SHARP SERVICE MANUAL

No. S90N646LE925B

LCD COLOUR TELEVISION

MODEL LC-46LE925E(B)

In the interests of user-safety (Required by safety regulations in some countries) the set should be restored to its original condition and only parts identical to those specified should be used.

OUTLINE

This model is based on the LC-46LE925E and partially modified.
For the contents not covered in this Service Manual, accordingly, please refer to the LC-46LE925E (S90M146LE925E) Service Manual.

CONTENTS

Parts marked with "⚠" are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

SHARP CORPORATION

OUTLINE, MODIFIED PARTS AND MAJOR SERVICE PARTS

OUTLINE

This model is based on the LC-46LE925E and partially modified.

For the contents not covered in this Service Manual, accordingly, please refer to the LC-46LE925E (S90M146LE925E) Service Manual.

MODIFIED PARTS

Ref. No.	Description	LC-46LE925E (S90M146LE925E)	LC-46LE925E(B) (S90N646LE925B)	Note
PRINTED WIRING BOARD ASSEMBLIES				
N	MAIN Unit	DKEYDF655FM01	←	No changed
N	R/C, LED Unit	DUNTKF494FM02	←	No changed
N	ICON Unit	DUNTKF638FM02	←	No changed
N	LOGO Unit	DUNTKF493FM04	DUNTKF493FM02	Changed
N	TOUCH SENSOR KEY Unit	RUNTKA761WJQZ	RUNTKA690WJQZ	Changed
N	POWER Unit	RDENCA398WJQZ	←	No changed
N	HDMI CONVERTER Unit	RUNTKA740WJQZ	←	No changed
N	IR TRANSMITTER Unit	RUNTKA741WJQZ	←	No changed
LCD PANEL MODULE				
N	46" LCD Panel Module Unit	R1LK460D3LWF0Y	←	No changed
CABINET AND MECHANICAL PARTS				
Please refer to a Parts Guide.				
SUPPLIED ACCESSORIES				
Please refer to a Parts Guide.				
PACKING PARTS (NOT REPLACEMENT ITEM)				
Please refer to a Parts Guide.				
SERVICE JIG (USE FOR SERVICING)				
Please refer to a Parts Guide.				

MAJOR SERVICE PARTS

■PWB UNIT

Ref No.	Parts Code	Description
N	DKEYDF655FM01	MAIN Unit (*1)
N	DUNTKF494FM02	R/C, LED Unit
N	DUNTKF638FM02	ICON Unit
N	DUNTKF493FM02	LOGO Unit
N	RUNTKA690WJQZ	TOUCH SENSOR KEY Unit (*2)
N	RDENCA398WJQZ	POWER Unit
N	RUNTKA740WJQZ	HDMI CONVERTER Unit
N	RUNTKA741WJQZ	IR TRANSMITTER Unit

NOTE: (*1) Replace MAIN Unit (DKEYDF655FM01) in case of IC8401 or IC3302 failure.

(*2) TOUCH SENSOR KEY Unit (RUNTKA690WJQZ) reuse will be impossible, once it is stuck on front cabinet and exfoliates.

Therefore, please exchange of a TOUCH SENSOR KEY Unit in the case of front cabinet exchange.

■OTHER UNIT

Ref No.	Parts Code	Description
N	R1LK460D3LWF0Y	46” LCD Panel Module Unit

■IC FOR EXCLUSIVE USE OF THE SERVICE

Ref No.	Parts Code	Description	Q’ty
IC509	RH-iXD212WJQZS	IC R1EX24002ASAS0A (PC EDID)	1
IC2002	RH-iXC786WJNYQ	IC R5F364A6NFB (Monitor MICON)	1

■SERVICE JIGS

Ref No.	Parts Code	Description	Q’ty
N	QCNW-G616WJQZ	Main Unit to LCD Control Unit/HDMI Converter Unit (LW/HN)	2
N	QCNW-H184WJQZ	Main Unit to Power Unit (PD)	1
N	QCNW-G625WJQZ	LCD Control Unit to Power Unit (PL)	1
N	QCNW-L220WJQZ	LED Driver Unit to Power Unit (LA)	1
N	QCNW-H185WJQZ	Main Unit to LED Drive Unit (LB)	1
N	QCNW-L222WJQZ	Main Unit to R/C, LED Unit (RA)	1
N	QCNW-K595WJQZ	Main Unit to Speaker (SP)	1
N	QCNW-K597WJQZ	Main Unit to Woofer (SB)	1
N	QCNW-L223WJQZ	Main Unit to Icon/Logo Unit (RL)	1
N	QCNW-L219WJQZ	HDMI Converter Unit to Power Unit (PN)	1
N	QCNW-L221WJQZ	Main Unit to IR Transmitter Unit (IR)	1

ADDITIONAL COUNTERMEASURE FOR CLASS-B

[Adding parts in panel module (AVC) process]

This three changes will be issued technical information by AVC.

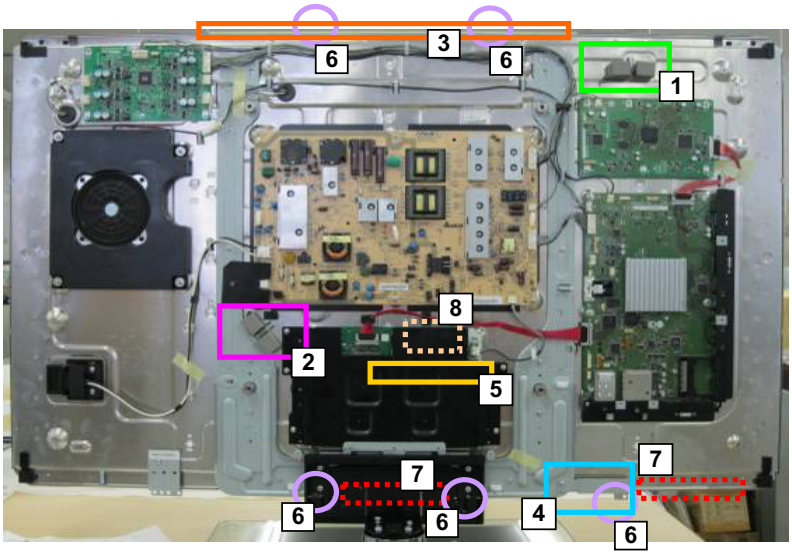
Please confirm it.

0-1. Add poly washer inside module (PSPAZC634WJZZ 3→6)

0-2. Change from cooling sheet (PSPAZC062WJZZ 4→2) to radio wave absorption sheet (PSPAZC633WJZZ 0→1)

0-3. Add Conductive Tape (QEARZA186WJZZ x 2)

[Adding Parts in TV process]



[Adding parts]

No.	Parts code	qty
1,2	PMLT-A659WJZZ	2
1,2	LHLDWA176WJUZ	2
1,2	ZSLCN-098R30E	2
2	LHLDWA282WJKZ	1
3	ZTAPEP179500E	1
4	ZTAPEP179090E	1
5	PSPAHC372WJKZ	1
6	PSPAZC634WJZZ	5

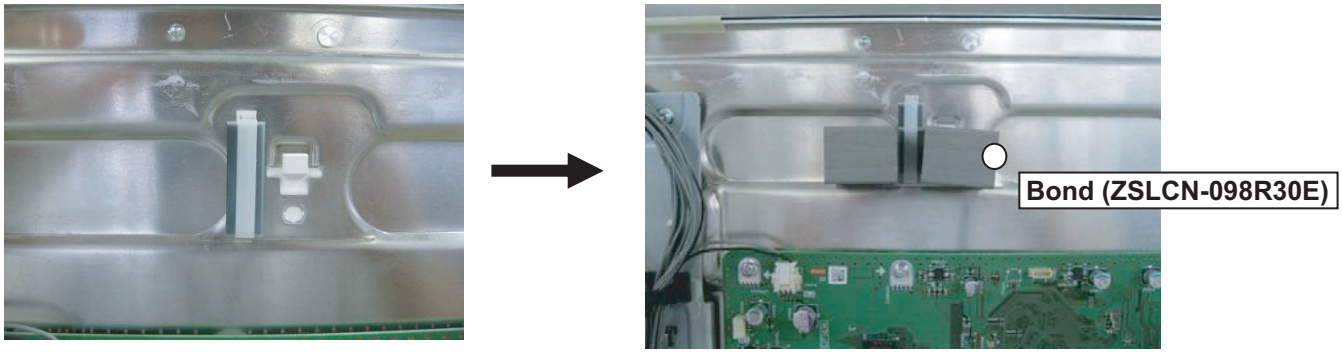
[Abolishing parts]

No.	Parts code	qty
7	PMLT-A578WJZZ	2
8	PMLT-A636WJZZ	1
8	PCLICA004WJKZ	2
10	TCAUZA433JWZZ	1

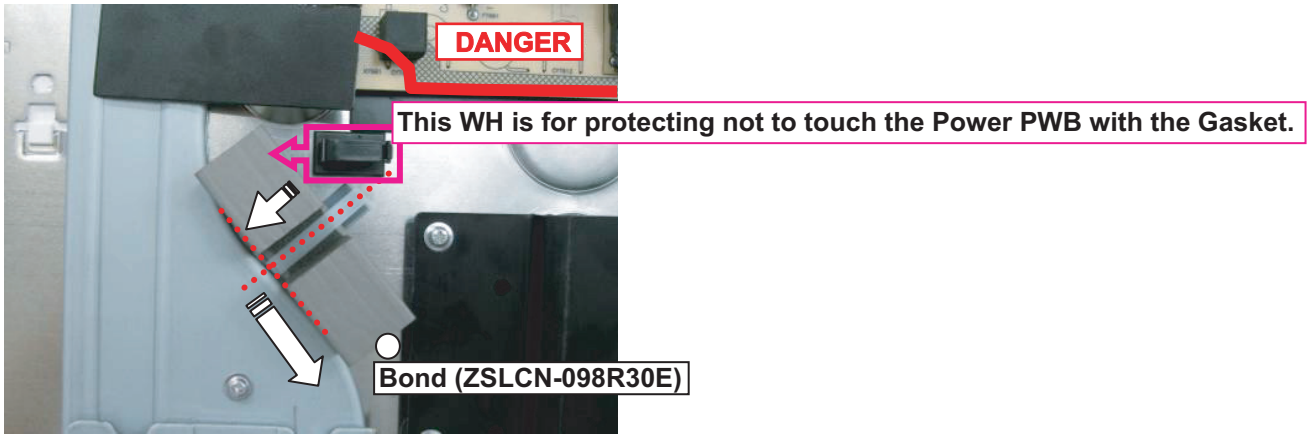
[Changing parts]

No.	Old	New
9	DLAB-D243WE01	→ DLAB-D286WE01

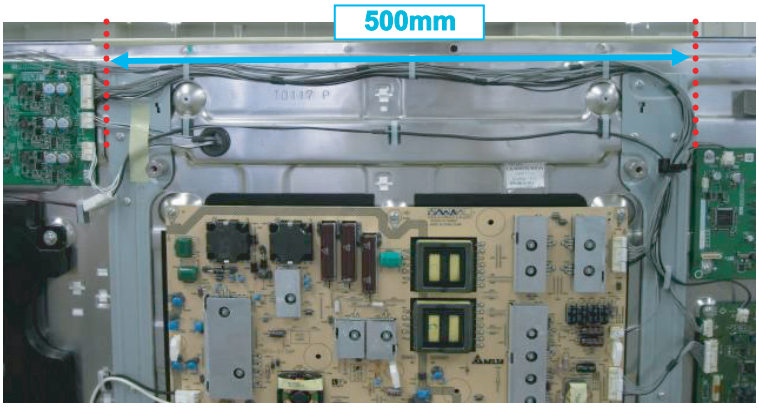
1. Add gasket (PMLT-A659WJZZ) and WH (LHLDWA176WJUZ)



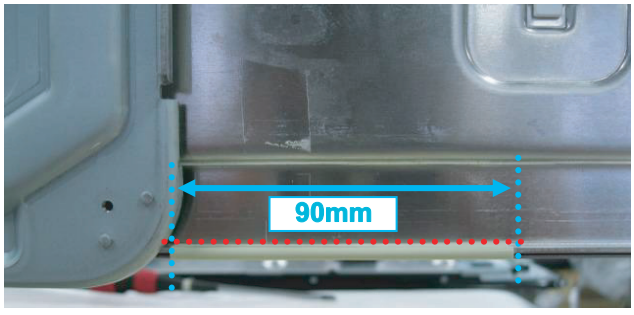
2. Add gasket (PMLT-A659WJZZ) and two WH (LHLDWA176WJUZ and LHLDWA282WJKZ)



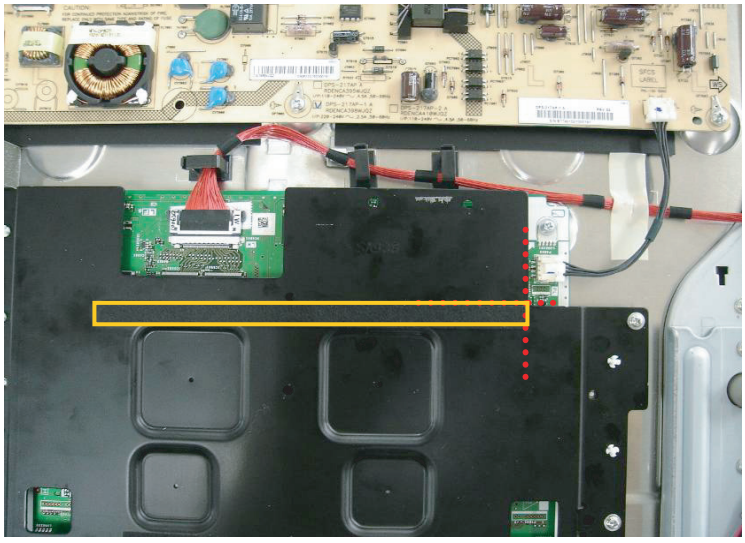
3. Add TAPE (ZTAPEP179500E)



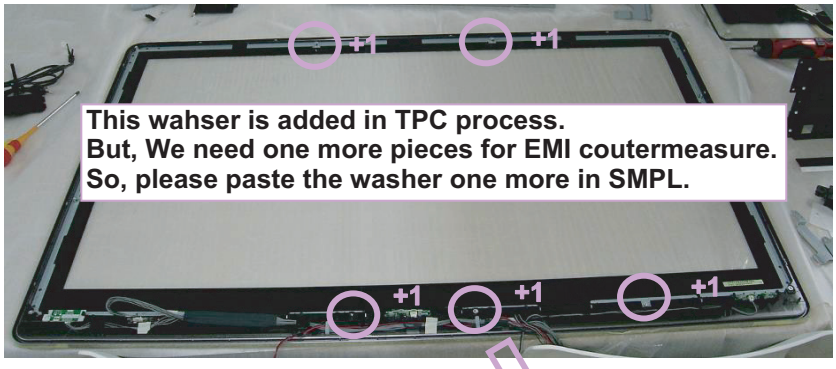
4. Add TAPE (ZTAPEP179090E)



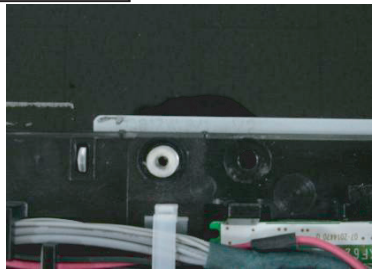
5. Add spacer (PSPAHC372WJKZ)



6. Add Poly washer (PSPAZC634WJZZ)

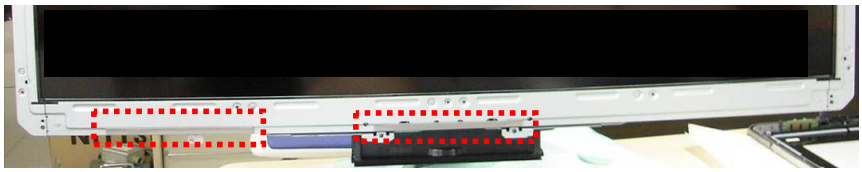


Example



[Abolishing Parts in TV Process]

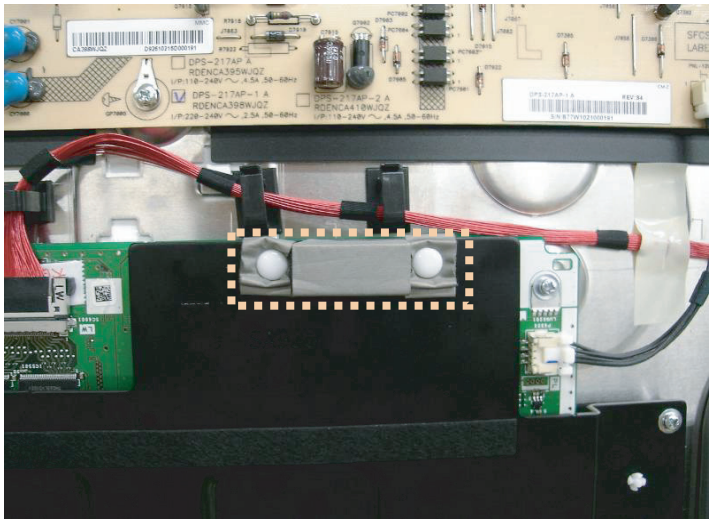
7. Abolish Gasket (PMLT-A578WJZZ x 2)



[Abolishing parts]

No.	Parts code	qty
7	PMLT-A578WJZZ	2
8	PMLT-A636WJZZ	1
8	PCLICA004WJKZ	2

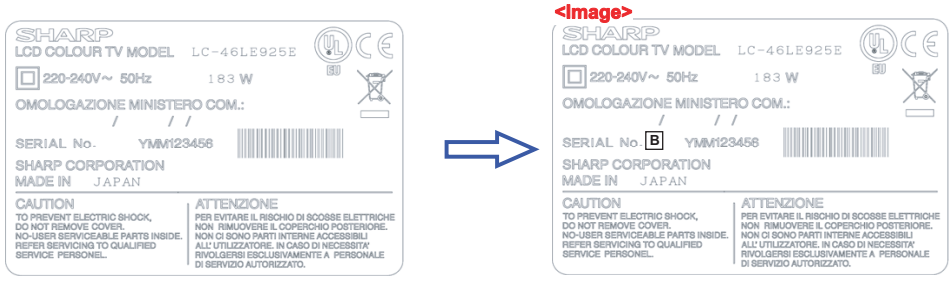
8. Abolish Gasket (PMLT-A636WJZZ) and push rivet (PCLICA004WJKZ x 2)



[Others]

9. Change the notation in model label and carton label

DLAB-D243WE01 → DLAB-D286WE01



[Changing parts]

No.	Old	New
9	DLAB-D243WE01	DLAB-D286WE01

[Abolishing parts]

No.	Parts code	qty
10	TCAUZA433JWZZ	1

<Image>

10. Abolish caution sheet for CLASS-A

TCAUZA433JWZZ 1 → 0

SAFETY PRECAUTION

IMPORTANT SERVICE SAFETY PRECAUTION

■ **Service work should be performed only by qualified service technicians who are thoroughly familiar with all safety checks and the servicing guidelines which follow:**

■ WARNING

1. For continued safety, no modification of any circuit should be attempted.
2. Disconnect AC power before servicing.

CAUTION:
FOR CONTINUED PROTECTION AGAINST A RISK OF FIRE REPLACE ONLY WITH SAME TYPE FUSE.

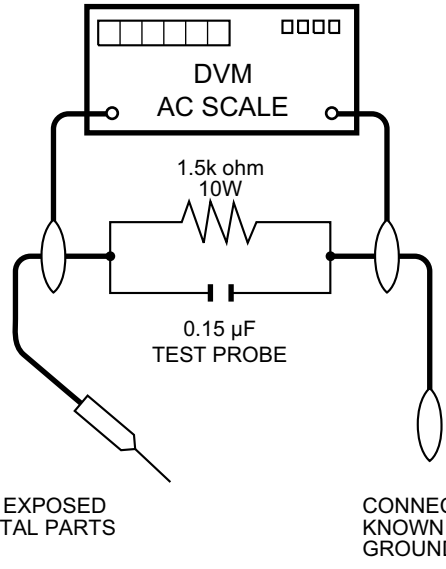
F7000, F7001 (5A/250V)

■ BEFORE RETURNING THE RECEIVER (Fire & Shock Hazard)

Before returning the receiver to the user, perform the following safety checks:

3. Inspect all lead dress to make certain that leads are not pinched, and check that hardware is not lodged between the chassis and other metal parts in the receiver.
4. Inspect all protective devices such as non-metallic control knobs, insulation materials, cabinet backs, adjustment and compartment covers or shields, isolation resistor-capacitor networks, mechanical insulators, etc.
5. To be sure that no shock hazard exists, check for leakage current in the following manner.

- Plug the AC cord directly into a 220~240 volt AC outlet.
- Using two clip leads, connect a 1.5k ohm, 10 watt resistor paralleled by a 0.15μF capacitor in series with all exposed metal cabinet parts and a known earth ground, such as electrical conduit or electrical ground connected to an earth ground.
- Use an AC voltmeter having with 5000 ohm per volt, or higher, sensitivity or measure the AC voltage drop across the resistor.
- Connect the resistor connection to all exposed metal parts having a return to the chassis (antenna, metal cabinet, screw heads, knobs and control shafts, escutcheon, etc.) and measure the AC voltage drop across the resistor.
  All checks must be repeated with the AC cord plug connection reversed. (If necessary, a nonpolarized adaptor plug must be used only for the purpose of completing these checks.)
  Any reading of 1.05 V peak (this corresponds to 0.7 mA peak AC.) or more is excessive and indicates a potential shock hazard which must be corrected before returning the monitor to the owner.



SAFETY NOTICE

Many electrical and mechanical parts in LCD color television have special safety-related characteristics.

These characteristics are often not evident from visual inspection, nor can protection afforded by them be necessarily increased by using replacement components rated for higher voltage, wattage, etc.

Replacement parts which have these special safety characteristics are identified in this manual; electrical components having such features are identified by "⚠" and shaded areas in the Replacement Parts List and Schematic Diagrams.

For continued protection, replacement parts must be identical to those used in the original circuit.

The use of a substitute replacement parts which do not have the same safety characteristics as the factory recommended replacement parts shown in this service manual, may create shock, fire or other hazards.

Precautions for using lead-free solder

■Employing lead-free solder

- “PWBs” of this model employs lead-free solder. The LF symbol indicates lead-free solder, and is attached on the PWBs and service manuals. The alphabetical character following LF shows the type of lead-free solder.

  Example:

Indicates lead-free solder of tin, silver and copper.

Indicates lead-free solder of tin, silver and copper.

■Using lead-free wire solder

- When fixing the PWB soldered with the lead-free solder, apply lead-free wire solder. Repairing with conventional lead wire solder may cause damage or accident due to cracks.

  As the melting point of lead-free solder (Sn-Ag-Cu) is higher than the lead wire solder by 40 °C, we recommend you to use a dedicated soldering bit, if you are not familiar with how to obtain lead-free wire solder or soldering bit, contact our service station or service branch in your area.

■Soldering

- As the melting point of lead-free solder (Sn-Ag-Cu) is about 220 °C which is higher than the conventional lead solder by 40 °C, and as it has poor solder wettability, you may be apt to keep the soldering bit in contact with the PWB for extended period of time. However, Since the land may be peeled off or the maximum heat-resistance temperature of parts may be exceeded, remove the bit from the PWB as soon as you confirm the steady soldering condition.

  Lead-free solder contains more tin, and the end of the soldering bit may be easily corroded. Make sure to turn on and off the power of the bit as required.

  If a different type of solder stays on the tip of the soldering bit, it is alloyed with lead-free solder. Clean the bit after every use of it.

  When the tip of the soldering bit is blackened during use, file it with steel wool or fine sandpaper.

- Be careful when replacing parts with polarity indication on the PWB silk.

Lead-free wire solder for servicing

Part No.	★	Description	Code
ZHNDAi123250E	J	ϕ0.3mm 250g (1roll)	BL
ZHNDAi126500E	J	ϕ0.6mm 500g (1roll)	BK
ZHNDAi12801KE	J	ϕ1.0mm 1kg (1roll)	BM

End of life disposal

Attention: Your product is marked with this symbol. It means that used electrical and electronic products should not be mixed with general household waste. There is a separate collection system for these products.

A. Information on Disposal for Users (private households)

1. In the European Union

Attention: If you want to dispose of this equipment, please do not use the ordinary dust bin!

Used electrical and electronic equipment must be treated separately and in accordance with legislation that requires proper treatment, recovery and recycling of used electrical and electronic equipment.
Following the implementation by member states, private households within the EU states may return their used electrical and electronic equipment to designated collection facilities free of charge*. In some countries* your local retailer may also take back your old product free of charge if you purchase a similar new one.
*) Please contact your local authority for further details.

If your used electrical or electronic equipment has batteries or accumulators, please dispose of these separately beforehand according to local requirements.

By disposing of this product correctly you will help ensure that the waste undergoes the necessary treatment, recovery and recycling and thus prevent potential negative effects on the environment and human health which could otherwise arise due to inappropriate waste handling.

2. In other Countries outside the EU

If you wish to discard this product, please contact your local authorities and ask for the correct method of disposal.

For Switzerland: Used electrical or electronic equipment can be returned free of charge to the dealer, even if you don't purchase a new product. Further collection facilities are listed on the homepage of www.swico.ch or www.sens.ch.

B. Information on Disposal for Business Users

1. In the European Union

If the product is used for business purposes and you want to discard it:

Please contact your SHARP dealer who will inform you about the take-back of the product. You might be charged for the costs arising from take-back and recycling. Small products (and small amounts) might be taken back by your local collection facilities.

For Spain: Please contact the established collection system or your local authority for take-back of your used products.

2. In other Countries outside the EU

If you wish to discard of this product, please contact your local authorities and ask for the correct method of disposal.

For EU: The crossed-out wheeled bin implies that used batteries should not be put to the general household waste! There is a separate collection system for used batteries, to allow proper treatment and recycling in accordance with legislation. Please contact your local authority for details on the collection and recycling schemes.

For Switzerland: The used battery is to be returned to the selling point.

For other non-EU countries: Please contact your local authority for correct method of disposal of the used battery.

