water spillage from water bath.

Do not install dispenser next to any heat producing equipment such as furnaces, ovens, deep-fat fryers.

Never store items on top of dispenser which will restrict the air flow through the air-cooled condenser coil.

Clearance: The space above the dispenser must have a minimum of 16 inches (406mm). Of clearance to allow for the removal of the top cover and refrigeration chassis and to provide adequate ventilation. There should be at least 1 inch (25.4mm) of clearance on each side and to the rear of the dispenser for servicing and ventilation.

ELECTRICAL

The electrical power supply should conform with that printed on dispenser name plate.

All other electrical connections are to comply with local codes.

A wiring diagram can be found in Section 7.0 of this instruction manual.

A separate electrical circuit with a minimum rating equal to the electrical ratings shown on the dispenser nameplate (amperage and voltage) is recommended for satisfactory operation.

WATER SUPPLY & DRAINAGE

A water supply having a 1/2" O.D. (12.7mm) copper water tube, minimum is required with a minimum 20 PSIG (1.4 bar) line pressure.

A shut-off valve within three feet (1 meter) of the unit is recommended.

A suitable water filter is recommended to ensure top quality drinks.

A water pressure regulator or reducing valve should be installed in line to the main water supply and set at 30 to 40 psi (2.1 to 2.8 bar). By limiting the incoming water pressure, a 15 psi (1.05 bar) pressure differential (water pressure versus higher carbonator CO2 gas pressure) will ensure that flooding of the carbonator tank does not occur.

Teflon pipe tape should be used (as required) on any fittings used in the water system.

Any contaminants such as dirt, cutting oil, pipe dope left in the system may affect the quality of the finished drink. Therefore, flush water lines prior to start up.

CARBON DIOXIDE (CO2) GAS SUPPLY TO CARBONATOR

For the product tank supply line use a CO2 regulator capable of 0 psig to 100 psig (6.8 bar) normal working pressure. Recommended setting 75 psi (5.17 bar).

A minimum CO2 gas supply pressure 15 psi (1.05 bar) greater than the incoming water pressure will ensure that flooding of the carbonator tank will not occur.

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SYRUP COMPONENTS

Syrup containers, sold as an accessory, are stainless steel with a capacity of five gallons (18.9 liters). They are equipped with a CO2 gas quick disconnect fitting and syrup quick disconnect fitting.

The dispenser's syrup outlets are 1/4" (6.4mm) barb fittings, and are located at the front wall, mid-height, of the dispenser.

Each syrup inlet in labeled with the valve number that it services.

If the "syrup in" lines need replacement or extension, a .265 I.D. (6.7 mm I.D.) polytube is recommended. Avoid using soft or easily collapsible tubing on the "syrup in" lines.

Only stainless steel or plastic, barb or compression type fittings should be used on any syrup or soda water connections.

Optional bag-in-box system is also suitable for use with this beverage cooler.



