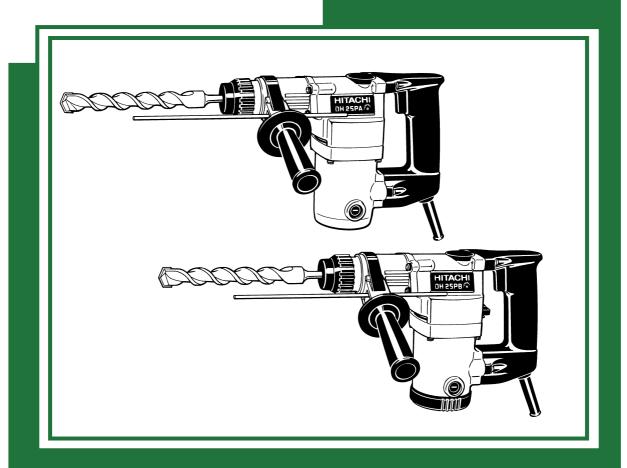
MODELS

DH 25PA DH 25PB

HITACHI POWER TOOLS

HAMMER DRILL DH 25PA, DH 25PB TECHNICAL DATA
AND
SERVICE MANUAL



LIST Nos. DH 25PA: E453

DH 25PB: E454

Nov. 1999

SPECIFICATIONS AND PARTS ARE SUBJECT TO CHANGE FOR IMPROVEMENT

REMARK:

Throughout this TECHNICAL DATA AND SERVICE MANUAL, a symbol(s) is(are) used in the place of company name(s) and model name(s) of our competitor(s). The symbol(s) utilized here is(are) as follows:

Symbols Utilized	Competitors			
Symbols Offized	Company Name	Model Name		
С	MAKITA	HR2010		

Notice for use

Specifications and parts are subject to change for improvement. Refer to Hitachi Power Tool Technical News for further information.

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Assembly Diagram for DH 25PB ·····	

1. PRODUCT NAME

Hitachi Hammer Drill (Rotation + Striking: single-mode), Model DH 25PA Hitachi Hammer Drill (Rotation + Striking, Rotation only: dual-mode), Model DH 25PB

2. MARKETING OBJECTIVE

The Model DH 25PB is a major modification of the Model DH 20V. With a more powerful motor and striker, this hammer drill provides improved concrete drilling capacity (maximum drill bit dia. 25 mm) and faster drilling speed than the previous model.

The Model DH 25PB is compact and lightweight, and the double-layer molded handle consists of a plastic resin base covered with a soft plastic layer to ensure a soft touch and firm, non-slip grip. This series includes the single-mode operation hammer drill Model DH 25PA equipped with a "Rotation + Striking" function, which is based on the Model DH 25PB.

3. APPLICATIONS

- (1) Rotation and striking function
 - · Drilling anchor holes
 - Drilling holes in concrete, tile, brick and similar materials
- (2) Rotation only function
 - Drilling holes in steel and wood (with chuck adapter)
 - Tightening and loosening machine screws and wood screws (with chuck adapter)

[Typical applications]

- Air conditioning Installation of air conditioners, water coolers and heaters, and air ducts
- Piping and plumbing Installation of gas, water, and sanitary facilities
- Electrical workInstallation of light fixtures and various electric appliances
- Interior decoration ······ Installation of seating, display stands, and partitions
- Other civil engineering, construction and repair work

4. SELLING POINTS

Compact and lightweight: Overall length 318 mm (12-17/32"), Weight DH 25PA 3.3 kg (7.3 lbs.) DH 25PB 3.4 kg (7.5 lbs.)

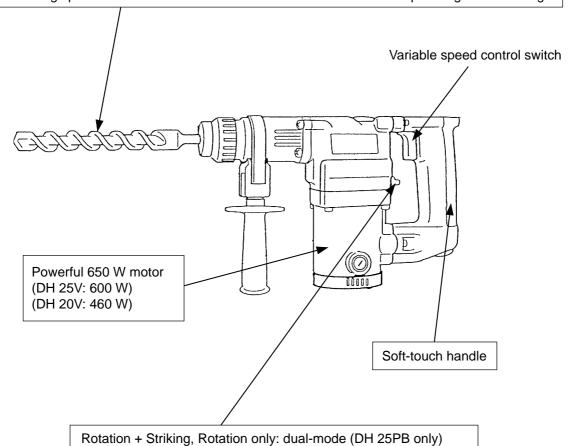
DH 25V: Overall length 352 mm (13-7/8"), Weight 4.4 kg (9.7 lbs.)

DH 20V: Overall length 352 mm (13-7/8"), Weight 3.1 kg (6.8 lbs.)

B : Overall length 287 mm (11-5/16"), Weight 3.1 kg (6.8 lbs.)

Rotation + Striking

Fast drilling speed: About 20% faster than the Model DH 20V when the pressing force is 10 kgf.



NOTE: The Model DH 25PA does not have a changeover knob.

: single-mode (DH 25PA)

4-1. Selling Point Descriptions

4-1-1. Fast drilling speed

The drilling speed is 20% faster than the Model DH 20V as the Models DH 25PA and DH 25PB have great striking energy owing to the optimum design of the rotation speed, striking frequency and the weight of striker. The Models DH 25PA and DH 25PB can drill holes in concrete with a maximum drill bit diameter of 25 mm.

4-1-2. Powerful 650 W motor

Although the motor is the same size as the Model DH 20V, power consumption was raised to 650 W by improving the winding specifications and the motor cooling efficiency. These are powerful hammer drills that are also compact and lightweight.

4-1-3. Variable-speed control switch

The variable-speed control switch allows the rotation speed to be changed freely throughout the drilling operation. This permits easy centering and positioning, and ensures more effective drilling of fragile materials such as tile and brick.

4-1-4. Soft-touch handle

The double-layer molded handle consists of a plastic resin base covered with a soft plastic layer to ensure a soft touch and firm, non-slip grip of the handle.

5. SPECIFICATIONS

5-1. Specifications

Model		DH 25PA					DH 25PB			
Capacity	Concrete	3.4 – 25 mm (1/8" -	- 1")			'				
	Steel	13 mm (1/2")								
	Wood	32 mm (1-1/4")	32 mm (1-1/4")							
Power source		AC single phase 50) Hz or	60 Hz	•					
		Voltage (V)	110	115	120	127	220	230	240	
Voltage, currer power input	nt and	Current (A)	6.2	5.9	5.7	5.4	3.1	3.0	2.8	
powermpat		Power input (W)				650				
Rotation	No-load	0 – 1100 /min								
speed	Full-load	0 – 800 /min								
Full-load blow	rate	0 – 4000/min								
Type of motor		AC single-phase commutator motor								
Type of switch		Variable switch								
Type of handle)	D-type handle and side handle								
Enclosure		Materials: Gear cover Crank case Cylinder case Materials: Cear cover Crank case Cylinder case								
		Housing Handle cover Handle Tail cover Grip Housing (green) (gray) Understanding (green) (gray) (gray) (black)							(gray)	
Function mode	e(s)	Rotation and striking					Rotation and striking Rotation only			I
Mainht	Net*	3.3 kg (7.3 lbs.)				3.	3.4 kg (7.5 lbs.)			
Weight		5.9 kg (13.0 lbs.)				6.	6.0 kg (13.2 lbs.)			
Packaging		Corrugated cardboard box with case								
Standard acce	ssories	(1) Case 1 (2) Side handle 1 (3) Stopper 1 (4) Dust cup 1								

^{*:} Weight excludes cord and side handle.

5-2. Optional Accessories

A. Drilling anchor holes (rotation + striking)

• Drill bit (slender shaft)



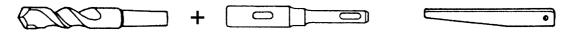


(1) Drill bit (slender shaft)

(2) Adapter for slender shaft (SDS-plus shank)

	Adapter for slender shaft			
Outer dia. (mm)	Effective length (mm)	Overall length (mm)	Code No.	Code No.
3.4 (1/8")	45 (1-25/32")	90 (3-17/32")	306369	306370
3.5 (9/64")	45 (1-25/32")	90 (3-17/32")	306368	300370

• Drill bit (taper shank)



(1) Drill bit (taper shank)

(2) Taper shank adapter (SDS-plus shank)

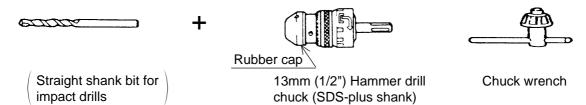
(3) Cotter

(1) Drill bit (taper shank)		(2) Taper sh	ank adapter	(3) Cotter	
Outer dia. (mm) Code No.		Туре	Code No.	Code No.	
11 (7/16") 12.3 (31/64") 12.7 (1/2") 14.3 (9/16") 14.5 (73/128") 17.5 (11/16")	944460 944461 993038 944462 944500 944463	Morse taper No. 1	303617	944477	
21.5 (27/32")	944464	Morse taper No. 2	303618		

Part name	Code No.	
A-taper	303619	Taper shank adapter (A-taper or B-taper) is provided as an
B-taper	303620	optional accessory, but drill bit is not provided.

• 13 mm Hammer drill chuck (DH 25PB only)

For drilling operations when using a straight shank bit for impact drilling with a hammer drill

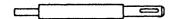


Part name	Code No.
13mm (1/2") Hammer drill chuck (including chuck wrench)	303332
Chuck wrench	303334
Rubber cap	303335

B. Anchor setting

• Anchor setting bar to permit anchor setting operation with the hammer drill

Anchor setting bar



Anchor setting adapter (SDS-plus shank)

Part name	Overall length	Code No.	Part name	Overall length	Code No.
W - 1/4 Anchor setting adapter - A W - 5/16 Anchor setting adapter - A W - 3/8 Anchor setting adapter - A W - 3/8 Anchor setting adapter - A	260 260 160 260	302976 302975 303621 302974	W - 1/4 Anchor setting adapter - B W - 5/16 Anchor setting adapter - B W - 3/8 Anchor setting adapter - B W - 3/8 Anchor setting adapter - B	260 260 160 260	302979 302978 303622 302977
Internal cone type			External cone	type	

• Anchor setting bar for manual anchor setting



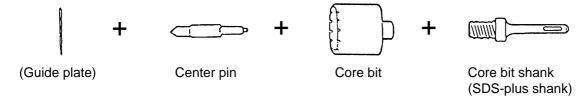
Anchor setting adapter

Manual hammer

Part name	Code No.	Part name	Code No.
W - 1/4 Anchor setting adapter - A W - 5/16 Anchor setting adapter - A W - 3/8 Anchor setting adapter - A W - 1/2 Anchor setting adapter - A W - 5/8 Anchor setting adapter - A	971794 971795 971796 971797 971798	W - 1/4 Anchor setting adapter - B W - 5/16 Anchor setting adapter - B W - 3/8 Anchor setting adapter - B W - 1/2 Anchor setting adapter - B W - 5/8 Anchor setting adapter - B	971799 971800 971801 971802 971803
Internal cone type		External cone type	

C. Large hole boring (rotation + striking)

• Center pin, core bit, core bit shank and guide plate



(1) Center pin (Do not use bit with outer diameter of 25 mm (31/32") and 29 mm (1-5/32").

Center pin (A)	Core bit (outer diameter) 32, 35, 38 mm (1-1/4", 1-3/8", 1-1/2")	Code No. 982684	ı
Center pin (B)	Core bit (outer diameter) 45, 50, 65, 80, 90 mm (1-25/32", 2", 2-9/16", 3-5/32", 3-9/16")	Code No. 982685	ı

(2) Guide plate

Core bit (outer diameter) (mm)	Code No.	Core bit (outer diameter)	Code No.
32 (1-1/4")	982686	50 (2")	982690
35 (1-3/8")	982687	65	982691
38 (1-1/2")	982688	80	982692
45 (1-25/32")	982689	90	982693

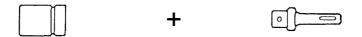
(3) Core bit with guide plate (the guide plate is not required for 25 mm (31/32") and 29 mm (1-5/32") outer diameter core bits.)

Outer diameter (mm)	Code No.	Outer diameter (mm)	Code No.
25 (31/32")	982672	45 (1-25/32")	982677
29 (1-5/32")	982673	50 (2")	982678
32 (1-1/4")	982674	65	982679
35 (1-3/8")	982675	80	982680
38 (1-1/2")	982676	90	982681

(4) Core bit shank (SDS-plus shank)

Core hit shank	Core bit shank (A)	Core bit (outer diameter) 25 – 38 mm	Overall length 105 mm (4-1/8")	Code No. 303625
	Core bit stialik (A)	(31/32" – 1-1/2")	Overall length 300 mm (11-52/64")	Code No. 303626
	Core bit shank (B)	Core bit (outer diameter) 45 – 90 mm (1-25/32" – 3-9/16")	Overall length 300 mm (11-52/64")	Code No. 303627

D. Bolt placing operations with chemical anchor (rotation + striking)



(Standard sockets available on the market)

12.7 mm (1/2") Chemical anchor adapter (SDS-plus shank) 19 mm (3/4") Chemical anchor adapter (SDS-plus shank)

Part name	Code No.
12.7 mm (1/2") Chemical anchor adapter	303044
19 mm (3/4") Chemical anchor adapter	303045

E. Demolishing operations (rotation + striking)



Bull point (round type only) (SDS-plus shank)

Code No. 303046

F. Drilling hole (rotation only) ... for drilling holes in steel and wood (DH 25PB only)



Part name	Code No.
Chuck adapter (D) (for SDS-plus shank type)	303624
13 mm (1/2") Drill chuck 13VLA (with chuck wrench)	950272

G. Driving screws (rotation only) (DH 25PB only)







Drill chuck (13VLA)



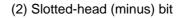
Chuck wrench

Chuck adapter (D) (SDS-plus shank)

(1) Cross-recessed head (Phillips) bit

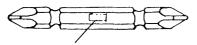
[Overall length: 70 mm]

(For use with cross-recessed head (Phillips) screw)

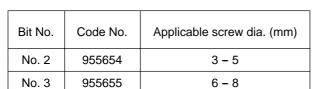


[Overall length: 50 mm]

(For use with slotted-head (minus) screw)



Stamped bit No.