CHAPTER 1. SPECIFICATIONS

[1] SPECIFICATIONS

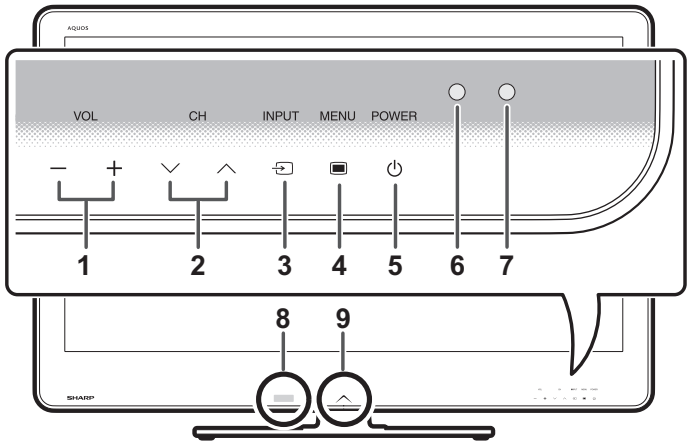
Item			LCD COLOUR TV (46 "/117 cm), LC-46LE925E
LCD panel			117 cm (46 ") X-Gen panel
Resolution			1,920 × 1,080 × 4 dots
Video colour system			PAL/SECAM/NTSC 3.58/NTSC 4.43/PAL 60
TV function	TV-standard	Analogue	CCIR (B/G, I, D/K, L/L')
		Digital	DVB-T (2K/8K OFDM), DVB-C, DVB-S/S2
	Receiving channel	VHF/UHF	IR A ch-E69 ch (Digital), E2-E69 ch, F2-F10 ch, I21-I69 ch, IR A-IR J ch
		CATV	Hyper-band, S1-S41 ch
		Satellite	950-2150 MHz*3
	TV-tuning system		Auto Preset 999 ch (non-Nordic [DTV]), Auto Preset 9999 ch (Nordic [DTV]), Auto Preset 99 ch (ATV), Auto Label, Auto Sort, Auto Preset 9999 ch (SAT)
	STEREO/BILINGUAL		NICAM/A2
Audio amplifier			10 W × 2/15 W ×1
Speaker			(234 mm × 22 mm) × 2/Ø 120 mm
Terminals	Antenna		UHF/VHF 75 Ω Din type (analogue & digital), Satellite 75 Ω F type (DVB-S/S2)
	RS-232C		D-Sub 9 pin male connector
	EXT 1		SCART (AV input, Y/C input, RGB input, TV output)
	EXT 2		RCA pin (AV input/AUDIO L/R)
	EXT 3		15 pin mini D-sub
	HDMI 1 (EXT 4)		HDMI (ARC)
	HDMI 2 (EXT 5)		HDMI
	HDMI 3 (EXT 6)		HDMI
	HDMI 4 (EXT 7)		HDMI
	USB		USB
	ETHERNET (10/100)		Network connector
	HDMI 2/EXT 3 AUDIO (L/R)		Ø 3.5 mm jack*1
	DIGITAL AUDIO OUTPUT		Optical S/PDIF digital audio output
	C. I. (Common Interface)		EN50221, R206001, CI Plus specification
	OUTPUT/Headphones		RCA pin (AUDIO R/L)/Ø 3.5 mm jack (audio output)
OSD language			Czech, Danish, Dutch, English, Estonian, Finnish, French, German, Greek, Hungarian, Italian, Latvian, Lithuanian, Norwegian, Polish, Portuguese, Russian, Slovak, Slovene, Spanish, Swedish, Turkish, Ukrainian
Power requirement			AC 220-240 V, 50 Hz
Power consumption (method IEC62087)			183 W (0.2 W standby*2)
Weight			27.5 kg (without stand), 33.0 kg (with stand)
Operating temperature			0 °C to + 40 °C

*1 The HDMI 2 and EXT 3 terminals can both use the same audio input terminal.
*2 Standby power consumption applies when the TV is set to not receive EPG data.
*3 The satellite channel's frequency may vary according to satellites and antennas.
• As a part of our policy of continuous improvement, SHARP reserves the right to make design and specification changes for product improvement without prior notice. The performance specification figures indicated are nominal values of production units. There may be some deviations from these values in individual units.

CHAPTER 2. OPERATION MANUAL

[1] OPERATION MANUAL

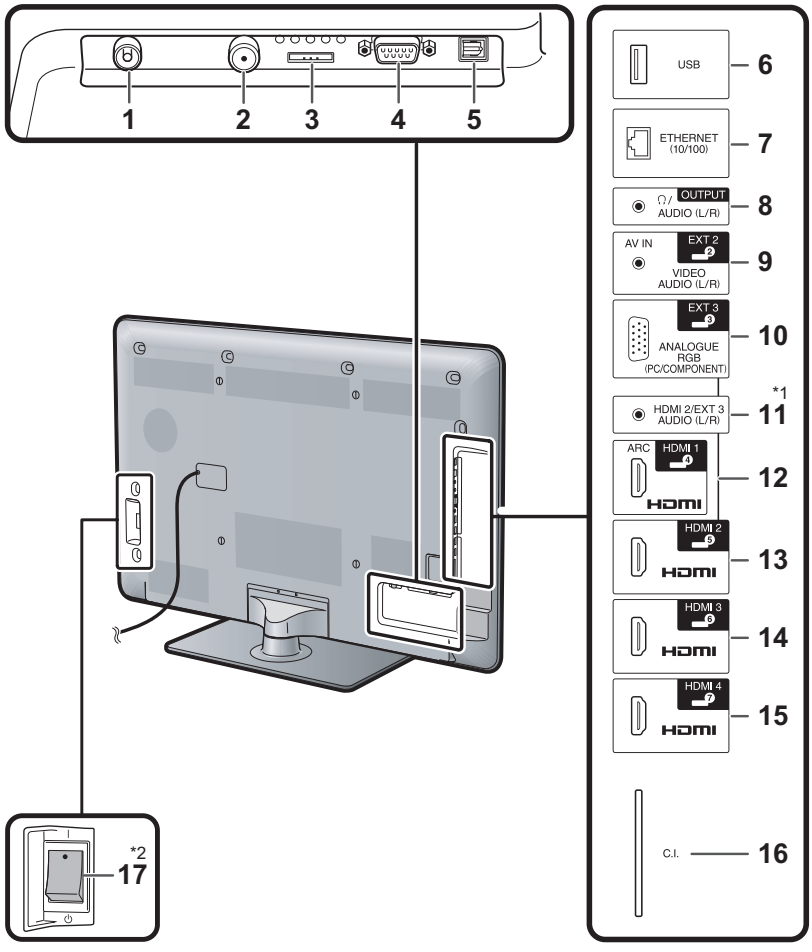
TV (front view)



1 **VOL** −/+ (Volume buttons)
2 **CH**∨/∧ (Programme [channel] buttons)
3 **INPUT** (Input source button)
4 **MENU** (Menu button)
5 **POWER** (Power button)
6 OPC sensor
7 Remote control sensor
8 Infrared emitter
9 Illumination LED*1

*1 3D mode: Blue illumination
2D mode: White illumination

TV (rear view)



1 Antenna terminal
2 Satellite antenna terminal
3 EXT 1 (RGB) terminal
4 RS-232C terminal
5 DIGITAL AUDIO OUTPUT terminal
6 USB terminal
7 ETHERNET (10/100) terminal
8 OUTPUT (Headphones/AUDIO (L/R)) terminal
9 EXT 2 (AV IN/VIDEO/AUDIO (L/R)) terminal
10 EXT 3 (ANALOGUE RGB (PC/COMPONENT)) terminal
11 HDMI 2/EXT 3 AUDIO (L/R) jack
12 HDMI 1 (HDMI/ARC) terminal
13 HDMI 2 (HDMI) terminal
14 HDMI 3 (HDMI) terminal
15 HDMI 4 (HDMI) terminal
16 C.I. (COMMON INTERFACE) slot
17 MAIN POWER switch

WARNING

- Excessive sound pressure from earphones and headphones can cause hearing loss.
- Do not set the volume at a high level. Hearing experts advise against extended listening at high volume levels.

*1 The HDMI 2 and EXT 3 terminals can both use the same audio input terminal (HDMI 2/EXT 3 AUDIO (L/R)). However, the proper item must be selected in the “Audio select” menu.
*2 When the MAIN POWER switch is turned off (⏻), the amount of electric power consumed will be reduced to 0.01 W or less. However, unlike when unplugging the AC cord, the power is not completely disconnected.

Remote control unit

1 **TV⏻ (Standby/On)**

2 **ATV**
Press to access conventional analogue TV mode.

DTV
Press to access digital TV mode.

SAT
Press to access satellite mode.

RADIO
DTV/SAT: Switch between radio and data mode.
- When only data broadcasting (no radio broadcasting) is transmitted by DVB, the radio broadcasting will be skipped.

3 **AQUOS LINK buttons**
If external equipment such as a AQUOS BD player is connected via HDMI cables and is AQUOS LINK compatible, you can use these AQUOS LINK buttons.

4 **CONTROL**
Press to display the panel to operate some functions on the screen.

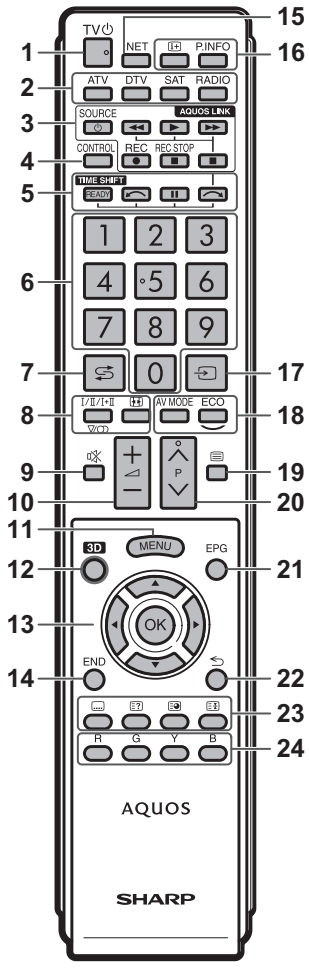
5 **TIME SHIFT (READY/⏪/⏸/⏩)**
Press to temporarily record a programme you are watching if you want to interrupt a programme to answer a phone call, for example.

6 **Numeric buttons 0-9**
Set the channel.
Enter desired numbers.
Set the page in teletext mode.
- When the five Nordic countries (Sweden, Norway, Finland, Denmark or Iceland) are selected in the country setting from "Auto installation", DTV services are four digits. When another country is selected, DTV services are three digits.

7 **(Flashback)**
Press to return to the previously selected channel or external input.

8 **(Sound mode)**
Select a sound multiplex mode.

(Wide mode)
Select a wide mode.



9 **(Mute)**
TV sound on/off.

10 **+/- (Volume)**
Increase/decrease TV volume.

11 **MENU**
"Menu" screen on/off.

12 **3D**
Select between 3D and 2D image viewing.

13 **▲/▼/◀/▶ (Cursor)**
Select a desired item.

OK
Execute a command.
ATV/DTV/SAT: Display "CH list" when no other "Menu" screen is running.

14 **END**
ATV/DTV/SAT: Exit the "Menu" screen.
NET: Return to the start page.

15 **NET**
Press to access Net TV.

16 **(Display information)**
Press to display the station information (channel number, signal, etc.) in the upper right corner of the screen.

P. INFO
Press to display programme information transmitted through digital video broadcasting (DTV/SAT only).

17 **(INPUT)**
Select an input source.

18 **AV MODE**
Select a video setting.

ECO (Standard/Advanced/Off)
Select "Energy save" setting.

19 **(Teletext)**
ATV: Display analogue teletext
DTV/SAT: Select MHEG-5 or teletext for DTV/SAT.

20 **P ∧/∨**
ATV/DTV/SAT: Select the TV channel.
NET: Scrolls pages up/down.

21 **EPG**
DTV/SAT: Display the EPG screen.

22 **(Return)**
ATV/DTV/SAT: Return to the previous "Menu" screen.
NET: Return to the previous page (This may not function for some services).

23 **Buttons for useful operations**

(Subtitle)
Switch subtitle languages on/off.
(Reveal hidden teletext)

(Subpage)

(Freeze/Hold)
Press to freeze a moving image on the screen.
Teletext: Stop updating teletext pages automatically or release the hold mode.

24 **R/G/Y/B (Colour) buttons**
The coloured buttons are correspondingly used to select the coloured items on the screen (e.g., EPG, MHEG-5, teletext).

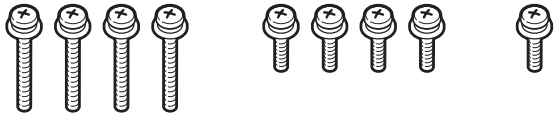
Attaching the stand unit

- Before performing work, spread cushioning over the surface on which you will be laying the TV. This will prevent it from being damaged.

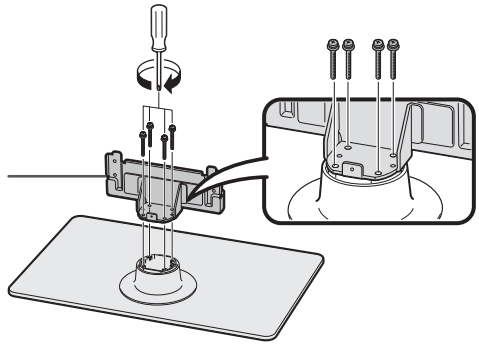
CAUTION

- **Attach the stand in the correct direction.**
- **Be sure to follow the instructions. Incorrect installation of the stand may result in the TV falling over.**

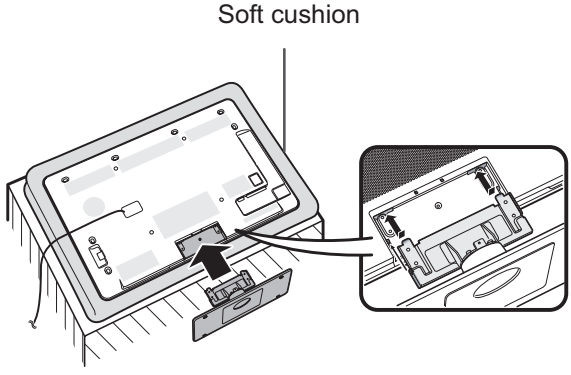
1 Confirm that there are nine screws (four long screws and five short screws) with the stand unit.



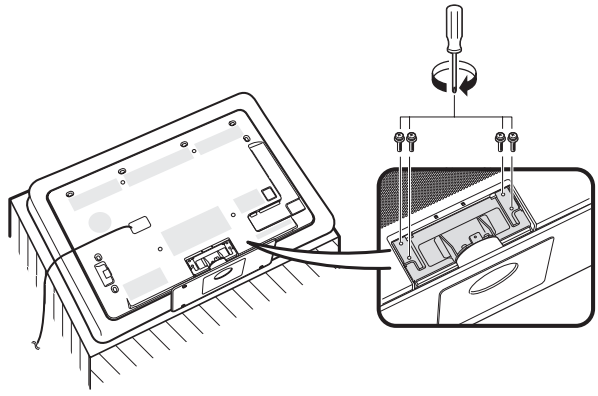
2 Attach the supporting post for the stand unit onto the base using the four long screws with a screwdriver as shown.



3 Insert the stand into the openings on the bottom of the TV (hold the stand so it will not drop from the edge of the base area).



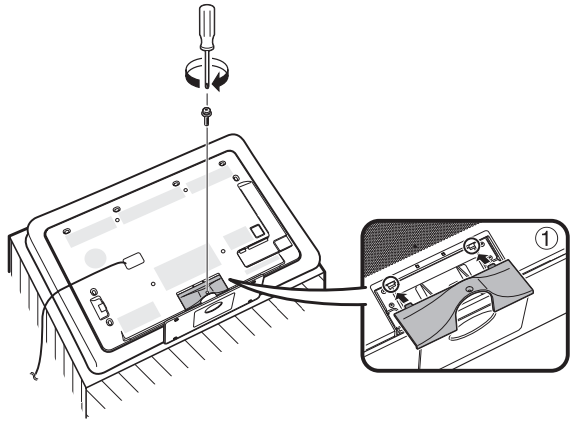
4 Insert and tighten four short screws into the four holes on the rear of the TV.



5 Attaching the stand cover.

① Slide the stand cover into the two catches on the stand base.

② Insert and tighten a short screw into the hole on the centre of the stand cover.



NOTE

- To detach the stand unit, perform the steps in reverse order.
- A screwdriver is not supplied with this product.
- The stand base is made of glass. Therefore, be careful not to drop the stand base or apply pressure to it.
- Do not place heavy objects on the stand base.

CAUTION

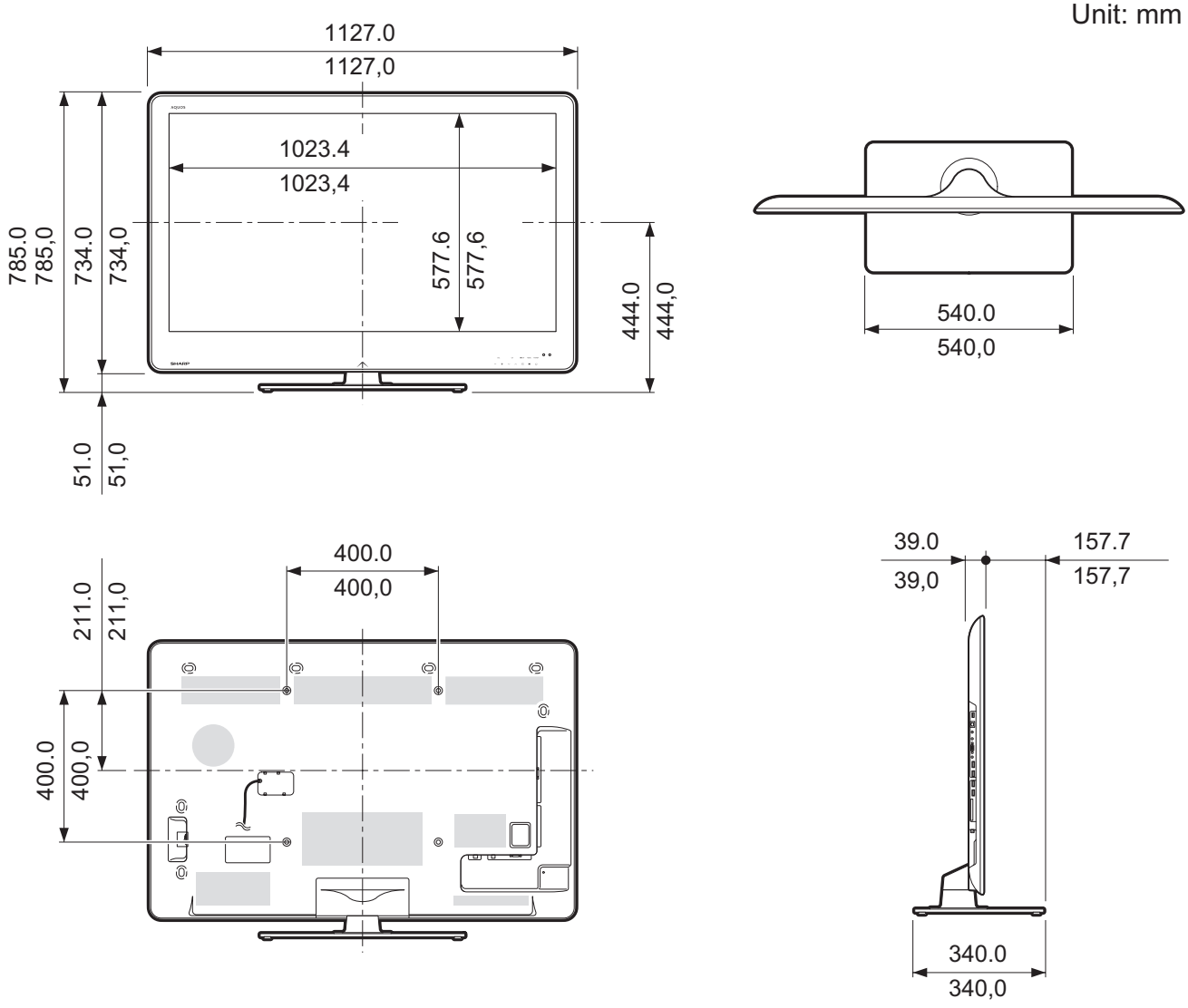
The stand is made of tempered glass. Read the following precautionary instructions carefully and use it properly.

- Do not drop or place unnecessary stress on the stand when assembling and attaching or removing it.
- Be sure to not accidentally hit the glass part of the stand with a sharp or hard object, as it may cause the glass to break.
- Using tempered glass with scratches for extended periods may lead to damage occurring. If there are scratches on the tempered glass, do not attempt to use the stand.

CHAPTER 3. DIMENSIONS

[1] DIMENSIONS

Unit: mm



NOTE

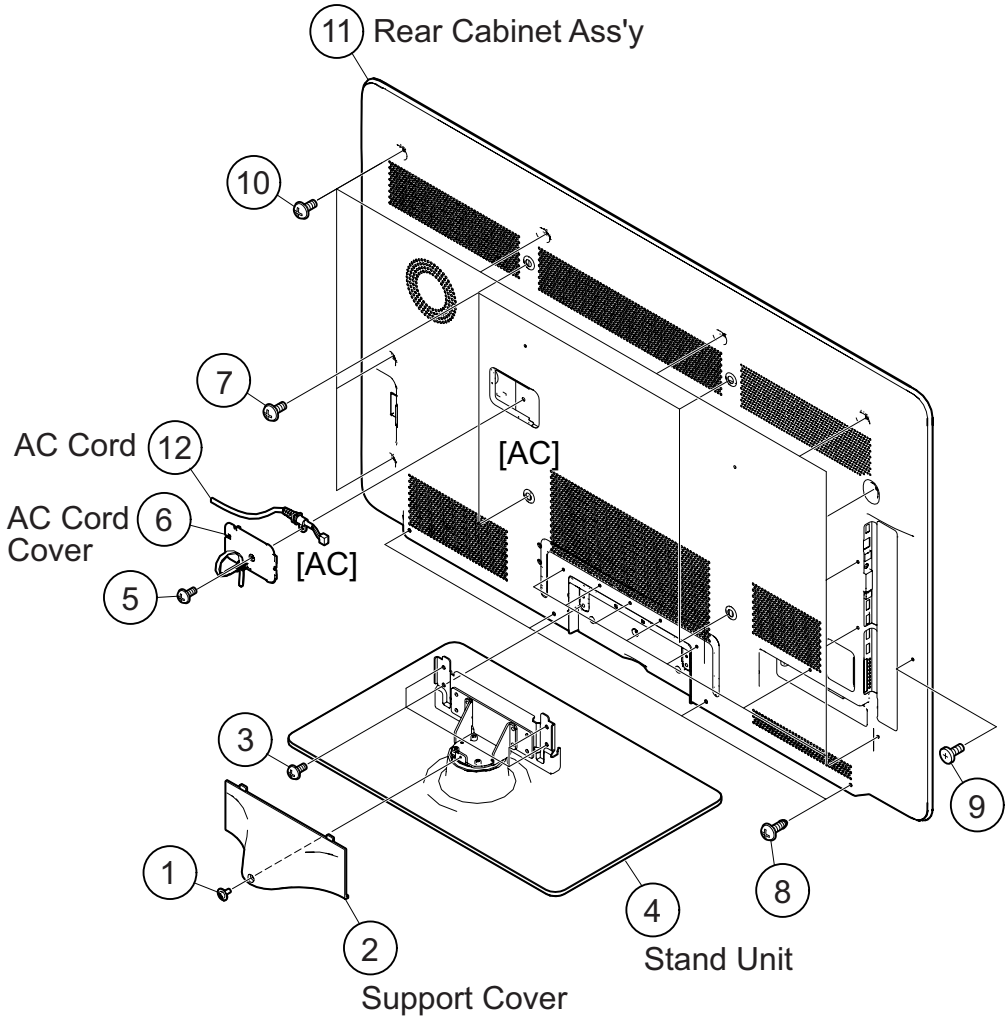
- Dimensions do not include protrusions such as screws and some parts.

CHAPTER 4. REMOVING OF MAJOR PARTS

[1] REMOVING OF MAJOR PARTS

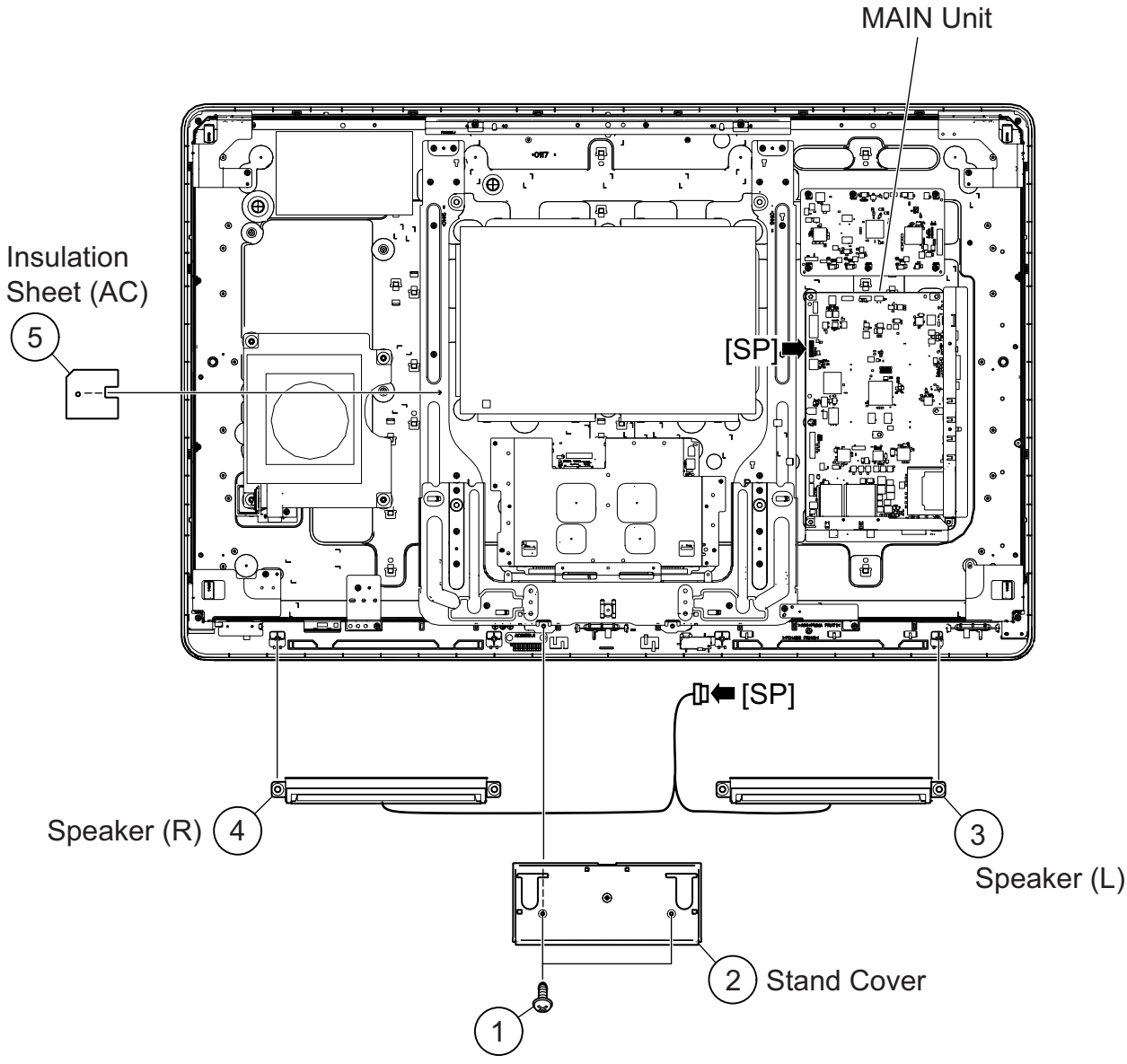
1. Removing of Stand Unit and Rear Cabinet Ass'y.

1. Remove the 1 lock screw ① and detach the Support Cover ②.
2. Remove the 4 lock screws ③ and detach the Stand Unit ④.
3. Remove the 1 lock screw ⑤ and detach the AC Cord Cover ⑥.
4. Disconnect AC wire and detach the AC Cord ⑫.
5. Remove the 4 lock screws ⑦, 4 lock screws ⑧, 1 lock screw ⑨ and 16 lock screws ⑩ and detach the Rear Cabinet Ass'y ⑪.



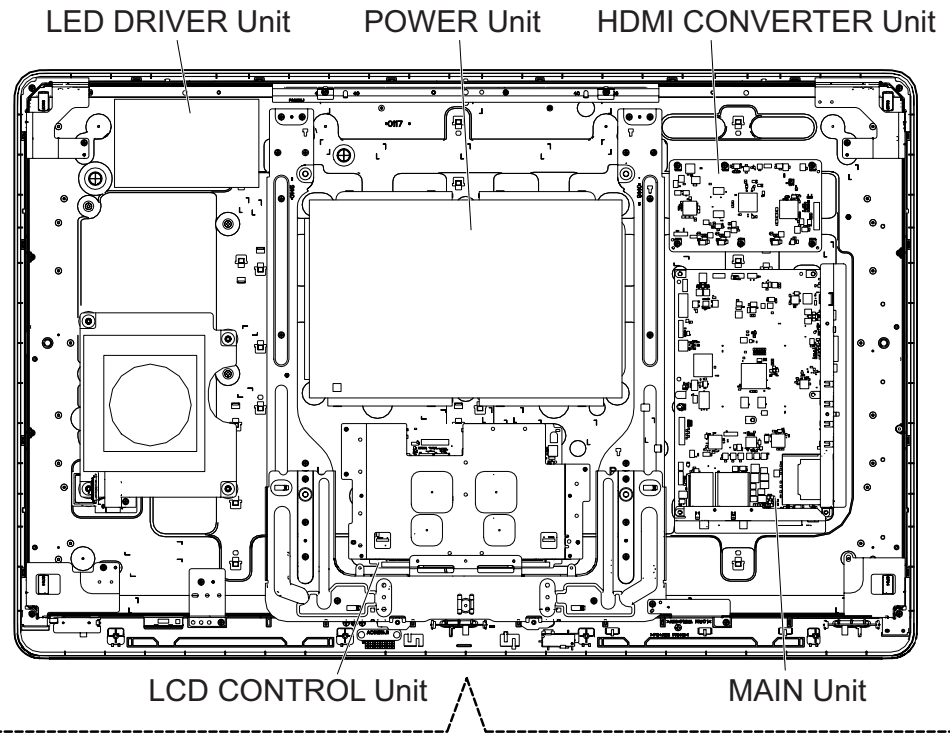
2. Removing of Stand Cover and Speaker (L/R).