INSTALLATION AND START UP PROCEDURE

- 1. Remove dispenser and related parts from the corrugated shipping carton.
- 2. Locate dispenser at point of operation.
- 3. Connect the building's electrical supply to the dispenser's main power box (see wiring diagram).
- 4. It is recommended that the unit's drain be permanently plumbed to the building drain and conform to all plumbing codes and regulations.
- 5. Remove the dispenser's top cover by removing two screws found on the top surface of cover.
- 6. Remove the filler cap found on the refrigeration platform. Pour clean cool water through the filler hole until water is seen flowing from the overflow tube which is connected to the building's plumbing system. Replace filler cap and top cover.
- 7. Now start the refrigeration system by plugging the system's main power cord into the outlet provided in the cabinet's main electrical box.
- 8. It is normal to see a small amount of water being displaced from the water bath through the overflow tube as the ice bank is built.
- 9. A generalized fluid/gas diagram is provided at the end of this manual.
- 10. Position the CO2 gas tank in a secure location. Assemble high pressure regulator to CO2 gas cylinder and run jumper line to low pressure regulator.
- 11. Position the syrup tanks or bag-in-box components in the desired location. Attach the CO2 gas lines leading from the low pressure regulator to these tanks, or B.I.B. manifold.
- 12. Connect syrup lines from tanks or bag-in-box system to the appropriate inlets at the front of the unit. The syrup outlet lines from the cooling unit to the dispensing tower(s) are now connected using (normally .265" I.D.) insulated polytubing conduit.
- 13. The low pressure gas regulator which controls the flow of syrup to each dispensing valve is normally set at 25 psig to 35 psig (1.75 to 2.45 bar) or as required for proper operation of the valve. For diet type syrup, the tank pressures should be set at from 3 to 8 psi (.21 to .56 bar) or as recommended by the syrup supplier. Additional pressure may be necessary depending on the distance from the syrup tank to the unit.
- 14. Mount the water filter assembly (if used) and water regulator in a convenient location.
- 15. Connect water inlet line to water regulator, set at 30 to 40 psig (2.1 to 2.8 bar), to water filter, and then to the 3/8" (9.5mm) barbed water inlet of the UCC-40.
- 16. Connect a (.265" I.D.) (6.7mm I.D.) CO2 gas line from the high pressure CO2 regulator to the 1/4" (6.4mm) barbed "CO2 Supply Connection" fitting at the UCC-40. This fitting supplies CO2 gas to the built-in carbonator tank. The normal setting range of the high pressure CO2 gas regulator is 55 to 80 psi (3.85 to 5.6 bar), but may be set as high as 100 psi (7 bar).
- 17. The soda water outlet fitting of the UCC-40 (a pump with tag) is connected to the dispensing tower(s) using the 3/8" I.D. (9.5mm I.D.) line of an insulated polytubing conduit.
- 18. The recirculating (return) soda water from the dispensing tower(s) is connected to the 3/8" (9.5mm) barb fitting (tag) of the UCC-40 using a 3/8" I.D. (9.5mm) line of an insulated polytubing conduit.
- 19. After all connections to water, CO2 gas, electrical power and syrup containers are made, check for leaks.
- 20. Be sure syrup tanks or BIB boxes contain syrup.
- 21. Turn on water. Open the pressure relief valve on the carbonator tank by lifting the wire ring, and hold it open until water flows from the relief valve. Close the relief valve and turn on the CO2 gas and electrical power in that order. DO NOT operate carbonator pump with water supply shut off.
- 22. To fill all lines with carbonated water, cycle the carbonator several times by operating the dispensing valves. If valves do not operate check that the valve switch it "ON".
- 23. The recirculating soda water "pump/motor" is controlled by the rocker switch at the unit's electrical box identified as "RECIRC. PUMP SWITCH". This switch is now turned "ON".
- 24. The dispensing valves should be adjusted in accordance to the instructions of the dispensing tower or valve manufacturer.



ICE BANK CONTROL REPLACEMENT

- 1. Disconnect power to dispenser.
- 2. Remove cap from drain tube and position the drain tube in the drain pan and drain the water bath.
- Refill water bath with warm water at a temperature of 120°F (49°C). Let stand for ten (10) minutes to melt ice bank. If ice remains, repeat Steps 2 and 3 until all ice is melted. Failure to melt all ice may cause the dispenser to freeze-up after the new ice bank control is installed.
- 4. Remove two screws from dispenser top and remove top.
- 5. Remove old ice bank control.
- 6. Install new ice bank control by pushing probe down into the 3/4" tube until it stops on the bottom of the tube. Secure probe with tape.
- 7. Fill water bath with fresh water. Replace dispenser top and secure with two screws.
- 8. Connect dispenser to power source and turn ON.

CLEANING AND MAINTENANCE

NOTE: The dispenser must be cleaned and sanitized after installation and, thereafter, as required by state and local health departments, or every three months minimum.

Continuous maintenance of this unit is a basic requirement for proper operation and sanitation, including all support equipment utilized in the daily operation of this equipment.

