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JAPAN CASH/MACHINE CO., LTD.

Preface

Thank you for purchasing JCM's TAIKO Bill Acceptor. Please be sure to read the following and any related documents thoroughly to understand the correct operation and features of this unit.

Note

- 1. It is forbidden to copy the contents of this manual, in whole or in part, except for the user's personal use, without the express permission of Japan Cash Machine Co., Ltd.
- 2. The information provided in this manual is subject to change without notice.
- 3. This manual has been written with care and attention to detail; however, should you find any errors or omissions, please contact Japan Cash machine Co., Ltd. and inform them of you findings.
- 4. Please be aware that Japan Cash Machine shall not be held liable by the user for any damages, losses or third party claims arising from any uses of this product.
- 5. All Company/Manufacturer names used in this manual are the registered trademarks of those companies.

Precautions

■ Machine Design

- We take all possible measures to ensure the quality of this unit. However, performance degradation or possible short or open circuit faults could occur at the end of a product's life. Please ensure safety by sufficiently implementing a fail-safe design.
- Allow sufficient space around the unit to facilitate the collection of banknotes and cleaning of jams.

■ Installation

- Do not use the acceptor outside of the operation temperature and humidity ranges specified in this guide.
- Do not use the acceptor in locations that will obstruct the acceptor's air holes and cause the unit to become hot.
- Do not use the acceptor in locations with extreme temperature fluctuations.
- Do not use the acceptor in direct sunlight or incandescent lighting (3000 Lx or greater at a 15 degrees angle or less).
- Do not use or store the acceptor in locations with high levels of dust.
- The acceptor is for indoor use only; do not use it outside.
- Do not use the acceptor in locations where chemical vapor is present.

When using the acceptor in a location where the air is subject to the car exhaust emissions or cigarette smoke, be sure to clean and maintain the unit at regular intervals.

■ Wiring

- When installing the TAIKO unit or connecting the wiring harness, make sure that the power harness from the power terminal.
- When connecting the wiring harness to the TAIKO unit, be sure to confirm the rated voltage and pin assignments. Failure to do so may result in damage to the unit.
- Be sure to connect the power harness properly. Failure to do so may result in incorrect input/output due to contact failure.
- Do not pull on the power harness with undue force, as that may cause the harness to break.

■ Operation

- Be sure to turn off the power to the TAIKO unit when opening the upper and lower covers. Failure to do so may result in your fingers becoming caught in the moving roller.
- Be careful not to get your finger caught when closing the upper cover.
- Do not modify the TAIKO unit. Doing so may damage the unit.
- Do not expose the TAIKO unit to strong impacts or drop the unit as doing so may damage the unit.
- Do not wipe the TAIKO unit, either outside or inside, with thinner or organic solvent.
- Do not allow moisture or liquid to enter the TAIKO unit.
- Do not store the acceptor outside of the specified storage temperature and humidity ranges.
- The following banknotes might be not accepted properly by the TAIKO unit or may cause a jam or damage to the unit.
 - a. Banknotes with stain, wear, tears or excessive wrinkles, or that are wet or damp.
 - b. Dog-eared or creased banknotes
 - c. Banknotes with incorrect cut dimensions or printing displacement
 - d. Banknotes with oil smear of oil or foreign objects

■ Disposal

- Disposal of this unit should be accomplished in accordance with your country's regulations for similar types of industrial waste.

Product Configurations

TAIKO unit's are configured as follows.

[Model] PUB-* [Type] *** - * * * 0 - X4

A B C D E F G

A. Validation Method 7: Optical/Transparency/Reflection

11: Optical/Transparency/Reflection/MAG

B. Country Code ISO based 3-digit codes

C. Faceplate Type 0: Withdout faceplate

1: Acceptable Bill Width 82mm/67mm
 2: Acceptable Bill Width 82mm/75mm

3: Acceptable Bill Width 82mm/71mm

5: Acceptable Bill Width 66mm

D. Optional Unit 0: Without optional unit

1: With interface pin assignment conversion harness

(ccTalk-compatible)

E. Board Type 1: Standard

2: Interface pin assignment (ccTalk-compatible)

F. Operation Code 0: Standard

G. Interface X4: SERIAL(ID-003)/MDB/PULSE/ccTalk

Example: PUB-7 EUR-1020-X4

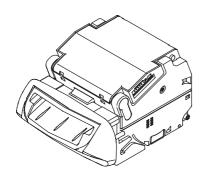
Indicates the TAIKO model Bill Acceptor with Optical/Transparency Reflection Type, Type 1 faceplate, Euro software, no optional unit, interface pin assignment (ccTalk-compatible) type board, standard operation code, and an Serial(ID-003)/MDB/Pulse/ccTalk interface.

Package Contents

The following items are contained within the TAIKO Package.

■TAIKO unit





TAIKO Integration Guide



- This unit has been carefully packed, with special attention taken in regard to quality. However if you happen to find anything damaged of missing, please contact your local distributor immediately.

CE Marking Note

DECLARATION OF CONFORMITY

MANUFACTURER

Name : JAPAN CASH MACHINE CO., LTD.

Address: 3-15, 2-chome, Nishiwaki, Hirano-ku, Osaka, 547-0035 Japan

Phone : +81-6-6703-8405 **Fax** : +81-6-6704-7843

DETAILS OF PRODUCT: BILL ACCEPTOR **MODEL TYPES**: PUB-7, PUB-11

THIS PRODUCT CONFORMS TO THE ESSENTIAL REQURIEMENTS OF

Electromagnetic Compatibility Directive 89/336/EEC

Amended by 92/31/EEC, 93/68/EEC

Low Voltage Directive 73/23/EEC

Amended by 93/68/EEC

and is supported by the following applicable standards

EN61000-6-1: 2001

EN61000-4-2:1995+A1:1998+A2:2001

EN61000-4-3:2002+A1:2002 EN61000-4-8:1993+A1:2001

EN61000-6-3:2001

EN55022 : 1994+A1 : 1995+A2 : 1997(ClassB) EN60950-1 : 2001+A11 : 2004 First Edition

Authorized signatory on behalf of the responsible person

Name/Signature: Tatsuya Urata/ Tatsuya Urata

Date : December 1, 2006

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RoHS Compliance

The TAIKO is a RoHS Compliant products. The following six kind of hazardous substances restricted by RoHS are NOT contained in the TAIKO unit.

nRestricted Hazardous Substances

- Plumbum
- Mercury
- Cadmium
- Chromium Hexavalent
- PBB
- PBDE

Documentation Conventions

The list below describes the documentation convertions used in this manual.

Icon/Mark	Descriptions				
	This icon indecates important information or procedures that must be followed for correct and risk-free unit operation.				
Note	This icon indicates useful or recommended supplemental information.				
1. 2	This indicates steps in a procedure. Be sure to perform these steps in the order given.				
See=>	This indicates related information to refer.				
*	This indicates useful or important supplemental inforamation				



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Chapter 1

Introduction

- 1-1. Main Features
- 1-2. Prior to Use
- 1-3. Parts Name
- 1-4. System Configuration
- 1-5. Operation Flow Chart

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1-1. Main Features

In this section, TAIKO unit's main features are explained.

■ Easy Installation

Installation/removal of TAIKO unit is very easy in the clip-on style. Anyone can install the TAIKO unit easily.

■Data Scanning Frequency

Data Scanning frequency can be selected with DIP Switch. Normal scan (once) or twice is selectable by DIP switch. The acceptance rate can be improved by setting it twice.

■ Anti-fishing Function

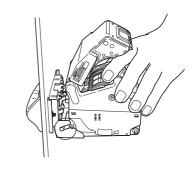
TAIKO unit is an Anti-Fishing functionequipped bill acceptor. It can prevent from the fishing such as a banknote with attached thread by rotating the dram. Normal operation (1 time) or 5 times dram cycles is selectable. It is selected with DIP switch. It prevent from the fishing more by setting it 5 times dram cycles.

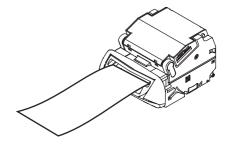
■ Palm Programmable

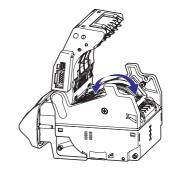
TAIKO unit can connect Palm (Palm's Tungsten C). Software program can be downloaded from palm easily at the field.

■ LED Pattern Selectable

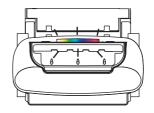
LED pattern can be changed with DIP switch depending on your circumstances. Pattern 1 or 2 is selectable.











1-2. Prior to Use

Be sure to follow these steps when creating the project for TAIKO unit.

1. Preperation

Before using TAIKO unit, check the all required hardware is present and read all specification, wiring, and installation infromation.

<u>See =></u> Chapter 2 Specifications or Chapter 3 Installation/Operation

2. Panel Cut Out

Creat the panel cut out on the door to install the TAIKO unit.

See => 2-6. Panel Cut Dimensions

3. Setting

Set the DIP switch depending on the connected machine or the features of TAIKO unit you want to use.

 $\underline{\text{See}} \Longrightarrow 2-7$. DIP Switch Settings

4. Installation

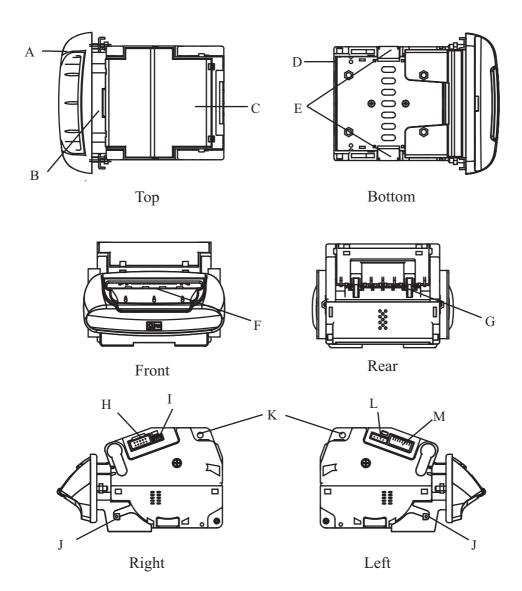
Install the TAIKO unit and connect the harness with the mashine.

<u>See=></u> Chapter 2 Specifications, or Chapter 3 Installation/Operation

5. Operation

Turn on the power to the TAIKO unit.

