

ORDERING REPLACEMENT PARTS

If you encounter any difficulties with this product, or if you need to order replacement parts, contact the ICON Fitness Lifestyle Ltd. office, or write:

ICON Fitness Lifestyle Ltd.
Greenwich House
223 North Street
Sheepscar
Leeds LS7 2AA
West Yorkshire

Tel: Country Code: 0345-089009
Fax: 0113-2411120

To help us assist you, please provide the following information when writing or calling:

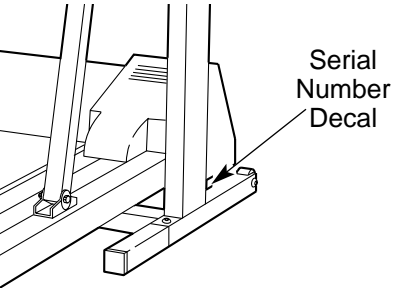
- The MODEL NUMBER OF THE PRODUCT (PETL43561)
- The NAME OF THE PRODUCT (PROFORM® 725 TL treadmill)
- The SERIAL NUMBER OF THE PRODUCT (see the front cover of this manual)
- The KEY NUMBER OF THE PART(S) (see the EXPLODED DRAWING and PART LIST attached in the centre of this manual)
- The DESCRIPTION OF THE PART(S) (see the EXPLODED DRAWING and PART LIST attached in the centre of this manual).

PRO·FORM® 725 TL
PERFORMANCE TREADMILL

CLASS HC Fitness Product

USER'S MANUAL

Model No. PETL43561
Serial No. _____
Write the serial number in the space above for future reference.



QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or find that there are missing or damaged parts, we will guarantee you complete satisfaction through our Customer Service Department.

Please CALL:
0345-089009

Or WRITE:
ICON Fitness Lifestyle Ltd.
Greenwich House
223 North Street
Sheepscar
Leeds LS7 2AA
West Yorkshire

CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.



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Note: An EXPLODED DRAWING and a PART LIST are attached in the centre of this manual. Please save them for future reference.

Training Zone Exercise

After warming up, increase the intensity of your exercise until your pulse is in your training zone for 20 to 60 minutes. (During the first few weeks of your exercise program, do not keep your pulse in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

Cool-down

Finish each workout with 5 to 10 minutes of stretching

to cool down. This will increase the flexibility of your muscles and will help to prevent post-exercise problems.

Exercise Frequency

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months, you may complete up to five workouts each week if desired.

The key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown in the drawings below. Move slowly as you stretch—never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for both legs. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

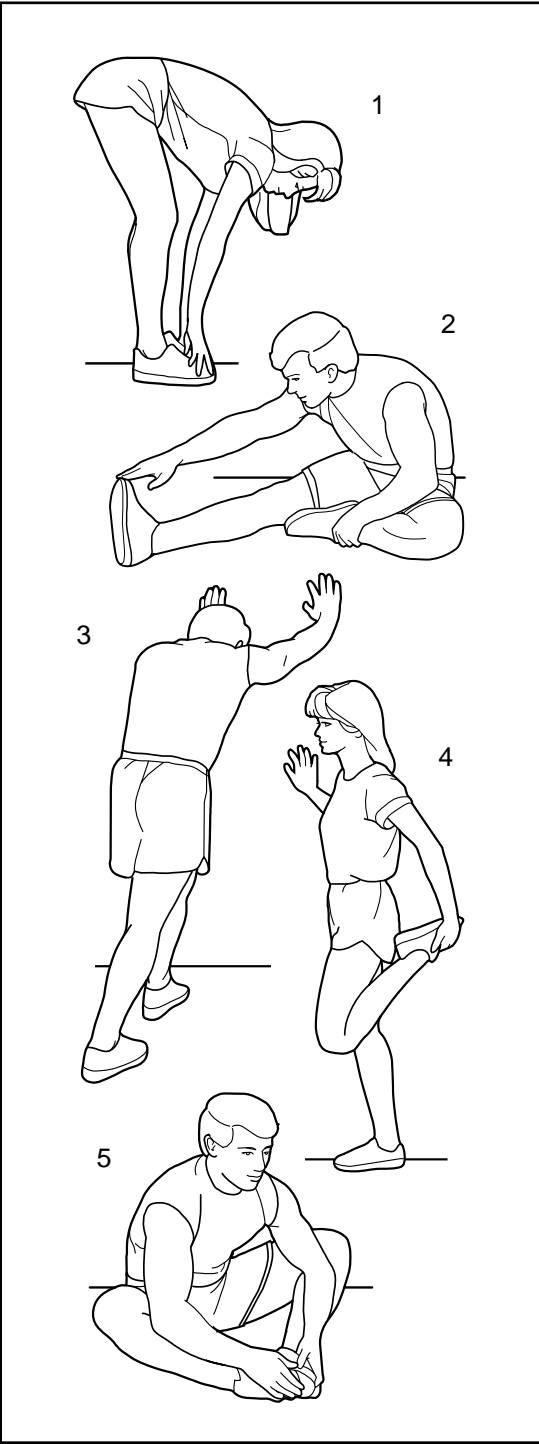
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for both legs. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for both legs. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



CONDITIONING GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or individuals with pre-existing health problems.

The pulse sensor is not a medical device. Various factors, including your movement, may affect the accuracy of heart rate readings. The sensor is intended only as an exercise aid in determining heart rate trends in general.

The following guidelines will help you to plan your exercise program. Remember—these are general guidelines. For more detailed information about exercise, obtain a reputable book or consult your physician.

EXERCISE INTENSITY

Whether you want to burn fat, strengthen your cardiovascular system, or increase your athletic performance, you can tailor your exercise to your specific goals. The key to achieving the desired results is to exercise with the proper intensity.

Burning Fat

To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses easily accessible carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the speed and incline of the treadmill until the appropriate indicator in the TRAINING ZONE MONITOR is lit (see page 13).

Aerobic Exercise

If your goal is to strengthen your cardiovascular system, your exercise must be “aerobic.” Aerobic exercise is activity that requires large amounts of oxygen for prolonged periods of time. This increases the demand on the heart to pump blood to the muscles, and on the lungs to oxygenate the blood. The proper intensity level for aerobic exercise can be found by using your pulse as a guide. As you exercise, your pulse should be kept at a level between 70% and 85% of your maximum possible heart rate. This is known as your training zone. You can find your training zone in the table at the top of this page. Training zones are listed according to age and physical condition.

Age	Training Zone (Beats/Min.)	
	Unconditioned	Conditioned
20	138-167	133-162
25	136-166	132-160
30	135-164	130-158
35	134-162	129-156
40	132-161	127-155
45	131-159	125-153
50	129-156	124-150
55	127-155	122-149
60	126-153	121-147
65	125-151	119-145
70	123-150	118-144
75	122-147	117-142
80	120-146	115-140
85	118-144	114-139

keep your pulse near the low end of your training zone as you exercise. After a few months of regular exercise, your pulse can be gradually increased until it is near the middle of your training zone as you exercise. You can measure your pulse using the pulse sensor. Exercise for about four minutes, and then measure your pulse immediately. If your pulse is too high or too low, adjust the intensity of your exercise. It may also be helpful to adjust the speed and incline of the treadmill until the appropriate indicator in the TRAINING ZONE MONITOR is lit (see page 13).

Performance Training

If your goal is high performance athletic conditioning, adjust the speed and incline of the treadmill until the appropriate indicator in the TRAINING ZONE MONITOR is lit (see page 13).

WORKOUT GUIDELINES

Each workout should include three parts: (1) a warm-up, (2) training zone exercise, and (3) a cool-down.

Warm-up

Warming up prepares the body for exercise by increasing circulation, delivering more oxygen to the muscles and raising the body temperature. Begin each workout with 5 to 10 minutes of stretching and light exercise to warm up (see SUGGESTED STRETCHES on page 23).

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.

2. Use the treadmill only as described in this manual.

3. Place the treadmill on a level surface, with 2 meters of clearance behind it. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.

4. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.

5. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.

6. Keep children under age 12 and pets away from the treadmill at all times.

7. The treadmill should be used only by persons weighing 115 kg or less.

8. Never allow more than one person on the treadmill at a time.

9. Wear appropriate exercise clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.

10. When connecting the power cord (see HOW TO PLUG IN THE POWER CORD on page 9), plug the power cord into an earthed circuit. When replacing the fuse, on ASTA approved BS1362 type should be fitted to the fuse carrier. A 13 amp fuse should be used. No other appliance should be on the same circuit.

11. If you need an extension cord, use only a 14-gauge cord of 1,50 meters or less in length.

12. Keep the power cord away from heated surfaces.

13. Never move the walking belt whilst the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See BEFORE YOU BEGIN on page 5 if the treadmill is not working properly.)

14. Never start the treadmill whilst you are standing on the walking belt. Always hold the handrails whilst using the treadmill.

15. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.

16. When choosing a location for the treadmill, make sure that the location and position permits access to the plug.

17. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

18. Never leave the treadmill unattended whilst it is running. Always remove the key and move the on/off switch to the “off” position when the treadmill is not in use. (See the drawing on page 5 for the location of the on/off switch.)

19. Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See ASSEMBLY on page 6, and HOW TO MOVE THE TREADMILL on page 18.) You must be able to safely lift 20 kg to raise, lower, or move the treadmill.

