For CARTER-HOFFMANN Cook & Hold Cabinets

With Carter-Hoffmann's Slow Cook & Hold Cabinets, you can roast to perfection with a larger yield than convection oven cooking.

Our secret is gentle air circulation that caramelizes the exterior of the roast, seals in moisture & cooks more evenly. And because your roasts are perfectly and naturally browned, there's no need to dress them up with sauces and gravies.

But beyond roasts, these cabinets are versatile to cook a wide variety of items. This cook book is intended to provide you with the basics of cook & hold cooking.



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Cook & Hold Cabinets General Specifications (see individual spec sheets for more details)



- NEW Controls! Cook to time or temperature. Includes meat probe.
- Gentle air circulation caramelizes meat and seals in juices for perfect roasts and more portions
- Browning occurs naturally, without the use of gravies and sauces to colorize meats
- Easy-to-use controls: dial in cook temperature, hold temperature and cook time
- Lift-off heating system with precision engineered heat duct system for optimal air flow and even heating
- Hoods not required in most areas—makes installation easy and inexpensive (check local codes)

Model Number	Tray Capacity 18" x 26"	Tray Spacing in (mm)	Approx. Meat Capacity Ibs (kg)	Inside Working Height in (mm)	Ov Height	verall Dimens Depth in (mm)	ions Width	Caster Diameter in (mm)	Class 100 Ship- ping Weight Ibs (kg)
CH600	6	3 (76)	80 (36)	18-1/8 (460)	38-1/2 (948)	32-3/4 (832)	26-1/8 (664)	5 (127)	275 (125)
CH800	8	2-3/4 (70)	120 (54)	22 (559)	39-3/8 (1000)	32-3/4 (832)	26-1/8 (664)	3 (76)	312 (142)
CH900	9	3 (76)	120 (54)	27-1/4 (692)	47-1/2 (1207)	32-3/4 (832)	26-1/8 (664)	5 (127)	344 (156)
CH1600 (2 cavity)	16 (8 per cavity)	2-3/4 (70)	240 (109)	22¹ (559)	76-3/8 (1940)	32-3/4 (832)	26-1/8 (664)	5 (127)	420 (191)
CH1800	18	3 (76)	240 (109)	54-1/2 (1384)	78 (1981)	32-3/4 (832)	26-1/8 (664)	5 (127)	460 (209)

^{*12&}quot;x20"x2.5" pans may be placed on optional wire shelves. Capacities:

CH600: 3 (end-loaded; 1 per shelf) CH800: 4 (end-loaded, 1 per shelf) CH900: 5 (end-loaded, 1 per shelf)

CH1600: 8 (4 per cavity; end loaded, 1 per shelf)

CH1800: 9 (end loaded; 1 per shelf)

1Inside working height—each cavity

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Model Number	Pan Capacity* 12"x20"	Tray Spacing in (mm)	Approx. Meat Capacity Ibs (kg)	Inside Working Height in (mm)	Overall Dimensions Height Depth Width in (mm)			Caster Diameter in (mm)	Class 100 Shipping Weight Ibs (kg)	
CH750	10	2-3/4 (70)	100 (45)	13-3/4 (349)	33-1/2 (851)	32-3/4 (832)	28-3/4 (664)	2 (51)	265 (122)	

^{*18&}quot;x26" sheet pans may be placed on optional wire shelves. Capacity: CH750: 5 (end-loaded; 1 per shelf)

ELECTRICAL INFORMATION

Model	US Electr	ical Power	CE Electri	ical Power					
	Watts	Watts Voltage		Voltage					
CH600	3200	240	3000	230					
CH750	3200	240	3000	230					
CH800	3200	240	3000	230					

Model	US Electr	ical Power	CE Electri	ical Power		
	Watts	Voltage	Watts	Voltage		
CH900	3200	240	3000	230		
CH1600	6200	240	5700	230		
CH1800	6200	240	5700	230		

These cooking guidelines may also be used for cooking with previous generation Cook & Hold cabinet models: CH6, CH9, CH18, CH6/6, CH6/9 (manufactured prior to 12/31/13)

Cabinet Operating Instructions

This cooking guide is for use with your Carter-Hoffmann cook & hold cabinet and has been developed to answer questions that you may have regarding product cooking and cabinet operation.

This is to be used as a guide for the basics of cook & hold cooking. Due to the variable nature of food products and personal preferences for product quality and degree of "doneness", we recommend that you experiment with cooking times and temperatures in your facility in order to achieve your best product quality.

If you have any questions regarding the operation of your cook and hold cabinet, please call Carter-Hoffmann technical service at 800-323-9793.

Before operating the cook and hold, read the entire Owner's/Operator's manual to familiarize yourself with the cabinet's operation.

YOU CAN DOWNLOAD THE COMPLETE USER'S MANUAL ONLINE AT WWW.CARTER-HOFFMANN.COM. READ OPERATION INSTRUCTIONS COMPLETELY BEFORE INSTALLING & OPERATING THIS APPLIANCE.

From the home page, click on the "PRODUCTS" tab and then select from the product choices (i.e. banquet carts, holding cabinets, etc.) Once on the product page, manuals can be found in the tables by model number. Click on the corresponding manual PDF for your model number. You can locate the model number on the serial tag on the cabinet.



Low Temperature Cooking & Holding

Cooking

The purpose of low temperature cooking is increased moisture retention, tenderization and consistency of product. As a consequence, the benefit of low temperature cooking is increased product yield and therefore, increased profits. In addition, these cabinets provide labor and energy savings that further increase profitability. And because they cook at low temperature, no exhaust hood is needed (check local codes).

For example:

When cooking a 20 pound roast in a convection oven, the meat shrinkage will average 25%. Why? These ovens blast a high temperature dry air over the product, exploding the small blood vessels, breaking down the product structure and allowing it to dry out.

Cook that same 20 pound roast at lower temperatures in a cook and hold, and shrinkage averages about 7-10%. Cooking at a lower temperature for a longer period of time, with gentle air circulation, reduces breakdown of product structure, caramelizes the exterior for an attractive roasted appearance and seals in juices. The result is a more moist and tender product, with an average of 23% more yield from the same 20 pound roast. 23% more yield = 23% more profits. A cook and hold can pay for itself in just months, depending on your volume.