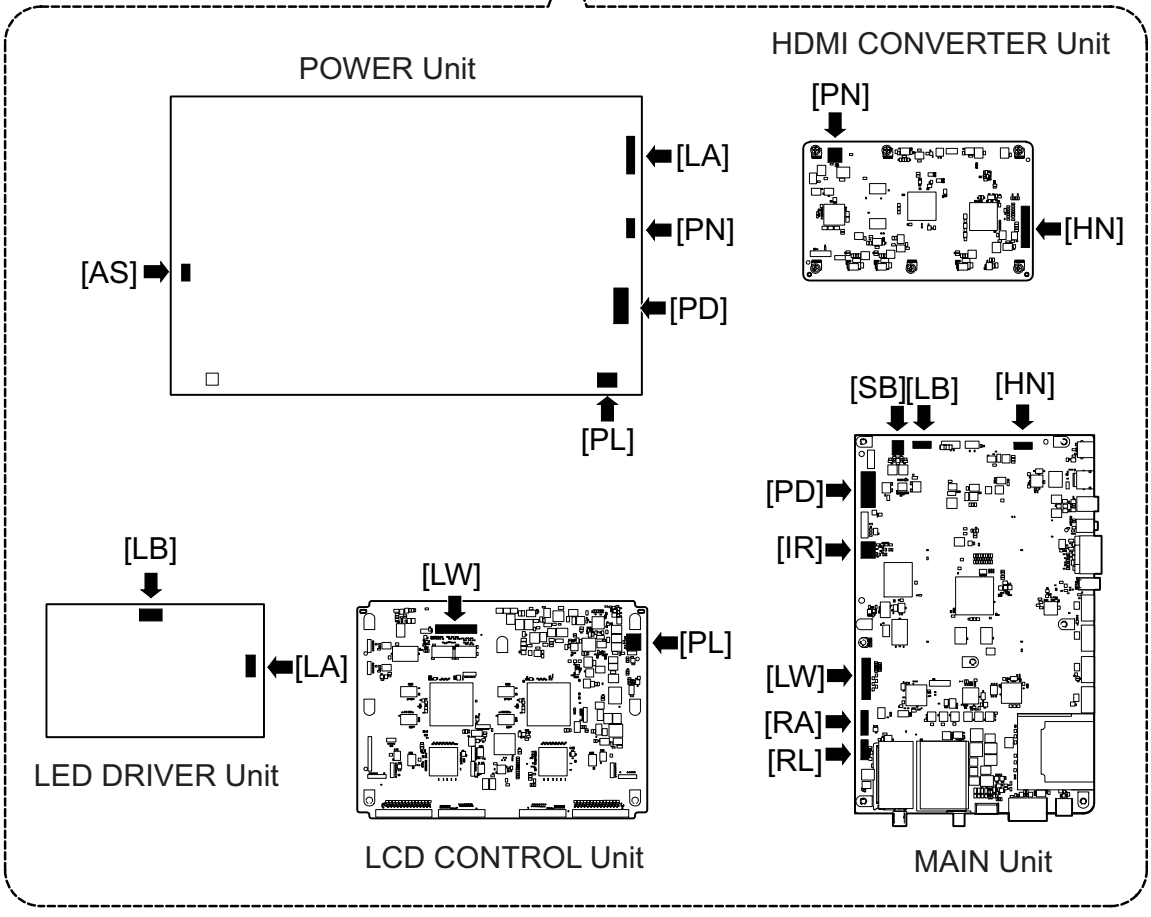
1. Remove the 2 lock screws ① and detach the Stand Cover ②.
2. Disconnect SP wire.
3. Detach the Speaker (L) ③, Speaker (R) ④.
4. Detach the Insulation Sheet (AC) ⑤.



3. Removing of Connectors

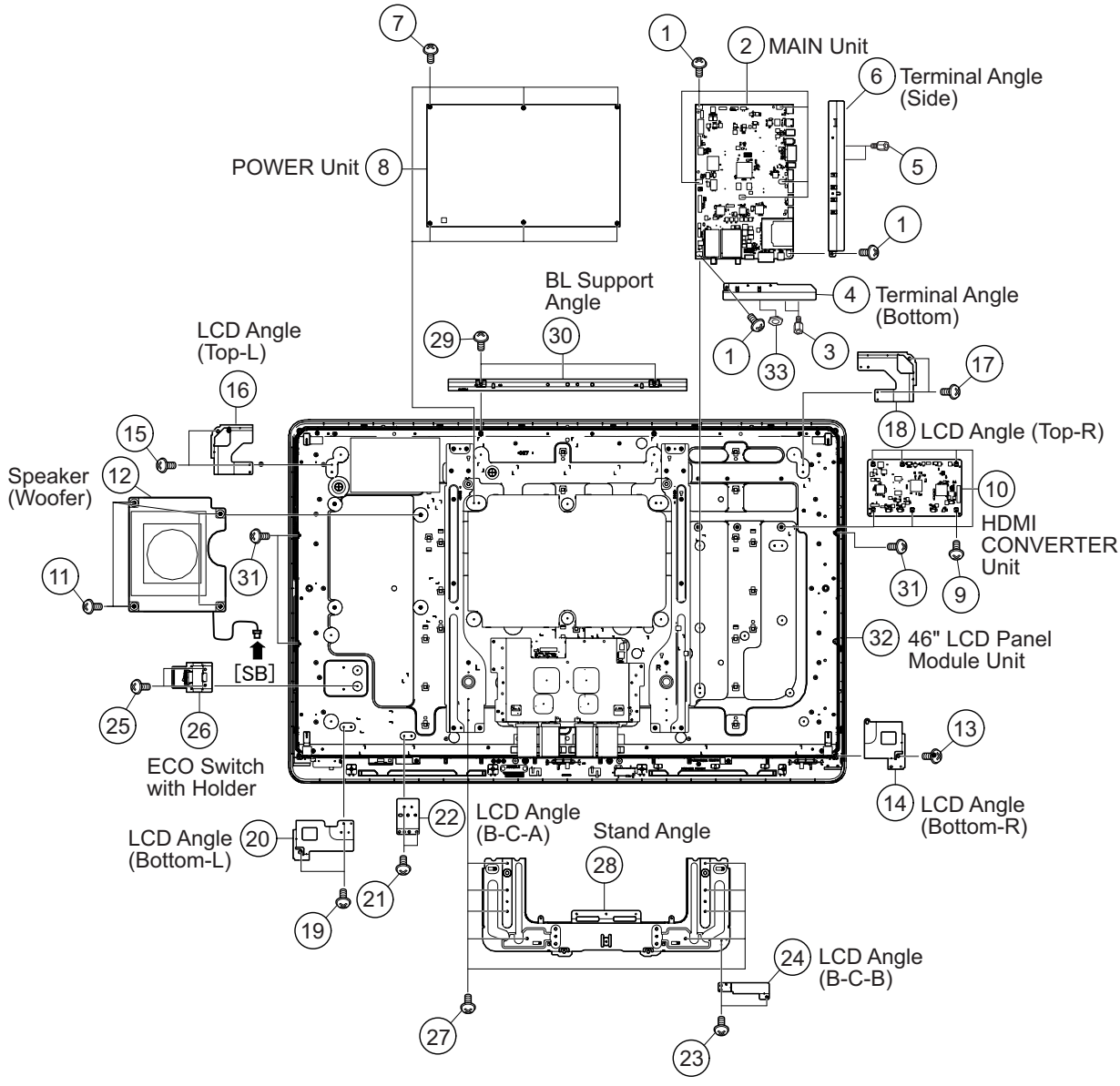
1. Disconnect the following connectors from the MAIN Unit. (SB, LB, PD, LW, RA, RL, IR, HN)
2. Disconnect the following connectors from the POWER Unit. (LA, PD, PL, AS, PN)
3. Disconnect the following connectors from the LCD CONTROL Unit. (LW, PL)
4. Disconnect the following connectors from the LED DRIVER Unit. (LA, LB)
5. Disconnect the following connectors from the HDMI CONVERTER Unit. (PN, HN)





4. Removing of MAIN Unit, POWER Unit, HDMI CONVERTER Unit, Speaker (Woofer), Stand Angle and 46” LCD Panel Module Unit.

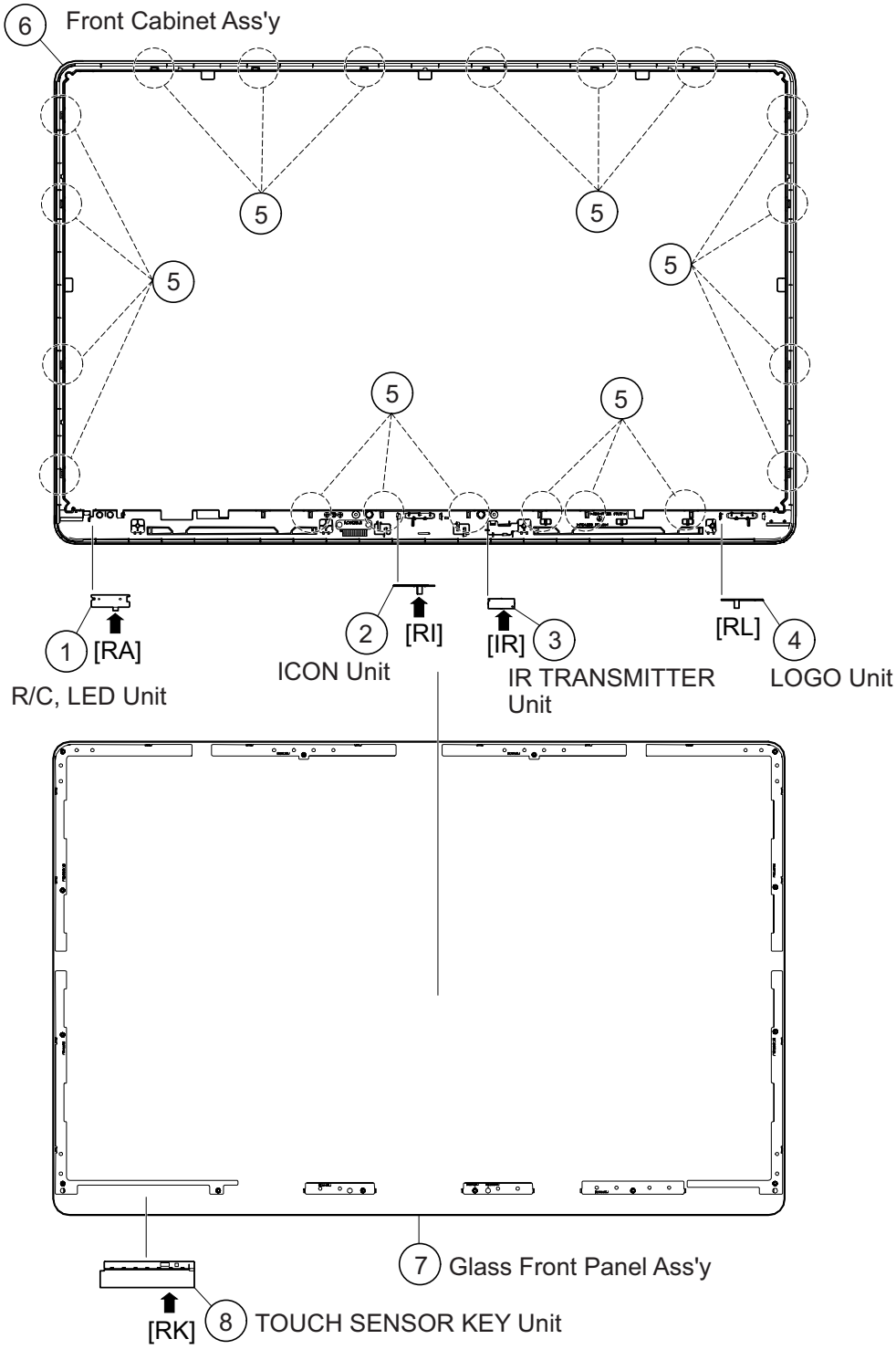
1. Remove the 7 lock screws ① and detach the MAIN Unit ②.
2. Remove the 2 lock screws ③, 1 lock nut ㉝ and detach the Terminal Angle (Bottom) ④.
3. Remove the 2 lock screws ⑤ and detach the Terminal Angle (Side) ⑥.
4. Remove the 6 lock screws ⑦ and detach the POWER Unit ⑧.
5. Remove the 6 lock screws ⑨ and detach the HDMI CONVERTER Unit ⑩.
6. Remove the 4 lock screws ⑪ and detach the Speaker (Woofer) ⑫.
7. Remove the 1 lock screw ⑬ and detach the LCD Angle (Bottom-R) ⑭.
8. Remove the 2 lock screws ⑮ and detach the LCD Angle (Top-L) ⑯.
9. Remove the 2 lock screws ⑰ and detach the LCD Angle (Top-R) ⑱.
10. Remove the 2 lock screws ⑲ and detach the LCD Angle (Bottom-L) ⑳.
11. Remove the 2 lock screws ㉑ and detach the LCD Angle (B-C-A) ㉒.
12. Remove the 2 lock screws ㉓ and detach the LCD Angle (B-C-B) ㉔.
13. Remove the 2 lock screws ㉕ and detach the ECO Switch with Holder ㉖.
14. Remove the 8 lock screws ㉗ and detach the Stand Angle ㉘.
15. Remove the 2 lock screws ㉙ and detach the BL Support Angle ㉚.
16. Remove the 3 lock screws ㉛ and detach the 46” LCD Panel Module Unit ㉜.



5. Removing of R/C, LED Unit, ICON Unit, IR TRANSMITTER Unit, LOGO Unit, Front Cabinet Ass'y, Glass Front Panel Ass'y and TOUCH SENSOR KEY Unit.

1. Detach the R/C, LED Unit ①. (RA)
2. Detach the ICON Unit ②. (RI)
3. Detach the IR TRANSMITTER Unit ③. (IR)
4. Detach the LOGO Unit ④. (RL)
5. Remove the 20 Hooks ⑤ and detach the Front Cabinet Ass'y ⑥.
6. Detach the Glass Front Panel Ass'y ⑦.
7. Detach the TOUCH SENSOR KEY Unit ⑧. (RK)

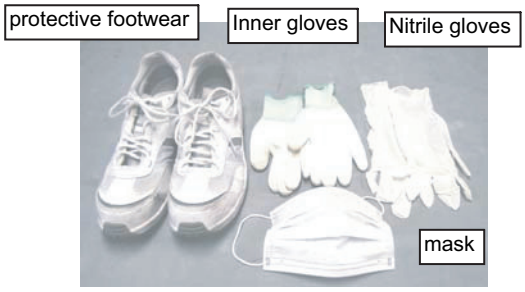
NOTE: The TOUCH SENSOR KEY Unit removed once is not reusable.



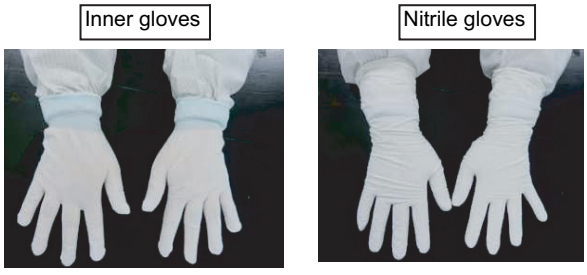
[2] Caution Cleaning Glass

1. Glass handling

CAUTION: (1) As for handling, wear clean gloves, protective footwear- and mask.



(2) Inner gloves are covered in the Nitrile gloves.



(3) Nitrile gloves are exchanged with the following standard.

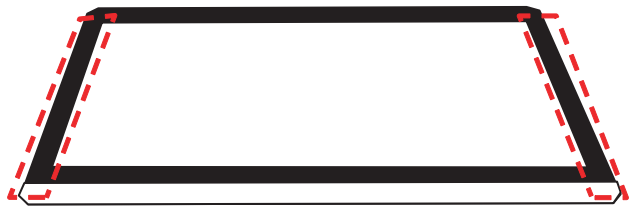
- When it touched a face and so on.
- When another work was done.
- By the work of fifty times.
- In the time for recess.
- When it became dirty.
- When it tore.

(4)Have a designated place at the time of the handling.

Back side : Black print part

Front side : Protection tape part

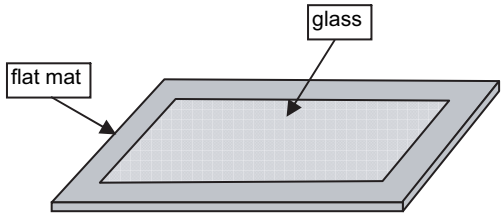
You must not have a clear surface.



(5) Two people have handling equally by the work.

(Maintain it so that glass is not warped.)

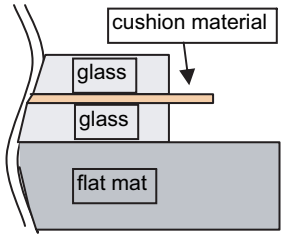
(6) When it is put horizontally, it is put on the flat mat.



(7) A cushion material is put between glass.

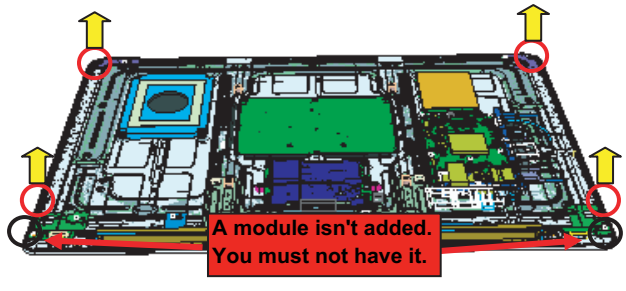
It doesn't touch it [the front and the front].

It can be put to two glass.



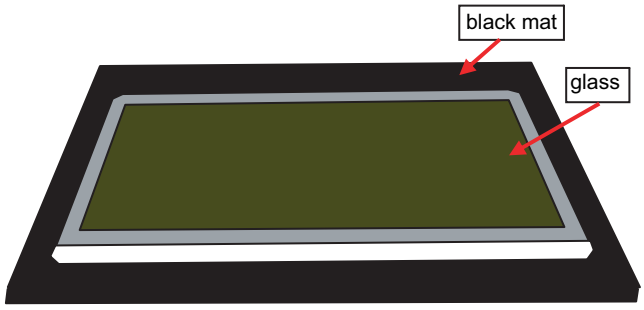
(8) It has a module part before the CAB-B installation.

(It has a module part.)

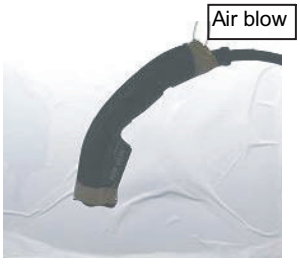


2. Glass cleaning

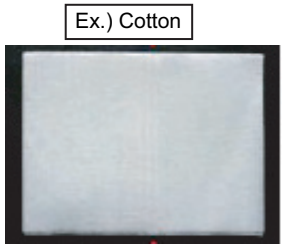
CAUTION: (1) Visual inspection is done on the black mat.



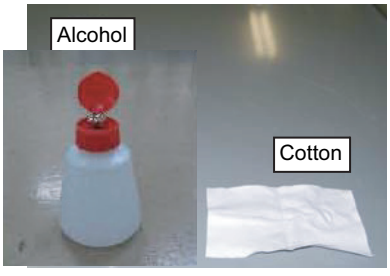
(2) Dust and trash are taken with an air blow.



(3) Dirt is wiped out with cloth.



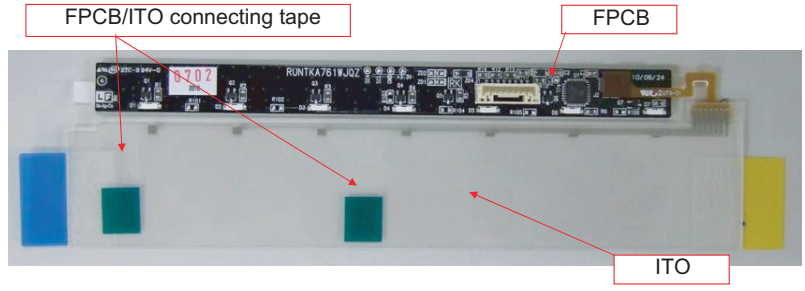
(4) When dirt doesn't clean, it is wiped out with Alcohol.

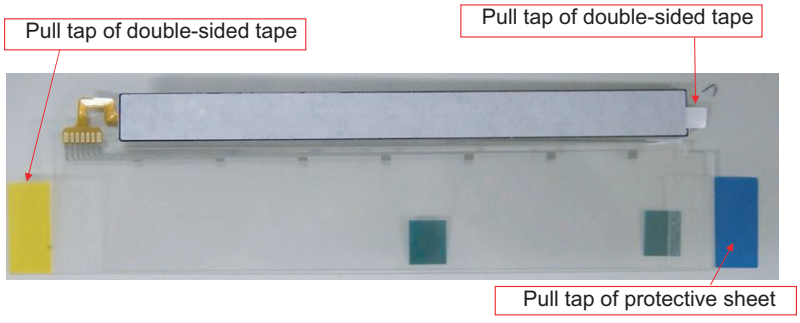


(5) Dirt is wiped out with the Ethanol and clean cloth.
When wipe off a dirt the trace which wiped do not be left.

[3] How to replace the Touch Sensor key PWB

1. Replace the touch sensor key PWB in a clean room.
   Be sure to remove the dust from the unit before carrying it into the clean room.
2. Remove the touch sensor key PWB from the front glass.
3. Clean the bonding surface with alcohol.
   Depending on the dirt, water solution of 80%vol can be effective.
4. Product Manual Touch Sensor Key with ITO (Transparent Electrode)



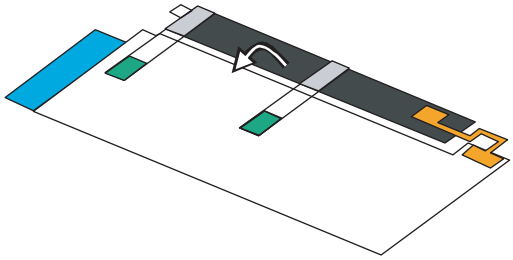


i) Remove the touch sensor key from the front glass.

* When peeling the ITO section, check that there is no glue residue on the front glass.
  If glue residue, dirt, fingerprints, etc. are found, wipe them off with anhydrous alcohol.
  Do not apply anhydrous alcohol to the double-sided tape on the metal part attaching to the glass.

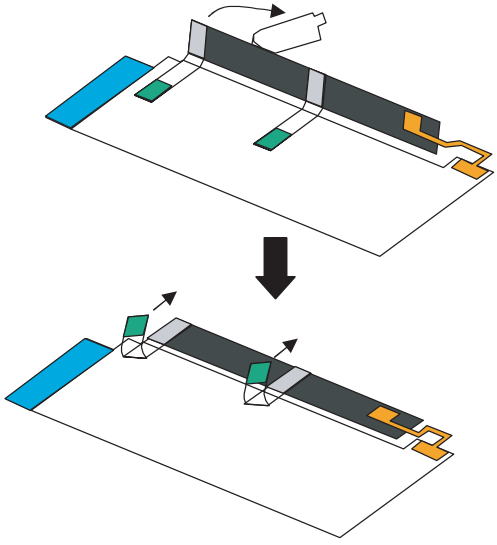
ii) Adhere the ITO section to the front glass. (Use the positioning jig.)

Tape fixing the FPCB and ITO sections (Adhered by the supplier)



iii-1. Peel the release paper of the double-sided tape on the ITO section.
iii-2. Slowly adhere it from the end using a roller. (Position the touch sensor using the jig.)
* Check that there are no bubbles in the ITO section after adhered.
* Adhering error: ±1.0mm

iii) Adhere the FPCB section to the front glass.



iv-1. Lift the FPCB section to peel the release paper of the double-sided tape.
* Be careful not to apply stress to the joint of FPCB and ITO.

iv-2. Adhere the FPCB section to the front glass.
* Be careful not to apply stress to the joint of FPCB and ITO.

iv-3. Peel the tape fixing the FPCB and ITO sections.

5. Attach the touch unit bonding procedure.

It includes peeling of the protective sheet.

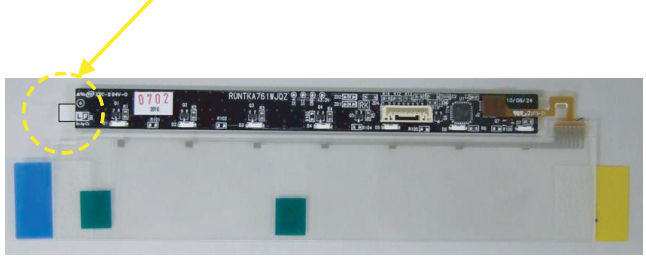
How to mount the touch sensor

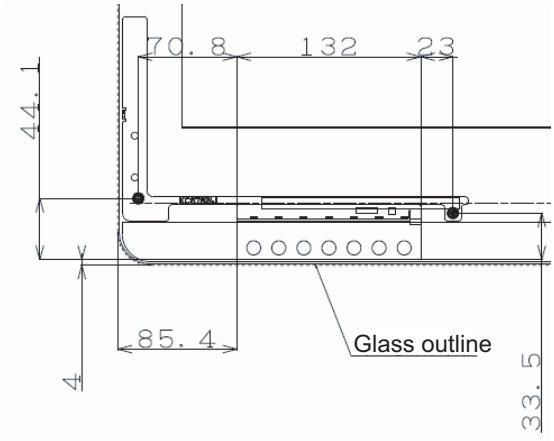
i) Adhere after positioned using the positioning jig.

ii) Peel the protective sheet by means of the pull tap for peeling the protective sheet.

iii) Adhere the FPCB to the glass. (Do not warp the FPCB if possible.)

Pull tap for peeling the protective sheet of the double-sided tape in the FPCB section.

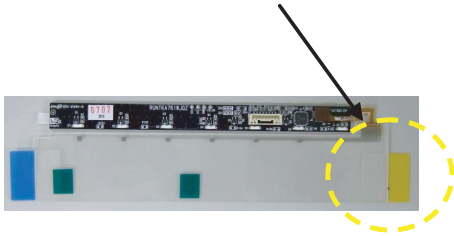




iv) Peel the protective sheet of the OCA.

Lift the ITO section, then peel the protective sheet by about half by means of the pull tap.

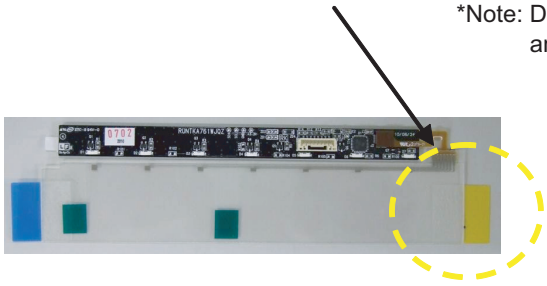
* Peeling it completely reduces workability.
  Check the order due to workability.



v) Contact the FPCB and joint end of the transparent electrode film with the glass.

