User's Manual

DP harp

EJX Series HART Communication Type

IM 01C25T01-01E



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REVISION RECORD

1. INTRODUCTION

Thank you for purchasing the DPharp EJX electronic pressure transmitter.

EJX pressure transmitters are precisely calibrated at the factory before shipment. To ensure both safety and efficiency, please read this manual carefully before operating the instrument.

This manual describes the HART protocol communication functions of the EJX series and explains how to set the parameters for EJX series pressure transmitters using the 275 HART Communicator. For information on the installation, wiring, and maintenance of EJX series pressure transmitters, please refer to the user's manual of each model.

When using the EJX in a Safety Instrumented Systems (SIS) application, refer to Appendix 1 in this manual. The instructions and procedures in the appendix must be strictly followed in order to maintain the designed safety integrity of the transmitter.

Regarding This Manual

- This manual should be provided on to the end user.
- The contents of this manual are subject to change without prior notice.
- All rights reserved. No part of this manual may be reproduced in any form without Yokogawa's written permission.
- Yokogawa makes no warranty of any kind with regard to this manual, including, but not limited to, implied warranty of merchantability and fitness for a particular purpose.
- If any question arises or errors are found, or if any information is missing from this manual, please inform the nearest Yokogawa sales office.
- The specifications covered by this manual are limited to those for the standard type under the specified model number break-down and do not cover custom-made instruments.

- Please note that changes in the specifications, construction, or component parts of the instrument may not immediately be reflected in this manual at the time of change, provided that postponement of revisions will not cause difficulty to the user from a functional or performance standpoint.
- The following safety symbols are used in this manual:

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Indicates that operating the hardware or software in this manner may damage it or lead to system failure.



Draws attention to information essential for understanding the operation and features.

1.1 Safe Use of This Product

For the safety of the operator and to protect the instrument and the system, please be sure to follow this manual's safety instructions when handling this instrument. If these instructions are not heeded, the protection provided by this instrument may be impaired. In this case, Yokogawa cannot guarantee that the instrument can be safely operated. Please pay special attention to the following points:

(a) Installation

- This instrument may only be installed by an engineer or technician who has an expert knowledge of this device. Operators are not allowed to carry out installation unless they meet this condition.
- With high process temperatures, care must be taken not to burn yourself by touching the instrument or its casing.
- Never loosen the process connector nuts when the instrument is installed in a process. This can lead to a sudden, explosive release of process fluids.
- When draining condensate from the pressure detector section, take appropriate precautions to prevent the inhalation of harmful vapors and the contact of toxic process fluids with the skin or eyes.
- When removing the instrument from a hazardous process, avoid contact with the process fluid and the interior of the meter.
- All installation shall comply with local installation requirements and the local electrical code.

(b) Wiring

- The instrument must be installed by an engineer or technician who has an expert knowledge of this instrument. Operators are not permitted to carry out wiring unless they meet this condition.
- Before connecting the power cables, please confirm that there is no current flowing through the cables and that the power supply to the instrument is switched off.

(c) Operation

• Wait 10 min. after the power is turned off before opening the covers.

(d) Maintenance

- Please carry out only the maintenance procedures described in this manual. If you require further assistance, please contact the nearest Yokogawa office.
- Care should be taken to prevent the build up of dust or other materials on the display glass and the name plate. To clean these surfaces, use a soft, dry cloth.

(e) Modification

• Yokogawa will not be liable for malfunctions or damage resulting from any modification made to this instrument by the customer.

1.2 Warranty

- The warranty shall cover the period noted on the quotation presented to the purchaser at the time of purchase. Problems occurring during the warranty period shall basically be repaired free of charge.
- If any problems are experienced with this instrument, the customer should contact the Yokogawa representative from which this instrument was purchased or the nearest Yokogawa office.
- If a problem arises with this instrument, please inform us of the nature of the problem and the circumstances under which it developed, including the model specification and serial number. Any diagrams, data and other information you can include in your communication will also be helpful.
- The party responsible for the cost of fixing the problem shall be determined by Yokogawa following an investigation conducted by Yokogawa.
- The Purchaser shall bear the responsibility for repair costs, even during the warranty period, if the malfunction is due to:
 - Improper and/or inadequate maintenance by the purchaser.
 - Malfunction or damage due to a failure to handle, use, or store the instrument in accordance with the design specifications.
 - Use of the product in question in a location not conforming to the standards specified by Yokogawa, or due to improper maintenance of the installation location.
 - Failure or damage due to modification or repair by any party except Yokogawa or an approved representative of Yokogawa.
 - Malfunction or damage from improper relocation of the product in question after delivery.
 - Reason of force majeure such as fires, earthquakes, storms/floods, thunder/lightening, or other natural disasters, or disturbances, riots, warfare, or radioactive contamination.

1.3 ATEX Documentation

This setion is only applicable to the countries in the European Union.



All instruction manuals for ATEX Ex related products are available in English, German and French. Should you require Ex related instructions in your local language, you are to contact your nearest Yokogawa office or representative.



Alle brugervejledninger for produkter relateret til ATEX Ex er tilgængelige på engelsk, tysk og fransk. Skulle De ønske yderligere oplysninger om håndtering af Ex produkter på eget sprog, kan De rette henvendelse herom til den nærmeste Yokogawa afdeling eller forhandler.



Tutti i manuali operativi di prodotti ATEX contrassegnati con Ex sono disponibili in inglese, tedesco e francese. Se si desidera ricevere i manuali operativi di prodotti Ex in lingua locale, mettersi in contatto con l'ufficio Yokogawa più vicino o con un rappresentante.

E

Todos los manuales de instrucciones para los productos antiexplosivos de ATEX están disponibles en inglés, alemán y francés. Si desea solicitar las instrucciones de estos artículos antiexplosivos en su idioma local, deberá ponerse en contacto con la oficina o el representante de Yokogawa más cercano.



Alle handleidingen voor producten die te maken hebben met ATEX explosiebeveiliging (Ex) zijn verkrijgbaar in het Engels, Duits en Frans. Neem, indien u aanwijzingen op het gebied van explosiebeveiliging nodig hebt in uw eigen taal, contact op met de dichtstbijzijnde vestiging van Yokogawa of met een vertegenwoordiger.



Kaikkien ATEX Ex -tyyppisten tuotteiden käyttöhjeet ovat saatavilla englannin-, saksan- ja ranskankielisinä. Mikäli tarvitsette Ex -tyyppisten tuotteiden ohjeita omalla paikallisella kielellännne, ottakaa yhteyttä lähimpään Yokogawa-toimistoon tai -edustajaan.



Todos os manuais de instruções referentes aos produtos Ex da ATEX estão disponíveis em Inglês, Alemão e Francês. Se necessitar de instruções na sua língua relacionadas com produtos Ex, deverá entrar em contacto com a delegação mais próxima ou com um representante da Yokogawa.



Tous les manuels d'instruction des produits ATEX Ex sont disponibles en langue anglaise, allemande et française. Si vous nécessitez des instructions relatives aux produits Ex dans votre langue, veuillez bien contacter votre représentant Yokogawa le plus proche.



Alle Betriebsanleitungen für ATEX Ex bezogene Produkte stehen in den Sprachen Englisch, Deutsch und Französisch zur Verfügung. Sollten Sie die Betriebsanleitungen für Ex-Produkte in Ihrer Landessprache benötigen, setzen Sie sich bitte mit Ihrem örtlichen Yokogawa-Vertreter in Verbindung.



Alla instruktionsböcker för ATEX Ex (explosionssäkra) produkter är tillgängliga på engelska, tyska och franska. Om Ni behöver instruktioner för dessa explosionssäkra produkter på annat språk, skall Ni kontakta närmaste Yokogawakontor eller representant.



Όλα τα εγχειρίδια λειτονργίας των προϊόντων με ΑΤΕΧ Εχ διατίθενται στα Αγγλικά, Γερμανικά και Γαλλικά. Σε περίπτωση που χρειάζεστε οδηγίες σχετικά με Εχ στην τοπική γλώσσα παρακαλούμε επικοινωνήστε με το πλησιέστερο γραφείο της Yokogawa ή αντιπρόσωπο της.

1.4 Matching of Communicator DD and Instrument DD

Before using the 275 HART Communicator, make that the device description(DD) installed in the communicator matches that of the instrument that is being set up. To check the DD of the instrument and the HART communicator, follow the steps below. If the correct DD is not installed in the communicator, you must upgrade the DD at an authorized facility. For communication tools other than the 275 HART Communicator, contact the vendor for upgrade information.

- 1. Checking the DD of the instrument
 - 1) Connect the communicator to the instrument that is being set up.
 - 2) Call **Device setup** and press $[\rightarrow]$.
 - 3) Call **Review** and press $[\rightarrow]$.
 - 4) Press [NEXT] or [PREV] to display **Fld dev rev** to show the DD of the instrument.

[Example]



The instrument DD version is 1.

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- 2. Checking the DD of the 275 HART Communicator
 - 1) Turn on only the communicator.
 - 2) Call **Utility** from the main menu and press $[\rightarrow]$.
 - 3) Call **Simulation** and press $[\rightarrow]$.
 - Select YOKOGAWA from the list of manufacturers by pressing [↓] and press [→].
 - Select the model name of the instrument(i.e. EJX) by pressing [↓] and press [→] to show the DD of the communicator.

[Example]



2. CONDITIONS OF COMMUNICATION LINE

The HART communication signal is superimposed onto the 4 to 20 mA DC analog signal. Since the modulated wave is a communication signal, superimposing it on the normal signal will, from basic principles, cause no error in the DC component of the analog signal. Thus, monitoring can be performed via the 275 HART Communicator while the transmitter is on-line.

2.1 Interconnection Between DPharp and the HART Communicator

The HART communicator can interface with the transmitter from the control room, the transmitter site, or any other wiring termination point in the loop, provided there is a minimum of 250 Ω between the connection and the power supply. To communicate, it must be connected in parallel with the transmitter; the connections are non-polarized. Figure 2.1 illustrates the wiring connections for direct interface at the transmitter site for the DPharp. The HART communicator can be used for remote access from any terminal strip as well.



