

ATREA s.r.o.

Chapter:

Section:

# SERVICE DOCUMENTATION

**D** Ventilation of houses

**02** DUPLEX EC, RD-CTR control

Valid from 16.12.2009

**D** 02b \_ 02

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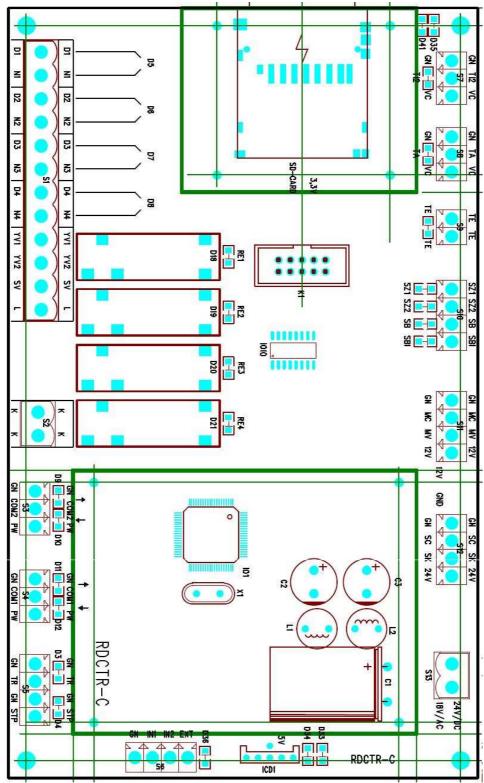
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## 2 RD-CTR control board

The RD-CTR control board is used for controlling DUPLEX RD and EC series HVAC units. The RD-CTR board features an input and output range to provide for the basic HVAC functions of both basic types of heaters.

## 2.1 RD-CTR board diagram

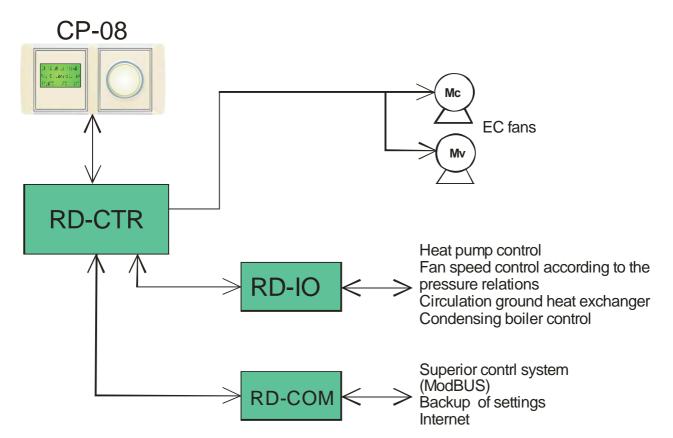


## 2.2 Description of terminals

	Terminal Description		Purpose	Туре
Power	L	Power supply (230V, 50Hz)	Servo drive power supply	230V
supply inputs	24V	Control module board power supply		24V DC/18V AC
inputo	24V	Control module board power supply		240 00/100 70
	D1	Input No.1	Toilet, bathroom	230V [2mA]
	N1	Neutral No.1		
	D2	Input No.2	Toilet, bathroom	230V [2mA]
	N2	Neutral No.2		
	D3	Input No.3	Toilet, bathroom	230V [2mA]
	N3	Neutral No.3		
	D4	Input No.4	Kitchen	230V [2mA]
	N4	Neutral No.4		
Control	STP	Input – STOP contact	E.g. fire alarm	Voltage contact
inputs	GN	Input - ground	Defference	
	TR	Input - thermostat	Bathroom thermostat	Voltage contact
	GN	Input – ground	Sensor	
	IN1	Input – analogue control (0 – 10V)	C02,φ,hygrostat	0-10V SS *
	GN	Input – ground		0-10V SS *
	IN2	Input – analogue control (0 – 10V)	As IN1, or	0-10V SS *
	GN	Input – ground	replacement of D11, input for CRK, capilary thermostat	0-10V SS *
Motor	Mc Circulation fan		Mc control	0-10V SS *
output	Μv	Ventilation fan	Mv control	0-10V SS *
	SV	Servo drive- underground exchanger	Damper ZVT/pump ZVTs	230V/50Hz Relay 0.5A
	SB	Servo drive –bypass	Bypass damper	24V [2VA]
	SBI	Servo drive –bypass (inversion function)	Bypass damper	24V [2VA]
Servo	24V	Power supply (+24V) – servo 0-10V	Mixing damper control	24V SS
drive output	SC	Control (0 – 10V) – mixing damper	Mixing damper control	0-10V SS *
	LS	Control (0 – 10V) – TPO junction, electric heater		0-10V SS *
	GN	Ground - servo 0-10V	Mixing damper control	Ground
	SZ1	Zone ventilation servo drive 1	Zone 1 damper	24V [2VA]
	SZ2	Zone ventilation servo drive 2	Zone 2 damper	24V [2VA]
	YV1	Output – EUV1	Heating branch valve 1	230V
	YV2	Output – EUV2	Heating branch valve 2	230V
Signal	к	Output – boiler (voltage-free switch contact)	Heat source activation	Relay 230V / 0,5A
outputs	К	Output – boiler (voltage-free switch contact)	Heat source activation	100y 200 v 7 0,01
	GN	Output - ground		Ground
	EXT	Output - programmable (reserve)	E.g. closed with D4 on (kitchen extraction)	24V [2VA]

