DEPARTMENT OF HOMELAND SECURITY UNITED STATES COAST GUARD SHORE INFASTRUCTURE LOGISTICS COMMAND

SPECIFICATIONS FOR REPLACE PUBLIC WORKS SHOP

AT U.S. COAST GUARD SECTOR NORTH CAROLINA ATLANTIC BEACH, NC

MARCH 2010

COMMANDING OFFICER UNITED STATES COAST GUARD CIVIL ENGINEERING UNIT, RM 2179 1240 EAST NINTH STREET CLEVELAND, OHIO 44199-2060

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SCOPE OF WORK

1. <u>WORK INCLUDED</u>: Major items of work shall include the following:

1.1 Work associated with these items is described in the following specification sections and/or are shown on the contract drawings. Incidental work items not listed above and necessary for completing the project shall be included. The general project scope is to design and construct a building to replace the Public Works Shop building that was torn down. Unless noted otherwise, work is generally confined to the existing Sector North Carolina site.

2. <u>DRAWINGS</u>: Drawings and the accompanying specifications are the property of the Government and comprise legal documentation that pertains exclusively to this project. Drawings can only be obtained electronically by downloading the files identified with this solicitation at <u>https://www.fbo.gov</u>. CEU Cleveland will not provide hard copies of drawings.

2.1 Construction Drawings: 7648-D Sheets 1 thru 28 of 28

2.2 Reference Drawings: NONE

WORK BY OTHERS

1. <u>WORK NOT INCLUDED IN THE CONTRACT</u>: Non-contractor personnel will accomplish the following work items necessary for completion of the project. However, the contractor must coordinate accomplishment of these work items with the appropriate parties noted below in accordance with SECTION 01 04 00, "Coordination".

1.1 Work by Coast Guard Personnel: Coast Guard personnel (or other parties acting on the behalf of the Coast Guard) will install and connect communications, security and electronic equipment, radios, telephone and antennas, and pull wiring for these systems. Additionally Coast Guard personnel shall be responsible for disconnecting and moving, storing Coast Guard owned tools and equipment that will be in the areas where contract work is to be performed. Coast Guard personnel shall also be responsible for the removal and security of their personal items.

1.2 Work by other Contractors or Service Companies: Contractor personnel and equipment associated with another construction contract in progress may require access to the site during execution of this contract. The contractor shall coordinate work and ensure that work operations do not interfere with the contract currently in progress. The contractor shall allow service contract personnel access to the site for trash removal, snow removal, grounds maintenance, or the performance of other related service contracts. The Coast Guard will advise the contractor of the, trash removal, grounds maintenance, or other recurring maintenance schedules.

PROJECT PHASING

1. To minimize interference with Coast Guard operations, utilize a predetermined phasing sequence to accomplish contract work. Coordinate timing between successive phases with Coast Guard personnel to allow for necessary relocations. Some of the work will be performed after normal hours and on weekends to accommodate Coast Guard Operations.

CONTRACTOR WORK HOURS

1. <u>WORK HOURS</u>: Accomplish work during normal unit operational hours of 7:30 a.m. to 4:30 p.m., Monday through Friday unless otherwise approved by the Coast Guard. Note any departures from these work hours on the Daily Reports.

2. <u>SATURDAY, SUNDAY AND HOLIDAYS</u>: The contractor shall provide the Contracting Officer's Technical Representative at least forty-eight hours advance notice prior to working on weekends or Federal holidays. The Government may reject any such request without impacting the completion time of the contract.

3. <u>CONTRACT COMPLETION</u>: The contractor shall complete work within the time frame indicated upon issuance of the Notice to Proceed. Limitations imposed by these work hours will not entitle the Contractor additional time to complete the project. Refer to FAR Clause 52.211-10 "Commencement, Prosecution and Completion of Work".

PRE-BID SITE VISITS

1. <u>GENERAL</u>: Bidders are responsible for visiting the site to field verify existing conditions and determine actual dimensions and the nature of the work required. Failure to visit the site does not relinquish the bidder from determining the extent and scope of the work required and estimating the difficulty and cost to complete the project. Requests for equitable adjustments, in either time or money, arising from failing to field verify site conditions may be denied. Provisions regarding the site visit requirements are outlined in FAR Clause 52.236-3 "Site Investigation and Conditions Affecting the Work"

2. <u>SITE VISIT</u>: Arrange pre-bid site visits to Sector North Carolina to verify existing conditions with CWO Scott Romero, Facilities Engineering, (252)-240-8486, or SCPO Don Beckler, Facilities Engineering, (252)-240-8487, between the hours of 0800 and 1500, Monday thru Friday.

PRE-CONSTRUCTION SITE CONDITIONS

1. <u>SITE CONDITION VERIFICATION:</u> The Contractor shall verify the conditions of the existing site, equipment and facilities potentially affected by the work under this contract and photograph and/or videotape the conditions in order to document their pre-construction condition. Copies of the photos and videos shall be submitted to the Contracting Officer prior to starting work.

2. <u>UTILITIES:</u> The contractor shall use proactive measures such as digging, metering, testing, underground utility location devices, and utility company location services to locate all underground utilities identified in the area of work at no additional expense to the Government. Additional cost of unplanned outages and repair of damaged utilities, including emergency repairs by others, not properly identified by the Contractor shall be the Contractor's responsibility.

COORDINATION

1. <u>INTERFERENCE WITH COAST GUARD OPERATIONS</u>: Accomplish work in a manner that causes minimal impact on normal operations. The Contractor shall notify the Contracting Officer's Technical Representative at least five working days in advance of any planned outages of water, electrical, telephone, or sanitary facilities. Notify the Contracting Officer's Technical Representative at least one week prior to beginning construction.

2. <u>MILITARY STATION REGULATIONS</u>:

2.1 The Contractor, his employees, and subcontractors shall become familiar with and obey all station regulations. All personnel employed on the project shall keep within the limits of the work and avenues of ingress and egress, and shall not enter any other areas outside of the site of the work unless required to do so in the performance of their duties. The Contractor's equipment shall be conspicuously marked for identification.

2.2 There shall be NO SMOKING in any Coast Guard building.

2.3 Storage Areas: The Contracting Officer's Technical Representative will determine exact location and boundaries of staging areas. Under no circumstances shall materials be stored in areas that will interfere with aircraft operations.

2.4 Storm Protection: If a gale force wind warning or higher is issued, take precautions to minimize any danger to persons and protect the work and nearby Government property. Precautions shall include, but not be limited to, closings, removing loose materials, tools and equipment, from exposed locations. Remove and secure scaffolding and temporary work. Close openings in the work area if storms of lesser intensity are imminent.

FIELD ADJUSTMENTS

1. The Contracting Officer's Technical Representative may authorize field adjustments. Field adjustments are those alterations that do not affect time, price, or intent of the contract documents. All field adjustments shall be documented in the Daily Reports and on the As-Built Drawings.

BUILDING PERMITS

1. NO BUILDING PERMITS from state or local governments are required for work performed on federal property. Courtesy permits may be obtained at the Contractor's option. No payment will be made to the Contractor for any permit cost. Design changes to obtain courtesy permits, even at no cost, will not be allowed without written approval of the Contracting Officer.

ENVIRONMENTAL PERMITS

1. Unless directed by other sections of this specification, the Contractor will not be responsible for obtaining environmental permits.

PROJECT MEETINGS

1. <u>LOCATION</u>: Project meetings will be conducted either on-site or with a conference call. The following meetings may be held:

1.1 Pre-Construction Conference: After award of a contract, the Coast Guard will arrange a conference with the contractor, and necessary Coast Guard personnel. The purpose of this conference is to orient the Contractor to Government procedures for wage rates, contractual and administrative matters, and to discuss specific issues regarding actual construction.

1.2 Progress and Technical Review Meetings: These meetings generally take place at the project site. Either party may request a meeting to review the progress of the project and/or review or clarify the technical requirements of the specifications.

SUBMITTALS

1. <u>GENERAL</u>: The Contractor shall submit to the Contracting Officer (4) copies of submittals required by this specification and/or itemized on the "List of Submittals" found at the end of this division.

2. <u>REQUEST</u>: A "CONTRACT ITEM ACCEPTANCE REQUEST" shall accompany all submittals. All items shall be individually listed and clearly identified, referencing the applicable Section and Paragraph. A copy of this form is located at the end of this division and may be reproduced as needed.

2.1 Up to eight (8) items may be listed on an individual acceptance request. Number each Contract Item Acceptance Request consecutively (Submittals # 1, 2, etc.) and re-submittals with letters (Submittal #1A is the first re-submittal of Submittal #1).

2.2 Submittals shall be forwarded to the Contracting Officer. The contractor <u>shall allow 14</u> <u>calendar days</u>, excluding mailing time, for the review process in the Construction Schedule and all project planning. In instances where submittal review must be expedited, the Contractor may annotate the Contract Item Acceptance Request as "Urgent" and provide a FAX number for prompt return. The Coast Guard will make every effort to accelerate the review of each urgent submittal; however, the Contractor should not anticipate a reduced time schedule and shall plan project progress accordingly.

3. <u>ACCEPTANCE</u>: Submittals will be stamped "Accepted," "Accepted with Comments," or "Resubmit". Acceptance, Acceptance with comments or Resubmit for each item will be indicated on the Contract Item Acceptance Request form and one copy returned to the Contractor.

3.1 Prompt re-submittal of items is required. The Contractor shall furnish a new Contract Item Acceptance Request numbered in accordance with the requirements of paragraph 2.1.

4. <u>DEFECTIVE WORK</u>: Acceptance of Submittals does not restrict the Government's right to reject departures from contract requirements, use of damaged or improperly installed items/materials, or latent defects, nor does it prejudice the Government's rights of rejecting any work found defective at Final Inspection and Acceptance.

4.1 Work started or completed prior to submittal acceptance is solely at Contractor's risk and may jeopardize contract performance.

CONSTRUCTION SCHEDULE, SCHEDULE OF VALUES, AND PROGRESS SCHEDULE

1. In accordance with the Notice to Proceed letter, the Contractor <u>shall</u> submit the following:

a. Construction Schedule: This schedule shall be prepared using a

horizontal bar graph with time scale. It shall be in an industry accepted Project Management

format and shall accurately display:

- 1. All major categories of work to be performed within the required contract completion date broken out in sufficient detail to track progress throughout the life of the contract. Major work categories should include but are not limited to mobilization, carpentry, plumbing, mechanical, electrical, roofing, concrete, site work, and demobilization. In addition to construction activities, procurement times for critical items, submittal turnaround time, mobilization, final inspection, punch-list work, and demobilization shall be shown on the schedule.
- 2. The duration of each work category.
- 3. Any concurrent work categories.
- b. Schedule of Values: This schedule shall be prepared as a detailed cost breakdown of the contract price and be submitted with the Construction Schedule. This schedule shall include but not be limited to costs of materials, equipment, and labor for all major work categories shown on the Construction Schedule. The Contractor shall adhere to the following guidelines when developing the Schedule of Values.

1. Format: The line items in the Schedule of Values shall be the same as that of the Construction Schedule.

2. Bonds: Bonding costs will only be paid in a lump sum if they are broken out separately and included with the schedule of values. The Contractor shall provide evidence that he has furnished full payment to the surety.

3. Materials: To request progress payments for materials delivered to the construction or fabrication site, the particular category of work associated with the materials must be broken down into separate material and labor costs.

2. UPDATES: Each month and /or with each progress payment request, the Contractor shall submit the following:

a. Progress Schedule-This schedule shall be an update of the Construction Schedule. It shall show the current schedule of all work.

1. Modifications - If modifications are made to the contract, the work added shall be tracked separately from the original Construction Schedule and shall maintain its individuality on the Progress Schedule throughout the life of the contract. Progress Payment requests shall not lump modification costs into the original contract price.

SECTION 01 37 00

CONSTRUCTION DAILY REPORTS

1. <u>GENERAL</u>: The Contractor shall complete a Daily Report for each and every day after mobilization. The importance of an accurate, fully detailed Daily Report, promptly delivered to the designated On-Site Representative cannot be overemphasized. The report shall provide an accurate cumulative summary of the history and performance of the work. The Daily Report shall document weather; work hours; work in-place; inspections and tests conducted, and their results; dimensional checks; equipment and material checks; data on workers by classification; the mobilization and demobilization of construction equipment; materials delivered to the site; and any other pertinent noteworthy event; e.g., personnel injury, site visit by Coast Guard personnel, etc.

2. <u>RESPONSIBILITY</u>: The Daily Reports play an important role in settling disputes and claims for both parties. For this reason the On-Site Representative and the Contractor's Superintendent, together, should review the report to ensure its completeness and accuracy. Each day's report shall be submitted to the On-Site Representative no later than 10:00 a.m. the following morning. The maximum allowable retainage will be enforced for late, sporadic or non-submission of Daily Reports. In the absence of an On-Site Representative the Contractor shall mail the Daily Reports directly to the Contracting Officer every Friday. Should the Daily Report indicate an accident, environmental issue, OSHA violation or any crisis the On-Site Representative deems important, the Report should be faxed to the Contracting Officer at (216) 902-6278 immediately.

3. <u>DESIGNATED ON-SITE REPRESENTATIVE RESPONSIBILITY</u>: After a "Notice to Proceed" for site work has been issued the On-Site Representative shall complete a Daily Report for each day until the Contractor mobilizes. After the Contractor is at the site, the On-Site Representative shall ensure that the Contractor completes the Daily Report in accordance with Paragraphs 1 and 2 above. Any items of dispute or other notes the On-Site Representative feels appropriate shall be added to the Daily Report. The On-Site Representative is also responsible for informing the COTR when the contractor fails to submit daily reports.

SECTION 01 42 00

SOURCES FOR REFERENCE PUBLICATIONS

PART 1 GENERAL

1.1 REFERENCES

Various publications are referenced in other sections of the specifications to establish requirements for the work. These references are identified in each section by document number, date and title. The document number used in the citation is the number assigned by the standards producing organization, (e.g. ASTM B 564 Nickel Alloy Forgings). However, when the standards producing organization has not assigned a number to a document, an identifying number has been assigned for reference purposes.

1.2 ORDERING INFORMATION

The addresses of the standards publishing organizations whose documents are referenced in other sections of these specifications are listed below, and if the source of the publications is different from the address of the sponsoring organization, that information is also provided. Documents listed in the specifications with numbers which were not assigned by the standards producing organization should be ordered from the source by title rather than by number.

ACI INTERNATIONAL (ACI) 38800 Country Club Drive Farmington Hills, MI 48331 Ph: 248-848-3700 Fax: 248-848-3701 E-mail: bkstore@concrete.org Internet: http://www.concrete.org

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI) 2111 Wilson blvd, Suite 500 Arlington, VA 22201 Ph: 703-524-8800 Fax: 703-528-3816 E-mail: ahri@ahrinet.org Internet: <u>http://www.ahrinet.org</u>

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL (AMCA) 30 West University Drive Arlington Heights, IL 60004-1893 Ph: 847-394-0150 Fax: 847-253-0088 E-mail: amca@amca.org Internet: <u>http://www.amca.org</u> ALUMINUM ASSOCIATION (AA) National Headquarters 1525 Wilson Boulevard, Suite 600 Arlington, VA 22209 Ph: 703-358-2960 Fax: 703-358-2961 Internet: <u>http://www.aluminum.org</u>

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO) 444 North Capital Street, NW, Suite 249 Washington, DC 20001 Ph: 202-624-5800 Fax: 202-624-5806 E-Mail: info@aashto.org Internet: http://www.aashto.org

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH) 1330 Kemper Meadow Drive Cincinnati, OH 45240 Ph: 513-742-2020 Fax: 513-742-3355 E-mail: mail@acgih.org Internet: http://www.acgih.org

AMERICAN HARDBOARD ASSOCIATION (AHA)

c/o Composite Panel Association 18922 Premiere Court Gaithersburg, MD 20879-1574 Ph: 301-670-0604 Fax: 301-840-1252 Internet: http://www.pbmdf.org

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC) One East Wacker Drive Chicago, IL 60601-1802 Ph: 312-670-2400 Fax: 312-670-5403 Publications: 800-644-2400 E-mail: pubs@aisc.org Internet: http://www.aisc.org

AMERICAN IRON AND STEEL INSTITUTE (AISI) 1140 Connecticut Avenue, NW, Suite 705 Washington, DC 20036 Ph: 202-452-7100 Fax: 202-463-6573 Internet: http://www.steel.org

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

1819 L Street, NW, 6th Floor Washington, DC 20036 Ph: 202-293-8020 Fax: 202-293-9287 E-mail: info@ansi.org Internet: <u>http://www.ansi.org/</u>

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

 1801 Alexander Bell Drive

 Reston, VA 20191-4400

 Ph: 703-295-6300 - 800-548-2723

 Fax: 703-295-6222

 E-mail: marketing@asce.org

 Internet: <u>http://www.asce.org</u>

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE) 1791 Tullie Circle, NE Atlanta, GA 30329 Ph: 800-527-4723 or 404-636-8400 Fax: 404-321-5478 E-mail: ashrae@ashrae.org Internet: http://www.ashrae.org

AMERICAN SOCIETY OF SAFETY ENGINEERS (ASSE/SAFE) 1800 East Oakton Street Des Plaines, IL 60018-2187 Ph: 847-699-2929 Fax: 847-768-3434 E-mail: customerservice@asse.org Internet: <u>http://www.asse.org</u>

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE) 901 Canterbury, Suite A Westlake, OH 44145 Ph: 440-835-3040 Fax: 440-835-3488 E-mail: info@asse-plumbing.org Internet: http://www.asse-plumbing.org

AMERICAN WATER WORKS ASSOCIATION (AWWA) 6666 West Quincy Avenue Denver, CO 80235 Ph: 800-926-7337 Fax: 303-347-0804 Internet: <u>http://www.awwa.org</u>

AMERICAN WELDING SOCIETY (AWS) 550 N.W. LeJeune Road Miami, FL 33126 Ph: 800-443-9353 - 305-443-9353 Fax: 305-443-7559 E-mail: info@aws.org Internet: <u>http://www.aws.org</u>

ASME INTERNATIONAL (ASME) Three Park Avenue, M/S 10E New York, NY 10016 Ph: 212-591-7722 or 800-843-2763 Fax: 212-591-7674 E-mail: infocentral@asme.org Internet: http://www.asme.org

ASSOCIATED AIR BALANCE COUNCIL (AABC) 1518 K Street, NW Washington, DC 20005 Ph: 202-737-0202 Fax: 202-638-4833

E-mail: info@aabc.com Internet: http://www.aabchq.com

ASTM INTERNATIONAL (ASTM)

100 Barr Harbor Drive, P.O. Box C700 West Conshohocken, PA 19428-2959 Ph: 610-832-9500 Fax: 610-832-9555 E-mail: service@astm.org Internet: <u>http://www.astm.org</u>

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

355 Lexington Avenue 17th Floor New York, NY 10017 Ph: 212-297-2122 Fax: 212-370-9047 E-mail: assocmgmt@aol.com Internet: http://www.buildershardware.com

CSA AMERICA INC (CSA/AM) 8501 East Pleasant Valley Road Cleveland, OH 44131-5575 Ph: 216-524-4990 Fax: 216-520-8979 E-mail: cathy.rake@csa-america.org Internet: <u>http://www.csa-america.org</u>

CALIFORNIA ENERGY COMMISSION (CEC) Media and Public Communications Office 1516 Ninth Street, MS-29 Sacramento, CA 95814-5512 Ph: 916-654-4287 Internet: <u>http://www.energy.ca.gov</u>/

CAST IRON SOIL PIPE INSTITUTE (CISPI) 5959 Shallowford Road, Suite 419 Chattanooga, TN 37421 Ph: 423-892-0137 Fax: 423-892-0817 Internet: <u>http://www.cispi.org</u>

CONCRETE REINFORCING STEEL INSTITUTE (CRSI)

933 North Plum Grove Road Schaumburg, IL 60173-4758 Ph: 847-517-1200 Fax: 847-517-1206 Internet: <u>http://www.crsi.org/</u>

COPPER DEVELOPMENT ASSOCIATION (CDA)

260 Madison Avenue New York, NY 10016 Ph: 212-251-7200 Fax: 212-251-7234 E-mail: questions@cda.copper.org Internet: <u>http://www.copper.org</u>

FM GLOBAL (FM) 1301 Atwood Avenue P.O. Box 7500 Johnston, RI 02919 Ph: 401-275-3000 Fax: 401-275-3029 E-mail: information@fmglobal.com Internet: http://www.fmglobal.com

GYPSUM ASSOCIATION (GA) 810 First Street, NE, Suite 510 Washington, DC 20002 Ph: 202-289-5440 Fax: 202-289-3707 E-mail: info@gypsum.org Internet: <u>http://www.gypsum.org</u>

ILLUMINATING ENGINEERING SOCIETY OF NORTH AMERICA (IESNA) 120 Wall Street, 17th Floor New York, NY 10005 Ph: 212-248-5000 Fax: 212-248-5018 E-mail: iesna@iesna.org Internet: <u>http://www.iesna.org</u>

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE) 445 Hoes Lane Piscataway, NJ 08855-1331 Ph: 732-981-0060 Fax: 732-981-1712 E-mail: customer-services@ieee.org Internet: http://www.ieee.org

INTERNATIONAL ASSOCIATION OF PLUMBING AND MECHANICAL OFFICIALS (IAPMO)

5001 E. Philadelphia St. Ontario, CA 91761 Ph: 909-472-4100 Fax: 909-472-4150 E-mail: iampo@iampo.org Internet: www.iampo.org

INTERNATIONAL CODE COUNCIL (ICC) 5360 Workman Mill Road Whittier, CA 90601 Ph: 562-699-0541 Fax: 562-699-9721 E-mail: webmaster@iccsafe.org Internet: www.iccsafe.org

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

127 Park Street, NE Vienna, VA 22180-4602 Ph: 703-281-6613 Fax: 703-281-6671 E-mail: info@mss-hq.com Internet: <u>http://www.mss-hq.com</u>

MASTER PAINTERS INSTITUTE (MPI) 2800 Ingleton Avenue

Burnaby, BC CANADA V5C Ph: 888-674-8937 Fax: 888-211-8708 E-mail: info@paintinfo.com Internet: http://www.paintinfo.com/mpi

METAL BUILDING MANUFACTURERS ASSOCIATION (MBMA) 1300 Sumner Avenue Cleveland, OH 44115-2851 Ph: 216-241-7333 Fax: 216-241-0105 E-mail: mbma@mbma.com Internet: <u>http://www.mbma.com</u>

MIDWEST INSULATION CONTRACTORS ASSOCIATION (MICA) 16712 elm Circle Omaha, NE 68130 Ph: 800-747-6422 Fax: 402-330-9702 E-mail: info@micainsulation.org Internet: <u>http://www.micainsulation.org</u>

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION (NASA) Publication(s) Available From Superintendent of Documents U.S. Government Printing Office Washington, DC 20402 Ph: 202-783-3238

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM) 800 Roosevelt Road, Bldg C, Suite 312 Glen Ellyn, IL 60137 Ph: 630-942-6591 Fax: 630-790-3095 E-mail: naamm@gss.net Internet: http://www.naamm.org

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA) 1300 North 17th Street, Suite 1752 Rosslyn, VA 22209 Ph: 703-841-3200 Fax: 703-841-5900 E-mail: webmaster@nema.org Internet: <u>http://www.nema.org/</u>

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB) 8575 Grovemont Circle Gaithersburg, MD 20877 Ph: 301-977-3698 Fax: 301-977-9589 Internet: <u>http://www.nebb.org</u>

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA) 1 Batterymarch Park Quincy, MA 02169-7471 Ph: 617-770-3000 Fax: 617-770-0700 E-mail: webmaster@nfpa.org Internet: <u>http://www.nfpa.org</u>

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Internet: http://www.ntis.gov

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA) 10255 West Higgins Road, Suite 600 Rosemont, IL 60018 Ph: 847-299-9070 Fax: 847-299-1183 Internet: <u>http://www.nrca.net</u>

NSF INTERNATIONAL (NSF) 789 North Dixboro Road P.O. Box 130140 Ann Arbor, MI 48113-0140 Ph: 734-769-8010 or 800-NSF-MARK Fax: 734-769-0109 E-mail: info@nsf.org Internet: <u>http://www.nsf.org</u>

PLUMBING AND DRAINAGE INSTITUTE (PDI) 800 Turnpike Street, Suite 300 North Andover, MA 01845 Ph: 978-557-0720 or 800-589-8956 Fax: 978-557-0721 E-Mail: info@pdionline.org Internet: <u>http://www.pdionline.org</u>

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA) 4201 Lafayette Center Drive Chantilly, VA 20151-1209 Ph: 703-803-2980 Fax: 703-803-3732 E-mail: info@smacna.org Internet: <u>http://www.smacna.org</u>

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE) 400 Commonwealth Drive Warrendale, PA 15096-0001 Ph: 724-776-4841

Fax: 724-776-0790 E-mail: customerservice@sae.org Internet: <u>http://www.sae.org</u>

STEEL DECK INSTITUTE (SDI) P.O. Box 25 Fox River Grove, IL 60021 Ph: 847-458-4647 Fax: 847-458-4648 E-mail: Steve@sdi.org Internet: <u>http://www.sdi.org</u>

STEEL DOOR INSTITUTE (SDI/DOOR)

c/o Wherry Associates 30200 Detroit Road Cleveland, OH 44145-1967 Ph: 440-899-0010 Fax: 440-892-1404 E-mail: leh@wherryassoc.com Internet: <u>http://www.steeldoor.org</u>

STEEL JOIST INSTITUTE (SJI)

3127 Mr. Joe White Avenue Myrtle Beach, SC 29577-6760 Ph: 843-626-1995 Fax: 843-626-5565 E-mail: sji@steeljoist.org Internet: <u>http://www.steeljoist.org</u>

THE SOCIETY FOR PROTECTIVE COATINGS (SSPC)

40 24th Street, 6th Floor Pittsburgh, PA 15222-4656 Ph: 412-281-2331 Fax: 412-281-9992 E-mail: info@sspc.org Internet: <u>http://www.sspc.org</u>

UNDERWRITERS LABORATORIES (UL)

333 Pfingsten Road
Northbrook, IL 60062-2096
Ph: 847-272-8800
Fax: 847-272-8129
E-mail: customerexperiencecenter@us.ul.com
Internet: <u>http://www.ul.com/</u>

UNI-BELL PVC PIPE ASSOCIATION (UBPPA) 2655 Villa Creek Drive, Suite 155 Dallas, TX 75234 Ph: 972-243-3902 Fax: 972-243-3907 E-mail: info@uni-bell.org Internet: http://www.uni-bell.org U.S. ARMY CORPS OF ENGINEERS (USACE) Order CRD-C DOCUMENTS from: U.S. Army Engineer Waterways Experiment Station ATTN: Technical Report Distribution Section, Services Branch. TIC 3909 Halls Ferry Road Vicksburg, MS 39180-6199 Ph: 601-634-2664 Fax: 601-634-2388 E-mail: mtc-info@erdc.usace.army.mil Internet: http://www.wes.army.mil/SL/MTC/handbook.htm Order Other Documents from: **USACE** Publications Depot Attn: CEHEC-IM-PD 2803 52nd Avenue Hyattsville, MD 20781-1102 Ph: 301-394-0081 Fax: 301-394-0084 E-mail: pubs-army@usace.army.mil Internet: http://www.usace.army.mil/publications or http://www.hnd.usace.army.mil/techinfo/engpubs.htm

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U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA) Ariel Rios Building 1200 Pennsylvania Avenue, N.W. Washington, DC 20460 Ph: 202-272-0167 Internet: <u>http://www.epa.gov</u> --- Some EPA documents are available only from: National Technical Information Service (NTIS) 5285 Port Royal Road Springfield, VA 22161 Ph: 703-605-6585 Fax: 703-605-6900 E-mail: info@ntis.gov Internet: <u>http://www.ntis.gov</u>

U. S. GREEN BUILDING COUNCIL (USGBC) 1015 18th Street, NW, Suite 508 Washington, D.C. 20036 Ph: 202-828-7422 Fax: 202-828-5110 E-mail: info@usbc.org Internet: <u>http://www.usgbc.org</u> AOK: 2/04 LOK: 2/04

U.S. GENERAL SERVICES ADMINISTRATION (GSA) General Services Administration 1800 F Street, NW Washington, DC 20405 Ph: 202-501-1021 Internet: www.GSA.gov Obtain documents from: Acquisition Streamlining and Standardization Information System (ASSIST) Department of Defense Single Stock Point (DODSSP) Document Automation and Production Service (DAPS) Building 4/D 700 Robbins Avenue Philadelphia, PA 19111-5094 Ph: 215-697-6396 - for account/password issues Internet: http://assist.daps.dla.mil/online/start/; account registration required

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TEMPORARY UTILITIES

1. <u>GENERAL</u>: All temporary utility connections shall be compatible with existing materials and equipment to provide safe and efficient installation, operation and removal.

2. <u>ELECTRICITY AND WATER</u>: Electrical power and water are available on the site. The Contractor will be permitted to utilize these utilities in performing the work, provided that the existing systems are not overloaded. The Contractor is responsible for installing and removing all connections to existing systems and shall ensure work and materials are in accordance with local codes. The use of the electricity shall be limited to tools that can be operated on 60 Hertz, single phase, 20 ampere, 120 volt circuits.

3. <u>TELEPHONE</u>: Telephone services will not be available for use by the Contractor.

4. <u>WATER HOOKUP</u>: All connections to the water system shall be equipped with back flow protection. Temporary potable water pipes and hoses shall be sterilized before being placed in operation and every time the system is opened to the atmosphere for repair or relocation.

5. <u>SANITARY FACILITIES</u>: It shall be the Contractor's responsibility to furnish and maintain approved portable toilet facilities for all Contractor personnel. The On-Site Representative will designate the physical location for the facility and the Contractor shall maintain the toilet facility to the satisfaction of the Government. Contractor personnel are forbidden to use toilet facilities within existing buildings.

SECTION 01 52 00

PROTECTION FROM WEATHER AND CONSTRUCTION OPERATIONS

1. <u>TEMPORARY ENCLOSURES</u>: Protect existing facilities/equipment and new construction, whether in progress or newly completed, from the adverse effects of the weather and construction operations. Provide temporary enclosures, coverings and barriers as required to afford protection against exposure, weather and wind damage and from construction operations which could degrade, stain, age, or reduce the finished quality of new work or damage existing facilities and equipment.

2. <u>REAPPLICATION</u>: All temporary closures or enclosures shall be made ready for immediate re-application in the event of sudden storms or man-made conditions requiring protection of existing facilities or completed construction.

3. <u>CLIMATE CONTROL</u>: Where temporary heat is required during construction to protect work completed or to heat facilities in operation by the Coast Guard, all openings shall be made weather tight to allow the maintenance of 68 degrees F heat minimum with the existing or temporary heating equipment or 78 degrees F. maximum with existing or temporary cooling. <u>NOTE TO OFFEROR</u>: *CLIMATE CONTROL SPECIFICALLY REQUIRED BY THIS CONTRACT WILL BE SPECIFIED IN THE STATEMENT OF WORK AND/OR ASSOCIATED DRAWINGS*.

4. <u>PIPING</u>: Prevent water-filled pipes or tanks from freezing for both interior and exterior systems installed or in storage.

SECTION 01 54 00

SAFETY PROGRAM

1. <u>GENERAL</u>: The Contractor is wholly responsible for work site safety. The Contractor shall implement a safety program that protects the lives and health of personnel in the construction area, prevents damage to property, and avoids work interruptions. The Contractor shall provide appropriate safety barricades, signs, signal lights, etc. as well as complying with the requirements of all applicable Federal, State and Local safety laws, rules and regulations.

2. <u>COMPLIANCE</u>: The Contractor is specifically required to comply with the requirements of the U. S. Army Corps of Engineers "Safety and Health Requirements Manual" (EM 385-1-1, latest version available) and the "Accident Prevention" clause (FAR 52.236-13). Once accepted, this safety plan shall become part of the contract requirements. Note: This review/acceptance does not in any way relinquish the Contractor from responsibility for work site safety nor the obligation to comply with the OSHA regulations found in 29 CFR 1910 & 1926 or any other State or Local safety law, rule or regulation applicable to the contract work. The Coast Guard will cooperate fully with the Department of Labor (Occupational Safety and Health Administration) in their enforcement of OSHA regulations.

3. <u>SAFETY PLAN</u>: The Contractor shall submit a written safety plan. At a minimum, this plan shall describe the Contractor's general safety program and identify specific safety provisions for hazards incidental to the contract work; e.g., elevated working surfaces, working over water, working from floating work platforms, overhead crane operations, etc.

SECTION 01 54 10

EQUIPMENT/UTILITY LOCKOUT AND TAG-OUT REQUIREMENTS

1. <u>GENERAL</u>: The Contractor shall comply with OSHA 29 CFR 1910.147, "The Control of Hazardous Energy (Lockout/Tag-out)". The Contractor shall provide a Lockout/Tagout Plan to the Contracting Officer prior to starting any work affected by the energy in the equipment/utility system.

2. <u>APPLICATION</u>: The Contractor shall be responsible for locking out and tagging out of service, all equipment/utility systems involved in the work under this contract. After the Contracting Officer's Technical Representative has approved an outage, Government personnel and the Contractor shall independently secure the equipment/utility system and tag the respective system out of service. The Contractor shall provide their own locks and chains that are required to secure the equipment/utility systems; e.g., steam, water, air, and/or electricity.
SECTION 01 54 20

MATERIAL SAFETY DATA SHEETS AND MATERIAL HANDLING PROCEDURES

1. <u>DATA SHEETS</u>: Submit a Material Safety Data Sheet (MSDS) for all materials containing hazardous substances required for contract execution. Information provided in MSDS's shall meet the requirements of 29 CFR 1910.1200. MSDS's require Contracting Officer review and acceptance prior to bringing these materials on site.

2. <u>MATERIAL STORAGE</u>: Limit the quantity of these materials stored on site to the amount needed for execution of work. Storage of excess materials will not be permitted. Assure that the storage of these materials comply with all applicable federal, state, and local laws and regulations and provide additional storage facilities (paint lockers, etc.) as required for the storage of such materials. Coordinate the physical location of storage areas with the On-site Representative prior to bringing these materials on site.

3. <u>PROTECTIVE MEASURES</u>: The contractor shall take all protective measures outlined on the MSDS's and as required by federal, state and local regulations to protect all personnel in the vicinity of the work area from exposure to these materials. The Contractor shall include any required protective measures in the Safety Plan (See SECTION 01540). The Contracting Officer's Technical Representative shall review protective measures prior to allowing use of these materials.

4. <u>DISPOSAL OF EXCESS MATERIAL</u>: The Contractor shall dispose of all excess hazardous materials as required by the MSDS and all applicable federal, state, and local laws and regulations.

SECTION 01 54 40

TEMPORARY FIRE PROTECTION

1. <u>TEMPORARY FIRE PROTECTION</u>: Install and maintain temporary fire-protection facilities to protect against predictable and controllable fire loss. Comply with NFPA 10 "Standard for Portable Fire Extinguishers" and NFPA 241 "Standard for Safeguarding Construction, Alterations and Demolition Operations".

1.1 Locate fire extinguishers where convenient and effective for their intended purpose, but not less than one extinguisher at each floor stairwell and one at each building construction opening for personnel egress.

1.2 Maintain unobstructed access to fire extinguishers, fire hydrants, temporary fire-protection facilities, stairways and other access routes for fighting fires.

1.3 Provide independent supervision of welding, flame cutting and other open flame work. Provide each fire supervisor with an appropriate fire extinguisher. Contractor shall provide a fire watch for a period of 8 hours after open flame work is completed.

1.4 The contractor shall provide a fire watch during the period of time that the fire suppression system is not operational. The fire watch shall be for the full duration of time that the system is not operational and shall be in the whole building.

1.5 Provide training for all personnel on-site in the proper operation of each type of fire extinguisher provided. Provide all personnel with the proper notification procedure to summon the local fire department or emergency medical service.

1.6 There shall be NO SMOKING or unsupervised open flames permitted neither inside any structure, temporary or permanent; nor within 25 feet of combustible material or within 50 feet of flammable liquids or compressed gasses.

SECTION 01 55 00

ACCESS ROADS AND PARKING

1. <u>ACCESS</u>: Access to the site is available from public roads. Any damage to these roads by the Contractor's vehicles shall be repaired without cost to the Government.

2. <u>PARKING</u>: Vehicular operations and parking shall comply with all applicable government orders and regulations. All driveways and entrances serving the Government shall be kept clear and available to emergency vehicles at all times.

3. <u>VEHICLE AND VEHICLE OPERATION</u>: All vehicles, owned by the Contractor or employees of the Contractor, and operators of these vehicles, shall meet all state regulations for safety, noise, loading and minimum liability insurance. All vehicle operators demonstrating reckless or careless operation in the opinion of the Government shall not be allowed to operate vehicles on government property for the duration of the contract.

4. <u>VISITORS</u>: No visiting vehicles will be permitted on government property unless the operator is employed by a subcontractor or supplier.

SECTION 01 56 60

GENERAL CLEANUP & SITE RESTORATION OF WORK AREAS

1. <u>GENERAL</u>: The Contractor shall remove and properly dispose of all trash and debris incidental to the contract work from the limits of government property, as well as all adjacent affected areas. The Contracting Officer shall determine the extent and interval of these cleanups.

2. <u>WORK AREA CLEANUP</u>: At the end of each day the entire work area and all adjacent affected areas shall be thoroughly cleaned by removing all trash, debris, dust, etc. caused by the contract work. Any floor, wall or ceiling surfaces that may have been stained or soiled by the contract work shall be restored to pre-construction condition.

3. <u>SITE RESTORATION</u>: If at any time while performing the contract the Contractor causes damage or destruction to any portion of any Government facility or grounds; e.g., bulkheads, pavement, lawns, shrubbery, etc., it shall be the Contractor's responsibility to replace and/or restore the damage as approved by the Contracting Officer's Technical Representative at no additional cost to the Government.

4. <u>POST CONSTRUCTION CLEANUP</u>: Upon completion of the job, the Contractor shall clean up the job site, returning it to a state of cleanliness equal to or exceeding that in which it was found. The Contractor shall properly dispose of any trash, extra materials, dirt, debris, or other litter that remains. If the job site appearance is not to the satisfaction of the Contracting Officer's Technical Representative, final acceptance will not be approved.

SECTION 01 56 90

HAZARDOUS WASTE

1. <u>GENERAL</u>: The Contractor shall comply with all federal, state, and local environmental regulations dealing with the generation, management, storage, and disposal of solid, toxic, and hazardous wastes. The Contractor shall ensure that all wastes are properly containerized, labeled and placarded, managed, tested, stored, transported, and disposed of in accordance with all applicable regulations.

2. <u>USED ELECTRIC LAMPS</u>: 40 CFR 273 requires that electric lamps, including incandescent, fluorescent, neon and high intensity discharge (mercury vapor, high/low pressure sodium, metal halide) lamps that are no longer of use be recycled or treated as hazardous waste. The Contractor shall not dispose of any used electric lamps as solid waste. The Contractor shall recycle all waste electric lamps generated as a result of this work only at a licensed recycling facility

3. <u>METALS</u>: Unless noted otherwise, scrap metal shall not be land filled or treated as hazardous waste. Recycle all scrap metal by smelting or any other acceptable recycling process. Scrap metal includes ductwork, light fixture housings, pipe, mechanical and electrical equipment, doors and frames, etc.

4. <u>SUBMITTALS</u>: The Contractor shall provide the Contracting Officer with signed and fully executed originals of all hazardous waste profiles, test results, hazardous waste manifests and/or other shipping papers, electric lamp disposal documents and all other required documentation. Maximum payment retention shall be withheld until this documentation is received.

SECTION 01 62 00

STAGING AREAS AND ACCESS

1. <u>LOCATION</u>: The Contractor shall store materials and operate equipment within the confines of the staging area identified by the Government. Storage of materials outside of the staging area will not be permitted.

2. <u>COORDINATION</u>: Two weeks prior to construction, the Contractor shall contact LT Jeremy Courtade, Facilities Engineering, (609)-813-3892, or LCDR Sean Obrien, Facilities Engineering, (609)-813-3891, to verify the condition of the staging area, between the hours of 0800 and 1500, Monday thru Friday.

3. <u>ADJACENT AREAS</u>: The Contractor shall ensure that all land and vegetation adjacent to the staging area and access drive remain undisturbed and undamaged; all damages shall be repaired at no cost to the Government.

SECTION 01 65 00

RECOVERED MATERIALS NOTICE

1. <u>GENERAL</u>: It is the intent of CEU Cleveland to comply with the requirements of Section 6002 of the Solid Waste Disposal Act as amended by the Resource Conservation and Recovery Act (RCRA or the Act) as amended, 42 U.S.C. 6962 and Executive Order 12873 as they apply to the procurement of the materials designated in paragraph 2.

2. <u>DESIGNATED RECOVERED MATERIALS</u>: It is the purpose of this section to designate items that are or can be made with recovered materials. These designated items can be found at <u>http://www.epa.gov/epaoswer/non-hw/procure/products.htm</u>.

3. <u>CONTRACTOR RESPONSBILITY</u>: The contractor should provide recycled materials to the extent practical, provided the materials meet all other requirements of the applicable specification section.

SECTION 01 72 00

AS BUILT DRAWINGS

1. <u>GENERAL</u>: Maintain one full size set of contract drawings to record variations from the original design. All deviations shall be neatly and clearly marked in RED on these drawings to show work and/or materials actually provided. As Built drawings shall be updated as work progresses and kept at the work site for the duration of the contract. These drawings shall be available for Contracting Officer Technical Representative review upon request.

2. <u>DISCOVERED UTILITIES</u>: Indicate the exact location of any underground utility lines discovered in the course of the work on the As-Built drawings.

3. <u>PERMITTED VARIATIONS</u>: As Built drawings shall reflect the actual construction and materials provided when alternative materials or work methods are allowed in the specifications and/or drawings or if the scope is altered by award of bid items, subsequent changes or modifications.

4. <u>STANDARDS</u>: Variations shown on As Built drawings shall be neat, clear and in conformance with standard drafting practices. Mark-ups shall include supplementary notes, legends, and details necessary to convey the exact representation of construction actually provided. To comply with Computer Assisted Design (CAD) practices, only full size "AS- BUILT Drawings" are acceptable.

5. <u>SUBMITTAL</u>: Submit As Built drawings for Contracting Officer's Technical Representative Acceptance upon completion of the contract. Final payment will not be made until all required As Built drawings are accepted. Maximum retention shall be withheld for late or incomplete As Built drawings.

SECTION 01 73 00

OPERATING INSTRUCTIONS AND TRAINING

1. <u>MANUALS</u>: Upon completion of the work, but before the work is accepted by the Government, the Contractor must forward two complete bound sets of instructions, tabbed and identified for reference, for all equipment and/or systems provided under this contract. The instructions shall include component parts, manufacturer's certificates, warranty slips, parts lists, descriptive brochures, and manufacturer's maintenance and operating instructions.

2. <u>TRAINING</u>: The Contractor shall provide two hours of training, which shall explain to the Government's personnel all procedures necessary to operate and maintain all equipment and systems on a continuing basis. A verification of training shall be provided.

LIST OF SUBMITTALS

| SECT | PARA | ITEM | GENERAL USE COLUMN |
|----------|----------|----------------------------------|--------------------|
| 01 03 00 | 1 | Pre-Con Site Conditions | |
| 01 31 00 | 1.a | Construction Schedule | |
| | 1.b | Schedule of Values | |
| | 2 | Progress Schedule | |
| 01 54 00 | 3 | Safety Plan | |
| 01 54 10 | 1 | Lockout/Tag-out Plan | |
| 01 54 20 | 1 | MSDS | |
| | 3 | Protective Measures | |
| 01 56 90 | 4 | Hazardous Waste Documents | |
| 01 72 00 | 5 | As-Built Drawings | |
| 01 73 00 | 1 | Operating Instructions | |
| | 2 | Verification of Training | |
| 02 41 00 | 1.5.2 | Existing Conditions | |
| | 1.7 | Demolition Plan | |
| | 1.3.1 | Notifications | |
| 03 30 00 | 1.5.1.2 | Reinforcing Steel | |
| | 2.4.7 | Materials for curing concrete | |
| | 2.4.1 | Cement | |
| | 2.4.1.3 | Portland Cement | |
| | 2.3.2 | Ready-Mix Concrete | |
| | 2.4.6 | Vapor Barrier | |
| | 2.3.3 | Concrete Curing Materials | |
| | 2.5 | Reinforcement | |
| | 1.5.1.1 | Reinforcement Materials | |
| | 2.3.1 | Concrete Mix Design | |
| | 3.11.2.3 | Compressive Strength tests | |
| | 3.11.2.4 | Air Content | |
| | 2.4.10 | Biodegradable Form Release Agent | |
| 05 21 19 | 1.4.2 | Welder Qualification | |
| | 1.4.2 | Material Safety Data Sheet | |
| | 1.4.1 | Steel Joist Framing | |
| | 2.1 | Accessories | |
| | 1.4.2 | Certification of Compliance | |
| 05 30 00 | 2.2 | Accessories | |
| | 2.1.5 | Galvanizing Repair Paint | |
| | 2.2.6 | Mechanical Fasteners | |
| | 1.2.2 | Welding Procedures | |
| 05 50 00 | 2.7 | Steel Stairs | |
| | 2.4 | Handrails | |
| 07 21 16 | 2.1 | Blanket Insulation | |

| 07 84 00 | 2.1 | Firestopping Materials | |
|----------|---------|--|--|
| 07 92 00 | 2.1 | Sealants | |
| 017200 | 2.2 | Primers | |
| | 2.3 | Bond Breakers | |
| | 2.4 | Backstops | |
| 08 11 13 | 2.1 | Doors | |
| | 2.3 | Frames | |
| 08 11 16 | 1.3.1 | Windows and Frames | |
| | 1.3.2.1 | Finish Sample | |
| | 2.3.4.1 | Insulating Glass | |
| 08 33 23 | 1.4 | Installation Drawings | |
| | 2.1 | Overhead Coiling Doors | |
| | 2.4 | Accessories | |
| | 2.2 | Hardware | |
| | 2.3 | Counterbalancing Mechanism | |
| | 2.4 | Electric Door Operators | |
| | 1.4 | Operation and Maintenance Manuals | |
| 08 71 00 | 1.2 | Hardware Schedule | |
| | 2.2.5 | Keying System | |
| | 2.2 | Hardware Items | |
| | 1.3 | Key Bitting | |
| 09 29 00 | 2.1 | Asbestos Free Materials | |
| | 2.1 | Material Safety Data Sheets | |
| 09 65 00 | 2.7 | Resilient Flooring Products | |
| | 3.1 | Surface Preparation | |
| 09 90 00 | 2.1 | Coating | |
| | 2.1 | Manufacturer's Technical Data Sheets | |
| | 1.4 | Color | |
| | 1.2 | Applicator's Qualifications | |
| 10 21 13 | | Toilet Partition System | |
| | 2.6 | Colors and Finishes | |
| 10 28 13 | 2.1.2 | Finishes | |
| | 2.2 | Accessory Items | |
| 10 44 16 | 2.1 | Fire Extinguishers | |
| | 2.4 | Accessories | |
| | 2.5 | Wall Brackets | |
| 10.01.15 | 3.2.1 | Replacement Parts | |
| 13 34 19 | 1.5.2 | Manufacturer's Qualifications | |
| | 1.1.1.7 | Detail Drawings | |
| | 2.4.3 | Manufacturer's color charts and chips | |
| | 1.5.1 | Installation of Roof and Wall Panels | |
| | 1.6 | Shipping, Handling, and Storage | |
| | 3.12.1 | Manufacturer's Warranty | |
| | 3.12.2 | Contractor's Warranty for Installation | |

| 22 00 00 | 2.4 | Fixtures | |
|----------|---------|---|--|
| | 2.4.2 | Flush valve water closets | |
| | 2.4.3 | Flush valve urinals | |
| | 2.4.4 | Wall hung lavatories | |
| | 2.4.5 | Service sinks | |
| | 2.4.6 | Drinking-water coolers | |
| | 2.4.7 | Plastic shower units | |
| | 2.8 | Water heaters | |
| | 2.5 | Backflow preventers | |
| | 2.6.2 | Shower Faucets | |
| 23 05 93 | 1.4.1 | Independent TAB Agency and personnel qualifications | |
| 23 07 00 | 2.3 | Pipe Insulation Systems | |
| | 3.3 | Duct Insulation Systems | |
| 23 31 13 | 1.3 | Material, Equipment and Fixture List | |
| | 1.3 | Records of Existing Conditions | |
| | 3.3.3 | Duct Supports | |
| | 2.1.1 | Galvanized Steel Ductwork Materials | |
| | 2.1.2 | Mill-Rolled Reinforcing and Supporting | |
| | | Materials | |
| | 2.2.1 | Round sheet metal duct fittings | |
| | 2.2.4 | Turning Vanes | |
| | 2.2.6 | Flexible Connectors | |
| | 2.2.9 | Flexible Duct Materials | |
| | 2.2.11 | Power Operated Dampers | |
| | 2.2.10 | Manual Volume Dampers | |
| | 3.4.1 | Ductwork Leakage Tests | |
| 23 37 13 | 2.1 | Materials, Equipment and Fixture List | |
| | 2.1 | Records of Existing Conditions | |
| | 2.1 | Fabrication Drawings | |
| | 3.1 | Installation Drawings | |
| 23 82 02 | 1.3 | Drawings | |
| | 1.5 | Spare Parts | |
| | 3.1 | Verification of Dimensions | |
| | 2.5.1.1 | Coil Corrosion Protection | |
| | 3.5 | System Performance Tests | |
| | 3.4 | Refrigerant Tests, Charging and Start-Up | |
| | 2.1.1 | Materials and Equipment | |
| 26 20 00 | 2.10 | Panelboards | |
| | 2.9 | Receptacles | |
| | 2.8 | Switches | |
| | 3.4.2 | 600-volt wiring test | |
| | 3.4.3 | Grounding System Test | |
| | 1.4.1 | Electrical Systems | |

| 26 51 00 | 2.1 | Fluorescent lighting fixtures |
|----------|----------|---|
| | 1.4.1 | Fluorescent electronic ballasts |
| | 2.1.2 | Fluorescent lamps |
| - | 2.2 | High-intensity-discharge (HID) lighting |
| | | fixtures |
| | 2.2.1 | HID Ballasts |
| | 2.2.2 | Metal-halide lamps |
| | 2.6 | Photocell switch |
| | 2.7 | Exit signs |
| | 1.4.3.2 | Energy Efficiency |
| 28 31 63 | 2.2.9 | Fire Alarm Control Panel (FACP) |
| | 2.2.14 | Transmitters |
| | 2.2.13 | Notification Appliances |
| | 2.2.4 | Addressable interface devices |
| | 2.2.11 | Graphic Annunciator |
| | 2.2.14.1 | Radio transmitter and interface panels |
| | 1.4.3 | Record Drawing Software |
| 31 11 00 | 3.4.1 | Nonsaleable Materials |
| 31 23 00 | 3.12.2.1 | Fill and backfill |
| | 3.12.2.2 | Select material |
| | 3.12.2.3 | Porous Fill |
| | 3.12.2.4 | Density tests |
| 31 31 16 | 2.1 | Termiticides |
| | 3.1 | Verification of measurement |
| | 3.4.1 | Application Equipment |
| | 1.5 | Warranty |
| | 1.2.1 | Qualifications |
| 32 92 19 | 2.5.3 | Wood cellulose fiber mulch |
| | 2.4 | Fertilizer |
| | 2.1 | Seed |
| 33 11 00 | 2.1.1 | Piping materials |
| | 2.1 | Water service line |
| | 2.1.2.3 | Valve boxes |
| | 2.1.2.4 | Disinfection |
| 33 30 00 | 1.6 | Existing Conditions |
| | 1.5 | Drawings |
| | 2.1 | Pipeline Materials |
| | 2.3 | Reports |
| 33 32 16 | 2.1 | Pipe and Fittings |
| | 2.2.2 | Check Valves |
| | 2.2.1 | Gate Valves |
| | 2.3 | Submersible sewage grinder pumps |
| | 2.4 | Pump motor |
| | 2.1.5 | Flexible flanged coupling |

CONTRACT ITEM ACCEPTANCE REQUEST

Contract Number: HSCG83-Contract Specialist: Contractor Name: HSCG83-Project Number:

| URGENT | YES | NO | (if yes) CONTRACTOR FAX #: | |
|--------|-----|----|----------------------------|--|
| | | | | |

Submittal #_____ Job Location: _____

<u>NOTE</u>: Contractor must mark Deviation column if submittal deviates from contract requirements

| Item No. | Spec Section and Paragraph | Description of Material Include Type, Model #, Manufacturer, Etc. | Deviation | Status |
|-------------|-------------------------------|---|-----------|--------|
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STATUS ABBREVIATION GUIDE:

AC - Accepted AC w/ CMT - Accepted with Comment R-Resubmit **Comments**:

| Typed Name & Title | Signature | Date | | |
|--|-----------|------|--|--|
| | | | | |
| NOTE: Review and acceptance of submittals by the Government is intended to verify general conformance with the design intent as | | | | |
| shown on the contract drawings and in the specifications. Acceptance by the Contracting Officer Technical Representative does not | | | | |
| relieve the Contractor of reasonability for any arrors and/or amissions in the submittels, par from the reasonability for complying with | | | | |

shown on the contract drawings and in the specifications. Acceptance by the Contracting Officer Technical Representative does not relieve the Contractor of responsibility for any errors and/or omissions in the submittals, nor from the responsibility for complying with the requirements of the contract, except with respect to variations described and approved in accordance with FAR 52.243-4 CHANGES.

SECTION 02 41 00

DEMOLITION 10/06

PART 1 GENERAL

1.1 GENERAL REQUIREMENTS

Do not begin demolition or until "Notice to Proceed" authorization is received from the Contracting Officer. Remove rubbish and debris from the project site; do not allow accumulations inside or outside the buildings. In the interest of occupational safety and health, perform the work in accordance with EM 385-1-1, Section 23, Demolition, and other applicable Sections.

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-01 Preconstruction Submittals

Existing Conditions; G

SD-07 Certificates

Demolition Plan; G Notifications; G

Proposed demolition and removal procedures for approval before work is started.

1.3 REGULATORY AND SAFETY REQUIREMENTS

Comply with federal, state, and local hauling and disposal regulations. In addition to the requirements of the "Contract Clauses," conform to the safety requirements contained in ASSE/SAFE A10.6.

1.3.1 Notifications

1.3.1.1 General Requirements

Furnish timely notification of demolition projects to Federal, State, regional, and local authorities in accordance with 40 CFR 61, Subpart M. Notify the State's environmental protection agency and the Contracting Officer in writing 10 working days prior to the commencement of work in accordance with 40 CFR 61, Subpart M.

1.4 DUST AND DEBRIS CONTROL

Prevent the spread of dust and debris to occupied portions of the building and avoid the creation of a nuisance or hazard in the surrounding area. Do not use water if it results in hazardous or objectionable conditions such as, but not limited to, ice, flooding, or pollution. Vacuum and dust the work area daily. Sweep pavements as often as necessary to control the spread of debris that may result in foreign object damage potential to aircraft.

1.5 PROTECTION

1.5.1 Traffic Control Signs

Where pedestrian and driver safety is endangered in the area of removal work, use traffic barricades with flashing lights. Notify the Contracting Officer's Technical Representative prior to beginning such work.

1.5.2 Existing Conditions Documentation

Before beginning any demolition work, survey the site and examine the drawings and specifications to determine the extent of the work. Record existing conditions in the presence of the Contracting Officer's Technical Representative showing the condition of structures and other facilities adjacent to areas of alteration or removal. Photographs sized 4 inch will be acceptable as a record of existing conditions. Existing damage and description of surface conditions that exist prior to before starting work. It is the Contractor's responsibility to verify and document all required outages which will be required during the course of work, and to note these outages on the record document.

1.5.3 Items to Remain in Place

Take necessary precautions to avoid damage to existing items to remain in place, to be reused, or to remain the property of the Government. Repair or replace damaged items as approved by the Contracting Officer's Technical Representative. Coordinate the work of this section with all other work indicated. Construct and maintain shoring, bracing, and supports as required. Ensure that structural elements are not overloaded. Increase structural supports or add new supports as may be required as a result of any cutting, removal, deconstruction, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition, or removal work. Repairs, reinforcement, or structural replacement require approval by the Contracting Officer's Technical Representative prior to performing such work.

1.5.4 Existing Construction Limits and Protection

Do not disturb existing construction beyond the extent indicated or necessary for installation of new construction. Provide temporary shoring and bracing for support of building components to prevent settlement or other movement. Provide protective measures to control accumulation and migration of dust and dirt in all work areas. Remove dust, dirt, and debris from work areas daily.

1.5.5 Weather Protection

Protect building interior and materials and equipment from the weather at all times.

1.5.6 Utility Service

Maintain existing utilities indicated to stay in service and protect against damage during demolition operations. Prior to start of work, utilities serving each area of alteration or removal will be shut off by the Government and disconnected and sealed by the Contractor upon written request from the Contracting Officer's Technical Representative.

1.5.7 Facilities

Protect electrical and mechanical services and utilities. Where removal of existing utilities and pavement is specified or indicated, provide approved barricades, temporary covering of exposed areas, and temporary services or connections for electrical and mechanical utilities. Floors, roofs, walls, columns, pilasters, and other structural components that are designed and constructed to stand without lateral support or shoring, and are determined to be in stable condition, must remain standing without additional bracing, shoring, or lateral support until demolished or deconstructed, unless directed otherwise by the Contracting Officer's Technical Representative. Ensure that no elements determined to be unstable are left unsupported and place and secure bracing, shoring, or lateral supports as may be required as a result of any cutting, removal, deconstruction, or demolition work performed under this contract.

1.5.8 Protection of Personnel

Before, during and after the demolition work the Contractor shall continuously evaluate the condition of the structure being demolished and take immediate action to protect all personnel working in and around the project site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

1.6 BURNING

The use of burning at the project site for the disposal of refuse and debris will not be permitted.

1.7 REQUIRED DATA

Prepare a Demolition Plan. Include in the plan procedures for careful removal and disposition of materials specified to be salvaged, coordination with other work in progress, a disconnection schedule of utility services, a detailed description of methods and equipment to be used for each operation and of the sequence of operations. Coordinate with Waste Management Plan. Include statements affirming Contractor inspection of the existing roof system and its suitability to perform as a safe working platform or if inspection reveals a safety hazard to workers, state

provisions for securing the safety of the workers throughout the performance of the work. Provide procedures for safe conduct of the work in accordance with EM 385-1-1. Plan shall be approved by Contracting Officer prior to work beginning.

1.8 ENVIRONMENTAL PROTECTION

Comply with the Environmental Protection Agency requirements specified.

1.9 USE OF EXPLOSIVES

Use of explosives will not be permitted.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 EXISTING FACILITIES TO BE REMOVED

Inspect and evaluate existing structures on site for reuse. Existing construction scheduled to be removed for reuse shall be disassembled. Dismantled and removed materials are to be separated, set aside, and prepared as specified, and stored or delivered to a collection point for reuse, remanufacture, recycling, or other disposal, as specified. Materials shall be designated for reuse on site whenever possible.

3.1.1 Utilities and Related Equipment

3.1.1.1 General Requirements

Do not interrupt existing utilities serving occupied or used facilities, except when authorized in writing by the Contracting Officer's Technical Representative. Do not interrupt existing utilities serving facilities occupied and used by the Government except when approved in writing and then only after temporary utility services have been approved and provided. Do not begin demolition or deconstruction work until all utility disconnections have been made. Shut off and cap utilities for future use, as indicated.

3.1.1.2 Disconnecting Existing Utilities

Remove existing utilities and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Contracting Officer's Technical Representative. When utility lines are encountered that are not indicated on the drawings, the Contracting Officer's Technical Representative shall be notified prior to further work in that area.

3.1.2 Concrete

Saw concrete along straight lines to a depth of a minimum 2 inch. Break out the remainder of the concrete provided that the broken area is concealed in the finished work, and the remaining concrete is sound. At locations where the broken face cannot be concealed, grind smooth or saw cut entirely through the concrete.

3.1.3 Patching

Where removals leave holes and damaged surfaces exposed in the finished work, patch and repair these holes and damaged surfaces to match adjacent finished surfaces, using on-site materials when available. Where new work is to be applied to existing surfaces, perform removals and patching in a manner to produce surfaces suitable for receiving new work. Finished surfaces of patched area shall be flush with the adjacent existing surface and shall match the existing adjacent surface as closely as possible as to texture and finish. Patching shall be as specified and indicated, and shall include:

a. Concrete and Masonry: Completely fill holes and depressions, left as a result of removals in existing masonry walls to remain, with an approved masonry patching material, applied in accordance with the manufacturer's printed instructions.

3.2 DISPOSITION OF MATERIAL

3.2.1 Title to Materials

Except for salvaged items specified in related Sections, and for materials or equipment scheduled for salvage, all materials and equipment removed and not reused or salvaged, shall become the property of the Contractor and shall be removed from Government property. Title to materials resulting from demolition, and materials and equipment to be removed, is vested in the Contractor upon approval by the Contracting Officer of the Contractor's demolition, and removal procedures, and authorization by the Contracting Officer to begin demolition. The Government will not be responsible for the condition or loss of, or damage to, such property after contract award. Showing for sale or selling materials and equipment on site is prohibited.

3.3 CLEANUP

Remove debris and rubbish from the site. Remove and transport the in a manner that prevents spillage on streets or adjacent areas. Apply local regulations regarding hauling and disposal.

3.4 DISPOSAL OF REMOVED MATERIALS

3.4.1 Regulation of Removed Materials

Dispose of debris, rubbish, scrap, and other non-salvageable materials resulting from removal operations with all applicable federal, state and local regulations. Storage of removed materials on the project site is prohibited.

3.4.2 Removal from Government Property

Transport waste materials removed from demolished structures, from Government property for legal disposal.

SECTION 03 30 00

CAST-IN-PLACE CONCRETE 01/08

PART 1 GENERAL

1.1 DEFINITIONS

- a. "Cementitious material" as used herein must include all portland cement, pozzolan, fly ash and ground granulated blast-furnace.
- b. "Exposed to public view" means situated so that it can be seen from eye level from a public location after completion of the building. A public location is accessible to persons not responsible for operation or maintenance of the building.
- c. "Chemical admixtures" are materials in the form of powder or fluids that are added to the concrete to give it certain characteristics not obtainable with plain concrete mixes.
- d. "Workability (or consistence)" is the ability of a fresh (plastic) concrete mix to fill the form/mould properly with the desired work (vibration) and without reducing the concrete's quality. Workability depends on water content, chemical admixtures, aggregate (shape and size distribution), cementitious content and age (level of hydration).

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-02 Shop Drawings

Reinforcing steel; G

Reproductions of contract drawings are unacceptable.

Provide erection drawings for concrete Formwork that show placement of reinforcement and accessories, with reference to the contract drawings.

SD-03 Product Data

Materials for curing concrete

Manufacturer's catalog data for the following items must include printed instructions for admixtures and waterstops.

Cement

Portland cement Ready-Mix Concrete Vapor Barrier Concrete Curing Materials Reinforcement Reinforcement Materials

SD-04 Samples

Submit the following samples:

SD-05 Design Data

Concrete mix design; G

Thirty days minimum prior to concrete placement, submit a mix design for each strength and type of concrete. Submit a complete list of materials including type; brand; source and amount of cement, fly ash, pozzolans, ground slag and admixtures; and applicable reference specifications. Provide mix proportion data using at least three different water-cement ratios for each type of mixture, which produce a range of strength encompassing those required for each class and type of concrete required. If source material changes, resubmit mix proportion data using revised source material. Provide only materials that have been proven by trial mix studies to meet the requirements of this specification, unless otherwise approved in writing by the Contracting Officer. Indicate clearly in the submittal where each mix design is used when more than one mix design is submitted. Submit additional data regarding concrete aggregates if the source of aggregate changes. Submit copies of the fly ash, and pozzolans test results, in addition. The approval of fly ash, and pozzolans test results must be within 6 months of submittal date. Obtain acknowledgement of receipt prior to concrete placement.

SD-06 Test Reports

Concrete mix design; G

Compressive strength tests

Air Content

SD-07 Certificates

Biodegradable Form Release Agent

SD-08 Manufacturer's Instructions

Submit mill certificates for Steel Bar according to the paragraph entitled, "Fabrication," of this section.

Provide certificates for concrete that are in accordance with the paragraph entitled, "Classification and Quality of Concrete," of this section. Provide certificates that contain project name and number, date, name of Contractor, name of concrete testing service, source of concrete aggregates, material manufacturer, brand name of manufactured materials, material name, values as specified for each material, and test results.

1.3 MODIFICATION OF REFERENCES

Accomplish work in accordance with ACI publications except as modified herein. Consider the advisory or recommended provisions to be mandatory. Interpret reference to the "Building Official," the "Structural Engineer," and the "Architect/Engineer" to mean the Contracting Officer's Technical Representative.

1.4 DELIVERY, STORAGE, AND HANDLING

Do not deliver concrete until vapor barrier, forms, reinforcement, embedded items, and chamfer strips are in place and ready for concrete placement. ACI/MCP-2 for job site storage of materials. Protect materials from contaminants such as grease, oil, and dirt. Ensure materials can be accurately identified after bundles are broken and tags removed. Do not store concrete curing compounds or sealers with materials that have a high capacity to adsorb volatile organic compound (VOC) emissions. Do not store concrete curing compounds or sealers in occupied spaces.

1.4.1 Reinforcement

Store reinforcement of different sizes and shapes in separate piles or racks raised above the ground to avoid excessive rusting. Protect from contaminants such as grease, oil, and dirt. Ensure bar sizes can be accurately identified after bundles are broken and tags removed.

1.5 QUALITY ASSURANCE

1.5.1 Drawings

1.5.1.1 Shop Drawings

Fabrication Drawings for concrete formwork for Reinforcement Materials, must indicate concrete pressure calculations with both live and dead loads, along with material types. Provide all design calculations in accordance with ACI/MCP-2 and ACI/MCP-3.

1.5.1.2 Reinforcing Steel

ACI/MCP-4. Indicate bending diagrams, assembly diagrams, splicing and laps of bars, shapes, dimensions, and details of bar reinforcing, accessories, and concrete cover. Do not scale dimensions from structural drawings to determine lengths of reinforcing bars.

1.5.2 Test Reports

1.5.2.1 Concrete Mix Design

Submit copies of laboratory test reports showing that the mix has been successfully tested to produce concrete with the properties specified and that mix must be suitable for the job conditions. Include mill test and all other test for cement, aggregates, and admixtures in the laboratory test reports. Provide maximum nominal aggregate size, gradation analysis, percentage retained and passing sieve, and a graph of percentage retained verses sieve size. Submit test reports along with the concrete mix design. Obtain approval before concrete placement.

1.6 CONCRETE SAMPLING AND TESTING

Testing by the Contractor must include sampling and testing concrete materials proposed for use in the work and testing the design mix for each class of concrete. Perform quality control testing during construction.

Sample and test concrete aggregate materials proposed for use in the work in accordance with ASTM C 33/C 33M.

Sample and test portland cement in accordance with ASTM C 150.

Sample and test air-entraining admixtures in accordance with ASTM C 233.

Testing must be performed by a Grade I Testing Technician.

PART 2 PRODUCTS

2.1 MATERIALS FOR FORMS

Provide wood, plywood, or steel. Use plywood or steel forms where a smooth form finish is required.

2.1.1 Wood Forms

Provide lumber that is square edged or tongue-and-groove boards, free of raised grain, knotholes, or other surface defects. Provide plywood that complies with PS1, B-B concrete form panels or better or AHA A135.4, hardboard for smooth form lining.

2.1.1.1 Concrete Form Plywood (Standard Rough)

Provide plywood that conforms to NIST PS 1, B-B, concrete form, not less than 5/8-inch thick.

2.1.2 Steel Forms

Provide steel form surfaces that do not contain irregularities, dents, or sags.

2.2 FORM TIES AND ACCESSORIES

The use of wire alone is prohibited. Provide form ties and accessories that do not reduce the effective cover of the reinforcement.

2.3 CONCRETE

2.3.1 Contractor-Furnished Mix Design

ACI/MCP-1, ACI/MCP-2, and ACI/MCP-3 except as otherwise specified. Indicate the compressive strength (f'c) of the concrete for each portion of the structure(s) and as specified below.

| fc | : | ASTM C 33/C 33M | | Maxim | num |
|-----------|-----------|-----------------|----------|-------------|-----------|
| (N | /lin. 28- | Maximum | Range | Water- | |
| D | ay Comp. | Nominal | of | Cement | Air |
| St | rength) | Aggregate | Slump | Ratio | Entr. |
| Location | (psi) | (Size No.) | (inches) | (by weight) | (percent) |
| | | | | | |
| All areas | 3500 | 1 1/2 | 3-4 | 0.48 | 5 |

Maximum slump shown above may be increased 1 inch for methods of consolidation other than vibration. Slump may be increased to 8 inches when super plasticizers are used. Provide air entrainment using air-entraining admixture. Provide air entrainment within plus or minus 1.5 percent of the value specified.

2.3.1.1 Mix Proportions for Normal Weight Concrete

Trial design batches, mixture proportioning studies, and testing requirements for various classes and types of concrete specified are the responsibility of the Contractor. Base mixture proportions on compressive strength as determined by test specimens fabricated in accordance with ASTM C 192/C 192M and tested in accordance with ASTM C 39/C 39M. Samples of all materials used in mixture proportioning studies must be representative of those proposed for use in the project and must be accompanied by the manufacturer's or producer's test report indicating compliance with these specifications. Base trial mixtures having proportions, consistencies, and air content suitable for the work on methodology described in ACI/MCP-1. In the trial mixture, use at least three different water-cement ratios for each type of mixture, which must produce a range of strength encompassing those required for each class and type of concrete required on the project. The maximum water-cement ratio required must be based on equivalent watercement ratio calculations as determined by the conversion from the weight ratio of water to cement plus pozzolan, and ground granulated blast-furnace slag by weight equivalency method. Design laboratory trial mixture for maximum permitted slump and air content. Each combination of material proposed for use must have separate trial mixture, except for accelerator or retarder use can be provided without separate trial mixture. Report the temperature of concrete in each trial batch. For each water-cement ratio, at least three test cylinders for each test age must be made and cured in accordance with ASTM C 192/C 192M and tested in accordance with ASTM C 39/C 39M for 7 and 28 days. From these results, plot a curve showing the relationship between water-cement ratio and strength for each set of trial mix studies. In addition, plot a curve showing the relationship between 7 and 28 day strengths.

