

CATALOGUE STEVIK

MISCELLANEOUS



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2	Knives and scissors	<u>SK3CUT</u>
3	Electric cutters	<u>SK3EC</u>
4	Vacuum leak detector	<u>SK3VLD</u>
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6	Infrared thermometer	<u>SK3TIR</u>
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MISCELLANEOUS



10	Temperature calibrator GMINGT250	SK3TCT-1
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14	Vacuum trap for resin 5,6 I	SK3VAC-5L
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17	Membrane	<u>SK2RIM180-7</u>



SK3TUT-1 Table Top

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DESCRIPTION

The table top SK3TUT-1 is manufactured using the highest grade of polyurethane. The using surfaces always provide a smooth, non-contaminated and silicone free working area. We recommend our double side adhesive tape: SK2AT60-1 for holding SK3TUT-1 to the table.

This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Material type:	PUR
Colour	Blue
Hardness	90 +/- 5 Shore A

SIZE

Thickness	Width	Length
6,5mm	1000mm	2000mm
6,5mm	1200mm	2500mm
6,5mm	1200mm	3000mm
6,0mm	1300mm	3000mm

Shelf life: unlimited Storage conditions: recommended T=20°C (+/- 5°C), in dry area.

NOTE

Other sizes and colors are available on special order. Material can be cleaned with mild detergent wash.



KNIVES AND SCISSORS

RANGE

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Name	Description
<u>SK3CUT-1</u>	Manual knife with fixed blade for cutting composite materials
<u>SK3CUT-21</u>	Set of blade for manual knife for cutting composite materials
SK3CUT-3	Sturdy tailor's shears for cutting glass, carbon, Aramid fibre with 2 micro- serrated blades, 25cm
<u>SK3CUT-4</u>	Sturdy tailor's shears for cutting glass, carbon, Aramid fibres with 2 micro- serrated blades, 30cm
SK3CUT-5	Sturdy scissors for cutting almost any technical materials, 25cm
<u>SK3CUT-6</u>	Sturdy universal scissors for cutting glass, carbon and Aramid fibres with 1 micro- serrated blade and wire cutter, 20cm
SK3CUT-7	Sturdy universal tailor's shears for cutting glass, carbon and Aramid fibres with 1 micro-serrated, 25cm
SK3CUT-8	Sturdy universal tailor's shears for cutting glass, carbon and Aramid fibres with 2 micro-serrated blades, 25cm
SK3EC-1	Cordless rotary shear for cutting composite materials with blade size 5,16cm, cutting capacity: 0,96 cm
SK3EC-2	Mini-cutters for cutting composite materials, cutting capacity 3,2mm
SK3CUT-9	Scissors Grinding Machine



SK3CUT-1

Knife for cutting composite materials

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► DESRIPTION

The knife is specially produced for cutting staple fibres made from various materials (glass, carbon, basalt, Aramid, PE, PP fibres) feature high standards of reliability and excellent durability. The blades are made of high-quality, special-alloy strip steel. Close tolerances and perfectly ground finishes guarantee the required cutting.

This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Blade length:	32,8mm

Blade height: 5,7mm

Blade thickness: 0,5mm





NOTE

Please contact us for ordering additional blades for SK3CUT-1:

Blades in 0,5 mm Carbon steel + TiN: Blades in 0,5 mm Carbon steel: SK3CUT-21 SK3CUT-23



SK3CUT-21 Blades for knife SK3CUT-1

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► DESCRIPTION

The blades are made of high-quality, special-alloy strip steel with TiN coating special for cutting staple fibres made from various materials (glass, carbon, basalt, Aramid, PE, PP fibres) feature high standards of reliability and excellent durability. Close tolerances and perfectly ground finishes guarantee the required cutting.

This product is used in various manufacturing processes of parts made of polymer composite materials

► TECHNICAL DATA

Blade length:	32,8mm
Blade height:	5,7mm
Blade thickness:	0,5mm



► NOTE

Please contact us for ordering additional blades for SK3CUT-1: Blades in 0,5 mm Carbon steel: SK3CUT-23



SK3CUT-3

Scissors for cutting composite materials

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DESCRIPTION

Sturdy tailor's shears for cutting glass, carbon, Aramid fibres with 2 micro-serrated blades.

This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Blade length:120mmScissors length:250mm

Scissors weight: 320g



► NOTE



SK3CUT-4

Scissors for cutting composite materials

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► DESCRIPTION

Sturdy tailor's shears for cutting glass, carbon, Aramid fibres with 2 micro-serrated blades.