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	VC	TA sensor power supply	+5 V		
	ТА	TA sensor	Communication with sensor		
	GN	TA sensor ground	Ground		
	VC	Ti2 power supply	+5 V		
Sensors	TI2	TI2 sensor, manostat PFR	Communication with sensor		
	GN	Ground, manostat	Ground		
	TE	TE sensor (+24V)	24 V SS		
	TE	TE sensor (measurement resistor to ground)	Resistor to ground		
	PW	Controller power supply	12V/SS		
Controller	COM1	Controller communication	Specification HW LIN		
	GN	Ground (controller)	Ground		
External	PW	External board EXP power supply	12V/SS		
board	COM2	Communication with EXP	Specification HW LIN		
EXP	GN	Ground	Ground		

## 2.3 Control topology



## 2.4 Module overview

#### **RD-CTR** board

- Contains program features to control the entire system, evaluates data on temperatures measured and the status of inputs, on the basis of which it switches HVAC modes,
- Communicates with all other modules,
- Contains inputs and outputs for the basic HVAC accessories of DUPELX R and EC units,
- Depending on the setting of the unit (RD or EC) provides a respective range of individual inputs and outputs.

#### **Controller** CP-08

- Sets HVAC modes (manually or according to a weekly program)
- Substitutes for a thermostat function (temperature settings manually or according to the weekly program) only if the controller is connected to the unit DUPLEX R\_
- Communicates with the RD-CTR board,
- Displays HVAC unit status.
- Sets zone ventilation and other functionalities
- Depending on the unit installed the range of displayed data and setting menus

#### **RD-IO** board

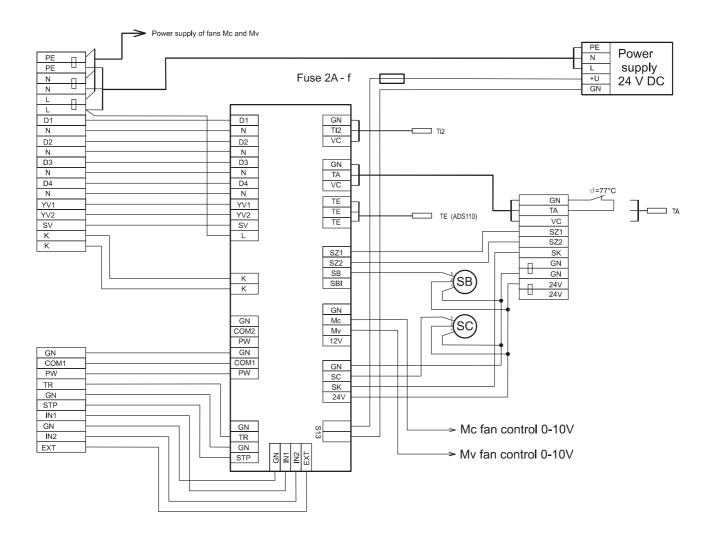
- The board contains inputs and outputs for additional devices for DUPLEX R units (ground exchanger, heat pump control...),
- Communicates with the RD-CTR board that controls it,
- Used for DUPLEX R units only

