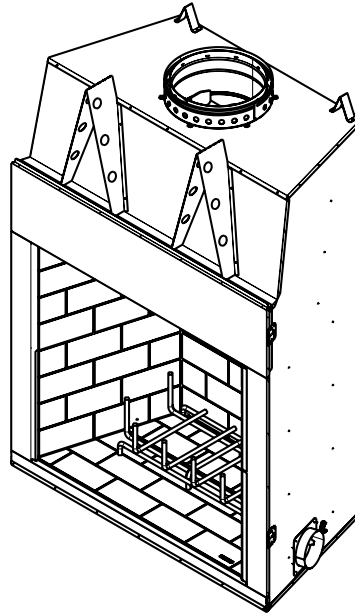


Models:

BIR42

Wood Burning Fireplace

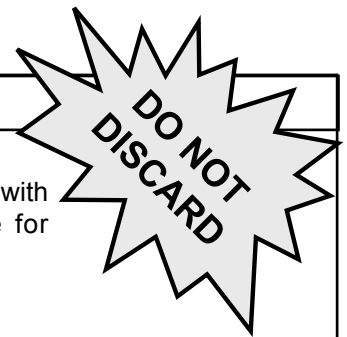


NOTICE



DO NOT DISCARD THIS MANUAL

- Important operating and maintenance instructions included.
- Read, understand and follow these instructions for safe installation and operation.
- Leave this manual with party responsible for use and operation.



⚠ WARNING



If the information in these instructions is not followed exactly, a fire may result causing property damage, personal injury, or death.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Do not overfire. Overfiring will void your warranty.
- Comply with all minimum clearances to combustibles as specified. Failure to comply may cause house fire.

⚠ WARNING



HOT SURFACES!

Screen/mesh, glass doors and other surfaces are hot during operation AND cool down.

Hot screen/mesh and glass doors will cause burns.

- Do not touch screen/mesh or glass doors until cooled
- NEVER allow children to touch screen/mesh or glass doors
- Keep children away
- CAREFULLY SUPERVISE children in same room as fireplace.
- Alert children and adults to hazards of high temperatures.

High temperatures may ignite clothing or other flammable materials.

- Keep clothing, furniture, draperies and other flammable materials away.



Installation and service of this fireplace should be performed by qualified personnel. Hearth & Home Technologies suggests NFI certified or factory-trained professionals, or technicians supervised by an NFI certified professional.



⚠ WARNING



Fire Risk

- For use with solid wood fuel or decorative gas appliance only.
- Do not install unvented gas logs.

Read this manual before installing or operating this fireplace.
Please retain this owner's manual for future reference.

Congratulations!

Congratulations on selecting a Heatilator wood burning fireplace. The Heatilator fireplace you have selected is designed to provide the utmost in safety, and reliability.

As the owner of a new fireplace, you'll want to read and carefully follow all of the instructions contained in this owner's manual. Pay special attention to all cautions and warnings.

This owner's manual should be retained for future reference. We suggest you keep it with your other important documents and product manuals.

Your new Heatilator wood burning fireplace will give you years of durable use and trouble-free enjoyment. Welcome to the Heatilator family of fireplace products!

Homeowner Reference Information

We recommend that you record the following pertinent information about your fireplace:

Model Name: _____ Date purchased/installed: _____




Serial Number: _____ Location on fireplace: _____

Dealership purchased from: _____ Dealer phone: _____

Notes: _____

Listing Label Information/Location

The model information regarding your specific fireplace can be found on the rating plate located on the smoke shield of the fireplace.

Serial Number		Grate		Fireplace Model		
	FIREPLACE NO. []	WARNING: RISK OF FIRE DAMAGE. REPLACE GRATE WITH HEARTH & HOME TECHNOLOGIES INC.		MODEL NO. []	MODEL I/O. []	MFG. DATE []
FIRECHAMBER INTENDED FOR USE WITH HEARTH & HOME TECHNOLOGIES INC. LISTED FIREPLACE PARTS. SEE INSTALLATION AND OPERATING INSTRUCTIONS FOR THIS MODEL. ONLY HEARTH & HOME TECHNOLOGIES INC. GLASS DOOR KITS CAN BE INSTALLED ON THIS UNIT.						
FIREPLACE ALSO FOR USE IN MANUFACTURED HOMES		YES <input type="checkbox"/>	NO <input type="checkbox"/>	CLEARANCE TO COMBUSTIBLES: CHIMNEY 2 IN. MIN.		FIREBOX [] IN. MIN.
 FAN KIT MODEL NO. [] & []		RATED AT 115 VOLTS, 50/60 Hz., [] AMP.				
DO NOT OVERFIRE. USE ONLY: SOLID WOOD FUEL OR LISTED DECORATIVE GAS APPLIANCE. DO NOT USE A FIREPLACE INSERT OR OTHER PRODUCTS NOT SPECIFIED FOR USE WITH THIS PRODUCT. IF DOORS ARE USED OPERATE FIREPLACE WITH DOORS FULLY OPEN OR CLOSED ONLY. WHEN BURNING A DECORATIVE GAS APPLIANCE IN THE FIREPLACE, ADJUST DAMPER TO THE FULLY OPEN POSITION.			WARNING! THIS FIREPLACE HAS NOT BEEN TESTED WITH AN UNVENTED GAS LOG SET. TO REDUCE THE RISK OF FIRE OR INJURY, DO NOT INSTALL AN UNVENTED GAS LOG SET INTO FIREPLACE. WARNING! THIS APPLIANCE IS NOT FOR USE AS COOKING EQUIPMENT. IF INSTALLATION OR OPERATING INSTRUCTIONS ARE MISSING CONTACT: HEARTH & HOME TECHNOLOGIES INC., 1915 W. SAUNDERS ST., MT. PLEASANT, IA 52641.			

Safety Alert Key:

- **DANGER!** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
- **WARNING!** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
- **CAUTION!** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE:** Indicates practices which may cause damage to the fireplace or to property.

Table of Contents

Congratulations!	2	8 Chimney Assembly	
Warranty	4	A. Chimney Requirements	25
1 Listing and Code Approvals		B. Using Offsets/Returns	26
A. Appliance Certification	6	C. Assemble Chimney Sections	27
B. Non-Combustible Materials	6	D. Install Ceiling Firestops	28
C. Combustible Materials	6	E. Install Attic Insulation Shield	29
2 Operating Instructions		F. Cut Out Hole in Roof	30
A. Your Fireplace	7	G. Complete Installation	30
B. Seasoned Wood	8	H. Install Flashing	30
C. Starting a Fire	8	I. Chimney Termination Requirements	31
D. Grate	8	9 Chase Installations	
E. Firescreen	8	A. Construct the Chase	32
F. Flue Damper	8	B. Install Fireplace & Chimney	33
G. Outside Air	8	C. Install Chase Top	33
H. Molded Brick Panel	8	D. Install Termination Cap	34
I. Glass Doors	9	10 Shrouds	
J. Vented Gas Log Sets & Gas Log Lighters	9	A. Radiation Shield	36
K. Optional Components	9	B. Field Constructed Shrouds	36
L. Clear Space	9	11 Installation of Molded Brick Panel	
M. Wood Fuel	10	A. Install Hearth Molded Brick Panel	38
3 Maintenance and Service		B. Install Side Molded Brick Panel/Traditional	38
A. Disposal of Ashes	11	C. Install Back Molded Brick Panel/Traditional	38
B. Chimney Inspection/Cleaning	11	D. Install Side Molded Brick Panel - Herringbone	39
C. Check Firebox Molded Brick Panel	12	E. Install Back Molded Brick Panel - Herringbone	39
D. Inspect Grate	12	F. Install Mortar	40
E. Glass Cleaning	12	G. Install Screens	40
4 Troubleshooting Guide		12 Finishing	
5 Getting Started		A. Non-Combustible Materials	41
A. Typical Fireplace System	14	B. Combustible Materials	41
B. Design and Installation Considerations	15	C. Hearth Extension	41
C. Draft	15	D. Finishing Material	44
D. Negative Pressure	15	E. Combustible Mantel	45
E. Locating your Fireplace & Chimney	16	F. Mantel, Adding Extra Support	46
F. Tools and Supplies Needed	17	G. Sidewalls/Surrounds	47
G. Typical Fireplace Components	17	13 Accessories	
H. Inspect Fireplace and Components	17	A. Gas Log/Lighter Provision	48
6 Framing & Clearances		B. Wood Burning Inserts	48
A. Select Fireplace Location	18	14 Reference Materials	
B. Clearances	19	A. Fireplace Dimensions	49
C. Sidewalls/Surrounds	20	B. Optional Components	50
D. Frame the Fireplace	20	C. Chimney Components	51
7 Installation of Fireplace		D. Service Parts	55
A. Things to Consider	21	E. Contact Information	56
B. Position the Fireplace	21		
C. Place Protective Metal Hearth Strips	21		
D. Level Fireplace	21		
E. Install Outside Air Kit	23		

Note: An arrow (→) found in the text signifies change in content.

→ Warranty

Hearth & Home Technologies LIMITED WARRANTY

Hearth & Home Technologies ("HHT") and its respective brands extends the following warranty for HHT gas, wood, pellet and electric appliances purchased from an authorized HHT dealer and installed in the United States of America or Canada. Warranty starts with date of purchase by the original owner (End User) except as noted for replacement parts.

Warranty Period		HHT Manufactured Appliances and Venting						Components Covered
Parts	Labor	Gas	Wood	Pellet	EPA Wood	Electric	Venting	
1 Year		X	X	X	X	X	X	All Parts and Material Except as covered by Conditions, Exclusion, and Limitations listed
2 years				X	X			Igniters, Electronic Components, and Glass
		X	X	X	X			Blowers
			X					Molded Refractory Panels
3 years				X				Firepots
5 years	3 years			X	X			Castings & Baffles
7 years	3 years		X	X	X			Firebox, HHT Chimney, Termination & Heat Exchanger
10 years	1 year	X						Burners, Logs & Refractory
Limited Lifetime	1 year	X						Firebox & Heat Exchanger
90 Days		X	X	X	X	X	X	All Replacement Parts
See Conditions, Exclusions, and limitations.						9-01-08		

CONDITIONS, EXCLUSIONS & LIMITATION OF LIABILITY

- This warranty applies to the original owner and is transferable up to two years from date of purchase to the new homeowner, provided the purchase was made through an authorized dealer or distributor of HHT, and the appliance remains in its original place of installation.
- The maximum amount recoverable under this warranty is limited to the purchase price of the product.
- In no event shall HHT be liable for any incidental or consequential damages caused by defects in the product.
- Adjustments, regular maintenance, cleaning and temporary repairs, or the failure to duplicate the problem in the home is not covered under this warranty.

This limited warranty does not extend to or include surface finish on the appliance or terminations, door gasketing, glass gasketing, glass discoloration, firebrick, pellet logs, kaowool or other ceramic insulating materials. Rust and/or corrosion on any of the metal surfaces, cast iron components, baffles, supports, doors, or firebox area are not covered by this warranty.

- Noise resulting from minor expansion, contraction, or movement of certain parts is normal and complaints related to this noise are not covered by this warranty.
- HHT's obligation under this warranty does not extend to damages resulting from: (1) installation, operation or maintenance of the appliance not in accordance with the installation instructions; operating instructions and the listing agent identification label furnished with the appliance; (2) installation which does not comply with local building codes; (3) shipping, improper handling, improper operation, abuse, misuse, accident or unworkmanlike repairs; (4) environmental conditions, inadequate ventilation or drafting caused by tight sealing construction of the structure or handling devices such as exhaust fans or forced air furnaces or other such causes; (5) use of fuels other than those specified in the operating instructions; (6) installation or use of components not supplied with the appliance or any other components not expressly authorized and approved by HHT; and/or (7) modification of the appliance not expressly authorized and approved by HHT in writing.
- This warranty does not apply to non-HHT venting components, hearth components or other accessories used in conjunction with the installation of this product.
- This warranty is void if the appliance has been over-fired or operated in atmospheres contaminated by chlorine, fluorine, or other damaging chemicals the appliance is subject to prolonged periods of dampness or condensation, or there is any damage to the appliance or other components due to water or weather damage which is the result of, but not limited to, improper chimney or venting installation.
- HHT's liability under this warranty is limited to the replacement and repair of defective components or workmanship during the applicable period. HHT may fully discharge all of its obligations under such warranties by repairing the defective component(s) at HHT's discretion. Shipping costs are not covered under this warranty.
- Some states do not allow exclusions or limitation of incidental or consequential damages, so those limitations may not apply to you. This warranty gives you specific rights; you may also have other rights, which vary from state to state.
- EXCEPT TO THE EXTENT PROVIDED BY LAW, HHT MAKES NO EXPRESS WARRANTIES OTHER THAN THE WARRANTY SPECIFIED HEREIN. THE DURATION OF ANY IMPLIED WARRANTY IS LIMITED TO DURATION OF THE WARRANTY SPECIFIED ABOVE.

This Limited Warranty is effective on all HHT appliances sold after September 01, 2008 and supersedes any and all warranties currently in existence.

If warranty service is needed, you should contact your installing dealer. If the installing dealer is unable to provide necessary parts or components, contact the nearest authorized HHT dealer or supplier.

1 Listing and Code Approvals

A. Appliance Certification

This fireplace system has been tested and listed in accordance with UL 127 standards by Underwriters Laboratories Inc. for installation and operation in the United States.

This fireplace may be installed in sleeping rooms EXCEPT in manufactured homes. If installed with a gas log set, provisions for the National Fuel Gas Code must be met.

This fireplace has been tested and listed for use with the optional components specified in this manual. These optional components may be purchased separately and installed at a later date.

NOTICE: *The outside air kits must be installed at the time of fireplace installation.*

Heatilator is a registered trademark of Hearth & Home Technologies Inc.

WARNING! Risk of Fire! *Hearth & Home Technologies disclaims any responsibility for, and the warranty and agency listing will be voided by the actions below.*

DO NOT:

- *install or operate damaged fireplace*
- *modify fireplace*
- *install other than as instructed by Hearth & Home Technologies*
- *operate the fireplace without fully assembling all components*
- *overfire*
- *install an unvented gas log set*
- *install any component not approved by Hearth & Home Technologies*
- *install parts or components not Listed or approved*

Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage.