Figure 2.1 Connecting the HART Communicator

2.2 Communication Line Requirements

Specifications for communication line:

Supply voltage (general use type): 16.6 to 42 V DC Load resistance: 250 to 600 Ω (including cable resistance)

Minimum cable size: 24 AWG, (0.51 mm diameter) Cable type: single pair shielded or multiple pair with

overall shield

Maximum twisted-pair length: 10,000 ft (3,048 m)

- Maximum multiple twisted-pair length: 5,000 ft (1,524 m)
- Use the following formula to determine cable length for a specific application:

$$L = \frac{.65 \times 10^{6}}{(R \times C)} - \frac{(C_{f} + 10,000)}{C}$$

Where: L =length in feet or meters

- R = resistance in ohms, current sense resistance plus barrier resistance
- C = cable capacitance in pF/ft, or pF/m
- C_f = maximum shunt capacitance of field devices in pF

2.3 Power Supply Voltage and Load Resistance

When configuring the loop, make sure that the external load resistance is within the range in the figure below.

(Note) With an intrinsically safe transmitter, external load resistance



Figure 2.3 Relationship between Power Supply Voltage and External Load Resistance

3. OPERATION

3.1 Basic Operation of the 275 HART Communicator

3.1.1 Keys and Functions





3.1.2 Display

The HART communicator searches for a transmitter on the 4 to 20mA loop when it is turned on. When the HART communicator is connected to the transmitter, the **Online** menu (Top menu) is started automatically and the following display appears. If no transmitter is found, select the **Online** menu.



Figure 3.1.2 Display

- <a>) appears and flashes during communication between the HART communicator and the transmitter. At Burst mode,) appears.
- The item selected from the previous menu.
- <c> The available items in the menu of .
- $<d> \uparrow$ or \downarrow appears when the item is scrolled out of the display.
- <e> Function labels corresponding to specific function keys are displayed. These labels indicate the currently available choices.

Function Key Labels

F1	F2	F3	F4
HELP access on-line help	ON/OFF activates or deactivates a binary variable	ABORT terminate current task	OK acknowledge information on screen
RETRY try to re- establish communication	DEL delete current character or Hot Key Menu item	ESC leave value unchanged	ENTER accept user- entered data
EXIT leave the current menu	SEND send data to device, or mark data to send	QUIT terminate session because of a comunication error	NEXT leave the current menu
YES answer to yes/no question	PGUP move up one help screen	PGDN move down one help screen	NO answer to yes/no question
ALL include current Hot Key item on Hot Key Menu for all devices	PREV go to previous message in a list of messages	NEXT go to next message in the list of messages	SKIP do not mark variable to be sent in off-line configuration
SAVE save information to	EDIT edit a variable value	HOME go to the top menu in the device description	ONE include Hot Key item for one device
send data to device, or mark data to send	ADD add current item to Hot Key Menu	BACK go back to menu from which HOME was pressed	

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3.1.3 Calling Up Menu Addresses

Subsection 3.3 Menu Tree shows the configuration of all menu items available with the HART communicator. The desired item can be displayed with ease by understanding the menu configuration.

When the HART communicator is connected to the transmitter, the **Online** menu will be displayed after the power is turned on. Call up the desired item as follows:

Key operation

There are two choices to select the desired menu item.

- Use the ⊕ or ☆ key to select the desired item, and then press the ♣ key.
- 2. Press the number displayed for the desired item.

To return to the previous display, press the key. If **ABORT**, **ESC** and **EXIT** are displayed, press the desired function key.

Example: Call up the Tag to change the tag number.

Check to see where **Tag** is located in the menu configuration. Then, call up the **Tag** on the display according to the menu tree (See section 3.3 Menu Tree).



3.1.4 Entering, Setting, and Sending Data

Data entered using the keys is set in the HART communicator by pressing **ENTER (F4)**. Then, by pressing **SEND (F2)**, the data is sent to the transmitter. Note that the data is not set in the transmitter if **SEND (F2)** is not pressed. As all the data that has been set in the HART communicator is held in memory unless the power is turned off, all the data can be sent to the transmitter at once.

Operation

Entering data on the **Tag** setting display.

Example: To change from Tag YOKOGAWA to FI1-1A.

Call up the **Tag** setting display.



When the setting display shown above appears, enter the data as follows:



3.2 Parameter Usage and Selection

Before setting a parameter, please see the following table for a summary of how and when each parameter is used.

After setting and sending data with the HART communicator, wait 30 seconds before turning off the transmitter. If it is turned off too soon, the settings will not be stored in the transmitter.

Item		HART communicator	Description	Page	
Memory		Tag	Tag number, up to 8 characters		
		Descriptor	Up to 16 characters	1	
		Message	Up to 32 characters	P. 3-6	
		Date	xx/yy/zz	1	
Transmitter	Unit	Unit	Sets a pressure unit for the measured pressure	P. 3-6	
	Range	LRV/URV	Sets the calibration range by the keypad	P. 3-7	
		Apply values	Range for 4 to 20 mA DC signal is set with actual input applied	P. 3-8	
	Output mode	Xfer fnctn	Sets mode for output signal to "linear mode" (proportional to input differential pressure) or to "Square root mode" (proportional to flow)	P. 3-9	
	Damping time constant	Pres Damp	Adjust the output response speed for the input pressure of differential pressure		
	Output signal low cut mode	Low Cut	Used mainly to stabilize output near 0 if output signal is the square root mode. Two modes are available: forcing output to 0% for input below a specific value, or changing to proportional output for input below a specific value	P. 3-10	
		Low cut mode	Linear or Zero		
	Bi-directional flow measurement mode	Bi-dir mode	Used to measure bi-directional flows	P. 3-11	
	Unit for displayed temperature	Temp Unit	Sets a temperature unit displayed on HART communicator	P 3-14	
	Unit for displayed static pressure	SP Unit	Sets a pressure unit for the static pressure displayed on HART communicator	1.014	
	Impulse line connection orientation	H/L Swap	Used where installation conditions make it imperative to connect high pressure side impulse line to low pressure side of transmitter	P. 3-10	
Display	Integral indicator display	Disp Pres % fnctn	Sets mode for integral indicator to "linear mode" (proportional to input differential pressure) or to "Square root mode" (proportional to flow)	P. 3-11	
	mode	Disp select	Sets the following 5 types of integral indicator scale ranges and unit: input pressure, % of range, user set scale, input static pressure, % of static pressure range, and alternating among any four of the above	P. 3-12	
	Integral indicator scale	Engr disp range	Sets Engr Unit/Modify Engr Unit/Engr LRV/Engr URV/Engr point/Engr exp	P. 3-13	
	Burst mode	Burst option	Selection of the data to be sent continuously (PV, % range/current, or Process vars/crnt)	P. 3-20	
		Burst mode	ON/OFF switching of burst mode		
	Process alarm	Process Alerts	Used for alarm generation on the integral indicator	P. 3-25	
HART output Multidrop mode		Poll addr	Sets the polling address (1 to 15)	P. 3-21	
		Polling	ON/OFF switching of multidrop mode		
Monitoring		Pres and Pres %	Pressure variable and % output variable		
		AO	4 to 20 mA output variable		
		Snsr temp	Sensor temperature	-	
		SP and SP %	Static pressure variable and % static pressure variable		
		Engr Disp/exp/Unit	Displays the output of user setting engineering information		
Maintenance	Test output	Loop test	Used for loop checks. Output can be set freely from -2.5% to 110% in 1% steps	P. 3-15	
	Self-diagnostics	Self test and Status	Check using the self-test and status command. If an error is detected, the corresponding message is displayed	P. 4-1	
	Output when CPU error has occurred	AO Alm typ	Display the status of 4 to 20 mA DC output when a failure occurs	P 3-22	
	External volume switch	Ext SW	Display/set the external volume protect/permit for LRV (URV) setting		
		Write protect	Displays the permit/protect status of setting changes depending on communications		
	Software write protect	Enable wrt 10min	Write protect status is released for 10 minutes when the password is entered	P. 3-23	
		New password	Sets a new password		
Adjustment	Zeroing	Zero trim	Sets the current input value to 0 kPa	D 0 10	
	Sensor trim	Pres and SP sensor trim	Adjust the measured differential pressure and static pressure variables	P. 3-16	
	Analog output trim	D/A trim, Scaled D/A trim	Adjust the output value at the points of 4 mA and 20 mA	P. 3-18	
	Signal characterizer	S.C. menu	Used for compensate the output for the non-linear application	P. 3-24	
	Capillary fill fluid density compensation	T.Z. Cmp mode	Compensates the zero shift by the ambient temperature effect on the capillary tubes.	P. 3-27	

Table 3.2.1 Parameter Usage and Selection

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3.3 Menu Tree



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3.4 Basic Setup

3.4.1 Tag and Device Information

To change the Tag No., see section 3.1.4 Entering, Setting, and Sending Data.

Up to 8 characters can be set with **Tag**. The maximum number of characters to be set for other items is as shown below.

Item	Number of characters
Tag Descriptor Message Date	8 16 32 2/2/2
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(1) Tag

1. Device setup 3. Basic setup	EJX:YOKOGAWA Tag YOKOGAWA YOKOGAWA
1. Tag	HELP DEL ESC ENTER

(2) Descriptor

1. Device setup	EJX:YC Descri	KOGAWA		
3. Basic setup				
4. Device information				
2. Descriptor	HELP	DEL	ESC	ENTER

(3) Message

1. Device setup	EJX:YOKOGAWA Message
3. Basic setup	
4. Device information	
3. Message	HELF DEL ESC ENTER

(4) Date

1. Device setup 3. Basic setup	EJX:YOKOGAWA Date **/**/** **/**/**			
4. Device information	HFLD	FSC	ENTER	
4. Date	IIIII	The	ыцык	
			F0308.E	PS

3.4.2 Unit

The unit parameter is set at the factory before shipment if specified at the time of order. Follow the procedure below to change the unit parameter.

