LinMot®

C1100 Servo Drive
Installation Guide

Eine Deutsche Version kann unter ***http://www.linmot.com bezogen werden!***
Please visit http://www.linmot.com to check for the latest version of this document!

This document applies to the following drives:

C1100-GP-XC-xS-yyy

C1150-EC-XC-xS-yyy

C1150-PN-XC-xS-yyy

ATTENTION: The connectors have to be ordered separately and are not included with the drive!

DC01-C1X00-0S/X1/X4	Drive Connector Set for C1X00-0S	0150-3527
DC01-C1X00-1S/X1/X4/X33	Drive Connector Set for C1X00-1S	0150-3528

Document version 6.1.3/ Ro, September 2014

Table of Content

1 Important Safety Instructions

For your personal safety
Disregarding the following safety measures can lead to severe injury to persons and damage to material:

- Only use the product as directed.
- Never commission the product in the event of visible damage.
- Never commission the product before assembly has been completed.
- Do not carry out any technical changes on the product.
- Only use the accessories approved for the product.
- Only use original spare parts from LinMot.
- Observe all regulations for the prevention of accidents, directives and laws applicable on site.
- Transport, installation, commissioning and maintenance work must only be carried out by qualified personnel.
    - Observe IEC 364 and CENELEC HD 384 or DIN VDE 0100 and IEC report 664 or DIN VDE 0110 and all national regulations for the prevention of accidents.
    - According to the basic safety information, qualified, skilled personnel are persons who are familiar with the assembly, installation, commissioning, and operation of the product and who have the qualifications necessary for their occupation.
- Observe all specifications in this documentation.
    - This is the condition for safe and trouble−free operation and the achievement of the specified product features.
    - The procedural notes and circuit details described in this documentation are only proposals. It is up to the user to check whether they can be transferred to the particular applications. NTI AG / LinMot does not accept any liability for the suitability of the procedures and circuit proposals described.
- LinMot servo drives and the accessory components can include live and moving parts (depending on their type of protection) during operation. Surfaces can be hot.
    - Non−authorized removal of the required cover, inappropriate use, incorrect installation or operation create the risk of severe injury to persons or damage to material assets.
    - For more information, please see the documentation.
- High amounts of energy are produced in the drive. Therefore it is required to wear personal protective equipment (body protection, headgear, eye protection, hand guard).

Application as directed

- Drives are components which are designed for installation in electrical systems or machines. They are not to be used as domestic appliances, but only for industrial purposes according to EN 61000−3−2.
- When drives are installed into machines, commissioning (i.e. starting of the operation as directed) is prohibited until it is proven that the machine complies with the regulations of the EC Directive 98/37/EC (Machinery Directive); EN 60204 must be observed.
- Commissioning (i.e. starting of the operation as directed) is only allowed when there is compliance with the EMC Directive (2004/108/EC).
- The technical data and supply conditions can be obtained from the nameplate and the documentation. They must be strictly observed.

Transport, storage

- Please observe the notes on transport, storage, and appropriate handling.
- Observe the climatic conditions according to the technical data.

Installation

- The drives must be installed and cooled according to the instructions given in the corresponding documentation.
- The ambient air must not exceed degree of pollution 2 according to EN 61800−5−1.
- Ensure proper handling and avoid excessive mechanical stress. Do not bend any components and do not change any insulation distances during transport or handling. Do not touch any electronic components and contacts.
- Drives contain electrostatic sensitive devices which can easily be damaged by inappropriate handling. Do not damage or destroy any electrical components since this might endanger your health!

Electrical connection

- When working on live drives, observe the applicable national regulations for the prevention of accidents.
- The electrical installation must be carried out according to the appropriate regulations (e.g. cable cross−sections, fuses, PE connection). Additional information can be obtained from the documentation.

- This product can cause high-frequency interferences in non industrial environments which can require measures for interference suppression.

Operation

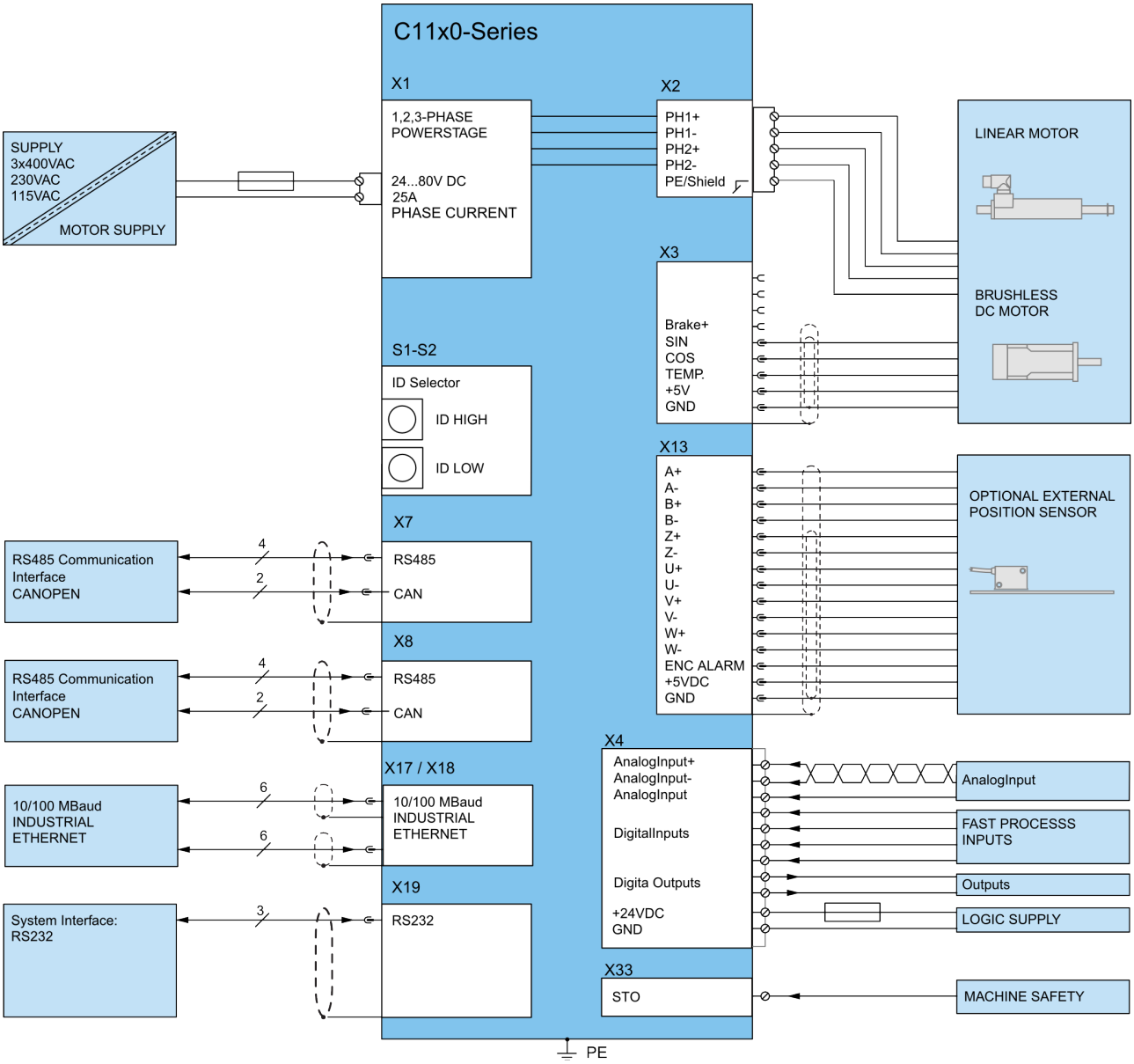
- If necessary, systems including drives must be equipped with additional monitoring and protection devices according to the valid safety regulations (e.g. law on technical equipment, regulations for the prevention of accidents). The drives can be adapted to your application. Please observe the corresponding information given in the documentation.
- After the drive has been disconnected from the supply voltage, all live components and power connections must not be touched immediately because capacitors can still be charged. Please observe the corresponding stickers on the drive. All protection covers and doors must be shut during operation.

