TMT 162 Temperature Transmitter via FOUNDATION Fieldbus to the **PlantPAx Process Automation System**

System Using a 1788-EN2FFR or CN2FFR



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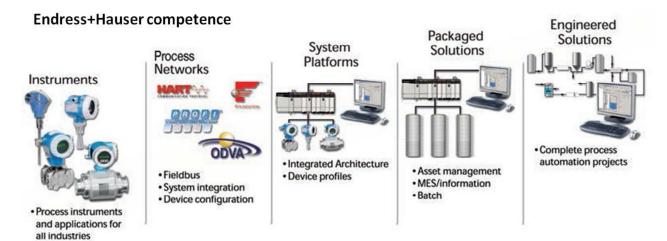




Preferred Integration

Rockwell Automation and Endress+Hauser have strengthened their strategic alliance to provide complete process automation solutions that use best-inclass instrumentation, software, and control systems.

There are hundreds of different components in a typical plant: controllers, remote I/O, electrical drives, safety equipment, and sensors. Each must be integrated, configured, and optimized during start-up and operation. Recognizing the challenges this creates, Rockwell Automation and Endress+Hauser are focused on providing you with scalable, off-the-shelf solutions.



Rockwell Automation competence

To supply robust system solutions, Rockwell Automation pre-tests many third-party manufactured HART, FOUNDATION Fieldbus, and PROFIBUS PA field devices in the system test laboratory for compatibility with the Rockwell Automation PlantPAx process automation system. Each field device is connected to the PlantPAx system and is subjected to interoperability testing procedures similar to operating procedures in your plant. The results of each field test are recorded in a test report for integration planning purposes.

For Endress+Hauser field devices, an additional step provides an "Integration Document" and "Interoperability Statement" for each tested instrument. The Integration Document provides information on installation, configuration, startup, and operation of the integrated system. The Interoperability Statement is assurance that the Endress+Hauser field device meets PlantPAx system interoperability performance measures, as jointly established by Rockwell Automation and Endress+Hauser and verified through completion of common test procedures performed by either company. Both the Integration Document and Interoperability Statement help reduce risk with ease of integration.

The overall mission of the alliance is to provide you with proven solutions that combine field instrumentation with fieldbus networks, such as HART, FOUNDATION Fieldbus, PROFIBUS PA and EtherNet/IP networks, with asset management capabilities and Rockwell Automation's system capabilities to provide a total engineered solution.

Through preferred integration and support of increasing requirements for plant-wide control, the alliance offers the following benefits:

- Reduced integration costs throughout engineering, commissioning, and start-up
- Optimized plant availability and output
- Ensured product quality and consistency
- Optimized traceability to meet regulatory demands
- Predictive maintenance through intelligent instruments

For new construction, process improvements at an existing plant, or operating cost reductions, the alliance delivers the following:

- Preferred integration reduces risk, reduces integration costs, and protects investment with pre-engineered interoperability. Both companies believe open systems and standardized interfaces bring maximum benefits.
- Advanced diagnostics with plant-wide control provides better visibility of plant health and easier access to instrument diagnostics, which ultimately leads to faster troubleshooting and improves decision-making.
- Collaborative lifecycle management leads to improvements in design, engineering, and startup and support of plants. This collaboration increases productivity, manages information about instrumentation assets, optimizes plant assets, and results in a complete lifecycle management solution.

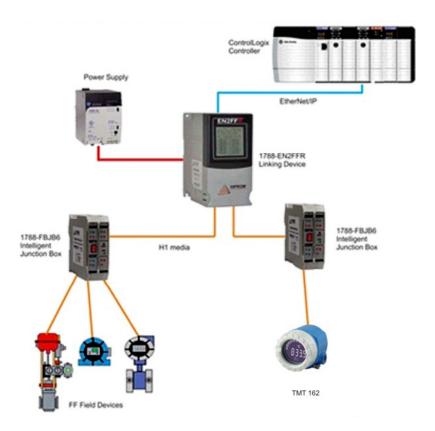


Application Overview

This document provides a step-by-step approach to integrating an Endress+Hauser TMT 162 via FOUNDATION Fieldbus into a Rockwell Automation PlantPAx process automation system.

This Section	Describes
Application Overview	Details about the field instrument and control system.
System Details	Specifications on the required hardware and software components.
Installation	How to install and connect the instrument, linking device and other components.
Configuration	How to: Configure the EN2FFR OR CN2FFR linking device. Configure the measurement instrument.
Visualization	How to implement and configure a graphical display of device information.

The ControlLogix platform provides a robust EtherNet/IP backbone for communication to process fieldbus networks. The PlantPAx architecture uses producer/consumer technology, allowing input information and output status to be shared by all ControlLogix controllers in the system. This integration document assumes you have a working knowledge of ControlLogix systems. For more details regarding the equipment and tasks described in this document see additional resources.



1788-EN2FFR EtherNet/IP Network

The diagram above is an example of an EtherNet/IP network.

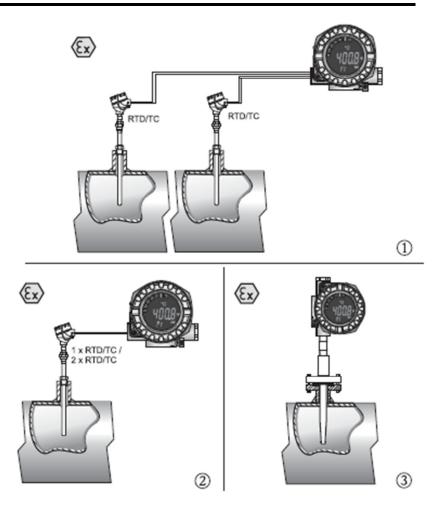
This integration document assumes you have a working knowledge of ControlLogix systems. For more details regarding the equipment and tasks described in this document, see <u>Additional Resources</u>.

TMT 162 Temperature Transmitter

The iTEMP temperature field transmitter TMT162 is a two-wire transmitter with analog output or Fieldbus protocol, two (optional) measuring inputs for resistance thermometers and resistance transmitters in 2-wire, 3-wire or 4-wire connection, thermocouples and voltage transmitters. The LC display shows the current measured value digitally and as a bar graph with an indicator for alarms. The unit is designed for mounting in the field.

Features and benefits:

- Highest reliability in harsh industrial environments due to dual compartment housing and compact fully potted electronics
- Blue backlit display with large measured value, bar graph and fault condition indication for ease of reading
- Ability to display parameters of up to four other devices
- Dual sensor input capability e.g. 2 Pt100 3-wire or 1 Pt100 4-wire & TC
- Min./max. process value recorded
- Sensor monitoring: Breakdown information, sensor backup, drift alarm and corrosion detection avoids shutdown and enables a quick maintenance intervention
- Sensor matching: Linearization with Callendar van Dusen or polynomial - equation allowing for optimal accuracy of the temperature measurement
- Mathematical functions for differential and average temperature add flexibility to the measurement



Corrosion of the sensor connections can lead to corruption of the measured value. The field transmitter therefore offers the option of detecting corrosion on the thermocouples and resistance thermometers with a 4-wire connection before measured value corruption occurs. The transmitter avoids false measured readings and is also able to indicate a warning on the display as well as through HART or FOUNDATION Fieldbus protocol when wire resistance are exceeding reasonable values.

Measured Variables

Temperature (temperature linear transmission behavior), resistance and voltage.

Signals from Instruments to Control System

FOUNDATION Fieldbus Interface:

- FOUNDATION fieldbus H1, IEC 61158-2, galvanically isolated
- Data transmission rate: 31.25 kBit/s
- Current consumption: ≤11 mA
- Permitted supply voltage: 9 to 32 V
- Error current FDE (Fault Disconnection Electronic): 0 mA
- Bus connection with integrated reverse polarity protection
- Signal encoding: Manchester II
- Link Master (LM) function is supported

See Additional Resources for complete protocol specific data.

Control System

The control system includes these components:

Component	Description
Controller	The ControlLogix controller is a modular, high performance control that uses RSLogix 5000 programming software to configure, program, and monitor a system.
FOUNDATION Fieldbus linking device	The 1788-EN2FFR linking device provides a gateway between EtherNet/IP and a single segment FOUNDATION Fieldbus H1 layer. The 1788-CN2FFR linking device provides a gateway between ControlNet and FOUNDATION fieldbus (FF). Hereafter, both modules are referred to as the linking device.
	The linking device can support 16 field devices and is configurable through RSLogix™ 5000 by a dedicated add-on-profile (AOP). Multiple levels of media redundancy are supported, including ring, split, and redundant trunk, plus options for H1 media, redundant linking devices, redundant controllers, and ControlNet. The linking device has full FOUNDATION fieldbus host capability, including link active
	scheduler (LAS) capability.
Programming software	PlantPAx is an easy object-oriented, explorer-based, drag-and-drop configuration that allows you to build complex process functions. Furthermore, the software allows you to mix and match IEC61131-3 compliant programming languages. All supported programming languages share the same development environment, tag database, and user interface, resulting in reduced training and higher productivity.
Visualization software	FactoryTalk® View Site Edition software is HMI software program for monitoring, controlling, and acquiring data from manufacturing operations throughout an enterprise. A generic display provides a graphical representation via faceplates of the field instrument connected to the EN2FFR linking device.

Asset management software

FactoryTalk AssetCentre, with a fully scalable design, provides a set of asset-centric focused tools for securely and centrally managing factory and process automation production environments. It secures access to the control system, tracks users' actions, managing asset configuration files, configuring process instruments, and provides backup and recovery of operating asset configurations.

- Change management management of security, configuration and archiving of control assets.
- Process device management calibration and configuration for process instrumentation.
- Condition monitoring predict or prevent impending failures of process instrumentation with centralized device information.
- Disaster recovery for all assets and devices.

FactoryTalk AssetCentre is based on the open, industry-leading FDT/DTM technology integrated into the PlantPAx process automation system. It is a common environment and launch application for Device Type Manager (DTM). An expanding library of Device DTMs and an array of Communication DTMs are supported.

The optional smart device configuration tool, **FieldCare**, and the Life Cycle Management tool W@M are Endress+Hauser's plant asset management solution.

