User Guide To LivingDataBase (Phoenix)

Don't Panic!

(For first-time User)

Content:

For Newcomer

We reduced the content to the absolute minimum. That's all you need as a newcomer.

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1. Important Rules

The database has been optimized for the actual version of Firefox! Using a different browser, possibly individual functions may not work properly.

Clear regularly your browser's cache!

The system's software is regularly updated. It takes up to three days before a change in the database arrive your browser, because of the web cache and the server mirroring the old web content. A sign for this is that certain features are not available or no longer work.

In Firefox, you do so under = -> Options-> Advanced -> Network-> Cached Web Content -> Clear Now.

-> Clear Now.

Error in Data Processing

Unfortunately an error occurred within the application. The PhoeniX Software support team has been notified of this error. In addition you can send an e-mail to <u>support@phoenixbv.com</u> with further details, like what you where doing when the error occurred.

Click here to continue.

Our apologies for any inconvenience.

Errors in data proceesing may occur. The system will detect the error automatically and sends a message to the support. Follow the instruction "Click here to continue" and continue working.

Contrary Use of shown folder

🕀 🦲 Analysis/C

Contrary to the normal use you must left-klick on the "+" to open the folder. Clicking on the folder shown opens parent sum functions that you forget right again as a beginner. They are explained in chapter "Advanced Users" (coming soon).

Message: Invalid database connection

- You used umlauts. The system understands only English spellings, so ä = ae, ü = ue, ß = ss, etc. The system takes the umlauts and saves them, but then it has problems in the processing order.
 -> Contact HNF-Office
- You access the system from outside of the research center. Your firewall or the firewall of your departmental or central server has problems with JAVA
 -> Ask your system administrator
- You can exclude both, contact HNF-Office

3-Month Rule

- If you do not make a booking within 3 months, the system exclude you automatically from further bookings. The system will automatically notify you by e-mail.
- Apply via the HNF-Office for further access. The release includes a repetition of the security test. The system encourages you automatically.
- Should the period be longer than 4 months, you must repeat all instructions for needed equipment in any case.

Phoenix = Livingdatabase

The company is called Phoenix and booking database Living Database. Since the company logo on the home page is so present, it has become familiar to call the booking system Phoenix.

Time limit for uploading the Run sheet

Your run sheet has to be uploaded in Phoenix 14 days before the next cleanroom briefing. If you miss that your briefing skips to the next month. You find the briefing dates on the homepage http://www.hnf.fz-juelich.de

2. For Newcomers - Start Phönix

2.1 Start Page

You find the registration and booking system:

- Registration/Access for HNF: <u>http://www.hnf.fz-juelich.de</u> -> Access -> User Application -> Phoenix
- Gerätebuchung: <u>http://www.hnf.fz-juelich.de</u> - > Access -> Tool Booking -> Phoenix

After login you see:





Please logi administrati	n using the name provided by your or.
Username	
Password	
	Submit Reset

Request a new password Register for access

You find here:

- 1. Log in system
- 2. Request a new password
- 3. Register for Access

2.2 Register for Access

Per	sonal details		In ca	se of emergency	
First name					
Middle name			Name in case of Emergency		
Last name			Phone in case of		
Birthday			Emergency		
Nationality			v	Vork address	
			Street		
Picture	Browse No file s	elected.	Zipcode		
Passv	vord & Captcha		City		
Password			Country	Choose One	-
Password (repeat)			Phone		
	Contraction of the		Mobile		
C aptcha	XEP	-	Institute	Choose One	
			Email		
Acces	ss information				
Work description		.a			
Scientific Supervisor	Choose One	•			
dditional documenta					

Register for Access

- Yellow = mandatory
- Only Englisch spelling ä= ae, ü=ue, ß=ss, etc. !
- Password, eight-digit, with special characters and number
- Work description enter here what you need:
 - "SEM"
 - "Dicing Saw"
 - "Cleanroom"
 - "Nanocluster-Lab"
 - "AFM-Lab"
- Scientific Supervisor = working group leader
- Additional Documents = upload Run Sheet
- Use a correct mail address!
 Any functioning mail address is welcome.