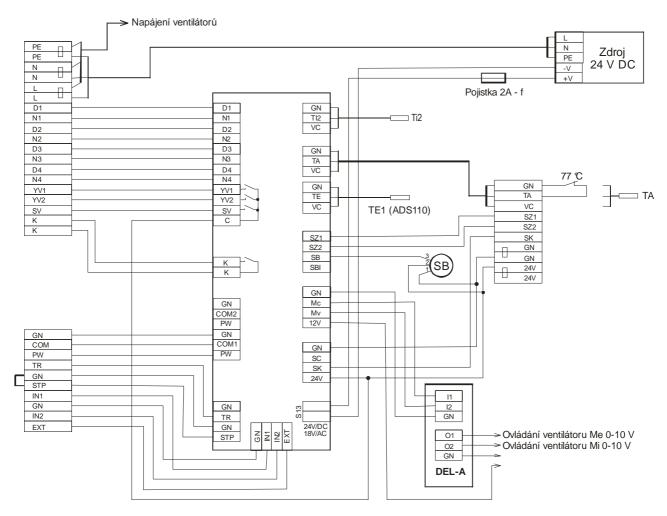
#### **RD-COM** board

- The board contains inputs and outputs for communication with external devices superior control, Internet, signalling devices ,
- Communicates with the RD-CTR board.

## **3** RD-CTR for DUPLEX EC

## 3.1 Internal connections of RD-CTR





## 3.1.1 HVAC units DUPLEX 230EC and 250 ECV

## 3.2 Ventilation modes of DUPLEX EC units

The unit offers 3 basic ventilation modes:

Off - the unit is switched off; it only reacts to external outputs,

**Periodic ventilation** – the unit switches on automatically at set intervals or depending on the use of external inputs. The unit reacts to external inputs (D1 to D4) and IN1 and IN2 inputs. During periodic ventilation the unit works at a set flow rate.

**Ventilation**– The unit continuously works at a set flow rate, reacts to the switching of an external input (D2 to D4) or input IN1 and IN2.

## 3.3 External inputs

D1-D3 – inputs with a programmable delay of start-up and run-down times

- Start-up delay 0-5 minutes
- Run-down delay 0-10 minutes
- Effects on HVAC modes just started is shown in the table above
- Each input has its own adjustable delay time (button-controlled switch-on or association with lighting activation in the room)
- Delay times are influenced by service setting parameters (number of people, air tightness etc.) and outdoor temperature.

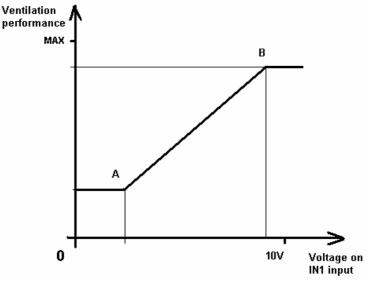
D4 – switches a mode on and off according to the table above without delay or run-down times.

### 3.4 Stop contact

When STP and GN terminals open, the fans of the HVAC unit stop and all dampers are closed (respective outputs have no voltage or are open). At that point, the CP-08 RD controller displays "STOP".

### 3.5 Analogue inputs IN1 and IN2

- $IN1 \quad A \ universal \ 0{\text -}10V \ input \ or \ a \ switch \ contact \ \ distinguishable \ by \ a \ parameter$ 
  - Controls ventilation depending on humidity and CO2 concentration sensors
    - During control via 0-10V control limits may be set point A and point B



- IN2 a universal 0-10V input or a switch contact distinguishable by a parameter
  - Controls ventilation depending on humidity and CO2 concentration sensors,
  - During control via 0-10V control limits may be set point A and point B, same as IN1
  - When IN1 and IN2 inputs are combined, ventilation runs according to a higher requirement

Note: When the input is set as contact (on/off), then only the demanded power performance is set by parameters in the service menu. The set level of the performance is activated when the inpit (IN1 or IN2) is connected to the GN terminal.

### 3.6 Temperature sensor TA

The TA sensor is not mounted on the HVAC unit defaultly – protective thermocontact is conected between the TA and GN terminals.

When any heater is add to the system, the TA duct temperature sensor must be mounted behind the heater. Use the ADS120 sensor.

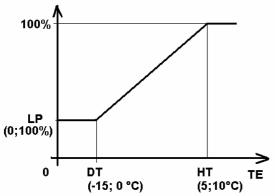
- 1. The sensor monitors maximum temperature behind the heater, a range between 20 and 50°C can be set by a parameter. When this temperature value is exceeded, the heater (or the heat source) turns off, and is started again after the temperature has dropped 3 °C below the selected limit.
- 2. The sensor monitors the exchanger freezing.