* Grasp the opposite end. Note that the ITO is positioned by adhering.

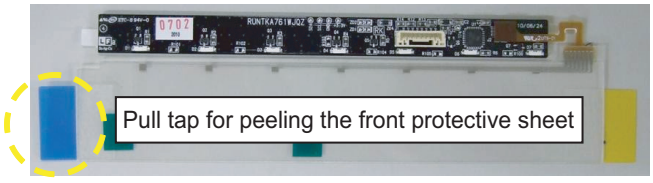
*Note: Do not bend the PWB (FPCB section)
and sheet (ITO section).



vi) Adhere the transparent electrode completely.

Peel the front protective sheet.

If bubbles are found, press those portions with glass cleaning cloth, etc. to remove them as much as possible.



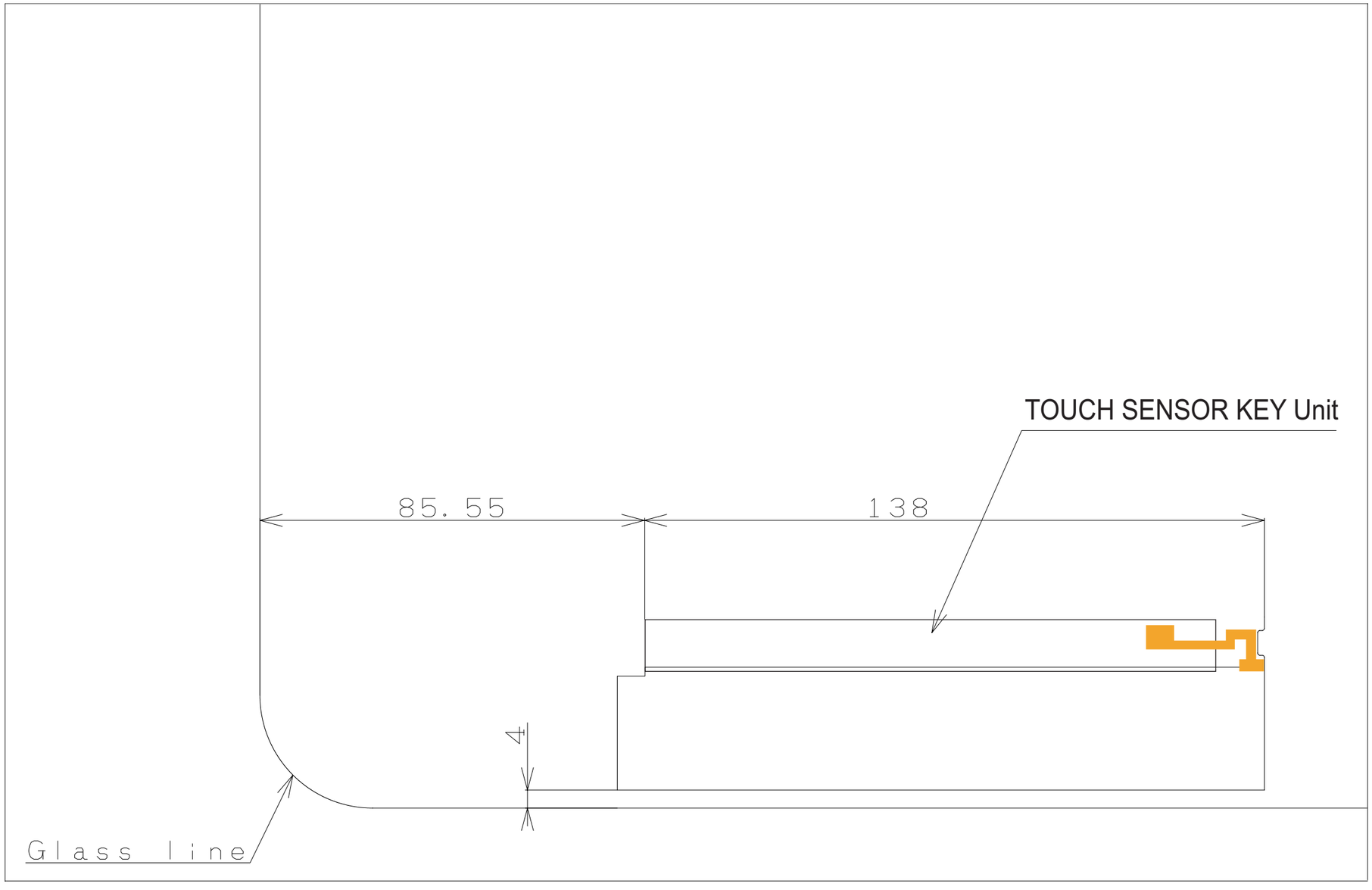
- Use a rubber roller since pressure exerted by it removes bubbles easily. See photo below.

- For the TOUCH SENSOR KEY Unit positioning figure, see page 5-1, 5-2.

— M E M O —

CHAPTER 5. TOUCH SENSOR KEY UNIT POSITIONING FIGURE

[1] LC-46LE925E(B)



— MEMO —

CHAPTER 6. ADJUSTMENT

[1] ADJUSTMENT PROCEDURE

1. Adjustment method after PWB and/or IC replacement due to repair

The unit is set to the optimum at the time of shipment from the factory.

If any value should become improper or any adjustment is necessary due to the part replacement, make an adjustment according to the following procedure.

1. Procure the following units in order to replace the main unit

   MAIN UNIT: DKEYDF655FM01

NOTE: [Caution when replacing ICs in the main unit (IC509, IC2002)]

The above ICs are EEPROMs storing the EDID data of PC, and Monitor microcomputer.

Before replacing the relevant part, procure the following parts in which the data have been rewritten.

IC509	RH-iXD212WJQZS	PC EDID
IC2002	RH-iXC786WJNYQ	Monitor microcomputer

NOTE: [Caution when replacing ICs in the main unit (IC8401, IC3302)]

When replacing either IC8401 or IC3302, exchange MAIN units for DKEYDF655FM01

Each part should not be individually exchanged.

IC8401	RH-iXD047WJQZQ	Flash
IC3302	RH-iXC951WJN1Q	Main CPU

NOTE: HDMI ROM Writing

After replacing IC1504, execute “HDMI EDID WRITE” on the page 5/23

Please execute it after checking MODEL NAME & INCH SIZE. are correct.

IF MODEL NAME & INCH SIZE. are not correct, set them previously. (Refer to 2)

The ROM data based on information of MODEL NAME & INCH SIZE

1) Enter the process adjustment mode in TV.
2) Use the cursor keys (▲/▼) and CH keys (∧ / ∨) of R/C to select the item [HDMI EDID WRITE] on the page 5/23.

2. After replacing the LCD panel or LCD control/MAIN UNIT, check MODEL NAME in the following procedure.
   1) Enter the process adjustment mode in TV.
   2) Use the cursor keys (▲/▼) and CH keys (∧ / ∨) of R/C to select the item [MODEL NAME] on the page 23/23.
   3) Verify that the Model name is displayed.
   4) If the Model name doesn't match, select the values of the Model nmae with the VOL keys (+/-).
   5) After selection in Step 4), press the OK key, and it is completed with OK displayed.
   6) Use the cursor keys (▲/▼) and CH keys (∧ / ∨) of R/C to select the item [PANEL SIZE] on the page 23/23.
   7) Verify that the panel size is displayed.
   8) If the size doesn't match, select the values of the panel size with the VOL keys (+/-).
   9) After selection in Step 8), press the OK key, and it is completed with OK displayed.

3. After replacing the LCD panel or LCD control PWB, adjust the VCOM in the following procedure.
   1) Enter the process adjustment mode.
   2) Use the cursor keys (▲/▼) and CH keys (∧ / ∨) of R/C to select the item [VCOM ADJ] on the page 10/23.
   3) Press the OK key to verify that the adjustment pattern is displayed.
   4) Use VOL keys (+/-) of R/C to adjust the flicker in the center of the screen to minimum.
   5) When the optimal state is achieved in Step 4, press the OK key to turn the pattern to OFF.

2. Notes of Touch sensor key unit

Touch sensor key unit (RUNTKA690WJQZ) is fixed directly in the module glass.

The unit cannot never be recycled when exfoliated from the module glass.

Therefore, please exchange the touch sensor key units when the module glass is changed.

Please note the adhesion and mixing of dust for the module glass when the module glass and the touch sensor key unit are exchanged.

Module glass

46inch: CPNLHA029WJ12

3. Method of shuts down for Power supply

Please execute the following procedures to shut down Power supply from the state of normal operation.

1) Keep touching the power supply key on the set for 5 seconds from the state of watching.
   * The screen disappears when power supply key is touched, but Keep pushing the power supply key.
2) A central icon lights between 500ms when the power supply shuts down.
   Please separate the finger from the power supply key when lighting of a central icon is confirmed.

4. Entering and exiting the adjustment process mode

Please execute the following procedures to enter the adjustment process mode when the power supply shuts down.

1) While holding down the “VOL (-)” and “INPUT” keys on the set at once, touch the power supply key on the set.
   Please separate the fingers from key on the set when boot-up is confirmed with lighting of a central icon etc.
   After a while, The letter “K” appears on the screen. This state is in **Inspection mode.**
2) Next, hold down the “VOL (-)” and “CH (∨)” keys on the set at once.
   Multiple lines of blue characters appearing on the screen indicate that the set is now in **the adjustment Process mode.**
   If you fail to enter the adjustment process mode (the display is the same as normal startup), retry the procedure.
3) To exit the adjustment process mode after the adjustment is done, unplug the AC power cord to force off the power.
   (When the power is turned off with the remote controller, once unplug the AC power cord and plug it in again. In this case, wait for 10 seconds or so after unplugging.)

CAUTION: Use due care in handling the information described here lest the users should know how to enter the adjustment process mode.
If the settings are tampered with in this mode, unrecoverable system damage may result.

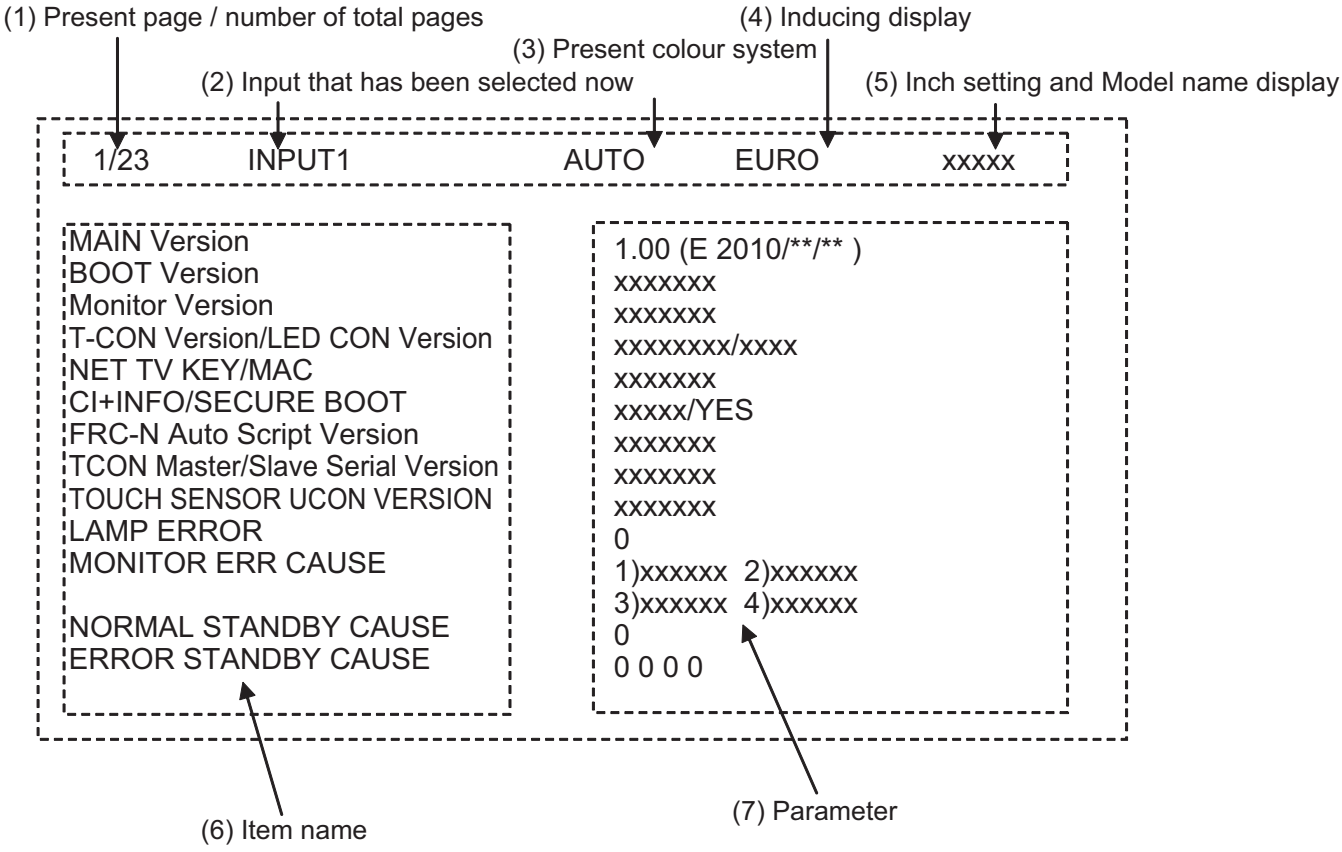
5. Remote controller key operation and description of display in adjustment process mode.

1. Key operation

Remote controller key	Main unit key	Remote controller key Main unit key Function
CH keys (∧ / ∨)	CH (∧ / ∨)	Moving an item (line) by one (UP/DOWN)
VOL keys (+/-)	VOL (+/-)	Changing a selected item setting (+1/-1)
Cursor (▲/▼)	—	Turning a page (PREVIOUS/NEXT)
Cursor (◄/►)	—	Changing a selected line setting (+10/-10)
INPUT	INPUT	Input source switching (toggle switching) (TV→EXT1~9, USB)
OK	—	Executing a function
RETURN	—	Returning to a present page

Input mode is switched automatically when relevant adjustment is started so far as the necessary input signal is available.

6. Description of display



No.	Description	Display specification
(1)	Present page/number of total pages	2char/2char Decimal Number mark.
(2)	Input that has been selected now	TUNER/DTV/INPUT1/INPUT2/INPUT3/INPUT5/INPUT6/INPUT7
(3)	Present colour system	AUTO/N358/N443/PAL/SECAM/480i/580i/1080i/50 etc. ···
(4)	Inducing display	EUROPE/RUSSIA/SWEDEN
(5)	Inch setting and Model name display	Inch setting and Model name display
(6)	Item name	Max. 30 char
(7)	Parameter	Max. 60 char

7. Adjustment process mode menu

The character string in brackets [ ] will appear as a page title in the adjustment process menu header.

Page	Line	Item	Description	Remarks (adjustment detail, etc.)
1/23				
	1	MAIN Version	1xxx(xxxxx)	Main software version
	2	BOOT Version	xxxxxxx	BOOT Version.
	3	Monitor Version	xxxxxxx	Monitor software version
	4	T-CON Version/LED CON Version	xxxxxxxx/xxxx	T-CON/LED CON Version
	5	NET TV KEY/MAC	xxxxxxx	NET TV KEY/MAC Address
	7	CI+INFO/SECURE BOOT	xxxxx/YES	CI+ Key Information/SECURE BOOT
	8	FRC-N Auto Script Version	xxxxxxx	
	9	TCON Master/Slave Serial Version	xxxxxxx	
	10	TOUCH SENSOR UCON VERSION	xxxxxxx	
	11	LAMP ERROR	0	Number of termination due to lamp error.
	12	MONITOR ERR CAUSE	1)xxxxxx 2)xxxxxx 3)xxxxxx 4)xxxxxx	Last error standby cause.
	13	NORMAL STANDBY CAUSE	0	Situation that became standby at the end. (Excluding the error)
	14	ERROR STANDBY CAUSE	0 0 0 0	Error standby cause
2/23				
	1	INDUSTRY INIT	Enter	Initialization to factory settings execution.
	2	INDUSTRY INIT (-Public)	OFF	Initialization to factory settings execution. (Public mode is excluded)
	3	PUBLIC MODE	OFF	Public mode ON/OFF setting
	4	Center Acutime	—	Main operating hours.
	5	RESET	OFF	Main operating hours reset.
	6	Backlight Acutime	—	Backlight operating hours.
	7	RESET	OFF	Backlight operating hours reset.
	8	LAMP ERROR RESET	OFF	Lamp error reset.
	9	ADJ PARAM SET	Enter	ADJ PARAM SET
	10	VIC XPOS	0	X-coordinate setting for VIC READ
	11	VIC YPOS	0	Y-coordinate setting for VIC READ
	12	VIC SIGNAL TYPE	MAIN	Signal type setting for VIC READ
	13	VIC READ	OFF	Picture level acquisition function (Level appears in green on the upper right)
3/23				
	1	TUNER ADJ	Enter	TUNER auto adjustment execution
	2	PAL+TUNER ADJ	Enter	PAL TUNER auto adjustment execution
	3	TUNER ADJ (SMPTE)	Enter	TUNER auto adjustment execution (SMPTE)
	4	PAL+TUNER ADJ (SMPTE)	Enter	PAL TUNER auto adjustment execution (SMPTE)
	5	TUNER ADJ (SMPTE CH57)	Enter	TUNER auto adjustment execution (SMPTE CH57)
	6	PAL+TUNER ADJ (SMPTE CH57)	Enter	PAL TUNER auto adjustment execution (SMPTE CH57)
	7	TUNER CONTRAST A_GAIN	16	TUNER signal level adjustment
	8	TUNER CONTRAST D_GAIN	2073	TUNER signal level adjustment
	9	TUNER CONTRAST OFFSET	256	TUNER signal level adjustment
4/23				
	1	PAL ADJ	Enter	PAL adjustment
	2	SECAM ADJ	Enter	SECAM adjustment
	3	N358 ADJ	Enter	N358 adjustment
	4	PAL CONTRAST A_GAIN	14	PAL contrast adjustment
	5	PAL CONTRAST D_GAIN	2149	PAL contrast adjustment
	6	PAL CONTRAST OFFSET	255	PAL contrast adjustment
	7	SECAM CONTRAST A_GAIN	14	SECAM contrast adjustment
	8	SECAM CONTRAST D_GAIN	2123	SECAM contrast adjustment
	9	SECAM CONTRAST OFFSET	256	SECAM contrast adjustment
	10	N358 CONTRAST A_GAIN	14	N358 contrast adjustment
	11	N358 CONTRAST D_GAIN	2192	N358 contrast adjustment
	12	N358 CONTRAST OFFSET	255	N358 contrast adjustment

Page	Line	Item	Description	Remarks (adjustment detail, etc.)
5/23				
	1	HDMI CEC TEST	Enter	HDMI CEC test
	2	INSPECT USB TERM	Enter	Reading inspection of USB memory terminal
	3	HDMI EDID WRITE	Enter	HDMI EDID WRITING
	4	MONIDATA READ [TEMP/OPC]	OFF	MONITOR Temperature/ OPC Acquisition tool.
	5	CAUSE RESET	Enter	Reset of standby cause
	6	SD CARD TEST	Size 1	SD CARD TEST
	7	SD CARD REC SIZE	xx	SD CARD REC SIZE
	8	RESET	OFF	SD CARD RESET
6/23				
	1	COMP15K ALL ADJ	Enter	Component 15K picture level adjustment
	2	COMP15K MAIN Y GAIN	141	Y GAIN adjustment value
	3	COMP15K MAIN CB GAIN	150	Cb GAIN adjustment value
	4	COMP15K MAIN CR GAIN	150	Cr GAIN adjustment value
	5	COMP15K Y OFFSET	64	Y OFFSET adjustment value
	6	COMP15K CB OFFSET	128	Cb OFFSET adjustment value
	7	COMP15K CR OFFSET	128	Cr OFFSET adjustment value
7/23				
	1	HDTV ADJ	Enter	HDTV video level adjustment
	2	HDTV Y GAIN	141	HDTV Y GAIN adjustment value
	3	HDTV CB GAIN	150	HDTV Cb adjustment value
	4	HDTV CR GAIN	150	HDTV Cr adjustment value
	5	HDTV Y OFFSET	64	HDTV Y OFFSET adjustment value
	6	HDTV CB OFFSET	128	HDTV Cb OFFSET adjustment value
	7	HDTV CR OFFSET	128	HDTV Cr OFFSET adjustment value
8/23				
	1	ANALOG PC ADJ	Enter	DVI ANALOG video level adjustment
	2	R OFFSET	64	R CUTOFF adjustment value
	3	G OFFSET	64	G CUTOFF adjustment value
	4	B OFFSET	64	B CUTOFF adjustment value
	5	R GAIN	44	R DRIVE adjustment value
	6	G GAIN	44	G DRIVE adjustment value
	7	B GAIN	44	B DRIVE adjustment value
9/23				
	1	SCART RGB ADJ	Enter	SCART RGB level adjustment
	2	SCART RGB ADJ (FASTSW)	Enter	SCART RGB ADJ (FASTSW) adjustment
	3	SCART R CUTOFF	64	SCART R CUTOFF adjustment value
	4	SCART G CUTOFF	64	SCART G CUTOFF adjustment value
	5	SCART B CUTOFF	64	SCART B CUTOFF adjustment value
	6	SCART R GAIN	44	SCART R GAIN adjustment value
	7	SCART G GAIN	44	SCART G GAIN adjustment value
	8	SCART B GAIN	44	SCART B GAIN adjustment value
10/23				
	1	VCOM ADJ	0	Common bias adjustment
11/23				
	1	R GAIN (LO)	0	R DRIVE adjustment value
	2	G GAIN (LO)	0	G DRIVE adjustment value
	3	B GAIN (LO)	0	B DRIVE adjustment value
	4	R GAIN (HI)	0	R DRIVE adjustment value
	5	G GAIN (HI)	0	G DRIVE adjustment value
	6	B GAIN (HI)	0	B DRIVE adjustment value
12/23				
	1	MONITOR TIME OUT	ON	Monitor and the main communication time-out setting
	2	MONITOR MAX TEMP	45	MONITOR MAX temperature setting
	3	MONITOR EEP READ / WRITE	WRITE	MONITOR EEPROM READ/WRITE Setting/execution
	4	MONITOR EEP ADR	0x 0	MONITOR EEPROM arbitrary addressing
	5	MONITOR EEP DATA	0x 0	MONITOR EEPROM arbitrary data specification
13/23				
	1	LCD TEST PATTERN	OFF	Pattern with built-in LCD controller display
	2	LCD TEST PATTERN1	OFF	
	3	LCD TEST PATTERN2	OFF	
	4	LCD TEST PATTERN3	OFF	
	5	LCD TEST PATTERN4	OFF	

Page	Line	Item	Description	Remarks (adjustment detail, etc.)
14/23				
	1	FRV-N Firmware Version	xxxxx	
	2	FRC-N Boot Script Version	xxxxx	
	3	FRC-N Device Version	xxxxx	
	4	TCON FPGA1 Serial Flash Version	xxxxx	
	5	TCON FPGA2 Serial Flash Version	xxxxx	
	6	TCON FPGA1 Config Rom Version	xxxxx	
	7	TCON FPGA2 Config Rom Version	xxxxx	
15/23				
	1	3DHDMI FPGA Version	xxxxx	
	2	2D→3D FPGA Version	xxxxx	
	3	3D IR PROTOCAL FIXED	xxxxx	
	4	3D IR EMITTER CONTROL	xxxxx	
16/23				
	1	POWER LED BRIGHTNESS	0	
	2	MENU LED BRIGHTNESS	0	
	3	INPUT LED BRIGHTNESS	0	
	4	CH UP LED BRIGHTNESS	0	
	5	CH DOWN LED BRIGHTNESS	0	
	6	VOL UP LED BRIGHTNESS	0	
	7	VOL DOWN LED BRIGHTNESS	0	
	8	LOGO LED BRIGHTNESS	99	
	9	ICON LED BRIGHTNESS	99	
	10	ICON LED BRIGHTNESS(STANDBY)	30	
	11	3D LED BRIGHTNESS	30	
17/23				
	1	POWER KEY SENSITIVITY	0	
	2	MENU KEY SENSITIVITY	0	
	3	INPUT KEY SENSITIVITY	0	
	4	CH UP KEY SENSITIVITY	0	
	5	CH DOWN KEY SENSITIVITY	0	
	6	VOL UP KEY SENSITIVITY	0	
	7	VOL DOWN KEY SENSITIVITY	0	
18/23				
	1	KEY STRENGTH GET MODE	Enter	
	2	POWER KEY STRENGTH		
	3	MENU KEY STRENGTH		
	4	INPUT KEY STRENGTH		
	5	CH UP KEY STRENGTH		
	6	CH DOWN KEY STRENGTH		
	7	VOL UP KEY STRENGTH		
	8	VOL DOWN KEY STRENGTH		
19/23				
	1	CROSSTALK ADJ MODE	Enter	
	2	CROSSTALK TH1		
	3	CROSSTALK TH2		
	4	CROSSTALK TH3		
	5	CROSSTALK TH4		
	6	CROSSTALK GAIN1		
	7	CROSSTALK GAIN2		
	8	CROSSTALK GAIN3		
20/23				
	1	READ/WRITE	READ	Read/Write
	2	SLAVE/ADDRESS	SLAVE0	Slave address
	3	REGISTER ADDRESS	0x 0	Register address
			0x 0	
	4	WRITE DATA	0x 0	Writing data
			0x 0	
	5	READ DATA	0x 0	Reading data
			0x 0	

Page	Line	Item	Description	Remarks (adjustment detail, etc.)
21/23				
	1	RF AGC BG	6	RF-AGC BG adjustment execution
	2	RF AGC DK	5	RF-AGC DKG adjustment execution
	3	RF AGC I	6	RF-AGC I adjustment execution
	4	RF AGC L/L'	4	RF-AGC L/L' adjustment execution
22/23				
	1	ERROR STANDBY CAUSE1	NO RECORD	ERROR STANDBY CAUSE
	2	ERROR STANDBY CAUSE2	NO RECORD	
	3	ERROR STANDBY CAUSE3	NO RECORD	
	4	ERROR STANDBY CAUSE4	NO RECORD	
	5	ERROR STANDBY CAUSE5	NO RECORD	
	6	STANDBY CAUSE RESET	OFF	Reset stand by cause.
23/23				
	1	EEP SAVE	OFF	Writing setting values to EEPROM.
	2	EEP RECOVER	OFF	Reading setting values from EEPROM.
	3	MONITOR ERROR CAUSE RESET	OFF	Reset of monitor error cause
	4	MODEL NAME	LE925E	MODEL NAME
	5	PANEL SIZE	46	Panel size setting.
	6	PANEL LIMIT	ON	PANEL LIMIT
	7	PANEL RANGE LIMIT	xxx	PANEL RANGE LIMIT
	8	SHORT CHECK MODE	Enter	Check LED Back light
	9	SHORT CHECK CURRENT	60	
	10	CURRENT SW	LOW	
	11	PRODUCT EEP ADR	0x 0	Don't touch when serving (for producer of factory)
	12	PRODUCT EEP DATA	0x 0	Don't touch when serving (for producer of factory)
	13	PRODUCT FACTORY	1	Don't touch when serving (for producer of factory)

8. Special features

1. NORMAL STANDBY CAUSE (Page 1/23)

   Display of a cause (code) of the last standby.

   The cause of the last standby is recorded in EEPROM whenever it is possible.

   Checking this code will be useful in finding a problem when you repair the troubled set.

2. EEP SAVE (Page 23/23)

   Storage of EEP adjustment value

3. EEP RECOVER (Page 23/23)

   Retrieval of EEP adjustment value from storage area.

4. MONITOR ERR CAUSE (Page 1/23)

   Display of a cause (code) of Error from sub-Microcomputer.

   The cause of Error is recorded in EEPROM whenever it is possible.

   Checking this code will be useful in finding a problem when you repair the troubled set.

   1) This displays Error code and time when the error occurred.