Protection of persons

- The power terminals Ph1+, Ph1-, Ph2+, Ph2- and PWR+ remain live for at least 5 minutes after disconnecting from the power supplies.
- Before servicing, disconnect supply, wait 5 minutes and measure between PWR+ and PGND to be sure that the capacitors have discharged below 42VDC

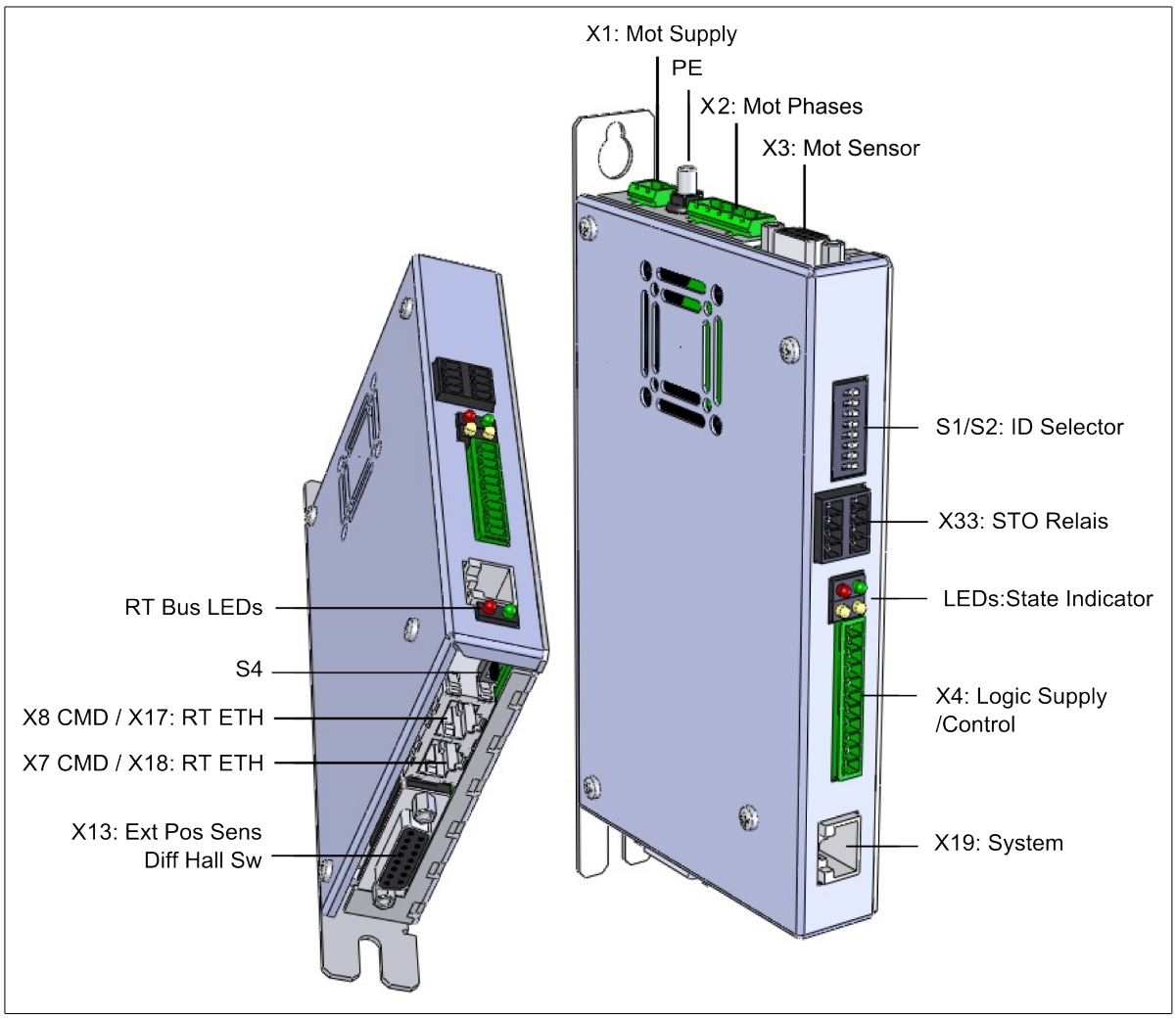
- The heat sink of the drive can have an operating temperature of > 80 °C: Contact with the heat sink results in burns.