- When **TA** drops to  $\leq 12 \ ^{\circ}$ C ... 1<sup>st</sup> anti-freeze protection is signalized, return to above 14  $^{\circ}$ C
- When **TA** drops to  $\leq 7 \,^{\circ}$ C, only when the "water heater" is selected",
  - If the unit's performance is **OFF**, **KK** and **YV1** outputs close (to switch on heating), the **SB** output opens (to close the bypass), the CP-08 shows "2<sup>nd</sup> anti-freeze protection", does not respond to external signals. The fans are stopped in this case.
- 3. Anti-freeze protection: if TA> 77°C, all dampers then close (servo drive terminals without power supply), fans are off, the CP-08 RD shows "High TA temperature".
- 4. If an **electric heater** is connected to the DUPLEX EC unit, the thermostat function is blocked depending on the Ti room temperature. The weekly thermostat program applies to TA temperature control, i.e. temperature behind the heater.
- 5. If no electric heater is connected to the EC unit (parameter 204 = Tpy), the CP-08 may substitute for the thermostat function depending on the relationship between required and room temperature is closed the K-K contact.

### 3.7 TE temperature sensor

Outdoor temperature sensor

- Controls the bypass damper:
  - At temperature TE>TEmin the bypass damper is open. TEmin is determined by the parameter "267 Bypass Dt".
  - At temperature TE>TEmax the bypass damper is closed. TEmin is determined by the parameter "268 Bypass Ht".
- Reduces the ventilation run-down time when activated by inputs D1 to D3:
- Reduction is permitted within 0-100%
- Lower temperature interval (-15, 0°C)
- Higher temperature Interval (5, 10°C)



The parameters of ventilation time reduction are calculated automatically on the basis of the number of people, the walled area, the airtightness of the building and the calculation temperature.

### 3.8 Temperature sensor TI2

- 1. Anti-freeze protection: if Ti2>77°C, all dampers then close (servo drive terminals without power supply), fans are off, the CP-08 RD shows "High TI2 temperature".
- 2. Anti-freeze protection of the heat exchanger: if temperature TI2 is lower than the selected minimum, fans Me and Mi are turned on according to the table below, the CP-08 RD show the text "Recovery frozen", the bypass damper closes.

Mode	Me	Mi	Bypass	Inlet dampers	Heater
Recovery exchanger defrosting	20% performance (flow rate)	50% performance (flow rate)	Open	0	According to a demand

### 3.9 Outputs SZ1 and SZ2

Outputs SZ1 and SZ2 are normally open. The outputs are switched following the logical procedure below:

- If there is no requirement for the ventilation of the given zone, both outputs are open,
- If there is a requirement for the ventilation of Zone 1, output SZ2 closes and thereby closes Zone 2, therefore only Zone 1 is ventilated,
- If there is a requirement for the ventilation of Zone 2, output SZ1 closes and thereby closes Zone 1, therefore only Zone 2 is ventilated,

### 4 Heater types

The HVAC units DUPLEX EC/ECV which are equipped with the RD-CTR control module can cooperate with following types of heater:

- Warm water heater with a thermostatic valve (parameter 204=TPV)
- electric heater (parameter 204=EL)
- Warm water heater with a controlled valve 0-10V (parameter 204=RTP)

Each type of heater is controlled in different way and different terminals are used. The following text specifies all that features.

Units DUPLEX EC/ECV are not equipped with the TA temperature sensor from manufacturer (the sensor behind a heater). A protective thermocontact is connected between the terminals TA and GN. When a temperature in the section of the supply fan Me is higher then  $77^{\circ}$ C, the thermocontact disconnects the TA terminal from the GN – the overheating of TA is displayed.

### 4.1 Water heater with thermostatic valve

When the HVAC system equipped with DUPLEX EC/ECV includes a water heater with thermostatic valve, the HVAC unit enables or disables the heater running. The control of the supply air behind the heater is done by the thermostatic valve.

Inputs and outputs function:

Source / Parameter	Inp	outs	Outputs			
Source / rarameter	CP 08 RD	TR	YV1	YV2	K-K	
	OFF	1	0	1	1	
Parameter 204= <b>TPV</b>	ON	0	1	0	0	
	ON	1	1	1	1	

Key:

0-switched off

1- switched on

 $CP \ 08 \ RD$  – enables or disables warm water to flow to the heater; opens the on/off valve YV1.

TR – input for connection of an independent room thermostat; controls the output YV2 and KK directly.

IN2 – disconnetion with the GN terminal trigers the "water heater frost" status (capilary thermsotat on the heater)

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## 4.2 Electric heater

Electric heater is controlled by pulses of voltage 10V on the SK terminal. A heater with the SSR switching for the heating coils is supposed (e.g. EPO-V heaters).