Tip thickness

Bit tip thickness	Code No.	Applicable screw dia. (mm)
0.8	955658	4
1	955673	5 – 6

H. Drilling screws (rotation only) (DH 25PB only)

• Plus (Phillips) driver bit [overall length: 25 mm] (for cross-recessed head (Phillips) screws)







Bit No.

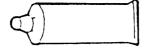
Chuck adapter (D) (SDS-plus shank)

Bit No.	Screw size	Code No.
No. 2	3 – 5 mm	971511Z
No. 3	6 – 8 mm	971512Z

- I. Grease for electric impact drill
 - Containing 500 g (17.64 oz): Code No. 980927

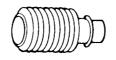


Containing 30 g (1.06 oz): Code No. 981840
 70 g (2.5 oz): Code No. 308471



J. Dust cup, dust collector (B)

Dust collector (B) ass'y



Code No. 306885

6. COMPARISONS WITH SIMILAR PRODUCTS

6-1. Specification Comparisons

Maker			Hitachi			
Model		DH 25PA	DH 25PB	DH 20V	DH 25V	C
Capacity						
Concrete	mm	25 (1")	25 (1")	20 (25/32")	25 (1")	20 (25/32")
Steel	mm	13 (1/2")	13 (1/2")	13 (1/2")	13 (1/2")	13 (1/2")
Wood	mm	32 (1-1/4")	32 (1-1/4")	15 (19/32")		24 (15/16")
Power input	W	650	650	460	520	600
No-load rotation speed	/min.	0 – 1,100	0 – 1,100	0 - 900	0 - 800	0 - 900
Full-load rotation speed	/min.	0 - 800	0 - 800	0 - 700	0 – 650	0 – 735
Full-load blow	/min.	0 - 4,000	0 - 4,000	0 - 3,500	0 – 3,150	0 - 4,000
No-load sound pressure level	dB(A)	89	89	92	85	82
Variable speed control (Note 1)		0	0	0	0	0
Change mode		1 mode	2 modes	2 modes	2 modes	1 mode
Safety-release clutch (Note 1)		0	0	0	0	0
Bit drive system		SDS-plus shank	SDS-plus shank	SDS-plus shank Round shank	SDS-plus shank Round shank	SDS-plus shank Round shank
Dimensions Length	mm	318 (12-1/2")	318 (12-1/2")	320 (12-19/32")	352 (13-7/8")	287 (11-9/32")
Height	mm	200 (7-7/8")	210 (8-1/4")	200 (7-7/8")	221 (8-43/64")	214 (8-15/32")
Width	mm	92 (3-5/8")	92 (3-5/8")	94 (3-43/64")	100 (4")	91 (3-19/32")
Weight (Note 2)	kg	3.3 (7.3 lbs.)	3.4 (7.5 lbs.)	3.1 (6.8 lbs.)	4.4 (9.7 lbs.)	3.1 (6.8 lbs.)

Note 1) Mark " \bigcirc " \cdots Equipped, Mark " \times " \cdots Not equipped.

²⁾ Weight excludes cord and side handle.

6-2. Drilling Speed Comparisons

Drilling speed depends on the operating conditions. The test results shown in Fig. 1 are based on actual tests at the factory and should be used as a reference only.

The drill bits which used in the test are the Hitachi genuine SDS-plus shank bits.

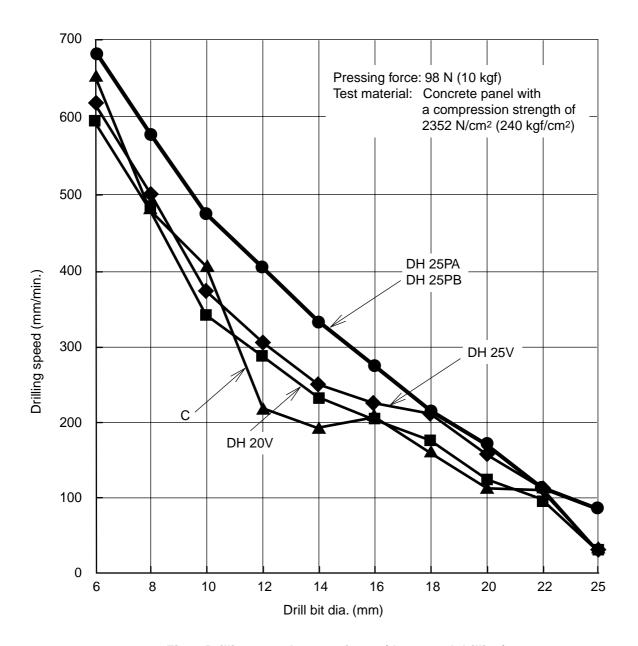


Fig. 1 Drilling speed comparisons (downward drilling)

7. PRECAUTIONS IN SALES PROMOTION

In the interest of promoting the safest and most efficient use of the Models DH 25PA/PB Hammer Drills by all of our customers, it is very important that at the time of sales the salesperson carefully ensures that the buyer seriously recognizes the importance of the contents of the Handling Instructions, and fully understands the meaning of the precautions listed on the Caution Plate attached to each tool.

7-1. Handling Instructions

Although every effort is made in each step of design, manufacture and inspection to provide protection against safety hazards, the dangers inherent in the use of any electric power tool cannot be completely eliminated. Accordingly, general precautions and suggestions for the use of electric power tools, and specific precautions and suggestions for the use of the Hammer Drill are listed in the Handling Instructions to enhance the safe, efficient use of the tool by the customer. Salespersons must be thoroughly familiar with the contents of the Handling Instructions to be able to offer appropriate guidance to the customer during sales promotion.

7-2. Caution Plate

The following basic safety precautions are listed on the Name Plate attached to the main body of each tool. However, these precautions are not listed for European countries.

• For Asia and Oceania

CAUTION

- Read thoroughly HANDLING INSTRUCTIONS before use.
- For the U.S.A and Canada

WARNING

• To reduce the risk of injury, user must read and understand instruction manual.

AVERTISSEMENT

• Afin de rèduire le risque de blessures, l'utilisateur doit lire et bien comprendre le mode d'emloi.

8. REFERENCES

8-1. Grease Replacement Procedures

The electro-pneumatic hammering section and gear change section each use a different kind of grease. It is not necessary to replenish the grease unless the tool is disassembled for repair or there is grease leakage due to a damaged seal.

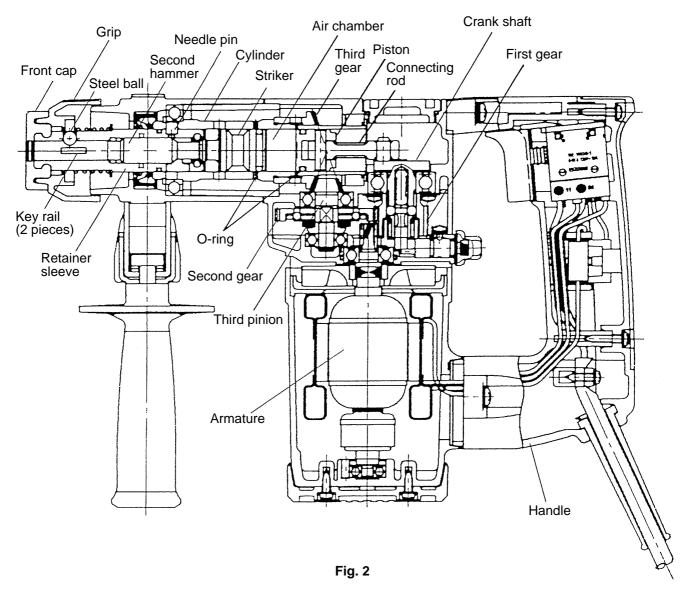
A special grease is used for the hammering section. To change the grease in the hammering section (Cylinder Case and Crank Case), carefully wipe the old grease off the parts, and supply 20 g in the Cylinder Case and 17.5 g in the Crank Case (on the Connecting Rod side). Take care not to overfill the grease as an excessive amount of grease can cause hammering failure.

The gear change section (in the Gear Cover) uses Hitachi Motor Grease No. 29 for power tools. Supply with 60 g of this grease. Do not use the special grease used for the hammering section, or it will leak into the motor parts and result in a failure of the tool.

8-2. O-Ring Replacement

The O-ring (attached to the Striker and Piston) plays an important role to ensure air tightness. Despite its prolonged service life due to a special rubber material, it will inevitably wear out. Early replacement, preferably once every six months, is recommended.

8-3. Structure of the DH 25PA and DH 25PB Hammer Drills



Transmission of rotation

Transmission of rotation is described with reference to Fig. 2. The gear arrangement of the Models DH 25PA and DH 25PB is the same as that of Model DH 20V.

Rotation of the armature is transmitted to the second gear to rotate the third gear via the slip mechanism between the second gear and the third pinion shaft. Rotation of the third gear is then transmitted to the cylinder threaded onto the third gear. Rotation of the cylinder is transmitted to the retainer sleeve coupled together by means of three needle pins, and then to the drill bit inserted into the retainer sleeve by way of two key rails and a steel ball which hold the bit.

· Striking function

Rotation of the armature is transmitted to the crank shaft and the connecting rod, and the piston reciprocates within the cylinder. As the piston reciprocates, the changing air pressure inside the air chamber between the piston and the striker causes the striker to move and continuously strike against the end of the second hammer. At the same time, the changing air pressure within the air chamber which moves the striker also provides an "air cushion" which absorbs the impact of the striking action.

• Idle striking prevention mechanism

The idle striking prevention mechanism in the Models DH 25PA and DH 25PB is different from that of conventional hammer drills. When the drill bit is lifted from the concrete surface on completion of drilling, the second hammer moves to the position indicated by the continuous lines in Fig. 3, and the protruding portion at the tip of the striker is gripped by the O-ring mounted on the inner wall of the retainer sleeve. Accordingly, the air-escape slot is opened and there is no change in the air pressure within the air chamber. That prevents movement of the striker (idle striking operation). The gripping force of the O-ring on the striker is so small in comparison with the conventional mouth system that practically no pressing force at all is required to restart the striking operation.

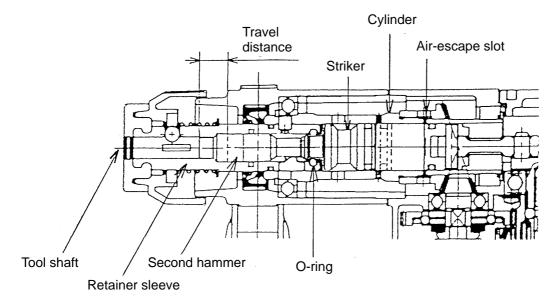


Fig. 3

• Slip mechanism

A clutch plate holding a steel ball is inserted between the second gear and the spring plate as a slip mechanism in the Models DH 25PA and DH 25PB. If an excessively large torque is applied to the tool shaft, the second gear idles and does not transmit rotation.

The slip torque is adjusted by the slip plate and the belleville (coned disk) spring pressure. Even if the drill bit comes in contact with a reinforcing bar within concrete, causing sudden excessive torque, the slip mechanism functions to prevent damage to the gears and possible loss of control of the tool by the operator. The slip torque is set at 2.1 to 3.1 kg·m on the tool shaft.

• Sealed and dust-proof construction

The cylinder case is totally enclosed by oil seals, O-rings and other devices to prevent leakage of lubricating grease, and to keep dust and dirt out of the internal mechanisms.

The drill bit chuck portion is protected by a rubber cap (front cap) to keep out dust and chips which could cause improper fitting of the drill bit and/or other faulty operation of the chuck portion. The switch is also fully dust-proofed to prevent dust and chips from entering the handle section and causing possible operational trouble or a breakdown of the insulation.

Speed control

The Models DH 25PA and DH 25PB are equipped with a variable speed control switch which permits free Adjustment of the rotation speed and striking force. When drilling fragile materials, pull the switch trigger gently for low rotation speed (striking force) to achieve optimum results.

8-4. "Rotation Only" and "Rotation + Striking" Changeover Mechanism (DH 25PB only)

The change lever on the Model DH 25PB permits quick and easy changeover between the "Rotation Only" and "Rotation + Striking" functions.

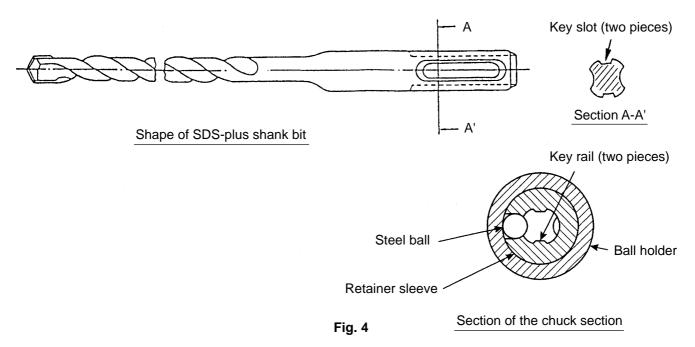
Armature rotation is transmitted to the first gear, and then to the crank shaft via the two steel balls in the groove of the first gear. When the change lever is set to the "Rotation Only" position, the eccentric pin of the change lever pushes up the clutch shaft and the steel balls fall in the groove. Thus the first gear idles on the crank shaft. When the change lever is returned to the "Rotation + Striking" position, the force of the spring in the crank shaft presses the clutch shaft back and the steel balls connect the crank shaft hole and the first gear groove to transmit rotation to the crank shaft.