1-3. Name of Parts

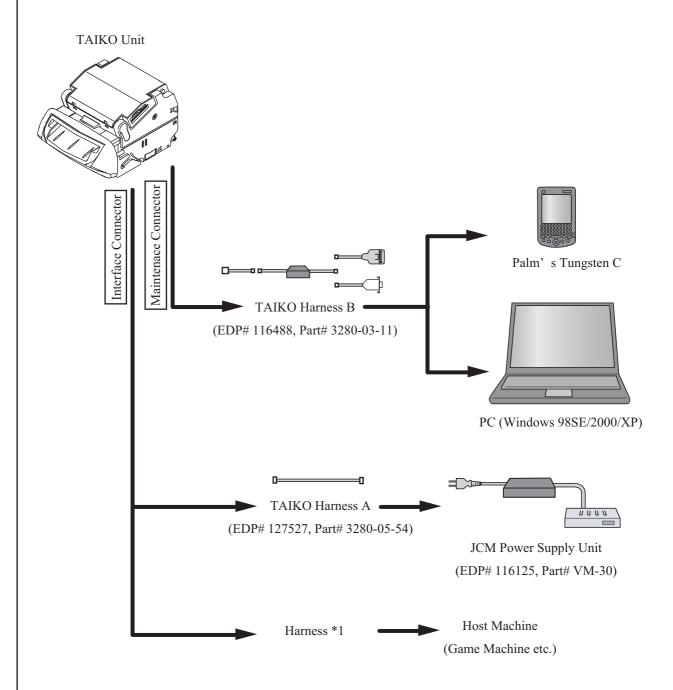


- A. Faceplate
- C. Upper lid
- E. Lower lid lock button
- G. Bill ejection slot
- I. Maintenance connector
- K. Upper lid open/close button
- M. DIP switches

- B. LED lamp
- D. Lower lid
- F. Bill insertion slot
- H. Interface connector
- J. Faceplate installation guide
- L. Optional connector

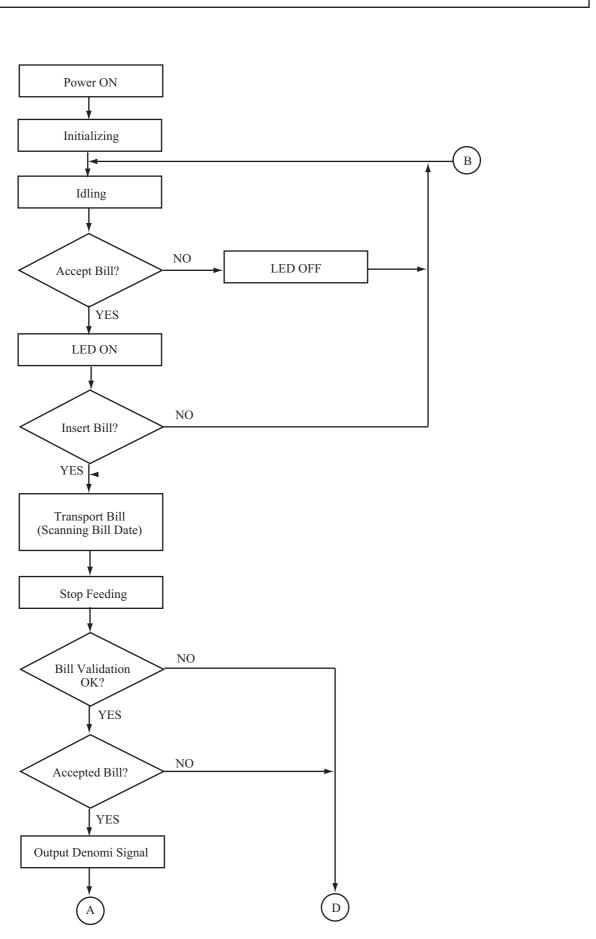
1-4. System Configuration

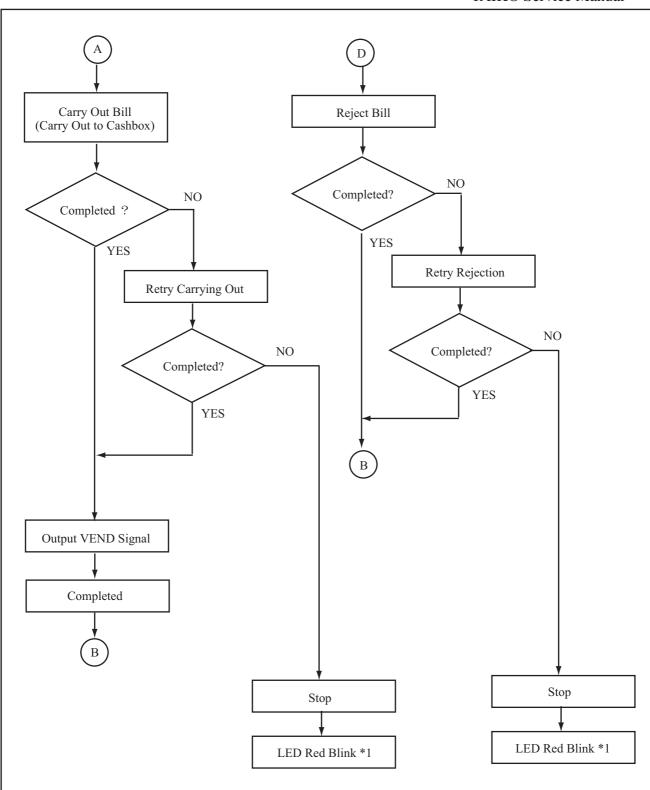
The following diagram represents the standard items can be connected to the TAIKO unit.



*1 Communication harness needs to be prepared by custmer.

1-5. Operation Flow Chart





*1 Turn the pouwer OFF and clear the jammed bill. Then turn on the power again.

NOTE

TAIKO Service Manual

Chapter

Specifications

- 2-1. Specifications
- 2-2. Connector
- 2-3. Pin Assignment
- 2-4. Interface Circuit
- 2-5. External Dimensions
- 2-6. DIP Switch Settings

Issue: 04/2007

2-1. Specifications

2-1-1. Basic Specifications

Acceptable Bankenote	Length: 120 mm to 160 mm	
Acceptable Bankenote	Width: 62 mm to 82 mm	
Insertion Direction *1	4-way	
Accepting Rate *1	95% or higher	
Validation Method	PUB-7: Optical/Transparency/Reflection	
v andadon fyrethod	PUB-11: Optical/Transparency/Reflection/MAG	
Anti-Fishing Mechanism	Lever and optical sensor combination	
Interface *2	ccTalk/Serial(ID-003)/MDB/Pulse	
Escrow	1 banknote	
LED *2	LED lamp (upper potion of faceplate)	
	Full-color lightning (gradation/solid)	

- *1 May differ depending on the software for your country. For details, refer to the Software Information Sheet.
- *2 Can be selected using the DIP switches. See=> 2-7. DIP Switch Setting

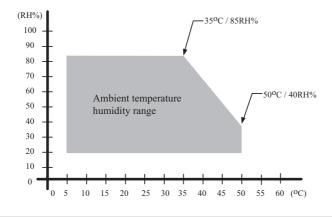
2-1-2. Electrical Specifications

Power Supply Voltage	12V DC ±5 %
	Standby: Approx. 0.1 A
Rated Power Consumption	Operation: Approx. 0.5 A
	Max: Approx. 1.4 A (Max. 300 ms)

2-1-3. Environmental Specifications

Operation Temperature *1	5°C to 50°C
Storage Temperature	-20°C to 60°C
Operation Humidity *1	20%RH to 85%RH (No condensation)
Storage Humidity 20%RH to 85%RH (No condensation)	
	Avoid direct sunlight
Light Disturbande	Interior lighting must be incandescent lamp
Light Disturbande	Angle: 15 dgrees or more
	Illumination: 3000 Lx or less
Installation	For indoor use only

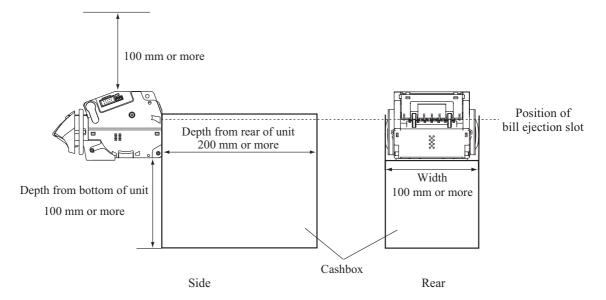
*1 The overall operation temperature and humidity range is as follows.



2-1-4. Installation Specifications

Installation *1	Door holizontal mounting (No vibration)		
Weight	Approx. 0.6 kg		
	With Type 1/2/3 faceplate:		
External Dimentions	124mm (W) x 88mm (H) x 145.2mm (D)		
External Dimendons	With Type 5 faceplate:		
	124mm (W) x 88mm (H) x 143mm(D)		
Cahsbox *2	Supplied by the customer		

- *1 Allow 100 mm above the unit to open the lid for removal of the unit from the faceplate.
- *2 The cashbox must be 100 mm or more in depth from the bottom of the TAIKO unit, 200 mm or more in depth from the rear of the unit and 100 mm or more in width. Both sides of the cashbox must be higher than the position of the bill ejection slot.



2-2. Connector

The following diagram is the interface connector as viewed from the acceptor side or from a relay board.

9				1	
0	0	0	0	0	
0	0	0	0	0	
10				2	

Box Type Plug XG4C-1034 (Omron)

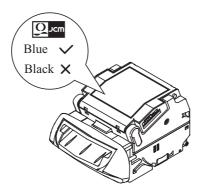


If a relay board is attached to the TAIKO unit, do not attempt to remove it.

2-3. Pin Assignment



The following pin assignment is for TAIKO units with a blue JCM logo label. If the logois black, the pin assignment may differ. For details, contact JCM.



2-3-1. ccTalk Interface

Pin No.	Signal Name	I/O *1	Function
1	ccTalk+	IN/OUT	ccTalk Send/Receive Line
2	NC		Not Connected
3	NC		Not Connected
4	NC		Not Connected
5	NC		Not Connected
6	NC		Not Connected
7	Vcc		12V DC Power Supply
8	Vss		Power Supply GND
9	NC		Not Connected
10	NC		Not Connected

^{*1} Conditions for the I/O (Input/Output) column are from the Bill Acceptor side.

2-3-2. SERIAL(ID-003)/MDB Interface

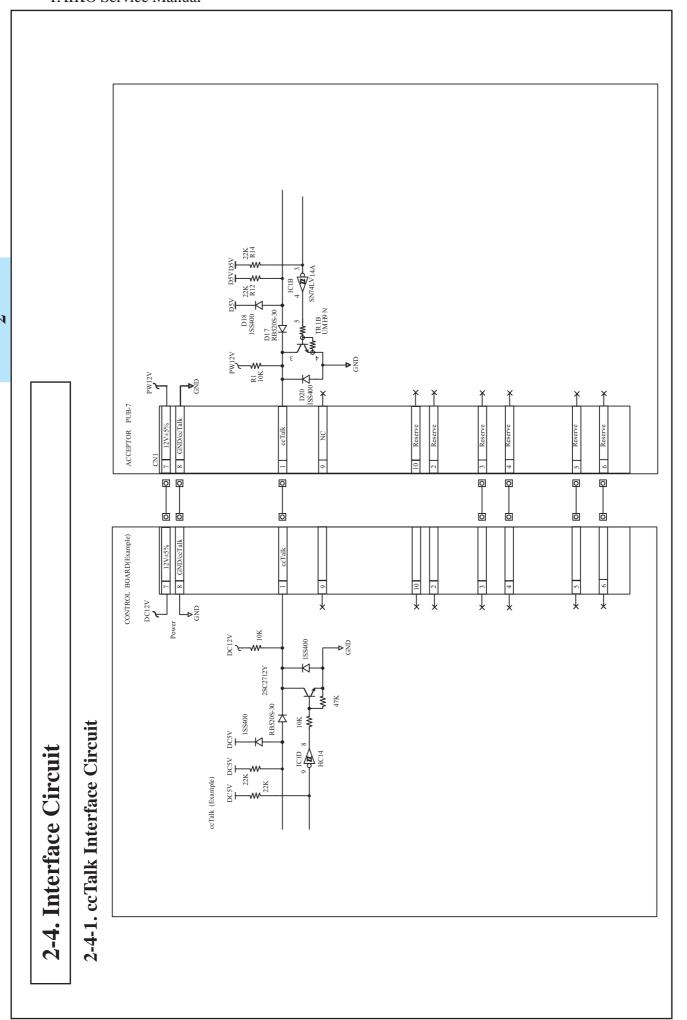
Pin No.	Signal Name	I/O *1	Function
1	NC	-	Not Connected
2	NC	-	Not Connected
3	RXD-	IN	Data Send Line
4	RXD+	111	(Active when the current is applied)
5	TXD-	OUT	Data Receive Line
6	TXD+	001	(Active when the current is applied)
7	Vcc	-	12V DC Power Supply
8	Vss	-	Power Supply GND
9	NC	-	Not Connected
10	NC	-	Not Connected

