

# **SONIC-PRO**<sup>™</sup> **Ultrasonic Flow Meters**

96.08

Engineering and Technical Data

**SONIC-PRO 53c**Hybrid Ultrasonic Flowmeter



Selectable Doppler or Transit Time Non-Invasive clamp on transducers High quality QVGA display NEMA 4X (IP 66) washdown enclosure Full function front panel interface "Smart" external communications Process control features 2 Year warranty





## **Applications:**

- Sewage
- Wastewater
- Pulp & Paper Slurries
- DI water
- Discharge water
- Caustics
- Chemical Slurries
- Ground water
- Food and Beverage
- Petrochemical
- · Any sound conducting liquid

## Features:

- Selectable Doppler or Transit Time operating mode.
- Custom quality metric algorithms and DSP technology ensures reliable, high accuracy measurements.
- Quick and easy clamp-on transducer installation. Proprietary AGC (Automatic Gain Control) algorithm eliminates manual gain adjustment.
- User programmable via 5-button, menu driven interface.
- Factory configured for easy installation. Includes five user programmable, password protected configurations for multiple user and portable applications.
- High quality 320 x 240 pixel QVGA backlit LCD.
- Data logging to standard SD Card format. User configurable to time interval, flow rate and total set-point triggers. 500,000 events with included 32MB SD Card.
- Isolated 4-20 mA output fully configurable.
- 0 1000Hz Pulse output fully configurable.
- Computer connection via RS-232, RS-485, USB, Ethernet. Permits remote access and control of all functions including real-time display, system configuration, data logging, remote data capture and process control functions. Software permits remote internet access through local network set-up.
- Process control via three independently configurable 10 amp, form C relays.
   Configure to flow rate for high/low/range rate alarm or to flow total for either manual trigger batch operations or flow triggered batch operations.

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## **SONIC-PRO Ultrasonic Flow Meters**

## Engineering and Technical Data

## Installation:

## Fluid Requirements

The **Sonic-Pro** series **Hybrid Ultrasonic Flow Meters** can measure fluid flow in virtually any fluid in which sound waves can travel. The **Sonic-Pro** meters are considered "hybrid" because they can measure fluid flow using either the Doppler or Transit Time methods. The **Sonic-Pro** ultrasonic sound transducers are clamped to the outside of the pipe wall and include no moving parts. This method of flow measurement is safe, non-intrusive and very easy to service.

The Doppler measurement method requires particles be present in the flow stream to "reflect" the sound waves. The meter may be operated in the Doppler mode when the fluid contains 0.02% to 15% (200 to 150,000 ppm) of particles.

The Transit Time measuring method requires relatively "clean" fluid to enable the sound waves to complete their circuit. The meter may be operated in the Transit-Time mode when the fluid contains 0% to 1% (0 to 10,000 ppm) of particles. To allow for changes in the fluid's particle count, the **Sonic-Pro** monitors the signal gain and employs an Automatic Gain Control (AGC) algorithm that periodically adjusts the gain maintain the optimum power level.

The speed at which sound travels in the fluid must be known. The factory will configure the meter for a known fluid during the initial configuration. The **Sonic-Pro** model **S3c** includes a 5-button user interface and remote PC software that can be used to configure the meter. Many common fluids are listed in the software and can be selected directly from the menu. Provided the speed of sound in the fluid is known, custom "unknown" fluids can be input manually by the user. A list of various fluids and their sound speeds are provided in the user manual.

## **Flow Stream Requirements**

To ensure measurement accuracy requires a fully developed *turbulent* flow profile. Pulsating, swirling and other disruptions in the flow stream will affect accuracy. Flow conditions with a *Reynolds Number* greater than 4000 will demonstrate fully developed *turbulent* flow. A Reynolds Number less than 2000 indicates *laminar* flow and may result in inaccurate readings.

#### REYNOLDS NUMBER EQUATION:

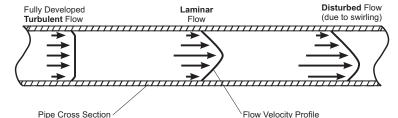
REYNOLDS NUMBER = 3160 x Q x G D x V

Where:

Flow rate of the fluid in GPM = Q

Specific gravity of the fluid = G

Pipe inside diameter in inches = D Fluid viscosity in centepoise = V



## **Minimum Straight Pipe Length Requirements**

The meter's accuracy is affected by disturbances such as pumps, elbows, tees, valves, etc., in the flow stream. Install the meter in a straight run of pipe **as far as possible** from any disturbances. The distance required for accuracy will depend on the type of disturbance.

Type Of Disturbance	Minimum Inlet Pipe Length	Minimum Outlet Pipe Length
Flange - Reducer - 90° Elbow	10 X Pipe Inside Diameter	5 X Pipe Inside Diameter
Two 90° Elbows -1 plane	15 X Pipe Inside Diameter	5 X Pipe Inside Diameter
Two 90° Elbows -2 planes	20 X Pipe Inside Diameter	5 X Pipe Inside Diameter
Pump Or Gate Valves	25 X Pipe Inside Diameter	5 X Pipe Inside Diameter

## **Transducer Mounting Location**

- The meter can be mounted on horizontal or vertical runs of pipe.
- Mounting on the sides (3 o'clock and 9 o'clock) position on horizontal pipe is recommended.
- Mounting anywhere around the diameter of vertical pipe is acceptable, however, the pipe must be completely full of fluid at all times.
- Back pressure is required on downward flows to ensure a full pipe.
- See the minimum straight length of pipe requirement chart above.
  The meter can accurately measure flow from either direction.
- NO Air could be trapped

  OK

  Down flows
  must have
  back pressure

  See minimum straight length requirements above

## Engineering and Technical Data

## **Specifications:**

## **General Operation**

#### Measuring Principle

Hybrid. User-selectable Doppler or Transit Time operating modes.

#### Fluid Types

Virtually any acoustically conductive fluid.

Transit time mode operation from 0% to 1% (0 to 10,000 ppm) particulate. Doppler mode operation from 0.02% to 15% (200 to 150,000 ppm) of 100 micron particulate.

#### **Nominal Pipe Sizes**

0.5 inch - 12.0 inch (20mm to 315mm)

### **Pipe Materials**

Most metal and plastic pipes

#### **Pipe Liner Materials**

Most plastic liners

## Fluid Velocity Range

0 to 30 f/s (0 to 9 m/s)

#### **Accuracy**

Flow Rate Averaging Time	Accuracy at Pipe Inside Diameter Doppler all pipe sizes	
Averaging fille	Transit Time ½" to 1"	Transit Time 1-1/4" to 12"
5.0 Seconds (default setting)	+/-1% of rate > 8 ft/sec +/-0.06 ft/sec < 8 ft/sec	+/-1% of rate > 1 ft/sec +/-0.01 ft/sec < 1 ft/sec
1.0 Seconds	+/-1% of rate > 12 ft/sec +/-0.12 ft/sec < 12 ft/sec	+/-1% of rate > 5 ft/sec +/-0.05 ft/sec < 5 ft/sec
0.5 Seconds	+/-2% of rate > 12 ft/sec +/-0.25 ft/sec < 12 ft/sec	+/-2% of rate > 12 ft/sec +/-0.25 ft/sec < 12 ft/sec

## **Electronics**

## **Enclosure**

NEMA 4X (IP66), Powder coated aluminum, stainless steel mounting plates, clamps and hardware.

Dimensions: 11.00H x 8.60W x 5.00D inches (279H x 218W x 127D mm) Weight 6.8 lb. (3.1 Kg.)

## Mounting

Wall, pipe (vertical or horizontal) or panel mounting. Hardware included. Panel opening: 10.63H x 8.10W inches (270H x 206W mm) Panel Depth. Rear: 2.78 inches (71 mm), Front: 2.18 inches (55 mm)

## **Power Requirements**

90-264 VAC 50/60Hz or 15-30 VDC

#### **Power Consumption**

40 watts maximum

## **Operating Temperature**

14°F to 140°F (-10°C to 60°C)

## Storage Temperature

-40°F to 158°F (-40°C to 70°C)

### **Display**

320 x 240 pixel QVGA backlit LCD, UV resistant. Simultaneous Rate and Total: 10 digit maximum + exponent to E+32 Decimal location configurable to 10 places.

## **Display Languages**

English, Spanish, French or German selectable.

## Keypad

Five-button positive action tactile switch keypad.

### Security

Programmable master password and individual configuration passwords.

## **Display Volume Units**

Independently configurable Rate and Total display units in: U.S. Gallons, ounces, barrels (US liquid), barrels (US oil), cubic feet, acre feet, Imperial (British) gallons, liter, cubic meter, or user defined "custom" units.

#### **Display Time Units**

Seconds, minutes, hours, days. Independent Rate and Total display units.

## **Display/Output Update Time**

Selectable: 0.25, 0.50, 1.0 (default), 2.5, 5.0 seconds.

## Flow Rate Display Averaging

Selectable: 0.50, 1.0, 2.5, 5.0 (default), 10.0 seconds.

### **Data Outputs**

- Isolated 4-20 mA output fully configurable, invertible
- 0-1000 Hz Pulse output fully configurable, invertible

#### **Data Logging**

Date/time stamped flow rate and total data in FAT32 file format, easily imported into Excel. Configurable to trigger on time interval (1-999,999 sec), rate and/or total set-point values. Over 500,000 log events possible with included 32MB SD Card.

## **Process Control**

Three independently configurable 10 amp Form C, NO/NC relays.

- Configure to flow rate for high/low/range rate alarm. Programmable release values enable auto release or manual latching operation.
- Configure to flow total for manual trigger batch operations or automatically triggered, timed batch operations.

## **External Communications**

Computer connection via RS-232, RS485, USB, Ethernet.

- Includes user communication and complete configuration software
- Permits remote internet access through local network set-up
- Remotely access and upload data logging files.

## Clamp-On Transducers

#### Housing

NEMA 4X (IP66), Powder coated aluminum, stainless steel mounting clamps and hardware.

Dimensions:  $3.12H \times 2.95W \times 1.60D$  inches (79H x 75W x 41D mm) Weight: 0.8 lb. (0.4 kg.) each

#### Cable

Shielded coaxial RG/U Type:59. PVC jacket, black. RoHS Compliant. Standard length: 10 ft. (3m)

Optional lengths available: 25 ft. (7m), 50 ft. (15m), 100 ft. (30m)

#### **Nominal Pipe Sizes**

A series transducer: 0.5 inch - 2.0 inch (20mm to 63mm) B series transducer: 2.0 inch - 12.0 inch (63mm to 300mm)

#### **Pipe Surface Temperature**

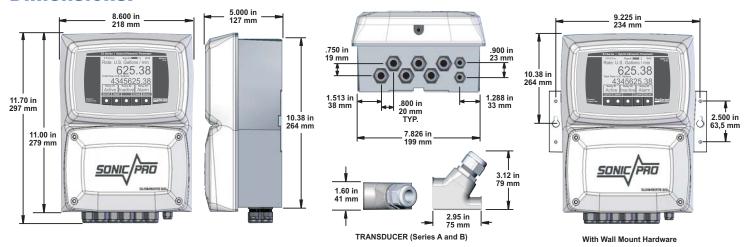
14°F to 212°F (-10°C to 100°C)

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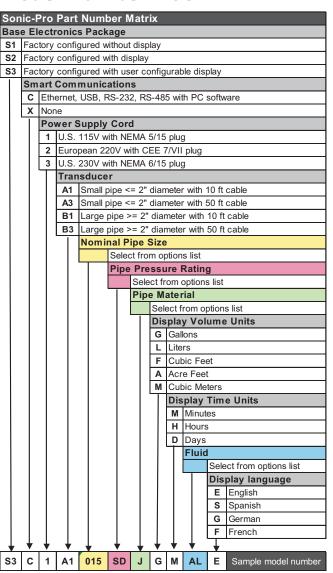
## **SONIC-PRO** Ultrasonic Flow Meters

## Engineering and Technical Data

## **Dimensions:**



## **Model Number Matrix:**



Pipe Size		
005	1/2"	
007	3/4"	
010	1"	
012	1-1/4"	
015	1-1/2"	
020	2"	
025	2-1/2"	
030	3"	
040	4"	
050	5"	
060	6"	
080	8"	
100	10"	
120	12"	
020	20mm	
025	25mm	
032	32mm	
040	40mm	
050	50mm	
063	63mm	
075	75mm	
090	90mm	
110	110mm	
125	125mm	
140	140mm	
160	160mm	
180	180mm	
200	200mm	
225	225mm	
250	250mm	
280	280mm	
312	312mm	
XXX	USER	

	Pipe Pressure Rating
SA	Sch 10 (ASTM D 1785)
SB	Sch 20 (ASTM D 1785)
sc	Sch 30 (ASTM D 1785)
SD	Sch 40 (ASTM D 1785)
SE	Sch 60 (ASTM D 1785)
SF	Sch 80 (ASTM D 1785)
SG	Sch 100 (ASTM D 1785)
SH	Sch 120 (ASTM D 1785)
SI	Sch 140 (ASTM D 1785)
SJ	Sch 160 (ASTM D 1785)
DA	SDR 41 (ASTM D 2241)
DB	SDR 26 (ASTM D 2241)
DC	SDR 21 (ASTM D 2241)
DD	SDR 13.5 (ASTM D 2241)
PA	PN 4 Metric (DIN 8062)
PB	PN 6 Metric (DIN 8062)
PC	PN 10 Metric (DIN 8062)
PD	PN 16 Metric (DIN 8062)
PE	PN 20 Metric (DIN 8062)
вв	CLASS B British (BS 3506)
вс	CLASS C British (BS 3506)
BD	CLASS D British (BS 3506)
BE	CLASS E British (BS 3506)
В7	CLASS 7 British (BS 3506)
XX	User configured

	Pipe Material
Α	Brass (Naval)
В	Copper
С	FRP (fiberglass reinforced plastic)
D	Iron (cast)
Е	Iron (ductile)
F	Nylon
G	Polyethylene (HDPE)
Н	Polyethylene(LDPE)
I	Polypropylene
J	PVC / CPVC
K	PVDF
L	Stainless Steel 304
M	Stainless Steel 304L
N	Stainless Steel 316
0	Steel (1% Carbon, hardened)
Р	Steel (carbon)
Q	Titanium
Х	User configured

	Fluid	
AA	Alcohol (Ethyl alcohol; Ethanol)	
AB	Benzene	
AC	Ethylene glycol	
AD	Ethylene glycol / water (50%)	
ΑE	Gasoline	
AF	Isopropyl alcohol	
AG	Methyl alcohol (Methanol)	
AH	Methyl ethyl Ketone	
ΑI	Milk, homogenized	
AJ	Oil, diesel	
AK	Toluene	
AL	Water (distilled; waste)	
AM	Water, heavy	
AN	Water, sea	
XX	User configured	

Note: Other options available.



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