8-5. "Rotation Only" (no striking) (DH 25PB only)

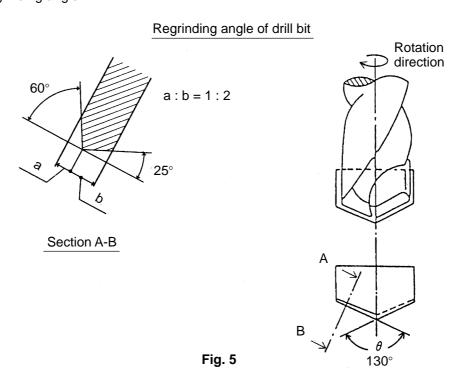
To use the tool for drilling holes in steel or wood, the chuck adapter and a drill chuck (optional accessories) must be used. Turn the change lever fully clockwise to the drill mark position to obtain "Rotation Only" function. Since the Model DH 25PB is equipped with a change lever for changeover between "Rotation Only" and "Rotation + Striking" functions, merely mounting the chuck adapter will not stop the striking action; it is absolutely necessary to turn the change lever to the "Rotation Only" setting for drilling holes in steel or wood. Should the change lever be set to the "Rotation + Striking" position when the tool is used for drilling, the striking action may cause the drill chuck to be broken or damaged. Sales personnel should carefully ensure that the buyer is thoroughly advised on this point.

8-6. Drill Bits

The chuck section is designed exclusively for the popular and widely available SDS-plus shank bits, as shown in Fig. 4. Rotating torque is transmitted to the drill bit by two key rails provided in the tool holding section. A steel ball is used to prevent the bit from coming off. Compared with a conventional design that uses two needle rollers to both transmit rotating torque and prevent the bit from coming off, this new design reduces damage to the shank of the drill bit and extends the service life of the chuck section.



The service life of a drill bit with a diameter of 8 mm is approximately 300 holes when drilling into concrete to a depth of 30 mm. If reground before the end of its service life, the drill bit will continue to provide efficient drilling. Fig. 5 shows the regrinding angle.



8-7. Chuck Section

Fig. 6 shows the construction of the chuck section.

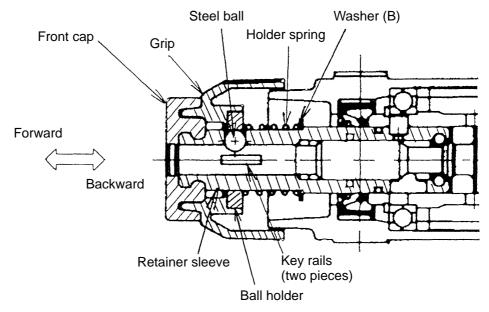


Fig. 6

The opening where the drill bit is inserted is covered with a front cap (rubber) to prevent dust from entering inside. When the drill bit is inserted, the steel ball fits in to the matching groove on the drill bit to lock it in place and prevent it from coming off. Two key rails transmit rotating torque to the drill bit. The drill bit can be released by simply pulling the grip back. The grip is held forward by a holder spring. To mount a drill bit, pull the grip back to compress the holder spring. The steel ball then moves outward. While turning the drill bit, push it until it makes contact and is fully inserted. Then release the grip so that it moves forward and fixes the drill bit. To remove the drill bit, simply pull the grip backward fully and pull the drill bit out.

8-8. Dust Collector (B)

While drilling holes overhead, dust collector (B) can be mounted on the Models DH 25PA/PB to prevent dust and chips from falling downward. Dust collector (B) is intended solely for use when drilling holes in concrete, and cannot be used for drilling holes in steel or wood. It is designed for use with drill bits with overall lengths of 110 mm, 160 mm or 166 mm, and cannot be used with any longer bits. When using a drill bit with an overall length of 166 mm with dust collector (B), drilling up to a depth of approximately 72 mm is possible. When using dust collector (B), ensure it is securely fastened to the grip on the main body with socket adapter (B). Although the socket and socket adapter (B) rotate together with the tool shank, there is a steel ball between the outer race and the socket which serves as a ball bearing. Should the dust cover be forced against the concrete surface, it will not rotate even though the tool shank continues to rotate. Should the tool be operated when the dust cover is not being held against a concrete surface, inertia may cause dust collector (B) to become disconnected from the grip. Accordingly, caution the customer to press dust collector (B) and drill bit firmly against the concrete surface before turning on the switch to start drilling. When dust collector (B) is used, almost no dust and chips are scattered about. However, since the chips and dust remaining in the collector may scatter after completion of the drilling operation, the customer should be advised to always wear protective glasses. When dust collector (B) is disassembled for repair or maintenance, be very careful to prevent oil or grease from adhering to the steel balls. Grease or oil on the steel balls may cause concrete dust to enter the unit and cause defective rotation.

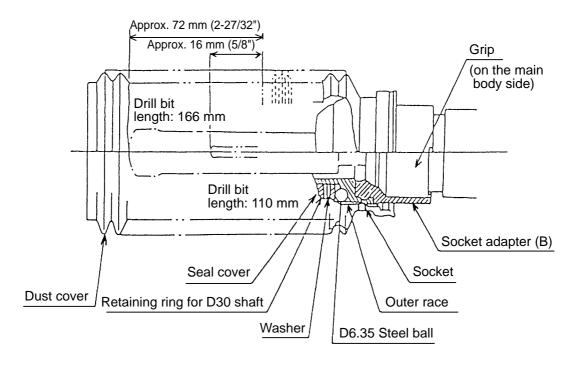


Fig. 7 Dust collector (B) structure

9. PRECAUTIONS IN DISASSEMBLY AND REASSEMBLY

The **[Bold]** numbers in the descriptions below correspond to the item numbers in the Parts List and exploded assembly diagram for DH 25PA and the **<Bold>** numbers to those in the Parts List and exploded assembly diagram for DH 25PB.

9-1. Disassembly

(1) Disassembly of the Striking Mechanism Section

With a drill bit or screwdriver, push in the Second Hammer [19] <19> to release the Striker [3] <3> from the O-Ring (FPM 810) [20] <20>. Remove the Hex. Socket Hd. Bolt (W/Flange) [32] <32> from the Cylinder Case [31] <31> and then remove the Cylinder Case [31] <31> from the Crank Case [46] <46>. Remove the Connecting Rod [9] <9> from the Crank Shaft [47] <47> to remove the Piston [7] <7> from the Crank Case [46] <46>. Lightly tap the Cylinder [2] <2> with a plastic hammer to remove the Striker [3] <3>. If the Striker [3] <3> is hard to be removed, push the Piston [7] <7> connected with the Connecting Rod [9] <9> in the Cylinder [2] <2> and pull it out with a jerk. Then the Striker [3] <3> can be pulled out together with the Piston [7] <7>.

(2) Disassembly of the Retainer Section
As shown in Fig. 8, slide the Grip [27] <27> in the direction

indicated by the arrow, and remove the Front Cap [26] <26>. The Grip [27] <27>, the Ball Holder [28] <28> inside the Grip, the Holder Spring [29] <29>, Washer (B) [30] <30> and the Steel Ball [14] <14> can then be removed from the Retainer Sleeve [15] <15>.

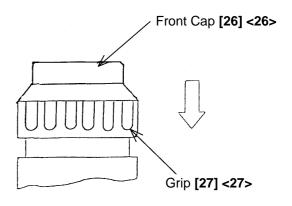


Fig. 8

(3) Disassembly of the Cylinder

Remove the Cylinder Case [31] <31> from the Crank Case [46] <46> and disassemble the retainer section.

Remove the Pipe [25] <25>, then the Cylinder [2] <2> from the Cylinder Case [31] <31> by pulling it straight toward the crank case side being careful not to scratch the Oil Seal [21] <21>.

Remove the Retaining Ring for D30 Shaft [22] <22> from the Cylinder [2] <2> and remove the Ball Bearing 6906 [23] <23> press-fitted onto the Cylinder [2] <2> with a hand press. The Retainer Sleeve [15] <15> and the Cylinder [2] <2> can then be removed together. Remove the three Needle Pins [1] <1> from the perimeter of the Cylinder [2] <2> and push the Retainer Sleeve [15] <15> to the outside from the inside of the Cylinder [2] <2> with a hand press to remove the Retainer Sleeve [15] <15> and the Cylinder [2] <2>.

Remove the three Needles [16] <16> from the perimeter of the Retainer Sleeve [15] <15> and extract the O-Ring [20] <20> from the inner part of the Retainer Sleeve [15] <15>. The Second Hammer [19] <19> can then be removed from the Retainer Sleeve [15] <15>. For easy extraction of this O-Ring [20] <20>, fit a Special Repair Tool J-201 Spring Hook H-75 [J-201] onto the outer circumference of the O-Ring [20] <20>, and pull it out. As the O-Ring [20] <20> is employed to prevent idle striking, please advise customers to replace it with new one whenever it is disassembled. Be careful not to lose the three Needle Pins [1] <1> and the three Needles [16] <16>.

(4) Disassembly of the Gear and the Crank Shaft in the Crank Case

The slip clutch section can be removed from the Crank Case [46] <46> by tapping the end surface of the Crank Case [46] <46> from the gear cover side with a plastic hammer.

Remove the Retaining Ring for D8 Shaft [45] <45> and the Ball Bearing [44] <44> from the slip clutch section. Remove the Third Pinion [34] <34> press-fitted in the Bushing [43] <43> with a hand press.

Push the Clutch Shaft <54> in the Crank Shaft [47] <47> up to the end surface with a stick having a flat edge, then pull out the First gear [53] <51>.

Be careful not to lose the Clutch Shaft, Clutch Spring <53> and two Steel Balls D4.76 <48> in the crank shaft hole.

(5) Disassembly of the Change Lever Ass'y in the Gear Cover
Insert the blade of a flat-blade screwdriver between the Gear Cover <57> and the Stopper Spring <56> and twist to remove the Stopper Spring <56>.

- Use of Special Repair Tools
 - Snap ring pliers [J-200] (See Fig. 9.)
 Used to remove the Retaining Ring for D30 Shaft [22] <22> which fixes the Ball Bearing 6906 [23] <23> at the tip end of the Cylinder [2] <2>.
 - Spring hook [J-201] (See Fig. 10.)
 Used to extract the O-Ring [20] <20> inserted at the inner part of the Retainer Sleeve [15] <15> which is designed to catch and grip the striker to prevent idle hammering. As shown in Fig. 11, fit the Spring Hook [J-201] onto the O-Ring [20] <20> from the outer circumference of the O-Ring [18] <18>, and pull it out.

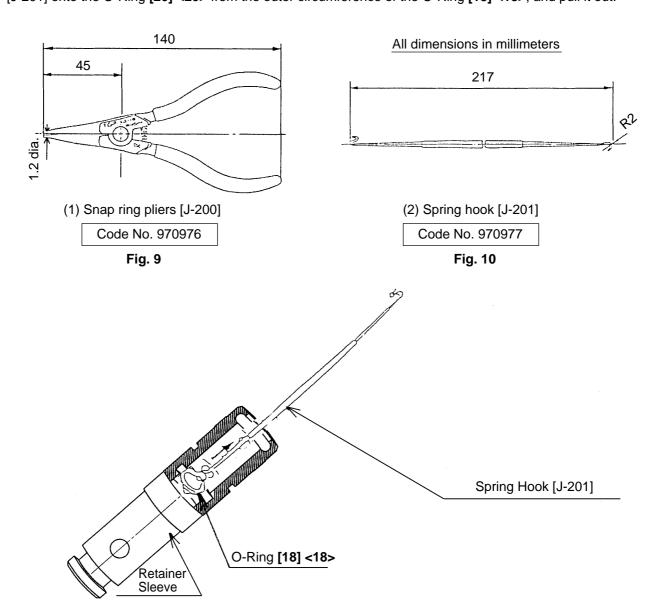


Fig. 11

9-2. Reassembly

Perform reassembly in the reverse order of disassembly while observing the given precautions and taking care of the following points.

(1) Lubrication

Apply special grease to the following portions.

- Both holes of the Connecting Rod [9] <9>
- Inside of the Cylinder [2] <2> and the Piston Pin [8] <8>
- Piston [7] <7>, outer circumference of the Striker [3] <3> and the O-Rings [4] <4>, [6] <6>
- Outer circumference of the Second Hammer [19] <19>
- O-Rings [18] <18>, [20] <20> for Retainer Sleeve [15] <15> and the O-Ring (D) [17] <17>
- Lip portion of the Oil Seal [21] <21>

Fill 20 g of special grease in the Cylinder Case [31] <31> and 17.5 g of special grease in the Crank Case [46] <46>. Fill 60 g of power tool grease No. 29 in the Gear Cover [54] <57>.

* Apply power tool grease No. 29 to the Steel Balls [14] <14>, [39] <39>, <48> and <72>, and Needle [16] <16> to make reassembly work easier.

(2) Mounting the First Gear (DH 25PB only)

Insert the Clutch Spring <53> and the Clutch Shaft <54> (from the constricted side) into the hole of the Crank Shaft <47>. Apply power tool grease No. 29 to the side hole of the crank shaft and then insert the Steel Ball D4.76 <48>. Insert a steel bar of about 10 mm diameter having flat ends into the First Gear <51>. Pressing the Clutch Shaft <54> so that the end surface becomes level with the end surface of the Crank Shaft <47>, push in the First Gear <51> adjusting the first gear groove to the steel ball position.

(3) Mounting of Oil Seal [21] <21>

Prior to reassembly, apply grease to the inner circumference of the Oil Seal [21] <21>.

However, do not apply grease to its outer circumference. Also, when press-fitting the Oil Seal [21] <21>, ensure that it is straight and level.

(4) Screw Locking Agent TB1401

Apply screw locking agent TB1401 to all hexagon socket head bolts and the Seal Lock Screw (W/Washers) M5 x 25 [77] <87> prior to reassembly.