2.3.1.2 Required Average Strength of Mix Design

The selected mixture must produce an average compressive strength exceeding the specified strength by the amount indicated in ACI/MCP-2. When a concrete production facility has a record of at least 15 consecutive tests, the standard deviation must be calculated and the required average compressive strength must be determined in accordance with ACI/MCP-2. When a concrete production facility does not have a suitable record of tests to establish a standard deviation, the required average strength must follow ACI/MCP-2 requirements.

2.3.2 Ready-Mix Concrete

Provide concrete that meets the requirements of ASTM C 94/C 94M.

Ready-mixed concrete manufacturer must provide duplicate delivery tickets with each load of concrete delivered. Provide delivery tickets with the following information in addition to that required by ASTM C 94/C 94M:

Type and brand cement

Cement content in 95-pound bags per cubic yard of concrete

Maximum size of aggregate

Amount and brand name of admixtures

Total water content expressed by water/cement ratio

2.3.3 Concrete Curing Materials

2.3.3.1 Absorptive Cover

Provide burlap cloth cover for curing concrete made from jute or kenaf, weighing 10 ounces plus or minus 5 percent per square yard when clean and dry, conforming to ASTM C 171, Class 3; or cover may be cotton mats as approved.

2.3.3.2 Moisture-Retaining Cover

Provide waterproof paper cover for curing concrete conforming to ASTM C 171, regular or white, or polyethylene sheeting conforming to ASTM C 171, or polyethylene-coated burlap consisting of a laminate of burlap and a white opaque polyethylene film permanently bonded to the burlap; burlap must conform to ASTM C 171, Class 3, and polyethylene film must conform to ASTM C 171. When tested for water retention in accordance with ASTM C 156, weight of water lost 72 hours after application of moisture retaining covering material must not exceed 0.039 gram per square centimeter of the mortar specimen surface.

2.3.3.3 Membrane-Forming Curing Compound

Provide liquid type compound conforming to ASTM C 309, Type 1, clear, Type 1D with fugitive dye for interior work and Type 2, white, pigmented for exterior work.

2.4 MATERIALS

2.4.1 Cement

ASTM C 150, Type I or II. Provide blended cement that consists of a mixture of ASTM C 150, Type II, cement and one of the following materials: ASTM C 618 pozzolan or fly ash. For exposed concrete, use one manufacturer for each type of cement, fly ash, and pozzolan.

2.4.1.1 Fly Ash and Pozzolan

ASTM C 618, Type N, F, or C, except that the maximum allowable loss on ignition must be 6 percent for Types N and F. Add with cement. Where the use of fly ash cannot meet the minimum level, provide the maximum amount of fly ash permittable that meets the code requirements for cement content. Report the chemical analysis of the fly ash in accordance with ASTM C 311. Evaluate and classify fly ash in accordance with ASTM D 5759.

High contents of supplementary cementitious materials can have some detrimental effects on the concrete properties, such as slowing excessively the strength gain rate, and delaying and increasing the difficulty of finishing. The recommended maximum content (by weight of the total cementitious material) for these materials are:

1. For fly ash or natural pozzolan: 40 percent (25 percent in cold climates)

2. For silica fume: 10 percent

2.4.1.2 Ground Granulated Blast-Furnace Slag

ASTM C 989, Grade 120. Slag content must be a minimum of 70 percent by weight of cementitious material.

2.4.1.3 Portland Cement

Provide cement that conforms to ASTM C 150, Type I, or II. Use one brand and type of cement for formed concrete having exposed-to-view finished surfaces.

2.4.2 Water

Minimize the amount of water in the mix. The amount of water must not exceed 45 percent by weight of cementitious materials (cement + pozzolans), and in general, improve workability by adjusting the grading rather than by adding water. Water must be fresh, clean, and potable; free from injurious amounts of oils, acids, alkalis, salts, organic materials, or other substances deleterious to concrete.

2.4.3 Aggregates

ASTM C 33/C 33M. Provide aggregates that do not contain any substance which may be deleteriously reactive with the alkalies in the cement.

Fine and coarse aggregates must show expansions less than 0.08 percent at 16 days after casting when testing in accordance with ASTM C 1260. Should the test data indicate an expansion of 0.08 percent or greater, reject the aggregate(s) or perform additional testing using ASTM C 1567 using the Contractor's proposed mix design. In this case, include the mix design low alkali portland cement and one of the following supplementary cementitious materials:

- 1. GGBF slag at a minimum of 40 percent of total cementitious
- 2. Fly ash or natural pozzolan at a minimum of total cementitious of
 - a. 30 percent if (SiO2+Al2O3+Fe2O3) is 65 percent or more,
 - b. 25 percent if (SiO2+Al2O3+Fe2O3) is 70 percent or more,
 - c. 20 percent if (SiO2+Al2O3+Fe2O3) is 80 percent or more,
 - d. 15 percent if (SiO2+Al2O3+Fe2O3) is 90 percent or more.

If a combination of these materials is chosen, the minimum amount must be a linear combination of the minimum amounts above. Include these materials in sufficient proportion to show less than 0.08 percent expansion at 16 days after casting when tested in accordance with ASTM C 1567.

Aggregates must not possess properties or constituents that are known to have specific unfavorable effects in concrete when tested in accordance with ASTM C 295.

2.4.3.1 Aggregates/Combined Aggregate Gradation (Floor Slabs Only)

ASTM C 33/C 33M, uniformly graded and as follows: Nominal maximum aggregate size of 1 inch. A combined sieve analysis must indicate a well graded aggregate from coarsest to finest with not more than 18 percent and not less than 8 percent retained on an individual sieve, except that less than 8 percent may be retained on coarsest sieve and on No. 50 (0.3mm) sieve, and less than 8 percent may be retained on sieves finer than No. 50 (0.3mm). Provide sand that is at least 50 percent natural sand.

2.4.4 Nonshrink Grout

ASTM C 1107/C 1107M.

2.4.5 Admixtures

ASTM C 494/C 494M: Type A, water reducing; Type B, retarding; Type C, accelerating; Type D, water-reducing and retarding; and Type E, water-reducing and accelerating admixture. Do not use calcium chloride admixtures.

2.4.5.1 Air-Entraining

ASTM C 260.

2.4.5.2 High Range Water Reducer (HRWR) (Superplasticizers)

ASTM C 494/C 494M, Type F and ASTM C 1017/C 1017M.

2.4.5.3 Pozzolan

Provide fly ash or other pozzolans used as admixtures that conform to ASTM C 618.

2.4.6 Vapor Barrier

Provide vapor barrier as specified on the drawings.

2.4.7 Materials for Curing Concrete

Use water-based curing compounds, sealers, and coatings with low (maximum 160 grams/liter, less water and less exempt compounds) VOC content.

Consider the use of water based or vegetable or soy based curing agents in lieu of petroleum based products. Consider agents that are not toxic and emit low or no Volatile Organic Compounds (VOC). Consider the use of admixtures that offer high performance to increase durability of the finish product but also have low toxicity and are made from bio-based materials such as soy, and emit low levels of Volatile Organic Compounds (VOC).

2.4.7.1 Impervious Sheeting

ASTM C 171; waterproof paper, clear or white polyethylene sheeting, or polyethylene-coated burlap.

2.4.7.2 Pervious Sheeting

AASHTO M 182.

2.4.7.3 Liquid Membrane-Forming Compound

ASTM C 309, white-pigmented, Type 2, Class B.

2.4.8 Liquid Chemical Sealer-Hardener Compound

Provide magnesium fluorosilicate compound which when mixed with water seals and hardens the surface of the concrete. Do not use on exterior slabs exposed to freezing conditions. Provide compound that does not reduce the adhesion of resilient flooring, tile, paint, roofing, waterproofing, or other material applied to concrete.

- 2.4.9 Joint Sealants
- 2.4.9.1 Horizontal Surfaces, 3 Percent Slope, Maximum

ASTM D 1190 or ASTM C 920, Type M, Class 25, Use T. ASTM D 7116 for surfaces subjected to jet fuel.

2.4.9.2 Waterstops

Provide hydrophyllic waterstops.

2.4.10 Biodegradable Form Release Agent

Provide form release agent that is colorless, biodegradable, and rapeseed oil-based or soy oilbased, with a low (maximum of 55 grams/liter (g/l)) VOC content. A minimum of 85 percent of the total product must be biobased material. Provide product that does not bond with, stain, or adversely affect concrete surfaces and does not impair subsequent treatments of concrete surfaces. Provide form release agent that does not contain diesel fuel, petroleum-based lubricating oils, waxes, or kerosene.

2.5 REINFORCEMENT

Galvanize bars, fabrics, connectors, and chairs.

2.5.1 Reinforcing Bars

ACI/MCP-2 unless otherwise specified. Use deformed steel. ASTM A 615/A 615M and AASHTO M 322M/M 322 with the bars marked A, S, W, Grade 60; or ASTM A 996/A 996M with the bars marked R, Grade 60, or marked A, Grade 60.

2.5.2 Mechanical Reinforcing Bar Connectors

ACI/MCP-2. Provide 125 percent minimum yield strength of the reinforcement bar.

2.5.3 Wire

ASTM A 82/A 82M or ASTM A 496/A 496M.

2.5.3.1 Welded Wire Fabric

ASTM A 185/A 185M or ASTM A 497/A 497M. Wire fabric may contain post-consumer or post-industrial recycled content. Provide flat sheets of welded wire fabric for slabs and toppings.

2.5.3.2 Steel Wire

Wire must conform to ASTM A 82/A 82M.

2.5.4 Reinforcing Bar Supports

Provide bar ties and supports of coated or non corrodible material.

2.5.5 Chairs and Bolsters: Steel

Plastic and steel may contain post-consumer or post-industrial recycled content.

2.5.6 Supports for Reinforcement

Supports include bolsters, chairs, spacers, and other devices necessary for proper spacing, supporting, and fastening reinforcing bars and wire fabric in place.

Provide wire bar type supports conforming to ACI/MCP-3 and CRSI 10MSP.

Legs of supports in contact with formwork must be hot-dip galvanized, or plastic coated after fabrication, or stainless-steel bar supports.

2.6 CLASSIFICATION AND QUALITY OF CONCRETE

2.6.1 Concrete Classes and Usage

Provide concrete classes, compressive strength, requirements for air entrainment, and usage as follows:

| CONCRETE | MIN. 28-DAY COMPRESSIVE STRENGTH POUNDS PER | REQUIREMENT FOR AIR | Г |
|--------------|--|------------------------|--|
| · - | | - | |
| <u>CLASS</u> | <u>SQ. IN.</u> | <u>ENTRAINMEN</u> | <u>T</u> <u>USAGE</u> |
| 3A | 3,500 | Air- entrained | For foundation concrete work exposed to freez- |

ing and thawing or subjected to hydraulic pressure, such as foundation walls, grade beams, pits, tunnels. For exterior concrete slabs, such as steps, platforms, walks

2.6.2 Limits for Concrete Proportions

Provide limits for maximum water/cement ratio and minimum cement content for each concrete class as follows:

| | | MIN. CEMENT FOR 3- TO |
|----------|-------------------------|---------------------------|
| CONCRETE | MAX. WATER/CEMENT RATIO | 4-INCH SLUMP, (NO. OF 94- |
| CLASS | BY WEIGHT | POUND SACKS) PER CU. YD. |
| | | |
| 3A | 0.48 | 5.25 |

* Weight of water to weight of cement in pounds in one cubic yard of concrete

2.6.3 Maximum Size of Aggregate

Size of aggregate, designated by the sieve size on which maximum amount of retained coarse aggregate is 5 to 10 percent by weight, must be as follows:

| MAXIMUM SIZE OF <u>AGGREGATE</u> | ASTM C 33/C 33M SIZE <u>NUMBER</u> | TYPE OF CONSTRUCTION |
|--|--|---|
| 1-1/2 inches | 467 | Monolithic slabs on ground, concrete fill, and other flat- work having a depth of not less than 5 inches and a clear distance between reinforcing bars of not less than 2 inches |
| 3/4 inch | | Elevated Decks |

Maximum size of aggregate may be that required for most critical type of construction using that concrete class.

Specify gradation of aggregates for separate floor topping.

2.6.4 Slump

Provide slump for concrete at time and in location of placement as follows:

| TYPE OF CONSTRUCTION | <u>SLUMP</u> |
|------------------------------|---|
| Footings, unreinforced walls | Not less than 1 inch nor more than 3 inches |
| Footings or Slabs | Not less than 1 inch nor more than 4 inches |

2.6.5 Total Air Content

Air content of exposed concrete and interior concrete must be in accordance with ASTM C 260 and/or as follows:

| LIMITS CONCRETE <u>EXPOSURE</u> | REQUIREMENT FOR AIR <u>ENTRAINMENT</u> | MAXIMUM SIZE <u>OF AGGREGATE</u> | TOTAL AIR CONTENT <u>BY VOLUME</u> |
|---------------------------------------|--|-------------------------------------|---------------------------------------|
| Exposed to | eezing entrained ad thawing | 1-1/2 or | 4 to 6 percent |
| and thawing | | | 5 to 7 percent |
| or subjected to hydraulic | | | 6 to 8.5 percent |
| pressure | | | |

Provide concrete exposed to freezing and thawing or subjected to hydraulic pressure that is airentrained by addition of approved air-entraining admixture to concrete mix.

PART 3 EXECUTION

3.1 EXAMINATION

Do not begin installation until substrates have been properly constructed; verify that substrates are plumb and true.

If substrate preparation is the responsibility of another installer, notify Contracting Officer's Technical Representative of unsatisfactory preparation before processing.

Check field dimensions before beginning installation. If dimensions vary too much from design dimensions for proper installation, notify Contracting Officer's Technical Representative and wait for instructions before beginning installation.

3.2 PREPARATION

Determine quantity of concrete needed and minimize the production of excess concrete. Designate locations or uses for potential excess concrete before the concrete is poured.

3.2.1 General

Surfaces against which concrete is to be placed must be free of debris, loose material, standing water, snow, ice, and other deleterious substances before start of concrete placing.

Remove standing water without washing over freshly deposited concrete. Divert flow of water through side drains provided for such purpose.

3.2.2 Subgrade Under Foundations and Footings

When subgrade material is semiporous and dry, sprinkle subgrade surface with water as required to eliminate suction at the time concrete is deposited. When subgrade material is porous, seal subgrade surface by covering surface with specified water barrier subgrade cover; this may also be used over semiporous, dry subgrade material instead of water sprinkling.

3.2.3 Subgrade Under Slabs on Ground

Before construction of slabs on ground, have underground work on pipes and conduits completed and approved.

Previously constructed subgrade or fill must be cleaned of foreign materials and inspected by the Contractor for adequate compaction and surface tolerances as specified.

Actual density of top 12 inches of subgrade soil material-in-place must not be less than the following percentages of maximum density of same soil material compacted at optimum moisture content in accordance with ASTM D 1557.

| SOIL MATERIAL | PERCENT MAXIMUM DENSITY |
|----------------------------|-------------------------|
| Drainage fill | 100 |
| Cohesionless soil material | 100 |
| Cohesive soil material | 95 |

Finish surface of drainage fill under interior slabs on ground must not show deviation in excess of 1/4 inch when tested with a 10-foot straightedge parallel with and at right angles to building lines.

Finished surface of subgrade or fill under exterior slabs on ground must not be more than 0.02-foot above or 0.10-foot below elevation indicated.

Cover drainage fill surface under interior slabs on ground with specified water-vapor barrier subgrade cover immediately prior to placing reinforcement. Install subgrade cover to avoid puncture or tear. Patch punctures or tears over 12 inches with separate sheets lapped not less than 12 inches. Seal all punctures or tears less than 12 inches with pressure-sensitive vapor barrier tape not less than 2-inches wide. Seal lapped joints with vapor barrier adhesive or pressure-sensitive vapor barrier tape not less than 2-inches wide. Lay subgrade cover sheets with not less than a 6-inch lap at edges and ends and in direction in which concrete is to be placed.

Prepare subgrade or fill surface under exterior slabs on ground as specified for subgrade under foundations and footings.

3.2.4 Formwork

Complete and approve formwork. Remove debris and foreign material from interior of forms before start of concrete placing.

3.2.5 Edge Forms and Screed Strips for Slabs

Set edge forms or bulkheads and intermediate screed strips for slabs to obtain indicated elevations and contours in finished slab surface and must be strong enough to support vibrating bridge screeds or roller pipe screeds if nature of specified slab finish requires use of such equipment. Align concrete surface to elevation of screed strips by use of strike-off templates or approved compacting-type screeds.

3.2.6 Reinforcement and Other Embedded Items

Secure reinforcement, joint materials, and other embedded materials in position, inspected, and approved before start of concrete placing.

3.3 FORMS

ACI/MCP-2. Provide forms, shoring, and scaffolding for concrete placement. Set forms mortartight and true to line and grade. Chamfer above grade exposed joints, edges, and external corners of concrete 0.75 inch unless otherwise indicated. Provide formwork with clean-out openings to permit inspection and removal of debris. Forms submerged in water must be watertight.

3.3.1 General

Construct forms to conform, within the tolerances specified, to shapes dimensions, lines, elevations, and positions of cast-in-place concrete members as indicated. Forms must be supported, braced, and maintained sufficiently rigid to prevent deformation under load.

3.3.2 Design and Construction of Formwork

Provide forms that are tight to prevent leakage of cement paste during concrete placing.

Support form facing materials by structural members spaced close to prevent deflection of form facing material. Fit forms placed in successive units for continuous surfaces to accurate alignment to ensure a smooth completed surface within the tolerances specified. Where necessary to maintain the tolerances specified, such as long spans where immediate supports are not possible, camber formwork for anticipated deflections in formwork due to weight and pressure of fresh concrete and to construction loads.

Chamfer exposed joints, edges, and external corners a minimum of 3/4 inch by moldings placed in corners of column, beam, and wall forms.

Provide forms that are readily removable without impact, shock, or damage to concrete.

3.3.3 Coating

Before concrete placement, coat the contact surfaces of forms with a nonstaining mineral oil, nonstaining form coating compound, or two coats of nitrocellulose lacquer. Do not use mineral oil on forms for surfaces to which adhesive, paint, or other finish material is to be applied.

3.3.4 Reshoring

Reshore concrete elements where forms are removed prior to the specified time period. Do not permit elements to deflect or accept loads during form stripping or reshoring. Forms on columns, walls, or other load-bearing members may be stripped after 2 days if loads are not applied to the members. After forms are removed, reshore slabs and beams over 10 feet in span and cantilevers over 4 feet for the remainder of the specified time period in accordance with paragraph entitled "Removal of Forms." Perform reshoring operations to prevent subjecting concrete members to overloads, eccentric loading, or reverse bending. Provide reshoring elements with the same load-carrying capabilities as original shoring and spaced similar to original shoring. Firmly secure and brace reshoring elements to provide solid bearing and support.

3.3.5 Reuse

Reuse forms providing the structural integrity of concrete and the aesthetics of exposed concrete are not compromised.

3.3.6 Forms for Standard Rough Form Finish

Give rough form finish concrete formed surfaces that are to be concealed by other construction, unless otherwise specified.

Form facing material for standard rough form finish must be the specified concrete form plywood or other approved form facing material that produces concrete surfaces equivalent in smoothness and appearance to that produced by new concrete form plywood panels.
For concrete surfaces exposed only to the ground, undressed, square-edge, 1-inch nominal thickness lumber may be used. Provide horizontal joints that are level and vertical joints that are plumb.

3.3.7 Forms for Standard Smooth Form Finish

Give smooth form finish concrete formed surfaces that are to be exposed to view or that are to be covered with coating material applied directly to concrete or with covering material bonded to concrete, such as waterproofing, dampproofing, painting, or other similar coating system.

Form facing material for standard smooth finish must be the specified overlaid concrete form plywood or other approved form facing material that is nonreactive with concrete and that produce concrete surfaces equivalent in smoothness and appearance to that produced by new overlaid concrete form plywood panels.

Maximum deflection of form facing material between supports and maximum deflection of form supports such as studs and wales must not exceed 0.0025 times the span.

Provide arrangement of form facing sheets that are orderly and symmetrical, and sheets that are in sizes as large as practical.

Arrange panels to make a symmetrical pattern of joints. Horizontal and vertical joints must be solidly backed and butted tight to prevent leakage and fins.

3.3.8 Form Ties

Provide ties that are factory fabricated metal, adjustable in length, removable or snap-off type that do allow form deflection or do not spall concrete upon removal. Portion of form ties remaining within concrete after removal of exterior parts must be at least 1-1/2 inches back from concrete surface. Provide form ties that are free of devices that leave a hole larger than 7/8 inch or less than 1/2 inch in diameter in concrete surface. Form ties fabricated at the project site or wire ties of any type are not acceptable.

3.3.9 Tolerances for Form Construction

Construct formwork to ensure that after removal of forms and prior to patching and finishing of formed surfaces; provide concrete surfaces in accordance with tolerances specified in ACI/MCP-1 and ACI/MCP-2.

3.4 FORMED SURFACES

3.4.1 Preparation of Form Surfaces

Coat contact surfaces of forms with form-coating compound before reinforcement is placed. Provide a commercial formulation form-coating compound that does not bond with, stain, nor adversely affect concrete surfaces and impair subsequent treatment of concrete surfaces that entails bonding or adhesion nor impede wetting of surfaces to be cured with water or curing compounds. Do not allow excess form-coating compound to stand in puddles in the forms nor to come in contact with concrete against which fresh concrete is placed. Make thinning of formcoating compound with thinning agent of the type, in the amount, and under the conditions recommended by form-coating compound manufacturer's printed or written directions.

3.4.2 Tolerances

ACI/MCP-4 and as indicated.

3.4.3 As-Cast Form

Provide form facing material producing a smooth, hard, uniform texture on the concrete. Arrange facing material in an orderly and symmetrical manner and keep seams to a practical minimum. Support forms as necessary to meet required tolerances. Do not use material with raised grain, torn surfaces, worn edges, patches, dents, or other defects which can impair the texture of the concrete surface.

3.5 PLACING REINFORCEMENT AND MISCELLANEOUS MATERIALS

ACI/MCP-2. Provide bars, wire fabric, wire ties, supports, and other devices necessary to install and secure reinforcement. Reinforcement must not have rust, scale, oil, grease, clay, or foreign substances that would reduce the bond. Rusting of reinforcement is a basis of rejection if the effective cross-sectional area or the nominal weight per unit length has been reduced. Remove loose rust prior to placing steel. Tack welding is prohibited.

3.5.1 General

Provide details of reinforcement that are in accordance with, and ACI/MCP-4 and as specified.

3.5.2 Vapor Barrier

Provide beneath the on-grade concrete floor slab. Use the greatest widths and lengths practicable to eliminate joints wherever possible. Lap joints a minimum of 12 inches and tape or cement joints. Remove torn, punctured, or damaged vapor barrier material and provide with new vapor barrier prior to placing concrete. Concrete placement must not damage vapor barrier material.

3.5.3 Reinforcement Supports

Place reinforcement and secure with galvanized or non corrodible chairs, spacers, or metal hangers. For supporting reinforcement on the ground, use concrete or other non corrodible material, having a compressive strength equal to or greater than the concrete being placed.

3.5.4 Splicing

Per ACI/MCP-2. Do not splice at points of maximum stress. Overlap welded wire fabric the spacing of the cross wires, plus 2 inches.

3.5.5 Cover

ACI/MCP-2 for minimum coverage, unless otherwise indicated.

3.5.6 Setting Miscellaneous Material

Place and secure anchors and bolts, pipe sleeves, conduits, and other such items in position before concrete placement. Plumb anchor bolts and check location and elevation. Temporarily fill voids in sleeves with readily removable material to prevent the entry of concrete.

3.5.7 Construction Joints

Locate joints to least impair strength. Continue reinforcement across joints unless otherwise indicated.

3.5.8 Fabrication

Shop fabricate reinforcing bars to conform to shapes and dimensions indicated for reinforcement, and as follows:

Provide fabrication tolerances that are in accordance with ACI/MCP-1, ACI/MCP-2 and ACI/MCP-3.

Provide hooks and bends that are in accordance with and ACI/MCP-3.

Reinforcement must be bent cold to shapes as indicated. Bending must be done in the shop. Rebending of a reinforcing bar that has been bent incorrectly is not be permitted. Bending must be in accordance with standard approved practice and by approved machine methods.

Tolerance on nominally square-cut, reinforcing bar ends must be in accordance with ACI/MCP-3.

Deliver reinforcing bars bundled, tagged, and marked. Tags must be metal with bar size, length, mark, and other information pressed in by machine. Marks must correspond with those used on the placing drawings.

Do not use reinforcement that has any of the following defects:

- a. Bar lengths, depths, and bends beyond specified fabrication tolerances
- b. Bends or kinks not indicated on drawings or approved shop drawings
- c. Bars with reduced cross-section due to rusting or other cause

Replace defective reinforcement with new reinforcement having required shape, form, and cross-section area.

3.5.9 Placing Reinforcement

Place reinforcement in accordance with ACI/MCP-4.

For slabs on grade (over earth or over capillary water barrier) and for footing reinforcement, support bars on precast concrete blocks, spaced at intervals required by size of reinforcement, to keep reinforcement the minimum height specified above the underside of slab or footing.

Contractor must cooperate with other trades in setting of anchor bolts, inserts, and other embedded items. Where conflicts occur between locating reinforcing and embedded items, the Contractor must notify the Contracting Officer's Technical Representative so that conflicts may be reconciled before placing concrete. Anchors and embedded items must be positioned and supported with appropriate accessories.

Provide reinforcement that is supported and secured together to prevent displacement by construction loads or by placing of wet concrete, and as follows:

Provide supports for reinforcing bars that are sufficient in number and sufficiently heavy to carry the reinforcement they support, and in accordance with ACI/MCP-4 and CRSI 10MSP. Do not use supports to support runways for concrete conveying equipment and similar construction loads.

Secure reinforcements to supports by means of tie wire. Wire must be black, soft iron wire, not less than 16 gage.

With the exception of temperature reinforcement, tied to main steel approximately 24 inches on center, reinforcement must be accurately placed, securely tied at intersections with 18-gage annealed wire, and held in position during placing of concrete by spacers, chairs, or other approved supports. Point wire-tie ends away from the form. Unless otherwise indicated, numbers, type, and spacing of supports must conform to ACI/MCP-3.

Bending of reinforcing bars partially embedded in concrete is permitted only as specified in and ACI/MCP-4.

3.5.10 Spacing of Reinforcing Bars

Spacing must be as indicated. If not indicated, spacing must be in accordance with the ACI/MCP-3.

Reinforcing bars may be relocated to avoid interference with other reinforcement, or with conduit, pipe, or other embedded items. If any reinforcing bar is moved a distance exceeding

one bar diameter or specified placing tolerance, resulting rearrangement of reinforcement is subject to approval.

3.5.11 Concrete Protection for Reinforcement

Concrete protection must be in accordance with the ACI/MCP-4, ASTM E 648, and ACI/MCP-3.

3.5.12 Welding

Welding must be in accordance with AWS D1.4/D1.4M.

3.6 BATCHING, MEASURING, MIXING, AND TRANSPORTING CONCRETE

ASTM C 94/C 94M, and ACI/MCP-2, except as modified herein. Batching equipment must be such that the concrete ingredients are consistently measured within the following tolerances: 1 percent for cement and water, 2 percent for aggregate, and 3 percent for admixtures. Furnish mandatory batch ticket information for each load of ready mix concrete.

3.6.1 Measuring

Make measurements at intervals as specified in paragraphs entitled "Sampling" and "Testing."

3.6.2 Mixing

ASTM C 94/C 94M and ACI/MCP-2. Machine mix concrete. Begin mixing within 30 minutes after the cement has been added to the aggregates. Place concrete within 90 minutes of either addition of mixing water to cement and aggregates or addition of cement to aggregates if the air temperature is less than 84 degrees F. Reduce mixing time and place concrete within 60 minutes if the air temperature is greater than 84 degrees F except as follows: if set retarding admixture is used and slump requirements can be met, limit for placing concrete may remain at 90 minutes. Additional water may be added, provided that both the specified maximum slump and water-cement ratio are not exceeded. When additional water is added, an additional 30 revolutions of the mixer at mixing speed is required. If the entrained air content falls below the specified limit, add a sufficient quantity of admixture to bring the entrained air content within the specified limits. Dissolve admixtures in the mixing water and mix in the drum to uniformly distribute the admixture throughout the batch.

3.6.3 Transporting

Transport concrete from the mixer to the forms as rapidly as practicable. Prevent segregation or loss of ingredients. Clean transporting equipment thoroughly before each batch. Do not use aluminum pipe or chutes. Remove concrete which has segregated in transporting and dispose of as directed.

3.7 PLACING CONCRETE

Place concrete as soon as practicable after the forms and the reinforcement have been inspected and approved. Do not place concrete when weather conditions prevent proper placement and consolidation; in uncovered areas during periods of precipitation; or in standing water. Prior to placing concrete, remove dirt, construction debris, water, snow, and ice from within the forms. Deposit concrete as close as practicable to the final position in the forms. Do not exceed a free vertical drop of 3 feet from the point of discharge. Place concrete in one continuous operation from one end of the structure towards the other. Position grade stakes on 10 foot centers maximum in each direction when pouring interior slabs and on 20 foot centers maximum for exterior slabs.

3.7.1 General Placing Requirements

Deposit concrete continuously or in layers of such thickness that no concrete is placed on concrete which has hardened sufficiently to cause formation of seams or planes of weakness within the section. If a section cannot be placed continuously, provide construction joints as specified. Perform concrete placing at such a rate that concrete which is being integrated with fresh concrete is still plastic. Deposit concrete as nearly as practical in its final position to avoid segregation due to rehandling or flowing. Do not subject concrete to procedures which cause segregation.

Concrete to receive other construction must be screeded to proper level to avoid excessive skimming or grouting.

Do not use concrete which becomes nonplastic and unworkable or does not meet quality control limits as specified or has been contaminated by foreign materials. Use of retempered concrete is permitted. Remove rejected concrete from the site.

3.7.2 Footing Placement

Concrete for footings may be placed in excavations without forms upon inspection and approval by the Contracting Officer's Technical Representative. Excavation width must be a minimum of 4 inches greater than indicated.

3.7.3 Vibration

ACI/MCP-2. Furnish a spare, working, vibrator on the job site whenever concrete is placed. Consolidate concrete slabs greater than 4 inches in depth with high frequency mechanical vibrating equipment supplemented by hand spading and tamping. Consolidate concrete slabs 4 inches or less in depth by wood tampers, spading, and settling with a heavy leveling straightedge. Operate internal vibrators with vibratory element submerged in the concrete, with a minimum frequency of not less than 6000 impulses per minute when submerged. Do not use vibrators to transport the concrete in the forms. Insert and withdraw vibrators approximately 20 inches apart. Penetrate the previously placed lift with the vibrator when more than one lift is required. Place concrete in 20 inch maximum vertical lifts. Use external vibrators on the exterior surface of the forms when internal vibrators do not provide adequate consolidation of the concrete.

3.7.4 Pumping

ACI/MCP-2. Pumping must not result in separation or loss of materials nor cause interruptions sufficient to permit loss of plasticity between successive increments. Loss of slump in pumping equipment must not exceed 2 inches. Do not convey concrete through pipe made of aluminum or aluminum alloy. Avoid rapid changes in pipe sizes. Limit maximum size of course aggregate to 33 percent of the diameter of the pipe. Limit maximum size of well rounded aggregate to 40 percent of the pipe diameter. Take samples for testing at both the point of delivery to the pump and at the discharge end.

3.7.5 Cold Weather

ACI/MCP-2. Do not allow concrete temperature to decrease below 50 degrees F. Obtain approval prior to placing concrete when the ambient temperature is below 40 degrees F or when concrete is likely to be subjected to freezing temperatures within 24 hours. Cover concrete and provide sufficient heat to maintain 50 degrees F minimum adjacent to both the formwork and the structure while curing. Limit the rate of cooling to 37 degrees F in any 1 hour and 50 degrees F per 24 hours after heat application.

3.7.6 Hot Weather

Maintain required concrete temperature using Figure 2.1.5 in ACI/MCP-2 to prevent the evaporation rate from exceeding 0.2 pound of water per square foot of exposed concrete per hour. Cool ingredients before mixing or use other suitable means to control concrete temperature and prevent rapid drying of newly placed concrete. Shade the fresh concrete as soon as possible after placing. Start curing when the surface of the fresh concrete is sufficiently hard to permit curing without damage. Provide water hoses, pipes, spraying equipment, and water hauling equipment, where job site is remote to water source, to maintain a moist concrete surface throughout the curing period. Provide burlap cover or other suitable, permeable material with fog spray or continuous wetting of the concrete when weather conditions prevent the use of either liquid membrane curing compound or impervious sheets. For vertical surfaces, protect forms from direct sunlight and add water to top of structure once concrete is set.

3.7.7 Follow-up

Check concrete within 24 hours of placement for flatness, levelness, and other specified tolerances. Adjust formwork and placement techniques on subsequent pours to achieve specified tolerances.

3.7.8 Placing Concrete in Forms

Deposit concrete placed in forms in horizontal layers not exceeding 12 inches.

Remove temporary spreaders in forms when concrete placing has reached elevation of spreaders.

Consolidate concrete placed in forms by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping. Design vibrators to operate with vibratory element submerged in concrete and maintain a speed of not less than 9,000 impulses per minute when submerged in concrete. Provide vibrating equipment adequate in number of units and power of each unit to properly consolidate concrete. Vibration of forms and reinforcement is not permitted. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced points not farther apart than visible effectiveness of machine. Do not insert vibrator into lower courses of concrete that have begun to set. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing segregation of concrete mix.

Do not start placing of concrete in supporting elements until concrete previously placed in columns and walls is no longer plastic and has been in place a minimum of 2 hours.

3.7.9 Placing Concrete Slabs

Place and consolidate concrete for slabs in a continuous operation, within the limits of approved construction joints until placing of panel or section is completed.

During concrete placing operations, consolidate concrete by mechanical vibrating equipment so that concrete is worked around reinforcement and other embedded items and into corners. Consolidate concrete placed in beams and girders of supported slabs and against bulkheads of slabs on ground by mechanical vibrators as specified. Consolidate concrete in remainder of slabs by vibrating bridge screeds, roller pipe screeds, or other approved method. Limit consolidation operations to time necessary to obtain consolidation of concrete without bringing an excess of fine aggregate to the surface. Concrete to be consolidated must be as dry as practical and surfaces thereof must not be manipulated prior to finishing operations. Bring concrete correct level with a straightedge and struck-off. Use bull floats or darbies to smooth surface, leaving it free of humps or hollows. Sprinkling of water on plastic surface is not permitted.

Provide finish of slabs as specified.

3.7.10 Bonding

Surfaces of set concrete at joints, except where bonding is obtained by use of concrete bonding agent, must be roughened and cleaned of laitance, coatings, loose particles, and foreign matter. Roughen surfaces in a manner that exposes the aggregate uniformly and does not leave laitance, loosened particles of aggregate, nor damaged concrete at the surface.

Obtain bonding of fresh concrete that has set as follows:

At joints between footings and walls or columns, between walls or columns and the beams or slabs they support, and elsewhere unless otherwise specified; roughened and cleaned

surface of set concrete must be dampened, but not saturated, immediately prior to placing of fresh concrete.

At joints in exposed-to-view work; at vertical joints in walls; at joints near midpoint of span in girders, beams, supported slabs, other structural members; in work designed to contain liquids; the roughened and cleaned surface of set concrete must be dampened but not saturated and covered with a cement grout coating.

Provide cement grout that consists of equal parts of portland cement and fine aggregate by weight with not more than 6 gallons of water per sack of cement. Apply cement grout with a stiff broom or brush to a minimum thickness of 1/16 inch. Deposit fresh concrete before cement grout has attained its initial set.

Bonding of fresh concrete to concrete that has set may be obtained by use of a concrete bonding agent. Apply such bonding material to cleaned concrete surface in accordance with approved printed instructions of bonding material manufacturer.

3.8 SURFACE FINISHES EXCEPT FLOOR, SLAB, AND PAVEMENT FINISHES

3.8.1 Defects

Repair formed surfaces by removing minor honeycombs, pits greater than 1 square inch surface area or 0.25 inch maximum depth, or otherwise defective areas. Provide edges perpendicular to the surface and patch with nonshrink grout. Patch tie holes and defects when the forms are removed. Concrete with extensive honeycomb including exposed steel reinforcement, cold joints, entrapped debris, separated aggregate, or other defects which affect the serviceability or structural strength will be rejected, unless correction of defects is approved. Obtain approval of corrective action prior to repair. The surface of the concrete must not vary more than the allowable tolerances of ACI/MCP-4. Exposed surfaces must be uniform in appearance and finished to a smooth form finish unless otherwise specified.

3.8.2 Not Against Forms (Top of Walls)

Surfaces not otherwise specified must be finished with wood floats to even surfaces. Finish must match adjacent finishes.

3.8.3 Formed Surfaces

3.8.3.1 Tolerances

ACI/MCP-1 and as indicated.

3.8.3.2 As-Cast Rough Form

Provide for surfaces not exposed to public view. Patch these holes and defects and level abrupt irregularities. Remove or rub off fins and other projections exceeding 0.25 inch in height.

3.8.3.3 Standard Smooth Finish

Finish must be as-cast concrete surface as obtained with form facing material for standard smooth finish. Repair and patch defective areas as specified; and all fins and remove other projections on surface.

3.8.4 Surface Finish Samples

Provide a minimum of three sample concrete panels for each finish for each mix design, 3 by 3 feet, 3 inches thick. Use the approved concrete mix design(s). Provide sample panels on-site at locations directed. Once approved, each set of panels must be representative of each of the finishes specified and of the workmanship and finish(es) required. Do not remove or destroy samples until directed by the Contracting Officer's Technical Representative.

3.9 FLOOR, SLAB, AND PAVEMENT FINISHES AND MISCELLANEOUS CONSTRUCTION

ACI/MCP-2, unless otherwise specified. Slope floors uniformly to drains where drains are provided.

3.9.1 Finish

Place, consolidate, and immediately strike off concrete to obtain proper contour, grade, and elevation before bleedwater appears. Permit concrete to attain a set sufficient for floating and supporting the weight of the finisher and equipment. If bleedwater is present prior to floating the surface, drag the excess water off or remove by absorption with porous materials. Do not use dry cement to absorb bleedwater.

3.9.1.1 Steel Troweled

Use for floors intended as walking surfaces and for reception of floor coverings. First, provide a floated finish. Next, the finish must be power troweled three times, and finally hand troweled. The first troweling after floating needs to produce a smooth surface which is relatively free of defects but which may still show some trowel marks. Perform additional trowelings done by hand after the surface has hardened sufficiently. The final troweling is done when a ringing sound is produced as the trowel is moved over the surface. Thoroughly consolidate the surface by the hand troweling operations. The finished surface must be essentially free of trowel marks and uniform in texture and appearance. The finished surface must produce a surface level to within 1/4 inch in 10 feet. On surfaces intended to support floor coverings, remove any defects of sufficient magnitude to show through the floor covering by grinding.

3.9.1.2 Broomed

Use on surfaces of exterior walks, platforms, patios, and ramps, unless otherwise indicated. Perform a floated finish, then draw a broom or burlap belt across the surface to produce a coarse scored texture. Permit surface to harden sufficiently to retain the scoring or ridges. Broom transverse to traffic or at right angles to the slope of the slab.

3.9.2 Flat Floor Finishes

3.9.2.1 Measurement of Floor Tolerances

Test slab within 24 hours of the final troweling. Provide tests to Contracting Officer's Technical Representative within 12 hours after collecting the data. Floor flatness inspector is required to provide a tolerance report which must include:

- a. Key plan showing location of data collected.
- b. Results required by ASTM E 1155.

3.10 CURING AND PROTECTION

ACI/MCP-2 unless otherwise specified. Begin curing immediately following form removal. Avoid damage to concrete from vibration created by blasting, pile driving, movement of equipment in the vicinity, disturbance of formwork or protruding reinforcement, and any other activity resulting in ground vibrations. Protect concrete from injurious action by sun, rain, flowing water, frost, mechanical injury, tire marks, and oil stains. Do not allow concrete to dry out from time of placement until the expiration of the specified curing period. Do not use membrane-forming compound on surfaces where appearance would be objectionable, on any surface to be painted, where coverings are to be bonded to the concrete, or on concrete to which other concrete is to be bonded. If forms are removed prior to the expiration of the curing period, provide another curing procedure specified herein for the remaining portion of the curing period. Provide moist curing for those areas receiving liquid chemical sealer-hardener or epoxy coating. Allow curing compound/sealer installations to cure prior to the installation of materials that adsorb VOCs.

3.10.1 General

Protect freshly placed concrete from premature drying and cold or hot temperature and maintain without drying at a relatively constant temperature for the period of time necessary for hydration of cement and proper hardening of concrete.

Start initial curing as soon as free water has disappeared from surface of concrete after placing and finishing. Keep concrete moist for minimum 72 hours.

Final curing must immediately follow initial curing and before concrete has dried. Continue final curing until cumulative number of hours or fraction thereof (not necessarily consecutive) during which temperature of air in contact with the concrete is above 50 degrees F has totaled 168 hours. Alternatively, if tests are made of cylinders kept adjacent to the structure and cured by the same methods, final curing may be terminated when the average compressive strength has

reached 70 percent of the 28-day design compressive strength. Prevent rapid drying at end of final curing period.

3.10.2 Moist Curing

Remove water without erosion or damage to the structure. Prevent water run-off.

3.10.2.1 Pervious Sheeting

Completely cover surface and edges of the concrete with two thicknesses of wet sheeting. Overlap sheeting 6 inches over adjacent sheeting. Provide sheeting that is at least as long as the width of the surface to be cured. During application, do not drag the sheeting over the finished concrete nor over sheeting already placed. Wet sheeting thoroughly and keep continuously wet throughout the curing period.

3.10.2.2 Impervious Sheeting

Wet the entire exposed surface of the concrete thoroughly with a fine spray of water and cover with impervious sheeting throughout the curing period. Lay sheeting directly on the concrete surface and overlap edges 12 inches minimum. Provide sheeting not less than 18 inches wider than the concrete surface to be cured. Secure edges and transverse laps to form closed joints. Repair torn or damaged sheeting or provide new sheeting. Cover or wrap columns, walls, and other vertical structural elements from the top down with impervious sheeting; overlap and continuously tape sheeting joints; and introduce sufficient water to soak the entire surface prior to completely enclosing.

3.10.3 Liquid Membrane-Forming Curing Compound

Seal or cover joint openings prior to application of curing compound. Prevent curing compound from entering the joint. Apply in accordance with the recommendations of the manufacturer immediately after any water sheen which may develop after finishing has disappeared from the concrete surface. Provide and maintain compound on the concrete surface throughout the curing period. Do not use this method of curing where the use of Figure 2.1.5 in ACI/MCP-2 indicates that hot weather conditions cause an evaporation rate exceeding 0.2 pound of water per square foot per hour.

3.10.3.1 Application

Unless the manufacturer recommends otherwise, apply compound immediately after the surface loses its water sheen and has a dull appearance, and before joints are sawed. Mechanically agitate curing compound thoroughly during use. Use approved power-spraying equipment to uniformly apply two coats of compound in a continuous operation. The total coverage for the two coats must be 200 square feet maximum per gallon of undiluted compound unless otherwise recommended by the manufacturer's written instructions. The compound must form a uniform, continuous, coherent film that does not check, crack, or peel. Immediately apply an additional

coat of compound to areas where the film is defective. Re-spray concrete surfaces subjected to rainfall within 3 hours after the curing compound application.

3.10.3.2 Protection of Treated Surfaces

Prohibit pedestrian and vehicular traffic and other sources of abrasion at least 72 hours after compound application. Maintain continuity of the coating for the entire curing period and immediately repair any damage.

3.10.4 Requirements for Type III, High-Early-Strength Portland Cement

The curing periods are required to be not less than one-fourth of those specified for portland cement, but in no case less than 72 hours.

3.10.5 Curing Periods

ACI/MCP-2. Begin curing immediately after placement. Protect concrete from premature drying, excessively hot temperatures, and mechanical injury; and maintain minimal moisture loss at a relatively constant temperature for the period necessary for hydration of the cement and hardening of the concrete. The materials and methods of curing are subject to approval by the Contracting Officer's Technical Representative.

3.10.6 Curing Methods

Accomplish curing by moist curing, by moisture-retaining cover curing, by membrane curing, and by combinations thereof, as specified.

Moist curing:

Accomplish moisture curing by any of the following methods:

Covering concrete surface with specified absorptive cover for curing concrete saturated with water and keeping absorptive cover wet by water spraying or intermittent hosing. Place absorptive cover to provide coverage of concrete surfaces and edges with a slight overlap over adjacent absorptive covers.

Moisture-cover curing:

Accomplish moisture-retaining cover curing by covering concrete surfaces with specified moisture-retaining cover for curing concrete. Place cover directly on concrete in widest practical width, with sides and ends lapped at least 3 inches. Weight cover to prevent displacement; immediately repair tears or holes appearing during curing period by patching with pressure-sensitive, waterproof tape or other approved method.

Membrane curing:

Accomplish membrane curing by applying specified membrane-forming curing compound to damp concrete surfaces as soon as moisture film has disappeared. Apply curing compound uniformly in a two-coat operation by power-spraying equipment using a spray nozzle equipped with a wind guard. Apply second coat in a direction at right angles to direction of first coat. Total coverage for two coats must be not more than 200 square feet per gallon of curing compound. Respray concrete surfaces which are subjected to heavy rainfall within 3 hours after curing compound has been applied by method and at rate specified. Maintain continuity of coating for entire curing period and immediately repair damage to coating during this period.

Membrane-curing compounds must not be used on surfaces that are to be covered with coating material applied directly to concrete or with a covering material bonded to concrete, such as other concrete, liquid floor hardener, waterproofing, dampproofing, membrane roofing, painting, and other coatings and finish materials.

3.10.7 Curing Formed Surfaces

Accomplish curing of formed surfaces, including undersurfaces of girders, beams, supported slabs, and other similar surfaces by moist curing with forms in place for full curing period or until forms are removed. If forms are removed before end of curing period, accomplish final curing of formed surfaces by any of the curing methods specified above, as applicable.

3.10.8 Curing Unformed Surfaces

Accomplish initial curing of unformed surfaces, such as monolithic slabs, floor topping, and other flat surfaces, by membrane curing.

Unless otherwise specified, accomplish final curing of unformed surfaces by any of curing methods specified above, as applicable.

Accomplish final curing of concrete surfaces to receive liquid floor hardener of finish flooring by moisture-retaining cover curing.

3.10.9 Temperature of Concrete During Curing

When temperature of atmosphere is 41 degrees F and below, maintain temperature of concrete at not less than 55 degrees F throughout concrete curing period or 45 degrees F when the curing period is measured by maturity. When necessary, make arrangements before start of concrete placing for heating, covering, insulation, or housing as required to maintain specified temperature and moisture conditions for concrete during curing period.

When the temperature of atmosphere is 80 degrees F and above or during other climatic conditions which cause too rapid drying of concrete, make arrangements before start of concrete placing for installation of wind breaks, of shading, and for fog spraying, wet sprinkling, or moisture-retaining covering of light color as required to protect concrete during curing period.

Changes in temperature of concrete must be uniform and not exceed 37 degrees F in any 1 hour nor 80 degrees F in any 24-hour period.

3.10.10 Protection from Mechanical Injury

During curing period, protect concrete from damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration and from damage caused by rain or running water.

3.10.11 Protection After Curing

Protect finished concrete surfaces from damage by construction operations.

- 3.11 FIELD QUALITY CONTROL
- 3.11.1 Sampling

ASTM C 172. Collect samples of fresh concrete to perform tests specified. ASTM C 31/C 31M for making test specimens.

- 3.11.2 Testing
- 3.11.2.1 Slump Tests

ASTM C 143/C 143M. Take concrete samples during concrete placement. The maximum slump may be increased as specified with the addition of an approved admixture provided that the water-cement ratio is not exceeded. Perform tests at commencement of concrete placement, when test cylinders are made, and for each batch (minimum) or every 20 cubic yards (maximum) of concrete.

3.11.2.2 Temperature Tests

Test the concrete delivered and the concrete in the forms. Perform tests in hot or cold weather conditions (below 50 degrees F and above 80 degrees F) for each batch (minimum) or every 20 cubic yards (maximum) of concrete, until the specified temperature is obtained, and whenever test cylinders and slump tests are made.

3.11.2.3 Compressive Strength Tests

ASTM C 39/C 39M. Make five test cylinders for each set of tests in accordance with ASTM C 31/C 31M. Take precautions to prevent evaporation and loss of water from the specimen. Test two cylinders at 7 days, two cylinders at 28 days, and hold one cylinder in reserve. Take samples for strength tests of each mix design of and for concrete placed each day not less than once a day, nor less than once for each 160 cubic yards of concrete, nor less than once for each 5400 square feet of surface area for slabs or walls. For the entire project, take no less than five sets of samples and perform strength tests for each mix design of concrete placed. Each strength test result must be the average of two cylinders from the same concrete sample tested at 28 days.

If the average of any three consecutive strength test results is less than f'c or if any strength test result falls below f'c by more than 450 psi, take a minimum of three ASTM C 42/C 42M core samples from the in-place work represented by the low test cylinder results and test. Concrete represented by core test is considered structurally adequate if the average of three cores is equal to at least 85 percent of f'c and if no single core is less than 75 percent of f'c. Retest locations represented by erratic core strengths. Remove concrete not meeting strength criteria and provide new acceptable concrete. Repair core holes with nonshrink grout. Match color and finish of adjacent concrete.

3.11.2.4 Air Content

ASTM C 173/C 173M or ASTM C 231 for normal weight concrete and ASTM C 173/C 173M for lightweight concrete. Test air-entrained concrete for air content at the same frequency as specified for slump tests.

3.11.2.5 Strength of Concrete Structure

Compliance with the following is considered deficient if it fails to meet the requirements which control strength of structure in place, including following conditions:

Failure to meet compressive strength tests as evaluated

Reinforcement not conforming to requirements specified

Concrete which differs from required dimensions or location in such a manner as to reduce strength

Concrete curing and protection of concrete against extremes of temperature during curing, not conforming to requirements specified

Concrete subjected to damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration

Poor workmanship likely to result in deficient strength

3.11.2.6 Testing Concrete Structure for Strength

When there is evidence that strength of concrete structure in place does not meet specification requirements, make cores drilled from hardened concrete for compressive strength determination in accordance with ASTM C 42/C 42M, and as follows:

Take at least three representative cores from each member or area of concrete-in-place that is considered potentially deficient. Location of cores will be determined by the Contracting Officer's Technical Representative.

Test cores after moisture conditioning in accordance with ASTM C 42/C 42M if concrete they represent is more than superficially wet under service.

Air dry cores, (60 to 80 degrees F with relative humidity less than 60 percent) for 7 days before test and test dry if concrete they represent is dry under service conditions.

Strength of cores from each member or area are considered satisfactory if their average is equal to or greater than 85 percent of the 28-day design compressive strength of the class of concrete.

Core specimens will be taken and tested by the Government. If the results of core-boring tests indicate that the concrete as placed does not conform to the drawings and specification, the cost of such tests and restoration required must be borne by the Contractor.

Fill core holes solid with patching mortar and finished to match adjacent concrete surfaces.

Correct concrete work that is found inadequate by core tests in a manner approved by the Contracting Officer's Technical Representative.

3.12 WASTE MANAGEMENT

As specified in the Waste Management Plan and as follows.

3.12.1 Mixing Equipment

Before concrete pours, designate Company-owned site meeting environmental standards for cleaning out concrete mixing trucks. Minimize water used to wash equipment.

3.12.2 Hardened, Cured Waste Concrete

Dispose of off site.

3.12.3 Reinforcing Steel

Collect reinforcing steel and place in designated area for recycling.

3.12.4 Other Waste

Identify concrete manufacturer's or supplier's policy for collection or return of construction waste, unused material, deconstruction waste, and/or packaging material. Return excess cement to supplier.

3.13 JOINTS

3.13.1 Waterstops

Provide waterstops in construction joints as indicated.

Install waterstops to form a continuous diaphragm in each joint. Make adequate provisions to support and protect waterstops during progress of work. Make field joints in waterstops in accordance with waterstop manufacturer's printed instructions, as approved. Protect waterstops protruding from joints from damage.

3.14 INSTALLATION OF ANCHORAGE DEVICES

3.14.1 General

Anchorage devices and embedded items required for other work that is attached to, or supported by, set and build in cast-in-place concrete as part of the work of this section, using setting drawings, instructions, and directions for work to be attached thereto.

3.14.2 Placing Anchorage Devices

Anchorage devices and embedded items must be positioned accurately and supported against displacement. Fill openings in anchorage devices such as slots and threaded holes with an approved, removable material to prevent entry of concrete into openings.

3.15 CONCRETE CONVEYING

3.15.1 Transfer of Concrete At Project Site

Handle concrete from point of delivery and transfer to concrete conveying equipment and to locations of final deposit as rapidly as practical by methods which prevent segregation and loss of concrete mix materials.

3.15.2 Mechanical Equipment for Conveying Concrete

Equipment must ensure a continuous flow of concrete at delivery end, as approved. Provide runways for wheeled concrete-conveying equipment from concrete delivery point to locations of final deposit. Interior surfaces of concrete conveying equipment must be free of hardened concrete, debris, water, snow, ice, and other deleterious substances.

-- End of Section --

SECTION 05 21 19

OPEN WEB STEEL JOIST FRAMING 07/07

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-01 Preconstruction Submittals

Welder qualification

Material Safety Data Sheet (MSDS) per OSHA 1910.1200

SD-02 Shop Drawings

Steel joist framing; G

SD-07 Certificates

Accessories

Certification of Compliance

1.2 REGULATORY REQUIREMENT

All joist girder framing must conform to 29 CFR 1926.757. Secure all joist bridging and anchoring in place prior to the application of any construction loads. Distribute temporary loads so that joist capacity is not exceeded. Do not apply loads to bridging.

1.3 DELIVERY AND STORAGE

Handle, transport, and store joists in a manner to prevent damage affecting their structural integrity. Store all items off the ground in a well drained location protected from the weather and easily accessible for inspection and handling.

1.4 QUALITY ASSURANCE

All work must comply with the requirements set forth in 29 CFR 1926.

1.4.1 Drawing Requirements

Submit steel joist framing drawings. Show joist type and size, layout in plan, and erection details including methods of anchoring, framing at openings, type and spacing of bridging, requirements for field welding, and details of accessories as applicable.

1.4.2 Certification of Compliance

Prior to construction commencement, submit Material Safety Data Sheet per 29 CFR 1910.1200 for steel joists , and certification for welder qualification, compliance with AWS B2.1/B2.1M, welding operation, and tacker, stating the type of welding and positions qualified for, the code and procedure qualified under, date qualified, and the firm and individual certifying the qualification tests.

Submit certification of compliance for the following:

SJI TD 8 SJI TD 9 SJI TD 10 29 CFR 1926 29 CFR 1926.757

PART 2 PRODUCTS

2.1 JOISTS AND ACCESSORIES

Provide design data from SJI LOAD TABLES for the joist series indicated.

2.2 PAINTING

2.2.1 Shop Painting

Clean and prime joists in accordance with SSPC Paint 15 and SSPC PS 14.01, Steel Joist Shop Painting System, using only Type I, "Red Oxide Paint." Finish coat of paint is specified in Section 09 90 00 PAINTING AND COATING.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Handling and Erection

Conform to SJI LOAD TABLES for the joist series indicated.

3.1.2 Welding

All welding must conform to AWS B2.1/B2.1M and AWS D1.1/D1.1M.

3.2 BEARING PLATES

Provide bearing plates to accept full bearing after the supporting members have been plumbed and properly positioned, but prior to placing superimposed loads. The area under the plate must be damp-packed solidly with bedding mortar, except where nonshrink grout is indicated on the drawings. Bedding mortar and grout must be as specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

3.3 PAINTING

3.3.1 Touch-Up Painting

After erection of joists touch-up connections and areas of abraded shop coat with paint of the same type used for the shop coat.

3.3.2 Field Painting

Paint joists requiring a finish coat in conformance with the requirements of Section 09 90 00 PAINTING AND COATING.

-- End of Section --

SECTION 05 30 00

STEEL DECKS 07/06

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Accessories

Galvanizing Repair Paint

Mechanical Fasteners

SD-07 Certificates

Welding Procedures

1.2 QUALITY ASSURANCE

1.2.1 Deck Units

Furnish deck units and accessory products from a manufacturer regularly engaged in manufacture of steel decking. Provide manufacturer's certificates attesting that the decking material meets the specified requirements.

1.2.2 Qualifications for Welding Work

Follows Welding Procedures in accordance with AWS D1.1/D1.1M.

Submit qualified Welder Qualifications in accordance with AWS D1.1/D1.1M, or under an equivalent approved qualification test.

Submit manufacturer's catalog data for Welding Equipment and Welding Rods and Accessories.

1.2.3 Regulatory Requirements

1.3 DELIVERY, STORAGE, AND HANDLING

Deliver deck units to the site in a dry and undamaged condition. Store and handle steel deck in a manner to protect it from corrosion, deformation, and other types of damage. Do not use

decking for storage or as working platform until units have been fastened into position. Exercise care not to damage material or overload decking during construction. Must not exceed the design live load. The maximum uniform distributed storage load. Stack decking on platforms or pallets and cover with weathertight ventilated covering. Elevate one end during storage to provide drainage. Maintain deck finish at all times to prevent formation of rust. Repair deck finish using touch-up paint. Replace damaged material.

1.4 DESIGN REQUIREMENTS FOR DECKS

1.4.1 Properties of Sections

Properties of metal deck sections must comply with engineering design width as limited by the provisions of AISI SG-913.

1.4.2 Allowable Loads

Indicate total uniform dead and live load for detailing purposes.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Steel Sheet

Flat rolled carbon steel sheets of structural quality, thickness not less than indicated, meeting the requirements of AISI SG03-3, except as modified herein.

2.1.2 Steel Coating

ASTM A 653/A 653M designation G90 galvanized, or ASTM A 792/A 792M designation AZ55, aluminum-zinc alloy. Apply coating to both sides of sheet. Conform to UL 209 for coating on decking provided as wire raceways.

2.1.3 Mixes

2.1.3.1 Galvanizing Repair Paint for Floor Decks

Provide a high-zinc-dust content paint for regalvanizing welds in galvanized steel conforming to ASTM A 780/A 780M.

2.1.4 Galvanized Steel Angles for Decks

Provide hot-rolled carbon steel angles conforming to ASTM A 36/A 36M, merchant quality, Grade Designation SAE/AISI 1023 or SAE/AISI 1025, and hot-dip galvanized in accordance with ASTM A 123/A 123M.

2.1.5 Galvanizing Repair Paint for Decks

Provide a high zinc-dust content paint for regalvanizing welds in galvanized steel and shall conform to ASTM A 780/A 780M.

2.2 ACCESSORIES

Provide accessories of same material as deck, unless specified otherwise. Provide manufacturer's standard type accessories, as specified.

2.2.1 Adjusting Plates

Provide adjusting plates, or segments of deck units, of same thickness and configuration as deck units in locations too narrow to accommodate full size units. Provide factory cut plates of predetermined size where possible.

2.2.2 End Closures

Fabricated of sheet metal by the deck manufacturer. Provide end closures minimum 0.028 inch thick to close open ends at exposed edges of floors, end walls, and openings through deck.

2.2.3 Sheet Metal Collar

Where deck is cut for passage of pipes, ducts, columns, etc., and deck is to remain exposed, provide a neatly cut sheet metal collar to cover edges of deck. Do not cut deck until after installation of supplemental supports.

2.2.4 Cover Plates

Sheet metal to close panel edge and end conditions, and where panels change direction or butt. Polyethylene-coated, self-adhesive, 2 inch wide joint tape may be provided in lieu of cover plates on flat-surfaced decking butt joints.

Fabricate cover plates for abutting floor deck units from the specified structural-quality steel sheets not less than nominal thick before galvanizing. Provide 6 inch wide cover plates and form to match the contour of the floor deck units.

2.2.5 Hanger

Provide clips or loops for utility systems and suspended ceilings of one or more of the following types:

- a. Lip tabs or integral tabs where noncellular decking or flat plate of cellular section is 0.0474 inch thick or more, and a structural concrete fill is used over deck.
- b. Slots or holes punched in decking for installation of pigtails.

- c. Tabs driven from top side of decking and arranged so as not to pierce electrical cells.
- d. Decking manufacturer's standard as approved by the Contracting Officer.

2.2.6 Mechanical Fasteners

Provide mechanical fasteners, such as powder actuated or pneumatically driven fasteners, for anchoring the deck to structural supports and adjoining units that are designed to meet the loads indicated. Provide positive locking-type fasteners standard with the Steel Deck Institute and the steel deck manufacturer, as approved by the Contracting Officer.

2.2.7 Miscellaneous Accessories

Furnish the manufacturer's standard accessories to complete the deck installation. Furnish metal accessories of the same material as the deck and with the minimum design thickness as follows: saddles, 0.0474 inch; welding washers, 0.0598 inch cant strip, 0.0295 inch other metal accessories, 0.0358 inch unless otherwise indicated. Accessories must include but not be limited to saddles, welding washers, fasteners, cant strips, butt cover plates, under lapping sleeves, and ridge and valley plates.

2.3 FABRICATION

Furnish one sample of each type of Metal Floor Deck Units used to illustrate the actual cross section dimensions and configuration.

2.3.1 Deck

Conform to ASTM A 792/A 792M or ASTM A 1008/A 1008M for deck used in conjunction with insulation and built-up roofing. Fabricate roof deck units of 0.0295 inch design thickness or the thicker of the steel design thickness required by the design drawings and galvanized.

2.3.1.1 Metal Closure Strips for Decks

Fabricate strips from the specified commercial-quality steel sheets not less than nominal 0.0359 inch thick before galvanizing. Provide strips from the configuration required to provide tight-fitting closures at open ends and sides of steel roof decking.

PART 3 EXECUTION

3.1 EXAMINATION

Prior to installation of decking units and accessories, examine worksite to verify that as-built structure will permit installation of decking system without modification.

3.2 INSTALLATION

Install steel deck units in accordance with SDI 30 approved shop drawings. Place units on structural supports, properly adjusted, leveled, and aligned at right angles to supports before permanently securing in place. Damaged deck and accessories including material which is permanently stained or contaminated, deformed, or with burned holes shall not be installed. Extend deck units over three or more supports unless absolutely impractical. Report inaccuracies in alignment or leveling to the Contracting Officer's Technical Representative and make necessary corrections before permanently anchoring deck units. Locate deck ends over supports only. Do not use unanchored deck units as a work or storage platform. Permanently anchor units placed by the end of each working day. Do not support suspended ceilings, light fixtures, ducts, utilities, or other loads by steel deck unless indicated. Distribute loads by appropriate means to prevent damage. Chip off burrs and eliminate sharp edges which may damage wiring. Mesh decking panels accurately and place in accordance with UL 209.

3.2.1 Attachment

Immediately after placement and alignment, and after correcting inaccuracies, permanently fasten steel deck units to structural supports and to adjacent deck units by welding with normal5/8 inch diameter puddle welds or fastened with screws, powder-actuated fasteners, or pneumatically driven fasteners and in accordance with manufacturer's recommended procedure and SDI 30. Clamp or weight deck units to provide firm contact between deck units and structural supports while performing welding or fastening. Attachment of adjacent deck units by button-punching is prohibited.

3.2.1.1 Welding

Perform welding in accordance with AWS D1.3/D1.3M using methods and electrodes recommended by the manufacturers of the base metal alloys being used. Ensure only operators previously qualified by tests prescribed in AWS D1.1/D1.1M and AWS D1.3/D1.3M make welds. Immediately recertify, or replace qualified welders, that are producing unsatisfactory welding. Conform to the recommendations of the Steel Deck Institute and the steel deck manufacturer for location, size, and spacing of fastening. Do not use welding washers at sidelaps. Holes and similar defects will not be acceptable. Lap 2 inch butted deck ends. Attach all partial or segments of deck units to structural supports in accordance with Section 2.5 of SDI DDMO3. Immediately clean welds by chipping and wire brushing. Heavily coat welds, cut edges and damaged portions of coated finish with zinc-dust paint conforming to ASTM A 780/A 780M.

3.2.1.2 Fastening

Anchor deck to structural supports and adjoining units with mechanical deck fasteners as recommended by the Steel Deck Institute and the steel deck manufacturer, as approved by the Contracting Officer's Technical Representative. Drive the powder-actuated fasteners with a low-velocity piston tool by an operator authorized by the manufacturer of the piston tool. Drive pneumatically fasteners with a low-velocity fastening tool and comply with the manufacturer's recommendations.

3.2.1.3 Fastening Floor Deck Units

Fasten floor deck units to the steel supporting members at ends and at all intermediate supports, both parallel and perpendicular to deck span, by welds. Do not exceed spacing of welds of 12 inch on center, with a minimum of two welds per floor deck unit at each support. Provide 3/4 inch minimum diameter fusion welds. Coordinate welding sequence and procedure with the placing of the floor deck units. Blow holes shall be cause for rejection.

Lock sidelaps between adjacent floor deck units together at intervals not exceeding 48 inch on center by welding or button punching for all spans.

3.2.2 Openings

Cut or drill all holes and openings required and be coordinated with the drawings, specifications, and other trades. Frame and reinforce openings through the deck in conformance with SDI DDP. Reinforce holes and openings 6 to 12 inch across by 0.0474 inch thick steel sheet at least 12 inch wider and longer than the opening and be fastened to the steel deck at each corner of the sheet and at a maximum of 6 inch on center. Reinforce holes and openings larger than 12 inch by steel channels or angles installed perpendicular to the steel joists and supported by the adjacent steel joists. Install steel channels or angles perpendicular to the deck ribs and fasten to the channels or angles perpendicular to the steel joists. Deck manufacturer shall approve holes or openings larger than 6 inch in diameter prior to drilling or cutting.

3.2.3 Deck Damage

SDI MOC2, for repair of deck damage.

3.2.4 Accessory Installation

3.2.4.1 End Closures

Provide end closure to close open ends of cells at columns, walls, and openings in deck.

3.2.4.2 Access Hole Covers

Provide to seal holes cut in decking to facilitate welding of decking to structural supports.

3.2.4.3 Hangers

Provide as indicated to support utility system and suspended ceilings. Space devices so as to provide a minimum of one device per 6.25 square feet.

-- End of Section --

SECTION 05 50 00

METAL: MISCELLANEOUS AND FABRICATIONS 04/06

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-02 Shop Drawings

Fabrication drawings of steel stairs; G

Handrails, installation drawings; G

Submit fabrication drawings showing layout(s), connections to structural system, and anchoring details as specified in AISC 303.

Submit templates, erection and installation drawings indicating thickness, type, grade, class of metal, and dimensions. Show construction details, reinforcement, anchorage, and installation with relation to the building construction.

1.2 QUALIFICATION OF WELDERS

Qualify welders in accordance with AWS D1.1/D1.1M. Use procedures, materials, and equipment of the type required for the work.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Structural Carbon Steel

ASTM A 36/A 36M.

2.1.2 Structural Tubing

ASTM A 500.

2.1.3 Steel Pipe

ASTM A 53/A 53M, Type E or S, Grade B.

2.1.4 Fittings for Steel Pipe

Standard malleable iron fittings ASTM A 47/A 47M.

2.1.5 Anchor Bolts

ASTM A 307. Where exposed, shall be of the same material, color, and finish as the metal to which applied.

2.1.5.1 Expansion Anchors or Adhesive Anchors

Provide minimum 1/2 inch diameter expansion anchors or adhesive anchors. Minimum concrete or masonry embedment shall be 4 inches. Design values listed shall be as tested according to ASTM E 488.

2.1.5.2 Lag Screws and Bolts

ASME B18.52.1, type and grade best suited for the purpose.

2.1.5.3 Toggle Bolts

ASME B18.52.1.

2.1.5.4 Bolts, Nuts, Studs and Rivets

ASME B18.2.2 and ASTM A 687 or ASTM A 307.

2.1.5.5 Powder Driven Fasteners

Follow safety provisions of ASSE A10.3.

2.1.5.6 Screws

ASME B18.52.1, ASME B18.6.2, and ASME B18.6.3.

2.1.5.7 Washers

Provide plain washers to conform to ASME B18.22.1. Provide beveled washers for American Standard beams and channels, square or rectangular, tapered in thickness, and smooth. Provide lock washers to conform to ASME B18.21.1.

2.1.6 Aluminum Alloy Products

Conform to ASTM B 209 for sheet plate, ASTM B 221 for extrusions and ASTM B 26/B 26M or ASTM B 108 for castings, as applicable. Provide aluminum extrusions at least 1/8 inch thick and aluminum plate or sheet at least 0.050 inch thick.

2.2 FABRICATION FINISHES

2.2.1 Galvanizing

Hot-dip galvanize items specified to be zinc-coated, after fabrication where practicable. Galvanizing: ASTM A 123/A 123M, ASTM A 153/A 153M, ASTM A 653/A 653M or ASTM A 924/A 924M, G90, as applicable.

2.2.2 Galvanize

Anchor bolts, grating fasteners, washers, and parts or devices necessary for proper installation, unless indicated otherwise.