This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Blade length: 140mm

Scissors length: 300mm

Scissors weight: 360g



NOTE



SK3CUT-5

Scissors for cutting composite materials

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DESCRIPTION

Sturdy scissors for cutting almost any technical materials.

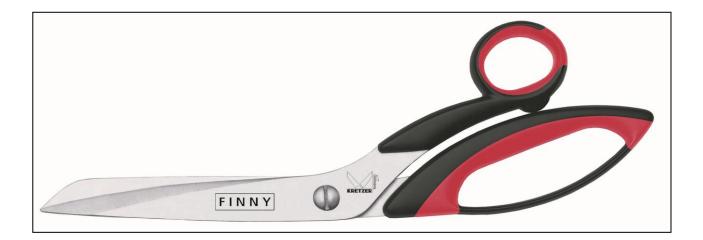
This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Blade length: 125mm

Scissors length: 250mm

Scissors weight: 276g



NOTE



SK3CUT-6

Scissors for cutting composite materials

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► DESCRIPTION

Sturdy universal scissors for cutting glass, carbon and Aramid fibres with 1 micro- serrated blade and wire cutter.

This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Blade length:	75mm
Scissors length:	200mm

Scissors weight: 164g



► NOTE



SK3CUT-7

Scissors for cutting composite materials

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► DESCRIPTION

Sturdy universal tailor's shears for cutting glass, carbon and Aramid fibres with 1 microserrated blade.

This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Blade length:	120mm

Scissors length:	250mm
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Scissors weight: 230g



NOTE



SK3CUT-8

Scissors for cutting composite materials

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► DESCRIPTION

Sturdy universal tailor's shears for cutting glass, carbon and Aramid fibres with 2 microserrated blades.

This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Blade length: 120mm

Scissors length: 250mm

Scissors weight: 230g



NOTE



SK3EC-1

Cordless rotary shear for cutting composite materials

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DESCRIPTION

It is a powerful, professional grade, cordless rotary shear which is designed with the big precision cutting features and the convenience and portability that is afforded by battery power. The rotary shear is equipped with a 5,16cm blade and a 7.2 volt battery pack - allowing for longer run time.

Set is equipped with charger and a spare battery for backup. Battery charger will fully recharge the battery in one hour. The rotary shear allows to cut through heavier and industrial-type material with relative ease. The cutting head features a fixed shear plate with a spring-loaded blade to insure an effortless and clean "scissors cut" through the lightest materials without jamming.

This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Motors:	7.2V
Horsepower:	0.33hp
Blade Size:	5.16 cm
Charger:	110v 60hz 220v 50hz
Cutting Capacity:	0.96 cm max



SIZE

Weight of shears	Size of the packing	Weight of packing
1,22kg	0,51m x 0,28m x 0,23m	3,63kg

NOTE

Ergonomically designed handle is well suited for both left and right-handed operation. Standard are circular blades.

Semi-Square and octagon blades are available on special order.



SK3EC-2

Mini-cutters for cutting composite materials

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DESCRIPTION

Electric Cordless Mini-Cutter is perfect for your all-purpose cutting needs. It is lightweight and versatile - easily cutting through all fabrics, paper, leather as well as Kevlar, Carbon und Glass. It features a cordless, rechargeable system and can also operate with AC power. The mini-cutter is a lightweight and easy-to-use industrial cutting tool, with easy fingertip trigger control.

This product is used in various manufacturing processes of parts made of polymer composite materials.

KIT INCLUDES:

- 1. All-purpose blade
- 2. AC Adapter
- 3. Rechargeable DC Battery
- 4. Charger / Power Cord
- 5. Shoe base

TECHNICAL DATA

Motors:	7.5V
Horsepower:	0.35hp
Weight of shears:	0,25kg
Charger:	110v 60hz 220v 50hz
Cutting Capacity:	3.2mm max.



► NOTE

Replacement blades and accessories are available on special order.



SK3CUT-9 Scissors Grinding Machine

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► DESCRIPTION

SK3CUT-9 - scissor grinding machine, made by Maier, satisfying demands of perfect cutting edges on scissors of any kind and size. The scissors are tightly fixed and the easily movable grinding arm guarantees secure grinding, ensuring no displacement during grinding. The cutting angle may be adjusted from 0 to 60 degrees. This machine solves the problem of poor cutting scissors in a simple and very economical way. Dull scissors can be reground immediately, without waiting time.

This product is used in various manufacturing processes of parts made of composite materials.