- Easy to implement and to scale up into existing infrastructure.
- Entire management of smart field devices supporting EtherNet, HART, PROFIBUS, FOUNDATION Fieldbus and Wireless HART.
- Supports the entire device life cycle based on W@M starting with engineering through ordering, installation, configuration, commissioning, calibration, documentation management and spare parts handling.
- Endures technology migration by supporting all device DTMs and iDTMs for DD based devices.
- Allows communication through third party systems supporting FDT/DTM technology.
- Condition monitoring: used for preventive and predictive maintenance based on diagnostic information from field devices.

FieldCare suite enables you to step into the asset management world with a sustainable investment and offers the possibility to scale up to an integrated asset management solution

Example System

Endress+Hauser and Rockwell Automation interoperability testing is performed for every new device and product.

Hardware Components

Component	Catalog Number
E+H TMT162 Temperature Transmitter	TMT162-A2C131KAB
Hiprom FOUNDATION Fieldbus Communications Module or	1788-EN2FFR
Hiprom ControlNet Communications Module	1788-CN2FFR
Allen-Bradley Stratix 8000 Switch	1783-MS10T
Allen-Bradley Power Supply	1606-XLE
Allen-Bradley ControlLogix Control System	1756-L7X
Allen-Bradley EtherNet Bridge	1756-EN2TR
Hiprom FOUNDATION Fieldbus Termination	FBJ-B6

For further details, see the <u>PlantPAx Process Automation System Selection</u> <u>Guide, publication PROCES-SG001-EN-P.</u>

Software Components

Component	Catalog Number
PlantPAx	
RSLogix 5000 Enterprise Series programming software, Professional edition	9324-RLD700NXENE
Includes:	
 RSLinx Classic software 	
 RSLinx Enterprise software 	
FactoryTalk View Site Edition (SE) software (optional)	9701-VWSXXXXXENE
FactoryTalk AssetCentre server	9515-ASTSRVRENE
FactoryTalk AssetCentre process device configuration	9515-ASTPRDCFENE
E+H FieldCare Standard Asset Management software (optional)	SFE500

For specifications of the engineering workstation (EWS) and operator workstation (OWS), see the <u>Integrated Architecture for Process Control System Recommendations Manual</u>, publication PROCES-RM001.

See <u>Additional Resources</u> for complete installation instructions, including warnings.

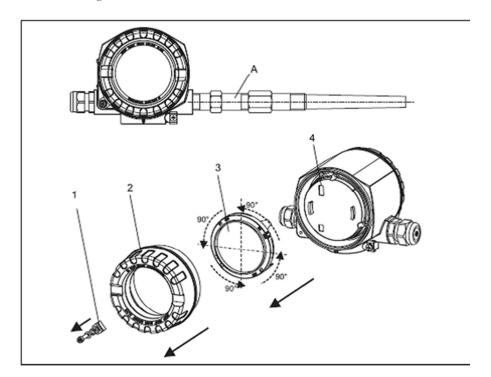
Installation and Configuration

The following information is a summary of the installation procedures. See <u>Additional Resources</u> for complete installation instructions, including warnings.

Connect an iTEMP TMT 162 Temperature Transmitter

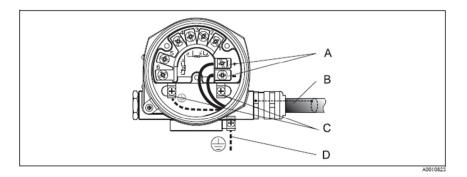
Note:

- Switch off power supply before installing or connecting the device.
 Failure to observe this may result in destruction of parts of the electronics.
- When installing Ex-approved devices in a hazardous area please take special note of the instructions and connection schematics in the respective Ex documentation added to these Operating Instructions. The local E+H representative is available for assistance if required.
- 1. Remove the cover clamp.
- 2. Unscrew the housing cover on the connection compartment together with the O-ring.



- 3. Open the cable glands of the device.
- 4. Feed the cables through the opening in the cable glands.
- 5. Connect the cables.
- 6. On completion of wiring, screw the screw terminals tight. Tighten the cable glands again. Screw the housing cover down again and refit the cover clamp.

Note: Supply voltage must match the voltage noted on the nameplate.



ltem	Description
А	FF terminals – fieldbus communication and power supply
В	Fieldbus cable (FOUNDATION Fieldbus)
С	Ground terminals
D	Ground terminal (external, relevant for remote version)

Verify Grounding and Shielding

TMT 162 must be grounded, for example by means of the external earth terminal.

Different grounding and screening installation methods are available for FOUNDATION Fieldbus networks such as:

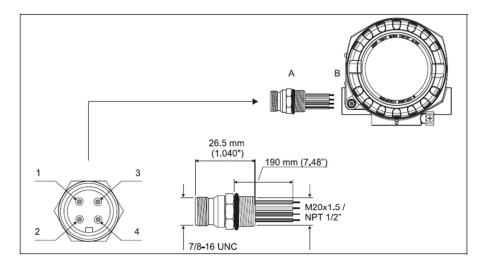
- Isolated installation (see also IEC 61158-2)
- Installation with multiple grounding
- Capacitive installation

Fieldbus Connector

The connection technology of FOUNDATION Fieldbus allows measuring devices to be connected to the fieldbus via uniform mechanical connections, such as T-boxes, distribution modules, etc. This connection technology, which uses prefabricated distribution modules and plug-in connectors, offers substantial advantages over conventional wiring.

- Field devices can be removed, replaced or added at any time during normal operation. Communication is not interrupted.
- Installation and maintenance are significantly easier.
- Existing cable infrastructures can be used and expanded instantly, e.g. when constructing new star distributors using 4-channel or 8-channel distribution modules.

The device can therefore be supplied with a ready-mounted fieldbus connector. Fieldbus connectors for retrofitting can be ordered from Endress+Hauser as a spare part. Please see Endress+Hauser Support and contact your representative.



Item	Description
А	Protection cap for connector
В	Fieldbus connector
Pin assignment/color codes	
1	Brown wire: FF+ (terminal 1)
2	Blue wire: FF- (terminal 2)
3	Not assigned
4	Green/yellow: earth

Note: Protect the terminals from electric discharge. Failure to observe this may result in destruction of parts of the electronics.

Hiprom Linking Device Overview

The following section demonstrates installation of both the EN2FFR and the CN2FFR. Programming and other setup instructions contained in the remaining sections of this manual are consistent with either linking device. Refer to the figures in this section when using the installation instructions.

Connect a Field Instrument to EN2FFR

The 1788-EN2FFR linking device is designed to operate within the Rockwell Automation PlantPAx system using EtherNet/IP as the communication backbone to the FOUNDATION Fieldbus process device network. All power required for the module's operation is derived from an external 24V power supply. For current consumption, please refer to electrical specifications in the EN2FFR user manual.

The following installation can be accomplished by either traditional methods or by utilizing fieldbus connectors (optional). In this section, both methods are described to allow you to choose the installation method best suited to the application.

Hardware

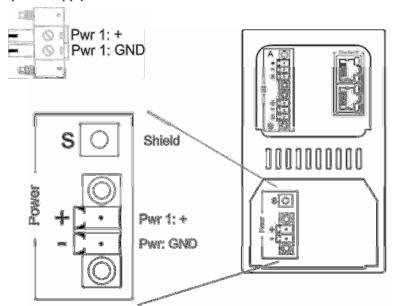


ATTENTION: Do notwire more than one conductor on any single terminal.

Power Connection

The power supply must be compliant with CE safety extra low voltage (SELV) or protected extra low voltage (PELV), and UL Class 2 or limited voltage/current requirements.

We recommend a 24-32V DC power supply for the linking device to operate correctly. No additional power supplies or power conditioners are required. The power supply connection is described here.



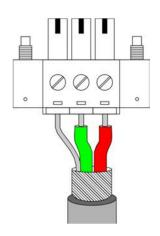
IMPORTANT

Do not use additional power supplies or power conditioners with the 1788-EN2FFR and 1788-CN2FFR linking devices.

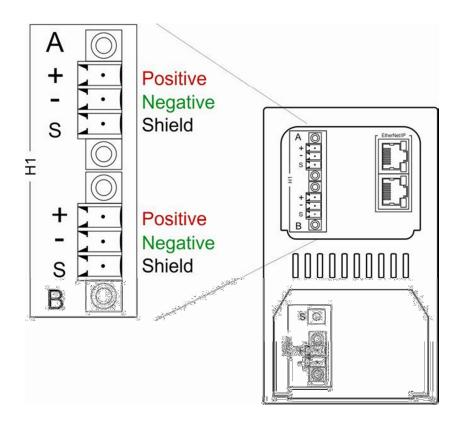
H1 Network Connections

The H1 network must be connected via the H1 terminal on the linking device. The H1 network connection and pin-out is described here.

Pin	Description
Right/Top (red)	FF+
Middle (green)	FF-
Left/Bottom	Shield



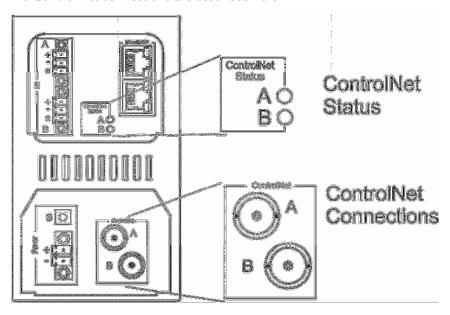
The H1 Segment is split between two physical ports, A and B.



ControlNet and EtherNet/IP Connections

Two BNC connectors on the base of the 1788-CN2FFR linking device provide connections for single or dual ControlNet media. The dual port EtherNet/IP switch provides connections for multiple EtherNet topologies, including Device Level Ring (DLR). The EtherNet/IP port can also be used as a connection point in the field to access the Web server or asset management tools.

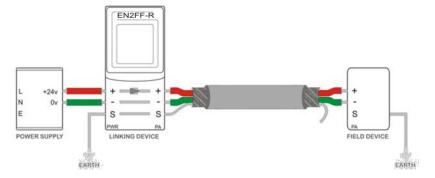
The ControlNet connections are described here.



Shielding

Ground the linking device shield connection to a clean earth connection. Connect the shield to the H1 media so that connectivity runs through all junction boxes, but is not connected to the field device shield or grounded at the device.