2.2.3 Repair of Zinc-Coated Surfaces

Repair damaged surfaces with galvanizing repair method and paint conforming to ASTM A 780 or by application of stick or thick paste material specifically designed for repair of galvanizing, as approved by Contracting Officer's Technical Representative. Clean areas to be repaired and remove slag from welds. Heat surfaces to which stick or paste material is applied, with a torch to a temperature sufficient to melt the metallics in stick or paste; spread molten material uniformly over surfaces to be coated and wipe off excess material.

2.2.4 Shop Cleaning and Painting

Cleaning and painting shall be in accordance with Section 09 90 00.

2.3 GUARD POSTS (BOLLARDS/PIPE GUARDS)

Provide galvanized standard weight steel pipe as specified in ASTM A 53/A 53M and of the size indicated. Anchor posts in concrete as indicated and fill solidly with concrete with minimum compressive strength of 2500 psi.

2.4 HANDRAILS

Design handrails to resist a concentrated load of 250 lbs in any direction at any point of the top of the rail or 20 lbs per foot applied horizontally to top of the rail, whichever is more severe. NAAMM AMP 521, provide the same size rail and post. Provide pipe collars of the same material and finish as the handrail and posts.

2.4.1 Steel Handrails, Including Carbon Steel Inserts

Provide steel handrails, including inserts in concrete, steel pipe conforming to ASTM A 53/A 53M or structural tubing conforming to ASTM A 500, Grade A or B of equivalent strength. Provide steel railings of 1 1/2 inches nominal size. Railings to be shop painted.

a. Fabrication: Joint posts, rail, and corners by one of the following methods:

(1) Flush-type rail fittings of commercial standard, welded and ground smooth with railing splice locks secured with 3/8 inch hexagonal-recessed-head setscrews.

(2) Mitered and welded joints made by fitting post to top rail and intermediate rail to post, mitering corners, groove welding joints, and grinding smooth. Butt railing splices and reinforce them by a tight fitting interior sleeve not less than 6 inches long.

(3) Railings may be bent at corners in lieu of jointing, provided bends are made in suitable jigs and the pipe is not crushed.

2.5 MISCELLANEOUS PLATES AND SHAPES

Provide for items that do not form a part of the structural steel framework, such as lintels, sill angles, miscellaneous mountings and frames. Provide lintels fabricated from structural steel shapes over openings in masonry walls and partitions as required to support wall loads over openings. Provide with connections and welds.

Provide angles and plates, ASTM A 36/A 36M, for embedment as indicated. Galvanize embedded items exposed to the elements according to ASTM A 123/A 123M.

2.6 SAFETY NOSINGS FOR CONCRETE TREADS

Provide safety nosings of cast aluminum or cast iron with abrasive- surfaces, or extruded aluminum with abrasive inserts. Nosing to be at least 4 inches wide and 1/4 inch thick and for metal-pan cement-filled treads extending the full length of the tread and for platforms and landings. Provide safety nosings with anchors embedded a minimum of 3/4 inch in the concrete and with tops flush with the top of the traffic surface.

2.7 STEEL STAIRS

Provide steel stairs complete with stringers, metal-pan concrete-filled treads, landings, columns, handrails, and necessary bolts and other fastenings. Steel stairs and accessories to be shop painted.

2.7.1 Design Loads

Design stairs to sustain a live load of not less than 100 pounds per square foot, or a concentrated load of 300 applied where it is most critical. Conform to AISC 360 or AISC 350 with the design and fabrication of steel stairs, other than a commercial product.

2.7.2 Materials

Provide steel stairs of welded construction except that bolts may be used where welding is not practicable. Screw or screw-type connections are not permitted.

- a. Structural Steel: ASTM A 36/A 36M.
- b. Support metal pan for concrete fill on angle cleats welded to stringers or treads with integral cleats, welded or bolted to the stringer. Close exposed ends.
- c. Before fabrication, obtain necessary field measurements and verify drawing dimensions.
- d. Clean metal surfaces free from mill scale, flake rust and rust pitting prior to shop finishing. Weld permanent connections. Finish welds flush and smooth on surfaces that will be exposed after installation.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Install items at locations indicated, according to manufacturer's instructions. The Contractor shall verify all measurements and shall take all field measurements necessary before fabrication.

3.2 WORKMANSHIP

Miscellaneous metalwork shall be well formed to shape and size, with sharp lines and angles and true curves. Drilling and punching shall produce clean true lines and surfaces. Welding shall be continuous along the entire area of contact except where tack welding is permitted. Exposed connections of work in place shall not be tack welded. Exposed welds shall be ground smooth. Exposed surfaces of work in place shall have a smooth finish, and unless otherwise approved, exposed riveting shall be flush. Where tight fits are required, joints shall be milled. Corner joints shall be coped or mitered, well formed, and in true alignment. Work shall be accurately set to established lines and elevations and securely fastened in place. Installation shall be in accordance with manufacturer's installation instructions and approved drawings, cuts, and details.

3.3 ANCHORAGE, FASTENINGS, AND CONNECTIONS

Provide anchorage where necessary for fastening miscellaneous metal items securely in place. Include for anchorage not otherwise specified or indicated slotted inserts, expansion shields, and powder-driven fasteners, when approved for concrete; toggle bolts and through bolts for masonry; machine and carriage bolts for steel; through bolts, lag bolts, and screws for wood. Do not use wood plugs in any material. Provide non-ferrous attachments for non-ferrous metal. Make exposed fastenings of compatible materials, generally matching in color and finish, to which fastenings are applied. Conceal fastenings where practicable.

3.4 BUILT-IN WORK

Form for anchorage metal work built-in with concrete or masonry, or provide with suitable anchoring devices as indicated or as required. Furnish metal work in ample time for securing in place as the work progresses.

3.5 WELDING

Perform welding, welding inspection, and corrective welding, in accordance with AWS D1.1/D1.1M. Use continuous welds on all exposed connections. Grind visible welds smooth in the finished installation.

3.6 FINISHES

3.6.1 Dissimilar Materials

Where dissimilar metals are in contact, protect surfaces with a coat conforming to MPI 79 to prevent galvanic or corrosive action. Where aluminum is in contact with concrete, plaster, mortar, masonry, wood, or absorptive materials subject to wetting, protect with ASTM D 1187, asphalt-base emulsion.

3.7 HANDRAILS

Toeboards and brackets shall be installed where indicated. Splices, where required, shall be made at expansion joints. Removable sections shall be installed as indicated.

3.7.1 Steel Handrail

Install by means of base plates bolted to stringers or structural steel frame work. Secure rail ends by steel pipe flanges anchored by expansion shields and bolts.

3.8 STEEL STAIRS

Provide anchor bolts, grating fasteners, washers, and all parts or devices necessary for proper installation. Provide lock washers under nuts.

3.9 INSTALLATION OF GUARD POSTS (BOLLARDS/PIPE GUARDS)

Pipe guards shall be set vertically in concrete piers. Piers shall be constructed of, and the hollow cores of the pipe filled with, concrete specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

3.10 INSTALLATION OF SAFETY NOSINGS

Nosing shall be completely embedded in concrete before the initial set of the concrete occurs and shall finish flush with the top of the concrete surface.

-- End of Section --

SECTION 07 21 16

MINERAL FIBER BLANKET INSULATION 04/06

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Blanket insulation

SD-08 Manufacturer's Instructions

Insulation

PART 2 PRODUCTS

2.1 BLANKET INSULATION

ASTM C 665, Type II, blankets with non-reflecting coverings or III, blankets with reflective coverings; Class A, membrane-faced surface with a flame spread of 25 or less when tested in accordance with ASTM E 84.

2.1.1 Thermal Resistance Value (R-VALUE)

R-11 for fiberglass insulation in partitions.

2.1.2 Recycled Materials

Provide Thermal Insulation containing recycled materials to the extent practicable, provided the material meets all other requirements of this section. The minimum required recycled materials content by weight are:

Rock Wool: 75 percent slag Fiberglass: 20 to 25 percent glass cullet

2.1.3 Prohibited Materials

Do not provide asbestos-containing materials.

2.2 ACCESSORIES

2.2.1 Mechanical Fasteners

Corrosion resistant fasteners as recommended by the insulation manufacturer.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Insulation

Install and handle insulation in accordance with manufacturer's instructions. Keep material dry and free of extraneous materials. Ensure personal protective clothing and respiratory equipment is used as required. Observe safe work practices.

3.1.1.1 Electrical wiring

Do not install insulation in a manner that would sandwich electrical wiring between two layers of insulation.

3.1.1.2 Continuity of Insulation

Install blanket insulation to butt tightly against adjoining blankets and to studs, rafters, joists, sill plates, headers and any obstructions. Provide continuity and integrity of insulation at corners, wall to ceiling joints, roof, and floor. Avoid creating thermal bridges.

3.1.1.3 Sizing of Blankets

Provide only full width blankets when insulating between joists, or studs. Size width of blankets for a snug fit where joists or studs are irregularly spaced.

-- End of Section --

SECTION 07 84 00

FIRESTOPPING 10/07

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-07 Certificates

Firestopping Materials

Certificates attesting that firestopping material complies with the specified requirements. In lieu of certificates, drawings showing UL classified materials as part of a tested assembly may be provided. Drawings showing evidence of testing by an alternate nationally recognized independent laboratory may be substituted.

1.2 GENERAL REQUIREMENTS

Firestopping shall consist of furnishing and installing tested and listed firestop systems, combination of materials, or devices to form an effective barrier against the spread of flame, smoke and gases, and maintain the integrity of fire resistance rated walls, partitions, floors, and ceiling-floor assemblies, including through-penetrations and construction joints and gaps. Through-penetrations include the annular space around pipes, tubes, conduit, wires, cables and vents. Construction joints include those used to accommodate expansion, contraction, wind, or seismic movement; firestopping material shall not interfere with the required movement of the joint. Gaps requiring firestopping include the gaps between the top of fire-rated walls and the roof or floor deck above.

PART 2 PRODUCTS

2.1 FIRESTOPPING MATERIALS

Firestopping materials shall consist of commercially manufactured, asbestos-free, noncombustible products FM P7825a approved, or UL listed, for use with applicable construction and penetrating items, complying with the following minimum requirements:

2.1.1 Fire Hazard Classification

Material shall have a flame spread of 25 or less, and a smoke developed rating of 50 or less, when tested in accordance with ASTM E 84 or UL 723. Material shall be an approved firestopping material as listed in UL Fire Resistance or by a nationally recognized testing laboratory.
2.1.2 Toxicity

Material shall be nontoxic to humans at all stages of application or during fire conditions.

2.1.3 Fire Resistance Rating

Firestop systems shall be UL Fire Resistance listed or FM P7825a approved with "F" rating at least equal to fire-rating of fire wall or floor in which penetrated openings are to be protected. Firestop systems shall also have "T" rating where required.

2.1.3.1 Through-Penetrations

Firestopping materials for through-penetrations, as described in paragraph GENERAL REQUIREMENTS, shall provide "F" and "T" fire resistance ratings in accordance with ASTM E 814 or UL 1479. Fire resistance ratings for corridors (and egress) walls an electrical room walls shall be one-hour. Fire ratings for other locations shall be as indicated on the drawings.

2.1.3.2 Construction Joints and Gaps

Fire resistance ratings of construction joints, as described in paragraph GENERAL REQUIREMENTS, and gaps such as those between floor slabs or roof decks shall be the same as the construction in which they occur. Construction joints and gaps shall be provided with firestopping materials and systems that have been tested in accordance with ASTM E 119, ASTM E 1966 or UL 2079 to meet the required fire resistance rating. Systems installed at construction joints shall meet the cycling requirements of ASTM E 1399 or UL 2079.

PART 3 EXECUTION

3.1 PREPARATION

Areas to receive firestopping shall be free of dirt, grease, oil, or loose materials which may affect the fitting or fire resistance of the firestopping system. For cast-in-place firestop devices, formwork or metal deck to receive device prior to concrete placement shall be sound and capable of supporting device. Surfaces shall be prepared as recommended by the manufacturer.

3.2 INSTALLATION

Firestopping material shall completely fill void spaces regardless of geometric configuration, subject to tolerance established by the manufacturer. Firestopping shall be installed in accordance with manufacturer's written instructions. Tested and listed firestop systems shall be provided in the following locations:

a. Penetrations of duct, conduit, tubing, cable and pipe through fire-resistance rated walls, partitions, and ceiling assemblies.

b. Gaps at perimeter of fire-resistance rated walls and partitions, such as between the top of the walls and the bottom of roof decks.

c. Construction joints in floors and fire rated walls and partitions.

d. Other locations where required to maintain fire resistance rating of the construction.

3.2.1 Insulated Pipes and Ducts

Thermal insulation shall be cut and removed where pipes or ducts pass through firestopping, unless insulation meets requirements specified for firestopping. Thermal insulation shall be replaced with a material having equal thermal insulating and firestopping characteristics.

3.2.2 Data and Communication Cabling

Cabling for data and communication applications shall be sealed with re-enterable firestopping products that do not cure over time. Firestopping shall be modular devices, containing built-in self-sealing intumescent inserts. Firestopping devices shall allow for cable moves, adds or changes without the need to remove or replace any firestop materials.

-- End of Section --

SECTION 07 92 00

JOINT SEALANTS 01/07

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Sealants

Primers

Bond breakers

Backstops

Manufacturer's descriptive data including storage requirements, shelf life, curing time, instructions for mixing and application, and primer data (if required). Provide a copy of the Material Safety Data Sheet for each solvent, primer or sealant material.

SD-07 Certificates

Sealant

Certificates of compliance stating that the materials conform to the specified requirements.

1.2 ENVIRONMENTAL CONDITIONS

Apply sealant when the ambient temperature is between 40 and 90 degrees F.

PART 2 PRODUCTS

2.1 SEALANTS

Provide sealant that has been tested and found suitable for the substrates to which it will be applied.

2.1.1 Interior Sealant

Provide ASTM C 920, Type S or M, Grade NS, Class 12.5, Use NT. Location(s) and color(s) of sealant for the following:

| LOCATION | COLOR |
|---|-------|
| a. Small voids between walls or partitions and adjacent lockers, casework, shelving, door frames, built-in or surface-mounted equipment and fixtures, and similar items. | White |
| b. Perimeter of frames at doors, and access panels which adjoin exposed interior concrete and masonry surfaces. | White |
| c. Joints of interior masonry walls and partitions which adjoin columns, pilasters, concrete walls, and exterior walls unless otherwise detailed. | White |
| d. Interior locations, not otherwise indicated or specified, where small voids exist between materials specified to be painted. | White |
| e. Joints between items adjoining ceramic tile; joints between shower receptors and ceramic tile; joints formed where nonplaner tile surfaces meet. | White |
| f. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates chan | White |
| g. Behind escutcheon plates at valve pipe penetrations and showerheads in showers. | White |

2.1.2 Exterior Sealant

For joints in vertical surfaces, provide ASTM C 920, Type S or M, Grade NS, Class 25, Use NT. For joints in horizontal surfaces, provide ASTM C 920, Type S or M, Grade P, Class 25, Use T. Provide location(s) and color(s) of sealant as follows:

| LOCATION | COLOR |
|---|------------------------------|
| a. Joints and recesses formed where frames and subsills doors, louvers, | Match adjacent surface color |
| and vents adjoin masonry, concrete, or | |

metal frames. Use sealant at both exterior and interior surfaces of exterior wall penetrations.

- b. Voids where items pass through exterior surface color walls.
- c. Metal-to-metal joints where sealant is indicated or specified.

Match adjacent

Match adjacent surface color

2.2 PRIMERS

Provide a nonstaining, quick-drying type and consistency recommended by the sealant manufacturer for the particular application.

2.3 BOND BREAKERS

Provide the type and consistency recommended by the sealant manufacturer to prevent adhesion of the sealant to backing or to bottom of the joint.

2.4 BACKSTOPS

Provide glass fiber roving or neoprene, butyl, polyurethane, or polyethylene foams free from oil or other staining elements as recommended by sealant manufacturer. Provide 25 to 33 percent oversized backing for closed cell and 40 to 50 percent oversized backing for open cell material, unless otherwise indicated. Make backstop material compatible with sealant. Do not use oakum and other types of absorptive materials as backstops.

2.5 CLEANING SOLVENTS

Provide type(s) recommended by the sealant manufacturer except for aluminum and bronze surfaces that will be in contact with sealant.

PART 3 EXECUTION

3.1 SURFACE PREPARATION

Clean surfaces from dirt frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter that would tend to destroy or impair adhesion. Remove oil and grease with solvent. Surfaces must be wiped dry with clean cloths. When resealing an existing joint, remove existing caulk or sealant prior to applying new sealant. For surface types not listed below, contact sealant manufacturer for specific recommendations.

3.1.1 Steel Surfaces

Remove loose mill scale by sandblasting or, if sandblasting is impractical or would damage finish work, scraping and wire brushing. Remove protective coatings by sandblasting or using a residue-free solvent.

3.1.2 Aluminum or Bronze Surfaces

Remove temporary protective coatings from surfaces that will be in contact with sealant. When masking tape is used as a protective coating, remove tape and any residual adhesive just prior to sealant application. For removing protective coatings and final cleaning, use nonstaining solvents recommended by the manufacturer of the item(s) containing aluminum or bronze surfaces.

3.1.3 Concrete and Masonry Surfaces

Where surfaces have been treated with curing compounds, oil, or other such materials, remove materials by sandblasting or wire brushing. Remove laitance, efflorescence and loose mortar from the joint cavity.

3.2 SEALANT PREPARATION

Do not add liquids, solvents, or powders to the sealant. Mix multicomponent elastomeric sealants in accordance with manufacturer's instructions.

3.3 APPLICATION

3.3.1 Joint Width-To-Depth Ratios

a. Acceptable Ratios:

| JOINT WIDTH | JOINT DEPTH Minimum Maximum | |
|---|--------------------------------|-------------------------------|
| For metal, or other nonporous surfaces: | | |
| 1/4 inch (minimum) over 1/4 inch | 1/4 inch 1/2 of width | 1/4 inch Equal to width |
| For concrete or masonry: | | |
| 1/4 inch (minimum) Over 1/4 inch to 1/2 inch | 1/4 inch 1/4 inch | 1/4 inch Equal to width |
| Over 1/2 inch to 2 inch | 1/2 inch | 5/8 inch |

| Over 2 inch. | (As recommended by sealant |
|--------------|----------------------------|
| | manufacturer) |

b. Unacceptable Ratios: Where joints of acceptable width-to-depth ratios have not been provided, clean out joints to acceptable depths and grind or cut to acceptable widths without damage to the adjoining work. Grinding is not required on metal surfaces.

3.3.2 Masking Tape

Place masking tape on the finish surface on one or both sides of a joint cavity to protect adjacent finish surfaces from primer or sealant smears. Remove masking tape within 10 minutes after joint has been filled and tooled.

3.3.3 Backstops

Install backstops dry and free of tears or holes. Tightly pack the back or bottom of joint cavities with backstop material to provide a joint of the depth specified. Install backstops in the following locations:

- a. Where indicated.
- b. Where backstop is not indicated but joint cavities exceed the acceptable maximum depths specified in paragraph entitled, "Joint Width-to-Depth Ratios".

3.3.4 Primer

Immediately prior to application of the sealant, clean out loose particles from joints. Where recommended by sealant manufacturer, apply primer to joints in concrete masonry units, wood, and other porous surfaces in accordance with sealant manufacturer's instructions. Do not apply primer to exposed finish surfaces.

3.3.5 Bond Breaker

Provide bond breakers to the back or bottom of joint cavities, as recommended by the sealant manufacturer for each type of joint and sealant used, to prevent sealant from adhering to these surfaces. Carefully apply the bond breaker to avoid contamination of adjoining surfaces or breaking bond with surfaces other than those covered by the bond breaker.

3.3.6 Sealants

Provide a sealant compatible with the material(s) to which it is applied. Do not use a sealant that has exceeded shelf life or has jelled and cannot be discharged in a continuous flow from the gun. Apply the sealant in accordance with the manufacturer's printed instructions with a gun having a nozzle that fits the joint width. Force sealant into joints to fill the joints solidly without air pockets. Tool sealant after application to ensure adhesion. Make sealant uniformly smooth and free of wrinkles. Upon completion of sealant application, roughen partially filled or unfilled

joints, apply sealant, and tool smooth as specified. Apply sealer over the sealant when and as specified by the sealant manufacturer.

3.4 PROTECTION AND CLEANING

3.4.1 Protection

Protect areas adjacent to joints from sealant smears. Masking tape may be used for this purpose if removed 5 to 10 minutes after the joint is filled.

3.4.2 Final Cleaning

Upon completion of sealant application, remove remaining smears and stains and leave the work in a clean and neat condition.

- a. Masonry and Other Porous Surfaces: Immediately scrape off fresh sealant that has been smeared on masonry and rub clean with a solvent as recommended by the sealant manufacturer. Allow excess sealant to cure for 24 hour then remove by wire brushing or sanding.
- b. Metal and Other Non-Porous Surfaces: Remove excess sealant with a solventmoistened cloth.

-- End of Section --

SECTION 08 11 13

STEEL DOORS AND FRAMES

08/08

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-02 Shop Drawings

Doors; G

Frames; G

Show elevations, construction details, metal gages, hardware provisions, and installation details.

SD-03 Product Data

Doors; G

Frames; G

Submit manufacturer's descriptive literature for doors and frames. Include data and details on door construction, panel (internal) reinforcement, insulation, and door edge construction. When "custom hollow metal doors" are provided in lieu of "standard steel doors," provide additional details and data sufficient for comparison to SDI/DOOR A250.8 requirements.

PART 2 PRODUCTS

2.1 STANDARD STEEL DOORS

SDI/DOOR A250.8, except as specified otherwise. Prepare doors to receive door hardware as specified in Section 08 71 00. Undercut where indicated. Exterior doors shall have top edge closed flush and sealed to prevent water intrusion. Doors shall be 1-3/4 inch thick, unless otherwise indicated.

- 2.1.1 Classification Level, Performance, Model
- 2.1.1.1 Extra Heavy Duty Doors

SDI/DOOR A250.8, Level 3, physical performance Level A, Model 1 or 2 with core construction as required by the manufacturer for interior doors and for indicated exterior doors, of size(s) and design(s) indicated. Where vertical stiffener cores are required, the space between the stiffeners shall be filled with mineral board insulation.

2.2 INSULATION CORES

Insulated cores shall be of type specified, and provide an apparent U-factor of .48 in accordance with SDI/DOOR 113 and shall conform to:

- a. Rigid Cellular Polyisocyanurate Foam: ASTM C 591, Type I or II, foamed-in-place or in board form, with oxygen index of not less than 22 percent when tested in accordance with ASTM D 2863; or
- b. Rigid Polystyrene Foam Board: ASTM C 578, Type I or II; or
- c. Mineral board: ASTM C 612, Type I.

2.3 STANDARD STEEL FRAMES

SDI/DOOR A250.8, Level 3, except as otherwise specified. Form frames to sizes and shapes indicated, with welded corners. Provide steel frames for all doors, unless otherwise indicated.

2.3.1 Welded Frames

Continuously weld frame faces at corner joints. Mechanically interlock or continuously weld stops and rabbets. Grind welds smooth.

Weld frames in accordance with the recommended practice of the Structural Welding Code Sections 1 through 6, AWS D1.1/D1.1M and in accordance with the practice specified by the producer of the metal being welded.

2.3.2 Stops and Beads

Form stops and beads from 20 gage steel. Provide for glazed and other openings in standard steel frames. Secure beads to frames with oval-head, countersunk Phillips self-tapping sheet metal screws or concealed clips and fasteners. Space fasteners approximately 12 to 16 inch on center. Miter molded shapes at corners. Butt or miter square or rectangular beads at corners.

2.3.3 Interior Window Openings

Fabricate frames for interior window openings of same material, gage, and assembly as specified for metal door frames.

2.3.4 Anchors

Provide anchors to secure the frame to adjoining construction. Provide steel anchors, zinccoated or painted with rust-inhibitive paint, not lighter than 18 gage.

2.3.4.1 Wall Anchors

Provide at least three anchors for each jamb. For frames which are more than 7.5 feet in height, provide one additional anchor for each jamb for each additional 2.5 feet or fraction thereof.

- a. Masonry: Provide anchors of corrugated or perforated steel straps or 3/16 inch diameter steel wire, adjustable or T-shaped;
- b. Completed openings: Secure frames to previously placed masonry with expansion bolts in accordance with SDI/DOOR 111; and

2.3.4.2 Floor Anchors

Provide floor anchors drilled for 3/8 inch anchor bolts at bottom of each jamb member.

2.4 HARDWARE PREPARATION

Provide minimum hardware reinforcing gages as specified in SDI/DOOR A250.6. Drill and tap doors and frames to receive finish hardware. Prepare doors and frames for hardware in accordance with the applicable requirements of SDI/DOOR A250.8 and SDI/DOOR A250.6. For additional requirements refer to ANSI/BHMA A156.115. Drill and tap for surface-applied hardware at the project site. Build additional reinforcing for surface-applied hardware into the door at the factory. Locate hardware in accordance with the requirements of SDI/DOOR A250.8, as applicable. Punch door frames to receive a minimum of two rubber or vinyl door silencers on lock side of single doors and one silencer for each leaf at heads of double doors. Set lock strikes out to provide clearance for silencers.

2.5 FINISHES

2.5.1 Factory-Primed Finish

All surfaces of doors and frames shall be thoroughly cleaned, chemically treated and factory primed with a rust inhibiting coating as specified in SDI/DOOR A250.8, or paintable A25 galvannealed steel without primer. Where coating is removed by welding, apply touchup of factory primer.

2.5.2 Electrolytic Zinc-Coated Anchors and Accessories

Provide electrolytically deposited zinc-coated steel in accordance with ASTM A 879/A 879M, Commercial Quality, Coating Class A. Phosphate treat and factory prime zinc-coated surfaces as specified in SDI/DOOR A250.8.

2.6 FABRICATION AND WORKMANSHIP

Finished doors and frames shall be strong and rigid, neat in appearance, and free from defects, waves, scratches, cuts, dents, ridges, holes, warp, and buckle. Molded members shall be clean cut, straight, and true, with joints coped or mitered, well formed, and in true alignment. Dress exposed welded and soldered joints smooth. Design door frame sections for use with the wall construction indicated. Corner joints shall be well formed and in true alignment. Conceal fastenings where practicable. Design frames in exposed masonry walls or partitions to allow sufficient space between the inside back of trim and masonry to receive caulking compound.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Frames

Set frames in accordance with SDI/DOOR A250.11. Plumb, align, and brace securely until permanent anchors are set. Anchor bottoms of frames with expansion bolts or powder-actuated fasteners. Build in or secure wall anchors to adjoining construction. Coat inside of frames with corrosion-inhibiting bituminous material.

3.1.2 Doors

Hang doors in accordance with clearances specified in SDI/DOOR A250.8. After erection and glazing, clean and adjust hardware.

3.2 PROTECTION

Protect doors and frames from damage. Repair damaged doors and frames prior to completion and acceptance of the project or replace with new, as directed. Wire brush rusted frames until rust is removed. Clean thoroughly. Apply an all-over coat of rust-inhibitive paint of the same type used for shop coat.

3.3 CLEANING

Upon completion, clean exposed surfaces of doors and frames thoroughly. Remove mastic smears and other unsightly marks.

-- End of Section --

SECTION 08 11 16

ALUMINUM WINDOWS 08/08

PART 1 GENERAL

1.1 PERFORMANCE REQUIREMENTS

1.1.1 Structural

Shapes and thicknesses of framing members shall be sufficient to withstand a design wind load of not less than 50 pounds per square foot of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65. Provide glazing beads, moldings, and trim of not less than 0.050 inch nominal thickness.

1.1.2 Air Infiltration

When tested in accordance with ASTM E 283, air infiltration shall not exceed 0.30 cubic feet per minute per square foot of fixed area at a test pressure of 6.24 pounds per square foot (50 mile per hour wind).

1.1.3 Water Penetration

When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 8 pounds per square foot of fixed area, 7.51 psf for doors.

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-02 Shop Drawings

Windows and frames; G

Show elevations of each window type, size of frames, metal gages, details of window and frame construction, methods of anchorage, glazing details, weatherstripping, provisions for and location of hardware, and details of installation.

SD-04 Samples

Finish sample

Insulating Glass

SD-05 Design Data

Structural calculations for deflection; G

SD-08 Manufacturer's Instructions

Windows, frames and glazing

Submit detail specifications and instructions for installation, adjustments, cleaning, and maintenance.

1.3 QUALITY CONTROL

1.3.1 Shop Drawing Requirements

Drawings shall indicate elevations of windows and frames, full-size sections, thickness and gages of metal, fastenings, proposed method of anchoring, size and spacing of anchors, details of construction, method of glazing, mullion details, method and materials for weatherstripping, material and method of attaching subframes, trim, installation details, and other related items.

1.3.2 Sample Requirements

1.3.2.1 Finish Sample Requirements

Submit color chart of standard factory-finish color coatings.

1.4 WARRANTY

1.4.1 System Warranty

Manufacturer shall provide a Standard two year warranty on thermal framing against failure resulting from the following:

Longitudinal or transverse thermal barrier shrinkage.

Thermal barrier cracking.

Structural failure of the thermal barrier material.

Loss of adhesion or loss of prescribed edge pressure on the glazed material resulting in excessive air and water infiltration.

1.4.2 Warranty for Insulating Glass Units

Standard Warranty insulating glass units against development of material obstruction to vision (such as dust, fogging, or film formation on the inner glass surfaces) caused by failure of the hermetic seal, other than through glass breakage, for a 10-year period following acceptance of

the work. Provide new units for any units failing to comply with terms of this warranty within 45 working days after receipt of notice from the Government.

PART 2 PRODUCTS

2.1 FRAMES

Fixed aluminum frames of size, design, and location indicated. Provide complete with frames, glazing, trim, and accessories.

2.2 MATERIALS

2.2.1 Anchors

Stainless steel.

2.2.2 Aluminum Alloy for Frames

ASTM B 221, Alloy 6063-T5 for extrusions. ASTM B 209, alloy and temper best suited for aluminum sheets and strips.

2.2.3 Fasteners

Stainless steel.

2.2.4 Structural Steel

ASTM A 36/A 36M.

2.2.5 Aluminum Paint

Aluminum window manufacturer's standard aluminum paint.

2.3 FABRICATION

2.3.1 Aluminum Frames

Extruded aluminum shapes with contours approximately as indicated. Provide removable glass stops and glazing beads for frames accommodating fixed glass. Use countersunk stainless steel Phillips screws for exposed fastenings, and space not more than 12 inches on center. Mill joints in frame members to a hairline fit, reinforce, and secure mechanically.

2.3.2 Welding and Fastening

Where possible, locate welds on unexposed surfaces. Dress welds on exposed surfaces smoothly. Select welding rods, filler wire, and flux to produce a uniform texture and color in

finished work. Remove flux and spatter from surfaces immediately after welding. Exposed screws or bolts will be permitted only in inconspicuous locations, and shall have countersunk heads. Weld concealed reinforcements for hardware in place.

2.3.3 Anchors

On the backs of subframes, provide anchors of the sizes and shapes required for securing subframes to adjacent construction. Place anchors near top and bottom of each jamb and at points not more than 12 inch apart.

2.3.4 Glazing

2.3.4.1 Insulating Glass Unit

Two panes of glass separated by a dehydrated 1/2 inch airspace, filled with argon and hermetically sealed. Glazed systems (including frames) shall be Energy Star labeled products as appropriate to climate zone and as applicable to window type, with a whole-window Solar Heat Gain Coefficient (SHGC) maximum of 0.31 determined according to NFRC 200 procedures. Glazed panels and curtain walls shall have a U-factor maximum of 0.22 Btu per square foot x hr x degrees F in accordance with NFRC 100. Glazing shall meet or exceed a luminous efficacy of 1.0. Glazed panels shall be rated for not less than 30 Sound Transmission Class (STC) when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413. Dimensional tolerances shall be as specified in IGMA TR-1200. The units shall meet CBA Grade requirement when tested in accordance with ASTM E 773 and ASTM E 774, Class A. Spacer shall be black, roll-formed, steel-reinforced butyl rubber, with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace though the corners. Primary seal shall be compressed polyisobutylene and the secondary seal shall be a specially formulated silicone.

2.3.4.2 Beads

Provide extruded aluminum snap-in glazing beads on interior surface. Provide extruded aluminum, theft-proof, snap-in glazing beads or fixed glazing beads on exterior or security side. Glazing beads shall have vinyl insert glazing gaskets. Design glazing beads to receive glass of thickness indicated or specified.

2.3.5 Finishes

Provide exposed aluminum surfaces with factory finish of anodic coating or organic coating.

2.3.5.1 Anodic Coating

Clean exposed aluminum surfaces and provide an anodized finish conforming to AA DAF-45. Finish shall be integral color-anodized, designation AA-M10-C22-A42, Architectural Class I 0.7 mil or thicker. Color shall be as selected from manufacturer's standard colors.

2.3.5.2 Organic Coating

Clean and prime exposed aluminum surfaces. Provide a high-performance finish in accordance with AAMA 2604 with total dry film thickness of not less than 1.2 mils. The finish color shall be as selected from manufacturer's standard colors.

PART 3 EXECUTION

3.1 INSTALLATION

Plumb, square, level, and align frames and framing members to receive glazing. Anchor frames to adjacent construction as required to meet wind loading and in accordance with manufacturer's printed instructions. Anchor bottom of each frame to building construction with 3/32 inch thick stainless steel angle clips secured to back of each jamb and to floor construction; use stainless steel bolts and expansion rivets for fastening clip anchors.

3.2 PROTECTION FROM DISSIMILAR MATERIALS

3.2.1 Dissimilar Metals

Where aluminum surfaces come in contact with metals other than stainless steel, zinc, or small areas of white bronze, protect from direct contact to dissimilar metals.

3.2.1.1 Protection

Provide one of the following systems to protect surfaces in contact with dissimilar metals:

- a. Paint the dissimilar metal with one coat of heavy-bodied bituminous paint.
- b. Apply a good quality elastomeric sealant between the aluminum and the dissimilar metal.
- c. Paint the dissimilar metal with one coat of primer and one coat of aluminum paint.
- d. Use a nonabsorptive tape or gasket in permanently dry locations.
- 3.2.2 Drainage from Dissimilar Metals

In locations where drainage from dissimilar metals has direct contact with aluminum, provide protective paint to prevent aluminum discoloration.

3.2.3 Masonry and Concrete

Provide aluminum surfaces in contact with mortar, concrete, or other masonry materials with one coat of heavy-bodied bituminous paint.

3.2.4 Wood or Other Absorptive Materials

Provide aluminum surfaces in contact with absorptive materials subject to frequent moisture, and aluminum surfaces in contact with treated wood, with two coats of aluminum paint or one coat of heavy-bodied bituminous paint. In lieu of painting the aluminum, the Contractor shall have the option of painting the wood or other absorptive surface with two coats of aluminum paint and sealing the joints with elastomeric sealant.

3.3 CLEANING

Upon completion of installation, clean window surfaces in accordance with manufacturer's written recommended procedure. Do not use abrasive, caustic, or acid cleaning agents.

3.4 PROTECTION

Protect windows from damage and from contamination by other materials such as cement mortar. Prior to completion and acceptance of the work, restore damaged windows and glazing to original condition, or replace with new ones.

-- End of Section --

SECTION 08 33 23

OVERHEAD COILING DOORS 07/07

PART 1 GENERAL

1.1 DESCRIPTION

Overhead coiling doors to be counterbalanced doors by methods of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed or self-lubricating bearings for rotating members. Doors to be coiling type, with interlocking slats, complete with anchoring and door hardware, guides, hood, and operating mechanisms, and designed for use on openings as indicated.

1.2 PERFORMANCE REQUIREMENTS

1.2.1 Wind Loading

Design and fabricate door assembly to withstand the wind loading pressure of at least 30 pounds per square foot with a maximum deflection of 1/120 of the opening width. Provide test data showing compliance with ASTM E 330. Sound engineering principles may be used to interpolate or extrapolate test results to door sizes not specifically tested Complete assembly must meet or exceed the requirements of ASCE 7-05.

1.2.2 Operational Cycle Life

All portions of the door, hardware and operating mechanism that are subject to movement, wear, or stress fatigue must be designed to operate through a minimum number of 10 cycles per day. One complete cycle of door operation is defined as when the door is in the closed position, moves to the fully open position, and returns to the closed position.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-02 Shop Drawings

Provide fabrication drawings that show complete assembly with hardware and framing details.

Submit Installation Drawings in accordance with paragraph entitled, "Overhead Coiling Door Assemblies," of this section.

SD-03 Product Data

Submit manufacturer's catalog data for overhead coiling doors and accessories.

SD-05 Design Data

Submit equipment and performance data for the following items in accordance with the paragraph entitled, "Performance Requirements," of this section.

Overhead Coiling Doors Hardware Counterbalancing Mechanism Electric Door Operators

SD-10 Operation and Maintenance Data

Submit Operation and Maintenance Manuals for Overhead Coiling Door Assemblies.

1.4 OVERHEAD COILING DOOR DETAIL SHOP DRAWINGS

Provide installation drawings for overhead coiling door assemblies which show elevations of each door type, shape and thickness of materials, finishes, details of joints and connections, and details of guides and fittings, rough opening dimensions, location and description of hardware, anchorage locations, and counterbalancing mechanism and door operator details. Show locations of replaceable fusible links wiring diagrams for power, signal and controls. Include a schedule showing the location of each door with the drawings.

Contractor must submit 6 copies of the Operation and Maintenance Manuals 30 calendar days prior to testing the Overhead Coiling Door Assemblies. Update and resubmit data for final approval no later than 30 calendar days prior to contract completion.

Provide operation and maintenance manuals which are consistent with manufacturer's standard brochures, schematics, printed instructions, general operating procedures, and safety precautions. Provide test data that is legible and of good quality.

1.5 WARRANTY, OPERATION AND MAINTENANCE DATA

Submit Operation and Maintenance Manuals for Overhead Coiling Door Assemblies, including the following items:

Materials Devices Electric Door Operators Hood Counterbalancing Mechanism Painting Procedures Manufacture's Brochures Parts Lists

Contractor must furnish a written guarantee that the helical spring and counterbalance mechanism are free from defects in material and workmanship and that they will remain so for not less than two years after completion and acceptance of the project.

Contractor must warrant that upon notification by the Government, he will immediately make good any defects in material, workmanship, and door operation within the same time period covered by the guarantee, at no cost to the Government.

PART 2 PRODUCTS

2.1 OVERHEAD COILING DOORS

2.1.1 Curtain Materials and Construction

Provide curtain slats which are fabricated from steel sheets conforming to ASTM A 653/A 653M, Grade A, with the additional requirement of a minimum yield point of 33,000 psi. Provide sheets which are galvanized in accordance with ASTM A 653/A 653M and ASTM A 924/A 924M.

Fabricate doors from interlocking cold-rolled slats, with section profiles as specified, designed to withstand the specified wind loading. Provide slats which are continuous without splices for the width of the door.

Provide slats filled with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E 84. Enclose insulation completely within slat faces on interior surface of slats.

2.1.2 Insulated Curtains

Form Curtains from manufacturer's standard shapes of interlocking slats. Supply slat system with a minimum R-value of 4 when calculated in accordance with ASHRAE FUN IP. Slats to consist of a urethane or polystyrene core not less than 11/16 inch thick, completely enclosed within metal facings. Exterior face of slats must be the same gauge as specified for curtains. Interior face must be not lighter than 0.0219 inches. The insulated slat assembly is to have a flame spread rating of not more than 25 and a smoke development factor of not more than 50 when tested in accordance with ASTM E 84.

2.1.3 Curtain Bottom Bar

Curtain bottom bars must be pairs of angles from the manufacturer's standard steel, stainless and aluminum extrusions not less than 2.0 by 2.0 inches by 0.188 inch. Steel extrusions must conform to ASTM A 36/A 36M. Stainless steel extrusions conforming to ASTM A 666, Type 304. Aluminum extrusions conforming to ASTM B 221 or (ASTM B 221M). Galvanize angles

and fasteners in accordance with ASTM A 653/A 653M and ASTM A 924/A 924M. Coat welds and abrasions with paint conforming to ASTM A 780.

2.1.4 Locks

Provide end and/or wind locks of cast steel conforming to ASTM A 27/A 27M, Grade B; galvanized in accordance with ASTM A 653/A 653M, ASTM A 153/A 153M and ASTM A 924/A 924M and secured at every other curtain slat.

2.1.5 Weather Stripping

Weather-stripping at the door-head and jamb must be 1/8-inch thick sheet of natural or neoprene rubber with air baffles, secured to the insides of hoods with galvanized-steel fasteners through continuous galvanized-steel pressure bars at least 5/8-inch wide and 1/8-inch thick.

Threshold weather-stripping must be 1/8-inch thick sheet natural or neoprene rubber secured to the bottom bars.

Provide weather-stripping of natural or neoprene rubber conforming to ASTM D 2000.

2.1.6 Locking Devices

Slide Bolt to engage through slots in tracks for locking by padlock, located on both left and right jamb sides, operable from coil side.

Locking Device Assembly which includes cylinder lock, spring-loaded dead bolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.

2.1.7 Safety Interlock

Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

2.1.8 Overhead Drum

Fabricate drums from nominal 0.028-inch thick, hot-dip galvanized steel sheet with G90 (Z275) zinc coating, complying with ASTM A 653/A 653M.

Fabricate drums from nominal 0.040-inch thick aluminum sheet complying with ASTM B 209 (ASTM B 209M), of alloy and temper recommended by manufacturer and finish for type of use and finish indicated.

2.2 HARDWARE

All hardware must conform to ASTM A 153/A 153M, ASTM A 307, ASTM F 568M, and ASTM A 27/A 27M.

2.2.1 Guides

Fabricate curtain jamb guides from the manufacturer's standard angles or channels of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for track adjustment.

2.2.2 Equipment Supports

Fabricate door-operating equipment supports from the manufacturer's standard steel shapes and plates conforming to ASTM A 36/A 36M, galvanized in accordance with ASTM A 653/A 653M and ASTM A 924/A 924M. Size the shapes and plates in accordance with the industry standards for the size, weight, and type of door installation.

2.3 COUNTERBALANCING MECHANISM

Counterbalance doors by means of manufacturer's standard mechanism with an adjustabletension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed or self-lubricating bearings for rotating members.

2.3.1 Brackets

Provide the manufacturer's standard mounting brackets of either cast iron or cold-rolled steel with one located at each end of the counterbalance barrel conforming to ASTM A 48/A 48M.

2.3.2 Counterbalance Barrels

Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, welded or seamless carbon-steel pipe, conforming to ASTM A 53/A 53M, of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats and to limit barrel deflection to not more than 0.03 inch per foot of span under full load.

2.3.3 Spring Balance

One or more oil-tempered, heat-treated steel helical torsion springs installed within the barrel capable of producing sufficient torque to assure easy operation of the door curtain. Provide and size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.

2.3.4 Torsion Rod for Counter Balance

Fabricate rod from the manufacturer's standard cold-rolled steel, sized to hold fixed spring ends and carry torsional load.

2.4 ELECTRIC DOOR OPERATORS

Provide electrical wiring and door operating controls conforming to the applicable requirements of NFPA 70.

Electric door-operator assemblies must be the sizes and capacities recommended and provided by the door manufacturer for specified doors. Assemblies must be complete with electric motors and factory-prewired motor controls, starter, gear reduction units, solenoid-operated brakes, clutch, remote-control stations, manual or automatic control devices, and accessories as required for proper operation of the doors.

Design the operators so that motors may be removed without disturbing the limit-switch adjustment and affecting the emergency auxiliary operators.

Provide a manual operator of crank-gear or chain-gear mechanisms with a release clutch to permit manual operation of doors in case of power failure. Arrange the emergency manual operator so that it may be put into and out of operation from floor level, and its use will not affect the adjustment of the limit switches. Provide an electrical or mechanical device which will automatically disconnect the motor from the operating mechanism when the emergency manual operating mechanism is engaged.

2.4.1 Door-Operator Types

Provide an operator which is suitable for the existing construction constraints at each opening to receive an overhead coiling door.

2.4.2 Electric Motors

Provide motors which are the high-starting-torque, reversible, constant-duty electrical type with overload protection of sufficient torque and horsepower to move the door in either direction from any position and produce a door-travel speed of not less than 8 nor more than 12 inches per second without exceeding the horsepower rating.

Provide motors which conform to NEMA MG 1 designation, temperature rating, service factor, enclosure type, and efficiency to the requirements specified.

2.4.3 Motor Bearings

Bearings must be bronze-sleeve or heavy-duty ball or roller antifriction type with full provisions for the type of thrust imposed by the specific duty load.

Pre-lubricate and factory seal bearings in motors less than 1/2 horsepower.

Equip motors coupled to worm-gear reduction units with either ball or roller bearings.

Equip bearings in motors 1/2 horsepower or larger with lubrication service fittings. Fit lubrication fittings with color-coded plastic or metal dust caps.

In any motor, bearings that are lubricated at the factory for extended duty periods do not need to be lubricated for a given number of operating hours. Display this information on an appropriate tag or label on the motor with instructions for lubrication cycle maintenance.

2.4.4 Motor Starters, Controls, and Enclosures

Each door motor must have a factory-wired, unfused, disconnect switch; a reversing, across-theline magnetic starter with thermal overload protection; 120-volt operating coils with a control transformer limit switch; and a safety interlock assembled in a NEMA ICS 6 type enclosure as specified herein. Control equipment must conform to NEMA ICS 2.

Provide adjustable switches, electrically interlocked with the motor controls and set to stop the door automatically at the fully open and fully closed position.

2.4.5 Control Enclosures

Provide control enclosures that conform to NEMA ICS 6 for oil-tight and dust-tight NEMA Type 13.

2.4.6 Transformer

Provide starters with 230/460 to 115 volt control transformers with one secondary fuse when it is required to reduce the voltage on control circuits to 120 volts or less. Provide transformer that conforms to NEMA ST 1.

2.4.7 Safety-Edge Device

Provide each door with a pneumatic safety device extending the full width of the door and located within a U-section neoprene or rubber astragal mounted on the bottom rail of the bottom door section. Device must immediately stop and reverse the door upon contact with an obstruction in the door opening during downward travel and cause the door to return to full-open position. Safety device is not a substitute for a limit switch.

Connect safety device to the control circuit through a retracting safety cord and reel.

2.4.8 Remote-Control Stations

Provide interior remote control stations which are full-guarded, momentary-contact three-button, heavy-duty, surface-mounted NEMA ICS 6 type enclosures as specified. Mark buttons "OPEN," "CLOSE," and "STOP." The "CLOSE" button must be the type requiring a constant pressure to maintain the closing motion of the door. When the door is in motion and the "STOP" button is pressed, the door must stop instantly and remain in the stopped position; from the stopped position, the door may then be operated in either direction.

Provide secure exterior control stations which are full-guarded, momentary-contact three-button standard-duty, surface-mounted, weatherproof type, NEMA ICS 6, Type 4 enclosures, key-operated, with the same operating functions as specified herein for interior remote-control stations.

2.4.9 Speed-Reduction Units

Provide speed-reduction units consisting of hardened-steel worm and bronze worm gear assemblies running in oil or grease and encased in a sealed casing, coupled to the motor through a flexible coupling. Drive shafts must rotate on ball- or roller-bearing assemblies that are integral with the unit.

Provide minimum ratings of speed reduction units which are in accordance with AGMA provisions for class of service.

Ground worm gears to provide accurate thread form; machine teeth for all other types of gearing. Surface harden all gears.

Provide bearings which are the antifriction type equipped with oil seals.

2.4.10 Chain Drives

Provide roller chains that are power-transmission series steel roller type conforming to ASME B29.400, with a minimum safety factor of 10 times the design load.

Roller-chain side bars, rollers, pins, and bushings must be heat-treated or otherwise hardened.

Provide chain sprockets that are high-carbon steel with machine-cut hardened teeth, finished bore and keyseat, and hollow-head setscrews.

2.4.11 Brakes

Provide brakes which are 360-degree shoe brakes or shoe and drum brakes, solenoid-operated and electrically interlocked to the control circuit to set automatically when power is interrupted.

2.4.12 Clutches

Clutches must be the 4-inch diameter, multiple face, externally adjustable friction type or adjustable centrifugal type.

2.5 SURFACE FINISHING

Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Noticeable variations in the same metal component are not acceptable. Variations in appearance of adjoining components are acceptable

if they are within the range of approved samples and are assembled or installed to minimize contrast.

PART 3 EXECUTION

3.1 GENERAL

Install overhead coiling door assembly, anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories in accordance with approved detail drawings and manufacturer's written instructions. Upon completion of installation, doors must be free from all distortion.

Install overhead coiling doors, motors, hoods, and operators at the mounting locations as indicated for each door in the contract documents and as required by the manufacturer.

Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility and as required by the manufacturer.

3.2 FIELD PAINTED FINISH

Steel doors and frames which are to be field painted must accordance with Section 09 90 00 PAINTS AND COATINGS and manufacturer's written instructions. Protect weather stripping from paint. Finishes must be free of scratches or other blemishes.

3.3 ACCEPTANCE PROVISIONS

After installation, adjust hardware and moving parts. Lubricate bearings and sliding parts as recommended by manufacturer to provide smooth operating functions for ease movement, free of warping, twisting, or distortion of the door assembly.

Adjust seals to provide weather-tight fit around entire perimeter.

Engage a factory-authorized service representative to perform startup service and checks according to manufacturer's written instructions.

Test the door opening and closing operation when activated by controls or alarm-connected firerelease system. Adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Reset door-closing mechanism after successful test.

Test and make final adjustment of new doors at no additional cost to the Government.

3.3.1 CLEANING

Clean doors in accordance with manufacturer's approved instructions.

-- End of Section --

SECTION 08 71 00

DOOR HARDWARE 08/08

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-02 Shop Drawings

Hardware schedule; G

Keying system

SD-03 Product Data

Hardware items; G

SD-08 Manufacturer's Instructions

Installation

SD-10 Operation and Maintenance Data

Hardware Schedule items, Data Package 1; G

Submit data package in accordance with Section 01 73 00 OPERATING INSTRUCTIONS AND TRAINING.

SD-11 Closeout Submittals

Key Bitting

1.2 HARDWARE SCHEDULE

Prepare and submit hardware schedule in the following form:

| | | | Reference | | Mfr. | | UL Mark | |
|-------|-------|------|-----------|--------|---------|---------|----------|----------|
| | | | Publi- | | Name | Key | (If fire | BHMA |
| Hard- | | | cation | | and | Con- | rated | Finish |
| ware | Quan- | | Type | | Catalog | trol | and | Designa- |
| Item | tity | Size | No. | Finish | No. | Symbols | listed) | tion |
| | | | | | | | | |

1.3 KEY BITTING CHART REQUIREMENTS

Submit key bitting charts to the Contracting Officer's Technical Representative prior to completion of the work. Include:

- a. Complete listing of all keys (AA1, AA2, etc.).
- b. Complete listing of all key cuts (AA1-123456, AA2-123458).
- c. Tabulation showing which key fits which door.
- d. Copy of floor plan showing doors and door numbers.
- e. Listing of 20 percent more key cuts than are presently required in each master system.

PART 2 PRODUCTS

2.1 HARDWARE FOR FIRE DOORS AND EXIT DOORS

Provide all hardware necessary to meet the requirements of NFPA 80 for fire doors and NFPA 101 for exit doors, as well as to other requirements indicated, even if such hardware is not specifically mentioned under paragraph entitled "Hardware Schedule." Provide the label of Underwriters Laboratories, Inc. for such hardware listed in UL Bld Mat Dir or labeled and listed by another testing laboratory acceptable to the Contracting Officer's Technical Representative.

2.2 HARDWARE ITEMS

Clearly and permanently mark with the manufacturer's name or trademark, hinges, pivots, locks, latches, exit devices, bolts and closers where the identifying mark will be visible after the item is installed. For closers with covers, the name or trademark may be beneath the cover.

2.2.1 Hinges

BHMA A156.1, 4-1/2 by 4-1/2 inch unless otherwise indicated. Construct loose pin hinges for exterior doors and reverse-bevel interior doors so that pins will be nonremovable when door is closed. Other antifriction bearing hinges may be provided in lieu of ball-bearing hinges.

2.2.2 Locks and Latches

2.2.2.1 Mortise Locks and Latches

BHMA A156.13, Series 1000, Operational Grade 1, Security Grade 2. Install knobs and roses of mortise locks with screwless shanks and no exposed screws.

2.2.2.2 Bored Locks and Latches

BHMA A156.2, Series 4000, Grade 1.

2.2.3 Exit Devices

BHMA A156.3, Grade 1. Provide adjustable strikes for rim type and vertical rod devices. Provide open back strikes for pairs of doors with mortise and vertical rod devices. Provide touch bars in lieu of conventional crossbars and arms.

2.2.4 Cylinders and Cores

Provide cylinders for new locks, including locks provided under other sections of this specification. Provide fully compatible cylinders with products to match the existing base lock and keying system with interchangeable cores which are removable by a special control key. Factory set the cores with seven pin tumblers using the A4 system and F keyway. Submit a core code sheet with the cores. Provide master keyed cores in one system for this project. Provide construction interchangeable cores.

2.2.5 Keying System

Provide a master keying system to be compatible with the existing lock and cylinder system. The existing system is a "BEST" lock system.

2.2.6 Lock Trim

Cast, forged, or heavy wrought construction and commercial plain design.

2.2.6.1 Knobs and Roses

Conform to the minimum test requirements of BHMA A156.2 and BHMA A156.13 for knobs, roses, and escutcheons. For unreinforced knobs, roses, and escutcheons, provide 0.050 inch thickness. For reinforced knobs, roses, and escutcheons, provide outer shell of 0.035 inch thickness, and combined thickness of 0.070 inch, except for knob shanks, which are 0.060 inch thick.

2.2.6.2 Lever Handles

Provide lever handles in lieu of knobs. Conform to the minimum requirements of BHMA A156.13 for mortise locks of lever handles for exit devices. Provide lever handle locks with a breakaway feature (such as a weakened spindle or a shear key) to prevent irreparable damage to the lock when force in excess of that specified in BHMA A156.13 is applied to the lever handle. Provide lever handles return to within 1/2 inch of the door face.

2.2.6.3 Texture

Provide knurled or abrasive coated knobs or lever handles.

2.2.7 Keys

Furnish one file key, one duplicate key, and one working key for each key change and for each master keying system. Furnish one additional working key for each lock of each keyed-alike group. Furnish a quantity of key blanks equal to 20 percent of the total number of file keys. Stamp each key with appropriate key control symbol and "U.S. property - Do not duplicate." Do not place room number on keys.

2.2.8 Closers

BHMA A156.4, Series C02000, Grade 1, with PT 4C. Provide with brackets, arms, mounting devices, fasteners, and other features necessary for the particular application. Size closers in accordance with manufacturer's recommendations, or provide multi-size closers, Sizes 1 through 6, and list sizes in the Hardware Schedule. Provide manufacturer's standard 10 year warranty.

2.2.8.1 Identification Marking

Engrave each closer with manufacturer's name or trademark, date of manufacture, and manufacturer's size designation located to be visible after installation.

2.2.9 Overhead Holders

BHMA A156.8.

2.2.10 Door Protection Plates

BHMA A156.6.

2.2.10.1 Sizes of Kick Plates

2 inch less than door width for single doors. Provide 10 inch kick plates for flush doors.

2.2.11 Door Stops and Silencers

BHMA A156.16. Silencers Type L03011. Provide three silencers for each single door, two for each pair.

2.2.12 Thresholds

BHMA A156.21. Use J35100, with vinyl or silicone rubber insert in face of stop, for exterior doors opening out, unless specified otherwise.

2.2.13 Weather Stripping Gasketing

BHMA A156.22. Provide the type and function designation where specified in paragraph entitled "Hardware Schedule". Provide a set to include head and jamb seals. Air leakage of weather stripped doors not to exceed 1.25 cubic feet per minute of air per square foot of door area when tested in accordance with ASTM E 283. Provide weather stripping with one of the following:

2.2.13.1 Extruded Aluminum Retainers

Extruded aluminum retainers not less than 0.050 inch wall thickness with vinyl, neoprene, silicone rubber, or polyurethane inserts. Provide bronze anodized aluminum.

2.2.13.2 Interlocking Type

Zinc or bronze not less than 0.018 inch thick.

2.2.13.3 Spring Tension Type

Spring bronze or stainless steel not less than 0.008 inch thick.

2.2.14 Rain Drips

Extruded aluminum, not less than 0.08 inch thick, bronze anodized. Set drips in sealant and fasten with stainless steel screws.

2.2.14.1 Door Rain Drips

Approximately 1-1/2 inch high by 5/8 inch projection. Align bottom with bottom edge of door.

2.2.14.2 Overhead Rain Drips

Approximately 1-1/2 inch high by 2-1/2 inch projection, with length equal to overall width of door frame. Align bottom with door frame rabbet.

2.2.15 Special Tools

Provide special tools, such as spanner and socket wrenches and dogging keys, required to service and adjust hardware items.

2.3 FASTENERS

Provide fasteners of proper type, quality, size, quantity, and finish with hardware. Provide stainless steel or nonferrous metal fasteners that are exposed to weather. Provide fasteners of type necessary to accomplish a permanent installation.

2.4 FINISHES

BHMA A156.18. Provide hardware in BHMA 630 finish (satin stainless steel), unless specified otherwise. Provide items not manufactured in stainless steel in BHMA 626 finish (satin chromium plated) over brass or bronze, except aluminum paint finish for surface door closers. Provide hinges for exterior doors in stainless steel with BHMA 630 finish or chromium plated brass or bronze with BHMA 626 finish. Furnish exit devices in BHMA 626 finish in lieu of BHMA 630 finish except where BHMA 630 is specified under paragraph entitled "Hardware Sets". Match exposed parts of concealed closers to lock and door trim. Match hardware finish for aluminum doors to the doors.

PART 3 EXECUTION

3.1 INSTALLATION

Install hardware in accordance with manufacturers' printed installation instructions. Provide machine screws set in expansion shields for fastening hardware to solid concrete and masonry surfaces. Provide toggle bolts where required for fastening to hollow core construction. Provide through bolts where necessary for satisfactory installation.

3.1.1 Weather Stripping Installation

Handle and install weather stripping to prevent damage. Provide full contact, weather-tight seals. Operate doors without binding.

3.1.1.1 Stop-Applied Weather Stripping

Fasten in place with color-matched sheet metal screws not more than 9 inch on center after doors and frames have been finish painted.

3.1.1.2 Interlocking Type Weather Stripping

Provide interlocking, self-adjusting type on heads and jambs and flexible hook type at sills. Nail weather stripping to door one inch on center and to heads and jambs at 4 inch on center

3.1.1.3 Spring Tension Type Weather Stripping

Provide spring tension type on heads and jambs. Provide bronze nails with bronze, stainless steel nails with stainless steel. Space nails not more than 1-1/2 inch on center.

3.1.2 Threshold Installation

Extend thresholds the full width of the opening and notch end for jamb stops. Set thresholds in a full bed of sealant and anchor to floor with cadmium-plated, countersunk, steel screws in expansion sleeves.

3.2 FIRE DOORS AND EXIT DOORS

Install hardware in accordance with NFPA 80 for fire doors, NFPA 101 for exit doors.

3.3 HARDWARE LOCATIONS

SDI/DOOR A250.8, unless indicated or specified otherwise.

- a. Kick Plates: Push side of single-acting doors.
- b. Mop Plates: Bottom flush with bottom of door.

3.4 HARDWARE SETS

HW-1

| 3 EACH HINGES 1 EACH EXIT DEVICE 1 EACH CYLINDER 1 EACH CLOSER/STOP 1 EACH KICK PLATE 1 EACH THRESHOLD 1 SET WEATHERSTRIPPING/ RAIN DRIPS 2 EACH SILENCERS | BHMA BHMA BHMA BHMA BHMA BHMA BHMA | A2111 NRP 4.5 INCHES X 4.5 INCHES 630 TYPE 1 F03 630 E19211 I.C. 626 C2021 PT, C, D, G & H 689xTBGN J102 10 INCHES LDW 630 J35100 x LGT REQD AS SPECIFIED L03011 |
|--|--|---|
| HW-2 | | |
| 3 EACH HINGES 1 EACH EXIT DEVICE 1 EACH CYLINDER 1 EACH CLOSER/STOP 1 EACH KICK PLATE 3 EACH SILENCERS | BHMA BHMA BHMA BHMA BHMA | A2111 NRP 4.5 INCHES X 4.5 INCHES 630 TYPE 1 F03 630 E19211 I.C. 626 C2021 PT, C, D, G & H 689xTBGN J102 10 INCHES LDW 630 L03011 |
| HW-3 | | |
| 3 EACH HINGES 1 EACH LOCK SET 1 EACH CLOSER 1 EACH KICK PLATE 1 EACH FLOOR STOP 3 EACH SILENCERS | BHMA BHMA BHMA BHMA BHMA | A2112 4.5 INCHES X 4.5 INCHES 630 4000 G-1 F82 630 C02011 OR 2021 PT4C 689xTBGN J102 10 INCHES LDW 630 L02041 626 L03011 |

HW-4

| 3 EACH HINGES 1 EACH PUSH PLATE 1 EACH PULL PLATE 1 EACH CLOSER 1 EACH KICK PLATE 1 EACH FLOOR STOP 3 EACH SILENCERS | BHMA BHMA BHMA BHMA BHMA BHMA | A2112 4.5 INCHES X 4.5 INCHES 630 J301 630 J405 630 C02011 PT4C 689xTBGN J102 10 INCHES x 2 INCHES LDW 630 L02041 626 L03011 |
|--|--|--|
| HW-5 | | |
| 3 EACH HINGES 1 EACH PRIVACY SET 1 EACH CLOSER 1 EACH KICK PLATE 1 EACH FLOOR STOP 3 EACH SILENCERS | BHMA BHMA BHMA BHMA BHMA | A2112 4.5 INCHES X 4.5 INCHES 630 4000 GRI F76 626 C02011 PT4C 689xTBGN J102 10 INCHES LDW 630 L02041 626 L03011 |

-- End of Section --

SECTION 09 22 00

SUPPORTS FOR GYPSUM BOARD 01/08

PART 1 GENERAL

Not used.

PART 2 PRODUCTS

2.1 MATERIALS

Provide steel materials for metal support systems with galvanized coating ASTM A 653/A 653M, G-60; aluminum coating ASTM A 463/A 463M, T1-25; or a 55-percent aluminum-zinc coating.

- 2.1.1 Materials for Attachment of Gypsum Wallboard
- 2.1.1.1 Furred Ceiling Systems

ASTM C 645.

2.1.1.2 Nonload-Bearing Wall Framing and Furring

ASTM C 645, but not thinner than 0.0329 inch minimum thickness.

PART 3 EXECUTION

3.1 INSTALLATION

- 3.1.1 Systems for Attachment of Gypsum Wallboard
- 3.1.1.1 Furred Ceiling Systems

ASTM C 754, except provide framing members 16 inches o.c. unless indicated otherwise.

3.1.1.2 Non-loadbearing Wall Framing and Furring

ASTM C 754, except as indicated otherwise.

3.2 ERECTION TOLERANCES

Provide framing members which will be covered by finish materials such as wallboard, plaster, or ceramic tile set in a mortar setting bed, within the following limits:
- a. Layout of walls and partitions: 1/4 inch from intended position;
- b. Plates and runners: 1/4 inch in 8 feet from a straight line;
- c. Studs: 1/4 inch in 8 feet out of plumb, not cumulative; and
- d. Face of framing members: 1/4 inch in 8 feet from a true plane.

-- End of Section --

SECTION 09 29 00

GYPSUM BOARD 10/06

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-07 Certificates

Asbestos Free Materials; G

Certify that gypsum board types and joint treating materials do not contain asbestos.

SD-08 Manufacturer's Instructions

Material Safety Data Sheets

PART 2 PRODUCTS

2.1 MATERIALS

Conform to specifications, standards and requirements specified. Provide gypsum board types, and joint treating materials manufactured from asbestos free materials only. Submit Material Safety Data Sheets and manufacturer maintenance instructions for gypsum materials including adhesives.

2.1.1 Gypsum Board

ASTM C 36/C 36M and ASTM C 1396/C 1396M.

2.1.1.1 Type X (Special Fire-Resistant)

48 inch wide, 5/8 inch thick, tapered or tapered and featured edges.

2.1.2 Joint Treatment Materials

ASTM C 475/C 475M. Use all purpose joint and texturing compound containing inert fillers and natural binders, including lime compound. Pre-mixed compounds shall be free of antifreeze, vinyl adhesives, preservatives, biocides and other slow releasing compounds.

2.1.2.1 Embedding Compound

Specifically formulated and manufactured for use in embedding tape at gypsum board joints and compatible with tape, substrate and fasteners.

2.1.2.2 Finishing or Topping Compound

Specifically formulated and manufactured for use as a finishing compound.

2.1.2.3 All-Purpose Compound

Specifically formulated and manufactured to serve as both a taping and a finishing compound and compatible with tape, substrate and fasteners.

2.1.2.4 Setting or Hardening Type Compound

Specifically formulated and manufactured for use with fiber glass mesh tape.

2.1.2.5 Joint Tape

Use cross-laminated or tapered edge tape recommended by the manufacturer. Paper and fiberglass joint tape are not permitted.

- 2.1.3 Fasteners
- 2.1.3.1 Screws

ASTM C 1002, Type "S" steel drill screws. ASTM C 954 steel drill screws for fastening gypsum board to steel framing members 0.033 to 0.112 inch thick.

2.1.4 Accessories

ASTM C 1047. Fabricate from corrosion protected steel or plastic designed for intended use. Accessories manufactured with paper flanges are not acceptable. Flanges shall be free of dirt, grease, and other materials that may adversely affect bond of joint treatment. Provide prefinished or job decorated materials.

2.1.5 Water

Provide clean, fresh, and potable water.

PART 3 EXECUTION

- 3.1 EXAMINATION
- 3.1.1 Framing and Furring

Verify that framing and furring are securely attached and of sizes and spacing to provide a suitable substrate to receive gypsum board. Do not proceed with work until framing and furring are acceptable for application of gypsum board.

3.2 APPLICATION OF GYPSUM BOARD

Apply gypsum board to framing and furring members in accordance with ASTM C 840 or GA 216 and the requirements specified.

3.2.1 Application of Gypsum Board to Steel Framing and Furring

Apply in accordance with ASTM C 840, System VIII or GA 216.

3.2.2 Floating Interior Angles

Minimize framing by floating corners with single studs and drywall clips. Locate the attachment fasteners adjacent to ceiling and wall intersections in accordance with ASTM C 840, System XII or GA 216, for single-ply and two-ply applications of gypsum board to framing.

3.2.3 Control Joints

Install expansion and contraction joints in ceilings and walls in accordance with ASTM C 840, System XIII or GA 216. Fill control joints between studs in fire-rated construction with fire safing insulation to match the fire-rating of construction.

3.3 FINISHING OF GYPSUM BOARD

Tape and finish gypsum board in accordance with ASTM C 840, GA 214 and GA 216.

3.3.1 Uniform Surface

Wherever gypsum board is to receive eggshell, semigloss or gloss paint finish, or where severe, up or down lighting conditions occur, finish gypsum wall surface in accordance to GA 214 Level 5. In accordance with GA 214 Level 5, apply a thin skim coat of joint compound to the entire gypsum board surface, after the two-coat joint and fastener treatment is complete and dry.

3.4 SEALING

Seal openings around pipes, fixtures, and other items projecting through gypsum board and cementitious backer units as specified in Section 07 92 00 JOINT SEALANTS. Apply material with exposed surface flush with gypsum board.

3.5 FIRE-RESISTANT ASSEMBLIES

Wherever fire-rated construction is indicated, provide materials and application methods, including types and spacing of fasteners, wall and ceiling framing in accordance with the

specifications contained in UL Fire Resistance for the fire ratings indicated. Joints of fire-rated gypsum board enclosures shall be closed and sealed in accordance with UL test requirements or GA requirements. Seal penetrations through rated partitions and ceilings tight in accordance with tested systems.

3.6 PATCHING

Patch surface defects in gypsum board to a smooth, uniform appearance, ready to receive finishes.

-- End of Section --

SECTION 09 65 00

RESILIENT FLOORING 02/09

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Resilient Flooring Products; G

Manufacturer's descriptive data.

SD-04 Samples

Resilient Flooring Products; G

Samples of manufacturer's standard colors for selection including color and type of flooring, base, mouldings, and accessories. Provide a minimum 2-1/2 by 4 inch flooring samples.

SD-08 Manufacturer's Instructions

Surface Preparation; G

Manufacturer's printed installation instructions for all flooring materials, including preparation of substrate, and recommended adhesives.

1.2 WARRANTY

Provide manufacturer's standard performance guarantees or warranties that extend beyond a one year period.

PART 2 PRODUCTS

2.1 VINYL COMPOSITION TILE

Conform to ASTM F 1066 Class 2, (through pattern tile), Composition 1, asbestos-free, 12 inch square and 1/8 inch thick. Provide color and pattern uniformly distributed throughout the thickness of the tile. Tile shall contain a minimum of 90 percent recycled material.

2.2 WALL BASE

Conform to ASTM F 1861, Type TP (thermoplastic rubber), or Type TV (thermoplastic vinyl), Style B (coved - installed with resilient flooring). Provide 4 inch high and a minimum 1/8 inch thick wall base. Provide preformed corners in matching height, shape, and color.

2.3 MOULDING

Provide tapered mouldings of vinyl or rubber and types as recommended by flooring manufacturer for both edges and transitions of flooring materials specified. Provide vertical lip on moulding of maximum 1/4 inch. Provide bevel change in level between 1/4 and 1/2 inch with a slope no greater than 1:2.

2.4 ADHESIVES

Provide adhesives for flooring, base and accessories as recommended by the manufacturer and comply with local indoor air quality standards.

2.5 POLISH/FINISH

Provide polish finish as recommended by the manufacturer and conform to ASTM D 4078 for polish.

2.6 CAULKING AND SEALANTS

Provide caulking and sealants in accordance with Section 07 92 00 JOINT SEALANTS.

2.7 MANUFACTURER'S COLOR, PATTERN AND TEXTURE

Provide color, pattern and texture for resilient flooring products. Provide flooring in any one continuous area or replacement of damaged flooring in continuous area from same production run with same shade and pattern.

