



commissioning guide



 **WHISPERGEN®**

**Personal Power Station
Model PPS16-12MD and Model PPS16-24MD**

Part Number: WP-5012-003-00
For Authorised Personnel Only

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Title	Commissioning Guide - Models PPS16-12MD, PPS16-24MD
Part No.	WP-5012-003-00
Application	WhisperGen™ PPS16-12MD <ul style="list-style-type: none">▪ Diesel fired▪ 12 V DC output▪ Marine WhisperGen™ PPS16-24MD <ul style="list-style-type: none">▪ Diesel fired▪ 24 V DC output▪ Marine

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Along with any warnings, instructions and procedures in this manual, the user should also observe any such other common sense procedures generally applicable to equipment of this type.

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Whisper Tech has made every effort to explain all installation, commissioning, operating, maintenance, troubleshooting procedures, warnings and safety precautions as clearly and completely as possible. However, due to the range of operating environments it is not possible to anticipate every issue that may arise. Therefore, Whisper Tech is not able to guarantee that this manual will address every issue that may arise. This manual is intended to provide general guidance. For specific guidance and technical support, contact your authorised WhisperGen™ supplier.

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Use of the WhisperGen™ shall constitute your acceptance of the conditions above

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Purpose of this manual

This manual details the correct commissioning procedure for the:

- WhisperGen™ PPS16-12MD diesel-fired generator with 12 V DC output
- WhisperGen™ PPS16-24MD diesel-fired generator with 24 V DC output

and their associated systems, into **recreational** craft. The WhisperGen™ must not be used in any other capacity.

Use the Commissioning Checklists in Appendix B with the Default Settings in Appendix A of this guide to complete commissioning.

A separate Installation Manual and a User's Manual are available for installation, general operation and maintenance of the WhisperGen™.

This manual is for use by authorised WhisperGen™ representatives only. This guide must not be passed onto any unauthorised party.

Symbols in this manual

Symbols are used in this manual to highlight information that is critical to the safety of people and equipment, and to the safe and correct operation of the WhisperGen™.

⚠ DANGER *An extreme hazard which may result in death or injury if proper precautions are not taken.*

⚠ WARNING *A reminder of safety practices or unsafe practices which could result in personal injury or damage to associated equipment.*

⚠ CAUTION *A reminder of safety practices or unsafe practices which could result in damage to the WhisperGen™ and/or void the warranty.*

⚠ NOTE *Important information essential to the installation and operation of the WhisperGen™.*

Before you travel

Important actions for Commissioning Agents:

1. Take all required documentation, equipment and tools. Check that you have current copies of the DC User's Manual, DC Installation Manual and this DC Commissioning Guide. You can download and print PDF format documentation from www.whispergen.com
2. Make an appointment with the client / installer for commissioning. Allow plenty of time (at least 3 hours) to complete commissioning.

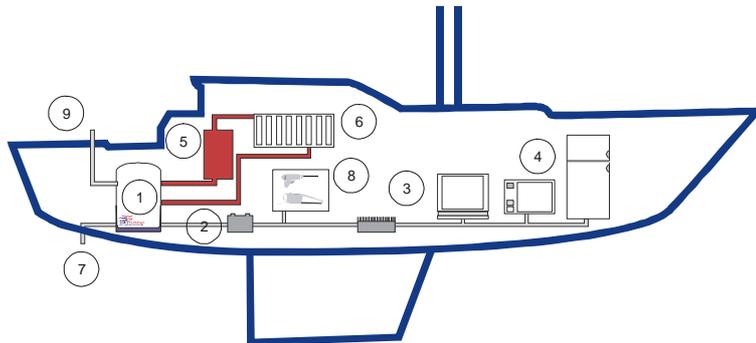
NOTE When making the appointment, confirm with the client / installer that they have, to the best of their knowledge, completed the installation correctly. Advise them that additional time, travel, or parts costs taken to commission due to faulty installation will be charged to them. You are responsible for directly charging the client for additional costs incurred due to faulty installations.

3. Obtain a completed copy of the Installation checklist (from the last page in the DC Installation Manual WP 5012-002-01).
4. Ensure that you take all equipment needed as listed. You may need to arrange delivery of nitrogen to pressurise a WhisperGen™.
5. Upon completion of Commissioning, copy the completed checklists and fax to Whisper Tech NZ +64 (3) 363 9284 or email a completed checklist to: service@whispergen.com and copy your local WhisperGen™ distributor.

DC Marine Application

Key:

1. WhisperGen™
2. Battery bank
3. DC/AC inverter
4. Standard domestic appliances
5. Hot water for domestic use
6. Space heating
7. Excess heat removal
8. 12 or 24 V equipment
9. Cool exhaust vent



Correct installation is essential for the WhisperGen™ to run efficiently. In particular, correct installation between (1) WhisperGen, (2) battery bank, (5) hot water cylinder, (6) heating system and (9) exhaust are critical for any successful commissioning.

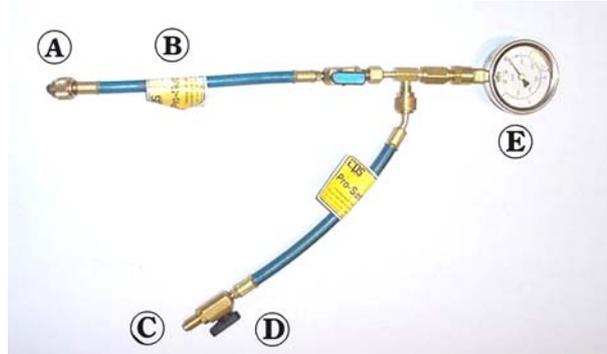
Equipment needed

The following equipment is essential for all Commissioning jobs:

1. **Nitrogen pressure gauge and filler hose
(and a Nitrogen bottle if a top-up is required)**

Whisper Tech Part number: WP-5028-000

Description: Nitrogen filling valve and gauge



- A Running nut 1/4" SAE
- B Primary valve
- C 1/4" SAE
- D Secondary valve
- E Gauge

2. **Laptop computer, software, and communication cabling:**

Whisper Tech Part number: WP-9983-000

Description: Micromon monitoring service kit

3. **Exhaust gas analyser:**
Recommended Brand/Model: Kane 300/400
4. **Flow Gauge**
Optional Brand/Model: Bluewhite Industries F400 gauge
5. **Tool kit**
6. **Documentation:**
Current DC Installation Manual and DC User's Manual
This DC Commissioning Guide and checklists to complete and return

NOTE Manuals can be downloaded from www.whispergen.com if you don't have current printed copies of these manuals available.

Guidelines to follow

Follow the below procedures in sequence when commissioning:

1. *Pre-start guidelines (Power OFF)* on page 4.
2. *Pre-start guidelines (Power ON)* on page 10.
3. *Test run guidelines* on page 24.
4. *Controller setting guidelines* on page 27.

Allow time for commissioning. Allow up to 2 hours to setup and complete a test run. Pre-start checks can take 30 minutes before starting a test run. The system may take 30 minutes to be running at operating temperature. The test run takes 60 minutes once started.

Time is needed after commissioning to check controller settings and to complete a customer hand over. Remember to return copies of completed checklists to WhisperTech and to your local distributor.

Pre-start guidelines (Power OFF)

Power OFF checks are performed with the main circuit breaker between the WhisperGen™ and the battery bank in the OFF position.

The pre-start (Power OFF) process consists of the below procedures:

- Installation check
(check that the installation has been completed as per the Installation checklist in the DC Installation Manual)
- Visual check
- Checking and adjusting nitrogen pressure
- Determining battery type and capacity
- Checking Battery Bank Connections
- Checking the Fuel
- Checking the Coolant

Visual check

It is important to visually check the overall heating and electrical system into which the WhisperGen™ has been installed. If the wider system does not meet the design and component specifications defined in the Installation Manual, then there could be risks to the safety of operators and to the performance and reliability of the unit.

Only begin the commissioning if you are satisfied that the installation has been carried out as described in the DC Installation Manual. The key areas to check are highlighted in the Installation checklist at the back of the DC Installation Manual, which should be signed and dated.

Request to see the completed installation checklist and installer declaration from the WhisperGen™ DC Installation Manual. The installer should have completed this checklist, certified installation according to the Installation Manual and accepted liability for re-installation costs.

Checking and adjusting nitrogen pressure

Overview

The Nitrogen pressure at cold (before running), should be 24 bar, as set in the factory. This should be checked, and the pressure topped up or reduced if it is more than 2 bar from the target level. Ambient temperature will vary nitrogen pressure. The Nitrogen pressure when hot (running at preset Block temperature), should be 28 bar. You should check the Nitrogen pressure both when cold and when hot.

Procedure

Checking Nitrogen pressure:

1. With the engine cover removed, remove the cap from the nitrogen filling point located on the right-hand side of engine.
2. Ensure the valves on the hose assembly are closed.
3. Fit the hose (secondary valve end) to the regulator on the nitrogen bottle.
4. Fit the running nut of the hose to the nitrogen filling point on the WhisperGen™ as shown below:



5. Open the secondary valve and check the pressure on the gauge.
6. Close the secondary valve.

Adjusting Nitrogen pressure:

1. Fit the hose (secondary valve end) to the regulator on the nitrogen bottle.
2. Open the isolating valve on the nitrogen bottle and set the regulator to the desired charge pressure.
3. Open the secondary valve and check the pressure on the gauge. Adjust the regulator if necessary.
4. Open the primary valve. The WhisperGen™ starts to pressurise. Allow the pressure gauge to stabilise.

NOTE Introduce Nitrogen slowly. Add Nitrogen at a rate of 1 bar / minute. Adding Nitrogen too quickly damages WhisperGen™ seals.

5. Check the pressure.
6. Close the secondary valve and close the nitrogen bottle isolating valve.



7. Once the pressure is checked and confirmed to be at the correct level, leave the pressure gauge attached to the WhisperGen™ as it will be required again later in the commissioning process.
8. Remove the hose assembly from the WhisperGen™ charging point and refit the cap to the charge point.

Determining battery type and capacity

Knowing the battery bank capacity is important as it affects the charging characteristics and control parameters in the WhisperGen™.