- 1. On a daily basis, clean the external cabinet (splash areas) with mild soap and warm water. Wash the cup rest and drip pan in cleaning solution and rinse with warm tap water. DO NOT use strong bleach or detergents or they may discolor and corrode the cabinet materials. DO NOT use steel wool or other abrasive scouring pads.
- 2. DO NOT use excessively hot water which may cause damage to plastic components.
- 3. The water bath should be cleaned two to four times annually, depending upon local water conditions and in accordance with state and local health departments.
- 4. Cleaning of the refrigeration components should be performed by a qualified service person. Disconnect power before removing the dispenser top. The dispenser top grilles should be cleaned periodically to maintain efficient refrigeration. Condenser fins should be combed, if needed, to maintain adequate circulation. Clogged condensers can lead to premature compressor failure.

SANITIZING, CLEANING, & MAINTENANCE

This section details the following:

- A. Sanitizing of System
- B. Daily Cleaning
- C. Ice Water Bath Maintenance

It will be necessary to periodically check and correct the water level of the water bath.

The frequency of filling will depend on the environment within which the dispenser is operating and consequently, the degree of evaporation of water.

Noisy operation and/or reduced cooling capacity can be caused by insufficient water in the water bath.

The condenser coil will require periodical cleaning to ensure correct air flow and cooling at the condenser. The frequency of cleaning will depend on the environment within which the dispenser operates.

All refrigeration components have been factory lubricated for life-time service and will require no further lubrication.

CLEANING AND SANITIZING PROCEDURE

Water Circuits: Cleaning and sanitizing is not required for potable water circuits. Potable water lines should remain connected and operational during the cleaning and sanitizing procedures for syrup circuits.

NOTE: Carbonated Water Lines must remain connected and operational during cleaning and sanitizing of the syrup circuits. Sanitizing of the valve without the carbonated water side operational, may leave bacteria in the nozzle, diffuser, and syrup tube.

CLEANING EQUIPMENT AND SUPPLIES

- Recommended cleaner: A.C. Fergusson Company #3391 or any caustic-base (low sudsing, nonperfumed, easily rinsed) detergent solution which provides a minimum 2% sodium hydroxide. The solution should be prepared in accordance with the manufacturer's instructions. Solution should be room temperature.
- Recommended sanitizer: A.C. Fergusson Company SuperChlor (1 ounce in 5 gallons of water) or any sanitizer which provides a minimum of 200 parts per million of available chlorine. Solution should be room temperature.



- Three five (5) gallon figals (syrup tanks) and fittings, cleaned and sanitized (one for water; one for cleaner; one for sanitizer)
- Containers for cleaner and sanitizer solutions
- Clean, nonabrasive cloths
- Bucket
- Small brush
- Extra nozzles
- Extra jumpers

CLEANING PROCEDURES

- 1. Disconnect each syrup container from its product line. Fill a figal with clean water, pressurize to 40 to 60 psig and connect the pressurized figal to the syrup product line. Remove syrup from the lines by activating the dispensing valve. Continuously activate the dispensing valve until all syrup has been purged from the product lines and valves as noted by the flow of clean water from the valves. All product lines should be sequentially purged of syrup using this procedure.
- 2. Clean all lines and fittings with cleaning solution and rinse with clean, room temperature water to remove all traces of residual product.
- 3. Clean each valve product line as follows: Fill a figal with dissolved cleaning solution, pressurize to 40 to 60 psig and connect the pressurized figal to the syrup product line. Activate the dispensing valve continuously for one (1) minute to remove all air bubbles. Pressurize the lines by pulsing the valves, 15 seconds ON, OFF, then immediately ON again for fifteen (15) cycles, then allow the valve to remain flowing for three (3) minutes. Repeat pulsing and flowing the valves again until all cleaning solution has been used.

WARNING: DO NOT allow cleaning and sanitizing solutions to remain in syrup systems longer than is necessary to complete these procedures. Exceeding contact time will result in damage to valve components.