PART 3 EXECUTION

3.1 SURFACE PREPARATION

In accordance with manufacturer's recommendations.

3.2 PLACING VINYL COMPOSITION TILES

Install tile flooring and accessories in accordance with manufacturer's printed installation instructions.

3.3 PLACING MOULDING

Provide moulding where flooring termination is higher than the adjacent finished flooring and at transitions between different flooring materials. When required, locate moulding under door centerline. Moulding is not required at doorways where thresholds are provided. Secure moulding with adhesive as recommended by the manufacturer. Prepare and apply adhesives in accordance with manufacturer's printed directions.

3.4 PLACING WALL BASE

Install wall base in accordance with manufacturer's printed installation instructions. Prepare and apply adhesives in accordance with manufacturer's printed directions.

3.5 CLEANING

Clean flooring as recommended in accordance with manufacturer's printed maintenance instructions.

3.6 PROTECTION

From the time of installation until acceptance, protect flooring from damage as recommended by the flooring manufacturer. Remove and replace flooring which becomes damaged, loose, broken, or curled and wall base which is not tight to wall or securely adhered.

-- End of Section --

SECTION 09 90 00

PAINTS AND COATINGS 08/08

PART 1 GENERAL

1.1 PROVIDE PAINTING AND COATINGS:

1.2 APPLICATOR'S QUALIFICATIONS

1.2.1 Contractor Qualification

Submit evidence that key personnel have successfully performed surface preparation and application of coatings on a minimum of three similar projects within the past three years.

1.3 PACKAGING, LABELING, AND STORAGE

Paints shall be in sealed containers that legibly show the contract specification number, designation name, formula or specification number, batch number, color, quantity, date of manufacture, manufacturer's formulation number, manufacturer's directions including any warnings and special precautions, and name and address of manufacturer. Pigmented paints shall be furnished in containers not larger than 5 gallons. Paints and thinners shall be stored in accordance with the manufacturer's written directions, and as a minimum, stored off the ground, under cover, with sufficient ventilation to prevent the buildup of flammable vapors, and at temperatures between 40 to 95 degrees F.

1.4 COLOR SELECTION

Submit manufacturer's standard color chips for color selections.

1.5 LOCATION AND SURFACE TYPE TO BE PAINTED

1.5.1 Painting Included

Where a space or surface is indicated to be painted, include the following unless indicated otherwise.

- a. Surfaces behind portable objects and surface mounted articles readily detachable by removal of fasteners, such as screws and bolts.
- b. New factory finished surfaces that require identification or color coding and factory finished surfaces that are damaged during performance of the work.
- c. Existing coated surfaces that are damaged during performance of the work.

1.5.1.1 Exterior Painting

Includes new surfaces.

1.5.1.2 Interior Painting

Includes new surfaces.

1.5.2 Painting Excluded

Do not paint the following unless indicated otherwise.

- a. Surfaces concealed and made inaccessible by panelboards, fixed ductwork, machinery, and equipment fixed in place.
- b. Surfaces in concealed spaces. Concealed spaces are defined as enclosed spaces above suspended ceilings, furred spaces, attic spaces, crawl spaces, elevator shafts and chases.
- c. Steel to be embedded in concrete.
- d. Copper, stainless steel, aluminum, brass, and lead except existing coated surfaces.
- e. Hardware, fittings, and other factory finished items.
- 1.5.3 Mechanical and Electrical Painting

Includes field coating of interior and exterior new surfaces.

- a. Where a space or surface is indicated to be painted, include the following items unless indicated otherwise.
 - (1) Exposed piping, conduit, and ductwork;
 - (2) Supports, hangers, air grilles, and registers;
 - (3) Miscellaneous metalwork and insulation coverings.

1.5.4 Exterior Painting of Site Work Items

Field coat the following items:

New Surfaces Existing Surfaces

a. Steel Pipe Bollards

PART 2 PRODUCTS

2.1 MATERIALS

Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents.

PART 3 EXECUTION

3.1 PROTECTION OF AREAS AND SPACES NOT TO BE PAINTED

Prior to surface preparation and coating applications, remove, mask, or otherwise protect, hardware, hardware accessories, machined surfaces, radiator covers, plates, lighting fixtures, public and private property, and other such items not to be coated that are in contact with surfaces to be coated. Following completion of painting, workmen skilled in the trades involved shall reinstall removed items. Restore surfaces contaminated by coating materials, to original condition and repair damaged items.

3.2 SURFACE PREPARATION

Remove dirt, splinters, loose particles, grease, oil, disintegrated coatings, and other foreign matter and substances deleterious to coating performance as specified for each substrate before application of paint or surface treatments. Oil and grease shall be removed prior to mechanical cleaning. Cleaning shall be programmed so that dust and other contaminants will not fall on wet, newly painted surfaces. Exposed ferrous metals such as nail heads on or in contact with surfaces to be painted with water-thinned paints, shall be spot-primed with a suitable corrosion-inhibitive primer capable of preventing flash rusting and compatible with the coating specified for the adjacent areas.

3.3 PREPARATION OF METAL SURFACES

- 3.3.1 Ferrous Surfaces
 - a. Ferrous Surfaces including Shop-coated Surfaces and Small Areas That Contain Rust, Mill Scale and Other Foreign Substances: Solvent clean or detergent wash in accordance with SSPC SP 1 to remove oil and grease. Where shop coat is missing or damaged, clean according to SSPC SP 3.

3.3.2 Final Ferrous Surface Condition:

For tool cleaned surfaces, the requirements are stated in SSPC SP 2 and SSPC SP 3. As a visual reference, cleaned surfaces shall be similar to photographs in SSPC VIS 3.

3.3.3 Galvanized Surfaces

- a. Galvanized Surfaces With Only Dirt and Zinc Oxidation Products: Clean with solvent, steam, or non-alkaline detergent solution in accordance with SSPC SP 1. If the galvanized metal has been passivated or stabilized, the coating shall be completely removed by brush-off abrasive blast. New galvanized steel to be coated shall not be "passivated" or "stabilized" If the absence of hexavalent stain inhibitors is not documented, test as described in ASTM D 2092, Appendix X2, and remove by one of the methods described therein.
- b. Galvanized with Slight Coating Deterioration or with Little or No Rusting: Water jetting to SSPC SP 12 WJ3 to remove loose coating from surfaces with less than 20 percent coating deterioration and no blistering, peeling, or cracking. Use inhibitor as recommended by the coating manufacturer to prevent rusting.
- 3.3.4 Non-Ferrous Metallic Surfaces

Aluminum and aluminum-alloy, lead, copper, and other nonferrous metal surfaces.

- a. Surface Cleaning: Solvent clean in accordance with SSPC SP 1 and wash with mild non-alkaline detergent to remove dirt and water soluble contaminants.
- 3.3.5 Terne-Coated Metal Surfaces

Solvent clean surfaces with mineral spirits, ASTM D 235. Wipe dry with clean, dry cloths.

3.4 PREPARATION OF CONCRETE AND CEMENTITIOUS SURFACE

- 3.4.1 Concrete and Masonry
 - a. Curing: Concrete and masonry surfaces shall be allowed to cure at least 30 days before painting, except concrete slab on grade, which shall be allowed to cure 90 days before painting.
 - b. Surface Cleaning: Remove the following deleterious substances.

(1) Dirt, Chalking, Grease, and Oil: Wash surfaces with a solution composed of 1/2 cup trisodium phosphate, 1/4 cuphousehold detergent, and 4 quarts of warm water. Then rinse thoroughly with fresh water. Wash existing coated surfaces with a suitable detergent and rinse thoroughly. For large areas, water blasting may be used.

(2) Fungus and Mold: Wash surfaces with a solution composed of 1/2 cup trisodium phosphate, 1/4 cup household detergent, 1 quart 5 percent sodium hypochlorite solution and 3 quarts of warm water. Rinse thoroughly with fresh water.

3.4.2 Gypsum Board

- a. Surface Cleaning: Gypsum board shall be dry. Remove loose dirt and dust by brushing with a soft brush, rubbing with a dry cloth, or vacuum-cleaning prior to application of the first coat material. A damp cloth or sponge may be used if paint will be water-based.
- b. Repair of Minor Defects: Prior to painting, repair joints, cracks, holes, surface irregularities, and other minor defects with patching plaster or spackling compound and sand smooth.

3.5 APPLICATION

3.5.1 Coating Application

Painting practices shall comply with applicable federal, state and local laws enacted to insure compliance with Federal Clean Air Standards. Apply coating materials in accordance with SSPC PA 1. SSPC PA 1 methods are applicable to all substrates, except as modified herein.

At the time of application, paint shall show no signs of deterioration. Uniform suspension of pigments shall be maintained during application.

Unless otherwise specified or recommended by the paint manufacturer, paint may be applied by brush, roller, or spray. Use trigger operated spray nozzles for water hoses. Rollers for applying paints and enamels shall be of a type designed for the coating to be applied and the surface to be coated. Wear protective clothing and respirators when applying oil-based paints or using spray equipment with any paints.

Paints, except water-thinned types, shall be applied only to surfaces that are completely free of moisture as determined by sight or touch.

Thoroughly work coating materials into joints, crevices, and open spaces. Special attention shall be given to insure that all edges, corners, crevices, welds, and rivets receive a film thickness equal to that of adjacent painted surfaces.

Each coat of paint shall be applied so dry film shall be of uniform thickness and free from runs, drops, ridges, waves, pinholes or other voids, laps, brush marks, and variations in color, texture, and finish. Hiding shall be complete.

Touch up damaged coatings before applying subsequent coats. Interior areas shall be broom clean and dust free before and during the application of coating material.

- a. Drying Time: Allow time between coats, as recommended by the coating manufacturer, to permit thorough drying, but not to present topcoat adhesion problems. Provide each coat in specified condition to receive next coat.
- b. Primers, and Intermediate Coats: Do not allow primers or intermediate coats to dry more than 30 days, or longer than recommended by manufacturer, before applying

subsequent coats. Follow manufacturer's recommendations for surface preparation if primers or intermediate coats are allowed to dry longer than recommended by manufacturers of subsequent coatings. Each coat shall cover surface of preceding coat or surface completely and there shall be a visually perceptible difference in shades of successive coats.

- c. Finished Surfaces: Provide finished surfaces free from runs, drops, ridges, waves, laps, brush marks, and variations in colors.
- 3.5.2 Mixing and Thinning of Paints

Reduce paints to proper consistency by adding fresh paint, except when thinning is mandatory to suit surface, temperature, weather conditions, application methods, or for the type of paint being used. Obtain written permission from the Contracting Officer's Technical Representative to use thinners. The written permission shall include quantities and types of thinners to use.

When thinning is allowed, paints shall be thinned immediately prior to application with not more than 1 pint of suitable thinner per gallon. The use of thinner shall not relieve the Contractor from obtaining complete hiding, full film thickness, or required gloss. Thinning shall not cause the paint to exceed limits on volatile organic compounds. Paints of different manufacturers shall not be mixed.

- 3.5.3 Coating Systems
 - a. Systems by Substrates: Apply coatings that conform to the respective specifications listed in the following Tables:

<u>Table</u>

- Division 4. Exterior Concrete Masonry Units Paint Table
- Division 5. Exterior Metal, Ferrous and Non-Ferrous Paint Table
- Division 4. Interior Concrete Masonry Units Paint Table
- Division 5. Interior Metal, Ferrous and Non-Ferrous Paint Table
- Division 9: Interior Gypsum Board Paint Table
 - b. Minimum Dry Film Thickness (DFT): Apply paints, primers, varnishes, enamels, undercoats, and other coatings to a minimum dry film thickness of 1.5 mil each coat unless specified otherwise in the Tables. Coating thickness where specified, refers to the minimum dry film thickness.
 - c. Coatings for Surfaces Not Specified Otherwise: Coat surfaces which have not been specified, the same as surfaces having similar conditions of exposure.

3.6 COATING SYSTEMS FOR METAL

Apply coatings of Tables in Division 5 for Exterior and Interior.

- a. Apply specified ferrous metal primer on the same day that surface is cleaned, to surfaces that meet all specified surface preparation requirements at time of application.
- b. Inaccessible Surfaces: Prior to erection, use one coat of specified primer on metal surfaces that will be inaccessible after erection.
- c. Shop-primed Surfaces: Touch up exposed substrates and damaged coatings to protect from rusting prior to applying field primer.
- d. Surface Previously Coated with Epoxy or Urethane: Apply MPI 101, 1.5 mils DFT immediately prior to application of epoxy or urethane coatings.
- e. Pipes and Tubing: The semitransparent film applied to some pipes and tubing at the mill is not to be considered a shop coat, but shall be overcoated with the specified ferrous-metal primer prior to application of finish coats.
- f. Exposed Nails, Screws, Fasteners, and Miscellaneous Ferrous Surfaces. On surfaces to be coated with water thinned coatings, spot prime exposed nails and other ferrous metal with latex primer MPI 107.

3.7 COATING SYSTEMS FOR CEMENTITIOUS SUBSTRATES

Apply coatings of Tables in Division 4 and 9 for Exterior and Interior.

3.8 INSPECTION AND ACCEPTANCE

In addition to meeting previously specified requirements, demonstrate mobility of moving components, including swinging and sliding doors, cabinets, and windows with operable sash, for inspection by the Contracting Officer's Technical Representative. Perform this demonstration after appropriate curing and drying times of coatings have elapsed and prior to invoicing for final payment.

3.9 PAINT TABLES

All DFT's are minimum values.

3.9.1 EXTERIOR PAINT TABLES

DIVISION 4: EXTERIOR CONCRETE MASONRY UNITS PAINT TABLE

A. New concrete masonry on uncoated surface:

1. Latex

New; MPI EXT 4.2A-G5 (Semigloss) / Existing; MPI REX 4.2A-G5 (Semigloss)

| Block Filler: | Primer: | Intermediate: | Topcoat: |
|---------------|---------|---------------|----------|
| MPI 4 | N/A | MPI 11 | MPI 11 |
| System DFT: | 11 mils | | |

DIVISION 5: EXTERIOR METAL, FERROUS AND NON-FERROUS PAINT TABLE

STEEL / FERROUS SURFACES

A. New Steel

1. Alkyd New; MPI EXT 5.1Q-G6 (Gloss) / Existing; MPI REX 5.1D-G6 Primer: Intermediate: Topcoat: MPI 23 MPI 9 MPI 9 System DFT: 5.25 mils

EXTERIOR GALVANIZED SURFACES

B. New Galvanized surfaces:

1. Cementitious primer / Latex
MPI EXT 5.3A-G5 (Semigloss)
Primer: Intermediate: Topcoat:
MPI 26 MPI 11 MPI 11
System DFT: 4.5 mils

EXTERIOR SURFACES, OTHER METALS (NON-FERROUS)

- I. Aluminum, aluminum alloy and other miscellaneous non-ferrous metal items not otherwise specified except hot metal surfaces, roof surfaces, and new prefinished equipment. Match surrounding finish:
- 1. Alkyd MPI EXT 5.4F-G6 (Gloss) Primer: Intermediate: Topcoat: MPI 95 MPI 9 MPI 9 System DFT: 5 mils

3.9.2 INTERIOR PAINT TABLES

DIVISION 4: INTERIOR CONCRETE MASONRY UNITS PAINT TABLE

- A. Concrete masonry:
- 1. High Performance Architectural Latex MPI INT 4.2D-G3 (Eggshell)

| Filler | Primer: | Intermediate: | Topcoat: |
|-------------|---------|---------------|----------|
| MPI 4 | N/A | MPI 139 | MPI 139 |
| System DFT: | 11 mils | | |

Fill all holes in masonry surface

B. Concrete masonry units in toilets, restrooms, shower areas, and other high humidity areas unless otherwise specified:

1. Waterborne Light Industrial Coating
MPI INT 4.2K-G3(Eggshell)
Filler: Primer: Intermediate: Topcoat:
MPI 4Topcoat:
MPI 151MPI 4N/AMPI 151System DFT: 11 milsMPI 151

Fill all holes in masonry surface

DIVISION 5: INTERIOR METAL, FERROUS AND NON-FERROUS PAINT TABLE

INTERIOR STEEL / FERROUS SURFACES

A. Metal:

| 1. High Performance Architectural Latex | | | |
|---|---------------|----------|--|
| MPI INT 5.1R-G5 (Semigloss) | | | |
| Primer: | Intermediate: | Topcoat: | |
| MPI 79 | MPI 141 | MPI 141 | |
| System DFT: 5 mils | | | |

B. Metal in toilets, restrooms, shower areas, and other high-humidity areas not otherwise specified except floors, hot metal surfaces, and new prefinished equipment:

| 1. Alkyd | | | |
|-------------------------|---------------|----------|--|
| MPI INT 5.1E-G6 (Gloss) | | | |
| Primer: | Intermediate: | Topcoat: | |
| MPI 79 | MPI 48 | MPI 48 | |
| System DFT: 5.25 mils | | | |

DIVISION 9: INTERIOR PLASTER, GYPSUM BOARD, TEXTURED SURFACES PAINT TABLE

A. Wallboard not otherwise specified:

1. Latex

```
New; MPI INT 9.2A-G3 (Eggshell) / Existing; RIN 9.2A-G3 (Eggshell)
Primer: Intermediate: Topcoat:
```

MPI 50 MPI 52 MPI 52 System DFT: 4 mils

B. Wallboard in toilets, restrooms, shower areas, and other high humidity areas not otherwise specified.

1. Alkyd

New; MPI INT 9.2C-G5 (Semigloss) / Existing; MPI RIN 9.2C-G5 (Semigloss) Primer: Intermediate: Topcoat: MPI 50 MPI 47 MPI 47 System DFT: 4 mils

-- End of Section --

SECTION 10 21 13

TOILET COMPARTMENTS 01/07

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Toilet Partition System and Hardware; G

Manufacturer's technical data and catalog cuts including installation and cleaning instructions.

SD-04 Samples

Colors and Finishes; G

Manufacturer's standard color charts and color samples.

1.2 WARRANTY

Provide Certification or warranties that toilet partitions will be free of defects in materials, fabrication, finish, and installation and will remain so for a period of not less than 1 year after completion.

1.3 FIELD MEASUREMENTS

Take field measurements prior to the preparation of drawing and fabrication to ensure proper fits.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Anchoring Devices and Fasteners

Provide steel anchoring devices and fasteners hot-dipped galvanized after fabrication, in conformance with ASTM A 385 and ASTM A 123/A 123M. Conceal all galvanized anchoring devices.

2.1.2 Brackets

Wall brackets must be two-ear panel brackets, T-style, 1-inch stock. Provide stirrup style panel-to-pilaster brackets.

- 2.1.3 Hardware and Fittings
- 2.1.3.1 General Requirements

Hardware for the toilet partition system must conform to CID A-A-60003 for the specified type and style of partitions. Provide hardware finish highly resistant to alkalies, urine, and other common toilet room acids. Devices and hinges must be chrome-plated steel or stainless steel.

- a. Conform cold-rolled sheet steel to ASTM A 336/A 336M, commercial quality.
- b. Zinc-base alloy must conform to ASTM B 86, Alloy AC41-A.
- c. Brass must conform to ASTM B 36/B 36M, Alloy C26800.
- d. Corrosion-resistant steel must conform to ASTM A 167, Type 302 or 304.

2.1.3.2 Finishes

- a. Chrome plating must conform to ASTM B 456.
- b. Finish must conform to SAE AMS-QQ-C-320, Class I, Type I or II.
- c. Corrosion-resistant steel must have a No. 4 finish.
- d. Exposed fasteners must match the hardware and fittings.

2.1.4 Door Hardware

2.1.4.1 Hinges

Hinges must be self-lubricating with the indicated swing. Hinges must be the surface-mounted type.

2.1.4.2 Latch and Pull

Latch and pull must be a combination rubber-faced door strike and keeper equipped with emergency access.

2.1.4.3 Coat Hooks

Coat hooks must be combination units with hooks and rubber tipped pins.

2.2 PARTITION PANELS AND DOORS

Partition panels and doors must be not less than 1 inch thick.

2.2.1 Toilet Enclosures

Conform toilet enclosures to CID A-A-60003, Type I, Style A, floor supported. Furnish width, length, and height of toilet enclosures as shown. Finish surface of panels must be solid polyethylene, Finish 5; graffiti resistant.

2.3 FLOOR-ANCHORED PARTITIONS

Provide anchoring device standard with the partition manufacturer including devices for securing to the floor, threaded rods, and leveling-adjustment nuts. Trim piece at the floor must be minimum 3 inch high and fabricated from not less than 0.030 inch thick corrosion-resistant steel.

2.4 PILASTER SHOES

Provide shoes at pilasters to conceal floor-mounted anchorage. Pilaster shoes shall be stainless steel or one piece molded HDPE. Height shall be minimum 3 inches.

2.5 HARDWARE

Hardware for the toilet partition system shall conform to CID A-A-60003 for the specified type and style of partitions. Hardware shall be pre-drilled by manufacturer. Hardware finish shall be highly resistant to alkalies, urine, and other common toilet room acids. Hardware shall include: chrome plated non ferrous cast pivot hinges, gravity type, adjustable for door close positioning; nylon bearings; door latch, strike and keeper with rubber bumper; and cast alloy chrome plated coat hook and bumper. Screws and bolts shall be stainless steel, tamper proof type. Wall mounting brackets shall be continuous, full height, stainless steel, in accordance with toilet compartment manufacturer's instructions. Floor-mounted anchorage shall consist of corrosionresistant anchoring assemblies with threaded rods, lock washers, and leveling adjustment nuts at pilasters for structural connection to floor.

2.6 COLORS AND FINISHES

2.6.1 Colors

Provide manufacturer's standard color charts for color of finishes for toilet partition system components. Color of pilaster shoes shall match the core of solid plastic compartments and screens.

2.6.2 Finish No. 5

Provide solid plastic fabricated of polymer resins (polyethylene) formed under high pressure rendering a single component section not less than one inch thick. Colors must extend

throughout the panel thickness. Provide exposed finish surfaces: smooth, waterproof, nonabsorbent, and resistant to staining and marking with pens, pencils, or other writing devices.

PART 3 EXECUTION

3.1 PREPARATION

Verify that field measurements, surfaces, substrates and conditions are as required, and ready to receive work. Verify correct spacing of plumbing fixtures. Verify correct location of built in framing, anchorage, and bracing. Report in writing to Contracting Officer and the Contracting Officer's Technical Representative, prevailing conditions that will adversely affect satisfactory execution of the work of this section. Do not proceed with work until unsatisfactory conditions have been corrected.

3.2 INSTALLATION

Install partitions rigid, straight, plumb, and level, with the panels centered between the fixtures. Provide a panel clearance of not more than 1/2 inch and secure the panels to walls and pilasters with not less than two wall brackets attached near the top and bottom of the panel. Locate wall brackets so that holes for wall bolts occur in masonry or tile joints. Secure Panels to pilasters with brackets matching the wall brackets. Provide for adjustment due to minor floor variations. Locate head rail joints at pilaster center lines. Install adjacent components for consistency of line and plane. Equip each door with hinges, one door latch, and one coat hook and bumper. Align hardware to uniform clearance at vertical edges of doors.

a. Secure panels to hollow plastered walls with toggle bolts using not less than 1/4-20 screws of the length required for the wall thickness. Toggle bolts must have a load-carrying strength of not less than 600 pounds per anchor.

b. Secure panels to ceramic tile on hollow plastered walls or hollow concrete-masonry walls with toggle bolts using not less than 1/4-20 screws of the length required for the wall thickness. Toggle bolts must have a load-carrying strength of not less than 600 pounds per anchor.

c. Secure panels to solid masonry or concrete with lead or brass expansion shields designed for use with not less than 1/4-20 screws, with a shield length of not less than 1-1/2 inch. Expansion shields must have a load-carrying strength of not less than 600 pounds per anchor.

3.3 FLOOR-ANCHORED PARTITIONS

Secure pilasters to the floor with the anchorage device specified. Make all leveling devices readily accessible for leveling, plumbing, and tightening the installation. Tops of doors must be level with tops of pilasters when doors are in a closed position. Expansion shields must have a minimum 2-inch penetration into the concrete slab.

3.4 FINAL ADJUSTMENT

After completion of the installation, make final adjustments to the pilaster-leveling devices, door hardware, and other working parts of the partition assembly. Doors shall have a uniform vertical edge clearance of approximately 3/16 inch and shall rest open at approximately 30 degrees when unlatched.

3.5 CLEANING

Clean all surfaces of the work, and adjacent surfaces soiled as a result of the work, in an approved manner compliant with the manufacturers recommended cleaning and protection from damage procedures until accepted. Remove all equipment, tools, surplus materials, and work debris from the site.

-- End of Section --

SECTION 10 28 13

TOILET ACCESSORIES 07/06

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Finishes; G Accessory Items; G

Manufacturer's descriptive data and catalog cuts indicating materials of construction, fasteners proposed for use for each type of wall construction, mounting instructions, operation instructions, and cleaning instructions.

SD-07 Certificates

Accessory Items

Certificate for each type of accessory specified, attesting that the items meet the specified requirements.

1.2 WARRANTY

Provide manufacturer's standard performance guarantees or warranties that extend beyond a 1 year period.

PART 2 PRODUCTS

2.1 MANUFACTURED UNITS

Provide toilet accessories shall be provided where indicated. Provide each accessory item shall be complete with the necessary mounting plates of sturdy construction with corrosion resistant surface.

2.1.1 Anchors and Fasteners

Provide anchors and fasteners capable of developing a restraining force commensurate with the strength of the accessory to be mounted and suited for use with the supporting construction. Provide tamperproof design or oval heads exposed fasteners with finish to match the accessory.

2.1.2 Finishes

Except where noted otherwise, provide the following finishes on metal:

| Metal | Finish |
|---------------------------------------|-------------------------|
| | |
| Stainless steel | No. 4 satin finish |
| Carbon steel, copper alloy, and brass | Chromium plated, bright |

2.2 ACCESSORY ITEMS

Conform to the requirements for accessory items specified below.

2.2.1 Mirrors, Glass (MG)

Provide Type I transparent flat type, Class 1-clear glass for mirrors. Glazing Quality q1 1/4 inch thick conforming to ASTM C 1036. Coat glass on one surface with silver coating, copper protective coating, and mirror backing paint.

2.2.2 Combination Paper Towel Dispenser/Waste Receptacle (PTDWR)

Provide recessed or semi-recessed dispenser/receptacle with a minimum capacity of 400 sheets of C-fold, single-fold, or quarter-fold towel. Design waste receptacle to be locked in unit and removable for service. Provide tumbler key locking mechanism. Provide waste receptacle minimum capacity of 12 gallons. Fabricate a minimum 0.30 inch stainless steel welded construction unit with all exposed surfaces having a satin finish. Provide waste receptacle that accepts reusable liner standard for unit manufacturer.

2.2.3 Sanitary Napkin Disposer (SND)

Construct a Type 304 stainless steel sanitary napkin disposal with removable leak-proof receptacle for disposable liners. Provide fifty disposable liners of the type standard with the manufacturer. Retain receptacle in cabinet by tumbler lock. Provide disposer with a door for inserting disposed napkins, surface mounted.

2.2.4 Shower Curtain Rods (SCR)

Provide Type 304 stainless steel shower curtain rods 1-1/4 inch OD by 0.049 inch minimum straight to meet installation conditions.

2.2.5 Soap Dispenser (SD)

Provide soap dispenser surface mounted, liquid type consisting of a vertical Type 304 stainless steel tank with holding capacity of 40 fluid ounces with a corrosion-resistant all-purpose valve that dispenses liquid soaps, lotions, detergents and antiseptic soaps.

2.2.6 Soap and Grab Bar Combination, Recessed (SGR)

Provide recessed type, Type 304 stainless steel soap and grab bar combination satin finish.

2.2.7 Toilet Tissue Dispenser (TTD)

Furnish Type II - surface mounted toilet tissue holder with two rolls of standard tissue mounted horizontally or stacked vertically. Provide stainless steel, satin finish cabinet.

PART 3 EXECUTION

3.1 INSTALLATION

Provide the same finish for the surfaces of fastening devices exposed after installation as the attached accessory. Provide oval exposed screw heads. Install accessories at the location and height indicated. Protect exposed surfaces of accessories with strippable plastic or by other means until the installation is accepted. After acceptance of accessories, remove and dispose of strippable plastic protection. Coordinate accessory manufacturer's mounting details with other trades as their work progresses. After installation, thoroughly clean exposed surfaces and restore damaged work to its original condition or replace with new work.

3.1.1 Recessed Accessories

Fasten accessories with wood screws to studs, blocking or rough frame in wood construction. Set anchors in mortar in masonry construction. Fasten to metal studs or framing with sheet metal screws in metal construction.

3.1.2 Surface Mounted Accessories

Mount on concealed backplates, unless specified otherwise. Conceal fasteners on accessories without backplates. Install accessories with sheet metal screws or wood screws in lead-lined braided jute, teflon or neoprene sleeves, or lead expansion shields, or with toggle bolts or other approved fasteners as required by the construction. Install backplates in the same manner, or provide with lugs or anchors set in mortar, as required by the construction. Fasten accessories mounted on gypsum board and plaster walls without solid backing into the metal or wood studs or to solid wood blocking secured between wood studs, or to metal backplates secured to metal studs.

3.2 CLEANING

Clean material in accordance with manufacturer's recommendations. Do not use alkaline or abrasive agents. Take precautions to avoid scratching or marring exposed surfaces.

-- End of Section --

SECTION 10 44 16

FIRE EXTINGUISHERS 06/06

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Submit Manufacturer's catalog and warranty data for the following items:

Fire Extinguishers Accessories Wall Brackets Replacement Parts

SD-07 Certificates

Submit Certificates showing the following:

Certification that Fire Extinguishers comply with local codes and regulations.

Certification that Fire Extinguishers comply with OSHA, NFPA, and UL requirements.

Submit Manufacturer's Warranty with Inspection Tag on each extinguisher.

Guarantee that Fire Extinguishers are free of defects in materials, fabrication, finish, and installation and that they will remain so for a period of not less than 2 years after completion.

PART 2 PRODUCTS

2.1 TYPES

Fire Extinguishers must conform to NFPA 10 Quantity and placement must comply with the applicable sections of IFC 1414, IFC 906, NFPA 1, NFPA 101, and 29 CFR 1910.157.

Provide dry chemical type fire extinguishers compliant with UL 299.

2.2 MATERIAL

Extinguisher shell must be corrosion-resistant steel or aluminum.

2.3 SIZE

Extinguishers must be 20 pounds.

2.4 ACCESSORIES

Safety release

Pressure gage

2.5 WALL BRACKETS

Provide wall-hook fire extinguisher wall brackets.

Wall bracket and Accessories must be as approved.

PART 3 EXECUTION

3.1 INSTALLATION

Install Fire Extinguishers where indicated on the drawings. Verify exact locations prior to installation.

Comply with the manufacturer's recommendations for all installations.

Provide extinguishers which are fully charged and ready for operation upon installation. Provide extinguishers complete with Manufacturer's Warranty with Inspection Tag attached.

3.2 ACCEPTANCE PROVISIONS

3.2.1 Repairing

Remove and replace damaged and unacceptable portions of completed work with new work at no additional cost to the Government.

Provide Replacement Parts list indicating specified items replacement part, replacement cost, and name, address and contact for replacement parts distributor.

3.2.2 Cleaning

Clean all surfaces of the work, and adjacent surfaces which are soiled as a result of the work. Remove from the site all construction equipment, tools, surplus materials and rubbish resulting from the work. -- End of Section --

SECTION 13 34 19

METAL BUILDING SYSTEMS 01/08

PART 1 GENERAL

1.1 GENERAL REQUIREMENTS

1.1.1 Structural Performance

Provide metal building systems capable of withstanding the effects of gravity loads and the following loads and stresses within the limits and conditions indicated.

1.1.1.1 Engineering

Design metal building systems conforming to procedures described in MBMA MBSM.

1.1.1.2 Design Loads

Conform to the requirements of MBMA MBSM, ASCE 7-05, and the building code applicable to the project geographical location.

1.1.1.3 Live Loads

Include all vertical loads induced by the building occupancy indicated on the drawings, as well as loads induced by maintenance workers, materials and equipment for roof live loads.

1.1.1.4 Roof Snow Loads

Include vertical loads induced by the weight of snow, as determined by 50 year Mean-Recurrence-Interval (MRI) ground snow load at the project site of Atlantic Beach, NC. Allow for unbalanced and drift loads.

1.1.1.5 Wind Loads

Include horizontal loads induced by a basic wind speed corresponding to a 10-year, meanrecurrence interval at Project site of Atlantic Beach, NC.

1.1.1.6 Collateral Loads

Include additional dead loads other than the weight of metal building system for permanent items such as sprinklers, mechanical systems, electrical systems, and ceilings.

1.1.1.7 Auxiliary Loads

Include dynamic live loads, such as those generated by cranes and materials-handling equipment indicated on detail drawings.

1.1.1.8 Load Combinations

Design metal building systems to withstand the most critical effects of load factors and load combinations as required by MBMA MBSM, ASCE 7-05, and the building code applicable to the project location.

1.1.1.9 Deflection Limits

Engineer assemblies to withstand design loads with deflections no greater than the following:

- a. Purlins and Rafters; vertical deflection of 1/180 of the span.
- b. Girts; horizontal deflection of 1/180 of the span.
- c. Metal Roof Panels; vertical deflection of 1/180 of the span.
- d. Metal Wall Panels; horizontal deflection of 1/180 of the span.

Design secondary framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings. Provide metal panel assemblies capable of withstanding the effects of loads and stresses indicated, based on testing according to ASTM E 1592.

1.1.2 Seismic Performance

Design and engineer metal building system capable of withstanding the effects of earthquake motions determined according to ASCE 7-05, AISC 341, and the applicable portions of the building code in the geographic area where the construction will take place.

1.1.3 Thermal Movements

Provide metal panel systems that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss as follows:

a. Temperature Change (Range); 120 F, ambient; 180 F, material surfaces.

1.1.4 Thermal Performance

Provide metal building manufacturers standard fiberglass insulation blankets with facing under the roof panels to control condensation.

1.1.5 Water Penetration for Metal Roof Panels

No water penetration when tested according to ASTM E 1646 at test-pressure difference of 2.86 lbf/sq.ft.

1.1.6 Water Penetration for Metal Wall Panels

No water penetration when tested according to ASTM E 331 at a minimum differential pressure of 20 percent of inward-acting, wind-load design pressure of not less than 6.24 lbf/sq.ft.. and not more than 12 lbf/sq. ft.

1.1.7 Wind-Uplift Resistance

Provide metal roof panel assemblies that comply with UL 580 for Class 90.

1.2 **DEFINITIONS**

ASTM DEF applies to this definition paragraph.

- a. Bay: Dimension between main frames measured normal to frame (at centerline of frame) for interior bays, and dimension from centerline of first interior main frame measured normal to end wall (outside face of end-wall girt) for end bays.
- b. Building Length: Dimension of the building measured perpendicular to main framing from end wall to end wall (outside face of girt to outside face of girt).
- c. Building Width: Dimension of the building measured parallel to main framing from sidewall to sidewall (outside face of girt to outside face of girt).
- d. Clear Span: Distance between supports of beams, girders, or trusses (measured from lowest level of connecting area of a column and a rafter frame or knee).
- e. Eave Height: Vertical dimension from finished floor to eave (the line along the sidewall formed by intersection of the planes of the roof and wall).
- f. Clear Height under Structure: Vertical dimension from finished floor to lowest point of any part of primary or secondary structure, not including crane supports, located within clear span.
- g. Terminology Standard: Refer to MBMA "Metal Building Systems Manual" for definitions of terms for metal building system construction not otherwise defined in this Section or in referenced standards.

1.3 SYSTEM DESCRIPTION

General: Provide a complete, integrated set of metal building system manufacturer's standard mutually dependent components and assemblies that form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior. Include primary and secondary framing, metal roof panels, metal wall panels, and accessories complying with requirements indicated.

a. Provide metal building system of size and with spacing, slopes, and spans indicated.

1.3.1 Primary Frame Type

- a. Rigid Clear Span: Solid-member, structural-framing system without interior columns.
- 1.3.2 Fixed End-Wall Framing

Provide manufacturer's standard fixed end wall, for buildings not required to be expandable.

1.3.3 Secondary Frame Type

Provide manufacturer's standard purlins and joists with flush-framed and exterior-framed (bypass) girts.

1.3.4 Eave Height

Manufacturer's standard height with a minimum 22 foot eave height, as indicated by nominal height on Drawings.

1.3.5 Bay Spacing

Bay Spacing must be as indicated on drawings.

1.3.6 Roof Slope

Roof slope must be 1 inch per 12 inches manufacturer's standard for frame type required.

1.3.7 Roof System

Provide manufacturer's standard vertical-rib, standing-seam, trapezoidal-rib standing-seam or lap-seam metal roof panels with insulation.

1.3.8 Exterior Wall System

Provide manufacturer's standard field-assembled, insulated metal wall panels.

1.4 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTAL PROCEDURES.

SD-01 Preconstruction Submittals

Manufacturer's Qualifications; G

SD-02 Shop Drawings

Detail Drawings; G

SD-03 Product Data

Manufacturer's catalog data; G

SD-04 Samples

Manufacturer's color charts and chips,4 by 4 inches; G

SD-05 Design Data

Manufacturer's descriptive and technical literature; G

Manufacturer's building design analysis; G

SD-06 Test Reports

test reports; G

Coatings and base metals; G

Factory Color Finish Performance Requirements; G

SD-07 Certificates

system components ; G

Qualification of Manufacturer; G

Qualification of Erector; G

SD-08 Manufacturer's Instructions

Installation of Roof and Wall panels; G

shipping, handling, and storage; G

SD-11 Closeout Submittals

Manufacturer's Warranty; G

Contractor's Warranty for Installation; G

1.5 QUALITY ASSURANCE

1.5.1 Manufacturer's Technical Representative

The representative must have authorization from manufacturer to approve field changes and be thoroughly familiar with the products, erection of structural framing and installation of roof and wall panels in the geographical area where construction will take place.

1.5.2 Manufacturer's Qualifications

Metal building system manufacturer must have a minimum of five (5) years experience as a quailed manufacturer of metal building systems and accessory products and a member of MBMA.

Provide engineering services by an authorized currently licensed engineer in the geographical area where construction will take place, having a minimum of four (4) years experience as an engineer knowledgeable in building design analysis, protocols and procedures for the "Metal Building Systems Manual" (MBMA MBSM); ASCE 7-05, the building code in the geographic area where the construction will take place and ASTM E 1592.

Provide certified engineering calculations using the products submitted for:

- a. Roof and Wall Wind Loads with basic wind speed, exposure category, co-efficient, importance factor, designate type of facility, negative pressures for each zone, methods and requirements of attachment.
- b. Roof Dead and Live Loads
- c. Collateral Loads
- d. Foundation Loads
- e. Roof Snow Load
- 1.5.3 Qualification of Erection Contractor

An experienced erector who has specialized in erecting and installing work similar in material, design, and extent to that indicated for this Project and must be approved and certified by the metal building system manufacturer.
1.5.4 Single Source

Obtain primary and secondary components and structural framing members, each type of metal roof, wall and liner panel assemblies, clips, closures and other accessories from the standard products of the single source from a single manufacturer to operate as a complete system for the intended use.

1.5.5 Welding

Qualify procedures and personnel according to AWS A5.1/A5.1M, AWS D1.1/D1.1M, and AWS D1.3/D1.3M."

1.5.6 Structural Steel

Comply with AISC 325, AISC 350, and AISC 360, for design requirements and allowable stresses.

1.5.7 Cold-Formed Steel

Comply with AISC/AISI 121 and AISI SG03-3 for design requirements and allowable stresses.

1.5.8 Surface-Burning Characteristics

Provide metal panels having insulation and vapor barrier material with the following surfaceburning characteristics as determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency showing:

- a. Flame-Spread Index: 25 or less.
- b. Smoke-Developed Index: 450 or less.

1.5.9 Fabrication

Fabricate and finish metal panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes and as necessary to fulfill indicated performance requirements. Comply with indicated profiles with dimensional and structural requirements

Provide metal panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel. Aluminum and aluminum-alloy sheet and plate must conform to ASTM B 209.

Fabricate metal panel side laps with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will seal weather-tight and minimize noise from movements within panel assembly.

Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA 1793 that apply to the design, dimensions, metal, and other characteristics of item indicated:

- a. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
- b. End Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
- c. Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.
- d. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.
- e. Fabricate cleats and attachment devices of size and metal thickness recommended by SMACNA or by metal building system manufacturer for application, but not less than thickness of metal being secured.

1.5.10 Finishes

Comply with NAAMM AMP 500 for recommendations for applying and designating finishes.

Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

1.6 SHIPPING, HANDLING AND STORAGE

1.6.1 Delivery

Package and deliver components, sheets, metal panels, and other manufactured items so as not to be damaged or deformed and protected during transportation and handling.

Stack and store metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering to ensure dryness, with positive slope for drainage of water. Store in a manner to prevent bending, warping, twisting, and surface damage. Do not store metal wall panels in contact with other materials that might cause staining, denting, or other surface damage. Retain strippable protective covering on metal panel for entire period up to metal panel installation.

Complete installation and concealment of plastic materials as rapidly as possible in each area of construction to minimize ultraviolet exposure.

1.7 PROJECT CONDITIONS

1.7.1 Weather Limitations

Proceed with installation preparation only when existing and forecasted weather conditions permit Work to proceed without water entering into existing panel system or building.

1.7.2 Field Measurements

1.7.2.1 Established Dimensions for Foundations

Comply with established dimensions on approved anchor-bolt plans, established foundation dimensions, and proceed with fabricating structural framing. Do not proceed without verifying field measurements. Coordinate anchor-bolt installation to ensure that actual anchorage dimensions correspond to established dimensions.

1.7.2.2 Established Dimensions for Metal Panels

Where field measurements cannot be made without delaying the Work, either establish framing and opening dimensions and proceed with fabricating metal panels without field measurements, or allow for field trimming metal panels. Coordinate construction to ensure that actual building dimensions, locations of structural members, and openings correspond to established dimensions.

1.7.2.3 Verification Record

Verify locations of all framing and opening dimensions by field measurements before metal panel fabrication and indicate measurements on Shop Drawings.

1.8 COORDINATION

Coordinate size and location of concrete foundations and casting of anchor-bolt inserts into foundation walls and footings. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete".

Coordinate installation of mechanical, plumbing and electrical work indicated on the drawings.

Coordinate installation of pipe bollards, railings and other work indicated on the drawings.

Coordinate metal panel assemblies with rain drainage work, flashing, trim, and construction of supports and other adjoining work to provide a leak-proof, secure, and non-corrosive installation.

1.9 WARRANTY

1.9.1 Building System Warranty

Furnish manufacturer's standard no-dollar-limit warranty for the metal building system. The warranty period is to be no less than 20 years from the date of acceptance of the work and be issued directly to the Government. The standard warranty must provide that if within the warranty period, the metal building system shows evidence of deterioration resulting from defective materials and/or workmanship, correcting of any defects is the responsibility of the metal building system manufacturer. Repairs that become necessary because of defective materials and workmanship while metal building system is under warranty are to be performed within 32 hours after notification, unless additional time is approved by the Contracting Officer's Technical Representative. Failure to perform repairs within 32 hours of notification will constitute grounds for having emergency repairs performed by others and will not void the warranty.

1.9.2 Roof System Weather-Tightness Warranty

Furnish manufacturer's standard no-dollar-limit warranty for the metal panel system. The warranty period is to be no less than 20 years from the date of acceptance of the work and be issued directly to the Government.

The warranty is to provide that if within the warranty period the roof panel system shows evidence of corrosion, perforation, rupture, lost of weather-tightness or excess weathering due to deterioration of the panel system resulting from defective materials and correction of the defective workmanship is to be the responsibility of the metal building system manufacturer.

Repairs that become necessary because of defective materials and workmanship while roof panel system is under warranty are to be performed within 24 hours after notification, unless additional time is approved by the Contracting Officer's Technical Representative. Failure to perform repairs within 24 hours of notification will constitute grounds for having emergency repairs performed by others and not void the warranty. Immediate follow-up and completion of permanent repairs must be performed within 5 days from date of notification.

1.9.3 Roof and Wall Panel Finish Warranty

Furnish manufacturer's standard no-dollar-limit warranty for the metal panel system. The warranty period is to be no less than 20 years from the date of acceptance of the work and be issued directly to the Government.

The warranty is to provide that if within the warranty period the metal panel system shows evidence of checking, delaminating cracking, peeling, chalk in excess of a numerical rating of eight, as determined by ASTM D 4214 test procedures; or change colors in excess of five CIE or Hunter units in accordance with ASTM D 2244 or excess weathering due to deterioration of the panel system resulting from defective materials and finish or correction of the defective workmanship is to be the responsibility of the metal building system manufacturer.

Liability under this warranty is exclusively limited to replacing the defective coated materials.

Repairs that become necessary because of defective materials and workmanship while roof and wall panel system is under warranty are to be performed within 32 hours after notification, unless additional time is approved by the Contracting Officer's Technical Representative. Failure to perform repairs within 32 hours of notification will constitute grounds for having emergency repairs performed by others and not void the warranty.

PART 2 PRODUCTS

2.1 STRUCTURAL FRAMING MATERIALS

2.1.1 W-Shapes

ASTM A 992/A 992M; ASTM A 572/A 572M or ASTM A 529/A 529M.

2.1.2 Channel, Angles, M-Shapes and S-Shapes

ASTM A 36/A 36M; ASTM A 572/A 572M or ASTM A 529/A 529M.

2.1.3 Plate and Bar

ASTM A 36/A 36M, ASTM A 572/A 572M or ASTM A 529/A 529M.

2.1.4 Steel Pipe

ASTM A 36/A 36M, ASTM A 53/A 53M, ASTM A 572/A 572M or ASTM A 529/A 529M.

2.1.5 Cold-Formed and Hot Formed Hollow Structural Sections

Cold formed:ASTM A 500/A 500M or ASTM B 221, ASTM B 221M. Hot-formed: ASTM A 501.

2.1.6 Structural-Steel Sheet

Hot-rolled, ASTM A 1011/A 1011M or cold-rolled, ASTM A 1008/A 1008M.

2.1.7 Metallic-Coated Steel Sheet

ASTM A 653/A 653M, ASTM A 606/A 606M.

2.1.8 Metallic-Coated Steel Sheet Pre-painted with Coil Stock Coating

Steel sheet metallic coated by the hot-dip process and pre-painted by the coil-coating process to comply with ASTM A 755/A 755M.

a. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, and ASTM A 123/A 123M.

b. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A 792/A 792M, and ASTM A 463/A 463M.

2.1.9 High-Strength Bolts, Nuts, and Washers

ASTM A 325, heavy hex steel structural bolts; ASTM A 563 heavy hex carbon-steel nuts; and ASTM F 436 hardened carbon-steel washers.

Finish: Hot-dip zinc coating, ASTM A 153/A 153M or Mechanically deposited zinc coating, ASTM B 695.

Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F 1852, heavy-hexhead steel structural bolts with spline.

Finish: Mechanically deposited zinc coating, ASTM B 695 or Mechanically deposited zinc coating, ASTM B 695 baked epoxy coated.

2.1.10 Non-High-Strength Bolts, Nuts, and Washers

ASTM A 307, ASTM A 563, and ASTM F 844.

Finish: ASTM A 153/A 153M or ASTM B 695.

2.1.11 Anchor Rods

ASTM F 1554.

- a. Configuration: Straight.
- b. Nuts: ASTM A 563 heavy hex carbon steel.
- c. Plate Washers: ASTM A 36/A 36M carbon steel.
- d. Washers: ASTM F 436 hardened carbon steel.

e. Finish: Hot-dip zinc coating, ASTM A 153/A 153M or Mechanically deposited zinc coating, ASTM B 695.

2.1.12 Threaded Rods

ASTM A 193/A 193M.

- a. Nuts: ASTM A 563 heavy hex carbon steel.
- b. Washers: ASTM F 436 hardened or ASTM A 36/A 36M carbon steel.

c. Finish: Hot-dip zinc coating, ASTM A 153/A 153M or Mechanically deposited zinc coating, ASTM B 695.

2.1.13 Primer

SSPC-Paint 15, Type I, red oxide.

2.2 FABRICATION

2.2.1 General

Comply with MBMA MBSM - "Metal Building Systems Manual": Chapter IV, Section 9, "Fabrication and Erection Tolerances."

2.3 STRUCTURAL FRAMING

2.3.1 General

Clean all framing members to remove loose rust and mill scale. Provide 1 shop coat of primer to an average dry film thickness of 1 mil according to SSPC SP 2. Balance of painting and coating procedures must conform to SSPC Paint 15 and SSPC A.

2.3.2 Primary Framing

Manufacturer's standard structural primary framing system includes transverse and lean-to frames; rafter, rakes, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing designed to withstand required loads and specified requirements. Provide frames with attachment plates, bearing plates, and splice members. Provide frame span and spacing indicated.

Shop fabricate framing components by welding or by using high-strength bolts to the indicated size and section with base-plates, bearing plates, stiffeners, and other items required. Cut, form, punch, drill, and weld framing for bolted field erection.

a. Rigid Clear-Span Frames: I-shaped frame sections fabricated from shop-welded, builtup steel plates or structural-steel shapes. Interior columns are not permitted for building frame support.

- b. Frame Configuration: One-directional sloped.
- d. Exterior Column Type: Uniform depth.
- e. Rafter Type: Uniform depth.

2.3.3 Secondary Framing

Manufacturer's standard secondary framing members, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Fabricate framing from cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet pre-painted with coil coating, unless otherwise indicated.

Shop fabricate framing components by roll-forming or break-forming to the indicated size and section with base-plates, bearing plates, stiffeners, and other plates required for erection. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.

a. Purlins: C or Z-shaped sections; fabricated from steel sheet, built-up steel plates, or structural-steel shapes; minimum depth As required to comply with system performance requirements.

b. Girts: C or Z-shaped sections; fabricated from steel sheet, built-up steel plates, or structural-steel shapes. Form ends of Z-sections with stiffening lips angled 40 to 50 degrees to flange minimum depth as required to comply with system performance requirements.

c. Eave Struts: Unequal-flange, C-shaped sections; fabricated from steel sheet, built-up steel plates, or structural-steel shapes; to provide adequate backup for metal panels.

d. Flange Bracing: Structural-steel angles or cold-formed structural tubing to stiffen primary frame flanges.

e. Sag Bracing: Structural-steel angles.

f. Base or Sill Angles: Zinc-coated (galvanized) steel sheet.

g. Purlin and Girt Clips: Steel sheet. Provide galvanized clips where clips are connected to galvanized framing members.

h. Secondary End-Wall Framing: Manufacturer's standard sections fabricated from zinccoated (galvanized) steel sheet.

i. Framing for Openings: Channel shapes; fabricated cold-formed, structural-steel sheet or structural-steel shapes. Frame head and jamb of door openings, and head, jamb, and sill of other openings.

j. Miscellaneous Structural Members: Manufacturer's standard sections fabricated from cold-formed, structural-steel sheet; built-up steel plates; or zinc-coated (galvanized) steel sheet; designed to withstand required loads.

2.3.4 Bracing

Provide adjustable wind bracing as follows:

- a. Rods: ASTM A 36/A 36M; ASTM A 572/A 572M; or ASTM A 529/A 529M threaded at each end.
- b. Angles: Fabricated from structural-steel shapes to match primary framing, of size required to withstand design loads.

- c. Rigid Portal Frames: Fabricate from shop-welded, built-up steel plates or structuralsteel shapes to match primary framing; of size required to withstand design loads.
- d. Fixed-Base Columns: Fabricate from shop-welded, built-up steel plates or structuralsteel shapes to match primary framing; of size required to withstand design loads.
- e. Diaphragm Action of Metal Panels: Design metal building to resist wind forces through diaphragm action of metal panels.
- f. Bracing: Provide wind bracing using any method specified above, at manufacturer's option. Provide bracing system that will not interfere with indicated openings and added components such as coiling doors.

2.4 PANEL MATERIALS

2.4.1 Aluminum Sheet

Roll-form aluminum roof and wall panels to the specified profile, with minimum .040" thickness and depth as indicated. Material must be plumb and true, and within the tolerances listed:

a. Aluminum Sheet conforming to ASTM B 209, AA ADM1 and AA ASD1.

b. Individual panels to have continuous length to cover the entire length of any roof slope or wall area with no joints or seams and formed without warping, waviness, or ripples that are not part of the panel profile and free of damage to the finish coating system.

c. Provide panels with thermal expansion and contraction consistent with the type of system specified.

1. Profile and coverage to be a minimum height and width from manufacturer's standard for the indicated roof slope or wall area.

2. Profile to be a 1-1/2 inch high rib at 12 inches o.c. with small stiffening ribs, 38 inch overall width with 36 inch coverage and exposed fasteners.

OR

3. Profile to be a 1-1/2 inch high rib at 7.2 inches o.c., 38-7/8 inch overall width with 36 inch coverage and exposed fasteners.

2.4.2 Steel Sheet

Roll-form steel roof and wall panels to the specified profile, with minimum 24 gauge and depth as indicated. Material must be plumb and true, and within the tolerances listed:

a. Galvanized Steel Sheet conforming to ASTM A 653/A 653M and AISI SG03-3.

b. Aluminum-Zinc Alloy-coated Steel Sheet conforming to ASTM A 792/A 792M and AISI SG03-3.

c. Individual panels to have continuous length to cover the entire length of any unbroken roof slope or wall area with no joints or seams and formed without warping, waviness, or ripples that are not part of the panel profile and free of damage to the finish coating system.

d. Provide panels with thermal expansion and contraction consistent with the type of system specified;

profile and coverage to be a minimum height and width from manufacturer's standard for the indicated roof slope or wall area.

profile to be a 1-1/2 inch high rib at 12 inches o.c. with small stiffening ribs, 38 inch overall width with 36 inch coverage and exposed fasteners.

OR

profile to be a 1-1/2 inch high rib at 7.2 inches o.c., 38-7/8 inch overall width with 36 inch coverage and exposed fasteners.

2.4.3 Finish

All panels are to receive a factory-applied polyvinylidene fluoride or Kynar 500/Hylar 5000 finish consisting of a baked-on top-coat with a manufacturer's recommended prime coat conforming to the following:

a. Metal Preparation: All metal is to have the surfaces carefully prepared for painting on a continuous process coil coating line by alkali cleaning, hot water rinsing, application of chemical conversion coating, cold water rinsing, sealing with acid rinse, and thorough drying.

b. Prime Coating: A base coat of epoxy paint, specifically formulated to interact with the top-coat, is to be applied to the prepared surfaces by roll coating to a dry film thickness of 0.20 + 0.05 mils. This prime coat must be oven cured prior to application of finish coat.

c. Exterior Finish Coating: Apply the finish coating over the primer by roll coating to dry film thickness of 0.80 + 5 mils (3.80 + 0.50 mils for Vinyl Plastisol) for a total dry film thickness of 1.00 + 0.10 mils (4.00 + 0.10 mils for Vinyl Plastisol). This finish coat must be oven-cured.

d. Interior Finish Coating: Apply a wash-coat on the reverse side over the primer by roll coating to a dry film thickness of 0.30 + 0.05 mils for a total dry film thickness of 0.50 + 0.10 mils. The wash-coat must be oven-cured.

e. Color: The exterior finish chosen from the manufacturer's color charts and chips.

f. Physical Properties: Coating must conform to the industry and manufacturer's standard performance criteria as listed by the following certified test reports:

Chalking: ASTM DEF

Color Change and Conformity: ASTM D 2244 Weatherometer: ASTM G 23 and ASTM D 822 Humidity: ASTM D 2247 and ASTM D 714 Salt Spray: ASTM B 117 Chemical Pollution: ASTM D 1308 Gloss at 60°: ASTM D 523 Pencil Hardness: ASTM D 3363 Reverse Impact: ASTM D 2794 Flexibility: ASTM D 522 Abrasion: ASTM D 968

Flame Spread: ASTM E 84

2.4.4 Repair Of Finish Protection

Repair paint for color finish enameled metal panel must be compatible paint of the same formula and color as the specified finish furnished by the metal panel manufacturer, conforming to ASTM A 780.

2.5 MISCELLANEOUS METAL FRAMING

2.5.1 General

Cold-formed metallic-coated steel sheet conforming to ASTM A 653/A 653M.

2.5.2 Fasteners for Miscellaneous Metal Framing

Refer to the following paragraph "FASTENERS".

2.6 FASTENERS

2.6.1 General

Type, material, corrosion resistance, size and sufficient length to penetrate the supporting member a minimum of 1 inch with other properties required to fasten miscellaneous metal framing members to substrates in accordance with the metal panel manufacturer's and ASCE 7-05 requirements.

2.6.2 Exposed Fasteners

Fasteners for metal panels to be corrosion resistant coated steel, aluminum, stainless steel, or nylon capped steel compatible with the sheet panel or flashing and of a type and size recommended by the manufacturer to meet the performance requirements and design loads. Fasteners for accessories to be the manufacturer's standard. Provide an integral metal washer matching the color of attached material with compressible sealing EPDM gasket approximately 3/32 inch thick.

2.6.3 Screws

Screws to be corrosion resistant coated steel, aluminum and/or stainless steel being the type and size recommended by the manufacturer to meet the performance requirements.

2.6.4 Rivets

Rivets to be closed-end type, corrosion resistant coated steel, aluminum or stainless steel where watertight connections are required.

2.6.5 Attachment Clips

Fabricate clips from steel hot-dipped galvanized in accordance with ASTM A 653/A 653M or Series 300 stainless steel. Size, shape, thickness and capacity as required meeting the insulation thickness and design load criteria specified.

2.7 FRAMES AND MATERIALS FOR OPENINGS

2.7.1 Coiling Doors

Coordinate with coiling door manufacturer to provide necessary framing for doors beyond the standard framing provided by the door manufacturer.

2.8 ACCESSORIES

2.8.1 General

All accessories to be compatible with the metal panels; sheet metal flashing, trim, metal closure strips, caps and similar metal accessories must not be less than the minimum thickness specified for the metal panels. Exposed metal accessories/finishes to match the panels furnished, except as otherwise indicated. Molded foam rib, ridge and other closure strips to be non-absorbent closed-cell or solid-cell synthetic rubber or pre-molded neoprene to match configuration of the panels.

2.8.2 Roof and Wall Accessories and Specialties

Aluminum or Steel ventilators, wall louvers and other miscellaneous roof and wall equipment or penetrations conforming to AAMA, ASTM, and UL.

2.8.3 Insulation

Faced, Glass-Fiber Blanket Insulation: ASTM C 665, Type II, blankets with non-reflecting coverings; Class A, membrane-faced surface with a flame spread of 25 or less when tested in accordance with ASTM E 84.

2.8.4 Rubber Closure Strips

Closed-cell, expanded cellular rubber conforming to ASTM D 1056 and ASTM D 1667; extruded or molded to the configuration of the specified metal panel and in lengths supplied by the metal panel manufacturer.

2.8.5 Metal Closure Strips

Factory fabricated aluminum or steel closure strips to be the same material gauge (thickness), color, finish and profile of the specified roof or wall panel.

2.8.6 2.6.6 Joint Sealants

2.8.6.1 Sealants

Sealants are to be an approved gun type for use in hand or air-pressure caulking guns at temperatures above 40 degrees F 4 degrees C (or frost-free application at temperatures above 10 degrees F minus 12 degrees C) with minimum solid content of 85 percent of the total volume. Sealant is to dry with a tough, durable surface skin which permits it to remain soft and pliable underneath, providing a weather-tight joint. No migratory staining is permitted on painted or unpainted metal, stone, glass, vinyl, or wood.

Prime all joints to receive sealants with a compatible one-component or two-component primer as recommended by the metal panel manufacturer.

2.8.6.2 Shop-Applied

Sealant for shop-applied caulking must be an approved gun grade, non-sag one component polysulfide or silicone conforming to ASTM C 920, Type II, and with a curing time to ensure the sealant's plasticity at the time of field erection.

2.8.6.3 Field-Applied

Sealant for field-applied caulking must be an approved gun grade, non-sag one component polysulfide or two-component polyurethane with an initial maximum Shore A durometer hardness of 25, and conforming to ASTM C 920, Type II. Color to match panel colors.

2.8.6.4 Tape Sealant

Pressure sensitive, 100% solid with a release paper backing; permanently elastic, non-sagging, non-toxic and non-staining as approved by the metal panel manufacturer.

2.9 SHEET METAL FLASHING AND TRIM

2.9.1 Fabrication

Shop fabricate sheet metal flashing and trim including gutters and downspouts where practicable to comply with recommendations in SMACNA 1793 that apply to design, dimensions, metal, and other characteristics of item indicated. Obtain field measurements for accurate fit before shop fabrication.

Fabricate sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems. Gutters and downspouts shall be aluminum with factory finish, color as selected from manufacturer's standard colors.

2.10 FINISHES

2.10.1 General

Comply with NAAMM AMP 500 for recommendations for applying and designating finishes.

2.10.2 Appearance of Finished Work

Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 EXECUTION

3.1 EXAMINATION

Before erection proceeds examine with the erector present the concrete foundation dimensions, concrete and/or masonry bearing surfaces, anchor bolt size and placement, survey slab elevation, locations of bearing plates, and other embedment's to receive structural framing with the metal building manufacturer's templates and drawings before erecting any steel components for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

Examine primary and secondary framing to verify that rafters, purlins, angles, channels, and other structural and metal panel support members and anchorages have been installed within alignment tolerances required by metal building manufacturer, UL, ASTM, ASCE 7-05 and as required by the building code for the geographical area where construction will take place.

Examine roughing-in for components and systems penetrating metal roof or wall panels to verify actual locations of penetrations relative to seam locations of metal panels before metal roof or wall panel installation.

Submit to the Contracting Officer's Technical Representative and the Contracting Officer, a written report, endorsed by Erector, listing conditions detrimental to performance of the Work.

Proceed with erection only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

Provide temporary shoring, guys, braces, and other supports during erection to keep the structural framing secure, plumb, and in alignment against temporary construction loading or loads equal in intensity of the building design loads. Remove temporary support systems when permanent structural framing, connections, and bracing are in place, unless otherwise indicated.

Clean substrates of substances harmful to insulation, including removing projections capable of interfering with insulation attachment and performance.

Miscellaneous Framing: Install sub-purlins, girts, angles, furring, and other miscellaneous support members or anchorage for the metal roof or wall panels, doors, ventilators and louvers according to metal building manufacturer's written instructions.

3.3 ERECTION OF STRUCTURAL FRAMING

Erect metal building system according to manufacturer's written erection instructions, approved shop drawings and other erection documents in accordance with MBMA MBSM - "Metal Building Systems Manual".

Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer and the Contracting Officer's Technical Representative.

Set structural framing accurately in locations and to elevations indicated and according to AISC 325 specifications. Maintain structural stability of frame during erection.

Clean and roughen concrete and masonry bearing surfaces prior to setting plates. Clean bottom surface of plates.

Align and adjust structural framing before permanent bolt-up and connections. Perform necessary adjustments and alignment to compensate for changes or discrepancies in elevations.

Maintain erection tolerances of structural framing in accordance with AISC 360.

3.4 METAL WALL PANEL INSTALLATION

Provide metal wall panels of full length from sill to eave as indicated, unless otherwise indicated or restricted by shipping limitations. Anchor metal wall panels and other components of the Work securely in place, in accordance with MBMA MBSM.

Erect wall panel system in accordance with the approved erection drawings, the printed instructions and safety precautions of the metal building manufacturer.

Sheets are not to be subjected to overloading, abuse, or undue impact. Do not install bent, chipped, or defective sheets.

Sheets must be erected true and plumb and in exact alignment with the horizontal and vertical edges of the building, securely anchored, and with the indicated eave, and sill.

Work is to allow for thermal movement of the wall panel, movement of the building structure, and to provide permanent freedom from noise due to wind pressure.

Field cutting metal wall panels by torch is not permitted.

3.5 ROOF PANEL INSTALLATION

Provide metal roof panels of full length from eave to ridge as indicated, unless otherwise indicated or restricted by shipping limitations. Anchor metal roof panels and other components of the Work securely in place in accordance with NRCA RWM and MBMA MBSM.

Erect roofing system in accordance with the approved erection drawings, the printed instructions and safety precautions of the metal building manufacturer.

Sheets are not to be subjected to overloading, abuse, or undue impact. Do not install bent, chipped, or defective sheets.

Sheets must be erected true and plumb and in exact alignment with the horizontal and vertical edges of the building, securely anchored, and with the indicated rake and eave overhang.

Work must allow for thermal movement of the roofing, movement of the building structure, and provide permanent freedom from noise due to wind pressure.

Field cutting metal roof panels by torch is not permitted.

Roofing sheets must be laid with corrugations in the direction of the roof slope. End laps of exterior roofing must not be less than 8 inches; the side laps of standard exterior corrugated sheets must not be not less than 2-1/2 corrugations.

Do not permit storage, walking, wheeling, and trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards or planks as necessary to avoid damage to the installed roofing materials, and to distribute weight to conform to the indicated live load limits of roof construction.

3.6 METAL PANEL FASTENER INSTALLATION

Anchor metal panels and other components of the Work securely in place, using manufacturer's approved fasteners according to manufacturers' written instructions.

3.7 FLASHING, TRIM AND CLOSURE INSTALLATION

A. Comply with performance requirements, manufacturer's written installation instructions, and SMACNA 1793. Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

B. Sheet metalwork is to be accomplished to form weather-tight construction without waves, warps, buckles, fastening stresses or distortion, and allow for expansion and contraction. Cutting, fitting, drilling, and other operations in connection with sheet metal required to accommodate the work of other trades is to be performed by sheet metal mechanics.

3.8 DOOR FRAME INSTALLATION

Install door frames plumb, rigid, properly aligned, and securely fastened in place according to manufacturer's written instructions. Coordinate installation with metal panel flashings and other components. Caulk and seal perimeter of each door frame with elastomeric sealant compatible with metal panels.

3.9 ACCESSORY INSTALLATION

3.9.1 General

Install accessories with positive anchorage to building and weather-tight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.

3.9.2 Dissimilar Metals

Where dissimilar metals contact one another or corrosive substrates are present, protect against galvanic action by painting dissimilar metal surfaces with bituminous coating, by applying rubberized-asphalt underlayment to each surface, or by other permanent separation techniques as recommended by the metal building manufacturer.

3.9.3 Gutters and Downspouts

Comply with performance requirements, manufacturer's written installation instructions, and install sheet metal roof drainage items to produce complete roof drainage system according to SMACNA 1793 recommendations and as indicated. Coordinate installation of roof perimeter flashing with installation of roof drainage system.

3.9.4 Insulation

Comply with performance requirements and manufacturer's written installation instructions. Install insulation concurrently with metal panel installation, in thickness indicated to cover entire roof area.

3.9.5 Roof and Wall Accessories and Specialties

Install roof and wall accessories and specialties complete with necessary hardware, anchors, dampers, weather guards, rain caps, and equipment support.

3.10 CLEAN-UP AND PROTECTION

3.10.1 Structural Framing

Clean all exposed structural framing at completion of installation. Remove metal shavings, filings, bolts, and wires from work area. Remove grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings and drilling debris and scrub the work clean. Exposed metal surfaces to be free of dents, creases, waves, scratch marks, solder or weld marks, and damage to the finish coating.

3.10.2 Metal Panels

Clean all exposed sheet metal work at completion of installation. Remove metal shavings, filings, nails, bolts, and wires from work area. Remove protective coverings/films, grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings and drilling debris and scrub the work clean. Exposed metal surfaces to be free of dents, creases, waves, scratch marks, solder or weld marks, and damage to the finish coating.

3.10.3 Touch-Up Painting

After erection, promptly clean, prepare, and prime or re-prime field connections, rust spots, and abraded surfaces of prime-painted structural framing and accessories. Clean and touch-up paint with manufacturer's touch-up paint.

3.11 WASTE MANAGEMENT

Separate waste in accordance with the Waste Management Plan, placing copper materials, ferrous materials, and galvanized sheet metal in designated areas for reuse. Close and seal tightly all partly used adhesives and solvents; store protected in a well-ventilated, fire-safe area at moderate temperature.

Collect and place scrap/waste debris in containers. Promptly dispose of scrap/waste debris. Do not allow scrap/waste debris to accumulate on-site; transport scrap/waste debris from government property and legally dispose of them.

3.12 WARRANTY

3.12.1 MANUFACTURER'S WARRANTY

Submit all manufacturers' signed warranties to Contracting Officer prior to final commissioning and acceptance.

3.12.2 CONTRACTOR'S WARRANTY for INSTALLATION

Submit contractor's warranty for installation to the Contracting Officer prior to final commissioning and acceptance.

-- End of Section --

SECTION 22 00 00

PLUMBING, GENERAL PURPOSE 11/09

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS. SD-02 Shop Drawings

Plumbing System; G

Detail drawings consisting of schedules, performance charts, instructions, diagrams, and other information to illustrate the requirements and operations of systems that are not covered by the Plumbing Code. Detail drawings for the complete plumbing system including piping layouts and locations of connections; dimensions for roughing-in, foundation, and support points; schematic diagrams and wiring diagrams or connection and interconnection diagrams. Detail drawings shall indicate clearances required for maintenance and operation. Where piping and equipment are to be supported other than as indicated, details shall include loadings and proposed support methods. Mechanical drawing plans, elevations, views, and details, shall be drawn to scale.

SD-03 Product Data

Fixtures

List of installed fixtures with manufacturer, model, and flow rate.

Flush valve water closets

Flush valve urinals

Wall hung lavatories

Service sinks

Drinking-water coolers; G

Plastic shower units

Water heaters; G

Backflow prevention assemblies; G

Shower Faucets; G

Plumbing System

Diagrams, instructions, and other sheets proposed for posting. Manufacturer's recommendations for the installation of bell and spigot and hubless joints for cast iron soil pipe.

SD-10 Operation and Maintenance Data

Plumbing System; G

Submit in accordance with Section 01 73 00 OPERATIING INSTRUCTIONS AND TRAINING.