Samaa / Danamatua	Inp	uts	Outputs				
Source / Parametre	CP 08 RD	TR	SK	YV2	K-K		
	OFF	1	0	1	1		
Parameter 204=EL	TA <tp< td=""><td>0</td><td>Pulses 10V – extending</td><td>0</td><td>0</td></tp<>	0	Pulses 10V – extending	0	0		
	TA>Tp	1	Pulses 10V – reducing	1	1		

Key:

TA – temperature sensor behind the heater– duct sensor ADS 120

Tp – demanded temperature set by the CP 08 RD controller (manual or weekly program)

Pulses 10V – period of the pulses is 12 seconds – when the TA<Tp, the pulse of 10V is being prolonged within the period of 12 second. When TA>Tp, the pulse of 10V is being reduced within the period of 12 second.

### 4.3 Water heater with controlled valve

Water heater with controlled valve must be equipped with an actuator designed for the 0-10V control voltage. (e.g., type Belimo LM-24SR)

The position of the actuator is controlled by the SK terminal voltage.

Source / Domenton	Input	s	Outputs					
Source / Parameter	CP 08 RD	TR	SK	YV1	YV2	K-K		
	OFF	1	0	0	1	1		
Parameter 204= <b>RTP</b>	TA <tp< td=""><td>0</td><td>0-10V Voltage- rising</td><td>1</td><td>0</td><td>0</td></tp<>	0	0-10V Voltage- rising	1	0	0		
	TA>Tp	1	0-10V Voltage- dropping	0 when SK=0V	1	1		

Key:

SK voltage – the value of voltega accords to the rate of TA a Tp temperatures – the change of the voltage is performed in 1 minute interval, the size of voltage step is changed proportionally according the TA and Tp variation.

## 5 Maintenance functions

#### Filter replacement warning

The control system does not indicate the actual filter status, but only the time elapsed from the last confirmation of air filter replacement.

The CP-08RD display shows "Filter" in the place of the HVAC mode – by turning the rotary controller information on the current HVAC mode is shown (same as while in heating mode the outdoor temperature value and the text "Heating" are shown alternately).

This text should lead to the user replacing the filter in the HVAC unit.

After replacement, the text "Filter" is deactivated in user settings. The moment the text is deactivated, the date of the next warning is calculated: *date of warning deactivation* + 90 *days*.

Filter replacement cannot be confirmed if the replacement warning is not activated - i.e. the date of replacement warning activation cannot be altered before the user is alerted to the filter status.

### 6 Description and functions of the CP 08 RD controller

The controller is used for the full control of the heating and ventilation (hereinafter referred to as "HVAC") units mentioned here.

The controller can work either in manual mode, wherein the user directly selects the unit's operating mode, or in automatic mode, which controls the unit according to a weekly program.

The controller distinguishes between HVAC operation within the heating season and outside it - it is possible to set a separate weekly program for the heating and non-heating season.

Functions available to the user are described in the separate document "CP 08 RD Controller - User's Manual".

#### 6.1 Controller modes

The controller can work in two modes:

- - in this mode all settings of the controller and the behaviour of the HVAC unit can be set. Open the controller's setting mode by a long press on the rotary controller (approx. 3 seconds).
    - An overview of setting mode items is in chapter 8.2.

## 7 Types of units and performance levels

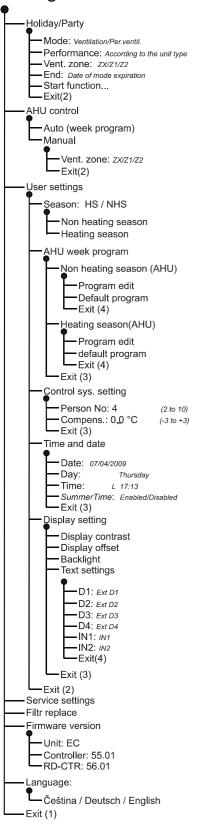
Various performance levels can be set depending on the type of the DUPLEX EC unit installed. There are 14 performance levels to be set. The table below shows the individual performance levels depending on the unit type in use:

DUPLEX	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14
230 EC	0	30	50	65	80	95	110	125	140	155	170	185	200	215	230
330 EC	0	50	70	90	115	140	160	180	200	220	240	265	290	310	330
500 EC	0	60	90	120	150	190	230	270	310	350	380	410	440	470	500
250 ECV	0	30	50	70	85	100	120	135	150	165	180	195	210	235	250
380 ECV	0	50	75	100	125	150	175	200	225	250	275	300	325	350	380
540ECV	0	60	95	135	170	210	245	280	320	355	390	430	465	505	540

## 8 Control settings

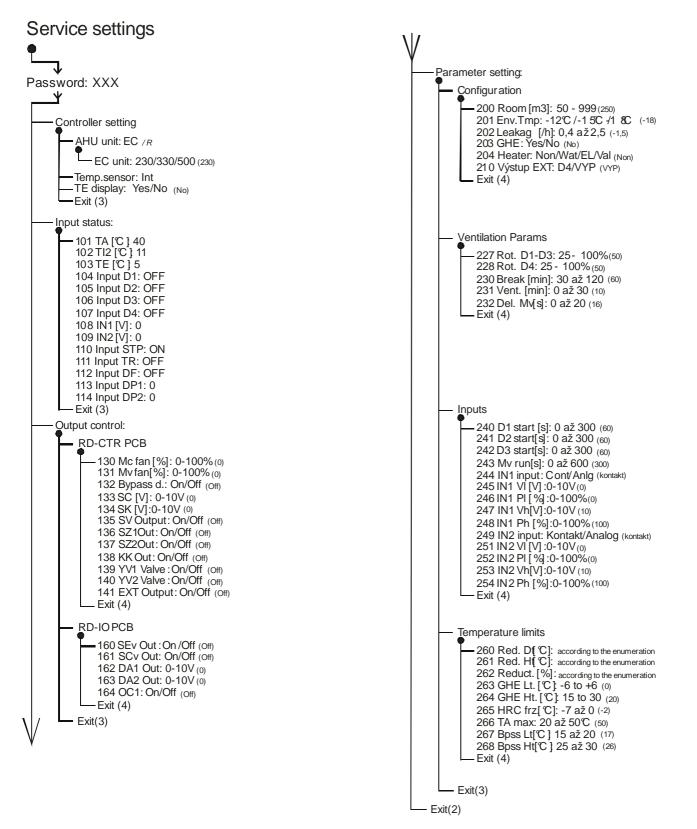
### 8.1 User-accessible view

## Setting mode



### 8.2 Service setting menu of DUPLEX EC units

The service setting menu is protected by a code, which changes automatically according to the day of the week; it is a three-digit code and starts with a number indicating the sequence of the day of the week. Each number is always one higher than the previous one, e.g. if the current day is Tuesday, the code for accessing the setting menu is 234.



### 8.3 Service setting parameters

This chapter describes the selected parameters of the service setting menu.

#### 8.3.1 Unit setting - Controlled unit

The parameter is used for the selection of the HVAC unit connected, and provided that the EC unit is selected, it also sets the unit's performance. If the unit type is not specified, the unit connected cannot be controlled by the CP 08 RD controller.

Warning:

If the unit type has already been selected and it is necessary to change the unit type or its performance level, all parameters and weekly program settings will be deleted as a result of such a change.

#### 8.3.2 Input status

The range of parameters displayed depends on the level of control equipment, e.g. if an RD-IO board is not fitted, inputs 112 to 114 are not displayed.

101 to 103

Measured temperature displayed – outdoor temperature TE – exhaust air temperature behind the exchanger TI2 – air temperature behind the heater TA.

104 to 107

Status of external inputs D+ to D4 - normally OFF

108 and 109

Status of inputs IN1 and IN2. If the selected input is programmed as an analogue one (parameter 244 or 249 = Analogue), the level of voltage at the input within the range of 0 to 10 V is displayed directly. If IN1 and IN2. If the selected input is programmed as a contact one (parameter 244 or 249 = contact), the input status is as follows:

5.7 V ~ disconnected from terminal GN

0.0 V ~ connected to terminal GN

110

Stop contact - normally ON, the unit is switched on, connected to terminal GN by the manufacturer.

111

External thermostat contact - normally OFF

141

EXT output function – Setting OFF – the output is OFF permanently

Setting D4 – the output is ON when the D4 external input is activated (e.g. the kitchen damper control)

#### 8.3.3 Output control

This section allows you to change temporarily the status of the RD-CTR board and the RD-IO board if installed. After leaving service settings, all outputs will set according to the required HVAC mode and operating conditions (input status, temperatures measured etc.).