20. When folding or moving the treadmill, make sure that the storage latch is fully closed.

21. During the last ten seconds of a preset program, the treadmill will automatically adjust to the lowest incline level. Keep your feet and objects from beneath the treadmill.
- 22 During the first few months of your exercise program,
- 3

22. Inspect and tighten all parts of the treadmill every three months.

23. Never insert any object into any opening.

24. **DANGER:** Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless in-

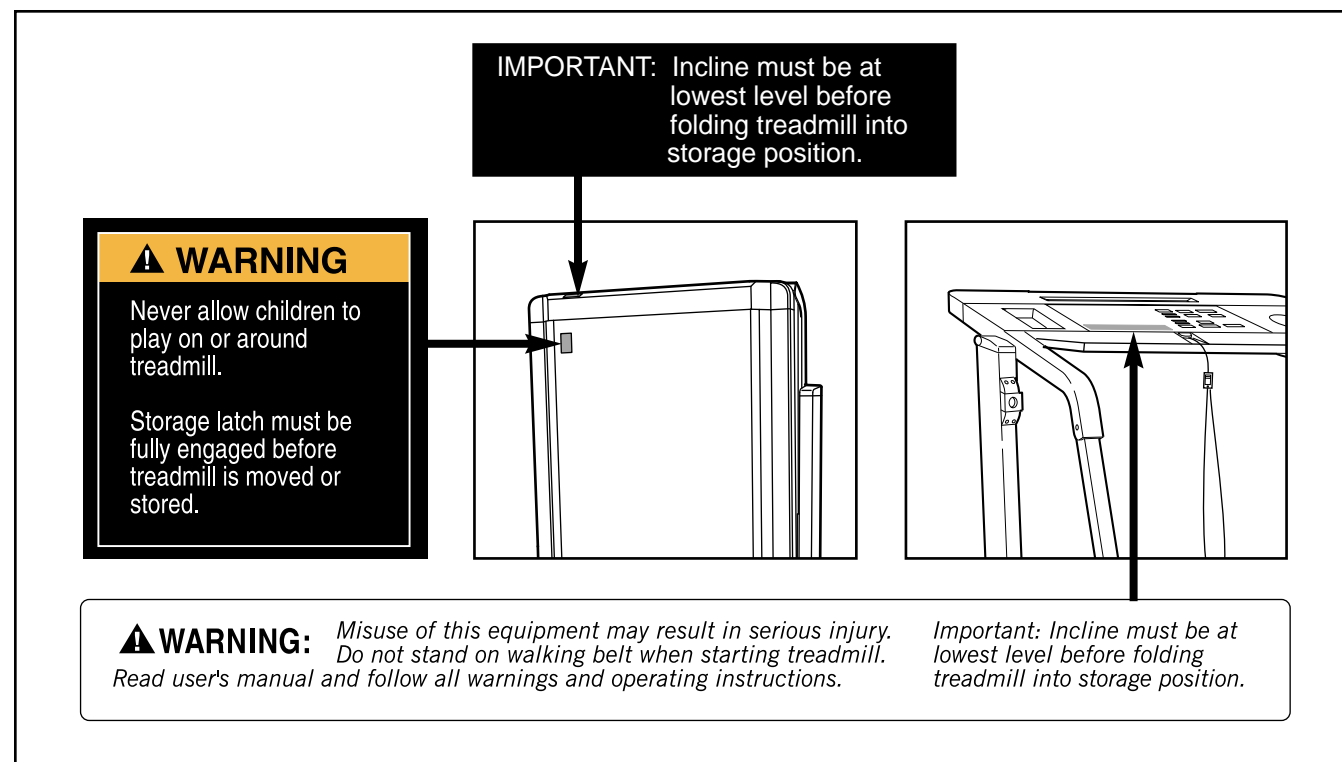
structed to do so by an authorised service representative. Servicing other than the procedures in this manual should be performed by an authorised service representative only.

25. This treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, or institutional setting.

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

SAVE THESE INSTRUCTIONS

The decals shown below have been placed on your treadmill. If a decal is missing, or if it is not legible, please call our Customer Service Department to order a free replacement decal (see **ORDERING REPLACEMENT PARTS** on the back cover of this manual). Apply the decal in the location shown.



c. Error code “**E4**” may appear in the SPEED display if the walking belt is moving at a slow speed, and there is excessive stress on the motor. Remove the key, wait for ten seconds, and then reinsert it. If you weigh over 90 kg, it may be helpful to increase the incline of the treadmill. If the error code appears again, please call our Customer Service Department. Do not operate the treadmill until the problem is corrected.

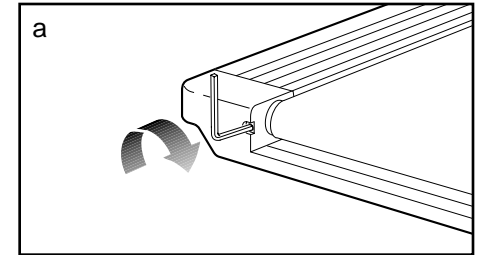
d. Error code “**E5**” may appear in the PULSE display if a pulse error occurs. See **HOW TO USE THE PULSE SENSOR** on page 8, and **PULSE DISPLAY** on page 12.

5. SYMPTOM: THE PULSE SENSOR DOES NOT FUNCTION PROPERLY

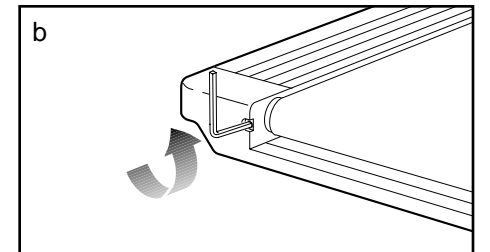
a. See **HOW TO USE THE PULSE SENSOR** on page 8, and **PULSE DISPLAY** on page 12.

6. SYMPTOM: THE WALKING BELT IS OFF-CENTRE WHEN WALKED ON

a. If the walking belt has shifted to the left, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt clockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centred.



b. If the walking belt has shifted to the right, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt counterclockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centred.



7. SYMPTOM: THE TREADMILL SITS UNEVENLY ON THE FLOOR

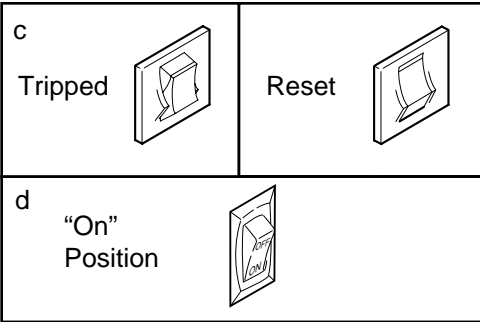
a. Make sure that the six base pads are attached to the treadmill. See assembly step 2 on page 6.

TROUBLE-SHOOTING

Most treadmill problems can be solved by following the steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, please call our Customer Service Department.

1. SYMPTOM: THE POWER DOES NOT TURN ON

- a. Make sure that the power cord is plugged into a properly earthed outlet. (See HOW TO PLUG IN THE POWER CORD on page 7.) If an extension cord is needed, use only a 14-gauge cord of 1,50 meters or less in length.
- b. After the power cord has been plugged in, make sure that the key is fully inserted into the console. (See step 1 on page 11.)
- c. Check the circuit breaker located on the treadmill near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.
- d. Check the on/off switch located at the front of the treadmill near the power cord. The switch must be in the “on” position.



2. SYMPTOM: THE POWER TURNS OFF DURING USE

- a. Check the circuit breaker located on the treadmill frame near the power cord (see 1. c. above). If the circuit breaker has tripped, wait for five minutes and then press the switch back in.
- b. Make sure that the power cord is plugged in.
- c. Remove the key from the console. Reinsert the key fully into the console. (See step 1 on page 11.)
- d. Check to make sure that the on/off switch is in the “on” position. (See 1. d. above.)
- e. If the treadmill still will not run, please call our Customer Service Department.

3. SYMPTOM: THE WALKING BELT SLOWS WHEN WALKED ON

- a. If an extension cord is needed, use only a 14-gauge cord of 1,50 meters or less in length.
- b. If the walking belt still slows when walked on, please call our Customer Service Department.

4. SYMPTOM: AN ERROR CODE (“E2,” “E3,” “E4,” OR “E5”) APPEARS ON THE CONSOLE

- a. Error code “E2” may appear in the SPEED display if the SPEED increase or START/PAUSE button is pressed and no movement of the walking belt is detected within seven seconds. Remove the key, wait for ten seconds, and then reinsert it. Make sure that you stand on the foot rails of the treadmill each time you start the walking belt. If the error code appears again, please call our Customer Service Department. Do not operate the treadmill until the problem is corrected.
- b. Error code “E3” may appear in the SPEED display if the speed of the walking belt surges above the selected speed setting. Remove the key, wait for ten seconds, and then reinsert it. If the error code appears again, please call our Customer Service Department. Do not operate the treadmill until the problem is corrected.

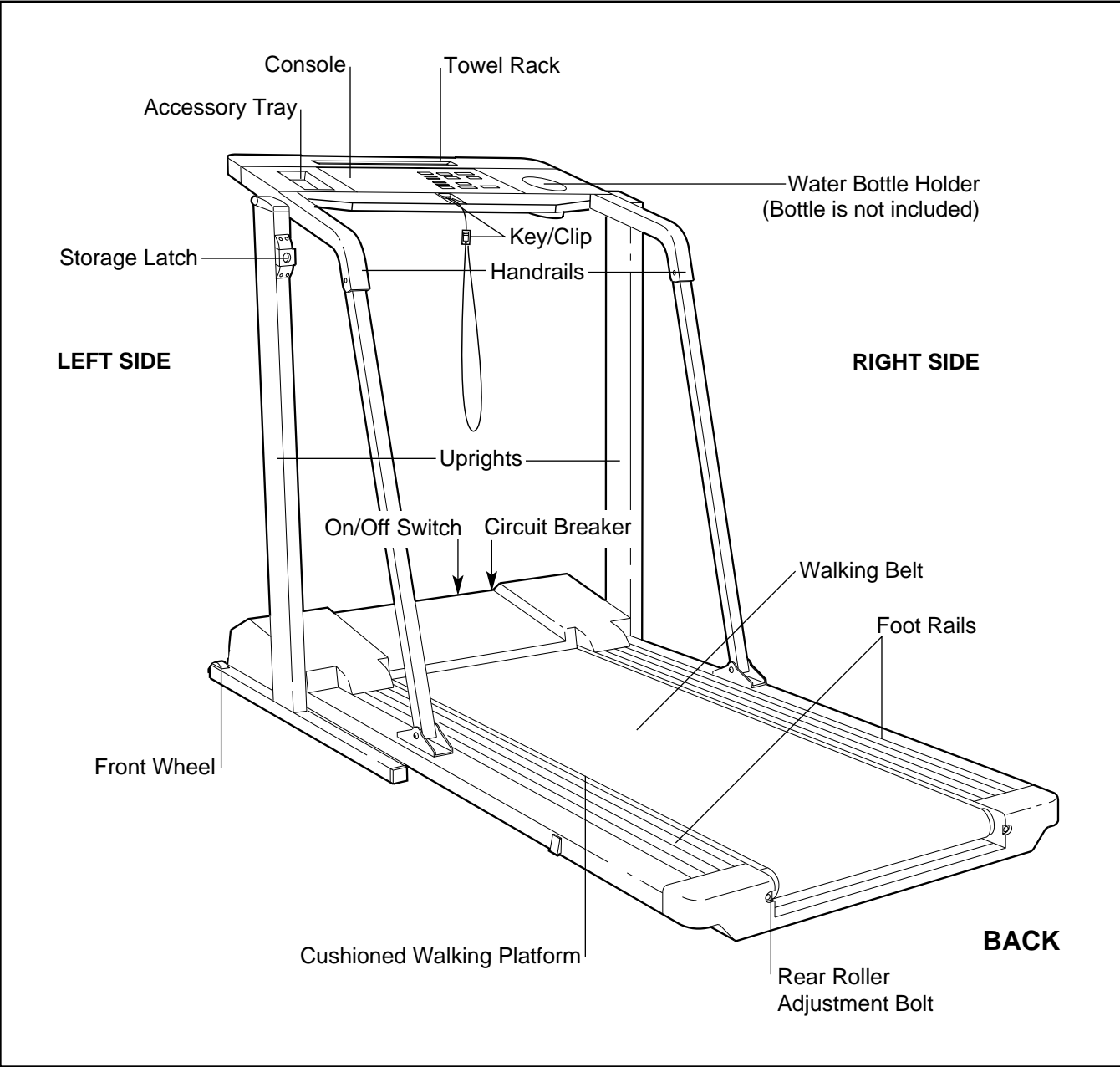
BEFORE YOU BEGIN

Thank you for selecting the PROFORM® 725 TL treadmill. The 725 TL treadmill combines advanced technology with innovative design to let you enjoy an excellent form of cardiovascular exercise in the convenience and privacy of your home. And when you’re not exercising, the unique 725 TL can be folded up, requiring less than half the floor space of other treadmills.

For your benefit, read this manual carefully before using the treadmill. If you have additional questions,

please call our Customer Service Department at **0345-089009**. To help us assist you, please note the product model number and serial number before calling. The model number of the treadmill is PETL43561. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location).

Before reading further, please review the drawing below and familiarise yourself with the labelled parts.



ASSEMBLY

Assembly requires two people. Set the treadmill in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed. **Assembly requires the included allen wrench** , **a philips screwdriver** , and **scissors** (not included).

1. Refer to page 5 and identify the right side of the treadmill. With the help of a second person, carefully lay the treadmill on its right side; **do not lay the treadmill on its left side or the storage latch may be damaged.**

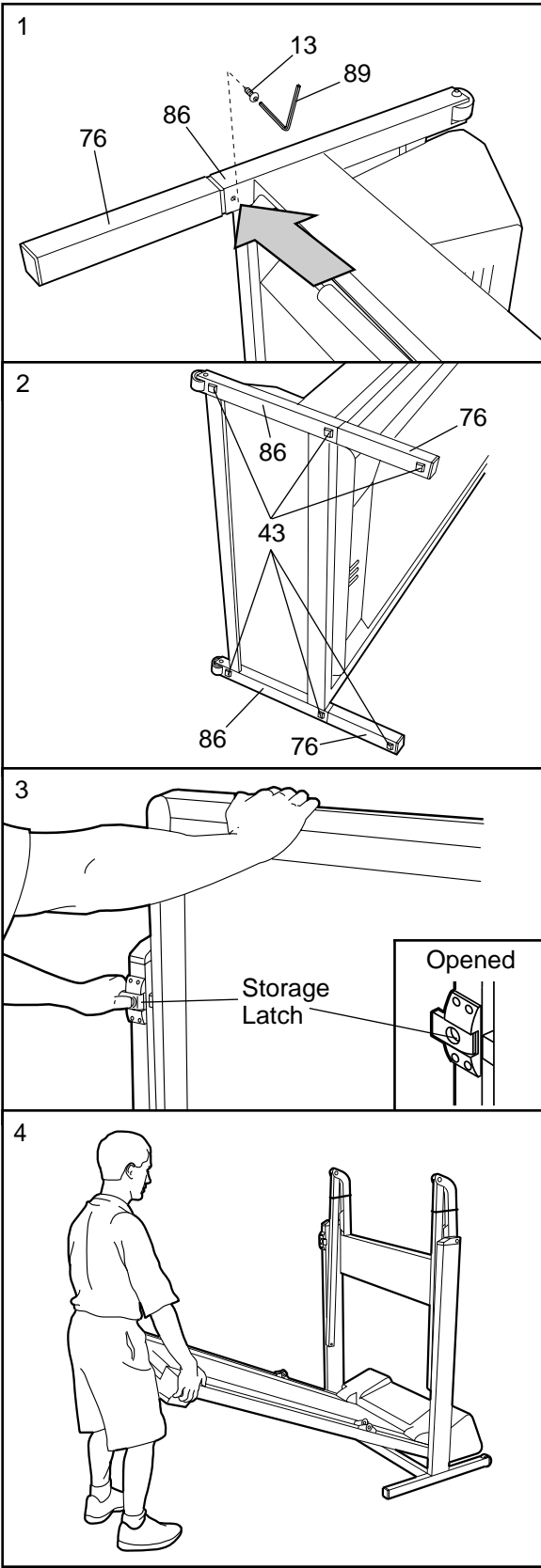
Firmly slide a Base Extension (76) into one side of the Base (86). Using the Allen Wrench (89), tighten an Extension Bolt (13) into the Base Extension and the Base. Whilst the treadmill is on its side, attach the other Base Extension (not shown) in the same manner.

2. Attach six Base Pads (43) to the Base (86) and the Base Extensions (76) in the indicated locations. Note: One extra Base Pad may be included.

With the help of a second person, carefully raise the treadmill to the upright position so the Base (86) and the Base Extensions (76) are resting on the floor.

3. Hold the upper end of the treadmill with your right hand as shown. Using your left thumb, slide open the storage latch and hold it open. Pivot the treadmill until the frame is past the storage latch.

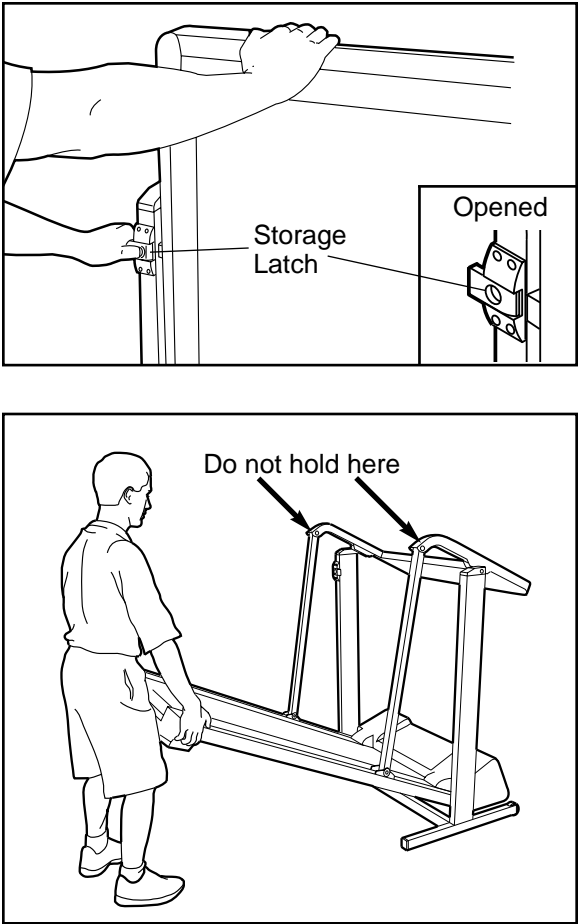
4. Hold the treadmill firmly with both hands, and lower the treadmill to the floor. **To decrease the possibility of injury, bend your legs and keep your back straight.**



HOW TO LOWER THE TREADMILL FOR USE

1. Hold the upper end of the treadmill with your right hand as shown. Using your left thumb, slide open the storage latch and hold it open. Pivot the treadmill until the frame is past the storage latch.

2. Hold the treadmill firmly with both hands, and lower the treadmill to the floor. **Caution: To avoid pinching your hands, do not hold the treadmill in the locations indicated by the arrows. To decrease the possibility of injury, bend your legs and keep your back straight.**

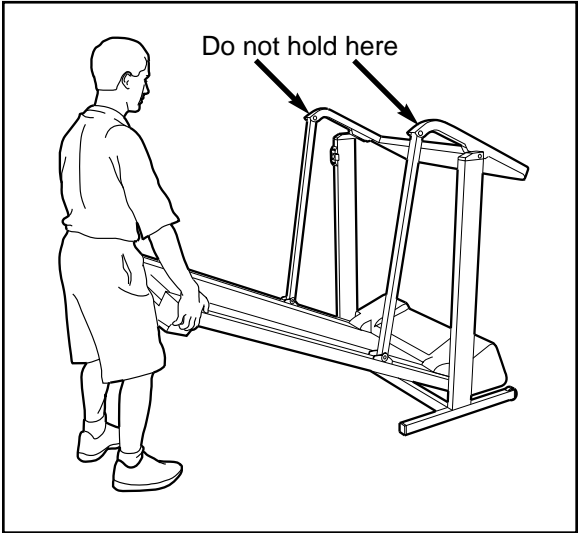


HOW TO FOLD AND MOVE THE TREADMILL

HOW TO FOLD THE TREADMILL FOR STORAGE

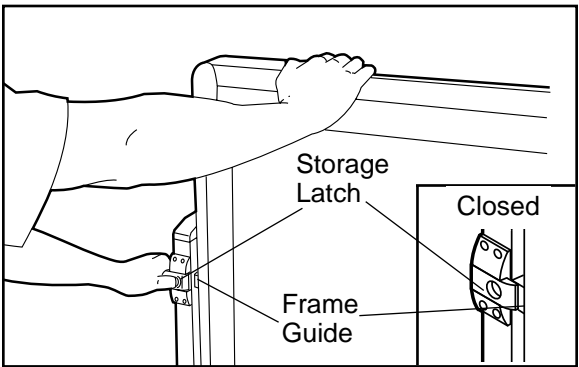
Before folding the treadmill, adjust the incline to the lowest position. **If the incline is not at the lowest position, the treadmill will be permanently damaged.** Next, **unplug the power cord.** Caution: You must be able to safely lift 20 kg in order to raise, lower, or move the treadmill.

1. Hold the treadmill with your hands in the locations shown at the right. **Caution: To avoid pinching your hands, do not hold the treadmill in the locations indicated by the arrows. To decrease the possibility of injury, bend your legs and keep your back straight. As you raise the treadmill, make sure to lift with your legs rather than your back.** Raise the treadmill about halfway to the vertical position.



2. Move your right hand to the position shown and hold the treadmill firmly. Raise the treadmill until the storage latch closes over the frame guide. **Make sure that the storage latch closes fully over the frame guide.**

To protect the floor or carpet from damage, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° Fahrenheit.



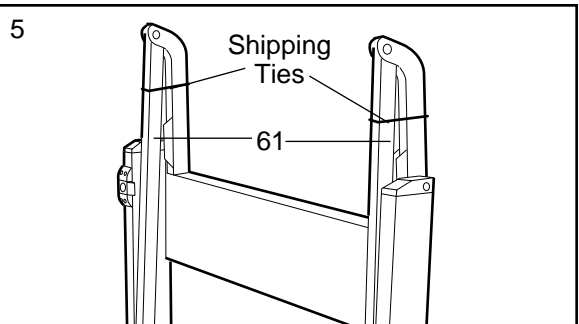
HOW TO MOVE THE TREADMILL

Before moving the treadmill, convert the treadmill to the storage position as described above. **Make sure that the storage latch is closed fully over the frame guide.**

1. Hold the upper ends of the treadmill. Place one foot on the base as shown.
2. Tilt the treadmill back until it rolls freely on the front wheels. Carefully move the treadmill to the desired location. **Never move the treadmill without tipping it back, or the base pads may come off. To reduce the risk of injury, use extreme caution whilst moving the treadmill. Do not attempt to move the treadmill over an uneven surface.**
3. Place one foot on the base, and carefully lower the treadmill until it is resting in the storage position.

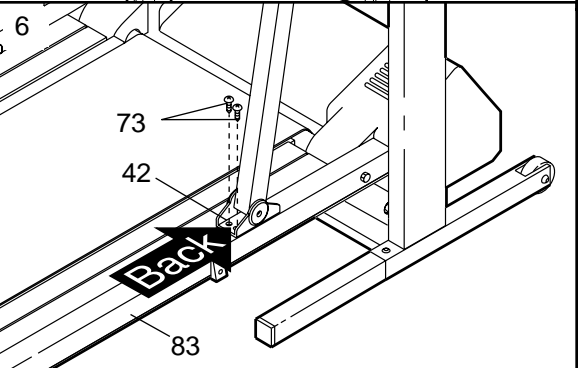


5. If there are shipping ties on the Handrails (61), cut and remove them.



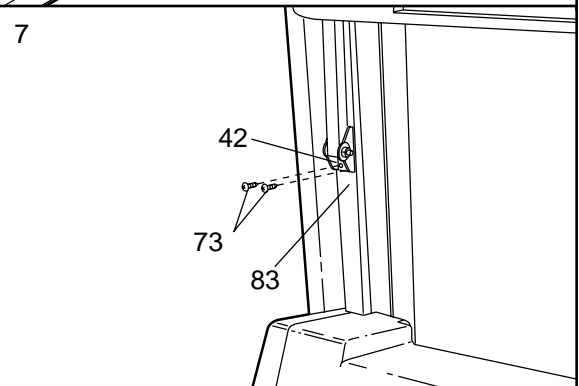
6. Remove the four Handrail Bracket Screws (73) from the right side of the Frame (83). Position the right Handrail Bracket (42) over the four screw holes in the Frame. Loosely thread two of the Screws into the back holes of the Bracket and into the Frame as shown.

Repeat this step on the left side of the Frame (83).

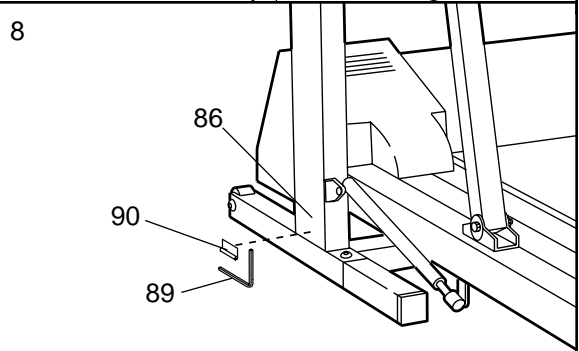


7. Locate the section HOW TO FOLD THE TREADMILL FOR STORAGE on page 18. Follow the instructions to fold the treadmill.

Thread two more Handrail Bracket Screws (73) into the right Handrail Bracket (42) and Frame (83). Firmly tighten all four Screws in the Bracket. Thread two more Screws into the left Handrail Bracket and Frame (not shown). Firmly tighten all four Screws in the Bracket.

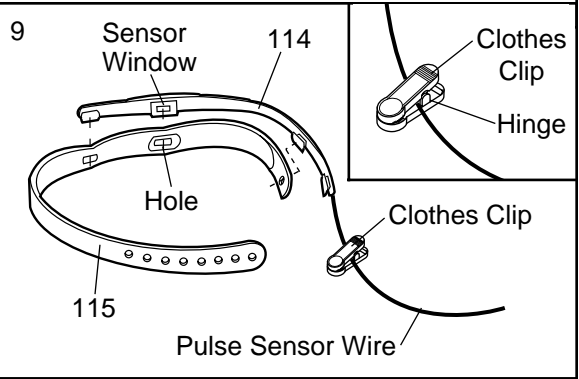


8. Remove the backing from the Adhesive Clip (90). Press the Clip onto the Base (86) in the indicated location. Press the Allen Wrench (89) into the Clip.



9. Attach the Pulse Sensor (114) to the Headband (115). Make sure that the sensor window is pressed through the indicated hole in the Headband.

Press open the clothes clip, and insert the pulse sensor wire into the clothes clip. **Make sure that the pulse sensor wire is resting against the hinge of the clothes clip (see the inset drawing).** The use of the pulse sensor is explained on page 8.



10. **Make sure that all parts are tightened before you use the treadmill.** Note: Some parts may be left over after assembly is complete. To protect the floor or carpet, place a mat under the treadmill.

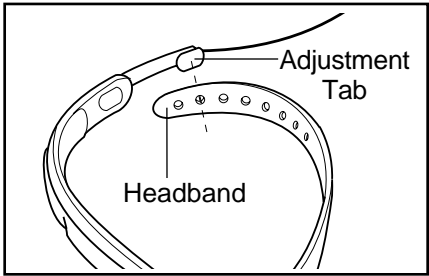
HOW TO USE THE PULSE SENSOR

The unique headband-style pulse sensor is specially designed for greater accuracy, comfort, and durability. **To get the best performance from the pulse sensor, please read the following instructions.**

HOW TO ADJUST THE HEADBAND

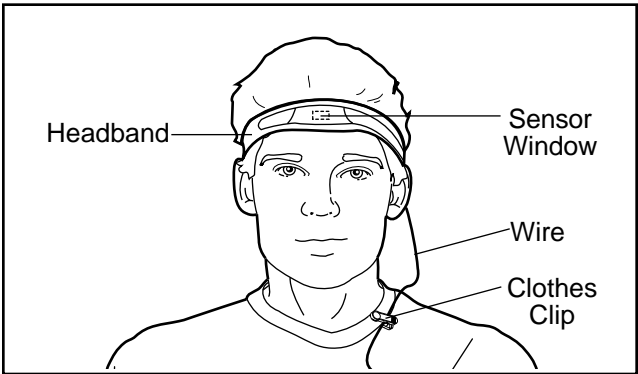
For the pulse sensor to function properly, the headband should fit snugly around your head, without being uncomfortable.

To adjust the headband, insert the adjustment tab through one of the holes in the headband. **Note:** Each time you exercise, the headband may expand slightly during the first few minutes of use. It may be necessary to readjust the headband periodically.



HOW TO PUT ON THE PULSE SENSOR

Rub your forehead briefly to stimulate circulation. Put on the headband as shown below, with the sensor window centred on your forehead. Make sure that there is no hair between the sensor window and your forehead. Attach the clothes clip to your collar. The clothes clip will reduce the movement of the pulse sensor wire, helping to ensure accurate pulse readings.



IMPORTANT: To avoid static build-up that may damage the console, wear the pulse sensor only whilst you are on the treadmill.

GUIDELINES FOR ACCURATE PULSE READINGS

The instructions on page 12 explain how the pulse sensor is used with the console (see PULSE

DISPLAY). For the best results, remember the following important guidelines:

1. Before putting on the headband, rub your forehead briefly to stimulate circulation.
2. Make sure that the headband fits snugly, without being uncomfortable. If the headband is too loose or too tight, your pulse may not be detected.
3. The headband must be worn with the sensor window centred on your forehead. Make sure that there is no hair between the sensor window and your forehead. Make-up applied to the forehead may interfere with pulse readings. **Note:** If the pulse sensor does not detect your pulse when the sensor window is centred on your forehead, try positioning the sensor window above your right or left eyebrow. Depending on the shape of your forehead, it may be easier to detect your pulse from a different position.
4. Make sure that the pulse sensor wire is fully plugged into the jack on the console.
5. Because your pulse constantly changes, the pulse sensor will sample your pulse every few seconds. When you first put on the pulse sensor, it may take up to ten seconds for an accurate pulse to be shown.
6. Avoid excessive head movement during exercise.
7. The sensor window should be cleaned weekly when the treadmill is used regularly. Moisten a cotton swab with water, and carefully wipe the sensor window.

HOW TO SOLVE COMMON PULSE PROBLEMS

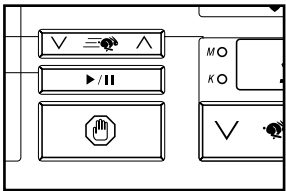
1. If you are wearing the pulse sensor and the lower indicator beside the PULSE display lights, refer to guidelines 2, 3, 4, 5, 6, and 7 above.
2. If the pulse shown in the PULSE display seems excessively high or low, refer to guideline 5.
3. If error code "E5" appears in the PULSE display, refer to guidelines 2, 3, 4, 5, 6, and 7.
4. If the letters "PLS" appear in the PULSE display, refer to guidelines 2, 3, 4, 5, 6, and 7.

CLEANING THE PULSE SENSOR AND HEADBAND

Remove the headband from the pulse sensor. Wipe the pulse sensor with a damp cloth; **never immerse the pulse sensor in water.** Hand wash the headband in mild detergent, gently wring it out, and let it air dry.

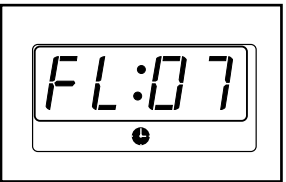
6 Press the START/PAUSE button to start the program.

When the START/PAUSE button is pressed, the TIME display will begin counting up. The CALORIES display will show "L 1" (level 1), indicating that the first 4-minute period of the FITNESS TEST program has begun. The incline of the treadmill will automatically adjust to 3.0%, and the walking belt will begin to move at 1,5 mph. Hold the handrails and carefully begin walking.

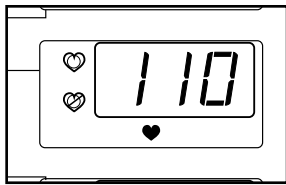


When the TIME display reaches 4 minutes, the CALORIES display will show "L 2," indicating that the second 4-minute period has begun. The incline will increase to 4%, and the speed will increase to 2,5 mph. At the beginning of each 4-minute period, the speed and/or incline of the treadmill will automatically increase. The FITNESS TEST will continue in this manner until your pulse reaches 70% of your maximum heart rate, and the current 4-minute period is completed. The FITNESS TEST will then be completed, regardless of how many periods remain.

When the FITNESS TEST is completed, the letter "C" will be shown in the CALORIES display, indicating that the cool-down period has begun. The TIME display will count down from 2 minutes. When the cool-down period is completed, the walking belt will slow to a stop. **Note: During the last ten seconds of the cool-down period, the treadmill will automatically adjust to the lowest incline level. Keep your feet and objects from beneath the treadmill.** After the program is completed, your fitness level will be shown in the TIME display. There are ten fitness levels—fitness level 10 (FL:10) is the highest. Remember, the FITNESS TEST is intended only to indicate your relative fitness level.



Note: The SPEED and INCLINE buttons will not respond whilst the FITNESS TEST program is selected. If your pulse is not detected during the program, the lower indicator will light and the letters "PLS" will flash in the PULSE display. If your pulse is not detected during the last thirty seconds of any 4-minute period (after 4 min-



utes, after 8 minutes, etc.), the walking belt will slow to a stop, the FITNESS TEST will end, and the TIME display will show a fitness level of 0 (FL:00). (See GUIDELINES FOR ACCURATE PULSE READINGS on page 8.) The FITNESS TEST program cannot be stopped temporarily and then restarted. However, the program can be stopped at any time by pressing the STOP button. The TIME display will then show an estimated fitness level. If the STOP button is pressed a second time, the MANUAL mode will be selected.

7 When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place. In addition, move the on/off switch to the "off" position. (See the drawing near the bottom of page 10.)

HOW TO SELECT THE INFORMATION MODE

The console features an information mode that keeps track of the total time and distance accumulated on the treadmill.

To access the information mode, hold down the STOP button whilst inserting the key into the console. The TIME display will show the total time accumulated on the treadmill, in hours. The DISTANCE/INCLINE display will show the total distance, in miles (if the total distance exceeds 999 miles, the thousands and ten thousands digits will be shown in the PULSE display). **Note:** The SPEED display will show an "E" for "English" (miles) or an "M" for "Metric" (kilometres) (see SPEED DISPLAY on page 12).

To exit the information mode, remove the key.

incline, the speed will automatically decrease; if you decrease the incline, the speed will automatically increase. The console will always attempt to keep your pulse near a predetermined setting. When the incline reaches the highest setting, the speed cannot be decreased any further. When the incline reaches the lowest setting, the speed cannot be increased any further.

Note: To stop the program temporarily, press the START/PAUSE button. The TIME display will begin to flash. To restart the program, press the START/PAUSE button again. The program will resume and the walking belt will return to the latest speed setting. To terminate the program before the program is completed, press the STOP button.

7 Follow your progress with the five displays and the TRAINING ZONE monitor.

See TRAINING ZONE MONITOR on pages 12 and 13.

8 When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place. In addition, move the on/off switch to the “off” position. (See the drawing near the bottom of page 10.)

HOW TO USE THE FITNESS TEST PROGRAM

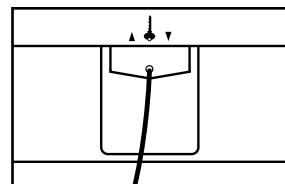
The FITNESS TEST program is designed to measure your relative fitness level. For the best results, the FITNESS TEST should be taken at a time when your energy level is high. The FITNESS TEST should not be taken if you have already exercised during the day.

The FITNESS TEST program consists of seven 4-minute periods, and is followed by a 2-minute cool-down period. The speed and/or incline of the treadmill will automatically increase at the beginning of each 4-minute period.

To use the FITNESS TEST program, follow the steps below.

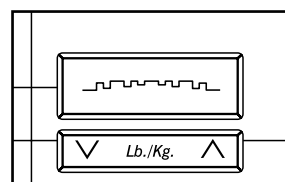
1 Make sure that the key is fully inserted into the console.

Stand on the foot rails and insert the key. Various displays and indicators will light. Find the clip attached to the key, and slide it onto the waistband of your clothing.



2 Select the FITNESS TEST program.

To select the FITNESS TEST program, press the MODE button repeatedly until the FITNESS TEST indicator lights (indicator H on page 10). Note: If the walking belt is moving, it will slow to a stop.



3 Enter your weight.

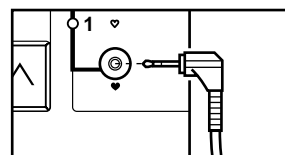
When the FITNESS TEST program is selected, the letters “LbS” will flash in the CALORIES display. You must enter your weight and age before this program can be started. To enter your weight, see step 3 on page 11. If you have already entered your weight, you must press one of the WEIGHT buttons to verify the weight setting.

4 Enter your age.

After you have completed step 3, the letters “AGE” will flash in the PULSE display. To enter your age, see step 4 on page 11. If you have already entered your age, you must press one of the YRS. buttons to verify the age setting.

5 Put on the pulse sensor.

The pulse sensor must be worn when the FITNESS TEST program is used. To put on the pulse sensor, see HOW TO USE THE PULSE SENSOR on page 8. Plug the pulse sensor fully into the jack on the front of the console. Note: The FITNESS TEST program can be started without your pulse being detected; however, the program will automatically stop if your pulse is not detected 4 minutes after the program is started.



OPERATION AND ADJUSTMENT

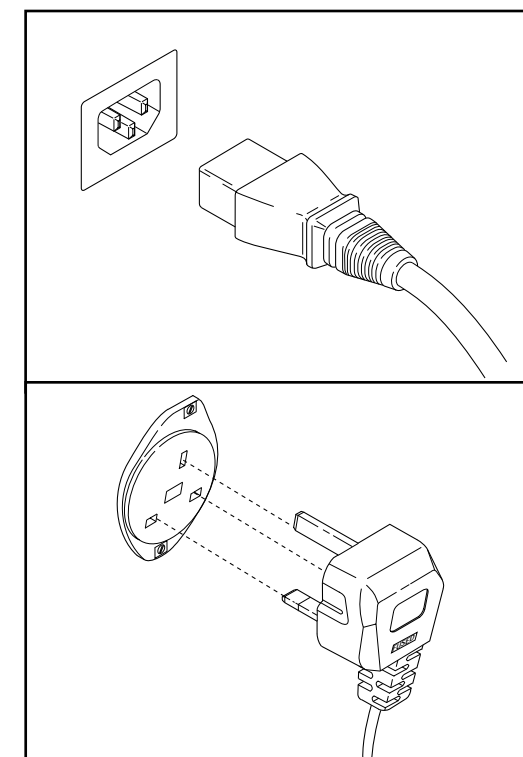
THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. They will deteriorate the walking belt and cause excessive wear.**

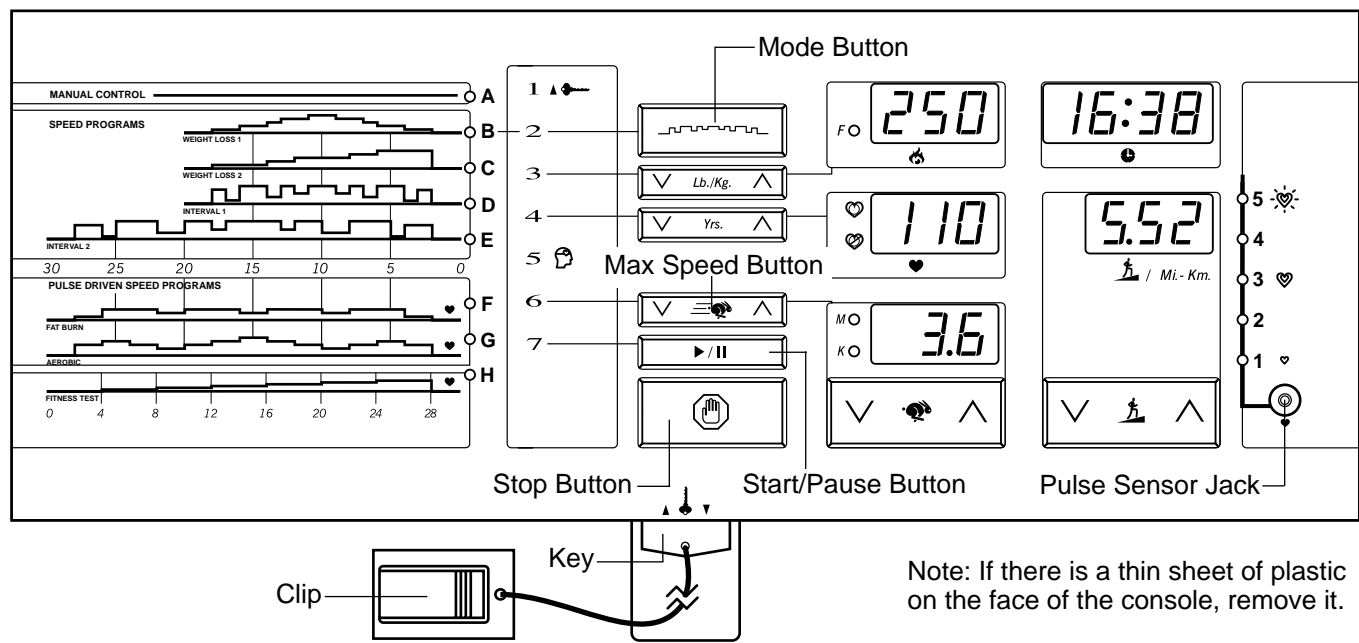
HOW TO PLUG IN THE POWER CORD

This product must be earthed. If it should malfunction or break down, earthing provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-earthing conductor and a earthing plug. Plug one end of the cord into the treadmill. **Plug the power cord into an appropriate outlet that is properly installed and earthed in accordance with all local codes and ordinances.**

⚠ DANGER: Improper connection of the equipment-earthing conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly earthed. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.



Use only a power cord type H05VV-F with a conductor of at least 1mm², with a country recognised plug and an appliance coupler.



CAUTION: Before operating the console, read the following precautions.

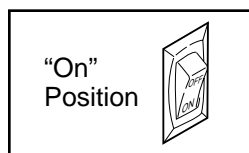
- Do not stand on the walking belt when turning on the power or starting the walking belt.
- Always wear the clip (see the drawing above) whilst operating the treadmill. If the key is pulled from the console, the walking belt will stop.
- The treadmill is capable of high speeds. Adjust the speed in small increments.
- The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of pulse readings. The pulse sensor is intended only as an exercise aid in determining pulse trends in general.
- If you have heart problems, or if you are over 60 years of age and have been inactive, do not use the FAT BURN program or the AEROBIC program. If you are taking medication regularly, consult your physician to find whether the medication will affect your exercise heart rate.
- To reduce the risk of electric shock, keep the console dry, avoid spilling liquids on the console, and use only a sealed water bottle.

FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features designed to make your workouts more effective and enjoyable. When the console is in the manual mode, the speed and incline of the treadmill can be changed with a touch of a button. As you exercise, five displays will provide continuous exercise feedback. Seven preset programs are also offered: two WEIGHT LOSS programs and two INTERVAL programs automatically control the speed of the treadmill as they guide you through effective workouts; the special FAT BURN program provides intensive fat-burning workouts; the AEROBIC program helps you to achieve maximum cardiovascular benefits; and the unique FITNESS TEST program measures your relative fitness level.

To use the manual mode, follow the steps on pages 11 through 13. To use the WEIGHT LOSS or INTERVAL programs, see pages 13 and 14. To use the FAT BURN or AEROBIC program, see pages 15 and 16. To use the FITNESS TEST program, see pages 16 and 17. Note: The console can display speed and distance in either miles or kilometres (see SPEED DISPLAY on page 12). For simplicity, all instructions in this manual refer to miles.

Before beginning, make sure that the on/off switch located near the power cord is in the "on" position. Plug in the power cord (see page 9). Note: If the key is in the console when the power cord is plugged in, the letters "PO" will flash in the SPEED display. If this occurs, remove the key.



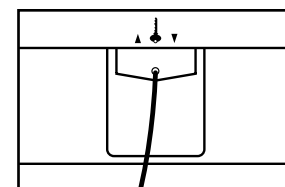
HOW TO USE THE FAT BURN PROGRAM AND THE AEROBIC PROGRAM

The FAT BURN and AEROBIC programs automatically control the speed and incline of the treadmill to keep your pulse within a predetermined range during your workouts. Both programs are 30-minute programs. The graphs on the left side of the console show how your pulse will change during each program. Each program begins with a warm-up period, and ends with a cool-down period.

To use one of these programs, follow the steps below.

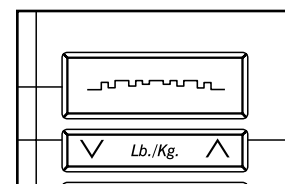
1 Make sure that the key is fully inserted into the console.

Stand on the foot rails and insert the key. Various displays and indicators will light. Find the clip attached to the key, and slide it onto the waistband of your clothing.



2 Select the FAT BURN or AEROBIC program.

Press the MODE button repeatedly until the FAT BURN or AEROBIC indicator lights (indicator F or G on page 10). Note: If the walking belt is moving, it will slow to a stop.



3 Enter your weight.

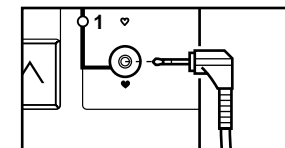
When the FAT BURN or AEROBIC program is selected, the letters "LbS" will flash in the CALORIES display. You must enter your weight and age before either of these programs can be started. To enter your weight, see step 3 on page 11. If you have already entered your weight, you must press one of the LB./KG. buttons to verify the weight setting.

4 Enter your age.

After you have completed step 3, the letters "AGE" will flash in the PULSE display. To enter your age, see step 4 on page 11. If you have already entered your age, you must press one of the YRS. buttons to verify the age setting.

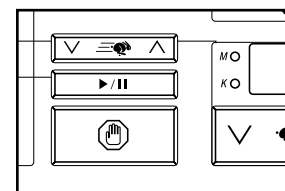
5 Put on the pulse sensor.

The pulse sensor must be worn when the FAT BURN or AEROBIC program is used. To put on the pulse sensor, see HOW TO USE THE PULSE SENSOR on page 8. Plug the pulse sensor fully into the jack on the front of the console. Note: The FAT BURN and AEROBIC programs can be started without your pulse being detected; however, the programs will automatically stop if your pulse is not detected 2 minutes after the programs are started.



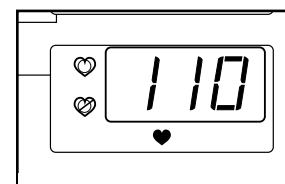
6 Press the START/PAUSE button to start the program.

When the START/PAUSE button is pressed, the TIME display will begin counting down from 30 minutes. After a moment, the walking belt will begin to move. Hold the handrails and carefully begin walking.



As the program progresses, the speed and incline of the treadmill will change periodically to keep your pulse within a predetermined range, shown by the graphs on the left side of the console. When the time shown in the TIME display reaches zero, the walking belt will slow to a stop and the program will be completed. **Note: During the last ten seconds of the program, the treadmill will automatically adjust to the lowest incline level. Keep your feet and objects from beneath the treadmill.**

Note: If your pulse is not detected during the program, the lower indicator will light and the letters "PLS" will flash in the PULSE display. (See GUIDELINES FOR ACCURATE PULSE READINGS on page 8.) If your pulse is not detected at the end of any 2-minute period during the program (after 2 minutes, after 4 minutes, after 6 minutes, etc.), the program will automatically stop.



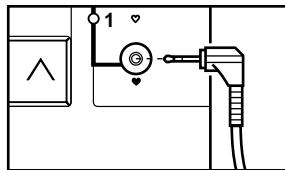
Note: Minor adjustments can be made to the speed or incline of the treadmill during the program by pressing the SPEED or INCLINE buttons. However, if you increase the speed, the incline will automatically decrease; if you decrease the speed, the incline will automatically increase. If you increase the

4 Enter your age, if desired.

After you have completed step 3, the letters “AGE” will flash in the PULSE display for seven seconds; the current age setting will then be shown. If you want to enter your age, see step 4 on page 11.

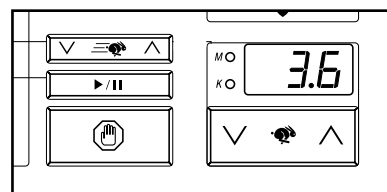
5 Put on the pulse sensor, if desired.

For the PULSE display to show your pulse, the pulse sensor must be worn. To put on the pulse sensor, see HOW TO USE THE PULSE SENSOR on page 8. Plug the pulse sensor fully into the jack on the front of the console.



6 Set a maximum speed for the program.

After you have completed step 4, a number will appear in the SPEED display and flash for seven seconds.



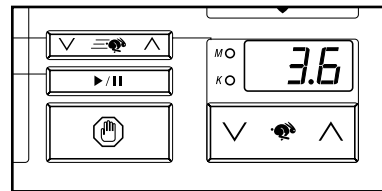
This number shows the maximum speed that the walking belt will move during the program. The maximum speed setting can be from 3,0 mph to 8,5 mph. If you want to change the maximum speed setting, press the MAX. SPD. increase or decrease button. Note: The maximum speed setting will change by 0,3 mph each time one of the MAX. SPD. buttons is pressed, until it reaches 4,5 mph; the maximum speed setting will then change by 0,5 mph each time one of the buttons is pressed until it reaches 8,5 mph.

If the maximum speed setting is between 3,0 mph and 5,0 mph, the walking belt will move at 1,5 mph during the first 2 minutes and the last 2 minutes of the program (the warm-up and cool-down periods). The speed range during the rest of the program will be 1,5 mph. For example, if the maximum speed setting is 5,0 mph, the speed range will be 3,5 mph to 5,0 mph (a difference of 1,5 mph).

If the maximum speed setting is between 5,5 mph and 8,5 mph, the walking belt will move at 3,0 mph during the first 2 minutes and the last 2 minutes of the program. The speed range during the rest of the program will be 2,0 mph.

7 Press the START/PAUSE button to start the program.

When the START/PAUSE button is pressed, the TIME display will begin counting down from 20 minutes (or 30 minutes if the INTERVAL 2 program is selected). After a moment, the walking belt will begin to move. Hold the handrails and carefully begin walking.



As the program progresses, the speed of the walking belt will change periodically as shown by the graphs on the left side of the console. The program will continue until the time shown in the TIME display reaches zero. The walking belt will then slow to a stop and the program will be completed. **Note: During the last ten seconds of the program, the treadmill will automatically adjust to the lowest incline level. Keep your feet and objects from beneath the treadmill.**

Note: The SPEED buttons will not respond whilst a WEIGHT LOSS or INTERVAL program is selected. If the program is too easy or too challenging, press the MAX. SPD. buttons to set a new maximum speed. The new maximum speed setting will be shown in the SPEED display for 3 seconds. To stop the program temporarily, press the START/PAUSE button. The TIME display will begin to flash. To restart the program, press the START/PAUSE button again. The program will resume and the walking belt will return to the latest speed setting. To terminate the program before the program is completed, press the STOP button.

8 Change the incline of the treadmill, if desired.

When a WEIGHT LOSS or INTERVAL program is selected, the incline of the treadmill can be changed with the INCLINE buttons. See step 7 on page 12.

9 Follow your progress with the five displays and the TRAINING ZONE monitor.

See TRAINING ZONE MONITOR on page 13.

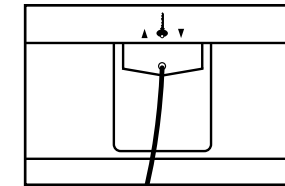
10 When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place. In addition, move the on/off switch to the “off” position. (See the drawing near the bottom of page 10.)

HOW TO USE THE MANUAL MODE

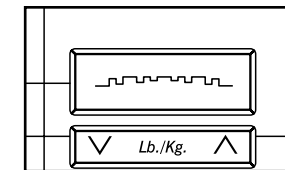
1 Insert the key fully into the console.

Stand on the foot rails and insert the key. Various displays and indicators will light. Find the clip attached to the key and slide it onto the waistband of your clothing.



2 Select the MANUAL mode.

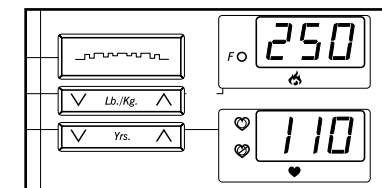
When the key is inserted, the manual mode will automatically be selected and the MANUAL MODE indicator will light. Note: If a preset program has been selected, press the MODE button repeatedly to select the manual mode again.



3 Enter your weight, if desired.

Although it is not necessary to enter your weight and age to use the manual mode, the CALORIES display will be more accurate if your weight and age are entered. To enter your weight:

- Press the LB./KG. increase or decrease button. The letters “LbS” will flash in the CALORIES display. Press one of the LB./KG. buttons again. The current weight setting will then be shown. Press the LB./KG. buttons again to enter your weight. Each time one of the buttons is pressed, the weight setting will change by 1 pound. If one of the buttons is held down, the weight setting will change in increments of 5 pounds. After you have entered your weight, your weight will be shown in the CALORIES display for three seconds.



4 Enter your age, if desired.

To enter your age:

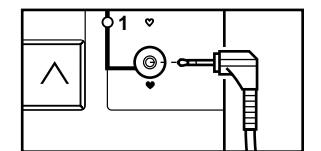
- Press the YRS. increase or decrease button. The letters “AGE” will flash in the PULSE display. Press one of the YRS. buttons again. The current age setting will then be shown. Press the YRS.

buttons again to enter your age. Each time one of the buttons is pressed, the age setting will change by 1 year. If one of the buttons is held down, the age setting will change in increments of 5 years. After you have entered your age, your age will be shown in the PULSE display for three seconds.

Note: Once you have entered your weight and age, the numbers will be saved in the console’s memory, even if the power cord is unplugged.

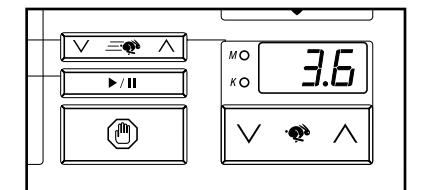
5 Put on the pulse sensor, if desired.

For the PULSE display to show your pulse, the pulse sensor must be worn. To put on the pulse sensor, see HOW TO USE THE PULSE SENSOR on page 8. Plug the pulse sensor fully into the jack on the front of the console.



6 Press the SPEED increase button to start the walking belt.

The speed of the walking belt is controlled with the SPEED increase and decrease buttons. Each time one of the buttons is pressed, the speed will change by 0,1 mile per hour (mph). The buttons can be held down to change the speed quickly. The speed range is 0,5 mph to 10 mph.



Press the SPEED increase button until the walking belt begins to move at slow speed. Hold the handrails and carefully begin walking. Change the speed of the walking belt as desired by pressing the SPEED buttons. Note: The walking belt can also be started by pressing the START/PAUSE button. The walking belt will begin to move at 0,5 mph. The speed can then be adjusted with the SPEED buttons.

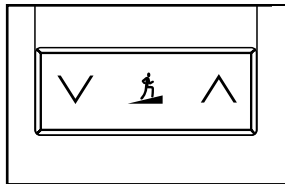
To stop the walking belt, press the START/PAUSE button. All displays will pause and the TIME display will begin to flash. To restart the walking belt, press the SPEED buttons or the START/PAUSE button as described above. Note: The walking belt can also be stopped by pressing the STOP button. To restart the walking belt, press the SPEED buttons or the START/PAUSE button as described above.

Note: When the SPEED buttons are pressed, the SPEED display will show the selected speed setting for seven seconds. The display will then show the actual speed of the walking belt.

7 Change the incline of the treadmill, if desired.

The incline of the treadmill is controlled with the INCLINE increase and decrease buttons. Each time one of the buttons is pressed, the incline will change by 0,5%.

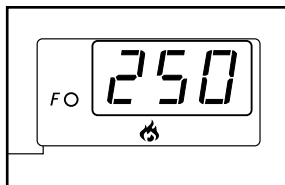
The buttons can be held down to change the incline quickly. The incline setting is shown in the DISTANCE/INCLINE display. The incline range is 1,5% to 10%. Note: After the INCLINE buttons are pressed, it may take a few seconds for the treadmill to reach the selected incline setting.



8 Follow your progress with the five displays and the TRAINING ZONE monitor.

• CALORIES display

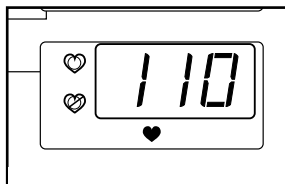
This display shows both the total calories and the number of fat calories that you have burned. (See BURNING FAT on page 22 for an explanation of fat calories). Every seven seconds, the display will change from one number to the other. The indicator beside the display will light when the number of fat calories is shown.



Note: This display also shows the current weight setting when the walking belt is stopped and the LB./KG. buttons are pressed.

• PULSE display

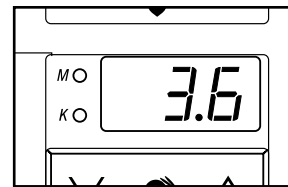
For this display to operate, the pulse sensor must be worn (see HOW TO USE THE PULSE SENSOR on page 8). After a few seconds, the heart-shaped indicator beside the PULSE display will flash each time your heart beats, the lower indicator will darken, and your pulse will be shown. Note: Because your pulse constantly changes, the pulse sensor will sample your pulse every few seconds. It may take up to ten seconds before an accurate pulse is shown. If your pulse is not shown, see GUIDELINES FOR ACCURATE PULSE READINGS on page 8.



Note: This display also shows the current age setting when the walking belt is stopped and the YRS. buttons are pressed.

• SPEED display

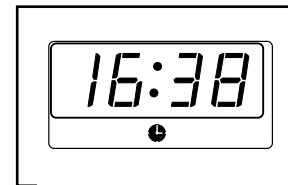
This display shows the current speed of the walking belt. When the SPEED buttons are pressed, the display will show the selected speed setting for seven seconds. The display will then show the actual speed of the walking belt.



Note: The speed can be displayed in either miles per hour (mph) or kilometres per hour (kph). The indicators beside the SPEED display will light to show which unit of measurement is selected. To change the unit of measurement, first hold down the STOP button whilst inserting the key into the console. An "E" for "English" (miles) or an "M" for "Metric" (kilometres) will appear in the SPEED display. Press the SPEED increase button to change the unit of measurement. Remove and then reinsert the key.

• TIME display

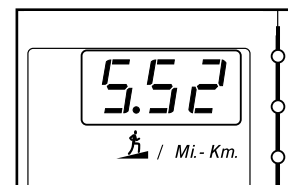
This display shows the total time that the walking belt has been moving.



Note: When any program except the FITNESS TEST program is selected, the TIME display will show the time remaining in the program.

• DISTANCE/ INCLINE display

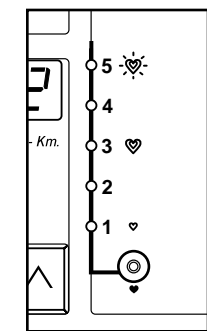
This display shows both the distance that the walking belt has moved and the current incline of the treadmill. Every seven seconds, the display will change from one number to the other. When the INCLINE buttons are pressed, the display will change to show the selected incline setting.



Note: If the "M" indicator beside the SPEED display is lit, the distance will be displayed in miles. If the "K" indicator is lit, the distance will be displayed in kilometres.

• Training Zone Monitor

The training zone monitor measures the approximate intensity of your exercise. The monitor's five indicators are described below:



• WARM UP & COOL DOWN

Each workout should begin with a warm-up period and end with a cool-down period. (See WORKOUT GUIDELINES on pages 22 and 23.) Indicator 1 will light when your workout intensity is ideal for warming up or cooling down.

• FAT BURN and MAXIMUM FAT BURN—To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time. (See BURNING FAT on page 22.) If you are exercising at the proper intensity level for burning fat, indicators 2 or 3 will light.

• AEROBIC—If your goal is to strengthen your cardiovascular system, your exercise must be "aerobic." (See AEROBIC EXERCISE on page 22.) If you are exercising at the proper intensity level for aerobic exercise, indicator 4 will light.

• PERFORMANCE—If your goal is high performance athletic conditioning, you will need to exercise at a high intensity level. If you are exercising at the proper intensity level, indicator 5 will light.

9 When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails and stop the walking belt. Lower the treadmill to the lowest incline level. Remove the key from the console and store the key in a secure place. In addition, move the on/off switch to the "off" position. (See the drawing near the bottom of page 10.)

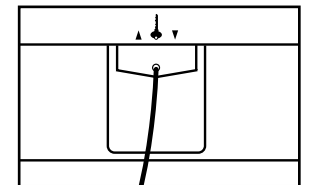
HOW TO USE THE WEIGHT LOSS PROGRAMS AND THE INTERVAL PROGRAMS

The WEIGHT LOSS programs and the INTERVAL programs automatically control the speed of the walking belt as they guide you through effective workouts. The WEIGHT LOSS programs focus on helping you to lose unwanted pounds; the INTERVAL programs are designed to build stamina. The WEIGHT LOSS programs and the INTERVAL 1 program are 20-minute programs; the INTERVAL 2 program is a 30-minute program. The graphs on the left side of the console show how the speed will change during each program. During the WEIGHT LOSS 1 program, for example, the speed will gradually increase during the first 10 minutes, and then gradually decrease during the last 10 minutes. Each program begins with a 2-minute warm-up period, and ends with a 2-minute cool-down period.

Follow the steps below to use one of these programs.

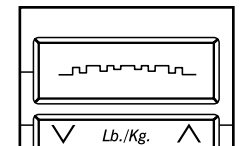
1 Make sure that the key is fully inserted into the console.

Stand on the foot rails and insert the key. Various displays and indicators will light. Find the clip attached to the key, and slide it onto your waistband.



2 Select the WEIGHT LOSS 1, WEIGHT LOSS 2, INTERVAL 1, or INTERVAL 2 program.

When the key is inserted, the MANUAL CONTROL indicator will light. To select the WEIGHT LOSS 1 program, press the MODE button. The WEIGHT LOSS 1 indicator will light (see indicator B on page 10). To select one of the other programs, press the MODE button repeatedly until the WEIGHT LOSS 2, INTERVAL 1, or INTERVAL 2 indicator lights (indicator C, D or E). Note: If the walking belt is moving, it will slow to a stop.



3 Enter your weight, if desired.

When a WEIGHT LOSS or INTERVAL program is selected, the letters "LbS" will flash in the CALORIES display for seven seconds; the current weight setting will then be shown. Although it is not necessary to enter your weight and age to use one of these programs, the CALORIES display will be more accurate if your weight and age are entered. If you want to enter your weight, see step 3 on page 11.

PART LIST—Model No. PETL43561

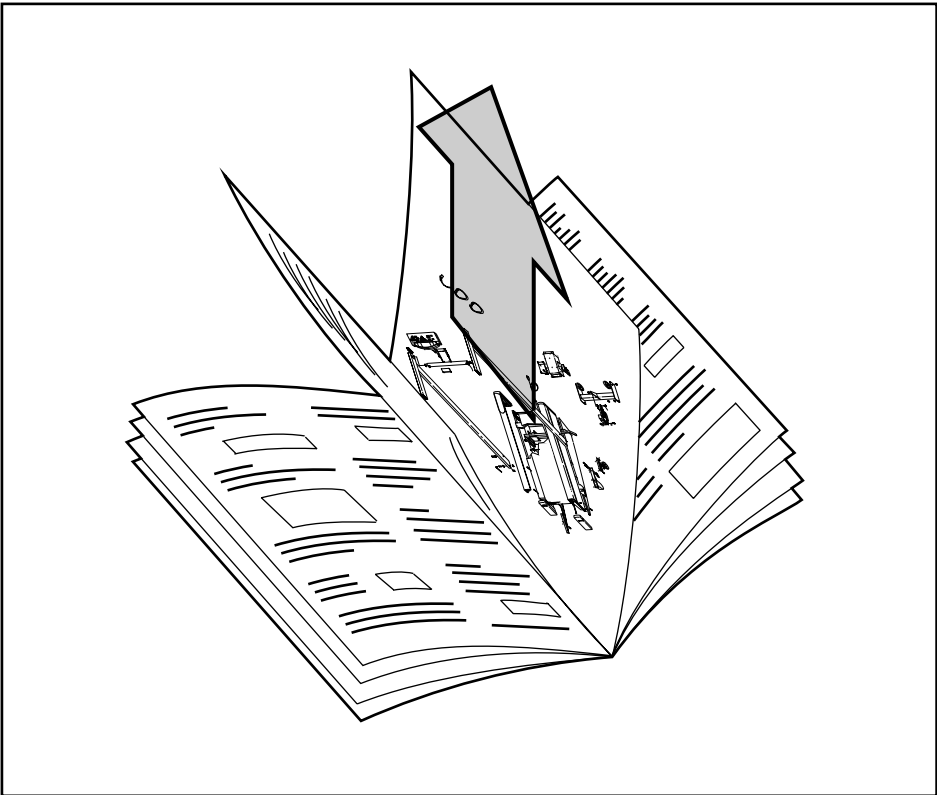
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Key No.	Qty.	Description	Key No.	Qty.	Description	Key No.	Qty.	Description
1	2	Upright Endcap Bolt	54	1	Motor Pivot Sleeve	106	2	Storage Warning Decal
2	1	Bracket Star Washer	55	1	Storage Latch	107	1	Controller Bracket
3	8	Nut	56	1	Electronics Bracket	108	5	Cover Screw
4	2	Upright Bracket Bolt	57	2	Belt Guide	109	1	Incline Cover Shield
5	5	Hood Screw	58	1	Rear Roller	110	1	Incline Cover
6	6	Console Screw	59	1	Front Roller/Pulley	111	8	Cover Screw/Panel Screw
7	1	Earth Wire	60	2	Foot Rail	112	1	Motor/Controller Wire
8	1	Clevis Pin	61	2	Handrail	113	1	Battery Cover
9	1	Cotter Pin	62	1	Left Handrail Arm	114	1	Pulse Sensor/Clothes Clip
10	2	Hex-Head Bolt	63	1	Hood	115	1	Headband
11	1	Small Star Washer	64	1	Roller Guard	116	1	On/Off Switch
12	2	Base Wheel Bolt	65	2	Wire Clip	117	1	Speed Disk
13	2	Extension Bolt	66	1	Console	118	1	Optic Switch Bracket
14	1	Earth Screw	67	1	Motor	119	4	Small Nut
15	2	Releasable Wire Tie	68	1	Motor Belt	120	1	Optic Switch Nut
16	6	Belly Pan Fastener	69	1	Incline Motor	121	2	Optic Switch
17	4	Endcap Bolt	70	1	Receptacle	122	4	Small Bolt
18	1	Adjustment Bolt (short)	71	1	Filter	123	2	Optic Switch Wire Harness
19	9	Adjustment Washer	72	1	Wire Harness	124	1	4" Wire Tie
20	4	Frame Isolator Screw	73	8	Handrail Bracket Screw	125	1	Incline Bracket
21	6	Frame Guide Screw	74	2	Wire Harness	126	1	Incline Bolt
22	2	Isolator			Grommet	127	3	Incline Nut
23	8	Spring Cushion	75	1	Shock	128	6	Handrail Washer
24	6	Platform Screw	76	2	Base Extension	129	5	Anchor Screw
25	3	Filter	77	1	Power Supply w/Clips	130	2	Clip
26	1	Tension Spring	78	1	Controller	131	3	Nylon Washer
27	1	Spring Sleeve	79	1	Incline Leg	132	7	Handrail/Console Base Screw
28	3	Roller Tension Nut	80	1	Belly Pan	133	8	Latch/Endcap Screw
29	2	Spacer	81	1	Endcap Plug	134	1	Circuit Board Filter
30	1	Wire Clamp	82	1	Rear Roller Cover	#	12	Fastener
31	6	Endcap Fastener	83	1	Frame	#	1	4" Black Wire, 2 Female
32	2	Incline Motor Spacer	84	1	Walking Platform	#	1	8" Green Earth Wire
33	22	Small Screw	85	1	Console Base	#	1	8" Blue Wire, 2 Female
34	2	Upright Pivot Bolt	86	1	Upright/Base	#	1	8" White Wire, 2 Female
35	1	Motor Tension Bolt	87	1	Left Endcap Foot	#	1	14" White Wire, 2 Female
36	1	Star Washer	88	1	Magnet	#	1	16" Wire Harness
37	1	Motor Tension Washer	89	1	Allen Wrench	#	1	4" Black Wire, Male/Female
38	1	Motor Tension Nut	90	2	Adhesive Clip	#	1	14" Blue Wire, 2 Female
39	1	Motor Pivot Bolt	91	2	Handrail Cover	#	1	User's Manual
40	1	Motor Pivot Bushing	92	1	Walking Belt			
41	1	Upright Endcap (left)	93	1	Frame Cover			
42	2	Handrail Bracket	94	1	Adjustment Bolt (long)			
43	7	Base Pad	95	1	Incline Disk			
44	5	Hood Anchor	96*	1	Motor/Pulley/ Flywheel/Fan			
45	2	Front Wheel						
46	2	Base Extension	97	1	Pulley/Flywheel/Fan			
		Endcap	98	2	Upright Plug			
47	5	Hood Bracket	99	8	Lower Upright Plug			
48	8	Plastic Stand-Off	100	1	Right Handrail Arm			
49	2	Frame Guide	101	2	Incline Bolt			
50	1	Choke	102	1	Right Upright Endcap			
51	1	Bracket	103	5	8" Wire Tie			
52	1	Right Endcap Foot	104	1	Latch Warning Decal			
53	1	Circuit Breaker	105	1	Key/Clip			

* Includes all parts shown in the box
These parts are not illustrated

REMOVE THIS EXPLODED DRAWING
AND PART LIST FROM THE MANUAL

Save this EXPLODED DRAWING and PART LIST for future reference.



Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of the User's Manual.

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