1.2 STANDARD PRODUCTS

Specified materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacture of such products. Specified equipment shall essentially duplicate equipment that has performed satisfactorily at least two years prior to bid opening. Standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year use shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

1.2.1 Service Support

The equipment items shall be supported by service organizations. Submit a certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. These service organizations shall be reasonably convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.2.2 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.2.3 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction", or words of similar meaning, to mean the Contracting Officer.

1.3 DELIVERY, STORAGE, AND HANDLING

Handle, store, and protect equipment and materials to prevent damage before and during installation in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer's Technical Representative. Replace damaged or defective items.

1.4 REGULATORY REQUIREMENTS

Unless otherwise required herein, plumbing work shall be in accordance with ICC IPC. Energy consuming products and systems shall be in accordance with PL 109-58 and ASHRAE 90.1 - IP

1.5 PROJECT/SITE CONDITIONS

The Contractor shall become familiar with details of the work, verify dimensions in the field, and advise the Contracting Officer's Technical Representative of any discrepancy before performing any work.

1.6 INSTRUCTION TO GOVERNMENT PERSONNEL

When specified in other sections, furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the specified equipment or system. Instructors shall be thoroughly familiar with all parts of the installation and shall be trained in operating theory as well as practical operation and maintenance work.

Instruction shall be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of mandays (8 hours per day) of instruction furnished shall be as specified in the individual section. When more than 4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with the equipment or system.

When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

1.7 ACCESSIBILITY OF EQUIPMENT

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

2.1 MATERIALS

Materials for various services shall be in accordance with TABLES I and II.

2.1.1 Pipe Joint Materials

Grooved pipe and hubless cast-iron soil pipe shall not be used underground. Solder containing lead shall not be used with copper pipe. Cast iron soil pipe and fittings shall be marked with the collective trademark of the Cast Iron Soil Institute. Joints and gasket materials shall conform to the following:

- a. Coupling for Cast-Iron Pipe: for hub and spigot type ASTM A 74, AWWA C606. For hubless type: CISPI 310
- b. Coupling for Steel Pipe: AWWA C606.
- c. Flange Gaskets: Gaskets shall be made of non-asbestos material in accordance with ASME B16.21. Gaskets shall be flat, 1/16 inch thick, and contain Aramid fibers bonded with Styrene Butadiene Rubber (SBR) or Nitro Butadiene Rubber (NBR). Gaskets shall be the full face or self centering flat ring type. Gaskets used for hydrocarbon service shall be bonded with NBR.
- d. Brazing Material: Brazing material shall conform to AWS A5.8/A5.8M, BCuP-5.
- e. Brazing Flux: Flux shall be in paste or liquid form appropriate for use with brazing material. Flux shall be as follows: lead-free; have a 100 percent flushable residue; contain slightly acidic reagents; contain potassium borides; and contain fluorides.
- f. Solder Material: Solder metal shall conform to ASTM B 32.
- g. Solder Flux: Flux shall be liquid form, non-corrosive, and conform to ASTM B 813, Standard Test 1.
- h. PTFE Tape: PTFE Tape, for use with Threaded Metal or Plastic Pipe.
- i. Rubber Gaskets for Cast-Iron Soil-Pipe and Fittings (hub and spigot type and hubless type): ASTM C 564.
- j. Plastic Solvent Cement for PVC Plastic Pipe: ASTM D 2564 and ASTM D 2855.
- k. Plastic Solvent Cement for CPVC Plastic Pipe: ASTM F 493.
- Flanged fittings including flanges, bolts, nuts, bolt patterns, etc., shall be in accordance with ASME B16.5 class 150 and shall have the manufacturer's trademark affixed in accordance with MSS SP-25. Flange material shall conform to ASTM A 105/A 105M. Blind flange material shall conform to ASTM A 516/A 516M cold service and ASTM A 515/A 515M for hot service. Bolts shall be high strength or intermediate strength with material conforming to ASTM A 193/A 193M.

- m. Press fittings for Copper Pipe and Tube: Copper press fittings shall conform to the material and sizing requirements of ASME B16.18 or ASME B16.22 and performance criteria of IAPMO PS 117. Sealing elements for copper press fittings shall be EPDM, FKM or HNBR. Sealing elements shall be factory installed or an alternative supplied fitting manufacturer. Sealing element shall be selected based on manufacturer's approved application guidelines.
- n. Copper tubing shall conform to ASTM B 88, Type K, L or M.
- 2.1.2 Miscellaneous Materials

Miscellaneous materials shall conform to the following:

- a. Water Hammer Arrester: PDI WH 201. Water hammer arrester shall be diaphragm.
- b. Copper, Sheet and Strip for Building Construction: ASTM B 370.
- c. Supports for Off-The-Floor Plumbing Fixtures: ASME A112.6.1M.
- d. Metallic Cleanouts: ASME A112.36.2M.
- e. Coal-Tar Protective Coatings and Linings for Steel Water Pipelines: AWWA C203.
- f. Hypochlorites: AWWA B300.
- g. Liquid Chlorine: AWWA B301.
- h. Gauges Pressure and Vacuum Indicating Dial Type Elastic Element: ASME B40.100.
- i. Thermometers: ASTM E 1. Mercury shall not be used in thermometers.

2.2 PIPE HANGERS, INSERTS, AND SUPPORTS

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69.

2.3 VALVES

Valves shall be provided on supplies to equipment and fixtures. Valves 2-1/2 inches and smaller shall be bronze with threaded bodies for pipe and solder-type connections for tubing. Valves 3 inches and larger shall have flanged iron bodies and bronze trim. Pressure ratings shall be based upon the application. Grooved end valves may be provided if the manufacturer certifies that the valves meet the performance requirements of applicable MSS standard. Valves shall conform to the following standards:

Description

Standard

| Butterfly Valves | MSS SP-67 |
|--|--|
| Cast-Iron Gate Valves, Flanged and Threaded Ends | MSS SP-70 |
| Cast-Iron Swing Check Valves, Flanged and Threaded Ends | MSS SP-71 |
| Ball Valves with Flanged Butt-Welding Ends for General Service | MSS SP-72 |
| Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends | MSS SP-110 |
| Cast-Iron Plug Valves, Flanged and Threaded Ends | MSS SP-78 |
| Bronze Gate, Globe, Angle, and Check Valves | MSS SP-80 |
| Steel Valves, Socket Welding and Threaded Ends | ASME B16.34 |
| Cast-Iron Globe and Angle Valves, Flanged and Threaded Ends | MSS SP-85 |
| Backwater Valves | ASME A112.14.1 |
| Vacuum Relief Valves | CSA/AM Z21.22 |
| Water Pressure Reducing Valves | ASSE 1003 |
| Water Heater Drain Valves | ASSE 1005 |
| Trap Seal Primer Valves | ASSE 1018 |
| Temperature and Pressure Relief Valves for Hot Water Supply Systems | CSA/AM Z21.22 |
| Temperature and Pressure Relief Valves for Automatically Fired Hot Water Boilers | ASME CSD-1 |
| | Safety Code No., Part CW, Article 5 |

2.3.1 Relief Valves

Water heaters and hot water storage tanks shall have a combination pressure and temperature (P&T) relief valve. The pressure relief element of a P&T relief valve shall have adequate capacity to prevent excessive pressure buildup in the system when the system is operating at the maximum rate of heat input. The temperature element of a P&T relief valve shall have a relieving capacity which is at least equal to the total input of the heaters when operating at their maximum capacity. Relief valves shall be rated according to CSA/AM Z21.22. Relief valves for systems where the maximum rate of heat input is less than 200,000 Btuh shall have 3/4 inch minimum inlets, and 3/4 inch outlets. Relief valves for systems where the maximum rate of heat input is greater than 200,000 Btuh shall have 1 inch minimum inlets, and 1 inch outlets. The discharge pipe from the relief valve shall be the size of the valve outlet.

2.3.2 Thermostatic Mixing Valves

Provide thermostatic mixing valve for lavatory faucets. Mixing valves, thermostatic type, pressure-balanced or combination thermostatic and pressure-balanced shall be line size and shall be constructed with rough or finish bodies either with or without plating. Each valve shall be constructed to control the mixing of hot and cold water and to deliver water at a desired temperature regardless of pressure or input temperature changes. The control element shall be of an approved type. The body shall be of heavy cast bronze, and interior parts shall be brass, bronze, corrosion-resisting steel or copper. The valve shall be equipped with necessary stops, check valves, unions, and sediment strainers on the inlets. Mixing valves shall maintain water temperature within 5 degrees F of any setting.

2.4 FIXTURES

Fixtures shall be water conservation type, in accordance with ICC IPC. Fixtures for use by the physically handicapped shall be in accordance with ICC A117.1. Vitreous China, nonabsorbent, hard-burned, and vitrified throughout the body shall be provided. White. No fixture will be accepted that shows cracks, crazes, blisters, thin spots, or other flaws. Fixtures shall be equipped with appurtenances such as traps, faucets, stop valves, and drain fittings. Each fixture and piece of equipment requiring connections to the drainage system, except grease interceptors, shall be equipped with a trap. Brass expansion or toggle bolts capped with acorn nuts shall be provided for supports, and polished chromium-plated pipe, valves, and fittings shall be provided where exposed to view. Fixtures with the supply discharge below the rim shall be equipped with backflow preventers. Internal parts of flush and/or flushometer valves, shower mixing valves, shower head face plates, pop-up stoppers of lavatory waste drains, shall be copper alloy with all visible surfaces chrome plated. Plastic in contact with hot water shall be suitable for 180 degrees F water temperature.

2.4.1 Automatic Controls

Provide automatic, sensor operated faucets and flush valves to comply with ASSE 1037 and UL 1951 for lavatory faucets, urinals, and water closets. Flushing and faucet systems shall consist of solenoid-activated valves with light beam sensors. Flush valve for water closet shall include an override pushbutton. Flushing devices shall be provided as described in paragraph FIXTURES AND FIXTURE TRIMMINGS.

2.4.2 Flush Valve Water Closets

ASME A112.19.2, white vitreous china, siphon jet, elongated bowl, floor-mounted, floor outlet. Top of toilet seat height above floor shall be 14 to 15 inches, except 17 to 19 inches for wheelchair water closets. Provide wax bowl ring including plastic sleeve. Provide white solid plastic elongated open-front seat.

Water flushing volume of the water closet and flush valve combination shall not exceed1.0 gallons per flush.

Provide large diameter flush valve including angle control-stop valve, vacuum breaker, tail pieces, slip nuts, and wall plates; exposed to view components shall be chromium-plated or polished stainless steel. Flush valves shall be nonhold-open type. Mount flush valves not less than 11 inches above the fixture. Mounted height of flush valve shall not interfere with the hand rail in ADA stalls. Provide solenoid-activated flush valves including electrical-operated light-beam-sensor to energize the solenoid.

2.4.3 Flush Valve Urinals

ASME A112.19.2, white vitreous china, wall-mounted, wall outlet, siphon jet, integral trap, and extended side shields. Provide urinal with the rim 17 inches above the floor. Provide urinal with the rim 24 inches above the floor. Water flushing volume of the urinal and flush valve combination shall not exceed 0.5 gallons per flush. Provide ASME A112.6.1M concealed chair carriers with vertical steel pipe supports. Provide large diameter flush valve including angle control-stop valve, vacuum breaker, tail pieces, slip nuts, and wall plates; exposed to view components shall be chromium-plated or polished stainless steel. Flush valves shall be nonhold-open type. Mount flush valves not less than 11 inches above the fixture. Provide solenoid-activated flush valves including electrical-operated light-beam-sensor to energize the solenoid.

2.4.4 Wall Hung Lavatories

ASME A112.19.2, white vitreous china, straight back type, minimum dimensions of 19 inches, wide by 17 inches front to rear, with supply openings for use with top mounted centerset faucets, and openings for concealed arm carrier installation. Provide aerator with faucet. Water flow rate shall not exceed 0.5 gpm when measured at a flowing water pressure of 60 psi. Provide ASME A112.6.1M concealed chair carriers with vertical steel pipe supports and concealed arms for the lavatory. Mount lavatory with the front rim 34 inches above floor and with 29 inches minimum clearance from bottom of the front rim to floor. Provide top-mounted solenoid-activated lavatory faucets including electrical-operated light-beam-sensor to energize the solenoid.

2.4.5 Service Sinks

ASME A112.19.2, white vitreous china with integral back and wall hanger supports, minimum dimensions of 22 inches wide by 20 inches front to rear, with two supply openings in 10 inch high back. Provide floor supported wall outlet cast iron P-trap and stainless steel rim guards as

recommended by service sink manufacturer. Provide back mounted washerless service sink faucets with vacuum breaker and 0.75 inch external hose threads.

2.4.6 Drinking-Water Coolers

AHRI 1010 with more than a single thickness of metal between the potable water and the refrigerant in the heat exchanger, wall-hung, bubbler style, air-cooled condensing unit, 4.75 gph minimum capacity, stainless steel splash receptor and basin, and stainless steel cabinet. Bubblers shall be controlled by push levers or push bars, front mounted or side mounted near the front edge of the cabinet. Bubbler spouts shall be mounted at maximum of 36 inches above floor and at front of unit basin. Spouts shall direct water flow at least 4 inches above unit basin and trajectory parallel or nearly parallel to the front of unit. Provide ASME A112.6.1M concealed steel pipe chair carriers.

2.4.7 Plastic Shower Units

IAPMO Z124.1.2 four piece white solid acrylic pressure molded fiberglass reinforced plastic shower units. Units shall be scratch resistant, waterproof, and reinforced. Showerhead water flow rate shall not exceed 1.5 gpm when measured at a flowing water pressure of 80 psi. Provide recessed type units approximately 60 inches wide, 30 inches front to rear, 72 inches high with 15 inches high rim for through-the-floor drain installation with unit bottom or feet firmly supported by a smooth level floor. Provide left or right drain outlet units as required. Units shall have built-in soap dish and minimum of 12 inch long stainless steel horizontal grab bar located on back wall for standing use. Units shall meet performance requirements of IAPMO Z124.1.2 and shall be labeled by NAHB Research Foundation, Inc. for compliance. Install unit in accordance with the manufacturer's written instructions. Finish installation by covering unit attachment flanges with wall board in accordance with unit manufacturer's recommendation. Provide smooth 100 percent silicone rubber white bathtub calk between the unit and the adjacent walls and floor surfaces.

2.5 BACKFLOW PREVENTERS

Backflow prevention devices must be approved by the State or local regulatory agencies. If there is no State or local regulatory agency requirements, the backflow prevention devices must be listed by the Foundation for Cross-Connection Control & Hydraulic Research, or any other approved testing laboratory having equivalent capabilities for both laboratory and field evaluation of backflow prevention devices and assemblies.

Reduced pressure principle assemblies, double check valve assemblies, atmospheric (nonpressure) type vacuum breakers, and pressure type vacuum breakers shall be meet the above requirements.

Backflow preventers with intermediate atmospheric vent shall conform to ASSE 1012. Reduced pressure principle backflow preventers shall conform to ASSE 1013. Hose connection vacuum breakers shall conform to ASSE 1011. Pipe applied atmospheric type vacuum breakers shall

conform to ASSE 1001. Pressure vacuum breaker assembly shall conform to ASSE 1020. Air gaps in plumbing systems shall conform to ASME A112.1.2.

2.6 DRAINS

2.6.1 Floor and Shower Drains

Shower drains shall consist of a galvanized body, integral seepage pan, and adjustable perforated or slotted chromium-plated bronze, nickel-bronze, or nickel-brass strainer, consisting of grate and threaded collar. Drains shall be of double drainage pattern for embedding in the floor construction. The seepage pan shall have weep holes or channels for drainage to the drainpipe. The strainer shall be adjustable to floor thickness. A clamping device for attaching flashing or waterproofing membrane to the seepage pan without damaging the flashing or waterproofing membrane shall be provided when required. Drains shall be provided with threaded connection. Between the drain outlet and waste pipe, a neoprene rubber gasket conforming to ASTM C 564 may be installed, provided that the drain is specifically designed for the rubber gasket compression type joint. Floor and shower drains shall conform to ASME A112.6.3.

2.6.2 Shower Faucets and Drain Fittings

Provide single control pressure equalizing shower faucets with body mounted from behind the wall with threaded connections. Provide ball joint self-cleaning shower heads. Provide shower heads which deliver a maximum of 2.2 GPM at 80 PSI per Energy Star requirements. Provide tubing mounted from behind the wall between shower heads. Provide separate globe valves or angle valves with union connections in each supply to faucet. Provide trip-lever pop-up drain fittings for above-the-floor drain installations. The top of drain pop-ups, drain outlets, tub overflow outlet, and; control handle for pop-up drain shall be chromium-plated or polished stainless steel. Linkage between drain pop-up and pop-up control handle at bathtub overflow outlet shall be copper alloy or stainless steel. Provide 1.5 inch copper alloy adjustable tubing with slip nuts and gaskets between bathtub overflow and drain outlet; chromium-plated finish is not required.

2.7 TRAPS

Unless otherwise specified, traps shall be plastic per ASTM F 409 or copper-alloy adjustable tube type with slip joint inlet and swivel. Traps shall be with a cleanout. Provide traps with removable access panels for easy clean-out at sinks and lavatories. Tubes shall be copper alloy with walls not less than 0.032 inch thick within commercial tolerances, except on the outside of bends where the thickness may be reduced slightly in manufacture by usual commercial methods. Inlets shall have rubber washer and copper alloy nuts for slip joints above the discharge level. Swivel joints shall be below the discharge level and shall be of metal-to-metal or metal-to-plastic type as required for the application. Nuts shall have flats for wrench grip. Outlets shall have internal pipe thread, except that when required for the application, the outlets shall have sockets for solder-joint connections. The depth of the water seal shall be not less than 2 inches. The interior diameter shall be not more than 1/8 inch over or under the nominal size, and interior surfaces shall be reasonably smooth throughout. A copper alloy "P" trap assembly

consisting of an adjustable "P" trap and threaded trap wall nipple with cast brass wall flange shall be provided for lavatories. The assembly shall be a standard manufactured unit and may have a rubber-gasketed swivel joint.

2.8 WATER HEATERS

Water heater types and capacities shall be as indicated. Each water heater shall have replaceable anodes. Each primary water heater shall have controls with an adjustable range that includes 90 to 160 degrees F. A factory pre-charged expansion tank shall be installed on the cold water supply to each water heater. Expansion tanks shall be specifically designed for use on potable water systems and shall be rated for 200 degrees F water temperature and 150 psi working pressure. The expansion tank size and acceptance volume shall be 3 gallons.

2.8.1 Automatic Storage Type

Heaters shall be complete with control system, temperature gauge, and pressure gauge, and shall have ASME rated combination pressure and temperature relief valve.

2.8.1.1 Electric Type

Electric type water heaters shall conform to UL 174 with dual heating elements. Each element shall be 4.5 KW. The elements shall be wired so that only one element can operate at a time.

2.9 DOMESTIC WATER SERVICE METER

Cold water meters 2 inches and smaller shall be positive displacement type conforming to AWWA C700. Cold water meters 2-1/2 inches and larger shall be turbine type conforming to AWWA C701. Meter register may be round or straight reading type, as provided by the local utility. Meter shall be provided with a pulse generator, remote readout register and all necessary wiring and accessories.

2.10 ELECTRICAL WORK

Provide electrical motor driven equipment specified complete with motors, motor starters, and controls as specified herein and in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Provide internal wiring for components of packaged equipment as an integral part of the equipment. Provide high efficiency type, single-phase, fractional-horsepower alternating-current motors, including motors that are part of a system, corresponding to the applications in accordance with NEMA MG 11. Provide motors in accordance with NEMA MG 1 and of sufficient size to drive the load at the specified capacity without exceeding the nameplate rating of the motor.

Motors shall be rated for continuous duty with the enclosure specified. Motor duty requirements shall allow for maximum frequency start-stop operation and minimum encountered interval between start and stop. Motor torque shall be capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting

period. Motor bearings shall be fitted with grease supply fittings and grease relief to outside of the enclosure.

Controllers and contactors shall have auxiliary contacts for use with the controls provided. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, shall be provided. For packaged equipment, the manufacturer shall provide controllers, including the required monitors and timed restart.

Power wiring and conduit for field installed equipment shall be provided under and conform to the requirements of Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

2.11 MISCELLANEOUS PIPING ITEMS

2.11.1 Escutcheon Plates

Provide one piece or split hinge metal plates for piping entering floors, walls, and ceilings in exposed spaces. Provide chromium-plated on copper alloy plates or polished stainless steel finish in finished spaces. Provide paint finish on plates in unfinished spaces.

2.11.2 Pipe Sleeves

Provide where piping passes entirely through walls, ceilings, roofs, and floors. Sleeves are not required where supply drain, waste, and vent (DWV) piping passes through concrete floor slabs located on grade, except where penetrating a membrane waterproof floor.

2.11.2.1 Sleeves in Masonry and Concrete

Provide steel pipe sleeves or schedule 40 PVC plastic pipe sleeves. Sleeves are not required where drain, waste, and vent (DWV) piping passes through concrete floor slabs located on grade. Core drilling of masonry and concrete may be provided in lieu of pipe sleeves when cavities in the core-drilled hole are completely grouted smooth.

2.11.2.2 Sleeves Not in Masonry and Concrete

Provide 26 gage galvanized steel sheet or PVC plastic pipe sleeves.

2.11.3 Pipe Hangers (Supports)

Provide MSS SP-58 and MSS SP-69, Type 1 with adjustable type steel support rods, except as specified or indicated otherwise. Attach to steel joists with Type 19 or 23 clamps and retaining straps. Attach to Steel W or S beams with Type 21, 28, 29, or 30 clamps. Attach to steel angles and vertical web steel channels with Type 20 clamp with beam clamp channel adapter. Attach to horizontal web steel channel and wood with drilled hole on centerline and double nut and washer. Attach to concrete with Type 18 insert or drilled expansion anchor. Provide Type 40 insulation protection shield for insulated piping.

2.11.4 Nameplates

Provide 0.125 inch thick melamine laminated plastic nameplates, black matte finish with white center core, for equipment, gages, thermometers, and valves; valves in supplies to faucets will not require nameplates. Accurately align lettering and engrave minimum of 0.25 inch high normal block lettering into the white core. Minimum size of nameplates shall be 1.0 by 2.5 inches. Key nameplates to a chart and schedule for each system. Frame charts and schedules under glass and place where directed near each system. Furnish two copies of each chart and schedule.

2.11.5 Labels

Provide labels for sensor operators at flush valves and faucets. Include the following information on each label:

- a. Identification of the sensor and its operation with written description.
- b. Range of the sensor.
- c. Battery replacement schedule.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

The plumbing system shall be installed complete with necessary fixtures, fittings, traps, valves, and accessories. Water and drainage piping shall be extended 5 feet outside the building, unless otherwise indicated. A gate valve and drain shall be installed on the water service line inside the building approximately 6 inches above the floor from point of entry. Piping shall be connected to the exterior service lines or capped or plugged if the exterior service is not in place. Sewer and water pipes shall be laid in separate trenches, except when otherwise shown. Exterior underground utilities shall be at least 12 inches below the average local frost depth. If trenches are closed or the pipes are otherwise covered before being connected to the service lines, the location of the end of each plumbing utility shall be marked with a stake or other acceptable means. Valves shall be installed with control no lower than the valve body.

3.1.1 Water Pipe, Fittings, and Connections

3.1.1.1 Utilities

The piping shall be extended to fixtures, outlets, and equipment. The hot-water and cold-water piping system shall be arranged and installed to permit draining. The supply line to each item of equipment or fixture, except faucets, flush valves, or other control valves which are supplied with integral stops, shall be equipped with a shutoff valve to enable isolation of the item for repair and maintenance without interfering with operation of other equipment or fixtures. Supply

piping to fixtures, faucets, hydrants, shower heads, and flushing devices shall be anchored to prevent movement.

3.1.1.2 Cutting and Repairing

The work shall be carefully laid out in advance, and unnecessary cutting of construction shall be avoided. Damage to building, piping, wiring, or equipment as a result of cutting shall be repaired by mechanics skilled in the trade involved.

3.1.1.3 Protection of Fixtures, Materials, and Equipment

Pipe openings shall be closed with caps or plugs during installation. Fixtures and equipment shall be tightly covered and protected against dirt, water, chemicals, and mechanical injury. Upon completion of the work, the fixtures, materials, and equipment shall be thoroughly cleaned, adjusted, and operated. Safety guards shall be provided for exposed rotating equipment.

3.1.1.4 Mains, Branches, and Runouts

Piping shall be installed as indicated. Pipe shall be accurately cut and worked into place without springing or forcing. Structural portions of the building shall not be weakened. Aboveground piping shall run parallel with the lines of the building, unless otherwise indicated. Branch pipes from service lines may be taken from top, bottom, or side of main, using crossover fittings required by structural or installation conditions. Supply pipes, valves, and fittings shall be kept a sufficient distance from other work and other services to permit not less than 1/2 inch between finished covering on the different services. Bare and insulated water lines shall not bear directly against building structural elements so as to transmit sound to the structure or to prevent flexible movement of the lines. Water pipe shall not be buried in or under floors unless specifically indicated or approved. Changes in pipe sizes shall be made with reducing fittings. Use of bushings will not be permitted except for use in situations in which standard factory fabricated components are furnished to accommodate specific accepted installation practice. Change in direction shall be made with fittings, except that bending of pipe 4 inches and smaller will be permitted, provided a pipe bender is used and wide sweep bends are formed. The center-line radius of bends shall be not less than six diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations will not be acceptable.

3.1.1.5 Pipe Drains

Pipe drains indicated shall consist of 3/4 inch hose bibb with renewable seat and gate valve ahead of hose bibb. At other low points, 3/4 inch brass plugs or caps shall be provided. Disconnection of the supply piping at the fixture is an acceptable drain.

3.1.1.6 Thrust Restraint

Plugs, caps, tees, valves and bends deflecting 11.25 degrees or more, either vertically or horizontally, in waterlines 4 inches in diameter or larger shall be provided with thrust blocks, where indicated, to prevent movement. Thrust blocking shall be concrete of a mix not leaner

than: 1 cement, 2-1/2 sand, 5 gravel; and having a compressive strength of not less than 2000 psi after 28 days. Blocking shall be placed between solid ground and the fitting to be anchored. Unless otherwise indicated or directed, the base and thrust bearing sides of the thrust block shall be poured against undisturbed earth. The side of the thrust block not subject to thrust shall be poured against forms. The area of bearing will be as shown. Blocking shall be placed so that the joints of the fitting are accessible for repair. Steel rods and clamps, protected by galvanizing or by coating with bituminous paint, shall be used to anchor vertical down bends into gravity thrust blocks.

3.1.1.7 Commercial-Type Water Hammer Arresters

Commercial-type water hammer arresters shall be provided on hot- and cold-water supplies and shall be located as generally indicated, with precise location and sizing to be in accordance with PDI WH 201. Water hammer arresters, where concealed, shall be accessible by means of access doors or removable panels. Commercial-type water hammer arresters shall conform to ASSE 1010. Vertical capped pipe columns will not be permitted.

3.1.2 Joints

Installation of pipe and fittings shall be made in accordance with the manufacturer's recommendations. Mitering of joints for elbows and notching of straight runs of pipe for tees will not be permitted. Joints shall be made up with fittings of compatible material and made for the specific purpose intended.

3.1.2.1 Threaded

Threaded joints shall have American Standard taper pipe threads conforming to ASME B1.20.1. Only male pipe threads shall be coated with graphite or with an approved graphite compound, or with an inert filler and oil, or shall have a polytetrafluoroethylene tape applied.

3.1.2.2 Unions and Flanges

Unions, flanges and mechanical couplings shall not be concealed in walls, ceilings, or partitions. Unions shall be used on pipe sizes 2-1/2 inches and smaller; flanges shall be used on pipe sizes 3 inches and larger.

3.1.2.3 Cast Iron Soil, Waste and Vent Pipe

Bell and spigot compression and hubless gasketed clamp joints for soil, waste and vent piping shall be installed per the manufacturer's recommendations.

3.1.2.4 Copper Tube and Pipe

a. Brazed. Brazed joints shall be made in conformance with AWS B2.2, MSS SP-73, and CDA A4015 with flux and are acceptable for all pipe sizes. Copper to copper joints shall include the use of copper-phosphorus or copper-phosphorus-silver brazing metal without flux.

Brazing of dissimilar metals (copper to bronze or brass) shall include the use of flux with either a copper-phosphorus, copper-phosphorus-silver or a silver brazing filler metal.

- b. Soldered. Soldered joints shall be made with flux and are only acceptable for piping 2 inches and smaller. Soldered joints shall conform to ASME B31.5 and CDA A4015. Soldered joints shall not be used in compressed air piping between the air compressor and the receiver.
- c. Copper Tube Extracted Joint. Mechanically extracted joints shall be made in accordance with ICC IPC.
- d. Press connection. Copper press connections shall be made in **strict** accordance with the manufacturer's installation instructions for manufactured rated size. The joints shall be pressed using the tool(s) approved by the manufacturer **of that joint**. Minimum distance between fittings shall be in accordance with the manufacturer's requirements.

3.1.2.5 Plastic Pipe

Acrylonitrile-Butadiene-Styrene (ABS) pipe shall have joints made with solvent cement. PVC and CPVC pipe shall have joints made with solvent cement elastomeric, threading, (threading of Schedule 80 Pipe is allowed only where required for disconnection and inspection; threading of Schedule 40 Pipe is not allowed), or mated flanged.

3.1.3 Dissimilar Pipe Materials

Connections between ferrous and non-ferrous copper water pipe shall be made with dielectric unions or flange waterways. Dielectric waterways shall have temperature and pressure rating equal to or greater than that specified for the connecting piping. Waterways shall have metal connections on both ends suited to match connecting piping. Dielectric waterways shall be internally lined with an insulator specifically designed to prevent current flow between dissimilar metals. Dielectric flanges shall meet the performance requirements described herein for dielectric waterways. Connecting joints between plastic and metallic pipe shall be made with transition fitting for the specific purpose.

3.1.4 Pipe Sleeves and Flashing

Pipe sleeves shall be furnished and set in their proper and permanent location.

3.1.4.1 Sleeve Requirements

Unless indicated otherwise, provide pipe sleeves meeting the following requirements:

Secure sleeves in position and location during construction. Provide sleeves of sufficient length to pass through entire thickness of walls, ceilings, roofs, and floors.

A modular mechanical type sealing assembly may be installed in lieu of a waterproofing clamping flange and caulking and sealing of annular space between pipe and sleeve. The seals shall consist of interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe and sleeve using galvanized steel bolts, nuts, and pressure plates. The links shall be loosely assembled with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tightening of the bolt shall cause the rubber sealing elements to expand and provide a watertight seal between the pipe and the sleeve. Each seal assembly shall be sized as recommended by the manufacturer to fit the pipe and sleeve involved.

Sleeves shall not be installed in structural members, except where indicated or approved. Rectangular and square openings shall be as detailed. Each sleeve shall extend through its respective floor, or roof, and shall be cut flush with each surface, except for special circumstances. Pipe sleeves passing through floors in wet areas such as mechanical equipment rooms, lavatories, kitchens, and other plumbing fixture areas shall extend a minimum of 4 inches above the finished floor.

Unless otherwise indicated, sleeves shall be of a size to provide a minimum of 1/4 inch clearance between bare pipe or insulation and inside of sleeve or between insulation and inside of sleeve. Sleeves in bearing walls and concrete slab on grade floors shall be steel pipe or cast-iron pipe. Sleeves in nonbearing walls or ceilings may be steel pipe, cast-iron pipe, galvanized sheet metal with lock-type longitudinal seam, or plastic.

Except as otherwise specified, the annular space between pipe and sleeve, or between jacket over insulation and sleeve, shall be sealed as indicated with sealants conforming to ASTM C 920 and with a primer, backstop material and surface preparation. The annular space between pipe and sleeve, between bare insulation and sleeve or between jacket over insulation and sleeve shall not be sealed for interior walls which are not designated as fire rated.

3.1.4.2 Waterproofing

Waterproofing at floor-mounted water closets shall be accomplished by forming a flashing guard from soft-tempered sheet copper. The center of the sheet shall be perforated and turned down approximately 1-1/2 inches to fit between the outside diameter of the drainpipe and the inside diameter of the cast-iron or steel pipe sleeve. The turned-down portion of the flashing guard shall be embedded in sealant to a depth of approximately 1-1/2 inches; then the sealant shall be finished off flush to floor level between the flashing guard and drainpipe. The flashing guard of sheet copper shall extend not less than 8 inches from the drainpipe and shall be lapped between the floor membrane in a solid coating of bituminous cement. If cast-iron water closet floor flanges are used, the space between the pipe sleeve and drainpipe shall be sealed with sealant and the flashing guard shall be upturned approximately 1-1/2 inches to fit the outside diameter of the drainpipe and the inside diameter of the sheet floor flange. The upturned portion of the sheet fitted into the floor flange shall be sealed.

3.1.4.3 Pipe Penetrations of Slab on Grade Floors
Where pipes, fixture drains, floor drains, cleanouts or similar items penetrate slab on grade floors, except at penetrations of floors with waterproofing membrane as specified in paragraphs Flashing Requirements and Waterproofing, a groove 1/4 to 1/2 inch wide by 1/4 to 3/8 inch deep shall be formed around the pipe, fitting or drain. The groove shall be filled with a sealant as specified.

3.1.4.4 Pipe Penetrations

Provide sealants for all pipe penetrations. All pipe penetrations shall be sealed to prevent infiltration of air, insects, and vermin.

3.1.5 Supports

3.1.5.1 General

Hangers used to support piping 2 inches and larger shall be fabricated to permit adequate adjustment after erection while still supporting the load. Pipe guides and anchors shall be installed to keep pipes in accurate alignment, to direct the expansion movement, and to prevent buckling, swaying, and undue strain. Piping subjected to vertical movement when operating temperatures exceed ambient temperatures shall be supported by variable spring hangers and supports or by constant support hangers. In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support members shall not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run. Threaded sections of rods shall not be formed or bent.

3.1.5.2 Structural Attachments

Attachment to building structure concrete and masonry shall be by cast-in concrete inserts, builtin anchors, or masonry anchor devices. Inserts and anchors shall be applied with a safety factor not less than 5. Supports shall not be attached to metal decking. Supports shall not be attached to the underside of concrete filled floor or concrete roof decks unless approved by the Contracting Officer's Technical Representative. Masonry anchors for overhead applications shall be constructed of ferrous materials only.

3.1.6 Pipe Cleanouts

Pipe cleanouts shall be the same size as the pipe except that cleanout plugs larger than 4 inches will not be required. A cleanout installed in connection with cast-iron soil pipe shall consist of a long-sweep 1/4 bend or one or two 1/8 bends extended to the place shown. An extra-heavy cast-brass or cast-iron ferrule with countersunk cast-brass head screw plug shall be caulked into the hub of the fitting and shall be flush with the floor. Cleanouts in connection with other pipe, where indicated, shall be T-pattern, 90-degree branch drainage fittings with cast-brass screw plugs, except plastic plugs shall be installed in plastic pipe. Plugs shall be the same size as the pipe up to and including 4 inches. Cleanout tee branches with screw plug shall be installed at the foot of soil and waste stacks, at the foot of interior downspouts, on each connection to building

storm drain where interior downspouts are indicated, and on each building drain outside the building. Cleanouts on pipe concealed in partitions shall be provided with chromium plated bronze, nickel bronze, nickel brass or stainless steel flush type access cover plates. Round access covers shall be provided and secured to plugs with securing screw. Square access covers may be provided with matching frames, anchoring lugs and cover screws. Cleanouts in finished walls shall have access covers and frames installed flush with the finished wall. Cleanouts installed in finished floors subject to foot traffic shall be provided with a chrome-plated cast brass, nickel brass, or nickel bronze cover secured to the plug or cover frame and set flush with the finished floor. Heads of fastening screws shall not project above the cover surface. Where cleanouts are provided with adjustable heads, the heads shall be cast iron.

3.2 WATER HEATERS AND HOT WATER STORAGE TANKS

3.2.1 Relief Valves

No valves shall be installed between a relief valve and its water heater or storage tank. The P&T relief valve shall be installed where the valve actuator comes in contact with the hottest water in the heater. Whenever possible, the relief valve shall be installed directly in a tapping in the tank or heater; otherwise, the P&T valve shall be installed in the hot-water outlet piping. A vacuum relief valve shall be provided on the cold water supply line to the hot-water storage tank or water heater and mounted above and within 6 inches above the top of the tank or water heater.

3.2.2 Heat Traps

Piping to and from each water heater and hot water storage tank shall be routed horizontally and downward a minimum of 2 feet before turning in an upward direction.

3.2.3 Connections to Water Heaters

Connections of metallic pipe to water heaters shall be made with dielectric unions or flanges.

3.2.4 Expansion Tank

A pre-charged expansion tank shall be installed on the cold water supply between the water heater inlet and the cold water supply shut-off valve. The Contractor shall adjust the expansion tank air pressure, as recommended by the tank manufacturer, to match incoming water pressure.

3.3 FIXTURES AND FIXTURE TRIMMINGS

Polished chromium-plated pipe, valves, and fittings shall be provided where exposed to view. Angle stops, straight stops, stops integral with the faucets, or concealed type of lock-shield, and loose-key pattern stops for supplies with threaded, sweat or solvent weld inlets shall be furnished and installed with fixtures. Where connections between copper tubing and faucets are made by rubber compression fittings, a beading tool shall be used to mechanically deform the tubing above the compression fitting. Exposed traps and supply pipes for fixtures and equipment shall be connected to the rough piping systems at the wall, unless otherwise specified under the item. Floor and wall escutcheons shall be as specified. Drain lines and hot water lines of fixtures for handicapped personnel shall be insulated and do not require polished chrome finish. Plumbing fixtures and accessories shall be installed within the space shown.

3.3.1 Fixture Connections

Where space limitations prohibit standard fittings in conjunction with the cast-iron floor flange, special short-radius fittings shall be provided. Connections between earthenware fixtures and flanges on soil pipe shall be made gastight and watertight with a closet-setting compound or neoprene gasket and seal. Use of natural rubber gaskets or putty will not be permitted. Fixtures with outlet flanges shall be set the proper distance from floor or wall to make a first-class joint with the closet-setting compound or gasket and fixture used.

3.3.2 Height of Fixture Rims Above Floor

Lavatories shall be mounted with rim 31 inches above finished floor. Wall-hung drinking fountains and water coolers shall be installed with rim 42 inches above floor. Wall-hung service sinks shall be mounted with rim 28 inches above the floor. Installation of fixtures for use by the physically handicapped shall be in accordance with ICC A117.1.

3.3.3 Shower Outfits

The area around the water supply piping to the mixing valves and behind the escutcheon plate shall be made watertight by caulking or gasketing.

3.3.4 Fixture Supports

Fixture supports for off-the-floor lavatories, urinals, water closets, and other fixtures of similar size, design, and use, shall be of the chair-carrier type. The carrier shall provide the necessary means of mounting the fixture, with a foot or feet to anchor the assembly to the floor slab. Adjustability shall be provided to locate the fixture at the desired height and in proper relation to the wall. Support plates, in lieu of chair carrier, shall be fastened to the wall structure only where it is not possible to anchor a floor-mounted chair carrier to the floor slab.

3.3.4.1 Support for Steel Stud Frame Partitions

Chair carrier shall be used. The anchor feet and tubular uprights shall be of the heavy duty design; and feet (bases) shall be steel and welded to a square or rectangular steel tube upright. Wall plates, in lieu of floor-anchored chair carriers, shall be used only if adjoining steel partition studs are suitably reinforced to support a wall plate bolted to these studs.

3.3.5 Backflow Prevention Devices

Plumbing fixtures, equipment, and pipe connections shall not cross connect or interconnect between a potable water supply and any source of nonpotable water. Backflow preventers shall be installed where indicated and in accordance with ICC IPC all other locations necessary to preclude a cross-connect or interconnect between a potable water supply and any nonpotable substance. In addition backflow preventers shall be installed at all locations where the potable water outlet is below the flood level of the equipment, or where the potable water outlet will be located below the level of the nonpotable substance. Backflow preventers shall be located so that no part of the device will be submerged. Backflow preventers shall be of sufficient size to allow unrestricted flow of water to the equipment, and preclude the backflow of any nonpotable substance into the potable water system. Bypass piping shall not be provided around backflow preventers. Access shall be provided for maintenance and testing. Each device shall be a standard commercial unit.

3.3.6 Access Panels

Access panels shall be provided for concealed valves and controls, or any item requiring inspection or maintenance. Access panels shall be of sufficient size and located so that the concealed items may be serviced, maintained, or replaced.

3.3.7 Traps

Each trap shall be placed as near the fixture as possible, and no fixture shall be double-trapped. Traps installed on cast-iron soil pipe shall be cast iron. Traps installed on steel pipe or copper tubing shall be recess-drainage pattern, or brass-tube type. Traps installed on plastic pipe may be plastic conforming to ASTM D 3311. Traps for acid-resisting waste shall be of the same material as the pipe.

3.4 IDENTIFICATION SYSTEMS

3.4.1 Identification Tags

Identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and valve number shall be installed on valves, except those valves installed on supplies at plumbing fixtures. Tags shall be 1-3/8 inch minimum diameter, and marking shall be stamped or engraved. Indentations shall be black, for reading clarity. Tags shall be attached to valves with No. 12 AWG, copper wire, chrome-plated beaded chain, or plastic straps designed for that purpose.

3.4.2 Pipe Color Code Marking

Color code marking of piping shall be as specified in Section 09 90 00 PAINTS AND COATINGS.

3.5 ESCUTCHEONS

Escutcheons shall be provided at finished surfaces where bare or insulated piping, exposed to view, passes through floors, walls, or ceilings, except in boiler, utility, or equipment rooms. Escutcheons shall be fastened securely to pipe or pipe covering and shall be satin-finish, corrosion-resisting steel, polished chromium-plated zinc alloy, or polished chromium-plated

copper alloy. Escutcheons shall be either one-piece or split-pattern, held in place by internal spring tension or setscrew.

3.6 POSTED INSTRUCTIONS

Framed instructions under glass or in laminated plastic, including wiring and control diagrams showing the complete layout of the entire system, shall be posted where directed. Condensed operating instructions explaining preventive maintenance procedures, methods of checking the system for normal safe operation, and procedures for safely starting and stopping the system shall be prepared in typed form, framed as specified above for the wiring and control diagrams and posted beside the diagrams. The framed instructions shall be posted before acceptance testing of the systems.

3.7 TABLES

| | | | S | SERVICE |
|---|---|---|---|---------|
| Item # Pipe and Fitting Materials | А | В | С | D |
| 1 Cast iron soil pipe and fittings, hub and spigot, ASTM A 74 with compression gaskets. Pipe and fittings shall be marked with the CISPI trademark. | Х | Х | Х | Х |
| 2 Wrought copper and wrought alloy solder-joint drainage fittings. ASME B16.29 | Х | Х | Х | Х |
| 3 Cast copper alloy solder joint drainage fittings, DWV,ASME B16.23 | Х | Х | Х | Х |
| 4 Acrylonitrile-Butadiene-Styrene (ABS) plastic drain, waste, and vent pipe and fittings ASTM D 2661, ASTM F 628 | Х | Х | Х | Х |
| SERVICE: | | | | |

TABLE I PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, AND VENT PIPING SYSTEMS

A - Underground Building Soil, Waste and Storm Drain

B - Aboveground Soil, Waste, Drain In Buildings

- C Underground Vent
- D Aboveground Vent

E - Interior Rainwater Conductors Aboveground

- F Corrosive Waste And Vent Above And Belowground
- * Hard Temper

TABLE II

PIPE AND FITTING MATERIALS FOR PRESSURE PIPING SYSTEMS

| | | | SERVICE |
|---|---|---|---------|
| Item No. Pipe and Fitting Materials | А | В | D |
| Malleable-iron threaded fittings, a. Galvanized, ASME B16.3 for use with Item 4a | Х | Х | Х |
| b. Same as "a" but not galvanized for use with Item 4b | | | |
| 2 Steel pipe:a. Seamless, galvanized,ASTM A 53/A 53M, Type S, Grade B | Х | Х | Х |
| b. Seamless, black, ASTM A 53/A 53M, Type S, Grade B | | | |
| 3 Bronze flanged fittings, ASME B16.24 for use with Items 5 and 7 | Х | Х | Х |
| 4 Seamless copper pipe, ASTM B 42 | Х | Х | Х |
| 5 Wrought copper and bronze solder-joint pressure fittings, ASME B16.22 for use with Items 5 | Х | Х | Х |
| 6 Polyethylene (PE) plastic pipe, Schedules 40 and 80, based on outside diameter ASTM D 2447 | Х | | Х |
| 7 Butt fusion polyethylene (PE) plastic | Х | | Х |

| pipe fittings, ASTM D 3261 for use with Items 14 | | | |
|---|---|---|---|
| 8 Polyethylene (PE) plastic tubing, ASTM D 2737 | Х | | Х |
| 9 Chlorinated polyvinyl chloride (CPVC) plastic hot and cold water distribution system, ASTM D 2846/D 2846M | Х | Х | Х |
| 10 Chlorinated polyvinyl chloride (CPVC) plastic pipe, Schedule 40 and 80, ASTM F 441/F 441M | Х | Х | Х |
| 11 Chlorinated polyvinyl chloride (CPVC) plastic pipe (SDR-PR) ASTM F 442/F 442M | Х | Х | Х |
| 12 Threaded chlorinated polyvinyl chloride (chloride CPVC) plastic pipe fittings, Schedule 80, ASTM F 437, for use with Items 20, and 21 | Х | Х | Х |
| 13 Socket-type chlorinated polyvinyl chloride (CPVC) plastic pipe fittings, Schedule 40, ASTM F 438 for use with Items 20, 21, and 22 | Х | Х | Х |
| 14 Socket-type chlorinated polyvinyl chloride (CPVC) plastic pipe fittings Schedule 80, ASTM F 439 for use with Items 20, 21, and 22 | Х | Х | Х |
| 15 Polyvinyl chloride (PVC) plastic pipe, Schedules 40, 80, and 120, ASTM D 1785 | Х | | Х |
| 16 Polyvinyl chloride (PVC) pressure-rated pipe (SDR Series), ASTM D 2241 | Х | | Х |
| 17 Polyvinyl chloride (PVC) plastic pipe fittings, Schedule 40, ASTM D 2466 | Х | | Х |
| 18 Socket-type polyvinyl chloride (PVC) plastic pipe fittings, schedule 80, | Х | | X |

| ASTM D 2467 for use v | with Items 26 and 27 |
|-----------------------|----------------------|
|-----------------------|----------------------|

| 19 Threaded polyvinyl chloride (PVC) plastic pipe fittings, schedule 80, ASTM D 2464 | Х | | Х |
|--|----------|------|---|
| 20 Joints for IPS pvs pipe using solvent cement, ASTM D 2672 | Х | | Х |
| 21 Steel pipeline flanges, MSS SP-44 | Х | | |
| 22 Fittings: brass or bronze; ASME B16.15, and ASME B16.18 ASTM B 828 | Х | Х | |
| 23 Carbon steel pipe unions, socket-welding and threaded, MSS SP-83 | Х | Х | |
| 24 Malleable-iron threaded pipe unions ASME B16.39 | Х | Х | |
| 25 Nipples, pipe threaded ASTM A 733 | Х | Х | |
| 26 Crosslinked Polyethylene (PEX) Plastic Pipe ASTM F 877 | Х | Х | Х |
| 27 Press Fittings | Х | Х | |
| A - Cold Water Service Aboveground B - Hot and Cold Water Distribution 180 degrees F Maximum Aboveground C - Compressed Air Lubricated D - Cold Water Service Belowground Indicated types are minimum wall thicknesses. ** - Type L - Hard *** - Type K - Hard temper with brazed joints only or type K-s without joints in or under floors **** - In or under slab floors only brazed joints | soft ten | ıper | |

-- End of Section --

SECTION 23 03 00

BASIC MECHANICAL MATERIALS AND METHODS 01/07

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

This section applies to all sections 22, PLUMBING; and 23, HEATING, VENTILATING, AND AIR CONDITIONING of this project specification, unless specified otherwise in the individual section.

1.2 QUALITY ASSURANCE

1.2.1 Material and Equipment Qualifications

Provide materials and equipment that are standard products of manufacturers regularly engaged in the manufacture of such products, which are of a similar material, design and workmanship. Standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year use shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

1.2.2 Service Support

The equipment items shall be supported by service organizations.

1.2.3 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.2.4 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction", or words of similar meaning, to mean the Contracting Officer.

1.2.4.1 Definitions

For the International Code Council (ICC) Codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall." Reference to the "code official" shall be interpreted to mean the "Contracting Officer's Technical

Representative." For Coast Guard owned property, references to the "owner" shall be interpreted to mean the "Contracting Officer." For leased facilities, references to the "owner" shall be interpreted to mean the "lessor." References to the "permit holder" shall be interpreted to mean the "Contractor."

1.2.4.2 Administrative Interpretations

For ICC Codes referenced in the contract documents, the provisions of Chapter 1, "Administrator," do not apply. These administrative requirements are covered by the applicable Federal Acquisition Regulations (FAR) included in this contract and by the authority granted to the Contracting Officer to administer the construction of this project. References in the ICC Codes to sections of Chapter 1, shall be applied appropriately by the Contracting Officer as authorized by his administrative cognizance and the FAR.

1.3 DELIVERY, STORAGE, AND HANDLING

Handle, store, and protect equipment and materials to prevent damage before and during installation in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer's Technical Representative. Replace damaged or defective items.

1.4 ELECTRICAL INSTALLATION REQUIREMENTS

Electrical installations shall conform to IEEE C2, NFPA 70, and requirements specified herein.

1.4.1 New Work

Provide electrical components of mechanical equipment, such as motors, motor starters (except starters/controllers which are indicated as part of a motor control center), control or push-button stations, float or pressure switches, solenoid valves, integral disconnects, and other devices functioning to control mechanical equipment, as well as control wiring and conduit for circuits rated 100 volts or less, to conform with the requirements of the section covering the mechanical equipment. Extended voltage range motors shall not be permitted. The interconnecting power wiring and conduit, control wiring rated 120 volts (nominal) and conduit, the motor control equipment forming a part of motor control centers, and the electrical power circuits shall be provided under Division 26, except internal wiring for components of package equipment shall be provided as an integral part of the equipment. When motors and equipment furnished are larger than sizes indicated, provide any required changes to the electrical service as may be necessary and related work as a part of the work for the section specifying that motor or equipment.

1.4.2 High Efficiency Motors

1.4.2.1 High Efficiency Single-Phase Motors

Unless otherwise specified, single-phase fractional-horsepower alternating-current motors shall be high efficiency types corresponding to the applications listed in NEMA MG 11.

1.4.2.2 High Efficiency Polyphase Motors

Unless otherwise specified, polyphase motors shall be selected based on high efficiency characteristics relative to the applications as listed in NEMA MG 10. Additionally, polyphase squirrel-cage medium induction motors with continuous ratings shall meet or exceed energy efficient ratings in accordance with Table 12-6C of NEMA MG 1.

1.4.3 Three-Phase Motor Protection

Provide controllers for motors rated one one horsepower and larger with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage. Provide protection for motors from immediate restart by a time adjustable restart relay.

1.5 INSTRUCTION TO GOVERNMENT PERSONNEL

When specified in other sections, furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the specified equipment or system. Instructors shall be thoroughly familiar with all parts of the installation and shall be trained in operating theory as well as practical operation and maintenance work.

Instruction shall be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of mandays (8 hours per day) of instruction furnished shall be as specified in the individual section. When more than 4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with the equipment or system.

When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

1.6 ACCESSIBILITY

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 23 05 93

TESTING, ADJUSTING, AND BALANCING FOR HVAC 08/09

PART 1 GENERAL

1.1 DEFINITIONS

- a. AABC: Associated Air Balance Council.
- b. COTR: Contracting Officer's Technical Representative.
- c. HVAC: Heating, ventilating, and air conditioning; or heating, ventilating, and cooling.
- d. NEBB: National Environmental Balancing Bureau
- e. Out-of-tolerance data: Pertains only to field acceptance testing of Final DALT or TAB report. When applied to TAB work this phase means "a measurement taken during TAB field acceptance testing which does not fall within the range of plus 5 to minus 5 percent of the original measurement reported on the TAB Report for a specific parameter."
- f. Season of maximum heating load: The time of year when the outdoor temperature at the project site remains within plus or minus 30 degrees Fahrenheit of the project site's winter outdoor design temperature, throughout the period of TAB data recording.
- g. Season of maximum cooling load: The time of year when the outdoor temperature at the project site remains within plus or minus 5 degrees Fahrenheit of the project site's summer outdoor design temperature, throughout the period of TAB data recording.
- h. TAB: Testing, adjusting, and balancing (of HVAC systems).
- i. TAB'd: HVAC Testing/Adjusting/Balancing procedures performed.
- j. TAB Agency: TAB Firm
- k. TAB team field leader: TAB team field leader
- 1. TAB team supervisor: TAB team engineer.
- m. TAB team technicians: TAB team assistants.
- n. TABB: Testing Adjusting and Balancing Bureau.
- **1.2 WORK DESCRIPTION**

The work includes testing, adjusting, and balancing (TAB) of new heating, ventilating, and cooling (HVAC) air distribution systems including equipment and performance data, ducts, and piping which are located within, on, under, between, and adjacent to buildings.

Perform TAB in accordance with the requirements of the TAB procedural standard recommended by the TAB trade association that approved the TAB Firm's qualifications. Comply with requirements of AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 (TABB) as supplemented and modified by this specification section. All recommendations and suggested practices contained in the TAB procedural standards are considered mandatory.

1.2.1 TAB SCHEMATIC DRAWINGS

Show the following information on TAB Schematic Drawings:

- 1. A unique number or mark for each piece of equipment or terminal.
- 2. Air quantities at air terminals.
- 3. Air quantities and temperatures in air handling unit schedules.

The Testing, Adjusting, and Balancing (TAB) Specialist must review the Contract Plans and Specifications and advise the Contracting Officer's Technical Representative of any deficiencies that would prevent the effective and accurate TAB of the system, and systems readiness check. The TAB Specialist must provide a Design Review Report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

Submit three copies of the TAB Schematic Drawings and Report Forms to the Contracting Officer's Technical Representative, no later than 21 days prior to the start of TAB field measurements.

1.2.2 Related Requirements

Specific requirements relating to Reliability Centered Maintenance (RCM) principals and Predictive Testing and Inspection (PTI), by the construction contractor to detect latent manufacturing and installation defects must be followed as part of the Contractor's Quality Control program. Refer to the paragraph titled "Sustainability" for detailed requirements.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-06 Test Reports

TAB report for Season 1; CO

SD-07 Certificates

Independent TAB agency and personnel qualifications; CO

1.4 QUALITY ASSURANCE

1.4.1 Independent Tab Agency and Personnel Qualifications

To secure approval for the proposed agency, submit information certifying that the TAB agency is a first tier subcontractor who is not affiliated with any other company participating in work on this contract, including design, furnishing equipment, or construction. Further, submit the following, for the agency, to Contracting Officer for approval:

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 23 07 00

THERMAL INSULATION FOR MECHANICAL SYSTEMS 11/09

PART 1 GENERAL

1.1 SYSTEM DESCRIPTION

1.1.1 General

Provide field-applied insulation and accessories on mechanical systems as specified herein; factory-applied insulation is specified under the piping, duct or equipment to be insulated.

1.1.2 Surface Burning Characteristics

Unless otherwise specified, insulation shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E 84. Flame spread, and smoke developed indexes, shall be determined by ASTM E 84, NFPA 255 or UL 723. Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Test specimens shall be prepared and mounted according to ASTM E 2231. Insulation materials located exterior to the building perimeter are not required to be fire rated.

1.1.3 Recycled Materials

Provide thermal insulation containing recycled materials to the extent practicable, provided that the materials meets all other requirements of this section. The minimum recycled material content of the following insulation are:

Rock Wool - 75 percent slag of weight Fiberglass - 20-25 percent glass cullet by weight Rigid Foam - 9 percent recovered material

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

Submit the three SD types, SD-02 Shop Drawings, SD-03 Product Data, and SD-08 Manufacturer's Instructions at the same time for each system.

SD-03 Product Data

Pipe Insulation Systems; G Duct Insulation Systems; G A complete list of materials, including manufacturer's descriptive technical literature, performance data, catalog cuts, and installation instructions. The product number, k-value, thickness and furnished accessories including adhesives, sealants and jackets for each mechanical system requiring insulation shall be included. The product data must be copywrited, have an identifying or publication number, and shall have been published prior to the issuance date of this solicitation. Materials furnished under this section of the specification shall be submitted together in a booklet and in conjunction with the MICA plates booklet (SD-02). Annotate the product data to indicate which MICA plate is applicable.

SD-08 Manufacturer's Instructions

Pipe Insulation Systems; G Duct Insulation Systems; G

Submit a booklet containing manufacturer's published installation instructions for the insulation systems in coordination with the submitted MICA Insulation Stds plates booklet. Annotate their installation instructions to indicate which product data and which MICA plate are applicable. The instructions must be copywrited, have an identifying or publication number, and shall have been published prior to the issuance date of this solicitation.

1.3 QUALITY ASSURANCE

Qualified installers shall have successfully completed three or more similar type jobs within the last 5 years.

1.4 DELIVERY, STORAGE, AND HANDLING

Materials shall be delivered in the manufacturer's unopened containers. Materials delivered and placed in storage shall be provided with protection from weather, humidity, dirt, dust and other contaminants. The Contracting Officer's Technical Representative may reject insulation material and supplies that become dirty, dusty, wet, or contaminated by some other means. Packages or standard containers of insulation, jacket material, cements, adhesives, and coatings delivered for use, and samples required for approval shall have manufacturer's stamp or label attached giving the name of the manufacturer and brand, and a description of the material. Insulation packages and containers shall be asbestos free.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Provide materials which are the standard products of manufacturers regularly engaged in the manufacture of such products and that essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Provide field-applied insulation for heating,

ventilating, and cooling (HVAC) air distribution systems and piping systems which are located within, on, under, and adjacent to buildings; and for plumbing systems.

2.2 MATERIALS

Provide insulation that meets or exceed the requirements of ASHRAE 90.1 - IP. Insulation exterior shall be cleanable, grease resistant, non-flaking and non-peeling. Materials shall be compatible and shall not contribute to corrosion, soften, or otherwise attack surfaces to which applied in either wet or dry state. Materials to be used on stainless steel surfaces shall meet ASTM C 795 requirements. Materials shall be asbestos free and conform to the following:

2.2.1 Adhesives

2.2.1.1 Adhesives

Adhesive shall be a nonflammable, fire-resistant adhesive conforming to ASTM C 916, Type I.

2.2.2 Caulking

ASTM C 920, Type S, Grade NS, Class 25, Use A.

2.2.3 Corner Angles

Nominal 0.016 inch aluminum 1 by 1 inch with factory applied kraft backing. Aluminum shall be ASTM B 209, Alloy 3003, 3105, or 5005.

2.2.4 Finishing Cement

ASTM C 449: Mineral fiber hydraulic-setting thermal insulating and finishing cement. All cements that may come in contact with Austenitic stainless steel must comply with ASTM C 795.

2.2.5 Fibrous Glass Cloth and Glass Tape

Fibrous glass cloth, with 20X20 maximum mesh size, and glass tape shall have maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E 84. Tape shall be 4 inch wide rolls. Class 3 tape shall be 4.5 ounces/square yard.

2.2.6 Staples

Outward clinching type monel.

2.2.7 Jackets

2.2.7.1 Aluminum Jackets

Aluminum jackets shall be corrugated, embossed or smooth sheet, 0.016 inch nominal thickness; ASTM B 209, Temper H14, Temper H16, Alloy 3003, 5005, or 3105. Corrugated aluminum jacket shall not be used outdoors. Aluminum jacket securing bands shall be Type 304 stainless steel, 0.015 inch thick, 1/2 inch wide for pipe under 12 inch diameter and 3/4 inch wide for pipe over 12 inch and larger diameter. Aluminum jacket circumferential seam bands shall be 2 by 0.016 inch aluminum matching jacket material. Bands for insulation below ground shall be 3/4 by 0.020 inch thick stainless steel, or fiberglass reinforced tape. The jacket may, at the option of the Contractor, be provided with a factory fabricated Pittsburgh or "Z" type longitudinal joint. When the "Z" joint is used, the bands at the circumferential joints shall be designed by the manufacturer to seal the joints and hold the jacket in place.

2.2.7.2 Polyvinyl Chloride (PVC) Jackets

Polyvinyl chloride (PVC) jacket and fitting covers shall have high impact strength, UV resistant rating or treatment and moderate chemical resistance with minimum thickness 0.030 inch.

2.2.8 Vapor Retarder Required

ASTM C 921, Type I, minimum puncture resistance 50 Beach units on all surfaces except concealed ductwork, where a minimum puncture resistance of 25 Beach units is acceptable. Minimum tensile strength, 35 pounds/inch width. ASTM C 921, Type II, minimum puncture resistance 25 Beach units, tensile strength minimum 20 pounds/inch width. Jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing. Based on the application, insulation materials that require factory applied jackets are mineral fiber, cellular glass, polyisocyanurate, and phenolic foam. Insulation materials that do not require jacketing are flexible elastomerics. All non-metallic jackets shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E 84.

2.2.8.1 White Vapor Retarder All Service Jacket (ASJ)

Standard reinforced fire retardant jacket for use on hot/cold pipes, ducts, or equipment. Vapor retarder jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing.

2.2.8.2 Vapor Retarder/Vapor Barrier Mastic Coatings

a. The vapor barrier shall be self adhesive (minimum 2 mils adhesive, 3 mils embossed) greater than 3 plys standard grade, silver, white, black and embossed white jacket for use on hot/cold pipes. Less than 0.02 permeability when tested in accordance with ASTM E 96/E 96M. Meeting UL 723 or ASTM E 84 flame and smoke requirements; UV resistant.

2.2.8.3 Vapor Barrier

The vapor barrier shall be greater than 3 ply self adhesive laminate -white vapor barrier jacketsuperior performance (less than 0.0000 permeability when tested in accordance with ASTM E 96/E 96M). Vapor barrier shall meet UL 723 or ASTM E 84 25 flame and 50 smoke requirements; and UV resistant. Minimum burst strength 185 psi in accordance with ASTM D 774/D 774M. Tensile strength 68 lb/inch width (PSTC-1000). Tape shall be as specified for laminated film vapor barrier above.

2.2.9 Vapor Retarder Not Required

ASTM C 921, Type II, Class D, minimum puncture resistance 50 Beach units on all surfaces except ductwork, where Type IV, maximum moisture vapor transmission 0.10, a minimum puncture resistance of 25 Beach units is acceptable. Jacket shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E 84.

2.2.10 Wire

Soft annealed ASTM A 580/A 580M Type 302, 304 or 316 stainless steel, 16 or 18 gauge.

2.2.11 Insulation Bands

Insulation bands shall be 1/2 inch wide; 26 gauge stainless steel.

2.2.12 Sealants

Sealants shall be chosen from the butyl polymer type, the styrene-butadiene rubber type, or the butyl type of sealants. Sealants shall have a maximum moisture vapor transmission of 0.02 perms, and a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E 84.

2.3 PIPE INSULATION SYSTEMS

Insulation materials shall conform to Table 1. Insulation thickness shall be as listed in Table 2 and meet or exceed the requirements of ASHRAE 90.1 - IP. Pipe insulation materials shall be limited to those listed herein and shall meet the following requirements:

2.3.1 Aboveground Cold Pipeline (-30 to 60 deg. F)

Insulation for outdoor, indoor, exposed or concealed applications shall be as follows:

a. Cellular Glass: ASTM C 552, Type II, and Type III. Supply the insulation with manufacturer's recommended factory-applied jacket/vapor barrier.

b. Flexible Elastomeric Cellular Insulation: ASTM C 534/C 534M, Grade 1, Type I or II. Type II shall have vapor retarder/vapor barrier skin on one or both sides of the insulation. Insulation with pre-applied adhesive shall not be used.

2.3.2 Below-ground Pipeline Insulation

For below-ground pipeline insulation the following requirements shall be met.

2.3.2.1 Cellular Glass

ASTM C 552, type II.

2.4 DUCT INSULATION SYSTEMS

2.4.1 Duct Insulation

Provide factory-applied insulation with insulation manufacturer's standard reinforced fireretardant vapor barrier, with identification of installed thermal resistance (R) value and out-ofpackage R value.

2.4.1.1 Rigid Insulation

Rigid mineral fiber in accordance with ASTM C 612, Class 2 (maximum surface temperature 400 degrees F), 3 pcf average, 1-1/2 inch thick, Type IA, IB, II, III, and IV.

2.4.1.2 Blanket Insulation

Blanket flexible mineral fiber insulation conforming to ASTM C 553, Type 1, Class B-3, 3/4 pcf nominal, 2.0 inches thick or Type II up to 250 degrees F. Also ASTM C 1290 Type III may be used.

PART 3 EXECUTION

3.1 APPLICATION - GENERAL

Insulation shall only be applied to unheated and uncooled piping and equipment. Flexible elastomeric cellular insulation shall not be compressed at joists, studs, columns, ducts, hangers, etc. The insulation shall not pull apart after a one hour period; any insulation found to pull apart after one hour, shall be replaced.

3.1.1 Installation

Except as otherwise specified, material shall be installed in accordance with the manufacturer's written instructions. Insulation materials shall not be applied until tests specified in other sections of this specification are completed. Material such as rust, scale, dirt and moisture shall be removed from surfaces to receive insulation. Insulation shall be kept clean and dry. Insulation shall not be removed from its shipping containers until the day it is ready to use and shall be returned to like containers or equally protected from dirt and moisture at the end of each workday. Insulation that becomes dirty shall be thoroughly cleaned prior to use. If insulation will

be rejected, and shall be immediately removed from the jobsite. Joints shall be staggered on multi layer insulation. Mineral fiber thermal insulating cement shall be mixed with demineralized water when used on stainless steel surfaces.

3.1.2 Installation of Flexible Elastomeric Cellular Insulation

Flexible elastomeric cellular insulation shall be installed with seams and joints sealed with rubberized contact adhesive. Flexible elastomeric cellular insulation shall not be used on surfaces greater than 200 degrees F. Seams shall be staggered when applying multiple layers of insulation. Insulation exposed to weather and not shown to have jacketing shall be protected with two coats of UV resistant finish or PVC or metal jacketing as recommended by the manufacturer after the adhesive is dry and cured. A brush coating of adhesive shall be applied to both butt ends to be joined and to both slit surfaces to be sealed. The adhesive shall be allowed to set until dry to touch but tacky under slight pressure before joining the surfaces. Insulation seals at seams and joints shall not be capable of being pulled apart one hour after application. Insulation that can be pulled apart one hour after installation shall be replaced.

3.1.3 Welding

No welding shall be done on piping, duct or equipment without written approval of the Contracting Officer's Technical Representative. The capacitor discharge welding process may be used for securing metal fasteners to duct.

3.1.4 Pipes/Ducts which Require Insulation

Insulation is required on all pipes or ducts except for omitted items, as specified.

3.2 PIPE INSULATION SYSTEMS INSTALLATION

3.2.1 Pipe Insulation

3.2.1.1 General

Pipe insulation shall be installed on aboveground cold pipeline systems as specified below to form a continuous thermal retarder/barrier, including straight runs, fittings and appurtenances unless specified otherwise. Installation shall be with full length units of insulation and using a single cut piece to complete a run. Cut pieces or scraps abutting each other shall not be used. Pipe insulation shall be omitted on the following:

a. Pipe used solely for fire protection.

b. Chromium plated pipe to plumbing fixtures. However, fixtures for use by the physically handicapped shall have the hot water supply and drain, including the trap, insulated where exposed.

c. Sanitary drain lines.

d. ASME stamps.

3.2.1.2 Flexible Elastomeric Cellular Pipe Insulation

Flexible elastomeric cellular pipe insulation shall be tubular form for pipe sizes 6 inches and less. Grade 1, Type II sheet insulation used on pipes larger than 6 inches shall not be stretched around the pipe. On pipes larger than 12 inches, the insulation shall be adhered directly to the pipe on the lower 1/3 of the pipe. Seams shall be staggered when applying multiple layers of insulation. Sweat fittings shall be insulated with miter-cut pieces the same size as on adjacent piping. Screwed fittings shall be insulated with sleeved fitting covers fabricated from miter-cut pieces and shall be overlapped and sealed to the adjacent pipe insulation.

3.2.1.3 Pipe Insulation Material and Thickness

| Service | Material | Spec. | Туре | Class | Vapor Retarder Vapor Barrier Required |
|----------------------------------|--------------------|--------------------------|------|-------|---|
| Cold Domestic | | | | | |
| Water Piping, | Cellular Glass | ASTM C 552 | II | 2 | No |
| 1 0 | Flex Elast Cell'r | ASTM C 534/C 534M | [] | | No |
| | Polyofin Clos'cell | ASTM C 1427 | Ι | | No |
| Refrigerant | Flex Elast Cell'r | ASTM C 534/C 534M | I I | | No |
| Suction Piping (35°F nominal) | Cellular Glass | ASTM C 552 | II | 1 | Yes |
| A/C condensate | | | | | |
| Drain Located | Cellular Glass | ASTM C 552 | II | 2 | No |
| Inside Bldg. | Flex Elast Cell'r | ASTM C 534/C 534N | ΙΙ | | No |
| | | TABLE 2 | | | |
| | Piping Insula | tion Thickness (inch and | °F) | | |
| | Tube And P | ipe Size (Inches) | | | |
| Samiaa | Motorial | <1 1 <1 5 | 15 / | 4 | 1 < 9 > or - |

TABLE 1Insulation Material For Piping (°F)

| Service | Material | <1 | 1-<1.5 | 1.5- <4 | 4- <8 | >or = to 8 |
|---|------------------------------------|------------|------------|---------|-------|---------------|
| Cold Domestic Water Piping, | Cellular Glass Flex Elas Cell'r | 1.5 1 | 1.5 1 | | | |
| Refrigerant Suction Piping (35°F nominal) | Flex Elas Cell'r Cellular Glass | 0.5 1.5 | 0.5 1.5 | 1.5 | 1.5 | 1.5 |
| A/C condensate Drain Located Inside Bldg. | Cellular Glass Flex Elas Cell'r | | 1.5 1 | | | |

3.2.2 Aboveground Cold Pipelines

The following cold pipelines for minus 30 to plus 60 degrees F, shall be insulated in accordance with Table 2 except those piping listed in subparagraph Pipe Insulation in PART 3 as to be omitted. This includes but is not limited to the following:

- a. Domestic cold.
- b. Refrigerant suction lines.
- c. Air conditioner condensate drains.
- 3.2.2.1 Insulation Material and Thickness

Insulation thickness for cold pipelines shall be determined using Table 2.