#### 8.3.4 Parameter settings

### 8.3.5 Configuration

Parameters 200 to 202 are used as base values for setting the ventilation interval period in *Periodic ventilation* mode. Besides these parameters, setting the number of people in the building also applies (set in the user setting section).

200 Walled area - The total area of the ventilated part of the building – value in  $m^3$ 

201 Calculated temperature - Calculated outdoor temperature assumed during the HVAC project design phase

202 Airtightness – The total air permeability of the building. Set to 1.5 by the manufacturer. The value corresponds with the air flow rate in 1 hour related to the total measured space volume at a pressure difference of 50 Pa compared to the outdoor environment, i.e. if the volume of the space measured 500 m3, then the air flow rate in 1 hour at the total air permeability of 1.5 will be 750 M3 (at a pressure difference of 50 Pa).

### 8.3.6 Ventilation parameters

- 227 *Performance of D1-D3* HVAC unit performance setting when external inputs D1-D3 are switched. The value is set in % of the total performance of the unit type used. The actual performance of the unit will correspond to the value set here, at that moment, the nearest performance level out of the 14 levels will be displayed in the controller's basic mode.
- 228 Performance D4 HVAC unit performance setting when external inputs D4 is switched. The unit's performance will correspond to the setting as in the parameter 227 setting above.
- 230 Period A value set in minutes (30 to 120) specifying the HVAC unit's idle time between ventilation intervals in Periodic ventilation mode. The set idle time of the unit always starts to run from the last stoppage of the fans. This applies regardless of whether the HVAC unit was running within periodic ventilation operation or as a result of external output switching or the status of input IN1, IN2. Factory setting is 60 minutes.
- 231 Ventilation A ventilation interval value in minutes. The value is calculated on the basis of setting parameters 200 to 202 and the number of people. The value cannot be changed, in order to adjust ventilation change the number of people or the setting of interval 230.
- 232 Delay time A value in seconds (0 to 20ú. It specifies the delay time of fan start-up after the inlet (possibly also outlet) damper began to open.

### 8.3.6.1 Inputs

240 to 242 Delay time D1 to D3- Setting of the delayed response of inputs D1 to D3. The HVAC unit starts up only if any of inputs (D1,D2 or D3) stays on longer than the delay time. The delay time is set for each input separately. It is set in seconds in the range from 0 to 300.

- 243 Run-down time Setting of the ventilation run-down time of the HVAC system after switching by external inputs D1 to D3. The run-down time is identical for all inputs. It is set in seconds in the range from 0 to 600. The actual run-down time is adjusted according to current outdoor air temperature, the number of people entered and the total air permeability parameter set.
- 244 Input IN1 Setting the method of control of input IN1 Analogue (0-10V) or Contact (connection to GN)
- 245 UdIN1 Setting the bottom voltage level at input IN1 in point A, see chapter 3.5, setting in the range 0-10V
- 246 Pd IN1 Setting the bottom performance level at input IN1 in point A, see chapter 3.5, setting in the range 0-100%
- 247 Uh IN1 Setting the top voltage level at input IN1 in point B, see chapter 3.5, setting in the range 0-10V
- 248 Ph IN1 Setting the top performance level at input IN1 in point B, see chapter 3.5, setting in the range 0-100%. If the IN1 input is set as a contact one, this parameter sets performance when the IN1 input switches at GN.
- 249 Input IN2 Setting the method of control of input IN2 Analogue (0-10V) or Contact (connection to GN)

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250 UdIN2 – Setting the bottom voltage level at input IN2 in point A, see chapter 3.5, setting in the range 0-10V

- 251 Pd IN2 Setting the bottom performance level at input IN2 in point A, see chapter 3.5, setting in the range 0-100%
- 252 Uh IN2 Setting the top voltage level at input IN2 in point B, see chapter 3.5, setting in the range 0-10V
- 253 Ph IN2 Setting the top performance level at input IN2 in point B, see chapter 3.5, setting in the range 0-100%. If the IN1 input is set as a contact one, this parameter sets performance when the IN2 input switches at GN.