2 System Overview



Typical servo system C11x0-XX: Servo drive, motor and power supply

3 Interfaces



C11x0-xx-XC-xS-xxx

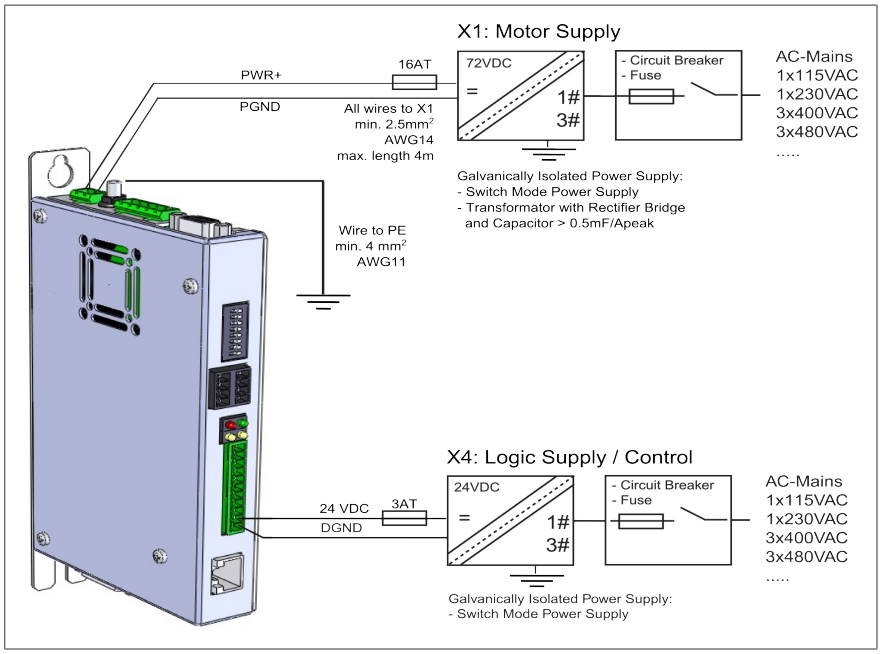
4 Functionality

	C1100-GP-XC-0S	C1150-EC-XC-0S	C1150-PN-XC-0S	C1100-GP-XC-1S	C1150-EC-XC-1S	C1150-PN-XC-1S
Supply Voltage						
Motor Supply 72VDC (24...85 VDC)	•	•	•	•	•	•
Logic Supply 24VDC (22...26 VDC)	•	•	•	•	•	•
Motor Phase Current						
25A peak	•	•	•	•	•	•
Controllable Motors						
LinMot P01…(Motor Link P)	•	•	•	•	•	•
Selected motors (contact support)	•	•	•	•	•	•
Plug and Play (PnP) Auto Configuration	•	•	•	•	•	•
Command Interface						
RS485 up to 115.2 kBaud	•			•		
CANOpen up to 1MBaud	•			•		
EHTERCAT		•			•	
PROFINET			•			•
Programmable Motion Profiles (Curves)						
Up to 49 Motion Profiles, up to 8110 Curve Points	•	•	•	•	•	•
Programmable Command Table						
Command Table with up to 255 entries	•	•	•	•	•	•
Configuration						
RS232 Configuration	•	•	•	•	•	•
Integrated Safety Functions (-1S Option)						
STO (2 Safety Relays)				•	•	•

5 Software

The configuration software LinMot-Talk is free of charge and can be downloaded from the LinMot homepage.

6 Power Supply and Grounding



In order to assure a safe and error free operation, and to avoid severe damage to system components, **all system components must be well grounded to protective earth PE.** This includes both LinMot and all other control system components on the same ground bus.

Each system component* should be tied directly to the ground bus **(star pattern**), rather than daisy chaining from component to component. (LinMot motors are properly grounded through their power cables when connected to LinMot drives.)

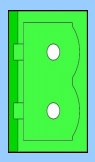
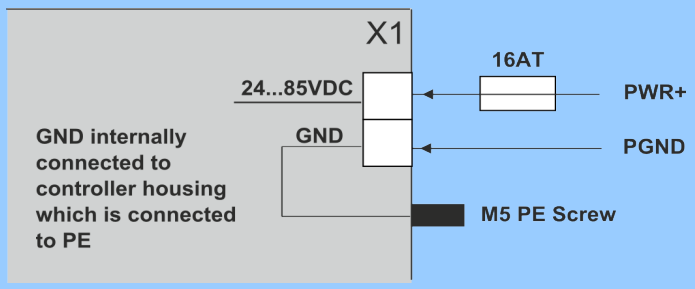
Power supply connectors must not be connected or disconnected while DC voltage is present. Do not disconnect system components until all LinMot drive LEDs have turned off. (Capacitors in the power supply may not fully discharge for several minutes after input voltage has been disconnected). Failure to observe these precautions may result in severe damage to electronic components in LinMot motors and/or drives.

Do not switch Power Supply DC Voltage. All power supply switching and E-Stop breaks should be done to the AC supply voltage of the power supply. Failure to observe these precautions may result in severe damage to the drive.

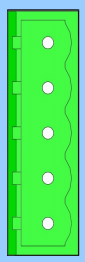
***** Inside of the C1100 drive the *PWR motor GND* and *PWR signal GND* is connected together and to the GND of the drive housing. It is recommended that the *PWR motor GND* is NOT grounded at another place than inside of the drive to reduce circular currents.