Because of the WhisperGen™ automatic battery monitoring functionality the minimum battery bank capacity is 200Ah @ 12V and 100Ah @ 24V.

The WhisperGen™ is capable of charging a larger battery bank, such as a 1000Ah @ 12V or a 500Ah @ 24V battery bank.

A WhisperGen™ can reduce the need for a very large battery bank capacity by regularly recharging a battery bank. Typically, battery bank capacity can be half of that in more traditional installations.

The type and capacity of the battery bank can be determined from the manufacturers' labels. If the labels are obscured from view, then obtain documentation from the installer confirming the battery bank type and capacity.

⚠ WARNING *Incorrect capacity settings will result in incomplete charging and may also damage the battery bank.*

⚠ CAUTION *The figures and settings outlined in this guide relate to new batteries or batteries that have been tested and can be demonstrated to be in good condition.*

⚠ NOTE *Older batteries may have different or reduced charging characteristics, so settings have to be modified to suit. Worn out batteries take longer to charge and may never reach full capacity.*

Checking Battery Bank Connections

Overview

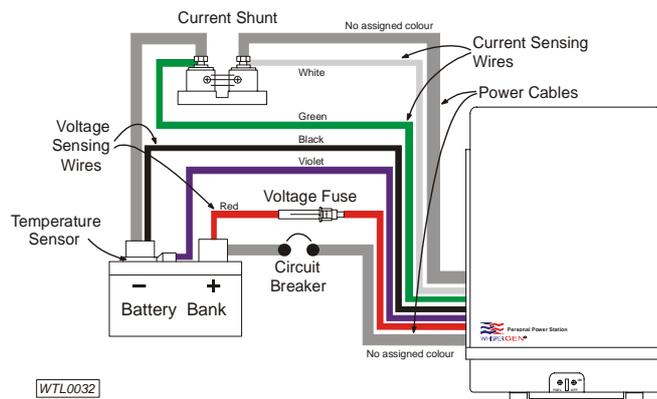
Power flows between the WhisperGen™ and battery bank via two power cables connected to the terminals of the battery bank. The WhisperGen™ also monitors the battery bank voltage, current, and temperature via electrical wires connected to the battery bank. The WhisperGen™ should not be running when you check the connections.

If an electrical fault or warning occurs, electrical connections may need to be checked – refer to the User Manual troubleshooting section.

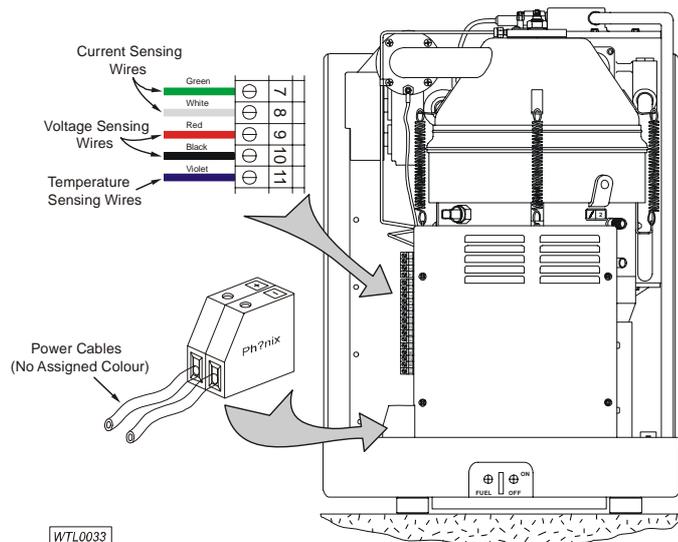
Procedure

To check the battery bank connections:

1. Access the battery bank managed by the WhisperGen™, and ensure that the battery bank connections, as shown below, are intact and clean.



2. Check that the circuit breaker is open.
3. Check the voltage fuse is intact.
4. Check that the electrical insulation of the wires/cables is intact.
5. Remove the enclosure lid.
6. Check that the electrical connections on the side of the electronics enclosure, as shown below, are intact.



7. Replace the enclosure lid.

Checking the Fuel

Overview

The fuel level should be checked regularly to ensure a constant fuel supply to the WhisperGen™. How often the fuel needs to be checked and replenished depends on the operating conditions of the WhisperGen™ and the size of the fuel tank.

In general, the WhisperGen™ consumes 0.5 to 0.85 litres of fuel per hour of operation. This applies to machines using either diesel or kerosene fuel.

⚠ WARNING Use only good quality automotive diesel (EN590 or BS2869: 2000 burner fuel class A2, D, minimum flash point, closed 56°C). Do not use other fuel types such as bio diesel, heating oil, petrol, aviation fuel, and LPG.

Procedure

To check the fuel level:

1. Remove the fuel tank cap. The fuel tank is located outside the WhisperGen™ and is typically within five metres of it.
2. Ensure that the fuel level is adequate. The fuel level must be higher than the fuel outlet point at all times.



WTL0020

3. Replenish fuel if necessary, taking care not to spill any on or in the vicinity of the WhisperGen™.
4. Replace the fuel tank cap.

If the fuel tank was empty and a fuel-related error message is displayed on the control panel, you will need to bleed the fuel line before the WhisperGen™ can be operated normally again.

If you need to bleed the fuel line then see *bleed the fuel system* on page 13.

Checking the Coolant

Overview

The coolant level should be checked regularly to ensure a constant circulation of coolant through the WhisperGen™. How often the coolant needs to be checked and replenished depends on the size of the coolant header tank and the coolant circuit.

Use clean distilled water and high quality marine-grade corrosion inhibitor, suitable for use with aluminium and any other metals that may be encountered in the system (i.e. steel, copper).

If freezing conditions are expected, a marine-grade anti-freeze and corrosion inhibitor is to be used. All additives must be pre-mixed. Follow the dilution recommendation of the manufacturer.

⚠ WARNING *The cooling system of the WhisperGen™ is vital to its performance. If the coolant level is not maintained correctly, damage may occur.*

⚠ WARNING *Glycol can be harmful if swallowed or inhaled. Do not store it in open or unlabelled containers. Wash your hands thoroughly after handling them.*

⚠ WARNING *Using an incorrect type of coolant can cause serious corrosion in the WhisperGen™ - use only the recommended coolant.*

⚠ WARNING *Ensure that the coolant is free of particulate contaminants. Foreign particles in the coolant can obstruct coolant passages in the engine, resulting in damage to the WhisperGen™.*

⚠ WARNING *Do not connect the boat's main engine cooling system to the same circuit as the WhisperGen™, as cast iron contaminants may damage critical internal components.*

⚠ WARNING *If the coolant system is used to heat the vessel potable water system, a compatible non-toxic corrosion inhibitor (and anti-freeze if required) must be used.*

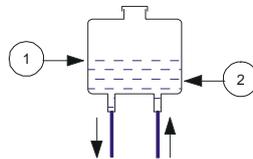
Procedure

To check the coolant level:

1. Remove the coolant header tank cap.

⚠ NOTE *The WhisperGen™ coolant header tank is typically located outside and above the WhisperGen™.*

2. Ensure that the coolant level is adequate. The coolant level must be between the maximum (1) and minimum (2) levels at all times.



3. Replenish coolant if necessary.
4. Replace the coolant header tank cap.

Pre-start guidelines (Power ON)

Power ON checks and settings are made with the main circuit breaker between the WhisperGen™ and the battery bank in the ON position. Do not attempt to start the WhisperGen™ at this point.

The pre-start (Power ON) process consists of the below procedures:

- Fill and bleed the primary coolant system
- Bleed the secondary cooling system
- Bleed the fuel system
- Connect and check Micromon
- Set variables with Micromon

These tasks require power from the battery bank to be connected to the WhisperGen™. Provided the installation is correct, this should simply require switching on the main circuit breaker.

Fill and bleed the primary coolant system

Overview

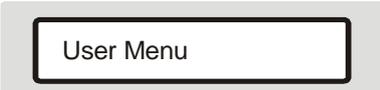
The primary coolant system must be filled and then the pump operated via the WhisperGen control panel to bleed air from the system.

CAUTION Use only the specified coolant. Use of incorrect coolant will result in corrosion to the WhisperGen.

Procedure

When the coolant system is complete, the battery bank is installed and all electrical wiring and connections have been made, the coolant system can be filled and bled as follows:

1. Remove the engine enclosure. See Remove and re-fit the enclosure.
2. Fill the coolant system through the header tank with pre-mixed distilled water and coolant additive. See specifications and warnings on Primary cooling system/boat heating system.
3. From the default display on the control panel, press **Right Arrow** to access the menus.



User Menu

4. Press **Down Arrow** to scroll down to the **Installation Menu**.



Installation Menu

5. Press **Right Arrow** to access the **Installation Menu**.
6. Press **Down Arrow** to **Coolant 1 Bleed**.



Coolant 1 Bleed

7. Press **Right Arrow** to edit the setting.

Press **Up Arrow** turn **Coolant 1 Bleed ON**.

See Step 11 for instructions for turning the Coolant Bleed to OFF.



Coolant 1 Bleed ON

NOTE After 5 minutes of user inactivity, the control panel reverts to the default screen. If you need to go back to the default screen before this, press **Left Arrow** until it is displayed.

8. Slowly unscrew the bleed valve on the exhaust heat exchanger, until air free coolant runs from the bleed. See picture below.



Bleed valve

9. Bleed any other air bleed devices installed in the system in the same way, starting with the lowest point in the system.
10. Make sure there is sufficient flow through the header tank. The flow should be minimum 6 L/min, and should create a visible surge effect in the tank.
11. Turn **Coolant 1 Bleed** to **OFF**. To do this:
 - From the default screen on the control panel, press **Right Arrow** to access the menus.
 - Press **Down Arrow** to get to the Installation Menu.
 - Press **Right Arrow** to access the Installation menu and press **Down Arrow** to **Coolant 1 Bleed**.
 - Press **Right Arrow** to edit the setting and press **Down Arrow** to turn **Coolant 1 Bleed OFF**.
12. Check the complete system for leaks and if possible, pressure test the primary coolant system to a maximum of 100 kPa.