► TECHNICAL DATA

Grinding spindle speed: Capacity: Motor: approx. 2 850 rpm 20-30 scissors per hour 230V, 50Hz, 375W.





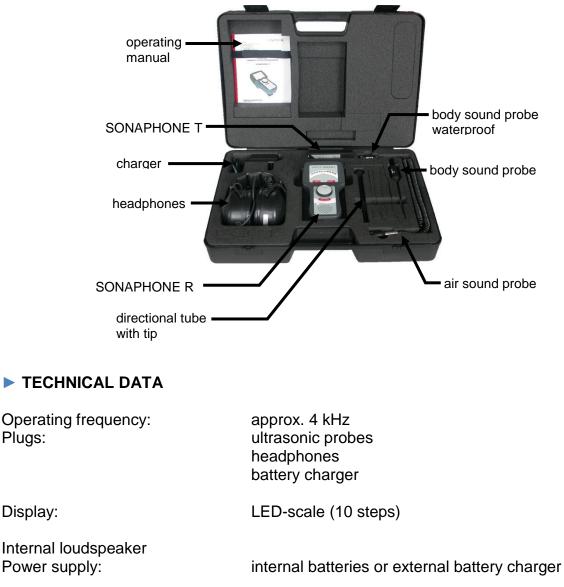
SK3VLD-1 Vacuum leak detector

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DESCRIPTION

The ultrasonic detector serves for a fast and easy detection of small leaks and leakages. The mobile device detects leakages at compressed air lines as well as at steam, gas and vacuum systems. It is a battery-powered, hand-held instrument. Ultrasonic probes can be connected with an extension cable or directly to the device. With its help, faults can be located and their size assessed.

This product is used in various manufacturing processes of parts made of polymer composite materials.



KIT CONTENTS:



SK3VLD-1 Vacuum leak detector

Operating time:apprCharging time:maximumDimensions:190Operating temperature:0°CStorage temperature:-10°CProtection:IP 20

approx. 10 hours with internal batteries maximum 9 hours 190 x 110 x 85 mm 0°C to + 40°C -10°C to + 50°C IP 20

SIZE

Weight of device	Size of the packing	Weight of packing
0,5kg	0,5m x 0,5m x 0,3m	Зkg

► NOTE

Accessory

- headphones, sound deadening
- directional tube with tip
- ultrasonic transmitter SONAPHONE T
- magnetic holder for probes
- clamp holder for probes
- battery charger
- telescopic rod
- transportation case
- operating manual

*) Please notice that the scope of delivery can vary appropriate to your order.



SK3EP-1

Protective profile for the edges of parts made of PCM

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► DESCRIPTION

U-type flexible foam profile SK3EP-1 protects the edges and the angles of the parts, preventing damages while transport, storage and operation. The profile can be used to protect the edges in thickness from 5mm up to 16mm.

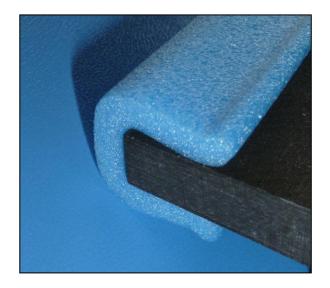
This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Material type:	Low density polyethylene of foamy structure.
Color:	Blue

Thickness	Width	Length
7mm	30mm	500mm
7mm	30mm	1000mm

Shelf life: unlimited



► NOTE

Please, contact us for ordering profile of another length.



SK3TIR-1 Infrared thermometer

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► DESCRIPTION

The precise and compact device for contactless measurement of temperature. The thermometer is convenient for the temperature control of resin and potential exothermic peak in the process of vacuum infusion. The operator traces the points of thermometer target owing to the built in laser pointer.

This product is used in various manufacturing processes of parts made of polymer composite materials.

TECHNICAL DATA

Color: Measurement range: Accuracy: Graduation mark: Optical resolution: Black -33°C / 250°C +/-2°C 0,1°C 3:1



Size	Weight	Boxed weight
2,2cm x 6,0cm x 10,4cm	0,109kg	0,141kg

NOTE

Aim the thermometer at the object and press the "Scan" button for temperature measurement. The temperature value displays. For use the other functions press the "Mode" button.

Power supply: two lithium-type batteries CR2032 3V



SK3SPA-1 Paddles

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► DESCRIPTION

Paddles are used to facilitate the laying up of prepreg, layers of reinforcing and auxiliary materials on the complex radius as well as for bonding of adhesive decorative film. It helps to smooth wrinkles and to remove air bubbles entrapped between the layers. The ergonomic shape and grip ridge for the finger in the middle of the paddle make its use easy and effective.