7 Description of the connectors / Interfaces

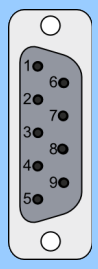
7.1 X1

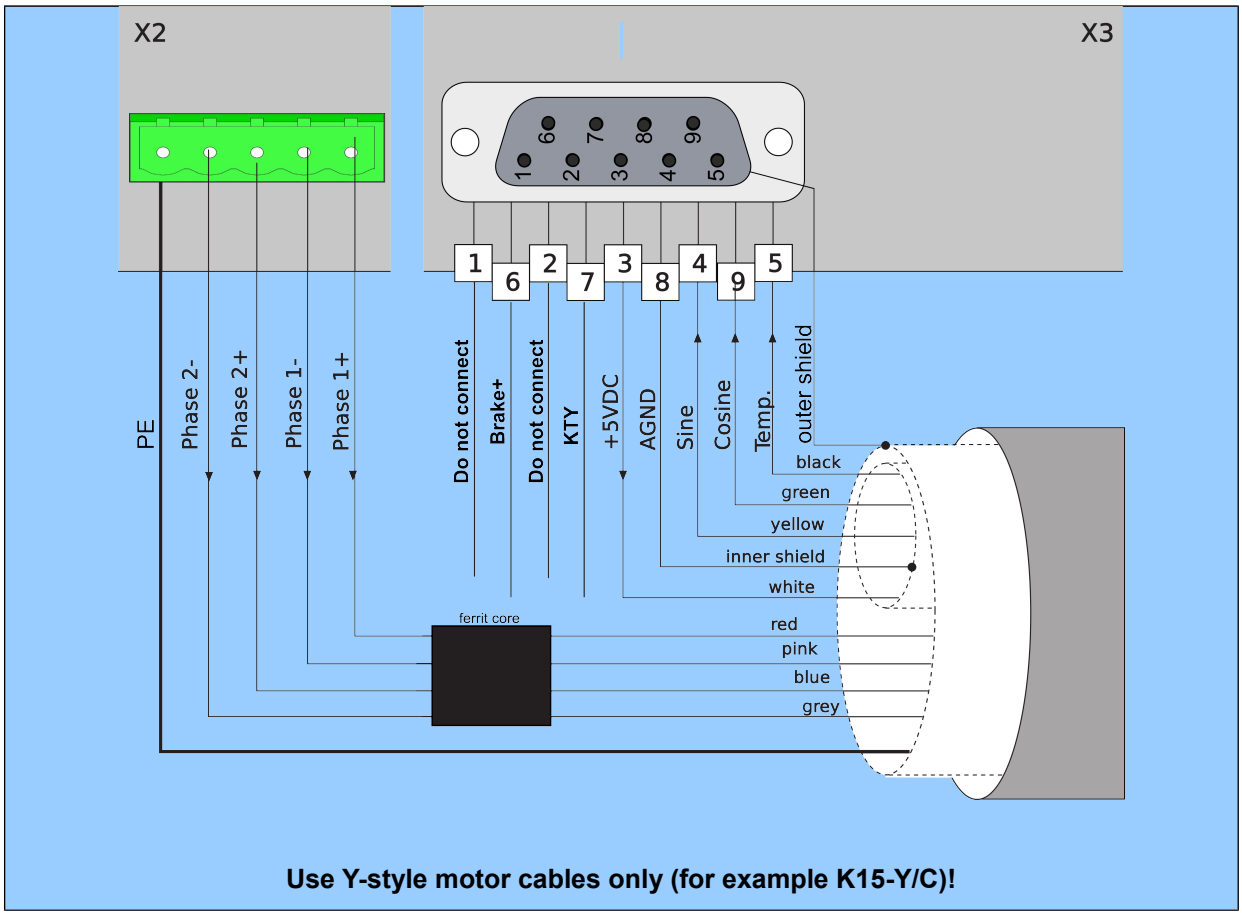
X1	Motor Phases	
	PWR+ PGND	
Connector has to be ordered separately: see chapter 13	Motor Supply: 72VDC nominal, 24...85VDC Absolute max. Rating: 72VDC +20%. External Fuse: 16AT (16A slow blow) / min. 100VDC If motor supply voltage exceeds 90VDC, the drive will go into error state. – Use 60/75°C copper conductors only – Conductor Cross-Section 2.5mm^2 (AWG14) max Length 4m	

7.2 X2

X2	Motor Phases		
		**LinMot Motor:**	**3-phase EC-Motor:**
	PH1+	Motor Phase 1+ red	Motor Phase U red
	PH1-	Motor Phase 1- pink	Motor Phase V pink
	PH2+	Motor Phase 2+ blue	Motor Phase W blue
	PH2-	Motor Phase 2- grey	Motor Phase X grey
	PE/SCRN	Shield	Shield
	- Use 60/75°C copper conductors only - Conductor cross-section: 0.5 – 2.5mm^2 (depends on Motor current) / AWG 21 -14		

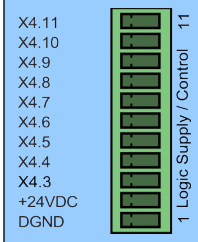
7.3 X3

X3	Motor Sensor		
		**LinMot Motor:**	**EC Motor:**
	1	Do not connect	Do not connect
	2	Do not connect	Do not connect
	3	+5VDC	+5VDC
	4	Sensor Sine	Sensor Sine / Hall Switch U
	5	Temp In	Hall Switch W
	6	Brake+	Brake+
	7	Do not connect	KTY
	8	AGND	AGND
	9	Sensor Cosine	Sensor Cosine / Hall Switch V
	case	Shield	Shield
DSUB-9 (f)	Note: Use +5V (X3.3) and AGND (X3.8) only for motor internal hall sensor supply (max. 100mA). Cable length < 30m. Brake+: 24V / max.100mA, Peak 370mA (will shut down if exceeded) Caution: Do NOT connect AGND (X3.8) to ground or earth!		

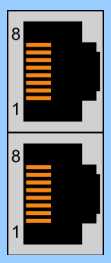


Use Y-style motor cables only (for example K15-Y/C)!