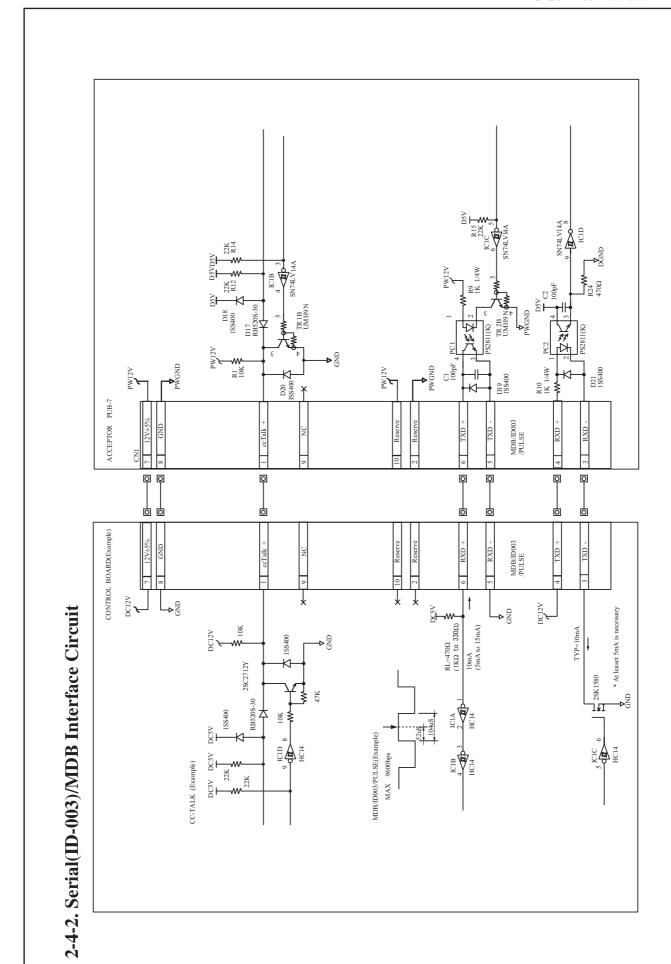
^{*1} Conditions for the I/O (Input/Output) column are from the Bill Acceptor side.

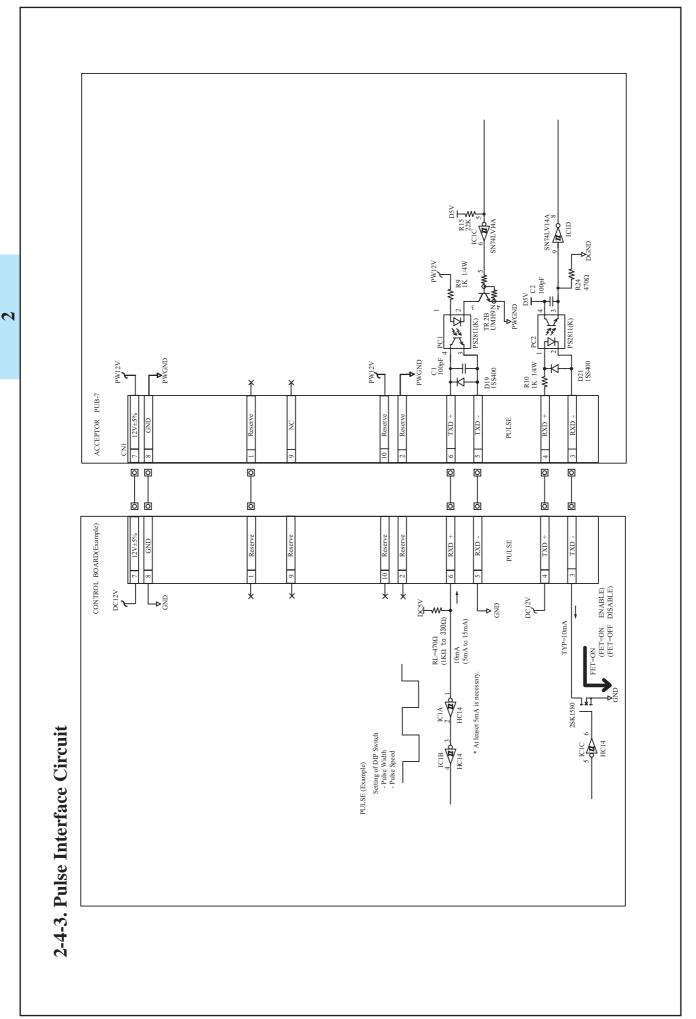
2-3-3. Pulse Interface

Pin No.	Signal Name	I/O *1	Function
1	NC	-	Not Connected
2	NC	-	Not Connected
3	Enable/Disable (-)		Enable/Disable Signal Input Line
		In	(Enable when the current is applied.
4	Enable/Disable (+)		Disable when the current is NOT applied.)
5	Vend(-)	Out	PULSE Signal Output Line
6	Vend(+)	Out	(Active when the current is applied.)
7	Vcc	-	12V DC Power Supply
8	Vss	-	Power Supply GND
9	NC	-	Not Connected
10	NC	-	Not Connected

^{*1} Conditions for the I/O (Input/Output) column are from the Bill Acceptor side.

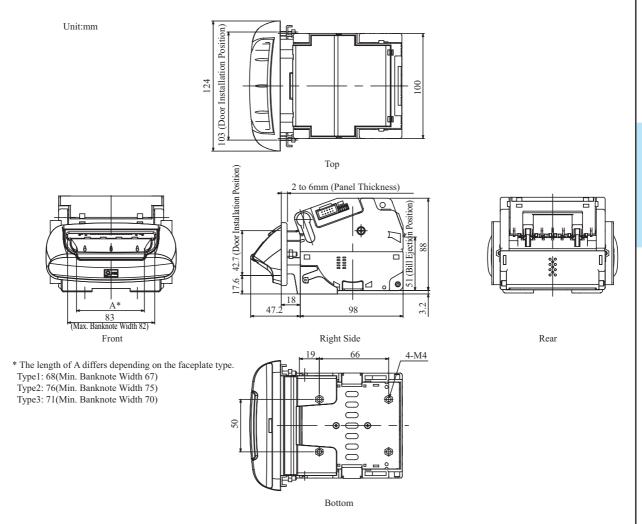




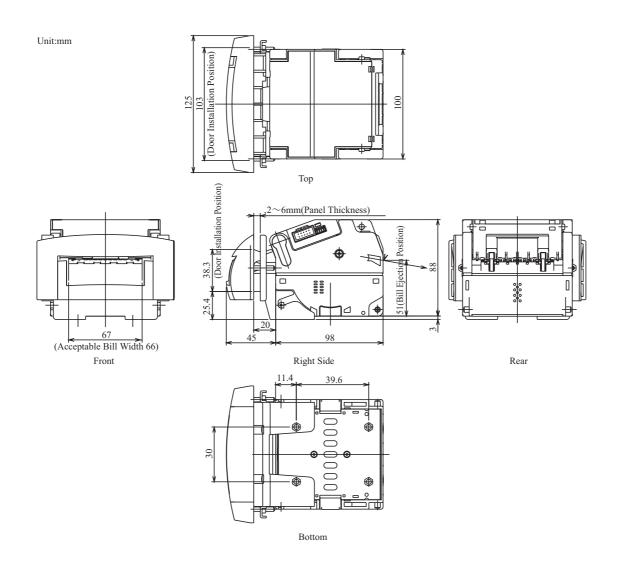


2-5. External Dimensions

2-5-1. When installing the Type1/Type2/Type3 faceplate with TAIKO unit

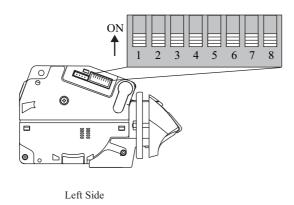


2-5-2. When installing the Type5 faceplate with TAIKO unit



2-6. DIP Switch Settings

The communication method and various functions of the TAIKO unit can be set with the DIP switches on the left side of the unit.



2-6-1. Basic Settings

SW#	Setting Item											
			Ol	N	OFF							
1		ı	Test Mo	ode *1	Normal Mode							
2		Dou	ble-Sca	n Mode *2	Normal Scan Mode							
3	Reserved											
4	Five (5)) drum	cycles (fishing prevention) *3	Normal Operation							
5	Refer to the Software Specifications											
6	6	7	8	I/F Setting								
	OFF	OFF	OFF	SERIAL (ID-003)							
7	ON	OFF	OFF	MDB								
	OFF	ON	OFF	ccTalk (Non Encryp	ted)							
8	ON	ON	OFF	ccTalk (Encrypted)	*4							
	-	-	ON	PULSE *5								

- *1 For details about the Test Mode, refer to 5-2-2. Test Mode.
- *2 The acceptance rate will be improved but operation time will be increased if a banknote is rejected.
- *3 Fishing prevention will be improved but operation time will be increased.
- *4 If the encryption code become unclear, refer to 2-7-5. Encryption Code Initializing Setting Mode to initialize the encryption code.
- *5 For Details about Communication Setting, refer to the Software Information Sheet.

2-6-2. Special Settings

Setti	SW1	SW2	SW3	SW4	SW5	SW6	SW7	SW8	
Denomination	ntion Accept Setting		OFF	OFF	OFF	OFF	ON	OFF	OFF
Setting Mode	Inhibit Setting	ON	OFF	OFF	OFF	OFF	ON	ON	OFF
LED Pattern	Define Pattern 1	ON	ON	OFF	OFF	OFF	OFF	ON	OFF
Setting Mode	Define Pattern 2	ON	OFF	ON	OFF	OFF	OFF	ON	OFF
Encryption	ON	ON	ON	ON	ON	ON	OFF	OFF	
Setti	ON	ON	ON	ON	ON	ON	OFF	OFF	
Downlo	ON	OFF	OFF	OFF	OFF	OFF	ON	ON	
Adjustm	ON	ON	OFF	OFF	OFF	OFF	OFF	ON	

^{*1} For details about Software Download and Adjustment, refer to Chapter 4 Download/Adjustment.

■ Denomination Setting Mode

Perform the accept/inhibit setting for the banknote denomination based on the software for your country. The default settings are to accept all denominations.