Caramelization is the Key

Because Carter-Hoffmann cook and hold cabinets have gentle air circulation, roasts have a natural roasted brown, caramelized appearance without the aid of coloring agents. Some competitors have in-wall heating without air circulation. The roasts from these ovens have a steamed or boiled gray appearance, if they are not colorized with "browning" agents.

Let's not forget the hold cycle...

The hold cycle is just as critical as the cook cycle in order to produce a tender product. Enzymes and coenzymes are naturally present in some meat products. These enzymes break down the tough connective tissue in the product and add to the tenderization process. They are most active in temperatures of 100°F to 140°F. The automatic hold cycle of Carter-Hoffmann's cook & hold cabinets allows these enzymes the opportunity to break down this tough connective tissue. You also have the added benefit of convenience. Delays in serving time do not affect the quality of your product if your hold time is extended.

Roasting Overnight

In addition to saving energy by cooking during non-peak electricity usage periods, cooking overnight allows time for the full flavor of your roasts to develop.

Water Pan

A water pan is located at the top of the inside of the cabinet. This pan will provide a small amount of moisture in the cabinet at the beginning of the cook cycle to achieve better results with less dense items. For added flavor to turkeys and roasts, mix some beef, turkey or vegetable broth in with the water. Unless otherwise indicated in the individual recipes in this book, it is not necessary to fill the pan more than once.

Versatility

They're not just for roasts. Because you can cook at temperatures up to 325°F in them, you can also bake with a Carter -Hoffmann Cook & Hold.

Temperature Settings:

Preheat: 250°F (121°C) Cook: 210°F (99°C) Hold: 140°F (60°C)

Final Internal Product Temperature*:

130°F (54°C) Rare†

140°F (60°C) Medium-Rare

150°F (66°C) Medium 160°F (71°C) Well Done

†Rare beef is popular, but cooking only to an internal temperature of 130°F means some bacteria will survive

Season roast as desired

Line pans with foil and spray with nonstick cooking spray for food release and easy pan clean-up.

There will be no drippings for scratch au jus.

For extended holding (more than 6 hours), use 150°F (66°C) holding temperature.

Reheat at 250°F (121°C), to desired internal temperature.

PRIME RIB - NAMP 109

Pre-Cook Procedure

Place meat on sheet trays with wire grids: no more than two 26 pound (11.7kg) prime ribs per tray. Allow meat to slack at room temperature for one hour before roasting. Fill humidity pan with warm water and pre-heat cabinet to 250°F (121°C)

Capacity for CH6: Two 22-26 lb (10-11.7 kg) prime ribs per tray; 2 trays maximum. Total capacity: 104 pounds (47 kg)

Capacity for CH9: Two 22-26 lb prime ribs per tray; 3 trays maximum. Total capacity: 156 pounds (71 kg)

Capacity for CH18: Two 22-26 lb prime ribs per tray; 7 trays maximum. Total capacity: 364 pounds (165 kg)

Approximate Cooking Time

Twelve minutes per pound for the largest piece. Add 10 minutes for every piece thereafter (for rare product). NOTE: Cooking times may vary with individual circumstances.

Minimum Holding Time

4 hours



Temperature Settings:

Preheat: 250°F (121°C) Cook: 210°F (99°C) Hold: 140°F (60°C)

Final Internal Product Temperature*:

130°F (54°C) Rare†

140°F (60°C) Medium-Rare

150°F (66°C) Medium 160°F (71°C) Well Done

†Rare beef is popular, but cooking only to an internal temperature of 130°F means some bacteria will survive

Season roast as desired. Seasonings may be added directly to the water pan.

Line pans with foil and spray with nonstick cooking spray for food release and easy pan clean-up.

There will be no drippings for scratch au jus.

For extended holding (more than 6 hours), use 150°F (66°C) holding temperature.

Reheat at 250°F (121°C), to desired internal temperature.

STEAMSHIP ROUND - NAMP #160

Pre-Cook Procedure

Place meat on sheet trays with wire grids: no more than one 60-63 pound (27-28.5 kg) steamship round per tray. Allow meat to slack at room temperature for one hour before roasting. Fill humidity pan with warm water and pre-heat cabinet to 250°F (121°C)

Capacity for CH6: One 60-63 lb (27-28.5 kg) steamship round per tray; one tray maximum. Total capacity: 63 pounds (28.5 kg)

Capacity for CH9: One 60-63 lb (27-28.5 kg) steamship round per tray; one tray maximum. Total capacity: 63 pounds (28.5 kg)

Capacity for CH18: One 60-63 lb (27-28.5 kg) steamship round per tray; three trays maximum. Total capacity:187 pounds (85 kg)

Approximate Cooking Time

One (1) 60 lb roast: 11.5 hours or until the internal temperature reaches 135°F (57°C) (rare)

Two (2) 60 lb roasts: 13.5 to 14 hours or until internal food temperature reaches 135°F (57°C) (rare)

Three (3) 60 lb roasts: 15 to 15.5 hours or until internal food temperature reaches 135°F (57°C) (rare)

NOTE: Cooking times may vary with individual circumstances.

Minimum Holding Time

3-4 hours

Temperature Settings:

Preheat: 250°F (121°C) Cook: 210°F (99°C) Hold: 140°F (60°C)

Final Internal Product Temperature*:

130°F (54°C) Rare†

140°F (60°C) Medium-Rare

150°F (66°C) Medium 160°F (71°C) Well Done

†Rare beef is popular, but cooking only to an internal temperature of 130°F means some bacteria will survive

Season roast as desired. Seasonings may be added directly to the water pan.

Line pans with foil and spray with nonstick cooking spray for food release and easy pan clean-up.

When roasting and holding 1 or 2 roasts over night, place warm water in the sheet pans

For extended holding (more than 6 hours), use 150°F (66°C) holding temperature.

Reheat at 250°F (121°C), to desired internal temperature.

ROAST BEEF: TOP ROUND - NAMP #168

Pre-Cook Procedure

Wipe away excess juices with paper towel. Fill humidity pan with warm water and preheat cabinet to 250°F. Allow meat to slack at room temperature at least one hour before roasting. Then, place meat on wire racks in 18"x26" aluminum sheet trays.