Do not attach the H1 media shield to the field device. Tape the media shield back to avoid accidental contact with other conductors or ground.

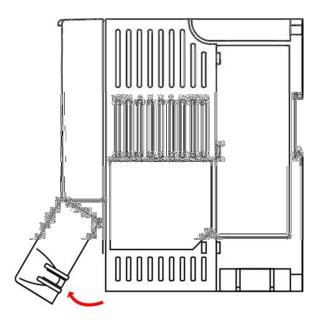


Setthe Linking Device Network Address

This section describes the network address switches.

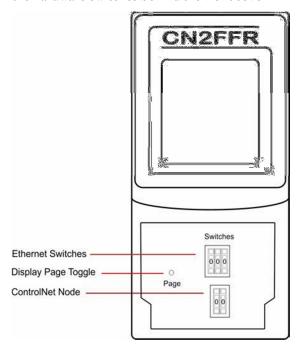
Hardware Switches Location

The hardware switches are located under the front cover of the linking device. Use the Page button to toggle between different diagnostics on the display.



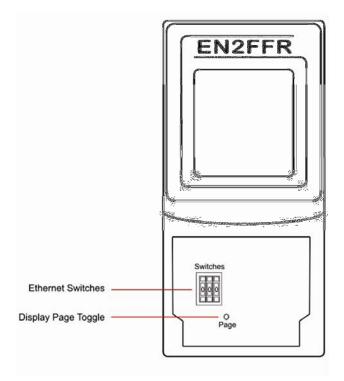
Set the Control Net Node Address

To set the ControlNet node address of the 1788-CN2FFR linking device, use the hardware switches behind the front cover.



Setthe EtherNet/IP Address

The linking device uses an RJ45 connector to connect to an Ethernet network. The linking device ships with BOOTP enabled. To set the IP address of the 1788-EN2FFR linking device, use a BOOTP server or use the hardware switches.



IMPORTANT

Power down the linking device before changing the Ethernet switch settings. The IP address is set during power up.

Ethernet Switch Settings

This table describes the Ethernet switch settings.

Ethernet Switch	Description
	To set the IP address of the linking device to the 192.168.1.xxx sub net, set the switches to the required last three digits. In this example, the linking device will start up with IP address: 192.168.1.123.
	To set the IP address of the linking device via a BOOTP server, set the switches to 888 (factory default setting). Power up the linking device and set the IP address using any BOOTP server. Once the new IP address has been set, power down the linking device, return the switches to 000, and power up the linking device.
	Normal setting after setting IP address with BOOTP. The 000 setting disables BOOTP and holds the IP address.
	The linking device has the option to run the firmware that it was originally shipped with. If the power was cycled while upgrading the firmware, the linking device may not start up because the firmware was corrupted. Set the switches to 777 to set the linking device into Safe mode and upgrade the firmware again.

Install the TMT 162 Add On Profile (AOP)

You need the AOP for RSLogix 5000 to configure and manage the linking device.

The installation of the AOP includes the HSProcessUtility that is used to manage DTMs and DD service libraries. See <u>Additional</u> <u>Resources</u>.

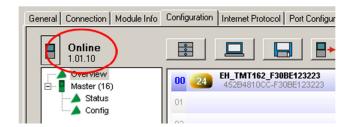
The AOP install file is available on the accompanying CD, or you can download the file from the product website www.hiprom.com.

Go to the page for your linking device and click the link for the AOP Setup software on the right side of the page (1788-EN2FFR linking device shown).



AOP Version

The AOP version of the linking device is located on the display during the startup process, or via the web server.



TIP: You can also click the upper-left corner of the profile window and click About Module Profile to view the AOP version.

Install the Device Type Manager Files (DTMs)

To install the Hiprom AOP and DTM, go to the Hiprom site and download the files. Open the files, one at a time and follow the onscreen prompts. Wait until you are finished installing the first file before installing the next.

To install the TMT 162 DTM, go to the Endress+Hauser website and download the file. Open and install by following the onscreen prompts.

Firmware Version

The firmware version is printed on the linking device and displayed on the screen during power up. The web server also provides the firmware version.

Load the Electronic Data Sheet (EDS) File

Although the EDS file for this device is typically included in the installation of the AOP, it is also available for you to install separately. If necessary, you can access it from the device through the Webserver or the manufacturer's website.



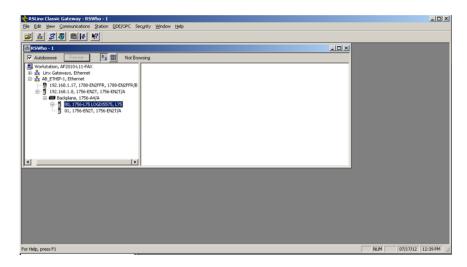
Use the RSLinx EDS Hardware Installation Tool to install the EDS file.

Configure in RSLogix 5000

The steps necessary to setup and configure the EN2FFR and TMT 162 in RSLogix 5000 are presented on the following pages.

In the RSLogix 5000 project, ensure that the Ethernet Module(s) and communication is established before proceeding with installation of the EN2FFR and TMT 162.

Using RSWho Active, verify the recognized devices and communications.



The Controller, Bridge, and Linking Devices must be added to the I/O tree of the Controllogix Controller in RSLogix 5000 before the user can configure the devices.

For assistance with setting up Ethernet communications via the ControlLogix Platform, refer to www.rockwell.com or ask the local Rockwell Automation distributor.

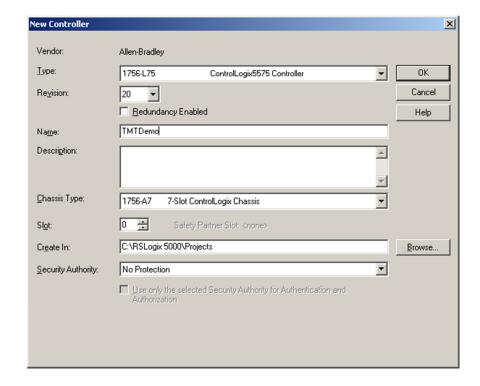
IMPORTANT

For this example, use I/O configuration utility to select module and Add IP address for the 1756-EN2T to 192.168.1.8 and 192.168.1.17 for the Linking Device. Your addressing may be different.

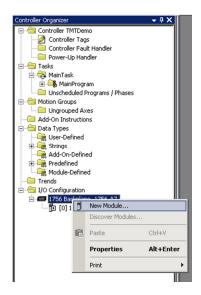
- 1. Open RSLogix 5000 and select File.
- 2. Click New.



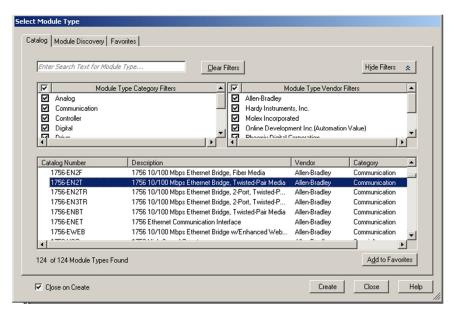
3. The New Controller window will appear.



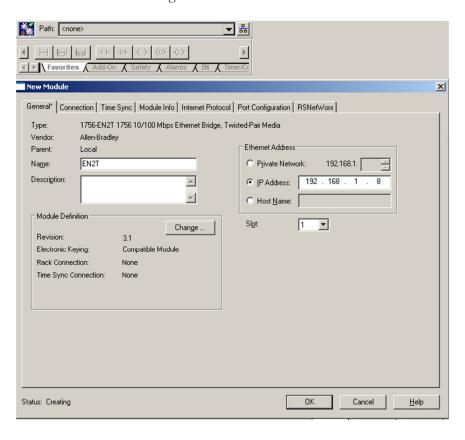
4. Select the **Type** of controller, revision, and fill in the remaining fields with the appropriate information for the available equipment. Click **OK**. The controller you just configured will now be in the tree on the left of the RSLogix 5000 window.



- 5. Right click on **1756 Backplane**, and click on **New Module**. The Select New Module Type screen will appear.
- 6. Add the module 1756-EN2T by selecting it from the list. Then click **Create**.



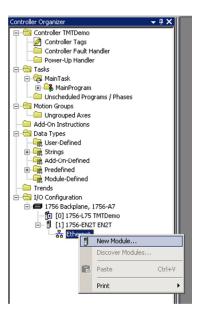
7. In the New Module window, enter the EtherNet address 192.168.1.8 and fill in the remaining fields.



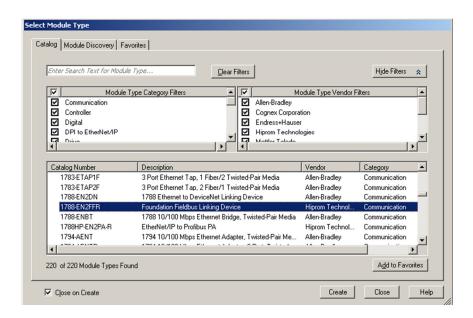
8. Click **OK**. The new device window will now be in the I/O tree.



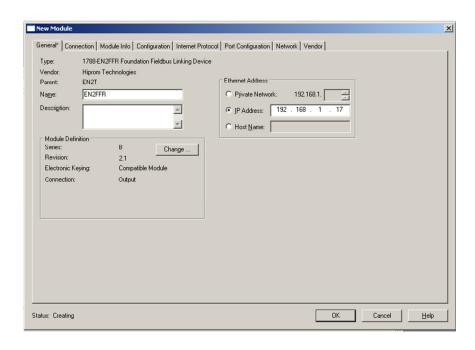
 Rick click on the EtherNet symbol just below the newly added EN2T. Click New Module.



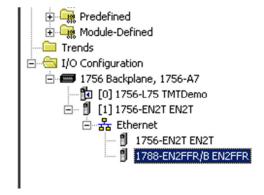
10. Select EN2FFR, then click Create.



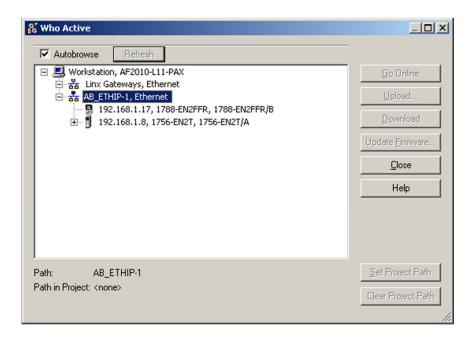
11. Fill in the fields including the EtherNet address of 192.168.1.17 and click **OK**.