Attention! Run Sheet

- → You will not be admitted without a run sheet.
- Create a Run Sheet according to the specifications. See appendix: How a Run Sheet looks like
- Create the Run Sheet and save it as a PDF. Upload it under "Additional Documents" in the system
- The Run Sheet is examined and you will receive an email with the assignment of equipment needed
- ➔ Users who do not use the cleanroom but only SEM-Lab or AFM-Lab, or Nanocluster, or Dicing Saw do not need to upload a Run Sheet!

→ Click on "Submit", if you are ready. You will get a mail from <u>livingdatabase@fz-juelich.de:</u>

00

Dear,

Thank you for registering for The Living Database. Below you will find the url to verify your registration: <<u>https://ibn-phoenix.ibn.kfa-juelich.de/ldb_wicket-juelich/verify/12c66768-3fbe-4cf9-9978-</u>91407a9e8f3b>

Kind regards, LDB Support

Click on the link and confirm the registration. Without the confirmation you are not registered!

You did not get a mail within one hour? = you made a mistake entering the mail address

→ Call HNF-Office or do new registration



Dear,

The verification was successful and the administration has been notified. Someone from the administration will contact you after your registration has been approved.

Your loginname:

→ HNF-Office sets you active in Phoenix. You will get the mail:

Dear,

Your account has been activated and you can now do the exam to validate your knowledge on safety and cleanroom policies in HNF.

Go to: <<u>https://ibn-phoenix.ibn.kfa-juelich.de/ldb_wicket-juelich/exam</u>> where you will be required to login with the username and password that you entered at the registration.

Your loginname:

Under this link you will find access to the cleanroom safety test you must pass before you are invited to a cleanroom briefing. You can repeat the test as often you want. Teaching material can be found on the website under Downloads: Lecture HNF_Cleanroom (renewal).pdf



If you pass the exam, you will get the mail:

Dear,

You have passed the test and receive another security clearance for one year, unless other reasons lead to premature termination of the security clearance. You must sign the attached Cerficate Safety Renewal and send to HNF Office within two weeks or your account is blocked.

Kind regards,

Anlage: CertificateSafteyRenewal.pdf

The HNF-Office receives an audit report and invites you to the next possible cleanroom briefing. Dates are usually in the first 9 days at the beginning of each month.

In this briefing you will also receive the electronic key, you need to access the building and the clean room

Print the Certificate Renewal Safety, sign it and give it as original to the HNF-Office before the first clean room briefing.

Without signed Certificate Renewal Safety no cleanroom briefing!



Traditional question after the cleanroom briefing: I cannot book equipment!?

That's right. You need an instruction by the Equipment Manager to book equipment. When you are ready, the Equipment Manager will unlock you for the device in Phoenix. Only then you can book the device.

2.3 How do I get an equipment instruction?

2.3.1 Check:

Cleanroom exam passed?	No → <u>https://ibn-phoenix.ibn.kfa-</u> juelich.de/ldb_wicket-juelich/exam	Yes		
	Νο			
HNF-Office has the signed Certificate Safety Renewal?	 Sign it and send it! Do not know where to find? <u>www.hnf.fz-juelich.de</u> -> Downloads- <u>Certificate Safety Renewal</u> 	Yes		
Cleanroom briefing	Νο	Vac		
passeu ?	➔ Ask HNF-Office for next appointment	res		
You got the mail with	Νο	Yes		
sheet?	→ Ask HNF-Office			

If you answered one of the questions with "No", you will not get a training appointment.

2.3.2 How can I find an Equipment Manager?

- a) Login in Phönix
- b) See Activities -> Reservations

	<u>₹</u> 1	he	Living Da	taba	se	C Technology Knowledge Base - Manufacturing Execution System							
Equipment		Activities	Syste	m Help									
			Reservations										
	My acti	ve	My active bat	ches									
			My batches										
	Batch		Our active ba	tches	onsi	ble Engine	er 🚺 Started	Modified					
	226	TE	Our batches		el		2015-09-15	2015-09-15					
	237	Ru	Wafers		Frista	n	2015-09-23	2015-10-22					

→ Left-click on Reservations and you see:

The Living D	Database	Technology K	nowledge	Base - Manufact	turing Execution	n System	Logged i	n as 'ab	el' - Logout - Main page				
Equipment Activities	System	Help											
Period Hours Refresh Help													15:4
Select equipment									-	Note			
Start							Oct 22 2015		elect equipment first			New	Check
End							0-100.0045					Update	Unselect
							OCI 22 2015		•				
Owner Abel , Abel									-			Delete	Cancel
Project Energy_HNF (130)									-			Confirm	Clear note
Status													
	-	day 3 days	5 days	1 week 21	weeks 3 we	ks 1 month					~ ~	today	
		19 October 2015	5 days	20 October 2015	21.0	tober 2015	22 October 2015		23 October 2015	24 October	015	25.0ct	abor 2015
		Monday		Tuesday	W	dnesday	Thursday		Friday	Saturda	1	Su	inday
	6	9 12 15	186	9 12 15	186 9	12 15 186	9 12 15	186	9 12 15 18	6 9 12	15 18	69	12 15 18
Building 02.3													
Electron_Beam_Lithography													
lon_Beam_Etching								_					
Schi_celss_cki				······									
Building 04.9	_												
Keithley_4200_probe_station				_									
PA_300_probe_station													
HNF 20xx-12-17	_						_						
Dinest SEM													
U FIB				_				_					
SEM_FEI													
SEM_FEI_EDX													
SEM_Zeiss_HNF													

c) On the left side, the equipments are listed. Move the cursor to the desired equipment, and make a left-click. The following menu appears

Settings	Do a right-click on Equipment Managers and see:							
Status								
Definition	Reservation Manager							
Messages								
Equipment managers	Equipment managers:							
Maintenance logs	vvorps, Janine (no phone humber available)							
Equipment documents	Brugger Jana phone: 02461 61 2864							
Add a Quicklog	Klaassen, Iris phone: 3824							
Show weekly usage factor								

d) Contact the Equipment Managers.

2.3.3 When can I book equipment?

- The Equipment Manager agrees with you the training dates
- If the Equipment Manager decides that you meet the requirements, he unlocks you in the booking system.
- Then you may book yourself.

Attention!

If you do not a booking within 3 month, the system revoke your access automatically. The system informs you via mail.

You apply further access via HNF-Office. The release includes a repetition of the security test. The system informs you automatically.

3 Using Phönix

Login in Phoenix and see:

A) As new user without equipment release:



→ Only accessible is "System". See "My User Details" und "Do the cleanroom exam".

B) As user with equipment release

The Living Database			Technology Knowledge Base - Manufacturing Execution	System Logged in as 'abel'
Equipment	Activities	System	Help	

My active batches

ς.

) 수	Batch	Description	Responsible Engineer	Started	Modified
Ľ١	226	TEst_Able2	Abel, Abel	2015-09-15	2015-09-15
Ľ١	237	Runsheet 1	Abel, Abel	2015-09-23	2015-09-23

My active reservations (1 month limited view)

), 🕂	Equipment	Project	Reservation owner	💽 Start	📑 End	💽 🍸 Statu
٢	SEM_FEI	Energy_HNF	Abel, Abel	2015-09-24 05:00:00	2015-09-24 06:00:00	confirmed
٢	Mask_Aligner_2	Energy_HNF	Abel, Abel	2015-09-24 05:00:00	2015-09-24 06:00:00	confirmed
۲	Optical_Microscope_Reichert_Jung	Energy_HNF	Abel, Abel	2015-09-24 05:00:00	2015-09-24 07:00:00	confirmed
٢	Keithley_4200_probe_station	Energy_HNF	Abel, Abel	2015-09-24 06:00:00	2015-09-24 07:00:00	confirmed
and the						

You see:

<u>Equipment</u>	Activities	<u>System</u>	Help		
→ Equipment	 → Reservations → My active batches → My batches → Our active batches → Our batches → Our batches → wafers 	 My user details Do the cleanroom exam Materials Chemicals 	 Main Server Test Server General Documents About Logout User Manual 		

- C) My active batches: shows the processes you are working on -> See section Advanced
- D) My active reservations: shows the booked equipment for a month

As beginner you need only two categories:

- 1. "Reservations", to book equipment
- 2. "My User Details", to control HNF access time

Everything else is not so important for the first time! If you have time later, you can see and click the further once.