Capacity for CH6: Two 22-25 lb (10-11.3 kg) roasts per tray; 2 trays maximum. Total capacity: 100 pounds (45 kg)

Capacity for CH9: Two 22-25 lb (10-11.3 kg) roasts per tray; 3 trays maximum. Total capacity: 150 pounds (68 kg)

Capacity for CH18: Two 22-25 lb (10-11.3 kg) roasts per tray; 7 trays maximum. Total capacity: 350 pounds (159 kg)

Approximate Cooking Time

Twelve minutes per pound for the largest piece. Add 10 minutes for every piece thereafter (for rare product). NOTE: Cooking times may vary with individual circumstances.

Minimum Holding Time

3 hours



Temperature Settings:

Preheat: 250°F (121°C) Cook: 210°F (99°C) Hold: 140°F (60°C)

Final Internal Product Temperature*:

130°F (54°C) Rare† 140°F (60°C) Medium-Rare 150°F (66°C) Medium 160°F (71°C) Well Done

†Rare beef is popular, but cooking only to an internal temperature of 130°F means some bacteria will survive

Season roast as desired. Seasonings may be added directly to the water pan.

Line pans with foil and spray with nonstick cooking spray for food release and easy pan clean-up.

For extended holding (more than 6 hours), use 150°F (66°C) holding temperature.

When roasting and holding 1 or 2 roasts over night, place warm water in sheet pans.

Reheat at 250°F (121°C), to desired internal temperature.

RIB EYE - NAMP 112A

Pre-Cook Procedure

Fill humidity pan with warm water and preheat cabinet. Allow meat to slack at room temperature at least one hour before roasting. Place meat on wire racks in 18"x26" sheet pans.

Capacity for CH6: Three 10-12 lb (4-5.4 kg) roasts per tray; two trays maximum. Total capacity: 6 roasts (72 pounds; 33 kg)

Capacity for CH9: Three 10-12 lb (4-5.4 kg) roasts per tray; four trays maximum. Total capacity: 12 roasts (144 pounds; 65 kg)

Capacity for CH18: Three 10-12 lb (4-5.4 kg) roasts per tray; seven trays maximum. Total capacity: 24 roasts (288 pounds; 130 kg)

Approximate Cooking Time

Twelve (12) minutes per pound for the largest piece. Add 12 minutes for each additional piece.

NOTE: Cooking times may vary with individual circumstances.

Minimum Holding Time

Rib Eye should be held approximately 3-4 hours before serving

Temperature Settings:

Preheat: 275°F (135°C)

Cook: 250-275°F (121-135°C)

Hold: 145°F (63°C)

Final Internal Product Temperature*:

130°F (54°C) Rare†

140°F (60°C) Medium-Rare

150°F (66°C) Medium 160°F (71°C) Well Done

†Rare beef is popular, but cooking only to an internal temperature of 130°F means some bacteria will survive

Season as desired.

Line pans with foil and spray with nonstick cooking spray for food release and easy pan clean-up.

Julienne of vegetables may be prepared separately and added when plating.

Reheat at 250°F (121°C), to desired internal temperature.

SWISS STEAK WITH VEGETABLES

Pre-Cook Procedure

Preheat cabinet and add warm water to humidity pan. Flour both sides of Swiss steak and sear in heated oil or butter flavored shortening. Place on 18"x26" sheet pans and cover with Julienne of vegetables. Cover pan with foil.

Capacity for CH6: Two 18"x26" sheet pans. Each pan holds approximately 24 ea. 6 ounce Swiss steaks.

Capacity for CH9: Four 18"x26" sheet pans. Each pan holds approximately 24 ea. 6 ounce Swiss steaks

Capacity for CH18: Eight 18"x26" sheet pans. Each pan holds approximately 24 ea. 6 ounce Swiss steaks

Approximate Cooking Time

Cook at 250°F-275°F for approximately two hours. NOTE: Cooking times may vary with individual circumstances.

Minimum Holding Time

2 hours

Temperature Settings:

Preheat: 250°F (121°C) Cook: 225-250°F (107-121°C)

Hold: 140°F (60°C)

Final Internal Product Temperature*:

130°F (54°C) Rare†

140°F (60°C) Medium-Rare

150°F (66°C) Medium 160°F (71°C) Well Done

†Rare beef is popular, but cooking only to an internal temperature of 130°F means some bacteria will survive

Season roast as desired. Seasonings may be added directly to the water pan.

Try marinating in a red wine and herb brine prior to roasting.

Do not overcrowd pans, i.e. allow roasts to touch one another. Restricted air flow will produce uneven cooking.

Line pans with foil and spray with nonstick cooking spray for food release and easy pan clean-up.

PULLED TENDERLOIN - NAMP #189

Pre-Cook Procedure

Fill humidity pan with warm water and preheat cabinet. Allow meat to slack at room temperature for one hour before roasting. Season or bard as desired. Coat with oil. Place meat on wire racks in 18"x26" sheet pans.

Capacity for CH6: Five 5-7 lb (2.2-3.2 kg) roasts per tray; two trays maximum. Total capacity: 10 roasts (70 pounds; 31 kg)

Capacity for CH9: Five 5-7 lb (2.2-3.2 kg) roasts per tray; four trays maximum. Total capacity: 20 roasts (140 pounds; 63 kg)

Capacity for CH18: Five 5-7 lb (2.2-3.2 kg) roasts per tray; seven trays maximum. Total capacity: 35 roasts (245 pounds; 111 kg)

Approximate Cooking Time

Twelve (12) minutes per pound for the largest piece. Add 12 minutes for each additional piece.

NOTE: Cooking times may vary with individual circumstances.

Minimum Holding Time

Not necessary. If holding for later service, open door(s), and allow hot air to escape as quickly as possible. Close doors and hold at 140°F (60°C).

Temperature Settings:

Preheat: 250°F (121°C) Cook: 250°F (121°C) Hold: 170°F (77°C)

Final Internal Product Temperature*:

130°F (54°C) Rare†

140°F (60°C) Medium-Rare

150°F (66°C) Medium 160°F (71°C) Well Done

†Rare beef is popular, but cooking only to an internal temperature of 130°F means some bacteria will survive

Season as desired.

May be cooked ahead and reheated for service

Reheat at 250°F (121°C), to desired internal temperature.