9-3. Tightening Torque

(1) Tightening torque of each screw and bolt

 Hex. Socket Hd. Bolt (W/Flange) M5 x 25 [32] <32> 	4.9 ^{+1.96} ₀ N•m (50 ⁺²⁰ ₀ kgf•cm)
 Hex. Socket Hd. Bolt (W/Flange) M5 x 45 [63] <66> 	$3.43^{+1.47}_{0}$ N•m (35^{+15}_{0} kgf•cm)
 Hex. Hd. Tapping Screw D5 x 45 [58] <61> 	2.94 ± 0.49 N·m (30 ± 5 kgf·cm)
 Seal Lock Screw (W/Washers) M5 x 25 [77] <87> 	$2.94 \pm 0.49 \text{ N} \cdot \text{m} (30 \pm 5 \text{ kgf} \cdot \text{cm})$
• Tapping Screw (W/Flange) D5 x 25 (Black) [74] <84>	$2.94 \pm 0.49 \text{ N} \cdot \text{m} (30 \pm 5 \text{ kgf} \cdot \text{cm})$
• Tapping Screw (W/Flange) D4 x 20 (Black) [83] <93>	1.96 ^{+0.49} N•m (20 ⁺⁵ kgf•cm)
 Tapping Screw (W/Flange) D4 x 12 (Black) <81> 	1.96 ^{+0.49} ₀ N•m (20 ⁺⁵ ₀ kgf•cm)
 Seal Lock Screw (W/SP.Washer) M4 x 12 [52] <52> 	1.96 ^{+0.49} ₀ N•m (20 ⁺⁵ ₀ kgf•cm)
 Seal Lock Screw (W/SP.Washer) M4 x 8 <70> 	1.96 ^{+0.49} ₀ N•m (20 ⁺⁵ ₀ kgf•cm)
• Oil Cap [12] <12>	2.94 ± 0.49 N·m (30 ± 5 kgf·cm)

(2) Special grease

Although the newly developed grease (light yellow) is used in the Models DH 25PA and DH 25PB, the conventional grease for hammer drill (yellow) will be supplied for the time being (Code Nos. 980927, 981840 and 308471). There is no problem even if both greases are used during servicing.

9-4. Wiring Diagrams

(1) Products with noise suppressor

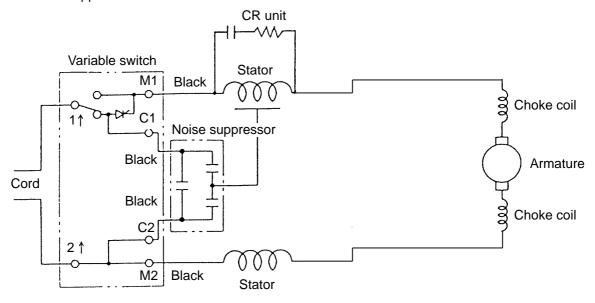


Fig. 12

(2) Products without noise suppressor

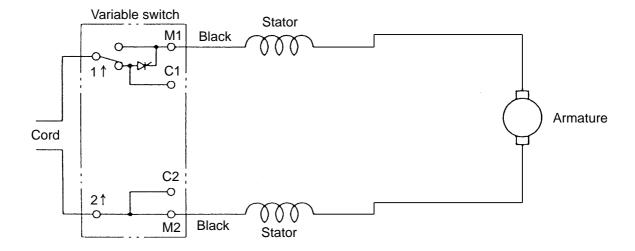


Fig. 13

9-5. Wiring Work

Wiring of variable switch

Insert each cord into the terminal $1 \uparrow$ and terminal $2 \uparrow$ of the variable switch as shown in Fig. 14 and tighten the screw (tightening torque: $0.6 \pm 0.2 \text{ N} \cdot \text{m}$ ($6 \pm 2 \text{ Kgf} \cdot \text{cm}$, $5.2 \pm 1.7 \text{ in} \cdot \text{lbs.}$). Insert the lead wire (black) coming from the Stator Ass'y [68] <76> into the terminal M1 and the lead wire (black) into the terminal M2. Insert each lead wire (black) coming from the Noise Suppressor [79] <89> into the terminals C1 and C2. After the insertion, pull each lead wire slightly to check that the lead wires do not come off. To disconnect the lead wires, insert a small flat-blade screwdriver into the windows near the lead wires and pull out the lead wires.

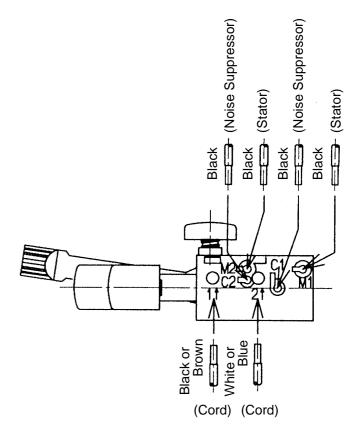


Fig. 14 Connection of variable switch

9-6. Insulation Tests

On completion of reassembly after repair, measure the insulation resistance and conduct the dielectric strength test.

Insulation resistance: 7 $\mbox{M}\Omega$ or more with DC 500 V Megohm Tester

Dielectric strength : AC 4,000 V/1 minute, with no abnormalities ······· 220 V – 240 V

(and 110 V for U.K. products)

AC 2,500 V/1 minute, with no abnormalities \cdots 110 V - 127 V

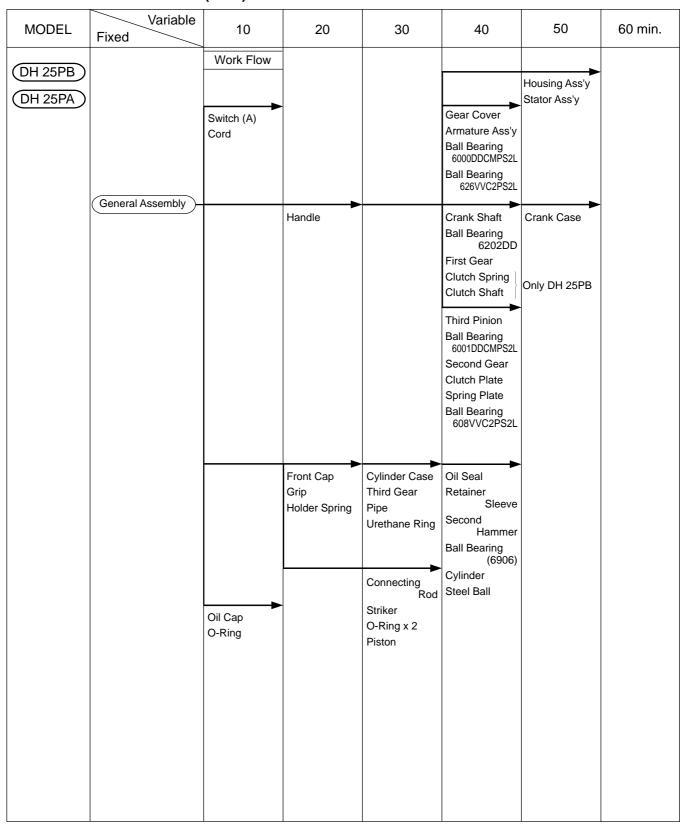
(except for U.K. products)

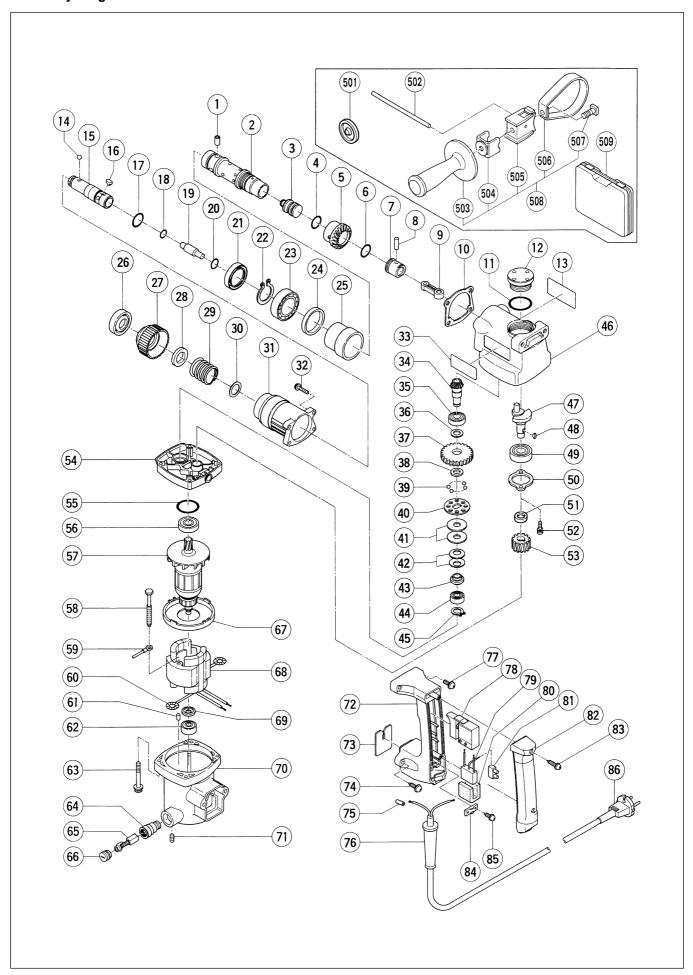
9-7. No-Load Current Value

After no-load operation for 30 minutes, the no-load current value should be as follows.

Voltage (V)	110	115	120	127	220	230	240
Current (A) Max.	6.2	5.9	5.7	5.4	3.1	3.0	2.8

10. STANDARD REPAIR TIME (UNIT) SCHEDULES





PARTS DH 25PA

	RIS		NIC		T ZSPA
NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
1	318-200	NEEDLE PIN	3		
2	318-022	CYLINDER	1		
3	318-024	STRIKER	1		
4	971-760	O-RING	1		
5	992-933	THIRD GEAR	1		
6	971-760	O-RING	1		
7	992-930	PISTON	1		
8	992-931	PISTON PIN	1		
9	318-020	CONNECTING ROD	1		
10	980-896	SEAL PACKING (B)	1		
11	980-948	O-RING	1		
12	980-880	OIL CAP	1		
13		NAME PLATE	1		
14	959-156	STEEL BALL D7.0 (10 PCS.)	1		
15	318-023	RETAINER SLEEVE	1		
16	318-026	NEEDLE	3		
17	980-890	O-RING (D)	1		
18 19	318-199 318-025	O-RING SECOND HAMMER	1		
20	301-680	O-RING (FPM 810)	1		
21	318-027	OIL SEAL	1		
22	948-310	RETAINING RING FOR D30 SHAFT	1		
23	690-6BB	BALL BEARING 6906	1		
24	992-906	URETHANE RING	1		
25	980-891	PIPE	1		
26	318-028	FRONT CAP	1		
27	318-029	GRIP	1		
28	318-030	BALL HOLDER	1		
29	306-342	HOLDER SPRING	1		
30	984-118	WASHER (B)	1		
31	318-021	CYLINDER CASE	1		
32	992-253	HEX. SOCKET HD. BOLT (W/FLANGE) M5X25	4		
33		HITACHI LABEL	1		
34	992-914	THIRD PINION	1		
35	600-1DD	BALL BEARING 6001DDCMPS2L	1		
36	992-503	WASHER	1		
37	992-928	SECOND GEAR	1		
38	971-087	STOPPER WASHER	1		
39	959-155	STEEL BALL D3.97 (10 PCS.)	8		
40	992-916	CLUTCH PLATE	1		
41	992-926	SPRING PLATE	2		
42	980-877	BELLEVILLE SPRING	2		
43	992-504	BUSHING	1		
44	608-VVM	BALL BEARING 608VVC2PS2L	1		
45	940-079	RETAINING RING FOR D8 SHAFT	1		
46	980-920	CRANK CASE	1		
47	318-038	CRANK SHAFT	1		
	940-220	WOODRUFF KEY 2.5X8	1		
48					
49	620-2DD	BALL BEARING 6202DDCMPS2L	1		
50	980-871	BEARING COVER	1		
51	318-040	DISTANCE COLLAR	1		