This product is used in various manufacturing processes of parts made of polymer composite materials.

► TECHNICAL DATA

Material type:	
Color:	

High-density polyethylene White/Blue



Thickness	Width	Length
3mm	70mm	100mm

Shelf life: unlimited



SK3ROL-1 Hand roller

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DESCRIPTION

Hand roller for pregreg layer compaction and sealant tape application.

The roller insures proper adhesion between film and sealant tape, and between sealant tape and tool during the bag sealing. It is specially designed to save time and labour. The roller has an inert plastic roller, a steel frame and a wooden handle.

This product is used in various manufacturing processes of parts made of composite materials.

► TECHNICAL DATA

Material type roller:	Inert plastic
Color:	Grey



Shelf life: unlimited



SK3ROL-2 Electrically heated roller

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► DESCRIPTION

Electrically heated roller for pregreg layer compaction and lay-out which contribute to a better elimination of air cavities from interlayer space of laminate and to reduction of the operator's labor efforts.

The temperature of the roller can be set in the temperature range from 30°C to 110°C. The axis and fork plate of the roller are made of high quality steel and the jacket of the roller is made of elastomer. The roller is equipped with an ergonomical handle as well as a flexible and elastic cable 3 m long which allows using it for large size products.

ROLLER TECHNICAL DATA

Material type roller: Material type roller jacket: Roller diameter: Roller width: Total width: Roller height with handle: Power: Thermosensor in the roller: Cable length: Voltage: Electric current:

Elastomer 45 mm 50 mm 250 mm 250 mm 200 W PT100 3 m 230 V 0,9 A

Bronze + Stainless steel



The roller is supplied with a remote compact thermocontroller PID R08 S/L/1000/230/TBF in a plastic frame with a control board and a digital display showing the preset and real temperature values.

The thermocontroller is equipped with temperature automatic control functions preventing the overheating of the roller and a function of visual warning in case of trouble. There is a push button and a viewer for system restart in case of regime failure. The system is equipped with a fuse.

► THERMOCONTROLLER TECHNICAL DATA

Power: Voltage: Frequency: Max working temparature: Accuracy: Electric current: Thermocontroller size: 1000 W 230 V 50 Hz 110 °C +/- 1,1 °C 4,5 A 160 mm x120 mm x260 mm



SK3TCT-1 Temperature calibrator GMINGT250

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DESCRIPTION

The portable device used for the calibration of the thermocouples. Its operating principles are according to the Simulation of Thermocouples by production of voltage. It simulates Thermocouples Type J suitable for the ANITA Consoles made by GMI AERO. It can also be used for other needs where it is required to simulate Thermocouples Type K or T.

Keyboard is used for selection of operation functions and for values. Display shows in Degree Celsius or Fahrenheit. Its operations are very simple. In calibration mode, the operator connects the instrument to the ANITA Console thermocouple plugs. Devise will be delivered with user manual for all possible functions and certificate of calibration registered to NIST. Effectively, the instrument can also be used as a classical thermocouple thermometer (one channel).



TECHNICAL DATA

Simulates and measures: Display: Resolution: Precision: Battery: Operating conditions: Dimensions of device: Weight of device: Thermocouples Type J, K, or T 5 dig its 0,1°C (0.2°F) 0,3°C (0,6°F) 9 VDC 0 to 50°C; 0 to 90% HR 178 x 74 x 28 mm 0,341 kg



SK3TCW-1 Thermocouple welder GMIAT100-V2

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► DESCRIPTION

Very handy equipment to solder the thermocouple cable tip and thus assures good quality to temperature readings. In a context of field repair and workshop activity this equipment will be very useful; its operation mode is straightforward.

This portable instrument will be a necessary companion for repairing in the field thermocouple cables. Fine welded tips are easily obtained. Measurement process is improved and process receipt is thus conducted with guarantee.

In Composite Manufacturing Processes this equipment will be also of important value. Thermocouples for the autoclaves, ovens, presses, moulds etc....can be easily and regularly maintained.

The welder is presented in a nice convenient light and portable case. It works on rechargeable batteries. Performing a weld is straightforward: strip the two leads, touch a special base in the console, and press a switch. You get a reliable welded tip

TECHNICAL DATA

Dimensions: Weight: 370 x 240 x 240 mm 6 Kg

DELIVERED CONTECT

- A stripping clamp
- Goggles
- A user Manual



NOTES

Battery: when loaded, the battery allows several tenths of welds.