SHORT RIBS NAMP - #123

Pre-Cook Procedure

Preheat cabinet and add warm water to humidity pan. Place 18"x26" sheet pans in cabinet to make shelves for the 12"x20"x4" hotel pans that will be used to cook ribs. Pre-brown ribs and lay out in 12"x20"x4" hotel pan with brown sauce. Cover with foil.

Capacity for CH6: Three 18"x26" sheet pans with one 12"x20"x4" hotel pan placed on each one. Each pan holds approximately thirty to forty 8 to 10 ounce portions.

Capacity for CH9: Four 18"x26" sheet pans with one 12"x20"x4" hotel pan placed on each one. Each pan holds approximately thirty to forty 8 to 10 ounce portions.

Capacity for CH18: Eight 18"x26" sheet pans with one 12"x20"x4" hotel pan placed on each one. Each pan holds approximately thirty to forty 8 to 10 ounce portions.

Approximate Cooking Time

Approximately 4 to 4.5 hours for a full load. Partial loads will take less time.

NOTE: Cooking times may vary with individual circumstances.

Minimum Holding Time

4 hours; may be held overnight

Temperature Settings:

Preheat: 250°F (121°C) Cook: 250°F (121°C) Hold: 170°F (77°C)

Pre-seasoning not necessary.

Brisket may be finished by baking with a glaze mixture of chopped garlic, brown sugar and paprika or ketchup, brown sugar and mustard.

When cooking overnight, use warm water in sheet pans.

Do not overcrowd pans, i.e. allow roasts to touch one another. Restricted air flow will produce uneven cooking.

Cook to an internal temperature of 165°F-170°F (74°F - 77°F)

CORNED BEEF BRISKET

Pre-Cook Procedure

Preheat cabinet and add warm water to humidity pan. Leave corned beef in cryovac bag (puncture top of bag making several holes) or wrap in plastic film. Add water to sheet pans. Place meat on 18"x26" sheet pans.

Capacity for CH6: Two 12 lb (5.2 kg) roasts per tray; two trays maximum. Total capacity: 4 roasts (48 pounds; 22 kg)

Capacity for CH9: Two 12 lb (5.2 kg) roasts per tray; four trays maximum. Total capacity: 8 roasts (96 pounds; 43 kg)

Capacity for CH18: Two 12 lb (5.2 kg) roasts per tray; eight trays maximum. Total capacity: 16 roasts (192 pounds; 87 kg)

Approximate Cooking Time

20 minutes per pound for largest brisket; 30 additional minutes per each additional brisket

NOTE: Cooking times may vary with individual circumstances.

Minimum Holding Time

4-6 hours; at chef's discretion

Temperature Settings:

Preheat: 225°F (107°C) Cook: 225°F (107°C) Hold: 170°F (77°C)

Final Internal Product Temperature*:

165°F (74°C) Well Done†

†Rare beef is popular, but cooking to an internal temperature of less than 165°F means some bacteria will survive. We recommend that you cook hamburger patties to a minimum of 165°F before holding.

Season as desired.

Overnight holding is not recommended

HAMBURGER PATTIES

Frozen: product weight 4-5 ounces each (125-150 grams)

Pre-Cook Procedure

Preheat cabinet and add warm water to humidity pan. Place hamburger patties in a single layer (do not overlap) on 18"x26" sheet pans and cover with plastic wrap during cooking.

Capacity for CH6: Six 18"x26" sheet pans with patties placed in a single layer.

Capacity for CH9: Nine 18"x26" sheet pans with patties placed in a single layer.

Capacity for CH18: Eighteen 18"x26" sheet pans with patties placed in a single layer.

Approximate Cooking Time

Approximately 45 minutes; cook to an internal temperature of 165°F (74°C).

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Not necessary; chef's discretion with a maximum of 4 hours



Temperature Settings:

Preheat: 250°F (121°C) Cook: 250°F (121°C) Hold: 170°F (77°C)

Line pans with foil and spray with nonstick cooking spray for food release and easy pan clean-up.

Season to taste, with salt, pepper & garlic

When cooking overnight, use warm water in sheet pans.

Do not overcrowd pans, i.e. allow hams to touch one another. Restricted air flow will produce uneven cooking.

Cook to a minimum internal temperature of 165°F (74°F)

FRESH HAM - BONE IN (18-20 lbs)

Pre-Cook Procedure

Preheat cabinet and add warm water to humidity pan. Place meat on 18"x26" sheet pans, 2 hams per sheet. It is not necessary to use wire rack with ham

Capacity for CH6: Two 18-20 lb (8-9 kg) hams per tray; two trays maximum. Total capacity: 4 hams (80 pounds; 36 kg)

Capacity for CH9: Two 18-20 lb (8-9 kg) hams per tray; four trays maximum. Total capacity: 8 hams (160 pounds; 72 kg)

Capacity for CH18: 18-20 lb (8-9 kg) hams per tray; eight trays maximum. Total capacity: 16 hams (320 pounds; 145 kg)

Approximate Cooking Time

15 minutes per pound for largest ham; plus 30 additional minutes for each additional ham

NOTE: Cooking times may vary with individual circumstances.

Minimum Holding Time

Not necessary; at chef's discretion up to 10 hours

Temperature Settings:

Preheat: 235°F (113°C) Cook: 225°F (107°C) Hold: 160°F (71°C)

Final Internal Product Temperature:

185°F (85°C) Well Done

For preparing pork at internal temperatures lower than 165°F (74°C), follow FDA guidelines

Marinate ribs prior to cooking with salt, garlic, pepper and sweet soy sauce. If using regular soy sauce, add brown sugar. Mix well and brush over ribs.

PORK RIBS - NAMP #422 (Slab Style)

Pre-Cook Procedure

Remove layer of (back) skin; season as desired. Preheat cabinet and add warm water to humidity pan. Place ribs on wire racks in 18"x26" sheet pans and add 3 cups of water to each pan of ribs. A liquid smoke agent may be added, if desired.