### **8.3.6.2** Temperature limits

- 260 to 262 The parameters of ventilation time reduction as per chapter 3.7. The parameters can be viewed, not altered. Parameter values are calculated on the basis of setting parameters 200 to 202 and the number of people entered.
- 263 ZVT min Setting the bottom temperature level in °C for closing the ground heat exchanger and opening suction from the inlet in the façade. If TE temperature is higher than the limit set here, the SV output is switched and fresh air is supplied directly from the inlet neck in the building's façade. If the ground exchanger is not installed, the parameter has no effect.
- 264 ZVT max Setting the top temperature level in °C for opening the ground heat exchanger and closing suction from the inlet in the façade. If TE temperature is higher than the limit set here, the SV output opens and fresh air is supplied via the ground heat exchanger. If the ground exchanger is not installed, the parameter has no effect.
- 265 Rec. froz. Setting temperature Ti2 for the activation of the anti-freeze protection of the recovery exchanger.
- 266 TA max Setting maximum TA temperature behind the heater. If the temperature measured is higher, the heat source of the selected heater is turned off.
- 267 Bpss Dt Setting the bottom temperature limit for opening the bypass damper depends on temperature TE. The bypass damper is open if Dt<TE<Ht. Setting can be done within the range of 15 to 20 °C.
- 268 Bpss Ht Setting the top temperature limit for closing the bypass damper depends on temperature TE. Setting can be done within the range of 25 to 30  $^{\circ}$ C.

### 9 Software upgrade

CP 08 RD Controller processor type: PIC18F87J10 RD-CTR board processor type: PIC18F8722

## **10 Technical specifications**

Operating environment.Class 1 Indoor environmentOperating temperature and relative humidity.+5 to +40 °C, up to 75% without condensationStorage temperature and humidity-20 to +60 °C, up to 75% without condensationBattery service life / type.Minimum 5 years / CR2032, 3VPower supply.24 V AC / 18 V DCCommunication with HVAC unit.DigitalTemperature sensor (Ti).Internal / external ADS-100ABB/ ADS-110 for swimming poolTemperature sensor (TE).ADS-110 exterioirTemperature sensor (TA).ADS-120 duct

## 11 Possible failures and troubleshooting

Failure	Cause	Solution
The controller shows	The temperature sensor is located	Wait for several minutes after
seemingly high temperature	underneath the rotary controller, during	handling, the controller cover will
	longer handling the temperature being	stabilise at ambient temperature
	measured is affected by the	
	temperature of the hand that is in direct	
	contact with the controller	
There is no screen on the	The power supply is disconnected or	Check the power supply or ccheck
controllers display	the fuse of control system is broken	the fuse status on the RD-CTR
		board.
Symbol **.* is shown	Communication failure between the	Check the connection of the
instead of interior	external sensor and the controller, the	external sensor.
temperature	external sensor is not connected	

## 12 Error and failure messages

Messages in the table below give information about non-standard or unexpected events in the HVAC unit system.

Message	Meaning	What to do?
Filter choked	The air filter in the HVAC unit is	Filtration cloth in the unit must be replaced
	contaminated	
TE temperature	Interrupted communication or a failure	Contact the service technician
sensor	of the outdoor temperature sensor.	
TI2 temperature	Interrupted communication or a failure	Contact the service technician
sensor	of the exhaust air temperature sensor.	
Frozen heat recovery	Frost deposits in the heat recovery	The air extracted from the building is likely
	exchanger.	to be too humid. Increase room temperature
		or use natural ventilation (open windows)
TA temperature	Interrupted communication or a failure	Contact the service technician
sensor	of the temperature sensor behind the	
, est i a	hot-water heater in the unit.	
1 <sup>st</sup> anti-freeze	Temperature behind the heater is below	Check the hot water supply (boiler function,
protection	12°C	temperature in IHR). Fans stop, hot water
and to a		supply to the HVAC unit starts.
2 <sup>nd</sup> anti-freeze	Temperature behind the heater is below	Same as the with 1 <sup>st</sup> anti-freeze protection
protection	7°C	
STOP circuit active	The emergency stop contact is opened.	If the stop contact is activated by a fire or
	XY 1 11	other safety system, check it status
Communication	No communication between controller	Check whether the connectors of the
failure	CP-07 RD and HVAC unit	communication cable in the controller have
T. (		not moved or come off
Interior sensor	A failure of the interior temperature	Check the connection of the sensor to the
	sensor.	CP 08 RD controller, check the position of the controller, whether it has not come off
High temperature TA	When no heater is in the system the	the wall. Switch off the power supply of the HVAC
High temperature TA	When no heater is in the system, the supply fan Mc is overheated. When a	unit and electric heater (if in the system)
	heater is in the system, then the air	and wait 10 minutes. Switch the power on,
	behind the heater is warmer then 77°C.	if the failure keeps on the display, the status
	bennie the neater is warmer then 77 C.	of the MC fan should be checked, and the
		status of thermocontact or TA sensor
		(ADS120) as well
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