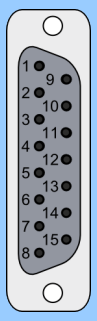
7.4 X4

X4	Logic Supply / IO Connection			
	11 10 9 8 7 6 5 4 3 2 1	AnIn- X4.11 AnIn+ X4.10 AnIn X4.9 In X4.8 In X4.7 In X4.6 In X4.5 Out X4.4 Out X4.3 +24VDC Supply GND Supply	Configurable Analog Input differential (with X4.10) Configurable Analog Input differential (with X4.11) Configurable Analog Input single ended Configurable Input Configurable Input Configurable Input Configurable Input Configurable Output Configurable Output Logic Supply 22-26 VDC Ground	
Spring cage connector (has to be ordered separately: see chapter 13)	Inputs (X4.5 .. X4.8): 24V / 5mA (Low Level: –0.5 to 5VDC, High Level: 15 to 30VDC) Outputs (X4.3 & X4.4): 24V / max.100mA, Peak 370mA (will shut down if exceeded) Analog inputs: 12 bit A/D converted. X4.9: Single ended analog input to GND, 0..10V X4.10/X4.11: Differential analog input, +/- 10V. Common mode range: +/- 5VDC to GND. Supply 24V / type. 500mA / max. 2.5A (if all outputs “on” with max. load.) - Use 60/75°C copper conductors only - Conductor cross-section max. 1.5mm^2 - Stripping length: 10mm			

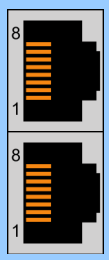
7.5 X7 - X8

X7 - X8	RS485/CAN (on GP drives only)		
	1 2 3 4 5 6 7 8 case	RS485_Rx+ A RS485_Rx- B RS485_Tx+ Y GND GND RS485_Tx- Z CAN_H CAN_L Shield	
RJ-45	Use twisted pair (1-2, 3-6, 4-5, 7-8) cable for wiring. The built in CAN and RS485 terminations can be activated by S5.2 and S5.3. X7 is internally connected to X8 (1:1 connection)		

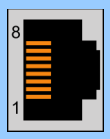
7.6 X13

X13	External Position Sensor Differential Hall Switches	
		ABZ with Hall Switches
	1 9 2 10 3 11 4 12 5 13 6 14 7 15 8 case	+5V DC A+ A- B+ B- Z+ Z- Encoder Alarm GND U+ U- V+ V- W+ W- Shield
DSUB-15 (f)	Position Encoder Inputs (RS422): Max. counting frequency: 10 Mcounts/s with quadrature decoding, 100ns edge separation Differential Hall Switch Inputs (RS422): Input Frequency: <1kHz Enc. Alarm In: 5V / 1mA Sensor Supply: 5VDC max 100mA	

7.7 X17 - X18

X17 - X18	RealTime Ethernet 10/100 Mbit/s (on EC and PN drives only)	
	X17 RT ETH In X18 RT ETH Out	Specification depends on RT-Bus Type. Please refer to according documentation.
RJ-45		

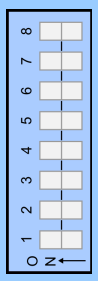
7.8 X19

X19	System	
	1 2 3 4 5 6 7 8 case	(Do not connect) (Do not connect) RS232 Rx GND GND RS232 Tx (Do not connect) (Do not connect) Shield
RJ-45	Use **RS232 PC config. cable 2.5m (Art.-No. 0150-2143) together with Isolated USB-serial converter (Art.-No. 0150-3120)** for configuration over RS232.	

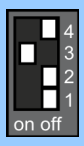
7.9 X33

X33		Safety Relays (only with the -1S option)		
X33.4/8 Ksr+ X33.3/7 Ksr- X33.2/6 Ksr f+ X33.1/5 Ksr f-  STO Relays	4 / 8 3 / 7 2 / 6 1 / 5	Ksr + Ksr - Ksr f+ Ksr f-	Safety Relay 1 / 2 Input positive Safety Relay 1 / 2 Input negative Safety Relay 1 / 2 feedback positive Safety Relay 1 / 2 feedback negative	
Spring cage connector (has to be ordered separately: see chapter 13)	- Use 60/75°C copper conductors only - Conductor cross-section max. 1.5mm^2 - Stripping length: 10mm - Never connect the safety relays to the logic supply of the drive!			

7.10 S1 - S2

S1 - S2	Address Selectors (on GP drives only)	
	S1 (5..8)	Bus ID High (0 … F). Bit 5 is the LSB, bit 8 the MSB.
	S2 (1..4)	Bus ID Low (0 … F). Bit 1 is the LSB, bit 4 the MSB.
	The use of these switches depends on the type of fieldbus which is used. Please see the corresponding manual for further information.	

7.11 S4

S4	Bus Termination (on GP drives only)	
	S4	Switch 4: Bootstrap Switch 3: Termination CAN on/off Switch 2: Termination RS485 on/off Switch 1: No Function, for future use Factory settings: Switch 3 “on”, all other switches “off”

7.12 S5

S5	Bus Termination (on EC and PN drives only)	
	S5	Bootstrap

7.13 LEDs

LEDs	State Display	
	Green Yellow Yellow Red	24V Logic Supply OK Motor Enabled / Error Code Low Nibble Warning / Error Code High Nibble Error

7.14 RT BUS LEDs

RT Bus LEDs	RT Bus State Display (only on EC or PN drives)	
	Green Red	OK Error
	The use of these LEDs depends on the type of fieldbus which is used. Please see the corresponding manual for further information.	