Capacity for CH6: Three 18"x26" sheet pans with four slabs of ribs placed in a single layer (average weight of 2 to 2.5 lbs each); Capacity 30 lbs

Capacity for CH9: Four 18"x26" sheet pans with four slabs of ribs placed in a single layer (average weight of 2 to 2.5 lbs each); Capacity 40 lbs

Capacity for CH18: Nine 18"x26" sheet pans four slabs of ribs placed in a single layer (average weight of 2 to 2.5 lbs each); Capacity 90 lbs

Approximate Cooking Time

Cook for 3.5 hours for first pan; add 20 minutes of cooking time for each additional pan. After initial 1.25 hours of roasting, remove ribs and baste lightly on both sides and return to oven. 1.25 hours before end of cook cycle, baste again and return to oven.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Minimum hold: 2 hours; maximum hold: 4 hours. For extended holding, cover the ribs

Temperature Settings:

Preheat: 235°F (113°C) Cook: 225°F (107°C) Hold: 160°F (71°C)

Final Internal Product Temperature*:

185°F (85°C) Well Done

For preparing pork at internal temperatures lower than 165F (74C), follow FDA guidelines

Barbecue or mesquite seasoning is suggested for the ribs the night prior to cooking. After cooking cycle, baste ribs with barbecue sauce again.

Reheat at 250°F (121°C) until desired internal temperature is reached.

LOIN BACK RIBS (Baby Back)

Pre-Cook Procedure

Remove layer of (back) skin; season as desired. Barbecue or mesquite seasoning is suggested for the ribs the night prior to cooking. Preheat cabinet and add warm water to humidity pan. Place ribs on wire racks in 18"x26" sheet pans and add 3 cups of water to each pan of ribs. A liquid smoke agent may be added, if desired.

Capacity for CH6: Three 18"x26" sheet pans with six slabs of ribs placed in a single layer (average weight of 2 lbs each); Capacity 36 lbs

Capacity for CH9: Four 18"x26" sheet pans with six slabs of ribs placed in a single layer (average weight of 2 lbs each); Capacity 48 lbs

Capacity for CH18: Nine 18"x26" sheet pans six slabs of ribs placed in a single layer (average weight of 2 lbs each); Capacity 108 lbs

Approximate Cooking Time

Cook for 3.5 hours for first pan; add 20 minutes of cooking time for each additional pan.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Minimum hold: 2 hours; maximum hold: 4 hours. For extended holding, cover the ribs

Temperature Settings:

Preheat: 250°F (121°C) Cook: 250°F (121°C) Hold: 165°F (74°C)

Cook to a minimum internal temperature of 165°F (74°F)

Line pans with foil and spray with nonstick cooking spray for food release and easy pan clean-up.

Season to taste, with salt, pepper & garlic

When cooking overnight, use warm water in sheet pans.

Do not overcrowd pans, i.e. allow hams to touch one another. Restricted air flow will produce uneven cooking.

Ham may be scored with a sharp knife for eye appeal. Place pineapple rings on ham during last half hour and baste.

Ground cloves will give more flavor than whole cloves.

Reheat at 250°F (121°C) until desired internal temperature is reached.

CURED HAM (Smoked or Canned)

Pre-Cook Procedure

Preheat cabinet and add warm water to humidity pan. Glaze with any combination preferred: brown sugar, honey, mustard, cloves, orange juice, nutmeg, etc.) Place hams on 18"x26" sheet pans with wire grids.

Capacity for CH6: Three 18"x26" sheet pans with two 14-16 lb hams; Capacity 96 lbs

Capacity for CH9: Four 18"x26" sheet pans with two 14-16 lb hams; Capacity 128 lbs

Capacity for CH18: Eight 18"x26" sheet pans with two 14-16 lb hams; Capacity 256 lbs

Approximate Cooking Time

15 minutes per pound for largest ham; plus 30 additional minutes for each additional ham

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Not necessary; at chef's discretion up to 10 hours

Temperature Settings:

Preheat: 250°F (121°C) Cook: 210°F (99°C) Hold: 150°F (66°C)

Final Internal Product Temperature*: 160°-170°F (71°-77°C) Well Done

For preparing pork at internal temperatures lower than 165°F (74°C), follow FDA guidelines

Reheat at 250°F (121°C) until desired internal temperature is reached.

PORK CHOPS

Pre-Cook Procedure

Pre-heat cabinet to 250°F (121°C). Place pork chops directly on 18"x26" sheet pans. Fill humidity pan with water. Season pork chops as desired.

Capacity for CH6: (25) 16 oz pork chops per tray; six trays maximum. Total capacity: 150 lbs.

Capacity for CH9: (25) 16 oz pork chops per tray; nine trays maximum. Total capacity: 225 lbs.

Capacity for CH18: (25) 16 oz pork chops per tray; eighteen trays maximum. Total capacity: 450 lbs.

Approximate Cooking Time

Cook at 210°F (121°C) for 4 to 4.5 hours, or internal food temperature reaches 180°-190°F (82°-88°C). This is medium to well done.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Minimum hold: 1 hour; maximum hold: 4 hours. For extended holding, cover the chops



LAMB

CHEF NOTES

Temperature Settings:

Preheat: 225°F (107°C) Cook: 225°F (107°C) Hold: 145°F (63°C)

Cook to a minimum internal temperature of 145°-150°F (63-66°C)

Spray pans with food release and place lamb fat side up on racks.

Season with mixed herbs provencale, sprinkle with grated Romano or Parmesan cheese, or add seasoned bread crumbs.

Reheat at 250°F (121°C) until desired internal temperature is reached.

RACK OF LAMB

Pre-Cook Procedure

Prepare rack of lamb French style. Trim and halve lamb racks. Remove shiv bone and inside blade for easy carving. Cut ends so that the bones are 2-3 inches exposed. Fill humidity pan with water.

Capacity for CH6: Two 18"x26" sheet pans. Each will hold approximately 14 to 16 portions (10-12 ounce average size)

Capacity for CH9: Four 18"x26" sheet pans. Each will hold approximately 14 to 16 portions (10-12 ounce average size)

Capacity for CH18: Eight 18"x26" sheet pans. Each will hold approximately 14 to 16 portions (10-12 ounce average size)

Approximate Cooking Time

Three to 3.5 hours at 225F (107°C).

NOTE: Cooking times may vary with individual circumstances.

Holding Time

One to two hours.

LAMB

CHEF NOTES

Temperature Settings:

Preheat: 250°F (121°C) Cook: 210°F (99°C)°F Hold: 160°F (71°C)

Final Internal Product Temperature*:

155F (68°C)

Reheat at 250°F (121°C) until desired internal temperature is reached.