♦ Accept Setting



To perform the accept setting, set DIP switch Nos.1 and 6 to ON and then turn on the power to the TAIKO unit. After the LED flashes white, set DIP switch No.1 to OFF to enter the setting mode. Insert the denomination of banknote that you want accepted into the insertion slot. The setting is registered if the LED remains lit light blue and the banknote is returned. Insert the next denomination of banknote that you want accepted.

Inhibit Setting



To perform the inhibit setting, set DIP switch Nos.1, 6 and 7 to ON and then turn on the power to the TAIKO unit. After the LED flashes white, set DIP switch No.1 to OFF to enter the setting mode. Insert the denomination of banknote that you want inhibit into the insertion slot. The setting is registered if the LED remains lit orange and the banknote is returned. Insert the next denomination of banknote that you want inhibited.



The accept/reject setting for banknote denominations can be confirmed with the LED lamp. After the initial operation is performed, the LED will flash a number of times equal to the total number of banknote denominations. Blue indicates an accept setting and red means a reject setting.

Example: If 5, 10 and 20 euro notes are set to be accepted and 50 and 100 euro notes to be rejected, the LED will flash the corresponding 5 times as follows: blue, blue, blue, red and red.

■ LED Pattern Setting Mode

The LED pattern can be changed according to your perference. Select between pattern 1 and pattern 2. The default setting is pattern 1.

Define Pattern 1



Set DIP switch Nos.1, 2 and 7 to ON and then turn on the power to the TAIKO unit. Set DIP switch No.1 to OFF to set the LED pattern to pattern 1.

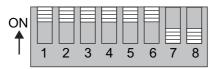
◆ Dfine Pattern 2



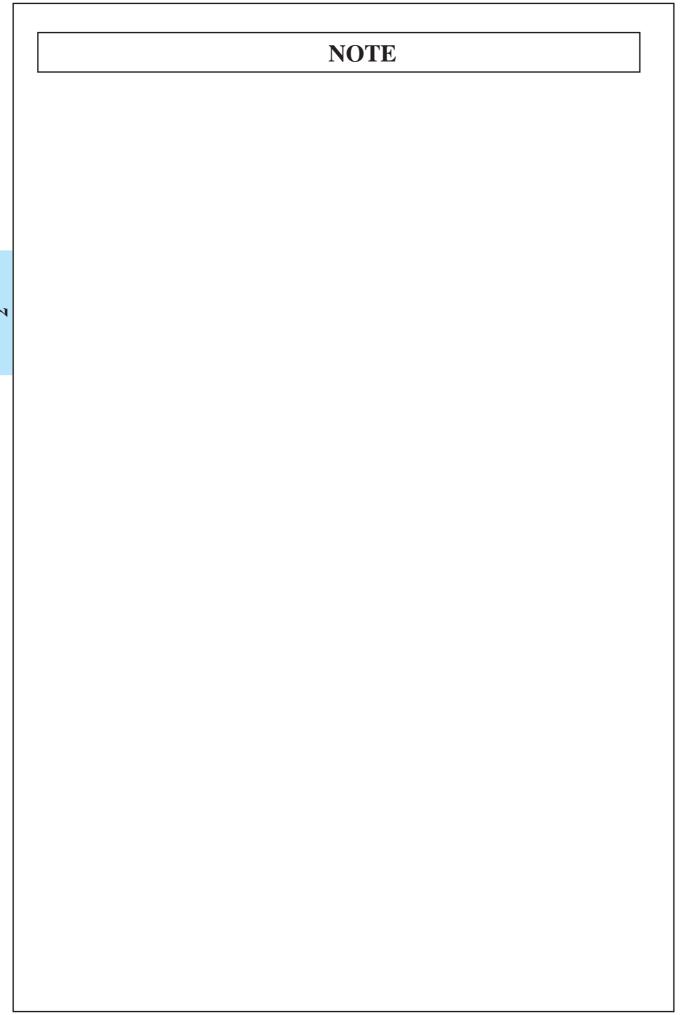
Set DIP switch Nos.1, 3 and 7 to ON and then turn on the power to the TAIKO unit. Set DIP switch No.1 to OFF to set the LED pattern to pattern 2.

■ Encryption Code Initializing Setting Mode

When using ccTalk Communication (Encryption) Mode and the encryption code is unknown, perform the Encryption Code Initializing Setting to initialize the Encryption Code to the last 6 digits of the TAIKO serial number.



Set DIP switch Nos. 1 to 6 to ON (Set DIP switch Nos. 7 and 8 to OFF) and then supply the power to the TAIKO unit. Set DIP switch No. 1 to OFF to initialize the encryption code.



Chapter 3

Installation/ Operation

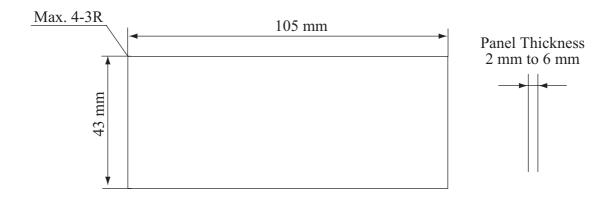
- 3-1. Installation/Removal
- 3-2. Wiring
- 3-3. Clearing a Banknote Jam

Issue: 10/2006

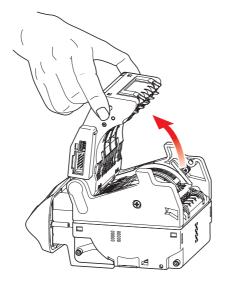
3-1. Installation/Removal

This section describes the procedures for installing of TAIKO unit. Perform the following procedure when installing the TAIKO unit.

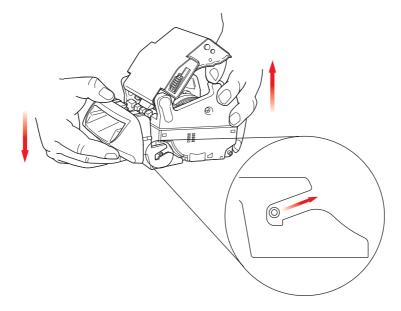
1. Use the panel cutting dimensions given below and create the correct size of opening required for installing the TAIKO unit to the door.



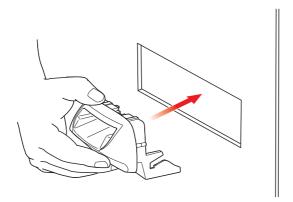
2. Hold in the upper lid open/close buttons on both sides of the TAIKO unit and open the upper lid in the direction of the arrow.



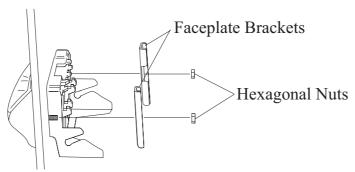
- 3. Grasp the TAIKO unit with your hand under the upper lid.
- 4. Press down slightly on the faceplate and raise up on the TAIKO unit. Slide the TAIKO unit up and back to detach it from the faceplate. back and up to detach it from the faceplate.



5. Remove the faceplate brackets (2) and the hexagonal nuts (2) from the faceplate, then insert the faceplate into the cutout from the front side of the door.



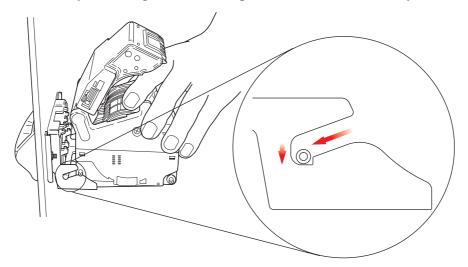
6. Fix the faceplate onto the door using the faceplate brackets (2) and the hexagonal nuts (2).



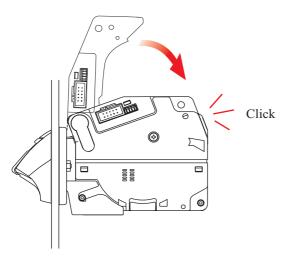


Tightening the nuts with too much force can damage the faceplate. The required torque is 0.7 Nm.

- 7. Hold in the upper cover open/close buttons once again, open the upper cover, and grasp the TAIKO unit with your hand under the upper cover.
- 8. Insert the faceplate installation guide pin into the faceplate guide, and slide the TAIKO unit all the way into the guide and then push down, as indicated by the arrows.



9. Close the upper lid firmly until it clicks into place.





- Be careful not to get your finger caught when closing the upper lid.
- Confirm that the TAIKO unit and faceplate are installed securely to the door.



- To remove the TAIKO unit, perform the procedure shown above in reverse order.

3-2. Wiring

This section describes the procedures for connecting the power harness to the TIKO unit. Follow the steps given below when connecting the power harness to the TAIKO unit.



- When installing the TAIKO unit or connecting the wiring harness, make sure that the power harness is unplugged from the power terminal.
- The TAIKO unit is designed to use only $12V (\pm 5\%)$ DC input. Any other power level can damage the unit.
- Do not pull on the power harness with undue force, as that may cause the power socket to become disconnected.

3-2-1. Recommended Parts

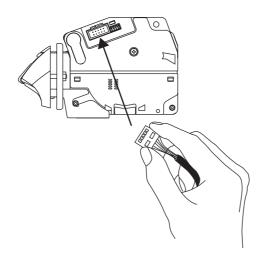
We recommend the following parts for wiring.

Socket	Rock Lever Socket	Socket for flat cable
Socket	XG5M-1032-N (Omron)	XG4M-1030-T (Omron)
Semi Cover	XG5X-0501 (Omron)	-
Rock Lever II XG4Z-0002 (Omron)		-
		1.27 mm pitch flat cable
Applicable Wires	UL1061 AWG24	AWG28
		UL2651/UL20012

3-2-2. Wiring Procedure

Perform the following procedure when connecting the power harness.

- 1. Confirm that there is no power being supplied to the power harness.
- 2. Connect the power harness to the TAIKO unit's interface connector.
- 3. Turn on the power and confirm that the TAIKO unit operates properly.



3-3. Clearing a Banknote Jam

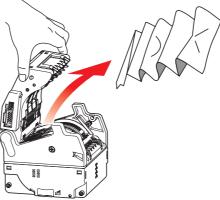
When a banknote becomes jammed inside the TAIKO unit, follow the instructions below to remove the jammed banknote.



- Be sure to turn off the power to the TAIKO unit when opening the upper and lower covers. Failure to do so may result in your fingers becoming caught in the moving roller.

■Open the upper lid

- 1. Confirm that the power to the TAIKO unit is turned off.
- 2. Hold in the upper cover open/close buttons and open the upper cover, then pull out the jammed banknote.

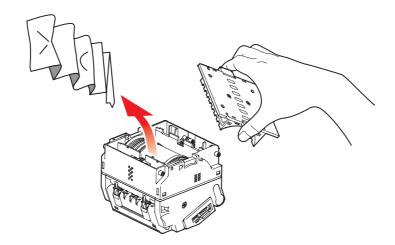




Be careful not to get your finger caught when closing the upper cover.

■Open the lower lid

- 1. Confirm that the power to the TAIKO unit is turned off.
- 2. Remove the faceplate from the TAIKO unit. <u>See =>6</u>. Installation/Removal
- 3. Hold in the lower cover lock release buttons and remove the lower cover, then pull out the jammed banknote.