- 4. Wait three (3) minutes and then flush the cleaning solution from the lines with clean water by connecting a pressurized figal with clean water. Pressurized and flush the valves by pulsing the valve for (15) cycles and then flushing three (3) minutes as described in the previous paragraph. Continue pulsing and flushing until testing with phenolphthalein shows the rinse water is free of residual detergent.
- 5. Sanitize each valve product line as follows: Be sure all connections are cleaned and sanitized before connecting to each product line. Fill a figal with dissolved sanitizing solution, pressurize to 40 to 60 psig and connect the pressurized figal to the syrup product line. Activate the dispensing valve continuously for one (1) minute to remove all air bubbles. Allow the sanitizing solution to flow through each valve while activating the valves for fifteen (15) cycles, then leave valves OFF and allow to stand pressurized for thirty (30) minutes. Activate the valves for fifteen (15) cycles, then flush remaining sanitizer continuously through the valves.
- 6. Remove the nozzles and the diffuser assemblies from the valves, disengage diffuser assembly components and clean with cleaning solution. Agitate the assemblies to assure assemblies are clean. Place them in a container of sanitizing solution for fifteen (15) minutes. Wearing sanitary gloves, remove the nozzles and diffuser assemblies from the sanitizing solution, drain dry, then reassemble them to the valves.
- 7. Reconnect the syrup containers to their respective circuits and ready the unit for operation.
- 8. Draw drinks to refill lines and flush the sanitizing solution from the dispenser. Taste the beverage to verify that there is no off-taste (chlorine).

WATER BATH CLEANING

It is recommended that the water bath be cleaned two to four times annually, depending upon local conditions and/or required by state and local health departments. The water bath should be clean to obtain maximum cooling efficiency.



WARNING: Melt ice bank completely, disconnect electrical power and the wiring harness quick disconnect on the refrigeration deck before draining the water bath and attempting to remove the refrigeration deck from the water bath or permanent damage to the deck or coil basket may result.

The water bath compartment is well insulated and it may take five or six hours for the ice to melt. Refilling with warm water may help to melt the ice more rapidly.

- 1. Remove plug from the drain tube (located under the drip tray) and position the tube to drain into the drain pan.
- 2. After the ice has melted, remove the deck.
- 3. Thoroughly clean around all the coils and between all crevasses with a brush and cleaning solution to remove all algae and foreign matter. Dry the water bath.
- 4. Clean the condenser with a vacuum cleaner or a soft bristle brush.
- 5. Clean compressor, agitator motor and fan assembly with a cloth, wiping off accumulated dust.
- 6. Place the refrigeration deck into its original position.
- 7. Replace drain tube plug and fill the water bath with clean cold water.
- 8. Reconnect the wire harness on the refrigeration deck.
- 9. Place cabinet top back onto the unit in its original position and secure.
- 10. Clean and sanitize product lines and valves per number 4 above before placing dispenser into service.



LIQUID LEVEL CONTROL WITH TIMER

PURPOSE OF L.L.C. WITH TIMER

The liquid level control with timer is designed to protect the pump of a carbonation system against running dry and consequent pump damage.

OPERATION

Designed to operate as a normal liquid level control under normal conditions. The timer circuit monitors the running time of the pump motor. If the pump motor runs continuously for the specified time period, the timer circuit will discontinue the operation of the pump motor until the reset switch is manually reset.

NOTE: The built-in carbonator normal refill time for the UCC-40 is 3 to 5 seconds (15 fl oz. [444 ml] normal refill volume).

Usually, when the water flow to the pump is interrupted for any extended period, the residual water present in the pump warms up and will eventually evaporate, but as it warms up it continues to lubricate the wear points of the pump. Experience has shown that a seven minute interruption in water flow is not significantly detrimental to the future operation of the pump.

WARNING: The L.L.C. with timer will give no protection against the initial startup of a new carbonator pump with no water being present at the pump. A new pump which has never pumped water is considered dry and will suffer damage in a matter of 2 to 3 minutes.

FEATURES

220v/50z and 115v/60z models are available.

3-minute and 7-minute models are available.

Designed to control and protect a 1/2hp maximum pump motor.

Reset

- A. Challenger and Enterprise carbonator.
- Separate manual reset switch (#35-0181) ensures that the cause of the problem has been corrected before continued use of the pump motor. This feature has been provided in these carbonators since January 1, 1995.
- Carbonators built before January 1, 1995 can be fitted with the time style liquid level control and can be manually reset be disconnecting the power supply cord from the electrical supply and then reconnecting same.
- B. Overcounter Dispensers with built-in Carbonators (models CTC-20, CTC-40)
- These models have a rocker switch which controls the power supply to the liquid level control (carbonation system). This switch is accessible through the top surface of the top cover of the CTC-40, and located on the top left corner of the front valve mounting plate of the model CTC-20. The timer can be reset by turning this rocker switch "off" and then "on" again.