Bleed the secondary cooling system

Overview

Bleeding the secondary coolant system requires the opening (and checking) of the seacocks, operation of the secondary coolant pump from the control panel, and visual confirmation of the required flow from the outlet.

Procedure

To bleed the secondary cooling system:

1. Make sure the secondary cooling system hoses and connections are secure.
2. Open the inlet, and outlet seacocks.
3. Check for leaks.
4. From the default display on the Control panel, press **Right Arrow** to access the menus.



User Menu

5. Press **Down Arrow** to scroll down to the **Installation Menu**.



Installation Menu

6. Press **Right Arrow** to access the **Installation Menu**.
7. Press **Down Arrow** to **Coolant 2 Bleed**.



Coolant 2 Bleed

8. Press **Right Arrow** to edit the setting.

Press **Up Arrow** to turn **Coolant 2 Bleed ON**.

NOTE *The primary coolant pump will also operate when you are bleeding the secondary cooling system.*



Coolant 2 Bleed ON

NOTE *After 5 minutes of user inactivity, the control panel reverts to the default screen. If you need to go back to the default screen before this, press **Left Arrow** until it is displayed.*

9. Check the outlet for flow. The flow rate should be 6 - 10 L/min.

NOTE *If the flow cannot be observed due to the position of the outlet, close the outlet seacock. Remove the outlet hose and observe flow into a bucket.*

10. Once the required flow is achieved, turn **Coolant 2 Bleed** to **OFF**. To do this:
 - From the default screen on the control panel, press **Right Arrow** to access the menus.
 - Press **Down Arrow** to get to the Installation Menu.
 - Press **Right Arrow** to access the Installation menu and press **Down Arrow** to **Coolant 2 Bleed**.
 - Press **Right Arrow** to edit the setting and press **Down Arrow** to turn **Coolant 2 Bleed OFF**.

Bleed the fuel system

Overview

Bleeding the fuel system requires the opening of the fuel valves, diversion of the fuel line into an appropriate container, and operation of the fuel pump from the control panel until the fuel flows clear of debris and bubbles.

Procedure

To bleed the fuel system:

1. Turn the fuel switch on the front of the WhisperGen to **ON**.
2. Make sure the isolation valve at the fuel tank is **OPEN**.
3. Disconnect the fuel line from the evaporator.
4. Connect a clear plastic fuel compatible hose to the exposed end of the fuel line and put the end of the hose in a bottle, or other container suitable for holding fuel.
5. Forming a loop in the tube will help you to observe any air bubbles present.

NOTE *The flow rate of fuel, once the system has been bled, should be 10cc per minute plus or minus 1.5cc*

6. From the default display on the Control panel, press **Right Arrow** to access the menus.



User Menu

7. Press **Down Arrow** to scroll down to the **Installation Menu**.



Installation Menu

8. Press **Right Arrow** to access the **Installation Menu**.
9. Press **Down Arrow** to **Fuel Bleed**.



Fuel Bleed

10. Bleed the system until it is clear of air. Allow the system to bleed for at least 10 minutes.



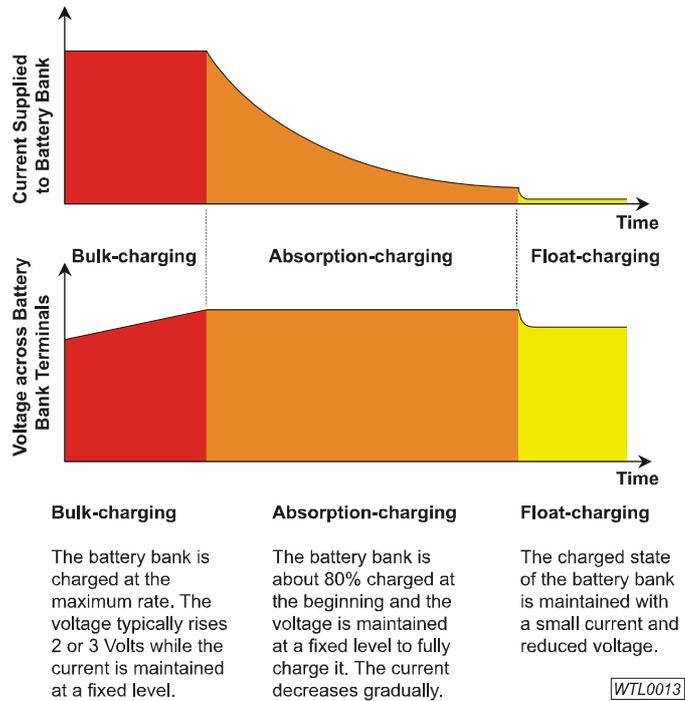
Fuel Bleed ON

11. Turn **Fuel Bleed** to **OFF**. To do this:
 - From the default screen on the control panel, press **Right Arrow** to access the menus.
 - Press **Down Arrow** to get to the **Installation Menu**.
 - Press **Right Arrow** to access the **Installation menu** and press **Down Arrow** to **Fuel Bleed**.
 - Press **Right Arrow** to edit the setting and press **Down Arrow** to turn **Fuel Bleed OFF**.
12. Reconnect the fuel line to the evaporator.

Battery charging overview

Battery charging cycles

Every time the WhisperGen™ is operated, it charges the battery bank and is in one of these three charging states depending on settings. There are three states for a typical charging cycle as shown in the diagram below:



User controller settings affect the bulk-charging and auto-charging settings only. Absorption and float charging are set up via Micromon.

Three stage charging

The default settings used in this manual relate to a standard sized battery bank of 100Ah for 24V and 200Ah for 12V systems.

The WhisperGen™ has a three stage charging cycle.

1. Bulk Charge:

The battery is accepting all the available charging current. Cell voltage jumps to approximately 2.1V per cell then slowly rises until the first voltage limit is reached. A deeply discharged battery will accept a high charge current until it is about 80% charged. This is when the absorption level of the battery is reached.

2. Absorption Charge:

When the absorption level of the battery is reached charging is limited to the amount of current that the battery will absorb at the absorption voltage. During the absorption phase the current will steadily decrease as the battery reaches its fully charged state.

3. Float Charge:

After the battery has been fully charged it is kept at a lower constant voltage to compensate for self-discharge to keep the battery fully charged.

Battery size and maximum discharge

Smaller battery banks require a lower maximum discharge value than larger battery banks. This is because of the difference in available capacity between larger battery banks and smaller battery banks. The voltage in a small battery bank may drop to an unacceptable level at a higher maximum discharge value, so check this is set accordingly.

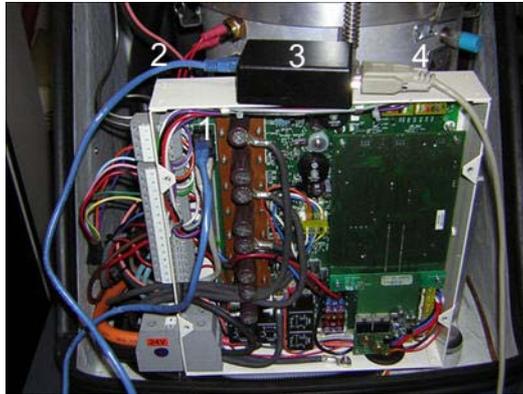
Connect and check Micromon

Procedure

Connect a computer with Micromon installed to the WhisperGen™:

You can connect Micromon to a WhisperGen™ by connecting a communications cable to the RJ connector on the rear of the User Controller if it is accessible. If you cannot get access to the rear of the User Controller then follow the steps below to connect Micromon:

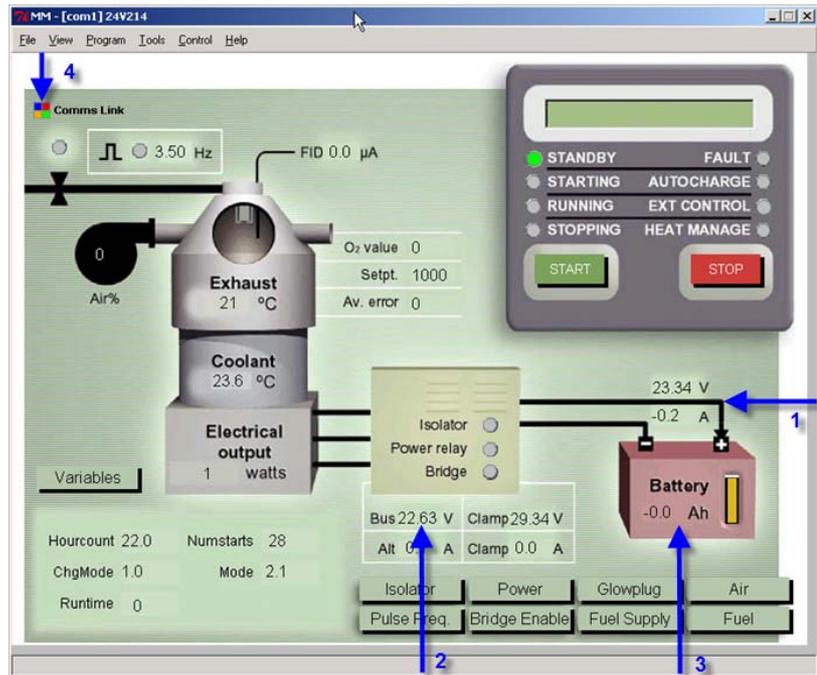
1. With the engine cover removed, remove the cover to the WhisperGen™ electronics board.
2. Connect the communications cable to the RJ connector socket on the WhisperGen™ electronics board, as shown in the below photo:



Number	Description
1	RJ socket on WhisperGen™ electronics board
2	Communications cable (connected to RJ socket on electronics board)
3	Converter (connects Communications cable and Serial cable)
4	Serial cable (connected to laptop running Micromon)

3. Connect the other end of the cable to the RS485 side of the converter.
4. Connect an RS232 cable to the serial port of the computer.
5. Connect the other end of the RS232 cable to the RS232 side of the converter.