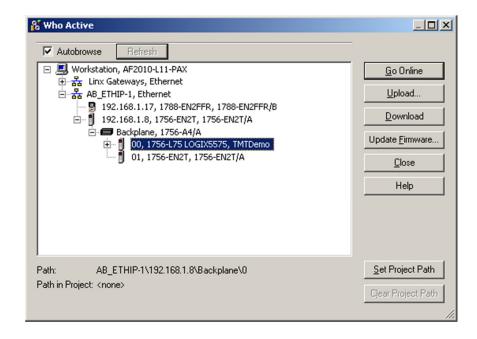
12. The I/O tree should resemble this.

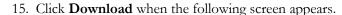


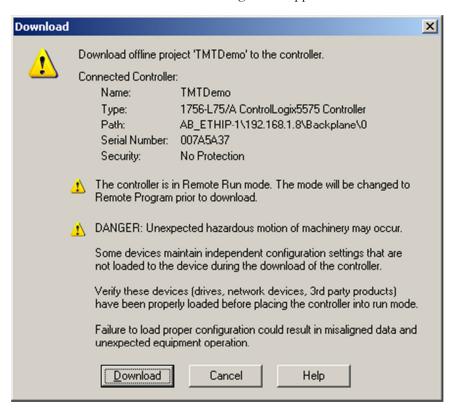
13. Go online with RSLogix 5000 by opening the **Communication** menu at the top of the screen and select **Who Active**. The following window will appear.



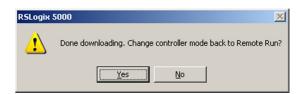
14. Expand the tree to find the ControlLogix controller by clicking the **plus sign** to the left of the EN2T EtherNet module, as well as the Backplane. Select the processor from the tree. In this case it is number 1756-L75. Then click **Download**





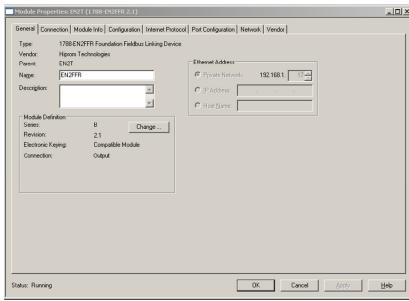


16. Click **Yes** when the download is finished.

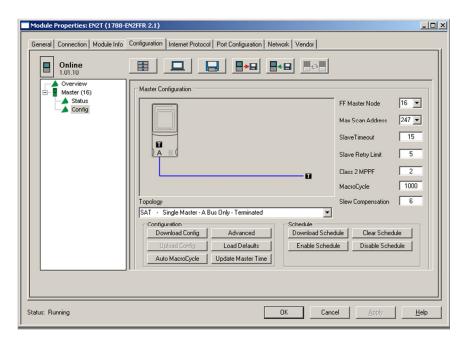


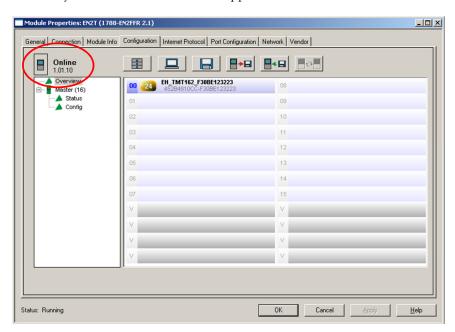
After the modules are added to the I/O tree, the user can open the module properties by right clicking the device and selecting **Properties** from the popup menu. In the properties window, select the Configuration tab to configure addition settings.

17. On the I/O tree, right click on the **EN2FFR** and click **Properties**. The module properties will appear as below. Select the **Configuration** tab.



18. Select **Master**, then **Config** from the tree on the left.



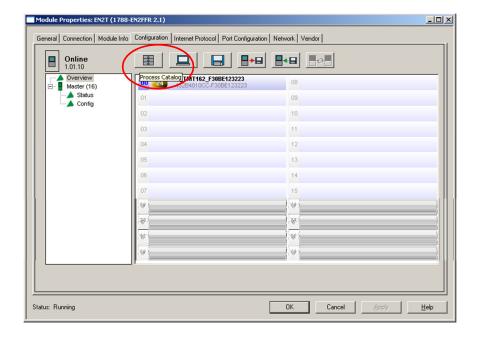


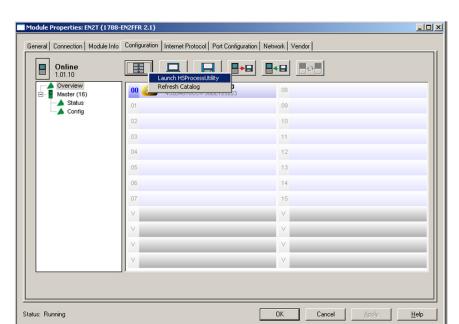
19. Verify the "Online" status in the upper left corner of the window.

IMPORTANT

Device Description files are normally included in the installation of the AOP. The following steps, 20-23, are only necessary if you need to download the DD (Device Description) file. If not, proceed with the next section, "TMT 162" Configuration in RSLogix 5000.

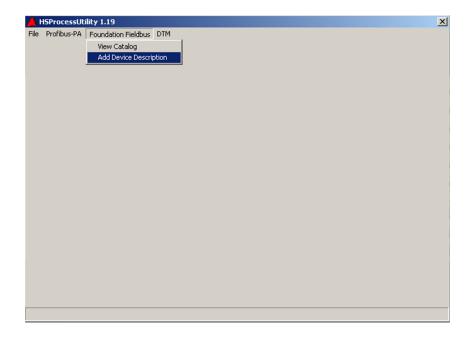
20. From the **Configuration** tab in the EN2FFR Properties window, click on the **Process Catalog** button near the top of the window.





21. Select Launch Process Utility from the menu.

22. From the HS Process Utility select **FOUNDATION Fieldbus** and select **Add Device Description**.

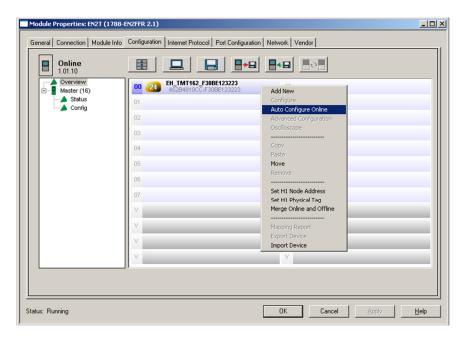


23. Select the DD files that you wish to install from the list.

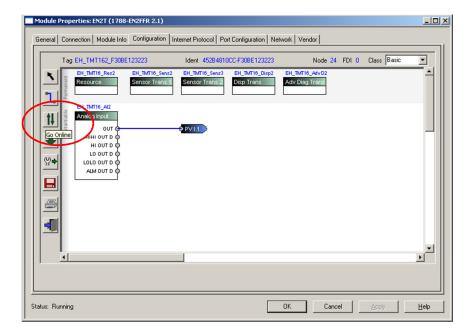
TMT 162 Configuration in RSLogix 5000

The following steps allow the user to configure, download, and verify available data for the TMT 162 Temperature Transmitter.

1. Right click on the **TMT 162 device** and select **Auto Configure Online**.



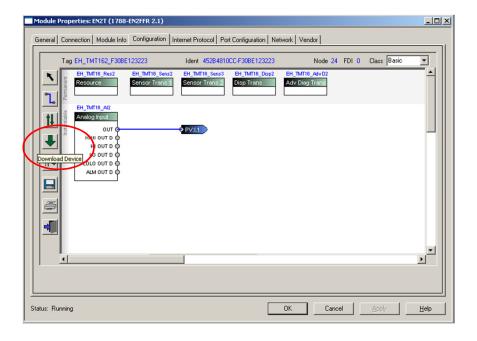
2. Go online by clicking the **Double Green Arrows** button on the left of the screen.



3. Click **Yes** on the following warning screen (if it appears) if you are sure you wish to change the device revision in the project.

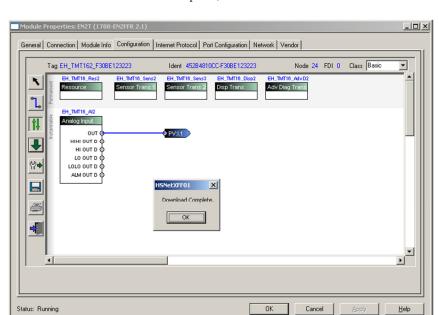


4. Download the configuration to the TMT 162 by clicking the **Large Green Arrow** button.



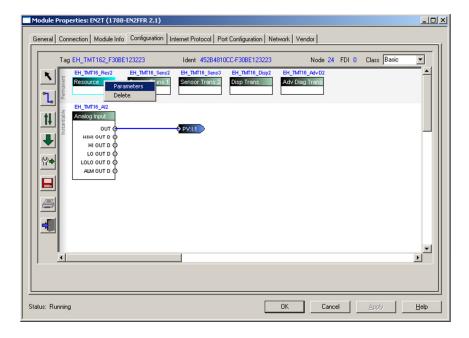
You should see a progress bar as below.



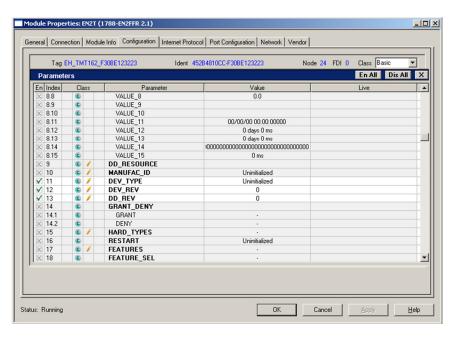


5. When the download is complete, click **OK**.

6. To verify the device configuration and revision information, right click on the **Resource Block** and select **Parameters**.