Example: To change the	e unit from mmH₂O to inH₂O
1. Device setup	
3. Basic setup	
2. Unit	
1 EJX:YOKOGAWA Unit mmH2O \$ MPa inH2O mmH2O ftH2O HELP ESC ENTER	F4 (ENTER)
	Select the desired unit and press
2 EJX:YOKOGAWA Basic setup 1 Tag YOKOGAWA 2 Unit mmH20 3 Re-range 4 Device infomation 5 Xfer fnctn Linear HELP SEND HOME	(SEND) Press SEND (F2) to send the new unit to the transmitter memory.
3 BJX:YOKOGAWA Basic setup 1 Tag YOKOGAWA 2QUNit mmH20 3 Re-range 4 Device infomation 5 Xfer fnctn Linear HELP SAVE HOME	Check that <u>SEND</u> becomes <u>SAVE</u> .

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Note that the Yokogawa default setting for the standard temperature is 4°C (39.2°F). For the units of mmH₂O, inH₂O, and ftH₂O, the pressure varies according to the standard temperature definition. Select the appropriate unit with @68degF when a standard temperature of 20°C (68°F) is required.

Available pressure units are shown below.

inH ₂ O@68degF inHg ftH ₂ O@68degF mmH ₂ O@68degF mmHg psi bar	mbar g/cm ² kg/cm ² Pa kPa torr atm	MPa inH ₂ O mmH ₂ O ftH ₂ O hPa	
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3.4.3 Range Change

The range values are factory-set as specified by the customer. To change the range, follow the steps below.

(1) Keypad input — LRV and URV

• The measurement span is determined by the upper and lower range values. In this method, the upper and lower range values can be set independently, and the span changes according to the range limit values sent to the transmitter.

Example:	To change the range from 0 to 2500 mmH₂O to
	500 to 3500 mmH ₂ O

Call up the **Keypad input** display.



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The calibration range can be set as LRV > URV under the following conditions, reversing the 4 to 20 mA output signal.

$$\begin{split} LSL &\leq LRV \leq USL \\ LSL &\leq URV \leq USL \\ |URV - LRV| &\geq Min. \ Span \end{split}$$

(2) Apply values — changing the ranges while applying an actual Input

• This feature allows the lower and upper range values to be setup automatically with the actual input applied. If the upper and lower range values are set, URV and LRV are changed at the same time.



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- The measurement span is determined by the upper and lower range values. Changing the lower range value causes the upper range value to change automatically, keeping the span constant. If a change in the lower range value causes the upper range value to exceed the measuring limit of the transmitter, an error message appears and the transmitter holds the output signal right before the error occurred. Enter the correct values within the range of the sensor limits.
- Note that changing the upper range value does not cause the lower range value to change. Thus, changing the upper range value also changes the span.

3.4.4 Output Mode

The mode setting for the output signal and the integral indicator can be performed independently.

The output mode for the output signal is set as specified in the order when the instrument is shipped. Follow the procedure below to change the mode.

Example: To change the mode from Linear to Sq root.

Call up the **Xfer fnctn** display.



3.4.5 Damping Time Constant Setup

The damping time constant is set as specified in the order when the instrument is shipped. Follow the procedure below to change the damping time constant. The damping time constant for the amplifier assembly can be set here. The damping time constant for the entire transmitter is the sum of the values for the amplifier assembly and the capsule assembly.

Any number from 0.00 to 100.00 can be set for the damping time constant. Note that setting the quick response parameter ON enables you to set the time constant between 0.00 and 0.49 seconds.

Example: To change from 2.0 seconds to 0.5 seconds

Call up the **Pres Damp** display.

1. Device setup	
3. Basic setup	
6. Pres Damp	
1	
EJX:YOKOGAWA Pres Damp 2.00 sec 0.5	'0 . 5' F4
	(ENTER)
HELP DEL ESC ENTER	Enter 0.5 and press ENTER (F4).
2	
EJX:YOKOGAWA Basic Setup 3 Re-range 4 Device information 5 Xfer fncfn 6 Drog Dorm	F2
7 Low cut 10.00 %	Press SEND (F2) to send the data to the transmitter.

Call up the **Quick resp** display to set the value to less than 0.5 seconds.

1. Device setup
4. Detailed setup
2. Signal condition
Quick resp
1
EJX:YOKOGAWA Quick resp Off Off On ESC ENTER Select On and press ENTER (F4).
EJX:YOKOGAWA Signal condition 7 Low cut mode 8 H/L Swap Normal 9 Bi-dir mode Off Quick resp On T.2. Cmp menu HELP SEND HOME Press SEND (F2) to send the data to the transmitter.

3.4.6 Output Signal Low Cut Mode Setup

Low cut mode can be used to stabilize the output signal near the zero point.

The low cut point can be set in a range from 0 to 20%, the direct ratio corresponding to the output signal of 4 to 20 mA. (Hysteresis: $\pm 10\%$ of the cut point)

Either **LINEAR** or **ZERO** can be selected as the low cut mode. Unless otherwise specified, the cut mode is set to LINEAR at the factory.

Note that when the output modes of the output signal and the display are selected as **Sq root** and **Linear** accordingly, the low cut function is not available for the display value.



For low cut in linear mode

Figure 3.4.6 Low Cut Mode



3.4.7 Impulse Line Connection Orientation Setup

This function reverses the impulse line orientation. Follow the procedure below to make this change.

Example: Assign the high pressure impulse line connection to the L side of the transmitter.



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3.5 Detailed Setup

3.5.1 Bi-directional Flow Measurement

(a) **Bi-dir mode** enables selection of 50% output at an input of 0 mmH₂O.



(b) Combining **Bi-dir mode** with **Xfer fnctn** provides a square root output computed independently for 0% to 50% output and for 50% to 100% output. 3.5.2 Integral Indicator Display Mode

The mode setting for the output signal and the integral indicator can be performed independently.

The output mode for the integral indicator is set as specified in the order when the instrument is shipped. Follow the procedure below to change the mode.

1. Device setup 4. Detailed setup 4. Display condition 2. P disp condition 1. Disp Pres % fnctn 1 EXX:YOKOGAWA Disp Pres % fnctn Linear Sq root ESC ENTER Call up the Disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). Z EXX:YOKOGAWA P disp condition 2 Disp Pres % fnctn 2 Disp Pres % fnctn 2 Disp Pres % fnctn 2 Disp Pres % Reso 3 Pres disp point	Example: Change from Linear to Sq root.			
 4. Detailed setup 4. Display condition 2. P disp condition 1. Disp Pres % fnctn 1 EXX:YOKOGAWA Disp Pres % fnctn Linear Sq root EXX ENTER Call up the Disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). 	1. Device setup			
4. Display condition 2. P disp condition 1. Disp Pres % fnctn 1 EJX:YOKOGAWA Disp Pres % fnctn Linear Sq root ESC ENTER (ENTER) Call up the Disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). 2 EJX:YOKOGAWA P disp condition P disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). (SEND)	4. Detailed setup			
2. P disp condition 1. Disp Pres % fnctn 1 EJX:YOKOGAWA Disp Pres % fnctn Linear Sq root ESC ENTER (ENTER) Call up the Disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). 2 EX:YOKOGAWA P disp condition P disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). (SEND)	4. Display condition			
1. Disp Pres % fnctn 1 EJX:YOKOGAWA Disp Pres % fnctn Linear Sq root ESC ENTER (ENTER) Call up the Disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). 2 EJX:YOKOGAWA P disp condition 2 Disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). (SEND)	2. P disp condition			
1 EJX:YOKOGAWA Disp Pres % fnctn Linear Sq root ESC ENTER Call up the Disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). EX:YOKOGAWA P disp condition 2 Disp Pres % fnctn Display. Select Sq root, and press ENTER (F4). EX:YOKOGAWA P disp condition 2 Disp Pres % Reso 3 Pres disp point 2	1. Disp Pres % fnctn			
Call up the Disp Pres % fnctn Display. Select Sq root , and press ENTER (F4) .	1 EJX:YOKOGAWA Disp Pres % fnctn Linear Sq root ESC ENTER	F4 ENTER)		
EJX:YOKOGAWA P disp condition L¢Disp Pres % fnctn 2 Disp Pres % Reso 3 Pres disp point 2 (SEND)	2 2	Call up the Disp Pres % fnctn Display. Select Sq root , and press ENTER (F4).		
	EJX:YOKOGAWA P disp condition Disp Pres % facta 2 Disp Pres % Reso 3 Pres disp point 2	(SEND)		
HELP SEND HOME Press SEND (F2) to send the data to the transmitter, then check to confirm that SEND disappears.	HELP SEND HOME t	Press SEND (F2) to send the data o the transmitter, then check to confirm that <u>SEND</u> disappears.		

If the instrument is equipped with an integral indicator and the transfer function is sq root, " $\sqrt{-}$ " is displayed on the integral indicator.



3.5.3 Integral Indicator Scale Setup

The following five displays are available for integral indicators: input pressure, % of range, user set scale, input static pressure*1, and % of static pressure range*1. A cycle of up to four displays can be shown by assigning variables to the parameters at **Disp select**.

Available displays	Description and related parameters			
Input pressure (PRES)	Indicates values of input pressure with the indication limits -99999 to 99999. PRES 456 kPa			
% of range (PRES %)	Indicates input pressure in -2.5 to 110% range depending on the set range (LRV and URV). PRES % 45.6 %			
User set scale (ENGR. PRES)	Indicates values depending on the engineering range (Engr LRV and Engr URV) with the unit (Engr Unit). Engr LRV 0.0 Engr URV 45.0 Engr exp ×100 Engr Unit m3/min Engr point 1			
Input static pressure (SP)*1	Indicates input static pressure with the indication limits –99999 to 99999. Reference pressure is factory-set in absolute. SP 4.000 MPa			
% of static pressure range (SP %)*1	Indicates input static pressure in -10 to 110% range depending on the set range (SP LRV and SP URV). SP % 52.6 %			

*1: Available for differential pressure transmitter. See (a.) through (d.) for the setting procedures.

a. Display Selection

At **Disp select**, select the variable that the parameter **Disp Out 1** will display on the integral indicator.



b. Cyclic Display

In addition to the display set at **Disp Out 1**, displays can be set at **Disp Out 2**, **Disp Out 3**, and **Disp Out 4** for cyclic display in the order of the parameter number.

c. Setting Static Pressure Scale

Static pressure can be displayed as a measured input or as a percentage, independent from the 4-20 mA output signal for measured pressure or differential pressure. The **SP setup** parameters under **SP sensor** allow the setting of the range, unit, and damping time constant for the static pressure as well as the pressure management range for PV.