PARTS DH 25PA

TEM. CODE NO. DESCRIPTION NO. NSED SEAL LOCK SCREW (WISP. WASHER) MAXIZ 2		ARIS			<u> </u>	л 25РА
53 318-039 FIRST GEAR 1 54 318-352 GEAR COVER 1 55 872-470 O-RING (S-26) 1 56 600-0DD BALL BEARING 6000DDCMPS2L 1 57 360-505E ARMATURE 220V-230V 1 58 992-509 HEX. HD. TAPPING SCREW D5X45 2 59 318-035 INTERNAL WIRE 1 EXCEPT THA 60 930-630 BRUSH TERMINAL 2 61 946-362 BEARING LOCK 1 62 626-VVM BALL BEARING 626VVC2PS2L 1 63 980-951 HEX. SOCKET HD. BOLT (W/FLANGE) M5X45 4 64 990-721 BRUSH HOLDER 2 65 999-071 CARGON BRUSH (1 PAIR) 1 66 937-847 BRUSH CAP 2 67 992-911 FAN GUIDE 1 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 69 992-500 WASHER (A) 1 70 986-812 HOUSING ASS'Y 1 INCLUD.64,71 71 934-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 73 980-900 PLATE 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 76 993-337 CORD ARMOR D8.8 1 77 993-800 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 79 994-273 NOISE SUPPORT (B) 1 80 307-847 FOR NOISE SUPPORT (B) 1 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X26 (BLACK) 2 79 994-273 NOISE SUPPORT (B) 1 FOR NOISE SUPPRESSOR 1 84 937-631 CORD ARMOR D10.1 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X26 (BLACK) 2 86 500-399Z CORD 1 1 (CORD ARMOR D8.8) FOR THA 1 86 500-446Z CORD 1 1 (CORD ARMOR D8.8) FOR THA 1 86 500-446Z CORD 1 1 (CORD ARMOR D8.8) FOR THA 1 86 500-446Z CORD 1 1 (CORD ARMOR D8.8) FOR THA 1 86 500-446Z CORD 1 1 (CORD ARMOR D8.8) FOR SAF			DESCRIPTION		REMARKS	
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55 872-470 O-RING (S-26) 1	53	318-039	FIRST GEAR	1		
56	54	318-352	GEAR COVER	1		
S7 360-505E ARMATURE 220V-230V 1	55	872-470	O-RING (S-26)	1		
58 992-509 HEX. HD. TAPPING SCREW D5X45 2 • 59 318-035 INTERNAL WIRE 1 EXCEPT THA 60 930-630 BRUSH TERMINAL 2 2 61 946-362 BEARING LOCK 1 4 62 626-VVM BALL BEARING 626VVC2PS2L 1 4 63 980-951 HEX. SOCKET HD. BOLT (W/FLANGE) M5X45 4 4 64 990-721 BRUSH HOLDER 2 2 65 999-070 CARBON BRUSH (1 PAIR) 1 1 66 937-847 BRUSH CAP 2 6 67 992-911 FAN GUIDE 1 INCLUD.60 FOR THA 68 340-451K STATOR ASS'Y 220V 1 INCLUD.60 NO 69 992-500 WASHER (A) 1 INCLUD.60 NO NO 966-812 HOUSING ASS'Y 1 INCLUD.64,71 NO 1 1 1 1 1 1 1 1 1 1	56	600-0DD	BALL BEARING 6000DDCMPS2L	1		
59 318-035 INTERNAL WIRE	57	360-505E	ARMATURE 220V-230V	1		
60 930-630 BUSH TERMINAL 2	58	992-509	HEX. HD. TAPPING SCREW D5X45	2		
61 946-362 BEARING LOCK 1 62 626-VVM BALL BEARING 626VVC2PS2L 1 63 980-951 HEX. SOCKET HD. BOLT (W/FLANGE) MSX45 4 64 990-721 BRUSH HOLDER 2 65 999-021 CARBON BRUSH (1 PAIR) 1 65 999-070 CARBON BRUSH (1 PAIR) 1 66 937-847 BRUSH CAP 2 67 992-911 FAN GUIDE 1 1 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 1 69 992-500 WASHER (A) 1 70 986-812 HOUSING ASS'Y 1 INCLUD.60 FOR THA 1 71 938-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 1 73 980-900 PLATE 1 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD 1 76 953-327 CORD ARMOR D8.8 1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 FOR NOISE SUPPRESSOR 1 EXCEPT THA 1 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR 1 EXCEPT THA 1 82 318-019 HANDLE CORD 1 FOR NOISE SUPPRESSOR 1 SAPPING SCREW (W/FLANGE) D4X16 2 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 FOR NOISE SUPPRESSOR 1 (CORD ARMOR D8.8) 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 1 86 500-390Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-390Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR THA 1	* 59	318-035	INTERNAL WIRE	1	EXCEPT THA	
62 626-VVM BALL BEARING 626VVC2PS2L 1 63 980-951 HEX. SOCKET HD. BOLT (W/FLANGE) M5X45 4 64 990-721 BRUSH HOLDER 2 65 999-021 CARBON BRUSH (1 PAIR) 1 65 999-070 CARBON BRUSH (1 PAIR) 1 66 937-847 BRUSH CAP 2 67 992-911 FAN GUIDE 1 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 69 992-500 WASHER (A) 1 70 986-812 HOUSING ASS'Y 1 INCLUD.60 71 993-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 1 73 980-900 PLATE 1 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD 1 77 993-860 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 EXCEPT THA 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE 1 FOR NOISE SUPPRESSOR 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 86 500-390Z CORD 1 (CORD ARMOR D8.8) 86 500-390Z CORD 1 (CORD ARMOR D8.8) 86 500-464Z CORD 1 (CORD ARMOR D8.8) 86 500-464Z CORD 1 (CORD ARMOR D8.8) 86 500-464Z CORD 1 (CORD ARMOR D8.8) 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR THA	60	930-630	BRUSH TERMINAL	2		
63 980-951 HEX. SOCKET HD. BOLT (W/FLANGE) M5X45 4 64 990-721 BRUSH HOLDER 2 65 999-021 CARBON BRUSH (1 PAIR) 1 65 999-070 CARBON BRUSH (AUTO STOP TYPE) (1 PAIR) 1 66 937-847 BRUSH CAP 2 67 992-911 FAN GUIDE 1 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 68 340-451K STATOR ASS'Y 220V-240V 1 INCLUD.60 69 992-500 WASHER (A) 1 70 986-812 HOUSING ASS'Y 1 INCLUD.64,71 71 938-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 73 980-900 PLATE 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD 76 953-327 CORD ARMOR D8.8 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR SAF	61	946-362	BEARING LOCK	1		
64 990-721 BRUSH HOLDER 2 65 999-021 CARBON BRUSH (1 PAIR) 1 65 999-070 CARBON BRUSH (AUTO STOP TYPE) (1 PAIR) 1 66 937-847 BRUSH CAP 2 67 992-911 FAN GUIDE 1 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 68 340-451K STATOR ASS'Y 220V-240V 1 INCLUD.60 69 992-500 WASHER (A) 1 70 986-812 HOUSING ASS'Y 1 INCLUD.64,71 71 938-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 73 980-900 PLATE 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD 76 953-327 CORD ARMOR D8.8 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 86 500-390Z CORD 1 (CORD ARMOR D8.8) 86 500-239Z CORD 1 (CORD ARMOR D8.8) 86 500-464Z CORD 1 (CORD ARMOR D8.8) FOR SAF	62	626-VVM	BALL BEARING 626VVC2PS2L	1		
65 999-021 CARBON BRUSH (1 PAIR) 1 65 999-070 CARBON BRUSH (AUTO STOP TYPE) (1 PAIR) 1 66 937-847 BRUSH CAP 2 67 992-911 FAN GUIDE 1 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 68 340-451K STATOR ASS'Y 220V-240V 1 INCLUD.60 69 992-500 WASHER (A) 1 70 986-812 HOUSING ASS'Y 1 INCLUD.64,71 71 938-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 1 73 980-900 PLATE 1 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD 76 953-327 CORD ARMOR D8.8 1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 EXCEPT THA 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR 81 938-307 PILLAR TERMINAL 1 1 82 318-019 HANDLE COVER 1 1 SOCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 1 (CORD ARMOR D8.8) 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 2 86 500-390Z CORD 1 (CORD ARMOR D8.8) 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	63	980-951	HEX. SOCKET HD. BOLT (W/FLANGE) M5X45	4		
65 999-070 CARBON BRUSH (AUTO STOP TYPE) (1 PAIR) 1 66 937-847 BRUSH CAP 2 67 992-911 FAN GUIDE 1 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 68 340-451K STATOR ASS'Y 220V-240V 1 INCLUD.60 69 992-500 WASHER (A) 1 70 986-812 HOUSING ASS'Y 1 INCLUD.64,71 71 938-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 73 980-900 PLATE 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD 76 953-327 CORD ARMOR D8.8 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD ARMOR D6.80 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 86 500-390Z CORD 1 (CORD ARMOR D8.8) 87 (CORD ARMOR D8.8) FOR THA 88 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA 89 6 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	64	990-721	BRUSH HOLDER	2		
66 937-847 BRUSH CAP 2 67 992-911 FAN GUIDE 1 1 INCLUD.60 FOR THA 68 340-451F STATOR ASS'Y 220V 1 INCLUD.60 FOR THA 68 340-451K STATOR ASS'Y 220V-240V 1 INCLUD.60 69 992-500 WASHER (A) 1 70 986-812 HOUSING ASS'Y 1 INCLUD.64,71 71 938-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 1 73 980-900 PLATE 1 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD 76 933-327 CORD ARMOR D8.8 1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 EXCEPT THA 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR 81 938-307 PILLAR TERMINAL 1 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD LIP 8 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 86 500-390Z CORD 1 (CORD ARMOR D8.8) FOR THA 86 500-446Z CORD 1 (CORD ARMOR D8.8) FOR SAF	65	999-021	CARBON BRUSH (1 PAIR)	1		
67 992-911 FAN GUIDE 1	65	999-070	CARBON BRUSH (AUTO STOP TYPE) (1 PAIR)	1		
* 68 340-451F STATOR ASS'Y 220V	66	937-847	BRUSH CAP	2		
* 68 340-451K STATOR ASS'Y 220V-240V	67	992-911	FAN GUIDE	1		
69 992-500 WASHER (A) 1 70 986-812 HOUSING ASS'Y 1 INCLUD.64,71 71 938-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 73 980-900 PLATE 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD * 76 953-327 CORD ARMOR D8.8 1 * 76 938-051 CORD ARMOR D10.1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 * 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	* 68	340-451F	STATOR ASS'Y 220V	1	INCLUD.60 FOR THA	
70	* 68	340-451K	STATOR ASS'Y 220V-240V	1	INCLUD.60	
71 938-477 HEX. SOCKET SET SCREW M5X8 2 72 318-018 HANDLE 1 73 980-900 PLATE 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD * 76 953-327 CORD ARMOR D8.8 1 * 76 938-051 CORD ARMOR D10.1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 * 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA * 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA *	69	992-500	WASHER (A)	1		
72 318-018 HANDLE 1 73 980-900 PLATE 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD * 76 953-327 CORD ARMOR D8.8 1 * 76 938-051 CORD ARMOR D10.1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 * 79 994-273 NOISE SUPPRESSOR 1 * 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 1 * 82 318-019 HANDLE COVER 1 * 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 * 84 937-631 CORD CLIP 1 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR TH	70	986-812	HOUSING ASS'Y	1	INCLUD.64,71	
73 980-900 PLATE 1 1 74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD * 76 953-327 CORD ARMOR D8.8 1 * 76 938-051 CORD ARMOR D10.1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 * 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA * 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D8.8) FOR SAF	71	938-477	HEX. SOCKET SET SCREW M5X8	2		
74 305-558 TAPPING SCREW (W/FLANGE) D5X25 (BLACK) 2 75 981-373 TUBE (D) 2 FOR CORD * 76 953-327 CORD ARMOR D8.8 1 * 76 938-051 CORD ARMOR D10.1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 * 79 994-273 NOISE SUPPRESSOR 1 * 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 1 * 82 318-019 HANDLE COVER 1 * 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 * 84 937-631 CORD CLIP 1 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86<	72	318-018	HANDLE	1		
75 981-373 TUBE (D) 2 FOR CORD * 76 953-327 CORD ARMOR D8.8 1 * 76 938-051 CORD ARMOR D10.1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 * 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA * 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	73	980-900	PLATE	1		
* 76 953-327 CORD ARMOR D8.8 1 76 938-051 CORD ARMOR D10.1 1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 * 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA * 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-446Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-454Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	74	305-558	TAPPING SCREW (W/FLANGE) D5X25 (BLACK)	2		
76 938-051 CORD ARMOR D10.1 1	75	981-373	TUBE (D)	2	FOR CORD	
76 938-031 CORD ARMOR D10.1 77 993-880 SEAL LOCK SCREW (W/WASHERS) M5X25 2 78 318-033 SWITCH (B) 1 * 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA * 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	* 76	953-327	CORD ARMOR D8.8	1		
78 318-033 SWITCH (B) 1 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA * 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	* 76	938-051	CORD ARMOR D10.1	1		
* 79 994-273 NOISE SUPPRESSOR 1 EXCEPT THA * 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D10.1) FOR GBR	77	993-880	SEAL LOCK SCREW (W/WASHERS) M5X25	2		
* 80 317-492 SUPPORT (B) 1 FOR NOISE SUPPRESSOR * 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D10.1) FOR GBR	78	318-033	SWITCH (B)	1		
* 81 938-307 PILLAR TERMINAL 1 82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	* 79	994-273	NOISE SUPPRESSOR	1	EXCEPT THA	
82 318-019 HANDLE COVER 1 83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	* 80	317-492	SUPPORT (B)	1	FOR NOISE SUPPRESSOR	
83 301-653 TAPPING SCREW (W/FLANGE) D4X20 (BLACK) 2 84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	* 81	938-307	PILLAR TERMINAL	1		
84 937-631 CORD CLIP 1 85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	82	318-019	HANDLE COVER	1		
85 984-750 TAPPING SCREW (W/FLANGE) D4X16 2 * 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	83	301-653	TAPPING SCREW (W/FLANGE) D4X20 (BLACK)	2		
* 86 500-390Z CORD 1 (CORD ARMOR D8.8) * 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	84	937-631	CORD CLIP	1		
* 86 500-239Z CORD 1 (CORD ARMOR D8.8) FOR THA * 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	85	984-750	TAPPING SCREW (W/FLANGE) D4X16	2		
* 86 500-446Z CORD 1 (CORD ARMOR D10.1) FOR GBR * 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	* 86	500-390Z	CORD	1	(CORD ARMOR D8.8)	
* 86 500-454Z CORD 1 (CORD ARMOR D8.8) FOR SAF	* 86	500-239Z	CORD	1	(CORD ARMOR D8.8) FOR THA	
	* 86	500-446Z		1		
* 86 500-457Z CORD 1 (CORD ARMOR D8.8) FOR CHN	* 86	500-454Z	CORD	1	(CORD ARMOR D8.8) FOR SAF	
	* 86	500-457Z	CORD	1	(CORD ARMOR D8.8) FOR CHN	
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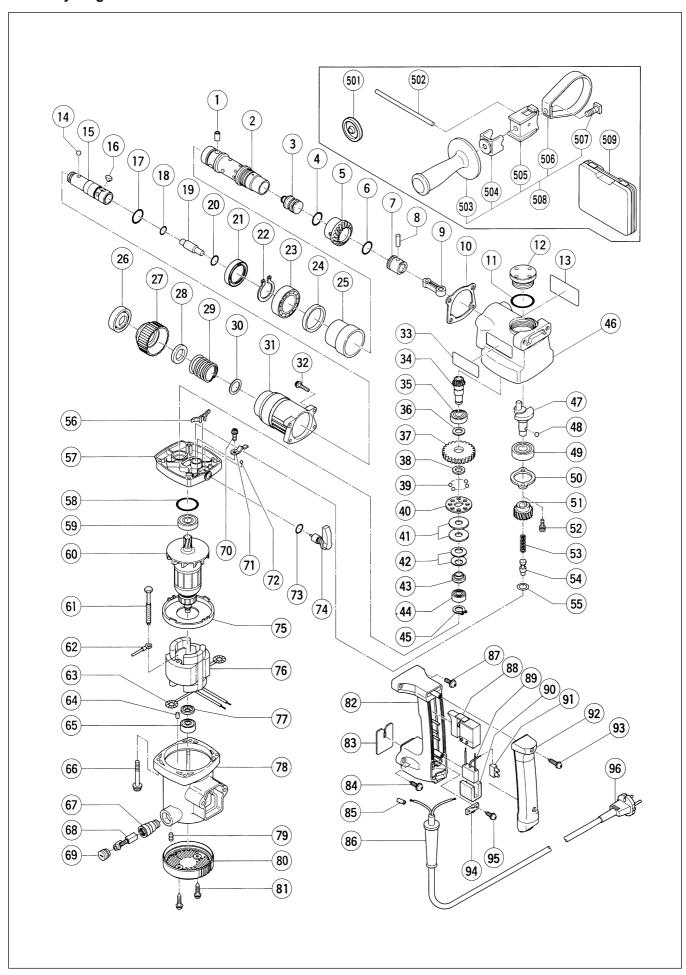
STANDARD ACCESSORIES

