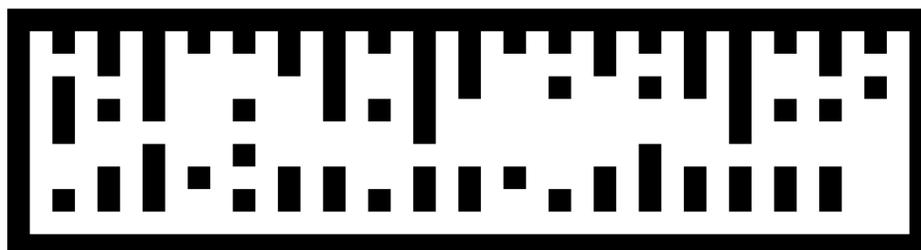


11/12/2009



Reform.12

Tag Doc

Table of Contents

What is TagDoc?.....	3
Benefits of Implementing TagDoc.....	3
System Requirements	3
Hardware Requirements	4
Installation	5
Plugin Registration and Licensing	5
Setting up your First TagDoc-Enabled Form	6
Tag Doc Watch Service	23
Maintenance	24
Manually Correcting Barcodes.....	26
TagDoc Barcode Utility	28
Basic Functions	28
Troubleshooting Barcode Scanning Problems	33
How Tag Doc Works	33
Phase I.....	33
Phase II.....	33
Phase III.....	35
Advanced TagDoc Information	35
Configuring the Data Source Name [DSN]	35
Directories and Files	38
Form Details.....	38
Form Naming Conventions	39
Forms.....	39

What is TagDoc?

FabSoft's Tag Doc is a complete document management solution for file indexing, distribution, search and retrieval. Hand-filing and manually searching for documents are cumbersome and time consuming processes—processes that most organizations would like to eliminate. Tag Doc eliminates frustrating problems associated with cumbersome paperwork operations. Tag Doc efficiently automates the archival of document sets by combining barcode tagging with the scanning utility of any MFP or scanner. When bar-coded documents are printed, Tag Doc stores the text information and assigns a barcode to the document. When the document is scanned back into the system, Tag Doc will read the barcode and use the associated stored information to automatically route it to printers, fax, email or archive.

Tag Doc is 100% accurate and replaces OCR or Zonal OCR type processes, which have limitations to their accuracy. Tag Doc removes the possibility of errors due to manually filing documents and it enables file content to be fully searchable, which frees up time and allows business productivity levels to rise.

Benefits of Implementing TagDoc

- Tag Doc stores the actual content of your documents allowing you to have accurate, reliable search results and quick, easy document retrieval. Many document imaging solutions rely solely on scanning and unreliable OCR (Optical Character Recognition); which has many disadvantages:
 - OCR is not guaranteed to accurately recognize characters.
 - Document appearance is vital to OCR, and errors could easily be caused due to issues such as an unrecognized or colored font, or when the image is faint or misaligned due to a variety of scanning issues.
 - When inaccuracies occur, they must be thoroughly examined and altered, which takes up large amounts of time.
- Elimination of manual filing and searching leads to reduced departmental workload and operational costs.
- Tag Doc provides you with the ability to distribute important document information with ease. Digital files can be sent to any device in the department or company. Examples include servers, e-mail systems, fax systems etc.

System Requirements

- Reform 12 Enterprise or Reform 12 PDC
- Tag Doc Plugin
- For Evaluation and Demonstration: Windows XP, Windows 2003 Server, Windows Vista, Windows 7 or Windows 2008 Server (64 Bit Operating Systems are Supported)

- For Production Systems: Windows 2003 Server or Windows 2008 Server (64 Bit Operating Systems are Supported)
- MS SQL 2000, 2005 Client or Server, or MS SQL 2005 Express (the TagDoc installation will automatically download and install SQL Express 2005)
- Microsoft .NET Framework 2.0 (the TagDoc installation will automatically download and install the .NET Framework 2.0 if it is not already present on the current system)

All required Reform software downloads can be found at www.fabsoft.com >> Downloads section.

Hardware Requirements

- Production System Recommendation (These suggestions are only estimations. High load environments may require multiple servers, or additional hardware.)
 1. Pentium 4 Processor
 2. 4 GB RAM
 3. HDD Space 100 GB (Redundancy recommended)
 4. Battery Backup (UPS)
 5. Dedicated server, no other software products except for virus and security programs.
- Minimum System Requirements for demonstration purposes only
 1. Pentium 4 Processor
 2. 2 GB RAM
 3. HDD Space 30 GB

Hardware specifications depend greatly on the workload and throughput that is required. Higher end processors and greater amounts of memory will increase the amount of information and data that Reform can process thus improving overall system throughput. For load balancing or failover, multiple servers can also be used. (Note: A license for Reform and each plug-in is required for each server running the software.) Before obtaining the server that you plan on utilizing for Reform, please check the plug-ins' user manuals for System Requirements as well as they may require additional hardware. For production systems, we also recommend redundant hard drives utilizing the mirroring features of RAID (Redundant Array of Independent Disks) to minimize data loss and expedite system recovery in the event of a hardware failure. Battery backups are also suggested to maintain system uptime and reliability in case of power failures.

Installation

To install the TagDoc plug-in to your existing Reform 12 installation, download and run the TagDoc executable.



tagdoc.exe

The installer will launch. Click Next. If you do not have the .NET Framework 2.0 or SQL Express 2005 installed already, the installer will download and install these for you prior to the TagDoc plug-in being installed.

After all of the installations complete, click Finish. The TagDoc plug-in is now installed.

Plugin Registration and Licensing

When evaluating Reform 12, the plugins will also be in an evaluation mode for that period of time. Once Reform has been purchased and licensed, the required plugins must also be licensed in order to continue functioning correctly.

Please see the “Reform 12 Licensing and Registration” section of the Reform 12 User Manual for more information on how to license Reform 12 Plug-ins. After the license is entered, the Reform Spooler will need to be restarted to refresh the licenses. More information regarding the Reform Spooler Service can be found in the Reform 12 User Manual.

Setting up your First TagDoc-Enabled Form

To add TagDoc to an existing form, we will be using the Workflow Designer which is a visually enhanced method of designing a workflow. The Workflow Designer will allow us to configure the form we are about to create (from a template) and automatically generate and configure a “Scanned” form which will be used when the bar coded document is scanned.

First, the Reform Designer must be started. To open it, go to

Start>Programs>Reform...>Designer.

1. For the example, we will be creating a new form with an existing template. Go to **File>New>New**. Select the **TagDoc** template and click **OK**.

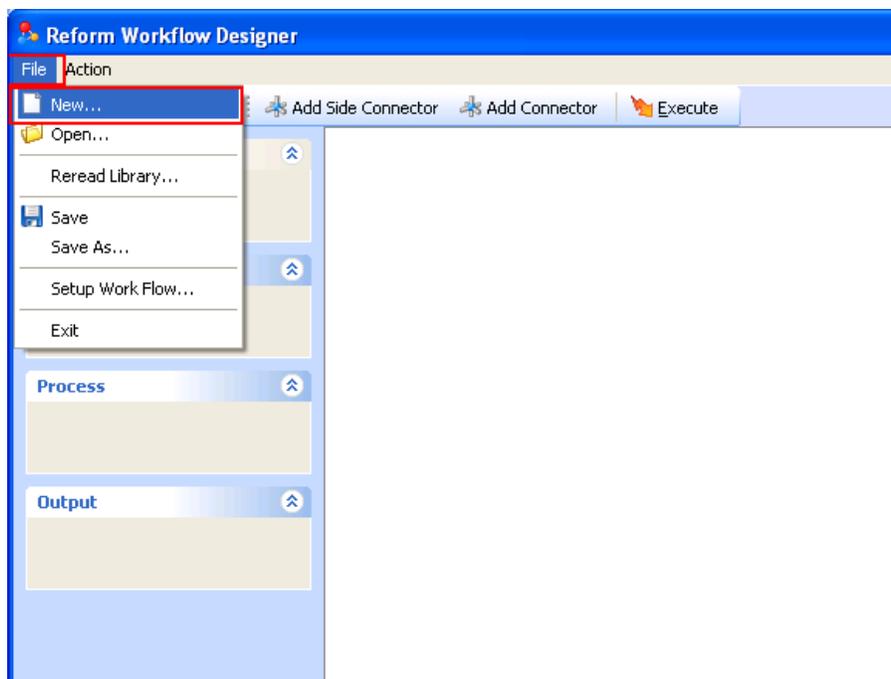


TagDoc.FTM
Tag Doc Sample - Invoice with Coupon

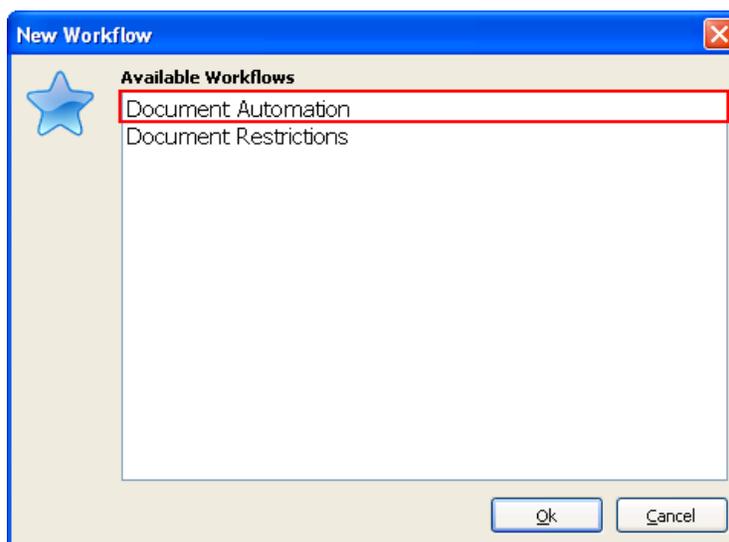
2. When it asks if you would like to open a text file for designing, select **No**.
3. Next, go to **File>Save** to save your form. Name it **TagDoc.FOM**.
4. You can now close the Reform Designer since we have our form which we will be using alongside the Workflow Designer to route the document.

*Now that we have our form, we can begin to create the desired TagDoc workflow using the Workflow Designer. First, the Workflow Designer must be started.

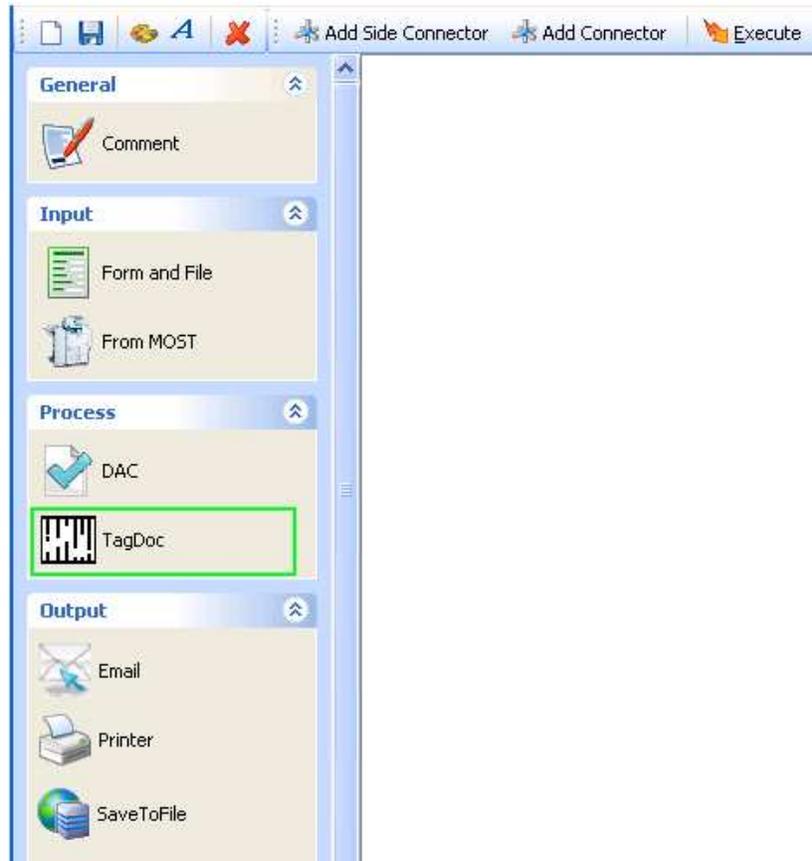
5. To open it, go to **Start>Programs>Reform...>Workflow Designer**.
6. Once open, we must go to **File > New...**



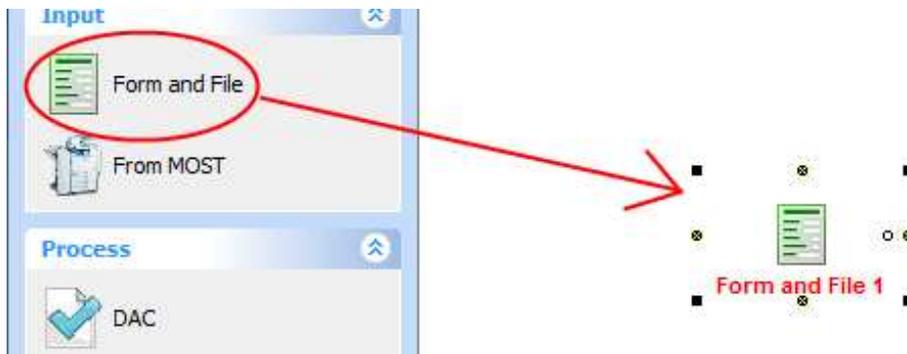
7. Select **“Document Automation”** and click **Ok**.



8. You will now notice that your Inputs, Processes and Outputs have been populated by the various plugins you have installed (TagDoc being one of the Processes)

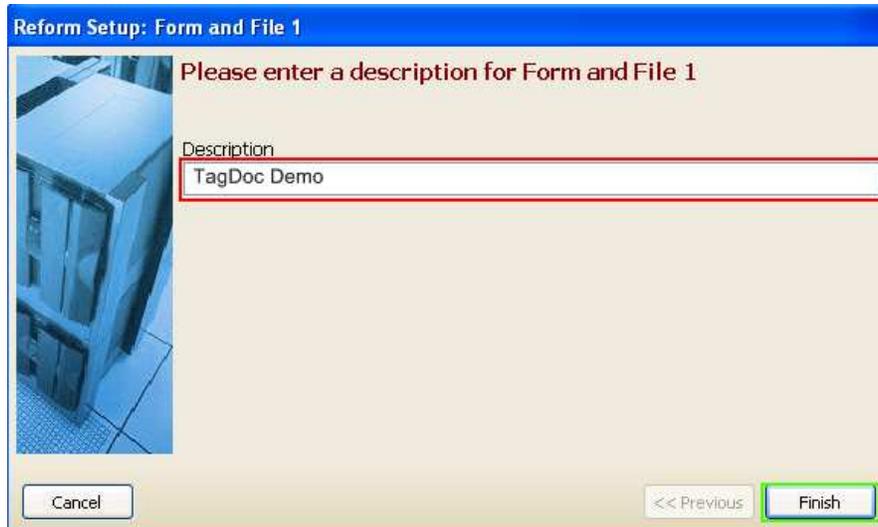


9. We can start adding the necessary components to the workflow. First, drag and drop a **Form and File** object onto the workflow by clicking and holding your mouse on **Form and File** and then moving your mouse over to the workflow and releasing the mouse button.

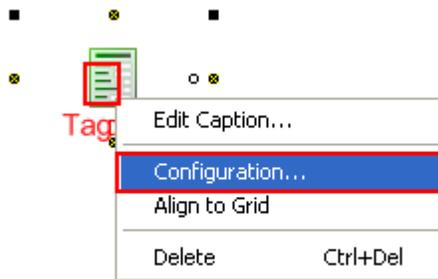


*You will be prompted with a dialog to describe the input.

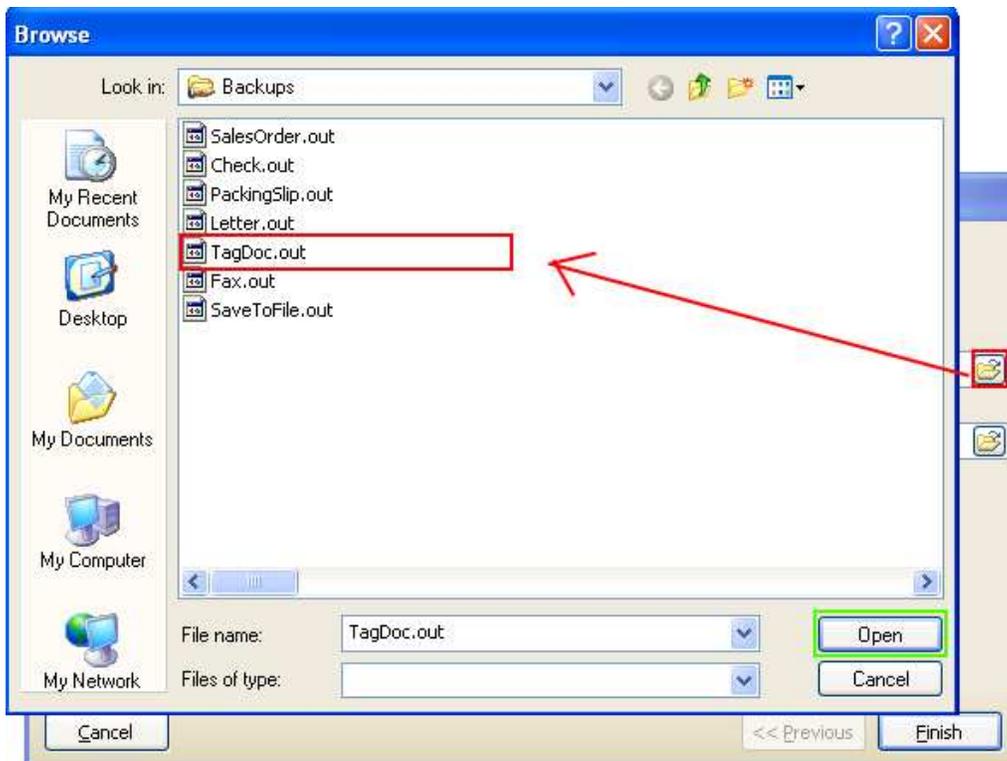
10. Enter a description for the object you just added. This is done by typing in the provided box. Type **"TagDoc Demo"** and click **Finish**. This will take you back to your workflow.



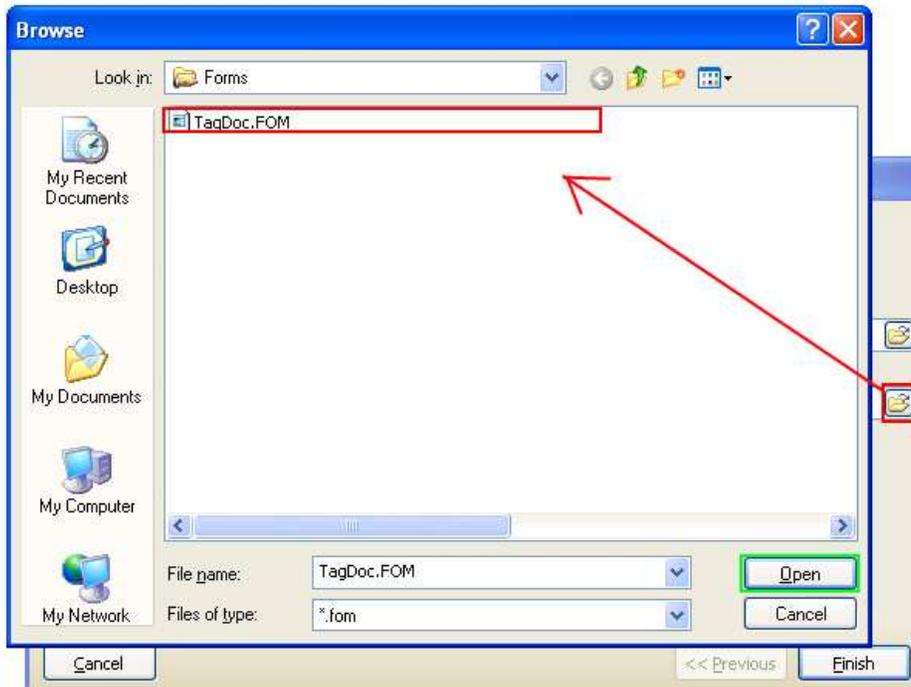
11. Now we are ready to configure the **"TagDoc"** form and input file. To do so, right click on the newly added object and select **"Configuration..."** or simply **double-click** on it.



12. You are now presented with the Input Setup window. First, we want to select the TextFile or data stream that our form will be using. To do so, you can simply begin typing in the box, or you can browse to find it. We want to select the **TagDoc.out** file. Click the small folder icon to bring up a window which will let us choose that file. Select the file and click **Open**.



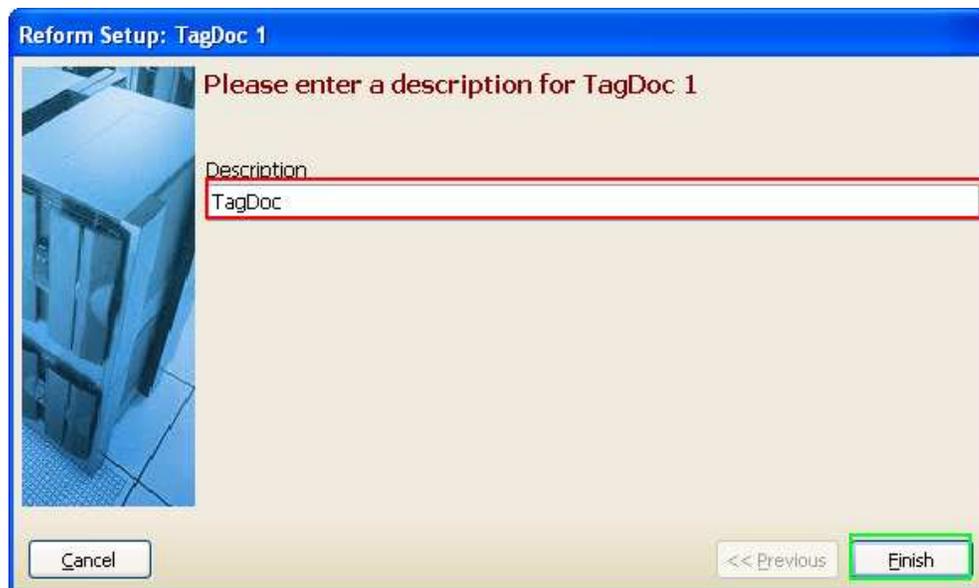
13. After choosing the text file, you are taken back to the Input Setup page so that you can now select a form. Click the small folder icon to bring up a window which will let us choose the desired **TagDoc.FOM** form file. Select the FOM file and click **Open**.



14. Now that you have both your Input Text File and Reform Form selected, the setup of “Form and File” is complete. You can quickly double check that the correct files are selected and then click **Finish**.



15. You will also be prompted to add a page-break field to the forms. At this point, we want to select **No**.
16. Next we want to add a TagDoc Process to our workflow. We use the same drag and drop procedure as with the “**Form and File**” (see step 9). Take your mouse and drag the “**TagDoc**” from under Process onto the workflow somewhere below your Input. Once you release your mouse, you will be prompted to describe “**TagDoc**”. Type “**TagDoc**” in the box and then click **Finish**.



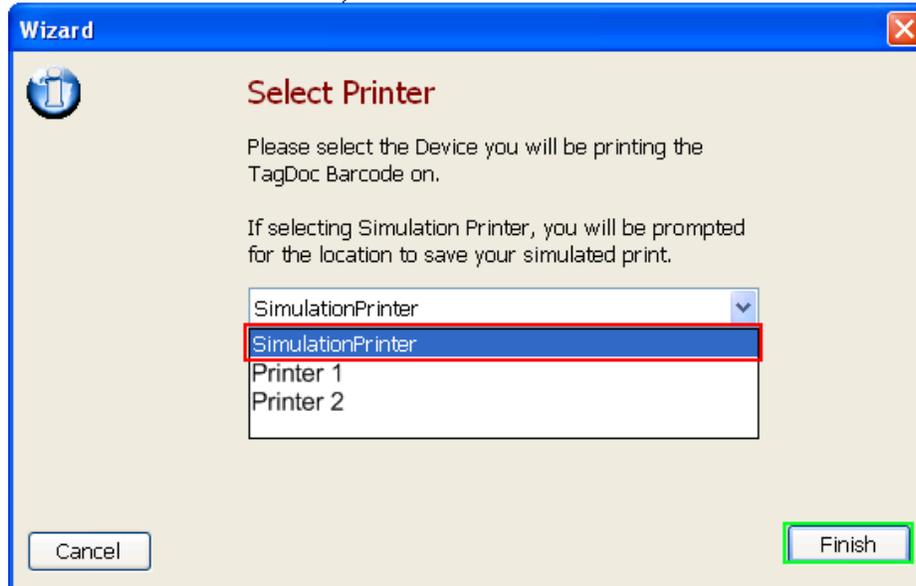
17. Once you click Finish, you are taken back to your workflow. Your **TagDoc** will have a **Red** Caption because it is not yet configured. To configure **TagDoc**, you must first connect the Form and File object titled "**TagDoc Demo**". To do so, first select the "**Add Connector**" button from the menu bar. Next, drag your mouse from the small "**x**" underneath "**TagDoc Demo**" to the small "**x**" above "**TagDoc**" as pictured below. When the connection is complete, the connector will turn black (if red, connection has not been made correctly, try again) and the "**TagDoc Demo**" caption will turn **green**.



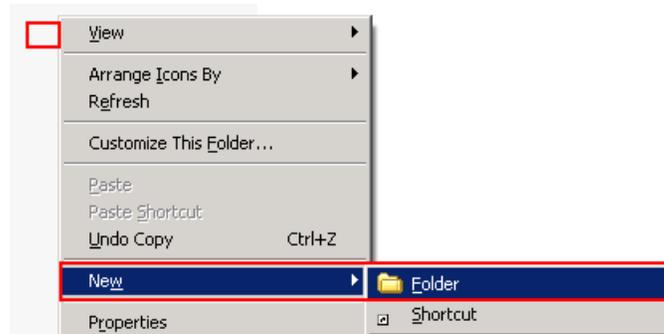
18. You will be prompted to configure **TagDoc** upon completing the connection. Click **Yes**. If you click **No**, you can also **double click** on the TagDoc object or **rightclick** on the object and select "**Configuration...**" at a later time. This configuration will consist of choosing where to embed the barcode and what to do with the bar-coded document. The first piece of information is the position of the barcode. Select **Lower Right** and click **Finish**. (The barcode can be moved around in the Designer after the workflow is executed).



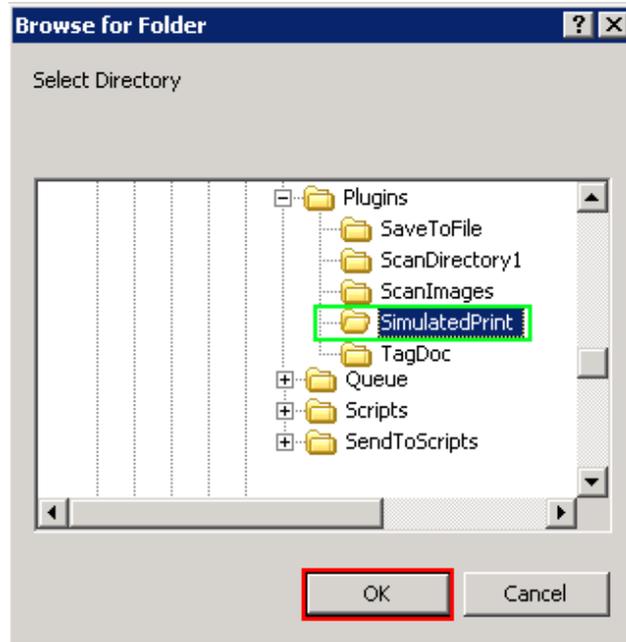
19. Next, you must select where to print the bar-coded document. We will be using “**Simulation Printer**” to simplify the TagDoc demonstration. When configuring a production system, you would select an actual printer at this point. Since we are using a simulation printer, Reform will let you select a directory that it will create the TIF image in. This will simulate printing the document, and scanning it to the hard drive as a TIF image. You can then move the TIF image to the correct directory to continue the workflow. Select **SimulationPrinter** and click **Finish**.



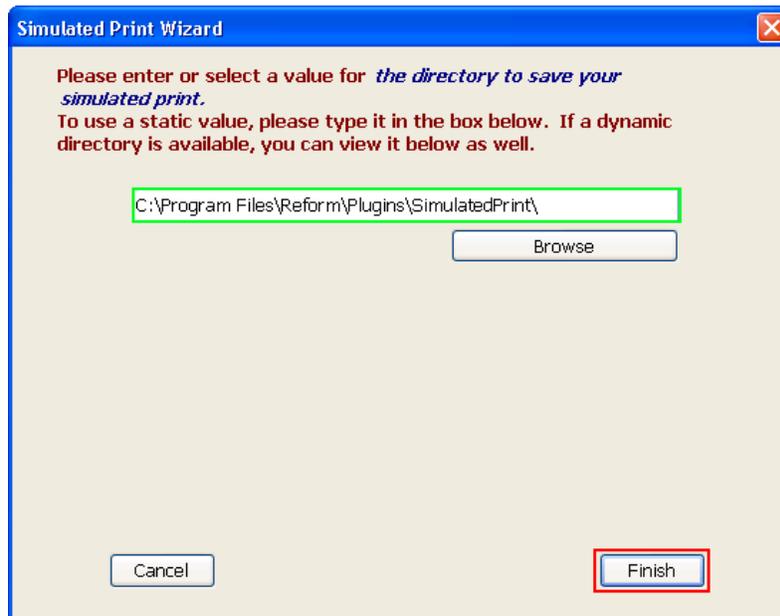
20. Since we are using Simulation Printer, the next step allows you to select a directory where the **SimulatedPrint.TIF** image will be created. Navigate to the Plugins folder of your Reform installation. Here, create a new folder right clicking in the empty space and selecting **New>Folder**. Name it **SimulatedPrint**



21. Use the **Browse** button to select the newly created SimulatedPrint folder inside your **\Reform\Plugins** directory. Click **OK**.



22. Verify that the directory is correct (**\Reform...\Plugins\SimulatedPrint**) and click **Finish**.



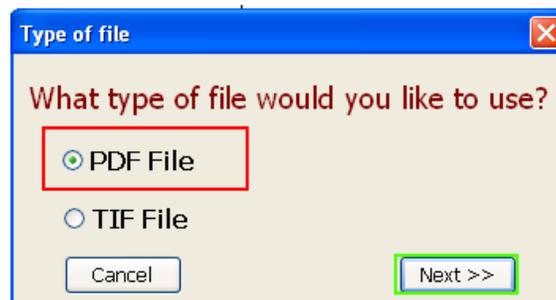
23. You have completed configuring the TagDoc Process. Now we will setup the output of the TagDoc Process. The output(s) of the TagDoc process will dictate where the document will be routed once it is scanned in and the bar code is read. We want to archive (**SaveToFile**) the document once it is scanned. To do so, we must drag a **SaveToFile** object onto the workflow underneath TagDoc. After dragging the **SaveToFile** object, you are asked to describe the object. Type **Archive** and click **Finish**.



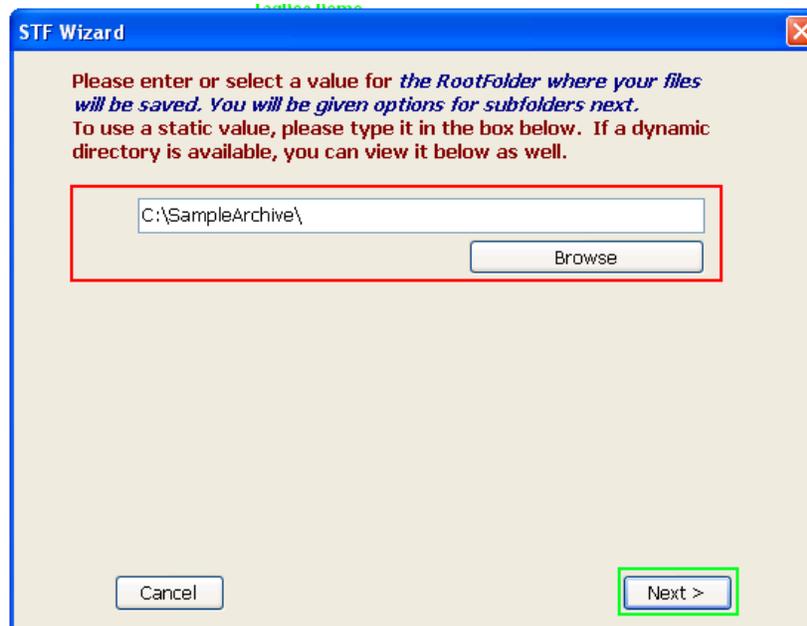
24. Next you have to make a connection from **TagDoc** to **Archive**. To do so, first select the “Add Connector” button from the menu bar and then drag your mouse from the small “x” on **TagDoc** to the one on **Archive**. Once the connection is complete, the connector will turn black and **TagDoc** will turn **green**.



25. Upon completing the connection, you will be prompted to configure **Archive**. Click **Yes**. You can also configure **Archive** by double clicking on it. The first prompt is the type of file you want to save. Select “**PDF File**” and click **Next**.

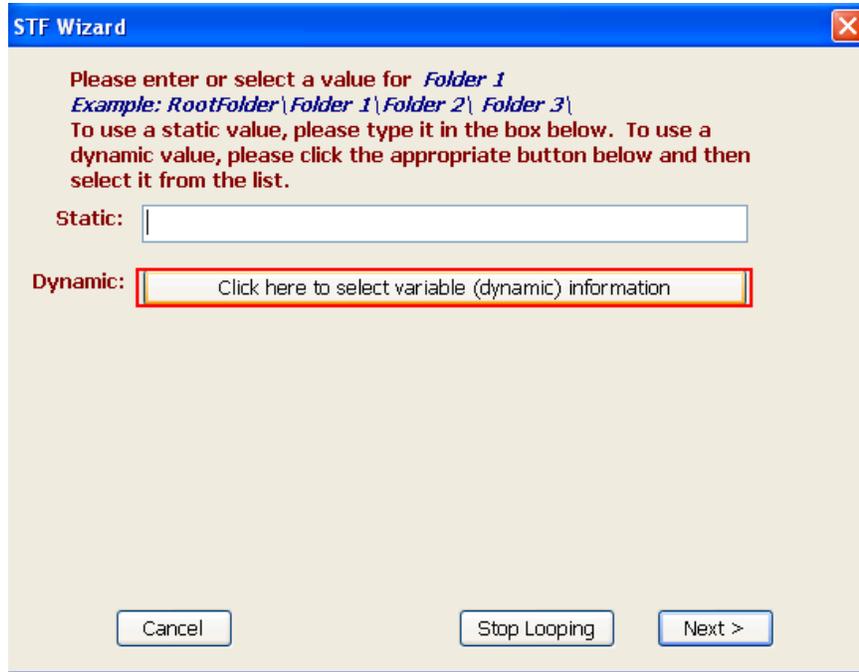


26. Now, we can configure where to save the archived file. Create a directory called **SampleArchive** on your **C:** drive and select it in the wizard by clicking **Browse** and choosing the folder. Then, click **Next**.

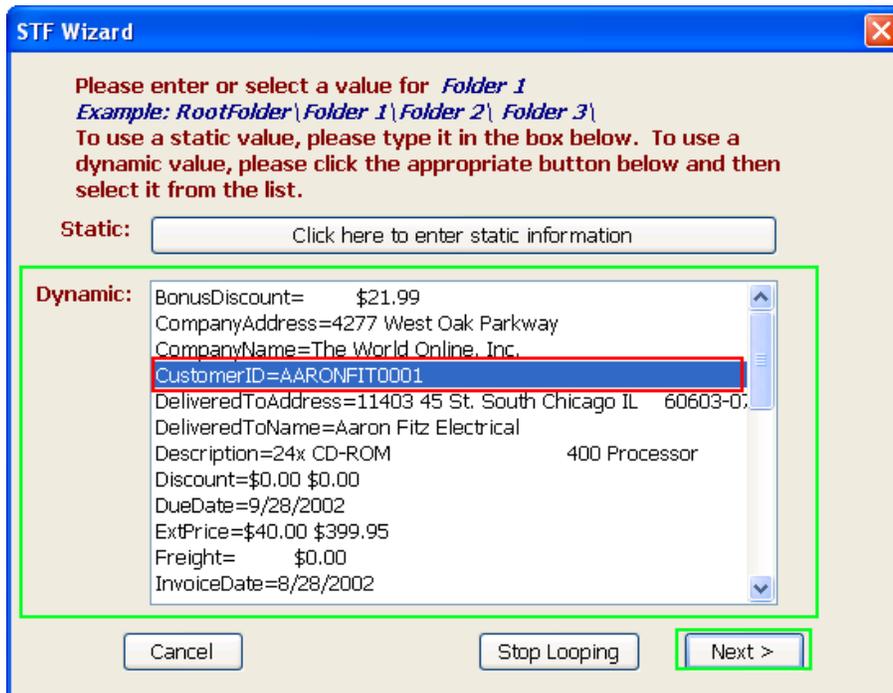


27. The next screen will ask you to enter the name of a **subdirectory**. For this subdirectory, we would like to use data that is available in the data stream instead of a static value. To do so, we first must click the “**Click here to select variable information**” button.

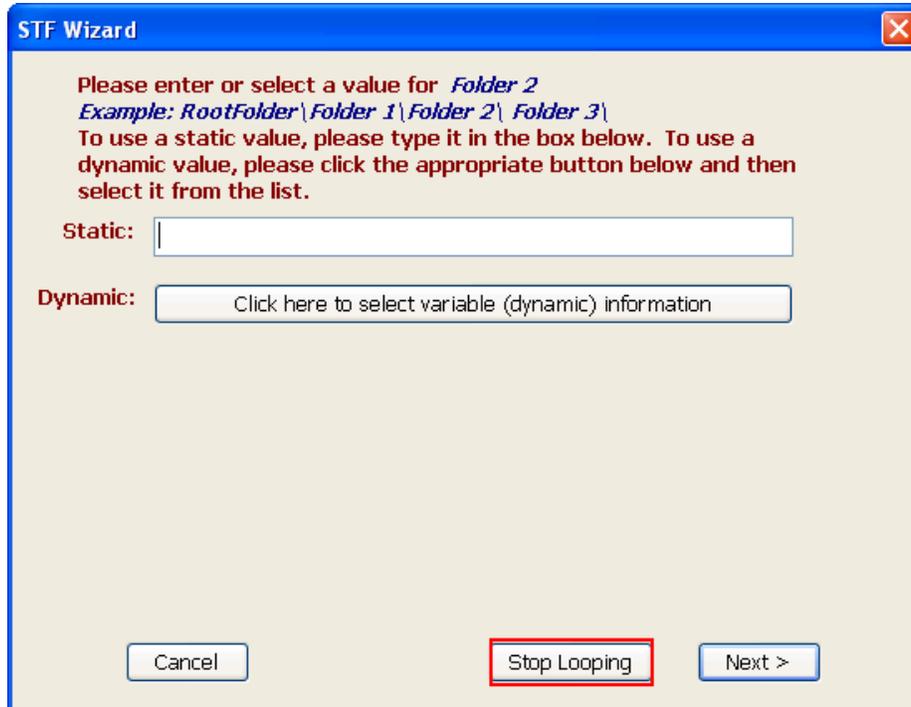
*Note-After doing so, we see that a list will appear with the different fields that you can choose for your variable data. If you want to go back to static input mode, you can do so by clicking the appropriate button for static information and then you will be able type static information.



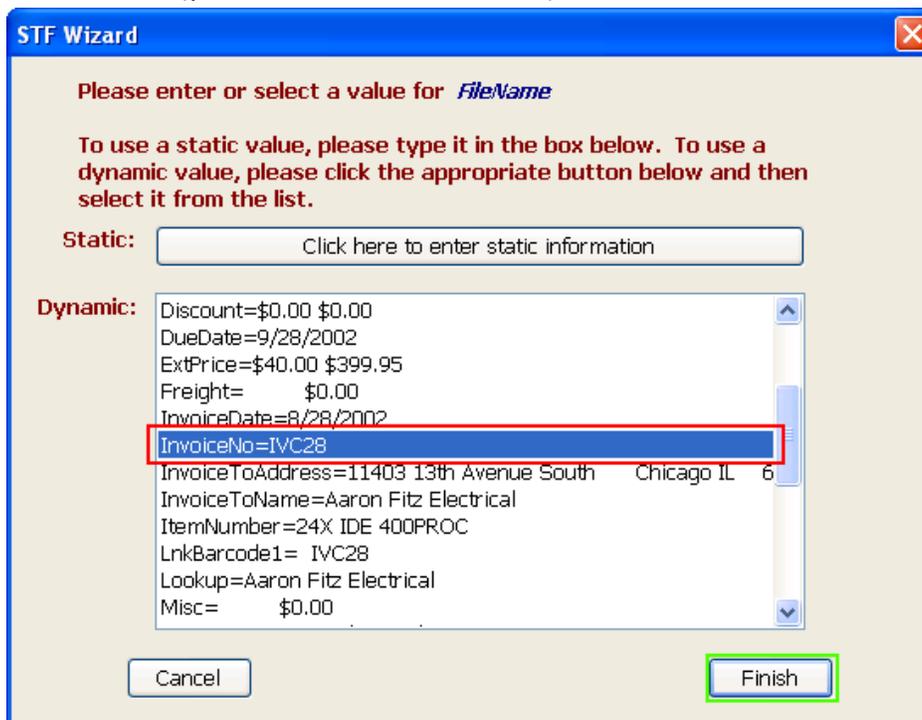
28. We now want to select the dynamic object **CustomerID** for “Folder 1” as the variable data source. Select **CustomerID** from the list and click **Next**.



29. It will ask you to enter a value for **Folder2**. We do not wish to create any more subfolders so click **Stop Looping**.



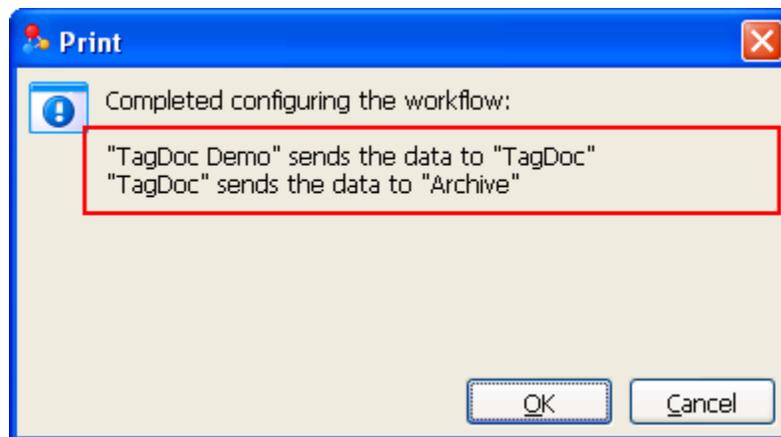
30. Next, we will do the same thing for **Filename**. We want to use variable data for the **FileName** of the archived document. To do so, first click "**Click here to select variable information**". Then the list of variable data will appear. From this list, select **InvoiceNo** (you will have to scroll down). Click **Finish**.



31. You have completed configuring your TagDoc workflow. Your 3 objects (“TagDoc Demo”, “TagDoc” and “Archive”) should all be **green** meaning they have been successfully configured and the workflow is ready to be created.



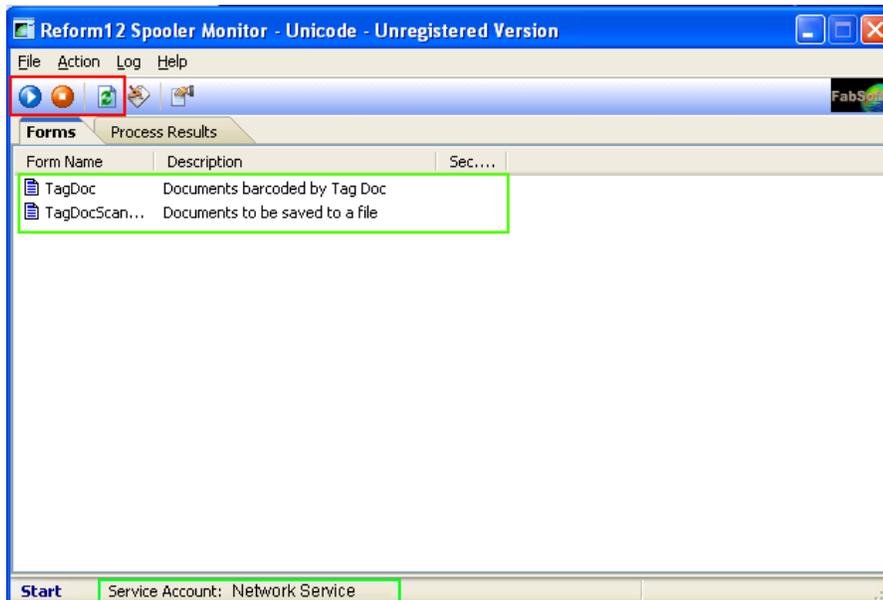
32. To make all the appropriate forms and changes, the workflow must be executed. This is done by clicking the “Execute” button  Execute on the menu bar. After execution, you will be notified about what has taken place. Click **OK**.



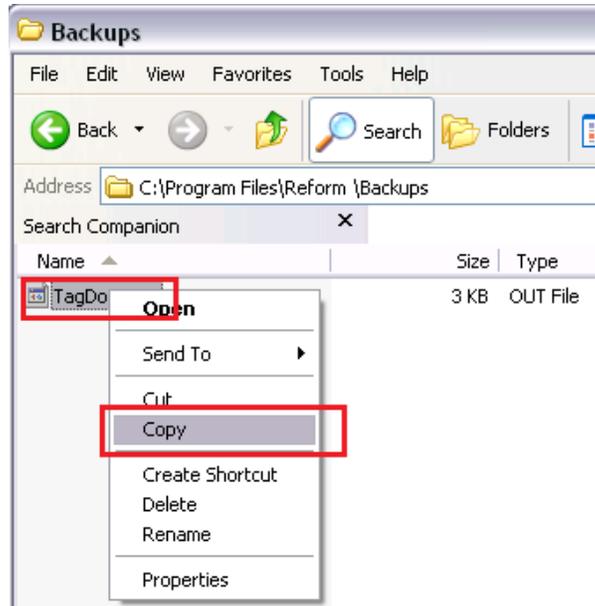
33. Your “Scanned” form has been created with the name **TagDocScanned.FOM** in your forms folder. This is the form that TagDoc will use once the document is scanned and the barcode is read. A backup of your original **TagDoc.FOM** form has been copied to the “**Workflow Designer Original Forms**” folder in forms directory.

Any permanent form changes should be made to this original form as it is used throughout the form configuration process as a template. If any updates or changes are made to this template, you must execute the workflow again for your changes to appear in the forms.

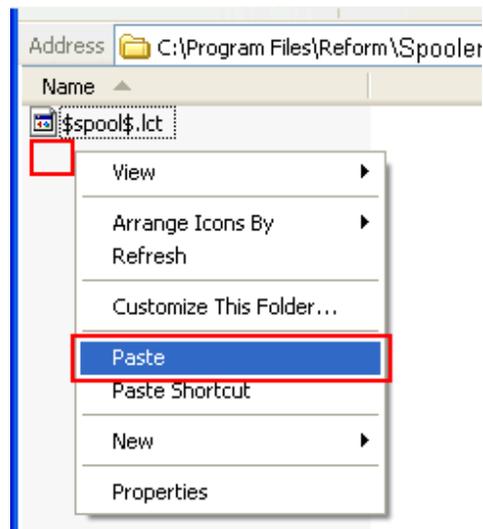
34. You can now close the Workflow Designer. When prompted, you may save your workflow so that you can go back to reconfigure it at a later time.
35. The Spooler Application should now be started by clicking **Start>Programs>Reform ...>Spooler**. Once it is open, press the **Start** button. It should now say **Start** in the lower left corner.
 - a. If it was already running, it will need to be stopped and restarted so that it recognizes the new forms that were created by the wizard.



36. Navigate to your **\Reform\Backups** directory. Select the **TagDoc.out** file, right-click, and select **Copy**.



37. Navigate to your **\Reform\Spooler** directory. Right-click and select **Paste**. (Pasting the data stream to this folder simulates printing from Windows, AS400, Unix, etc.)

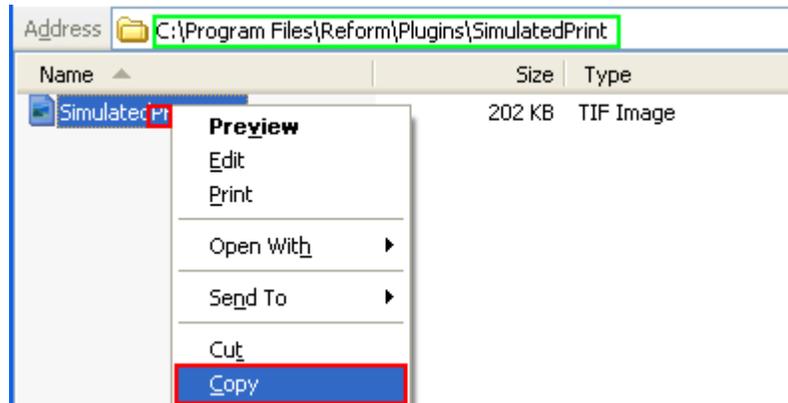


38. When the Spooler Application begins processing the file, you will notice the file name change to something similar to the image below.

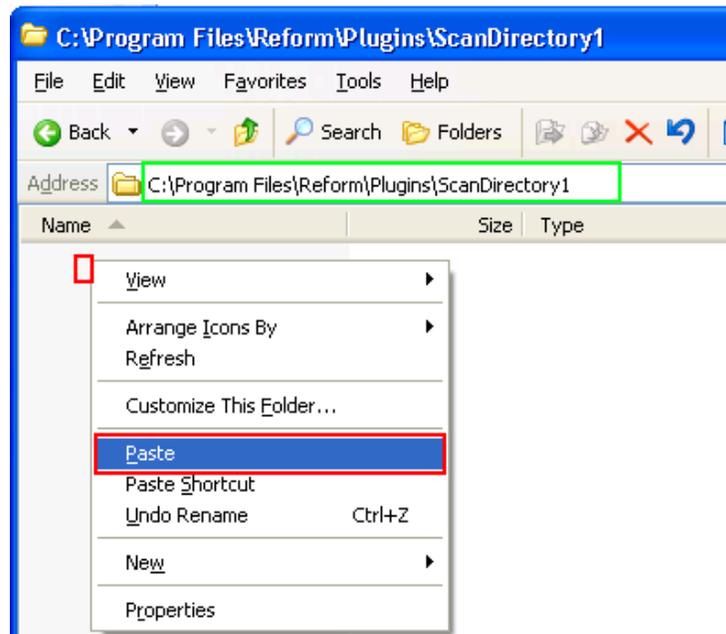


39. This will complete the printing process. Since we have selected the Simulation Printer, we can now use the TIF image that was generated. Navigate to the directory **C:\Program Files\Reform...\Plugins\SimulatedPrint**. You will see the file **SimulatedPrint.TIF**.

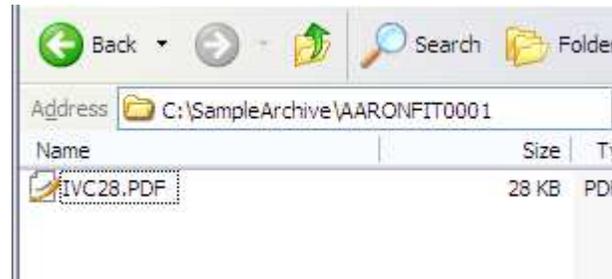
40. Right-click on the file, and click **Copy**.



41. Now, navigate to the **\Reform\Plugins\ScanDirectory1** folder and paste the TIF image.



42. The TagDoc service monitors this directory (**\Reform\Plugins\ScanDirectory1**) by default. The service must be running for this task to complete. Please see Tag Doc Watch Service section of this manual for more information. Once the TIF file is found, TagDoc will read the barcode and send it to Reform to process. The Reform Spooler will use the data to create the archived PDFs. Now, navigate to the **C:\SampleArchive** directory. Here you will see three folders since there were 3 pages in the data sample and each had a different CustomerID which was used to create the sub folders. In the **AARONFIT0001** sub folder, you will find the PDF file named **IVC28.PDF**.



Tag Doc Watch Service

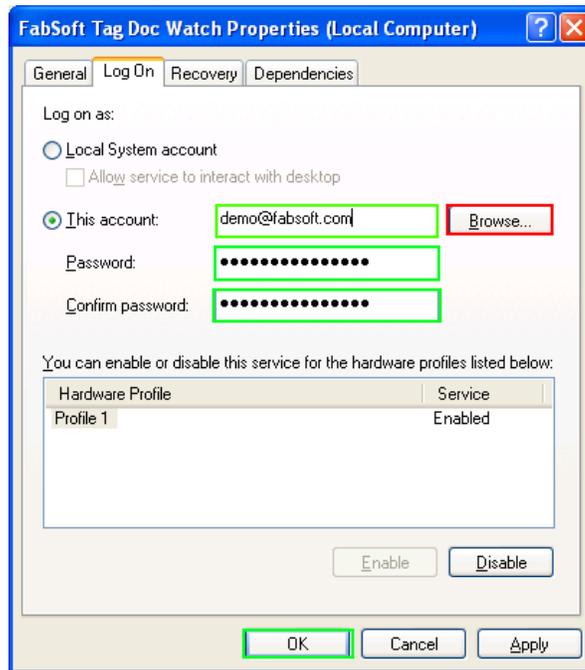
There is one basic service which is installed with Tag Doc. It is called the “TagDoc Watch” Service. This service monitors the **ScanDirectory1** folder located in **C:\Program Files\Reform...\Plugins** for TIF files. Once it finds a TIF file (when a document is scanned in), it carries out a script which attempts to read the barcode on the image. Once it recognizes the barcode, it then knows all the information from the original data stream and where to route it. Knowing this, it creates a spooler file to finish carrying out the Tag Doc workflow.

To view currently installed services, go to **Start>Control Panel>Administrative Tools > Services**.

Distributed Transaction Coordinator	Coordinate...		Manual	Network S...
DM_Upload_Client			Automatic	Local System
DNS Client	Resolves a...	Started	Automatic	Network S...
Error Reporting Service	Allows erro...	Started	Automatic	Local System
Event Log	Enables ev...	Started	Automatic	Local System
Event Log Monitor	FabSoft's E...		Manual	Network S...
FabSoft Tag Doc Watch	Process Sc...	Started	Automatic	Network S...
Fast User Switching Compatibility	Provides m...		Manual	Local System
FTP Publishing	Provides F...	Started	Automatic	Local System
Help and Support	Enables He...	Started	Automatic	Local System
HTTP SSL	This servic...		Manual	Local System
Human Interface Device Access	Enables ge...		Disabled	Local System

By default, the service is installed as a Network Service. Depending on your environment, this service may or may not have enough permission to accomplish its

task. To ensure that your files get processed properly, it is recommended to run the service as a local administrative account. To do so, right click on the service and go to Properties. Next, click on the Log On tab.



Here you can browse for your administrative account and enter the credentials. Click OK when complete. After doing so, the service must be stopped and restarted.

Maintenance

There are certain directories and SQL tables that need to be monitored for growth along with the Tag Doc plugin for Reform 12. As a system processes more and more jobs, the size of these directories and SQL tables can grow very quickly. Overall system performance can be affected by the large amounts of space that the files may take up. Also, there exists a 4GB database limit if using the Microsoft SQL Server 2005 supplied with this installation. Obsolete files/database entries should be deleted according to your needs and file retention specifications. It is recommended to monitor the following directories and SQL tables for growth:

Directories:

- C:\Program Files\Reform...\Backups
- C:\Program Files\Reform...\Spooler\ImageQueue
- C:\Program Files\Reform...\Plugins\ScanImages
- C:\Program Files\Reform...\Plugins\ScanDirectory1\Unrecognized

SQL Tables:

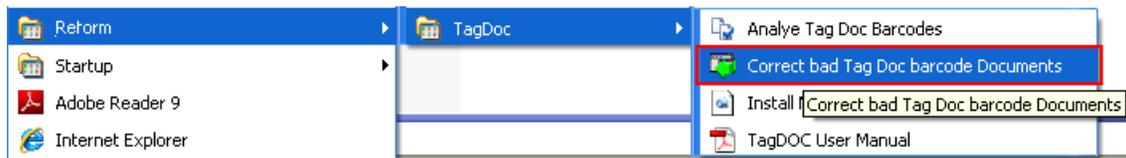
Transactions

Manually Correcting Barcodes

Occasionally, a bar-coded document will get scanned and the barcode is not able to be properly recognized. While the TagDoc barcode scanner is extremely accurate and flexible, if the barcode has become distorted, a misread may occur.

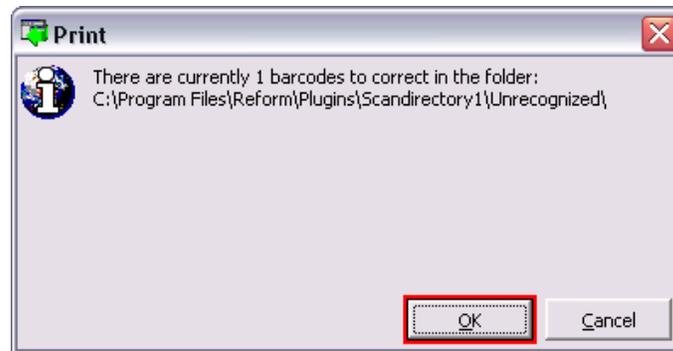
There is a script available that is included with the TagDoc plug-in that will check for barcodes that have been read incorrectly, and it will allow you to manually enter their correct values into the system. The use it, go to

Start>Programs>Reform...>TagDoc>Correct bad Tag Doc barcode Documents



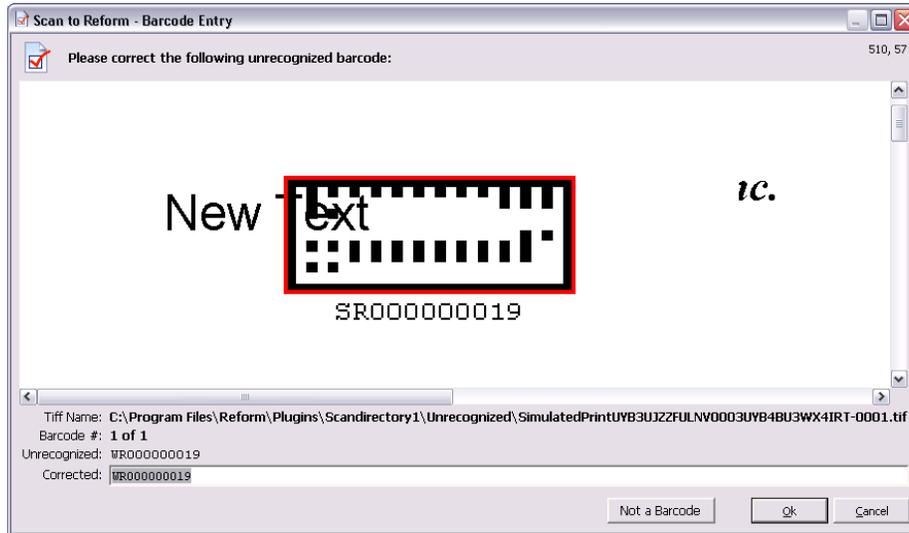
In the event that your workflow is sending through many bar-coded documents at a time, this script is a user friendly way to correctly enter the barcode values in the event that the barcode is too distorted to be read properly.

When run, it tells you how many barcodes have been unrecognized:

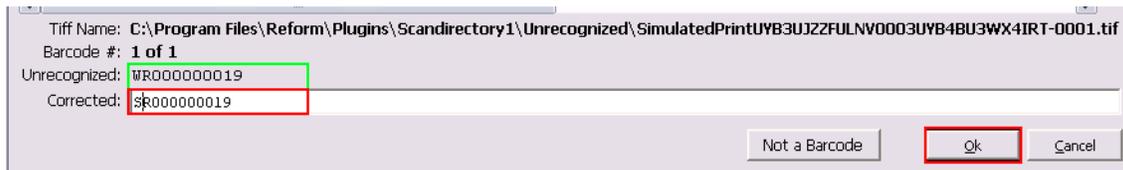


It will then allow you to go through each unrecognized bar coded document and correct the bar code manually.

Below is a screenshot of what the script looks like when it is run and finds an unrecognized barcode:



Above, the barcode was intentionally distorted by inserting some text over it so that the scanner could not correctly figure out the value. To fix this problem, we would look at the value under the barcode, and enter it in the text box on the bottom of the window. In the below example, we change the “W” to an “S”.



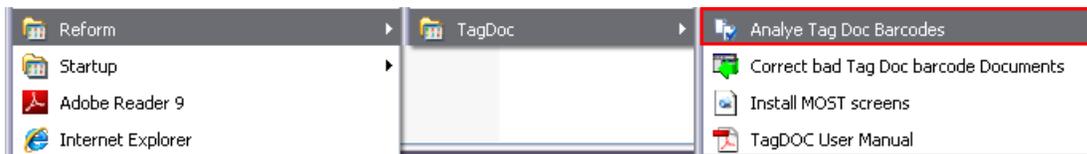
After you enter the barcode value and click **OK**. It will update the .bar file associated with the TIF and move them into the ScanImages folder. It also creates a spool file with the location of the TIF and the original data stream to be processed by the Reform Spooler. Assuming you have more scanned bar-coded images that could not be recognized; the script will continuously run through each image, allowing you to enter the value so that they can resume processing through the system.

To avoid any kind of incorrect barcode readings, always try to follow these 3 points:

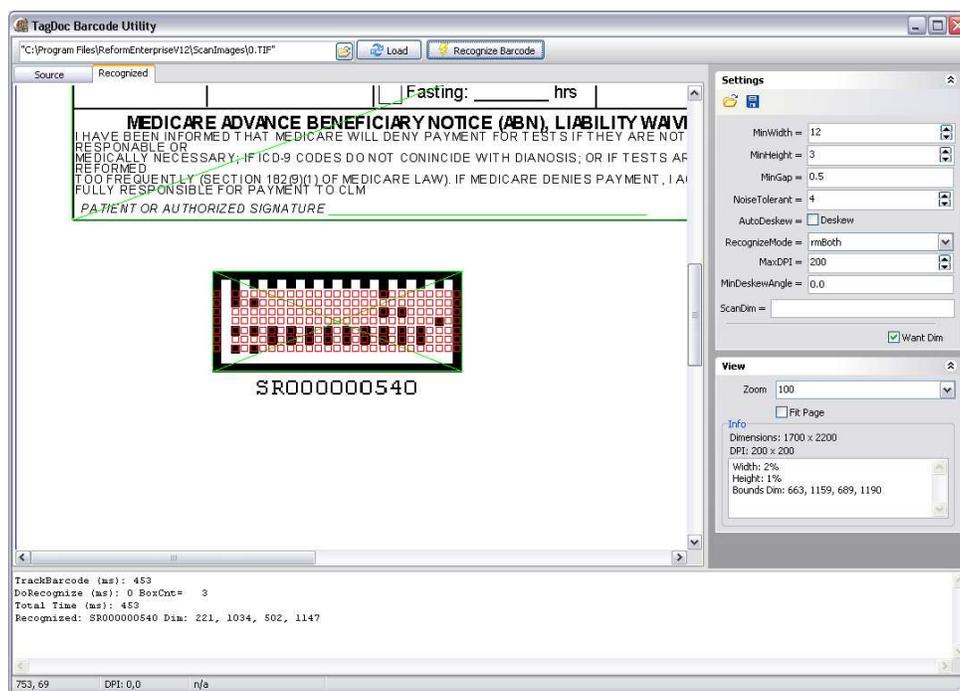
- Use quality paper when you print out the original document with the barcode on it. This will help to avoid scanning issues.
- Always use **AT LEAST 300 DPI** for your scans. This will increase the document dimensions and image-quality to allow the TagDoc barcode scanner to have an easier and quicker time differentiating between the barcode and other objects on the page.
- Use the TagDoc Barcode Utility to zone in on the barcode and test that the system doesn't have any problems finding and understanding the barcode.
- Use the same DPI for all scanned Tag Doc documents

TagDoc Barcode Utility

The Barcode Utility is an application included with the TagDoc installation. It can be run by going to **Start>Programs>Reform...>TagDoc>Analyze Tag Doc Barcodes**

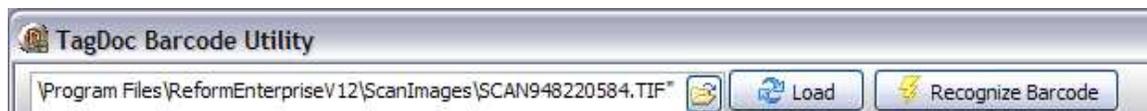


The Barcode Utility is used to test how well a barcode is able to be read by the TagDoc barcode scanner. It is also used to diagnose and identify the barcode recognition problem. Barcode Utility allows you to tweak different settings and change how TagDoc scans for barcodes in your TagDoc-enabled workflow, which can solve barcode readability issues, as well as improve the rate that the scanner finds barcodes.



On the right side of the TagDoc Barcode Utility, you will see that there are many settings that you can change to modify the barcode scanning process. For instance, if your bar-coded documents are scanned and TagDoc is having a problem reading the barcode (or the barcode scanning process is taking too long), you can load the image into the Barcode Utility and test out different settings to see if it finds the barcode.

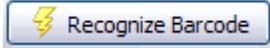
Basic Functions



The main controls to load images and scan for barcodes are located at the top of the program window. The text box is the path to the current TIF image that is loaded. To load a different image, click the  button to display the open file dialog. This will allow you to choose a TIF file to open, and then it will display the TIF under the 'Source' tab.

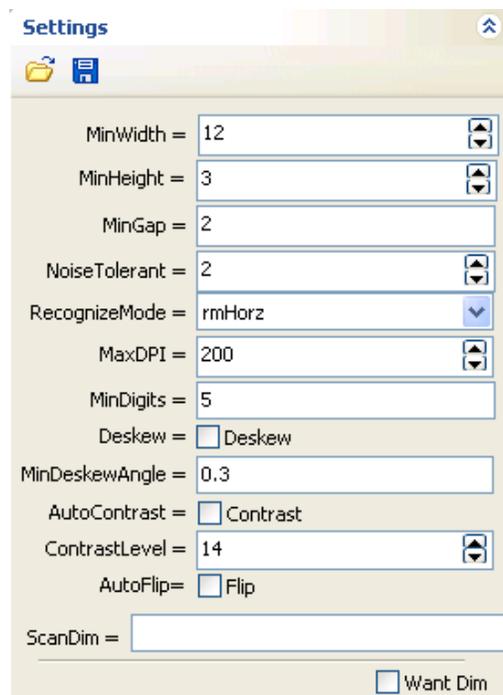


Refreshes the currently loaded TIF image.



Starts the process of scanning the TIF image for the barcode. The results will be displayed on the bottom of the window. If the barcode is found, the dimensions of the barcode will also be displayed.

Settings Pane



If TagDoc is having trouble reading barcodes, or the reading process is taking too long, changing some preferences in the Settings pane can improve the barcode scanning process and make it more accurate.



Load your saved barcode-scanning settings from an INI file.



Save the current settings to an INI file.

Options

MinWidth: The minimum width of the barcode in relation to the size of the page (in percentage).

MinHeight: The minimum height of the barcode in relation to the size of the page (in percentage).

MinGap: If there are multiple barcodes on a scanned page, you specify the minimum percentage that should be considered a gap between the barcodes (this is usually left as default).

Noise Tolerance: This number can be changed if the scanned image is choppy over the barcode (expressed in pixels). The default value is 2.

AutoDeskew: If the scanned page is not perfectly straight, selecting this option will automatically rotate the picture if it is skewed by any more than the degrees set for MinDeskewAngle.

RecognizeMode: Scanning the image for barcodes involves rotating the image. However, if the pages are consistently being scanned in a certain direction, changing this option will limit the amount of rotations that must be performed to find the barcode, hence making the barcode scanning process much faster. If the pages are always scanned in vertically or horizontally, change the RecognizeMode setting to either rmHorz or rmVert. However, if they are scanned in different directions, leave this setting as rmBoth.

MaxDPI: Making this number higher will change how the barcode reader rescales the TIF image before it scans for the barcode. If it makes the image larger, the barcode reading may be less error prone, but this will also slow down the process depending on how high you put the number. 160-200 DPI is a good range and should work for the majority of barcode scanning.

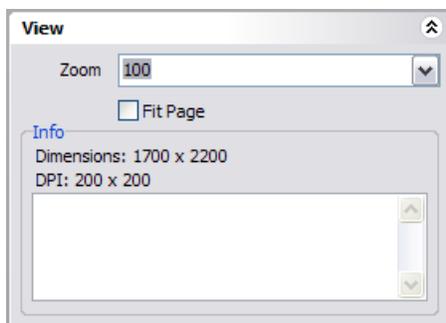
MinDeskewAngle: The minimum degrees that will be automatically corrected if AutoDeskew is enabled.

AutoContrast: Set to off by default. If enabled, TagDoc will adjust the contrast of the image if a barcode cannot be read on the first try.

ContrastLevel: This is the level to which the contrast is adjusted (Range is 1-20, default is 14). Only applies if AutoContrast is enabled.

AutoFlip: Set to off by default. If enabled, TagDoc will rotate the image 180 degrees if a barcode cannot be read on the first try.

View Pane



Zoom: Change the percentage of the zoom on the loaded TIF image.

Fit Page: If this is checked, the TIF image will be constrained to size of the window.

Info pane: Displays some useful information, including the dimensions and the DPI.

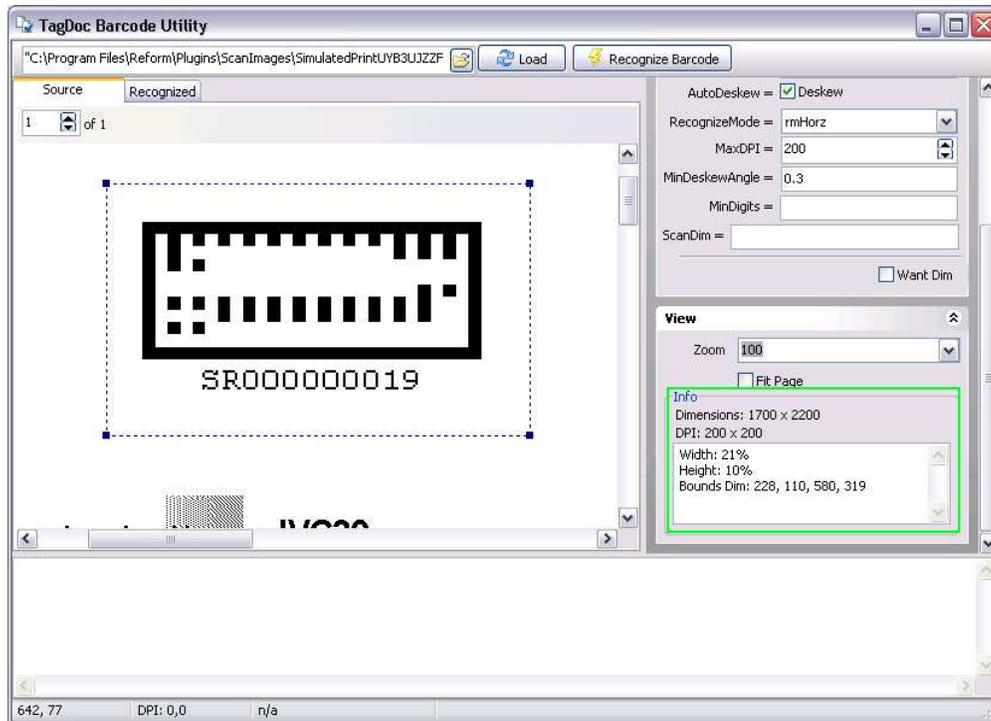
When you use cropping on the TIF image, the info pane will display the dimensions of the crop box, and the width and height percentages. These values can be used in the settings to make barcode scanning quicker by limiting how many different combinations it will use to find the barcode.

Cropping

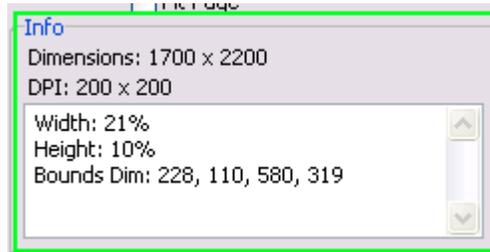
To crop an area in the TagDoc Barcode Utility, you must first load a TIF image. Once it is displayed in the Source tab, you can click and drag a box over the image. You can then resize the box, or drag the box around the image by clicking on it and moving it around. Cropping will allow you to get 3 values that you can use to make the barcode scanning process more efficient.

Let's say you are scanning bar-coded invoices that all have uniform barcode placement, but they are taking too long to scan for the barcodes. To greatly improve the speed, you can use cropping to set the location of where the barcode is located.

- First, let's check the current reading speed of this particular page.
- Load the TIF into the Barcode Utility, and click Recognize Barcode. You will notice in the bottom pane that it displays the scanning results. Look at the number of milliseconds next to 'Total Time (ms):'. We are now going to crop the barcode to see if we can bring the scanning time down.
- Pan around the image until you find the barcode.
- Next, click and drag a box around the edge of the barcode, but be sure to leave some extra room on the sides. In the event that a barcode is slightly shifted during the scanning process, we want to be sure that the scanner doesn't overlook it if the barcode runs over the edge of the crop line.



- You will notice that the Information fields have been populated:



- We can see that it has made the width and height calculations relative to the size of the entire page. It also includes the dimensions of the cropping box you drew out. Now, to use these numbers to speed up barcode scanning, transfer them into MinWidth, MinHeight, and ScanDim in the settings above. However, you might want to allow some leeway for the MinWidth and MinHeight. In our case, setting the MinWidth at 15% and the MinHeight at 5% should be enough to speed the process up noticeably.

- Once you have changed the settings, click Recognize Barcode again. Look at the results pane and check the Total Time again. Relative to your original number, it should now be lower.

Typical scans on larger pages usually take between 1.5 seconds and 3 seconds. However, if you crop the barcode and tweak the settings, you can bring the scanning time down to under a second in some cases. While this might not seem like a noticeable difference for a single barcode, if you are scanning hundreds or even

thousands of images in a typical day, this time will add up, and using the cropping feature can save a considerable amount of time.

Troubleshooting Barcode Scanning Problems

If you are having repeated problems reading barcodes from scanned pages, there may be a problem with the quality of the pages you are scanning. While the TagDoc Barcode Reader is versatile, problems can still occur when pages are repeatedly processed and scanned. If you have tried working with the TagDoc Barcode Utility and were not able to successfully fix barcode reading problems, you may want to try to follow the advice outlined below.

If scanned pages are too light in color, it may be troublesome to pinpoint the location of the barcode. To decrease the chance of a barcode misread, try raising the contrast on your scanner so that the lines appear darker. This will make it much easier for the barcode reader to perform the scanning process and will lessen the chance of an incorrect read.

How Tag Doc Works

Phase I

A document is bar-coded in Reform using Workflow Designer.

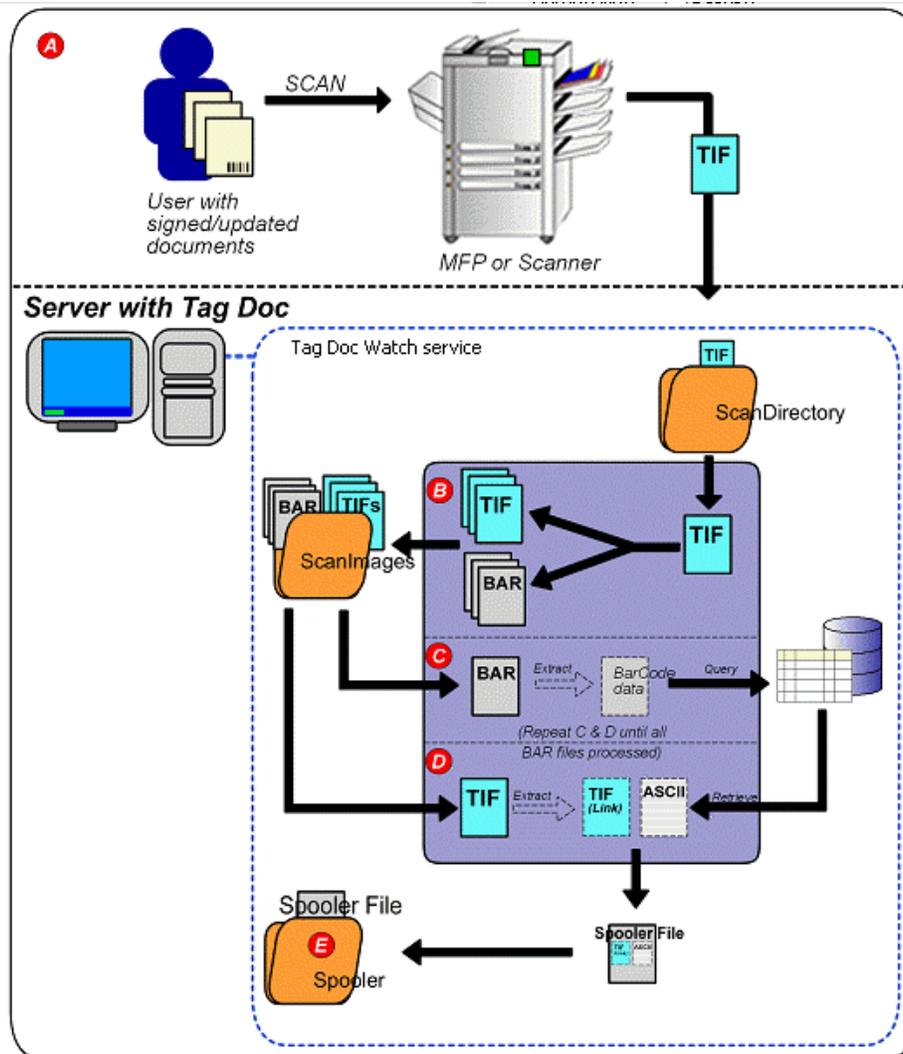
The bar-coded document is then printed. Upon printing, Tag Doc will do the following:

1. Enter the barcode number as the ID of document into the database
2. Register the contents of each page into database
3. Generate a new form name using the current form name plus the word "Scanned" and enter it into the database

Once printed, the bar-coded documents can be dispersed as needed. For instance, if the documents are purchase orders that require signatures, the purchase orders will be given to the appropriate person for signing. Once signed, the [second phase](#) of TagDoc can begin.

Phase II

Once the form has been signed, the document will need to be processed. The user must scan the document using a MFP or scanner. The resulting TIF file is stored in a hot folder or application drop directory. In our example, this folder is the ScanDirectory. For more information on the directory structure and files, please refer to the section "Directories and Files".



A: The user scans the documents (which have been signed or written on) using a MFP or scanner. Once scanned, the document pages will be saved as one TIF file. The TIF file is dropped into a specified ScanDirectory. For instance, if location 1 is set for ScanDirectory1, all scanned images from location 1 will be saved in the ScanDirectory1 folder.

B: The Tag Doc Watch service will pick up and split the large TIF file into two parts: TIF and BAR files. The BAR files will contain the barcode data from the corresponding TIF file. There will be one TIF and one BAR for each page in the large TIF file. The TIF and BAR files will be placed into the ScanImages directory.

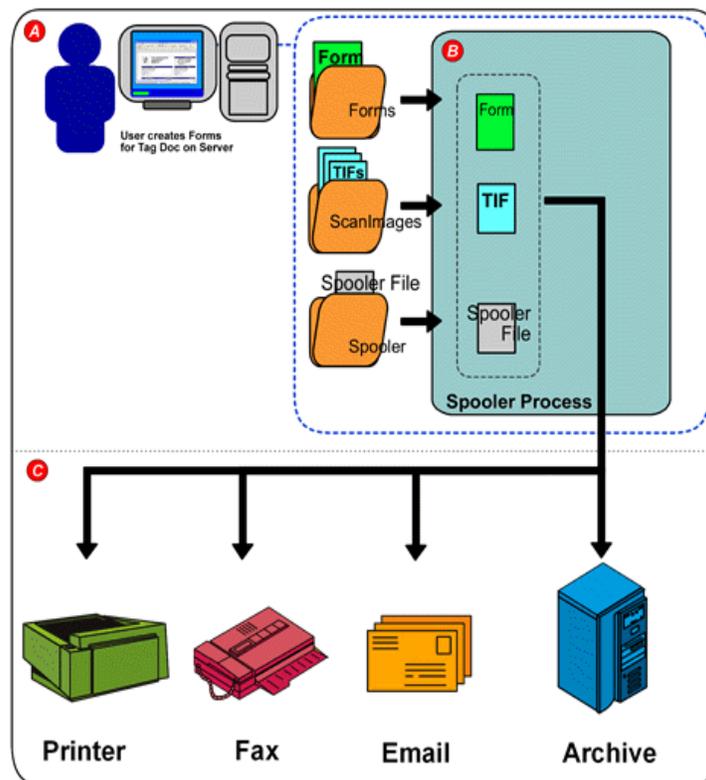
C: The Tag Doc Watch service picks up the BAR file and extracts the document barcode data. The barcode data is the ID of the document (in a string format). Using the ID, Tag Doc Watch will query the database and retrieve the ASCII or text contents of the report page. Once the content has been retrieved, Tag Doc Watch will mark the record as "Processed" to indicate that the document has been returned to the system.

D: Tag Doc Watch will retrieve the directory path of the TIF file associated with the page contents obtained in part C. The TIF file path and page contents are then matched and stored into a Spooler file.

E: The Tag Doc Watch service will repeat **C** and **D** until all BAR and TIF files are processed and appended to the Spooler file. The completed Reform Spooler file is saved into the Spooler directory.

Phase III

The Spooler file produced in Phase II is used to create forms for printing, archiving, emailing and faxing.



A: User creates forms based on output files produced in Phase II. The forms are prepared for printing, archiving, emailing or faxing (based on user needs).

B: When the user processes the new form, Reform Spooler will match the TIF file and Form with the Spooler file. The Spooler will then push the file through to the intended technology.

C: Any combination of Printers, Archive systems, Emails or Fax machines will receive the form based on your configurations.

Advanced TagDoc Information

Configuring the Data Source Name [DSN]

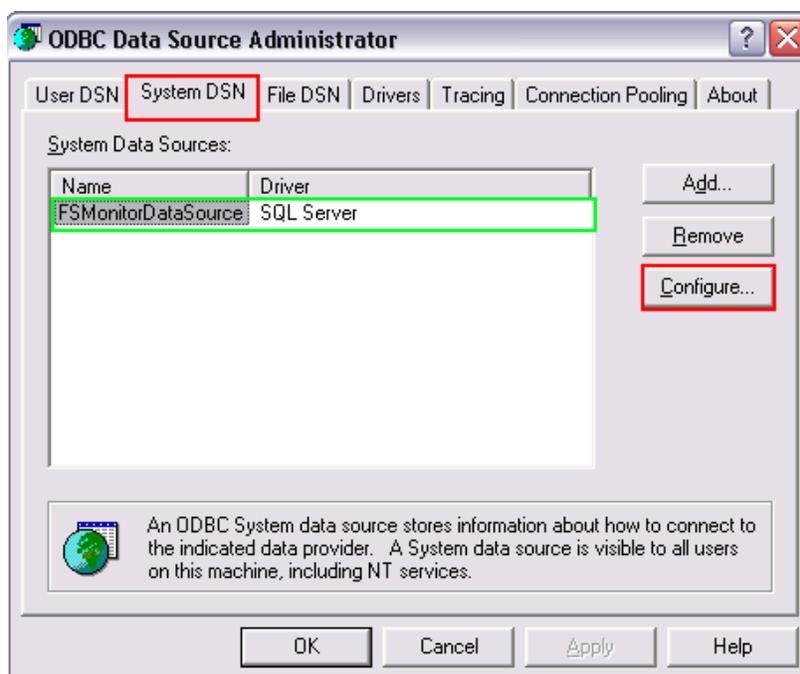
Once Tag Doc has completed installing, you may want to configure the Data Source Name, or DSN (the DSN was automatically added as a System DSN during the Tag Doc

installation). The Tag Doc process relies on information stored within the SQL database.

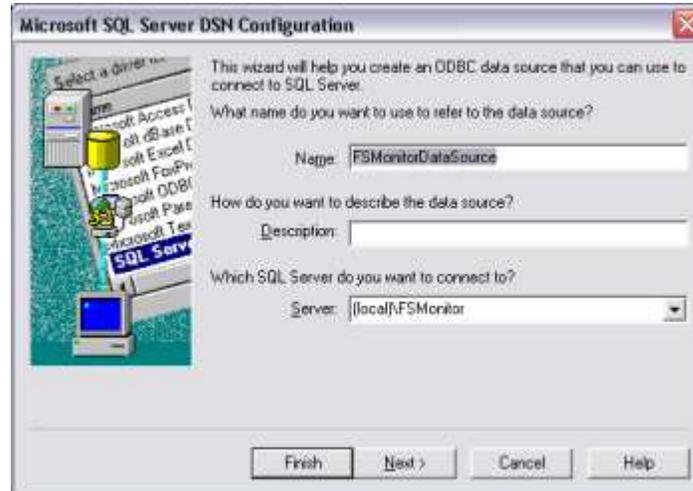
To configure the DSN, access your Control Panel by navigating through your Start menu. The following is the default pathway: **Start > Settings > Control Panel**.

Once the Control Panel window opens, find and click on  Administrative Tools . Next, click on  Data Sources (ODBC) . You will be presented with the following window:

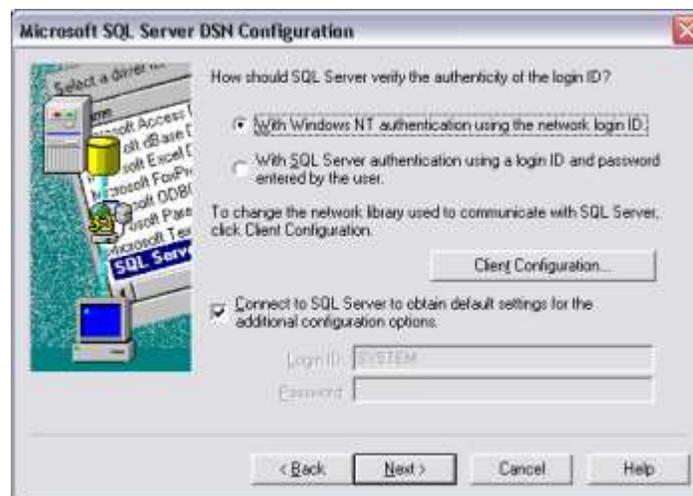
Click on the **System DSN** tab. Click on **FSMonitorDataSource** in the list, and then click on the **Configure** button.



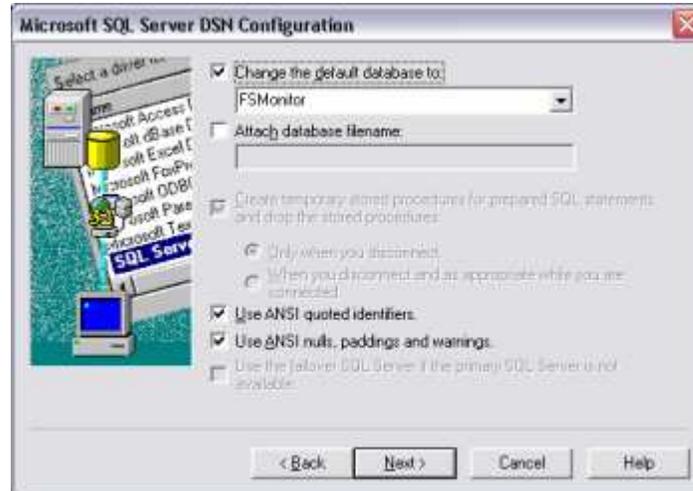
At the source, make sure it says **(local)\FSMonitor**. Click on **Next** to continue.



Select **With Windows NT authentication using the network login ID** and check the option **Connect to SQL Server to obtain default settings for the additional configuration options**. Click on **Next** to continue.



Select **FSMonitor**, then click **Next** button to continue. Accept the defaults on the next screen and click on **Next** to continue. When prompted with the connection test option, click on **TEST CONNECTION** to test the settings then click on **OK** to finish the configuration.



Directories and Files

The following is a list of default directories and associated files utilized by Tag Doc:

C:\Program Files\Reform...\Plugins\TagDoc

-TagDocWatch.fbs

-TagDoc.fbs

C:\Program Files\Reform...\Forms

[NameofYourForm].FOM

[NameofYourForm]Scanned.FOM

C:\Program Files\Reform...\Spooler

All spooler output files

C:\Program Files\Reform...\Plugins\ScanDirectory

Scanned images will be placed here

C:\Program Files\Reform...\Plugins\ScanImages

Post processed TIF files

BAR files (files containing barcode data extracted from the TIF).

Tag Doc also uses a SQL database to track all document information.

Form Details

The Tag Doc service utilizes two basic form types:

1. <FormName>.FOM
2. <FormName>Scanned.FOM

[NameofYourForm].FOM is the form used to generate a barcode for your documents. It will be designed and created as a normal form for printing. This form will have two

additional components: a page-process script (TagDoc.fbs) and a barcode field labeled "ID". For more information on creating a bar-coded form for Tag Doc, please refer to the section "Bar-coding Documents"

[NameofYourForm]Scanned.FOM is the form used after the altered document has been scanned and processed by Tag Doc. This form will be used to print, archive, email or fax the document. For more information, please refer to the section "Creating Forms for Scanned Documents".

Form Naming Conventions

Forms

1. Forms used in Phase I may use any name fitting for the form with no specific format.
2. Forms used in Phase III must use the following format:
<FormName>Scanned.fom

Examples:

Phase I Form Name	Corresponding Phase III Form Name
ServiceWorkOrder.fom	ServiceWorkOrderScanned.fom
EquipmentPO.fom	EquipmentPOScanned.fom
PickingTicket.fom	PickingTicketScanned.fom

Note: For each form used to create a bar-coded document, there will be a matching form of the same name with the word "Scanned" appended at the end.