Note that either the high or low pressure side of the capsule can be selected to monitor the static pressure by means of the **H/L Select** parameter under **SP setup**.

d. User Setting of Engineering Unit and Scale

Enter disp range parameters allow the engineering unit and scale to be displayed. At **Set Engr Unit**, the following engineering units can be selected from a list. Alternately, up to eight alphanumeric characters, spaces or slashes (/) can be input on the keypad at **Modify Engr Unit**; only the first six are displayed on the integral indicator.

Select the unit from the Set Engr Unit list.

psi	kg/cm2A	ACFM	
psia	atm	SCFH	
mmH2O	kg/h	SCFM	
mmHg	t/h	GPH	
mmHgA	m3/h	GPM	
mmAq	m3/min	m	
mmWG	I/h	mm	
Torr	I/min	in	
inH2O	kl/h	ft	
kPa	ftH2O	NI/min	
MPa	gf/cm2	Nm3/h	
mbar	kgf/cm2	Nm3/min	

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Follow the procedure below to set your own unit.



Note that following symbols are not available:

% & < > . * : + -

The integral indicator shows "-- -- -- ---" when these are entered.

Engr LRV and **Engr URV** are used to set the lower and upper range values for the engineering unit display. When the insrument is shipped, these are set as specified in the order.



3.5.4 Unit for Displayed Temperature

When the instrument is shipped, the temperature units are set to C (Centigrade). Follow the procedure below to change this setting.

When this parameter is set, it also changes the temperature unit for **Snsr temp** at **Process variables** and **Amp temp** at **Temp sensor**.



3.5.5 Unit for Displayed Static Pressure

Follow the procedure to change the static pressure unit.

Changing this parameter also changes the unit for the static pressure display.

1. Device setup 4. Detailed setup 1. Sensors 2. SP sensor 3. SP Unit 1 EJX:YOKOGAWA SP Unit mm200 $\frac{1}{9kg/m2}$ Pa kPa kPa kPa kPa kPa kPa kPa	Example: Change the static pressure unit from mmH₂O to kPa .
[1] EJX + YOKOGAWA SP Unit mmt20 (rkg/cm2) Pa kPa kptorr HELP [] [] [] <	1. Device setup 4. Detailed setup 1. Sensors 2. SP sensor 3. SP Unit
EJX:YOKOGAWA SP sensor 1 SP 0 0 mmH20 2 SP % 0 0.0 % 3 GSP Unit kPa 4 A/G Select High HELP SEND HOME F2 (SEND) Press SEND (F2) to send the data to the transmitter, then check to	Immediate EJX:YOKOGAWA SP Unit mmH20 Immediate Immediate <
confirm that SEND disappears.	EJX:YOKOGAWA SP sensor 1 SP 0 mmH20 2 SP % 0.0 % 3 GSP Unit kPa 4 A/G Select High HELP SEND HOME Press SEND (F2) to send the data to the transmitter, then check to confirm that SEND disappears.

3.5.6 Test Output

This feature can be used to output a fixed current for loop checks. The available range for test output depends on the settings for the **AO lower limit** and **AO upper limit** parameters, whose limit is from 3.6 mA (-2.5%) to 21.6 mA (110%).



Test output continues for approximately 10 minutes, then is released automatically. Even if the HART communicator power supply is turned off or the communication cable is disconnected, test output will continue for approximately 10 minutes.

3.5.7 Sensor Trim

Each DPharp EJX series transmitter is factory characterized. Factory characterization is the process of comparing a known pressure input with the output of each transmitter sensor module over the entire pressure and temperature operating range. During the characterization process, this comparison information is stored in the transmitter EEPROM. In operation, the transmitter uses this factory-stored curve to produce a process variable output (PV), in engineering units, dependent on the pressure input.

The sensor trim procedure allows you to adjust for local conditions, changing how the transmitter calculates process variables. There are two ways to trim the sensor: a zero trim and a full sensor trim. A zero trim is a one-point adjustment typically used to compensate for mounting position effects or zero shifts caused by static pressure. A full sensor trim is a two-point process, in which two accurate end-point pressures are applied (equal to or greater than the range values), and all output is linearized between them.

(1) Zero Trim

a. Zeroing—Pres Zero trim

Pres Zero trim carries out the zero adjustment and automatically sets the applied "0" input values to the output value of "0," keeping the span constant. Use this setting when the LRV is known to be 0 mmH₂O.



b. Level Adjustment-Auto, lower Pt

This zero adjustment calibrates the transmitter output corresponding to the actual tank level. To perform this adjustment, first use a glass gauge or the like to determine the actual tank level, then enter the correct data as shown below.





c. Using External Zero-adjustment Screw

This method permits zero adjustment without the HART communicator. Use a slotted screwdriver to turn the zero-adjustment screw. See the hardware manual for details.

Note that the parameter of **Ext SW** must be **Enabled** to perform this adjustment. See section 3.5.11 for the setting procedure.

(2) Full Sensor Trim—Auto Trim and Manual Trim

Full sensor trim is carried out with a series of the procedure of **Auto**, **Lower Pt** and **Auto**, **Upper Pt**. Also, you can manually perform the trimming procedure in **Manual**, **Lower Pt** and **Manual**, **Upper Pt**.

The full sensor trim is a two-point adjustment, and the lower point adjustment should always be performed before the upper point adjustment in order to maintain the pitch between the zero and 100% points within the calibration range.

In the manual method, the reference pressure should also be applied to the transmitter at both lower and upper point of trim ends. Without the reference pressure, **P LTD** and **P UTD** may not represent the correct value of adjustment point for each.

a. Auto Sensor Trim



b. Manual Sensor Trim



(3) Sensor Trim for Static Pressure

For the EJX differential transmitters, zeroing and full sensor trim of the static pressure is performed in the same way as with the primary process variable (PV). Note that the static pressure sensor trim should be done only after trimming the PV.

(4) Reset Trim Adjustment to Factory Setting The Clear P snsr trim and Clear SP snsr trim

commands can reset the trim adjustment to the initial calibrated values that were set. The amount of the adjustment by the external zero-adjustment screw is returned to the initial setting as well.

3.5.8 Trim Analog Output

Fine current output adjustment is carried out with D/A trim or Scaled D/A trim.

• D/A Trim

D/A trim is to be carried out if the calibration digital ammeter does not exactly read 4.000 mA and 20.000 mA with an output signal of 0% and 100%.

Scaled D/A Trim

Scaled D/A trim is to be carried out if the output is adjusted using a voltmeter or a meter whose scale is 0 to 100%.



3. OPERATION

6	
EJX:YOKOGAWA	F4
mA equal to reference	
1 Yes	(ENTER)
2 No	
ABORT ENTER	Ammeter reading: 4.000
7	If the reading on the ammeter is 4.000 mA, select YES and press ENTER (F4) . If the reading is not 4.000 mA, select item 2. NO . Repeat steps 4 and 5 until the ammeter reads 4.000 mA.
EJX:YOKOGAWA Setting fld dev output to 20mA	F4 (OK)
ABORT OK	Press OK (F4) , and the transmitter outputs a 100% output signal.
8	
EJX:YOKOGAWA Enter meter value 20.000 19.050	(ENTED)
HELP DEL ABORT ENTER	Ammeter reading: 19.050
9	Carry out the same procedures as those described under 4 and 5.
EJX:YOKOGAWA Fld dev output 20.000 mA equal to reference meter? 1 Yes 2 No	(ENTER)
ABORT ENTER	Ammeter reading: 20.000
	Returning fld dev to original output appears.
10	
EJX:YOKOGAWA NOTE-Loop may be returned to automatic control	(OK)
OK	Press OK (F4).

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Example 2: To adjust using a voltmeter 1. Device setup 2 Diag/Service 3. Calibration 2. Analog output trim 2. Scaled D/A trim 1 EJX:YOKOGAWA Analog output trim 1 D/A trim 2 Scaled D/A trim 3 Clear D/A trim \$ Select the Scaled D/A trim item. HOME HELP 2 EJX:YOKOGAWA WARN-Loop should be removed from automatic control F4 (OK) Press OK (F4). ABORT OK 3 EJX:YOKOGAWA Trim will be scaled from 4.000 to 20.000 1 Proceed 2 Change ′ w × 2 Select Change, and press ENTER ABORT ENTER (F4). When item 3. Proceed is selected, D/A trim must be carried out. 4 EJX:YOKOGAWA Set scale- Lo output value 4.000000 1 '1' IF4 (ENTER) DEL ABORT ENTER Enter the value read on the meter when the signal is 4 mA. In this case, Enter the value of the voltage across a 250 Ω resistor (1 V), and press ENTER (F4). 5 EJX:YOKOGAWA Set scale- Hi output <u>'5'</u> F4 value 20.000000 5 (ENTER) DEL ABORT ENTER Enter the value read on the meter when the signal is 20 mA. Then, enter 5, and press ENTER (F4). 6 EJX:YOKOGAWA Trim will be scaled from 1.000 to 5.000 1 Proceed 2 Change 4 (ENTER) Select Proceed and press ENTER ABORT ENTER (F4). 7 EJX:YOKOGAWA F4 Connect reference meter (OK) Connect the voltmeter, and press ABORT OK OK (F4). 8 EJX:YOKOGAWA Setting fld dev output to 4mA F4 (OK) Press OK (F4). A 0% output signal ABORT OK is output. F0332.EPS



3.5.9 Burst Mode

When the burst mode is set on, the transmitter continuously sends stored data. Either the pressure value, % range/current value, or current/process variables can be selected and sent. The data is sent approximately three times per second as a digital signal when the transmitter is set in burst mode. When data is being sent in burst mode, other operations can be performed with the HART communicator.