TAIKO Service Manual

Chapter 4

Download & Adjustment

- 4-1. Download
- 4-2. Adjustment
- 4-3. Palm
- 4-4. Cloning

Issue: 05/2007

4-1. Download

The software download procedure is described in this section. When the software has been upgraded or the TAIKO unit's CPU board has been replaced, please download the software to the TAIKO unit.

When downloading a software from Palm, please refer 4-2. Palm.

4-1-1. Requirements

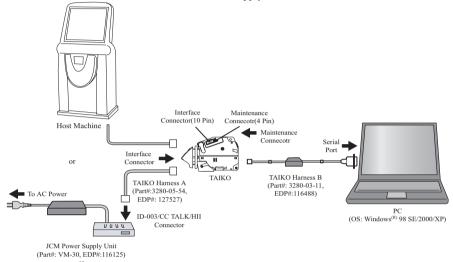
When downloading, the following items are required.

- TAIKO unit
- JCM power supply unit (Part#.VM-30, EDP#.116125) or equivalent
- TAIKO harness A (Part#.3280-05-54, EDP#.127527) *
- TAIKO harness B (Part#.3280-03-11, EDP#.116488)
- Downloader (Download Program Ver. 1.21.exe)
- Software program (Ex. P07X3102.G_S)
- * This harness is only for TAIKO units with a blue JCM logo label. If the logo is black, the harness may differ. For details, contact JCM.



4-1-2. Connecting Procedure

- Set the DIP switch Nos.1, 7 and 8. DIP switch is located on the right side of TAIKO unit.
- 2. Connect TAIKO unit, PC and JCM Power Supply unit (VM-30) as shown below.



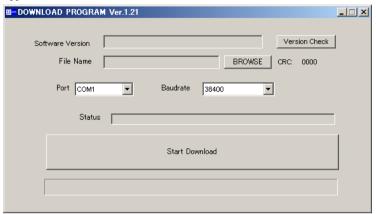
- Turn the power of the JCM power supply unit ON to turn on the power to the TAIKO unit.
- 4. Confirm the TAIKO's green LED lamp is flashing.

equivalent

4-1-3. Download Procedure

When downloading software, follow the steps as shown bellow.

 Double Click the Download Program Ver. 1.21.exe. The following window will be appear.



- 2. Select your PC's COM Port # from the Port pull down menu.
- 3. Select 38400 from the Baudrate pull down menu.
- Press the [Version Check] button to display current software which is installed in the TAIKO unit.
- Press the [BROWSE] button and select a software program you want to download to the TAIKO unit.
- 6. Press the [Start Download] button to start downloading.
- 7. When downloading is completed. TAIKO's LED lamp turn into Blue.
- 8. Turn off the power and remove the TAIKO unit.

4-1-4. Writing Serial No.

When replacing CPU board, follow the steps below and write Serial No..

1. Double click SerialNo.exe and then the following window will appear.



- Click [Read Serial Number] button and then 6-digit of current serial number will be displayed in the box next to the button. When the CPU board is new, nothing is displayed in the box.
- Enter 6-digit of new serial number in the input box next to the [Write Seiral Number] button.
 - Example: If the serial number is 03050438058, enter the last 6-digit 438058.
- 4. Press the [Write Serial Number] button to start writing serial no.
- 5. Press the [Exit] button to close the window.

4-2. Adjustment

You learn how to adjust TAIKO unit in this section. After software program is downloaded or CPU/Sensor Board is replaced, the TAIKO unit needs to be adjusted.

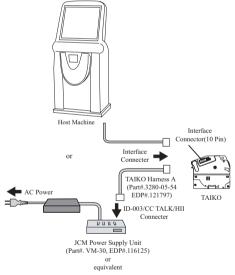
4-2-1. Requirements

When adjusting TAIKO unit, the following items are required.

- JCM power supply unit (Part#. VM-30, EDP#.116125)
- Reference Paper (Part#.KS-070, EDP#.119581)

4-2-2. Adjustment Procedure

- Confirm the power is not supplied to the TAIKO unit and remove the TAIKO unit from the faceplate. For details about removing the faceplate, refer to the 3-1. Installing/ Removing.
- 2. Connect the TAIKO unit and JCM Power Supply unit as shown below.

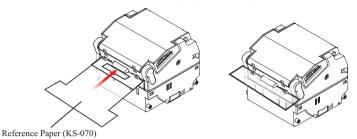


3. Set the TAIKO's DIP switch Nos.1, 2 and 8 ON. The DIP switch is located on the right side of the unit.

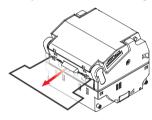


- 4. Turn on the power to the TAIKO unit. Confirm that TAIKO's white LED lamp is flashing.
- 5. Set the DIP switch No.1 OFF and confirm that TAIKO's green LED lamp lights.

6. Insert the reference paper (KS-070) to the TAIKO unit. Then the roller start rotating and then continue to insert the reference paper all the way in.



- 7. When the reference paper reaches all the way in, green LED flashes.
- 8. Set the DIP switch No.8 OFF to start the paper adjustment. Confirm that TAIKO's yellow LED lights.
- 9. When the paper adjustment is completed, the reference paper come out of the TAIKO unit automatically. Remove the reference paper.



- Confirm the green LED lights and set the DIP switch No.8 ON to start the no paper adjustment.
- 11. Confirm that TAIKO's yellow LED lights.
- 12. When the paper adjustment and EEPROM writing is completed successfully, confirm that TAIKO's blue LED lights.



 If the adjustment and EEPROM writing is not completed successfully, the red LED lights. Please start again from the beginning.

4-3. Palm

Download procedure using Palm is described in this section.

4-3-1. Requirement

When adjusting TAIKO unit, the following items are required.

- Palm (Palm(R)'s Tungsten C)
- TAIKO Harness B (Part#.3280-03-11, EDP#.116488)
- File Converter Installer (setup.exe/SETUP.LST/PdbConvEN.CAB)
- Download Program (ID003DWN.prc)
- Software Program (Ex. P07X3102.G_S)

4-3-2. Installing File Converter (PdbConvEN.exe)

When downloading a software from palm, the file needs to be convert into prc format.

Follow the steps below to install the File Converter (PdbConvEN.exe).

- 1. Save the setup.exe/SETUP.LST/PdbConvEN.CAB to your PC.
- 2. Double click the setup.exe to start to install.
- 3. Follow the instruction on the screen and complete installing.
- 4. PdbConvEn.exe icon is created on your PC's desktop.



4-3-3. Converting Software Program

Follow the steps below, convert the software program into prc format.

 Double click the PdbConvEn.exe icon to start the PdbConvEn. The following window will appear.



- Confirm the Download File tab and click the [...] button to select a file you want to convert.
- 3. Click the [Convert PDB] button to start the conversion.
- 4. After CRC is displayed, convension is completed.
- 5. Click the [Finish] button and close the PdbConvEn.exe.

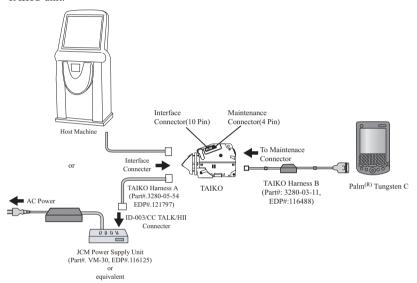


- Please import the downlader(ID003DWN.prc) for the palm and the software converted into prc format to palm referring to your Tungsten C Manual.

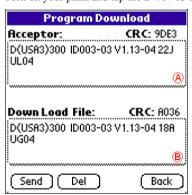
4-3-4. Download Procedure

When downloading a software from your palm, follow the instructions below.

- 1. Set the TAIKO unit's DIP switch Nos. 1, 7 and 8 ON.
- Connect your palm with the TAIKO unit as shown below and supply the power to the TAIKO unit.



3. Turn on your palm and tap the DWN-03 icon. The following screen will be displayed.



- 4. When tapping the area (A) shown below, the software information which is currently installed in the TAIKO unit will be showed.
- 5. Tap the area (B) and select the software you want to download.
- 6. Tap the [Send] button to start downloading.
- 7. When the downloading is complete, the screen returns to the previous automatically.

4-4. Cloning

Using the Clone Harness, the software can be copied from the Master TAIKO unit to Salve TAIKO unit. (Cloning)

4-4-1. Required Items

When cloning, the following items are required.

- TAIKO unit installed the cloning feature applicable software (Master)
- TAIKO unit to copy the software (Slave)
- Clone Harness (Part#: 3280-05-52, EDP#: 124528)
- JCM Power Supply Unit (Part#: VM-30, EDP#: 116125) or equivalent

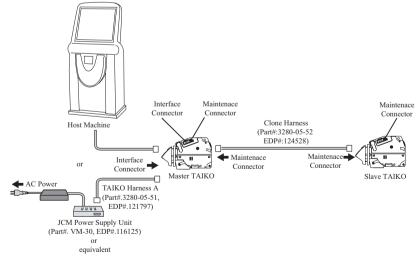


- For the cloning features applicable software, refer to the Software Information Sheet.
- If the master TAIKO unit is connected with the host machine, the power supply unit is not required.

4-4-2. Cloning Procedures

Follow the steps below to clone.

1. Connect the master TAIKO unit and the slave TAIKO unit as shown below.



- 2. Set the DIP switch of the master TAIKO unit Nos. 1, 2, 7 and 8 ON and the DIP switch of the slave TAIKO unit Nos. 1, 7 and 8 ON.
- 3. Confirm the LED lamp of the master TAIKO unit is flashing withe, the LED lamp of the slave TAIKO unit is flashing green.

- 4. Set the DIP switch of the master TAIKO unit No. 1 OFF to start cloning.
- 5. When starting cloning, the LED lamp of the master TAIKO unit lights pink, the LED of the slave TAIKO unit lights yellow.
- 6. When the LED lamp of the slave TAIKO unit lights blue (or flashes green), the cloning is complete. (Approx. 15 minutes)
- 7. Set the DIP switch of the master TAIKO unit No.1 ON.
- 8. When producing another clone TAIKO, turn off the power, connect another slave TAIKO unit and perform from the step 2.

TAIKO Service Manual

Chapter 5

Trouble Shooting / Maintenance

- 5-1. Error Codes
- 5-2. Trouble Shooting
- 5-3. Test Mode (Diagnostics)
- 5-4. Cleaning
- 5-5. Maintenance Tool List
- 5-6. Product Support

Issue: 04/2007

5-1. Error Codes

Number of Red flashes of the LED lamp indicates the Error of TAIKO unit. LED lamp is located in the middle of the faceplate.

5-1-1. Error Codes

# of Flashes	Diagnostic Description			
2	ROM error			
3	Banknote remains inside ejection slot			
4	Banknote remains inside transport path			
5	EEPROM read/write error			
6	Motor error			
8	Entrance solenoid error			
9	Exit solenoid error			
12	Fraud detected			

5-2. Trouble Shooting

When an error message appears or trouble is occures and the TAIKO unit does not work properly, recover the TAIKO unit following the instruction below.