Start Micromon and check the highlighted items on the main screen:



Battery Voltage (1), Bus Voltage (2), Battery Ah (3) and Comms Link (4) highlighted

1. Check the communication link is working. Reconnect the cabling as listed previously and restart Micromon if this is not working.
2. Observe the Battery Voltage (1) and amp-hour (Ah) (3) readings.
3. Compare the Battery (1) and Bus Voltages (2).
4. Ensure that there is no significant difference (more than 0.5V).

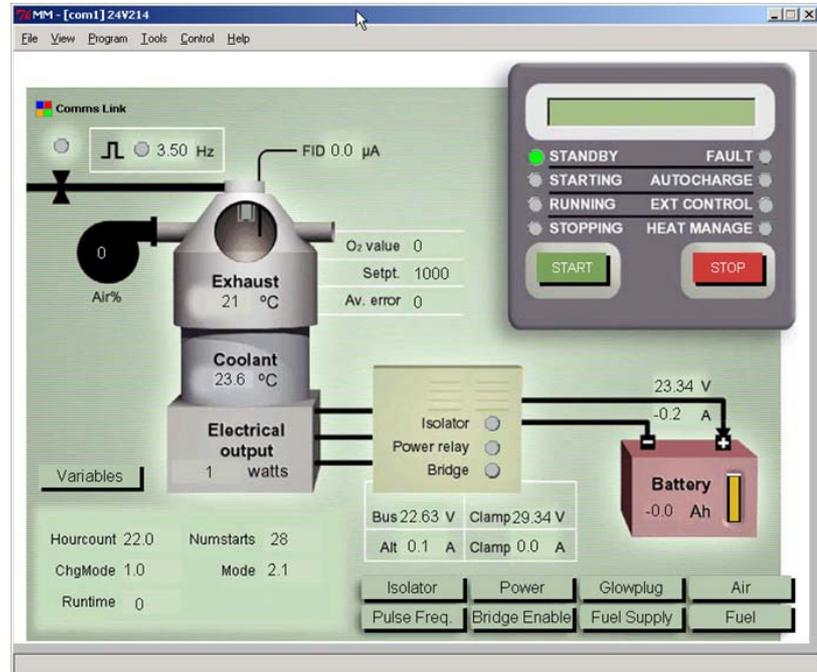
NOTE *If there is a significant difference then the battery cables may be under-sized (in diameter) for their length. Also check the battery terminal posts, cable clamps and cables for corrosion, damage or insecurity. The installer must rectify any problem encountered.*

Setting maintenance mode

Micromon modes

Micromon has two modes: **Observation mode** and **Maintenance mode**. Micromon starts in Observation mode.

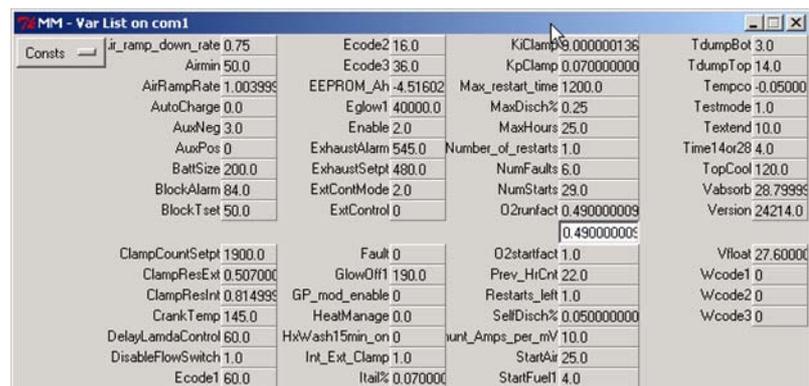
Observation mode allows you to start and stop WhisperGen™ and view variables. Maintenance mode allows you to adjust variables and program the WhisperGen™.



Micromon screen at startup with WhisperGen™ powered OFF

Ensure that Micromon is set to Maintenance mode before you start:

1. Select **File > Password** and enter your password to change to Maintenance mode.
2. Select **View > View variables** to display the variable list.



Variables list shown after selecting View > View variables

You can select any variable in the variable list to edit it. A separate edit box opens below the variable selected when you edit it so you can see the current value for the variable as shown for O2runfact.

Setting variables

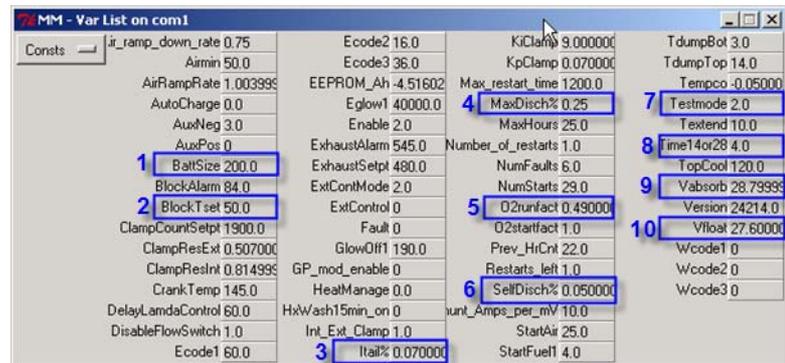
Set variables before starting the WhisperGen™

Micromon Version 1.1 provides access to a wide range of variables associated with the WhisperGen™. Most are pre-set at the factory and should not be altered.

Ensure you read and understand all about the battery charging cycles before setting variables in Micromon. See *battery charging overview* on page 14.

However, some variables can be altered to get best performance from the installed battery bank, the likely energy demand patterns of the installation, and the preferences of the owner.

These variables are highlighted in the screenshot below:



Highlighted variables to set for BattSize (1), BlockTset (2), Itail% (3), MaxDisch% (4), O2runfact (5), Self Disch% (6), Testmode (7), Time14or28 (8), Vabsorb (9) and Vfloat (10)

After checking and bleeding the WhisperGen™ coolant and fuel, check the following numbered variables (as shown highlighted in the above screenshot) in Micromon before starting the WhisperGen™.

1. Battery Capacity (BattSize):

Description:

This is the battery capacity in ampere-hours of the battery.

Default:

The default setting is 100Ah for 24V and 200Ah for 12V.

Setting:

Refer to the value you recorded in the pre-start checklist about battery bank information.

2. Block Temperature (BlockTset):

Description:

The block temperature value sets the water heating temperature.

Default:

The default setting for BlockTset is 60°C.

Setting:

Check that BlockTset is set within the range 45°C (minimum) to 70°C (maximum).

3. Tail current percentage (Itail%):

Description:

When the battery reaches the Tail Current during charging, the battery is defined by the system as charged. The WhisperGen™ has a battery charging capacity of 35 Amp (24V) or 70 Amp (12V), so a large capacity battery would need a lower tail current setting to avoid the WhisperGen™ from constantly running to recharge the battery.

Default:

For both 12V and 24V systems, the default setting of Tail Current is 0.07 (7%) of the ampere hour rating of the battery and this is adequate for most systems. Check this value is valid depending on the BattSize for battery capacity.

Setting:

Ensure the Itail% value set is within the battery charging capacity (35A for 24V systems and 70A for 12V systems) of the WhisperGen™ by calculating the current needed. Apply the formula Battery Ah x Tail Current % = Current needed.

For a 300 Ah battery, when the battery is at absorption voltage and the charging current drops to 21 Amps then the battery is defined as charged (300 x 0.07 = 21A).

For a 1000 Ah battery a lower tail current setting is required to ensure the WhisperGen™ can shut down - in this case a setting of 3% would be advisable (1000 x 0.03 = 30A). Keeping the tail current at the default 7% setting would require double the 35A battery charging capacity from the WhisperGen™.

⚠ CAUTION *If the tail current is set too low then the WhisperGen™ will shut down prematurely before the battery can become charged. For information about charging cycles, see battery charging overview on page 14.*

4. Maximum Battery Discharge percentage (MaxDisch%):

Description:

This is the amount the battery can be discharged as a decimal percentage of the Battery Capacity before the Auto Charge function automatically starts the WhisperGen™, charges the battery, and then stops the WhisperGen™.

Default:

The default setting of 0.35 (35%) for both 24V and 12V is adequate for most systems.

Setting:

Check this value is consistent with the manufacturer's specifications and the owner's preference.

5. Run Factor (O2runfact):

Description:

Run Factor (O2runfact) sets the fuel-air mixture. The fuel-air mixture in turn affects the air and Oxygen % (O2) as measured by the gas analyser. An optimal fuel-air mixture should give an Oxygen% reading on your gas analyser between 8.5-9.5% when O2runfact is correctly set.

You need to check the O2runfact setting before starting the WhisperGen™ and during the test run.

You may need to adjust the O2runfact setting for best fuel efficiency and power output once running.

Default:

The default O2runfact setting is 0.5 for both 24V and 12V. Check that O2runfact is set between 0.4 and 0.55 for 24V and 12V before starting the WhisperGen™.

Setting:

Decrease O2runfact to make the mixture richer and increase O2runfact to make the mixture leaner. Make small adjustments (+/- 0.2) and keep values within a range 0.4 to 0.55 when setting O2runfact.

Adjust O2runfact to achieve an O2 reading of 8.5-9.5% from your gas analyser when attached to the exhaust.

A low O2 reading indicates a rich fuel-air mixture. Make the mixture leaner by increasing O2runfact.

A high O2 reading indicates a lean fuel-air mixture. Make the mixture richer by decreasing O2runfact.

Exhaust gas analysis readings for maximum power and economy:

O2	=	8.5% - 9.5%
CO	=	< 200 ppm
Excess Air	=	78% - 82%

⚠ CAUTION *Running with a fuel-air mixture that is too rich overheats the exhaust, wastes fuel and blocks the evaporator faster leading to premature evaporator failure. Running with a fuel-air mixture that is too lean does not achieve optimal power from the engine.*

6. Self Discharge percentage (SelfDisch%)

Description:

This is the self-discharge rate of the battery bank expressed as a decimal percentage per month when no external load is applied. For example, 0.1 is equal to 10% self discharge per month.

Default:

The default setting is 0.05 (5%).

Setting:

The default setting is usually adequate for gel batteries. For lead acid batteries, the value should be increased to 0.10 (10%).