ITEM No.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
501	971-787	DUST CUP	1		
502	980-906	STOPPER ROD	1		
503	980-901	SIDE HANDLE	1		
504	980-905	ROD HOLDER	1		
505	980-902	SIDE HANDLE HOLDER	1		
506	980-904	BAND	1		
507	980-903	SQUARE BOLT M8	1		
508	980-939	SIDE HANDLE ASS'Y	1	INCLUD.503-507	
509	318-307	CASE	1		

ITEM No.	CODE NO.	DESCRIPTION	NO. USED	REMARKS					
601	303-571	DRILL BIT (SDS PLUS) D4.0X110	1						
602	303-572	DRILL BIT (SDS PLUS) D4.3X110	1						
603	303-573	DRILL BIT (SDS PLUS) D4.5X110	1						
604	303-574	DRILL BIT (SDS PLUS) D4.8X110	1						
605	303-575	DRILL BIT (SDS PLUS) D5.0X110	1						
606	303-578	DRILL BIT (SDS PLUS) D5.0X160	1						
607	303-576	DRILL BIT (SDS PLUS) D5.5X110	1						
608	303-577	DRILL BIT (SDS PLUS) D6.0X110	1						
609	303-579	DRILL BIT (SDS PLUS) D6.0X160	1						
610	303-580	DRILL BIT (SDS PLUS) D6.4X160	1						
611	303-581	DRILL BIT (SDS PLUS) D6.5X160	1						
612	303-582	DRILL BIT (SDS PLUS) D7.0X160	1						
613	303-583	DRILL BIT (SDS PLUS) D7.5X160	1						
614	303-584	DRILL BIT (SDS PLUS) D8.0X160	1						
615	303-585	DRILL BIT (SDS PLUS) D8.5X160	1						
616	303-586	DRILL BIT (SDS PLUS) D9.0X160	1						
617	303-587	DRILL BIT (SDS PLUS) D9.5X160	1						
618	303-588	DRILL BIT (SDS PLUS) D10.0X160	1						
619	303-604	DRILL BIT (SDS PLUS) D10.0X260	1						
620	303-589	DRILL BIT (SDS PLUS) D10.5X160	1						
621	303-605	DRILL BIT (SDS PLUS) D10.5X260	1						
622	303-590	DRILL BIT (SDS PLUS) D11.0X160	1						
623	303-591	DRILL BIT (SDS PLUS) D12.0X166	1						
624	303-606	DRILL BIT (SDS PLUS) D12.0X260	1						
625	303-592	DRILL BIT (SDS PLUS) D12.5X166	1						
626	303-607	DRILL BIT (SDS PLUS) D12.5X260	1						
627	303-593	DRILL BIT (SDS PLUS) D12.7X166	1						
	AL ALTERNATIVE DARTS								

	HONAL A	CCESSORIES			
NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
628	303-608	DRILL BIT (SDS PLUS) D12.7X260	1		
629	303-594	DRILL BIT (SDS PLUS) D13.0X166	1		
630	303-595	DRILL BIT (SDS PLUS) D14.0X166	1		
631	303-596	DRILL BIT (SDS PLUS) D14.3X166	1		
632	303-609	DRILL BIT (SDS PLUS) D14.3X260	1		
633	303-597	DRILL BIT (SDS PLUS) D14.5X166	1		
634	303-610	DRILL BIT (SDS PLUS) D14.5X260	1		
635	303-598	DRILL BIT (SDS PLUS) D15.0X166	1		
636	303-599	DRILL BIT (SDS PLUS) D16.0X166	1		
637	303-611	DRILL BIT (SDS PLUS) D16.0X260	1		
638	303-600	DRILL BIT (SDS PLUS) D16.5X166	1		
639	303-601	DRILL BIT (SDS PLUS) D17.0X166	1		
640	308-485	DRILL BIT (SDS PLUS) D17.0X260	1		
641	303-602	DRILL BIT (SDS PLUS) D17.5X166	1		
642	303-612	DRILL BIT (SDS PLUS) D17.5X260	1		
643	303-603	DRILL BIT (SDS PLUS) D18.0X166	1		
644	303-613	DRILL BIT (SDS PLUS) D19.0X260	1		
645	303-614	DRILL BIT (SDS PLUS) D20.0X250	1		
646	303-615	DRILL BIT (SDS PLUS) D22.0X250	1		
647	308-486	DRILL BIT (SDS PLUS) D24.0X250	1		
648	303-616	DRILL BIT (SDS PLUS) D25.0X450	1		
649	944-460	TAPER SHANK DRILL BIT D11X100	1		
650	944-461	TAPER SHANK DRILL BIT D12.3X110	1		
651	993-038	TAPER SHANK DRILL BIT D12.7X110	1		
652	944-462	TAPER SHANK DRILL BIT D14.3X110	1		
653	944-500	TAPER SHANK DRILL BIT D14.5X110	1		
654	944-463	TAPER SHANK DRILL BIT D17.5X120	1		
655	944-464	TAPER SHANK DRILL BIT D21.5X140	1		
656	303-617	TAPER SHANK ADAPTER (SDS PLUS) NO.1	1		
657	303-618	TAPER SHANK ADAPTER (SDS PLUS) NO.2	1		
658	944-477	COTTER	1		
659	302-976	ANCHOR SETTING ADAPTER A (SDS+)W1/4X260L	1		
660	302-975	ANCHOR SETTING ADAPTER A(SDS+)W5/16X260L	1		
661	303-621	ANCHOR SETTING ADAPTER A (SDS+)W3/8X160L	1		
662	302-974	ANCHOR SETTING ADAPTER A (SDS+)W3/8X260L	1		
663	302-979	ANCHOR SETTING ADAPTER B (SDS+)W1/4X260L	1		
664	302-978	ANCHOR SETTING ADAPTER B(SDS+)W5/16X260L	1		
665	303-622	ANCHOR SETTING ADAPTER B (SDS+)W3/8X160L	1		
666	302-977	ANCHOR SETTING ADAPTER B (SDS+)W3/8X260L	1		
667	971-794	ANCHOR SETTING ADAPTER A W1/4" (MANUAL)	1		
668	971-795	ANCHOR SETTING ADAPTER A W5/16"(MANUAL)	1		
669	971-796	ANCHOR SETTING ADAPTER A W3/8"(MANUAL)	1		
670	971-797	ANCHOR SETTING ADAPTER A W1/2" (MANUAL)	1		
671	971-798	ANCHOR SETTING ADAPTER A W5/8" (MANUAL)	1		
672	971-799	ANCHOR SETTING ADAPTER B W1/4" (MANUAL)	1		
673	971-800	ANCHOR SETTING ADAPTER B W5/16" (MANUAL)	1		
674	971-801	ANCHOR SETTING ADAPTER B W3/8" (MANUAL)	1		
675	971-802	ANCHOR SETTING ADAPTER B W1/2" (MANUAL)	1		
676	971-803	ANCHOR SETTING ADAPTER B W5/8" (MANUAL)	1		
677	303-044	CHEMICAL ANCHOR ADAPTER (SDS+)12.7MMX90L	1		
678	303-045	CHEMICAL ANCHOR ADAPTER(SDS+)19.0MMX100L	1		

	HONAL A	ACCESSORIES			DH 25PA
ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
679	950-272	DRILL CHUCK 13VLA	1	INCLUD.680	
680	930-515	CHUCK WRENCH 10G	1		
681	982-672	CORE BIT (A) 25MM	1		
682	982-673	CORE BIT (A) 29MM	1		
683	982-674	CORE BIT (A) 32MM	1	INCLUD.691	
684	982-675	CORE BIT (A) 35MM	1	INCLUD.692	
685	982-676	CORE BIT (A) 38MM	1	INCLUD.693	
686	982-677	CORE BIT (B) 45MM	1	INCLUD.694	
687	982-678	CORE BIT (B) 50MM	1	INCLUD.695	
688	982-679	CORE BIT (B) 65MM	1	INCLUD.696	
689	982-680	CORE BIT (B) 80MM	1	INCLUD.697	
690	982-681	CORE BIT (B) 90MM	1	INCLUD.698	
691	982-686	GUIDE PLATE (FOR CORE BIT 32MM)	1		
692	982-687	GUIDE PLATE (FOR CORE BIT 35MM)	1		
693	982-688	GUIDE PLATE (FOR CORE BIT 38MM)	1		
694	982-689	GUIDE PLATE (FOR CORE BIT 45MM)	1		
695	982-690	GUIDE PLATE (FOR CORE BIT 43MM)	1		
696	982-691	GUIDE PLATE (FOR CORE BIT 55MM)	1		
697	982-692	GUIDE PLATE (FOR CORE BIT 80MM)	1		
		,	1		
698	982-693	GUIDE PLATE (FOR CORE BIT 90MM)			
699	982-684	CENTER PIN (A) 109L FOR CORE BIT D32-38			
700	982-685	CENTER PIN (B) 104L FOR CORE BIT D45-90			
701	303-625	CORE BIT SHANK (SDS PLUS) 25-38MM 105L	1		
702	303-626	CORE BIT SHANK (SDS PLUS) 25-38MM 300L	1		
703	303-627	CORE BIT SHANK (SDS PLUS) 45-90MM 300L	1		
704	303-046	BULL POINT (SDS+) 250MM(ROUND SHANK TYPE	1		
705	306-885	DUST COLLECTOR (B) ASS'Y	1	INCLUD.706	
706	306-910	SOCKET ADAPTER (B)	1		
707	303-619	A-TAPER SHANK ADAPTER (SDS PLUS)	1		
708	303-620	B-TAPER SHANK ADAPTER (SDS PLUS)	1		
709	981-840	GREASE (A) FOR HAMMER.HAMMER DRILL (30G)	1		
710	308-471	GREASE FOR HAMMER.HAMMER DRILL (70G)	1		
711	980-927	GREASE FOR HAMMER.HAMMER DRILL (500G)	1		
	1				
<u> </u>		1			