5-2-1. General Troubles

Symptom/Error Message	Possible Causes	Recovery Action		
	Power is not supplied to the	Verify the specified voltage and ground		
	acceptor.	are supplied to appropriate pins of the		
	иссерия.	interface connector.		
		Verify if all harnesses and connectors		
		are connected properly.		
		Verify if the connector pin has been any		
	Connection is wrong.	bend, missing, broken.		
		Verify if the specified voltage is supplied		
Acceptor is not working		to the appropriate pin. See=> Chapter		
(Acceptor does not accept		2 Specifications		
any bill)	Software is not downloaded.	Download the appropriate software to		
arry om)	Software is not downloaded.	the TAIKO unit. See=> 4-1.Download		
		Perform Acceptance Test. See => 4-2.		
		Test Mode (Diagnostics)		
		If the test result is NG, replace the		
	CPU/Sensor Board is	CPU/Sensor Board. See=> Chapter 6		
	Corrupted.	Replacement procedure		
		After CPU/Sensor board is replaced,		
		perform the adjustment. See=> 4-2.		
		Adjustment		

Symptom/Error Message	Possible Causes	Recovery Action		
J 1		Clean the feed or Pinch roller. See=>		
		6-4. Cleaning		
	Feed or Pinch roller is	If any corruption is found, replace it.		
	spoiled with dirt or broken.	See=> 6-2. Replacement of Sensor		
		Board		
	Food on Dinah nallan anning is	Verify the condition of the Feed or		
	Feed or Pinch roller spring is missing or loose.	Pinch roller spring and replace it as		
	missing of loose.	required.		
JAM bill occurs often.	There is any foreign objects	Remove the foreign objects from the		
JANA OM OCCUS OICH.	is on the transport path.	transport path and clean. See=> 5-4.		
	is on the transport path.	Cleaning		
	Faceplate does not match	Change the faceplate guide depending		
	with the bill width.	on the bill width. See=> 3-3. Replace		
		of Faceplate Guide		
	The bill width is 83mm or			
	larger or 62mm or less.	Use the only acceptable bills. See=>		
	(Out of TAIKO	Chapter 2 Specifications		
	Specifications)			
		Remove the foreign object and clean		
	Enterna Canana ia mat	the entrance sensor. See=> 5-4.		
Acceptor is not working.	Entrance Sensor is not	Cleaning		
(Acceptor does not accept	working or there is any foreign object at the	Perform Aging. See=> 5-2-6. Aging details		
any bills.)	entrance.	If any sensor error is found, replace		
	entrance.	the CPU/Sensor board. See=>		
		Chapter 6 Replacement Procedure		
	Rollers, belts and lenses is	Clean the rollers, belts and lenses.		
	soiled with dirt.	See=> 5-4. Cleaning		
		Adjust the TAIKO unit. See=> 5-4.		
	Sensor needs to be adjusted.	Cleaning		
	After disassembled, the			
	TAIKO has not been	Adjust the TAIKO unit. See=> 5-4.		
Acceptance rate is low.	adjusted.	Cleaning		
		Download the latest software program.		
	The software revision is old.	See=> 4-1. Download		
	The bill that software	Verify if the denomination, issued year		
	program is not supported is	is appropriate in the software		
	inserted.	information sheet.		

Symptom/Error Message	Possible Causes	Recovery Action			
	Software does not match	Download the appropriate software			
	with the currency.	program to the TAIKO unit. See=> 4-1. Download			
	DIP Switch setting is wrong.	Set the accepting setting properly.			
	Dir Switch Setting is Wrong.	See=> 2-7-3. Denomination Setting			
All bills are returned.	The command from Host is set to inhibit.	Set the command to accept.			
	CPU/Sensor failure is	Replace CPU/Sensor Board. See=>			
	occurred.	Chapter 6 Replacement Procedure.			
	Sensor needs to be cleaned	Clean all sensors. See=> Cleaning			
		Perform adjustment See=>4-2.			
	and adjusted.	Adjustment			
	CPU board failure	Replace the CPU board. See=> 6-			
Motor rotates a few times	CI O board failuic	1. Replacement of CPU board			
and stop.	DIP Switch setting is wrong.	Set the DIP Switch No.1 ON and			
	Dir 5 witch setting is wrong.	supply the power to the TAIKO unit.			
		Perform the DIP Switch TEST.			
		See=> 5-3-3. DIP Switch Test			
	DIP Switch is broken.	Details			
Cannot enter the Test Mode	DII SWICH IS OTOKCII.	If the test result is NG, replace the			
		CPU board. See=> 6-1. Replace of			
		CPU board			
	CPU board failure	Replace the CPU board. See=>6-1.			
		Replacement of CPU board			

5-2-2. Adjustment Troubles

Symptom/Error Message	Possible Causes	Recovery Action	
	Poforonce popor is surong	Use the reference paper (KS-070)	
	Reference paper is wrong.	for TAIKO.	
Adjustment Error		Replace the CPU/Sensor board.	
	CPU/Sensor board failure.	See=> Chapter 6 Replacement	
		Procedure	

5-2-3. Communication Troubles

Symptom/Error Message	Possible Causes	Recovery Action		
	DIP switch setting is wrong.	Set all DIP Switches OFF and		
	DIF Switch setting is wrong.	supply the power to the TAIKO unit.		
	Connector is unplugged or is	Connect all connector properly.		
	not connected properly.	Connect an connector property.		
		Verify if the connector pin is any		
Cannot communicate with	Connector pin is broken.	bend, broken or missing. Replace		
Host		the CPU board as required.		
	CPU board failure	Replace the CPU board. See=> 6-		
	CI O board failule	1. Replacement of CPU board		
		Verify if the interface is appropriate		
	Interface is wrong.	Interface is wrong. with Host. If wrong, set the interfac		
		properly. See=> 2-7. DIP Switch		



- When you cannot solve the problem even if you follow the instruction above, please contact JCM. See => 5-6. Support

5-3. Test Mode (Diagnostics)

TAIKO has the diagnostics function. TAIKO can be specified the part of the error using the diagnostic funktion.

5-3-1. DIP Switch Setting List

Test Items	SW1	SW2	SW3	SW4	SW5	SW6	SW7	SW8
DIP Switch Test	ON							
Transport Motor Forward Rotation Test	ON	OFF						
Transport Motor Reverse Rotation Test	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF
Sensor Test	ON	OFF	ON	OFF	OFF	OFF	OFF	OFF
Solenoide Test	ON	ON	ON	ON	OFF	OFF	OFF	OFF
Accepting Test	ON	OFF	OFF	OFF	ON	OFF	OFF	OFF
Entrance Flapper Test	ON	OFF	OFF	ON	ON	OFF	OFF	OFF
Exit Flapper Test	ON	ON	OFF	ON	ON	OFF	OFF	OFF

5-3-2. DIP Switch Test Procedure

Test the DIP switches.

- 1. Set all DIP switches ON and then supply the power to the TAIKO uit.
- 2. Set the switch No.1 OFF to start the test. Set the switch Nos.3, 5 and 7 OFF and verify if the LED lamp lights Green.
- 3. Then set the switch Nos.2, 4, 6 and 8 OFF and verify the LED lamp lights Blue.



- IIf TAIKO's red LED lights, the DIP Switch has a problem.

5-3-3. Transport Motor Forward Rotation Test Procedure

Test the condition of the Transport Motor forward rotation.

- 1. Set the switch No.1 ON and supply the power to the TAIKO unit.
- 2. Set the switch No.1 OFF to start the test. The transport motor rotates forward. 3. If the Blue LED lamp blinks despite the number, the test is completed. No error is found.



 If TAIKO's red LED lamp lights, the Transport Motor has a problem.

5-3-4. Transport Motor Reverse Rotation Test Procedure

Test the condition of the Transport Motor reverse rotation.

- 1. Set the switch No.1 and 2 ON and supply the power to the TAIKO unit.
- 2. Set the switch No.1 OFF to start the test. Ther transport motor rotates reverse.
- 3. If the Blue LED lamp blinks despite the number, the test is completed. No error is found.



 If TAIKO's red LED lamp lights, the Transport Motor has a problem.

5-3-5. Aging Procedure

- 1. Set the switch Nos.1, 2 and 4 ON and supply the power to the TAIKO unit. Set the switch No. 1 OFF to start the test.
- TAIKO unit repeates the following operation.
 LED lamp lights => Motor rotates foward => Motor rotates reverse
- 3. If an sensor error is found while aging, the TAIKO stop the operation. You can specified the error of the sensor with the number of the LED lamp blinks.

# of				
Flashes	Sensor Position			
	Enterance Sensor Right			
2	Enterance Sensor Left			
3	Upper Transit Sensor			
4	Lower Transit Sensor			
5	Enterance Solenoid Sensor			
6	Exit Solenoid Sensor			
7	VEND Lever Sensor			
8	Encoder Sensor			
1	Penetration (Upper to Lower) Right IR			
2	Penetration (Upper to Lower) Left IR			
3	Penetration (Upper to Lower) Right RED			
4	Penetration (Upper to Lower) Left RED			
5	Penetration (Upper to Lower) Right NIR			
6	Penetration (Upper to Lower) Left NIR			
7	Penetration (Upper to Lower) Right BLUE			
8	Penetration (Upper to Lower) Left BLUE			
1	Penetration (Lower to Upper) Right IR			
2	Penetration (Lower to Upper) Left IR			
3	Penetration (Lower to Upper) Right RED			
4	Penetration (Lower to Upper) Left RED			
5	Penetration (Lower to Upper) Right NIR			
6	Penetration (Lower to Upper) Left NIR			
7	Penetration (Lower to Upper) Right BLUE			
8	Penetration (Lower to Upper) Left BLUE			

5-3-6. Solenoid Test Procedure

Test the condition of the solenoids.

- 1. Set the switch Nos.1, 2, 3 and 4 ON and turn ON the power to the TAIKO unit.
- 2. Set the switch No.1 OFF to start the test. Then the TAIKO unit repeates the following operation.

Entrance Flapper On/Off => Exit Flapper On/OFF

3. If the Blue LED lamp lights, no error is found.



- If TAIKO's red LED lights, the Solenoid has a problem.

5-3-7. Accepting Test Procedure

Test the condition of the acceptance of the bils.

- 1. Set the switch No.1 and 5 ON and supply the power ON.
- 2. Set the switch No.1 OFF to start the test. Then insert the bill to the TAIKO unit.
- 3. If the bill is returned, the LED flashes depending on the reason for the reterning.

# of Flashes	Diagnostic Description		
2	ROM Error		
3	JAM inside Acceptor		
4	Bill remains inside transport path		
5	Adjustment Error		
6	Motor Error		
8	Entrance Solenoid Error		
9	Exit Solenoid Error		
12	Sensor operation at the abnormal timing		
1	Reject by slant insertion		
4	X-rate Error		
5	Bill Transportation Error		
7	Pattern Error		
8	Photo Level Error		
9	Reject by Inhibit Setting		
12	Magnetism Pattern Error (PUB-11 Only)		
13	Bill Length Error		
14	Ir/Red Error		
15	Reject by counterfeiting currency		

5-3-8. Entrance Flapper Test Procedure

Test the entrance flapper.

- 1. Set the switch Nos.1, 4 and 5 ON and turn the power to the TAIKO unit.
- 2. Set the switch No.1 OFF to start the test. Then the entrance flapper repeates open/close operation.
- 3. If the Blue LED lamp lights, no error is found.



 If TAIKO's red LED lamp lights, the Entrance Flapper has a problem.

5-3-9. Exit Flapper Test Procedure

Test the exit flapper.