⚠ CAUTION *The Self Discharge is specific to the battery. Follow the recommendations from the battery manufacturer*

7. Test Mode (Testmode):

Description:

Testmode determines whether engine settings are monitored or are overridden. Testmode 2 is the default setting for normal running conditions. Testmode 1 enables a full-power test that overrides all other settings such as Auto Charge and Heat Manage plus normal battery charging cycles.

Exhaust gas analysis should only be carried out with the engine at full power and at full operating temperature. Set Testmode to 1 if you cannot conduct exhaust gas analysis with Testmode set to 2.

Default:

Testmode is set to 2 by default.

Setting:

Only set Testmode to 1 to perform exhaust gas analysis.

⚠ CAUTION Do not leave the WhisperGen™ running with Testmode set to 1 for more than 1 hour for a test run since damage can result to critical components if the engine is operated with Testmode set to 1. Remember to reset Testmode to 2 after completing a test run.

8. Time at full charge (Time14or28)

Description:

This is the maximum time, in hours, which the battery bank can be held above 14V for 12V systems and 28V for 24V systems, before the battery is fully charged.

The maximum time that the battery is held at full charge can only start once the battery has reached the absorption charging level.

It is a back up to the Tail Current to prevent the battery being held at high voltage if the load should exactly match the generation capability of the WhisperGen™, or an old battery is being used.

Default:

The default setting is 4 hours.

Setting:

The setting is increased for larger capacity batteries and it is lowered for smaller capacity batteries.

⚠ CAUTION This function will only operate if the battery voltage reaches the absorption value i.e. 14.4V or 28.8V. If the absorption value cannot be reached due to poor battery condition then the function will not work. The WhisperGen™ will continue to charge the battery until a battery reaches the absorption voltage for the function to work.

9. Absorption Voltage (Vabsorb):

Description:

The Absorption Voltage is the maximum voltage for the battery during battery charging. The Absorption Voltage is specific to the battery.

The battery bank is about 80% charged at the beginning and the voltage is maintained at a fixed level to fully charge it. The current decreases gradually.

Default:

The default setting is 14.4V for 12V for 28.8V for 24V systems. This is usually adequate for lead acid or gel batteries.

Setting:

Check this value is consistent with the manufacturer's specifications.

⚠ CAUTION The Absorb Voltage is specific to the battery. Follow the recommendations from the battery manufacturer.

10. Float Voltage (Vfloat)

Description:

This is the voltage that the battery is held at if the WhisperGen™ continues running after the battery has been defined by the system as being fully charged.

The charged state of the battery bank is maintained with a small current and reduced voltage.

Default:

The default setting is 13.8V for 12V systems and 27.6V for 24V systems. Check this value is consistent with the manufacturer's specifications.

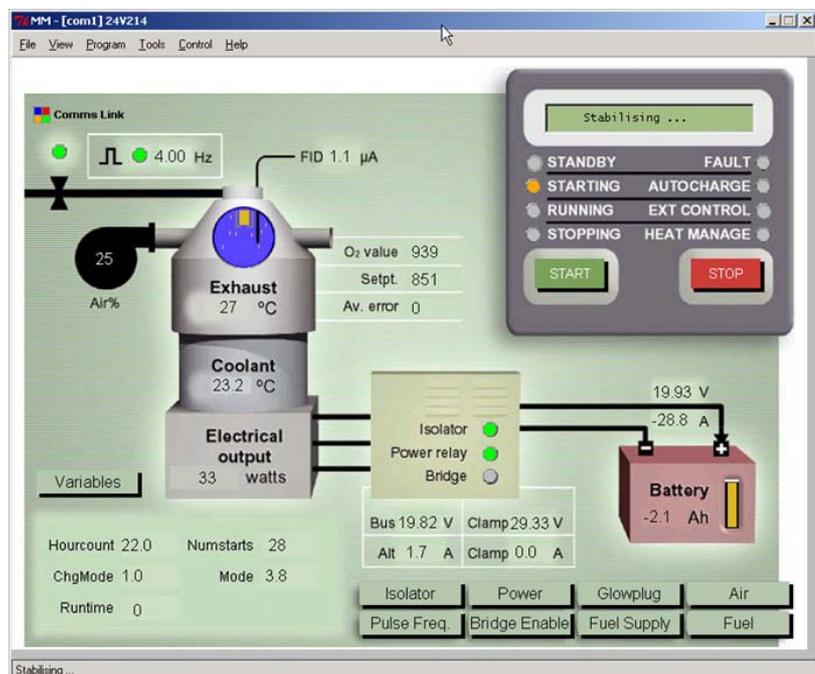
CAUTION The Float Voltage is specific to the battery. Follow the recommendations from the battery manufacturer.

Monitoring variables

Monitor variables after starting the WhisperGen™

After starting the WhisperGen™ with Micromon connected and running, check the LCDs on the WhisperGen™ User Controller and on the Micromon screen display all stages in the sequence shown below:

1. Preheat
2. Final purge
3. Air on
4. Fuel on
5. Stabilising
6. Heating up
7. Running



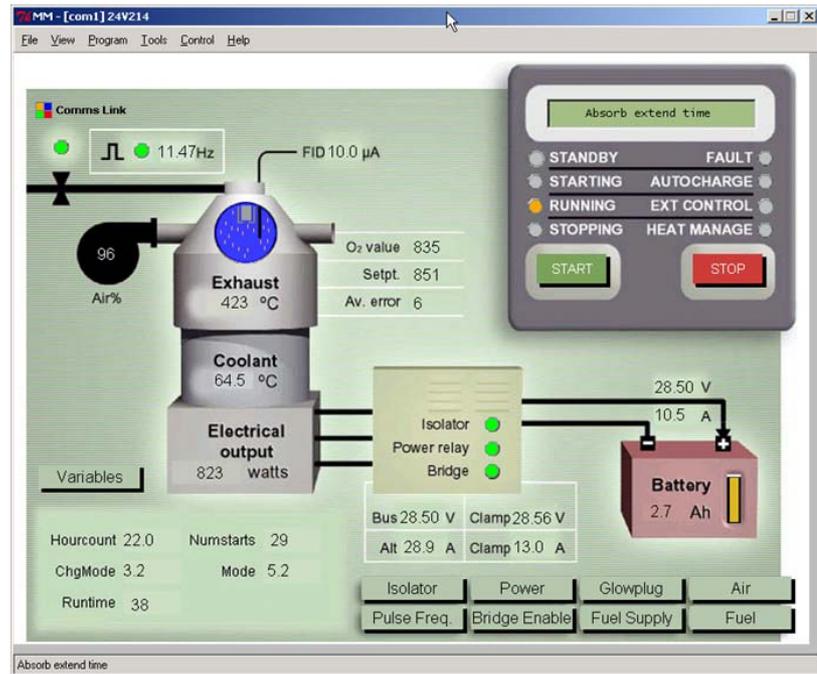
Micromon LCD shows the flame stabilising (Stabilising . . .)

WhisperGen™ startup timings

Check the Comms Link is active in the top left of the Micromon screen. If the display on the User Controller LCD and Micromon LCD do not match then ensure that Micromon is connected and running.

Check that FID increases from 1 μA when heating through to 10 μA when operating.

- Stage 1 (Preheat) should occur within 30 seconds
- Stage 4 (Fuel on) should occur within 10 minutes
- Stage 7 (Running) should occur within 20 minutes
- Operating temperature should occur within 30 minutes. If the WhisperGen™ is connected to a heating circuit or a hot water tank then operating temperature may take 30 minutes or more.



Operating at full power ready for timed test runs

Test run guidelines

Overview

To conduct the test run, the commissioning agent must have first:

1. Completed all the pre-start actions.
2. Connected the nitrogen pressure gauge to WhisperGen™.
3. Connected the laptop to the WhisperGen™ and have a communications link established using Micromon.
4. Connected the gas analyser to the exhaust.
5. Turned on and bled the fuel.
6. Started WhisperGen™ by pressing the Start button on the WhisperGen™ user control panel.

Test run checks are performed after the WhisperGen™ has been started **and** is running. After starting, the WhisperGen™ displays the following states on the LCD before running:

1. Preheat
2. Final purge
3. Air on
4. Fuel on
5. Stabilising
6. Heating up

NOTE *The WhisperGen™ may take 30 minutes to get up to full operating temperature. If the WhisperGen™ is connected to a heating circuit or a hot water tank then operating temperature may take a further 30 minutes. Test run checks are made after once it is running. Allow a further 60 minutes for test run checks once running.*

Once the engine is running, approximately 30 minutes after starting, the range of variables listed on the test run checklist must be monitored and recorded every five minutes for the first half hour, then every 15 minutes for the next half hour.

The variables should move towards the target range and progressively 'settle' in that range as the engine warms up.

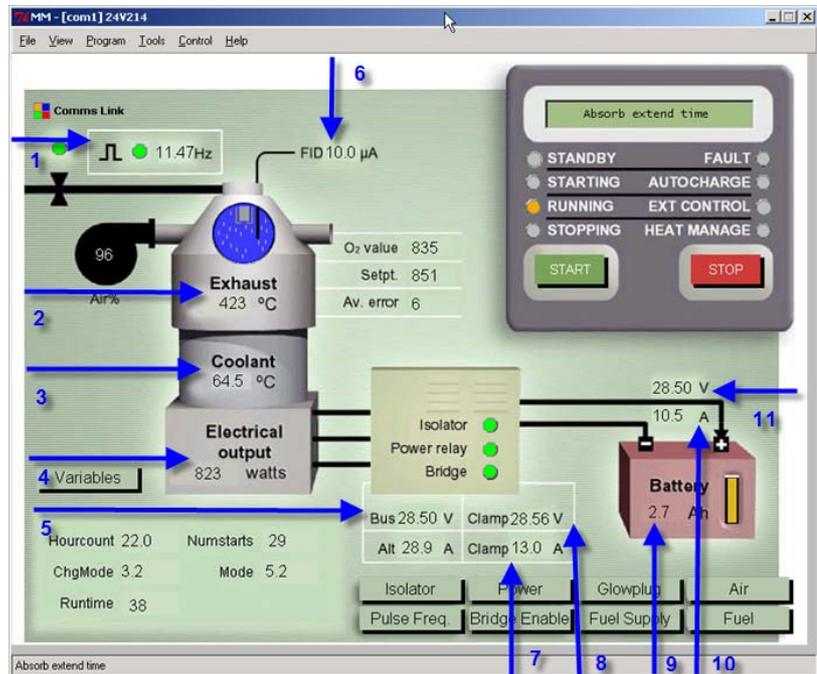
Any significant variations in the variables, such as a rapid rise in coolant temperature, are an indicator of faults in the installation of the wider system.