PARTS DH 25PB

1 318-020 NEEDLE PIN 3 3 138-024 STRIKER 1 4 971-760 O-RING 1 5 992-033 THIRD GEAR 1 6 071-760 O-RING 1 7 992-030 PISTON 1 8 992-231 PISTON 1 1 1 9 318-020 CONNECTING ROD 1 1 1 10 990-890 SEAL PACKING (B) 1 11 990-980 SEAL PACKING (B) 1 12 990-890 O-RING 1 14 993-156 STEEL BALL D7.0 (10 PCS.) 1 15 318-022 RETAINER SLEEVE 1 16 318-023 RETAINER SLEEVE 1 17 990-990 O-RING (D) 1 18 318-029 NEEDLE 3 3 318-021 RETAINER SLEEVE 1 19 318-025 RETAINER SLEEVE 1 10 318-026 NEEDLE 3 10 318-020 RETAINER SLEEVE 1 10 318-021 RETAINER SLEEVE 1 10 318-021 RETAINER SLEEVE 1 11 318-021 RETAINER SLEEVE 1 12 318-021 RETAINER SLEEVE 1 13 318-023 RETAINER SLEEVE 1 14 318-029 NEEDLE 3 15 318-029 NEEDLE 3 16 318-029 NEEDLE 3 17 990-990 O-RING (D) 1 18 318-021 OIL SEAL 1 19 318-021 OIL SEAL 1 10 SEAL SEAL D7.0 (10 PCS.) 1 11 318-021 OIL SEAL 1 11 318-	ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
3 318-024 STRIKER 1 1	1	318-200	NEEDLE PIN	3		
1 971-760 O-RING	2	318-022	CYLINDER	1		
5 992-933 THIRD GEAR	3	318-024	STRIKER	1		
6 971-760 O-RING 1 7 992-930 PISTON 1 8 992-931 PISTON N 1 9 318-020 CONNECTING ROD 1 10 990-996 SEAL PACKING (B) 1 11 990-996 SEAL PACKING (B) 1 12 990-890 O-RING 1 13 NAME PLATE 1 14 995-156 STEEL BALL D7.0 (10 PCS.) 1 15 318-023 RETAINER SLEEVE 1 16 318-023 RETAINER SLEEVE 1 17 990-890 O-RING (D) 1 18 318-199 O-RING (D) 1 19 318-025 SECOND HAMMER 1 19 318-025 SECOND HAMMER 1 19 318-025 SECOND HAMMER 1 21 318-027 OIL SEAL 1 22 948-310 RETAINING RING FOR D30 SHAFT 1 23 690-68B BALL BEARING 6906 1 24 992-906 URETHANE RING 1 25 980-891 PIPE 1 26 318-029 GRIP 1 27 318-029 GRIP 1 28 318-020 BALL HOLDER 1 39 394-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 31 318-021 CYLINDER CASE 1 31 318-023 HEX SOCKET HD. BOLT (W/FLANGE) MSX25 4 31 992-914 HT.ACHI LABEL 1 31 992-925 WASHER 1 31 318-021 CYLINDER CASE 1 31 992-925 SECOND GEAR 1 31 318-021 CYLINDER CASE 1 31 992-925 SECOND GEAR 1 31 318-021 CYLINDER CASE 1 31 992-925 SECOND GEAR 1 31 318-021 CYLINDER CASE 1 31 992-925 SECOND GEAR 1 31 318-021 CYLINDER CASE 1 31 318-021 CYLINDER CASE 1 31 992-925 SECOND GEAR 1 31 318-021 CYLINDER CASE 1 31 992-926 SPRING 001DDCMPS2L 1 31 318-027 CYLINDER CASE 1 31 318-028 SECOND GEAR 1 31 318-029 SPRING 1 31 318-021 CYLINDER CASE 1 31 318-	4	971-760	O-RING	1		
7 992-930 PISTON 1	5	992-933	THIRD GEAR	1		
8 992-931 PISTON PIN 1 1 99 318-020 CONNECTING ROD 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	6	971-760	O-RING	1		
9 318-020 CONNECTING ROD 1 10 980-896 SEAL PACKING (B) 1 11 980-896 ORING 1 12 980-880 ORING 1 13 NAME PLATE 1 14 959-156 STEEL BALL D7.0 (10 PCS.) 1 15 318-023 RETAINER SLEEVE 1 16 318-026 NEEDLE 3 17 980-890 ORING (D) 1 18 318-199 ORING 1 19 318-025 SECOND HAMMER 1 20 301-680 ORING (FM 810) 1 21 318-027 OIL SEAL 1 22 948-310 RETAINING RING FOR D30 SHAFT 1 23 690-68B BALL BEARING 6906 1 24 992-906 URETHANE RING 1 25 980-891 PIPE 1 26 318-028 PRONT CAP 1 27 318-029 GRIP 1 28 318-030 BALL HOLDER 1 31 318-021 CYLINDER CASE 1 31 318-021 CYLINDER CASE 1 31 318-021 CYLINDER CASE 1 31 992-914 THIRCH PINON 1 31 992-914 THIRCH PINON 1 31 992-915 SECENDE GRAPH 1 31 992-906 SEL BEARING 6901 DOCKET 1 31 992-914 THIRCH PINON 1 31 992-914 THIRCH PINON 1 31 992-915 SECENDER GRAPH 1 31 992-916 CLUTCH PLATE 1 31 992-910 CRANK GASE 1 31 992-910 SEEL BALL D3.97 (10 PCS.) 2 318-034 CRANK SHAFT 1 31 990-920 DBALL BEARING GOBVYC2PS2L 1 31 990-920 BALL BEARING GOBVYC2PS2L 1 31 990-910 BALL BEARING GODD DRDS2L 1 31 BEARING COVER 1 31 BEARING COV	7	992-930	PISTON	1		
10 980-996 SEAL PACKING (B) 1 1 1 1 1 1 1 1 1	8	992-931	PISTON PIN	1		
11	9	318-020	CONNECTING ROD	1		
12 980-880	10	980-896	SEAL PACKING (B)	1		
13	11	980-948	O-RING	1		
14 959-156 STEEL BALL D7.0 (10 PCS.) 1 15 318-023 RETAINER SLEEVE 1 16 318-026 NEEDLE 3 17 980-890 O-RING (D) 1 18 318-199 O-RING (D) 1 19 318-025 SECOND HAMMER 1 19 318-025 SECOND HAMMER 1 19 318-027 OIL SEAL 1 21 318-027 OIL SEAL 1 22 948-310 RETAINING RING FOR D30 SHAFT 1 23 690-68B BALL BEARING 6906 1 24 992-906 URETHANE RING 1 25 980-891 PIPE 1 26 318-028 FRONT CAP 1 27 318-029 GRIP 1 28 318-030 BALL HOLDER 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (WFLANGE) MSX25 4 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-915 STEEL BALL D3.97 (10 PCS.) 8 38 971-087 SETEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 BALNING RING GOR BSHAFT 1 42 980-877 BELLEWILLE SPRING 2 43 992-907 RETAINING RING GOR D3 SHAFT 1 44 992-906 BANK CASE 1 45 992-504 BUSHING GOR D3 SHAFT 1 46 980-907 RETAINING RING GOR BSHAFT 1 47 318-034 CRANK CASE 1 48 995-149 STEEL BALL D3.97 (10 PCS.) 2 49 980-877 BELLEWILLE SPRING 2 40 GRANK CASE 1 41 992-906 CRANK CASE 1 41 992-906 CRANK CASE 1 42 980-877 BELLEWILLE SPRING 2 43 992-901 BALL BEARING GOR DS SHAFT 1 44 992-906 CRANK CASE 1 45 940-079 RETAINING RING FOR DS SHAFT 1 46 980-900 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 622-20D BALL BEARING GOR DCOVER 1	12	980-880	OIL CAP	1		
15 318-023 RETAINER SLEEVE 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	13		NAME PLATE	1		
16	14	959-156	STEEL BALL D7.0 (10 PCS.)	1		
17 980-890 O-RING (D) 1 1 1 1 1 1 1 1 1	15	318-023	RETAINER SLEEVE	1		
18 318-199 O-RING 1 19 318-025 SECOND HAMMER 1 20 301-680 O-RING (FPM 810) 1 21 318-027 OIL SEAL 1 22 948-310 RETAINING RING FOR D30 SHAFT 1 23 690-6BB BALL BEARING 6906 1 24 992-906 URETHANE RING 1 25 980-891 PIPE 1 26 318-028 FRONT CAP 1 27 318-029 GRIP 1 28 318-028 FRONT CAP 1 29 306-342 HOLDER SPRING 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (WIFLANGE) M5X25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 1 45 980-920 CRANK CASE 1 46 980-920 CRANK CASE 1 47 318-037 STEEL BALL DI. 76 (IP CS).) 2 48 992-914 STEEL BALL DI. 76 (IP CS).) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1	16	318-026	NEEDLE	3		
19 318-025 SECOND HAMMER 1 1 20 301-880 O-RING (FPM 810) 1 1	17	980-890	O-RING (D)	1		
20 301-680 O-RING (FPM 810) 1 21 318-027 OIL SEAL 1 22 948-310 RETAINING RING FOR D30 SHAFT 1 23 690-6BB BALL BEARING 6906 1 24 992-906 URETHANE RING 1 25 980-891 PIPE 1 26 318-028 FRONT CAP 1 27 318-029 GRIP 1 28 318-030 BALL HOLDER 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) MSX25 4 33 33 HITACH LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001 DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 1 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608 VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 BEARING 608 SOUDCMPS2L 1 48 999-491 STEEL BALL D3-76 (10 PCS.) 2 49 620-2DD BALL BEARING FOR D8 SHAFT 1 48 999-491 STEEL BALL D4-76 (10 PCS.) 2 49 620-2DD BALL BEARING 608 VVC2PS2L 1 49 620-2DD BALL BEARING 6020 DDCMPS2L 1 49 620-2DD BALL BEARING 6020 DDCMPS2L 1 49 620-2DD BALL BEARING 608 SOUDCMPS2L 1 49 620-2DD BALL BEARING 608 SOUDCMPS2L 1 49 620-2DD BALL BEARING 6020 DDCMPS2L 1 40 980-871 BEARING GOUDCMPS2L 1 41 980-871 BEARING GOUNCPS2L 1 41 980-920 CRANK CASE 1 42 980-871 BEARING GOUDCMPS2L 1 43 992-504 BUSHING RING FOR D8 SHAFT 1 44 680-920 CRANK CASE 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 999-149 STEEL BALL D4-76 (10 PCS.) 2	18	318-199	O-RING	1		
21 318-027 OIL SEAL 1 22 948-310 RETAINING RING FOR D30 SHAFT 1 23 680-68B BALL BEARING 6906 1 24 992-906 URETHANE RING 1 25 980-891 PIPE 1 26 318-028 FRONT CAP 1 27 318-029 GRIP 1 28 318-030 BALL HOLDER 1 29 306-342 HOLDER SPRING 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) MSX25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001 DDCMPS2L 1 36 992-503 WASHER 1 37 992-228 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608 VC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 602DDCMPS2L 1 41 995-940 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 602DDCMPS2L 1 41 995-941 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 602DDCMPS2L 1 41 995-941 STEEL BALL D4.76 (10 PCS.) 2	19	318-025	SECOND HAMMER	1		
22 948-310 RETAINING RING FOR D30 SHAFT 1 23 690-6BB BALL BEARING 6906 1 24 992-906 URETHANE RING 1 25 980-891 PIPE 1 26 318-028 FRONT CAP 1 27 318-029 GRIP 1 28 318-030 BALL HOLDER 1 29 306-342 HOLDER SPRING 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) MSX25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001 DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608 VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 999-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1	20	301-680	O-RING (FPM 810)	1		
23 690-6BB BALL BEARING 6906 1 24 992-906 URETHANE RING 1 25 980-891 PIPE 1 26 318-028 FRONT CAP 1 27 318-029 GRIP 1 28 318-030 BALL HOLDER 1 29 306-342 HOLDER SPRING 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) MSX25 4 33 HITACHI LABEL 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-914 THRD PINION 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 602DDCMPS2L 1	21	318-027	OIL SEAL	1		
24 992-906 URETHANE RING 1 25 980-891 PIPE 1 26 318-028 FRONT CAP 1 27 318-029 GRIP 1 28 318-029 GRIP 1 29 306-342 HOLDER SPRING 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) MSX25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-903 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM	22	948-310	RETAINING RING FOR D30 SHAFT	1		
25 980-891 PIPE 1 1 26 318-028 FRONT CAP 1 1 27 318-029 GRIP 1 1 28 318-030 BALL HOLDER 1 1 29 306-342 HOLDER SPRING 1 1 30 984-118 WASHER (B) 1 1 31 318-021 CYLINDER CASE 1 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) MSX25 4 33 HITACHI LABEL 1 1 34 992-914 THIRD PINION 1 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 1 36 992-503 WASHER 1 1 37 992-928 SECOND GEAR 1 1 38 971-087 STOPPER WASHER 1 1 39 993-915 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 1 41 992-926 SPRING PLATE 2 2 42 980-877 BELLEVILLE SPRING 2 2 43 992-504 BUSHING 1 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 1 46 980-920 CRANK CASE 1 1 47 318-034 CRANK SHAFT 1 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 2 49 620-2DD BALL BEARING 602DDCMPS2L 1 1	23	690-6BB	BALL BEARING 6906	1		
26 318-028 FRONT CAP 1 27 318-029 GRIP 1 28 318-030 BALL HOLDER 1 29 306-342 HOLDER SPRING 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) M5X25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK CASE 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 602DDCMPS2L 1 50 980-871 BEARING 602DDCMPS2L 1	24	992-906	URETHANE RING	1		
27 318-029 GRIP 1 28 318-030 BALL HOLDER 1 29 306-342 HOLDER SPRING 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) MSX25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-903 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 </td <td>25</td> <td>980-891</td> <td>PIPE</td> <td>1</td> <td></td> <td></td>	25	980-891	PIPE	1		
28 318-030 BALL HOLDER 1 29 306-342 HOLDER SPRING 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) M5X25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1	26	318-028	FRONT CAP	1		
29 306-342 HOLDER SPRING 1 30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) M5X25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 602DDCMPS2L 1 50 980-871 BEARING COVER 1	27	318-029	GRIP	1		
30 984-118 WASHER (B) 1 31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) M5X25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 602UDCMPS2L 1 50 980-871 BEARING 602UDCMPS2L 1	28	318-030	BALL HOLDER	1		
31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) M5X25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDC	29	306-342	HOLDER SPRING	1		
31 318-021 CYLINDER CASE 1 32 992-253 HEX. SOCKET HD. BOLT (W/FLANGE) M5X25 4 33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDC	30	984-118	WASHER (B)	1		
33 HITACHI LABEL 1 34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	31	318-021		1		
34 992-914 THIRD PINION 1 35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 602DDCMPS2L 1 50 980-871 BEARING COVER 1	32	992-253	HEX. SOCKET HD. BOLT (W/FLANGE) M5X25	4		
35 600-1DD BALL BEARING 6001DDCMPS2L 1 36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	33		HITACHI LABEL	1		
36 992-503 WASHER 1 37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	34	992-914	THIRD PINION	1		
37 992-928 SECOND GEAR 1 38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	35	600-1DD	BALL BEARING 6001DDCMPS2L	1		
38 971-087 STOPPER WASHER 1 39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	36	992-503	WASHER	1		
39 959-155 STEEL BALL D3.97 (10 PCS.) 8 40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	37	992-928	SECOND GEAR	1		
40 992-916 CLUTCH PLATE 1 41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	38	971-087	STOPPER WASHER	1		
41 992-926 SPRING PLATE 2 42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	39	959-155	STEEL BALL D3.97 (10 PCS.)	8		
42 980-877 BELLEVILLE SPRING 2 43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	40	992-916	CLUTCH PLATE	1		
43 992-504 BUSHING 1 44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	41	992-926	SPRING PLATE	2		
44 608-VVM BALL BEARING 608VVC2PS2L 1 45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	42	980-877	BELLEVILLE SPRING	2		
45 940-079 RETAINING RING FOR D8 SHAFT 1 46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	43	992-504	BUSHING	1		
46 980-920 CRANK CASE 1 47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	44	608-VVM	BALL BEARING 608VVC2PS2L	1		
47 318-034 CRANK SHAFT 1 48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	45	940-079	RETAINING RING FOR D8 SHAFT	1		
48 959-149 STEEL BALL D4.76 (10 PCS.) 2 49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	46	980-920	CRANK CASE	1		
49 620-2DD BALL BEARING 6202DDCMPS2L 1 50 980-871 BEARING COVER 1	47	318-034	CRANK SHAFT	1		
50 980-871 BEARING COVER 1	48	959-149	STEEL BALL D4.76 (10 PCS.)	2		
	49	620-2DD	BALL BEARING 6202DDCMPS2L	1		
51 992-902 FIRST GEAR 1	50	980-871	BEARING COVER	1		
	51	992-902	FIRST GEAR	1		