WIRING DIAGRAM



B

FLUIDS/GAS DIAGRAM





WIRING DIAGRAM

UCC-40 WIRING DIAGRAM



UCC-40 PARTS EXPLODED DIAGRAM



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UCC-40 PARTS LIST

Item	New Part No	Description	Old Part No.	Torrington Part No.
1	26-0064	Cabinet Ass'y	119-178-007	NO.
2	26-0146	Coil Ass'y - Freon	119-184-001	
3	55-0339	Control - Temperature	155-969-000	186074001
4	23-0218	Plate - Compressor (1/3 hp)	119-066-004	
5	35-0128	Power Cord (115v)	119-360-000	
•	35-0124	Power Cord (220v)	115-558-000	
6	55-0087	Condenser	101-434-000	
7	23-0510	Shroud - Fan	115-194-000	
8 9	35-0015 35-0094	Blade - Fan Motor - Fan (115v)	105-240-000 119-646-000	
9	35-0097	Motor - Fan (220v)	119-805-220	
10	23-0302	Handle	119-118-000	
11	23-0040	Bracket - Agitator Motor	115-659-000	
		(2 Required)		
12	40-0411	Washer	106-141-000	
13	35-0078	Motor - Agitator 115v	119-447-009	
	35-0079	Motor - Agitator 220v	119-447-229	
14	23-0107	Bracket - Fan Motor	103-024-000	
15	55-0031	Bushing	103-067-000	
16a	26-0360	Compressor Ass'y 1/3hp 115v	101 040 000	
	35-0148 35-0104	Relay 1/3 hp 115v Overload 1/3hp 115v	101-049-000 101-050-000	
16b	26-0366	Compressor Ass'y	101-030-000	
100	20 0000	1/3hp 220v/50hz		
	35-0151	Relay 1/3hp 220v/50hz	119-803-001	
	35-0106	Overload 1/3hp 220v/50hz	119-803-002	
16c	26-0362	Compressor Ass'y		
		1/3hp 220v/60hz		
	35-0152	Relay 1/3hp 220v/60hz	119-803-261	
	35-0107	Overload 1/3hp 220v/60 hz	119-803-262	
17	23-0419	Lid Gray	119-165-007	
18	26-0061	Bulb Holder	112-544-675	
	23-0064	(Temperature Control) Bracket - Bulb Holder	119-791-097	
19	26-0058	Blade - Agitator	115-790-001	
20	40-0252	Pin - Cotter S.S.	106-140-000	
21	40-0262	Plug - Cap	113-035-000	31699012
22	23-0130	Bračket - Line	119-185-707	
23	55-0033	Bushing	119-426-875	34065
24	23-0208	Basket - Product Coil	119-192-001	
25	65-0085	Tube - Vinyl	104-299-000	40444005
26 27	40-0019	Clamp Tube - Insulation 3/8 I.D.	108-111-000	48114005
28	65-0047 40-0081	Connector S.S. 3/8 MPT x 3/8B	104-249-000 115-576-000	77081400
29	40-0243	Fitting - Compression	119-688-002	11001400
20	10 02 10	3/8 Tube x 3/8 MPT	110 000 002	
30	55-0275	Pump S.S. 50 GPH	107-776-000	
31	55-0215	Cover Insulation (Left)	115-396-000	
32	55-0214	Cover Insulation (Right)	115-395-000	
33	40-0249	Nut - Pack 3/8	119-689-000	
34	40-0297	Screw	110-861-902	718400297
35	35-0035	Clamp V c/w Bolt	100-361-000	20543
36 37	35-0115	Pin - Hitch Motor 1/2bp 115v	101-046-002 115-442-000	60020059
57	35-0072 35-0075	Motor 1/3hp 115v Motor 1/3hp 220v 50/60hz	115-442-000	60030058 71860673
38	40-0208	O Ring	103-123-000	31525012
39	26-0136	Coil Assembly CO2 Water	119-993-728	- · · · · · · · · · · · · · · · · · · ·
40	23-0231	Cover - Electrical Box	119-446-001	
41	23-0819	Wrapper Electrical Box 115v	119-465-006	
	23-0783	Wrapper Electrical Box 220v	119-465-001	
42	35-0062	Control - Liquid Level 115v	110-863-000	00400040
40	35-0065	Control - Liquid Level 220v 50/60hz	110-863-220	60439010
43	40-0288	Screw	103-462-000	