LEG OF LAMB (Boneless)

Pre-Cook Procedure

Pre-heat cabinet to 250°F (121°C). Place legs of lamb on raised wire grids in 18"x26" sheet pans. Season as desired.

Capacity for CH6: Three 8-9 lb. lambs per tray; two trays maximum. Total capacity 6 legs of lamb (54 lbs).

Capacity for CH9: Three 8-9 lb. lambs per tray; three trays maximum. Total capacity 9 legs of lamb (81lbs).

Capacity for CH18: Three 8-9 lb. lambs per tray; 7 trays maximum. Total capacity 21 legs of lamb (189 lbs).

Approximate Cooking Time

Cook at 210°F (121°C) as follows: For largest leg of lamb, 15 minutes per pound. Add 15 minutes for each additional piece. Minimum cooking time of no less than four hours.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Minimum hold: 3 hours minimum

CHEF NOTES

Temperature Settings:

Preheat: 235°F (113°C) Cook: 225°F (107°C) Hold: 160°F (71°C)

Cook to a minimum internal temperature of 175°F (79°C)

Spray rack and pans with food release.

For added flavor, fill humidity pan with seasoned chicken broth.

Reheat at 250°F (121°C) until desired internal temperature is reached.

WHOLE CHICKENS

Pre-Cook Procedure

Preheat cabinet to 235°F (113°C). Remove inside chicken fat and season internally as desired. Place chickens on wire rack in 18"x26" sheet pan. Brush chickens with butter or vegetable oil. Season to taste. Fill humidity pan.

Capacity for CH6: Two 18"x26" sheet pans. Each will hold 6 chickens per rack (avg. weight 3 lbs for each bird). Twelve chickens total.

Capacity for CH9: Three 18"x26" sheet pans. Each will hold 6 chickens per rack (avg. weight 3 lbs for each bird). Eighteen chickens total.

Capacity for CH18: Six 18"x26" sheet pans. Each will hold 6 chickens per rack (avg. weight 3 lbs for each bird). Thirty six chickens total.

Approximate Cooking Time

Approximately four hours at 225°F (107°C).

NOTE: Cooking times may vary with individual circumstances.

Holding Time

One to two hours.

CHEF NOTES

Temperature Settings:

Preheat: 250°F (121°C) Cook: 240°F (116°C) Hold: 160°F (71°C)

Final Internal Product Temperature*:

175°F (79°C)

Spray pans with food release.

For added flavor, fill humidity pan with seasoned chicken broth.

Reheat at 250°F (121°C) until desired internal temperature is reached.

CHICKEN HALVES OR PIECES

Pre-Cook Procedure

Preheat cabinet to 250°F (121°C). Cut up each whole chicken (3 to 3.5 lb average) into halves or eight pieces. Clean and dry and remove excess fat. Brush pieces with butter or vegetable oil. Season to taste. Fill humidity pan.

Capacity for CH6: Three 18"x26" sheet pans.

- Pieces: 32 per pan (maximum 96 pieces)
- Halves: 12 per pan (maximum 36 halves)

Capacity for CH9: Four 18"x26" sheet pans.

-Pieces: 32 per pan (maximum 128 pieces) -Halves: 12 per pan (maximum 48 halves)

Capacity for CH18: Eight 18"x26" sheet pans.

-Pieces: 32 per pan (maximum 256 pieces) -Halves: 12 per pan (maximum 96 halves)

Approximate Cooking Time

Approximately three hours at 240°F (116°C).

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Minimum: 30 minutes Maximum: 8 hours.*

*When holding longer than 3 hours, cover product with clear plastic film.

CHEF NOTES

Temperature Settings:

Preheat: 275°F (135°C) Cook: 275°F (135°C) Hold: 145°F (63°C)

Cook to a minimum internal temperature of 175°F (79°C)

Spray rack and pans with food release.

For added flavor, fill humidity pan with seasoned chicken broth.

Reheat at 250°F (121°C) until desired internal temperature is reached.

BAKED CHICKEN IN CRACKER CRUST

Pre-Cook Procedure

Preheat cabinet to 275°F (135°C). Season with salt, pepper, honey & soy sauce, to taste. Dip chicken parts in egg (well beaten whole eggs or egg whites). Roll in cracker crumb/corn flake mix and place on sheet pan Fill humidity pan.

Capacity for CH6: 2 18"x26" sheet pans. Each will hold 32 pieces (2.5 lb. quartered chicken). 64 pieces total.

Capacity for CH9: 4 18"x26" sheet pans. Each will hold 32 pieces (2.5 lb. quartered chicken). 128 pieces total.

Capacity for CH18: 8 18"x26" sheet pans. Each will hold 32 pieces (2.5 lb. quartered chicken). 256 pieces total.

Approximate Cooking Time

Approximately 1.5 hours at 275°F (135°C), or until fork tender.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Minimum two hours.

Temperature Settings:

Preheat: 250°F (121°C) Cook: 250°F (121°C) Hold: 150°F (66°C)

Final Internal Product Temperature*:

175°F (79°C)

Spray pans with food release.

For added flavor, fill humidity pan with seasoned chicken or turkey broth.

Reheat at 250°F (121°C) until desired internal temperature is reached.

ROASTED WHOLE TURKEY

Pre-Cook Procedure

Preheat cabinet to 250°F (121°C). Turkey must be completely thawed before roasting. Do NOT force thaw or stuff birds. Rinse turkeys and turn wings and legs back and securely tie down. Place on wire racks in 18"x26" sheet pans. Brush with butter or vegetable oil. Season to taste. Fill humidity pan.

Capacity for CH6: One 18"x26" sheet pan. Two turkeys (approximately 16 lbs each).

Capacity for CH9: Three 18"x26" sheet pans. Two turkeys per pan (approximately 16 lbs each). Six turkeys total (96 lbs).

Capacity for CH18: Five 18"x26" sheet pans. Two turkeys per pan (approximately 16 lbs each). Ten turkeys total (160 lbs).

Approximate Cooking Time

Cook at 250°F (121°C). For 2-6 turkeys, cook approximately 5 hours. For more than 6 turkeys, cook approximately 7 hours.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Minimum: 30 minutes Maximum: 10 hours.*

*When holding longer than 3 hours, cover product with clear plastic film.