PARTS DH 25PB

	PAI	RTS			DF	1 25PB
	ITEM No.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
	52	987-203	SEAL LOCK SCREW (W/SP. WASHER) M4X12			
	53	992-937	CLUTCH SPRING	1		
	54	992-938	CLUTCH SHAFT	1		
	55	992-506	THRUST WASHER	1		
	56	986-276	STOPPER SPRING	1		
	57	992-925	GEAR COVER	1		
	58	872-470	O-RING (S-26)	1		
	59	600-0DD	BALL BEARING 6000DDCMPS2L	1		
*	60	360-505C	ARMATURE 110V	1	FOR GBR(110V)	
*	60	360-505E	ARMATURE 220V-230V	1		-
*	60	360-505F	ARMATURE 240V	1		
	61	992-509	HEX. HD. TAPPING SCREW D5X45	2		
*	62	318-035	INTERNAL WIRE	1	EXCEPT THA	
	63	930-630	BRUSH TERMINAL	2		
	64	946-362	BEARING LOCK	1		
	65	626-VVM	BALL BEARING 626VVC2PS2L	1		
	66	980-951	HEX. SOCKET HD. BOLT (W/FLANGE) M5X45	4		
	67	990-721	BRUSH HOLDER	2		
	68	999-021	CARBON BRUSH (1 PAIR)	1		
	68	999-070	CARBON BRUSH (AUTO STOP TYPE) (1 PAIR)	1		
	69	937-847	BRUSH CAP	2		
	70	991-207	SEAL LOCK SCREW (W/SP. WASHER) M4X8	1		
	71	992-936	BALL SPRING	1		
	72	959-148	STEEL BALL D3.175 (10 PCS.)	1		
	73	992-912	O-RING (S-8)	1		
	74	302-140	CHANGE LEVER ASS'Y	1	INCLUD.73	
	75	992-911	FAN GUIDE	1		
*	76	340-451H	STATOR ASS'Y 110V	1	INCLUD.63 FOR GBR(110V)	
*	76	340-451F	STATOR ASS'Y 220V	1	INCLUD.63 FOR THA	
*	76	340-451K	STATOR ASS'Y 220V-240V	1	INCLUD.63	
	77	992-500	WASHER (A)	1		
	78	986-812	HOUSING ASS'Y	1	INCLUD.67,79	
	79	938-477	HEX. SOCKET SET SCREW M5X8	2		
	80	318-031	TAIL COVER	1		
	81	309-470	TAPPING SCREW (W/FLANGE) D4X12 (BLACK)	2		
	82	318-018	HANDLE	1		
	83	980-900	PLATE	1		
	84	305-558	TAPPING SCREW (W/FLANGE) D5X25 (BLACK)	2		
*	85	981-373	TUBE (D)	2	FOR CORD	
*	86	953-327	CORD ARMOR D8.8	1		
*	86	938-051	CORD ARMOR D10.1	1		
	87	993-880	SEAL LOCK SCREW (W/WASHERS) M5X25	2		
*	88	318-033	SWITCH (B)	1		
*	88	318-032	SWITCH (A)	1	FOR GBR(110V)	
*	89	994-273	NOISE SUPPRESSOR	1	EXCEPT THA	
*	90	317-492	SUPPORT (B)	1	FOR NOISE SUPPRESSOR	
*	91	938-307	PILLAR TERMINAL	1	EXCEPT THA	
	92	318-019	HANDLE COVER	1		
	93	301-653	TAPPING SCREW (W/FLANGE) D4X20 (BLACK)	2		
	94	937-631	CORD CLIP	1		
	95	984-750	TAPPING SCREW (W/FLANGE) D4X16	2		
	8 – 99		A · AI TERNATIVE			

PARTS DH 25PB

	ITEM No.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
*	96	500-439Z	CORD	1	(CORD ARMOR D8.8) FOR AUS	
*	96	500-391Z	CORD	1	(CORD ARMOR D10.1) FOR SUI	
*	96	500-446Z	CORD	1	(CORD ARMOR D10.1) FOR GBR(230V)	
*	96	500-457Z	CORD	1	(CORD ARMOR D8.8) FOR CHN	
*	96	500-390Z	CORD	1	(CORD ARMOR D8.8) FOR HOL	
*	96	500-454Z	CORD	1	(CORD ARMOR D8.8) FOR SAF,GBR(110V)	

STANDARD ACCESSORIES

ITEM No.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
501	971-787	DUST CUP	1		
502	980-906	STOPPER ROD	1		
503	980-901	SIDE HANDLE	1		
504	980-905	ROD HOLDER	1		
505	980-902	SIDE HANDLE HOLDER	1		
506	980-904	BAND	1		
507	980-903	SQUARE BOLT M8	1		
508	980-939	SIDE HANDLE ASS'Y	1	INCLUD.503-507	
509	318-307	CASE	1		

602 3	303-571 303-572 303-573	DRILL BIT (SDS PLUS) D4.0X110 DRILL BIT (SDS PLUS) D4.3X110	1	
		DRILL BIT (SDS PLUS) D4.3X110		
603 3	303-573		1	
		DRILL BIT (SDS PLUS) D4.5X110	1	
604 3	303-574	DRILL BIT (SDS PLUS) D4.8X110	1	
605 3	303-575	DRILL BIT (SDS PLUS) D5.0X110	1	
606 3	303-578	DRILL BIT (SDS PLUS) D5.0X160	1	
607 3	303-576	DRILL BIT (SDS PLUS) D5.5X110	1	
608 3	303-577	DRILL BIT (SDS PLUS) D6.0X110	1	
609 3	303-579	DRILL BIT (SDS PLUS) D6.0X160	1	
610 3	303-580	DRILL BIT (SDS PLUS) D6.4X160	1	
611 3	303-581	DRILL BIT (SDS PLUS) D6.5X160	1	
612 3	303-582	DRILL BIT (SDS PLUS) D7.0X160	1	
613 3	303-583	DRILL BIT (SDS PLUS) D7.5X160	1	
614 3	303-584	DRILL BIT (SDS PLUS) D8.0X160	1	
615 3	303-585	DRILL BIT (SDS PLUS) D8.5X160	1	
616 3	303-586	DRILL BIT (SDS PLUS) D9.0X160	1	
617 3	303-587	DRILL BIT (SDS PLUS) D9.5X160	1	
618 3	303-588	DRILL BIT (SDS PLUS) D10.0X160	1	
619 3	303-604	DRILL BIT (SDS PLUS) D10.0X260	1	
620 3	303-589	DRILL BIT (SDS PLUS) D10.5X160	1	
621 3	303-605	DRILL BIT (SDS PLUS) D10.5X260	1	
622 3	303-590	DRILL BIT (SDS PLUS) D11.0X160	1	

ITEM		CCESSORIES	NO.		
NO.	CODE NO.	DESCRIPTION	USED.	REMARKS	
623	303-591	DRILL BIT (SDS PLUS) D12.0X166	1		
624	303-606	DRILL BIT (SDS PLUS) D12.0X260	1		
625	303-592	DRILL BIT (SDS PLUS) D12.5X166	1		
626	303-607	DRILL BIT (SDS PLUS) D12.5X260	1		
627	303-593	DRILL BIT (SDS PLUS) D12.7X166	1		
628	303-608	DRILL BIT (SDS PLUS) D12.7X260	1		
629	303-594	DRILL BIT (SDS PLUS) D13.0X166	1		
630	303-595	DRILL BIT (SDS PLUS) D14.0X166	1		
631	303-596	DRILL BIT (SDS PLUS) D14.3X166	1		
632	303-609	DRILL BIT (SDS PLUS) D14.3X260	1		
633	303-597	DRILL BIT (SDS PLUS) D14.5X166	1		
634	303-610	DRILL BIT (SDS PLUS) D14.5X260	1		
635	303-598	DRILL BIT (SDS PLUS) D15.0X166	1		
636	303-599	DRILL BIT (SDS PLUS) D16.0X166	1		
637	303-611	DRILL BIT (SDS PLUS) D16.0X260	1		
638	303-600	DRILL BIT (SDS PLUS) D16.5X166	1		
639	303-601	DRILL BIT (SDS PLUS) D17.0X166	1		
640	308-485	DRILL BIT (SDS PLUS) D17.0X260	1		
641	303-602	DRILL BIT (SDS PLUS) D17.5X166	1		
642	303-612	DRILL BIT (SDS PLUS) D17.5X260	1		
643	303-603	DRILL BIT (SDS PLUS) D18.0X166	1		
644	303-613	DRILL BIT (SDS PLUS) D19.0X260	1		
645	303-614	DRILL BIT (SDS PLUS) D20.0X250	1		
646	303-615	DRILL BIT (SDS PLUS) D22.0X250	1		
647	308-486	DRILL BIT (SDS PLUS) D24.0X250	1		
648	303-616	DRILL BIT (SDS PLUS) D25.0X450	1		
649	303-619	A-TAPER SHANK ADAPTER (SDS PLUS)	1		
650	303-620	B-TAPER SHANK ADAPTER (SDS PLUS)	1		
651	303-624	CHUCK ADAPTER (D) (SDS PLUS)	1		
652	944-460	TAPER SHANK DRILL BIT D11X100	1		
653	944-461	TAPER SHANK DRILL BIT D12.3X110	1		
654	993-038	TAPER SHANK DRILL BIT D12.7X110	1		
655	944-462	TAPER SHANK DRILL BIT D14.3X110	1		
656	944-500	TAPER SHANK DRILL BIT D14.5X110	1		
657	944-463	TAPER SHANK DRILL BIT D17.5X120	1		
658	944-464	TAPER SHANK DRILL BIT D21.5X140	1		
659	303-617	TAPER SHANK ADAPTER (SDS PLUS) NO.1	1		
660	303-618	TAPER SHANK ADAPTER (SDS PLUS) NO.2	1		
661	944-477	COTTER	1		
662	303-332	HAMMER DRILL CHUCK SET 13MM	1	INCLUD.663,664	
663	303-334	CHUCK HANDLE	1		
664	303-335	RUBBER CAP	1		
665	302-976	ANCHOR SETTING ADAPTER A (SDS+)W1/4X260L	1		
666	302-975	ANCHOR SETTING ADAPTER A(SDS+)W5/16X260L			
667	303-621	ANCHOR SETTING ADAPTER A (SDS+)W3/10X200L	1		
668	302-974	ANCHOR SETTING ADAPTER A (SDS+)W3/8X260L	1		+
669	302-974	ANCHOR SETTING ADAPTER B (SDS+)W1/4X260L	1		
670	302-979	, ,			
		ANCHOR SETTING ADAPTER B(SDS+)W5/16X260L	1		+
671	303-622	ANCHOR SETTING ADAPTER B (SDS+)W3/8X160L			1
672	302-977	ANCHOR SETTING ADAPTER 8 (SDS+)W3/8X260L	1		+
673	971-794	ANCHOR SETTING ADAPTER A W1/4" (MANUAL)	1		

	HONAL A	CCESSORIES	T _		П 23РБ
ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
674	971-795	ANCHOR SETTING ADAPTER A W5/16" (MANUAL)	1		
675	971-796	ANCHOR SETTING ADAPTER A W3/8" (MANUAL)	1		
676	971-797	ANCHOR SETTING ADAPTER A W1/2" (MANUAL)	1		
677	971-798	ANCHOR SETTING ADAPTER A W5/8" (MANUAL)	1		
678	971-799	ANCHOR SETTING ADAPTER B W1/4" (MANUAL)	1		
679	971-800	ANCHOR SETTING ADAPTER B W5/16" (MANUAL)	1		
680	971-801	ANCHOR SETTING ADAPTER B W3/8" (MANUAL)	1		
681	971-802	ANCHOR SETTING ADAPTER B W1/2" (MANUAL)	1		
682	971-803	ANCHOR SETTING ADAPTER B W5/8" (MANUAL)	1		
683	303-044	CHEMICAL ANCHOR ADAPTER(SDS+)12.7MMX90L	1		
684	303-045	CHEMICAL ANCHOR ADAPTER(SDS+)19.0MMX100L	. 1		
685	950-272	DRILL CHUCK 13VLA	1	INCLUD.686	
686	930-515	CHUCK WRENCH 10G	1		
687	303-623	CHUCK ADAPTER (G) (SDS PLUS)	1		
688	982-672	CORE BIT (A) 25MM	1		
689	982-673	CORE BIT (A) 29MM	1		
690	982-674	CORE BIT (A) 32MM	1	INCLUD.698	
691	982-675	CORE BIT (A) 35MM	1	INCLUD.699	
692	982-676	CORE BIT (A) 38MM	1	INCLUD.700	
693	982-677	CORE BIT (B) 45MM	1	INCLUD.701	
694	982-678	CORE BIT (B) 50MM	1	INCLUD.702	
695	982-679	CORE BIT (B) 65MM	1	IMCLUD.703	
696	982-680	CORE BIT (B) 80MM	1	INCLUD.704	
697	982-681	CORE BIT (B) 90MM	1	INCLUD.705	
698	982-686	GUIDE PLATE (FOR CORE BIT 32MM)	1		
699	982-687	GUIDE PLATE (FOR CORE BIT 35MM)	1		
700	982-688	GUIDE PLATE (FOR CORE BIT 38MM)	1		
701	982-689	GUIDE PLATE (FOR CORE BIT 45MM)	1		
702	982-690	GUIDE PLATE (FOR CORE BIT 50MM)	1		
703	982-691	GUIDE PLATE (FOR CORE BIT 65MM)	1		
704	982-692	GUIDE PLATE (FOR CORE BIT 80MM)	1		
705	982-693	GUIDE PLATE (FOR CORE BIT 90MM)	1		
706	982-684	CENTER PIN (A) 109L FOR CORE BIT D32-38	1		
707	982-685	CENTER PIN (B) 104L FOR CORE BIT D45-90	1		
708	303-625	CORE BIT SHANK (SDS PLUS) 25-38MM 105L	1		
709	303-626	CORE BIT SHANK (SDS PLUS) 25-38MM 300L	1		
710	303-627	CORE BIT SHANK (SDS PLUS) 45-90MM 300L	1		
711	303-046	BULL POINT (SDS+) 250MM(ROUND SHANK TYPE	1		
712	306-885	DUST COLLECTOR (B) ASS'Y	1	INCLUD.713	
713	306-910	SOCKET ADAPTER (B)	1		
714	981-840	GREASE (A) FOR HAMMER.HAMMER DRILL (30G)	1		
715	308-471	GREASE FOR HAMMER.HAMMER DRILL (70G)	1		
716	980-927	GREASE FOR HAMMER.HAMMER DRILL (500G)	1		
		AI TEDMATIVE			