Setting of Burst Mode

1. Device setup	
4. Detailed setup	
3. Output condition	
3. HART output	
3. Burst mode and 4. B	urst option
1	
EJX: Burst option PV PV % range/current Process vars/crnt	(ENTER)
ESC ENTER	 Call up the Burst option, and set the data to be sent. PV: Primary variable (Pressure value) % range/current: Output in % and mA Pressage vare/cent: Output in mA
2	and process variables (pressure value, static pressure value, and sensor temp value)
EJX: Burst mode Off On Off ESC ENTER	(ENTER)
	Call up the Burst mode and set to On .
3	
EJX: HART output 1 Poll addr 0 2 Num req preams 5 3 Burst mode 0n DBurst opiton PV	(SEND)
HELP SEND HOME	to the transmitter, then check to confirm that SEND disappears.

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To release Burst Mode, call up the **Burst mode** display and set it to **Off**.

3.5.10 Multidrop Mode

"Multidropping" transmitters refers to the connection of several transmitters to a single communications transmission line. Up to 15 transmitters can be connected when set in the multidrop mode. To activate multidrop communication, the transmitter address must be changed to a number from 1 to 15. This change deactivates the 4 to 20 mA analog output, sending it to 4 mA. The alarm current is also disabled.

Setting of Multidrop Mode



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- When the polling option is set as Never Poll or Poll Using Tag, the online menus cannot be called up and displayed. Be sure to select a polling option such as Ask Before Polling.
- 2. When the same polling address is set for two or more transmitters in multidrop mode, communication with these transmitters is disabled.

Example: Communication when set in multidrop mode

HART Communicator Online Ir>EJX110A-1 2 EJX110A-2 3 EJX110A-3	(1)	The HART communicator searches for a transmitter that is set in multidrop mode when it is turned on. When the HART communicator is connected to the transmitter.
2 EJX:EJX110A-1: Online Device setup 2 Pres 3 A0 4 LRV 0.0 mmH20 5 URV 3500.0 mmH20	(2)	the polling address and the tag will be displayed (display 1). Select the desired transmitter. After that, normal communication to the selected transmitter is possible. However, the communication speed will be
3 HART Communicator 1 Offline 2 Online 3 Frequency Device 4 Utility	(3)	slow (display [2]). To communicate with another transmitter, turn off the power once and then turn on it again, or call up display [3] and select Online . Display [1] will appear. Select the desired transmitter.
		F0336.EPS

To release multidrop mode, follow the procedure below.

- 1. Call up the **Poll addr** display and set the address to 0.
- 2. Call up the **Polling** display and set **Ask Before Polling**.

3.5.11 External Switch Mode

Follow the procedure below to enable or inhibit zero point adjustment by means of the zero-adjustment screw on the transmitter.

This is set to **Enabled** when the instrument is shipped.



3.5.12 CPU Failure Burnout Direction and Hardware Write Protect

There are two slide switches on the CPU assembly board. One sets the burnout direction at CPU failure, and the other sets a write protection function which disables parameter changes through the use of a handheld terminal or some other communication method.



The parameter of **AO alm typ** parameter displays the status of 4-20 mA DC output if a CPU failure occurs. In case of a failure, communication is disabled.

Standard specifications

The burnout direction switch is set to HIGH. If a failure occurs, the transmitter outputs a 110% or higher signal.

Option code /C1

The burnout direction switch is set to LOW. If a failure occurs, a -5% or lower output is generated.



3.5.13 Software Write Protect

EJX configured data is saved by using a write protect function. The write protect status is set to "Yes" when 8 alphanumeric characters are entered in the **New password** field and transferred to the transmitter. When write protect is set to "Yes," the transmitter does not accept parameter changes. When the same eight alphanumeric string entered in the **New password** field is also entered in the **Enable wrt 10min** field and transferred to the transmitter, it will be possible to change transmitter parameters during a 10 minute period.

To change the transmitter from the write protect "Yes" status back to Write protect "No" status, use **Enable** wrt 10min to first release the write protect function and then enter eight spaces in the **New password** field.

The software write protection does not aflect the function of external zero adjustment screw.

To disable the external zero adjustment screw, select Disabled in the Ext SW field before activating the software write protection. Refer to subsection 3.5.11.

(1) Setting Password





(2) Entering Password to Enable the Parameter Changes

Example: Enter the password of 1234



(3) Releasing Password

To release the password completely, enter spaces in the **New password** field while the write protect function is released.

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(4) Software Seal

When you lose the password that has been registered, it is possible to release the **Write Protect** mode by using the general use password: "YOKOGAWA." When the password is used, the status shown in the parameter of **Software seal** is changed from "KEEP" to "BREAK." The status returns to "KEEP" by entering a newly set password at **Enable wrt 10min**.

3.5.14 Signal Characterizer

This function is used to compensate the output for nonlinear applications. The characterized values are applied to the 4-20 mA output. For the measured pressure, a maximum of nine coordinates can be specified between 0-100%. Perform the coordinate settings while the **S.C.** at **S.C. menu** parameter is **Disabled**.

To apply the settings to the output, set the **S.C.** parameter to **Enabled**.

Note that the EJX rejects the activation of the function by AL. 60 with the following transmitter's status:

- When the specified coordinates of x and y are not incremental as the input increases.
- When the output mode of the output signal is set as **Sq root**; at the same time, the low cut mode is set to **Linear**.











3.5.15 Process Alarm

The function is used to display the alarm codes when the input pressure exceeds the specified value within the calibration range. The same is available for the input static pressure and the capsule temperature on the pressure sensor. Refer to table 4.2.1 Alarm Message Summary for the specific alarm code to be generated.

Example: Set the alert mode from OFF to Hi. Al Detect for the input pressure.				
1. Device setup				
4. Detailed setup				
3. Output condition				
4. Process Alerts				
1. Pres Alert mode				
1				
EJX: Pres Alert mode Off Off Hi. Al Detect Lo. Al Detect Hi/Lo. Al Detect ESC ENTER	F4 (ENTER)			
	Select Hi. Al Detect, and press			
2	ENTER (F4).			
EJX: Process Alerts Process Alert mode 2 Config Pres Alerts 3 SP Alert Mode Off 4 Config SP Alerts	(SEND)			
5 Temp Alert Mode HELP SEND HOME	Press SEND (F2) to send the data			
	confirm that SEND disappears.			
	F0346.EPS			

Example: Set the higher alert value of 75 for alarm generation.				
1. Device setup				
4. Detailed setup				
3. Output condition				
4. Process Alerts				
2 Config Pres Alerts				
Hi Alert Val 100.000 kPa	75			
75	F4			
HELP DEL ESC ENTER	(ENTER)			
	Enter 75, and press ENTER (F4).			
EJX: Config Pres Alerts	F2			
2 Lo Alert Val 3 LSL -100.000 kPa	(SEND)			
4 USL 100.000 kPa	Press SEND (F2) to send the data			
HELF SEND HOME	to the transmitter, then check to			
	Engli			

3.5.16 Status Output (option code AL)

This feature is used for a transistor output (open collector) of an on/off signal according to the status of high and low alarm limits, which are user-configurable values as shown in 3.5.15 Process Alarm. The status output can be assigned as any combination of the high or low limits of the input pressure, input static pressure, or capsule temperature.



No status output signal has been defined for a CPU failure or hardware error. Use a 4-20 mA signal to indicate a transmitter's failure.



Example: Status output operation of ON WHEN AL. DETECT

Status output for higher alert value



• Status output for lower alert value



3.5.17 Capillary Fill Fluid Density Compensation

For transmitters with diaphragm seals, this function is used to compensate the zero shift caused by the ambient temperature effect on the capillary tubes.

The following equation indicates the relationship between the calculated output value and the compensating constant K (%/°C) with the measured ambient temperature at the capsule module.

Compensated output=output+K×Tamb

(1) Temperature Compensation Mode Setup When using this function, set **T.Z. Cmp mode** to *ON* to enable or *OFF* to disable. To set to *ON*, follow the procedure below.



(2) Zero Shift Compensation Setup

Obtain the K compensating value from the equation (a) below, and enter the value to **Temp Zero**.

 $K = -\frac{h \times B}{Span} \times 100 \cdots \cdots (a)$

where,

B: Constant value of fill fluid (See Table A.)

span: |URV-LRV|

h: Distance from high pressure side to low pressure side (m)

EJX118A: Distance from high side of diaphragm seal to low side of diaphragm seal.

EJX438A: Distance from diaphragm seal (high side) to position of transmitter (low side).



Note 1: The function is performed using a built-in temperature sensor in the transmitter body. The temperature deviation between the transmitter body and capillaries should be minimized to achieve optimal performance of the function.

Note 2: When the span changes, reenter the newly obtained value of K to **Temp Zero**.

	Fill fluid code	A, C	В	D	E
3]	mmH2O	0.76	0.87	1.45	0.75
	kgf/cm ²	0.000076	0.000087	0.000145	0.000075
lue	kPa	0.00745	0.00853	0.01422	0.00736
va	mBar	0.07453	0.08532	0.14220	0.07355
I	atm	0.000074	0.000084	0.000140	0.000073
sta	inH2O	0.02992	0.03425	0.05709	0.02953
ou	psi	0.00108	0.00124	0.00206	0.00167
ပ	mmHg	0.05592	0.06401	0.10669	0.05518
					T0304.EPS

Table A. Constant value [B] of fill fluid

Note 3: Select the unit of constant value of [B] from the actual unit used for the transmitter in operation.

4. SELF-DIAGNOSTICS

4.1 Self-Diagnostics

4.1.1 Identify Problems by Using the Communicator

The HART communicator can be used to run selfdiagnostics on a transmitter and check for incorrect data settings.

The **Self test** and **Status** commands are available for self-diagnostics. When **Self test** is run, the integral indicator shows an error code and alarm message if the transmitter detects any illegal parameter settings and functional faults. See table 4.2.1 Alarm Message Summary for probable causes and countermeasures. If the specific diagnostic item is known for the check, you can directly call up the item by using the **Status** command. See table 4.2.1 to determine the status group.

The HART communicator diagnoses every command you make. When a faulty command or keypad input is performed, an error message appears. See table 4.2.2 HART Commnicator Error Messages for the details.