      The latest error is displayed on “1)”

      The error that happens ahead of “1)” is displayed on “2)”.

   2) The character depends on the way how to acquire Time Information

      T: Time is acquired from digital broadcasting
      This doesn't contain “Time offset” which is considered a time difference and Daylight-Saving Time, etc. ...

      U: Time is acquired from analog broadcasting (teletext)

      B: Accumulation time of Backlight
      In the case that Time information cannot be acquired, “B” is displayed.

   Example) In this example, it is shown that the error occurred 3 times.

   1) 16 T07/01/01 12:03 Error code: 16 (lamp error) Time: 07/01/01 12:03
      * It is latest Error.
      * Time is acquired from digital broadcasting.
      * Time is UTC which doesn't have Time offset.

   2) 16 U01/01/01 04:07 Error code: 16 (lamp error) Time: 07/01/01 04:07
      * It is Error that happens ahead of “1)”.
      * Time is acquired from analogue broadcasting.

   3) 16 B00000004:11 Error code: 16 (lamp error) Accumulation time: It is displayed that 4:11 have passed after Backlight driving.
      * It is Error that happens ahead of “2)”.

   4) 00 0000000000000 No error (“00” shows that the error is not occurred.)

9. Lamp Error detection

1. Function

   This LCD colour TV set incorporates a Lamp error detection feature that automatically turns off the power for safety under abnormal lamp or lamp circuit conditions. If by any chance anything is wrong with the lamp or lamp circuit or if the lamp error detection feature is activated for some reason, the following will result.

   1) The power is interrupted in about 500ms after it is turned on.

      (A central icon on the front of the TV flash on and off. : ON for 400ms and OFF for 1600ms.).

   2) If the above phenomenon 1) occurs 5 times, it becomes impossible to turn on the power.

      (A central icon keep flashing on/off.)

2. Measures

   1) Set the lamp error detection to OFF

      Enter the adjustment process mode, referring to “4. Entering and exiting the adjustment process mode.”

      The adjustment process mode can ignore “5 times count”, so If the above phenomenon 1) occurs 1~4 times, the lamp will go out.

      If Lamp Error detection pin (6pin of LB: P9602) is “High” by a trouble with the lamp and lamp circuit, it can boot-up by the adjustment process mode.

      Please execute **“Lamp Error detection off-mode”.**

      While holding down the “VOL (-)” and “CH (∧)” keys on the set at once, touch the power supply key on the set.

      After a central icon flash on, separate the fingers from key on the set.

      Then, you can check the operation to see if the lamp and lamp circuit are in trouble.

      If you fail boot-up, retry the procedure.

   2) Resetting the lamp error count

      After the lamp and lamp circuit are improved from a trouble, reset the lamp error count.

      (Because the power cannot be turned on, if a lamp error is detected 5 consecutive times)

      a) Enter the adjustment process mode, referring to “4. Entering and exiting the adjustment process mode.”

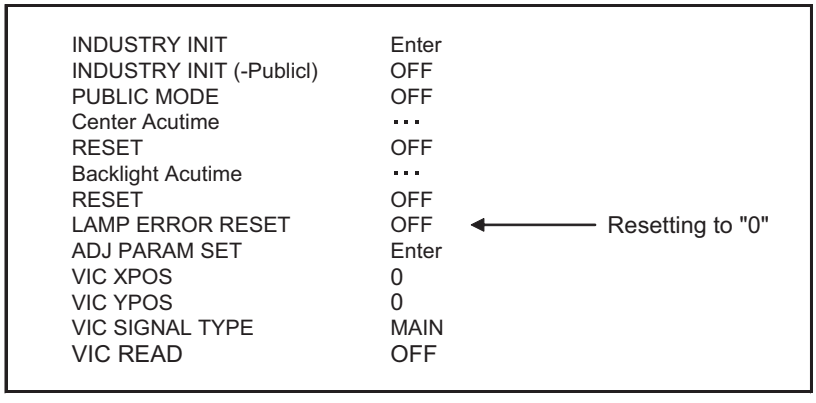
      b) Using the cursor (▲/▼) key, move to the cursor to [LAMP ERROR RESET], Line 8 on adjustment process mode service page 2/23.

      c) With the cursor (◄/►) keys, select the [LAMP ERROR RESET] value.

         Finally press the cursor (OK)., the count is reset.

         Check LAMP ERROR Count on adjustment process mode Page 2/23.

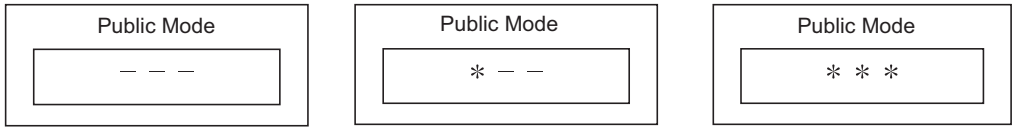
Table of contents of adjustment process mode Page 2/23



10. Public Mode

1. Starting the Public Mode
   - There are two following ways to display the PUBLIC Mode setting screen.

   1) Method of needing password
      a) Turn off the power, refer to “3. Method of shuts down for Power supply”
      b) While holding down the “INPUT” and “Volume (+)” keys on the set at once, touch the power supply key on the set.
         Please separate the finger from the power supply key when boot-up is confirmed with lighting of a central icon etc.
         After a while, value of Public Mode appears on the screen.
      c) Display the Pass Word input screen.



      Operation procedure
      - The initial input position is the digit at the left end.
      - For the numeric keys “0” to “9” of R/C, key input is accepted.
        Input of the other keys is prohibited.
      - Change “—” to “ * ” by inputting the numeric key at the input position, and shift the input position rightward one digit.
      - When three digits are completely input, the Pass Word is judged.

      d) Check the Pass Word by inputting three digits.
         If the Pass Word “0” “2” “7”, it shifts to the PUBLIC Mode setting screen.
         In another case, the screen is erased, and it operates in the ordinary mode.

2. Exiting the Public Mode Setting screen
   - There are two following ways to exit the Public Mode setting screen.

   1) Turn off the power.
   2) Select “Execution” in the PUBLIC_Mode to execute it.
      Activate the restart under the set content.
      Here, the START input SOURCE setting is excluded since this item is referred to only when the power is turned on.

3. Set value of the Public Mode
   - When the shipment setting is done, a set each value in Public Mode is initialized.
     (PUBLIC MODE in the process mode Setting of a flag is also initialized)
   - Separately, the shipment beginnings when all except for each set value in Public Mode is initialized are provided for a process mode.
     (INDUSTRY INIT (-Public))
   - Only when turning on the PUBLIC MODE item, each setting is effective.
   - After it decides it with EXECUTE, it AC OFF/ON it to reflect a set value.

4. Basic operation in the Public Mode

Vol (+/-) or Cursor (◄/►)	Change or execution of the set value.
CH (／＼) or Cursor (▲/▼)	Movement to the selected item.
Decision (ok)	Execution (Used by the items “Execution” and “RESET”.)

Public Mode setting screen.

Public Mode	
POWER ON FIXED	[VARIABLE]
SHUT DOWN MODE	[NORMAL]
MAXIMUM VOLUME	[60]
VOLUME FIXED	[VARIABLE]
VOLUME FIXED LEVEL	[20]
RC BUTTON	[RESPOND]
PANEL BUTTON	[RESPOND]
MENU BUTTON	[RESPOND]
AV POSITION FIXED	[VARIABLE]
ON SCREEN DISPLAY	[YES]
INPUT MODE START	[NORMAL]
INPUT MODE FIXED	[VARIABLE]
LOUD SPEAKER	[ON]
RC PATH THROUGH	[OFF]
232C POWON	[DISABLE]
PUBLIC MODE	[ON]
RESET	
EXECUTE	

5. Operation after “RESET”

Select “RESET” in the PUBLIC Mode, and it operates as follows when it is executed (refer to the basic operation).

- The set contents in the PUBLIC mode are initialized.
- It does not exit the PUBLIC mode.
- If “EXCUTE” is not executed, the content that does RESET is not reflected.

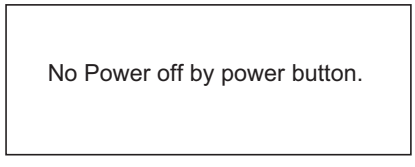
6. Setting items (* Item names and selective items are expressed in English.)

1) Power ON fixed [POWER ON FIXED]

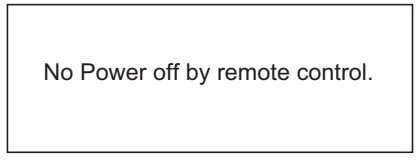
Option	“VARIABLE”, “FIXED_ALL”, “FIXED_BODYKEY” or “RCRESPOND” (loop enabled)
Default	“VARIABLE”
Function	• VARIABLE : “POWER/RECEPTION” key on TV unit or remote control is enabled. • FIXED_ALL“ : “POWER/RECEPTION” key on TV unit or remote control is disabled. • FIXED_BODYKEY : only the “MAIN POWER” key on TV unit is disabled (the remote control is enabled). • RC RESPOND : the main unit’s POWER switch toggles between ON and Standby (the same operation by the remote control).
Key disabled when set other than default	• OFF TIMER (SLEEP) (* Only when setting to FIXED_ALL)
Remarks	• When selecting to “FIXED_ALL”, function related standby factors (see below) doesn't work. and not selecting OFF TIMER (Sleep) No operation OFF No signal OFF (including the power management) * These items does not exist according to the model.

If the power button is pressed in the ordinary mode in setting to “FIXED_ALL” and “FIXED_BODYKEY”, the caution is displayed for 5 seconds.

When power button on the main unit is pressed



When power button on R/C is pressed



* The OSD display is an example.

If another ODS is previously displayed, the status is reset (MENU or similar).

2) Instantaneous current shutdown setting in turning off the power [SHUT DOWN MODE]

Option	"NORMAL" or "QUICK"
Default	NORMAL
Function	• This function decides whether scanning digital tuner is enabled or disabled when the power is standby.
	NORMAL : Scanning digital tuner is enabled when the power is standby. QUICK : Scanning digital tuner is disable It is possible to put into the standby state instantaneously due to power off input, when the power is standby. Immediately, state is a complete standby.
Remarks	In selecting "QUICK", the function does not work for the following items (selection impossible.) • ON TIMER, QUICK START, DIGITAL FIXED, etc. * These items does not exist according to the model.

3) Volume maximum level [MAXIMUM VOLUME]

Option	0~60 (loop disabled)
Default	60
Function	The volume cannot be increased more than the adjusted value (the main unit's speaker only).
Remarks	• When setting to 59 or less, only the figure is displayed in the normal mode; the volume bar is not displayed. • The volume of the headphones is limited. or monitor output • The setting is impossible when VOLUME FIXED is set to FIXED.

4) Volume fixed [VOLUME FIXED]

Option	"VARIABLE", "FIXED", "ACCTRL" or "AC/RCCTRL" (loop enabled)
Default	"VARIABLE"
Function	• VARIABLE : The volume is not fixed. • FIXED : The volume is fixed to the value adjusted in the volume fixed level. • AC CTRL : The unit starts at the volume specified in the volume fixed level, when power is turned on in the case of the AC-ON only. • AC/RC CTRL : The unit starts at the volume specified in the volume fixed level, when power is turned on in any case. (AC→ON, remote control→ON, main unit's key→ON)
Exception	• In the adjustment process, the volume can be set to any level regardless of this setting.
Disabled key when setting to FIXED	• VOLUME UP/DOWN [both remote control and main unit] • MUTE
Remarks	• [MAXIMUM VOLUME] has priority to [VOLUME FIXED] * When setting to FIXED, Maximum volume is fixed. • The volume of the headphones is fixed. • When setting to "FIXED", the volume is not displayed in operating Disabled key • In menu operation, the main unit's keys (Vol (+/-)) are enabled.

5) Volume fixed level [VOLUME FIXED LEVEL]

Option	0~60 (loop disabled)
Default	20
Function	The volume is fixed to the adjusted value (the main unit's speaker only).
Exception	• In the adjustment process, the volume can be set to any level regardless of this setting.
Remarks	• When [VOLUME FIXED] is set to "VARIABLE", the setting cannot be changed.

6) Remote control operation [RC BUTTON]

Option	"RESPOND", "NORESPOND" or "LIMITED" (loop enabled)
Default	"RESPOND"
Function	The operation of the remote control's keys is set. RESPOND : the remote control's keys in the normal state are enabled. NO RESPOND : the remote control's keys in the normal state are disabled. The POWER key (RECEPTION/STANDBY key) is also disabled. LIMITED : only a part of keys (CHANNEL, etc.) is enabled and other keys are disabled.
Exception	• In the adjustment process mode, inspection mode are enabled regardless of this setting. • All the keys are enabled regardless of this setting while entering the adjustment process mode, inspection mode or Public Mode setting screen.
Remarks	The enable keys when setting to "LIMITED" are depended on keys of controler for Public. It is different according to Model.

7) Main Unit Operation [PANEL BUTTON]

Option	“RESPOND” or “NORESPOND” (loop enabled)
Default	“RESPOND”
Function	• RESPOND : The main unit’s keys are enabled. • NO RESPOND : The main unit’s keys are disabled excluding the POWER key (RECEPTION/STANDBY key).
Exception	• The start operation in the adjustment process mode, inspection mode are enabled regardless of this setting. • All the keys are enabled regardless of this setting while entering the adjustment process mode, inspection mode or Public Mode setting screen. • For the models with the MENU key on the main unit, menu operation is possible regardless of the setting during the initial setting when the power is turned on for the first time.

8) Menu operation [MENU BUTTON]

Option	“RESPOND” or “NO RESPOND” (loop enabled)
Default	“RESPOND”
Function	The MENU key on the main unit and remote control is decided whether it is enabled or disabled.
Exception	• RESPOND : The menu key is enabled. • NO RESPOND : The menu key is disabled. : The start operation in the adjustment process mode, inspection mode is enabled regardless of this setting. : All the keys are enabled regardless of this setting while entering the process mode, inspection mode or Public Mode setting screen.
Disabled key excluding Menu key when setting to not default	All the direct transition keys to menu display (AUTO PRESET, MANUAL MEMORY and others) * These keys does not exist according to the model.
Remarks	When setting to “NO RESPOND” • For the models with the MENU key on the main unit, menu operation is possible regardless of the setting while the initial setting when the power is turned on for the first time.

9) AV position fixed [AV POSITION FIXED]

Option	“VARIABLE” or “FIXED” (loop enabled)
Default	“VARIABLE”
Function	• VARIABLE : AV position is not fixed. • FIXED : AV position is fixed. : The image/sound adjustment items in the menu are fixed in the selected state. : When receiving “AV POSITION” of the remote control, only the actual state is displayed, and setting is not changed.
Remarks	• When receiving the sound select direct keys (AV POSITION key, OPC, DOLBY key, etc.), only the actual state is displayed; no setting is changed. * These keys does not exist according to the model. • The settings for the Public mode are retained after the personal data is initialized, each item for the AV position and image/sound adjustment are not initialized.

10)OSD display [ON SCREEN DISPLAY]

Option	“YES”, “NO” or “LIMITED” (loop enabled) “LIMITED” is looped only in case of need (destination).
Default	“YES”
Function	• YES : OSD is displayed • NO : the following OSD is not displayed. Registration, setting, adjustment menu, channel call, volume bar, and input select • LIMITED : only a part of OSD (CH call: “New Information” etc. ...) is not displayed.
Key which may be enabled (Example of the confusing key)	• It is OK in the case that simple input select occure or the original state returns soon automatically.
Disabled key when setting to not default	• When setting to “NO”, the keys which is related to visibility of the screen and sound cannot be used. STILL IMAGE, SCREEN DISPLAY, OFF TIMER, AV POSITION, BRIGHTNESS SENSOR, SCREEN SIZE SELECT, AUTO PRESET, MANUAL MEMORY, IMAGE SELECT, SOUND SELECT, LANGUAGE, Closed caution * Disabled keys dependeds on the models.
Remarks	• When setting to “NO”, ON TIMER (Watching reservation) is cleared. OFF TIMER “SLEEP” is cleared. * These items does not exist according to the model. • When setting to “NO”, These Displays (Version-up, Public mode setting screen, Pass Word input screen of Public Mode, the adjustment process mode, K mark of inspection mode) are enabled regardless of this setting.

11)Start mode [INPUT MODE START]

Option	“NORMAL” or “Input source 1 (input selection or channel)” . . . (loop enabled)
Default	“NORMAL”
Function	which kinds of input source or channel is decided when the power turning on. NORMAL : the content of the last memory is followed.
Remarks	• When setting to not Normal, ON TIMER (Watching reservation) has priority. • When setting to “NORMAL”, [INPUT MODE FIXED] is set to “VARIABLE” and [INPUT MODE FIXED] is prohibited to select. (selection impossible.)

Example of option: “NORMAL”

“TVD (002TV)”, “INPUT1”, “INPUT2”, “INPUT3”, “HDMI1”, “HDMI2”, “HDMI3”, “HDMI4”.

12)Input fixed [INPUT MODE FIXED]

Option	“VARIABLE” “FIXED”, “ACCTRL” or “AC/RCCTRL” (loop enabled)
Default	VARIABLE
Function	VARIABLE : If [INPUT MODE START] is set to Normal, input mode is not fixed. FIXED : when “INPUT MODESTART” is active, it is impossible to switch to another channel or input source. AC CTRL : when “INPUT MODESTART” is active the unit starts at the input mode which is selected when power is turned on in the case of the AC-ON only. AC/RC CTRL : when “INPUT MODESTART” is active the unit starts at the input mode which is selected when power is turned on in any case (AC→ON, remote control→ON, main unit's key→ON)
Disabled key when setting to “FIXED”	CHANNEL (+/-), DIRECT CHANNEL buttons, FLASHBACK, INPUT SELECT, TV/VIDEO, AUTO PRESET, MANUAL MEMORY, i.LINK, DIRECTINPUTSELECT, ATV, DTV, EPG, RADIO etc. ...
Remarks	• If [INPUT MODE START] is Normal, this function cannot be set. Set to “VARIABLE” automatically. • When setting to “FIXED”, The item related to the channel setting and input selection in Menu are not displayed. ON TIMER (Watching reservation) is not active. * These items does not exist according to the model.

13)Speaker ON/OFF selection [LOUD SPEAKER]

Option	“ON” or “OFF” (loop enabled)
Default	ON
Function	ON : The sound from the speakers is output. OFF : The sound from the speakers is not output even if the headphones are not used.
Remarks	• When the VOL (+/-) key is pressed, the mute icon is displayed for 4 seconds. • For the MUTE key and sound-related keys, caution is displayed. • For the headphones, normal operation is possible.

14)Remote control path through [RC PATH THROUGH]

Option	“OFF”, “ON: TVRCE” or “ON: TVRCD” (loop enabled)
Default	OFF
Function	The item decide whether the signal received by the remotecontrol’ slight-receiving section is output to the blankpin (9pin) of RS232C. OFF : this function is not active. ON: TVRCE : this function is active, and remote control is active, too ON: TVRCD : this function is active, but remote control is not active
Exception	• In the case of “ON: TV RCD”, the start operation in the adjustment process mode, inspection mode are enabled regardless of this setting. • In the case of “ON: TV RCD”, all the keys are enabled regardless of this setting while entering the adjustment process mode, inspection mode or Public mode setting screen.
Remarks	* Remote control path through does not exist according to the model.

15)232C power ON control [232C POWON]

Option	“ENABLE” or “DISABLE” (loop enabled)
Default	DISABLE
Function	The item decide whether Power ON by the 232C command is enabled/disabled in the standby state. The same function as 232C command “RSPW”. ENABLE : POWR0001 is always enabled. DISABLE : Start-up may be impossible at POWR0001. (If the 232C command reception module is set to OFF, the command is invalid.)

16)Public mode setting [PUBLIC MODE]

Option	“OFF” or “ON” (loop enabled)
Default	OFF
Function	The item decide whether Public mode setting menu are enabled or disabled. The same item as [PUBLIC MODE] in the adjustment process menu. OFF : Public mode is not active ON : Public mode is active
Remarks	Each operation of the Public mode is impossible unless this item is set to ON.

11. Video signal adjustment procedure

The adjustment process mode menu is listed in Section 5.

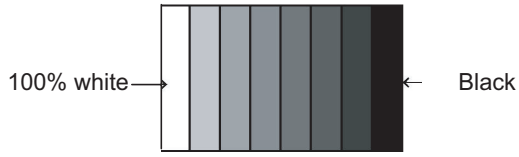
Signal generator level adjustment check (Adjustment to the specified level)

- Composite signal PAL/SECAM : 0.7Vp-p ± 0.02Vp-p (Pedestal to white level)
- RGB signal : 0.7Vp-p ± 0.02Vp-p
- 15K component signal (50 Hz) : Y level : 0.7Vp-p ± 0.02Vp-p (Pedestal to white level)
  : PB, PR level : 0.7Vp-p ± 0.02Vp-p
- 33K component signal (50 Hz) : Y level : 0.7Vp-p ± 0.02Vp-p (Pedestal to white level)
  : PB, PR level : 0.7Vp-p ± 0.02Vp-p
- ANALOG RGB signal : RGB level : 0.7Vp-p ± 0.02Vp-p

11.1. Entering the adjustment process mode

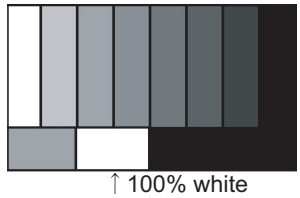
Enter the adjustment process mode according to Section 4.

11.2. PAL signal adjustment

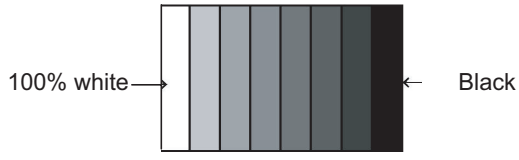
	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] PAL Full field colour bar composite signal [Terminal] EXT1 SCART IN	• Feed the PAL full field colour bar signal (75% colour saturation) to EXT1 SCART IN. [VIDEO input signal] 
2	Auto adjustment performance	Adjustment process [PAL ADJ] page 4/23	Bring the cursor on [PAL ADJ] and press [OK]. [PAL ADJ OK] appears when finished.

* **ATTENTION:** Please execute [3. TUNER adjustment] afterwards if you adjust [2. PAL signal adjustment] after all adjustments are completed.

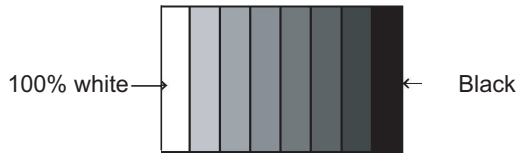
11.3. TUNER adjustment

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] PAL split field colour Bar RF signal UV [Terminal] TUNER	• Feed the PAL Split Field colour bar signal (E-12ch) to TUNER. • Make sure the PAL colour bar pattern has the sync level of 7:3 with the picture level. Signal level: 55 dB μV ± 1dB (75Ω LOAD) [E-12CH] 
2	Auto adjustment performance	Adjustment process [TUNER ADJ] page 3/23	Bring the cursor on [TUNER ADJ] and press [OK]. [TUNER ADJ OK] appears when finished.

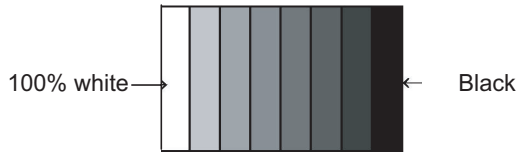
11.4. SECAM adjustment

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] SECAM Full field colour Bar Signal [Terminal] EXT1 SCART IN	• Feed the SECAM full field colour bar signal (75% colour saturation) to EXT1 SCART IN. [VIDEO input signal] 
2	Auto adjustment performance	Adjustment process [SECAM ADJ] page 4/23	Bring the cursor on [SECAM ADJ] and press [OK]. [SECAM ADJ OK] appears when finished.

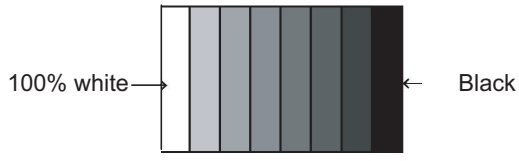
11.5. ADC adjustment (Component 15K)

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] COMP15K, 50Hz 100% Full field colour bar Signal [Terminal] EXT3 COMPONENT IN	• Feed the COMPONENT 15K 100% full field colour bar signal (100% colour saturation) to EXT3 COMPONENT IN. 
2	Auto adjustment performance	Adjustment process [COMP15K ALL ADJ] page 6/23	Bring the cursor on [COMP15K ALL ADJ] and press [OK] [COMP15K ALL ADJ] [OK] appears when finished.

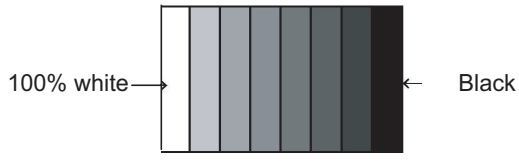
11.6. ADC adjustment (Component 33K)

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] COMP33K, 50Hz 100% Full field colour bar Signal [Terminal] EXT3 COMPONENT IN	• Feed the COMPONENT 33K 100% full field colour bar signal (100% colour saturation) to EXT3 COMPONENT IN. 
2	Auto adjustment performance	Adjustment process [HDTV ADJ] page 7/23	Bring the cursor on [HDTV ADJ] and press [OK]. [HDTV ADJ OK] appears when finished.

11.7. PC signal adjustment (ANALOG RGB)

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] XGA, 60Hz 100% Full Field Colour Bar Signal [Terminal] EXT4 PC IN	• Feed the XGA 60Hz 100% full field colour bar signal (100% colour saturation) to EXT4 PC IN. 
2	Auto adjustment performance	Adjustment process [ANALOG PC ADJ] menu page 8/23	Bring the cursor on [ANALOG PC ADJ] and press [OK]. [ANALOG PC ADJ OK] appears when finished.

11.8. RGB (SCART) adjustment (RGB 15K)

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Setting	[Signal] RGB 15K, 50Hz 100% Full field colour bar signal [Terminal] EXT1 SCART RGB IN	• Feed the RGB 15K 50Hz 100% full field colour bar signal (100% colour saturation) to EXT1 SCART RGB IN. 
2	Auto adjustment performance	Adjustment process [SCART RGB ADJ] menu page 9/23	Bring the cursor on [SCART RGB ADJ] and press [OK]. [SCART RGB ADJ OK] appears when finished.

12. White Balance Adjustment

For white balance adjustment, adjust the offset values on pages 11/23.

[Condition of the unit for inspection] : Modulated light (+16), Colour temperature (High)
AV MODE: DYNAMIC
Active Backlight: OFF
OPC: OFF
Asing Time: Min, 60 minute
[Input signal condition] : HDMI 1080i 15IRE (LO), 78IRE (HI)
[Adjustment reference device] : Minolta CA-210

[Adjustment procedure]

1) Display the current adjustment status at R/G/B_GAIN (HI). (Page 11/23 of process adjustment)

   The signal of 78IRE is input.

2) Read the value of the luminance meter. x = 0.272, y = 0.277

3) Change R_GAIN (HI)/B_GAIN (HI) (Adjustment offset value) on page 11/23 of process adjustment so that the values of the luminance meter approach x = 0.272 and y = 0.277.

   (Basically, G is not changed. If adjustment fails with R and B, change G. When G is lowered, the weaker of R or B must be fixed.)

4) Display the adjustment status of the current R/G/B_GAIN (LO).

   The signal of 15IRE is input.

   Change R_GAIN (LO)/B_GAIN (LO) (adjustment offset value) on page 11/23 of process adjustment so that the values of the luminance meter approach x = 0.272 and y = 0.277.

5) Both HI and LO are repeating the step from 1 to 4 until becoming an aim value.

   [Adjustment reference standard value]

   Adjustment spec ± 0.002 Inspection spec ± 0.004 (point LO)

   Adjustment spec ± 0.001 Inspection spec ± 0.002 (point HI)

6) After completing adjustments, set EEP SAVE (23/23) to ON in the process menu to save the white balance adjustment value.