3.3 DUCT INSULATION SYSTEMS INSTALLATION

Corner angles shall be installed on external corners of insulation on ductwork in exposed finished spaces before covering with jacket.

3.3.1 Duct Insulation Thickness

Duct insulation thickness shall be in accordance with Table 4.

| Table 4 - Minimum Duct Insula | ation (inches) |
|-------------------------------|----------------|
| Cold Air Ducts | 2.0 |
| Relief Ducts | 1.5 |
| Fresh Air Intake Ducts | 1.5 |
| Warm Air Ducts | 2.0 |
| Fresh Air Intake Ducts | 1.5 |

3.3.2 Insulation and Vapor Retarder/Vapor Barrier for Cold Air Duct/Hot Air Duct

Insulation and vapor retarder/vapor barrier shall be provided for the following cold air ducts and associated equipment.

- a. Supply ducts.
- b. Return air ducts.
- c. Flexible run-outs (field-insulated).
- d. Plenums.

e. Fresh air intake ducts.

Insulation for rectangular ducts shall be flexible type where concealed, minimum density 3/4 pcf, and rigid type where exposed, minimum density 3 pcf. Insulation for both concealed or exposed round/oval ducts shall be flexible type, minimum density 3/4 pcf or a semi rigid board, minimum density 3 pcf, formed or fabricated to a tight fit, edges beveled and joints tightly butted and staggered. Insulation for all exposed ducts shall be provided with either a white, paint-able, factory-applied Type I jacket or a field applied vapor retarder/vapor barrier jacket coating finish as specified, the total field applied dry film thickness shall be approximately 1/16 inch. Insulation on all concealed duct shall be provided with a factory-applied Type I or II vapor retarder/vapor barrier jacket. Duct insulation shall be continuous through sleeves and prepared openings except firewall penetrations. Duct insulation terminating at fire dampers, shall be continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air and which may be prone to condensate formation. Duct insulation and vapor retarder/vapor barrier shall cover the collar, neck, and any un-insulated surfaces of diffusers, registers and grills. Vapor retarder/vapor barrier materials shall be applied to form a complete unbroken vapor seal over the insulation.

3.3.2.1 Installation on Concealed Duct

a. For rectangular or round ducts, flexible insulation shall be attached by applying adhesive around the entire perimeter of the duct in 6 inch wide strips on 12 inch centers.

b. For rectangular ducts, 24 inches and larger insulation shall be additionally secured to bottom of ducts by the use of mechanical fasteners. Fasteners shall be spaced on 16 inch centers and not more than 16 inches from duct corners.

c. For rectangular and round ducts, mechanical fasteners shall be provided on sides of duct risers for all duct sizes. Fasteners shall be spaced on 16 inch centers and not more than 16 inches from duct corners.

d. Insulation shall be impaled on the mechanical fasteners (self stick pins) where used and shall be pressed thoroughly into the adhesive. Care shall be taken to ensure vapor retarder/vapor barrier jacket joints overlap 2 inches. The insulation shall not be compressed to a thickness less than that specified. Insulation shall be carried over standing seams and trapeze-type duct hangers.

e. Where mechanical fasteners are used, self-locking washers shall be installed and the pin trimmed and bent over.

f. Jacket overlaps shall be secured with staples and tape as necessary to ensure a secure seal. Staples, tape and seams shall be coated with a brush coat of vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate (minimum 2 mils adhesive, 3 mils embossed) - less than 0.0000 perm adhesive tape.

g. Breaks in the jacket material shall be covered with patches of the same material as the vapor retarder jacket. The patches shall extend not less than 2 inches beyond the break or penetration in all directions and shall be secured with tape and staples. Staples and tape joints shall be sealed with a brush coat of vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate (minimum 2 mils adhesive, 3 mils embossed) - less than 0.0000 perm adhesive tape.

h. At jacket penetrations such as hangers, thermometers, and damper operating rods, voids in the insulation shall be filled and the penetration sealed with a brush coat of vapor retarder coating or PVDC adhesive tape greater than 3 ply laminate (minimum 2 mils adhesive, 3 mils embossed) - less than 0.0000 perm adhesive tape.

i. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish or tape with a brush coat of vapor retarder coating.. The coating shall overlap the adjoining insulation and un-insulated surface 2 inches. Pin puncture coatings shall extend 2 inches from the puncture in all directions.

j. Where insulation standoff brackets occur, insulation shall be extended under the bracket and the jacket terminated at the bracket.

3.3.3 Duct Test Holes

After duct systems have been tested, adjusted, and balanced, breaks in the insulation and jacket shall be repaired in accordance with the applicable section of this specification for the type of duct insulation to be repaired.

-- End of Section --

SECTION 23 31 13

METAL DUCTS 02/09

PART 1 GENERAL

1.1 SCOPE OF WORK

Encompass low-pressure systems ductwork and plenums where maximum air velocity is 2,000 feet per minute(fpm) and maximum static pressure is 2 inches water gage (wg), positive or negative.

Submit Connection Diagrams for low pressure ductwork systems indicating the relation and connection of devices and apparatus by showing the general physical layout of all controls, the interconnection of one system (or portion of system) with another, and internal tubing, wiring, and other devices.

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-01 Preconstruction Submittals

Submit Material, Equipment, and Fixture Lists and Records of Existing Conditions in accordance with paragraph entitled, "General Requirements," of this section.

SD-02 Shop Drawings

Duct Supports

Submit the following in accordance with paragraph entitled, "Drawings," of this section.

Connection Diagrams

Record Drawings

SD-03 Product Data

Submit manufacturer's catalog data for the following items:

Galvanized Steel Ductwork Materials Mill-Rolled Reinforcing and Supporting Materials Round Sheet Metal Duct Fittings Turning Vanes Flexible Connectors Flexible Duct Materials Power Operated Dampers Manual Volume Dampers

SD-06 Test Reports

Ductwork Leakage Tests

SD-07 Certificates

Submit certificates, showing conformance with the referenced standards contained in this section for:

Galvanized Steel Ductwork Materials Mill-Rolled Reinforcing and Supporting Materials Round Sheet Metal Duct Fittings Turning Vanes Dampers Flexible Connectors

SD-10 Operation and Maintenance Data

Power Operated Dampers

1.3 GENERAL REQUIREMENTS

Submit Records of Existing Conditions consisting of the results of Contractor's survey of work area conditions and features of existing structures and facilities within and adjacent to the jobsite. Commencement of work constitutes acceptance of existing conditions.

Include the manufacturer's style or catalog numbers, specification and drawing reference numbers, warranty information, and fabrication site information within Material, Equipment, and Fixture Lists.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Galvanized Steel Ductwork Materials

Galvanized steel ductwork sheet metal shall be carbon steel, of lock-forming quality, hot-dip galvanized, with regular spangle-type zinc coating, conforming to ASTM A 924/A 924M and ASTM A 653/A 653M, Designation G90. Treat duct surfaces to be painted by phosphatizing.

Conform to ASHRAE EQUIP IP HDBK, Chapter 16, ASHRAE FUN IP, Chapter 32 and SMACNA 1966 for sheet metal gages and reinforcement thickness.

Low pressure ductwork minimum standards are as follows:

MINIMUM SHEET METAL GAGE

| DUCT WIDTH | |
|------------|------|
| INCHES | GAGE |
| | |
| 0 - 12 | 26 |
| 13 - 30 | 24 |
| 31 - 60 | 22 |

2.1.2 Mill-Rolled Reinforcing And Supporting Materials

Conform to ASTM A 36/A 36Mfor mill-rolled structural steel and, wherever in contact with sheet metal ducting galvanize to commercial weight of zinc or coated with materials conforming to ASTM A 123/A 123M.

Equivalent strength, proprietary design, rolled-steel structural support systems may be submitted for approval in lieu of mill-rolled structural steel.

2.2 COMPONENTS

2.2.1 Round Sheet Metal Duct Fittings

Shop fabricate fittings.

Manufacture as separate fittings, not as tap collars welded or brazed into duct sections.

Submit for approval offset configurations.

Miter elbows shall be two-piece type for angles less than 31 degrees, three-piece type for angles 31 through 60 degrees, and five-piece type for angles 61 through 90 degrees. Centerline radius of elbows shall be 1-1/2 times fitting cross section diameter.

Crosses, increasers, reducers, reducing tees, and 90-degree tees shall be conical type.

Cutouts in fitting body shall be equal to branch tap dimension or, where smaller, excess material shall be flared and rolled into smooth radius nozzle configuration.

2.2.2 Reinforcement

Support inner liners of both duct and fittings by metal spacers welded in position to maintain spacing and concentricity.

2.2.3 Fittings

Make divided flow fittings as separate fittings, not tap collars into duct sections, with the following construction requirements:

Sound, airtight, continuous welds at intersection of fitting body and tap

Tap liner securely welded to inner liner, with weld spacing not to exceed 3 inches

Pack insulation around the branch tap area for complete cavity filling.

Carefully fit branch connection to cutout openings in inner liner without spaces for air erosion of insulation and without sharp projections that cause noise and airflow disturbance.

Continuously braze seams in the pressure shell of fittings. Protect galvanized areas that have been damaged by welding with manufacturer's standard corrosion-resistant coating.

Submit for approval offset configurations.

Elbows shall be two-piece type for angles through 35 degrees, three-piece type for angles 36 through 71 degrees, and five-piece type for angles 72 through 90 degrees.

Crosses, increasers, reducers, reducing tees, and 90-degree tees shall be conical type.

2.2.4 Turning Vanes

Turning vanes shall be double-wall type, commercially manufactured for high-velocity system service.

2.2.5 Dampers

Low pressure drop, high-velocity manual volume dampers, and high-velocity fire dampers shall be constructed in accordance with ASHRAE EQUIP IP HDBK, Chapter 16, ASHRAE FUN IP, Chapter 32 and SMACNA 1966.

2.2.6 Flexible Connectors For Sheet Metal

Connectors shall be UL listed, 30-ounce per square foot, waterproof, fire-retardant, airtight, woven fibrous-glass cloth, double coated with chloroprene. Clear width, not including clamping section, shall be 6 to 8 inches.

2.2.7 Duct Hangers

Duct hangers in contact with galvanized duct surfaces shall be galvanized steel painted with inorganic zinc.

2.2.8 Mill-Rolled Reinforcing And Supporting Materials

Mill-rolled structural steel shall conform to ASTM A 36/A 36M and, whenever in contact with sheet metal ducting, shall be galvanized in accordance with ASTM A 123/A 123M.

Equivalent strength, proprietary-design, rolled-steel structural support systems may be submitted for approval in lieu of mill-rolled structural steel.

2.2.9 Flexible Duct Materials

Flexible duct connectors shall be in accordance with UL 181, Class 1 material and shall comply with NFPA 90A.

Wire-reinforced cloth duct shall consist of a chloroprene fibrous-glass cloth bonded to and supported by a corrosion-protected spring steel helix. Fabric may be a laminate of metallic film and fibrous glass. Working pressure rating of ducting shall be not less than three times maximum system pressure, and temperature range shall be minus 20 to plus 175 degrees F.

2.2.10 Manual Volume Dampers

Conform to SMACNA 1966 for volume damper construction.

Equip dampers with an indicating quadrant regulator with a locking feature externally located and easily accessible for adjustment and standoff brackets to allow mounting outside external insulation. Where damper rod lengths exceed 30 inches, provide a regulator at each end of damper shaft.

All damper shafts shall have two-end bearings.

Damper shaft shall be full length and shall extend beyond damper blade. A 3/8 inch square shaft shall be used for damper lengths up to 20 inches and a 1/2 inch square shaft shall be used for damper lengths 20 inches and larger. Where necessary to prevent damper vibration or slippage, adjustable support rods with locking provisions external to duct shall be provided at damper blade end.

Dampers in ducts having a width perpendicular to the axis of the damper that is greater than 12 inches shall be multiblade type having a substantial frame with blades fabricated of 16-gage metal. Blades shall not exceed 10 inches in width and 48 inches in length and shall be pinned to 1/2 inch diameter shafts. Dampers greater than 48 inches in width shall be made in two or more sections with intermediate mullions, each section being mechanically interlocked with the adjoining section or sections. Blades shall have graphite-impregnated nylon bearings and shall be connected so that adjoining blades rotate in opposite directions.

2.2.11 Power-Operated Dampers

Shall be indicated on the drawings.

PART 3 EXECUTION

3.1 PREPARATION

Provide sheet metal construction in accordance with the recommendations for best practices in ASHRAE EQUIP IP HDBK, Chapter 16, SMACNA 1966, NFPA 90A, and ASHRAE FUN IP, Chapter 32.

Where construction methods for certain items are not described in the referenced standards or herein, perform the work in accordance with recommendations for best practice defined in ASHRAE EQUIP IP HDBK.

Clean free of oil, grease, and deleterious substances sheet metal surfaces to be painted and surfaces to which adhesives are to be applied.

Duct strength shall be adequate to prevent failure under service pressure or vacuum created by fast closure of duct devices. Provide leaktight, automatic relief devices.

Supplementary steel shall be designed and fabricated in accordance with AISC 360and AISC 325.

3.2 INSTALLATION

Fabricate airtight and include reinforcements, bracing, supports, framing, gasketing, sealing, and fastening to provide rigid construction and freedom from vibration, airflow-induced motion and noise, and excessive deflection at specified maximum system air pressure and velocity.

Enclose dampers located behind architectural intake or exhaust louvers by a rigid sheet metal collar and sealed to building construction with elastomers for complete air tightness.

Provide outside air-intake ducts and plenums made from sheet metal with soldered watertight joints.

Provide offsets and transformations as required to avoid interference with the building construction, piping, or equipment.

Make plenum anchorage provisions, sheet metal joints, and other areas airtight and watertight by calking mating galvanized steel and concrete surfaces with a two-component elastomer.

3.3 APPLICATION

3.3.1 Low Pressure Sheet Metal Ducts

Weld angle iron frames at corners and ends, whenever possible. Angle iron reinforcements shall be riveted or welded to ducts not more than 6 inches on center, with not less than two points of attachment. Spot welding, where used, shall be 3 inches on center.

Standard seam joints shall be sealed with an elastomer compound to comply with SMACNA 1966 Seal Class A, B or C as applicable.

Crossbreaking shall be limited to 4 feet and shall be provided on all ducts 8 inches wide and wider. Bead reinforcement shall be provided in lieu of crossbreaking where panel popping may occur. Where rigid insulation will be applied, crossbreaking is not required.

3.3.1.1 Longitudinal Duct Seams

Corner seams shall be Pittsburg lock.

3.3.1.2 Joints and Gaskets

Companion angle flanges shall be bolted together with 1/4 inch diameter bolts and nuts spaced 6 inches on center. Flanged joints shall be gasketed with chloroprene full-face gaskets 1/8 inch thick, with Shore A 40 durometer hardness. Gaskets shall be one piece and vulcanized at joints.

3.3.1.3 Flexible Duct Joints

Joints between flexible duct without sheet metal collars and round metal ductwork connections shall be made by trimming the ends, coating the inside of the flexible duct for a distance equal to depth of insertion with elastomer calk, and by securing with sheet metal screws or binding with a strap clamp.

3.3.1.4 Square Elbows

Provide single-vane duct turns in accordance with SMACNA 1966, and may be used on ducts 12 inches wide and narrower.

Provide double-vane duct turns in accordance with SMACNA 1966.

3.3.1.5 Radius Elbows

Conform to SMACNA 1966 for radius elbows. Provide an inside radius equal to the width of the duct. Where installation conditions preclude use of standard elbows, the inside radius may be reduced to a minimum of 0.25 times duct width and install turning vanes in accordance with the following schedule.

RADIUS OF TURNINGWIDTH OF ELBOWSVANES IN PERCENT OF DUCT WIDTHINCHESVANE NO. 1VANE NO. 2VANE NO. 1VANE NO. 3

| Up to 16 | 56 | | |
|-------------|----|----|----|
| 17 to 48 | 43 | 73 | |
| 49 and over | 37 | 55 | 83 |

Where two elbows are placed together in the same plane in ducts 30 inches wide and larger, the guide vanes shall be continuous through both elbows rather than spaced in accordance with above schedule.

3.3.1.6 Outlets, Inlets, And Duct Branches

Install branches, inlets, and outlets so that air turbulence will be reduced to a minimum and air volume properly apportioned. Install adjustable splitter dampers at all supply junctions to permit adjustment of the amount of air entering the branch.

3.3.1.7 Duct Transitions

Where the shape of a duct changes, the angle of the side of the transition piece shall not exceed 15 degrees from the straight run of duct connected thereto.

3.3.1.8 Branch Connections

Construct radius tap-ins in accordance with SMACNA 1966.

3.3.1.9 Access Openings

Install access doors and panels in ductwork at controls or at any item requiring periodic inspection, adjustment, maintenance, or cleaning, and every 20 feet 6.1M for indoor air quality housekeeping purposes.

Construct access door in accordance with SMACNA 1966, except that sliding doors may be used only for special conditions upon prior approval. Insulated doors shall be double-panel type.

Access doors that leak shall be made airtight by adding or replacing hinges and latches or by construction of new doors adequately reinforced, hinged, and latched.

3.3.1.10 Plenum Construction

Intake and discharge plenum shall have companion angle joints with the following minimum thickness of materials:

| LONGEST | SHEET | | |
|---------------|-----------|------------------|----------------------|
| ANGLES | METAL | | REINFORCEMENT |
| SIDE | USS GAGE | COMPANION ANGLES | INCHES, 24 INCHES ON |
| INCHES | ALL SIDES | INCHES | CENTER MAXIMUM |

| To 48 | 20 | 1-1/2 by 1-1/2 by 1/8 | 1-1/2 by 1-1/2 by 1/8 |
|----------------|----|-----------------------|-----------------------|
| 49 to 84 | 18 | 2 by 2 by 1/8 | 2 by 2 by 3/16 |
| 85 to 120 | 16 | 2 by 2 by 1/8 | 2 by 2 by 1/8 |
| 121 and larger | 14 | 2 by 2 by 3/16 | 2 by 2 by 3/16 |

At the floor line and other points where plenums join masonry construction, panels shall be bolted 12 inches on center to 2- by 2- by 3/16 inch thick hot-dip galvanized steel angle that has been secured to the masonry with masonry anchors and bolts 24 inches on center and calked tight to the masonry.

3.3.1.11 Manual Volume Dampers

Balancing dampers of the splitter, butterfly, or multilouver type, shall be provided to balance each respective main and branch duct.

Dampers regulated through ceilings shall have regulator concealed in box mounted in the ceiling, with a cover finish aesthetically compatible with ceiling surface. Where ceiling is of removable construction, regulators shall be above ceiling, and location shall be marked on ceiling in a manner acceptable to the Contracting Officer's Technical Representative.

3.3.1.12 Flexible Connectors For Sheet Metal

Air handling equipment, ducts crossing building expansion joints, and fan inlets and outlets shall be connected to upstream and downstream components by treated woven-cloth connectors.

Connectors shall be installed only after system fans are operative, and vibration isolation mountings have been adjusted. When system fans are operating, connectors shall be free of wrinkle caused by misalignment or fan reaction. Width of surface shall be curvilinear.

3.3.2 Round Sheet Metal Ducts

3.3.2.1 Duct Gages, Joints, And Reinforcement

Sheet metal minimum thickness, joints, and reinforcement between joints shall be in accordance with ASHRAE EQUIP IP HDBK, Chapter 16, ASHRAE FUN IP, Chapter 32 and SMACNA 1966.

Longitudinal duct joint shall be manufactured by machine, with spiral lockseams to and including 60 inch diameters, and to dimensional tolerances compatible with fittings provided.

Ducts shall have supplemental girth angle supports, riveted with solid rivets 6 inches on center to duct. Girth angles shall be located as follows:
| DIAMETER, INCHES | REINFORCEMENT-MAXIMUM SPACING, INCHES |
|------------------|--|
| 25 to 36 | 1-1/4 by 1-1/4, 1/8 thick, 72 inches on center |
| 37 to 50 | 1-1/4 by 1-1/4, 1/8 thick, 60 inches on center |
| 51 to 60 | 1-1/2 by 1-1/2, 1/8 thick, 48 inches on center |

Draw band girth joints are not acceptable.

Slip joints shall be made up by coating the male fitting with elastomer sealing materials, exercising care to prevent mastic from entering fitting bore, leaving only a thin annular mastic line exposed internally. Sheet metal screws shall be used to make assembly rigid, not less than four screws per joint, maximum spacing 6 inches. Pop rivets shall not be used. All joints shall be taped and heat sealed.

Bolt heads and nuts shall be hex-shaped, 5/16 inch diameter for ducts up to 50 inch diameter, and 3/8 inch diameter for 51 inch diameter ducts and larger.

Flanges shall be continuously welded to duct on outside of duct and intermittently welded with 1 inch welds every 4 inches on inside joint face. Excess filler metal shall be removed from inside face. Galvanized areas that have been damaged by welding shall be protected with manufacturer's standard corrosion-resistant coating.

3.3.2.2 Duct Transitions

Where the shape of a duct changes, the angle of the side of the transition piece shall not exceed 15 degrees from the straight run of duct connected thereto.

3.3.3 Duct Supports

Install duct support in accordance with ASHRAE EQUIP IP HDBK, Chapter 16, ASHRAE FUN IP, Chapter 32 and SMACNA 1966. Duct hangers shall meet the minimum size specified in ASHRAE EQUIP IP HDBK, Chapter 16, ASHRAE FUN IP, Chapter 32 and SMACNA 1966. Provide two hangers where necessary to eliminate sway. Support attachment to duct surfaces, shall be by solid rivet 4 inches on center.

Hanger rods, angles, and straps shall be attached to beam clamps. Concrete inserts, masonry anchors, and fasteners shall be approved for the application.

Hardened high-carbon spring-steel fasteners fitted onto beams and miscellaneous structural steel are acceptable upon prior approval of each proposed application and upon field demonstration of

conformance to specification requirements. Fasteners shall be made from steel conforming to AISI Type 1055, treated and finished in conformance with SAE AMS 2480, Type Z (zinc phosphate base), Class 2 (supplementary treatment). A 72-hour load-carrying capacity shall be verified by a certified independent laboratory.

Hanger spacing shall provide a 20-to-1 safety factor for supported load.

Maximum load supported by any two fasteners shall be 100 pounds.

Friction rod assemblies are not acceptable.

Ductwork and equipment shall not be hung from roof deck, piping, or other ducts or equipment. Maximum span between any two points shall be 10 feet, with lesser spans as required by duct assemblies, interferences, and permitted loads imposed.

There shall be not less than one set of hangers for each point of support. Hangers shall be installed on both sides of all duct turns, branch fittings, and transitions.

Hangers shall be sufficiently cross braced to eliminate sway vertically and laterally.

Rectangular ducts up to 36 inches shall be supported by strap-type hangers attached at not less than three places to not less than two duct surfaces in different planes.

Perforated strap hangers are not acceptable.

Rectangular ducting, 36 inches and larger, shall be supported by trapeze hangers. Ducts situated in unconditioned areas and required to have insulation with a vapor-sealed facing shall be supported on trapeze hangers. Hangers shall be spaced far enough out from the side of the duct to permit the duct insulation to be placed on the duct inside the trapeze. Duct hangers shall not penetrate the vapor-sealed facing.

Where trapeze hangers are used, the bottom of the duct shall be supported on angles sized as follows:

| WIDTH OF DUCT, INCHES | MINIMUM BOTTOM ANGLE SIZE, INCHES |
|-----------------------|-----------------------------------|
| 30 and smaller | 1-1/4 by 1-1/4 by 1/8 |
| 31 to 48 | 1-1/2 by 1-1/2 by 1/8 |
| 49 to 72 | 1-1/2 by 1-1/2 by 3/16 |
| 73 to 96 | 2 by 2 by 1/4 |
| 97 and wider | 3 by 3 by 1/4 |
| | |

Ducting, when supported from roof purlins, shall not be supported at points greater than onesixth of the purlin span from the roof truss. Load per hanger shall not exceed 400 pounds when support is from a single purlin or 800 pounds when hanger load is applied halfway between purlins by means of auxiliary support steel provided under this section. When support is not halfway between purlins, the allowable hanger load shall be the product of 400 times the inverse ratio of the longest distance to purlin-to-purlin spacing.

When the hanger load exceeds the above limits, provide reinforcing of purlin(s) or additional support beam(s). When an additional beam is used, the beam shall bear on the top chord of the roof trusses, and bearing shall be over gusset plates of top chord. Beam shall be stabilized by connection to roof purlin along bottom flange.

Purlins used for supporting fire-protection sprinkler mains, electrical lighting fixtures, electrical power ducts, or cable trays shall be considered fully loaded, and supplemental reinforcing or auxiliary support steel shall be provided for these purlins.

3.3.4 Flexible Connectors For Steel Metal

Air-handling equipment, ducts crossing building expansion joints, and fan inlets and outlets shall be connected to upstream and downstream components by treated woven-cloth connectors.

Install connectors only after system fans are operative and all vibration isolation mountings have been adjusted. When system fans are operating, connectors shall be free of wrinkles caused by misalignment or fan reaction. Width of surface shall be curvilinear.

3.3.5 Insulation Protection Angles

Galvanized 20-gage sheet, formed into an angle with a 2 inch exposed long leg with a 3/8 inch stiffening break at outer edge, and with a variable concealed leg, depending upon insulation thickness, shall be provided.

Install angles over all insulation edges terminating by butting against a wall, floor foundation, frame, and similar construction. Fasten angles in place with blind rivets through the protection angle, insulation, and sheet metal duct or plenum. Install angles after final insulation covering has been applied.

3.3.6 Duct Probe Access

Provide holes with neat patches, threaded plugs, or threaded or twist-on caps for air-balancing pitot tube access. Provide extended-neck fittings where probe access area is insulated.

3.4 FIELD QUALITY CONTROL

3.4.1 Ductwork Leakage Tests

Contractor shall conduct complete leakage test of new ductwork in accordance with Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC. Tests shall be performed prior to installing ductwork insulation.

3.4.2 Inspection

Ductwork shall be inspected in accordance with SMACNA 1987.

3.5 DUCTWORK CLEANING PROVISIONS

Open ducting shall be protected from construction dust and debris in a manner approved by the Contracting Officer's Technical Representative. Dirty assembled ducting shall be cleaned by subjecting all main and branch interior surfaces to airstreams moving at velocities two times specified working velocities, at static pressures within maximum ratings. This may be accomplished by: filter-equipped portable blowers which remain the Contractor's property; wheel-mounted, compressed-air operated perimeter lances which direct the compressed air and which are pulled in the direction of normal airflow; and other means approved by the Contracting Officer's Technical Representative. Compressed air used for cleaning ducting shall be water- and oil- free. After construction is complete, and prior to acceptance of the work, construction dust and debris shall be removed from exterior surfaces. SMACNA 1987.

3.6 OPERATION AND MAINTENANCE

Operation and Maintenance Manuals shall be consistent with manufacturer's standard brochures, schematics, printed instructions, general operating procedures and safety precautions.

-- End of Section --

SECTION 23 37 13

DIFFUSERS, REGISTERS, AND GRILLS 08/08

PART 1 GENERAL

1.1 PERFORMANCE REQUIREMENTS

Certify air diffusion devices s having been tested and rated in accordance with ASHRAE EQUIP IP HDBK, Chapter 17; ASHRAE FUN IP, Chapter 31, and ASHRAE 113, where such certification is required.

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-01 Preconstruction Submittals

Submit the following in accordance with this section.

Material, Equipment, and Fixture Lists Records of Existing Conditions

SD-02 Shop Drawings

Submit Fabrication Drawings for air-diffusion devices in accordance with this section.

Submit Installation Drawings for air-diffusion devices in accordance with the paragraph entitled, "Installation," of this section.

SD-10 Operation and Maintenance Data

Provide operation and maintenance manuals consistent with manufacturer's standard brochures, schematics, printed instructions, general operating procedures and safety precautions.

PART 2 PRODUCTS

2.1 AIR-DIFFUSION DEVICE CONSTRUCTION

Preclude flutter, rattle, or vibration on air-diffusion device construction and mounting. Modify devices and provide accessories necessary for mounting in indicated surface construction.

Match color with architectural background.

Provide supply diffusers with combination damper and equalizing grid. Ensure dampers are extracting-splitter type, except as otherwise indicated.

Ensure air-diffusion device volume and pattern adjustments can be made from the face of the device. Make volume adjustments by removable key.

Provide gaskets for supply-terminal air devices mounted in finished surfaces.

Include within the Material, Equipment, and Fixture Lists the manufacturer's style or catalog numbers, specification and drawing reference numbers, warranty information, and fabrication site information.

Submit Records of Existing Conditions consisting of the results of Contractor's survey of work area conditions and features of existing structures and facilities within and adjacent to the jobsite. Commencement of work constitutes acceptance of existing conditions.

Submit Fabrication Drawings for air-diffusion devices consisting of fabrication and assembly details to be performed in the factory.

2.2 TYPES OF AIR-DIFFUSION DEVICES

2.2.1 Type DP Series

Provide type DP series supply diffuser with a square, perforated, hinged, face plate with opposed blade volume control, white baked enamel exterior finish, and black matte finish on exposed-to-view interior surface.

Provide four-way deflection.

2.2.2 Type GR

Provide type GR return grilles, single deflection type with fixed face bars.

Provide grilles installed in vertical surfaces with horizontal face bars set downward at 35 degrees from vertical.

Provide a baked enamel finish.

2.2.3 Type GCE

Provide type GCE with an individually adjustable, vertical and horizontal, curved-blade grille and a three-way pattern.

Provide a baked enamel finish.

PART 3 EXECUTION

3.1 INSTALLATION

Install equipment as indicated and specified and in accordance with manufacturer's recommendations.

Submit installation Drawings for air-diffusion devices. Indicate on drawings overall physical features, dimensions, ratings, service requirements, and equipment weights.

-- End of Section --

SECTION 23 82 02

UNITARY HEATING AND COOLING EQUIPMENT 04/08

PART 1 GENERAL

1.1 SYSTEM DESCRIPTION

Provide electrical equipment, motors, motor efficiencies, and wiring which are in accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Electrical motor driven equipment specified shall be provided complete with motors, motor starters, and controls. Electrical characteristics shall be as shown, and unless otherwise indicated, all motors of 1 horsepower and above with open, dripproof, totally enclosed, or explosion proof fan cooled enclosures, shall be the premium efficiency type in accordance with NEMA MG 1. Field wiring shall be in accordance with manufacturer's instructions. Each motor shall conform to NEMA MG 1 and NEMA MG 2 and be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor. Motors shall be continuous duty with the enclosure specified. Motor starters shall be provided complete with thermal overload protection and other appurtenances necessary for the motor control indicated. Motors shall be furnished with a magnetic across-the-line or reduced voltage type starter as required by the manufacturer. Motor duty requirements shall allow for maximum frequency start-stop operation and minimum encountered interval between start and stop. Motors shall be sized for the applicable loads. Motor torque shall be capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Motor bearings shall be fitted with grease supply fittings and grease relief to outside of enclosure. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, shall be provided.

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-02 Shop Drawings

Drawings

Drawings provided in adequate detail to demonstrate compliance with contract requirements, as specified.

SD-03 Product Data

Materials and Equipment

Manufacturer's standard catalog data, at least 5 weeks prior to the purchase or installation of a particular component, highlighted to show material, size, options, performance charts and curves, etc. in adequate detail to demonstrate compliance with contract requirements. Data shall include manufacturer's recommended installation instructions and procedures. If vibration isolation is specified for a unit, vibration isolator literature shall be included containing catalog cuts and certification that the isolation characteristics of the isolators provided meet the manufacturer's recommendations. Data shall be submitted for each specified component.

Spare Parts

Spare parts data for each different item of equipment specified.

Posted Instructions

Posted instructions, at least 2 weeks prior to construction completion, including equipment layout, wiring and control diagrams, piping, valves and control sequences, and typed condensed operation instructions. The condensed operation instructions shall include preventative maintenance procedures, methods of checking the system for normal and safe operation, and procedures for safely starting and stopping the system. The posted instructions shall be framed under glass or laminated plastic and be posted where indicated by the Contracting Officer's Technical Representative.

Verification of Dimensions

A letter, at least 2 weeks prior to beginning construction, including the date the site was visited, confirmation of existing conditions, and any discrepancies found.

Coil Corrosion Protection

Product data on the type coating selected, the coating thickness, the application process used, the estimated heat transfer loss of the coil, and verification of conformance with the salt spray test requirement.

System Performance Tests

A schedule, at least 2 weeks prior to the start of related testing, for the system performance tests. The schedules shall identify the proposed date, time, and location for each test.

A schedule, at least 2 weeks prior to the date of the proposed training course, which identifies the date, time, and location for the training.

SD-06 Test Reports

Refrigerant Tests, Charging, and Start-Up; G

Six copies of each test containing the information described below in bound 8-1/2 by 11 inch booklets. Individual reports shall be submitted for the refrigerant system tests.

- a. The date the tests were performed.
- b. A list of equipment used, with calibration certifications.
- c. Initial test summaries.
- d. Repairs/adjustments performed.
- e. Final test results.

System Performance Tests; G

Six copies of the report provided in bound 8-1/2 by 11 inch booklets. The report shall document compliance with the specified performance criteria upon completion and testing of the system. The report shall indicate the number of days covered by the tests and any conclusions as to the adequacy of the system.

SD-07 Certificates

Materials and Equipment

Where the system, components, or equipment are specified to comply with requirements of AHRI, ASHRAE, ASME, or UL, proof of such compliance shall be provided. The label or listing of the specified agency shall be acceptable evidence. In lieu of the label or listing, a written certificate from an approved, nationally recognized testing organization equipped to perform such services, stating that the items have been tested and conform to the requirements and testing methods of the specified agency may be submitted. When performance requirements of this project's drawings and specifications vary from standard AHRI rating conditions, computer printouts, catalog, or other application data certified by AHRI or a nationally recognized laboratory as described above shall be included. If AHRI does not have a current certification program that encompasses such application data, the manufacturer may self certify that his application data complies with project performance requirements in accordance with the specified test standards.

Service Organization

A certified list of qualified permanent service organizations, which includes their addresses and qualifications, for support of the equipment. The service organizations shall be reasonably convenient to the equipment installation and be able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals

Six complete copies of an operation manual in bound 8-1/2 by 11 inch booklets listing step-by-step procedures required for system startup, operation, abnormal shutdown, emergency shutdown, and normal shutdown at least 4 weeks prior to the first training course. The booklets shall include the manufacturer's name, model number, and parts list. The manuals shall include the manufacturer's name, model number, service manual, and a brief description of all equipment and their basic operating features. Six complete copies of maintenance manual in bound 8-1/2 by 11 inch booklets listing routine maintenance procedures, possible breakdowns and repairs, and a trouble shooting guide. The manuals shall include piping and equipment layouts and simplified wiring and control diagrams of the system as installed.

1.3 QUALITY ASSURANCE

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. Carefully investigate the plumbing, fire protection, electrical, structural and finish conditions that would affect the work to be performed and arrange such work accordingly, furnishing required offsets, fittings, and accessories to meet such conditions. Submit drawings consisting of:

a. Equipment layouts which identify assembly and installation details.

b. Plans and elevations which identify clearances required for maintenance and operation.

c. Wiring diagrams which identify each component individually and interconnected or interlocked relationships between components.

d. Foundation drawings, bolt-setting information, and foundation bolts prior to concrete foundation construction for equipment indicated or required to have concrete foundations.

e. Details, if piping and equipment are to be supported other than as indicated, which include loadings and type of frames, brackets, stanchions, or other supports.

f. Automatic temperature control diagrams and control sequences.

g. Installation details which includes the amount of factory set superheat and corresponding refrigerant pressure/temperature.

1.4 DELIVERY, STORAGE, AND HANDLING

Stored items shall be protected from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Proper protection and care of all material both before and during installation shall be the Contractor's responsibility. Replace any materials found to be damaged at the Contractor's expense. During installation, piping and similar openings shall be capped to keep out dirt and other foreign matter.

1.5 EXTRA MATERIALS

Submit spare parts data for each different item of equipment specified, after approval of detail drawings and not later than 2 months prior to the date of beneficial occupancy. Include in the data a complete list of parts and supplies, with current unit prices and source of supply, a recommended spare parts list for 1 year of operation, and a list of the parts recommended by the manufacturer to be replaced on a routine basis.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

2.1.1 Standard Products

Provide Materials and equipment that are standard products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2 year use shall include applications of equipment and materials under similar circumstances and of similar size. The 2 years experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturer's catalogs, or brochures. Products having less than a 2 year field service record will be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. Products shall be supported by a service organization. System components shall be environmentally suitable for the indicated locations.

2.1.2 Nameplates

Major equipment including compressors, condensers, receivers, heat exchanges, fans, and motors shall have the manufacturer's name, address, type or style, model or serial number, and catalog number on a plate secured to the item of equipment. Plates shall be durable and legible throughout equipment life and made of anodized aluminum. Plates shall be fixed in prominent locations with nonferrous screws or bolts.

2.1.3 Safety Devices

Exposed moving parts, parts that produce high operating temperature, parts which may be electrically energized, and parts that may be a hazard to operating personnel shall be insulated, fully enclosed, guarded, or fitted with other types of safety devices. Safety devices shall be installed so that proper operation of equipment is not impaired. Welding and cutting safety requirements shall be in accordance with AWS Z49.1.

2.2 UNITARY EQUIPMENT, SPLIT SYSTEM

Unit shall be an air-cooled, split system which employs a remote condensing unit, a separate indoor unit, and interconnecting refrigerant piping. Unit shall be the heat pump type conforming

to applicable Underwriters Laboratories (UL) standards including UL 1995. Unit shall be rated in accordance with AHRI 210/240. Unit shall be provided with necessary fans, air filters, coil frost protection, internal dampers, mixing boxes, supplemental heat, and cabinet construction as specified in paragraph "Unitary Equipment Components". The remote unit shall be as specified in paragraph REMOTE CONDENSER OR CONDENSING UNIT. Evaporator or supply fans shall be double-width, double inlet, forward curved, backward inclined, or airfoil blade, centrifugal scroll type. Condenser or outdoor fans shall be the manufacturer's standard for the unit specified and may be either propeller or centrifugal scroll type. Fan and condenser motors shall have totally enclosed enclosures.

2.2.1 Air-to-Refrigerant Coil

Coils shall have copper or aluminum tubes of 3/8 inch minimum diameter with copper or aluminum fins that are mechanically bonded or soldered to the tubes. Coil shall be protected in accordance with paragraph COIL CORROSION PROTECTION. Casing shall be galvanized steel or aluminum. Contact of dissimilar metals shall be avoided. Coils shall be tested in accordance with ASHRAE 15 & 34 at the factory and be suitable for the working pressure of the installed system. Each coil shall be dehydrated and sealed after testing and prior to evaluation and charging. Each unit shall be provided with a factory operating charge of refrigerant and oil or a holding charge. Unit shipped with a holding charge shall be field charged. Separate expansion devices shall be provided for each compressor circuit.

2.2.2 Compressor

Compressor shall be direct drive, semi-hermetic or hermetic reciprocating, or scroll type capable of operating at partial load conditions. Compressor shall be capable of continuous operation down to the lowest step of unloading as specified. Compressors of 10 tons and larger shall be provided with capacity reduction devices to produce automatic capacity reduction of at least 50 percent. If standard with the manufacturer, two or more compressors may be used in lieu of a single compressor with unloading capabilities, in which case the compressors will operate in sequence, and each compressor shall have an independent refrigeration circuit through the condenser and evaporator. Each compressor shall start in the unloaded position. Each compressor shall be provided with vibration isolators, crankcase heater, thermal overloads, lubrication pump, high and low pressure safety cutoffs and protection against short cycling.

2.2.3 Refrigeration Circuit

Refrigerant-containing components shall comply with ASHRAE 15 & 34 and be factory tested, cleaned, dehydrated, charged, and sealed. Refrigerant charging valves and connections, and pumpdown valves shall be provided for each circuit. Filter-drier shall be provided in each liquid line and be reversible-flow type. Refrigerant flow control devices shall be an adjustable superheat thermostatic expansion valve with external equalizer matched to coil, capillary or thermostatic control, and a pilot solenoid controlled, leak-tight, four-way refrigerant flow reversing valve. A refrigerant suction line thermostatic control shall be provided to prevent freeze-up in event of loss of water flow during heating cycle.

2.2.4 Unit Controls

Unit shall be internally prewired with a 24 volt control circuit powered by an internal transformer. Terminal blocks shall be provided for power wiring and external control wiring. Unit shall have cutoffs for high and low pressure, and low oil pressure for compressors with positive displacement oil pumps, supply fan failure, and safety interlocks on all service panels. Head pressure controls shall sustain unit operation with ambient temperature of 37 degrees F. Adjustable-cycle timers shall prevent short-cycling. Multiple compressors shall be staged by means of a time delay. Unit shall be internally protected by fuses or a circuit breaker in accordance with UL 1995. Low cost cooling shall be made possible by means of a control circuit which will modulate dampers to provide 100 percent outside air while locking out compressors.

2.3 EQUIPMENT EFFICIENCY

Unit shall have an efficiency as indicated on the drawings.

2.4 UNITARY EQUIPMENT COMPONENTS

2.4.1 Refrigerant and Oil

Refrigerant shall be one of the fluorocarbon gases. Refrigerants shall have number designations and safety classifications in accordance with ASHRAE 15 & 34. Refrigerants shall meet the requirements of AHRI 700 as a minimum. Refrigerants shall have an Ozone Depletion Potential (ODP) of less than or equal to 0.05. Provide and install a complete charge of refrigerant for the installed system as recommended by the manufacturer. Lubricating oil shall be of a type and grade recommended by the manufacturer for each compressor. Where color leak indicator dye is incorporated, charge shall be in accordance with manufacturer's recommendation.

2.4.2 Fans

Fan wheel shafts shall be supported by either maintenance-accessible lubricated antifriction block-type bearings, or permanently lubricated ball bearings. Unit fans shall be selected to produce the cfm required at the fan total pressure. Motor starters, if applicable, shall be magnetic across-the-line type with a totally enclosed enclosure. Thermal overload protection shall be of the manual or automatic-reset type. Fan wheels or propellers shall be constructed of aluminum or galvanized steel. Centrifugal fan wheel housings shall be of galvanized steel, and both centrifugal and propeller fan casings shall be hot-dipped galvanized after fabrication or fabricated of mill galvanized steel. Mill-galvanized steel surfaces and edges damaged or cut during fabrication by forming, punching, drilling, welding, or cutting shall be recoated with an approved zinc-rich compound. Fan wheels or propellers shall be statically and dynamically balanced. Direct-drive fan motors shall be of the multiple-speed variety. Belt-driven fans shall have adjustable sheaves to provide not less than 33 percent fan-speed adjustment. The sheave size shall be selected so that the fan speed at the approximate midpoint of the sheave adjustment will produce the specified air quantity. Centrifugal scroll-type fans shall be provided with

streamlined orifice inlet and V-belt drive. Each drive will be independent of any other drive. Vbelt driven fans shall be mounted on a corrosion protected drive shaft supported by either maintenance-accessible lubricated antifriction block-type bearings, or permanently lubricated ball bearings. Each drive will be independent of any other drive. Drive bearings shall be protected with water slingers or shields. V-belt drives shall be fitted with guards where exposed to contact by personnel and adjustable pitch sheaves.

2.4.3 Primary/Supplemental Heating

2.4.3.1 Electric Heating Coil

Coil shall be an electric duct heater in accordance with UL 1995 and NFPA 70. Coil shall be unit-mounted. Coil shall be of the nickel chromium resistor, single stage, strip type. Coil shall be provided with a built-in or surface-mounted high-limit thermostat interlocked electrically so that the coil cannot be energized unless the fan is energized. Coil casing and support brackets shall be of galvanized steel or aluminum. Coil shall be mounted to eliminate noise from expansion and contraction and be completely accessible for service.

2.4.4 Air Filters

Air filters shall be listed in accordance with requirements of UL 900, except high efficiency particulate air filters of 99.97 percent efficiency by the DOP Test Method shall be as listed under the label service and shall meet the requirements of UL 586.

2.4.5 Coil Frost Protection

Each circuit shall be provided with a coil frost protection system which is a manufacturer's standard. The coil frost protection system shall use a temperature sensor in the suction line of the compressor to shut the compressor off when coil frosting occurs. Timers shall be used to prevent the compressor from rapid cycling.

2.4.6 Mixing Boxes

Mixing boxes shall match the base unit in physical size and shall include equally-sized flanged openings, each capable of full air flow. Arrangement shall be as indicated.

2.4.7 Cabinet Construction

Casings for the specified unitary equipment shall be constructed of galvanized steel or aluminum sheet metal and galvanized or aluminum structural members. Minimum thickness of single wall exterior surfaces shall be 18 gauge galvanized steel or 0.071 inch thick aluminum on units with a capacity above 20 tons and 20 gauge galvanized steel or 0.064 inch thick aluminum on units with a capacity less than 20 tons. Casing shall be fitted with lifting provisions, access panels or doors, fan vibration isolators, electrical control panel, corrosion-resistant components, structural support members, insulated condensate drip pan and drain, and internal insulation in the cold section of the casing. Where double-wall insulated construction is proposed, minimum exterior galvanized

sheet metal thickness shall be 20 gauge. Provisions to permit replacement of major unit components shall be incorporated. Penetrations of cabinet surfaces, including the floor, shall be sealed. Unit shall be fitted with a drain pan which extends under all areas where water may accumulate. Drain pan shall be fabricated from Type 300 stainless steel, galvanized steel with protective coating as required, or an approved plastic material. Pan insulation shall be water impervious. Extent and effectiveness of the insulation of unit air containment surfaces shall prevent, within limits of the specified insulation, heat transfer between the unit exterior and ambient air, heat transfer between the two conditioned air streams, and condensation on surfaces. Insulation shall conform to ASTM C 1071. Paint and finishes shall comply with the requirements specified in paragraph FACTORY COATING.

2.4.7.1 Indoor Cabinet

Indoor cabinets shall be suitable for the specified indoor service and enclose all unit components.

2.4.7.2 Outdoor Cabinet

Outdoor cabinets shall be suitable for outdoor service with a weathertight, insulated and corrosion-protected structure. Cabinets constructed exclusively for indoor service which have been modified for outdoor service are not acceptable.

2.5 FINISHES

2.5.1 Factory Coating

2.5.1.1 Coil Corrosion Protection

Provide coil with a uniformly applied phenolic type coating to all coil surface areas without material bridging between fins. Coating shall be applied at either the coil or coating manufacturer's factory. Coating process shall encure complete coil encapsulation. Coating shall be capable of withstanding a minimum 1,000 hours exposure to the salt spray test specified in ASTM B 117 using a 5 percent sodium chloride solution.

2.5.1.2 Equipment and Components

Unless otherwise specified, equipment and component items, when fabricated from ferrous metal, shall be factory finished with the manufacturer's standard finish, except that items located outside of buildings shall have weather resistant finishes that will withstand 125 hours exposure to the salt spray test specified in ASTM B 117 using a 5 percent sodium chloride solution. Immediately after completion of the test, the specimen shall show no signs of blistering, wrinkling, cracking, or loss of adhesion and no sign of rust creepage beyond 1/8 inch on either side of the scratch mark. Cut edges of galvanized surfaces where hot-dip galvanized sheet steel is used shall be coated with a zinc-rich coating conforming to ASTM D 520, Type I.

2.5.2 Factory Applied Insulation

Refrigeration equipment shall be provided with factory installed insulation on surfaces subject to sweating including the suction line piping. Where motors are the gas-cooled type, factory installed insulation shall be provided on the cold-gas inlet connection to the motor in accordance with manufacturer's standard practice. Factory insulated items installed outdoors are not required to be fire-rated. As a minimum, factory insulated items installed indoors shall have a flame spread index no higher than 75 and a smoke developed index no higher than 150. Factory insulated items (no jacket) installed indoors and which are located in air plenums, in ceiling spaces, and in attic spaces shall have a flame spread index no higher than 50. Flame spread and smoke developed indexes shall be determined by ASTM E 84. Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Material supplied by a manufacturer with a jacket shall be tested as a composite material. Jackets, facings, and adhesives shall have a flame spread index no higher than 25 and a smoke developed index with a supplied by a flame spread index no higher than 25 and a smoke developed index shall be tested as a composite material.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, perform Verification of Dimensions in the field, and advise the Contracting Officer's Technical Representative of any discrepancy before performing any work.

3.2 INSTALLATION

Work shall be performed in accordance with the manufacturer's published diagrams, recommendations, and equipment warranty requirements. Where equipment is specified to conform to the requirements of ASME BPVC SEC VIII D1 and ASME BPVC SEC IX, the design, fabrication, and installation of the system shall conform to ASME BPVC SEC VIII D1 and ASME BPVC SEC IX.

3.2.1 Equipment

Refrigeration equipment and the installation thereof shall conform to ASHRAE 15 & 34. Necessary supports shall be provided for all equipment, appurtenances, and pipe as required, including frames or supports for compressors, pumps, cooling towers, condensers, and similar items. Compressors shall be isolated from the building structure. If mechanical vibration isolators are not provided, vibration absorbing foundations shall be provided. Each foundation shall include isolation units consisting of machine and floor or foundation fastenings, together with intermediate isolation material. Isolators shall be selected and sized based on load-bearing requirements and the lowest frequency of vibration to be isolated.

3.2.2 Field Painting

Painting required for surfaces not otherwise specified, and finish painting of items only primed at the factory are specified in Section 09 90 00 PAINTS AND COATINGS.

3.3 CLEANING AND ADJUSTING

Equipment shall be wiped clean, with all traces of oil, dust, dirt, or paint spots removed. Temporary filters shall be provided for all fans that are operated during construction, and new filters shall be installed after all construction dirt has been removed from the building. System shall be maintained in this clean condition until final acceptance. Bearings shall be properly lubricated with oil or grease as recommended by the manufacturer. Belts shall be tightened to proper tension. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed. Fans shall be adjusted to the speed indicated by the manufacturer to meet specified conditions.

3.4 REFRIGERANT TESTS, CHARGING, AND START-UP

3.4.1 Contractor's Responsibility

Take steps, at all times during the installation and testing of the refrigeration system, to prevent the release of refrigerants into the atmosphere. The steps shall include, but not be limited to, procedures which will minimize the release of refrigerants to the atmosphere and the use of refrigerant recovery devices to remove refrigerant from the system and store the refrigerant for reuse or reclaim. At no time shall more than 3 ounces of refrigerant be released to the atmosphere in any one occurrence. Any system leaks within the first year shall be repaired in accordance with the requirements herein at no cost to the Government including material, labor, and refrigerant if the leak is the result of defective equipment, material, or installation.

3.5 SYSTEM PERFORMANCE TESTS

Before each refrigeration system is accepted, conduct tests to demonstrate the general operating characteristics of all equipment by a registered professional engineer or an approved manufacturer's start-up representative experienced in system start-up and testing, at such times as directed. Tests shall cover a period of not less than 48 hours for each system and shall demonstrate that the entire system is functioning in accordance with the drawings and specifications. Make corrections and adjustments, as necessary, tests shall be re-conducted to demonstrate that the entire system is functioning as specified. Prior to acceptance, service valve seal caps and blanks over gauge points shall be installed and tightened. Any refrigerant lost during the system startup shall be replaced. If tests do not demonstrate satisfactory system performance, deficiencies shall be corrected and the system shall be retested. Tests shall be conducted in the presence of the Contracting Officer's Technical Representative. Water and electricity required for the tests will be furnished by the Government. Provide all material, equipment, instruments, and personnel required for the test. Submit a report including the following information (where values are taken at least three different times at outside dry-bulb temperatures that are at least 5 degrees F apart):

- a. Date and outside weather conditions.
- b. The load on the system based on the following:

- (1) The refrigerant used in the system.
- (2) Condensing temperature and pressure.
- (3) Suction temperature and pressure.
- (4) Ambient, condensing and coolant temperatures.
- (5) Running current, voltage and proper phase sequence for each phase of all motors.
- c. The actual on-site setting of operating and safety controls.
- d. Thermostatic expansion valve superheat value as determined by field test.
- e. Subcooling.
- f. High and low refrigerant temperature switch set-points
- g. Low oil pressure switch set-point.
- h. Defrost system timer and thermostat set-points.
- i. Moisture content.
- j. Capacity control set-points.
- k. Field data and adjustments which affect unit performance and energy consumption.

1. Field adjustments and settings which were not permanently marked as an integral part of a device.

-- End of Section --

SECTION 26 00 00

BASIC ELECTRICAL MATERIALS AND METHODS 07/06

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

This section applies to certain sections of Divisions 22 and 23, PLUMBING and HEATING VENTILATING AND AIR CONDITIONING. This section applies to all sections of Division 26 and 33, ELECTRICAL and UTILITIES, of this project specification unless specified otherwise in the individual sections.

1.2 DEFINITIONS

- a. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be as defined in IEEE Std 100.
- b. The technical sections referred to herein are those specification sections that describe products, installation procedures, and equipment operations and that refer to this section for detailed description of submittal types.
- c. The technical paragraphs referred to herein are those paragraphs in PART 2 -PRODUCTS and PART 3 - EXECUTION of the technical sections that describe products, systems, installation procedures, equipment, and test methods.

1.3 ELECTRICAL CHARACTERISTICS

Electrical characteristics for this project shall be 120/208 volts, three phase, four wire. Final connections to the power distribution system at the transformer shall be made by the the local power company.

1.4 ADDITIONAL SUBMITTALS INFORMATION

Submittals required in other sections that refer to this section must conform to the following additional requirements as applicable.

1.4.1 Shop Drawings (SD-02)

Include wiring diagrams and installation details of equipment indicating proposed location, layout and arrangement, control panels, accessories, piping, ductwork, and other items that must be shown to ensure a coordinated installation. Wiring diagrams shall identify circuit terminals and indicate the internal wiring for each item of equipment and the interconnection between each item of equipment. Drawings shall indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices.

1.4.2 Product Data (SD-03)

Submittal shall include performance and characteristic curves.

1.5 QUALITY ASSURANCE

1.5.1 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Equipment, materials, installation, and workmanship shall be in accordance with the mandatory and advisory provisions of NFPA 70 unless more stringent requirements are specified or indicated.

1.5.2 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship. Products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year period shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period. Where two or more items of the same class of equipment are required, these items shall be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in the technical section.

1.5.2.1 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site shall not be used, unless specified otherwise.

1.6 WARRANTY

The equipment items shall be supported by service organizations which are reasonably convenient to the equipment installation in order to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.7 POSTED OPERATING INSTRUCTIONS

Provide for each system and principal item of equipment as specified in the technical sections for use by operation and maintenance personnel. The operating instructions shall include the following:

- a. Wiring diagrams, control diagrams, and control sequence for each principal system and item of equipment.
- b. Start up, proper adjustment, operating, lubrication, and shutdown procedures.
- c. Safety precautions.
- d. The procedure in the event of equipment failure.
- e. Other items of instruction as recommended by the manufacturer of each system or item of equipment.

Print or engrave operating instructions and frame under glass or in approved laminated plastic. Post instructions where directed. For operating instructions exposed to the weather, provide weather-resistant materials or weatherproof enclosures. Operating instructions shall not fade when exposed to sunlight and shall be secured to prevent easy removal or peeling.

1.8 MANUFACTURER'S NAMEPLATE

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.9 FIELD FABRICATED NAMEPLATES

ASTM D 709. Provide laminated plastic nameplates for each equipment enclosure, relay, switch, and device; as specified in the technical sections or as indicated on the drawings. Each nameplate inscription shall identify the function and, when applicable, the position. Nameplates shall be melamine plastic, 0.125 inch thick, white with black center core. Surface shall be matte finish. Corners shall be square. Accurately align lettering and engrave into the core. Minimum size of nameplates shall be one by 2.5 inches. Lettering shall be a minimum of 0.25 inch high normal block style.

1.10 ELECTRICAL REQUIREMENTS

Electrical installations shall conform to IEEE C2, NFPA 70, and requirements specified herein.

PART 2 PRODUCTS

2.1 FACTORY APPLIED FINISH

Electrical equipment shall have factory-applied painting systems which shall, as a minimum, meet the requirements of NEMA 250 corrosion-resistance test.

PART 3 EXECUTION

3.1 FIELD APPLIED PAINTING

Paint electrical equipment as required to match finish of adjacent surfaces or to meet the indicated or specified safety criteria. Painting shall be as specified in Section 09 90 00 PAINTS AND COATINGS.

3.2 FIELD FABRICATED NAMEPLATE MOUNTING

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets.

3.3 WARNING SIGN MOUNTING

Provide the number of signs required to be readable from each accessible side, but space the signs a maximum of 30 feet apart.

-- End of Section --

SECTION 26 20 00

INTERIOR DISTRIBUTION SYSTEM 08/08

PART 1 GENERAL

1.1 DEFINITIONS

Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be as defined in IEEE Std 100.

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-02 Shop Drawings

Panelboards; G

Include wiring diagrams and installation details of equipment indicating proposed location, layout and arrangement, control panels, accessories, piping, ductwork, and other items that must be shown to ensure a coordinated installation. Wiring diagrams shall identify circuit terminals and indicate the internal wiring for each item of equipment and the interconnection between each item of equipment. Drawings shall indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices.

SD-03 Product Data

Receptacles; G

Switches; G

Submittals shall include performance and characteristic curves.

SD-06 Test Reports

600-volt wiring test; G

Grounding system test; G

SD-10 Operation and Maintenance Data

Electrical Systems; G

Submit operation and maintenance data in accordance with Section 01 73 00, OPERATING INSTRUCTIONS AND TRAINING and as specified herein.

1.3 QUALITY ASSURANCE

1.3.1 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Equipment, materials, installation, and workmanship shall be in accordance with the mandatory and advisory provisions of NFPA 70 unless more stringent requirements are specified or indicated.

1.3.2 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship. Products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year period shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period. Where two or more items of the same class of equipment are required, these items shall be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

1.3.2.1 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site shall not be used, unless specified otherwise.

1.4 MAINTENANCE

1.4.1 Electrical Systems

Submit operation and maintenance manuals for electrical systems that provide basic data relating to the design, operation, and maintenance of the electrical distribution system for the building. This shall include:

- a. Single line diagram of the "as-built" building electrical system.
- b. Schematic diagram of electrical control system (other than HVAC, covered elsewhere).
- c. Manufacturers' operating and maintenance manuals on active electrical equipment.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

Materials, equipment, and devices shall, as a minimum, meet requirements of UL, where UL standards are established for those items, and requirements of NFPA 70.

2.2 CONDUIT AND FITTINGS

Shall conform to the following:

- 2.2.1 Rigid Metallic Conduit
- 2.2.1.1 Rigid, Threaded Zinc-Coated Steel Conduit

NEMA C80.1, UL 6.

2.2.2 Rigid Nonmetallic Conduit

PVC Type EPC-40 in accordance with NEMA TC 2,UL 651.

2.2.3 Intermediate Metal Conduit (IMC)

UL 1242, zinc-coated steel only.

2.2.4 Electrical, Zinc-Coated Steel Metallic Tubing (EMT)

UL 797, NEMA C80.3.

2.2.5 Flexible Metal Conduit

UL 1.

2.2.5.1 Liquid-Tight Flexible Metal Conduit, Steel

UL 360.

2.2.6 Fittings for Metal Conduit, EMT, and Flexible Metal Conduit

UL 514B. Ferrous fittings shall be cadmium- or zinc-coated in accordance with UL 514B.

2.2.6.1 Fittings for Rigid Metal Conduit and IMC

Threaded-type. Split couplings unacceptable.

2.2.6.2 Fittings for EMT

Steel compression type.

2.2.7 Fittings for Rigid Nonmetallic Conduit

NEMA TC 3 for PVC, and UL 514B.

2.3 OUTLET BOXES AND COVERS

UL 514A, cadmium- or zinc-coated, if ferrous metal. UL 514C, if nonmetallic.

2.4 CABINETS, JUNCTION BOXES, AND PULL BOXES

Volume greater than 100 cubic inches, UL 50, hot-dip, zinc-coated, if sheet steel.

2.5 WIRES AND CABLES

Wires and cables shall meet applicable requirements of NFPA 70 and UL for type of insulation, jacket, and conductor specified or indicated. Wires and cables manufactured more than 12 months prior to date of delivery to site shall not be used.

2.5.1 Conductors

Conductors No. 8 AWG and larger diameter shall be stranded. Conductors No. 10 AWG and smaller diameter shall be solid, except that conductors for remote control, alarm, and signal circuits, classes 1, 2, and 3, shall be stranded unless specifically indicated otherwise. Conductor sizes and capacities shown are based on copper, unless indicated otherwise. All conductors shall be copper.

2.5.1.1 Equipment Manufacturer Requirements

When manufacturer's equipment requires copper conductors at the terminations or requires copper conductors to be provided between components of equipment, provide copper conductors or splices, splice boxes, and other work required to satisfy manufacturer's requirements.

2.5.1.2 Minimum Conductor Sizes

Minimum size for branch circuits shall be No. 12 AWG; for Class 1 remote-control and signal circuits, No. 14 AWG; for Class 2 low-energy, remote-control and signal circuits, No. 16 AWG; and for Class 3 low-energy, remote-control, alarm and signal circuits, No. 22 AWG.

2.5.2 Color Coding

Provide for service, feeder, branch, control, and signaling circuit conductors. Color shall be green for grounding conductors and white for neutrals; except where neutrals of more than one

system are installed in same raceway or box, other neutrals shall be white with a different colored (not green) stripe for each. Color of ungrounded conductors in different voltage systems shall be as follows:

- a. 208/120 volt, three-phase
 - (1) Phase A black
 - (2) Phase B red
 - (3) Phase C blue

2.5.3 Insulation

Unless specified or indicated otherwise or required by NFPA 70, power and lighting wires shall be 600-volt, Type THWN/THHN conforming to UL 83, except that grounding wire may be type TW conforming to UL 83; remote-control and signal circuits shall be Type TW or TF, conforming to UL 83. Where lighting fixtures require 90-degree Centigrade (C) conductors, provide only conductors with 90-degree C insulation or better.

2.5.4 Bonding Conductors

ASTM B 1, solid bare copper wire for sizes No. 8 AWG and smaller diameter; ASTM B 8, Class B, stranded bare copper wire for sizes No. 6 AWG and larger diameter.

2.6 SPLICES AND TERMINATION COMPONENTS

UL 486A-486B for wire connectors and UL 510 for insulating tapes. Connectors for No. 10 AWG and smaller diameter wires shall be insulated, pressure-type in accordance with UL 486A-486B or UL 486C (twist-on splicing connector). Provide solderless terminal lugs on stranded conductors.

2.7 DEVICE PLATES

Provide UL listed, one-piece device plates for outlets to suit the devices installed. For metal outlet boxes, plates on unfinished walls shall be of zinc-coated sheet steel or cast metal having round or beveled edges. Plates on finished walls shall be satin finish stainless steel or brushed-finish aluminum, minimum 0.03 inch thick. Screws shall be machine-type with countersunk heads in color to match finish of plate. Sectional type device plates will not be permitted. Plates installed in wet locations shall be gasketed and UL listed for "wet locations."

2.8 SWITCHES

2.8.1 Toggle Switches

NEMA WD 1, UL 20, single pole, totally enclosed with bodies of thermoplastic or thermoset plastic and mounting strap with grounding screw. Handles shall be white thermoplastic. Wiring terminals shall be screw-type, side-wired. Contacts shall be silver-cadmium and contact arm shall be one-piece copper alloy. Switches shall be rated quiet-type ac only, 120/277 volts, with current rating and number of poles indicated.

2.8.2 Disconnect Switches

NEMA KS 1. Provide heavy duty-type switches where indicated, where switches are rated higher than 240 volts, and for double-throw switches. Switches serving as motor-disconnect means shall be horsepower rated. Provide switches in NEMA 3R, enclosure per NEMA ICS 6.

2.9 RECEPTACLES

UL 498, hard use, heavy-duty, grounding-type. Ratings and configurations shall be as indicated. Bodies shall be of white as per NEMA WD 1. Face and body shall be thermoplastic supported on a metal mounting strap. Dimensional requirements shall be per NEMA WD 6. Provide screw-type, side-wired wiring terminals. Connect grounding pole to mounting strap. The receptacle shall contain triple-wipe power contacts and double or triple-wipe ground contacts.

2.10 PANELBOARDS

UL 67 and UL 50 having a short-circuit current rating as indicated. Panelboards for use as service disconnecting means shall additionally conform to UL 869A. Panelboards shall be circuit breaker-equipped. Design shall be such that individual breakers can be removed without disturbing adjacent units or without loosening or removing supplemental insulation supplied as means of obtaining clearances as required by UL. "Specific breaker placement" is required in panelboards to match the breaker placement indicated in the panelboard schedule on the drawings. Use of "Subfeed Breakers" is not acceptable unless specifically indicated otherwise. Main breaker shall be "separately" mounted "above" branch breakers. Where "space only" is indicated, make provisions for future installation of breakers. Directories shall indicate load served by each circuit in panelboard. Directories shall also indicate source of service to panelboard (e.g., Panel PA served from Panel MDP). Type directories and mount in holder behind transparent protective covering. Panelboards shall be listed and labeled for their intended use. Panelboard shall have nameplates in accordance with paragraph FIELD FABRICATED NAMEPLATES.

2.10.1 Enclosure

Enclosures shall meet the requirements of UL 50. All cabinets shall be fabricated from sheet steel of not less than No. 10 gauge if flush-mounted or mounted outdoors, and not less than No. 12 gauge if surface-mounted indoors, with full seam-welded box ends. Cabinets mounted outdoors or flush-mounted shall be hot-dipped galvanized after fabrication. Cabinets shall be painted in accordance with paragraph PAINTING. Front edges of cabinets shall be form-flanged or fitted with structural shapes welded or riveted to the sheet steel, for supporting the panelboard front. All cabinets shall be so fabricated that no part of any surface on the finished cabinet shall

deviate from a true plane by more than 1/8 inch. Holes shall be provided in the back of indoor surface-mounted cabinets, with outside spacers and inside stiffeners, for mounting the cabinets with a 1/2 inch clear space between the back of the cabinet and the wall surface. Flush doors shall be mounted on hinges that expose only the hinge roll to view when the door is closed. Each door shall be fitted with a combined catch and lock, except that doors over 24 inches long shall be provided with a three-point latch having a knob with a T-handle, and a cylinder lock. Two keys shall be provided with each lock, and all locks shall be keyed alike. Finished-head cap screws shall be provided for mounting the panelboard fronts on the cabinets.

2.10.2 Panelboard Buses

Support bus bars on bases independent of circuit breakers. Main buses and back pans shall be designed so that breakers may be changed without machining, drilling, or tapping. Provide isolated neutral bus in each panel for connection of circuit neutral conductors. Provide separate ground bus identified as equipment grounding bus per UL 67 for connecting grounding conductors; bond to steel cabinet.

2.10.3 Circuit Breakers

UL 489, thermal magnetic-type having a minimum short-circuit current rating equal to the shortcircuit current rating of the panelboard in which the circuit breaker shall be mounted. Breaker terminals shall be UL listed as suitable for type of conductor provided. Series rated circuit breakers and plug-in circuit breakers are unacceptable.

2.10.3.1 Multipole Breakers

Provide common trip-type with single operating handle. Breaker design shall be such that overload in one pole automatically causes all poles to open. Maintain phase sequence throughout each panel so that any three adjacent breaker poles are connected to Phases A, B, and C, respectively.

2.10.3.2 Circuit Breakers for HVAC Equipment

Circuit breakers for HVAC equipment having motors (group or individual) shall be marked for use with HACR type and UL listed as HACR type.

2.11 MOTORS

NEMA MG 1. Provide the size in terms of HP, or kVA, or full-load current, or a combination of these characteristics, and other characteristics, of each motor as indicated or specified. Determine specific motor characteristics to ensure provision of correctly sized starters and overload heaters. Motors for operation on 208-volt, 3-phase circuits shall have terminal voltage rating of 200 volts. Motors shall be designed to operate at full capacity with voltage variation of plus or minus 10 percent of motor voltage rating. Unless otherwise indicated, motors rated 1 HP and above shall be continuous duty type.

Where fuse protection is specifically recommended by the equipment manufacturer, provide fused switches in lieu of non-fused switches indicated.

2.11.1 High Efficiency Single-Phase Motors

Single-phase fractional-horsepower alternating-current motors shall be high efficiency types corresponding to the applications listed in NEMA MG 11. In exception, for motor-driven equipment with a minimum seasonal or overall efficiency rating, such as a SEER rating, provide equipment with motor to meet the overall system rating indicated.

2.11.2 Premium Efficiency Polyphase Motors

Polyphase motors shall be selected based on high efficiency characteristics relative to typical characteristics and applications as listed in NEMA MG 10. In addition, continuous rated, polyphase squirrel-cage medium induction motors shall meet the requirements for premium efficiency electric motors in accordance with NEMA MG 1, including the NEMA full load efficiency ratings. In exception, for motor-driven equipment with a minimum seasonal or overall efficiency rating, such as a SEER rating, provide equipment with motor to meet the overall system rating indicated.

2.11.3 Motor Sizes

Provide size for duty to be performed, not exceeding the full-load nameplate current rating when driven equipment is operated at specified capacity under most severe conditions likely to be encountered. When motor size provided differs from size indicated or specified, make adjustments to wiring, disconnect devices, and branch circuit protection to accommodate equipment actually provided. Provide controllers for motors rated 1-hp and above with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage. Provide protection for motors from immediate restart by a time adjustable restart relay.