Diagnostic by "self test"



Diagnostic by "status"

1. Device setup	
2. Diag/Service	
1. Test device	
1. Status	
6. Status group 6	
1	
EJX: Status group 2 3 Status group 3 4 Status group 4 5 Status group 5 6CStatus group 6 HELP SAVE HOME	Call up Status, and select Status group 6.
2 EJX: Status group 6 Illegal P LRV O Illegal P URV Of Illegal P SPAN trim err Of P SPAN trim err Of EXI	If there is no error, the result of diagnostics is indicated as Off . If On is indicated, a countermeasure for that error is necessary.
	F0402EPS

4.1.2 Checking with Integral Indicator

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If an error is detected by running self-diagnostics, an error number is displayed on the integral indicator. If there is more than one error, the error number changes at three-second intervals. See table 4.2.1 regarding the alarm codes.



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Figure 4.1.2 Integral Indicator

4.2 Alarms and Countermeasures

Table 4.2.1 Alarm Message Summary

Integral indicator	HART communicator display	Cause	Output operation during error	Countermeasure	Status group
AL. 01 CAP. ERR	P sensor error	Sensor problem.	Outputs the signal (High or Low) set with burnout direction switch. [status output: undefined]	Replace capsule when error keep appearing error even after restart.	
	CT sensor error	Capsule temperature sensor problem.		Replace capsule.	1
	Cap EEPROM error	Capsule EEPROM problem.			
AL. 02 AMP. ERR	AT sensor error	Amplifier temperature sensor problem.		Replace amplifier.	
	Amp EEPROM error	Amplifier EEPROM problem.			
	CPU board error	Amplifier problem.			
	No device ID	No device ID is found.	Continues to operate and output.		2
AL. 10 PRESS	P outside limit Input is outside measurement range limit of capsule. Outputs AO upper limit or AO lower limit. Check input or replace capsule when necessary		Check input or replace capsule when necessary.		
AL. 11 ST. PRSS	SP outside limit	Static pressure exceeds limit.	Continues to operate and output.		3
AL. 12 CAP. TMP	CT outside limit	Capsule temperature is outside range (–50 to 130°C).		Use heat insulation or make lagging to keep	0
AL. 13 AMP. TMP	AT outside limit	Amplifier temperature is outside range (-50 to 95°C).		temperature within range.	
AL. 30 RANGE	P over range Output is outside upper or lower range limit value.		Outputs AO upper limit or AO lower limit.	Check input and range setting, and change	1
AL. 31 SP. RNG	SP over range	Static pressure exceeds specified range.	Continues to operate and output.	them as needed.	
AL. 35 P. HI	P high alarm	Input pressure exceeds specified threshold.		Check input.	
AL. 36 P. LO	P low alarm				
AL. 37 SP. HI	SP high alarm	Input static pressure exceeds specified threshold.			5
AL. 38 SP. LOW	SP low alarm				
AL. 39 TMP. HI	CT high alarm	Detected temperature exceeds specified threshold.		Check capsule temperature.	
AL. 40 TMP. LO	CT low alarm				
AL. 50 P. LRV	Illegal P LRV	Specified value is outside of setting range.	Holds output immediately before error occurred.	Check settings and change them as needed.	
AL. 51 P. URV	Illegal P URV				
AL. 52 P. SPN	Illegal P SPAN				6
AL. 53 P. ADJ	P SPAN trim err		Continues to operate and output.	Adjust settings and change them as needed.	Ū
AI 54	Illegal SP I BV		Continues to operate and	Check settings and change	
SP. RNG	Illegal SP URV		output holding static	them as needed.	
	Illegal SP SPAN		pressure in %.		
AL. 55	SP SPAN trim err		Continues to operate and	Adjust settings and change	
SP. ADJ	SP ZERO trim err		output.	them as needed.	7
AL. 60 SC. CFG	SC config error	Specified values or settings do not meet the conditions.	Continues to operate and output without signal characterizing.	Check settings and change them as needed.	,
AL. 79 OV. DISP		Displayed value exceeds limit.	Continues to operate and		_
0			output.		

Table 4.2.2 HART Communicator Error Messages

Invalid selection—Change the setValue was too highSet value is too high.Change the setValue was too lowSet value is too low.—Too few data bytes received——In write protect modeOperation is set in the Write Protect mode.—Lower range value too highLRV set point is too high.Change the ranLower range value too lowLRV set point is too low.Change the ranUpper range value too highURV set point is too high.Change the ranUpper range value too lowURV set point is too low.—Span too smallSet span is too small.Adjust the applied process too highApplied process too lowApplied pressure is too low.Pressure.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Change the UR within the rangeExcess correction attemptedAmount of correction is too much.Adjust the amount of correction is too much.Adjust the amount of correction is too much.	ing.
Value was too highSet value is too high.Value was too lowSet value is too low.Too few data bytes received—In write protect modeOperation is set in the Write Protect mode.Lower range value too highLRV set point is too high.Lower range value too lowLRV set point is too low.Upper range value too lowURV set point is too low.Upper range value too lowURV set point is too low.Upper range value too lowURV set point is too low.Span too smallSet span is too small.Applied process too highApplied pressure is too low.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Recess correction attemptedAmount of correction is too much.Adjust the amo Lowercase conversion not succeededCharacters are not convertible. e.g. %	
Value was too lowSet value is too low.Too few data bytes received——In write protect modeOperation is set in the Write Protect mode.—Lower range value too highLRV set point is too high.Change the ranLower range value too lowLRV set point is too low.Change the ranUpper range value too highURV set point is too low.Change the ranUpper range value too lowURV set point is too low.Change the ranSpan too smallSet span is too small.Adjust the applied process too highApplied process too lowApplied pressure is too low.Adjust the applied pressure.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Change the UF within the rangeExcess correction attemptedAmount of correction is too much.Adjust the amount of correction is too much.Adjust the amount of correction is too much.	
Too few data bytes received——In write protect modeOperation is set in the Write Protect mode.—Lower range value too highLRV set point is too high.Change the ranLower range value too lowLRV set point is too low.Change the ranUpper range value too highURV set point is too low.Change the ranUpper range value too lowURV set point is too low.Adjust the applied process too high.Applied process too highApplied pressure is too high.Adjust the applied pressure is too low.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Change the UF within the rangeExcess correction attemptedAmount of correction is too much.Adjust the amo Correct the sett	
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Lower range value too highLRV set point is too high.Change the range value too lowLower range value too lowLRV set point is too low.Change the range value too highUpper range value too lowURV set point is too high.Change the range value too low.Upper range value too lowURV set point is too low.Change the range value too low.Span too smallSet span is too small.Adjust the applied process too highApplied pressure is too high.Applied process too lowApplied pressure is too low.Pressure.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Change the UF within the rangeExcess correction attemptedAmount of correction is too much.Adjust the amount of correction is too much.Adjust the amount of correction is too much.	
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Upper range value too highURV set point is too high.Upper range value too lowURV set point is too low.Span too smallSet span is too small.Applied process too highApplied pressure is too high.Applied process too lowApplied pressure is too low.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Change the UF within the rangeExcess correction attemptedAmount of correction is too much.Adjust the amount Correct the setting	
Upper range value too lowURV set point is too low.Span too smallSet span is too small.Applied process too highApplied pressure is too high.Applied process too lowApplied pressure is too low.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Excess correction attemptedAmount of correction is too much.Adjust the amo Correct the settLowercase conversion not succeededCharacters are not convertible. e.g. %Correct the sett	
Span too smallSet span is too small.Applied process too highApplied pressure is too high.Adjust the appl pressure.Applied process too lowApplied pressure is too low.Pressure.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Change the UF within the rangeExcess correction attemptedAmount of correction is too much.Adjust the amo Correct the settLowercase conversion not succeededCharacters are not convertible. e.g. %Correct the sett	
Applied process too highApplied pressure is too high.Adjust the applied pressure.Applied process too lowApplied pressure is too low.pressure.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Change the UR within the rangeExcess correction attemptedAmount of correction is too much.Adjust the amo Correct the settLowercase conversion not succeededCharacters are not convertible. e.g. %Correct the sett	
Applied process too lowApplied pressure is too low.pressure.New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Change the UR within the rangeExcess correction attemptedAmount of correction is too much.Adjust the amo Correct the settLowercase conversion not succeededCharacters are not convertible. e.g. %Correct the sett	ed
New lower range value pushed upper range value over upper senser limitThe shift of URV according to the new LRV setting exceeds USL.Change the UF within the rangeExcess correction attemptedAmount of correction is too much.Adjust the amo Correct the settLowercase conversion not succeededCharacters are not convertible. e.g. %Correct the sett	
Excess correction attempted Amount of correction is too much. Adjust the amo Lowercase conversion not succeeded Characters are not convertible. e.g. % Correct the sett	V setting of USL.
Lowercase conversion not succeeded Characters are not convertible. e.g. % Correct the sett	unt.
	ng.
Not in fixed current modeThe fixed current mode is desired but not set in that mode.Set in the fixed mode.	current
In multidrop mode Operation is set in the multi-drop mode.	
Not write protect mode Operation is set without a password.	
Lower range value and upper range value Set value is outside lower or upper range Change the set limit.	ing.