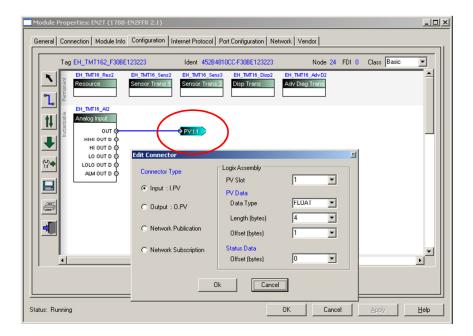


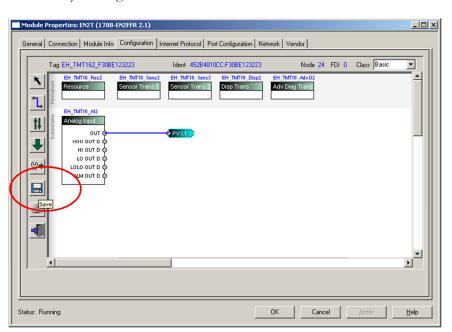
7. Select parameters that you wish to enable by checking the boxes on the left.



The following steps will demonstrate setup of the analog parameters for the TMT 162.

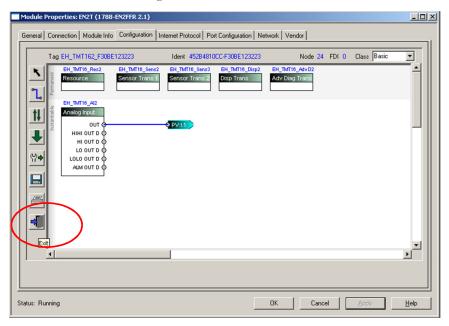
8. Right click on the **Process Variable** and select **Attributes**.



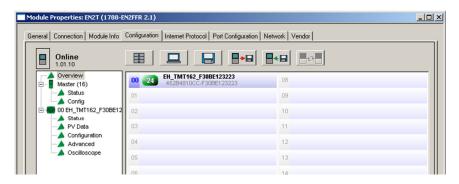


9. Save by clicking the **Disk** button.

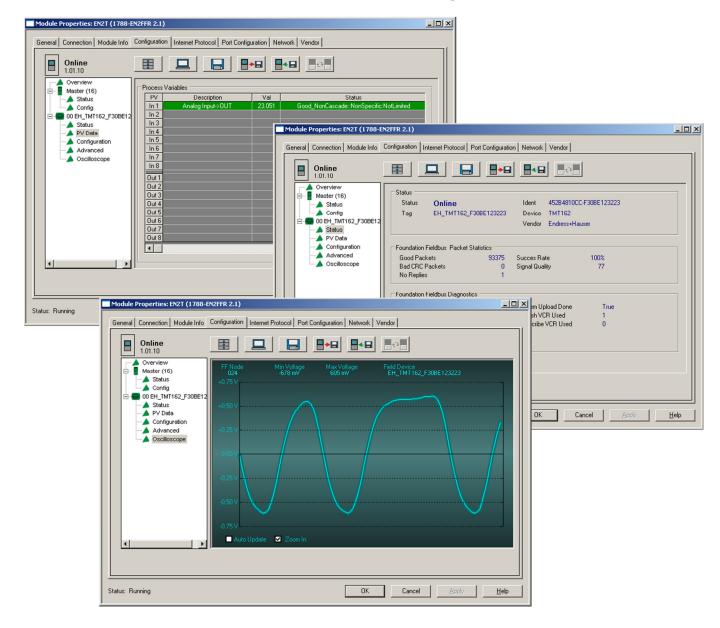
10. Click **Exit** to return to the configuration screen. The TMT 162 will be available on the RSLogix I/O tree.



11. Expand the TMT 162 tree by clicking the **plus sign**.



12. Click on the attributes below the TMT 162 in the tree to view available data about the device. Screen examples are shown below.



13. When finished viewing the device data, click **OK** to close the window.

IMPORTANT

Remember to save the RSLogix 5000 project to avoid losing the changes!

Alternate Installation using the Thin Frame

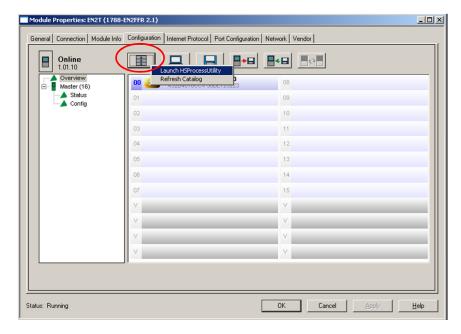
In most cases, DTM files are included with the installation of the AOP and can be used in the Thin Frame included in RSLogix 5000 or with a FDT Frame (such as AssetCentre or FieldCare). There may be an instance where the user may need to install or re-install one or more DTMs. This section of the manual will walk you through the installation process using RSLogix 5000.

IMPORTANT

The Thin Frame can only view diagnostics of the field device. A full FDT Frame is needed to configure and parameterize the field device.

In order to use RSLogix 5000 to install DTMs, the user must update the DTM catalog by launching the Process Utility in the EN2FFR module properties window, configuration tab.

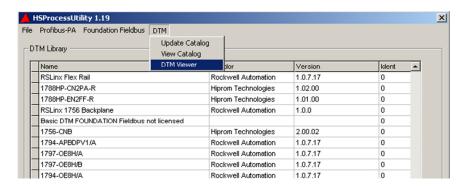
1. Right click on **Process Catalog** and select **Launch Process Utility**.



2. So that the DTM library is updated with all available DTMs, click **DTM** and **Update Catalog** on the utility screen.



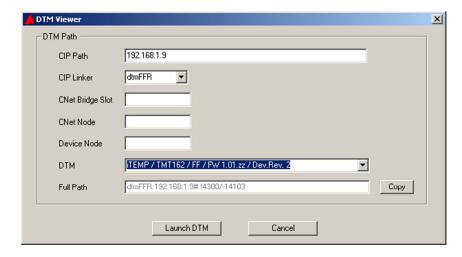
3. After the update is finished, click **DTM** and select **DTM Viewer** from the menu.



IMPORTANT

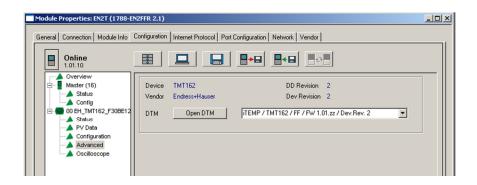
Multiple DTMs for the same device with different revisions may be available. The user must select the correct revision for the specified device.

 Select the DTM that you need from the list and click the Launch DTM button.

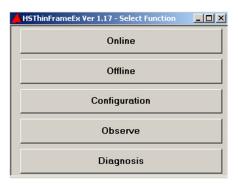


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5. Or select the **Advance** attribute on the EN2FFR properties configuration tab to find and open the DTM.



6. Use the DTM to go online buy selecting the **Online** button below.



7. After the DTM goes online with the device, the following screen will appear.



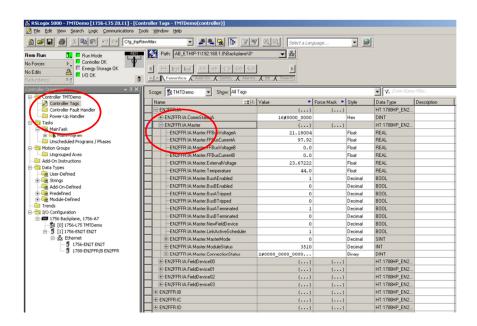
8. Save the project.

Verify Operation Using RSLogix 5000

Each 1788-EN2FFR consumes a total of 4 connections from the Logix Controller regardless of the number of field devices. Thus the input and output image of each EN2FFR is divided into four sections A to D. The first connection will have the FF Master Data.

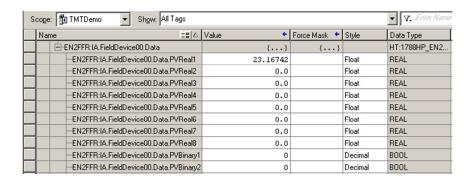
The following section will show the user how to use the AOP to monitor online data.

1. In the RSLogix 5000 tree, select **Controller Tags**. Then select **EN2FFR:IA**, then **Master**.



If a field device is online and running (exchanging cyclic data) then its field device index bit (in the connection status) will be set. If the device goes offline, the bit will be cleared.

2. Select the **plus sign** next to **Field Device 00** and click to expand **Data**. Each field device will display its diagnostics as well as all available PVs and their status as shown below.



Configure via AssetCentre

Rockwell's AssetCenter is the FDT based plant asset management software tool that lets you configure the intelligent field instruments for Endress+Hauser. FieldCare is an optional tool provided by Endress+Hauser.

IMPORTANT

Before beginning this process, make sure the DTMs have been downloaded from the vendor website, imported, and installed for both the Hiprom EN2FFR and the E+H device.

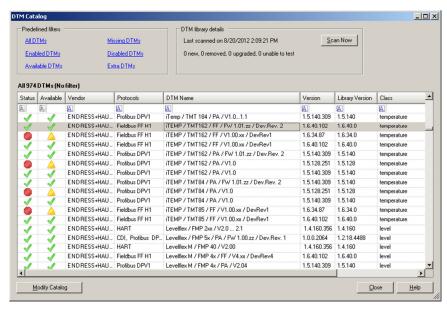
1. After installing the appropriate DTM files, start AssetCenter using the icon on the desktop and open a new project.



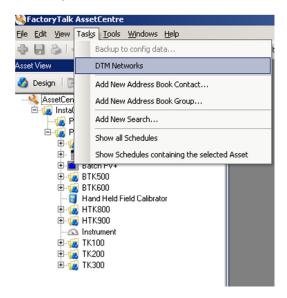
2. Update the DTM catalog in AssetCenter by clicking on **Tools**, then **DTM Catalog**.



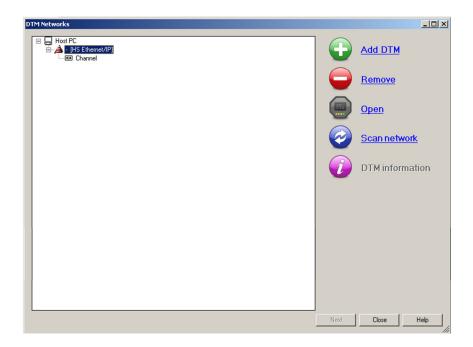
3. Click **Scan Now** to verify that the DTMs you installed exist in the catalog.