CHEF NOTES

Temperature Settings:

Preheat: 325°F (162°C)

Cook: First 15 minutes: 325°F (162°C) Remainder of cycle: 250°F (121°C)

Hold: 150°F (66°C)

Cook to a minimum internal temperature of 175°F (79°C)

Spray rack and pans with food release.

For added flavor, fill humidity pan with seasoned chicken broth.

Reheat at 250°F (121°C) until desired internal temperature is reached.

TURKEY BREASTS

Pre-Cook Procedure

Preheat cabinet to 325°F (162°C). Thaw breasts under refrigeration before roasting. Do NOT force thaw in water. Rinse thawed breasts and place on wire racks in 18"x26" sheet pans. Brush with butter or oil and season as desired. Fill humidity pan.

Capacity for CH6: Two 18"x26" sheet pans. Each will hold 3 pieces (approximately 10-12 lbs each). 6 pieces total (72 lbs).

Capacity for CH9: Three 18"x26" sheet pans. Each will hold 3 pieces (approximately 10-12 lbs each). 9 pieces total (108 lbs).

Capacity for CH18: Seven 18"x26" sheet pans. Each will hold 3 pieces (approximately 10-12 lbs each). 21 pieces total (252 lbs).

Approximate Cooking Time

Cook at 325°F for 15 minutes, then lower temperature to 250°F. Total time: 10 minutes per pound for the largest piece, then 20 minutes per each additional breast.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Minimum hold: 30 minutes Maximum hold: 10 hours

CHEF NOTES

Temperature Settings:

Preheat: 300°F (149°C) Cook: 300°F (149°C) Hold: 150°F (66°C)

Final Internal Product Temperature*:

175°F (79°C)

Spray pans with food release.

For added flavor, fill humidity pan with seasoned chicken or turkey broth.

After cook cycle, duck may be brushed with orange juice concentrate (not diluted) and returned to the cabinet for the hold cycle.

Overnight cooking is not recommended.

Reheat at 250°F (121°C) until desired internal temperature is reached.

DUCK (Halves)

Pre-Cook Procedure

Preheat cabinet to 300°F (149°C). Ducks must be completely thawed before roasting. Do NOT force thaw. Rinse birds and turn wings and place on wire racks in 18"x26" sheet pans. Brush skins with oil for additional browning. Season to taste. Fill humidity pan.

Capacity for CH6: Two 18"x26" sheet pans. 8-10 duck halves per tray (approximately 2 to 2.5 lbs each). Maximum 20 total halves (50 lbs)

Capacity for CH9: Four 18"x26" sheet pans. 8-10 duck halves per tray (approximately 2 to 2.5 lbs each). Maximum 40 total halves (100 lbs)

Capacity for CH18: Eight 18"x26" sheet pans. 8-10 duck halves per tray (approximately 2 to 2.5 lbs each). Maximum 80 total halves (200 lbs)

Approximate Cooking Time

Cook at 300°F (121°C) for 2 to 2.5 hours. If skins become too brown, cover and continue cooking.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Minimum: 30 minutes Maximum: 2 hours.



Temperature Settings:

Preheat: 275°F (135°C) Cook: 275°F (135°C) Hold: 145°F (63°C)

Cook to a minimum internal temperature of 150°F (66°C)

Spray pans with food release.

Recommended seasonings: Cajun seasoning and lemon juice

Reheating is not recommended.

Overnight cooking is not recommended.

CAJUN RED FISH OR ORANGE ROUGHY

Pre-Cook Procedure

Preheat cabinet to 275°F (162°C). For best results, use Red Fish or Orange Roughy fillets. Spray pans with non-stick spray or coat with butter. Fill humidity pan.

Capacity for CH6: Two 18"x26" sheet pans. Each tray will hold approximately 24 six ounce fillets.

Capacity for CH9: Four 18"x26" sheet trays. Each tray will hold approximately 24 six ounce fillets.

Capacity for CH18: Eight 18"x26" sheet pans. Each tray will hold approximately 24 six ounce fillets.

Approximate Cooking Time

Twenty-five to thirty minutes, based on thickness of fillets. Additional time may be required, depending on the thickness of the fillets.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Fillets can be held up to 30 minutes maximum. However, since fillets are usually thin, holding time should be minimized.



Temperature Settings:

Preheat: 275°F (135°C) Cook: 275°F (135°C) Hold: 145°F (63°C)

Cook to a minimum internal temperature of 150°F (66°C)

Spray pans with food release.

Recommended seasonings: salt, pepper, lemon juice, butter, fresh onions, dill

Reheating is not recommended.

Overnight cooking is not recommended.

STEAMED SALMON

Pre-Cook Procedure

Preheat cabinet to 275°F (162°C). Thoroughly clean and wash salmon. Season to taste. Wrap each piece in wet cheesecloth or parchment paper. Fill humidity pan.

Capacity for CH6: Two 18"x26" sheet pans. Each tray will hold approximately two 8 lb. or three 6 lb salmon.

Capacity for CH9: Four 18"x26" sheet trays. Each tray will hold approximately two 8 lb. or three 6 lb salmon.

Capacity for CH18: Eight 18"x26" sheet pans. Each tray will hold approximately two 8 lb. or three 6 lb salmon.

Approximate Cooking Time

Twenty to twenty-five minutes, based on the size of the salmon.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Not necessary. May be held up to 30 minutes maximum. However, holding time should be minimized.

CHEF NOTES

Temperature Settings:

Preheat: 225°F (107°C) Cook: 225°F (107°C) Hold: 170°F (77°C)

Final Internal Product Temperature*:

175°F (79°C)

Overnight cooking is not recommended.

Reheat at 250°F (121°C) until desired internal temperature is reached.

CANNED VEGETABLES

Pre-Cook Procedure

Preheat cabinet to 225°F (107°C). Drain contents of can. Place vegetables on 12"x20"x2.5" deep steam table pan. Add water and spot with butter. Season to taste. Cover with foil. Fill humidity pan.

Capacity for CH6: Two 12"x20"x2.5" deep hotel pans. Each pan will hold approximately two #10 cans. Each pan must sit on a 18"x26" sheet tray.

Capacity for CH9: Four 12"x20"x2.5" deep hotel pans. Each pan will hold approximately two #10 cans. Each pan must sit on a 18"x26" sheet tray.

Capacity for CH18: Eight 12"x20"x2.5" deep hotel pans. Each pan will hold approximately two #10 cans. Each pan must sit on a 18"x26" sheet tray.