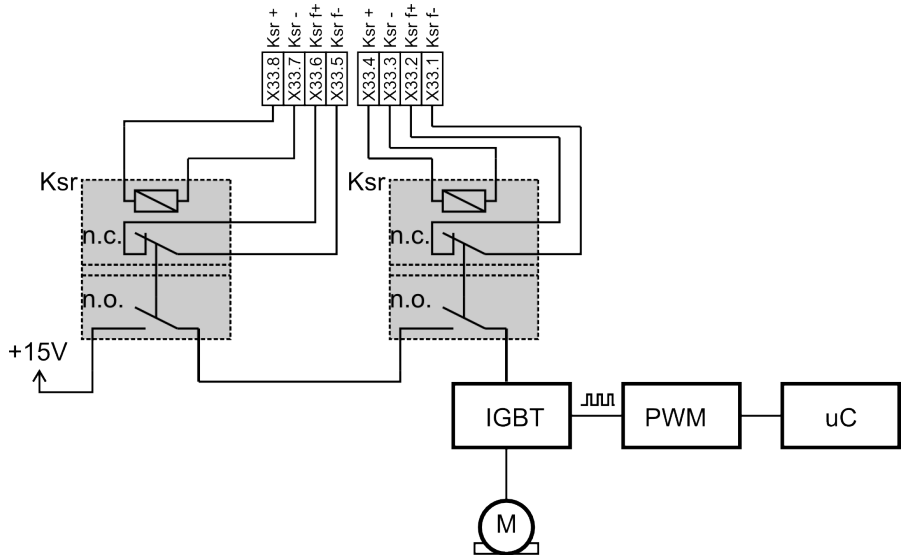
8 LED Blink Codes

LED Blink Codes			
			
Error	**Warn**	**EN**	**Description**
Off	Warning	Operation Enabled	**Normal Operation:** Warnings and operation enabled are displayed.
On	● ~2Hz 0..15 x Error Code High Nibble	● ~2Hz 0..15 x Error Code Low Nibble	**Error**: The error code is shown by a blink code with “WARN” and “EN”. The error byte is divided into low and high nibble (= 4 bit). ”WARN” and “EN” are blinking together. The error can be acknowledged. (e.g.: WARN blinks 3x, EN blinks 2x; Error Code = 32h)
● ~2Hz	● ~2Hz 0..15 x Error Code High Nibble	● ~2Hz 0..15 x Error Code Low Nibble	**Fatal Error**: The error code is shown by a blink code with “WARN” and “EN”. The error byte is divided into low and high nibble. ”WARN” and “EN” are blinking together. Fatal errors can only be acknowledged by a reset or power cycle. (e.g.: WARN blinks 3x, EN blinks 2x; Error Code = 32h)
● ~4Hz	● ~2Hz 0..15 x Error Code High Nibble	● ~2Hz 0..15 x Error Code Low Nibble	**System Error:** Please reinstall firmware or contact support.
● ~0.5Hz	● ~0.5Hz	On	**Signal Supply 24V too low:** The error and warn LEDs blink alternating if the signal supply +24V (X4.2) is less than 18VDC.
Off	M●●●	●M●●	**Plug&Play Communication Active** This sequence (Warn on, then En on, then both off, complete sequence of the 4 states ca. 1Sec) signalizes the state when the plug and play parameters are being read from the motor.
M● ~4Hz	●M ~4Hz	Off	**Waiting for Defaulting Parameters** When ID (S1, S2) is set to 0xFF, the drive starts up in a special mode and the Error and Warn LED blink alternating ~4Hz. When the ID ist set to 0x00, all parameters will be set to their default value. To leave this state, power down the drive and change the ID. Also see in the Usermanual_LinMot-Talk under chapter trouble shooting.
Off	M● ~2Hz	M● ~2Hz	**Defaulting Parameters Done** When the parameters have set to their default values (initiated via S1/S2 on power up) the Warn and En LEDs blink together at 2 Hz. To leave this state, power down thedrive. Also see in the Usermanual_LinMot-Talk under chapter trouble shooting.

The meaning of the error codes can be found in the Usermanual_MotionCtrl_Software_SG5 and the user manual of the installed interface software. These documents are provided together with LinMot-Talk configuration software and can be downloaded from *www.linmot.com*.

9 Safety Wiring

The C1100 drives with the -1S option have internal safety functions:
Two Safety relays Ksr in series, which support the supply voltage for the motor drivers. There are also two feedback contacts for each relay.



To enable the -1S drives both relays have to be switched on.
Minimal wiring:
- Connect X33.8 and X33.4 to 24VDC (from safety)
- Connect X33.7 and X33.3 to GND (from safety)

Attention: Never connect X33.8 and X33.4 to the logic supply of X4!

Overvoltage protection must be provided externally and sized according the safety circuit of the machine!

Attention: The drop out time of the relays is depending on the external circuitry!

Safety Relay Ksr	
Nominal voltage	24 VDC
Min. pick-up voltage at 20°C	≤ 16.8V
Drop-out voltage at 20°C	≥ 2.4 V
Drop-out time (no protection circuit)	Typ. 3ms
Coil resistance at 20°C	2'100 Ω ± 10%
Type	EN 50205, type A
Contact lifetime	> 10'000'000
Manufacturer and type	Elesta relays / SIS112 24VDC

Drive Classification according EN ISO 13849-1 (safety of machinery) (preliminary)	
Category	cat = 3
Performance Level	PL = d
Diagnostic Coverage	DC = high (99%)
Mean Time to hazardous failure of one channel	MTTFd = high (>100 years typically)

DC (Diagnostic Coverage) is high (99%) assuming that the state of the feedback contacts is checked after each change of the state of the control contacts.

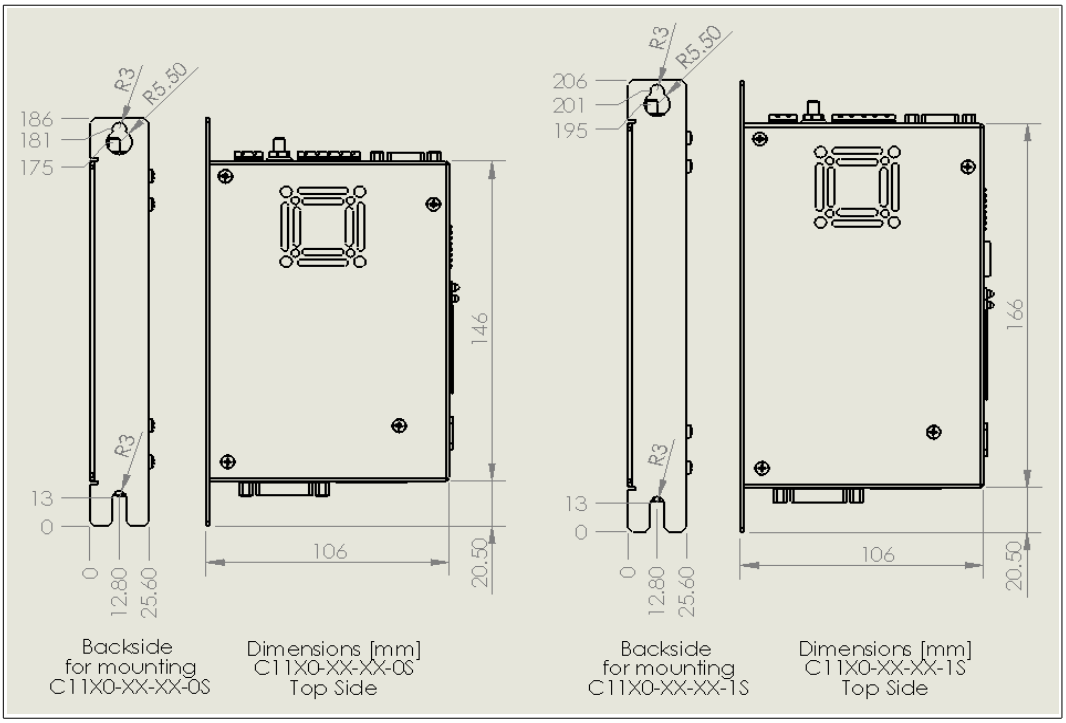
MTTFd mainly depends on the number of operations of the safety relays.