2.11.4 Wiring and Conduit

Provide internal wiring for components of packaged equipment as an integral part of the equipment. Provide power wiring and conduit for field-installed equipment as specified herein. Power wiring and conduit shall conform to the requirements specified herein. Control wiring shall be provided under, and conform to the requirements of the section specifying the associated equipment.

2.12 LOCKOUT REQUIREMENTS

Provide disconnecting means capable of being locked out for machines and other equipment to prevent unexpected startup or release of stored energy in accordance with 29 CFR 1910.147. Mechanical isolation of machines and other equipment shall be in accordance with requirements of Division 23, "Mechanical."

2.13 GROUNDING AND BONDING EQUIPMENT

2.13.1 Ground Rods

UL 467. Ground rods shall be sectional type, copper-clad steel, with minimum diameter of 3/4 inch and minimum length of 10 feet.

2.14 MANUFACTURER'S NAMEPLATE

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

2.15 FIELD FABRICATED NAMEPLATES

ASTM D 709. Provide laminated plastic nameplates for each equipment enclosure, relay, switch, and device; as specified or as indicated on the drawings. Each nameplate inscription shall identify the function and, when applicable, the position. Nameplates shall be melamine plastic, 0.125 inch thick, white with black center core. Surface shall be matte finish. Corners shall be square. Accurately align lettering and engrave into the core. Minimum size of nameplates shall be one by 2.5 inches. Lettering shall be a minimum of 0.25 inch high normal block style.

2.16 FACTORY APPLIED FINISH

Electrical equipment shall have factory-applied painting systems which shall, as a minimum, meet the requirements of NEMA 250 corrosion-resistance test and the additional requirements as specified herein. Interior and exterior steel surfaces of equipment enclosures shall be thoroughly cleaned and then receive a rust-inhibitive phosphatizing or equivalent treatment prior to painting. Exterior surfaces shall be free from holes, seams, dents, weld marks, loose scale or other imperfections. Interior surfaces shall receive not less than one coat of corrosion-resisting paint in accordance with the manufacturer's standard practice. Exterior surfaces shall be primed, filled where necessary, and given not less than two coats baked enamel with semigloss finish. Equipment located indoors shall be ANSI Light Gray, and equipment located outdoors shall be ANSI Light Gray. Provide manufacturer's coatings for touch-up work and as specified in paragraph FIELD APPLIED PAINTING.

PART 3 EXECUTION

3.1 INSTALLATION

Electrical installations, including weatherproof and hazardous locations and ducts, plenums and other air-handling spaces, shall conform to requirements of NFPA 70 and IEEE C2 and to requirements specified herein.

3.1.1 Labels

Wherever work results in service entrance disconnect devices in more than one enclosure, as permitted by NFPA 70, each enclosure, new and existing, shall be labeled as one of several enclosures containing service entrance disconnect devices. Label, at minimum, shall indicate number of service disconnect devices housed by enclosure and shall indicate total number of enclosures that contain service disconnect devices. Provide laminated plastic labels conforming to paragraph FIELD FABRICATED NAMEPLATES. Use lettering of at least 0.25 inch in height, and engrave on black-on-white matte finish. Service entrance disconnect devices in more than one enclosure, shall be provided only as permitted by NFPA 70.

3.1.2 Wiring Methods

Provide insulated conductors installed in rigid steel conduit, IMC, rigid nonmetallic conduit, or EMT, except where specifically indicated or specified otherwise or required by NFPA 70 to be installed otherwise. Grounding conductor shall be separate from electrical system neutral conductor. Provide insulated green equipment grounding conductor for circuit(s) installed in conduit and raceways. Minimum conduit size shall be 3/4 inch in diameter for low voltage lighting and power circuits. Vertical distribution in multiple story buildings shall be made with metal conduit in fire-rated shafts.

3.1.2.1 Pull Wire

Install pull wires in empty conduits. Pull wire shall be plastic having minimum 200-pound force tensile strength. Leave minimum 36 inches of slack at each end of pull wire.

3.1.3 Conduit Installation

Unless indicated otherwise, conceal conduit under floor slabs and within finished walls, ceilings, and floors. Keep conduit minimum 6 inches away from parallel runs of flues and steam or hot water pipes. Install conduit parallel with or at right angles to ceilings, walls, and structural members where located above accessible ceilings and where conduit will be visible after completion of project.

3.1.3.1 Restrictions Applicable to EMT

- a. Do not install underground.
- b. Do not encase in concrete, mortar, grout, or other cementitious materials.
- c. Do not use in areas subject to severe physical damage including but not limited to equipment rooms where moving or replacing equipment could physically damage the EMT.
- d. Do not use outdoors.

- e. Do not use when the enclosed conductors must be shielded from the effects of Highaltitude Electromagnetic Pulse (HEMP).
- 3.1.3.2 Restrictions Applicable to Nonmetallic Conduit
 - a. PVC Schedule 40 and PVC Schedule 80

(1) Do not use in areas where subject to severe physical damage, including but not limited to, mechanical equipment rooms, electrical equipment rooms, hospitals, power plants, missile magazines, and other such areas.

(2) Do not use above grade, except where allowed in this section for rising through floor slab or indicated otherwise.

(3) Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.3.3 Restrictions Applicable to Flexible Conduit

Use only as specified in paragraph FLEXIBLE CONNECTIONS. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.3.4 Underground Conduit Other Than Service Entrance

Plastic-coated rigid steel; plastic-coated steel IMC; PVC, Type EPC-40. Convert nonmetallic conduit, other than PVC Schedule 40 or 80, to plastic-coated rigid, or IMC, steel conduit before rising through floor slab. Plastic coating shall extend minimum 6 inches above floor.

3.1.3.5 Conduit Support

Support conduit by pipe straps, wall brackets, hangers, or ceiling trapeze. Fasten by wood screws to wood; by toggle bolts on hollow masonry units; by concrete inserts or expansion bolts on concrete or brick; and by machine screws, welded threaded studs, or spring-tension clamps on steel work. Threaded C-clamps may be used on rigid steel conduit only. Do not weld conduits or pipe straps to steel structures. Load applied to fasteners shall not exceed one-fourth proof test load. Fasteners attached to concrete ceiling shall be vibration resistant and shock-resistant. Holes cut to depth of more than 1 1/2 inches in reinforced concrete beams or to depth of more than 3/4 inch in concrete joints shall not cut main reinforcing bars. Fill unused holes. In partitions of light steel construction, use sheet metal screws. In suspended-ceiling construction, run conduit above ceiling. Do not support conduit by ceiling support system. Conduit and box systems shall be supported independently of both (a) tie wires supporting ceiling grid system, and (b) ceiling grid system into which ceiling panels are placed. Supporting means shall not be shared between electrical raceways and mechanical piping or ducts. Installation shall be coordinated with above-ceiling mechanical systems to assure maximum accessibility to all systems. Spring-steel fasteners may be used for lighting branch circuit conduit supports in suspended ceilings in dry locations. For conduits greater than 2 1/2 inches inside diameter,

provide supports to resist forces of 0.5 times the equipment weight in any direction and 1.5 times the equipment weight in the downward direction.

3.1.3.6 Directional Changes in Conduit Runs

Make changes in direction of runs with symmetrical bends or cast-metal fittings. Make fieldmade bends and offsets with hickey or conduit-bending machine. Do not install crushed or deformed conduits. Avoid trapped conduits. Prevent plaster, dirt, or trash from lodging in conduits, boxes, fittings, and equipment during construction. Free clogged conduits of obstructions.

3.1.3.7 Locknuts and Bushings

Fasten conduits to sheet metal boxes and cabinets with two locknuts where required by NFPA 70, where insulated bushings are used, and where bushings cannot be brought into firm contact with the box; otherwise, use at least minimum single locknut and bushing. Locknuts shall have sharp edges for digging into wall of metal enclosures. Install bushings on ends of conduits, and provide insulating type where required by NFPA 70.

3.1.3.8 Flexible Connections

Provide flexible steel conduit between 3 and 6 feet in length for recessed and semirecessed lighting fixtures; for equipment subject to vibration, noise transmission, or movement; and for motors. Install flexible conduit to allow 20 percent slack. Minimum flexible steel conduit size shall be 3/4 inch diameter. Provide liquid tight flexible nonmetallic conduit in wet and damp locations for equipment subject to vibration, noise transmission, movement or motors. Provide separate ground conductor across flexible connections.

3.1.4 Boxes, Outlets, and Supports

Provide boxes in wiring and raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures. Boxes for metallic raceways shall be castmetal, hub-type when located in wet locations, when surface mounted on outside of exterior surfaces, when surface mounted on interior walls exposed up to 7 feet above floors and walkways. Each box shall have volume required by NFPA 70 for number of conductors enclosed in box. Boxes for mounting lighting fixtures shall be minimum 4 inches square, or octagonal, except that smaller boxes may be installed as required by fixture configurations, as approved. Boxes for use in masonry-block or tile walls shall be square-cornered, tile-type, or standard boxes having square-cornered, tile-type covers. Provide gaskets for cast-metal boxes installed in wet locations and boxes installed flush with outside of exterior surfaces. Provide separate boxes for flush or recessed fixtures when required by fixture terminal operating temperature; fixtures shall be readily removable for access to boxes unless ceiling access panels are provided. Support boxes and pendants for surface-mounted fixtures on suspended ceilings independently of ceiling supports. Fasten boxes and supports with wood screws on wood, with bolts and expansion shields on concrete or brick, with toggle bolts on hollow masonry units, and with machine screws or welded studs on steel. In open overhead spaces, cast boxes threaded to

raceways need not be separately supported except where used for fixture support; support sheet metal boxes directly from building structure or by bar hangers. Where bar hangers are used, attach bar to raceways on opposite sides of box, and support raceway with approved-type fastener maximum 24 inches from box. When penetrating reinforced concrete members, avoid cutting reinforcing steel.

3.1.4.1 Pull Boxes

Construct of at least minimum size required by NFPA 70 galvanized sheet steel, except where cast-metal boxes are required in locations specified herein. Provide boxes with screw-fastened covers. Where several feeders pass through common pull box, tag feeders to indicate clearly electrical characteristics, circuit number, and panel designation.

3.1.4.2 Extension Rings

Extension rings are not permitted for new construction. Use only on existing boxes in concealed conduit systems where wall is furred out for new finish.

3.1.5 Mounting Heights

Mount panelboards, and disconnecting switches so height of operating handle at its highest position is maximum 78 inches above floor. Mount lighting switches 48 inches above finished floor. Mount receptacles 18 inches above finished floor.

3.1.6 Conductor Identification

Provide conductor identification within each enclosure where tap, splice, or termination is made. For conductors No. 6 AWG and smaller diameter, color coding shall be by factory-applied, color-impregnated insulation. For conductors No. 4 AWG and larger diameter, color coding shall be by plastic-coated, self-sticking markers; colored nylon cable ties and plates; or heat shrink-type sleeves.

3.1.7 Splices

Make splices in accessible locations. Make splices in conductors No. 10 AWG and smaller diameter with insulated, pressure-type connector. Make splices in conductors No. 8 AWG and larger diameter with solderless connector, and cover with insulation material equivalent to conductor insulation.

3.1.8 Covers and Device Plates

Install with edges in continuous contact with finished wall surfaces without use of mats or similar devices. Plaster fillings are not permitted. Install plates with alignment tolerance of 1/16 inch. Use of sectional-type device plates are not permitted. Provide gasket for plates installed in wet locations.
3.1.9 Grounding and Bonding

Provide In accordance with NFPA 70. Ground exposed, non-current-carrying metallic parts of electrical equipment, and neutral conductor of wiring systems.

3.1.9.1 Ground Rods

Provide cone pointed ground rods. The resistance to ground shall be measured using the fall-ofpotential method described in IEEE Std 81. The maximum resistance of a driven ground shall not exceed 25 ohms under normally dry conditions. If this resistance cannot be obtained with a single rod, 6 additional rods not less than 6 feet on centers. If the resultant resistance exceeds 25 ohms measured not less than 48 hours after rainfall, notify the Contracting Officer's Technical Representative who will decide on the number of ground rods to add.

3.1.9.2 Grounding Connections

Make grounding connections which are buried or otherwise normally inaccessible, by exothermic weld or compression connector.

- a. Make exothermic welds strictly in accordance with the weld manufacturer's written recommendations. Welds which are "puffed up" or which show convex surfaces indicating improper cleaning are not acceptable. Mechanical connectors are not required at exothermic welds.
- b. Make compression connections using a hydraulic compression tool to provide the correct circumferential pressure. Tools and dies shall be as recommended by the manufacturer. An embossing die code or other standard method shall provide visible indication that a connector has been adequately compressed on the ground wire.

3.1.10 Equipment Connections

Provide power wiring for the connection of motors and control equipment under this section of the specification. Except as otherwise specifically noted or specified, automatic control wiring, control devices, and protective devices within the control circuitry are not included in this section of the specifications but shall be provided under the section specifying the associated equipment.

3.2 FIELD FABRICATED NAMEPLATE MOUNTING

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets.

3.3 FIELD APPLIED PAINTING

Paint electrical equipment as required to match finish of adjacent surfaces or to meet the indicated or specified safety criteria. Painting shall be as specified in Section 09 90 00, PAINTS AND COATINGS.

3.4 FIELD QUALITY CONTROL

Furnish test equipment and personnel and submit written copies of test results. Give Contracting Officer's Technical Representative 5 working days notice prior to each tests.

3.4.1 Devices Subject to Manual Operation

Each device subject to manual operation shall be operated at least five times, demonstrating satisfactory operation each time.

3.4.2 600-Volt Wiring Test

Test wiring rated 600 volt and less to verify that no short circuits or accidental grounds exist. Perform insulation resistance tests on wiring No. 6 AWG and larger diameter using instrument which applies voltage of approximately 500 volts to provide direct reading of resistance. Minimum resistance shall be 250,000 ohms.

3.4.3 Grounding System Test

Test grounding system to ensure continuity, and that resistance to ground is not excessive. Test each ground rod for resistance to ground before making connections to rod; tie grounding system together and test for resistance to ground. Make resistance measurements in dry weather, not earlier than 48 hours after rainfall. Submit written results of each test to Contracting Officer's Technical Representative, and indicate location of rods as well as resistance and soil conditions at time measurements were made.

-- End of Section --

SECTION 26 51 00

INTERIOR LIGHTING 07/07

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

Materials not considered to be lighting equipment or lighting fixture accessories are specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Lighting fixtures and accessories mounted on exterior surfaces of buildings are specified in this section.

1.2 DEFINITIONS

- a. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be as defined in IEEE Std 100.
- b. Average life is the time after which 50 percent will have failed and 50 percent will have survived under normal conditions.
- c. Total harmonic distortion (THD) is the root mean square (RMS) of all the harmonic components divided by the total fundamental current.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

Data, drawings, and reports shall employ the terminology, classifications, and methods prescribed by the IESNA HB-9, as applicable, for the lighting system specified.

SD-03 Product Data

Fluorescent lighting fixtures; G

Fluorescent electronic ballasts; G

Fluorescent lamps; G

High-intensity-discharge (HID) lighting fixtures; G

HID ballasts; G

Metal-halide lamps; G

Photocell switch; G

Exit signs; G

Energy Efficiency

SD-10 Operation and Maintenance Data

Submit operation and maintenance data in accordance with Section 01 73 00 OPERATING INSTRUCTIONS AND TRAINING and as specified herein, showing all light fixtures, control modules, control zones, occupancy sensors, light level sensors, power packs, dimming ballasts, schematic diagrams and all interconnecting control wire, conduit, and associated hardware.

Submit documentation that includes contact information, summary of procedures, and the limitations and conditions applicable to the project. Indicate manufacturer's commitment to reclaim materials for recycling and/or reuse.

1.4 QUALITY ASSURANCE

1.4.1 Fluorescent Electronic Ballasts

Submit ballast catalog data as required in the paragraph entitled "Fluorescent Lamp Electronic Ballasts" contained herein. As an option, submit the fluorescent fixture manufacturer's electronic ballast specification information in lieu of the actual ballast manufacturer's catalog data. This information shall include published specifications and sketches, which covers the information required by the paragraph entitled "Fluorescent Lamp Electronic Ballasts" herein. This information may be supplemented by catalog data if required, and shall contain a list of vendors with vendor part numbers.

1.4.2 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer's Technical Representative. Equipment, materials, installation, and workmanship shall be in accordance with the mandatory and advisory provisions of NFPA 70 unless more stringent requirements are specified or indicated.

1.4.3 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship. Products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year period shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period. Where two or

more items of the same class of equipment are required, these items shall be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

1.4.3.1 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site shall not be used, unless specified otherwise.

1.4.3.2 Energy Efficiency

Comply with National Energy Policy Act and Energy Star requirements for lighting products. Submit documentation for Energy Star qualifications for equipment provided under this section. Submit data indicating lumens per watt efficiency and color rendition index of light source.

PART 2 PRODUCTS

2.1 FLUORESCENT LIGHTING FIXTURES

UL 1598. Fluorescent fixtures shall have electronic ballasts unless specifically indicated otherwise.

2.1.1 Fluorescent Lamp Electronic Ballasts

The electronic ballast shall as a minimum meet the following characteristics:

- a. Ballast shall comply with UL 935, NEMA C82.11, NFPA 70, and CEC Title 24 unless specified otherwise. Ballast shall be 100% electronic high frequency type with no magnetic core and coil components. Ballast shall provide transient immunity as recommended by IEEE C62.41.1 and IEEE C62.41.2. Ballast shall be designed for the wattage of the lamps used in the indicated application. Ballasts shall be designed to operate on the voltage system to which they are connected.
- b. Power factor shall be 0.95 (minimum).
- c. Ballast shall operate at a frequency of 20,000 Hertz (minimum). Ballast shall be compatible with and not cause interference with the operation of occupancy sensors or other infrared control systems. Provide ballasts operating at or above 40,000 Hertz where available.
- d. Ballast shall have light regulation of plus or minus 10 percent lumen output with a plus or minus 10 percent input voltage regulation. Ballast shall have 10 percent flicker (maximum) using any compatible lamp.
- e. Ballast factor shall be between 0.85 (minimum) and 1.00 (maximum). Current crest factor shall be 1.7 (maximum).

- f. Ballast shall be UL listed Class P with a sound rating of "A."
- g. Ballast shall have circuit diagrams and lamp connections displayed on the ballast.
- h. Ballasts shall be instant start unless otherwise indicated. Ballasts shall be programmed start where indicated. Instant start ballasts shall operate lamps in a parallel circuit configuration that permits the operation of remaining lamps if one or more lamps fail or are removed. Programmed start ballasts may operate lamps in a series circuit configuration. Provide series/parallel wiring for programmed start ballasts where available.
- i. Ballasts for compact fluorescent fixtures shall be programmed start.
- j. Ballast shall be capable of starting and maintaining operation at a minimum of 0 degrees F unless otherwise indicated.
- k. Electronic ballast shall have a full replacement warranty of 5 years from date of manufacture as specified in paragraph entitled "Electronic Ballast Warranty" herein.
- 2.1.1.1 T-8 Lamp Ballast
 - a. Total harmonic distortion (THD): Shall be 20 percent (maximum).
 - b. Input wattage.
 - 1. 62 watts (maximum) when operating two F32T8 lamps
 - c. Ballast efficacy factor.
 - 1. 1.44 (minimum) when operating two F32T8 lamps
- 2.1.2 Fluorescent Lamps
 - a. T-8 rapid start low mercury lamps shall be rated 32 watts (maximum), 2800 initial lumens (minimum), CRI of 75 (minimum), color temperature of 3500 K, and an average rated life of 20,000 hours. Low mercury lamps shall have passed the EPA Toxicity Characteristic Leachate Procedure (TCLP) for mercury by using the lamp sample preparation procedure described in NEMA LL 1.

2.2 HIGH-INTENSITY-DISCHARGE (HID) LIGHTING FIXTURES

- UL 1598. Provide HID fixtures with tempered glass lenses when using metal-halide lamps.
- 2.2.1 HID Ballasts

UL 1029 and NEMA C82.4 and shall be constant wattage autotransformer (CWA) or regulator, high power factor type (minimum 90%). Provide single-lamp ballasts which shall have a minimum starting temperature of minus 30 degrees C. Ballasts shall be:

a. Designed to operate on the voltage system to which they are connected.

- b. Designed for installation in a normal ambient temperature of 40 degrees C.
- c. Constructed so that open circuit operation will not reduce the average life.

2.2.2 Metal-Halide Lamps

- a. Single-ended, wattage as indicated, conforming to NEMA C78.43
- 2.2.2.1 Luminaire Efficiency Rating (LER)
 - a. Upward efficiency of 0%
 - 1. 150-399 watts: minimum 41 LER for closed fixture
 - b. Upward efficiency of 1%-10%
 - 1. 150-399 watts: minimum 56 LER for closed fixture
 - c. Upward efficiency greater than 20%
 - 1. 150-399 watts: minimum 62 LER for closed fixture; minimum 77 for open fixture

2.3 RECESS- AND FLUSH-MOUNTED FIXTURES

Provide type that can be relamped from the bottom. Access to ballast shall be from the bottom. Trim for the exposed surface of flush-mounted fixtures shall be as indicated.

2.4 SUSPENDED FIXTURES

Provide hangers capable of supporting twice the combined weight of fixtures supported by hangers. Provide with swivel hangers to ensure a plumb installation. Hangers shall be cadmium-plated steel with a swivel-ball tapped for the conduit size indicated. Hangers shall allow fixtures to swing within an angle of 45 degrees. Brace pendants 4 feet or longer to limit swinging.

2.5 SWITCHES

2.5.1 Toggle Switches

Provide toggle switches as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

2.6 PHOTOCELL SWITCH

UL 773 or UL 773A, hermetically sealed cadmium-sulfide or silicon diode type cell rated 120 volts ac, 60 Hz with single-throw contacts. Switch shall turn on at or below 3 footcandles and off at 2 to 10 footcandles. A time delay shall prevent accidental switching from transient light sources. Provide switch:

a. Integral to the luminaire, rated 1000W minimum. Provide a directional lens in front of the cell to prevent fixed light sources from creating a turnoff condition.

2.7 EXIT SIGNS

UL 924, NFPA 70, and NFPA 101. Exit signs shall be self-powered type. Exit signs shall use no more than 5 watts.

2.7.1 Self-Powered LED Type Exit Signs (Battery Backup)

Provide with automatic power failure device, test switch, pilot light, and fully automatic high/low trickle charger in a self-contained power pack. Battery shall be sealed electrolyte type, shall operate unattended, and require no maintenance, including no additional water, for a period of not less than 5 years. LED exit sign shall have emergency run time of 1 1/2 hours (minimum). The light emitting diodes shall have rated lamp life of 70,000 hours (minimum).

2.8 EMERGENCY LIGHTING EQUIPMENT

UL 924, NFPA 70, and NFPA 101. Provide lamps in wattage indicated.

2.8.1 Emergency Lighting Unit

Provide as indicated. Emergency lighting units shall be rated for 12 volts, except units having no remote-mounted lamps and having no more than two unit-mounted lamps may be rated 6 volts.

2.9 SUPPORT HANGERS FOR LIGHTING FIXTURES IN SUSPENDED CEILINGS

2.9.1 Wires

ASTM A 641/A 641M, galvanized regular coating, soft temper, 0.1055 inches in diameter (12 gage).

2.10 EQUIPMENT IDENTIFICATION

2.10.1 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

2.10.2 Labels

Provide labeled luminaires in accordance with UL 1598 requirements. All luminaires shall be clearly marked for operation of specific lamps and ballasts according to proper lamp type. The following lamp characteristics shall be noted in the format "Use Only _____":

- a. Lamp diameter code (T-4, T-5, T-8, T-12), tube configuration (twin, quad, triple), base type, and nominal wattage for fluorescent and compact fluorescent luminaires.
- b. Lamp type, wattage, bulb type (ED17, BD56, etc.) and coating (clear or coated) for HID luminaires.
- c. Start type (preheat, rapid start, instant start) for fluorescent and compact fluorescent luminaires.
- d. ANSI ballast type (M98, M57, etc.) for HID luminaires.
- e. Correlated color temperature (CCT) and color rendering index (CRI) for all luminaires.

All markings related to lamp type shall be clear and located to be readily visible to service personnel, but unseen from normal viewing angles when lamps are in place. Ballasts shall have clear markings indicating multi-level outputs and indicate proper terminals for the various outputs.

2.11 FACTORY APPLIED FINISH

Electrical equipment shall have factory-applied painting systems which shall, as a minimum, meet the requirements of NEMA 250 corrosion-resistance test.

PART 3 EXECUTION

3.1 INSTALLATION

Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein.

3.1.1 Lamps

Lamps of the type, wattage, and voltage rating indicated shall be delivered to the project in the original cartons and installed just prior to project completion. Lamps installed and used for working light during construction shall be replaced prior to turnover to the Government if more than 15 percent of their rated life has been used. Lamps shall be tested for proper operation prior

to turn-over and shall be replaced if necessary with new lamps from the original manufacturer. Provide 10 percent spare lamps of each type from the original manufacturer.

3.1.2 Lighting Fixtures

Set lighting fixtures plumb, square, and level with ceiling and walls, in alignment with adjacent lighting fixtures, and secure in accordance with manufacturers' directions and approved drawings. Installation shall meet requirements of NFPA 70. Mounting heights specified or indicated shall be to the bottom of fixture for ceiling-mounted fixtures and to center of fixture for wall-mounted fixtures. Obtain approval of the exact mounting for lighting fixtures on the job before commencing installation and, where applicable, after coordinating with the type, style, and pattern of the ceiling being installed. Recessed and semi-recessed fixtures shall be independently supported from the building structure by a minimum of four wires per fixture and located near each corner of each fixture. Ceiling grid clips are not allowed as an alternative to independently supported light fixtures. Do not support fixtures by ceiling acoustical panels. Where fixtures of sizes less than the ceiling grid are indicated to be centered in the acoustical panel, support such fixtures independently and provide at least two 3/4 inch metal channels spanning, and secured to, the ceiling tees for centering and aligning the fixture. Provide wires for lighting fixture support in this section.

3.1.3 Suspended Fixtures

Suspended fixtures shall be provided with 45 degree swivel hangers so that they hang plumb and shall be located with no obstructions within the 45 degree range in all directions. The stem, canopy and fixture shall be capable of 45 degree swing. Pendants, rods, or chains 4 feet or longer excluding fixture shall be braced to prevent swaying using three cables at 120 degree separation. Fixture finishes shall be free of scratches, nicks, dents, and warps, and shall match the color and gloss specified. Pendants shall be finished to match fixtures. Aircraft cable shall be stainless steel. Canopies shall be finished to match the ceiling and shall be low profile unless otherwise shown. Maximum distance between suspension points shall be 10 feet or as recommended by the manufacturer, whichever is less.

3.1.4 Exit Signs and Emergency Lighting Units

Wire exit signs and emergency lighting units ahead of the switch to the normal lighting circuit located in the same room or area.

3.1.4.1 Exit Signs

Wire exit signs on separate circuits and serve from.

-- End of Section --

SECTION 28 31 63

ANALOG/ADDRESSABLE INTERIOR FIRE ALARM SYSTEM 10/07

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

Section 26 00 00 BASIC ELECTRICAL MATERIALS AND METHODS, applies to this section, with the additions and modifications specified herein.

1.2 DESCRIPTION OF WORK

1.2.1 Scope

This work includes designing and providing a new, complete, analog/addressable fire alarm system as described herein and on the contract drawings for the Atlantic Beach, USCG project. The system shall include wiring, raceways, pull boxes, terminal cabinets, outlet and mounting boxes, control equipment, alarm, and supervisory signal initiating devices, alarm notification appliances, supervising station fire alarm system transmitter, and other accessories and miscellaneous items required for a complete operating system even though each item is not specifically mentioned or described. Provide system complete and ready for operation. Equipment, materials, installation, workmanship, inspection, and testing shall be in strict accordance with the required and advisory provisions of NFPA 72 except as modified herein. The system layout on the drawings show the intent of coverage and are shown in suggested locations. Final quantity, layout, and coordination is the responsibility of the Contractor. Existing Base system is Honeywell Notifier, Model MSSZ 320 Network Radio System.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Fire alarm control panel (FACP); G

Manual stations; G

Transmitters (including housing); G

Batteries; G

Battery chargers; G

Notification appliances; G

Addressable interface devices; G

Graphic annunciator; G

Amplifiers; G

Radio transmitter and interface panels; G

Submit data on proposed equipment, including, but not limited to the items listed above. Include UL or FM listing cards for equipment provided.

SD-07 Certificates

Qualifications of installer

SD-10 Operation and Maintenance Data

Record drawing software

1.4 ADDITIONAL SUBMITTAL REQUIREMENTS

1.4.1 Battery Power Calculations

Verify that battery capacity exceeds supervisory and alarm power requirements.

- a. Provide complete battery calculations for both the alarm and supervisory power requirements. Ampere hour requirements for each system component shall be submitted with the calculations.
- b. Provide data on each circuit to indicate that there is at least 25 percent spare capacity for notification appliances, 25 percent spare capacity for initiating devices. Annotate data for each circuit on the drawings.
- c. Provide a detailed description of the final acceptance testing procedures (including equipment nencessary for testing smoke detectors using real smoke).

1.5 QUALITY ASSURANCE

Equipment and devices shall be compatible and operable with existing station fire alarm system and shall not impair reliability or operational functions of existing supervising station fire alarm system. Existing supervising station fire alarm system is Monoco.

1.5.1 Regulatory Requirements

Devices and equipment for fire alarm service shall be listed by UL Fire Prot Dir or approved by FM P7825.

1.5.1.1 Requirements for Fire Protection Service

Equipment and material shall have been tested by UL and listed in UL Fire Prot Dir or approved by FM and listed in FM P7825. Where the terms "listed" or "approved" appear in this specification, they shall mean listed in UL Fire Prot Dir or FM P7825. The omission of these terms under the description of any item of equipment described shall not be construed as waiving this requirement.

1.5.1.2 Testing Services or Laboratories

Fire alarm and fire detection equipment shall be constructed in accordance with UL Fire Prot Dir, UL Electrical Constructn, or FM P7825.

1.5.2 Standard Products

Provide materials, equipment, and devices that have been tested by a nationally recognized testing laboratory, such as UL or FM, and listed or approved for fire protection service when so required by NFPA 72 or this specification. Select material from one manufacturer, where possible, and not a combination of manufacturers, for any particular classification of materials.

1.6 DELIVERY, STORAGE, AND HANDLING

Protect equipment delivered and placed in storage from the weather, humidity, and temperature variation, dirt and dust, and other contaminants.

1.7 SPARE PARTS AND TOOLS

1.7.1 Spare Parts

Furnish the following spare parts and accessories:

- a. 2 audiovisual devices of each type installed
- b. 4 fuses for each fused circuit
- c. 1 manual stations
- d. 3 break rods for manual stations

1.7.2 Parts List

Furnish a list, in duplicate, of all other parts and accessories which the manufacturer of the system recommends to be stocked for maintenance.

1.8 KEYS

Keys and locks for equipment shall be identical. Provide not less than six keys of each type required. Keys shall be CAT 60.

PART 2 PRODUCTS

2.1 EXISTING FIRE ALARM EQUIPMENT

2.1.1 Manufacturer Qualifications

Components shall be of current design and shall be in regular and recurrent production at the time of installation. Provide design, materials, and devices for a protected premises fire alarm system, complete, conforming to NFPA 72, except as otherwise or additionally specified herein.

2.2 INTERIOR FIRE ALARM SYSTEM DESIGN

2.2.1 Definitions

Wherever mentioned in this specification or on the drawings, the equipment, devices, and functions shall be defined as follows:

- a. Analog/Addressable System: A system in which multiple signals are transmitted via the same conduction path to a remote fire alarm control unit and fire alarm control panel, decoded and separated so that each signal will initiate the specified response.
- b. Hard Wired System: A system in which alarm and supervisory initiating devices are directly connected, through individual dedicated conductors, to a central control panel without the use of analog/addressable circuits or devices.
- c. Interface Device: An addressable device which interconnects hard wired systems or devices to an analog/addressable system.
- d. Fire Alarm Control Unit: A control panel, remote from the fire alarm control panel, that receives inputs from automatic and manual fire alarm devices; may supply power to detection devices and interface devices; may provide transfer of power to the notification appliances; may provide transfer of condition to relays or devices connected to the control unit; and reports to and receives signals from the fire alarm control panel.
- e. Fire Alarm Control Panel (FACP): A master control panel having the features of a fire alarm control unit and to which fire alarm control units are interconnected. The panel has central processing, memory, input and output terminals.

f. Terminal Cabinet: A steel cabinet with locking, hinge-mounted door in which terminal strips are securely mounted.

2.2.2 System Operation

The system shall be a complete, supervised, noncoded, analog/addressable fire alarm system conforming to NFPA 72. The system shall have an interconnected riser loop or network having Style 6 supervision that shall not be located in the same room or shaft. The return portion of the loop shall be remote from the supply portion of the loop. The system shall operate in the alarm mode upon actuation of any alarm initiating device. The system shall remain in the alarm mode until initiating device(s) are reset and the fire alarm control panel is manually reset and restored to normal. The system shall provide the following functions and operating features:

- a. The FACP and fire alarm control units, if used, shall provide power, annunciation, supervision, and control for the system.
- b. Provide Style B initiating device circuits for conductor lengths of 10 feet or less.
- c. Provide Style 6 signaling line circuits for the network.
- d. Provide Style Z notification appliance circuits. The visual alarm notification appliances shall have the flash rates synchronized.
- e. Provide electrical supervision of the primary power (AC) supply, presence of the battery, battery voltage, and placement of system modules within the control panel.
- f. Provide an audible and visual trouble signal to activate upon a single break or open condition, or ground fault. The trouble signal shall also operate upon loss of primary power (AC) supply, absence of a battery supply, low battery voltage, or removal of alarm or supervisory panel modules. Provide a trouble alarm silence feature which shall silence the audible trouble signal, without affecting the visual indicator. After the system returns to normal operating conditions, the trouble signal shall again sound until the trouble is acknowledged. A smoke sensor in the process of being verified for the actual presence of smoke shall not initiate a trouble condition.
- g. Provide a notification appliance silencing switch which, when activated, will silence the audible signal appliance, but will not affect the visual alarm indicator, the liquid crystal display, or the automatic notification of the fire department. This switch shall be overridden upon activation of a subsequent alarm.
- h. Provide alarm verification capability for smoke sensors. Alarm verification shall initially be set for 30 seconds.
- i. Provide program capability via switches in a locked portion of the FACP to bypass the automatic notification appliance circuits, fire reporting system, air handler shutdown

features. Operation of this programming shall indicate this action on the FACP display and printer output.

- j. Alarm, supervisory, and/or trouble signals shall be automatically transmitted to the fire department.
- k. Alarm functions shall override trouble or supervisory functions. Supervisory functions shall override trouble functions.
- 1. The system shall be capable of being programmed from the panel's keyboard. Programmed information shall be stored in non-volatile memory.
- m. The system shall be capable of operating, supervising, and/or monitoring both addressable and non-addressable alarm and supervisory devices.
- n. There shall be no limit, other than maximum system capacity, as to the number of addressable devices which may be in alarm simultaneously.
- o. Where the fire alarm system is responsible for initiating an action in another emergency control device or system, such as an HVAC system, the addressable fire alarm relay shall be within 3 feet of the emergency control device.
- p. The maximum permissible elapsed time between the actuation of an initiating device and its indication at the FACP shall be 15 seconds.
- q. The maximum elapsed time between the occurrence of the trouble condition and its indication at the FACP shall not exceed 200 seconds.

2.2.3 System Monitoring

a. Valves: Each valve affecting the proper operation of a fire protection system, including automatic sprinkler control valves, sprinkler service entrance valve, whether supplied under this contract or existing, shall be electrically monitored to ensure its proper position. Each tamper switch shall be provided with a separate address, unless they are within the same room, then a maximum of 5 feet can use the same address.

2.2.4 Addressable Interface Devices

The addressable interface (AI) device shall provide an addressable input interface to the FACP for monitoring normally open or normally closed contact devices such as waterflow switches, valve supervisory switches, relays for output function actuation, etc.

2.2.5 Smoke Sensors

2.2.5.1 Duct Smoke Sensors

Duct smoke sensors shall be analog/addressable photoelectric type as described in paragraph entitled "Photoelectric Smoke Sensors," and shall be provided in ductwork in accordance with NFPA 90A and in accordance with manufacturer's recommendations.

2.2.6 Electric Power

2.2.6.1 Primary Power

Provide primary power for the FACP from the normal AC service to the building where shown on the drawings. Power shall be 120 VAC service, transformed through a two-winding, isolation type transformer and rectified to low voltage DC for operation of circuits and devices. Make the service connection for the FACP at the a main distribution panel where shown. Provide appropriate equipment to protect against power surges. Provide a separate NEMA 1 "general purpose enclosure" for the circuit breaker. The circuit breaker enclosure shall be painted red, marked "FIRE ALARM SYSTEM," provided with a red and white engraved plastic sign permanently affixed to the face of the switch, and provided with a lockable handle or cover.

2.2.7 Emergency Power Supply

Provide for system operation in the event of primary power source failure. Transfer from normal to auxiliary (secondary) power or restoration from auxiliary to normal power shall be automatic and shall not cause transmission of a false alarm.

2.2.7.1 Batteries

Provide sealed, maintenance-free, lead-calcium batteries as the source for emergency power to the FACP. Batteries shall contain suspended electrolyte. The battery system shall be maintained in a fully charged condition by means of a solid state battery charger. Provide an automatic transfer switch to transfer the load to the batteries in the event of the failure of primary power.

2.2.7.2 Capacity

Provide the batteries with sufficient capacity to operate the system under supervisory and trouble conditions, including audible trouble signal devices for 60 hours and audible and visual signal devices under alarm conditions for an additional 30 minutes. Batteries to be located in bottom of cabinet, fire alarm panel or separate battery storage.

2.2.7.3 Battery Chargers

Provide a solid state, fully automatic, variable charging rate battery charger. The charger shall be capable of providing 150 percent of the connected system load and shall maintain the batteries at full charge. In the event the batteries are fully discharged, the charger shall recharge the batteries back to 95 percent of full charge within 48 hours. Provide pilot light to indicate when batteries are manually placed on a high rate of charge as part of the unit assembly if a high rate switch is provided.

2.2.8 System Field Wiring

2.2.8.1 Wiring Within Cabinets, Enclosures, Boxes, Junction Boxes, and Fittings

Provide wiring installed in a neat and workmanlike manner and installed parallel with or at right angles to the sides and back of any box, enclosure, or cabinet. Conductors which are terminated, spliced, or otherwise interrupted in any enclosure, cabinet, mounting, or junction box shall be connected to terminal blocks. Mark each terminal in accordance with the wiring diagrams of the system. Make connections with approved pressure type terminal blocks, which are securely mounted. The use of wire nuts or similar devices shall be prohibited.

2.2.8.2 Alarm Wiring

Signaling line circuits and initiating device circuit field wiring shall be copper, No. 16 AWG size conductors at a minimum. Notification appliance circuit conductors, that contain audible alarm devices, shall be solid copper No. 14 AWG size conductors at a minimum. Speaker circuits shall be copper No. 16 AWG size conductors at a minimum. Wire size shall be sufficient to prevent voltage drop problems. Circuits operating at 24 VDC shall not operate at less than 21.6 volts. Circuits operating at any other voltage shall not have a voltage drop exceeding 10 percent of nominal voltage. Power wiring, operating at 120 VAC minimum, shall be No. 12 AWG solid copper having similar insulation. Provide all wiring in rigid metal conduit. Conceal conduit in finished areas of new construction and wherever practicable in existing construction. The use of flexible conduit not exceeding a 6 foot length shall be permitted in initiating device circuits. Run conduit concealed unless specifically shown otherwise on the drawings. Shielded wiring shall be utilized where recommended by the manufacturer. For shielded wiring, the shield shall be grounded at only one point, which shall be in or adjacent to the FACP. T-taps are not. Color coding is required for circuits and shall be maintained throughout the circuit.

2.2.8.3 Conductor Terminations

Labeling of conductors at terminal blocks in terminal cabinets, FACP, and remote fire alarm control units shall be provided at each conductor connection. Each conductor or cable shall have a shrink-wrap label to provide a unique and specific designation. Each terminal cabinet, FACP, and fire alarm control unit shall contain a laminated drawing which indicates each conductor, its label, circuit, and terminal. The laminated drawing shall be neat, using 12 point lettering minimum size, and mounted within each cabinet, panel, or unit so that it does not interfere with the wiring or terminals. Maintain existing color code scheme where connecting to existing equipment. All conductor terminal connections shall be screw terminals.

2.2.9 Fire Alarm Control Panel (FACP)

Provide a complete control panel fully enclosed in a lockable steel enclosure as specified herein. Operations required for testing or for normal care and maintenance of the systems shall be performed from the front of the enclosure. If more than a single unit is required at a location to form a complete control panel, the unit enclosures shall match exactly. Each control unit shall provide power, supervision, control, and logic for the entire system, utilizing solid state, modular

components, internally mounted and arranged for easy access. Each control unit shall be suitable for operation on a 120 volt, 60 hertz, normal building power supply. Provide each panel with supervisory functions for power failure, internal component placement, and operation. Visual indication of alarm, supervisory, or trouble initiation on the fire alarm control panel shall be by liquid crystal display or similar means with a minimum of 80 characters of which at least 32 are field changeable.

2.2.9.1 Cabinet

Install control panel components in cabinets large enough to accommodate all components and also to allow ample gutter space for interconnection of panels as well as field wiring. The enclosure shall be identified by an engraved laminated phenolic resin nameplate. Lettering on the nameplate shall say "Fire Alarm Control Panel" and shall not be less than one inch high. Provide prominent rigid plastic or metal identification plates for lamps, circuits, meters, fuses, and switches. The cabinet shall be provided in a sturdy steel housing, complete with back box, hinged steel door with cylinder lock, and surface mounting provisions.

2.2.9.2 Control Modules

Provide power and control modules to perform all functions of the FACP. Provide audible signals to indicate any alarm, supervisory, or trouble condition. The alarm signals shall be different from the trouble signal. Connect circuit conductors entering or leaving the panel to screw-type terminals with each terminal marked for identification. Locate diodes and relays, if any, on screw terminals in the FACP. Circuits operating at 24 VDC shall not operate at less than 21.6 volts. Circuits operating at any other voltage shall not have a voltage drop exceeding 10 percent of nominal voltage.

2.2.9.3 Silencing Switches

- a. Alarm Silencing Switch: Provide an alarm silencing switch at the FACP which shall silence the audible signal but not affect the visual alarm indicator. This switch shall be overridden upon activation of a subsequent alarm.
- b. Supervisory/Trouble Silencing Switch: Provide supervisory and trouble silencing switch which shall silence the audible trouble and supervisory signal, but not extinguish the visual indicator. This switch shall be overridden upon activation of a subsequent alarm, supervision, or trouble condition.

2.2.9.4 Non-Interfering

Power and supervise each circuit such that a signal from one device does not prevent the receipt of signals from any other device. Circuits shall be manually resettable by switch from the FACP after the initiating device or devices have been restored to normal.

2.2.9.5 Fire Alarm Signal

A fire alarm shall activate notification appliances throughout the building. Audible devices shall be fire alarm horns which produce a three-pulse temporal pattern. Visual devices shall be strobes operating in accordance with NFPA 72.

2.2.9.6 Memory

Provide each control unit with non-volatile memory and logic for all functions. The use of long life batteries, capacitors, or other age-dependent devices shall not be considered as equal to non-volatile processors, PROMS, or EPROMS.

2.2.9.7 Field Programmability

Provide control units and control panels that are fully field programmable for control, initiation, notification, supervisory, and trouble functions of both input and output. The system program configuration shall be menu driven. System changes shall be password protected and shall be accomplished using personal computer based equipment.

2.2.9.8 Input/Output Modifications

The FACP shall contain features which allow the bypassing of input devices from the system or the modification of system outputs. These control features shall consist of a panel mounted keypad. Any bypass or modification to the system shall indicate a trouble condition on the FACP.

2.2.9.9 Resetting

Provide the necessary controls to prevent the resetting of any alarm, supervisory, or trouble signal while the alarm, supervisory or trouble condition on the system still exists.

2.2.9.10 Instructions

Provide a typeset printed or typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame. Install the frame in a conspicuous location observable from the FACP. The card shall show those steps to be taken by an operator when a signal is received as well as the functional operation of the system under all conditions, normal, alarm, supervisory, and trouble. The instructions shall be approved by the Contracting Officer's Technical Representative before being posted.

2.2.9.11 Walk Test

The FACP shall have a walk test feature. When using this feature, operation of initiating devices shall result in limited system outputs, so that the notification appliances operate for only a few seconds and the event is indicated on the system printer, but no other outputs occur.

2.2.9.12 History Logging

In addition to the required printer output, the control panel shall have the ability to store a minimum of 400 events in a log. These events shall be stored in a battery-protected memory and shall remain in the memory until the memory is downloaded or cleared manually. Resetting of the control panel shall not clear the memory.

2.2.9.13 RS-232-C Output

Each local control panel shall be capable of operating remote service type cathode ray tubes (CRTs), printers, and/or modems. The output shall be paralleled ASCII from an EIA RS-232-C connection with a baud rate of 1200 or 2400 to allow use of any commonly available CRT, printer, or modem.

2.2.10 Amplifiers

Any amplifiers, digitalized voice generators, and other hardware necessary for a complete, operational, textual audible circuit conforming to NFPA 72 shall be housed in a fire alarm control unit, terminal cabinet, or in the fire alarm control panel. The system shall automatically operate and control all building fire alarm speakers. Each amplifier shall have two channels; one to broadcast a message and the other for paging. Provide a backup amplifier that will automatically activate in event of a failure of the primary event. No amplifier shall be loaded more than 50 percent.

2.2.10.1 Construction

Amplifiers shall utilize computer grade solid state components and shall be provided with output protection devices sufficient to protect the amplifier against any transient up to 10 times the highest rated voltage in the system.

2.2.10.2 Inputs

Each system shall be equipped with separate inputs from the digitalized voice driver and panel mounted microphone. Microphone inputs shall be of the low impedance, balanced line type. Both microphone and tone generator input shall be operational on any amplifier.

2.2.10.3 Protection Circuits

Each amplifier shall be constantly supervised for any condition which could render the amplifier inoperable at its maximum output. Failure of any component shall cause automatic transfer to a designated backup amplifier, illumination of a visual "amplifier trouble" indicator on the control panel, appropriate logging of the condition on the system printer, and other actions for trouble conditions as specified.

2.2.11 Graphic Annunciator

2.2.11.1 Annunciator Panel

Provide a graphic annunciator which indicates the building floor plan, including the locations of stairs and elevators. Alarm circuit boundaries shall be clearly marked on the floor plan. Annunciator shall include a north arrow, location of the fire alarm control panel, and a "you are here" indicator. The graphic annunciator shall be a minimum size of 3 by 3 feet.

2.2.11.2 Indicating Lights

Provide the graphic annunciator with individual light emitting diode (LED) indicating lights for each type of alarm and supervisory device. Provide an amber LED for indicating a system trouble condition and a separate amber LED for indicating a supervisory condition. Provide a green LED to indicate presence of power and a red LED to indicate an alarm condition. The actuation of any alarm signal shall cause the illumination of a boundary LED, a floor LED, and a device LED. System supervisory or trouble shall cause the illumination of a trouble LED. In addition to all of these LED indicators, provide normal power and emergency power indicating LEDs. Provide a push button LED test switch. The test switch shall not require key operation. Annunciator LEDs shall only be extinguished by operation of the system reset switch on the FACP.

2.2.11.3 Material

Construct the graphic annunciator face plate of smoked Plexiglas. The LEDs shall be backlit. Control equipment and wiring shall be housed in a surface mounted back box. The exposed portions of the back box shall be chrome plated with knockouts.

2.2.11.4 Programming

Where programming for the operation of the proper LEDs is accomplished by a separate software program than the software for the FACP, the software program shall not require reprogramming after loss of power. The software shall be reprogrammable in the field.

2.2.12 Manual Stations

Provide metal or plastic, semi-flush mounted, double action, addressable manual stations, which are not subject to operation by jarring or vibration. Stations shall be equipped with screw terminals for each conductor. Stations which require the replacement of any portion of the device after activation are not permitted. Stations shall be finished in fire-engine red with molded raised lettering operating instructions of contrasting color. The use of a key or wrench shall be required to reset the station.

2.2.13 Notification Appliances

2.2.13.1 Visual Alarm Signals

Provide strobe light visual alarm signals which operate on a supervised 24 volt DC circuit. The strobe lens shall comply with UL 1971 and conform to the Americans With Disabilities Act. The light pattern shall be disbursed so that it is visible above and below the strobe and from a 90

degree angle on both sides of the strobe. The strobe flash output shall be a minimum of 15 candela based on the UL 1971 test. The strobe shall have a xenon flash tube. Visible appliances may be part of an audio-visual assembly. Where more than two appliances are located in the same room or corridor, provide synchronized operation.

2.2.13.2 Fire Alarm Horns

Provide surface mounted electronic multi-tone horns that produce a minimum of four distinct sounds, suitable for use in an electrically supervised circuit. Horns shall have a rating of 90 dBA at 10 feet when tested in accordance with UL 464 while emitting a slow whoop tone. Output from the horn shall be three-pulse temporal pattern. Where horns and strobes are provided in the same location, they may be combined into a single unit.

2.2.13.3 Connections

Provide screw terminals for each notification appliance. Terminals shall be designed to accept the size conductors used in this project without modification.

2.2.14 Automatic Transmitters

2.2.14.1 Radio Transmitter and Interface Panels

Provide radio transmitter with antenna that is compatible with the existing supervising station fire alarm system. Transmitter shall have a means to transmit alarm, supervisory, and trouble conditions via a single transmitter. Provide transmitters in accordance with applicable portions of NFPA 72, Federal Communications Commission (FCC) 47 CFR 90. Protect the antenna from physical damage. Transmitter shall have a source of power for operation which conforms to NFPA 72. Transmitter shall be capable of initiating a test signal daily at any selected time.

2.2.14.2 Signals To Be Transmitted to the Base Receiving Station

The following signals shall be sent to the base receiving station:

- a. Manual pull stations
- b. Duct smoke detectors

2.3 NAMEPLATES

Major components of equipment shall have the manufacturer's name, address, type or style, model or serial number, catalog number, date of installation, installing Contractor's name and address, and the contract number provided on a new plate permanently affixed to the item or equipment. Major components include, but are not limited to, the following:

a. FACPs

b. Automatic transmitter

Furnish to obtain approval by the Contracting Officer's Technical Representative before installation. Obtain approval by the Contracting Officer's Technical Representative for installation locations. Nameplates shall be etched metal or plastic, permanently attached by screws to panels or adjacent walls.

2.4 WIRING

Provide wiring materials under this section as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM with the additions and modifications specified herein.

PART 3 EXECUTION

3.1 INSTALLATION OF FIRE ALARM INITIATING AND INDICATING DEVICES

- a. FACP: Locate the FACP where indicated on the drawings. Recess the enclosure with the top of the cabinet 6 feet above the finished floor. Conductor terminations shall be labeled and a drawing containing conductors, their labels, their circuits, and their interconnection shall be permanently mounted in the FACP.
- Manual Stations: Locate manual stations as required by NFPA 101 and NFPA 72.
 Mount stations so that their operating handles are 4 feet above the finished floor.
 Mount stations so they are located no farther than 5 feet from the exit door they serve, measured horizontally.
- c. Notification Appliance Devices: Locate notification appliance devices as required by NFPA 72. Mount assemblies on walls 80 inches above the finished floor or 6 inches below the ceiling whichever is lower.
- d. Graphic Annunciator: Locate the graphic annunciator as shown on the drawings. Surface mount the panel, with the top of the panel 6 feet above the finished floor or center the panel at 5 feet, whichever is lower.

3.2 PAINTING

Paint exposed electrical, fire alarm conduit, and surface metal raceway to match adjacent finishes in exposed areas. Paint junction boxes and conduit red in unfinished areas. Painting shall comply with Section 09 90 00 PAINTS AND COATINGS.

3.3 INSTRUCTION OF GOVERNMENT EMPLOYEES

3.3.1 Required Instruction Time

Provide 16 hours of instruction after final acceptance of the system. The instruction shall be given during regular working hours on such dates and times as are selected by the Contracting

Officer's Technical Representative. The instruction may be divided into two or more periods at the discretion of the Contracting Officer's Technical Representative. The training shall allow for rescheduling for unforeseen maintenance and/or fire department responses.

-- End of Section --

SECTION 31 11 00

CLEARING AND GRUBBING 08/08

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Nonsaleable Materials; G

Written permission to dispose of such products on private property shall be filed with the Contracting Officer.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 PROTECTION

3.1.1 Roads and Walks

Keep roads and walks free of dirt and debris at all times.

3.1.2 Trees, Shrubs, and Existing Facilities

Trees and vegetation to be left standing shall be protected from damage incident to clearing, grubbing, and construction operations by the erection of barriers or by such other means as the circumstances require.

3.1.3 Utility Lines

Protect existing utility lines that are indicated to remain from damage. Notify the Contracting Officer's Technical Representative immediately of damage to or an encounter with an unknown existing utility line. The Contractor shall be responsible for the repairs of damage to existing utility lines that are indicated or made known to the Contractor prior to start of clearing and grubbing operations. When utility lines which are to be removed are encountered within the area of operations, notify the Contracting Officer's Technical Representative in ample time to minimize interruption of the service.

3.2 CLEARING

Clearing shall consist of the felling, trimming, and cutting of trees into sections and the satisfactory disposal of the trees and other vegetation designated for removal, including downed timber, snags, brush, and rubbish occurring within the areas to be cleared. Trees, stumps, roots, brush, and other vegetation in areas to be cleared shall be cut off 18 inches below the original ground surface, except such trees and vegetation as may be indicated or directed to be left standing. Trees designated to be left standing within the cleared areas shall be trimmed of dead branches 1-1/2 inches or more in diameter and shall be trimmed of all branches the heights of 5 above grade or directed. Limbs and branches to be trimmed shall be neatly cut close to the bole of the tree or main branches. Cuts more than 1-1/2 inches in diameter shall be painted with an approved tree-wound paint.

3.3 TREE REMOVAL

Where indicated or directed, trees and stumps that are designated as trees shall be removed from areas outside those areas designated for clearing and grubbing. This work shall include the felling of such trees and the removal of their stumps and roots as specified in paragraph GRUBBING. Trees shall be disposed of as specified in paragraph DISPOSAL OF MATERIALS.

3.4 DISPOSAL OF MATERIALS

3.4.1 Nonsaleable Materials

Logs, stumps, roots, brush, rotten wood, and other refuse from the clearing and grubbing operations, except for salable timber, shall be disposed of outside the limits of Government-controlled land at the Contractor's responsibility, except when otherwise directed in writing. Such directive will state the conditions covering the disposal of such products and will also state the areas in which they may be placed.

-- End of Section --

SECTION 31 23 00

EXCAVATION AND FILL 04/06

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Capillary Water Barrier

A layer of clean, poorly graded crushed rock, stone, or natural sand or gravel having a high porosity which is placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below a slab. Number 57 gradation or similar.

1.1.2 Degree of Compaction

Degree of compaction is expressed as a percentage of the maximum density obtained by the test procedure presented in ASTM D 698, for general soil types, abbreviated as percent laboratory maximum density.

1.1.3 Hard Materials

Weathered rock, dense consolidated deposits, or conglomerate materials which are not included in the definition of "rock" but which usually require the use of heavy excavation equipment, ripper teeth, or jack hammers for removal.

1.1.4 Rock

Solid homogeneous interlocking crystalline material with firmly cemented, laminated, or foliated masses or conglomerate deposits, neither of which can be removed without systematic drilling and blasting, drilling and the use of expansion jacks or feather wedges, or the use of backhoe-mounted pneumatic hole punchers or rock breakers; also large boulders, buried masonry, or concrete other than pavement exceeding 1/2 cubic yard in volume. Removal of hard material will not be considered rock excavation because of intermittent drilling and blasting that is performed merely to increase production.

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-06 Test Reports

Fill and backfill test

Select material test

Porous fill test for capillary water barrier

Density tests

Copies of all laboratory and field test reports within 24 hours of the completion of the test.

1.3 DELIVERY, STORAGE, AND HANDLING

Perform in a manner to prevent contamination or segregation of materials.

1.4 CRITERIA FOR BIDDING

Base bids on the following criteria:

- a. Surface elevations are as indicated.
- b. Pipes or other artificial obstructions, except those indicated, will not be encountered.
- c. Ground water elevations indicated by the boring log were those existing at the time subsurface investigations were made and do not necessarily represent ground water elevation at the time of construction.
- d. Material character is indicated by the boring logs.
- e. Hard materials will not be encountered except as noted on the boring logs.
- f. Borrow material, Suitable backfill and bedding material in the quantities required is not available at the project on Government property.
- g. Blasting will not be permitted. Remove material in an approved manner.

1.5 REQUIREMENTS FOR OFF SITE SOIL

Soils brought in from off site for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total petroleum hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCPL test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA 530/F-93/004 Method 5030/8020. TCLP shall be performed in accordance with EPA 530/F-93/004 Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site. Material shall not be brought on site until tests have been approved by the Contracting Officer's Technical Representative.

1.6 QUALITY ASSURANCE

1.6.1 Utilities

Movement of construction machinery and equipment over pipes and utilities during construction shall be at the Contractor's risk. Excavation made with power-driven equipment is not permitted within two feet of known Government-owned utility or subsurface construction. For work immediately adjacent to or for excavations exposing a utility or other buried obstruction, excavate by hand. Start hand excavation on each side of the indicated obstruction and continue until the obstruction is uncovered or until clearance for the new grade is assured. Support uncovered lines or other existing work affected by the contract excavation until approval for backfill is granted by the Contracting Officer's Technical Representative. Report damage to utility lines or subsurface construction immediately to the Contracting Officer's Technical Representative.

PART 2 PRODUCTS

2.1 SOIL MATERIALS

2.1.1 Satisfactory Materials

As indicated on the plans.

2.1.2 Unsatisfactory Materials

Materials which do not comply with the requirements for satisfactory materials. Unsatisfactory materials also include man-made fills, trash, refuse, or backfills from previous construction. Unsatisfactory material also includes material classified as satisfactory which contains root and other organic matter, frozen material, and stones larger than 3 inches. The Contracting Officer's Technical Representative shall be notified of any contaminated materials.

2.1.3 Cohesionless and Cohesive Materials

Cohesionless materials include materials classified in ASTM D 2487 as GW, GP, SW, and SP. Cohesive materials include materials classified as GC, SC, ML, CL, MH, and CH. Materials classified as GM, GP-GM, GW-GM, SW-SM, SP-SM, and SM shall be identified as cohesionless only when the fines are nonplastic (plasticity index equals zero). Materials classified as GM and SM will be identified as cohesive only when the fines have a plasticity index greater than zero.

2.1.4 Expansive Soils

Soils that have a plasticity index equal to or greater than 15 when tested in accordance with ASTM D 4318.

2.1.5 Common Fill

Approved, unclassified soil material with the characteristics required to compact to the soil density specified for the intended location.

2.1.6 Backfill and Fill Material

As indicated on the plans.

2.1.7 Select Material

As indicated on the plans.

2.1.8 Topsoil

Natural, friable soil representative of productive, well-drained soils in the area, free of subsoil, stumps, rocks larger than one inch diameter, brush, weeds, toxic substances, and other material detrimental to plant growth. Amend topsoil pH range to obtain a pH of 5.5 to 7.

2.2 POROUS FILL FOR CAPILLARY WATER BARRIER

ASTM C 33/C 33M fine aggregate grading with a maximum of 3 percent by weight passing ASTM D 1140, No. 200 sieve, or coarse aggregate Size 57, 67, or 77 and conforming to the general soil material requirements specified in paragraph entitled "Satisfactory Materials."

2.3 UTILITY BEDDING MATERIAL

Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide ASTM D 2321 materials as follows:

- a. Class I: Angular, 0.25 to 1.5 inches, graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
- b. Class II: Coarse sands and gravels with maximum particle size of 1.5 inches, including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D 2487.

2.4 BORROW

Obtain borrow materials from sources outside of Government property.

2.5 BURIED WARNING AND IDENTIFICATION TAPE

Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant, polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specified below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, unaffected by moisture or soil.

Warning Tape Color Codes

| Yellow: | Electric |
|---------|---------------|
| Blue: | Water Systems |
| Green: | Sewer Systems |

2.5.1 Warning Tape for Metallic Piping

Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.003 inch. Tape shall have a minimum strength of 1500 psi lengthwise, and 1250 psi crosswise, with a maximum 350 percent elongation.

2.5.2 Detectable Warning Tape for Non-Metallic Piping

Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.004 inch. Tape shall have a minimum strength of 1500 psi lengthwise and 1250 psi crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 3 feet deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

2.6 DETECTION WIRE FOR NON-METALLIC PIPING

Detection wire shall be insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 EXECUTION

3.1 PROTECTION

3.1.1 Shoring and Sheeting

Provide shoring bracing, cribbing, trench boxes, underpinning and sheeting as required. In addition to Section 25 A and B of EM 385-1-1 and other requirements set forth in this contract, include provisions in the shoring and sheeting plan that will accomplish the following:

- a. Prevent undermining of pavements, foundations and slabs.
- b. Prevent slippage or movement in banks or slopes adjacent to the excavation.

3.1.2 Drainage and Dewatering

Provide for the collection and disposal of surface and subsurface water encountered during construction.

3.1.2.1 Drainage

So that construction operations progress successfully, completely drain construction site during periods of construction to keep soil materials sufficiently dry. The Contractor shall establish/construct storm drainage features (ponds/basins) at the earliest stages of site development, and throughout construction grade the construction area to provide positive surface water runoff away from the construction activity and/or provide temporary ditches, swales, and other drainage features and equipment as required to maintain dry soils, prevent erosion and undermining of foundations. When unsuitable working platforms for equipment operation and unsuitable soil support for subsequent construction features develop, remove unsuitable material and provide new soil material as specified herein. It is the responsibility of the Contractor to assess the soil and ground water conditions presented by the plans and specifications and to employ necessary measures to permit construction to proceed. Excavated slopes and backfill surfaces shall be protected to prevent erosion and sloughing. Excavation shall be performed so that the site, the area immediately surrounding the site, and the area affecting operations at the site shall be continually and effectively drained.

3.1.2.2 Dewatering

Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 3 feet of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 2 feet below the working level.

3.1.3 Underground Utilities

Location of the existing utilities indicated is approximate. The Contractor shall physically verify the location and elevation of the existing utilities indicated prior to starting construction.

3.1.4 Machinery and Equipment

Movement of construction machinery and equipment over pipes during construction shall be at the Contractor's risk. Repair, or remove and provide new pipe for existing or newly installed pipe that has been displaced or damaged.

3.2 SURFACE PREPARATION

3.2.1 Clearing and Grubbing

Unless indicated otherwise, remove trees, stumps, logs, shrubs, brush and vegetation and other items that would interfere with construction operations within the clearing limits. Remove stumps entirely. Grub out matted roots and roots over 2 inches in diameter to at least 18 inches below existing surface.

3.2.2 Stripping

Strip suitable soil from the site where excavation or grading is indicated and stockpile separately from other excavated material. Material unsuitable for use as topsoil shall be wasted. Locate topsoil so that the material can be used readily for the finished grading. Where sufficient existing topsoil conforming to the material requirements is not available on site, provide borrow materials suitable for use as topsoil. Protect topsoil and keep in segregated piles until needed.

3.2.3 Unsuitable Material

Remove vegetation, debris, decayed vegetable matter, sod, mulch, and rubbish underneath paved areas or concrete slabs.

3.3 EXCAVATION

Excavate to contours, elevation, and dimensions indicated. Reuse excavated materials that meet the specified requirements for the material type required at the intended location. Keep excavations free from water. Excavate soil disturbed or weakened by Contractor's operations, soils softened or made unsuitable for subsequent construction due to exposure to weather. Excavations below indicated depths will not be permitted except to remove unsatisfactory material. Unsatisfactory material encountered below the grades shown shall be removed as directed. Refill with satisfactory material and compact to 95 percent of ASTM D 698 maximum density. Unless specified otherwise, refill excavations cut below indicated depth with backfill and fill material and compact to 95 percent of ASTM D 698 maximum density. Satisfactory material removed below the depths indicated, without specific direction of the Contracting Officer's Technical Representative, shall be replaced with satisfactory materials to the indicated excavation grade; except as specified for spread footings. Determination of elevations and measurements of approved overdepth excavation of unsatisfactory material below grades indicated shall be done under the direction of the Contracting Officer's Technical Representative.

3.3.1 Structures With Spread Footings

Ensure that footing subgrades have been inspected and approved by the Contracting Officer's Technical Representative prior to concrete placement. Fill over excavations with concrete during foundation placement.

3.3.2 Pipe Trenches

Excavate to the dimension indicated. Grade bottom of trenches to provide uniform support for each section of pipe after pipe bedding placement. Tamp if necessary to provide a firm pipe bed. Recesses shall be excavated to accommodate bells and joints so that pipe will be uniformly supported for the entire length. Rock, where encountered, shall be excavated to a depth of at least 6 inches below the bottom of the pipe.

3.3.3 Excavated Materials

Satisfactory excavated material required for fill or backfill shall be placed in the proper section of the permanent work required or shall be separately stockpiled if it cannot be readily placed. Satisfactory material in excess of that required for the permanent work and all unsatisfactory material shall be disposed of as specified in Paragraph "DISPOSITION OF SURPLUS MATERIAL."

3.3.4 Final Grade of Surfaces to Support Concrete

Excavation to final grade shall not be made until just before concrete is to be placed. Only excavation methods that will leave the foundation rock in a solid and unshattered condition shall be used. Approximately level surfaces shall be roughened, and sloped surfaces shall be cut as indicated into rough steps or benches to provide a satisfactory bond. Shales shall be protected from slaking and all surfaces shall be protected from erosion resulting from ponding or flow of water.

3.4 SUBGRADE PREPARATION

Unsatisfactory material in surfaces to receive fill or in excavated areas shall be removed and replaced with satisfactory materials as directed by the Contracting Officer's Technical Representative. The surface shall be scarified to a depth of 6 inches before the fill is started. Sloped surfaces steeper than 1 vertical to 4 horizontal shall be plowed, stepped, benched, or broken up so that the fill material will bond with the existing material. When subgrades are less than the specified density, the ground surface shall be broken up to a minimum depth of 6 inches, pulverized, and compacted to the specified density. When the subgrade is part fill and part excavation or natural ground, the excavated or natural ground portion shall be scarified to a depth of 12 inches and compacted as specified for the adjacent fill. Material shall not be placed on surfaces that are muddy, frozen, or contain frost. Compaction shall be accomplished by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, or other approved equipment well suited to the soil being compacted. Material shall be moistened or aerated as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Minimum subgrade density shall be as specified herein.

3.5 FILLING AND BACKFILLING

Fill and backfill to contours, elevations, and dimensions indicated. Compact each lift before placing overlaying lift.

3.5.1 Common Fill Placement

Provide for general site and under porous fill of pile-supported structures. Use satisfactory materials. Place in 6 inch lifts. Compact areas not accessible to rollers or compactors with mechanical hand tampers. Aerate material excessively moistened by rain to a satisfactory moisture content. Finish to a smooth surface by blading, rolling with a smooth roller, or both.

3.5.2 Backfill and Fill Material Placement

Provide for paved areas and under concrete slabs, except where select material is provided. Place in 6 inch lifts. Do not place over wet or frozen areas. Place backfill material adjacent to structures as the structural elements are completed and accepted. Backfill against concrete only when approved. Place and compact material to avoid loading upon or against the structure.

3.5.3 Select Material Placement

Provide under structures. Place in 6 inch lifts. Do not place over wet or frozen areas. Backfill adjacent to structures shall be placed as structural elements are completed and accepted. Backfill against concrete only when approved. Place and compact material to avoid loading upon or against structure.

3.5.4 Backfill and Fill Material Placement Over Pipes and at Walls

Backfilling shall not begin until construction below finish grade has been approved, underground utilities systems have been inspected, tested and approved, forms removed, and the excavation cleaned of trash and debris. Backfill shall be brought to indicated finish grade. Where pipe is coated or wrapped for protection against corrosion, the backfill material up to an elevation 2 feet above sewer lines and 1 foot above other utility lines shall be free from stones larger than 1 inch in any dimension. Heavy equipment for spreading and compacting backfill shall not be operated closer to foundation or retaining walls than a distance equal to the height of backfill above the top of footing; the area remaining shall be compacted in layers not more than 4 inches in compacted thickness with power-driven hand tampers suitable for the material being compacted. Backfill shall not be placed against foundation walls prior to 7 days after completion of the walls. As far as practicable, backfill shall be brought up evenly on each side of the wall and sloped to drain away from the wall.

3.6 BORROW

Where satisfactory materials are not available in sufficient quantity from required excavations, approved borrow materials shall be obtained as specified herein.
3.7 BURIED WARNING AND IDENTIFICATION TAPE

Provide buried utility lines with utility identification tape. Bury tape 12 inches below finished grade; under pavements and slabs, bury tape 6 inches below top of subgrade.

3.8 BURIED DETECTION WIRE

Bury detection wire directly above non-metallic piping at a distance not to exceed 12 inches above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 3 feet of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

3.9 COMPACTION

Determine in-place density of existing subgrade; if required density exists, no compaction of existing subgrade will be required.

3.9.1 General Site

Compact underneath areas designated for vegetation and areas outside the 5 foot line of the paved area or structure to 90 percent of ASTM D 698.

3.9.2 Structures, Spread Footings, and Concrete Slabs

Compact top 12 inches of subgrades to 95 percent of ASTM D 698. Compact fill and backfill material to 95 percent of ASTM D 698.

3.9.3 Adjacent Area

Compact areas within 5 feet of structures to 90 percent of ASTM D 698.