SK3TC-1GMI Thermocouple

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► DESCRIPTION

Thermocouples are used for temperature control under vacuum bag and inside of laminate during manufacturing process and repair of parts made of composite materials.

Thermocouples are delivered with the established plug compatible with ANITA bonding console for bonding under vacuum, as wells as with temperature systems for all ovens and Thermo Infusion Automatic Centers (TIAC) delivered by company STEVIK.

This product is used in various manufacturing processes of parts made of polymer composite materials.

► TECHNICAL DATA

Thermocouple type: Length: Initial accuracy of measurement: Overall dimensions of the cable: Gauge of individual wire: J 3m +/-2,2°C 1,3 x 1,9 mm AWG24 or 0,5 mm

ASTM 230 standard

► NOTE

Please contact us for ordering thermocouple of another length. Shelf life: unlimited



GMITI010 Insulating Material

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► DESCRIPTION

This insulating material made by GMI-AERO used to protect areas from being overheated during the composite repair processes. The material is developed as a sandwich construction with aluminium foil both side and glass wool in between and has an excellent isolation performance. The experience of GMI allowed to create the product, which can be used as well as excellent insulator against heat losses by radiation and convection. Typical application of the material: repair of elevator; bonding an adhesive in bottom of hole in honeycomb.

This product is used in various manufacturing processes of parts made of composite materials.

TECHNICAL DATA

Cover both side: Core material: Thickness of alum. foil: Total thickness: Aluminium foil Glass wool 0,05 mm 8 mm

SIZE

Width	Length	Packaging
450mm	750mm	1 sheet

Shelf life: unlimited Storage conditions: recommended T=20°C (+/- 5°C)

► NOTE

Other sizes are available on special order.



SK3VAC-5L Vacuum trap for resin

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DESCRIPTION

A vacuum trap with silicon hermetic rim was developed to trap resin excess in the infusion process. The cover of the tank is made of plexiglass which helps to control pail filling in the tank with resin. Fitting construction allows to place the tube end lead into the tank by putting it into the opening of the clamping fitting. Thus in case of resin entry into the trap fitting will remain clean. At the end of the process the fixing fitting ring is pressed evenly from both sides and the tube is pulled out.

Each tank is equipped with:

- Polypropylene pail for resin trapping aimed at preventing the tank from contamination;
- Vacuum gauge;
- Valve for manual flow control;
- Quick disconnect plug SK2VV232-4 1/4" to connect vacuum to the tank;
- Clamping fitting for the tube with external diameter 12mm to connect resin channels. (Fittings for tubes 10mm and 16mm are available on special order).



► TECHNICAL DATA

Tank volume: Tank diameter / total: Total height of the tank: Tank material: Fitting material: Tube connection: Vacuum connection: 5.6 litres 20cm / 24m 38cm aluminum stainless steel clamping fitting for tube 12mm guick disconnect plug 1/4"

The product can slightly differ from the photo depending on complete set.



SK3VAC-15L Vacuum trap for resin

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DESCRIPTION

A big vacuum trap with silicon hermetic rim was developed to trap resin excess in the infusion process. The cover of the tank is made of plexiglass which helps to control pail filling in the tank with resin. Fittings construction allows to place the tubes end leads into the tank by putting them into the openings of the clamping fitting. Thus in case of resin entry into the trap fitting will remain clean. At the end of the process the fixing fitting ring is pressed evenly from both sides and the tube is pulled out.

Each tank is equipped with:

- Polypropylene pail for resin trapping aimed at preventing the tank from contamination;
- Vacuum gauge;
- Valve for manual flow control;
- Quick disconnect plug SK2VV232-4 1/4" to connect vacuum to the tank;
- 4 clamping fittings for the tube with external diameter 12mm to connect resin channels.
 (Fittings for tubes 10mm and 16mm are available on special order).



TECHNICAL DATA

Tank volume: Tank diameter / total: Total height of the tank: Tank material: Fitting material: Tube connection: Vacuum connection: 14.7 litres 26cm / 30cm 49 cm aluminum stainless steel 4 clamping fittings for tube 12mm quick disconnect plug 1/4"



SK3VAC-15L

Vacuum trap for resin

Name	Description
SK3VAC-15L0WR12x4	Vacuum trap 14,7 I for resin with sealing system with round bottom including: 1 manual flow control valve, 1 vacuum gauge, 1 quick disconnect vacuum output 1/4 "BSP, 4 clamping fittings for tube 12 mm.
SK3VAC-15L0WS12x4	Vacuum trap 14,7 I for resin with sealing system with square bottom including: 1 manual flow control valve, 1 vacuum gauge, 1 quick disconnect vacuum output 1/4 "BSP, 4 clamping fittings for tube 12 mm.
SK3VAC-15L4WS12x4	Vacuum trap 14,7 I for resin with sealing system with square bottom and 4 wheels including: 1 manual flow control valve, 1 vacuum gauge, 1 quick disconnect vacuum output 1/4 "BSP, 4 clamping fittings for tube 12 mm.