5. PARAMETER SUMMARY

Function	Label	Item	Contents	Default value	Handling	Fast key sequences
Analog output	AO alm typ AO lower limit AO upper limit	Analog output alarm type Lower limit of analog output Upper limit of analog output	High or Low 3.6000 to 21.6000 mA 3.6000 to 21.6000 mA	3.6000 mA 21.6000 mA	R W W	1, 4, 3, 2, 5 1, 4, 3, 2, 7 1, 4, 3, 2, 8
Analog output trim	Auto recover Clear D/A trim	Auto-recover from hardware error Reset analog output trim	Off or On	On	M	1, 4, 3, 2, 6 1, 2, 3, 2, 3
	D/A trim Scaled D/A trim	Analog output trim with ammeter Analog output trim with voltmeter			M	1, 2, 3, 2, 1 1, 2, 3, 2, 2
Bi-directional mode	Bi-dir mode	Bi-directional mode	Off or On	Off	W	1, 4, 2, 9
Burst mode	Burst mode	Burst mode	Off or On	Off	W	1, 4, 3, 3, 3
Burst operation option	Burst option	Burst option	PV, % range/current, or Process vars/cmt	A	W	1, 4, 3, 3, 4
Damping	Pres Damp	Damping time constant at amplitier		As specified or 2.00 sec	W	1,3,6
Date	Date	Date	**/**/**	011	W	1,4,2,
Descriptor	Descriptor	Descriptor	16 alphanumerics	As specified	W	1, 3, 4, 2
Device information	Dev id	Device ID			R	1, 4, 5, 1, 1, 6
	Distributor	Yokogawa			R	1, 4, 5, 1, ↓, 7
	Drain vent matl	Drain and vent plug material			W	1, 4, 5, 2, 5
	Extra No.	External zeroing permission	Disabled or Enabled	Enabled	K W	$1, 4, 5, 1, \downarrow, 4$
	Fill fluid	Fill fluid		Linabled	W	1. 4. 5. 2. 2
	Final asmbly num	Final assembly number			Ŵ	1, 4, 5, 1, ↓, 5
	Fld dev rev	Field device revision			R	1, 4, 5, 1, ↓, 2
	Gasket matl	Gasket material			W	1, 4, 5, 2, 3
	I SOITE MATI	Lower sensor limit			R N	1,4,5,2,1
	Mftr Date	Manufactured date			R	1, 4, 5, 1, 1, 3
	Min Span	Minimum span			R	1, 3, 3, 1, 6
	Model 1	Memo field for MS code 1	16 alphanumerics		W	1, 4, 5, 1, 5
	Model 2	Memo field for MS code 2	16 alphanumerics		W	1, 4, 5, 1, 6
	Num of BS	Number of remote seal	re alphanumencs		Ŵ	1,4,5,1,7
	Process Conn mat	Process connection material			Ŵ	1, 4, 5, 2, 4
	Process Conn size	Process connection size			W	1, 4, 5, 2, 8
	Process Conn type	Process connection type			W	1, 4, 5, 2, 6
	RS fill fluid RS leoltr mati	Fill fluid of remote seal			W	1, 4, 5, 2, 1
	RS type	Remote seal type			Ŵ	1, 4, 5, 2, 1
	Serial No.	Serial number			R	1, 4, 5, 1, 1, 2
	Software rev	Software revision			R	1, 4, 5, 1, ↓, 3
	Style No.	Style number	Style number of product		R	1, 4, 5, 1, 1, 1
	Universal rev	Lipper sensor limit			R	1,4,5,1,↓,1
Display setup	Bar indicator	Bar indicator	Off or On	On	W	1, 4, 4, 5
- object of the	Disp Out 1	LCD output 1	Pres, Pres %, Engr Pres, SP, or SP %	Pres %	Ŵ	1, 4, 4, 1, 1
	Disp Out 2	LCD output 2	Pres, Pres %, Engr Pres, SP, SP %, or Not used	Not used	W	1, 4, 4, 1, 2
	Disp Out 3	LCD output 3	Pres, Pres %, Engr Pres, SP, SP %, or Not used	Not used	W	1, 4, 4, 1, 3
	Disp Out 4	% display mode	Linear or So root	As specified or	W	1,4,4,1,4
				Linear		., ., ., _, .
	Disp Pres % Reso	% display resolution Exponents	Normal or High resolution	Normal As specified or	w w	1, 4, 4, 2, 2 1, 4, 4, 4, 3
	Engr I BV	Liser set lower range value	-32000 to 32000 unit specified in Set Epor Unit	 As specified	w	1 1 1 1 1
	Engr point	Decimal place for user set	0 to 4	2	w	1, 4, 4, 4, 5
	Engr URV	User set upper range value	-32000 to 32000, unit specified in Set Engr Unit	As specified	W M	1, 4, 4, 4, 2
	Pres disp point	Decimal place for pressure	0 to 4	2	W	1, 4, 4, 2, 3
	Set Engr Unit	Engineering unit select	See section 3.5.3d		М	1, 4, 4, 4, 6
	SP disp point	Decimal place for static pressure	0 to 4	2	WD	1, 4, 4, 3, 1
Error log	Error log Clear	Clear error records			M	1, 2, 4, 2
Loop test		Test output setting	Within AO lower and upper limits		M	1, 2, 4, 1
Loop test	Loop test	Low cut	0.00 to 20.00%	10.00%	W	1,2,2
	Low cut mode	Low cut mode	Linear or Zero	Linear	Ŵ	1, 3, 8
Message	Message	Message	32 alphanumerics	As specified	W	1, 3, 4, 3
Number of requested preambles	Num req preams	Number of requested preambles			R	1, 4, 3, 3, 2
Piping orientation	H/L Swap	Impulse piping accessing direction	Normal or Reverse	Normal	WD	1, 3, 9
Poll address	Poll addr	Poll address for multidrop use	0 to 15	0	W	1, 4, 3, 3, 1
Process Alert	Digital Output	Display of contact output	Off or On	Off Off	RA	1, 4, 3, 4, 7, 1
	DO Select	Signal type select	OII, P Alarm, SP Alarm, P or SP Alarm	On When Al Detect	WA WA	1,4,3,4,7,2
	DO Test	Test output contact	Off, On, or Exit	Shi mon Ai Delett	MA	1, 4, 3, 4, 7, 4
	Hi Alert Val	High side alert value of pressure	LSL-10% to USL+10% minus 5% hysteresis		W	1, 4, 3, 4, 2, 1
	Lo Alert Val	Low side alert value of pressure	LSL-10% to USL+10% plus 5% hystereis		W	1, 4, 3, 4, 2, 2
	Pres Alert mode	Alert mode for pressure	Off, Hi Al Detect, Lo Al Detect, or Hi/Lo Al Detect	Off	W	1, 4, 3, 4, 1
	SP Alert Mode	Alert mode for static pressure	SP I SI -10% to SP USI +10% minus 5%	UT	WD WD	1, 4, 3, 4, 3
		I high side alon value of static pressure	hysteresis			1, 7, 0, 4, 4, 1
	SP Lo Alert Val	Low side alert value of static pressure	SP LSL-10% to SP USL+10% plus 5% hystereis		WD	1, 4, 3, 4, 4, 2
	Temp Alert mode	Alert mode for temperature	UΠ, HI AI Detect, Lo Al Detect, or Hi/Lo Al Detect		W	1, 4, 3, 4, 5
	Temp Lo Alert Val	Low side alert value of temperature	-50 to 130	-40 degC	Ŵ	1, 4, 3, 4, 6, 1

*1: Handling: R=Read only, W=Read & Write, M=Method, A=Applicable for option code AL, D=Applicable for differential pressure transmitters. Do not change these parameters for pressure transmitters.

5. PARAMETER SUMMARY

Function	Label	Item	Contents	Default value	Handling	Fast key sequences
Process variables	AO	Analog output current	3.6000 to 21.6000 mA		R	1, 1, 3
	Engr Disp	User scaled value	-32000 to 32000, unit specified in Set Engr Unit		R	1, 1, 7
	Engr Unit	User set engineering unit	Unit specified in Set Engr Unit		R	1, 1, 9
	Pres Pros %	Measured pressure	-32000 to 32000, unit specified in Unit			1, 1, 1
	Sher tomp	Capsule temperature	Linit specified in Temp Linit		n B	1, 1, 2
	SP	Measured static pressure	-32000 to 32000 unit specified in SP Unit		BD	1,1,0
	SP %	Measured static pressure in %	-10.0 to 110.00%		RD	1, 1, 5
Berange	Apply values	Berange for measured pressure	4 mA, 20 mA, or Exit		M	1, 3, 3, 2
	LRV	Lower range value	-32000 to 32000 within measurement range	As specified	W	1, 3, 3, 1, 1
	URV	Upper range value	-32000 to 32000 within measurement range	As specified	W	1, 3, 3, 1, 2
Self test	Self test	Self-diagnostics	See Chapter 4		М	1, 2, 1, 2
Sensor trim	Clear P snsr trim	Reset pressure trim to factory setting			M	1, 2, 3, 3, 5, 3
	Clear SP snsr trim	Reset SP trim to factory setting			MD	1, 2, 3, 4, 4, 3
	P LTD	Lower pressure trim deviation			R	1, 2, 3, 3, 5, 1
	P LTP	Lower temperature trim point			R	1, 2, 3, 3, 3
	P UTD	Upper pressure trim deviation			<u> </u>	1, 2, 3, 3, 5, 2
	PUIP	Upper temperature trim point			K N	1, 2, 3, 3, 4
	Pres trim Pres Zoro trim	Pressure trim				1, 2, 3, 3, 2
	SPITD	Lower SP trim deviation			BD IVI	1, 2, 3, 3, 1
	SPITP	Lower SP trim point			BD	1, 2, 3, 4, 4, 1
	SP UTD	Upper SP trim deviation			RD	1, 2, 3, 4, 4, 2
	SP UTP	Upper SP trim point			RD	1, 2, 3, 4, 3
	Static Pres trim	Static pressure trim			MD	1, 2, 3, 4, 1
	Trim Date	Trim information	**/**/**		W	1, 2, 3, 5, 2
	Trim Desc	Trim information	16 alphanumerics		W	1, 2, 3, 5, 4
	Trim Loc	Trim information	8 alphanumerics		W	1, 2, 3, 5, 3
	Trim Who	Trim information	8 alphanumerics		W	1, 2, 3, 5, 1
Signal characterizer	Num of points	Number of coordinates	0 to 9	9	W	1, 4, 2, ↓, 2
	Point setting	Coordinates editor			M	1, 4, 2, ↓, 3
	S.C.	Signal characterizer permission	Disabled or Enabled	Disabled	W	1, 4, 2, ↓, 1
	X End	End point of X	100.00%		R R	1, 4, 2, 1, 6
	X Start V End	End point of X				1,4,2,4,4
	Y Start	Start point of Y	0.00%		B	1, 4, 2, 1, 7
Static pressure	A/G Select	Gauge/abs select for static pressure	Gauge or Absolute	Absolute	WD	1,4,2,4,0
setun	Atm Pres value	Conversion coefficient		101.3 kPa	WD	1 4 1 2 7 4 2
ootup	SP H/L Select	H/L select for static pressure	High or Low	High	WD	1, 4, 1, 2, 7, 5
	SP Apply values	Rerange for static pressure	"0%, 100%, or Exit"	5	MD	1, 4, 1, 2, 7, 1, 2
	SP Damp	Damping time constant for SP	0.00 to 100.00 sec	2.00 sec	WD	1, 4, 1, 2, 7, 3
	SP LRV	Lower range value for static pressure	-32000 to 32000 within measurement range	0.0 MPa	WD	1, 4, 1, 2, 7, 1, 1, 1
	SP LSL	Lower sensor limit for static pressure			RD	1, 4, 1, 2, 7, 1, 1, 4
	SP Min Span	Minimum span for static pressure			RD	1, 4, 1, 2, 7, 1, 1, 6
	SPURV	Upper range value for static pressure*2	-32000 to 32000 within measurement range		WD	1, 4, 1, 2, 7, 1, 1, 2
Otatus	SP USL	Opper sensor limit for static pressure				1, 4, 1, 2, 7, 1, 1, 5
Status	Status group 1	Device status information for hardware				1, 2, 1, 1, 1
	Status group 2	Device status information for process			B	1, 2, 1, 1, 2
	Status group 4	Device status information for process			B	1, 2, 1, 1, 4
	Status group 5	Device status information for process			R	1, 2, 1, 1, 5
	Status group 6	Device status information for settings			R	1, 2, 1, 1, 6
	Status group 7	Device status information for settings			R	1, 2, 1, 1, 7
Tag	Tag	Tag number	8 alphanumerics	As specified	W	1, 3, 1
Temperature	T.Z. Cmp mode	Temperature compensation mode	Off or On	Off	W	1, 4, 2, ↓, 1
compensation	Temp Zero	Zero shift compensation	-99.999 to 99.999%/degC	0.000%/degC	W	1, 4, 2, ↓, 2
Temperature sensor	Amp temp	Amplifier temperature			R	1, 4, 1, 3, 2
	Snsr temp	Capsule temperature	dag Orden Er an Kalain	1	R	1, 4, 1, 3, 1
Testing	Temp Unit	remperature setting unit	aegu, degH, or Kelvin	aegC	W	1, 4, 1, 3, 3
Test Key	lest Key	Special maintenance parameter		Annesitest	M	1, 4, 6
Iranster function	xter Inctn	Output mode	Linear or Sq root	As specified or Linear	W	1, 3, 5
Unit	Unit	Measurement range unit	See section 3.4.2	As specified or kPa	w	1, 3, 2
	SP Unit	Static pressure unit	See section 3.5.5	MPa	WD	1, 4, 1, 2, 3
Write protect menu	Enable wrt 10min	Write protect release	8 alphanumerics		М	Hot key, 2, 2
	New password	User set password for write protect	8 alphanumerics	Kana	M	Hot key, 2, 3
	Software seal	Software seal	Keep or Break	Кеер	I R	Hot key, 2, 4
	Write protect	Write protect indicator	Yes or No	NO	R	Hot key, 2, 1