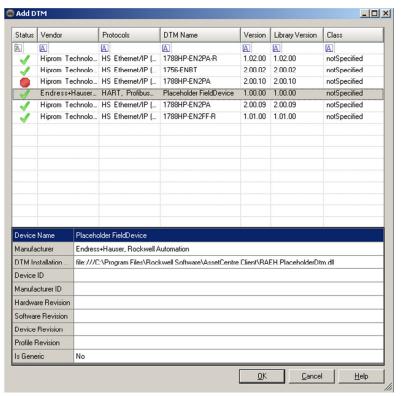
4. Close the DTM catalog and setup the DTM network path. Click the **Tasks** menu, then click **DTM Networks**.



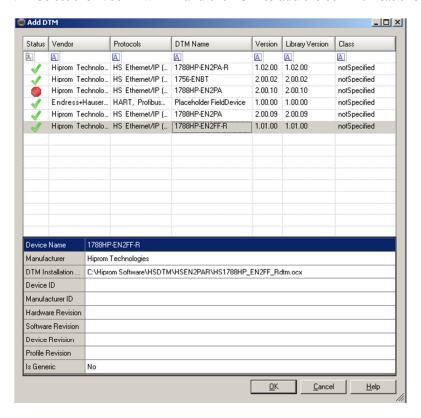
5. Click on the name of the DTM network on the tree to the left, then click **Add DTM**.



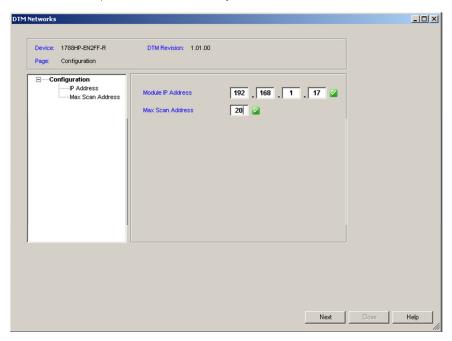
6. Select the DTM network and click on it to view the device DTM information on the bottom of the screen.



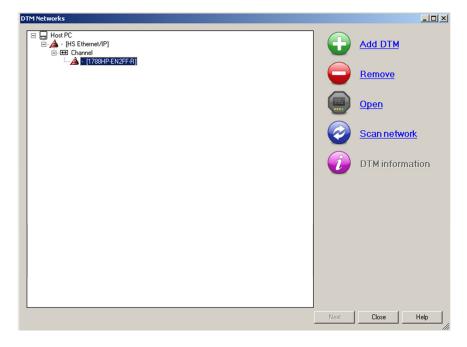
7. Select the 1788-EN2FFR and click **OK** to add the communications DTM.

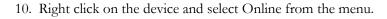


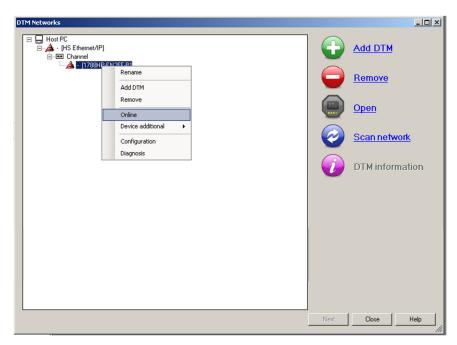
8. Add the IP address and Max Scan Address (the highest IP address used on the network) and hit the **Enter** key after each field is filled.



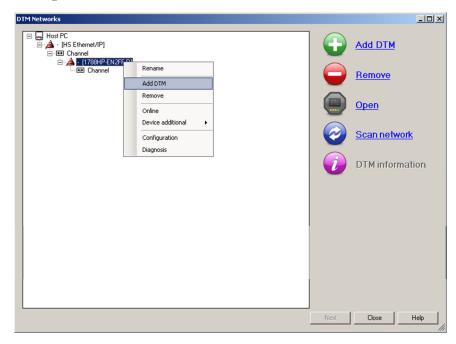
9. After you click **Next** on the above screen, the tree should look like this one.

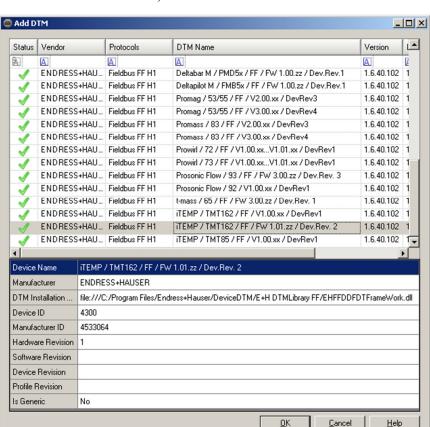






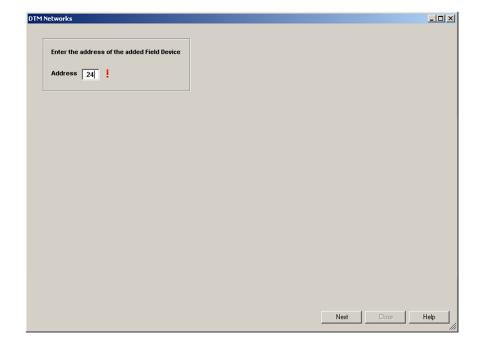
11. Right click on the EN2FFR, then Add DTM.





12. Select the correct DTM, and then click **OK**.

13. Fill in the node address field, then hit the Enter key.



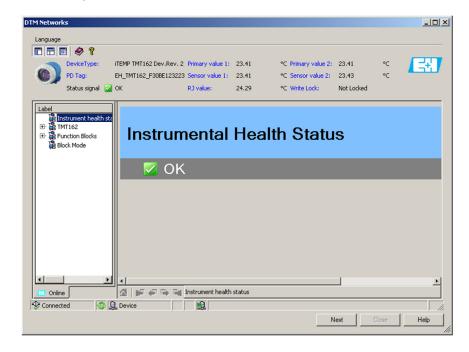
IMPORTANT

Right click the devices in the tree to verify online status.

14. The device tree should resemble the one below.

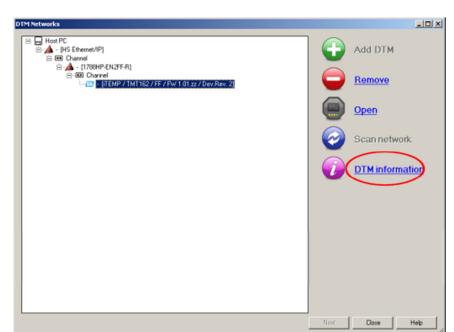


15. Select the TMT 162 and click **Open**. Verify the device is connected by looking at the bottom left corner of the screen. Then click **Next**.



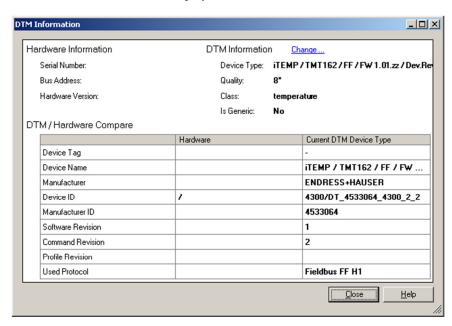
IMPORTANT

Use the tree on the left of the DTM frame to navigate to different properties of the device, make changes, or view data.



16. To get information about the DTM, click **DTM Information**.

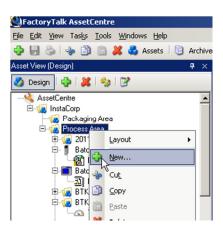
An information screen will display the DTM details.



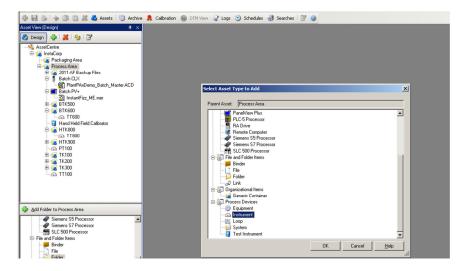
17. Click **Close** to finish, then **Save** the project to ensure that the changes are not lost.

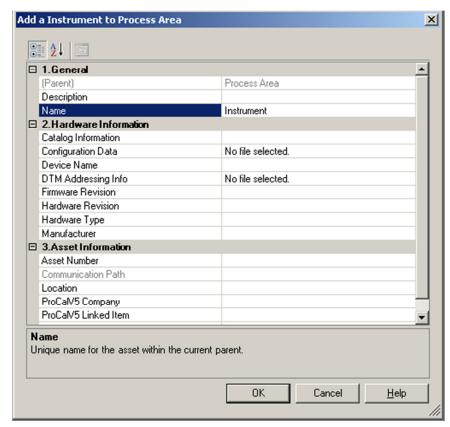
The remaining steps will verify that the DTM is installed and working properly in AssetCenter.

18. First click the **Design** button above the tree to enter Design mode. Then, in the AssetCenter tree, right click **Process Area** and select **New**.



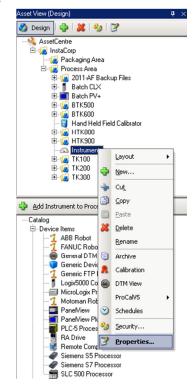
19. From the Process Area Tree in the Asset Type to Add window, click **Instrument** then **OK**.

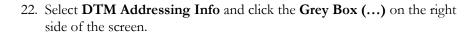


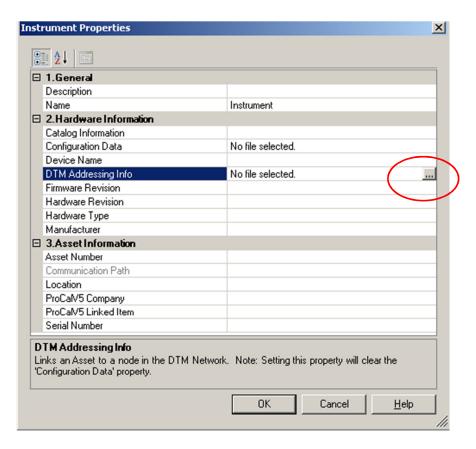


20. Enter a name (i.e. - Instrument) in the Name field. Click **OK**.

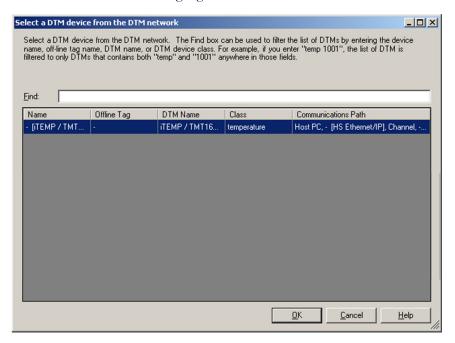
21. Right click on the newly named device and select **Properties** from the menu.