13. Confirmation item

1. HDMI-CEC Inspection

   After repairing the CEC function, check the operation about HDMI-CEC circuit

2. CI card Inspection

   After repairing the CI function, check that the DTV signal is received in the UK setting by inserting CAM

   And check the KEY certification by inserting CAM which is prepare for CI+

3. LAN Inspection

   After repairing the LAN function, check the communication by connecting PC and LAN terminal.

14. Initialization to factory settings

CAUTION: When the factory settings have been made, all user setting data, including the channel settings, are initialized.
(The adjustments done in the adjustment process mode are not initialized.) Keep this in mind when initializing these settings.

	Adjustment point	Adjustment conditions	Adjustment procedure
1	Factory settings	ends by turning off the MAIN POWER key. (See to below caution)	[Factory setting with adjustment process mode] • Enter the adjustment process mode. • Move the cursor to [INDUSTRY INIT] on page 2/23. • Use the R/C key to select a region from [EUROPE/RUSSIA] and press the [OK] key. • “EXECUTING” display appears. • After a while, “SUCCESS” display appears, the setting is completed. When succeeding: Background colour (green) When failing: Background colour (red)
			The following items are initialized in the factory setting. 1) User settings 2) Channel data (e.g. broadcast frequencies) 3) Maker option setting 4) Password data

After adjustments, exit the adjustment process mode.
To exit the adjustment process mode, unplug the AC power cord from the outlet to forcibly turn off the power.
When the power is turned off with the remote control, unplug the AC power cord and plug it back in (wait approximately 10 seconds before plugging in the AC power cord)
After completing the NET connection., execute the NET initialization (Record of the server access)

Please execute the initialized in the factory setting again when you turn on the power supply after the initialized in the factory setting is set.

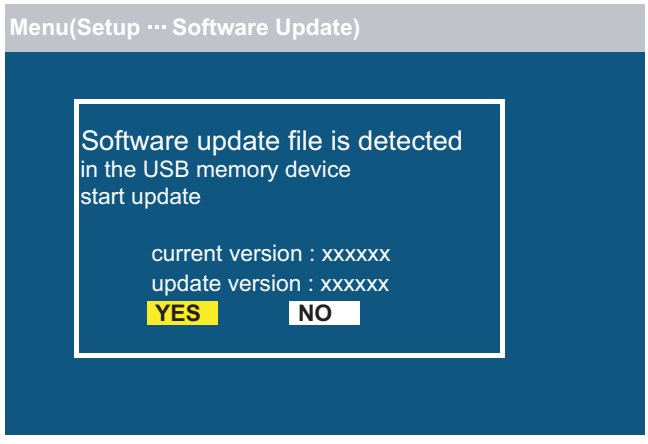
15. Upgrading the software

1. Turn on the AC power.
2. Insert the upgrading USB flash memory for upgrade into the service slot.
   (After a while, an external input changes into USB automatically.)
3. Use the Menu button and cursor keys (◄/►/▲/▼), CH keys (∧ / ∨) of R/C or on the set to select Menu - Setup - Information - Software - USB update on OSD menu.
4. The message (Insert the USB memory device contains the software update file) shows up.
   Push OK when if there is no problem.
5. After a while, if software update file is detected in the USB memory device, the following screen shows up.
   Select OK when if there is no problem.

NOTE: If there is no software update file in the USB memory device, caution shows up.
Please insert the correct file and retry software update.

NOTE: If software update file in the USB memory device doesn't mutch this model, caution shows up.
Please insert the correct file and retry software update.

NOTE: If software update file in the USB memory device is already installed, caution shows up.
Please reconfirm the software version and reinstall (if necessary).

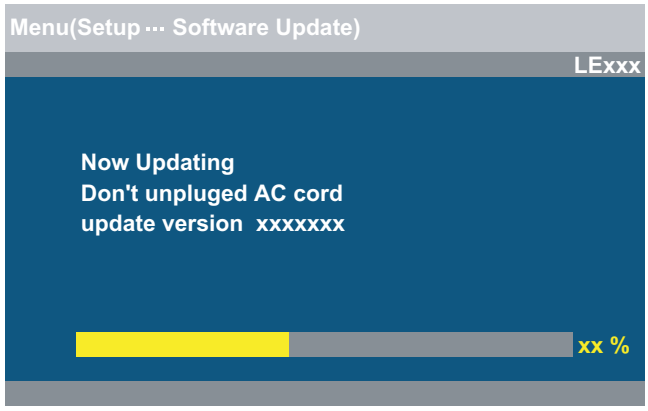


6. The caution for update showes up.
   - The picture will temporary go dark until the software update display apeeares
   - Wait several minutes and don't unplug the AC cord

   Select OK when if there is no problem.
7. Software update starts.

   Please wait for a while until the bar shows 100%

NOTE: Do not take out the USB memory device during updating.

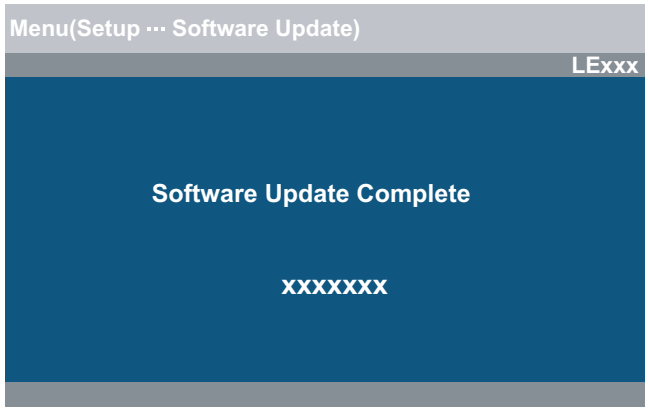


8. When all the procedures are complete, the following upgrade success screen shows up.

   The new software version can be confirmed on screen.

   After a while, Turn off power and boot-up automatically.

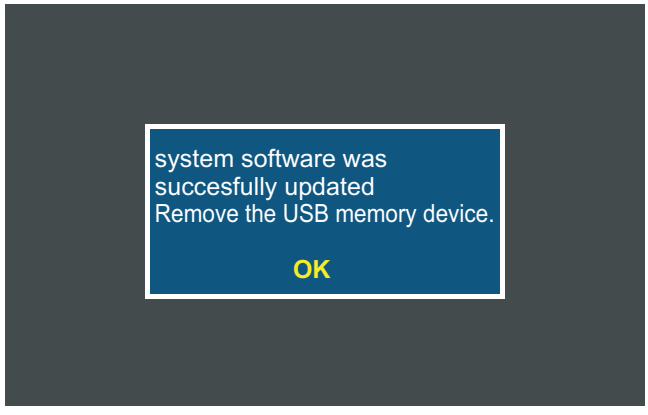
NOTE: TV is restarted automatically, the AC code need not be pulled out.



9. After boot-up, the following caution shows up.

   Select OK when if there is no problem.

   Software update is completed, please remove the USB memory device.



NOTE: Then get the set started and call the process adjustment screen 1/23 to check the main software version.

CHAPTER 7. TROUBLESHOOTING TABLE

[1] TROUBLESHOOTING TABLE

No power (Central Icon LED failure to light up) or No startup (Central Icon LED is flashing)

↓

Is the AC cord connector tightly connected to the set?
NO → Reconnect the AC cord tightly and turn on the power again.

↓ YES

Are the wire harnesses and other cables properly connected in the set?
NO → Reconnect the wire harnesses and other cables properly in the set.

↓ YES

Is there the pins (11/BU+5V) of P9601as specified?
NO → Replace the power unit.

↓ YES

Is there the pins (10/PS_ON) of P9601 at “H”?
NO → Check the signal line between PS_ON and IC2002.

↓ YES

Is there the pins (9/AC_DET) of P9601 at “H”?
NO → Check the power unit, and the signal line between AC_DET and IC2002.

↓ YES

Is there the pins (1, 2, 3, 4/UR+13V) of P9601 at “H”?
NO → Check the signal line between PS_ON and IC2002.

↓ YES

Are the DC/DC converter outputs and the output voltages along the control lines as specified?
NO → Check the DC/DC converters and the control lines. Replace defective parts as required.

1) BU3.3V (IC9609 etc.)
2) D3.3V (IC9605 etc.)
3) D5.6V (IC9608 etc.)
4) D5V (IC9612 etc.)
5) D+1.8V (IC9606 etc.)
6) D+1.05V (IC9604 etc.)
7) STB+3.3V (Q9604 etc.)
8) S+8V (IC9610 etc.)
9) CPU+1.2V (IC9603 etc.)

The sound is not emitted from the Speaker & Woofer though the picture has come out.

↓

No sound output in all modes?

↓

Is the signal output from pins (F30/AOLRCK), (F28/AOBCK) (G28/AOSDATA0) of IC3302 (Digital AV decode & Main CPU)?

NO → Check IC3302 and its peripheral circuits.

↓ YES

Is the signal sent to pins (7), (8), (9) of IC2701 (DSP)?

NO → Check the line between IC3302 and IC2701.

↓ YES

Is the signal output from pins (43/AMP_BCLK), (44/AMP_LRCLK), (45/AMP_DATA_LR), (46/AMP_DATA_SW), (47/AMP_MCLK) of IC2701?

NO → Check IC2701 and its peripheral circuits.

↓ YES

In the case that the sound is not emitted from the Speaker, refer to (A)
In the case that the sound is not emitted from the Woofer, refer to (B)

↓ (A)

Is the signal sent to pins (5), (6), (7), (8) of IC2703 (SP_AMP)?

NO → Check the line between IC2701 and IC2703.

↓ YES

Is the audio signal output from pins (28/OUTML), (30/OUTPL), (12/OUTPR), (14/OUTMR) of IC2703?

NO → Check IC2703 and its peripheral circuits.

↓ YES

Is pin (21) of IC2703 at H?

NO → Check the line between IC2703 and IC3302.

↓ YES

Is the audio signal input to pins (1, 2/L-ch), (3, 4/R-ch) of P2701?

NO → P2701 terminal and the peripheral circuit (L/C filter) are checked.

↓ YES

Check Speaker (right and left) and wire harness.

↓ (B)

Is the signal sent to pins (5), (6), (7), (8) of IC2702 (Woofer_AMP)?

NO → Check the line between IC2701 and IC2702.

↓ YES

Is the audio signal output from pins (28/OUTML), (30/OUTPL), (12/OUTPR), (14/OUTMR) of IC2702?

NO → Check IC2702 and its peripheral circuits.

↓ YES

Is pin (21) of IC2702 at H?

NO → Check the line between IC2702 and IC3302.

↓ YES

Is the audio signal input to pins (1/SUB(+)), (2/SUB(-)) of P2702?

NO → P2702 terminal and the peripheral circuit (L/C filter) are checked.

↓ YES

Check Woofer and wire harness.

No sound (during the reception of TV (ANALOG) broadcasting)

↓

Does not the sound go out though the picture has come out when UHF/VHF is received?

↓

Is a SIF signal output from pin (13) of TUNER (TU1101)?

NO → Check the tuner and its peripheral circuits. Replace as required.

↓ YES

Is a SIF signal input to (AB27/S_IF) of IC3302 (Digital AV decode & Main CPU) from pin (13) of TU1101?

NO → Check the line between TU1101 and IC3302. (Q1104, etc.)

↓ YES

Refer to “No sound output in all modes.”

No sound (during the reception of TV (DIGITAL) broadcasting)

↓

Does not the sound go out though the picture has come out when DTV is received?

↓

Is IF signal output to pins (10, 11) of TU1101?

NO → Check the tuner and its peripheral circuits. Replace as required.

↓ YES

Is IF signal sent to pins (14, 15) of IC1102 (Multiplexer)?

NO → Check the line between TU1101 and IC1102.

↓ YES

Are pins (9, 10, 11) of IC1102 at H/L?

↓ L

Is IF signal sent to pins (AA29/D__IF_P, AB29/D__IF_N) of IC3302 (Digital AV decode & Main CPU)?

↓ YES

Refer to “No sound output in all modes.”

↓ H

Is IF signal sent to pins (41/INM, 42/INP) of IC1106?

NO → Check the line between IC1102 and IC1106.

↓ YES

Is signal output to pins (17/CTS_CK_60MHz, 18/CTS_SY, 19/CTS_VA, 21/CTS_D0) of IC1106?

NO → Check IC1106 and its peripheral circuits.

↓ YES

Is signal sent to pins (2, 3/CS_TS_CK, 5, 6/CS_TS_SY, 10, 11/CS_TS_VA, 14/CS_TS_D7) of IC4409 (TS SW)?

NO → Check the line between IC1106 and IC4409.

↓ YES

Is pins (2) of IC4409 at H?

NO → Check the line between IC4409 and 21pins of IC4405.

↓ YES

Is signal sent to pins (11/T0_DATA1, 12/T0_DATA2, 13/T0_DATA3, 14/T0_DATA4) of IC4405 (CI Controller)?

NO → Check the line between IC1106 and IC4405.

↓ YES

Is signal output to pins (122/TS_VALIDO, 123/TS_CLKO, 124/TS_DATAO, 125/TS_SYNCO) of IC4405?

NO → Check IC4405 and its peripheral circuits.

↓ YES

Is signal sent to pins (A30/TS_CPUIN_VAL, B30/TS_CPUIN_CLK, C30/TS_CPUIN_SYNC, C29/TS_CPUIN_D0) of IC3302 (Digital AV decode & Main CPU)?

NO → Check the line between IC4405 and IC3302.

↓ YES

Refer to “No sound output in all modes.”

No sound (during the reception of TV (DIGITAL-Satellite) broadcasting)

↓

Does not the sound go out though the picture has come out when DTV is received?

↓

Is signal input to TU1301?

NO → Check the setting of an external input device that connects with TU1301.

↓ YES

Is signal sent to pins (2, 3/CS_TS_CK, 5, 6/CS_TS_SY, 10, 11/CS_TS_VA, 14/CS_TS_D7) of IC4409 (TS SW)?

NO → Check the line between TU1301 and IC4409.
Check TU1301 and its peripheral circuits (IC1301 etc.).
Replace as required.

↓ YES

Is pins (2) of IC4409 at L?

NO → Check the line between IC4409 and 21pins of IC4405.

↓ YES

Is signal sent to pins (4/CS_TS_SCK, 7/CS_TS_SSY, 9/CS_TS_SVA, 12/CS_TS_SDATA) of IC4409?

NO → Check IC4409 and its peripheral circuits.

↓ YES

Is signal sent to pins (11/T0_DATA1, 12/T0_DATA2, 13/T0_DATA3, 14/T0_DATA4) of IC4405 (CI Controller)?

NO → Check the line between IC4409 and IC4405.

↓ YES

Is signal output to pins (122/TS_VALIDO, 123/TS_CLKO, 124/TS_DATAO, 125/TS_SYNCO) of IC4405?

NO → Check IC4405 and its peripheral circuits.

↓ YES

Is signal sent to pins (A30/TS_CPUIN_VAL, B30/TS_CPUIN_CLK, C30/TS_CPUIN_SYNC, C29/TS_CPUIN_D0) of IC3302 (Digital AV decode & Main CPU)?

NO → Check the line between IC4405 and IC3302.

↓ YES

Refer to “No sound output in all modes.”

No sound from external input devices (1)

↓

Does not the sound of the audio signal input to EXT1 go out?

↓

Is there a audio input signal to pins (19/AUDIO_IN_L) and (21/AUDIO_IN_R) of EXT1 (SC505)?

NO → Check the setting of an external input device that connects with EXT1.

↓ YES

Is there a audio input signal to pins (V28/SC1_L) and (V27/SC1_R) of IC3302 (Digital AV decode & Main CPU) from SC505?

NO → Check the line between SC505 and IC3302.

↓ YES

Refer to “No sound output in all modes.”

No sound from external input devices (2)

↓

Does not the sound of the audio signal input to EXT2 go out?

↓

Is there a audio input signal to pins (4/CVBS_IN_L) and (1/CVBS_IN_R) of EXT2 (J505)? — NO → Check the setting of an external input device that connects with EXT2.

↓ YES

Is there a audio input signal to pins (R28/CVBS_L) and (T28/CVBS_R) of IC3302 (Digital AV decode & Main CPU) from J505? — NO → Check IC3302 and its peripheral circuits.

↓ YES

Refer to “No sound output in all modes.”

No sound from external input devices (3)

↓

Does not the sound of the audio signal input to HDMI-2 mode go out?

↓

Check whether it is selected “HDMI + Analog” by the Audio setup under Menu-Setup-Option-Input terminal setting - PC input.

↓ YES

Does not the sound of the audio signal input to PC/Component mode go out?

↓

Check whether it is selected “Video + Audio” by the Audio setup under Menu-Setup-Option-Input terminal setting - PC input.

↓ YES

Is there a audio input signal to pins (2/PC/HDMI_L) and (3/PC/HDMI_R) of J501 (PC AUDIO_IN)?

↓ NO

Check the setting of an external input device that connects with J501.

↓ YES

Is there a audio input signal to pins (V30/PC/HDMI_L) and (V29/PC/HDMI_R) of IC3302 (Digital AV decode & Main CPU) from J501? — NO → Check the line between J501 and IC3302.

↓ YES

Refer to “No sound output in all modes.”

No sound from external input devices (4)

↓

Does not the sound of the audio signal input to HDMI1/2/3/4 go out?

↓

Please Refer to “[External input HDMI-1/2/3/4] No picture on the display (10)”

No sound from external output device (1)

↓

No audio signal output to EXT1 terminal.

↓

Is there a audio input signal to pins (10/AUDIO_OUT_L) and (12/AUDIO_OUT_R) of EXT1 (SC505)?

YES → Check the setting of an external input device that connects with EXT1.

↓ NO

Is SC1-MUTE [118pins of IC4405] or MUTE_A_ALL [21pin of IC2002 (UCOM)] at “H”?

YES → Check the peripheral circuits of IC4405/2002 and SC1-MUTE. (Q502, D529etc.)

↓ NO

Is there a audio output signal to pins (M30/TUNER_OUT_L) and (M29/TUNER_OUT_R) of IC3302?

YES → Check the line between IC3302 and SC505.

↓ NO

Check IC3302 and its peripheral circuits.

No sound from external output device (2)

↓

No sound from HEAD PHONE_OUTPUT/ AUDIO_OUTPUT terminal.

↓

Does not the sound of the audio signal output to Headphone mode go out?

Check whether it is selected “Headphone” by Headphone/Audio out select under Menu-Setup-Option-Input terminal setting.

↓ YES

Does not the sound of the audio signal output to Audio out mode go out?

Check whether it is selected “Audio out” by Headphone/Audio out select under Menu-Setup-Option-Input terminal setting.

↓ YES

Is there a audio output signal to pins (2/HP/MONI_L) and (3/HP/MONI_R) of J504 (HEAD PHONE_OUTPUT/AUDIO_OUTPUT terminal)?

↓ YES

Check the setting of an external input device that connects with J504.

↓ NO

Is the HP_PLUG signal input to [91/HP_PLUG] of IC4405 from pin (6) of J504?

NO → Check the line between J504 and IC4405.

↓ YES

Is HP/MONI_MUTE [AJ11 of IC3302 (Digital AV decode & Main CPU)] or MUTE_A_ALL [21pin of IC2002 (UCOM)] at “H”?

YES → Check the peripheral circuits of IC3302 and HP-MUTE_LINE. (D527,Q506, etc.)

↓ NO

Is audio signal (HP_L/R) input to pins (M28/HP/MONI_L, M27/HP/MONI_R) of IC3302?

YES → Check the line between IC3302 and J504.

↓ NO

Check IC3302 and its peripheral circuits.

No sound from external output device (3)

↓

No sound from DIGITAL AUDIO OUTPUT terminal.

↓

Is the audio signal output to pins (1) of sound output terminal (D520)? — YES → Check D520 and peripheral circuits.

↓ NO

Is SPDIF_MUTE signal SPDIF_MUTE [H29/IC3302] or MUTE_A_ALL [21pin of IC2002 (UCOM)] at “H”? — YES → Check the peripheral circuits of IC3302 and SPDIF_MUTE. (Q505, D530, etc.)

↓ NO

Is an audio signal input to pin (2) of IC503 from [J28/ SPDIF_OUT] of IC3302 and is the logic signal input into pin (1) of IC503? — YES → Check the IC503 and peripheral circuits.

↓ NO

Check IC3302 and its peripheral circuits.

No sound from external output device (4)

↓

Does not the sound of the audio signal output to HDMI1 go out?

↓

Is the audio signal output to pins (14) of SC1503 (HDMI1 terminal)? — YES → Check SC1503 and peripheral circuits.

↓ NO

Is the audio signal output to pins (8) (10) (12) of IC1508? — YES → Check the line between SC1503 and IC1508.

↓ NO

Is the audio signal input to pins (9) (11) (13) of IC1508?
Is the audio signal output to pins (6) of IC1508?
Is the audio signal input to pins (5) of IC1508? — YES → Check IC1508 and peripheral circuits.

↓ NO

Is the audio signal output to pins (4) of IC1505? — YES → Check the line between IC1508 and IC1505.

↓ NO

Is SPDIF_MUTE signal ARC_MUTE [AK2/IC3302] or MUTE_A_ALL [21pin of IC2002 (UCOM)] at “H”? — YES → Check the peripheral circuits of IC3302 and ARC_MUTE. (Q1501, D1513, etc.)

↓ NO

Is an audio signal input to pin (2) of IC1505 from [J28/ SPDIF_OUT] of IC3302 and is the logic signal input into pin (1) of IC1505? — YES → Check the IC1505 and peripheral circuits.

↓ NO

Check IC3302 and its peripheral circuits.

No picture on the display (1)

↓

The picture doesn't appear in all modes.

↓

Is the LVDS signal output from IC3302 (DIGITAL_AV_DECODER_&_MAIN_CPU_&_VIDEO PROCESSER) respectively?
LVDS0_D0N/P (D14/C14), LVDS0_D1N/P (D15/C15), LVDS0_D2N/P (D16/C16), LVDS0_CLKN/P_83MHz (D17/C17), LVDS0_D3N/P (D18/C18), LVDS0_D4N/P (D19/C19), LVDS1_D0N/P (B14/A14), LVDS1_D1N/P (B15/A15), LVDS1_D2N/P (B16/A16), LVDS1_CLKN/P_83MHz (B17/A17), LVDS1_D3N/P (B18/A18), LVDS1_D4N/P (B19/A19)

↓ NO

Check IC3302 and its peripheral control circuits.
(IC2002, IC3501, IC3502, X3302, etc.)

↓ YES

Is the LVDS signal input to IC2401.
LVDS0_D0N/P (A16/B16), LVDS0_D1N/P (A15/B15), LVDS0_D2N/P (A14/B14), LVDS0_CLKN/P_83MHz (A10/B10), LVDS0_D3N/P (B5/A5), LVDS0_D4N/P (B4/A4), LVDS1_D0N/P (C2/C1), LVDS1_D1N/P (D2/D1), LVDS1_D2N/P (F2/F1), LVDS1_CLKN/P_83MHz (J2/J1), LVDS1_D3N/P (L2/L1), LVDS1_D4N/P (P1/P2)

↓ NO

Check the line between IC3302 and IC2401.

↓ YES

Is the LVDS signal input to IC2402.
FPGA_R10~19 (76~81, 84~87), FPGA_G10~19 (88~92, 95~99), FPGA_B10~19 (100~103, 106~108, 110~112), FPGA_R20~29 (115~124), FPGA_G20~G29 (127~136), FPGA_B20~B29 (139~144, 1~2, 5~6), FPGA_H/VSYNC1 (7~8), FPGA_H/VSYNC2 (10~11), FPGA_DE1/DE2 (9, 12), FPGA_CLK1/2_74M (15~16), FPGA_CONT11/12 (17~18), FPGA_CONT11/22 (19~20)

↓ NO

Check the line between IC2401 and IC2402.

↓ YES

Is the LVDS signal output from IC2402.
LVDS0_FPGA_D0N/P (71, 70), LVDS0_FPGA_D1N/P (69, 68), LVDS0_FPGA_D2N/P (65, 64), LVDS0_FPGA_CLKN/P_83MHz (63, 62), LVDS0_FPGA_D3N/P (59, 58), LVDS0_FPGA_D4N/P (57, 56), LVDS1_FPGA_D0N/P (53, 52), LVDS1_FPGA_D1N/P (51, 50), LVDS1_FPGA_D2N/P (47, 46), LVDS1_FPGA_CLKN/P_83MHz (45, 44), LVDS1_FPGA_D3N/P (41, 40), LVDS1_FPGA_D4N (39, 38)

↓ NO

Check IC2402 and its peripheral control circuits.

↓ YES

Is the above-mentioned LVDS signal output to connector P2601? → NO → Check the line between IC2402 and P2601.

↓ YES

Similarly, is LCD controller's control signal normal? → NO → Please check each control signal of DET_POW (DET_PNL12V), PE (PNL_EN).

↓ YES

LCD Controller Unit:
Is the LVDS signal input to connector LW of LCD Controller Unit? → NO → NO Wire harness (LW) is checked.

↓ YES

Check the panel module.

No picture on the display (2)

↓

Does not the picture come out when VHF/UHF is received?

↓

Is the video signal (TUNER_CVBS) output from pin (16) of TUNER (TU1101)? — NO → Check the tuner and its peripheral circuits. Replace as required.

↓ YES

Is the video signal (TUNER_CVBS) sent to pin (AD29/ TU_CVBS) of IC3302 (Digital AV decode & Main CPU)? — NO → Check the line between TU1101 and IC3302. (Q1106, etc.)

↓ YES

Refer to “The picture doesn't appear in all modes.”

No picture on the display (3)

↓

Does not the picture come out when DTV is received?

↓

Refer to “No sound (during the reception of TV (DIGITAL) broadcasting)”

No picture on the display (4)

↓

Does not the picture come out when DTV (Satellite) is received?

↓

Refer to “No sound (during the reception of TV (DIGITAL-Satellite) broadcasting)”

[External input EXT1] No picture on the display (5)

↓

Does not the picture of the CVBS signal input to EXT1 go out?

↓

Is CVBS signal sent to pin (14) of EXT1 (SC505)? — NO → Check the setting of an external input device that connects with EXT1.

↓ YES

Is CVBS signal from EXT1 (SC505) sent to pin (AG29/ SC1_CVBS_Y) of IC3302 (Digital AV decode & Main CPU)? — NO → Check the line between SC505 and IC3302.

↓ YES

Refer to “The picture doesn't appear in all modes.”

[External input EXT1] No picture on the display (6)

↓

Does not the picture of the Y/C video signal input to EXT1 go out?

↓

Is Y/C video signal sent to pins (14)/Y and (4)/C of EXT1 (SC505)?

NO → Check the setting of an external input device that connects with EXT1.

↓ YES

Is Y/C signal from EXT1 (SC505) sent to pins (AG29/SC1_CVBS_Y) and (AG28/SC1_C1) of IC3302 (Digital AV decode & Main CPU)?

NO → Check the line between SC505 and IC3302.

↓ YES

Refer to “The picture doesn’t appear in all modes.”

[External input EXT1] No picture on the display (7)

↓

Does not the picture of the R/G/B signal input to EXT1 go out?

↓

Is RGB1 signal sent to pins (4)/RGB_IN_RED/C, (6)/RGB_IN_GREEN and (8)/RGB_IN_BLUE of EXT1 (SC505)?

NO → Check the setting of an external input device that connects with EXT1.

↓ YES

Is RGB1 signal from EXT1 (SC505) sent to pins (AH22/RED1), (AJ22/GREEN_1) and (AJ21/BLUE_1) of IC3302 (Digital AV decode & Main CPU)?

NO → Check the line between SC505 and IC3302.

↓ YES

Refer to “The picture doesn’t appear in all modes.”

[External input EXT2] No picture on the display (8)

↓

Does not the picture of the CVBS signal input to EXT2 go out?

↓

Is a CVBS signal input to pin (3) of EXT8 (J505)?

NO → Check the setting of an external input device that connects with EXT2.

↓ YES

Is CVBS signal sent to pin (AE29/CVBS__IN) of IC3302?