Example calculation of MTTFd:

Assuming that the safety function is requested every 20s on a machine running 24h per day and 7 days per week.

B_{10} = 10'000'000
B_{10d} = 20'000'000 (according EN ISO 13849-1:2008 table C.1)
n_{op} = (24h/Tag*365.25Tage/Jahr*3600s/h) / 20s = 1'577'880 operations per year
$MTTF_d$ = B_{10d} / (0.1 x n_{op}) = 126.75 years (this has to be limited to 100years according the standard for further calculations)
= high (100 years)

10 Physical Dimension



C1100 Series *single axis drive*		C11xx-xx-XC-0S	C11xx-xx-XC-1S
Width	mm (in)	26.6 (1.05)	
Height	mm (in)	146 (5.75)	166 (6.54)
Height with fixings	mm (in)	186 (7.3)	206 (8.1)
Depth	mm (in)	106 (4.2)	
Weight	g (lb)	550	650
Mounting Screws Mounting Distance	 mm (in)	2 x M5 168 (6.61)	2 x M5 188 (7.4)
Case	IP	20	
Storage Temperature	°C	-25…40	
Transport Temperature	°C	-25…70	
Operating Temperature	°C	0…40 at rated data 40...50 with power derating	
Relative humidity		95% (non-condensing)	
Pollution	IEC/EN 60664-1	Pollution degree 2	
Shock resistance (16ms)	-1S option		3.5g
Vibration resistance (10-200Hz)	-1S option		1g
Max. Case Temperature	°C	90	
Max. Power Dissipation	W	30	
Mounting place		In the control cabinet	
Mounting position		vertical	
Distance between Drives	mm (in)	Without Power Derating: 20 (0.8) horizontal / 50 (2) vertical With Power Derating: 5 (0.2) horizontal / 20 (0.8) vertical	

11 Power Supply Requirement

Motor Power Supply

The calculation of the needed power for the Motor supply is depending on the application and the used motor. The nominal supply voltage is 72VDC. The possible range is from 24 to 85VDC.

ATTENTION:
The motor supply can rise up to 95 VDC when braking.
This means that everything connected to that power supply needs a voltage rating of 100 VDC. (Additional capacitors, etc...). Due to high braking voltage and sudden load variations of linear motor applications, **only compatible power supplies can be used (see ordering information).**

Signal Power Supply

The logic supply needs a regulated power supply of a nominal voltage of 24 VDC. The voltage must be between 22 and 26 VDC.

Current consumption:

min.	0.3A	(no load on the outputs)
typ.	0.5A	(all 2 outputs “on” with 100mA load and /Break with no load)
max.	1.5A	(all 2 outputs “on” with 370mA peak load and /Break with 370mA peak load)

Do not connect the safety relays to the 24VDC Signal Supply! Use a separate power supply for the safety circuit!

12 Regeneration of Power

If the power supply rises too high when breaking, connect an additional capacitor to the motor power supply. It is recommended to use a capacitor >= 10’000 µF (install capacitor close to the drive supply!)

13 Ordering Information

Drive	Description	Art. No.
C1100-GP-XC-0S-000	General Purpose Drive 72VDC/25A_{peak}	0150-2380
C1150-EC-XC-0S-000	ETHERCAT Drive 72VDC/25A_{peak}	0150-2382
C1150-PN-XC-0S-000	PROFINET Drive 72VDC/25A_{peak}	0150-2384
C1100-GP-XC-1S-000	General Purpose Drive 72VDC/25A_{peak}/STO	0150-2381
C1150-EC-XC-1S-000	ETHERCAT Drive 72VDC/25A_{peak}/STO	0150-2383
C1150-PN-XC-1S-000	PROFINET Drive 72VDC/25A_{peak}/STO	0150-2385
Accessories	**Description**	**Art. No.**
DC01-C1X00-0S/X1/X4	**Drive Connector Set for C1X00-0S**	**0150-3527**
DC01-C1X00-1S/X1/X4/X33	**Drive Connector Set for C1X00-1S**	**0150-3528**
DC01-C1X00/X1	Drive Connector for PWR 72VDC Input	0150-3525
DC01-C1X00/X2	Drive Connector Motor Phases	0150-3526
DC01-Signal/X4	Drive Connector 24VDC & Logic	0150-3447
DC01-Safety/X33	Drive Connector Safety	0150-3451
RS232 PC config. Cable 2.5m	**For C1100/C1250/E1200/E1400/M8000**	**0150-2143**
Isolated USB-serial converter	**Isolated USB RS232/422/485 converter**	**0150-3120**
Compatible Power Supplies		**Art. No.**
S01-72/1000	Power Supply 72V/1000W, 3x340-550VAC	0150-1872
S01-72/500	Power Supply 72V/500W, 1x120/230VAC	0150-1874
S01-48/1000	Power Supply 48V/1000W, 3x340-550VAC	0150-????
S01-48/500	Power Supply 48V/500W, 1x120/230VAC	0150-????
S01-24/1000	Power Supply 24V/1000W, 3x340-550VAC	0150-????
S01-24/500	Power Supply 24V/500W, 1x120/230VAC	0150-????
T01-72/420-Multi	T-Supply 72V/420VA, 3x230/400/480VAC	0150-1869
T01-72/900-Multi	T-Supply 900VA, 3x230/400/480 VAC	0150-1870
T01-72/1500-Multi	T-Supply 1500VA, 3x230/400/480 VAC	0150-1871
T01-72/420 -1ph	T-Supply 420VA, 1x208/220/230/240VAC	0150-1859

Bold items are strongly recommended accessories!

ATTENTION: The connectors have to be ordered separately and are not included with the drive!
Use isolated USB RS232 converter for configuration!