If a fault is suspected, the test run must be stopped and the fault diagnosed and repaired. The test run must then be re-started.

Battery Watts are displayed on the WhisperGen™ User Controller LCD not on the representative WhisperGen™ LCD shown on Micromon. You will need to observe and record Battery Watts as displayed on the User Controller to complete and return the Test Run checklist form.

Monitoring Micromon

During a test run, monitor micromon and record highlighted variables.



Numbered item:	To record during timed test run:
1	Fuel frequency
2	Exhaust Temperature
3	Coolant Temperature
4	Total Watts
5	Bus Volts
6	FID
7	Clamp Amps
8	Clamp Volts
9	Battery Ah
10	Battery Amps
11	Battery Volts

Battery Watts are displayed on the WhisperGen™ User Controller LCD not on the representative WhisperGen™ LCD shown on Micromon. You will need to observe and record Battery Watts as displayed on the User Controller to complete and return the Test Run checklist form.

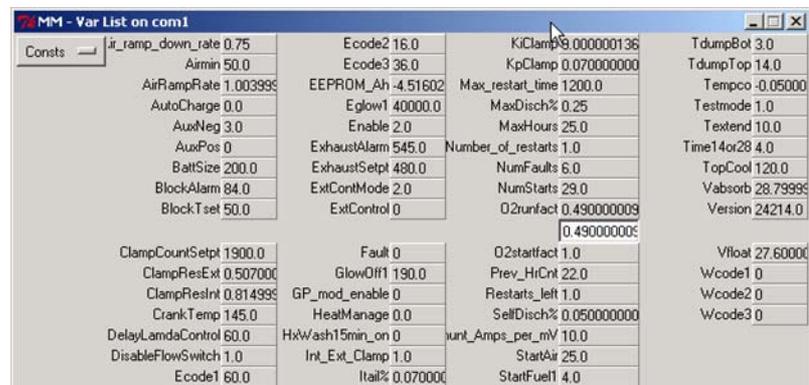
Run factor

A key variable that may be altered by the Commissioning Agent during the test run is the 'Run Factor' setting.

The Run Factor determines the air/fuel mixture that, in turn, affects the air and oxygen % variables being measured by the gas analyser.

If these variables are falling outside the target range during the run test, then the Run Factor can be changed through Micromon.

- The factory setting is 0.5.
- To make the mixture richer - decrease the setting e.g. 0.48.
- To make the mixture leaner - increase the setting e.g. 0.52.
- Always keep within the range 0.4-0.55 when setting O2runfact.
- Adjust O2runfact to achieve an Oxygen% reading of 8.5-9.5%.
- Check Oxygen% on your gas analyser attached to the exhaust.



MM - Var List on com1			
air_ramp_down_rate 0.75	Ecode2 16.0	KiClamp 9.000000136	TdumpBot 3.0
Airmin 50.0	Ecode3 36.0	KpClamp 0.070000000	TdumpTop 14.0
AirRampRate 1.003995	EEPROM_Ah -4.51602	Max_restart_time 1200.0	Tempco -0.05000
AutoCharge 0.0	Eglow1 40000.0	MaxDisch% 0.25	Testmode 1.0
AuxNeg 3.0	Enable 2.0	MaxHours 25.0	Textend 10.0
AuxPos 0	ExhaustAlarm 545.0	Number_of_restarts 1.0	Time14or28 4.0
BattSize 200.0	ExhaustSetpt 480.0	NumFaults 6.0	TopCool 120.0
BlockAlarm 84.0	ExtContMode 2.0	NumStarts 29.0	Vabsorb 28.79995
BlockTset 50.0	ExtControl 0	O2runfact 0.490000009	Version 24214.0
		0.490000009	
ClampCountSetpt 1900.0	Fault 0	O2startfact 1.0	Vfloat 27.60000
ClampResExt 0.507000	GlowOff1 190.0	Prev_HrCnt 22.0	Wcode1 0
ClampResInt 0.814995	GP_mod_enable 0	Restarts_left 1.0	Wcode2 0
CrankTemp 145.0	HeatManage 0.0	SellDisch% 0.050000000	Wcode3 0
DelayLamdaControl 60.0	HxWash15min_on 0	unt_Amps_per_mV 10.0	
DisableFlowSwitch 1.0	Int_Ext_Clamp 1.0	StartAir 25.0	
Ecode1 60.0	Itail% 0.070000	StartFuel 4.0	

Micromon variable list showing run factor open to edit (O2runfact)

You may need to adjust the fuel-air mixture once running at operating temperature for fuel efficiency and power output. An optimal fuel-air mixture should give an Oxygen% reading on your gas analyser between 8.5-9.5% when O2runfact is correctly set.

Running with a fuel-air mixture that is too lean does not achieve optimal power. Running with a fuel-air mixture that is too rich overheats the exhaust, wastes fuel and blocks the evaporator.

CAUTION Running with a fuel-air mixture that is too rich wastes fuel and can lead to overheating.

Controller setting guidelines

Work through the User Controller settings after completing a test run. In particular, check all the battery charging and temperature settings.

To operate the control panel

Overview

To prepare the WhisperGen for commissioning, the primary and secondary cooling systems and the fuel system, must be filled and bled of any air pockets. This requires operation of the pumps, which are controlled from the WhisperGen control panel.

NOTE Make sure that the engine enclosure is tightly secured at all times when operating the engine or ancillary equipment. See *Remove and re-fit the enclosure*.

WARNING No attempt should be made to run the engine before commissioning. To do so may damage the engine and invalidate the warranty.

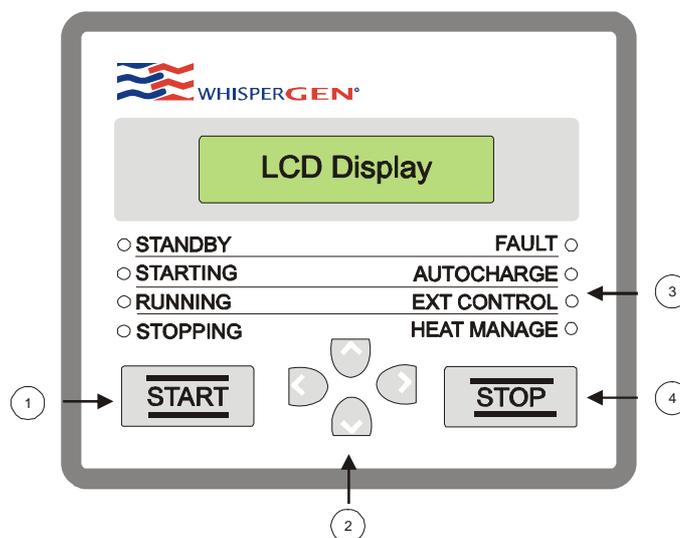
The Control Panel

The control panel is the main interface between the user and the WhisperGen. The control panel allows the user to start and stop the WhisperGen, change settings, and view performance. It alerts the user to system faults and allows access for commissioning and service.

At this pre-commissioning stage, the only functions required are in the Installation menu.

Key:

1. Start button
2. Arrow keys
3. Status lights
4. Stop button



The control panel has:

- An LCD display that shows the operating state, fault codes and performance values such as power output and heating temperature.
- Start and Stop buttons.
- Arrow keys for navigating menus.
- Status lights.
- An automatic backlight for the display that operates when a key is pressed, and turns off after a few minutes of inactivity.

NOTE After 5 minutes of user inactivity, the control panel reverts to the default screen. If you need to go back to the default screen, press the left arrow until the default screen is displayed.

Setting the LCD display control and backlight

Adjusting the Contrast

The control panel has a liquid-crystal display (LCD) which shows system information. The contrast of the LCD can be manually adjusted.

To increase the contrast of the LCD:

- Hold down **Left Arrow** and press the **Up Arrow** repeatedly until the desired contrast is achieved.

To decrease the contrast of the LCD:

- Hold down **Left Arrow** and press the **Down Arrow** repeatedly until the desired contrast is achieved.

If the battery bank is disconnected from the WhisperGen™, LCD contrast settings are retained for up to approximately one month after the disconnection.

Adjusting the Backlight

The LCD has a backlight which makes the LCD more visible in dark environments. The backlighting can be manually adjusted.

To adjust the LCD backlight:

- Hold down **Left Arrow** and press the **Right Arrow** repeatedly until the desired level of backlighting is achieved. Three levels of backlighting are available namely: high, low, and off.

If no keys are pressed, the backlight will be automatically turned off after four minutes. It will be automatically turned on again when a key is pressed.

If the battery bank is disconnected from the WhisperGen™, backlighting settings are retained for up to approximately one month after the disconnection.

Setting the temperature and maximum run hours

Turning On Heat Management

The WhisperGen™ maintains the coolant temperature at the set point until the battery bank is fully charged when it is running. When the battery bank is fully charged, the system stops and returns to the standby mode and the coolant temperature is no longer maintained.

However, you can turn on the Heat Management option to keep the system running to maintain the coolant temperature continuously even after the battery bank has been fully charged.

The WhisperGen™ will continuously maintain the coolant temperature after the battery bank is fully charged only if the system is started manually or from a remote switch. If the WhisperGen™ starts as a result of the Auto-charge function, the system will stop and return to the standby mode once the battery bank is fully charged. For more information refer to the Quick Reference section in the User Manual.

To turn on the heat management option:

1. Access the **User Menu** on the control panel. Access the default display on the control panel by pressing **Left Arrow** repeatedly.