NO → Check the line between J505 and IC3302.

↓ YES

Refer to “The picture doesn't appear in all modes.”

[External input EXT3] No picture on the display (9)

↓

Does not the picture of the component video signal input to EXT3 (15pin-D-SUB terminal) go out?

↓

Is it selected “Component” by the Audio setup under Menu-Setup-Option-Input terminal setting - Input select?

NO → Set the “Component”.

↓ YES

Is a COMPONENT video signal input to pins (1)/PC_R_COM, (2)/PC_G_COM, (3)/PC_B_COM of EXT3 (SC501)?

NO → Check the setting of an external input device that connects with EXT3.

↓ YES

Is COMPONENT signal sent to pins (AJ17/PC_R_CM), (AJ16/PC_G_CM) and (AJ15/PC_B_CM) of IC3302?

NO → Check the line between SC501 and IC3302.

↓ YES

Refer to “The picture doesn't appear in all modes.”

[External input EXT3] No picture on the display (10)

↓

Does not the picture of the DVI (ANALOG) video signal input to EXT3 (15pin-D-SUB terminal) go out?

↓

Is it selected “PC (RGB)” by the Audio setup under Menu-Setup-Option-Input terminal setting - Input select?

NO → Set the “PC (RGB)”.

↓ YES

Are the video signal and the synchronized signal input from pin (1, 2, 3)/(PC_R, G, B), (14 and 13)/(PC_V, HSYNC) of EXT4 (SC501)?

NO → Check the connection and setup with the external DVI devices.

↓ YES

Are the video signal and the synchronized signal input from pins (AK17/PC_ _R) (AK16/PC_ _G) (AH15/PC_ _B) and (AK14/PC_HSYNC) (AJ14/PC_VSYNC) of IC3302 (Digital AV decode & Main CPU)?

NO → Check the line between SC501 and IC3302.

↓ YES

Refer to “The picture doesn't appear in all modes.”

[External input HDMI-1/2/3/4] No picture on the display (11)

↓

Does not the picture/sound of the HDMI signal input to HDMI-1/2/3/4 go out?

↓

Is the Hot plug detection function output from pin (19) of the HDMI-1 (SC1503) normal?	NO →	Check the line between SC1503 and pin (45) of IC1504 (HDMI-SW).
Is the Hot plug detection function output from pin (19) of the HDMI-2 (SC1502) normal?	NO →	Check the line between SC1502 and pin (41) of IC1504 (HDMI-SW).
Is the Hot plug detection function output from pin (19) of the HDMI-3 (SC1501) normal?	NO →	Check the line between SC1501 and pin (35) of IC1504 (HDMI-SW).
Is the Hot plug detection function output from pin (19) of the HDMI-4 (SC1505) normal?	NO →	Check the line between SC1505 and pin (31) of IC1504 (HDMI-SW).

↓ NO

Check the setting of an external input device that connects with HDMI-1/2/3/4.

↓ YES

Is EDID data pins (58/HDMI1_SCL), (57/HDMI1_SDA) of IC1504 accessed, and is it read from pins (15, 16) of a HDMI-1 (SC1503)?	NO →	Is access possible in the exchange of IC1504?
Is EDID data pins (73/HDMI2_SCL), (72/HDMI2_SDA) of IC1504 accessed, and is it read from pins (15, 16) of a HDMI-2 (SC1502)?		
Is EDID data pins (54/HDMI3_SCL), (53/HDMI3_SDA) of IC1504 accessed, and is it read from pins (15, 16) of a HDMI-3 (SC1501)?		
Is EDID data pins (49/HDMI4_SCL), (48/HDMI4_SDA) of IC1504 accessed, and is it read from pins (15, 16) of a HDMI-4 (SC1505)?		

↓ NO

Check the peripheral circuit of SC1502/1503/1505/1501 and IC1504.

↓ YES

Is the TMDS signal input into pins (27, 26/HDMI1_CLKP/N), (29,28/HDMI1_D0P/N), (31, 30/HDMI1_D1P/N), (33, 32/HDMI1_D2P/N) of IC1504 from HDMI-1 (SC1503)?	NO →	Check the line between HDMI-1 (SC1503) and IC1504.
Is the TMDS signal input into pins (18, 17/HDMI2_CLKP/N), (20, 19/HDMI2_D0P/N), (22, 21/HDMI2_D1P/N), (24, 23/HDMI2_D2P/N) of IC1504 from HDMI-2 (SC1502)?	NO →	Check the line between HDMI-2 (SC1502) and IC1504.
Is the TMDS signal input into pins (9, 8/HDMI3_CLKP/N), (11, 10/HDMI3_D0P/N), (13, 12/HDMI3_D1P/N), (15, 14/HDMI3_D2P/N) of IC1504 from HDMI-3 (SC1501)?	NO →	Check the line between HDMI-3 (SC1501) and IC1504.
Is the TMDS signal input into pins (100, 99/HDMI4_CLKP/N), (2,1/HDMI4_D0P/N), (4, 3/HDMI4_D1P/N), (6,5/HDMI4_D2P/N) of IC1504 from HDMI-4 (SC1505)?	NO →	Check the line between HDMI-4 (SC1505) and IC1504.

↓ YES

Is the TMDS signal output from IC1504 respectively? Pins (86, 87/SW_TMDS_CLKP/N), (84, 85/SW_TMDS_D0P/N), (82, 83/SW_TMDS_D1P), (80, 81/SW_TMDS_D2P)	NO →	Check the IC1504 and peripheral circuits.

↓ YES

Is the above-mentioned TMDS signal input to connector SC1501?	NO →	Check the line between IC1504 and SC1501.

↓ YES

Is the above-mentioned TMDS signal input to connector SC5601 on HDMI CONVERTER from MAIN PWB?	NO →	Check the Harness [HN/MAIN-HDMI CONVERTER]

↓ YES

Power is supplied to HDMI CONVERTER?	NO →	Check the Harness [PN/POWER-HDMI CONVERTER]

↓ YES

Is the above-mentioned TMDS signal input to connector SC1501 from HDMI CONVERTER?	NO →	Check the Harness [HN/MAIN-HDMI CONVERTER]

↓ YES

Is TMDS signal input to IC3302 (Digital AV decode & Main CPU)? Pins (AJ8, AK8/TX_TMDS_D1N/P), (AJ9, AK9/TX_TMDS_D2N/P), (AJ7, AK7/TX_TMDS_D0N/P), (AK6, AJ6/TX_TMDS_CLKN/P) from SC1501	NO →	Check the line between IC1504 and IC3302.

↓ YES

Refer to “The picture doesn't appear in all modes.” or “No sound output in all modes.”

<During external connection> No picture on the monitor

↓

No picture appears on EXT1 connected monitor during the ATV/DTV reception.

↓

Is CVBS signal output into pin (2) of EXT1 (SC505)? — YES → Check the setting of an external input device that connects with EXT1.

↓ NO

Is CVBS signal output to pin (2) of IC504? — YES → Check the line between SC505 and IC504.

↓ NO

Is TU_OUT_CVBS_MUTE [pin (1) of IC504] at “H”? — YES → Check the peripheral circuits of IC3302.

↓ NO

Is CVBS signal input to pin (6) of IC504? — YES → Check the IC504 and their peripheral circuits.

↓ NO

Is CVBS signal output to pin (A27) of IC3302 (Digital AV decode & Main CPU)? — YES → Check the line between IC504 and IC3302.

↓ NO

In the case that No picture appears on EXT1 connected monitor during the ATV reception., refer to (A)
In the case that No picture appears on EXT1 connected monitor during the DTV reception., refer to (B)

↓ (A) Refer to “No picture on the display (2)”

↓ (B) Refer to “No picture on the display (3)”

[External input Network] No picture on the display

↓

Does not the signal input to Network go out?

↓

Does the signal in/output to pins (1), (2), (3), (6) of LAN-jack (J9501)? — NO → Check the interface device and peripheral circuits. (power-LED of hub, LINK-LED of hub)

↓ YES

Does the signal in/out to pins (12, 11/TX+-), (10, 9/RX+-) of IC9501? — NO → Check the line between J9501 and IC9501.

↓ YES

Does the signal in/output to pins [18, 19, 47, 29, 41, 27, 23, 22/ ONDA6~13], [21, 20, 35, 36, 38, 39, 34/ONDD8~14] [28, 33/ N_ONDCE0, N_ONDCE1] of LAN-jack (J9501)? — NO → Check IC9501 and its peripheral circuits.

↓ YES

Does the signal in/output to pins [A8, B8, C9, C8, A7, F10, A4, B4/ONDA6~13], [D13, F13, D11, E11, F12, E12, E13/ ONDD8~14], [C6, B3/N_ONDCE0, N_ONDCE1] of IC3302 (Digital AV decode & Main CPU)? — NO → Check the line between X9501 and IC9501. Check the crystal X9501. (SCA219WJ)

↓ YES

Check IC9501 and its peripheral circuits.

No light (Back Light doesn't light)

Is the AC cord connector tightly connected to the set?
NO → Reconnect the AC cord tightly and turn on the power again.

YES

Are the wire harnesses and other cables properly connected in the set?
NO → Reconnect the wire harnesses and other cables properly in the set.

YES

Does Power starts up (central Icon LED lights up)?
NO → Refer to “No power (central Icon LED failure to light up) or no startup (central Icon LED failure is flashing).”

YES

Is there the pins (12/PNL_POW) of P9601 at “H”?
Is there the pins (9/PNL_POW) of P9605 at “H”?
NO → Check the power unit, and the signal line between PNL_POW and IC3302.

YES

Is there the pins (8/STB) of P9605 at “H”?
NO → Check the power unit, and the signal line between STB and IC2002/IC3302.

YES

Replace the power unit.

LCD Panel failure (1)

Does a single or several vertical stripes appear on the LCD screen?	Does a single or several horizontal stripes appear on the LCD screen?	Do luminescent or black dots appear on the screen?	Is the on-screen image rippling or distorted?	Is there any portion which some screens were darkish or became whitish?	Does all LED of one line are not lighting?

Replace the LCD panel or the power unit.

LCD Panel failure (2)

The backlight functions. Does not the image come out in the LCD screen (screen black)?	Does the entire LCD screen look whitish all over?	Does the QS drive function?	Are the data bit dropout? (No solution even when turning on and off the QS drive)	Is the gamma correction as specified?

Replace the LCD_CONT_UNIT.

[2] LED flashing specification at the time of the error

Display method

- Refer to Table 1.
- LED that can be used is only one of the central icons.

  This expresses the error situation by combining blinking at low speed and blinking at high speed.
- For this model, the blinking pattern displayed first is only a low-speed blinking.

  This expresses **a rough content of the error.**
- For this model, details are displayed by high-speed blinking by pushing remote control MENU key.

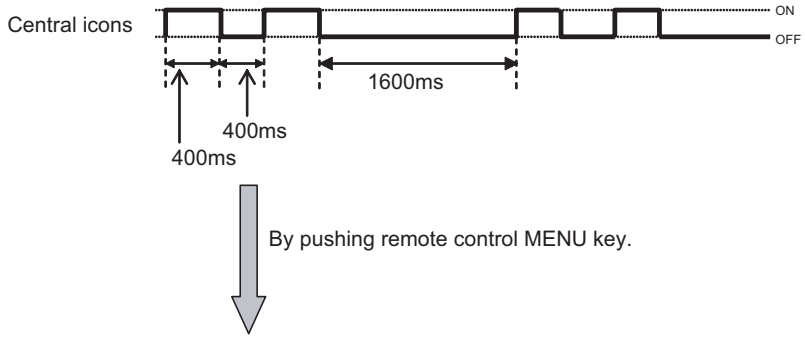
  This expresses **details of the error.**

  Details are distinguished by the blinking frequency.
- It doesn't return to the outline display again (blink at low speed) by pushing the MENU key (The toggle is not done).

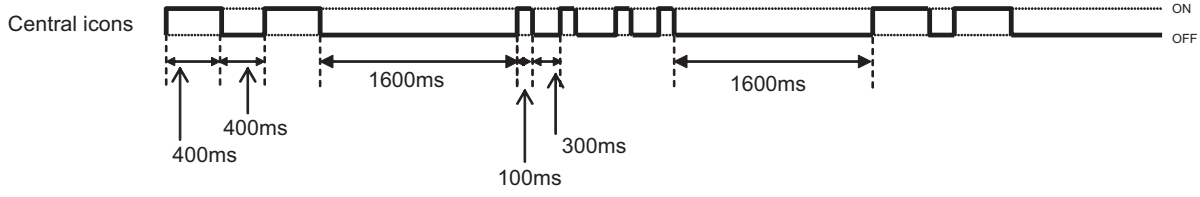
  Please confirm “MONITOR ERR CAUSE” of the adjustment Process mode (1/23), when the error doesn't reproduce by having returned from the error.
- The process of the upgrade is expressed by the brightness of point LED that smoothness changes.
- The upgrade completion is expressed by the LED brightness that changes in a staircase pattern.

LED flashing method

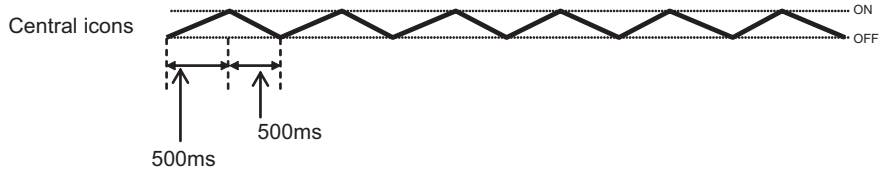
<Examination for a rough content of the error>



<Examination for details of the error>



<Upgrade executing>



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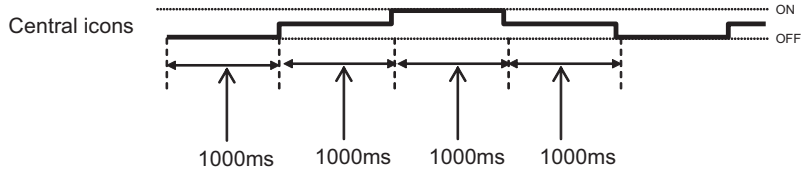


Table 1. Concrete flashing pattern

Item	Expression for a rough content		Expression for Details		Cause
	low-speed blinking	high-speed blinking	low-speed blinking	high-speed blinking	
Lamp system failure	Flashes once	—	Flashes once	Flashes once	Lamp error
Power PWB failure (Power failure, etc.)	Flashes twice	—	Flashes twice	Flashes once	Power Error 1 AC_DET error (*2)
				Flashes twice	Power Error 2 UR+13.5V error (*2)
				Flashes 3 times	Power Error 3 D3.3V error (*2)
				Flashes 5 times	Panel power supply error
Main PWB failure (Communication failure, etc.)	Flashes 3 times	—	Flashes 3 times	Flashes once	Initial communication error
				Flashes twice	Start-up confirmation communication error
				Flashes 3 times	Regular communication error
				Flashes 5 times	Other communication error
Others	Flashes 4 times	—	Flashes 4 times	Flashes once	Temperature error
				Flashes twice	Sync error
				Flashes 3 times	Notification from the main microprocessor (*3)
Upgrade executing	smoothness changes.	—	—	—	Version upgrading
Upgrade completion	a staircase pattern.	—	—	—	Version upgrade succeeded
Upgrade failed	—	Flashing (Continuous)	—	—	Version upgrade failed
ROM data failure	—	Flashing (Continuous)	—	—	Start-up after failing version upgrade (*4)

*2: It depends on the system. The power supply error suitable for the product is defined.

*3: For details, refer to ERROR STANDBY CAUSE on the adjustment process screen.

*4: If the boot section is abnormal, there is no flashing (flashing disabled).

MONITOR ERR STBY table

Outline: Communication/Power failure detected by the monitor microprocessor (IC2002) is stored on EEPROM, states can be confirmed in the adjustment process mode.

Location: Page 1/23 of the adjustment process mode: MONITOR ERR CAUSE “0” if there is no error. It is cleared to 0 on the page (2/23) of the adjustment process mode.

Display	Error description	
02	Start-up communication error 2	Initial communication from the main CPU is not received.
03	Start-up communication error 3	Only the initial communication is received.
04	Start-up communication error 4	Until panel information request reception
05	Start-up communication error 5	Until initialization completion reception
06	Start-up communication error 6	Until version notification transmission
07	Start-up communication error 7	Until start-up information notification transmission
08	Start-up communication error 8	Until start-up information response reception
09	Start-up communication error 9	Until time-out setting reception
0A	Communication error A	REQ time-out
0B	Communication error B	Restart time-out during the beginning of time acquisition start-up
0C	Communication error C	Ending sequence time-out
0D	Communication error D	Preset start-up time-out during completion
0E	Communication error E	Download start-up time-out
0F	Communication error F	Time acquisition time-out
11	Communication error H	Regular communication time-out
16	Panel-related error	Lamp failure
1A	Other error 2	Monitor temperature failure
1D	Power supply error 1	PS_ON (AC_DET) failure
1E	Power supply error 2	D_POW (DET_13V) failure
1F	Power supply error 3	D_POW (DET_D3V3) failure
21	Power supply error 5	Panel power failure
23	Other error 3	Error standby request from the main CPU

LED flashing timing chart at the time of the error

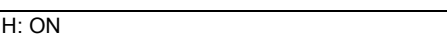
1) Low-speed blinking

Error type	Expression of Central Icon LED	Note: Pins are monitor microprocessor pins (IC2002).
Lamp failure low-speed blinking Flashes once	H: ON  L: OFF	Refer to “Lamp failure details”. LOW/High blinking by pressing the [MENU] key on the remote control.
Power failure low-speed blinking Flashes twice	H: ON  L: OFF	Refer to “Power failure details”. LOW/High blinking by pressing the [MENU] key on the remote control.
Communication failure with main CPU low-speed blinking Flashes 3 times	H: ON  L: OFF	Refer to “Communication failure details”. LOW/High blinking by pressing the [MENU] key on the remote control. Communication line failure or main CPU communication failure.
Others low-speed blinking Flashes 4 times	H: ON  L: OFF	Refer to “Other failure details”. LOW/High blinking by pressing the [MENU] key on the remote control.

2) Lamp failure details (Low-speed blinking: Flashes once + High-speed blinking)

Error type	Expression of Central Icon LED	Note: Pins are monitor microprocessor pins unless otherwise specified (IC2002).
Lamp failure Flashes once (High speed)	H: ON  L: OFF	ERR_PNL (40pin): Abnormal H. Confirmed after 8 consecutive detections at 64ms intervals (detected only when the backlight is on). NOTE: After 5 detection counts, the lamp cannot be activated except in the monitoring process. To confirm the problem, “Lamp Error detection off-mode” is prepared. This mode compulsorily starts the set disregarding the count. Please refer to [ADJUSTMENT PROCEDURE - 9. Lamp Error detection]

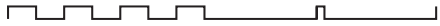
3) Power failure details (Low-speed blinking: Flashes twice + High-speed blinking)

Error type	Expression of Central Icon LED	Note: Pins are monitor microprocessor pins unless otherwise specified (IC2002).
PS_ON AC_DET failure Flashes once (High speed)	H: ON  L: OFF	AC_DET (72pin): Abnormal (L). If error is detected during start-up or operation, the power is turned on again by interrupt handling (instantaneous blackout processing).
SM_POW Main 13V failure Flashes twice (High speed)	H: ON  L: OFF	DET_13V (38pin): Abnormal (L). Main 13V is not applied. If error is detected during start-up or operation, the power is turned on again by polling.
D_POW Digital 3.3V failure Flashes 3 times (High speed)	H: ON  L: OFF	DET_D3V3 (36pin): abnormal (L). Digital 3.3V is not applied. If error is detected during start-up or operation, the power is turned on again by polling.
PANEL_POW Panel 12V failure Flashes 5 times (High speed)	H: ON  L: OFF	DET_PNL12V (35pin): abnormal (L). DET_PNL12V is not applied. Detection starts after receiving command from Panel Power ON. The power is turned off by polling.

4) Communication failure details (Low-speed blinking: Flashes 3 times + High-speed blinking)

Error type	Expression of Central Icon LED	Note: Basically, debug print logs are analyzed or communication logs are analyzed by a bus monitor.
Initial communication reception failure Flashes once (High speed)	H: ON  L: OFF	Initial communication from the main CPU is not received. (Request for the monitor model No. is not received.) → Communication line failure or main CPU start-up failure
Start-up confirmation reception failure Flashes twice (High speed)	H: ON  L: OFF	Start-up reason confirmation from the main CPU cannot be received. (Startup communication until start-up reason notification command is not received.) → Main CPU start-up failure or monitor microprocessor reception failure
Regular communication failure Flashes 3 times (High speed)	H: ON  L: OFF	Regular communication that is performed at 1 second intervals in the normal operation is interrupted. → Main CPU operation failure or monitor microprocessor reception failure
Other communication failure Flashes 5 times (High speed)	H: ON  L: OFF	When a request (PM_REQ=H) is sent from the main microprocessor, the request command is not output from the main CPU, etc. → Main CPU operation failure or monitor microprocessor reception failure

5) Other failure details (Low-speed blinking: Flashes 4 times + High-speed blinking)

Error type	Expression of Central Icon LED	Note: Pins are monitor microprocessor pins unless otherwise specified (IC2002).
Monitor temperature failure Flashes once (High speed)	H: ON  L: OFF	If the panel temperature is 60°C or more for 15s or more in a row, CAUTION appears on the OSD (flashes in red in the lower right screen). If the panel temperature is 60°C or more for 25s or more in a row, error standby is activated. (MONITOR MAX TEMP on page 12/23 of the adjustment process: Change AD value for temperature failure): Thermistor
Main failure Flashes 3 times (High speed)	H: ON  L: OFF	Main microprocessor detection error (CPU temperature error, etc.) Details are displayed on page 1/23 of the adjustment process for the main microprocessor.

CHAPTER 8. MAJOR IC INFORMATIONS

[1] MAJOR IC INFORMATIONS

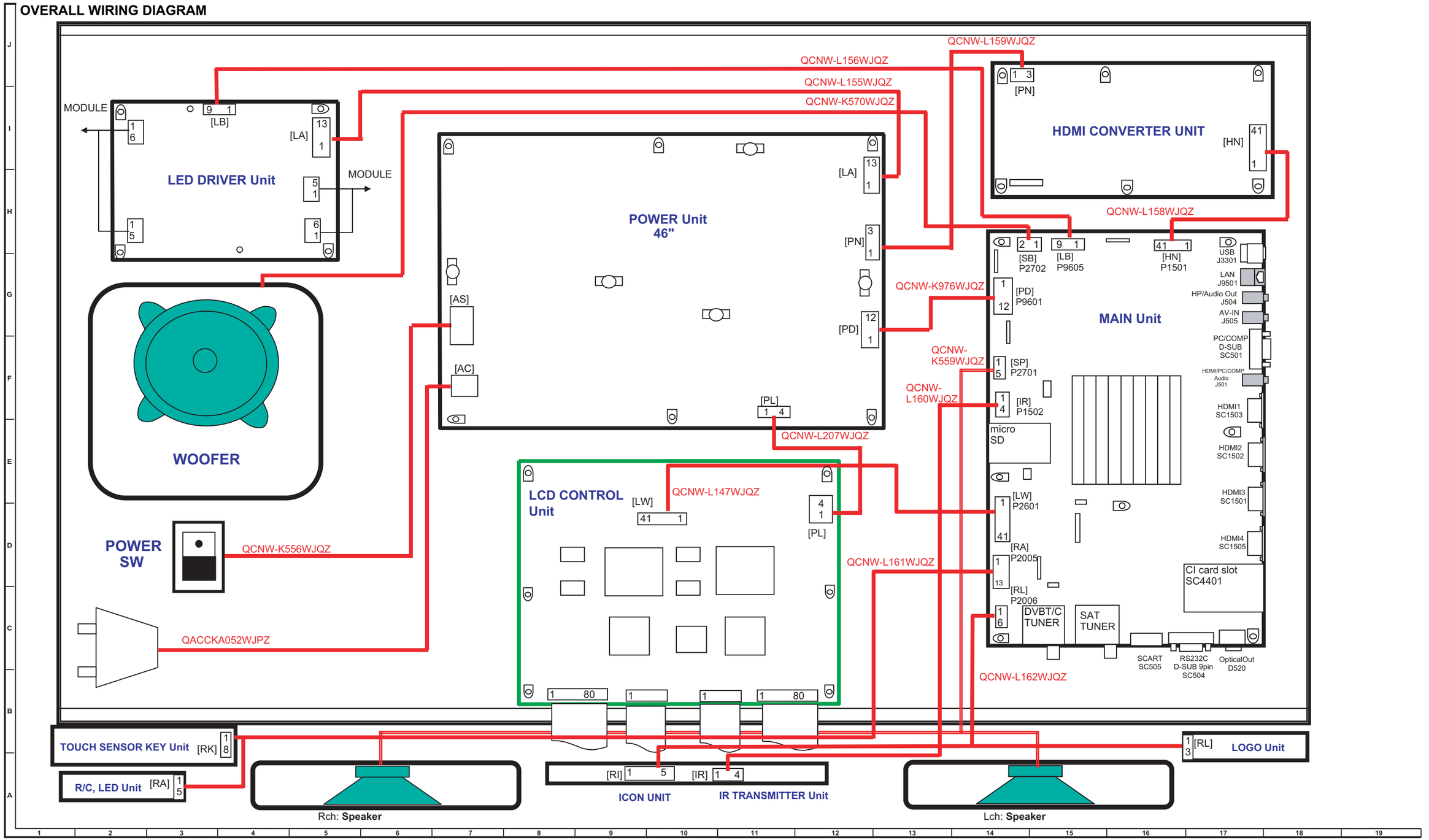
REF NO	Name	Part Code	Description
[MAIN UNIT]			
IC8401	RH-iXD047WJQZQ	Flash	This IC is 1024Mbit NAND flash memory. This IC stores the software data that processes the system of TV such as the graphic processing, the LCD controls, and backlights etc.
IC3302	RH-iXC951WJN1Q	Main CPU	This IC is Video Processor & MAIN CPU. In this IC, the decode processing and the video signal processing are done. Moreover, OSD is generated here and added to a picture signal.
IC2002	RH-iXC786WJQZQ for service (RH-iXC786WJNYQ)	UCOM	The monitor microprocessor is intended to communicate with the main CPU and to operate the system. It also controls power of the entire system.
IC3501 IC3502	RH-iXC754WJQZQ	DDR	This IC is 1GB DDR2 SDRAM. This IC operates as a memory of IC3302 (Video Processor).
IC509	VHiR24002AS-1Y for service (RH-IXD212WJQZS)	1K bit E2PROM	This IC is a 1Kbit-2-wire (I2C bus type) serial EEPROM that can be programmed electrically. The EEPROM chip stores the EDID data of PC input. This data is controlled through I2C signals.
IC8455	VHiR24064AS-1Y	64K bit E2PROM	The BR24S64W is a 64Kbit-2-wire (I2C bus type) serial EEPROM that can be programmed electrically. This IC stores the menu data and the adjustment value data of adjustment process mode etc. The data is given out by commands from the main microprocessor.
IC506	VHiM3221EiP-1Y	RS232C- DRIVER	The MAX3221E is a single driver, single receiver RS-232 solution operating from a single Vcc supply. The RS-232 pins provide IEC G1000-4-2 ESD Protection. The device meets the requirements of TIA/EIA-232-F and provides the electrical interface between an asynchronous communication controller and the serial-port connector. The charge pump and four small external capacitors allow operation from a single 3V to 5.5V supply.
IC4405	VHiMT8295AE-1Q	CI controller	This is a control IC for PCMCIA cards. This controls information on IC cards inserted into the PCMCIA card slot (SC4401) or information on software version upgrade cards saved on flash memories to transfer the data to CPUs and memories.
IC2004	VHiR24002AS-1Y	2K bit E2PROM	This is a 2Kbit-2-wire (I2C bus type) serial EEPROM that can be programmed electrically. This IC stores the menu data and the adjustment value data of adjustment process mode etc. The data is given out by commands from the main microprocessor.
IC1504	VHiSii9387+-1Q	HDMI_Port_ Processor	The Sii9387 HDMI port processor is the second generation of HDMI devices that support revision 1.4 of the HDMI specification. The main feature is as follows. 1) 5-input, 1-output HDMI port processor. 2) Audio Return Channel that allows an S/PDIF uplink from HDMI sink device to an HDMI source available in one reciver port 3) Integrated TMDS receiver and transmitter cores capable of receiving and transmitting at 2.25Gbps. 4) Supports video resolutions up to 1080p, 60Hz, 12bit or 720p/1080i, 120Hz,12bit. 5) Receiver fully comply with DVI1.0, HDCP and several optional 3D formats described in the HDMI1.4 specifications.
IC1106	VHiSTV0297E-1Q	QAM Demodulator	The STV0297E's demodulator is a complete QAM (quadrature amplitude modulation) demodulation and FEC (forward error correction) solution that performs IF to transport stream block processing of QAM signals. It is intended for the digital transmission of compressed television, sound, and data services over cable.
IC9501	VHiKSZ8041T-1Y	Ethernet Bus Interface	This IC is a single supply 10Base-T/100Base-TX Physical Layer Transceiver, which provides MII/RMII/SMII interfaces to transmit and receive data.
IC2701	VHiYSS951VZ-1Y	Sound processor	This IC is the Sound processing LSI with built-in two DSP (MDSP/SDSP) and FM (frequency modulation) oscillators. This IC process sound signal and sent it to AMP for Speaker and Woofer.
IC2702 IC2703	VHiYDA164QZ-1Y	Audio-AMP	This IC is digital audio power amplifier with digital audio interface. The power-supply voltage is corresponded to A.8V~18V and the maximum output is 20Wx2ch.
IC1301	RH-iXC563WJQZY	LNB supply and control	It is IC for amplifying the feeble electric wave sent from satellite broadcasting on the level which can treat a decoder, and changing and processing signal.
IC2401	RH-iXD182WJQZQ	FPGA	This IC is Field Programmable Gate Array to change LVDS format.
IC2403	RH-iXD183WJQZQ	Config ROM	This IC is serial Flash memory (16Mbit) provides a shorage solution for systems with limited space, pins and power.
IC2402	VHiLVD1023B1EQ	LVDS transmitter	This IC is LVDS transmitter that is designed to support Single Link transmission. This converts 67bits of CMOS/TTL data into LVDS data stream. In Dual Link, the transmit clock frequency of 136MHz, 67bits of RGM data are transmitted at an effective rate of 945Mbps per LVDS channel.

