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Airsoft Upper Receiver Delta Ring Threads Modification User Manual

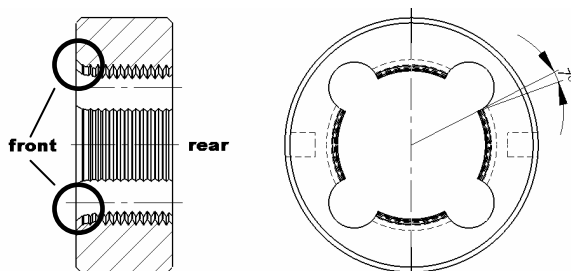
!!Wear goggle at all times!!

There are many different dimensions of metal bodies. Our tool can help you to resize the threads to the right dimension and fit to the regular delta ring.

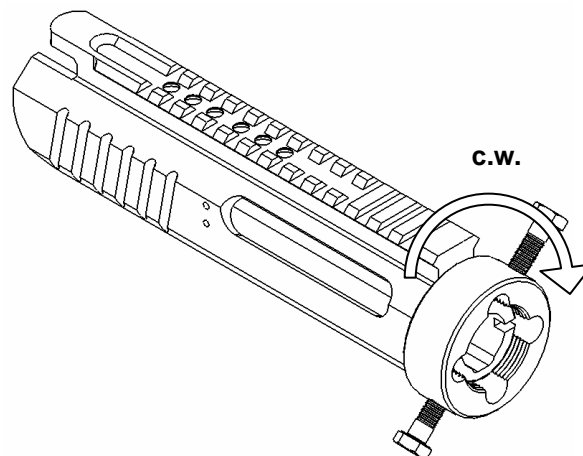
Please read all instructions before you modify your Airsoft upper receiver delta ring adapter threads.

The following is the brief introduction; please refer to Step 1~3 for details.

First, you have to distinguish the **front and rear side**. (see below pic.) You have to use the front side to resize the threads by turning **clockwise**. (Slowly half turn-in and then slowly half turn-out and repeat again.) Then, use the rear side to repeat the same process. Now, your upper receiver threads should be resized to the right dimension. Read detail by steps as followings:



Step 03 : After you turn the front side all the way down to the end of threads on adapter, take out the tool from the adapter by turning counter-clockwise. Then, use the **rear side** to repeat Step 02



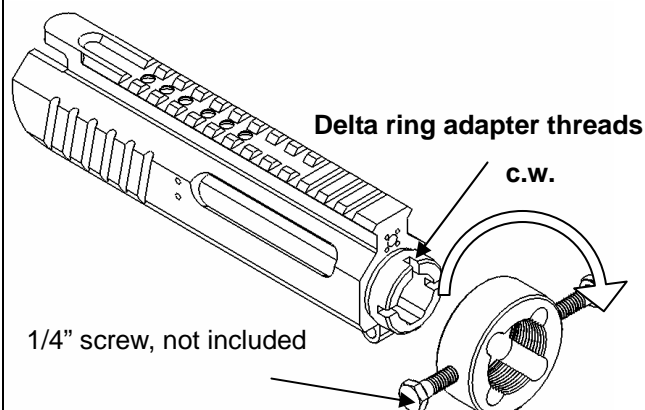
Step 01 : Use vernier caliper to measure the outer diameter of the delta ring adapter threads. The diameter should be between $\phi 31.5 \sim \phi 31.8 \text{mm}$. If your threads' size is not in this range, you have to use file to make it smaller before you use our tool.

Note:

1. Our tool can only modify the size of threads. If your delta ring adapter don't have threads (that is not normal), please don't use our tool to make threads. Our tool can only change the dimension of threads instead of making new threads.
2. Our product has pass through harden process and it will become brittle. Please store it with care.
3. Wear goggles at all times.

Step 02 : "Fix" and fasten your up receiver by proper tool . Apply some lubricant onto the threads. Use our tool (**front side**) to turn **clockwise** slowly into the threads. We will suggest you turn-in half turn, stop, and turn-out half turn slowly. Then, repeat again...

If there is too much friction, we will suggest you to buy 2 pcs 1/4" screws (not included) and install onto the tool to apply more torque. (see below pic.)



Product Advisory for ALL Airsoft/ Paintball related products