3.1 Activities -> Reservations

➔ Click on Reservations and see:

<u>7</u>	he Living D	ataba	se Teo	:hnology Ki	nowledge	Base - Mar	ufacturing	Execution	System	Logged	l in as 'ab	el' - Logout - Ma	in page	_			
Equipmen	Activities	System	Hel	р													
Period Ho	urs Refresh Help																15:47
Select equ	ipment												-	Note			
Start										Oct 22 2015	💿 Se	elect equipment first	-		New		Check
End										Oct 22 2015			-		Updat	e	Unselect
Owner A	bel , Abel												-		Delet	B	Cancel
Project E	nergy_HNF (130)												-		Confir	m	Clear note
Status																	
			1 day	3 days	5 days	1 week	2 weeks	3 weeks	1 month					<<	< tod	ay >	>>
			190	ctober 2015 Monday	196	20 October 2 Tuesday	15 196	21 Octob Wedn	er 2015 esday	22 October 201 Thursday	5	23 October 201 Friday	5	24 October 2015 Saturday	25	October 20 Sunday	015
Building	02.3		5 9	12 15	100	9 12	15 160	91	2 13 160	9 12	10 100	9 12	5 100	9 12 15	100 9	12	15 16
U Electron	_Beam_Lithography	(_	-		_	-							
U lon_Bea	m_Etching																
U SEM_Zei	iss_ZAT																
🔒 Building	04.9	_															
U Keithley	_4200_probe_station																
U PA_300_	probe_station																
HNF 20x:	x-12-17	_															
U CPD_SE	M																
U Digest_S	SEM																
U FIB											_						
U SEM_FEI	l									í -							
U SEM_FEI	_EDX																
U SEM_Zei	iss_HNF																

3.1.1 Booking equipment

You choose the equipment you are instructed for with a right-click on the name, - i.e. RIE3. You see in the header:

Period H	Hours Refresh Help				
RIE_3_0)xford_Plasmalab_100			-	1
Start		Oct 22 2015	16:15	-	1
End		Oct 22 2015	16:30	-	
Owner	Abel , Abel			-	
Project	Energy_HNF (130)			-	1
Status					

You see here: the chosen equipment, your user name as owner of the booking the cost number of your project. If you have several cost numbers you can choose the appropriate here.

Click on the folder beside the fields for start and end and choose the dates. Then choose the time and duration.

Example:

Period Hours Refresh Help	🛃 Choose a date	
RIE_3_Oxford_Plasmalab_100	Oktober 👻 🔆 2015 🗧	~
Start	40 1 2 3 4	Oct 30 2015 🔯 08 : 00 💌
End	41 5 6 7 8 9 10 11 42 12 13 14 15 16 17 18	Oct 30 2015 🔯 08 : 15 💌
Owner Abel , Abel	43 19 20 21 22 23 24 25 44 26 27 28 29 30 31	¥
Project Energy_HNF (130)		
Status	Ok Cancel	

→ You book the equipment with a click on "New"

Note New Check	The booking appears in the calendar			30 Oc I	tober 20 Friday	015	
Update Unselect	as coloured rectangle	18	6	9	12	15	186
Delete Cance							
Confirm Clear no	_				_		

All your bookings are rectangles with similar colour.

- ➔ You have reserved the appointment. To get the booking permanently, you need to confirm it. You can do it directly by a click on "Confirm" or wait the system reminder you a day before the appointment by e-mail. If the date is not confirmed, it may be taken over by another user. If you book short term the system do not reminder you.
- → As long as you have not confirmed the date, you can delete or change it.
- → Each appointment has a time limit to which it can be deleted or changed. This is usually an hour earlier. After that the equipment is automatically confirmed.
- → Only Equipment Manager or System Administrators can delete confirmed bookings.

	Reservation legend		
	Editable reservations of current user		
Colourlagand	Reservation with confirmation period expired		
Colour legena.	Reservations of current user that is not confirmed		
	Read Only reservations of current user		
	Editable reservations due to equipment ownership		
	Other user's reservation		
	Other user's reservation with confirmation period expired		
	Other user's reservation that is not confirmed		
	Scheduled maintenance		
	Reservation having a Quicklog		
	Selected reservation		
	Coupled reservation of the selected reservation		
	Conflict/error		
	////, Equipment down for users (not for managers)		
	Equipment down for everyone		
	ОК		



Appendix: How a Run Sheet looks like!