- 1. Set the switch Nos.1, 2, 4 and 5 ON and turn ON the power to the TAIKO unit.
- 2. Set the switch No.1 OFF to start the test. Then the exit flapper repeates open/close operation.
- 3. If the Blue LED lamp lights, no error is found.



 If TAIKO's red LED lamp lights, the Exit Flapper has a problem.

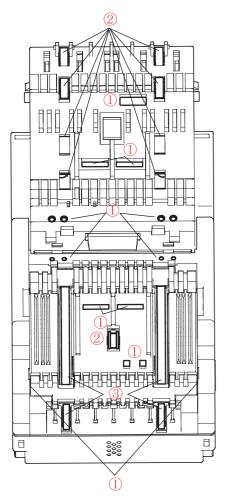
5-4. Cleaning

If the paper dust or foreign object spotted in the acceptor parts, the acceptance rate may go down. Clean the acceptor parts once a month. Wipe out on the sensor with lint-free cloth or cotton bud. Remove the paper dust or foreign object completely on the rollers.

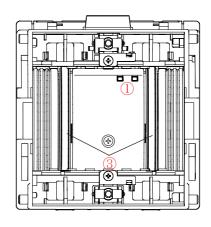


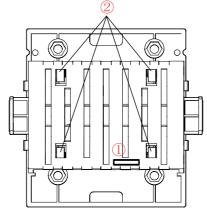
- DO NOT use the organic solvent such as thinner or benzin, when wiping the TAIKO unit.

■ Sensor/Roller Location



Open Upper Lid





Open Lower Lid

- (1) Sensor
- ② Pinch Roller
- ③ Feed Roller

5-5. Maintenance Tool List

When maintenace or adjust TAIKO unit, the following parts need to be parchased.

Items	EDP#	Part#	Description
Power Supply Unit	116125	VM-30	This unit is to supply the power to TAIKO unit.
TAIKO Harness A	127527	3280-05-54	This harness is to connect with TAIKO unit ant Power Supply Unit.
TAIKO Harness B	116488	3280-03-11	This harness is to connect with PC and TAIKO unit when downloding or connecting with palm.
Clone Harness	124528	3280-05-52	This harness is to connect with a master TAIKO and a slave TAIKO when cloning.
Reference Paper	119581	KS-070	This is a reference paper to adjust TAIKO unit.

5-6. Product Support

If you happen to experience any problems or errors with your TAIKO unit, or have any inquiries regarding your unit, consult with your nearest JCM contact as shown below. Please be sure to make a note of the problem points andy symptoms, or the content of your inquiry, prior to making contact.

■ Japan

Japan Cash Machine Co. Ltd. (Headquarters)

3-15, Nishiwaki 2-Chome, Hirano-ku, Osaka 547-0035

Japan

Phone: +81-66-703-8406 **Fax:** +81-66-704-7843

URL: www.jcm-hq.co.jp

■ Americas, Oceania

JCM American Corporation

925 Pilot Road,

Las Vegas, NV 89119

U.S.A.

Phone: +1-702-651-0000 **Fax:** +1-702-644-5512

e-mail: customerservice@jcm-american.com URL: www.jcmamerican.com

■ Europe, Russia, Middle East, Africa Japan Cash Machine Germany GmbH

Mündelheimer Weg 60 D-40472 Düsseldorf

Germany

■ UK, Ireland

JCM United Kingdom Ltd.

Unit B, Third Avenue, Denbigh West Business Park Bletchley, Milton Keynes, Buckinghamshire MK1 1EJ,

UK

■ Asia (other than Japan)

JCM Gold (HK) Ltd.

Unit 1-7, 3F., Favor Industrial Centre 2-6 Kin Hong Street, Kwai Chung, N.T.

Hong Kong

TAIKO Service Manual

Chapter O

Replacement Procedure

- 6-1. Replacement of Faceplate Guide
- 6-2. Replacement of CPU Board
- 6-3. Replacement of MAG Board (PUB-11 Only)
- 6-4. Replacement of Sensor Board
- 6-5. Replacement of Motor Unit/

Encoder Board

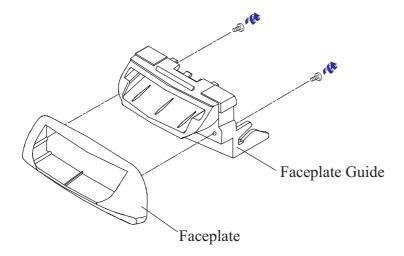
6-6. Replacement of Solenoid

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6-1. Replacement of Faceplate Guide

When replacing the Faceplate Guide, follow the instructions below.

- 1. Take out two (2) screws from bihind the Faceplate unit.
- 2. Remove a (1) Faceplate Guide from the Faceplate.
- 3. Insert a (1) new Faceplate Guide into the Faceplate and then tighten two (2) screws to hold the Faceplate Guide.



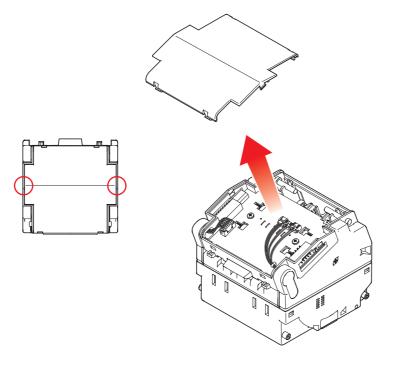


- Tightening the nuts with too much force can damage the faceplate. The necessary torque is 0.7N ⋅ m.

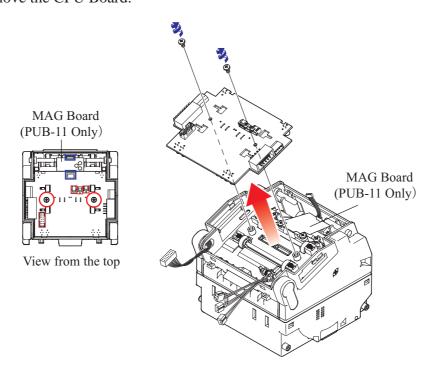
6-2. Replacement of CPU Board

When replacing the CPU Board, follow the instructions below.

1. Insert your fingernail into the gap of left or right side of the Upper Lid. Lift up the Upper Lid Cover with your fingernail and remove it.



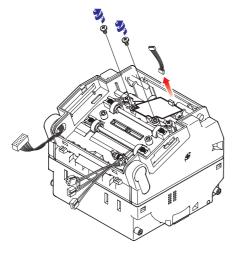
2. Unplug four (4) connectors and take out two (2) tapping screws on the CPU Board to remove the CPU Board.



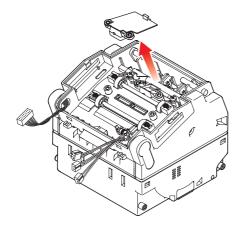
6-3. Replacement of MAG Board (PUB-11 Only)

The MAG board is mounted in the PUB-11 unit. When replacing the MAG Board, follow the instructions below.

1. Take out a connector and two (2) screws from the MAG board.



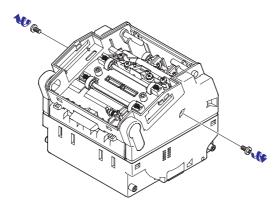
2. Remove the MAG board from the unit.



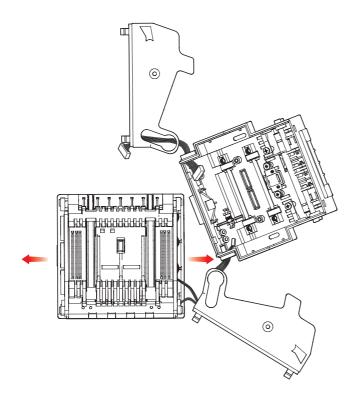
6-4. Replacement of Sensor Board

When replacing the Sensor Board, follow the instructions below.

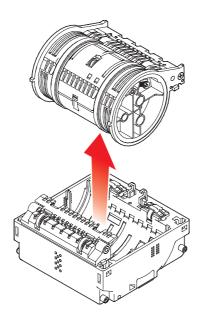
1. Take out two (2) screws from the both left and right side of the TAIKO unit.



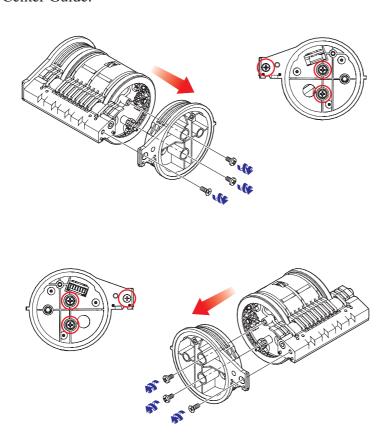
2. Remove a Upper Lid, Side Cover L and R. Unplug two (2) connectors of the both left and right side of the transport unit.



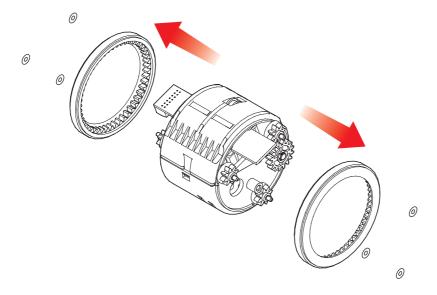
3. Remove the transport unit form the Lower Base.



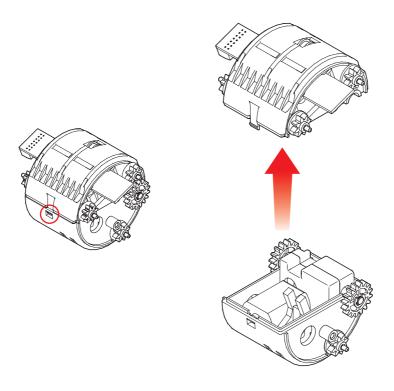
4. Take out three (3) screws each from the both side of the Transport Unit. Remove the Center Guide.



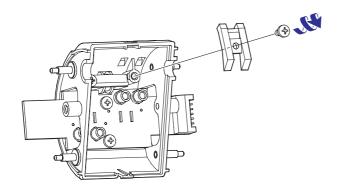
5. Remove the Feed Roller Assy of the both side of the Center Unit. Take out three (3) washers each from the both side of the Center Unit.



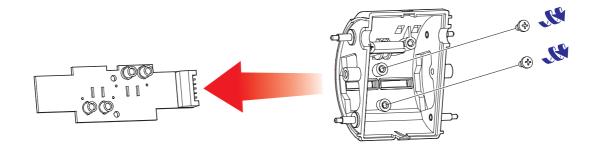
6. Insert the minus driver or equivalent into the encircled area as shown below. Lift up the Center Guide A and remove it from the Center Guide B.



7. Take out a (1) screw and a (1) prism from the Center Guide A.



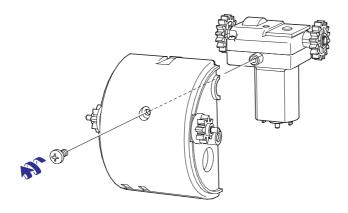
8. Take out two (2) screws on the Sensor Board. Slide aside the Sensor Board and remove it from the Center Guide A.