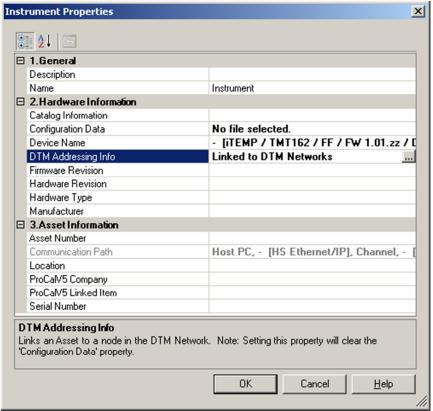




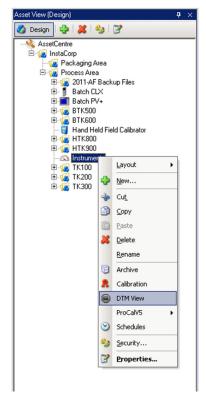
23. Click on TMT 162 to highlight the row and click OK.







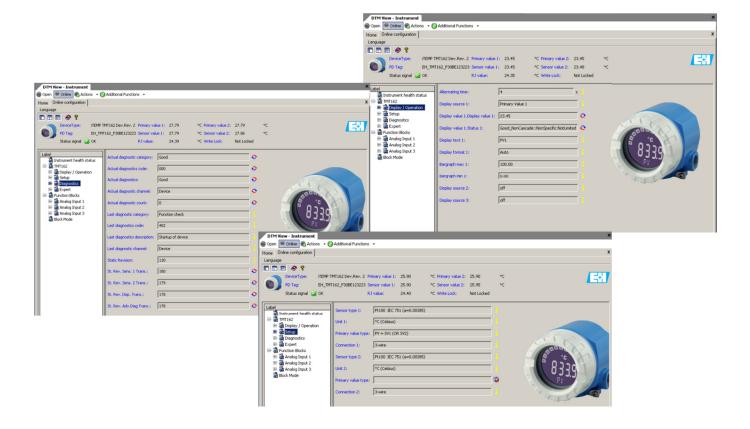
25. Right click **Instrument** and select **DTM View**.



26. Click on **Online** at the top of the screen, then **Open**.



27. Select from the device attributes in the tree by clicking on a heading. Make any changes to the settings that are necessary. Screen examples are shown below.



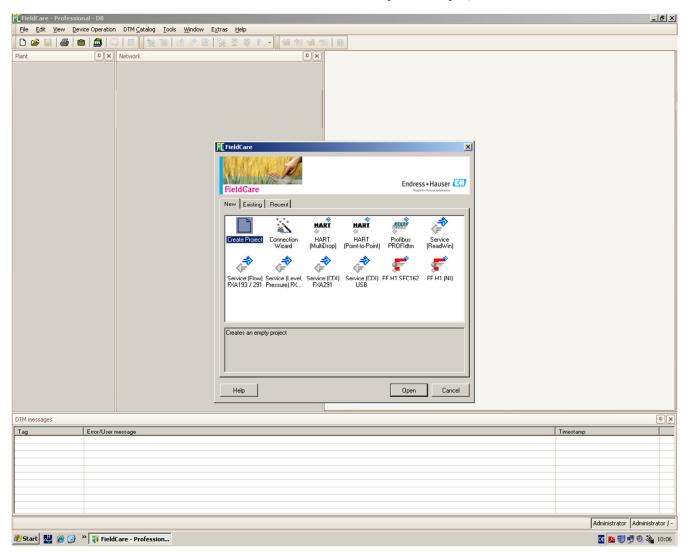
28. Close the DTM window, Save the project, and Close AssetCentre.

Connect to, Monitor and Configure the Instrument via FieldCare

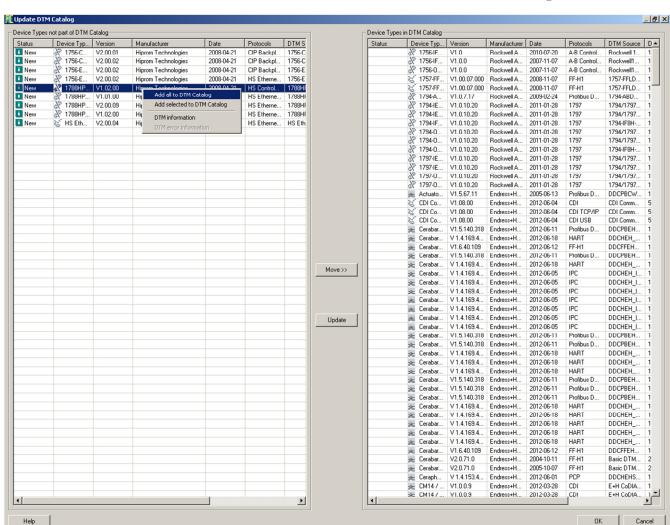
FieldCare is the FDT-based plant asset management software tool that lets you configure the intelligent field instruments.

Note: Before starting make sure the DTM's have been imported and installed for the Hiprom Communication linking device and the E+H Instrument. To access the DTMs and other software download them from the Hiprom and or E+H websites.

- 1. Install the appropriate DTMs.
- 2. Start FieldCare and open a new project.



3. Choose the DTM Catalog menu and click update.



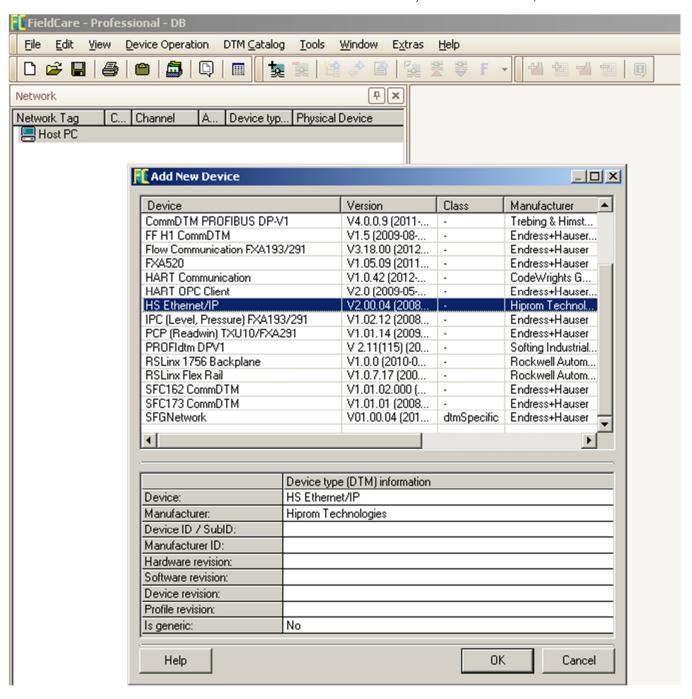
4. If there are DTMs listed in the dialog box's left pane, select desired DTMs and click Move or choose "Add all to DTM catalog".

If you do not find the desired DTMs, or if the left pane of the dialog box is empty, click Update. FieldCare searches for DTMs installed on your computer. After search, found DTMs are added to the dialog box's left pane.

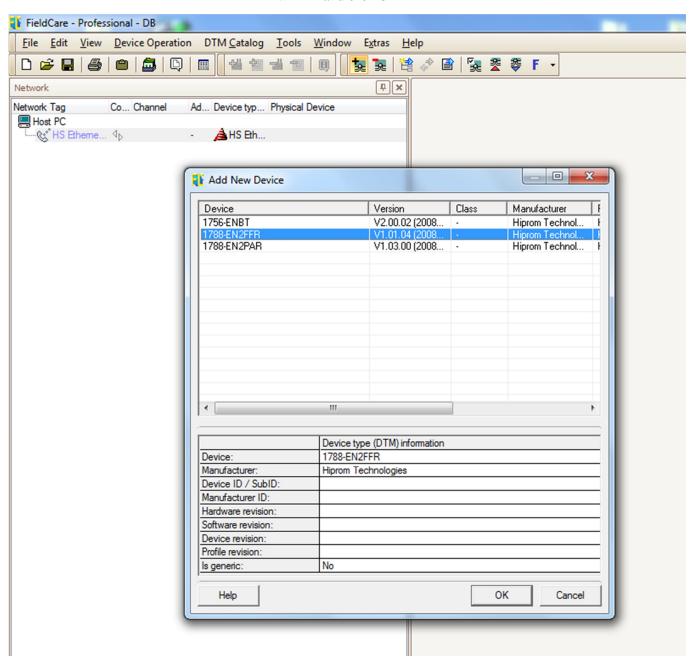
If necessary, to remove DTMs, select the desired DTMs in right pane and click Move.

5. Click OK to save your changes.

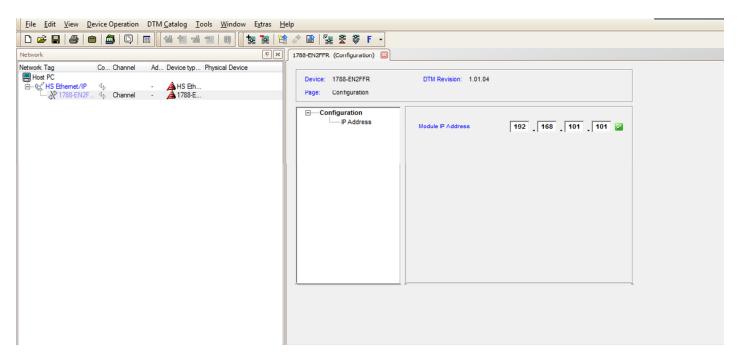
6. Click the Add Device icon, select HS EtherNet/IP DTM and click OK.