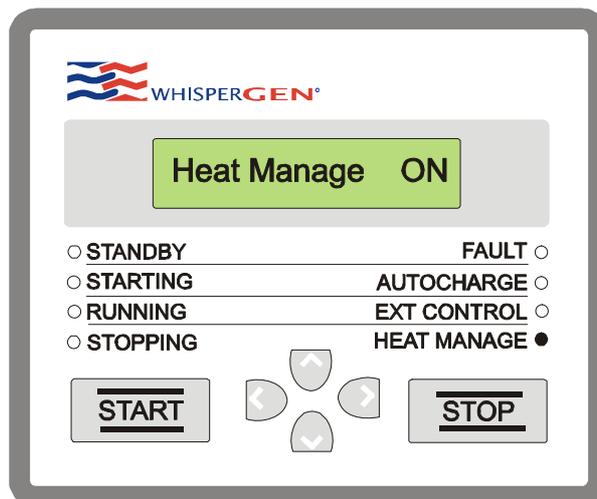
2. Press **Right Arrow** to display the first item on the main menu, the **User Menu**.



3. Press **Right Arrow** to display the first item on the User Menu.



4. Press **Right Arrow** to begin editing the heat management setting.
5. Press **Up Arrow** to turn the Heat Manage option ON. The **HEAT MANAGE** indicator lights up.



- Optional: press **Left Arrow** repeatedly to return to the default display.

You can also let the default display re-appear automatically by allowing a few minutes of inactivity on the control panel.

With the **Heat Manage** option turned **ON**, the WhisperGen™, if started manually or from a remote switch, will run continuously and maintain the coolant temperature until it is stopped manually or from the remote switch. If a **Max Run Hours** setting of less than **25** has been set, the WhisperGen™ will automatically stop when the **Max Run Hours** set value is reached. See the Quick Reference in the User Manual for a summary of operating options.

Setting the Coolant Temperature

Whenever it is running, the WhisperGen™ regulates the temperature of the coolant circulating through it. The coolant is used for space and domestic water heating. By default, the temperature of the coolant is maintained at approximately 60°C. You may, however, set the coolant temperature to any temperature from 45°C to 70°C.

To set the temperature of the coolant:

1. Access the **User Menu** on the control panel. Access the default display on the control panel by pressing **Left Arrow** repeatedly.



Battery Watts

2. Press **Right Arrow** to display the first item on the main menu, the **User Menu**.



User Menu

3. Press **Right Arrow** to display the first item on the User Menu.



Heat Manage

4. Press **Down Arrow** to scroll down to **Temp Setpoint**.



Temp Setpoint

5. Press **Right Arrow** to begin editing the coolant temperature setting.
6. Press **Up Arrow** or **Down Arrow** to select the coolant temperature. The values shown on the control panel are in °C.



Temp Setpoint 62

- Optional: press **Left Arrow** repeatedly to return to the default display. You can also let the default display re-appear automatically by allowing a few minutes of inactivity on the control panel.

Setting the Maximum Run Time

If the WhisperGen™ is started manually or from a remote switch, you can limit the operating duration of the system by setting a maximum operating time.

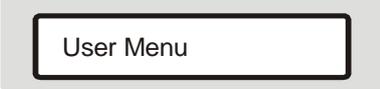
To set the maximum operating time of the WhisperGen™:

1. Access the default display on the control panel by pressing **Left Arrow** repeatedly.



Battery Watts

2. Press **Right Arrow** to display the first item on the main menu, the **User Menu**.



User Menu

3. Press **Right Arrow** to display the first item on the User Menu.



Heat Manage

4. Press **Down Arrow** to scroll down to **Max Run Hours**.



Max Run Hours

5. Press **Right Arrow** to begin editing the maximum operating time of the WhisperGen™.
6. Press **Up Arrow** or **Down Arrow** to select the maximum number of operating hours for the WhisperGen™. If **25** (hours) is selected, the WhisperGen™ will run continuously until the battery bank is fully charged.



Max Run Hours 21

- Optional: press **Left Arrow** repeatedly to return to the default display. The default display will re-appear automatically after a few minutes of inactivity on the control panel.

If the **Max Run Hours** setting is less than **25**, the WhisperGen™ will automatically stop when the **Max Run Hours** set value is reached, even if the battery bank is not yet fully charged. If the **Max Run Hours** setting is left at its default value of **25**, no maximum operating time condition is imposed: the WhisperGen™ will run continuously until the battery bank is fully charged.

Note that the **Max Run Hours** setting applies only if the WhisperGen™ is started manually or from a remote switch. It does not apply if the WhisperGen™ automatically starts by itself as a result of the auto-charge or heat manage function.

For more information on battery bank auto-charging, see section Managing the Battery Bank in the User Manual. For a summary on operating options, see the Quick Reference in the User Manual.

Setting the auto-charge and external control

Auto-Charging the Battery Bank

You can set the WhisperGen™ to automatically start and charge the battery bank when the battery bank charge level is low.

To set the WhisperGen™ to auto-charge the battery bank:

1. Access the User Menu on the control panel. Access the default display on the control panel by pressing **Left Arrow** repeatedly.



Battery Watts

2. Press **Right Arrow** to display the first item on the main menu, the **User Menu**.



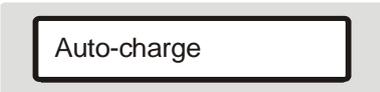
User Menu

3. Press **Right Arrow** to display the first item on the User Menu.



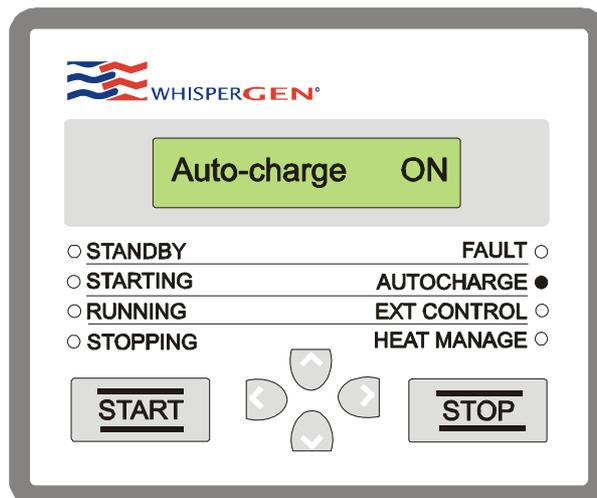
Heat Manage

4. Press **Down Arrow** to scroll down to **Auto-charge**.



Auto-charge

5. Press **Right Arrow** to begin editing the auto-charge setting.
6. Press **Up Arrow** to select **ON**. The **AUTOCHARGE** indicator lights up.



- Optional: press **Left Arrow** repeatedly to return to the default display. The default display re-appears automatically after a few minutes of inactivity on the control panel.

With the **Auto-charge** option turned **ON**, the WhisperGen™ will automatically start whenever the battery bank charge level falls below a preset level. This "threshold" level is set during the installation of the WhisperGen™ according to the needs of your particular application. If you wish to change it, contact your authorised WhisperGen™ agent.

The battery bank is typically charged in three stages as described in section entitled Stages of Charging in the User Manual. Once the battery bank is fully charged, the WhisperGen™ stops automatically and returns to the standby mode. Regardless of heat management settings, the WhisperGen™ will stop once the battery bank is fully charged if the WhisperGen™ had been started by the auto-charge function.

⚠ WARNING While the WhisperGen™ is auto-charging the battery bank, you can stop it at any time by pressing **STOP** on the control panel. However, the WhisperGen™ will immediately start again if the battery bank charge level is still below the preset level. To prevent the WhisperGen™ from restarting, turn the Auto-charge option OFF

If the WhisperGen™ was started by the auto-charge function, the **Max Run Hours** setting does not affect the operating time of the WhisperGen™. Regardless of the **Max Run Hours** setting, the WhisperGen™ will fully charge the battery bank before stopping. For a summary on operating options, see the Quick Reference in the User Manual.

Remote Controlling

You can start and/or stop the WhisperGen™ using a remote on/off switch, timer, or thermostat, if one of these is fitted.

To set the remote switch to start/stop the WhisperGen™:

1. Access the **User Menu** on the control panel. Access the default display on the control panel by pressing **Left Arrow** repeatedly.



Battery Watts

2. Press **Right Arrow** to display the first item on the main menu, the **User Menu**.



User Menu

3. Press **Right Arrow** to display the first item on the User Menu.



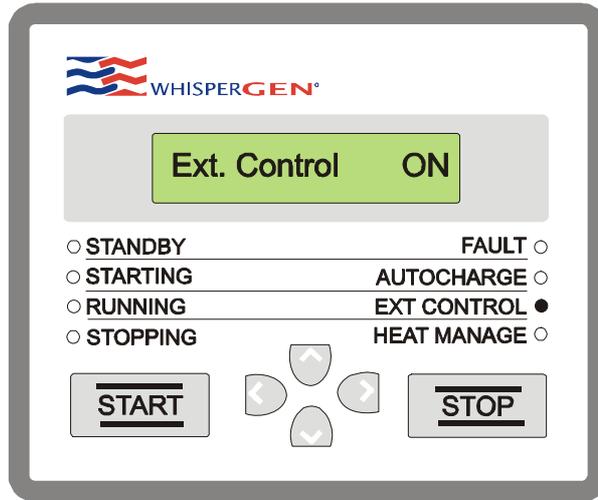
Heat Manage

4. Press **Down Arrow** to scroll down to **Ext. Control**.



Ext. Control

5. Press **Right Arrow** to begin editing the external control setting.
6. Press **Up Arrow** to select **ON**. The **EXT CONTROL** indicator lights up



7. Press **Left Arrow** to quit editing **Ext. Control**.
8. Press **Down Arrow** to scroll down to **Ext Cont Mode**.
9. Press **Right Arrow** to begin editing the external control mode setting.
10. Press **Up Arrow** or **Down Arrow** to select an option: **1**, **2** or **3**. These options are described in the table below.

Setting	Control Options	Control Logic
1	Starting only	The WhisperGen™ will start when the remote switch is closed and will continue running even if the remote switch is then opened.
2	Starting and stopping	The WhisperGen™ will start when the remote switch is closed and stop when it is opened. Once started, the WhisperGen™ will operate for at least an hour.
3	Stopping only	If the WhisperGen™ is started while the remote switch is closed, the WhisperGen™ will stop when the remote switch is opened.