44 45 46 47 48 49 50 51 52	23-0230 55-0035 35-0137 40-0038 26-0888 35-0182 23-0185 40-0424 40-0282	Cover - Electrical Box (115 v only) Bushing Receptacle Single Outlet (115v only) Fitting - Compression 3/8B x 3/8 Tube CO2 Water Return Switch - Rocker Box Electrical (115v only) Washer - Cup Screw	119-070-002 119-446-000 119-425-000 119-688-000 119-993-729 115-650-000 119-070-006 119-435-001 119-435-001	60285002
53 54 55 56 57 58 59	40-0407 35-0055 35-0158 23-0303 40-0284 40-0294	Washer Grommet Sleeve Heat Sink Screw Screw	103-296-000 101-162-001 119-622-000 105-139-000 102-649-000 108-120-000	60065064
60 61 62 63	40-0241 40-0240 40-0204 40-0244 26-0345	Fitting Compression 1/4 Tube x 3/8 B Fitting Compression O Ring Nut - Pack 1/4 Coil Pre-Chill	119-334-000 119-078-000 103-074-000 105-313-000 119-865-002	77030402
64 65	35-0035 40-0046	Clamp V c/w Bolt Connector Brass 3/8MPT x 3/8 F	100-361-000 115-109-375	20543
66 67 68 69 70 71	40-0418 40-0175 40-0153 26-0431 55-0276 26-0421	Washer 3/8 Flare Nut - Swivel 3/8F Nipple - Swivel 1/4B Filter Assembly Pump - Brass 125 GPH Electrode Assembly 19"	115-354-000 110-918-000 110-919-000 110-934-000 110-872-000 119-915-019	48033002 77030100
72 73 74	40-0116 40-0016 65-0003	Elbow S.S. 1/4B X 1/4 Swivel Nut Clamp Tube - Braid	112-708-000 105-039-000 115-115-000	77040100 48114003 174478000
75 76 77 78	40-0409 26-0038 40-0065 40-0412	Washer 1/4 Flare Back Check Single Connector S.S. 1/4B X 1/4B Washer	104-053-000 113-139-000 100-826-000 110-861-004	30359 65259001 77040200
79 80 81	40-0120 40-0418 23-0070	Elbow S.S. 3/8B X 1/4 Swivel Nut Washer 3/8 Flare Bracket - Mounting Carb Tank	115-512-000 115-534-000 119-891-006	77040900 4803002
82 83 84	40-0422 40-0188 55-0073	Washer - Lock S.S. Nut S.S. 1/4 Carb Tank Ass'y	119-903-000 119-464-001 119-862-007	40734001
85 86 87 88 89 90 91 92	40-0216 26-0685 55-0040 26-0037 55-0198 55-0197 40-0206 40-0130	O Ring Valve - Pressure Relief Insert - Water Inlet .087 Back Check - Double Valve Body - Filter Brass 3/8 NPT Screen - Filter O Ring Fitting Inlet Brass 3/8 F	$113-180-000 \\110-948-000 \\110-862-087 \\110-947-000 \\110-924-00 \\103-948-000 \\103-113-000 \\110-924-000$	71860230
93 94 95	40-0208 55-0013 55-0012	O Ring Spring - Back Check Ball - S.S. Back Check	103-123-000 115-050-000 115-049-000	31525012 64560
96 97 98 99	55-0011 40-0207 55-0010 55-0016	Seat Fitting - Back Check O Ring Body - Single Back Check 1/4 Flare Body - Double Back Check	115-048-000 103-122-000 115-046-000 115-449-000	31525003

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