3.9.4 Paved Areas

Compact top 12 inches of subgrades to 95 percent of ASTM D 698. Compact fill and backfill materials to 95 percent of ASTM D 698.

3.10 FINISH OPERATIONS

3.10.1 Grading

Finish grades as indicated within one-tenth of one foot. Grade areas to drain water away from structures. Maintain areas free of trash and debris. For existing grades that will remain but which were disturbed by Contractor's operations, grade as directed.

3.10.2 Topsoil and Seed

Scarify existing subgrade. Provide 4 inches of topsoil for newly graded finish earth surfaces and areas disturbed by the Contractor. Topsoil shall not be placed when the subgrade is frozen, excessively wet, extremely dry, or in a condition otherwise detrimental to seeding, planting, or proper grading. If there is insufficient on-site topsoil meeting specified requirements for topsoil, provide topsoil required in excess of that available. Seed shall match existing vegetation. Provide seed at 5 pounds per 1000 square feet. Provide CID A-A-1909, Type I, Class 2, 10-10-10 analysis fertilizer at 25 pounds per 1000 square feet. Provide mulch and water to establish an acceptable stand of grass.

3.10.3 Protection of Surfaces

Protect newly backfilled, graded, and topsoiled areas from traffic, erosion, and settlements that may occur. Repair or reestablish damaged grades, elevations, or slopes.

3.11 DISPOSITION OF SURPLUS MATERIAL

Remove from Government property surplus or other soil material not required or suitable for filling or backfilling, and brush, refuse, stumps, roots, and timber.

3.12 FIELD QUALITY CONTROL

3.12.1 Sampling

Take the number and size of samples required to perform the following tests.

3.12.2 Testing

Perform one of each of the following tests for each material used. Provide additional tests for each source change.

3.12.2.1 Fill and Backfill Material Testing

Test fill and backfill material in accordance with ASTM C 136 for conformance to ASTM D 2487 gradation limits; ASTM D 1140 for material finer than the No. 200 sieve; ASTM D 4318 for liquid limit and for plastic limit; ASTM D 698 or ASTM D 1557 for moisture density relations, as applicable.

3.12.2.2 Select Material Testing

Test select material in accordance with ASTM C 136 for conformance to ASTM D 2487 gradation limits; ASTM D 1140 for material finer than the No. 200 sieve; ASTM D 698 or ASTM D 1557 for moisture density relations, as applicable.

3.12.2.3 Porous Fill Testing

Test porous fill in accordance with ASTM C 136 for conformance to gradation specified in ASTM C 33/C 33/.

3.12.2.4 Density Tests

Test density in accordance with ASTM D 1556, or ASTM D 2922 and ASTM D 3017. When ASTM D 2922 and ASTM D 3017 density tests are used, verify density test results by performing an ASTM D 1556 density test at a location already ASTM D 2922 and ASTM D 3017 tested as specified herein. Perform an ASTM D 1556 density test at the start of the job, and for every 10 ASTM D 2922 and ASTM D 3017 density tests thereafter. Test each lift at randomly selected locations every 2000 square feet of existing grade in fills for structures and concrete slabs, and every 2500 square feet for other fill areas and every 2000 square feet of pavement subgrade in cut. Include density test results in daily report.

a. Bedding and backfill in trenches: One test per 50 linear feet in each lift.

-- End of Section --

SECTION 31 31 16

SOIL TREATMENT FOR SUBTERRANEAN TERMITE CONTROL 08/08

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Termiticides

Manufacturer's label and Material Safety Data Sheet (MSDS) for termiticides proposed for use.

Verification of Measurement

Written verification that the volume of termiticide used meets the application rate.

Application Equipment

A listing of equipment to be used.

Warranty

Copy of Contractor's warranty.

SD-07 Certificates

Qualifications

Qualifications and state license number of the termiticide applicator.

1.2 QUALITY ASSURANCE

Comply with 7 USC Section 136 for requirements on Contractor's licensing, certification, and record keeping. Maintain daily records using Pest Management Maintenance Record, DD Form 1532-1 and submit copies of records when requested by the Contracting Officer's Technical Representative. These forms may be obtained from the main web site: http://www.dtic.mil/whs/directives/infomgt/forms/ddforms1500-1999.htm Upon completion of this work, submit Pest Management Report DD Form 1532 identifying target pest, type of operation, brand name and manufacturer of pesticide, formulation, concentration or rate of application used.

1.2.1 Qualifications

For the application of pesticides, use the services of a subcontractor whose principal business is pest control. The subcontractor shall be licensed and certified in the state where the work is to be performed. Termiticide applicators shall also be certified in the U.S. Environmental Protection Agency (EPA) pesticide applicator category which includes structural pest control.

1.2.2 Safety Requirements

Formulate, treat, and dispose of termiticides and their containers in accordance with label directions. Draw water for formulating only from sites designated by the Contracting Officer's Technical Representative, and fit the filling hose with a backflow preventer meeting local plumbing codes or standards. The filling operation shall be under the direct and continuous observation of a contractor's representative to prevent overflow. Secure pesticides and related materials under lock and key when unattended. Ensure that proper protective clothing and equipment are worn and used during all phases of termiticide application. Dispose of used pesticide containers off Government property.

1.3 DELIVERY, STORAGE, AND HANDLING

1.3.1 Delivery

Deliver termiticide material to the site in the original unopened containers bearing legible labels indicating the EPA registration number and manufacturer's registered uses. All other materials, to be used on site for the purpose of termite control, shall be delivered in new or otherwise good condition as supplied by the manufacturer or formulator.

1.3.2 Inspection

Inspect termiticides upon arrival at the job site for conformity to type and quality in accordance with paragraph TERMITICIDES. Each label shall bear evidence of registration under the Federal Insecticide, Fungicide, and Rodenticide Act (FIFRA), as amended or under appropriate regulations of the host county. Other materials shall be inspected for conformance with specified requirements. Remove unacceptable materials from the job site.

1.3.3 Storage

Store materials in designated areas and in accordance with manufacturer's labels. Termiticides and related materials shall be kept under lock and key when unattended.

1.3.4 Handling

Observe manufacturer's warnings and precautions. Termiticides shall be handled in accordance with manufacturer's labels, preventing contamination by dirt, water, and organic material. Protect termiticides from sunlight as recommended by the manufacturer.

1.4 SITE CONDITIONS

The following conditions will determine the time of application.

1.4.1 Soil Moisture

Soils to be treated shall be tested immediately before application. Test soil moisture content to a minimum depth of 3 inches. The soil moisture shall be as recommended by the termiticide manufacturer. The termiticide will not be applied when soil moisture exceeds manufacturer's recommendations because termiticides do not adhere to the soil particles in saturated soils.

1.4.2 Runoff and Wind Drift

Do not apply termiticide during or immediately following heavy rains. Applications shall not be performed when conditions may cause runoff or create an environmental hazard. Applications shall not be performed when average wind speed exceeds 10 miles per hour. The termiticide shall not be allowed to enter water systems, aquifers, or endanger humans or animals.

1.4.2.1 Vapor Barriers and Waterproof Membranes

Termiticide shall be applied prior to placement of a vapor barrier or waterproof membrane.

1.4.2.2 Utilities and Vents

Prior to application, HVAC ducts and vents located in treatment area shall be turned off and blocked to protect people and animals from termiticide.

1.4.3 Placement of Concrete

Place concrete covering treated soils as soon as the termiticide has reached maximum penetration into the soil. Time for maximum penetration shall be as recommended by the manufacturer.

1.5 WARRANTY

The Contractor shall provide a standard 5-year written warranty against infestations or reinfestations by subterranean termites of the buildings or building additions constructed under this contract. Warranty shall include annual inspections of the buildings or building additions. If live subterranean termite infestation or subterranean termite damage is discovered during the warranty period, and the soil and building conditions have not been altered in the interim, the Contractor shall: a. Retreat the soil and perform other treatment as may be necessary for elimination of subterranean termite infestation;

- b. Repair damage caused by termite infestation; and
- c. Re-inspect the building approximately 180 days after the retreatment.

PART 2 PRODUCTS

2.1 TERMITICIDES

Provide termiticides currently registered by the EPA or approved for such use by the appropriate agency of the host county. Select non-repellant termiticide for maximum effectiveness and duration after application. The selected termiticide shall be suitable for the soil and climatic conditions at the project site.

PART 3 EXECUTION

3.1 VERIFICATION OF MEASUREMENT

Once termiticide application has been completed, measure tank contents to determine the remaining volume. The total volume measurement of used contents for the application shall equal the established application rate for the project site conditions. Provide written verification of the measurements.

3.2 TECHNICAL REPRESENTATIVE

The certified installation pest management coordinator shall be the technical representative, shall be present at all meetings concerning treatment measures for subterranean termites, and may be present during treatment application. The command Pest Control Coordinator shall be contacted prior to starting work.

3.3 SITE PREPARATION

Site preparation shall be in accordance with specification covering earthwork and landscaping. Work related to final grades, landscape plantings, foundations, or any other alterations to finished construction which might alter the condition of treated soils, shall be coordinated with this specification.

3.3.1 Ground Preparation

Food sources shall be eliminated by removing debris from clearing and grubbing and post construction wood scraps such as ground stakes, form boards, and scrap lumber from the site, before termiticide application begins.

3.3.2 Verification

Before work starts, verify that final grades are as indicated and smooth grading has been completed in accordance with Section 31 23 00 EXCAVATION AND FILL. Soil particles shall be finely graded with particles no larger than 1 inch and compacted to eliminate soil movement to the greatest degree.

3.3.3 Foundation Exterior

Provide written verification that final grading and landscape planting operations will not disturb treatment of the soil on the exterior sides of foundation walls, grade beams, and similar structures.

3.3.4 Utilities and Vents

Provide written verification that the location and identity of HVAC ducts and vents, water and sewer lines, and plumbing have been accomplished prior to the termiticide application.

3.3.5 Crawl and Plenum Air Spaces

Provide written verification that the location and identity of crawl and plenum air spaces have been accomplished prior to the termiticide application.

3.3.6 Application Plan

Submit a Termiticide Application Plan for approval before starting the specified treatment.

3.4 TERMITICIDE TREATMENT

3.4.1 Equipment Calibration and Tank Measurement

Immediately prior to commencement of termiticide application, calibration tests shall be conducted on the application equipment to be used and the application tank shall be measured to determine the volume and contents. These tests shall confirm that the application equipment is operating within the manufacturer's specifications and will meet the specified requirements. Provide written certification of the equipment calibration test results within 1 week of testing.

3.4.2 Mixing and Application

Formulating, mixing, and application shall be performed in the presence of the Contracting Officer's Technical Representative. A closed system is recommended as it prevents the termiticide from coming into contact with the applicator or other persons. Water for formulating shall only come from designated locations. Filling hoses shall be fitted with a backflow preventer meeting local plumbing codes or standards. Overflow shall be prevented during the filling operation. Prior to each day of use, the equipment used for applying termiticides shall be inspected for leaks, clogging, wear, or damage. Any repairs are to be performed immediately.

3.4.3 Treatment Method

For areas to be treated, establish complete and unbroken vertical and/or horizontal soil poison barriers between the soil and all portions of the intended structure which may allow termite access to wood and wood related products. Application shall not be made to areas which serve as crawl spaces or for use as a plenum air space.

3.4.3.1 Surface Application

Use surface application for establishing horizontal barriers. Surface applicants shall be applied as a coarse spray and provide uniform distribution over the soil surface. Termiticide shall penetrate a minimum of 1 inch into the soil, or as recommended by the manufacturer.

3.4.3.2 Rodding and Trenching

Use rodding and trenching for establishing vertical soil barriers. Trenching shall be to the depth of the foundation footing. Width of trench shall be as recommended by the manufacturer, or as indicated. Rodding or other approved method may be implemented for saturating the base of the trench with termiticide. Immediately after termiticide has reached maximum penetration as recommended by the manufacturer, backfilling of the trench shall commence. Backfilling shall be in 6 inch rises or layers. Each rise shall be treated with termiticide.

3.4.4 Sampling

The Contracting Officer's Technical Representative may draw from stocks at the job site, at any time and without prior notice, take samples of the termiticides used to determine if the amount of active ingredient specified on the label is being applied.

3.5 CLEAN UP, DISPOSAL, AND PROTECTION

Once application has been completed, proceed with clean up and protection of the site without delay.

3.5.1 Clean Up

The site shall be cleaned of all material associated with the treatment measures, according to label instructions, and as indicated. Excess and waste material shall be removed and disposed off site.

3.5.2 Disposal of Termiticide

Dispose of residual termiticides and containers off Government property, and in accordance with label instructions and EPA criteria.

3.5.3 Protection of Treated Area

Immediately after the application, the area shall be protected from other use by erecting barricades and providing signage as required or directed.

3.6 CONDITIONS FOR SATISFACTORY TREATMENT

3.6.1 Equipment Calibrations and Measurements

Where results from the equipment calibration and tank measurements tests are unsatisfactory, retreatment will be required.

3.6.2 Testing

Should an analysis, performed by a third party, indicate that the samples of the applied termiticide contain less than the amount of active ingredient specified on the label, and/or if soils are treated to a depth less than specified or approved, re-treatment will be required.

3.6.3 Disturbance of Treated Soils

Soil and fill material disturbed after treatment shall be re-treated before placement of slabs or other covering structures.

3.6.4 Termites Found Within the Warranty Period

If live subterranean termite infestation or termite damage is discovered during the warranty period, re-treat the site.

3.7 RE-TREATMENT

Where re-treatment is required, comply with the requirements specified in paragraph WARRANTY.

-- End of Section --

SECTION 32 92 19

SEEDING 10/06

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Stand of Turf

95 percent ground cover of the established species.

1.2 RELATED REQUIREMENTS

Section 31 23 00 EXCAVATION AND FILL.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Wood cellulose fiber mulch

Fertilizer

Include physical characteristics, and recommendations.

SD-07 Certificates

State certification and approval for seed

1.4 DELIVERY, STORAGE, AND HANDLING

- 1.4.1 Delivery
- 1.4.1.1 Seed Protection

Protect from drying out and from contamination during delivery, on-site storage, and handling.

1.4.1.2 Fertilizer and Lime Delivery

Deliver to the site in original, unopened containers bearing manufacturer's chemical analysis, name, trade name, trademark, and indication of conformance to state and federal laws. Instead

of containers, fertilizer and lime may be furnished in bulk with certificate indicating the above information.

1.4.2 Storage

1.4.2.1 Seed, Fertilizer and Lime Storage

Store in cool, dry locations away from contaminants.

1.4.2.2 Topsoil

Prior to stockpiling topsoil, treat growing vegetation with application of appropriate specified non-selective herbicide. Clear and grub existing vegetation three to four weeks prior to stockpiling topsoil.

1.4.2.3 Handling

Do not drop or dump materials from vehicles.

1.5 TIME RESTRICTIONS AND PLANTING CONDITIONS

1.5.1 Restrictions

Do not plant when the ground is frozen, snow covered, muddy, or when air temperature exceeds 90 degrees Fahrenheit.

1.6 TIME LIMITATIONS

1.6.1 Seed

Apply seed within twenty four hours after seed bed preparation.

PART 2 PRODUCTS

2.1 SEED

Seed shall be provided in accordance with NCDOT SHS, Section 1660, subject to frequent mowing.

2.1.1 Classification

Provide State-approved, Endophyte-enhanced seed of the latest season's crop delivered in original sealed packages, bearing producer's guaranteed analysis for percentages of mixtures, purity, germination, weedseed content, and inert material. Label in conformance with AMS Seed Act and applicable state seed laws. Wet, moldy, or otherwise damaged seed will be

rejected. Field mixes will be acceptable when field mix is performed on site in the presence of the Contracting Officer's Technical Representative.

2.1.2 Planting Dates and Rate

Planting dates shall be in accordance with the requirements of NCDOT SHS, Section 1660 and the following table. Subject to frequent mowing.

Application Rate Per Acre

| March1-August 31 | September 1-February 28 |
|----------------------|-------------------------|
| 25# Bermudagrass | 35# Bermudagrass |
| 6# Indiangrass | 6# Indiangrass |
| 8# Little Bluestem | 8# Little Bluestem |
| 4# Switchgrass | 4# Switchgrass |
| 25# Brownstop Millet | 35# Rye Grain |

2.1.3 Seed Purity

Seed purity shall be in accordance with requirements of NCDOT SHS, Section 1660.

2.1.4 Seed Mixture by Weight

Proportion seed mixtures by weight.

2.2 TOPSOIL

2.2.1 On-Site Topsoil

Surface soil stripped and stockpiled on site and modified as necessary to meet the requirements specified for topsoil in paragraph entitled "Composition." When available topsoil shall be existing surface soil stripped and stockpiled on-site in accordance with Section 31 23 00 EXCAVATION AND FILL.

2.2.2 Off-Site Topsoil

Conform to requirements specified in paragraph entitled "Composition." Additional topsoil shall be furnished by the Contractor.

2.2.3 Composition

Containing from 5 to 10 percent organic matter as determined by the topsoil composition tests of the Organic Carbon, 6A, Chemical Analysis Method described in DOA SSIR 42. Maximum particle size, 3/4 inch, with maximum 3 percent retained on 1/4 inch screen. The pH shall be tested in accordance with ASTM D 4972. Topsoil shall be free of sticks, stones, roots, and other debris and objectionable materials. Other components shall conform to the following limits:

| Silt | 25-50 percent |
|---------------|-----------------|
| Clay | 10-30 percent |
| Sand | 20-35 percent |
| рН | 5.5 to 7.0 |
| Soluble Salts | 600 ppm maximum |

2.3 SOIL CONDITIONERS

Add conditioners to topsoil as required to bring into compliance with "composition" standard for topsoil as specified herein.

2.3.1 Lime

Commercial grade hydrate or burnt limestone containing a calcium carbonate equivalent (C.C.E.) as specified in ASTM C 602 of not less than 110 percent.

2.4 FERTILIZER

2.4.1 Granular Fertilizer

Synthetic, granular controlled release fertilizer containing the following minimum percentages, by weight, of plant food nutrients:

- 8 percent available nitrogen
- 8 percent available phosphorus
- 8 percent available potassium

2.4.2 Hydroseeding Fertilizer

Controlled release fertilizer, to use with hydroseeding and composed of pills coated with plastic resin to provide a continuous release of nutrients for at least 6 months and containing the following minimum percentages, by weight, of plant food nutrients.

8 percent available nitrogen8 percent available phosphorus8 percent available potassium

2.5 MULCH

Mulch shall be free from noxious weeds, mold, and other deleterious materials.

2.5.1 Straw

Stalks from oats, wheat, rye, barley, or rice. Furnish in air-dry condition and of proper consistency for placing with commercial mulch blowing equipment. Straw shall contain no fertile seed.

2.5.2 Hay

Air-dry condition and of proper consistency for placing with commercial mulch blowing equipment. Hay shall be sterile, containing no fertile seed.

2.5.3 Wood Cellulose Fiber Mulch

Use recovered materials of either paper-based (100 percent) or wood-based (100 percent) hydraulic mulch. Processed to contain no growth or germination-inhibiting factors and dyed an appropriate color to facilitate visual metering of materials application. Composition on air-dry weight basis: 9 to 15 percent moisture, pH range from 5.5 to 8.2. Use with hydraulic application of grass seed and fertilizer.

2.6 WATER

Source of water shall be approved by Contracting Officer's Technical Representative and of suitable quality for irrigation, containing no elements toxic to plant life.

PART 3 EXECUTION

3.1 PREPARATION

3.1.1 EXTENT OF WORK

Provide soil preparation (including soil conditioners as required), fertilizing, seeding, and surface topdressing of all newly graded finished earth surfaces, unless indicated otherwise, and at all areas inside or outside the limits of construction that are disturbed by the Contractor's operations.

3.1.1.1 Topsoil

Provide 4 inches of on-site topsoil to meet indicated finish grade. After areas have been brought to indicated finish grade, incorporate fertilizer pH adjusters and soil conditioners into soil a minimum depth of 4 inches by disking, harrowing, tilling or other method approved by the Contracting Officer's Technical Representative. Remove debris and stones larger than 3/4 inch in any dimension remaining on the surface after finish grading. Correct irregularities in finish surfaces to eliminate depressions. Protect finished topsoil areas from damage by vehicular or pedestrian traffic.

3.1.1.2 Soil Conditioner Application Rates

Apply soil conditioners at rates as determined by laboratory soil analysis of the soils at the job site. For bidding purposes only apply at rates for the following:

Lime, approximately 75 pounds per 1000 square feet.

3.1.1.3 Fertilizer Application Rates

Apply fertilizer at rates as determined by laboratory soil analysis of the soils at the job site. For bidding purposes only apply at rates for the following:

Synthetic Fertilizer 1500 pounds per acre

Hydroseeding Fertilizer 800 pounds per acre

3.2 SEEDING

3.2.1 Seed Application Seasons and Conditions

Immediately before seeding, restore soil to proper grade. Do not seed when ground is muddy frozen, snow covered or in an unsatisfactory condition for seeding. If special conditions exist that may warrant a variance in the above seeding dates or conditions, submit a written request to the Contracting Officer's Technical Representative stating the special conditions and proposed variance. Apply seed within twenty four hours after seedbed preparation. Sow seed by approved sowing equipment. Sow one-half the seed in one direction, and sow remainder at right angles to the first sowing.

3.2.2 Seed Application Method

Seeding method shall be broadcasted and drop seeding or hydroseeding.

3.2.2.1 Broadcast and Drop Seeding

Seed shall be uniformly broadcast at the rate indicated in NCDOT SHS, pounds per 1000 square feet. Use broadcast or drop seeders. Sow one-half the seed in one direction, and sow remainder at right angles to the first sowing. Cover seed uniformly to a maximum depth of 1/4 inch in clay soils and 1/2 inch in sandy soils by means of spike-tooth harrow, cultipacker, raking or other approved devices.

3.2.2.2 Hydroseeding

First, mix water and fiber. Wood cellulose fiber, paper fiber, or recycled paper shall be applied as part of the hydroseeding operation. Fiber shall be added at 1,000 pounds, dry weight, per acre. Then add and mix seed and fertilizer to produce a homogeneous slurry. Seed shall be mixed to ensure broadcasting at the rate of pounds per 1000 square feet. When hydraulically sprayed on the ground, material shall form a blotter like cover impregnated uniformly with grass seed. Spread with one application with no second application of mulch.

3.2.3 Mulching

3.2.3.1 Hay or Straw Mulch

Hay or straw mulch shall be spread uniformly at the rate of 2 tons per acre. Mulch shall be spread by hand, blower-type mulch spreader, or other approved method. Mulching shall be started on the windward side of relatively flat areas or on the upper part of steep slopes, and continued uniformly until the area is covered. The mulch shall not be bunched or clumped. Sunlight shall not be completely excluded from penetrating to the ground surface. All areas installed with seed shall be mulched on the same day as the seeding. Mulch shall be anchored immediately following spreading.

3.2.3.2 Non-Asphaltic Tackifier

Hydrophilic colloid shall be applied at the rate recommended by the manufacturer, using hydraulic equipment suitable for thoroughly mixing with water. A uniform mixture shall be applied over the area.

3.2.4 Rolling

Immediately after seeding, firm entire area except for slopes in excess of 3 to 1 with a roller not exceeding 90 pounds for each foot of roller width. If seeding is performed with cultipacker-type seeder or by hydroseeding, rolling may be eliminated.

3.2.5 Erosion Control Material

Install in accordance with manufacturer's instructions, where indicated or as directed by the Contracting Officer's Technical Representative.

3.2.6 Watering

Start watering areas seeded as required by temperature and wind conditions. Apply water at a rate sufficient to insure thorough wetting of soil to a depth of 2 inches without run off. During the germination process, seed is to be kept actively growing and not allowed to dry out.

3.3 PROTECTION OF TURF AREAS

Immediately after turfing, protect area against traffic and other use.

-- End of Section --

SECTION 33 11 00

WATER DISTRIBUTION 10/06

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Piping materials

Water service line piping, fittings, joints, valves, and coupling

Valve boxes

Submit manufacturer's standard drawings or catalog cuts, except submit both drawings and cuts for push-on and rubber-gasketed bell-and-spigot joints. Include information concerning gaskets with submittal for joints and couplings.

SD-06 Test Reports

Bacteriological Disinfection; G

Test results from commercial laboratory verifying disinfection

SD-07 Certificates

Water service line piping, fittings, joints, valves, and coupling

SD-08 Manufacturer's Instructions

Delivery, storage, and handling

Installation procedures for water piping

1.2 DELIVERY, STORAGE, AND HANDLING

1.2.1 Delivery and Storage

Inspect materials delivered to site for damage. Unload and store with minimum handling. Store materials on site in enclosures or under protective covering. Store plastic piping, jointing

materials and rubber gaskets under cover out of direct sunlight. Do not store materials directly on the ground. Keep inside of pipes, fittings, valves and hydrants free of dirt and debris.

1.2.2 Handling

Handle pipe, fittings, valves, hydrants, and other accessories in a manner to ensure delivery to the trench in sound undamaged condition. Take special care to avoid injury to coatings and linings on pipe and fittings; make repairs if coatings or linings are damaged. Do not place any other material or pipe inside a pipe or fitting after the coating has been applied. Carry, do not drag pipe to the trench. Use of pinch bars and tongs for aligning or turning pipe will be permitted only on the bare ends of the pipe. The interior of pipe and accessories shall be thoroughly cleaned of foreign matter before being lowered into the trench and shall be kept clean during laying operations by plugging or other approved method. Before installation, the pipe shall be inspected for defects. Material found to be defective before or after laying shall be replaced with sound material without additional expense to the Government. Store rubber gaskets that are not to be installed immediately, under cover out of direct sunlight.

1.2.2.1 Miscellaneous Plastic Pipe and Fittings

Handle Polyvinyl Chloride (PVC) pipe and fittings in accordance with the manufacturer's recommendations. Store plastic piping and jointing materials that are not to be installed immediately under cover out of direct sunlight.

Storage facilities shall be classified and marked in accordance with NFPA 704, with classification as indicated in NFPA 49 and NFPA 325.

PART 2 PRODUCTS

2.1 WATER SERVICE LINE MATERIALS

2.1.1 Piping Materials

2.1.1.1 Plastic Piping

Plastic pipe and fittings shall bear the seal of the National Sanitation Foundation (NSF) for potable water service. Plastic pipe and fittings shall be supplied from the same manufacturer.

- a. Polyvinyl Chloride (PVC) Plastic Piping with Screw Joints: ASTM D 1785, Schedule 40; or ASTM D 2241, with SDR as necessary to provide 150 psi minimum pressure rating. Fittings, ASTM D 2466 or ASTM D 2467. Pipe and fittings shall be of the same PVC plastic material and shall be one of the following pipe/fitting combinations, as marked on the pipe and fitting, respectively: PVC 2120/PVC II; PVC 2116/PVC II. Solvent cement for jointing, ASTM D 2564. Pipe couplings, when used shall be tested as required by ASTM D 2464.
- b. Polyvinyl Chloride (PVC) Plastic Piping with Elastomeric-Gasket Joints:

Pipe shall conform to dimensional requirements of ASTM D 1785 Schedule 40, with joints meeting the requirements of 150 psi working pressure, 200 psi hydrostatic test pressure, unless otherwise shown or specified.

c. Polyvinyl Chloride (PVC) Plastic Piping with Solvent Cement Joints:

Pipe shall conform to dimensional requirements of ASTM D 1785 or ASTM D 2241 with joints meeting the requirements of 150 psi working pressure and 200 psi hydrostatic test pressure.

2.1.1.2 Insulating Joints

Joints between pipe of dissimilar metals shall have a rubber-gasketed or other suitable approved type of insulating joint or dielectric coupling which will effectively prevent metal-to-metal contact between adjacent sections of piping.

- 2.1.2 Water Service Line Appurtenances
- 2.1.2.1 Gate Valves Smaller Than 3 Inch Size in Valve Pits

MSS SP-80, Class 150, solid wedge, inside screw, rising stem. Valves shall have flanged or threaded end connections, with a union on one side of the valve and a handwheel operator.

2.1.2.2 Curb Boxes

Provide a curb box for each curb or service stop. Curb boxes shall be of cast iron of a size suitable for the stop on which it is to be used. Provide a round head. Cast the word "WATER" on the lid. Each box shall have a heavy coat of bituminous paint.

2.1.2.3 Valve Boxes

Provide a valve box for each gate valve on buried piping. Valve boxes shall be of cast iron or precast concrete of a size suitable for the valve on which it is to be used and shall be adjustable. Precast concrete boxes installed in locations subjected to vehicular traffic shall be designed to withstand the following HS 20 AASHTO load designation as outline in AASHTO HB-17. Provide a round head. Cast the word "WATER" on the lid. The least diameter of the shaft of the box shall be 5 1/4 inches. Cast-iron box shall have a heavy coat of bituminous paint.

2.1.2.4 Disinfection

Chlorinating materials shall conform to the following:

Chlorine, Liquid: AWWA B301.

Hypochlorite, Calcium and Sodium: AWWA B300.

PART 3 EXECUTION

3.1 INSTALLATION OF PIPELINES

3.1.1 General Requirements for Installation of Pipelines

These requirements shall apply to all pipeline installation except where specific exception is made in the "Special Requirements..." paragraphs.

3.1.1.1 Location of Water Lines

Terminate the work covered by this section at a point approximately 5 feet from the building. Where the location of the water line is not clearly defined by dimensions on the drawings, do not lay water line closer horizontally than 10 feet from any sewer line. Where water lines cross under gravity sewer lines, encase sewer line fully in concrete for a distance of at least 10 feet on each side of the crossing, unless sewer line is made of pressure pipe with rubber-gasketed joints and no joint is located within 3 feet horizontally of the crossing. Lay water lines which cross sewer force mains at least 2 feet above these sewer lines; when joints in the sewer line are closer than 3 feet horizontally from the water line, encase these joints in concrete.

Where water piping is required to be installed within 3 feet of existing structures, the water pipe shall be sleeved as required in Paragraph "Casting Pipe". The Contractor shall install the water pipe and sleeve ensuring that there will be no damage to the structures and no settlement or movement of foundations or footings.

Terminate the work covered by this section at a point approximately 5 feet from the building. Do not lay water lines in the same trench with gas lines or electric wiring.

a. Water Piping Installation Parallel With Sewer Piping

(1) Normal Conditions: Lay water piping at least 10 feet horizontally from a sewer or sewer manhole whenever possible. Measure the distance edge-to-edge.

(2) Unusual Conditions: When local conditions prevent a horizontal separation of 10 feet, the water piping may be laid closer to a sewer or sewer manhole provided that:

(a) The bottom (invert) of the water piping shall be at least 18 inches above the top (crown) of the sewer piping.

(b) Where this vertical separation cannot be obtained, the sewer piping shall be constructed of AWWA-approved water pipe and pressure tested in place without leakage prior to backfilling. Approved waste water disposal method shall be utilized.

(c) The sewer manhole shall be of watertight construction and tested in place.

b. Installation of Water Piping Crossing Sewer Piping

(1) Normal Conditions: Water piping crossing above sewer piping shall be laid to provide a separation of at least 18 inches between the bottom of the water piping and the top of the sewer piping.

(2) Unusual Conditions: When local conditions prevent a vertical separation described above, use the following construction:

(a) Sewer piping passing over or under water piping shall be constructed of AWWAapproved ductile iron water piping, pressure tested in place without leakage prior to backfilling.

(b) Water piping passing under sewer piping shall, in addition, be protected by providing a vertical separation of at least 18 inches between the bottom of the sewer piping and the top of the water piping; adequate structural support for the sewer piping to prevent excessive deflection of the joints and the settling on and breaking of the water piping; and that the length, minimum 20 feet, of the water piping be centered at the point of the crossing so that joints shall be equidistant and as far as possible from the sewer piping.

c. Sewer Piping or Sewer Manholes: No water piping shall pass through or come in contact with any part of a sewer manhole.

3.1.1.2 Earthwork

Perform earthwork operations in accordance with Section 31 23 00 EXCAVATION AND FILL.

3.1.1.3 Pipe Laying and Jointing

Remove fins and burrs from pipe and fittings. Before placing in position, clean pipe, fittings, valves, and accessories, and maintain in a clean condition. Provide proper facilities for lowering sections of pipe into trenches. Do not under any circumstances drop or dump pipe, fittings, valves, or any other water line material into trenches. Cut pipe in a neat workmanlike manner accurately to length established at the site and work into place without springing or forcing. Replace by one of the proper length any pipe or fitting that does not allow sufficient space for proper installation of jointing material. Blocking or wedging between bells and spigots will not be permitted. Lay bell-and-spigot pipe with the bell end pointing in the direction of laying. Grade the pipeline in straight lines; avoid the formation of dips and low points. Support pipe at proper elevation and grade. Secure firm, uniform support. Wood support blocking will not be permitted. Lay pipe so that the full length of each section of pipe and each fitting will rest solidly on the pipe bedding; excavate recessers to accommodate bells, joints, and couplings. Provide anchors and supports where necessary for fastening work into place. Make proper provision for expansion and contraction of pipelines. Keep trenches free of water until joints have been properly made. At the end of each work day, close open ends of pipe temporarily with

wood blocks or bulkheads. Do not lay pipe when conditions of trench or weather prevent installation. Depth of cover over top of pipe shall not be less than $2 \frac{1}{2}$ feet.

3.1.1.4 Installation of Tracer Wire

Install a continuous length of tracer wire for the full length of each run of nonmetallic pipe. Attach wire to top of pipe in such manner that it will not be displaced during construction operations.

3.1.1.5 Connections to Existing Water Lines

Make connections to existing water lines after approval is obtained and with a minimum interruption of service on the existing line. Make connections to existing lines under pressure in accordance with the recommended procedures of the manufacturer of the pipe being tapped.

3.1.1.6 Penetrations

Pipe passing through walls of valve pits and structures shall be provided with ductile-iron wall sleeves. Annular space between walls and sleeves shall be filled with rich cement mortar. Annular space between pipe and sleeves shall be filled with mastic.

3.1.1.7 Flanged Pipe

Flanged pipe shall only be installed above ground or with the flanges in valve pits.

3.1.2 Installation of Water Service Piping

3.1.2.1 Location

Connect water service piping to the building service where the building service has been installed. Where building service has not been installed, terminate water service lines approximately 5 feet from the building line at the points indicated; such water service lines shall be closed with plugs or caps until tied to the buildings plumbing system.

3.1.3 Special Requirements for Installation of Water Service Piping

3.1.3.1 Installation of Plastic Piping

Install pipe and fittings in accordance with paragraph entitled "General Requirements for Installation of Pipelines" and with the applicable requirements of ASTM D 2774 and ASTM D 2855, unless otherwise specified. Handle solvent cements used to join plastic piping in accordance with ASTM F 402.

a. Jointing: Make solvent-cemented joints for PVC plastic piping using the solvent cement previously specified for this material; assemble joints in accordance with ASTM D

2855. Make plastic pipe joints to other pipe materials in accordance with the recommendations of the plastic pipe manufacturer.

b. Plastic Pipe Connections to Appurtenances: Connect plastic pipe service lines to corporation stops and gate valves in accordance with the recommendations of the plastic pipe manufacturer.

3.1.4 Disinfection

Prior to disinfection, obtain Contracting Officer's Technical Representative's approval of the proposed method for disposal of waste water from disinfection procedures. Disinfect new water piping and existing water piping affected by Contractor's operations in accordance with AWWA C651. Fill piping systems with solution containing minimum of 50 parts per million of available chlorine and allow solution to stand for minimum of 24 hours. Flush solution from the systems with domestic water until maximum residual chlorine content is within the range of 0.2 and 0.5 parts per million, or the residual chlorine content of domestic water supply. Obtain at least two consecutive satisfactory bacteriological samples from new water piping, analyze by a certified laboratory, and submit the results prior to the new water piping being placed into service. Disinfection of systems supplying nonpotable water is not required.

3.2 FIELD QUALITY CONTROL

3.2.1 Field Tests and Inspections

Prior to hydrostatic testing, obtain Contracting Officer's Technical Representative's approval of the proposed method for disposal of waste water from hydrostatic testing. The Contracting Officer's Technical Representative will conduct field inspections and witness field tests specified in this section. The Contractor shall perform field tests, and provide labor, equipment, and incidentals required for testing. The Contractor shall produce evidence, when required, that any item of work has been constructed in accordance with the drawings and specifications.

3.2.2 Testing Procedure

Test water mains and water service lines in accordance with the applicable specified standard, except for the special testing requirements given in paragraph entitled "Special Testing Requirements." Test ductile-iron water mains and water service lines in accordance with the requirements of AWWA C600 for hydrostatic testing. The amount of leakage on ductile-iron pipelines with mechanical-joints or push-on joints shall not exceed the amounts given in AWWA C600; no leakage will be allowed at joints made by any other method. Test PVC plastic water mains and water service lines made with PVC plastic water main pipe in accordance with the requirements of UBPPA UNI-B-3 for pressure and leakage tests. The amount of leakage on pipelines made of PVC plastic water main pipe shall not exceed the amounts given in UBPPA UNI-B-3, except that at joints made with sleeve-type mechanical couplings, no leakage will be allowed. Test water service lines in accordance with applicable requirements of AWWA C600 for hydrostatic testing. No leakage will be allowed at plastic pipe joints, flanged joints and screwed joints.

3.2.3 Special Testing Requirements

For pressure test, use a hydrostatic pressure 50 psi greater than the maximum working pressure of the system, except that for those portions of the system having pipe size larger than 2 inches in diameter, hydrostatic test pressure shall be not less than 200 psi. Hold this pressure for not less than 2 hours. Prior to the pressure test, fill that portion of the pipeline being tested with water for a soaking period of not less than 24 hours. For leakage test, use a hydrostatic pressure not less than the maximum working pressure of the system. Leakage test may be performed at the same time and at the same test pressure as the pressure test.

3.3 CLEANUP

Upon completion of the installation of water lines, and appurtenances, all debris and surplus materials resulting from the work shall be removed.

-- End of Section --

SECTION 33 30 00

SANITARY SEWERS 07/06

PART 1 GENERAL

1.1 SYSTEM DESCRIPTION

1.1.1 Sanitary Sewer Gravity Pipeline

Provide laterals 6 inch lines of ductile-iron pipe or polyvinyl chloride (PVC) plastic pipe at the Contractor's option. Provide new and modify existing exterior sanitary gravity sewer piping and appurtenances. Provide each system complete and ready for operation. The exterior sanitary gravity sewer system includes equipment, materials, installation, and workmanship as specified herein more than 5 feet outside of building walls.

1.1.2 Sanitary Sewer Pressure Lines

Provide pressure lines of polyvinyl chloride (PVC) plastic pressure pipe.

1.2 GENERAL REQUIREMENTS

The construction required herein shall include appurtenant structures and building sewers to points of connection with the building drains 5 feet outside the building to which the sewer system is to be connected. The Contractor shall replace damaged material and redo unacceptable work at no additional cost to the Government. Backfilling shall be accomplished after inspection by the Contracting Officer's Technical Representative. Before, during, and after installation, plastic pipe and fittings shall be protected from any environment that would result in damage or deterioration to the material. The Contractor shall have a copy of the manufacturer's instructions available at the construction site at all times and shall follow these instructions unless directed otherwise by the Contracting Officer's Technical Representative. Solvents, solvent compounds, lubricants, elastomeric gaskets, and any similar materials required to install the plastic pipe shall be stored in accordance with the manufacturer's recommendation and shall be discarded if the storage period exceeds the recommended shelf life. Solvents in use shall be discarded when the recommended pot life is exceeded.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-01 Preconstruction Submittals

Existing Conditions

Drawings of existing conditions, as specified.

SD-02 Shop Drawings

Drawings

Installation and As-Built drawings, as specified.

SD-03 Product Data

Pipeline materials

Submit manufacturer's standard drawings or catalog cuts.

SD-06 Test Reports

Reports

Test and inspection reports, as specified.

1.4 DELIVERY, STORAGE, AND HANDLING

- 1.4.1 Delivery and Storage
- 1.4.1.1 Piping

Inspect materials delivered to site for damage; store with minimum of handling. Store materials on site in enclosures or under protective coverings. Store plastic piping and jointing materials and rubber gaskets under cover out of direct sunlight. Do not store materials directly on the ground. Keep inside of pipes and fittings free of dirt and debris.

1.4.1.2 Metal Items

Check upon arrival; identify and segregate as to types, functions, and sizes. Store off the ground in a manner affording easy accessibility and not causing excessive rusting or coating with grease or other objectionable materials.

1.4.1.3 Cement, Aggregate, and Reinforcement

As specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

1.4.2 Handling

Handle pipe, fittings, and other accessories in such manner as to ensure delivery to the trench in sound undamaged condition. Carry, do not drag, pipe to trench.

1.5 DRAWINGS

a. Submit Installation Drawings showing complete detail, both plan and side view details with proper layout and elevations.

b. Submit As-Built Drawings for the complete sanitary sewer system showing complete detail with all dimensions, both above and below grade, including invert elevation.

1.6 EXISTING CONDITIONS

Submit drawings of existing conditions, after a thorough inspection of the area by the Contractor in the presence of the Contracting Officer's Technical Representative. Details shall include the environmental conditions of the site and adjacent areas. Submit copies of the records for verification before starting work.

1.7 INSTALLER QUALIFICATIONS

Install specified materials by a licensed underground utility Contractor licensed for such work in the state where the work is to be performed. Installing Contractor's License shall be current and be state certified or state registered.

PART 2 PRODUCTS

2.1 PIPELINE MATERIALS

Pipe shall conform to the respective specifications and other requirements specified below.

- 2.1.1 PVC Plastic Gravity Sewer Piping
- 2.1.1.1 PVC Plastic Gravity Pipe and Fittings

ASTM D 3034, SDR 35, or ASTM F 949 with ends suitable for elastomeric gasket joints.

2.1.1.2 PVC Plastic Gravity Joints and Jointing Material

Joints shall conform to ASTM D 3212. Gaskets shall conform to ASTM F 477.

- 2.1.2 PVC Plastic Pressure Pipe and Associated Fittings
- 2.1.2.1 PVC Plastic Pressure Pipe and Fittings
 - a. Pipe and Fittings Less Than 4 inch Diameter: Pipe, couplings and fittings shall be manufactured of materials conforming to ASTM D 1784, Class 12454B.

(1) Screw-Joint: Pipe shall conform to dimensional requirements of ASTM D 1785, Schedule 80, with joints meeting requirements of 150 psi working pressure, 200 psi

hydrostatic test pressure, unless otherwise shown or specified. Fittings for threaded pipe shall conform to requirements of ASTM D 2464, threaded to conform to the requirements of ASME B1.20.1 for use with Schedule 80 pipe and fittings. Pipe couplings when used, shall be tested as required by ASTM D 2464.

(2) Push-On Joint: ASTM D 3139, with ASTM F 477 gaskets. Fittings for push-on joints shall be iron conforming to AWWA C110 or AWWA C111. Iron fittings and specials shall be cement-mortar lined (standard thickness) in accordance with AWWA C104.

(3) Solvent Cement Joint: Pipe shall conform to dimensional requirements of ASTM D 1785 or ASTM D 2241 with joints meeting the requirements of 150 psi working pressure and 200 psi hydrostatic test pressure. Fittings for solvent cement jointing shall conform to ASTM D 2466 or ASTM D 2467.

2.1.2.2 PVC Plastic Pressure Joints and Jointing Material

Joints for pipe, 4 inch to 12 inch diameter, shall be push-on joints as specified in ASTM D 3139. Joints between pipe and fittings shall be push-on joints as specified in ASTM D 3139 or shall be compression-type joints/mechanical-joints as respectively specified in ASTM D 3139 and AWWA C111. Each joint connection shall be provided with an elastomeric gasket suitable for the bell or coupling with which it is to be used. Gaskets for push-on joints for pipe shall conform to ASTM F 477. Gaskets for push-on joints and compression-type joints/mechanical-joints for joint connections between pipe and fittings shall be as specified in AWWA C111, respectively, for push-on joints and mechanical-joints.

2.2 CONCRETE MATERIALS

2.2.1 Cement Mortar

Cement mortar shall conform to ASTM C 270, Type M with Type II cement.

2.2.2 Portland Cement

Portland cement shall conform to ASTM C 150, Type II for concrete used in concrete pipe, and concrete pipe fittings, and type optional with the Contractor for cement used in concrete cradle, concrete encasement, and thrust blocking.

2.2.3 Portland Cement Concrete

Portland cement concrete shall conform to ASTM C 94/C 94M, compressive strength of 4000 psi at 28 days, except for concrete cradle and encasement or concrete blocks for manholes. Concrete used for cradle and encasement shall have a compressive strength of 2500 psi minimum at 28 days. Concrete in place shall be protected from freezing and moisture loss for 7 days.

2.3 REPORTS

Submit Test Reports. Compaction and density test shall be in accordance with Section 31 23 00 EXCAVATION AND FILL.

PART 3 EXECUTION

3.1 INSTALLATION OF PIPELINES AND APPURTENANT CONSTRUCTION

3.1.1 General Requirements for Installation of Pipelines

These general requirements apply except where specific exception is made in the following paragraphs entitled "Special Requirements."

3.1.1.1 Location

The work covered by this section shall terminate at a point approximately 5 feet from the building. Where possible, do not lay sewer line closer horizontally than 10 feet to a water main or service line. Install pressure sewer lines beneath water lines only, with the top of the sewer line being at least 2 feet below bottom of water line. Where sanitary sewer lines pass above water lines, encase sewer in concrete for a distance of 10 feet on each side of the crossing. Where sanitary sewer lines pass below water lines, lay pipe so that no joint in the sewer line will be closer than 3 feet, horizontal distance, to the water line.

a. Sanitary piping installation parallel with water line:

(1) Normal conditions: Sanitary piping or manholes shall be laid at least 10 feet horizontally from a water line whenever possible. The distance shall be measured edge-to-edge.

(2) Unusual conditions: When local conditions prevent a horizontal separation of 10 feet, the sanitary piping or manhole may be laid closer to a water line provided that:

(a) The top (crown) of the sanitary piping shall be at least 18 inches below the bottom (invert) of the water main.

(b) Where this vertical separation cannot be obtained, the sanitary piping shall be constructed of AWWA-approved ductile iron water pipe pressure tested in place without leakage prior to backfilling.

(c) The sewer manhole shall be of watertight construction and tested in place.

b. Installation of sanitary piping crossing a water line:

(1) Normal conditions: Lay sanitary sewer piping by crossing under water lines to provide a separation of at least 18 inches between the top of the sanitary piping and the bottom of the water line whenever possible.

(2) Unusual conditions: When local conditions prevent a vertical separation described above, use the following construction:

(a) Sanitary piping passing over or under water lines shall be constructed of AWWAapproved ductile iron water pipe, pressure tested in place without leakage prior to backfilling.

(b) Sanitary piping passing over water lines shall, in addition, be protected by providing:

1. A vertical separation of at least 18 inches between the bottom of the sanitary piping and the top of the water line.

2. Adequate structural support for the sanitary piping to prevent excessive deflection of the joints and the settling on and breaking of the water line.

3. That the length, minimum 20 feet, of the sanitary piping be centered at the point of the crossing so that joints shall be equidistant and as far as possible from the water line.

c. Sanitary sewer manholes: No water piping shall pass through or come in contact with any part of a sanitary sewer manhole.

3.1.1.2 Earthwork

Perform earthwork operations in accordance with Section 31 23 00.

3.1.1.3 Pipe Laying and Jointing

Inspect each pipe and fitting before and after installation; replace those found defective and remove from site. Provide proper facilities for lowering sections of pipe into trenches. Lay nonpressure pipe with the bell ends in the upgrade direction. Adjust spigots in bells to give a uniform space all around. Blocking or wedging between bells and spigots will not be permitted. Replace by one of the proper dimensions, pipe or fittings that do not allow sufficient space for installation of joint material. At the end of each work day, close open ends of pipe temporarily with wood blocks or bulkheads. Provide batterboards not more than 25 feet apart in trenches for checking and ensuring that pipe invert elevations are as indicated. Laser beam method may be used in lieu of batterboards for the same purpose. Branch connections shall be made by use of regular fittings or solvent cemented saddles as approved. Saddles for PVC composite pipe shall conform to Table 4 of ASTM D 3034.

3.1.1.4 Connections to Existing Lines

Obtain approval from the Contracting Officer's Technical Representative before making connection to existing line. Conduct work so that there is minimum interruption of service on existing line.

3.1.2 Special Requirements

3.1.2.1 Installation of PVC Plastic Piping

Install pipe and fittings in accordance with paragraph entitled "General Requirements for Installation of Pipelines" of this section and with the requirements of ASTM D 2321 for laying and joining pipe and fittings. Make joints with the gaskets specified for joints with this piping and assemble in accordance with the requirements of ASTM D 2321 for assembly of joints. Make joints to other pipe materials in accordance with the recommendations of the plastic pipe manufacturer.

3.1.2.2 Installation of PVC Plastic Pressure Pipe and Fittings

Unless otherwise specified, install pipe and fittings in accordance with paragraph entitled "General Requirements for Installation of Pipelines" of this section; with the requirements of AWWA C605 for laying of pipe, joining PVC pipe to fittings and accessories, and setting of hydrants, valves, and fittings; and with the recommendations for pipe joint assembly and appurtenance installation in AWWA M23, Chapter 7, "Installation."

- a. Pipe Less Than 4 Inch Diameter:
- Threaded joints shall be made by wrapping the male threads with joint tape or by applying an approved thread lubricant, then threading the joining members together. The joints shall be tightened with strap wrenches which will not damage the pipe and fittings. The joint shall be tightened no more than 2 threads past hand-tight.
- (2) Push-On Joints: The ends of pipe for push-on joints shall be beveled to facilitate assembly. Pipe shall be marked to indicate when the pipe is fully seated. The gasket shall be lubricated to prevent displacement. Care shall be exercised to ensure that the gasket remains in proper position in the bell or coupling while making the joint.
- (3) Solvent-weld joints shall comply with the manufacturer's instructions.
- b. Pipe anchorage: Provide concrete thrust blocks (reaction backing) for pipe anchorage. Size and position thrust blocks as indicated. Use concrete conforming to ASTM C 94/C 94M having a minimum compressive strength of 2,000 psi at 28 days; or use concrete of a mix not leaner than one part cement, 2 1/2 parts sand, and 5 parts gravel, having the same minimum compressive strength.

3.1.3 Concrete Work

Cast-in-place concrete is included in Section 03 30 00 CAST-IN-PLACE CONCRETE. The pipe shall be supported on a concrete cradle, or encased in concrete where indicated or directed.

- 3.1.4 Miscellaneous Construction and Installation
- 3.1.4.1 Connecting to Existing Manholes or Concrete Structures

Pipe connections to existing manholes shall be made so that finish work will conform as nearly as practicable to the applicable requirements specified for new manholes, including all necessary concrete work, cutting, and shaping. The connection shall be centered on the manhole. Holes for the new pipe shall be of sufficient diameter to allow packing cement mortar around the entire periphery of the pipe but no larger than 1.5 times the diameter of the pipe. Cutting the manhole shall be done in a manner that will cause the least damage to the walls.

3.1.4.2 Metal Work

- a. Workmanship and finish: Perform metal work so that workmanship and finish will be equal to the best practice in modern structural shops and foundries. Form iron to shape and size with sharp lines and angles. Do shearing and punching so that clean true lines and surfaces are produced. Make castings sound and free from warp, cold shuts, and blow holes that may impair their strength or appearance. Give exposed surfaces a smooth finish with sharp well-defined lines and arises. Provide necessary rabbets, lugs, and brackets wherever necessary for fitting and support.
- b. Field painting: After installation, clean cast-iron frames, covers, gratings, and steps not buried in concrete to bare metal of mortar, rust, grease, dirt, and other deleterious materials and apply a coat of bituminous paint. Do not paint surfaces subject to abrasion.

3.2 FIELD QUALITY CONTROL

3.2.1 Field Tests and Inspections

The Contracting Officer's Technical Representative will conduct field inspections and witness field tests specified in this section. The Contractor shall perform field tests and provide labor, equipment, and incidentals required for testing. Be able to produce evidence, when required, that each item of work has been constructed in accordance with the drawings and specifications.

3.2.2 Tests for Nonpressure Lines

Check each straight run of pipeline for gross deficiencies by holding a light in a manhole; it shall show a practically full circle of light through the pipeline when viewed from the adjoining end of line. When pressure piping is used in a nonpressure line for nonpressure use, test this piping as specified for nonpressure pipe.

3.2.2.1 Leakage Tests

Test lines for leakage by either infiltration tests or exfiltration tests, or by low-pressure air tests. Prior to testing for leakage, backfill trench up to at least lower half of pipe. When necessary to prevent pipeline movement during testing, place additional backfill around pipe sufficient to prevent movement, but leaving joints uncovered to permit inspection. When leakage or pressure drop exceeds the allowable amount specified, make satisfactory correction and retest pipeline section in the same manner. Correct visible leaks regardless of leakage test results.

- a. Infiltration tests and exfiltration tests: Perform these tests for sewer lines made of the specified materials, not only concrete, in accordance with ASTM C 969. Make calculations in accordance with the Appendix to ASTM C 969.
- b. Low-pressure air tests: Perform tests as follows:

(1) Ductile-iron pipelines: Test in accordance with the applicable requirements of ASTM C 924. Allowable pressure drop shall be as given in ASTM C 924. Make calculations in accordance with the Appendix to ASTM C 924.

(2) PVC plastic pipelines: Test in accordance with UBPPA UNI-B-6. Allowable pressure drop shall be as given in UBPPA UNI-B-6. Make calculations in accordance with the Appendix to UBPPA UNI-B-6.

3.2.3 Tests for Pressure Lines

Test pressure lines in accordance with the applicable standard specified in this paragraph, except for test pressures. For hydrostatic pressure test, use a hydrostatic pressure 50 psi in excess of the maximum working pressure of the system, but not less than 100 psi, holding the pressure for a period of not less than one hour. For leakage test, use a hydrostatic pressure not less than the maximum working pressure of the system. Leakage test may be performed at the same time and at the same test pressure as the pressure test. Test PVC plastic pressure lines in accordance with the requirements of AWWA C605 for pressure and leakage tests, using the allowable leakage given therein.

-- End of Section --

SECTION 33 32 16

GRINDER PUMP LIFT STATION 04/06

PART 1 GENERAL

1.1 DESCRIPTION OF WORK

The work includes providing submersible sewage grinder pump station and related work. Provide system complete and ready for operations. Grinder pump station system including equipment, materials, installation, and workmanship shall be as specified herein.

1.2 SUBMITTALS

Submit the following in accordance with Section 01 30 00 SUBMITTALS.

SD-03 Product Data

Pipe and fittings

Check valves

Gate valves; G

Submersible sewage grinder pumps; G

Pump motor; G

Flexible flanged coupling

SD-10 Operation and Maintenance Data

Submersible Sewage Grinder Pumps Data Package 3; G

Submit in accordance with Section 01 73 00 OPERATING INSTRUCTIONS AND TRAINING.

Include pumps, alarms, and motors. Include all information on all equipment, alarm panel and controls, pumps and pump performance curves, and station layout in data for submersible sewage grinder pump station.

1.3 DELIVERY, STORAGE, AND HANDLING OF MATERIALS

1.3.1 Delivery and Storage

Inspect materials delivered to site for damage. Unload and store with minimum handling. Store materials in enclosures or under protective covering. Store rubber gaskets not to be installed immediately under cover, out of direct sunlight. Do not store materials directly on the ground. Keep interior of pipes and fittings free of dirt and debris.

1.3.2 Handling

Handle pipe, fittings, valves, and other accessories in such manner as to ensure delivery to the trench in sound, undamaged condition. Carry pipe to the trench; do not drag it.

1.4 EXCAVATION, TRENCHING, AND BACKFILLING

Provide in accordance with Section 31 23 00 EXCAVATION AND FILL, except as specified herein.

PART 2 PRODUCTS

2.1 PIPE AND FITTINGS

Provide pressure piping, air release valves, and related accessories for force main piping outside the sewage wet well in accordance with Section 33 30 00 SANITARY SEWERS.

2.1.1 Ductile-Iron Pipe

AWWA C151, thickness Class 52.

2.1.1.1 Flanged Pipe

AWWA C115, ductile iron.

2.1.1.2 Fittings

AWWA C110, flanged. Provide flanged joint fittings within wet well and valve vault as indicated. Provide mechanical joint fittings outside valve vault enclosure as indicated. Use fittings with pressure rating at least equivalent to that of the pipe.

2.1.1.3 Joints

AWWA C115 for flanged joints. Use bolts, nuts, and gaskets for flanged connections recommended in the Appendix to AWWA C115. Flange for setscrewed flanges shall be of ductile iron, ASTM A 536, Grade 65-45-12, conforming to the applicable requirements of ASME B16.1, Class 250. Setscrews for setscrewed flanges shall be 190,000 psi tensile strength, heat treated, and zinc-coated steel. Gasket for setscrewed flanges shall conform to the applicable requirements for mechanical-joint gaskets specified in AWWA C111. Use setscrewed gasket designed to provide for confinement and compression of gasket when joint to adjoining flange is made.

2.1.2 PVC Plastic Pressure Pipe and Associated Fittings

2.1.2.1 Pipe and Fittings Less Than 4 inch Diameter

Use pipe, couplings and fittings manufactured of materials conforming to ASTM D 1784, Class 12454-B.

- (1) Screw-Joint: Use pipe conforming to dimensional requirements of ASTM D 1785 Schedule 80, with joints meeting requirements of 150 psi working pressure, 200 psi hydrostatic test pressure, unless otherwise shown or specified. Use threaded pipe fittings conforming to requirements of ASTM D 2464, threaded to conform to the requirements of ASME B1.20.1 for use with Schedule 80 pipe and fittings. Test pipe couplings when used, as required by ASTM D 2464.
- (2) Push-On Joint: ASTM D 3139, with ASTM F 477 gaskets. Fittings for push-on joints: AWWA C110 or AWWA C111. Iron fittings and specials: cement-mortar lined (standard thickness) in accordance with AWWA C104.
- (3) Solvent Cement Joint: Use pipe conforming to dimensional requirements of ASTM D 1785 or ASTM D 2241 with joints meeting the requirements of 150 psi working pressure and 200 psi hydrostatic test pressure. Use fittings for solvent cement jointing conforming to ASTM D 2466 or ASTM D 2467.

2.1.3 Insulating Joints

Provide between pipes of dissimilar metals a rubber gasket or other approved type of insulating joint or dielectric coupling to effectively prevent metal-to-metal contact between adjacent sections of piping.

2.1.4 Accessories

Provide flanges, connecting pieces, transition glands, transition sleeves, and other adapters as required.

2.1.5 Flexible Flanged Coupling

Provide flexible flanged coupling applicable for sewage as indicated. Use flexible flanged coupling designed for a working pressure of 350 psi.

2.2 VALVES AND OTHER PIPING ACCESSORIES

2.2.1 Gate Valves in Valve Vault

AWWA C500 and AWWA C509. Valves conforming to AWWA C500 shall be outside-screwand-yoke rising-stem type with double disc gates and flanged ends. Valves conforming to AWWA C509 shall be outside-screw-and-yoke rising-stem type with flanged ends. Provide valves with handwheels that open by counterclockwise rotation of the valve stem. Bolt and construct stuffing boxes to permit easy removal of parts for repair. Use valves from one manufacturer.

2.2.2 Check Valves Less Than 4 Inch Diameter

Neoprene ball check valve with integral hydraulic sealing flange, designed for a hydraulic working pressure of 175 psi.

2.2.3 Identification Tags and Plates

Provide valves with tags or plates numbered and stamped for their usage. Use plates and tags of brass or nonferrous material and mounted or attached to the valve.

2.2.4 Pipe Support

Use pipe support schedule 40 galvanized steel piping conforming to ASTM A 53/A 53M. Provide either ANSI B16.3 or ANSI B16.11 galvanized threaded fittings.

2.2.5 Miscellaneous Metals

Use stainless steel bolts, nuts, washers, anchors, and supports for installation of equipment.

2.2.6 Quick Disconnect System with Hydraulic Sealing Flange

Use quick disconnect system consisting of a steel base plate for supporting the pumps, a hydraulic sealing flange, pump guide rails and the discharge pipe supports. Use two guide rails of galvanized steel in accordance with ASTM A 123/A 123M. Provide a steel lifting chain for raising and lowering the pump in the basin. Build guides onto pump housing to fit the guide post to assure perfect alignment between pump and guide rails.

2.2.7 Wet Well Vent

Galvanized ASTM A 53/A 53M pipe with insect screening.

2.3 SUBMERSIBLE SEWAGE GRINDER PUMPS

Provide submersible sewage pumps with grinder units as shown on the drawings. Provide submersible, centrifugal sewage pumps of the non-clogging type with passageways designed to pass 3 inch diameter spheres without clogging and grinder units capable of grinding all materials found in normal domestic sewage, including plastics, rubber, sanitary napkins, disposable diapers, and wooden articles into a finely ground slurry with particle dimensions no greater than 1/4 inch. Pump capacity and motor characteristics as indicated. Design pump to operate in a submerged or partially submerged condition. Provide an integral sliding guide bracket and two guide bars capable of supporting the entire weight of the pumping unit.

2.3.1 Casing

Provide hard, close-grained cast iron casing which is free from blow holes, porosity, hard spots, shrinkage defects, cracks, and other injurious defects. Design casings to permit replacement of wearing parts. Design passageways to permit smooth flow of sewage and to be free of sharp turns and projections.

2.3.2 Impeller

Provide non-clogging type cast-iron impeller. Make impeller with smooth surfaces, free flowing with the necessary clearance to permit objects in the sewage to pass. Fit and key, spline, or thread impeller on shaft, and lock in such manner that lateral movement will be prevented and reverse rotation will not cause loosening.

2.3.3 Shaft and Shaft Seals

Provide shaft of stainless steel. Provide mechanical seal of double carbon and ceramic construction with mating surfaces lapped to a flatness tolerance of one light band. Hold rotating ceramics in mating position with stationary carbons by a stainless steel spring. Oil lubricate bearings.

2.3.4 Bearings

Provide heavy duty ball thrust bearing or roller type bearing of adequate size to withstand imposed loads. Oil lubricate bearings.

2.3.5 Pump and Motor

Use pump and motor assembled on a single stainless steel shaft in a heavy duty cast-iron shell. Use free standing pump support legs of cast-iron providing enough clearance for the solids to get into the grinder.

2.4 PUMP MOTOR

Provide submersible sewage pumps in wet well NEMA MG 1, 3450 RPM, 208 volt, 3 phase, and 60 Hz cycle and for submersible pumps. Motor horsepower shall be not less than pump horsepower at any point on the pump performance curve. Fit motors with lifting "eyes" capable of supporting entire weight of pump and motor.

2.5 PUMP CONTROL SYSTEM

Provide a sealed mercury float switch control system as indicated. Automatically alternate operation from one pump to the other and start second pump in the event first pump cannot handle incoming flow. Provide manual "on-off" switch for each pump. Provide independent

adjustable high and low water level switches. Provide floats, supports, and alarm. Metal parts, if used, shall be of bronze or equivalent corrosion resistant material.

2.5.1 Float Assembly Description

Use a direct acting float switch consisting of a normally-open mercury switch enclosed in a float. Use pipe mounted float assembly. Use float molded of rigid high-density polyurethane foam, color-coded and coated with a durable, water and corrosion-resistant jacket of clear urethane. Provide connecting cable and support pole in accordance with manufacturer's recommendations. Provide a cast aluminum NEMA Type 4 junction box to connect float assembly. Use box with a gasketed cover with tapped float fitting and conduit entrance pipe threaded opening. Mount floats at fixed elevations as shown. Use floats designed to tilt and operate their switches causing sequential turn-on turn-off of the pump, when the liquid level being sensed rises or falls past the float.

2.5.2 Alternator

Provide an alternator control switch to operate in connection with each float. Use alternator control switch to alternate the operation of the pumps and operate both pumps if the water level rises above the second high water level. Incorporate time delay function and devices in the alternator controls such that both sewage pumps cannot be started simultaneously for an adjustable period of 10 to 120 seconds after shutdown. Use delay function designed to operate in any condition of start-up in either normal or emergency operational mode.

2.5.3 Sewage Pump Alarm and Control Panel

Enclose alarm panel in NEMA IV enclosure and with a flashing red light with long life bulb in guarded enclosure and 6 inch diameter horn. Horn shall emit 120 DB at 10 feet. Power alarm horn and light from 12V DC power supply with battery backup. Provide a rechargeable battery rated to power both the horn and light for a minimum of two hours upon loss of main power. Provide circuitry to automatically recharge the battery after main power is restored. Full charge of battery shall take no more than 20 hours. Use panels with power on light, push to test button for horn and light and push to silence button for horn and light with automatic reset for next alarm. Use alarm designed to activate under the following conditions:

- a. High liquid level as sensed by float switch
- b. Loss of main power
- c. No flow light as sensed by limit switch on the check valve

2.5.4 Electrical Requirements

Furnish motors with their respective pieces of equipment. Motors, controllers, contactors, and disconnects shall be as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

Furnish internal wiring for components of packaged equipment as an integral part of the equipment. Provide power wiring and conduit for field installed equipment.

2.5.5 Electric Motor

Use hermetically sealed electric motor. The power cable shall be sealed inside the motor end bell. The cable shall be neoprene covered with a flexible metal cover over it for its full length.

2.6 UNDERGROUND EQUIPMENT ENCLOSURE

2.6.1 Access Hatch Cover

Provide aluminum access hatch cover as indicated. The access hatch shall include lifting mechanism, automatic hold open arm, slam lock with handle, and flush lift handle with red vinyl grip. Use automatic hold open arm that locks in the 90 degree position. Use cover that is 1/4 inch diamond plate with 1/4 inch channel frame and continuous anchor flange. Use access hatch cover capable of withstanding a live load of 300 lbs./sq. ft. Provide stainless steel cylinder lock with two keys per lock. Key all the locks the same.

2.6.2 Wet Well

Provide concrete wet well with inside diameter as indicated. Precast structures may be provided in lieu of cast-in-place structures.

2.6.2.1 Cast-In-Place Concrete Structures

Provide wet well with a compressive strength of 3000 psi at 28 days as specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

2.6.2.2 Precast Concrete Structures

ASTM C 478/C 478M, except as specified herein. Provide precast concrete structures with a compressive strength of 4000 psi at 28 days and an air entrainment of 6 percent, plus, or minus 2 percent and a minimum wall thickness of 5 inches. ASTM A 615/A 615M reinforcing bars. ASTM C 443/C 443M or AASHTO M 198, Type B gaskets for joint connections. Use monolithic base and first riser.

2.6.3 Wet Well Base Material

Provide crushed stone as indicated and specified in Section 31 23 00 EXCAVATION AND FILL. Provide polyethylene vapor barrier as indicated and specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

PART 3 EXECUTION

3.1 INSTALLATION

Provide pump station in accordance with drawings and requirements of the respective equipment manufacturers. Dampen and isolate equipment vibration.

3.1.1 Installation of PVC Plastic Pressure Pipe and Fittings

Unless otherwise specified, install pipe and fittings in accordance with paragraph entitled "General Requirements for Installation of Pipelines" of this section and with the recommendations for pipe joint assembly and appurtenance installation in AWWA M23, Chapter 7, "Installation."

a. Pipe Less than 4 Inch Diameter:

(1) Make threaded joints by wrapping the male threads with joint tape or by applying an approved thread lubricant, than threading the joining members together. Tighten joints with strap wrenches that will not damage the pipe and fittings. Do not tighten joint more than 2 threads past hand-tight.

(2) Push-On Joints: Bevel ends of pipe for push-on joints to facilitate assembly. Mark pipe to indicate when the pipe is fully seated. Lubricate gasket to prevent displacement. Exercise care to ensure that the gasket remains in proper position in the bell or coupling while making the joint.

(3) Solvent-weld joints shall comply with the manufacturer's instructions.

3.1.2 Valves

Installation of Valves: Install gate valves conforming to AWWA C500 in accordance with AWWA C600 for valve-and-fitting installation and with the recommendations of the Appendix ("Installation, Operation, and Maintenance of Gate Valves") to AWWA C500. Install gate valves conforming to AWWA C509 in accordance with AWWA C600 for valve-and-fitting installation and with the recommendations of the Appendix ("Installation, Operation, and Maintenance of Gate Valves") to AWWA C600 for valve-and-fitting installation and with the recommendations of the Appendix ("Installation, Operation, and Maintenance of Gate Valves") to AWWA C509. Install check valves in accordance with the applicable requirements of AWWA C600 for valve-and-fitting installation.

3.1.3 Steel Piping

Install steel piping in accordance with ANSI B31.3. Use PTFE pipe thread paste or PTFE powder and oil for jointing compound for pipe threads.

3.1.4 Force Main

Provide in accordance with Section 33 30 00 SANITARY SEWERS.

3.1.5 Equipment Installation

Install equipment in accordance with these specifications and the manufacturer's installation instructions. Grout equipment mounted on concrete foundations before installing piping. Install piping to avoid imposing stress on any equipment. Match flanges accurately before securing bolts.

3.2 FIELD TESTS AND INSPECTIONS

Perform all field tests, and provide all labor, equipment, and incidentals required for testing, except that water and electric power needed for field tests will be furnished as set forth in Division 01. Produce evidence, when required, that any item of work has been constructed in accordance with contract requirements. Allow concrete to cure a minimum of 5 days before testing any section of piping where concrete thrust blocks have been provided.

3.2.1 Testing Procedure

Test piping in accordance with the Section 33 30 00 SANITARY SEWERS. Test in operation all equipment to demonstrate compliance with the contract requirements.

3.2.2 Sewage Grinder Pump Lift Station

Test pumps and controls, in operation, under design conditions to insure proper operation of all equipment. Provide all appliances, materials, water, and equipment for testing, and bear all expenses in connection with the testing. Conduct testing after all equipment is properly installed, electrical services and piping are installed, liquid is flowing, and the pump station is ready for operation. Correct all defects discovered to the satisfaction of the Contracting Officer's Technical Representative, and all tests repeated, at the expense of the Contractor, until the equipment is in proper working order.

-- End of Section --