— M E M O —

CHAPTER 9. OVERALL WIRING/BLOCK DIAGRAM

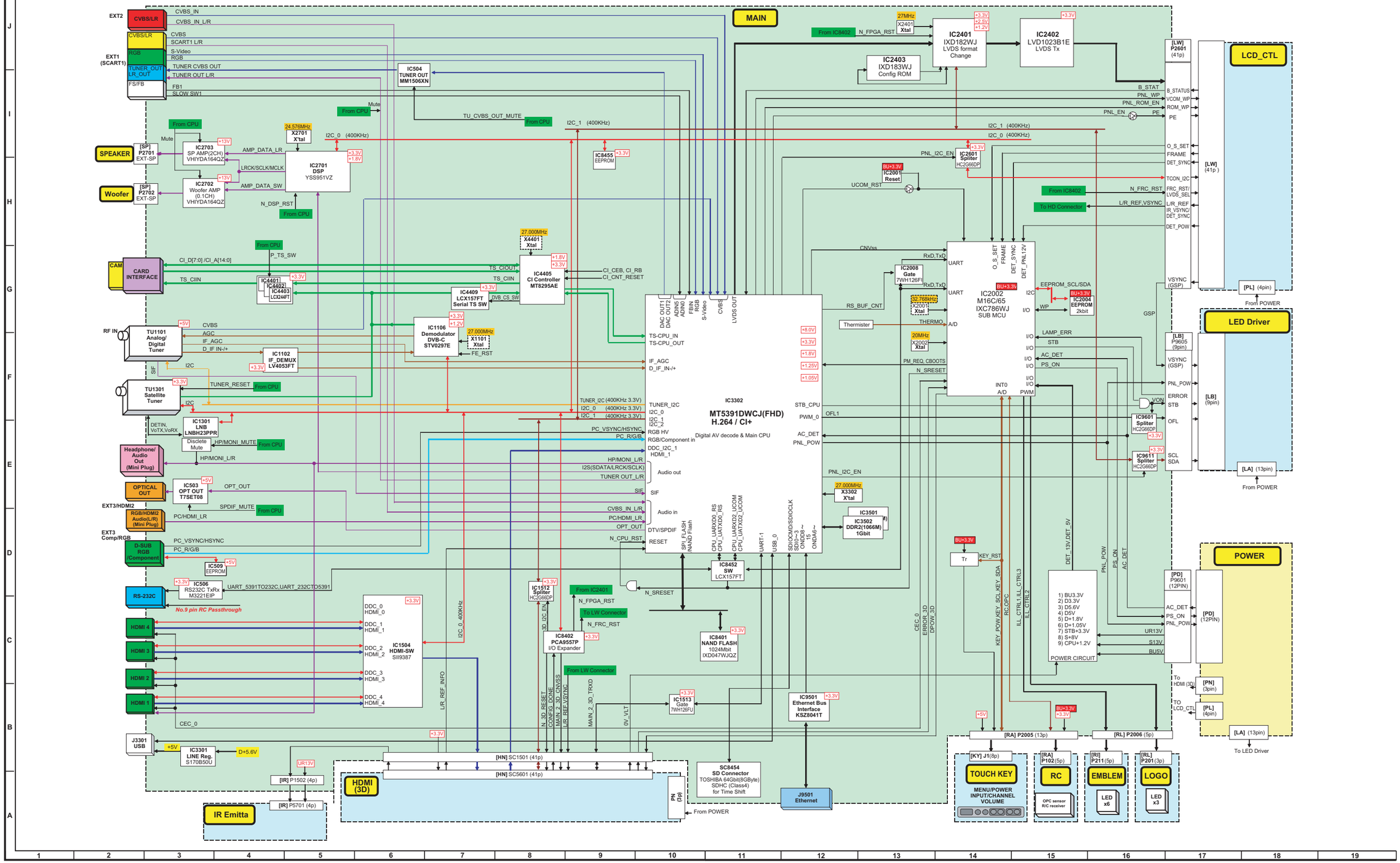
[1] OVERALL WIRING DIAGRAM

OVERALL WIRING DIAGRAM



[2] SYSTEM BLOCK DIAGRAM

SYSTEM BLOCK DIAGRAM



SHARP PARTS GUIDE

No. S90N646LE925B

LCD COLOUR TELEVISION

MODEL LC-46LE925E(B)

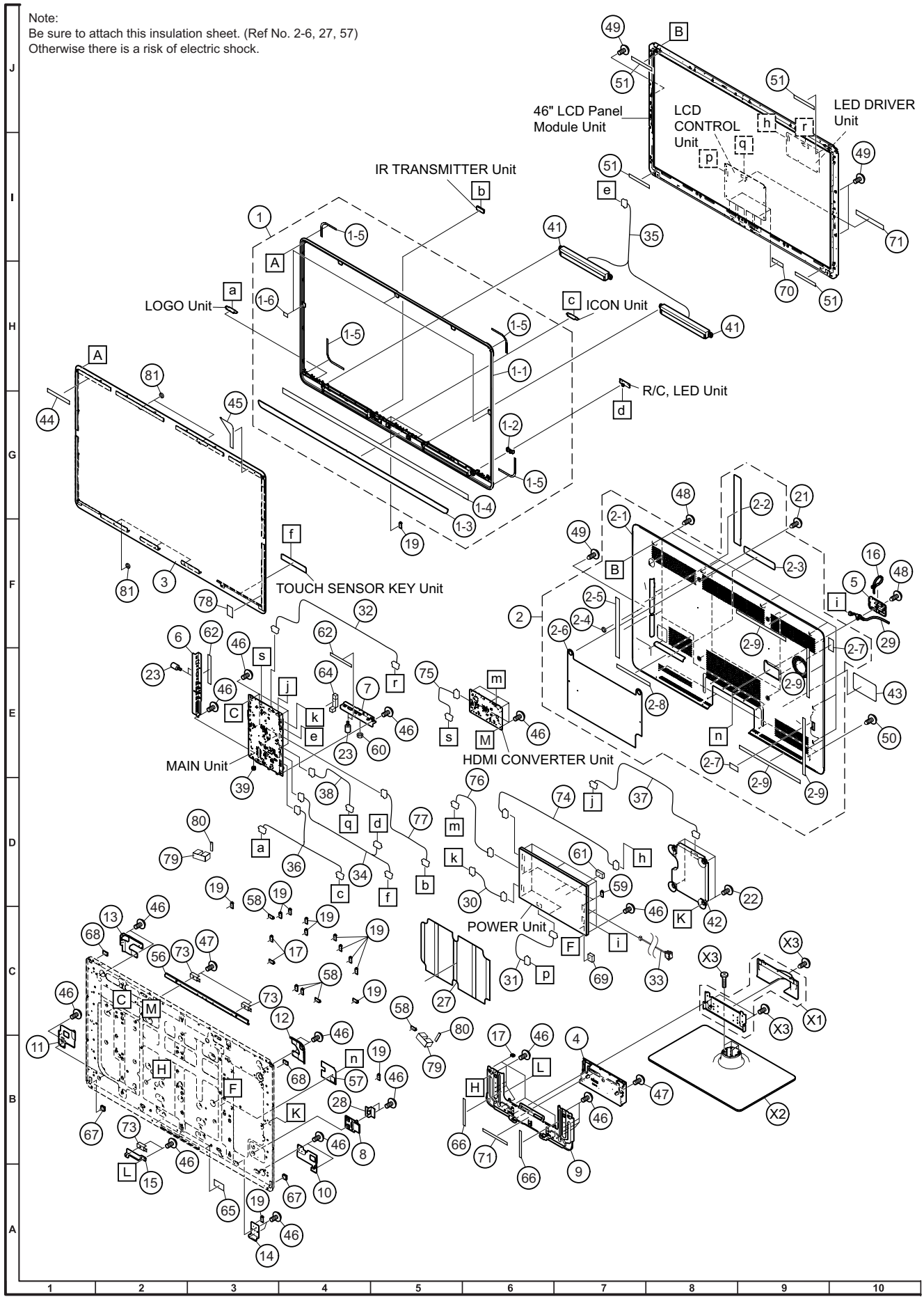
CONTENTS

Parts marked with "⚠" are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

SHARP CORPORATION

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART DELIVERY	DESCRIPTION
[1] PRINTED WIRING BOARD ASSEMBLIES					
N	DKEYDF655FM01		N	P	MAIN Unit
N	DUNTKF494FM02	AP		P	R/C, LED Unit
N	DUNTKF638FM02			P	ICON Unit
N	DUNTKF493FM02			P	LOGO Unit
N	RUNTKA690WJQZ			P	TOUCH SENSOR KEY Unit
N	RDENCA398WJQZ	BV	N	P	POWER Unit
N	RUNTKA740WJQZ	BV	N	P	HDMI CONVERTER Unit
N	RUNTKA741WJQZ	AZ	N	P	IR TRANSMITTER Unit
[2] LCD PANEL MODULE					
N	R1LK460D3LWF0Y	EF	N	P	46" LCD Panel Module Unit

[3] CABINET PARTS

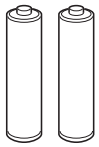


NO.	PARTS CODE	PRICE RANK	NEW MARK	PART DELIVERY	DESCRIPTION
[3] CABINET PARTS					
1	CCABAC612WJ11	BT	N	P	Front Cabinet Ass'y
1-1	Not available	–	N	–	Front Cabinet
1-2	Not available	–	N	–	R/C Decoration Cover
1-3	Not available	–	N	–	Front Decoration
1-4	PSPAGA907WJZZ	AD		J	Spacer
1-5	Not available	–	N	–	Himelon, x4
1-6	PSPAZC495WJZZ	AB		J	Spacer, x3
2	CCABBB699WE17		N	P	Rear Cabinet Ass'y
2-1	Not available	–	N	–	Rear Cabinet
2-2	HiNDPD710WJSA	AF	N	P	Terminal Label (Side)
2-3	HiNDPD727WJSA	AD	N	P	Terminal Label (Bottom)
2-4	LX-WZA068WJF7	AC	N	P	Washer
2-5	PMLT-A657WJZZ	AG	N	P	Gascket
2-6	PZETKA569WJKZ	AZ	N	P	Insulation Sheet
2-7	PSPAHC152WJ1Z	AA	N	P	Himelon, x2
2-8	PSPAHC159WJZZ	AB	N	P	Spacer
2-9	PSPAHC194WJZZ	AB	N	P	Himelon, x4
3	CPNLHA029WJ12	BL	N	P	Glass Front Panel Ass'y
4	GCOVAD816WJ1A	AK	N	P	Stand Cover
5	GCOVAD699WJ1A	AD	N	P	AC Cord Cover
6	GCOVAD706WJSA	AL	N	P	Terminal Angle (Side)
7	GCOVAD711WJSA	AL	N	P	Terminal Angle (Bottom)
8	GCOVAD709WJ1A	AF	N	P	ECO Switch Cover
9	LANGKD013WJ1W	AX	N	P	Stand Angle
10	LANGKC743WJFW	AG		J	LCD Angle (Bottom-L)
11	LANGKD011WJFW	AG	N	P	LCD Angle (Bottom-R)
12	LANGKD022WJ1W	AH	N	P	LCD Angle (Top-L)
13	LANGKC746WJFW	AF		J	LCD Angle (Top-R)
14	LANGKC747WJFW	AE		J	LCD Angle (B-C-A)
15	LANGKC811WJFW	AE		J	LCD Angle (B-C-B)
16	LHLDKA011WJKZ	AD		J	AC Cord Band
17	LHLDWA143WJKZ	AC		J	Wire Holder, x5
19	LHLDWA294WJUZ	AC		J	Wire Holder, x14
21	LX-BZA170WJF9	AC		J	Screw (for VESA/Rear Cabinet Ass'y), x4
22	LX-BZA364WJF7	AB		J	Screw (for Woofer), x4
23	NSFTZA362WJFW	AB		J	Shaft (for PWB/Angle), x4
27	PZETKA541WJKZ	AW	N	P	Insulation Sheet (Power)
28	PZETKA556WJKZ	AE	N	P	Insulation Sheet (ECO)
⚠ 29	QACCKA052WJPZ	AL		J	AC Cord
30	QCNW-K976WJQZ	AG		J	Connecting Cord (PD)
31	QCNW-L207WJQZ	AE	N	P	Connecting Cord (PL)
32	QCNW-L156WJQZ	AM	N	P	Connecting Cord (LB)
⚠ 33	QCNW-K556WJQZ	AW	N	P	Connecting Cord (AS)
34	QCNW-L161WJQZ	AX	N	P	Connecting Cord (RA)
35	QCNW-K559WJQZ	AK		J	Connecting Cord (SP)
36	QCNW-L162WJQZ	AH	N	P	Connecting Cord (RL)
37	QCNW-K570WJQZ	AG		J	Connecting Cord (SB)
38	QCNW-L147WJQZ	BC	N	P	Connecting Cord (LW)
39	QEARZ0057CEFW	AB		J	Earth Spring
41	RSP-ZA474WJZZ	AX	N	P	Speaker (L/R), x2
42	RSP-ZA485WJZZ	BA	N	P	Speaker (Woofer)
43	TLABNC117WJZZ	AA	N	P	Model Label
44	TLABZC680WJZZ	AF	N	P	QUATTRON 3D Label
45	TLABZC633WJZZ	AL	N	P	Pop Label
46	XBPS730P06WS0	AA		J	Screw, x40
47	XBPS730P10WS0	AA		J	Screw, x4
48	XBPS830P06WS0	AA		J	Screw (for Rear Cabinet Ass'y), x17
49	XBPS830P14WS0	AB		J	Screw (for Rear Cabinet Ass'y), x4
50	XEBS840P10000	AF		J	Screw (for Speaker/Rear Cabinet Ass'y), x4
51	PSPAGA888WJZZ	AB		J	Spacer, x4
56	LANGFA812WJFW	AM	N	P	BL Support Angle
57	PZETKA563WJKZ	AF	N	P	Insulation Sheet (AC)
58	LHLDWA282WJKZ	AC		J	Wire Holder, x5
59	LHLDWA306WJKZ	AB	N	P	PWB Spacer, x3
60	LX-NZA049WJFN	AC		J	Nut
61	PCUSGA155WJKZ	AF	N	P	Rubber Cushion
62	PMLT-A578WJZZ	AE	N	P	Gasket, x2
64	PMLT-A652WJZZ	AC	N	P	Gasket
65	PMLT-A655WJZZ	AD	N	P	Gasket, x2
66	PMLT-A656WJZZ	AH	N	P	Gasket, x2
67	PSPAGA913WJKZ	AD	N	P	Spacer, x2
68	PSPAGA934WJKZ	AC	N	P	Spacer, x2
69	PSPAGA940WJKZ	AE	N	P	Gum Cushion
70	PSPAHC152WJ1Z	AA	N	P	Himelon, x2
71	PSPAHC372WJKZ	AD	N	P	FPC Spacer, x2
73	PSPAZC649WJZZ	AE	N	P	BL Spacer, x3
74	QCNW-L155WJQZ	AQ	N	P	Connecting Cord (LA)
75	QCNW-L158WJQZ	AZ	N	P	Connecting Cord (HN)
76	QCNW-L159WJQZ	AD	N	P	Connecting Cord (PN)
77	QCNW-L160WJQZ	AF	N	P	Connecting Cord (IR)
78	TLABZC354WJZZ	AB	N	P	ECO Label (for Europe)
79	PMLT-A659WJZZ	AK	N	P	Gasket, x2
80	LHLDWA176WJUZ	AC		J	Wire Holder, x2
81	PSPAZC681WJZZ		N	P	PC Washer, x5

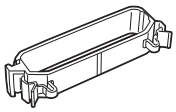
[4] SUPPLIED ACCESSORIES

X8
Remote control unit (x 1)

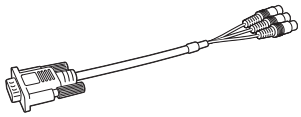
X17
“AAA” size alkaline battery (x 2)



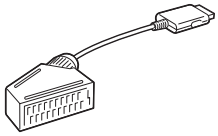
X4
Cable clamp (x 1)



X6
RGB component cable (x 1)

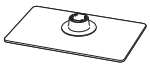


X5
SCART cable (x 1)



X7
AV cable (x 1)

X2 Stand unit (x 1)

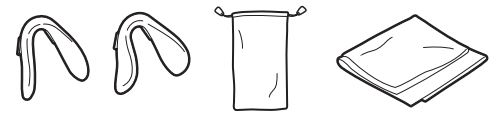


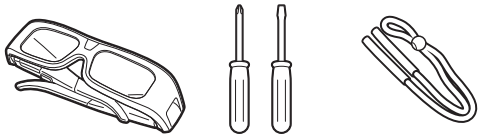
X1 Stand Support Ass'y

X3 Stand Screw Ass'y

X19 3D glasses accessories

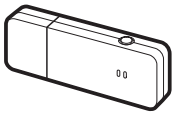
X19-2 X19-3 X19-4 X19-7





X19-1 X19-6 X19-5

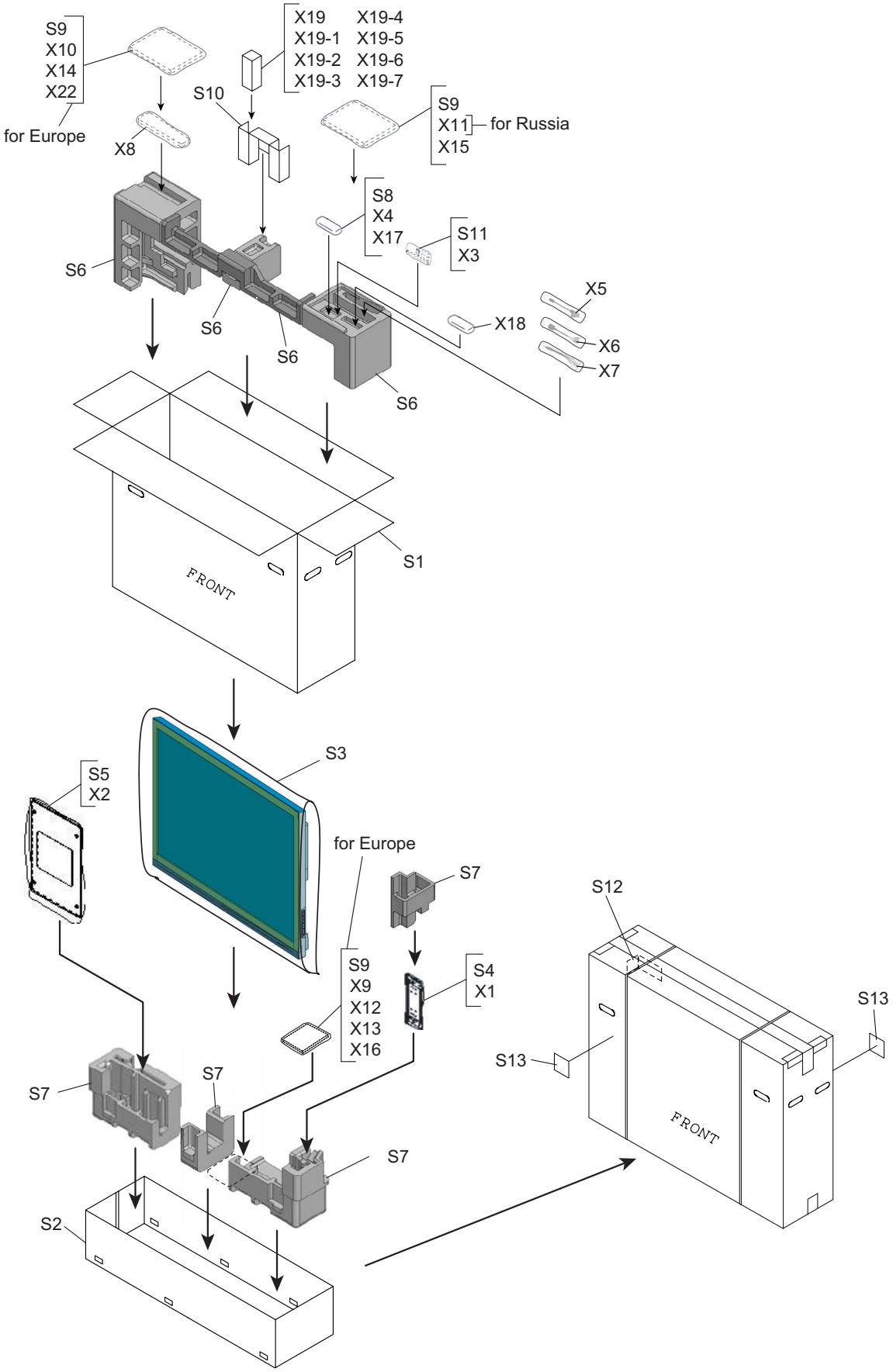
X18
Wireless LAN USB adapter
(WN8522B) (x 1)



X14, X15, X16
Operation manual

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART DELIVERY	DESCRIPTION
[4] SUPPLIED ACCESSORIES					
X1	CANGKC708WJ01	AX		J	Stand Support Ass'y
X2	CDAi-A710WJ04	BN	N	P	Stand Unit
X3	CX-BZA363WJ01	AF		J	Stand Screw Ass'y
X4	LHLDWA298WJKA	AD		J	Cable Clamp
X5	QCNWGA158WJPZ	AU	N	P	SCART Cable
X6	QCNWGA159WJPZ	AN	N	P	RGB Component Cable
X7	QCNWGA160WJPZ	AM		J	AV Cable
X8	RRMCGA902WJSA	AW	N	P	Remote Control
X9	TCAUSA034WJZZ	AA	N	P	Caution Card (for Europe)
X10	TCAUZA408WJZZ	AB	N	P	Caution Card (for Europe)
X11	TGAN-A077WJZZ	AE		J	Warranty Card (for Russia)
X12	TGAN-B078WJZZ	AC	N	P	Warranty Card (for Europe)
X13	TGAN-B079WJZZ	AB	N	P	Warranty Card (for Europe)
X14	TiNS-E834WJZZ	AS	N	P	Operation Manual (for Europe)
X15	TiNS-E835WJZZ	AR	N	P	Operation Manual
X16	TiNS-E916WJZZ	AS	N	P	Operation Manual (for Europe)
X17	Not available	–		–	"AAA" size alkaline battery, x2
X18	Ki-OUA001WJZZ	BH	N	P	Wireless LAN USB Adapter
X19	KOPTLA002WJN1	–	N	–	3D Glasses Accessories (Please order AN-3DG-S/A/R)
X19-1	Not available	–	N	–	3D Glasses
X19-2	9BD52Z0201H01	AS	N	J	Rubber Short Nose Pad
X19-3	9BD52Z0202H01	AS	N	J	Rubber High Nose Pad
X19-4	9BD53Z0201G01	AY	N	J	Soft Carry Bag
X19-5	9BD53Z0202H01	AX	N	J	Neck Strap
X19-6	9BD70Z0204GR1	AX	N	J	Screw Driver Set
X19-7	9BD53Z0203H01	AX	N	J	Cleaning Cloth
X22	TCAUZA436WJN1		N	P	DLNA Video

[5] PACKING PARTS (NOT REPLACEMENT ITEM)



NO.	PARTS CODE	PRICE RANK	NEW MARK	PART DELIVERY	DESCRIPTION
[5] PACKING PARTS (NOT REPLACEMENT ITEM)					
S1	SPAKCF804WJZZ	–	N	–	Packing Case (Top)
S2	SPAKCF496WJZZ	–	N	–	Packing Case (Bottom)
S3	SPAKPB477WJZZ	–	N	–	Wrapping Paper
S4	SPAKPB527WJZZ	–	N	–	Wrapping Paper, x2
S5	SPAKPB529WJZZ	–	N	–	Wrapping Paper
S6	SPAKXC921WJZZ	–	N	–	Packing Add. (Top)
S7	SPAKXD106WJZZ	–	N	–	Packing Add. (Bottom)
S8	SSAKAA009WJZZ	–	N	–	Polyethylene Bag
S9	SSAKAA111WJZZ	–	N	–	Polyethylene Bag, x3 (for Europe)
S9	SSAKAA111WJZZ	–	N	–	Polyethylene Bag (for Russia)
S10	SPAKFC025WJZZ	–	N	–	3D Glasses Case
S11	SSAKKA008WJZZ	–	N	–	Polyethylene Bag
S12	TLABM5584BMZZ	–	N	–	Case No. Label
S13	TLABZC699WJZZ	–	N	–	P_Q-EISA Label, x2
[6] SERVICE JIGS (USE FOR SERVICING)					
N	QCNW-G616WJQZ	BK		J	Main Unit to LCD Control Unit/HDMI Converter Unit (LW/HN)
N	QCNW-H184WJQZ	AX		J	Main Unit to Power Unit (PD)
N	QCNW-G625WJQZ	AP		J	LCD Control Unit to Power Unit (PL)
N	QCNW-L220WJQZ		N	J	LED Driver Unit to Power Unit (LA)
N	QCNW-H185WJQZ	AV		J	Main Unit to LED Drive Unit (LB)
N	QCNW-L222WJQZ		N	J	Main Unit to R/C, LED Unit (RA)
N	QCNW-K595WJQZ		N	J	Main Unit to Speaker (SP)
N	QCNW-K597WJQZ		N	J	Main Unit to Woofer (SB)
N	QCNW-L223WJQZ		N	J	Main Unit to Icon/Logo Unit (RL)
N	QCNW-L219WJQZ		N	J	HDMI Unit to Power Unit (PN)
N	QCNW-L221WJQZ		N	J	Main Unit to IR Emitter Unit (IR)

SHARP

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SH. DS

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