7. Click on HS EtherNet/IP- DTM. Click the Add Device icon, select 1788-EN2FF-R and click OK.



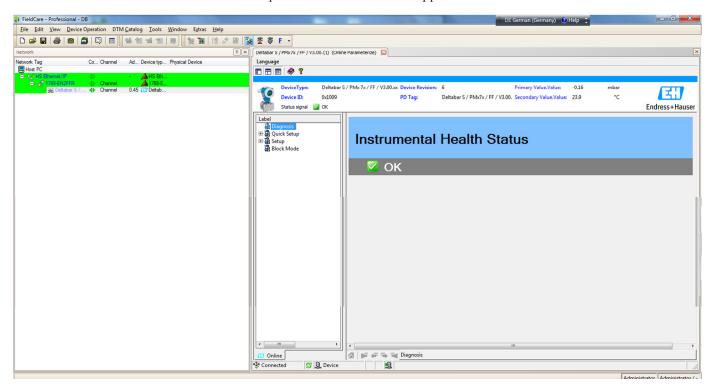
8. To configure the 1788-EN2FF-R, double click on 1788-EN2FF-R in the left pane.



9. Enter the 1788-EN2FF-R IP address and the Max Scan Address.

- 10. Click the Create Network icon.
- 11. When prompted click OK. The Com DTM now scans the entire FOUNDATION fieldbus network behind the 1788-EN2FF-R and searches for the right DTM. If the right DTM is installed, the instrument comes up in the Explorer view on the left pane. If only one DTM is added to the network, the Software automatically goes online. Otherwise a warning occurs that must be confirmed. To switch this behavior off, in the Explorer- context- menu Extras/ Options, select After Scanning within Page Scanning.
- 12. In an open FieldCare project, right-click on the instrument in the left pane and select Connect.

13. Double-click on the instrument in the left pane. The Online parameterization window appears with the Instrument Health Status.



14. You can right-click now on the instrument in the left pane to access other views and data, e.g. observe, reset or offline parameterization.

Visualization – Using AOIs and Faceplates

To monitor the instruments using the predesigned faceplates, the EN2FF-R must be set up as specified in this integration document and the manual. The controller exchanges data between the devices and the FactoryTalk View SE faceplates notify personnel what is happening in the plant.

The following information allows you to customize the TMT 162 and set up the function blocks to use the Add-On Instructions (AOI) with an HMI server.

See Additional Resources on page 70 for more detailed information.

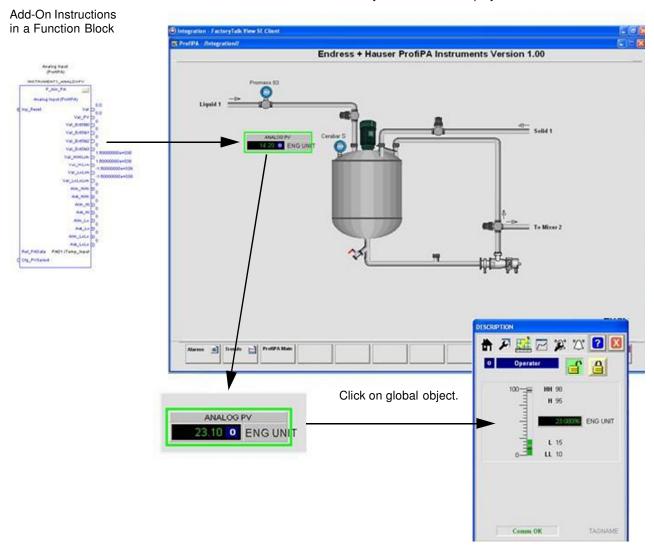
Add-On Instructions

An Add-On Instruction exchanges data between each process variable located in the process device and the faceplate installed on a display. The name of the specific instance of the Add-On Instruction becomes the link from the actual instrument to the faceplate on the graphic.

Global Object

A global object links the tag name to the faceplate, provides a touch area from which to launch the faceplate, and displays the process variables and alarms.

FactoryTalk View SE Display



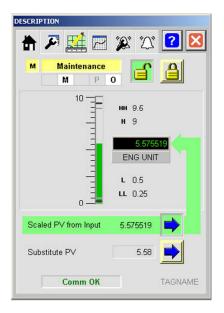
IMPORTANT

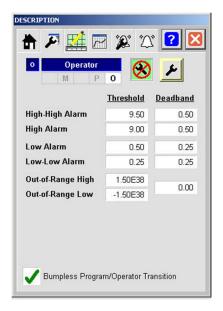
A unique global object and faceplate are available for each field instrument due to each instrument having specific extended diagnostics.

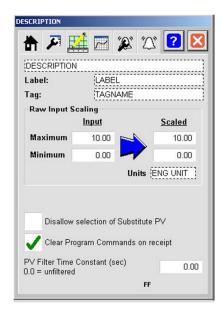
Faceplates

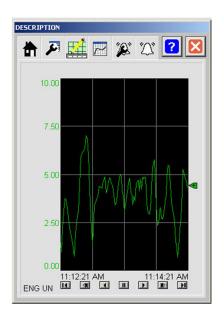
The FactoryTalk View SE generic display provides a graphical representation of the instrument based on the information contained within each Add-On Instruction. Navigation buttons at the top of the faceplate change the information displayed. Status displays show information using a bar graph, numeric values, and trend displays. Other displays show specific alarms and warning indications.

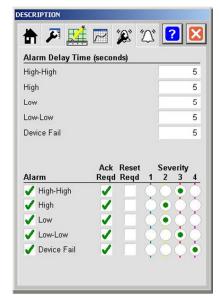
Some examples of predesigned faceplates are shown below.

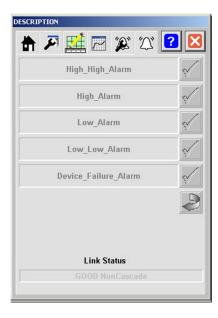












IMPORTANT

A unique global object and faceplate are available for each field instrument due to the display of instrument-specific extended diagnostic information.

The faceplates provide the following information from the device:

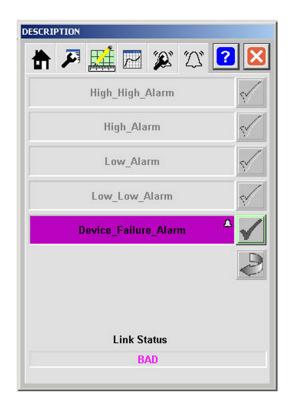
- FOUNDATION fieldbus process values (PV)
- PV fault status (communication fault)
- FOUNDATION fieldbus Link Status

You can configure the faceplates to provide the following information:

- FOUNDATION fieldbus PVrange (minimum and maximum)
- Tag name
- Description
- Engineering units
- Mode (such as operator or program)
- High-high, high, low, low-low alarms
- Over-range and under-range alarms
- Alarm delay
- Alarm hysteresis

Link Status Information

FOUNDATION Fieldbus Link Status provides information about an instrument when its transmitter or sensor is not running properly. It produces bit-based and numeric outputs that can be translated into Good Non-Cascade, Uncertain, and Bad Link. The example below shows Bad Link Status due to the Analog Input Block being Out of Service (OOS).



Additional Resources

Resource	Description
FOUNDATION Fieldbus Instruments	
iTEMP TMT 162 Technical Information, publication TI086R	Specifications and details of the iTEMP TMT 162 Temperature Transmitter.
<u>iTEMP TMT 162 Operating Instructions FOUNDATION Fieldbus</u> <u>publication BA00224REN</u>	How to install, wire, configure, and operate a iTEMP TMT 162 Temperature Transmitter
http://www.products.endress.com/fieldbus-ddhttp://www.fieldbus.org	Download DD files for field instrument
http://www.products.endress.com/temperature	Information about Endress+Hauser temperature transmitters
Control System Components	
ControlLogix Controllers Installation Instructions, publication 1756-IN101	How to install and configure a ControlLogix controller.
ControlLogix Controllers User Manual, publication 1756-UM001	How to configure, operate, and maintain a ControlLogix controller.
ControlLogix Ethernet/IP Modules 1756-IN612B-EN-P	Installation Instructions, ControlLogix EtherNet/IP Communication Module
EtherNet/IP and ControlNet to FOUNDATION Fieldbus Linking Device 1788-UM057A-EN-P	Specifications and details of the 1788-EN2FFR and 1788-CN2FFR Hiprom Fieldbus Linking Device
PlantPAx Process Automation System Reference Manual Publication PROCES- RM001	Provides Characterized recommendation for implementing the PlantPAx systems.
PlantPAx Process Automation System Selection Guide Publication PROCES- SG001	Provides information for assisting with the equipment selection for a PlantPAx system.
Operator Components	,
FactoryTalk View Site Edition User's Guide, publication VIEWSE-UM006	How to design, develop, and deploy FactoryTalk View SE applications
<u>Faceplates, Add-On Instructions, project files, etc.</u> Login required. (Please contact your sales representative.)	Download AOIs, Faceplates and Global Object graphics, and project files
Process Control Information	
PlantPAx Library of Process Objects Reference Manual, Publication PROCES-RM002	Provides Details of how to use the PlantPAx Library of Process Objects.
http://www.rockwellautomation.com/process	Information about Rockwell Automation process control and Integration Documents.
http://literature.rockwellautomation.com	Available Rockwell Automation publications, including Integration Documents.
http://www.endress.com	Information about Endress+Hauser field instruments.

Rockwell Automation Support

Rockwell Automation provides technical information on the Web to assist you in using its products. At http://support.rockwellautomation.com, you can find technical manuals, a KnowledgeBase of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration, and troubleshooting, we offer TechConnect support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit http://support.rockwellautomation.com.

Endress+Hauser Support

Please refer to your local Endress+Hauser Sales Center for precise information regarding the service support available in your area or visit http://www.endress.com.

Installation Assistance

If you experience a problem within the first 24 hours of installation, please review the information that's contained in this manual. You can 4d so contact a special Customer Support number for initial help i3 getting your product up and running.

United States	1.440.646.3434 ◆ Monday — Friday, 8 a.m. — 5 p.m. EST
Outside United States	Please contact your local Rockwell Automation representative for any technical support issues.

New Product Satisfaction Return

Rockwell Automation tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

	Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor in order to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for the return procedure.

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