The product can slightly differ from the photo depending on complete set.



SK1MOVAC

Mobile vacuum system with vacuum sources and resin traps

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DESCRIPTION

The unit SK1MOVAC is a mobile vacuum equipment of STEVIK® comany offering an excellent mobility in the composite shop – by using quick disconnection system. The system is placed on mobile lightweight aluminum platform as single phase powered. SK1MOVAC can be used in different composite manufacturing processes, like vacuum resin infusion, double bag infusion, RTM light and as well for vacuum debulking operations.

The resin traps are easy to remove and reconfigure, because they are placed on the platform without tools. The traps and vacuum control devices can be remotely located if requested.

► CONFIGURATION:

Reference	Quantity of vacuum pumps	Quantity of vacuum traps
SK1MOVAC- 1V1T	1	1
SK1MOVAC- 2V1T	2	1
SK1MOVAC- 2V2T	2	2





Please contact us for further information and for developing of the complex especially in accordance with your technical statement of work.

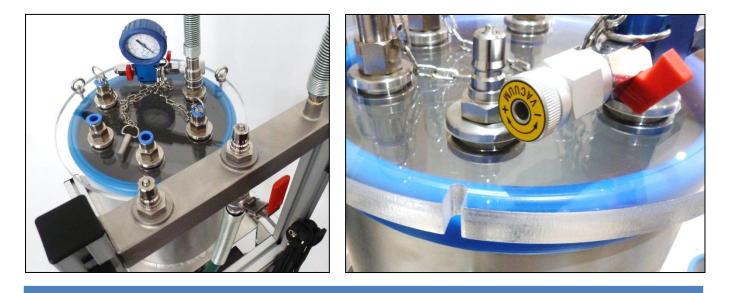


SK1MOVAC

Mobile vacuum system vacuum system with vacuum sources and resin traps

► TECHNICAL ADVANTAGES AND CHARACTERISTICS

Cart components	Description
Mobile platform	Light aluminum structure 500mm x 1050mm x 850mm (W x L x H) with 2 levels. Equipped with 4 industrial wheels of Ø50mm and max. loading 60kg each. Two wheels are moveable with locking breaks, being easy to handle.
Quick disconnect system	The system consists of 3 plugs SK2VV232-4: 2 plugs on the frame of the cart in front of each trap and on the top of each trap 1 plug.
Vacuum pumps	PVR EM20 Single phase: 50 Hz capacity 18 m ³ /h and 60 Hz capacity 21 m ³ /h.
Vacuum level	Adjustable with special vacuum regulator from approximately 0% vacuum to the pump's maximum vacuum, as follows: PVR EM20 - 2 mbar (200 Pascal), 99,98% vacuum
Vacuum manometers	Range: 0 - (-1) bar Graduations: -0,02 bar Accuracy: +/-1,6%
Vacuum trap	 System equipped with resin trap series: SK3VAC-15L with volume of 14,7 liters. Each tank is equipped with: Polypropylene pail for resin trapping aimed at preventing the tank from contamination; Vacuum gauge; Valve for manual flow control; 4 clamping fittings for the tube with external diameter 12mm to connect resin channels. (Fittings for tubes 10mm and 16mm are available on special order).





SK2RIM180-7 Membrane

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DESCRIPTION

The membrane is a micro porous multilayer system used in manufacturing processes for vacuum moulding of parts made of PCM with technologies such as prepreg, wet lay-up, and thermoplastic.

The fabric leaves a rough surface finish for secondary bonding and structural bonding. Membrane can be used with epoxy or phenolic resin systems. There is no release agent or silicon in the fabric.

This product is used in various manufacturing processes of parts made of composite materials.

► TECHNICAL DATA

Material of textile:	Polyester
Color:	White
Maximum use temperature:	180°C

SIZE

Area weight	Thickness	Width	Length
130g/m ²	200µm	1500mm	50m

Storage conditions: recommended T=20°C (+/- 10°C) and normal hygrometry.