14 International Certifications

Certifications	
Europe 	See chapter “16 Declaration of Conformity CE-Marking“
USA / Canada 	All products marked with this symbol are tested and recognized by Underwriters Laboratories and the production facilities are checked quarterly by an UL inspector. This mark is valid for the USA and Canada and eases certification of your machines and systems in these areas. File number E316095 UL 508C Power Conversion Equipment CSA C22.2 Industrial Control Equipment

15 Safety notes for the installation according UL

Markings:

- Wiring terminal markings:
  See markings on the enclosure and the corresponding chapters in the installation guide!

- Cautionary Marking:
  See markings on the enclosure and the corresponding chapters in the installation guide!

- Motor overload protection must be provided externally in the end-use. Motor Overload protection can alternatively be provided when the connected motor has a thermal sensor rated 5V DC, max. 100mA which is connected to the drive thermal sensor input (X3).

- The transients have to be limited to max. 0.8kV on the line side of the drive.

- The 24VDC supply for the control circuit must be protected with an external UL Listed 3A DC Fuse.

- Proposed ratings, to be evaluated in the end-use:
  - Input Voltage: 72VDC
  - Input current: 15A
  - Output Voltage: 61.5V rms
  - Output Current: 17.7A rms max.
  - Number of Phases: 2 by 1 Phase
  - Frequency range: 0-500Hz
  - Duty cycle rating: 10%
  - Relays (only for -1S variant):
    - rated Contacts: max. 24VDC 6A.
    - Coil: 24VDC
    - Surrounding air temp: max. 85°C
  - Control Power (X4-2): 24VDC
    protected with an external UL Listed 3A DC Fuse
  - Surrounding Air Temperature: max. 50°C

- A separate 24VDC power supply protected with an external UL Listed 3A DC Fuse connected to the output of the power supply must be used to protect the secondary control circuit (safety relays on X33)

CERTIFICATE OF COMPLIANCE

Certificate Number	20140317-E316095
Report Reference	E316095-20140307
Issue Date	2014-March-17
Issued to:	NTI AG HAERDLISTRASSE 15, 8957 SPREITENBACH SWITZERLAND
This is to certify that representative samples of	COMPONENT - POWER CONVERSION EQUIPMENT SEE ADDENDUM PAGE FOR MODELS
	Have been investigated by UL in accordance with the Standard(s) indicated on this Certificate.
Standard(s) for Safety:	UL 508C - Power Conversion Equipment CSA C22.2 NO. 14-13- INDUSTRIAL CONTROL EQUIPMENT.
Additional Information:	See the UL Online Certifications Directory at www.ul.com/database for additional information

Only those products bearing the UL Recognized Component Marks for the U.S. and Canada should be considered as being covered by UL's Recognition and Follow-Up Service and meeting the appropriate U.S. and Canadian requirements.

The UL Recognized Component Mark for the U.S. generally consists of the manufacturer's identification and catalog number, model number or other product designation as specified under "Marking" for the particular Recognition as published in the appropriate UL Directory. As a supplementary means of identifying products that have been produced under UL's Component Recognition Program, UL's Recognized Component Mark: , may be used in conjunction with the required Recognized Marks. The Recognized Component Mark is required when specified in the UL Directory preceding the recognitions or under "Markings" for the individual recognitions. The UL Recognized Component Mark for Canada consists of the UL Recognized Mark for Canada: and the manufacturer's identification and catalog number, model number or other product designation as specified under "Marking" for the particular Recognition as published in the appropriate UL Directory.

Recognized components are incomplete in certain constructional features or restricted in performance capabilities and are intended for use as components of complete equipment submitted for investigation rather than for direct separate installation in the field. The final acceptance of the component is dependent upon its installation and use in complete equipment submitted to UL LLC.

Look for the UL Recognized Component Mark on the product.

William R. Carney

William R. Carney, Director, North American Certification Programs

UL LLC

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Page 1 of 2

CERTIFICATE OF COMPLIANCE

Certificate Number	20140317-E316095
Report Reference	E316095-20140307
Issue Date	2014-March-17

This is to certify that representative samples of the product as specified on this certificate were tested according to the current UL requirements.

Open type Power Conversion Equipment Models:

- Model A, may be followed by P, followed by 11, followed by 00, 30 or 50, followed by -, followed by GP, PL, PN, SC, IP, EC, SE, PD, DP, VA, CO, CD, DN, DS, CM, or LU, followed by -, followed by LC, followed by -0S, may be followed by - and any characters.

- Model C, may be followed by P, followed by 11 or 12, followed by 00, 30 or 50, followed by -, followed by GP, PL, PN, SC, IP, EC, SE, PD, DP, VA, CO, CD, DN, DS, CM, or LU, followed by -, followed by XC, followed by -0S or -1S, may be followed by – and any characters.

William R. Carney

William R. Carney, Director, North American Certification Programs

UL LLC

Any information and documentation involving UL Mark services are provided on behalf of UL LLC (UL) or any authorized licensee of UL. For questions, please contact a local UL Customer Service Representative at www.ul.com/contactus

Page 2 of 2

16 Declaration of Conformity CE-Marking

NTI AG / *LinMot* ®
Haerdlistrasse 15
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declares under sole responsibility the compliance of the products:

- **Drives of the Series C11x0-xx-XC-xS-xxx**

with the **EMC Directive 2004/108/EC**.

Applied harmonized standards:

- **EN 61000-6-2: 2005 (Immunity for industrial environments)**
- **EN 61000-6-4: 2007 (Emission for industrial environments)**
- **EN 61326-3-1: 2008 (Functional safety)**

According to the EMC directive, the listed devices are not independently operable products.

Compliance of the directive requires the correct installation of the product, the observance of specific installation guides and product documentation. This was tested on specific system configurations.

The safety instructions of the manuals are to be considered.

These products are intended for installation in machines. Operation is prohibited until it has been determined that the machines in which these products are to be installed, conforms to the above mentioned EC directive.

The product must be mounted and used in strict accordance with the installation instructions contained within the installation guide, a copy of which may be obtained from NTI AG.

Company: NTI AG
Spreitenbach, March 13, 2014

Dr. Ronald Rohner / CEO NTI AG

17 Contact Addresses

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