Approximate Cooking Time

Two to 2.5 hours.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

Can hold up to two hours. Make sure 12"x20" pans are covered and humidity pan has ample water.

CHEF NOTES

Temperature Settings:

Preheat: 325°F (162°C) Cook: 325°F (162°C) Hold: 170°F (77°C)

Cook to a maximum internal temperature of 190°F (88°C)

Spray pans with non-stick cooking spray.

Potatoes may be placed on wire grids to reduce cooking time. Do not pack tightly.

Foil line sheet pan to avoid extensive cleaning of baked-on oil.

Twice-baked potatoes may be heated in cabinet at 325°F (162°C) to internal temperature of 180°F (82°C). This will take approximately 30-40 minutes from refrigerated state.

Overnight cooking is not recommended.

BAKED POTATOES

Pre-Cook Procedure

Preheat cabinet to 325°F (162°C). Wash potatoes, brush skins with oil coating and place on 18"x26" sheet pans. Thirty, 80-90 count size per tray. Fill humidity pan.

Capacity for CH6: Two 18"x26" sheet pans. Approximately 80 potatoes.

Capacity for CH9: Four 18"x26" sheet trays. Approximately 120 potatoes

Capacity for CH18: Eight 18"x26" sheet pans. Approximately 240 potatoes.

Approximate Cooking Time

Three to 3.5 hours. Test doneness by inserting thermometer in a potato in the center of the pan; 190°F (88°C) internal temperature.

NOTE: Cooking times may vary with individual circumstances.

Holding Time

May be held up to 2 hours maximum.



CHEF NOTES

Temperature Settings:

Preheat: 325°F (163°C) Cook: 325°F (163°C)

Hold: N/A

Length of baking time will depend on type of cookie batter and whether using fresh or frozen dough.

It is not necessary to fill the humidity pan when baking cookies.

CHOCOLATE CHIP COOKIES

Pre-Cook Procedure

Preheat cabinet to 325°F (163°C). Pre-pan cookies according to recipe directions. Up to two dozen should fit on a single 18"x26" sheet pan (4 x 6 rows).

Capacity for CH6: Six 18"x26" sheet pans. 144 cookies.

Capacity for CH9: Nine 18"x26" sheet pans. 216 cookies.

Capacity for CH18: Eighteen 18"x26" sheet pans. 432 cookies.

Approximate Cooking Time

25 minutes

NOTE: Cooking times may vary with individual circumstances.

Holding Time



CHEF NOTES

Temperature Settings:

Preheat: 325°F (163°C) Cook: 325°F (163°C)

Hold: N/A

Length of baking time will depend on type of cookie batter and whether using fresh or frozen dough.

It is not necessary to fill the humidity pan when baking cookies.

OATMEAL RAISIN COOKIES

Pre-Cook Procedure

Preheat cabinet to 325°F (163°C). Pre-pan cookies according to recipe directions. Up to two dozen should fit on a single 18"x26" sheet pan (4 x 6 rows).

Capacity for CH6: Six 18"x26" sheet pans. 144 cookies.

Capacity for CH9: Nine 18"x26" sheet pans. 216 cookies.

Capacity for CH18: Eighteen 18"x26" sheet pans. 432 cookies.

Approximate Cooking Time

30 minutes

NOTE: Cooking times may vary with individual circumstances.

Holding Time



CHEF NOTES

Temperature Settings:

Preheat: 325°F (163°C) Cook: 325°F (163°C)

Hold: N/A

Length of baking time will depend on type of cookie batter and whether using fresh or frozen dough.

It is not necessary to fill the humidity pan when baking cookies.

SUGAR COOKIES

Pre-Cook Procedure

Preheat cabinet to 325°F (163°C). Pre-pan cookies according to recipe directions. Up to two dozen should fit on a single 18"x26" sheet pan (4 x 6 rows).

Capacity for CH6: Six 18"x26" sheet pans. 144 cookies.

Capacity for CH9: Nine 18"x26" sheet pans. 216 cookies.

Capacity for CH18: Eighteen 18"x26" sheet pans. 432 cookies.

Approximate Cooking Time

30 minutes—depending on thickness of cookies

NOTE: Cooking times may vary with individual circumstances.

Holding Time

CHEF NOTES

Temperature Settings:

Preheat: 300°F (149°C) Cook: 300°F (149°C)

Hold: N/A

Use bakers paper or spray pan with vegetable oil before adding batter.

It is not necessary to fill the humidity pan.

SHEET CAKES

Pre-Cook Procedure

Preheat cabinet to 300°F (149°C). Prepare batter according to your recipe. Pour into sheet pans.

Capacity for CH6: Six 18"x26" sheet pans. 6 cakes

Capacity for CH9: Nine 18"x26" sheet pans. 9 cakes.

Capacity for CH18: Eighteen 18"x26" sheet pans. 18 cakes.

Approximate Cooking Time

One hour, 15 minutes. Times may vary, depending on type of batter.

NOTE: Cooking times may vary with individual circumstances.

Holding Time



TO DETERMINE MEAT SHRINKAGE

DEFINITIONS

Raw Weight: Exact weight of meat when it is put into the oven.

Roasted Weight: Weight of meat when it reaches desired point of doneness.

Meat Shrinkage: Total weight lost from meat during the roasting process.

Meat Shrinkage Percentage: Percentage of raw weight lost during the roasting process; i.e. Roasted Weight divided by Raw Weight.

Roasted Weight Loss = ____% Shrinkage Raw Weight

Measuring meat shrinkage (weight lost during the roasting process) is simple. Most accurate result will be achieved by weighing the pan with meat ready to load into the cabinet. Then weigh the entire set-up when removing from the cabinet. The difference will be your real weight loss.

For example:

Starting Weight: 100 lbs. Finished Weight: 93 lbs. Weight Loss: 7 lbs.

7 lbs divided by 100 lbs = .07 or 7% shrinkage

Using fractions of pounds (i.e. ounces), convert total weight to ounces.

MEAT SHRINKAGE WORK SHEET

Date	MEAT DESCRIPTION/GRADE	TIMES		INTERNAL TEMPS		WEIGHTS			Percent	
		In	Out	Total	Start	Roasted	Raw	Roasted	Lost	(%) Shrink