All activities which should be done in the HNF require a proposal, which is evaluated by the TechCom in advance of starting the work in the HNF. This is due to several reasons.

We would like to see what materials you intend to work with in the HNF. For there is a wide range of different materials and scientific topics there is also a wide range of materials and chemicals needed to cope with that task. Unfortunately often those materials interfere with each other. E.g. Ka and Na are a major drawback for Si device processing and every work, which depends on the electrical properties of Silicon; for samples on which cells should be cultivated after processing it is necessary to avoid contamination with As, Te, Bi or other toxic materials. Especially when you need new chemicals we have to know about that, because we have to fulfill safety requirements in the cleanroom and the HNF at all.

Safety measures have to be taken to avoid harm to equipment and first and foremost people. Many processes are taken from literature. This is of course reasonable, but it is as well reasonable to adopt the single process steps to our technology. E.g.: In the literature there might be a resist XYZ used to do a certain lithography step.

This non standard resist XYZ often can easily replaced by e.g. our standard AZ5214 resist. The same is true for spin speed

during resist coating: if the authors use 2500rpm this might be due to standards in their laboratory, but not for technological reasons; so our standard of 3000rpm might do, too.

To be able to assign your work to different tools, we have to know the sample size and why this size is chosen. There might be technical reasons for you having samples of e.g. 7mm by 7mm size only, but often it is possible to do some of the process steps with larger samples before they will be cut to small pieces.

So when you write your proposal, keep the following in mind:

- Which samples do you have (size/material)
- Which materials are on the sample
- Which materials have been on the sample and how have they been removed
- Which chemicals have been used to treat the sample before
- What is the aim of the single step in your process (e.g.resist coating for optical lithography for patterning structures of ~1µm times 10µm with RIE; etching depth ~500nm)
- Describe your process steps as detailed as possible (temperatures, spin speeds, etc...); for new processes describe your aim and the means you want to obtain it.
- A sketch of the process is helpful (at least for longer flows)
- Do you need special chemicals for your purpose
- Do you need special tools

If you are not used to technology feel free to contact us before, so we can help you to do develop the process flow and therewith the proposal. On the next page you can see an example how a proposal should look like.

Realization of μ -apertures on Si3N4 membranes

Starting material:

100mm Silicon (100) wafers polished from both sides.

- 1. Cleaning samples: Acetone/IPA/DI
- 2. Marker definition:

Lithography and subsequent etch of marker structures. Structure size several μ m, etching depth ~500nm.

Resist coating:

UV26, 4000rpm (~1.7µm); Soft bake: 130°C, 60 s hot plate;

Exposure:

dose to be tested Post Exposure Bake: 110°C; 60s hot plate;

Development:

MF-24-A 60s

RIE:

anisotropic etching of 500nm of Si; side wall angle >75° Resist stripping:

O2- Plasma in RIE chamber

- Cleaning: H2SO4/H2O2 (2:1), 10 min, 60°C, Ultra Sonic
- 4. LPCVD:

Deposition of 300nm Si3N4 (both sides)

5. Lithography backside: opening of Nitride mask on backside Resist coating:

UV26, 4000rpm (~1.7µm); Soft bake: 130°C, 60 s hot plate;

Exposure:

dose to be tested Post Exposure Bake: 110°C; 60s hot plate;

Development:

MF-24-A 60s

- 6. Etching of nitride mask: RIE of Si3N4(CHF3/CF4)
- 7. Resist stripping: O2-Plasma in RIE chamber
- 8. Cleaning:

H2SO4/H2O2(2:1), 10 min, 60°C, Ultra Sonic

9. Wet etch of Silicon:

HF-Dip: remove SiO2 on Si with 1 min HF 1% KOH etch: etching ofSi; time dependent etching; stop before Si3N4. Parameters to be Clarified

Remove Si3N4 from backside: RIE CHF3/CF4

HF-Dip: remove SiO2 on Si with 1 min HF 1%

KOH etch: etch through wafer; stop on Si3N4 on front side. Parameters to be clarified

- 10. Deposit 30nm Au on front side
- 11. Deposit 30nm Au on back side
- 12. FIB: etch 2μ m holes in Au/Si3N4/Au membrane

Schematic process flow