*1: Handling: R=Read only, W=Read & Write, M=Method, A=Applicable for option code AL, D=Applicable for differential pressure transmitters. Do not change these parameters for pressure transmitters.
*2: The default value shows MWP (Maximum working pressure) of the capsule. Since the working pressure limit varies according to the Model, refer to the General Specifications section in each user's manual.

APPENDIX 1. SAFETY INSTRUMENTED SYSTEMS INSTALLATION

The contents of this appendix are cited from exida.com safety manual on the EJX series pressure transmitters specifically observed for the safety transmitter purpose. When using the EJX for Safety Instrumented Systems (SIS) application, the instructions and procedures in this section must be strictly followed in order to preserve the transmitter for that safety level.

A1.1 Scope and Purpose

This section provides an overview of the user responsibilities for installation and operation of the EJX in order to maintain the designed safety level for Safety Instrumented Systems (SIS) applications. Items that will be addressed are proof testing, repair and replacement of the transmitter, reliability data, lifetime, environmental and application limits, and parameter settings.

A1.2 Using the EJX for an SIS Application

A1.2.1 Safety Accuracy

The EJX has a specified safety accuracy of 2%. This means that the internal component failures are listed in the device failure rate if they will cause an error of 2% or greater.

A1.2.2 Diagnostic Response Time

The EJX will report an internal failure within 5 seconds of the fault occurrence.

A1.2.3 Setup

During installation the transmitter must be setup with engineering units parameters. This is typically done with a handheld terminal. These parameters must be verified during the installation to insure that the correct parameters are in the transmitter. Engineering range parameters can be verified by reading these parameters from the optional local display or by checking actual calibration of the transmitter. The calibration of the transmitter must be performed after parameters are set.

A1.2.4 Required Parameter Settings

The following parameters need to be set in order to maintain the designed safety integrity.

Table A1.2.4 Required Parameter Settings

Item	Description
Burnout direction switch	To specify if the output should go 21.6 mA or higher or 3.6 mA or lower upon detection of an internal failure.
Write protection switch	The write function should be disabled.
	TA0101 EPS

A1.2.5 Proof Testing

The objective of proof testing is to detect failures within the transmitter that are not detected by the diagnostics of the transmitter. Of main concern are undetected failures that prevent the safety instrumented function from performing its intended function. See table A1.2.5 for proof testing method.

The frequency of the proof tests (or the proof test interval) is to be determined in the reliability calculations for the safety instrumented functions for which the EJX is applied. The actual proof tests must be performed more frequently or as frequently as specified in the calculation in order to maintain required safety integrity of the safety instrumented function.

The following tests need to be specifically executed when a proof test is performed. The results of the proof test need to be documented and this documentation should be part of a plant safety management system. Failures that are detected should be reported to Yokogawa.

The personnel performing the proof test of the transmitter should be trained in SIS operations including bypass procedures, EJX transmitter maintenance, and company management of change procedures.

Testing method	Tools required	Expected outcome	Remarks
 Functional test: 1. Follow all Management of Change procedures to bypass logic solvers if necessary. 2. Execute HART/BRAIN command to send value to high alarm (21.5 mA) and verify that current has reached this level. 3. Execute HART/BRAIN command to send value to low alarm (3.6 	• Handheld terminal	Proof Test Coverage =52%	The output needs to be monitored to assure that the transmitter communicates the correct signal.
mA) and verify that current has reached this level.4. Restore logic solvers operation and verify.			
Perform three point calibration along with the functional test listed above.	 Handheld terminal Calibrated pressure source 	Proof Test Coverage =99%	

Table A1.2.5 Proof Testing

A1.2.6 Repair and Replacement

If repair is to be performed with the process online the EJX will need to be bypassed during the repair. The user should setup appropriate bypass procedures.

In the unlikely event that the EJX has a failure, the failures that are detected should be reported to Yokogawa.

When replacing the EJX, the procedure in the installation manual should be followed.

The personnel performing the repair or replacement of the EJX should have a sufficient skill level.

A1.2.7 Startup Time

The EJX generates a valid signal within 1 second of power-on startup.

A1.2.8 Firmware Update

In case firmware updates are required, they will be performed at factory. The replacement responsibilities are then in place. The user will not be required to perform any firmware updates.

A1.2.9 Reliability Data

A detailed Failure Mode, Effects, and Diagnostics Analysis (FMEDA) report is available from Yokogawa with all failure rates and failure modes. The EJX is certified up to SIL2 for use in a simplex (1001) configuration, depending on the PFDavg calculation of the entire Safety Instrumented Function.

The development process of the EJX is certified up to SIL3, allowing redundant use of the transmitter up to this Safety Integrity Level, depending the PFDavg calculation of the entire Safety Instrumented Function.

When using the transmitter in a redundant configuration, the use of a common cause factor (β -factor) of 2% is suggested. (However, if the redundant transmitters share an impulse line or if clogging of the separate impulse lines is likely, a common cause factor of 10% is suggested.)

Note that the failure rates of the impulse lines need to be accounted for in the PFDavg calculation.

A1.2.10 Lifetime Limits

The expected lifetime of the EJX is 50 years. The reliability data listed the FMEDA report is only valid for this period. The failure rates of the EJX may increase sometime after this period. Reliability calculations based on the data listed in the FMEDA report for EJX lifetimes beyond 50 years may yield results that are too optimistic, i.e. the calculated Safety Integrity Level will not be achieved.

APPENDIX 1. SAFETY INSTRUMENTED SYSTEMS INSTALLATION

A1.2.11 Environmental Limits

The environmental limits of the EJX are specified in the user's manual IM 01C25.

A1.2.12 Application Limits

The application limits of the EJX are specified in the user's manual IM 01C25. If the transmitter is used outside of the application limits, the reliability data listed in A1.2.9 becomes invalid.

A1.3 Definitions and Abbreviations

A1.3.1 Definitions

Safety	Freedom from unacceptable risk of harm
Functional Safety	The ability of a system to carry out the actions necessary to achieve or to maintain a defined safe state for the equipment/ machinery/plant/apparatus under control of the system
Basic Safety	The equipment must be designed and manufactured such that it protects against risk of damage to persons by electrical shock and other hazards and against resulting fire and explosion. The protection must be effective under all conditions of the nominal opera- tion and under single fault condition
Verification	The demonstration for each phase of the life-cycle that the (output) deliverables of the phase meet the objectives and requirements specified by the inputs to the phase. The verification is usually executed by analysis and/or testing
Validation	The demonstration that the safety- related system(s) or the combina- tion of safety-related system(s) and external risk reduction facilities meet, in all respects, the Safety Requirements Specifica- tion. The validation is usually executed by testing

Safety Assessment The investigation to arrive at a judgment -based on evidence- of the safety achieved by safety-related systems

Further definitions of terms used for safety techniques and measures and the description of safety related systems are given in IEC 61508-4.

A1.3.2 Abbreviations

FMEDA	Failure Mode, Effects and Diagnostic Analysis
SIF	Safety Instrumented Function
SIL	Safety Integrity Level
SIS	Safety Instrumented System
SLC	Safety Lifecycle

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