- Optional: press **Left Arrow** repeatedly to return to the default display. You can also let the default display re-appear automatically by allowing a few minutes of inactivity on the control panel.

The effect of starting or stopping the WhisperGen™ using a remote switch is similar to pressing **START** or **STOP** on the control panel. Refer to section entitled Starting the WhisperGen™ and Stopping the WhisperGen™ in the User Manual. For a summary on operating options, refer to the Quick Reference in the User Manual.

Appendix A

Default Micromon Settings

Micromon Description (Units)	Micromon Field Name	DEFAULT SETTINGS	DEFAULT SETTINGS
		24 Volt	12 Volt
Air Ramp Down (Diesel)	Airrampdown (diesel)	0.75	0.75
Auto Charge	AutoCharge	0	0
Auxiliary Negative	AuxNeg	3	3
Auxiliary Positive	AuxPos	0	0
Battery Capacity (Ah)	BattSize	100	200
Block Alarm	BlockAlarm	84	84
Block Temperature (°C)	BlockTset	60	60
Crank Temperature (°C)	CrankTemp	145	145
Ecode1	Ecode1	0	0
Ecode2	Ecode2	0	0
Ecode3	Ecode3	0	0
Eglow1	Eglow1		
Diesel	diesel	40000	40000
Enable	Enable	0	0
Exhaust Alarm	ExhaustAlarm	545	545
Exhaust Set Point	ExhaustSetpt	480	480
External Control Mode	ExtContMode	2	2
External Control	ExtControl	0	0
Fault	Fault	0	0
Glow Plug Off	GlowOff1	190	190
Heat Management	HeatManage	0	0
Tail Current Percentage (%)	Itail %	0.07	0.07
Maximum Run Hours (hrs)	Max Hours	25	25
Maximum Battery Discharge (%)	MaxDisch %	0.35	0.35
Number of Faults Recorded	NumFaults record and reset	0	0
Number of Starts Recorded	NumStarts record and reset	0	0
O2 Run Factor	O2runfact	0.5	0.5
O2 Start Factor	O2startfact	1	1
Self Discharge (%)	SelfDisch %	0.05	0.05
Start Air	StartAir	25	25
Start Fuel	StartFuel1	4	4
Temperature Dump Bottom	TdumpBot	3	3
Temperature Dump Total	TdumpTot	14	14
Temperature Control	Tempco	-0.05	-0.025
Test Mode	Testmode	2	2
Temperature Extend	Textend	10	10
Time at full charge (hrs)	Time14to28	4	4
Top Cool	TopCool	120	120
Absorption Voltage (V)	Vabsorb	28.8	14.4
Version	Version	latest	latest
Float Voltage (V)	Vfloat	27.6	13.8
W Code 1	Wcode1	0	0
W Code 2	Wcode2	0	0
W Code 3	Wcode3	0	0

Appendix B

Commissioning Checklists

WhisperGen™ Commissioning

To validate the owner's warranty for the **WhisperGen™** the commissioning technician shall:

1. Complete the commissioning checklist in full, either hard copy or electronic.
2. Mail, fax or email copy of commissioning checklist to WhisperGen Ltd, New Zealand.
3. Sign owner's copy of Installation Checklist to validate the warranty.

Mail to: Po Box 13705, Christchurch, New Zealand

Fax number: +64 3 363 9284

Email to: service@whispergen.com

WhisperGen™ PPS16 12/24Volt DC Commissioning Checklist.

WhisperGen™ Serial Number:		
Date of Commissioning:		
Commissioning technician:	Name: Company: Address: Phone: Fax: Email:	
Owner:	Name: Address: Phone: Fax: Email:	
Location of WhisperGen™ or home shipyard of boat:	Marina or Shipyard Phone: Fax: Email:	
Details of Boat:	Boat Builder: Type and size of Vessel: Location of Whispergen™ in Boat:	

	Task	Details	Complete
1	Installation checklist completed		✓
2	WhisperGen is pressurised with nitrogen gas	24 bar	✓
3	Computer connected and Micromon running		✓
4	Shore power disconnected and DC load applied (10-20A)		✓
5	Primary coolant system bled and flow checked		✓
6	Secondary cooling system bled and flow checked		✓
7	Fuel system bled and flow checked		✓
8	Exhaust Heat Exchanger flush system bled		✓
9	Exhaust Condensation drains in place and flow checked		✓
10	Starts Enabled		x
11	Set 'External Control' to 1 (if this feature is installed)		✓
12	Battery size adjusted	200 Ah	✓
13	Battery 'Max Discharge' adjusted to obtain -20Ah		✓
14	Block temperature set point adjusted to 45°C		✓
15	Battery Amps read negative when load is applied		✓
16	Battery Volts are 0.6+ 0.1 greater than the Bus Voltage when the WhisperGen is in Standby mode		✓
17	First 'Run Factor' value	0.46	✓
18	Ambient Air temperature (approx)	25	✓
19	Seawater or secondary cooling inlet temperature (approx)	20	✓
20	Set Autocharge function 'On'		✓
21	WhisperGen should start automatically when preset battery Ah negative value is reached.		✓
22	Difference between Battery Volts and the Bus Voltage is no more than 0.20V with the glow plug on.		✓
23	Time for Flame to register on FID after 'Fuel On'	12 secs	✓
24	FID reading at end of 'Stablising' period.	6.12	✓
25	O2 Value at the end of the 'Stabilising' period.		✓
26	Maximum O2 Average Error value during heat up.	60	✓
27	Gross Watts 5 seconds after cranking	425	✓
28	Gross Watts 5 minutes after cranking	685	✓
29	Secondary cooling system should start modulating the block temp at 45°C plus 3°C.		✓
30	WARNING: Shut down immediately if thermal runaway is threatened, i.e. temperature is over 50°C and increasing rapidly. (Check Primary Coolant system for air lock)		
31	If Block Temperature is steady and secondary system is operating reset Block Temp set point to 60°C.	60 C	✓
32	Observe Block Temperature modulation at new setpoint. Record average value:	62.1 C	✓
33	Turn on Exhaust Gas Analyser and calibrate.		✓
34	Record variables on Run Log in sequence as shown.		✓

FULL POWER OPERATING PARAMETERS AND VARIABLES		
Complete this section when:		
1. Runtime (Min) is greater than 45		
2. Bulk Charge is displayed on the control panel (If this is not possible, Test Mode 1 may have to be selected to enable a full power parameter check)		
3. Coolant Temp is between 60 and 70 ; and		
4. Battery Volts are between 13.7 and 14.8 for 12V systems and 27.4 and 28.8 for 24V Systems		
Item	Details	Complete
Runtime (Min)	45	✓
Battery Volts	25.5	✓
Battery Amps	27.4	✓
Battery Amp-hours	-30.2	✓
Battery Watts	638	✓
Gross Watts	960	✓
Hour Meter (Service visit only)		
Number of starts (Service visit only)		
Alt current	37.2	✓
Air %	100	✓
Bus Voltage	25.63	✓
Coolant Temperature	61.4	✓
Clamp Current		
Clamp Voltage		
Exhaust Temperature	420	✓
FID Current uA	10	✓
Fuel Frequency	11.64	✓
O2 Value/Ave error	007/3	✓
Excess Air % (Exhaust gas analyser) Range: 78-82%	80	✓
O ₂ % (Exhaust gas analyser) Range: 8.5-9.5%	9.5	✓
CO ppm (Exhaust gas analyser) <200ppm	90	✓
Software Version	24214	✓
Nitrogen gas pressure reading (28-29 bar hot)	28.2	✓
Number of Faults (Service visit only)		
Battery Settings in Service Menu		
Battery capacity set to: (Default 100Ah)	200	✓
Max battery Discharge set to: (Default 30%)	30	✓
Tail Current set to: (Default 0.07)	0.07	✓
Absorb Voltage set to: (Default 14.4 or 28.8V)	28.8	✓
Float Voltage set to: (Default 13.6 Or 27.8V)	27.8	✓
Time at >14V or >28V set to: (Default 4min)	Default	✓
Self Discharge/Month set to: (Default 0.05%)	Default	✓
User Adjustable Settings pre hand over.		
LCD display contrast setting OK		✓
LCD display back light setting OK		✓
Heat Manage set to:	Off	✓
Temp setpoint set to:	50 C	✓
Auto-charge set to:	ON	✓
External control set to:	N/A	✓
External control mode set to:	N/A	✓
Max run hours set to:	25	✓
CAUTION: MAKE SURE TEST MODE SETTING IS RESET TO 2		
Commissioner sign off and hand over.		

RUN LOG

Record all Variables at 5 minute intervals; Check and adjust Run Factor as required.
 Record all Variables and Full Power Operating Parameter Values at the 45 minute mark
 Final Record at 60 minute runtime before shutdown and sign off.

	SET	5 MIN	10MIN	15MIN	SET	20MIN	25MIN	SET	30MIN	45MIN	Record
FUEL		13.05	12.8	12.01		12.15	11.25		11.6	11.64	
FID		10	10	10		10	10		10	10	
O2		794	826	794		828	874		885	887	
ERR		22	5	8		5	5		3	3	
AIR		100	100	100		100	100		100	100	
TEX		320	401	432		441	440		435	428	
TBLK	45	59.1	61.8	60	60	61.7	60.6	60	62	60.7	
VBUS		25.68	25.97	26.81		27.27	27.28		29.1	25.63	
VBAT		25.54	25.77	26.10		27.05	27.01		28.89	25.5	
IBAT		1.0	2.9	4.6		10.1	10.1		25.4	27.4	
IALT		29.3	31.2	34.3		34.1	34		33.0	37.1	
AH		-40	-38	-30		-37	-36		-34	-30.2	
GW		754	817	888		943	940		990	960	

R/F	SET>	.45	CHECK	SET>		CHECK	SET>	.49	CHECK	CHECK
XS										
AIR		78-82%	98			.67			91.3	90
O2		8.5-9.5%	10.3			9.8			10	10
CO										
PPM		<200ppm	120			111			90	90

NOTES: Record any anomalies or extra information here: