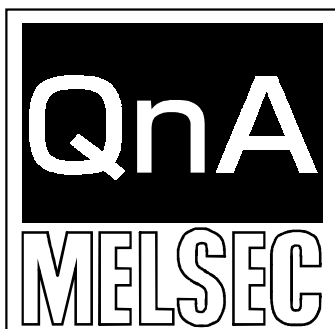# MITSUBISHI

For QnA Ethernet Interface Module

User's Manual

(Installation)

AJ71QE71N-B5T, A1SJ71QE71N-B5T
AJ71QE71N-B2, A1SJ71QE71N-B2

Thank you for buying the Mitsubishi general-purpose programmable logic controller MELSEC-QnA Series

Prior to use, please read both this manual and detailed manual thoroughly and familiarize yourself with the product.

MODEL	QE71N-U-HW
MODEL CODE	13JT54
IB (NA)-0800182-A (0203) MEE	

QnA
MELSEC

● SAFETY PRECAUTIONS ●

(Always read before starting use)

When using Mitsubishi equipment, thoroughly read this manual and the associated manuals introduced in the manual. Also pay careful attention to safety and handle the module properly.

These precautions apply only to the installation of Mitsubishi equipment and the wiring with the external device. Refer to the user's manual of the CPU module to be used for a description of the PLC system safety precautions.

These ● SAFETY PRECAUTIONS ● classify the safety precautions into two categories: "DANGER" and "CAUTION".

◇!DANGER	Procedures which may lead to a dangerous condition and cause death or serious injury if not carried out properly.
⚠CAUTION	Procedures which may lead to a dangerous condition and cause superficial to medium injury, or physical damage only, if not carried out properly.

Depending on circumstances, procedures indicated by ⚠**CAUTION** may also be linked to serious results.

In any case, it is important to follow the directions for usage.

Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

[DESIGN PRECAUTIONS]

⚠CAUTION

- When laying the control wire or communication cable, do not bundle with or place near main circuit or power line.
  Keep them at least 100 mm (3.94 in.) away from such cables.
  Noise may cause erroneous operation.

[INSTALLATION PRECAUTIONS]

⚠CAUTION

- Use the PLC in the environment given in the general specifications section of the user's manual to be used. Using the PLC outside the range of the general specifications may result in electric shock, fire, or erroneous operation or may damage or degrade the product.
- Install so that the tabs at the bottom of the module fit securely into the base unit mounting holes. (The Q2AS series module shall be fastened by screws in the base unit at the specified torque.)
  Not installing the module correctly could result in erroneous operation, damage, or pieces of the product falling.
- Tighten the screw within the range of specified torque.
  If the screws are loose, it may result in fallout, short circuits or malfunction.
  Tightening the screws to far may cause damage to the screw and/or the module, resulting in fallout, short circuits or malfunction.
- Make sure to switch all phases of the external power supply off before mounting or removing the module.
  If you do not switch off the external power supply, it will cause electric shock or damage to the product.
- Do not touch the electronic parts or the module conducting area directly.
  It may cause erroneous operation or failure.

[WIRING PRECAUTIONS]

⚠CAUTION

- Perform correct pressure-displacement, crimp-contact or soldering for external wire connections using the tools specified by the manufactures. Incorrect connection may cause short circuits, fire or malfunction.
- Attach connector to the module securely.
- Be sure to fix communication cables or power supply cables leading from the module by placing them in the duct or clamping them. Cables not placed in the duct or without clamping may hang or shift, alllowing them to be accidentally pulled, which may cause a module malfunction and cable damage.
- Tighten the screw within the range of specified torque.
  If the screws are loose, it may result in short circuits or malfunction.
  Tightening the screws to far may cause damage to the screw and/or the module, resulting in fallout, short circuits or malfunction.
- Do not grab on the cable when removing the communication cable connected to the module.
  When removing the cable with a connector, hold the connector on the side that is connected to the module.
  When removing the cable connected to the terminal block, first loosen the screws on the part that is connected to the terminal block.
  Pulling the cable that is still connected to the module may cause a malfunction or damage to the module or cable.
- Solder coaxial cable connectors properly.
  Insufficient soldering may cause malfunction.
- Be sure that cuttings, wire chips, or other foreign matter do not enter the module.
  Foreign matter may start a fire or cause an accident or erroneous operation.

Revisions

The manual number is given on the bottom left of the back cover.

Print Date	＊Manual Number	Revision
Mar., 2002	IB (NA)-0800182-A	First printing

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

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CONTENTS

About the Manuals

The following product are available for this equipment.
Refer to the table given below to choose suitable manuals.

Detailed Manual

Manual name	Manual No. (Model code)
For QnA Ethernet Interface Module User's Manual	SH-080146 (13JR33)

Related Manual

Manual name	Manual No. (Model code)
Ethernet Interface Module User's Manual	SH-3598 (13J856)
For A Ethernet Interface Module User's Manual	SH-080192 (13JR45)

∗ When read/write data exchange in the PLC CPU is performed with the E71 commands, either of the following manual is required.
• SH-3598
Manual for AJ71E71-S3, A1SJ71E71-B5-S3, A1SJ71E71-B2-S3.
• SH-080192
Manual for AJ71E71N-B5T, AJ71E71N-B2, A1SJ71E71N-B5T, A1SJ71E71N-B2.

Conformation to the EMC Directive and Low Voltage Instruction

For details on making Mitsubishi PLC conform to the EMC directive and low voltage instruction when installing it in your product, please refer to Chapter 3, "EMC Directive and Low Voltage Instruction" of the User's Manual (Hardware) for the CPU module to use.

The CE logo is printed on the rating plate on the main body of the PLC that conforms to the EMC directive and low voltage instruction.

For information about conforming this product to the EMC directive and low voltage instruction, please refer to Chapter 3 "EMC Directive and low Voltage Instruction," section "3.1.3. Cable" of the User's Manual (Hardware) for the CPU module to use.

1. Overview

This manual explains how to install the following Ethernet interface modules (abbreviated as QE71 hereafter) for QnA series PLC CPU and how to wire them with external devices.
After unpacking QE71, verify that the following parts are contained.

Model name	Product name	No. of items
AJ71QE71N-B2	AJ71QE71N-B2 type Ethernet Interface Module	1
	F type Connector (A6RCON-F)	1
AJ71QE71N-B5T	AJ71QE71N-B5T type Ethernet Interface Module	1
A1SJ71QE71N-B2	A1SJ71QE71N-B2 type Ethernet Interface Module	1
	F type Connector (A6RCON-F)	1
A1SJ71QE71N-B5T	A1SJ71QE71N-B5T type Ethernet Interface Module	1

2. Performance Specifications

The performance specifications of QE71 is shown below. See CPU module user's manual to be used for QE71 general specifications.

Topic		Specifications		
		10BASE5	10BASE2	10BASE-T
Transmission specifications	Data transmission speed	10 Mbps		
	Transmission method	Base band		
	Maximum distance between nodes	2500 m (8202.10 ft.)	925 m (3034.77 ft.)	—
	Maximum segment length	500 m (1640.42 ft.)	185 m (606.96 ft.)	100 m (328.1 ft.) (＊1)
	Maximum number of nodes/ connection	100 nodes per segment	30 nodes per segment	Cascade connection is a maximum 4 stages
	Minimum distance between nodes	2.5 m (8.20 ft.)	0.5 m (1.64 ft.)	—
Sending/receiving communication data memory for storage		Possible number open simultaneously : 8 connections (possible number open from QnACPU, Q2AS(H)CPU)		
		Fixed buffer : 1 k word × 8		
		Random access buffer : 6 k word × 1		
EEPROM write frequency		Maximum of 10,000 times in the same area		
Number of input output power points		32 points (＊2)		
5 V DC internal consumption current		AJ71QE71N-B2 : 0.56A AJ71QE71N-B5T : 0.48A A1SJ71QE71N-B2 : 0.64A A1SJ71QE71N-B5T : 0.42A		
12 V DC external power supply capacity		(＊3)		—

External dimensions		AJ71QE71N-B2, AJ71QE71N-B5T :
		  250 (9.8) (H) × 37.5 (1.5) (W) × 106 (4.2) (D) mm (inch) (＊4)
		A1SJ71QE71N-B2, A1SJ71QE71N-B5T :
		  130 (5.1) (H) × 34.5 (1.4) (W) × 93.6 (3.7) (D) mm (inch) (＊4)		

Mass		AJ71QE71N-B2 : 0.35 kg AJ71QE71N-B5T : 0.35 kg A1SJ71QE71N-B2 : 0.20 kg A1SJ71QE71N-B5T : 0.20 kg		
Connector		D-sub connector (Male 15-pin)	BCN connector	Modular jack (RJ45)
Cable		AUI cable (Twisted pair cable)	Coaxial Cable (RG58A/U, RG58C/U)	Un-shield twisted pair cable (UTP category 3 (4, 5))

＊1 Length between hub and node.
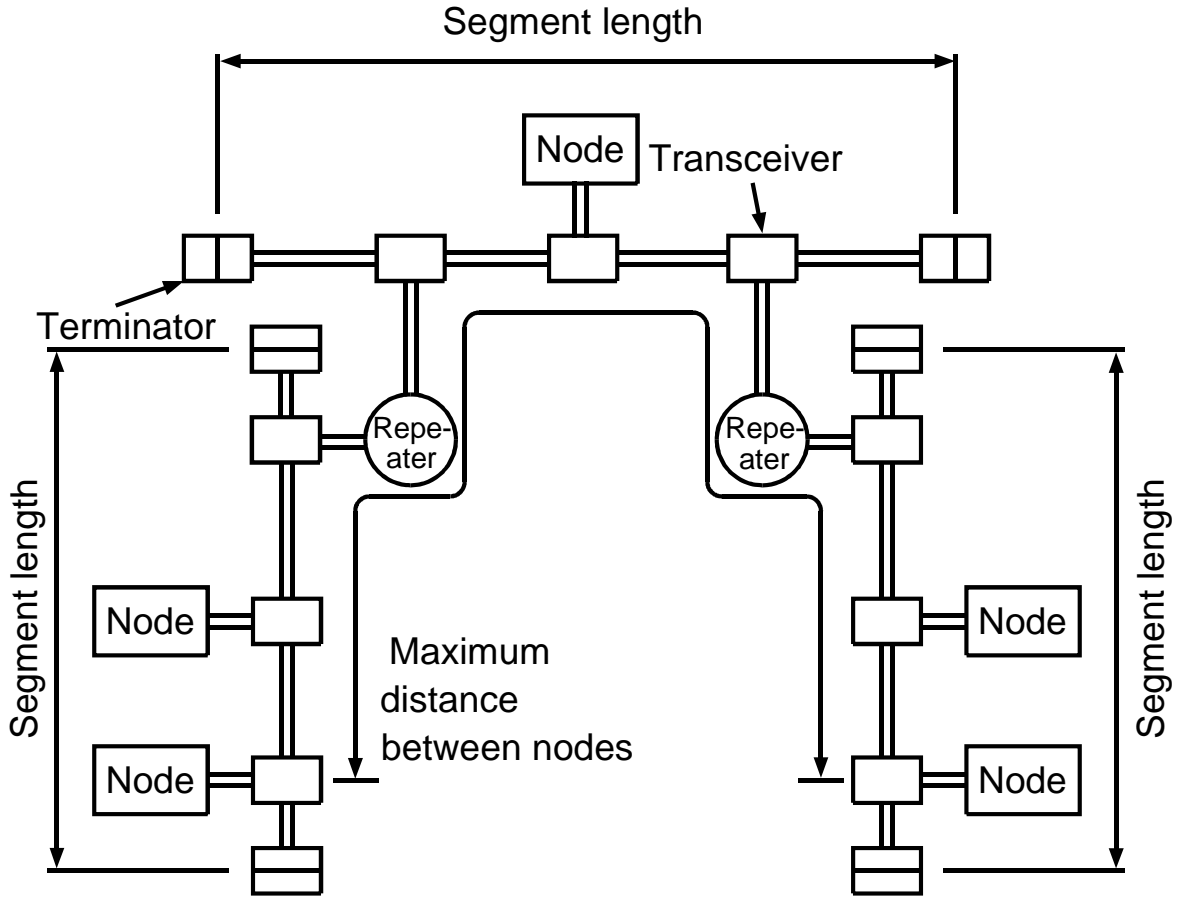＊2 I/O assignment should be set by special 32 points when performed with GX Developer.
＊3 It is required to use that which satisfies the specifications of the transceiver and the AUI cable, considering the voltage drop in QE71 (Maximum 0.8 V).
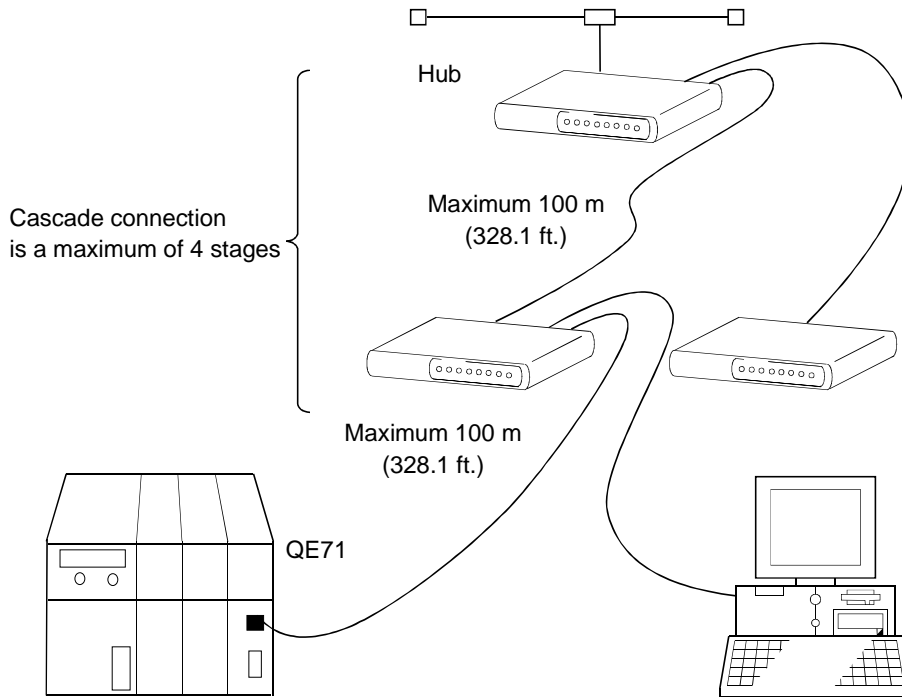＊4 The protuberance of QE71 is not included in the dimensions.

2

(1) Each item in the transmission specifications gives supplementary explanation.
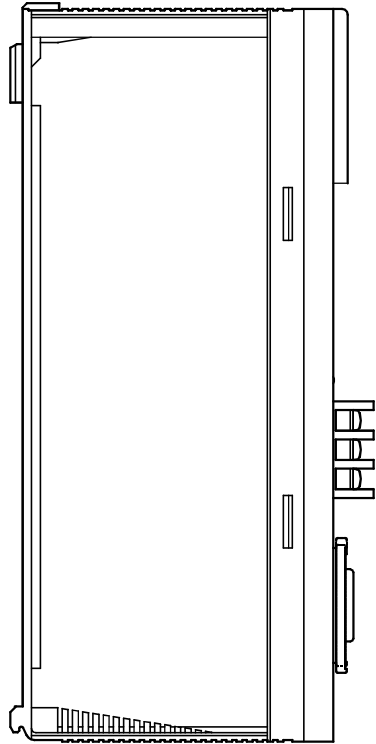•When connected by 10BASE2, 10BASE5

Segment length

Node Transceiver

Terminator

Segment length

Repe-ater

Repe-ater

Node

Node

Maximum
distance
between nodes

Node

Node

Segment length

• When connected by 10BASE-T

Hub

Cascade connection
is a maximum of 4 stages

Maximum 100 m
(328.1 ft.)
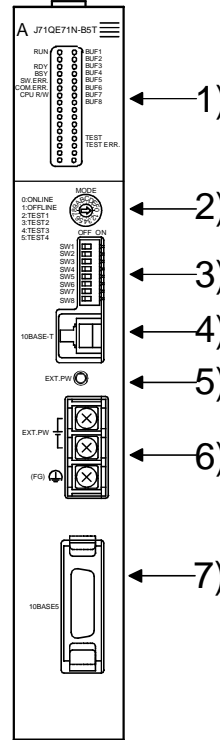
Maximum 100 m
(328.1 ft.)

QE71

(2) Hardware specifications for QE71 are based on IEEE802.3.

3

3. Settings and Names of Each Part

AJ71QE71N-B5T

AJ71QE71N-B2

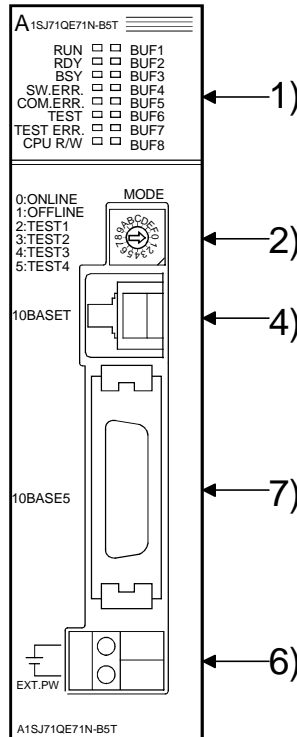For AJ71QE71N-B5T

A1SJ71QE71N-B5T

A1SJ71QE71N-B5T
only
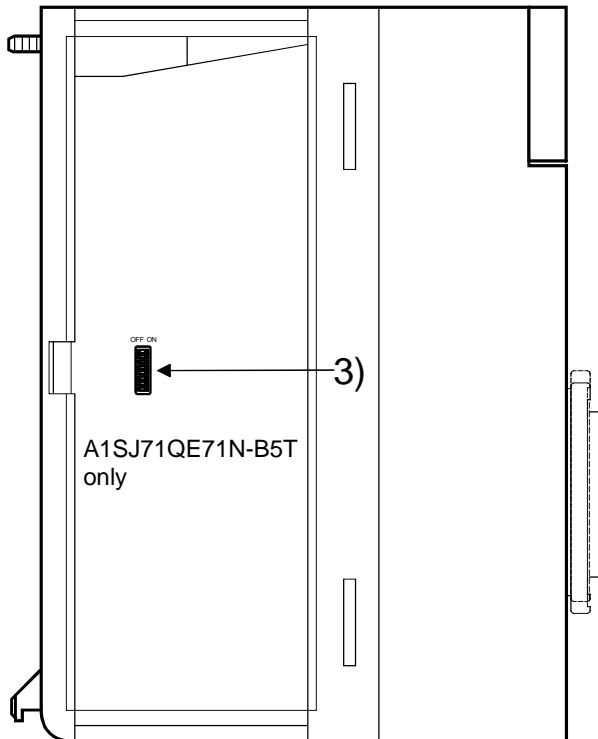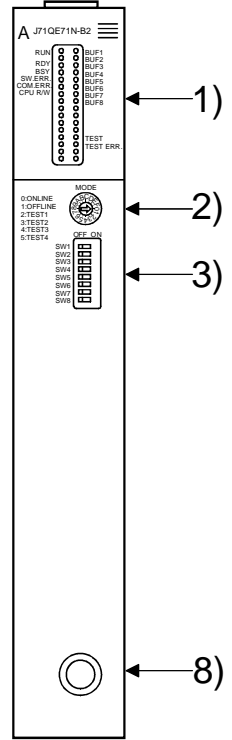
For A1SJ71QE71N-B5T

A1SJ71QE71N-B2
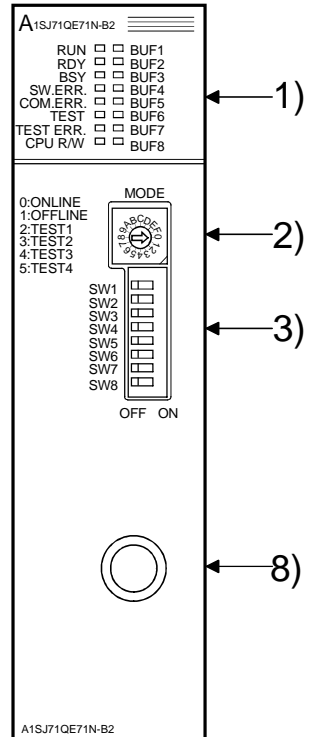
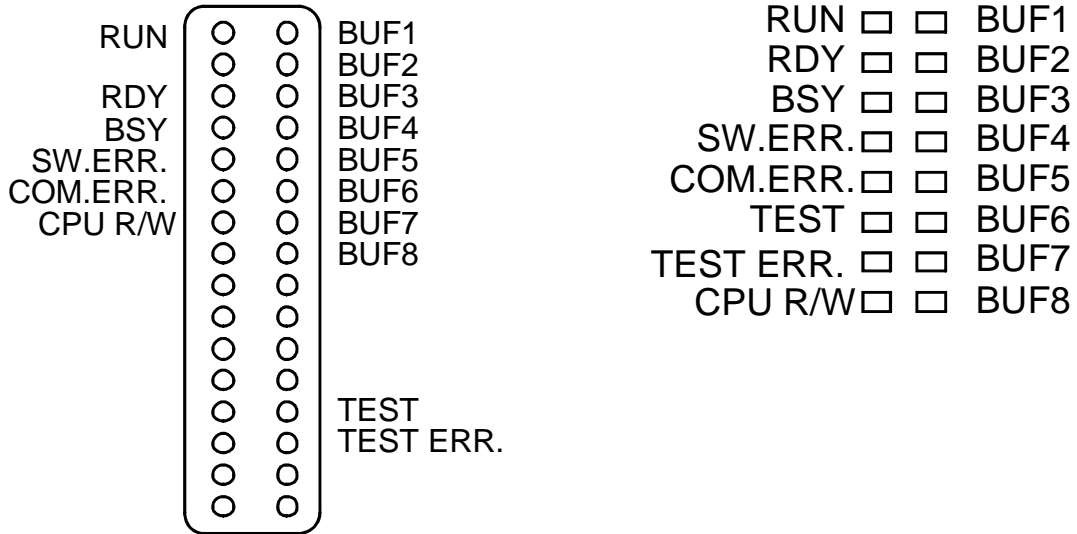| No	Designation	Contents
1)	Display LED	Refer to (1)
2)	Operation mode setting switch	Refer to (2)
3)	Exchange condition setting switch	Refer to (3)
4)	10BASE-T connector	Connector for connecting the QE71 to the 10BASE-T.
5)	External power supply indicator lamp	Lamp for verifying if power is being supplied to the transceiver when used as 10BASE5. ON: Power supplying OFF: Power not supplied ∗ When connecting with 10BASE-T, verification is unnecessary.
6)	External power supply terminal	Power source terminals for power source supply to the transceiver in the connection of 10BASE5. (14.08 V to 15.75 V) ∗ When connecting with 10BASE-T, verification is unnecessary.
7)	AUI cable connector	Connector for connecting the QE71 to the 10BASE5. (For connection of 10BASE5-use AUI cable (transceiver cable))
8)	10BASE2 connector	Connector for connecting the QE71 to the 10BASE2.

(1) Display LED display contents

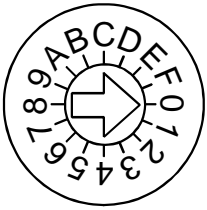| Display LED	Display contents	When lamp is lit	Lamp is not lit
RUN	Normal operation display	Normal	Error
RDY	Exchange ready end display	Starts flashing when On-line Operations begin	
BSY	Exchange processing executing display	Turns on when exchange processing with remote node is being executed.	
SW.ERR.	CPU error, CPU type error display	Error	Normal
COM.ERR.	Exchange error detection display	Exchange error	Normal
CPU R/W	Exchange processing executing with PLC CPU display	Exchanging	Not exchanging
BUF1 to BUF8	Display of communication line connection status of connection No.n corresponding to BUFn.	Open completed	Closed status
TEST	Self diagnostic executing display	Self diagnosis executing	Self diagnosis completed
TEST ERR.	Self diagnosis results display	Error	Normal

The order of the display LEDs is shown below.

AJ71QE71N-B5T,AJ71QE71N-B2   A1SJ71QE71N-B5T,A1SJ71QE71N-B2

RUN	○ ○	BUF1
	○ ○	BUF2
RDY	○ ○	BUF3
BSY	○ ○	BUF4
SW.ERR.	○ ○	BUF5
COM.ERR.	○ ○	BUF6
CPU R/W	○ ○	BUF7
	○ ○	BUF8

TEST
TEST ERR.

RUN □ □ BUF1
RDY □ □ BUF2
BSY □ □ BUF3
SW.ERR.□ □ BUF4
COM.ERR.□ □ BUF5
TEST □ □ BUF6
TEST ERR. □ □ BUF7
CPU R/W□ □ BUF8

(2) Operation mode setting switch setting
Set the QE71 operation mode. (Usually set to on-line)

Operation mode setting switch	Setting number	Setting designation	Setting contents
	0	On-line	Performs exchange with remote node in the normal operation mode.
	1	Off-line	Disconnects the local station from the network
	2	Test 1	Performs a self diagnosis test using a self loopback test.
	3	Test 2	Performs a RAM test.
	4	Test 3	Performs a ROM test.
	5	Test 4	Performs an EEPROM test.
	6 to F	Usage not impossible	

(This is set at "0 (on-line)" at the time of shipping from factory.)

(3) Communications exchange condition setting switch setting
Set the conditions for data communication with other nodes.

Communications exchange condition setting switch	Switch	Setting designation	Setting contents	
OFF ON SW1 ▮▯ SW2 ▮▯ SW3 ▮▯ SW4 ▮▯ SW5 ▮▯ SW6 ▮▯ SW7 ▮▯ SW8 ▮▯	SW1	Line processing selection during TCP timeout error	Selects the line processing when the TCP ULP time out error occurrence. (＊1)	
			OFF	Close the circuit.
			ON	Do not close the circuit.
	SW2	Data code setting	Selects the type of data code for exchanging data with the remote node.	
			OFF	Conducts exchange in binary code.
			ON	Conducts exchange in ASCII code.
	SW3	Automatic start up mode setting (Self start mode setting)	Select the QE71 startup method	
			OFF	Runs following Y19 (initial processing request signal).
			ON	Reads the parameters in the EEPROM buffer memory regardless of the Y19 after power has been turned on or the module reset and then conducts initial processing of the contents.
	SW4 to SW6	—	Usage not possible (Fixed to OFF)	
	SW7	CPU exchange timing setting	Selects whether to approve or forbid data arriving from the remote node when a PLC CPU is running.	
			OFF	Writing prohibited.
			ON	Writing approved.
	SW8	Initial timing setting	Selects the initial processing starts up timing. (＊2)	
			OFF	Quick start (starts without a delay time)---Set when one network is used for the entire configuration.
			ON	Normal start (start after a delay of 20 seconds)---Use when the entire configurations is made up of multiple networks.

(This is set at "OFF" at the time of shipping from factory.)

＊1 Set to OFF for normal use.
When a TCP ULP time out error (error code: C032H) occurs due to data transfer from remote node while this switch is set to ON, run the close and open operations with the sequence program.
＊2 Set to OFF for normal use.

7

4. Loading and Installation

The following is explanations of the handling precautions and installation environment which is common to modules when handling QE71 from unpacking to installation.
For the details of loading and installation of the module, refer to User's Manual of CPU module to be used.

4.1 Handling Precautions

The following is an explanation of handling precautions of the module.

(1) Because the case of the module is made of resin, be careful not to drop it or expose it to strong impact.

(2) Execute tightening of the module's installation screws within the range indicated below.

Screw position	Tightening torque range			
	AJ71QE71N		A1SJ71QE71N	
	B5T	B2	B5T	B2
External power supply terminal screw (*1)	98 to 137 N·cm (M4 screw)	—	40 N·cm (M2.5 screw)	—
Module fixing screw	78 to 118 N·cm (M4 screw)			

＊1: This terminal is used as an external power input terminal for supplying power to the transceiver when being connected to a 10BASE5.
Input of external power to the external power supply terminal is not required when being connected to a 10BASE-T.

4.2 Installation Environment

Refer to User's Manual of CPU module to be used.

5. Connection to a Network

The following is an explanation of the connection method of the QE71 to the 10BASE-T, 10BASE5 or the 10BASE2.

Point

(1) Installation procedures of the network require sufficient safety measures. For the execution of such operations as terminal processing of connection cable, trunk line cable etc., please consult with a trained professional.

(2) When the customer's products match the EMC instructions and the low voltage instructions for connecting QE71, use the method in (4) below to install the ferrite core.

(3) When there is a communication error caused by high frequency noise due to the installation environment, take the following steps.
- The ferrite core can be installed using the steps in (4) below.
- When communicating with TCP/IP, increase the count of communication retries.
- When connecting to 10 BASE-T, use an unshield twisted pair cable (UTP category 5).
- When connecting to 10BASE2, use a double shielded coaxial cable.
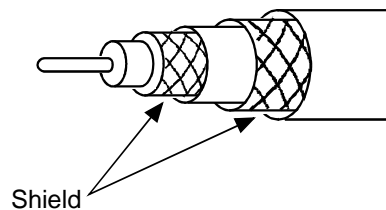
Shield

- When connecting to 10BASE5 or 10BASE2, ground the shield of the coaxial cable at both the local station and companion connected device. (Ground at a place near the connector.)

(4) Below are the steps for installing the ferrite core based on connection to the 10BASE5 network.
Please install the ferrite core (＊1) on the side of the QE71 or external devices / the AUI cables transceiver.
＊1 It is possible to use a TDK Corporation style ZCAT 2032-0930.

(For 10BASE5 connection)

QE71

Ferrite core →

AUI cable

Coaxial cable for 10BASE5
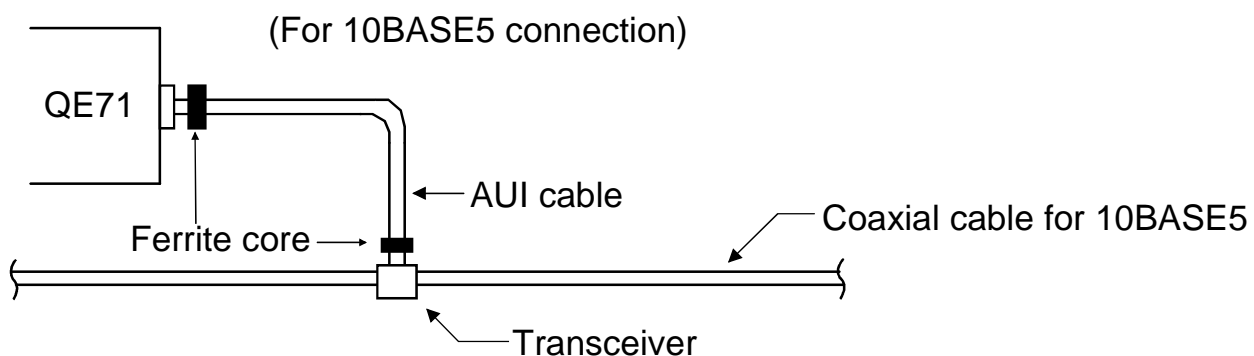
Transceiver

(5) When using A1SJ71QE71N-B5T, when the FG signal is regulated on the side of the external power supply of the original power supply for the transceiver, ground the FG signal at the original power supply.
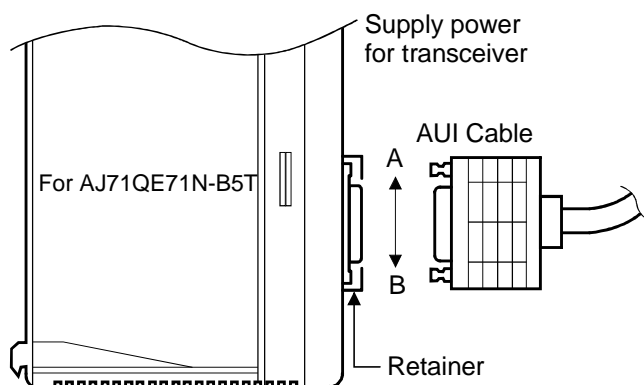
5.1 Connecting to the 10BASE-T (AJ71QE71N-B5T, A1SJ71QE71N-B5T)
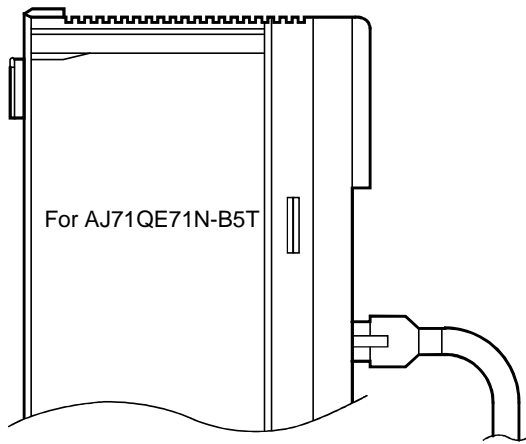
For AJ71QE71N-B5T

<Connection procedure>
1) Connect the twisted pair cable and the hub.
2) Connect the twisted pair cable to the QE71.

## 5.2 Connecting to the 10BASE5 (AJ71QE71N-B5T, A1SJ71QE71N-B5T)

Supply power for transceiver

AUI Cable

For AJ71QE71N-B5T

A

B

Retainer

<Connection procedure> (＊1)
1) Slide the retainer toward the direction A as shown in the figure.
2) Push in the AUI cable connector all the way.
3) Slide the retainer toward the direction B as shown in the figure.
4) Confirm that the AUI cable is locked.
5) Supply power to the transceiver (＊2). (Refer to ＊3 in Chapter 2)

＊1 Connect the AUI cable while the power to the module mounting station is turned off.
＊2 Use a transceiver with a function that is generally called SQETEST or heart beat (a transceiver function that emits signals to notify whether the transceiver is operating normally at the end of communication).

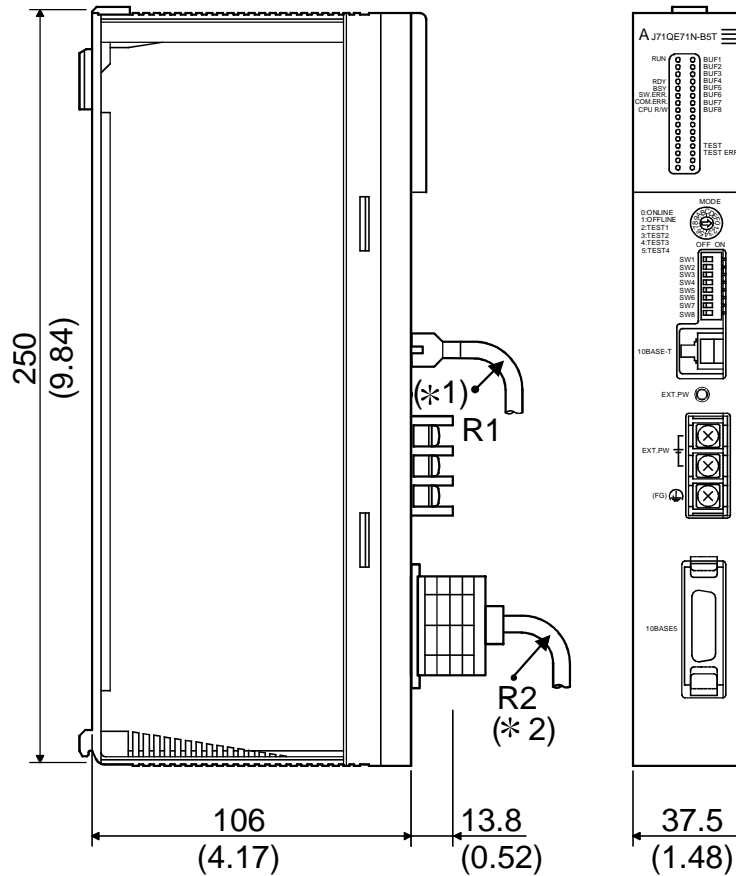## 5.3 Connecting to the 10BASE2 (AJ71QE71N-B2, A1SJ71QE71N-B2)

For AJ71QE71N-B2

[2]

[1]
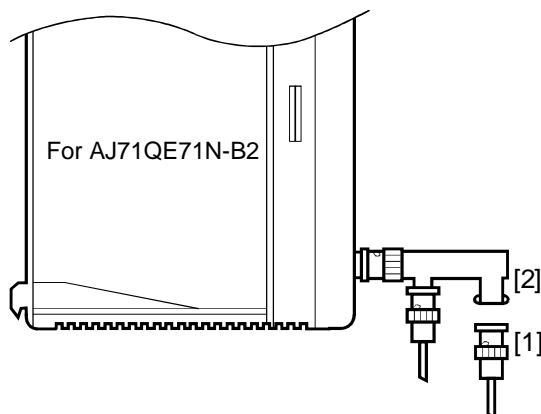
<Connection procedure> (＊2)
1) Push in the connector by aligning the groove [1] and tab [2] as shown in the figure.
2) While pushing in the connector, rotate it clockwise by a 1/4 turn.
3) Turn until the connector locks.
4) Confirm that the connector is locked.

6. External Dimensions

(1) AJ71QE71N-B5T

250 (9.84)

(*1) R1

R2 (*2)

106 (4.17)   13.8 (0.52)   37.5 (1.48)

Unit:mm(inch)

*1 When connecting the twisted pair cable, make the bend radius (R1: scale value) in the vicinity of the connector to (cable outside diameter × 4) or more.

*2 When connecting the AUI cable, make the bend radius (R2: Scale value) in the vicinity of the connector to (cable outside diameter × 4) or more.

*3 The external dimension diagram of the AJ71QE71N-B2 is the same as AJ71QE71N-B5T except interface unit.
The following shows the external dimension diagram of the interface unit.

55.7 (2.19)
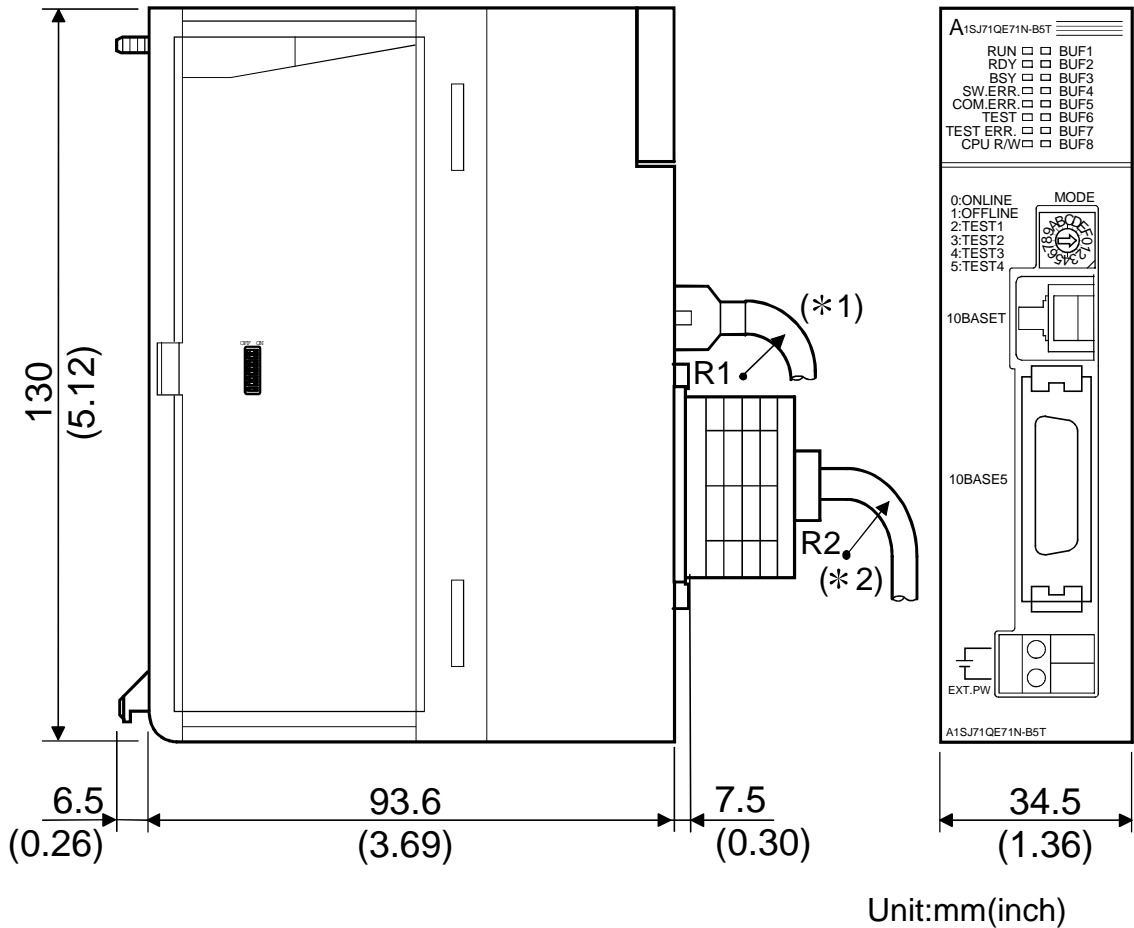
4.2 (0.17)   106 (4.17)

11

(2) A1SJ71QE71N-B5T

Unit:mm(inch)
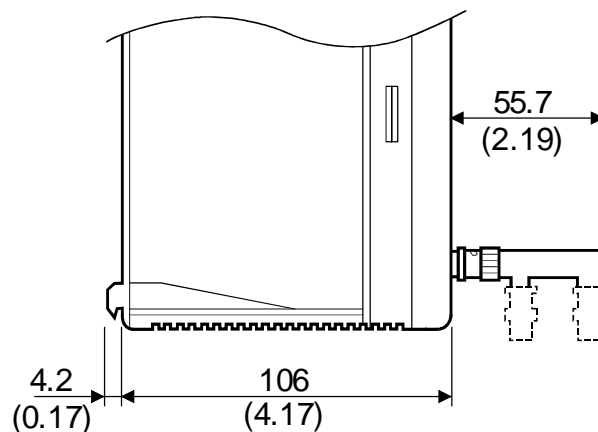
*1 When connecting the twisted pair cable, make the bend radius (R1: scale value) in the vicinity of the connector to (cable outside diameter × 4) or more.

*2 When connecting the AUI cable, make the bend radius (R2: Scale value) in the vicinity of the connector to (cable outside diameter × 4) or more.

*3 The external dimension diagram of the A1SJ71QE71N-B2 is the same as A1SJ71QE71N-B5T except interface unit.
The following shows the external dimension diagram of the interface unit.
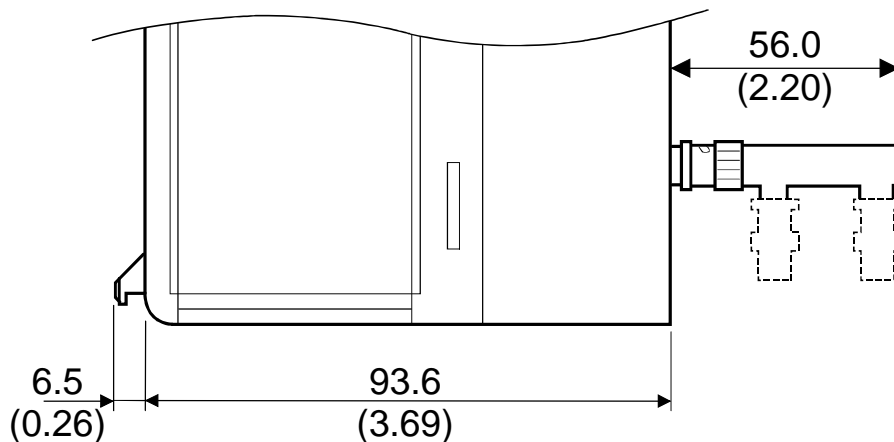
Ethernet is the registered trademark of XEROX CO., LTD.
10BASE2 is the formal way to say Cheapernet.
There is no registered trademark for Cheapernet.

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

⚠ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Country/Region	Sales office/Tel
U.S.A	Mitsubishi Electric Automation Inc. 500 Corporate Woods Parkway Vernon Hills, IL 60061 Tel : +1-847-478-2100
Brazil	MELCO-TEC Rep. Com.e Assessoria Tecnica Ltda. Av. Rio Branco, 123-15 ,and S/1507, Rio de Janeiro, RJ CEP 20040-005, Brazil Tel : +55-21-221-8343
Germany	Mitsubishi Electric Europe B.V. German Branch Gothaer Strasse 8 D-40880 Ratingen, GERMANY Tel : +49-2102-486-0
U.K	Mitsubishi Electric Europe B.V. UK Branch Travellers Lane, Hatfield, Herts., AL10 8XB,UK Tel : +44-1707-276100
Italy	Mitsubishi Electric Europe B.V. Italian Branch Centro Dir. Colleoni, Pal. Perseo - Ingr.2 Via Paracelso 12, 20041 Agrate B., Milano, Italy Tel:+39-039-60531
Spain	Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi 76-80 08190 - Sant Cugat del Valles, Barcelona, Spain Tel:+34-935-653135
South Africa	Circuit Breaker Industries LTD. Private Bag 2016, Isando 1600, Johannesburg, South Africa Tel : +27-11-928-2000
Hong Kong	Ryoden Automation Ltd. 10th Floor, Manulife Tower, 169 Electric Road, North Point, HongKong Tel : +852-2887-8870

Country/Region	Sales office/Tel
China	Ryoden International Shanghai Ltd. 3F Block5 Building Automation Instrumentation Plaza 103 Cao Bao Rd. Shanghai 200233 China Tel : +86-21-6475-3228
Taiwan	Setsuyo Enterprise Co., Ltd. 6F., No.105 Wu-Kung 3rd.RD, Wu-Ku Hsiang, Taipei Hsine, Taiwan Tel : +886-2-2299-2499
Korea	HAN NEUNG TECHNO CO.,LTD. 1F Dong Seo Game Channel Bldg., 660-11, Deungchon-dong Kangsec-ku, Seoul, Korea Tel : +82-2-3668-6567
Singapore	Mitsubishi Electric Asia Pte, Ltd. 307 ALEXANDRA ROAD #05-01/02, MITSUBISHI ELECTRIC BUILDING SINGAPORE 159943 Tel : +65-473-2480
Thailand	F. A. Tech Co.,Ltd. 898/28,29,30 S.V.City Building,Office Tower 2,Floor 17-18 Rama 3 Road, Bangkpongpang, Yannawa, Bangkok 10120 Tel : +66-2-682-6522
Indonesia	P.T. Autoteknindo SUMBER MAKMUR Jl. Muara Karang Selatan Block A Utara No.1 Kav. No.11 Kawasan Industri/ Pergudangan Jakarta - Utara 14440 Tel : +62-21-663-0833
India	Messung Systems Put,Ltd. Electronic Sadan NO:111 Unit No15, M.I.D.C BHOSARI,PUNE-411026 Tel : +91-20-7128927
Australia	Mitsubishi Electric Australia Pty. Ltd. 348 Victoria Road, PostalBag, No 2, Rydalmere, N.S.W 2116, Australia Tel : +61-2-9684-7777

▲ MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : 1-8-12, OFFICE TOWER Z 14F HARUMI CHUO-KU 104-6212, JAPAN
NAGOYA WORKS : 1-14, YADA-MINAMI5, HIGASHI-KU, NAGOYA, JAPAN

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