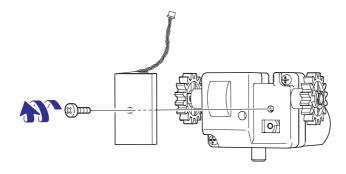
6-4. Replacement of Encoder Board/Motor Unit

When replacing the Encoder Board and Motor Unit, follow the instructions below.

1. Take out a (1) screw from the Center Guide B (Refer replacement procedure 6. of 6-2. Replacement of Sensor Board. Remove the motor Unit.



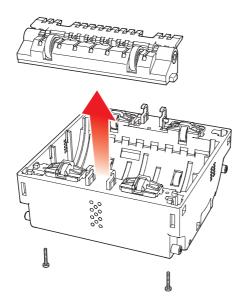
2. Take out a (1) screw and a (1) Encoder Board from the Motor Unit.



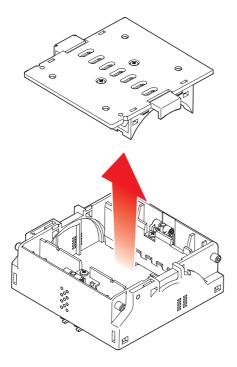
6-5. Replacement of Solenoid

When replacing the Entrance and Exit Solenoid, follow the instructions below.

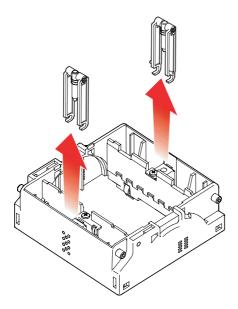
1. Take out two (2) screws from the Lower Guide and then remove the Guide Assy.



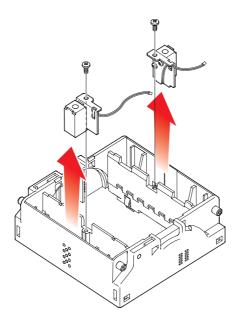
2. Put the Lower Guide upside down and open the Lower lid pressing the Lower Lid Open/Close Button.



3. Remove two (2) Guide Levers from the Lower Guide.



4. Take out two (2) screws and then remove a (1) Entrance and a (1) Exit Solenoid.



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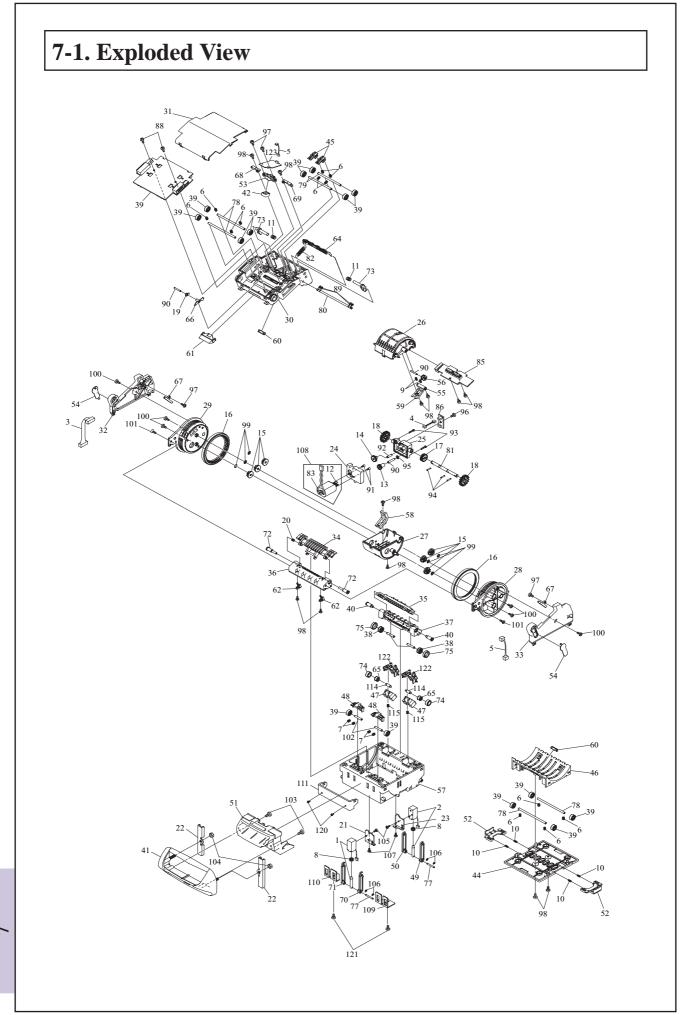
Chapter

Exploded View/ Parts List

7-1. Exploded View

7-2. Parts List

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7-2. Parts List

No.	EDP No.	Part No.	Description	Remark
1	115543	TDS-04B-328	Enterance Solenoid	
2	115544	TDS-04B-327	Exit Solenoid	
3	114977	3280-05-01	Relay Harness (14P)	
4	114978	3280-05-02	PI Harness (3P)	
5	114980	3280-05-04	Relay Harness 2 (4P)	
6	115484	4045CS0101	Pinch Roller Spring (A)	
7	115485	4045CS0102	Pinch Roller Spring (B)	
8	115486	4045CS0103	Solenoid Spring	
9	115487	4045CS0104	MG Roller Spring	
10	115488	4045CS0105	Lower Guide Lock Spring	
11	115511	4045CS0106	Lock Spring	
13	110923	4045GE0103	Worm Gear	
14	110914	4045GE0102	Idle Gear	
15	110915	4045GE0106	Guide Gear	
16	120609	4045AS0101	Feed Roller Assy	
17	110924	4045GE0104B	Worm Wheel	
18	110925	4045GE0105A	Drive Gear	
19	115509	4045KS0103A	Shutter Sensor Spring	
20	115510	4045KS0103A 4045KS0104	Shutter Spring Shutter Spring	
21	115310	4045PT0105	Solenoid Bracket (B)	
22	115491	4045PT0103	Faceplate Bracket	
			Solenoid Bracket	
23	115493 110865	4045PT0101A	G Box B	
24		4045RE0101		
25	110866	4045RE0102B	G Box A	
26	110867	4045RE0103A	Center Guide A	
27	110868	4045RE0104A	Center Guide B	
28	110869	4045RE0105B	Center Guide R	
29	110870	4045RE0106B	Center Guide L	
30	110871	4045RE0107C	Upper Guide	
31	110872	4045RE0108A	Upper Guide Cover	
32	110873	4045RE0109B	Side Cover L	
33	110874	4045RE0110B	Side Cover R	
34	110875	4045RE0126A	Guide Lever A	
35	110876	4045RE0127A	Guide Lever B	
36	110877	4045RE0128B	Center Guide C	
37	110878	4045RE0129B	Rear Guide	
38	110879	4045RE0130	Drive Pulley	
39	110880	4045RE0131	Pinch Roller	
40	110881	4045RE0132	Lever Bush (A)	
41	110884	4045RE0135A	Faceplate	
42	110885	4045RE0147	Dummy Head	
44	110889	4045RE0113	Lower Guide Cover	
45	110890	4045RE0118A	Spring Guide	
46	110892	4045RE0121A	Lower Guide	
48	110894	4045RE0123	Clamp B	
49	110895	4045RE0124A	Lever Link L	
50	110896	4045RE0125A	Lever Link R	
	110897	4045RE0136B	Faceplate Guide Type1	For Euro
51	118069	4045RE0158B	Faceplate Guide Type2	For England
51	121519	4045RE0161B	Faceplate Guide Type3	For Chaina-Taiwan
	131111	4045RE0164	Faceplate Guide Type5	For USA
52	110898	4045RE0137	Lower Guide Lock	
53	110899	4045RE0139A	MG Head Holder	
54	110900	4045RE0140	Harness Cover	
55	110903	4045RE0143	Spring Stopper	

No.	EDP No.	Part No.	Description	Remarks
56	110904	4045RE0144	MG Head Roller	Remarks
57	110906	4045RE0146D	Lower Base	
58	110907	4045RE0114	Prism (A)	
59	110908	4045RE0115	Prism (B)	
60	110909	4045RE0116B	Prism (C)	
61	110910	4045RE0120A	Right Guide	
62	110911	4045RE0138	Prism (D)	
64	110955	4045RE0117B	Sensor Lever	
65	115494	4045RE0150A	Drive Pulley (F)	
66	115495	4045RE0151A	Shutter Sensor Lever	
67	115496	4045RE0152	EXIT Prism (A)	
68	115497	4045RE0153	EXIT Prism (B) L	
69	115498	4045RE0154	EXIT Prism (B) R	
70	115499	4045RE0155	Guide Lever Link R	
71	115500	4045RE0156	Guide Lever Link L	_
72	115501	4045RE0157	Lever Bush (B)	
73	097342	4023RE0112B	Lock Lever	
74	115502	4045RU0103B	Reject Roller (F)	
75 77	115503 115507	4045RU0102B 4045SH0103	Reject Roller Solenoid Shaft	
78	115307	4045SH0103 4045SH0102A	Pinch Roller Shaft	
79	115505	4045SH0105A	Pinch Roller Shaft (B)	
80	115956	4045SH0106	Sensor Lever Shaft	
81	115489	4045SH010A	Drive Gear Shaft	
82	115508	4045TS0101B	Sensor Lever Spring	
83	115545		FEED Motor Harness Assy	
84	129970	4045-3280-06-11-01	PUB7 CPU Board	
85	109456	4045-3280-06-02B	PUB7 Sensor Board	
86	114831	4045-3280-06-03	Interrupter Board	
88	082040		2.6x6 P Tight Pan Head	
89	003705		E-Ring f2	
90	090776		Parallel Pin f2x14	
91	006022		Flat Bis M2x4	
92	072361		Parallel Pin f3x10	
93	062887		P Tight Pan Head M2x10	
95	104019 006026		Parallel Pin f1.6x8 Flat Washer 3x6x0.5	
97	057260		P Tight Bind M2.6x5	
98	082040		P Tight Pan Head M 2.6x6	
99	116015		Polley Slider f2x6.5x0.8	†
100	107111		P Tight Bind M3.10	
101	092229		P Tight Flat Bis M3x8	1
102	109658		Parallel Pin M3x16	
103	116910		P Tight Bind M4x10	
104	116908		Hexagonal Nut M4	
105	006244		Pan Head Screw M2x3	
106	003704		E-Ring f1.5	
107	116909		P Tight Pan Head M2.6x10	
108	120529	4045DT0104	PUB-7 Trans Motor Assy	1
109	127557	4045PT0106	Face Installation Plate R	1
110	127555	4045PT0107	Face Installation PlateL	ļ
111	127556	4045PT0108A	Fixed Fook For Face	1
112	006037		3x12 Pan Head W Sems Screw	1
113	116909	4045DE0170	2.6x10 Pan Head P Tight Screw	-
114	127512	4045RE0162	Idle Slider	1
115	127511	4045CS0107	Idle Roller Spring	1

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No.	EDP No.	Part No.	Description	Remarks
116	127519	4045AS0104A	Drive Pulley ASSY	
117	127518	4045AS0103A	Drive Pulley (F)ASSY	
118	115504	4045RU0101A	Feed Roller	
119	120609	4045AS0101A	Fee Roller ASSY	16&118
120	003591		Pan Head Screw M3X15	
121	055413		P Tight Bind Screw M2.6X6	
122	127513	4045RE0163	CLAMP (A-N)	
123	130880	4045-3280-06-05-01	MAG Sensor Board	PUB-11 Only