For assistance or additional information, consult a qualified installer, service agency or your dealer.

Notice: *This fireplace is tested and approved as a decorative fireplace. It should not be factored as a primary heat source in residential heating calculations.*

B. Non-Combustible Materials

- Materials which will not ignite and burn, composed of any combination of the following:
 - Steel
 - Brick
 - Concrete
 - Glass
 - Iron
 - Tile
 - Slate
 - Plasters
- Materials reported as passing **ASTM E 136, Standard Test Method for Behavior of Metals, in a Vertical Tube Furnace at 750° C**

C. Combustible Materials

- Materials made of or surfaced with any of the following materials:
 - Wood
 - Plant fibers
 - Compressed paper
 - Plastic
- Any material that can ignite and burn; flame proofed or not, plastered or un-plastered

User Guide

2 Operating Instructions

⚠ WARNING



HOT SURFACES!

Screen/mesh, glass doors and other surfaces are hot during operation AND cool down.

Hot screen/mesh and glass doors will cause burns.

- Do not touch screen/mesh or glass doors until cooled
- NEVER allow children to touch screen/mesh or glass doors
- Keep children away
- CAREFULLY SUPERVISE children in same room as fireplace.
- Alert children and adults to hazards of high temperatures.

High temperatures may ignite clothing or other flammable materials.

- Keep clothing, furniture, draperies and other flammable materials away.

If you expect that children may come into contact with this fireplace, we recommend a barrier such as a decorative screen. See your dealer for suggestions.

WARNING! DO NOT operate fireplace before reading and understanding operating instructions. Failure to operate fireplace according to operating instructions could cause fire or injury.

A. Your Fireplace

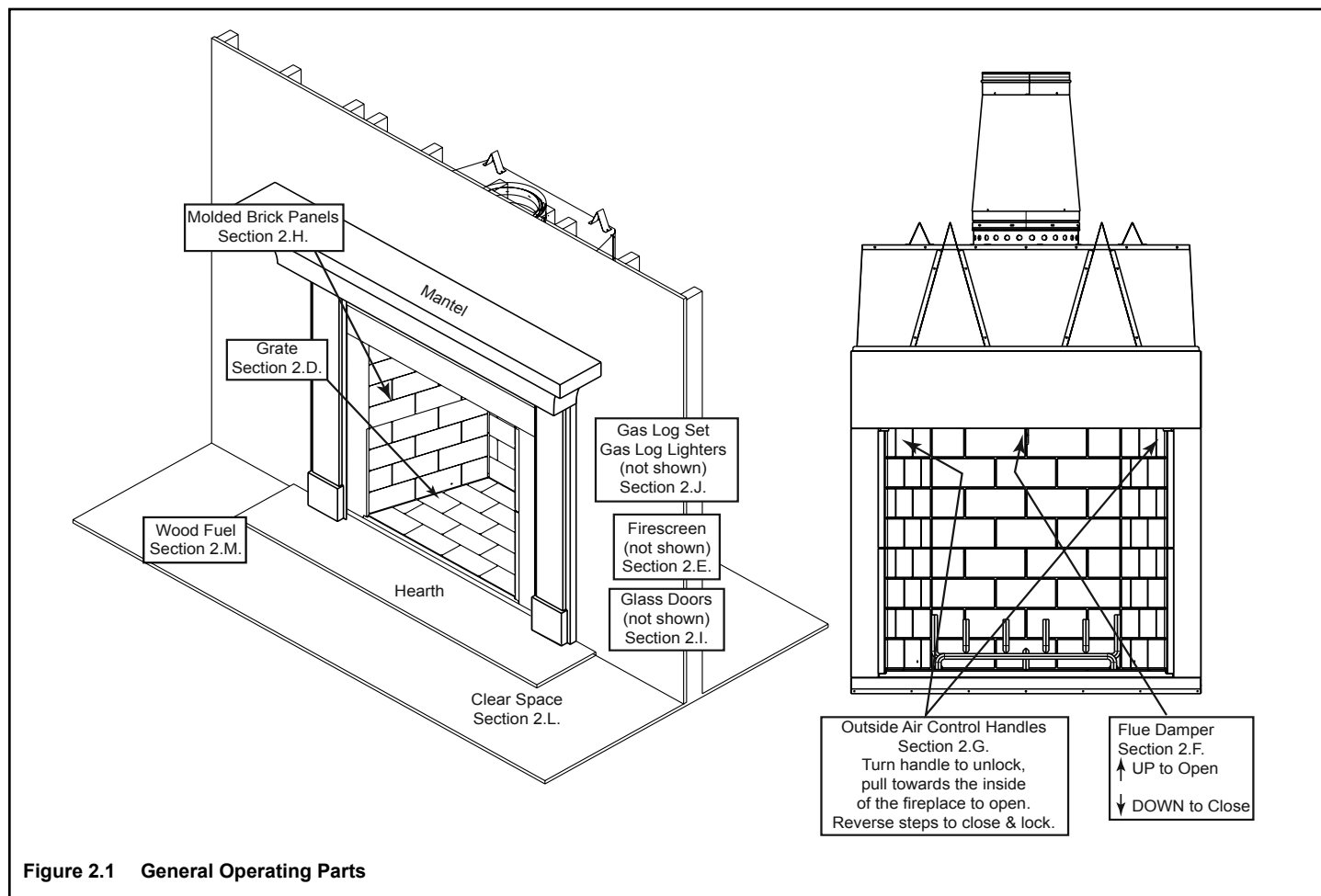


Figure 2.1 General Operating Parts

B. Seasoned Wood

Properly seasoned wood is important for successful operation of your fireplace. Most woodburning fireplace problems are caused by burning wet, unseasoned wood.

Seasoned firewood is wood that is cut to size, split and air dried to a moisture content of around 20%.

Imagine a wooden bucket that weighs about eight pounds. Fill it with a gallon of water, put it in the fireplace and try to burn it. This sounds ridiculous but that is exactly what you are doing if you burn unseasoned wood.

A tree cut down a year ago and not split is likely to have almost as high a moisture content now as it did when it was cut.

Please refer to Section 2.M. for more detail.

C. Starting a Fire

NOTICE: You must establish a good draft to prevent smoke spillage into the room.

WARNING! Risk of Fire! Keep combustible materials, gasoline and other flammable vapors and liquids clear of the fireplace.

DO NOT:

- store flammable materials close to the fireplace
- use gasoline, lantern fuel, kerosene, charcoal lighter fluid or similar liquids to start or “freshen up” a fire in this fireplace.

Keep all flammable liquids well away from the fireplace while it is in use. Combustible materials may ignite.

- The first three or four fires should be of moderate size to allow the oils and binders to be burned from the fireplace and molded brick panel, and paint to cure. You may notice an industrial odor the first few fires. This is considered normal.
- Use well-seasoned wood (see Section 2.M.).
- Open the flue damper to a fully open position.
- Open outside air.
- Place crumpled or twisted paper under the fireplace grate.
- Loosely arrange kindling or small pieces of wood to form a ‘tent’ on the fireplace grate.
- Pre-warm the flue to establish a draft to help reduce smoke spillage during start-up. Hold a rolled up piece of burning newspaper under the flue damper for a few moments.
- Light the crumpled paper to ignite the kindling.
- Add small pieces of wood until a hot bed of embers has been established.
- Add a minimum of three average size pieces of split firewood, placed to allow combustion air and flames between them.

CAUTION! Odors and vapors released during initial operation may be irritating to sensitive individuals. Open windows for air circulation.

D. Grate

This fireplace is designed to be used with the grate supplied with this unit or one approved by HHT. The grate will deteriorate over time and will need occasional replacement.

WARNING! Risk of Fire! Use only the factory-supplied integral grate.

- Keeps logs in place.
- Allows proper air circulation around the fire.

E. Firescreen

The firescreen is provided to control sparks. Keep it closed when the fireplace is in use.

WARNING! Risk of Fire or Burns!

- Screen will not prevent burning materials from falling out.
- Screen pulls or handles may be hot.

F. Flue Damper

- Refer to Figure 2.1 for location of control.
- Must be in fully open position (handle up toward the top of the fireplace) during operation of the fireplace.
- Before lighting the fireplace, verify fully open position by looking up from the inside of the fireplace.

WARNING! Risk of Fire and Asphyxiation! Open damper prior to operating fireplace. A closed damper overfires the fireplace and will cause smoke and flames to spill into the room.

G. Outside Air

- Refer to Figure 2.1 for location of controls.
- Outside air doors should be in the fully opened position during operation of the fireplace.
- Before lighting the fireplace, turn both handles & pull out to open. Reverse steps to close and lock.

H. Molded Brick Panel

- The molded brick panel is shipped separately, but required to contain heat and provide an attractive interior.
- It will deteriorate over time and will need occasional replacement. Small hairline cracks and discoloration are normal and do not affect its safety.
- Cracks in the mortar may occur and do not affect the safety of the unit. If mortar falls out of the joints and metal is exposed, replace or patch the mortar.
- (See Molded Brick Panel Maintenance, Section 3.C.)

WARNING! Risk of Fire! DO NOT burn fireplace without molded brick panel. Use only molded brick panel supplied by Hearth & Home Technologies, Inc.

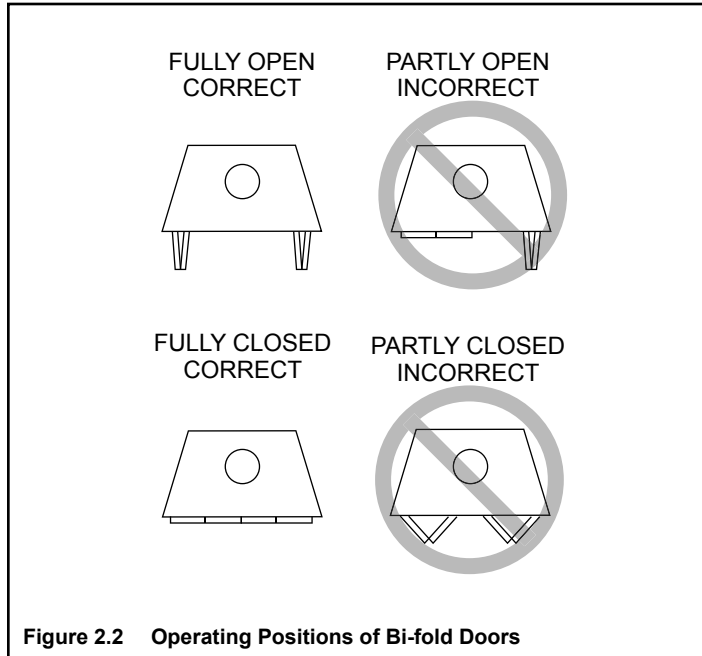
NOTICE: Do not substitute for HHT mortar. Other materials may stain the molded brick panels.

I. Glass Doors

- Glass and screen doors are optional.
- Refer to Figure 2.2 for proper use.

WARNING! Risk of Fire! Install *ONLY* doors approved by Hearth & Home Technologies, Inc.

WARNING! Risk of Fire and Smoke! Fireplaces equipped with doors should be operated only with doors fully open or doors fully closed. If doors are left partly open, gas and flame may be drawn out of the fireplace opening.



J. Vented Gas Log Sets & Gas Log Lighters

- Optional
- Vented gas logs or gas log lighters can be installed in this fireplace. Follow the instructions provided with the accessory for operation.

WARNING! Risk of Fire or Asphyxiation!

- **DO NOT** install unvented gas logs.
- Damper must be locked open.
- Gas flame may generate fumes.

K. Optional Components

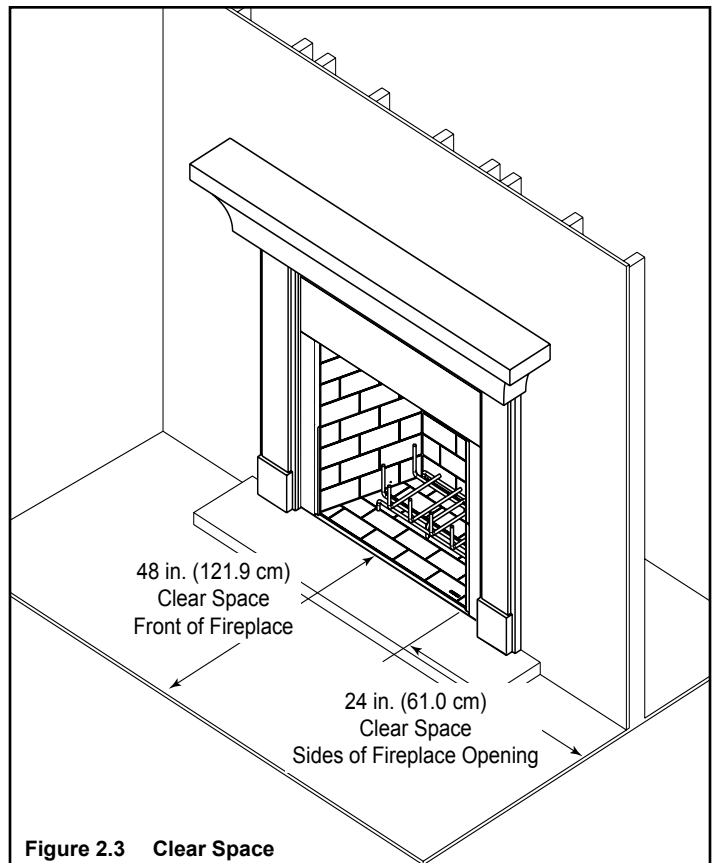
- Other options may be available
- Consult your dealer/distributor

WARNING! Risk of Fire! **DO NOT** install and or use any component not approved by Hearth & Home Technologies Inc.

L. Clear Space

WARNING! DO NOT place combustible objects in front of the fireplace. High temperatures may ignite clothing, furniture or draperies.

- **DO NOT** place combustible objects within 48 in. (121.9 cm) of the front of fireplace. See Figure 2.3.
- Mantel - avoid placing candles and other heat-sensitive objects on mantel or hearth. Heat may damage these objects.



M. Wood Fuel

Hardwood vs Softwood

Your fireplace performance depends on the quality of the firewood you use.

- Seasoned wood contains about 8,000 BTUs per pound .
- Hard woods are more dense than soft woods.
- Hard woods contain 60% more BTUs than soft woods.
- Hard woods require more time to season, burn slower and are harder to ignite.
- Soft woods require less time to dry, burn faster and are easier to ignite.
- Start the fire with soft wood to bring the fireplace up to operating temperature and to establish draft.
- Add hard wood for slow, even heat and longer burn time.

Soft woods	Hard woods
<ul style="list-style-type: none">• Douglas Fir• Pine• Spruce• Cedar• Poplar• Aspen• Alder	<ul style="list-style-type: none">• Oak• Maple• Apple• Birch

Moisture

WARNING! Risk of Fire!

- **DO NOT** burn wet or green wood.
- Wet, unseasoned wood can cause accumulation of creosote.

The majority of the problems fireplace owners experience are caused by trying to burn wet, unseasoned wood.

- Wet, unseasoned wood requires energy to evaporate the water instead of heating your home, and
- Evaporating moisture cools your chimney, accelerating formation of creosote.

Seasoned Wood

- Cut logs to size
- Split to 6 in. (152 mm) or less
- Air dry to a moisture content of around 20%
 - Soft wood - about nine months
 - Hard wood - about eighteen months

NOTICE: Seasoning time may vary depending on drying conditions.

Storing Wood

Steps to ensure properly seasoned wood:

- Stack wood to allow air to circulate freely around and through woodpile.
- Elevate wood pile off ground to allow air circulation underneath.
- Smaller pieces of wood dry faster. Any piece over 6 in. (152 mm) in diameter should be split.
- Wood (whole or split) should be stacked so both ends of each peice are exposed to air. More drying occurs through the cut ends than the sides.
- Store wood under cover to prevent water absorbtion from rain or snow. Avoid covering the sides and ends completely.

WARNING! Fire Risk! DO NOT store wood:

- in front of the fireplace.
- in space required for loading or ash removal.

Processed Solid Fuel Firelogs

Manufactured firelogs may be used with this fireplace. Hearth & Home Technologies Inc. recommends the use of UL Classified processed fuel firelogs. Follow the manufacturer's lighting and safety instructions.

Using firelogs may require more frequent chimney inspection and cleaning.

Do not poke or stir the logs while they are burning. Use only firelogs that have been evaluated for the application in manufactured fireplaces and refer to firelog warnings and caution markings on packaging prior to use.

3 Maintenance and Service

A. Disposal of Ashes

Frequency: When they reach bottom of grate

By: Homeowner

WARNING! Risk of Fire! Ashes could contain hot embers.

- Place ashes in a metal container with a tight-fitting lid.
- The closed container should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal.
- If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled.

B. Chimney Inspection/Cleaning

Frequency: At least twice a year during heating season or as recommended by a certified chimney sweep

By: Certified chimney sweep

WARNING! Risk of Fire! Ignited creosote is extremely HOT. Prevent creosote buildup.

Refer to Figure 3.1 to remove/reinstall termination caps.

Creosote - Formation and Need for Removal

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited this creosote makes an extremely hot fire.

WARNING! Risk of Fire! A chimney fire can permanently damage your chimney system and nearby structures.

In the event of a chimney fire, Hearth & Home Technologies Inc. recommends

- replacement of the chimney, and
- inspection of the adjacent structure to the provisions of NFPA Level III inspection criteria

The chimney shall be inspected at least twice a year during the heating season to determine when a creosote buildup has occurred.

When creosote has accumulated it shall be removed to reduce the risk of a chimney fire.

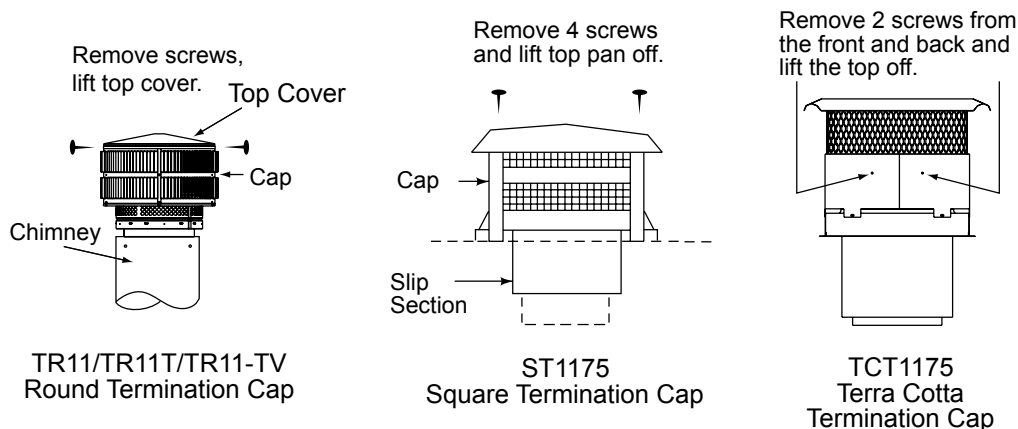


Figure 3.1 Chimney & Termination Cap Cleaning

C. Check Firebox Molded Brick Panel

Frequency: After each ash removal

By: Homeowner

WARNING! Risk of Fire! Inspect fireplace molded brick panel. Crumbling, deteriorated molded brick panel can allow overheating of surrounding materials.

Expansion and contraction will cause minor cracking of the molded brick panel. This is normal. The panel will require periodic replacement depending on use.

The panels should be replaced if

- Cracks exceed ¼ inch (6 mm) in width,
- Metal is exposed behind a panel,
- Large pieces of panel fall out.

NOTICE: Do not substitute for HHT mortar. Other materials may stain the molded brick panels.

D. Inspect Grate

Frequency: After each ash removal

By: Homeowner

Inspect grate for:

- Warping or sagging 1-1/2 in. (38 mm) or more
- Broken welds
- Burn-through of grate bars

For safe operation, replace only with the approved grate from Hearth & Homes Technologies Inc.

E. Glass Cleaning

Frequency: As desired

By: Homeowner

CAUTION! Handle glass assembly with care. Glass is breakable.

- Avoid striking, scratching or slamming glass
- Avoid abrasive cleaners
- Do not clean glass while it is hot

Clean glass with a non-abrasive commercially available cleaner or ashes:

- Light deposits
 - Use household glass cleaner
- Heavy deposits
 - Use wood ash on damp cloth or,
 - Use commercial fireplace glass cleaner (consult with your dealer)

4 Troubleshooting Guide

Start Fire Problems	Possible Cause	Solution
Can't get fire started Excessive smoke or spillage Burns too slowly Smolders, sizzles	Not enough kindling/paper or no kindling/paper	Use dry kindling, more paper. Arrange kindling & wood for air movement.
	Damper closed/not fully open	Open damper.
	Not enough air for fire to ignite	Check for restricted cap/shroud.
		Check for flue blockage.
		Pre-warm flue before starting fire (refer to starting fire section).
		Check for adequate vent height (refer to chimney assembly section).
		Open window below the fireplace towards the wind.
		Open outside air doors.
	Wood condition is too wet, too large	Use dry, seasoned wood (refer to wood fuel section).
	Bed of coals not established before adding wood	Start with paper & kindling to establish bed of coals (refer to starting fire section).
	Flue blockage such as birds' nests or leaves in termination cap	Have chimney inspected for creosote and cleaned by a certified chimney sweep.
	Down draft or negative pressure Competition with exhaust devices	Do not use exhaust fans during start-up (refer to negative pressure section).
		Open window below the fireplace towards the wind.
Fire burns too fast	Extremely dry or soft wood	Mix in hardwood.
		Mix in less seasoned wood after fire is established (refer to wood fuel section).
	No glass doors	Add glass doors to slow down air flow.
	Overdrafting	Check for correct vent height; too much vertical height creates overdrafting.
		Check location of vent termination (refer to chimney assembly section).

Installer Guide

5 Getting Started

A. Typical Fireplace System

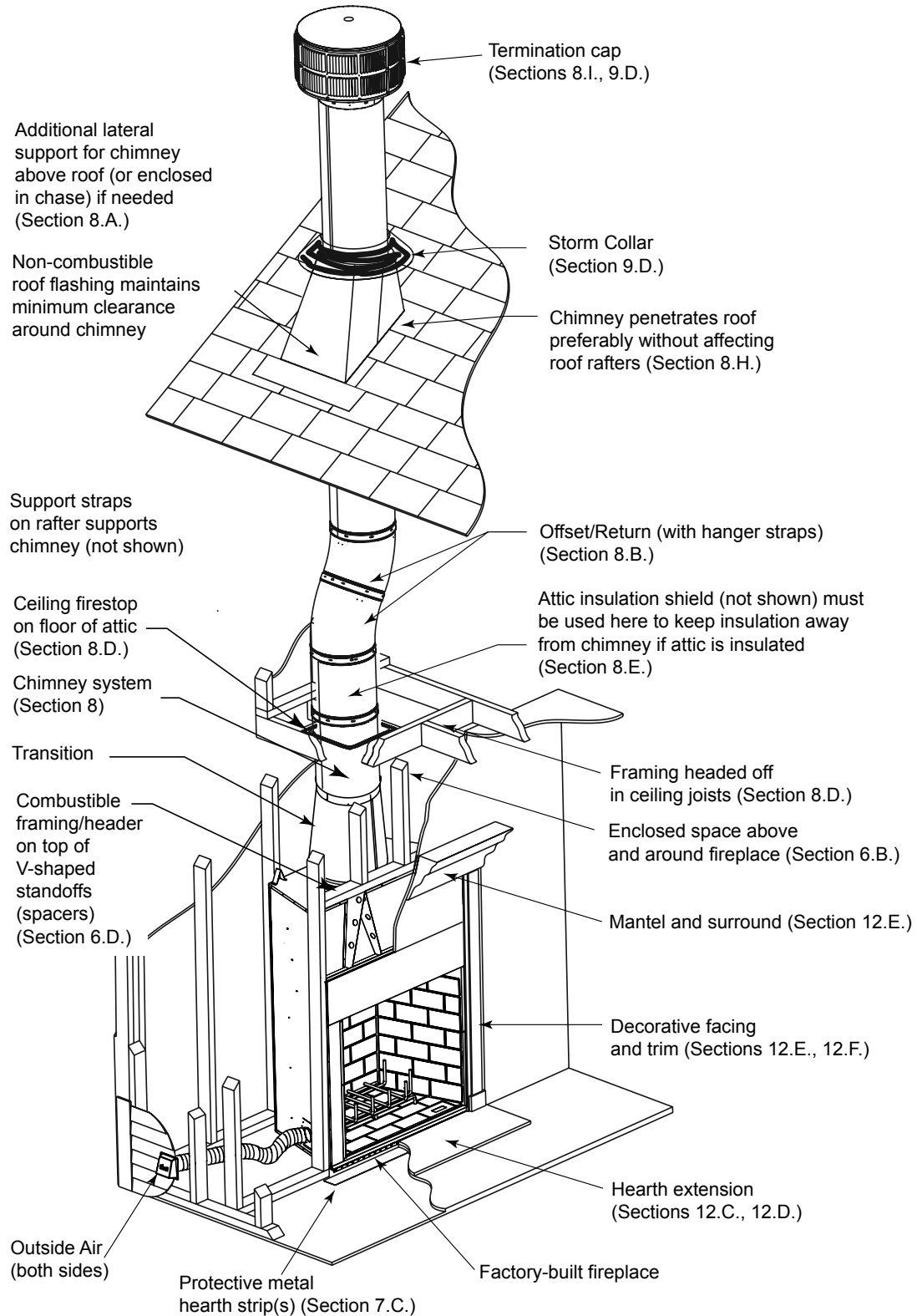


Figure 5.1 Typical Fireplace System

B. Design and Installation Considerations

NOTICE: Check building codes prior to installation.

- Installation MUST comply with local, regional, state and national codes and regulations.
- Consult insurance carrier, local building inspector, fire officials or authorities having jurisdiction over restrictions, installation inspection and permits.

Before installing, determine the following:

- Where the fireplace is to be installed.
- The vent system configuration to be used.
- Gas supply piping.
- Framing and finishing details.
- Whether optional accessories are desired.

C. Draft

Draft is the pressure difference needed to vent fireplaces successfully. When a fireplace is drafting successfully, all combustion by-products are exiting the home through the chimney.

Considerations for successful draft include:

- Preventing negative pressure
- Location of fireplace and chimney

NOTICE: *Hearth & Home Technologies assumes no responsibility for the improper performance of the fireplace system caused by:*

- *Inadequate draft due to environmental conditions*
- *Downdrafts*
- *Tight sealing construction of the structure*
- *Mechanical exhausting devices*
- *Improper positioning of the chimney in a not-recommended location on the roof.*

D. Negative Pressure

WARNING! Risk of Asphyxiation! *Negative pressure can cause spillage of combustion fumes and soot. Fire must draft properly for safe operation.*

Negative pressure results from the imbalance of air available for the fireplace to operate properly. It can be strongest in lower levels of the house.

Causes include:

- Exhaust fans (kitchen, bath, etc.)
- Range hoods
- Combustion air requirements for furnaces, water heaters and other combustion appliances
- Clothes dryers
- Location of return-air vents to furnace or air conditioning
- Imbalances of the HVAC air handling system
- Upper level air leaks such as:
 - Recessed lighting
 - Attic hatch
 - Duct leaks

To minimize the effects of negative air pressure:

- Ensure adequate outdoor air for all combustion appliances and exhaust equipment
- Ensure furnace and air conditioning return vents are not located in the immediate vicinity of the fireplace
- Avoid installing the fireplace near doors, walkways or small isolated spaces
- Recessed lighting should be a “sealed can” design
- Attic hatches weather stripped or sealed
- Attic mounted duct work and air handler joints and seams taped or sealed
- Basement installations should be avoided

NOTICE: *The fireplace provides some outside air for combustion. Other methods may be necessary if more air is required.*

NOTICE: *Hearth & Home Technologies Inc. recommends the use of direct vent appliances in basements.*

E. Locating your Fireplace & Chimney

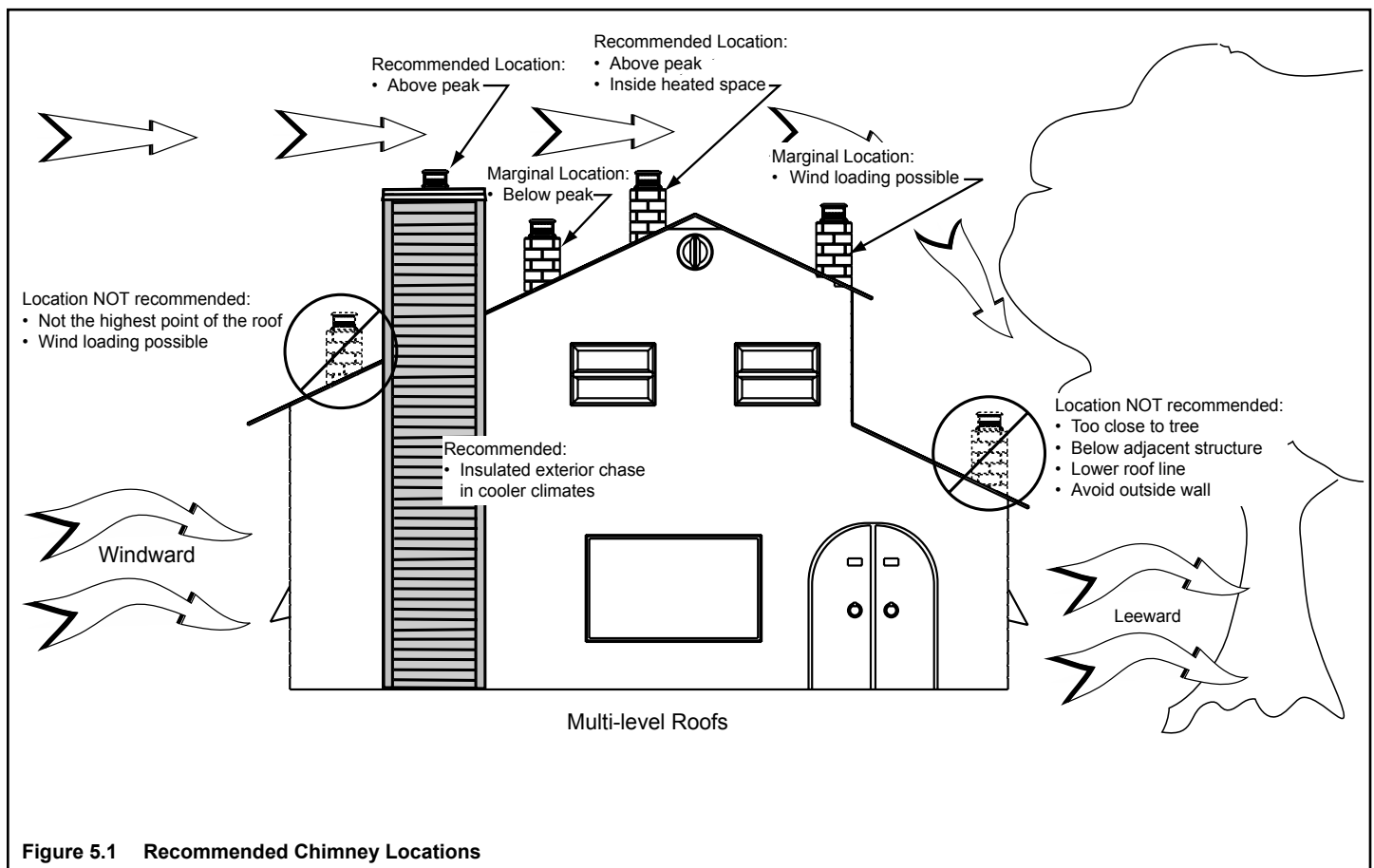
Location of the fireplace and chimney will affect performance.

- Install within the warm air space enclosed by the building envelope. This helps to produce more draft, especially during lighting and die-down of the fire.
- Penetrate the highest part of the roof. This minimizes the effects of wind loading.
- Locate termination cap away from trees, adjacent structures, uneven roof lines and other obstructions.
- Minimize the use of chimney offsets.
- Consider the fireplace location relative to floor and ceiling and attic joists.
- Take into consideration the termination requirements in Section 8 and Section 9.

NOTICE: Locating the fireplace in an area of considerable air movement can cause intermittent smoke spillage from fireplace. Do not locate fireplace near

- frequently open doors
- central heat outlets or returns

DO NOT install in a basement.



F. Tools and Supplies Needed

Before beginning the installation be sure the following tools and building supplies are available:

Reciprocating saw	Framing material
Pliers	Non-combustible sealant
Hammer	Gloves
Phillips screwdriver	Framing square
Flat blade screwdriver	Electric drill and bits
Plumb line	Safety glasses
Level	Tape measure
1/2-3/4 in. length, #6 or #8 self-drilling screws	
Misc. screws and nails	

G. Typical Fireplace Components

- Hearth Molded brick panel
 - Molded brick panel kit must be installed, but is sold separately
- Grate Assembly
- Transition Assembly (14-11 in.)
 - Must be installed immediately on top of the fireplace
- Outside Air Kits
 - Duct must be installed, but sold separately

H. Inspect Fireplace and Components

WARNING! Risk of Fire and/or Explosion! Damaged parts could impair safe operation. DO NOT install damaged, incomplete or substitute components. Keep fireplace dry.

- Remove fireplace from pallet.
- Remove fireplace and components from packaging and inspect for damage.
- Remove the transition, hearth molded brick panel, screens and grate from inside the unit.
- Vent system components, doors, remaining molded brick panels and mortar are shipped in separate packages.
- Report to your dealer any parts damaged in shipment.
- **Read all the instructions before starting the installation. Follow these instructions carefully during the installation to ensure maximum safety and benefit.**

6 Framing & Clearances

A. Select Fireplace Location

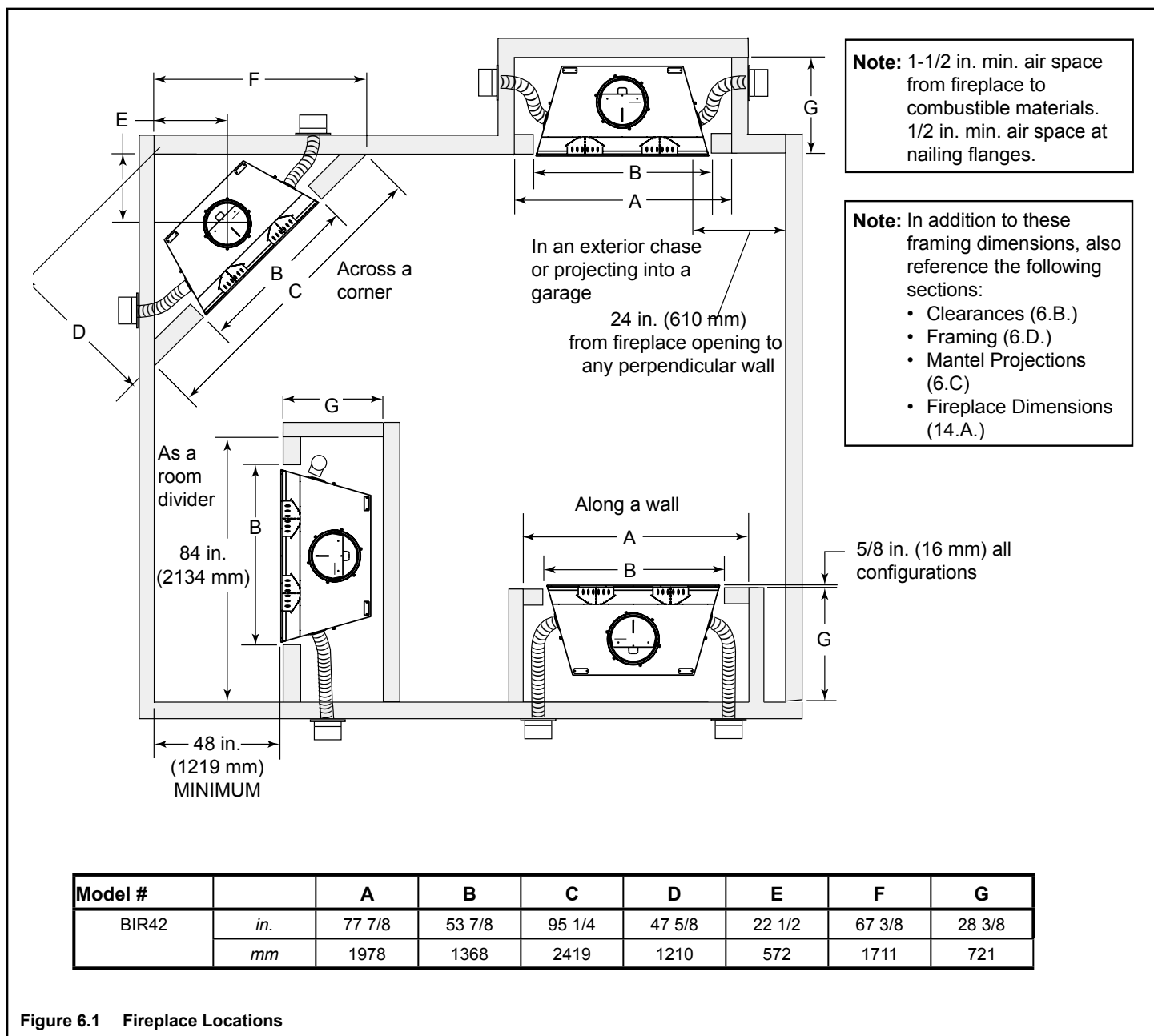


Figure 6.1 Fireplace Locations

NOTICE: Both outside air kits *MUST* be installed.

B. Clearances

WARNING! Risk of Fire! You must comply with all minimum air space clearances to combustibles as specified in Figure 6.2. **DO NOT** pack required air spaces with insulation or other materials.

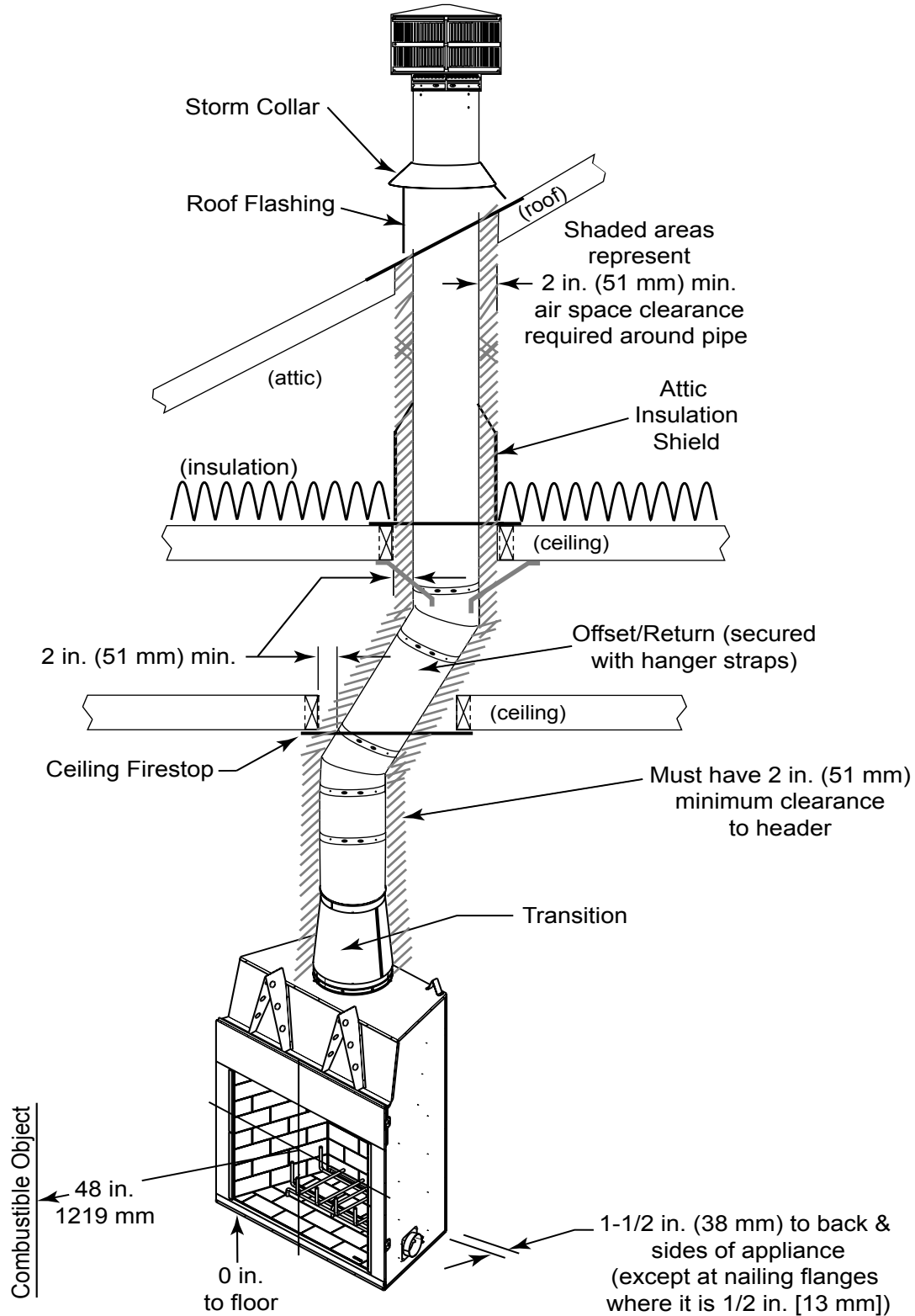
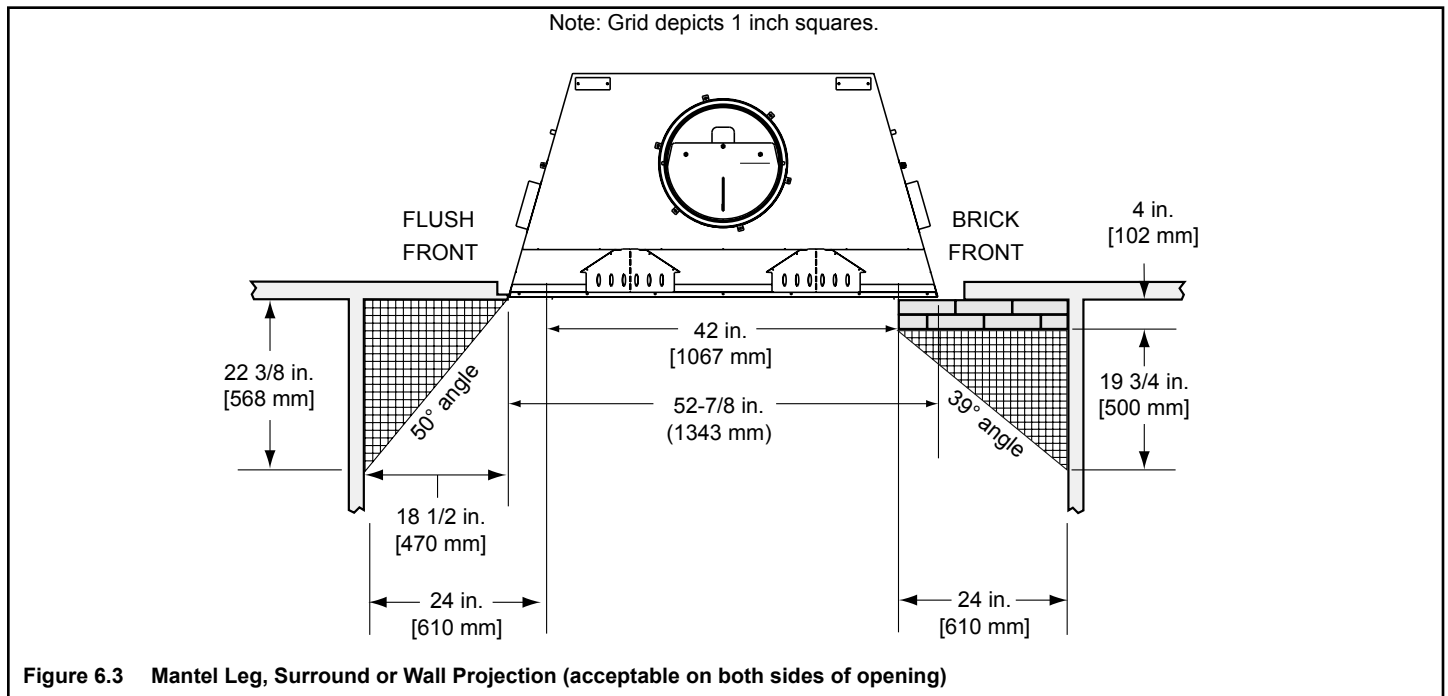


Figure 6.2 Air Space Clearances

C. Sidewalls/Surrounds

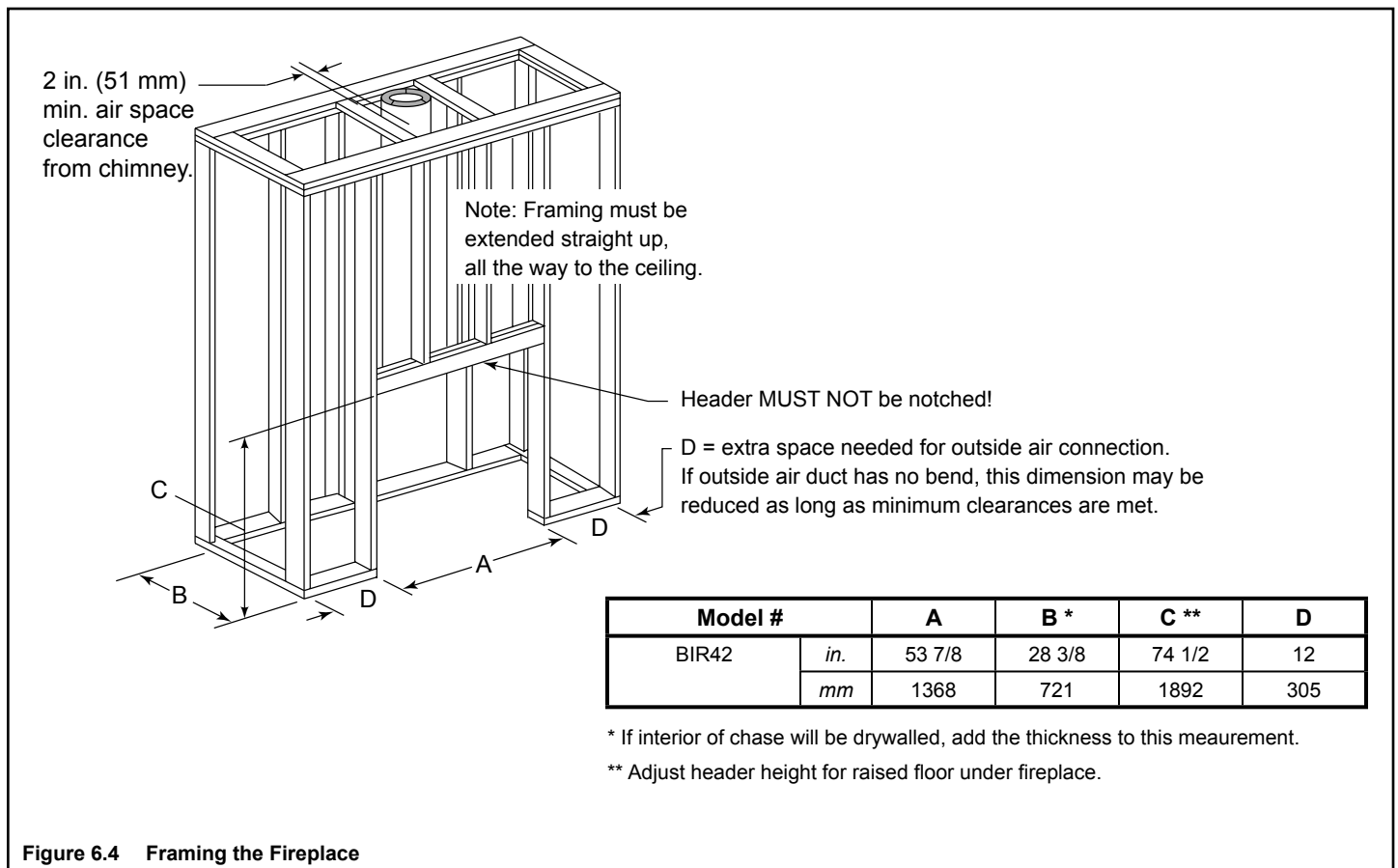
- Locate adjacent combustible sidewalls a minimum of 24 in. (610 mm) from fireplace opening.
- Mantle leg, surround, stub wall, whether combustible or noncombustible, may be constructed as shown in Figure 6.3.



D. Frame the Fireplace

Figure 6.4 shows typical framing using combustible materials (2x4 lumber shown).

- Observe all required air space clearances to combustible materials as shown in Figure 6.2.



7 Installation of Fireplace

CAUTION! Risk of Cuts/Abrasions. Wear protective gloves and safety glasses during installation. Sheet metal edges are sharp.

A. Things to Consider

- Location(s) of outside air kit(s)
- Gas line piping

B. Position the Fireplace

- Place the fireplace on a continuous flat surface.
- Follow framing instructions in Section 6.

WARNING! Risk of Fire! Prevent contact with sagging, loose insulation.

- **DO NOT** install against vapor barriers or exposed insulation.
- Secure insulation and vapor barriers.
- Provide minimum air space clearances at the sides and back of the fireplace assembly as outlined in Section 6.

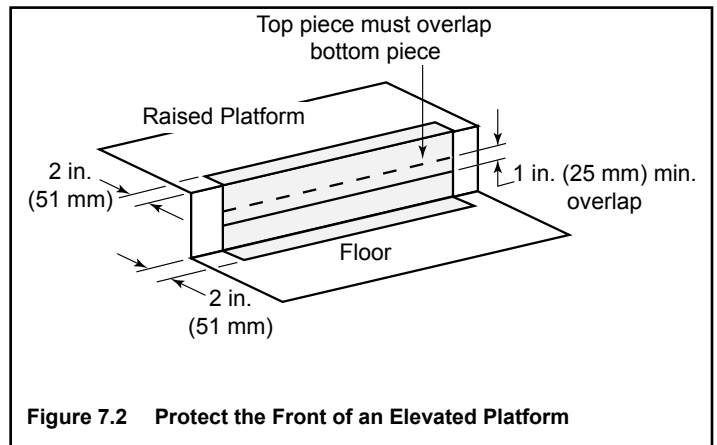
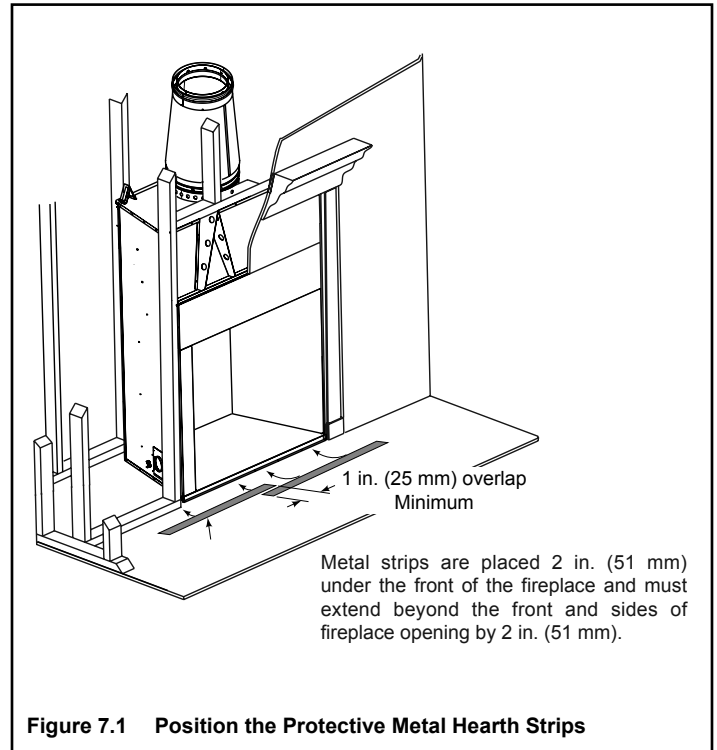
C. Place Protective Metal Hearth Strips

WARNING! Risk of Fire! Metal hearth strips **MUST** be installed. **DO NOT** cover metal strips with combustible materials. Sparks or embers may ignite flooring.

- Refer to Figures 7.1 and 7.2.
- Locate the two metal hearth strips measuring approximately 26 in. x 4 in. (660 mm x 102 mm) included with this fireplace.
- Slide each metal strip 2 in. (51 mm) under front edge of fireplace.
- Overlap strips in the middle of fireplace opening by 1 in. (25 mm) minimum..
- Metal strips must extend beyond the front and sides of the fireplace opening by at least 2 in. (51 mm).
- Protect the front of a platform elevated above the hearth extension with metal strips (not included with fireplace) per Figure 7.2. See Section 12 for hearth extension

D. Level Fireplace

- Level fireplace side-to-side and front-to-back.
- Shim with non-combustible material as necessary.
- Secure fireplace to framing with nailing flanges with a minimum of two fasteners per nailing flange.
- Check fireplace opening for square to ensure proper fit of glass doors. Measure diagonals of fireplace opening to make sure they are equal.



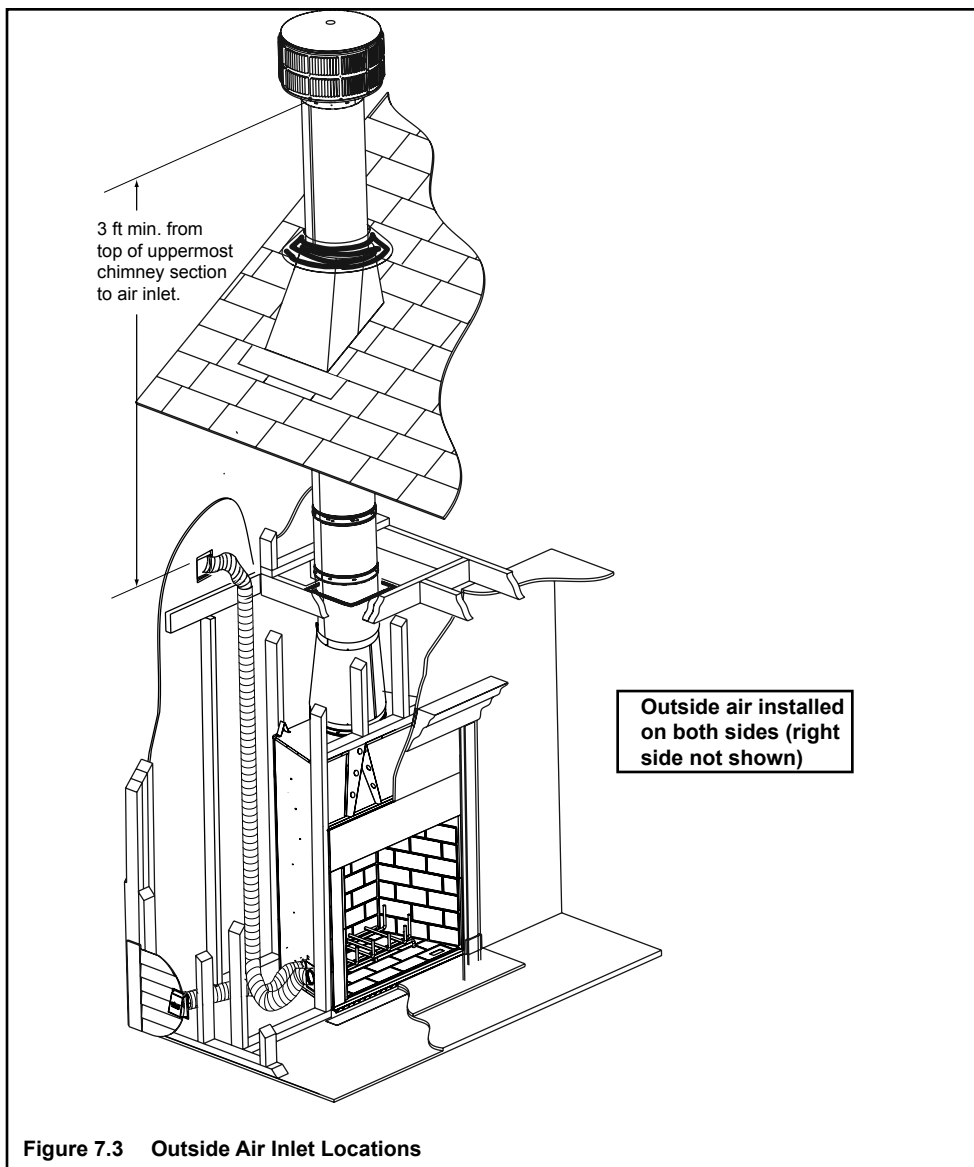


Figure 7.3 Outside Air Inlet Locations

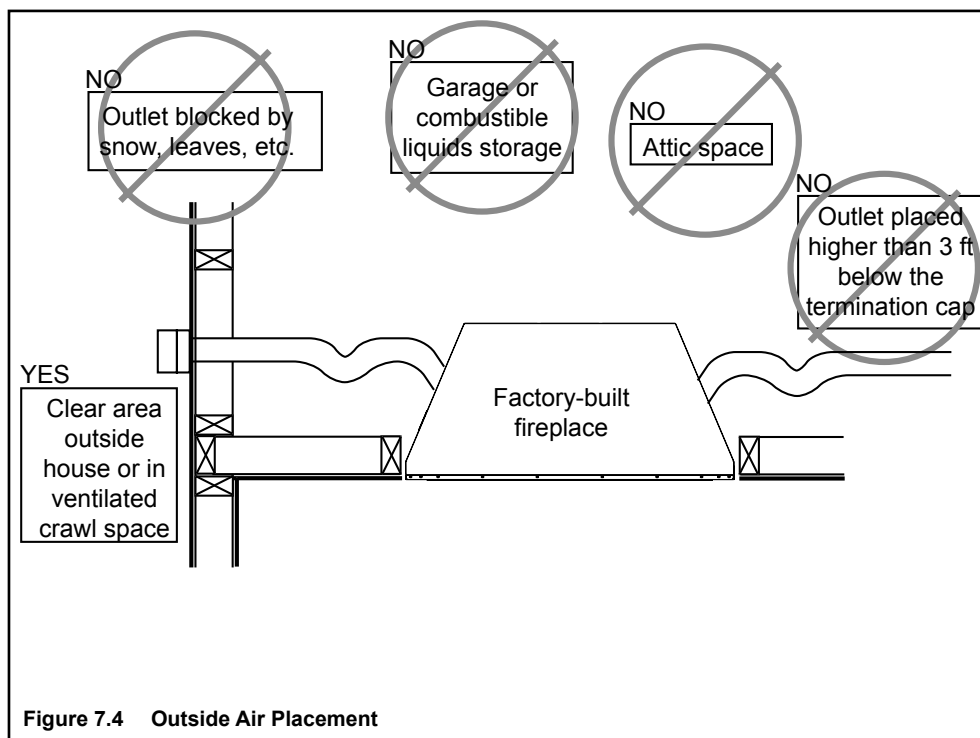


Figure 7.4 Outside Air Placement

E. Install Outside Air Kit

- Keep duct runs short and straight to minimize restriction.
- The outside air kits must be installed on both sides of the fireplace.

WARNING! Outside air kits must be installed on both sides of the fireplace to prevent overheating and fire.

- Locate the outside air hoods in a clear area.
- Install as shown in Figures 7.3, 7.4 and 7.5.
- The air ducts may be run vertically.
- The outside air hoods must be at least 3 ft (.91 m) below the top of the uppermost chimney section.
- The outside air hoods can be painted to match/accent the color of the structure.

CAUTION! Risk of Fire or Asphyxiation! Do not draw outside combustion air from wall, floor or ceiling cavity, or enclosed spaces such as an attic or garage.

- **DO NOT** place outside air hood close to exhaust vents or chimneys. Fumes or odor could be drawn into the room through the fireplace.
- Locate outside air hood to prevent blockage from leaves, snow/ice, or other debris. Blockages could cause the unit to overheat.

NOTICE: The fireplace provides some outside air for combustion. Other methods may be necessary if more air is required.

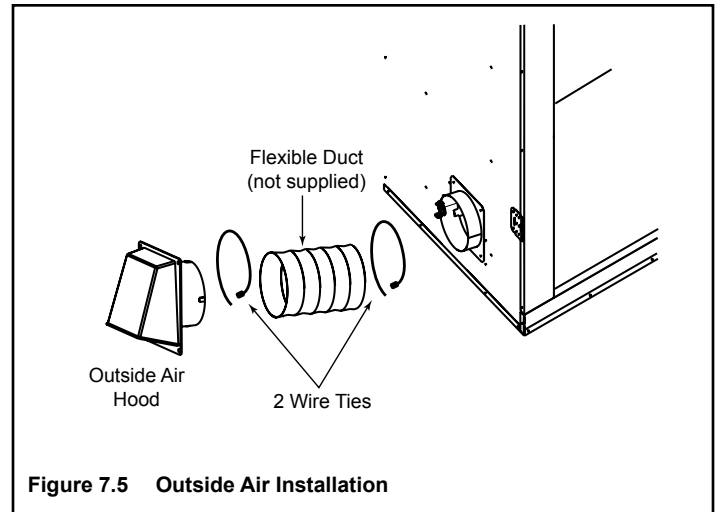
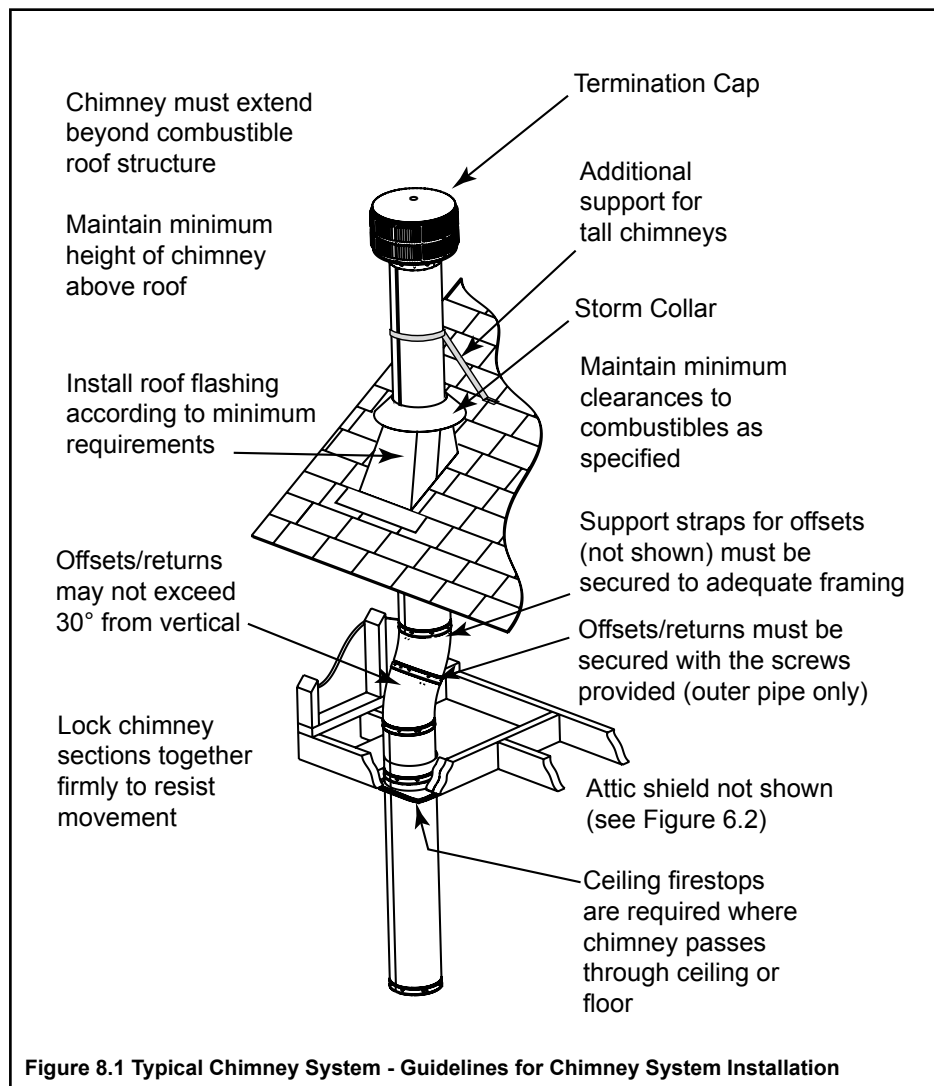


Figure 7.5 Outside Air Installation

8 Chimney Assembly

NOTICE: Chimney performance may vary.

- Trees, buildings, roof lines and wind conditions affect performance.
- Chimney height may need adjustment if smoking or overdraft occurs.



A. Chimney Requirements

Measure vertical distances from the base of the fireplace as shown in Figure 8.2.

• Minimum overall straight height	18 ft	(5.5 m)
• Minimum height with offset/return	18.5 ft	(5.64 m)
• Maximum height	90 ft	(27.43 m)
• Maximum chimney length between an offset and return	20 ft	(6.1 m)
• Maximum distance between chimney stabilizers	35 ft	(10.67 m)
• Maximum unsupported chimney length between the offset and return	6 ft	(1.83 m)
• Maximum unsupported chimney height above the fireplace	35 ft	(10.67 m)
• Maximum unsupported chimney above roof	6 ft	(1.83 m)

WARNING! Risk of Fire! You must maintain 2 in. (51 mm) air space clearance to insulation and other combustible materials around the chimney system. Failure to do so may cause overheating and fire.

Table 8.1

HEIGHT OF CHIMNEY COMPONENTS		in.	mm
Chimney Stabilizer			
	SL11	4-3/4	121
Ceiling Firestops			
	FS538	0	0
	FS540	0	0
Offsets/Returns			
	SL1130	18	457
Roof Flashing			
	RF570	0	0
	RF571	0	0
Chimney Sections*			
	SL1106	4-3/4	121
	SL1112	10-3/4	273
	SL1118	16-3/4	425
	SL1136	34-3/4	883
	SL1148	46-3/4	1187

* Dimensions reflect effective height.

Determine the chimney components needed to complete your particular installation:

- Measure the total vertical height of the fireplace installation from the base of the fireplace assembly to the approximate location of the bottom of the termination cap.
- Subtract the effective height of the fireplace assembly (see Figure 8.2) from the total vertical height to determine the overall height of the chimney installation.
- Create a schematic for your application similar to Figure 8.2 showing components required (referring to Table 8.1). Figure 8.1 identifies those components and where used.
- Install a ceiling firestop whenever the chimney penetrates a floor/ceiling.

NOTICE: A maximum of one offset and return may be used.

CAUTION! Risk of Fire and/or Asphyxiation! DO NOT connect this fireplace to a chimney flue servicing another appliance. Do NOT connect to any air distribution duct or system. These actions could cause overheating/fire in the chimney flue, or release of exhaust fumes into the living areas.

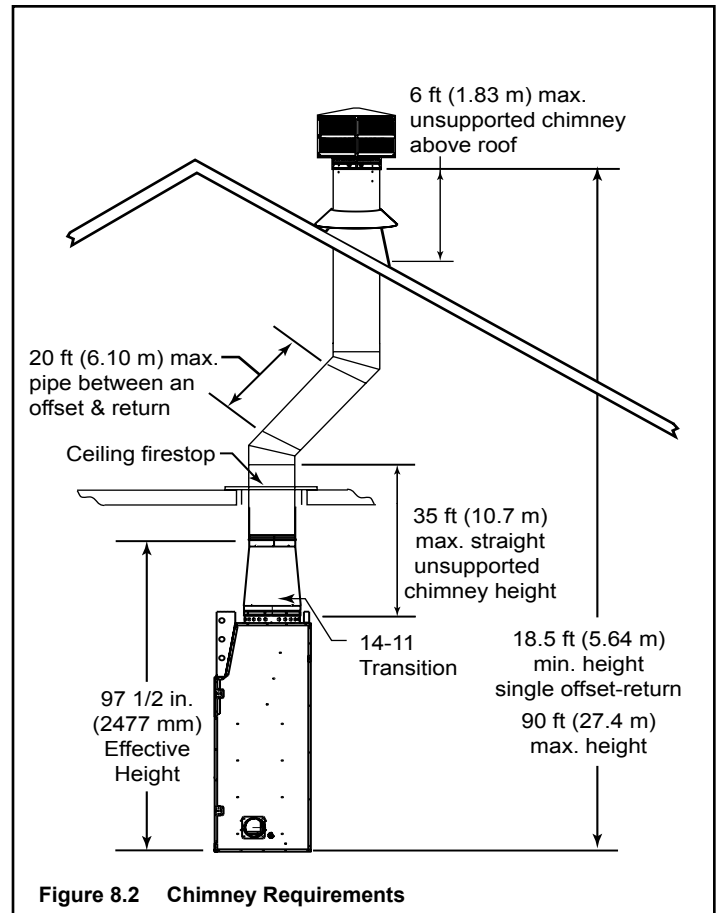


Figure 8.2 Chimney Requirements

B. Using Offsets/Returns

- Use an offset/return to bypass overhead obstructions.
- An offset and return can be used as a single entity or separated by chimney section(s).

WARNING! Risk of Fire! DO NOT use offset/returns greater than 30°. Chimney draft will be restricted and could cause overheating and fire.

- Measure the shift needed to avoid the overhead obstruction. Refer to dimension A in Figure 8.3.
- Find the appropriate A dimension listed in Table 8.2.
- The B dimension coinciding with the A dimension measurement in Table 8.2 represents the required vertical clearance needed to complete the offset/return.
- Read across the chart to find the number of chimney sections/model numbers needed between the offset and return.

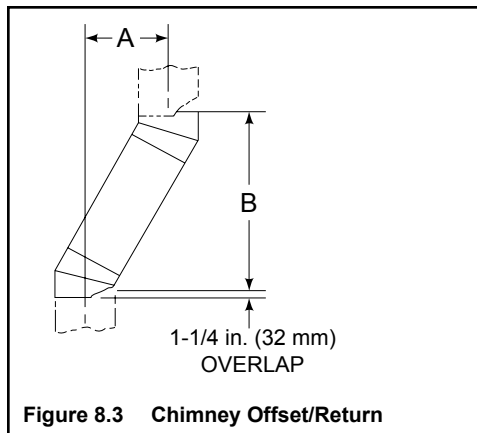


Figure 8.3 Chimney Offset/Return

Example:

Your "A" dimension from Figure 8.3 is 14 1/2 in. (368 mm). Using Table 8.2 the dimension closest to, but not less than 14 1/2 in. (368 mm) is 15 3/4 in. (400 mm) using a 30° offset/return.

You determined from the table that you would need 36 5/8 in. (930 mm) (Dimension "B") between the offset and return.

The chimney component that best fits your application is two SL112s.

Table 8.2

A		B		SL1106	SL1112	SL1118	SL1136	SL1148
in.	mm	in.	mm					
4 7/8	124	17 7/8	454	-	-	-	-	-
7 1/4	184	22	559	1	-	-	-	-
9 3/4	248	26 1/8	664	2	-	-	-	-
10 1/4	260	27 1/4	692	-	1	-	-	-
12 3/4	324	31 3/8	797	1	1	-	-	-
13 1/4	337	32 3/8	822	-	-	1	-	-
15 3/4	400	36 5/8	930	-	2	-	-	-
18 1/8	460	40 3/4	1035	1	2	-	-	-
18 3/4	476	41 3/4	1060	-	1	1	-	-
21 3/4	552	47	1194	-	-	2	-	-
22 1/4	565	4 8	1219	-	-	-	1	-
24 3/4	629	52 1/8	1324	1	-	-	1	-
27 3/4	705	57 3/8	1457	-	1	-	1	-
28 1/4	718	58 3/8	1483	-	-	-	-	1
30 3/4	781	62 1/2	1588	1	-	-	-	1
33 3/4	857	67 3/4	1721	-	1	-	-	1
36 3/4	933	73	1854	-	-	1	-	1
39 3/4	1010	78 1/8	1984	-	-	-	2	-
41 1/8	1045	82 3/8	2092	1	-	-	2	-
45 3/4	1162	88 1/2	2248	-	-	-	1	1
48 1/8	1222	92 3/4	2356	1	-	-	1	1
51 3/4	1314	98 7/8	2511	-	-	-	-	2

Proper assembly of air cooled chimney parts results in an overlap of chimney joints of 1-1/4 in. (32 mm). Effective length is built into this table.

C. Assemble Chimney Sections

WARNING! Risk of Fire! DO NOT install substitute or damaged chimney components.

- Use only those components described in this manual.

Substitute or damaged chimney components could impair safe operation and cause overheating and fire.

- Support the pipe during construction and check to be sure inadvertent loading has not dislodged the chimney section from the fireplace or at any chimney joint.
- Attach a straight chimney section or an offset to the top of the fireplace.
- Place inner flue to the inside of the chimney section below it. Place the outer casing outside the outer casing of the chimney section below it. Refer to Figure 8.4.

NOTICE: Chimney sections cannot be disassembled once locked together. Plan ahead!

- Lock chimney sections and/or offsets/returns together by pushing downward until the top section meets the stop bead on the lower section.
- Pull on the top section to make sure it is fully engaged and will not separate.
- You may use #6 or #8 sheet metal screws no longer than 1/2 in. (13 mm) to fasten chimney sections together. Do NOT penetrate inner flue.

WARNING! Risk of Fire! You MUST use screws (provided) to fasten offset/returns to chimney sections to keep the chimney parts from twisting. Failure to do so could cause fire.

- Fasten offset/returns to chimney sections. Insert the screws (provided) through the predrilled holes. Do NOT penetrate inner flue.
- Secure chimney returns with hanger straps (provided); fasten to studs or joists.
- Vertical straight runs of chimney must be supported every 35 ft (10.7 m).

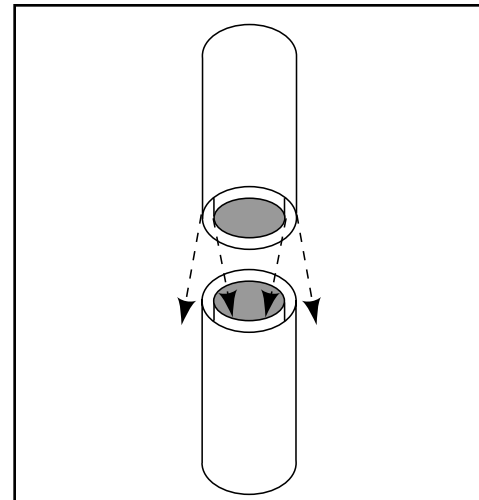


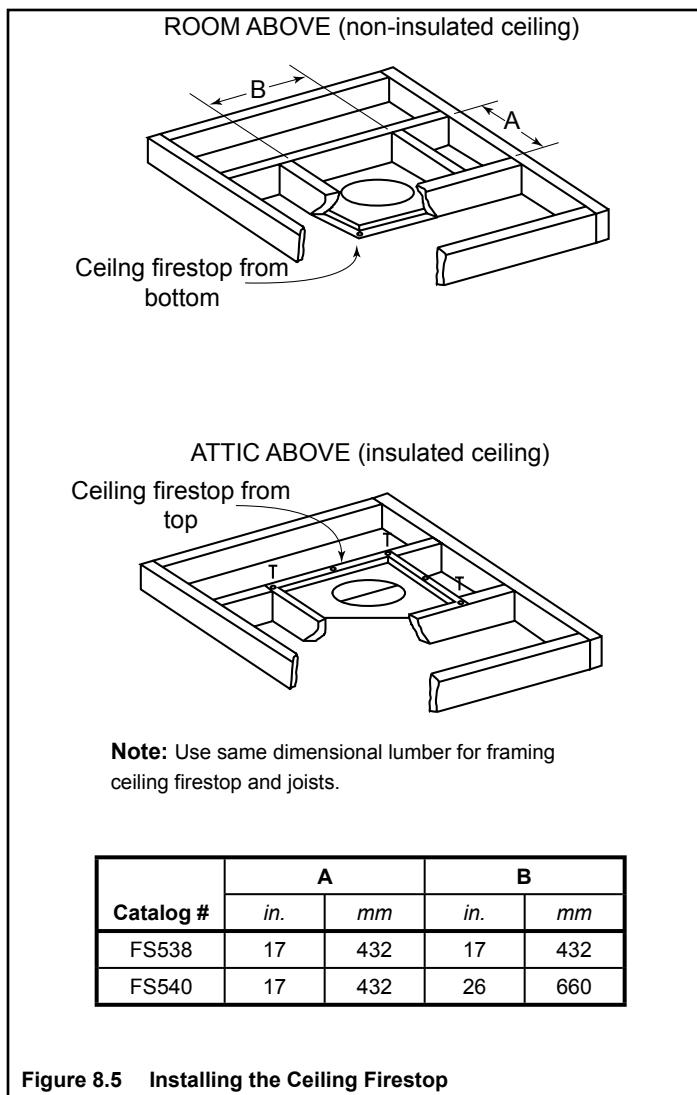
Figure 8.4 Assembling Chimney Sections

D. Install Ceiling Firestops

CAUTION! Risk of Fire! Ceiling firestops must be used whenever the chimney penetrates a ceiling/floor.

- Chase construction requires ceiling firestops at each floor or every 10 ft (3.05 m) of clear space.
- The ceiling firestop slows spread of fire and reduces cold air infiltration.
- Install a ceiling firestop whenever chimney penetrates ceiling/floor.
- Mark and cut an opening in ceiling as shown in Figure 8.5.
- Frame the opening with the same size lumber used in the ceiling joists.
- Nail the ceiling firestop to the bottom of the ceiling joists when there is a room above/
- Use an attic insulation shield if the ceiling is insulated. The ceiling firestop may then be attached above or below the joists. Refer to Figure 8.6 and 8.7.

WARNING! Risk of Fire! DO NOT seal area between firestop opening and chimney pipe except where they enter the attic or leave the warm-air envelope of the home (use 600° F sealant).



E. Install Attic Insulation Shield

WARNING! Risk of Fire! You **MUST** install an attic insulation shield when there is any possibility of insulation or other combustible material coming into contact with the chimney.

- **DO NOT** pack insulation between the chimney and the attic insulation shield.
- Failure to keep insulation and other materials away from chimney pipe could cause fire.
- **DO NOT** offset chimney inside insulation shield.

Installation of a ceiling firestop is required

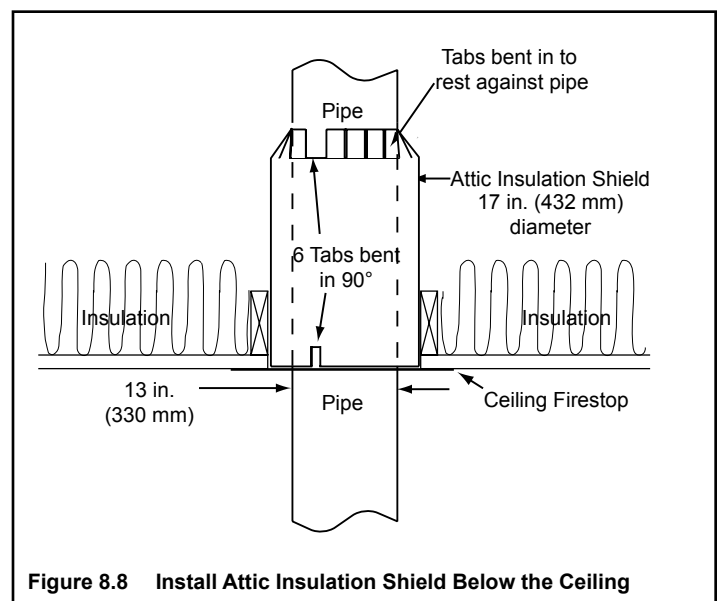
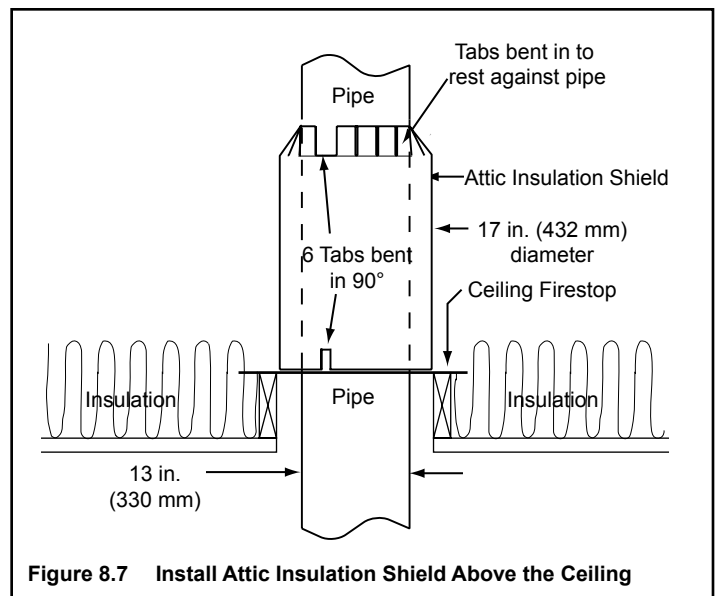
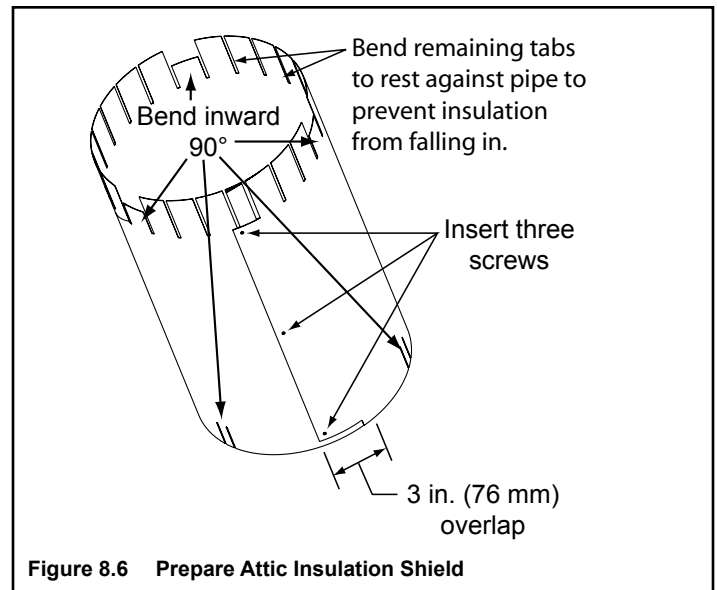
- Refer to Figures 8.6 - 8.8.
- Roll the shield around the chimney (if chimney is already installed) until you have a 3 in. (76 mm) overlap and the three holes on each side match up (large holes on top).
- Insert three screws into the matching holes to form a tube.
- Bend three tabs on the bottom of the tube inward to 90° to maintain chimney air space as shown in Figure 8.6.
- Rest the insulation shield on the ceiling firestop below.
- Bend the three short tabs at the top of the shield inward to 90° to maintain the 2 in. (51 mm) air space from the chimney.
- Bend the remaining top tabs to just meet the pipe.

If you wish to make a custom shield or barrier, follow these guidelines:

- Metal is preferred, although any material stiff enough to hold back the insulation can be used.

WARNING! Risk of Fire! Use of cardboard or other materials that can deflect under humidity or other environmental conditions is not recommended.

- The shield or barrier must be tall enough to extend above the insulation and prevent blown-in insulation from spilling into the cavity.
- The shield should be affixed to building structure.
- Maintain specified air spaces around chimney.
- Check instructions and local codes for further details.



F. Cut Out Hole in Roof

- Refer to Figure 8.9.
- Plumb from roof to center of chimney.
- Drive a nail up through roof to mark center of pipe.
- Measure to either side of nail and mark the 17 in. x 17 in. (432 mm x 432 mm) opening required.
- Measure opening on the horizontal; actual length may be larger depending on roof pitch.
- Cut out and frame opening.
- Refer to **Chapter 25** of the **Uniform Building Code** for roof framing details.

G. Complete Installation

WARNING! Risk of Fire! You **MUST** maintain 2 in. (51 mm) air space to insulation and other combustible materials around the chimney system. Failure to do so could cause overheating and fire.

- Keep chimney sections from separating or twisting.
- You may secure straight chimney sections at the joints with screws no longer than 1/2 in. (13 mm).

H. Install Flashing

- Slip the flashing over the chimney.
- Nail the flashing to the roof. Keep gaps between flashing plate and roof to a minimum.

NOTICE: Roofing shingles must be below the flashing plate on the lower side of a sloped roof and over the flashing plate on the sides and top.

- Caulk the flashing plate and roof junction as well as the vertical seam on the flashing. All nail heads must be caulked with a roofing sealant.

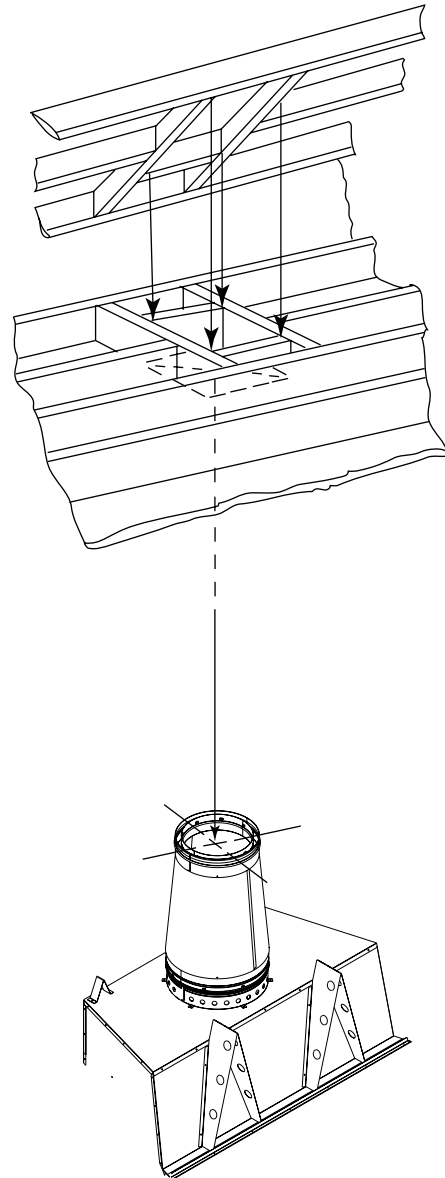
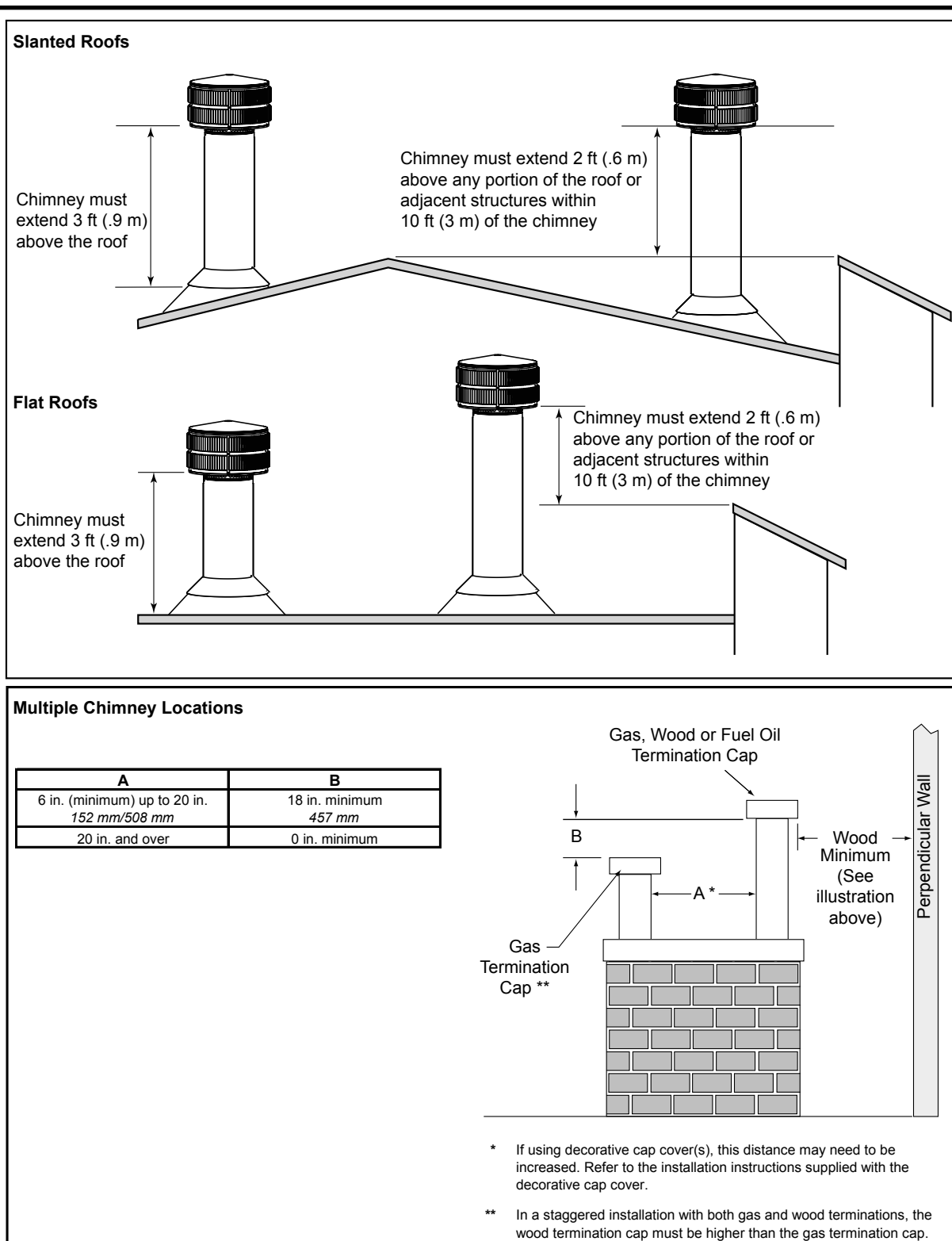


Figure 8.9 Ceiling/Attic Construction

I. Chimney Termination Requirements

- Install a cap approved and listed for this fireplace system.
- Locate cap where it will not become plugged by snow or other materials.
- Locate cap away from trees or other structures.
- The bottom of the termination cap must be at least 3 ft (.91 m) above the roof AND at least 2 ft (.61 m) above any portion of roof within 10 ft (3.05 m) as shown in Figure 8.10.
- See below for distance required between caps.



→ Figure 8.10 Multiple Chimney Locations

9 Chase Installations

A. Construct the Chase

A chase is a vertical boxlike structure built to enclose the fireplace and/or its vent system. Vertical chimneys that run on the outside of a building must be installed inside a chase.

Construction of the chase may vary with the type of building. These instructions are not substitutes for the requirements of local building codes. Local building codes **MUST** be checked.

A chase should be constructed in the manner of all outside walls of the home to prevent cold air drafting problems. The chase should not break the outside building envelope in any manner. All outer walls need to be insulated.

Building codes require false ceiling and ceiling firestops at each floor of the chase or every 10 ft (3.05 m) of clear space to control spread of fire.

Walls, ceiling, base plate and cantilever floor at the first level of the chase should be insulated. See Figure 9.1. Vapor and air infiltration barriers should be installed in the chase as per regional codes for the rest of the home. Additionally, Hearth & Home Technologies recommends that the inside surfaces be sheet rocked and taped (or the use of an equivalent method) for maximum air tightness.

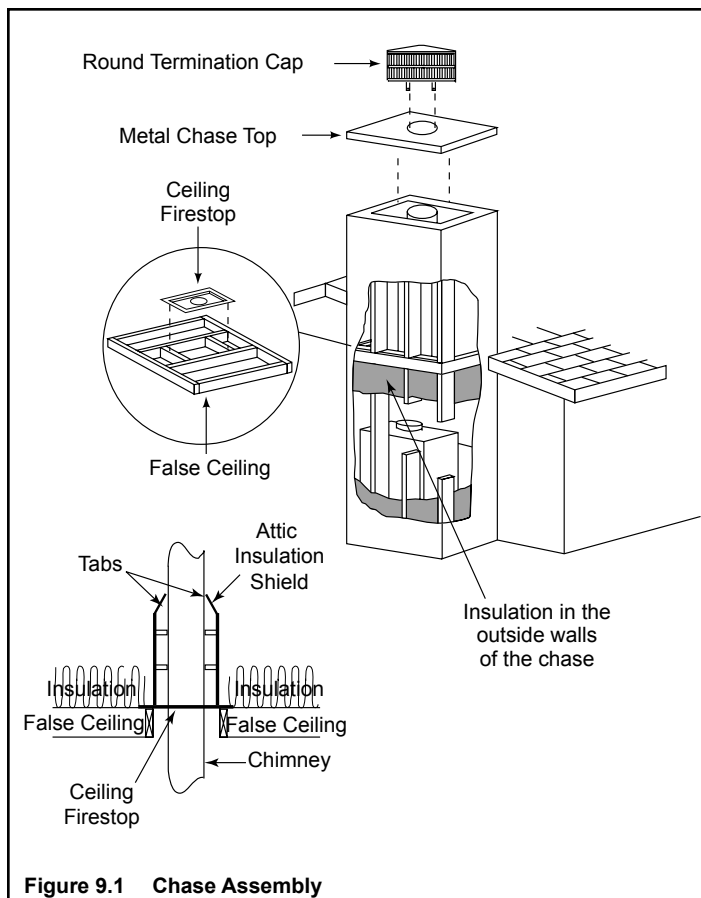


Figure 9.1 Chase Assembly

Gas line holes and other openings should be caulked with high temperature caulk or stuffed with unfaced fiberglass insulation. If the fireplace is being installed on a cement slab, we recommend that in cold climates, a sheet of plywood or other raised platform be placed underneath to prevent conducting cold up into the room.

Three examples of chase applications are shown in Figure 9.2.

1. Fireplace and chimney enclosed in an exterior chase.
2. Chimney offset through exterior wall and enclosed in chase.
3. Chase constructed on roof.

Note: In cooler climates, all chase walls should be insulated.

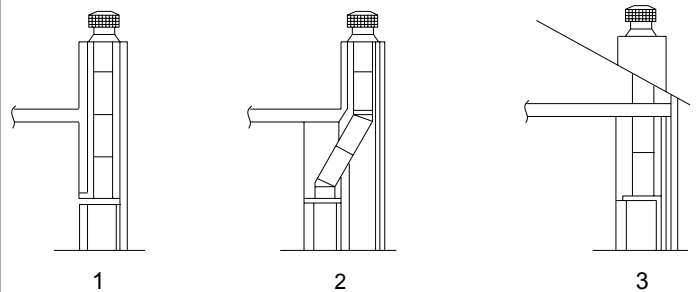


Figure 9.2 Chase Constructions

WARNING! You must install false ceilings and ceiling firestops at each floor of the chase or every 10 ft (3.05 m) to control spread of fire.

WARNING! Risk of Fire! DO NOT seal area between firestop opening and chimney pipe except where they enter the attic or leave the warm-air envelope of the home (use 600° F sealant).

WARNING! Risk of Fire! You must maintain a minimum 2 in. (51 mm) air space clearance to insulation and other materials surrounding the chimney system.

- Insulation and other materials must be firmly secured to prevent accidental contact with chimney system.
- Failure to prevent contact between insulation or other materials and chimney system may cause overheating and fire.

B. Install Fireplace & Chimney

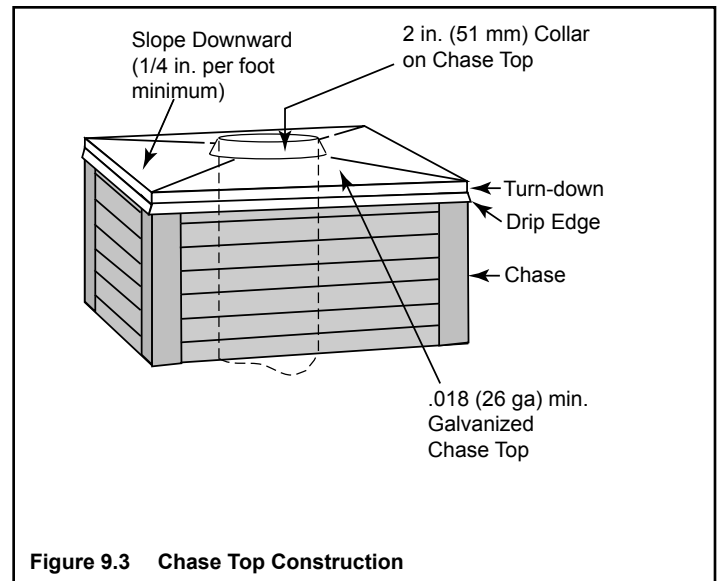
Install as per Sections 7 and 8.

C. Install Chase Top

- You **MUST** use a chase top in a chase installation. Chase tops are available from your Heatilator dealer or may be field constructed.
- Include a turndown and drip edge to prevent water from seeping into the chase.
- Include a 2 in. (51 mm) soldered, caulked or spun collar around pipe opening to keep water out.
- Provide a 1/8 in. (3 mm) gap around the flue pipe.
- Slope the chase top downward away from the opening.

CAUTION! *DO NOT caulk the pipe to the chase top collar.*

- Caulk all seams to prevent leaks.
- Refer to Figure 9.3.



D. Install Termination Cap

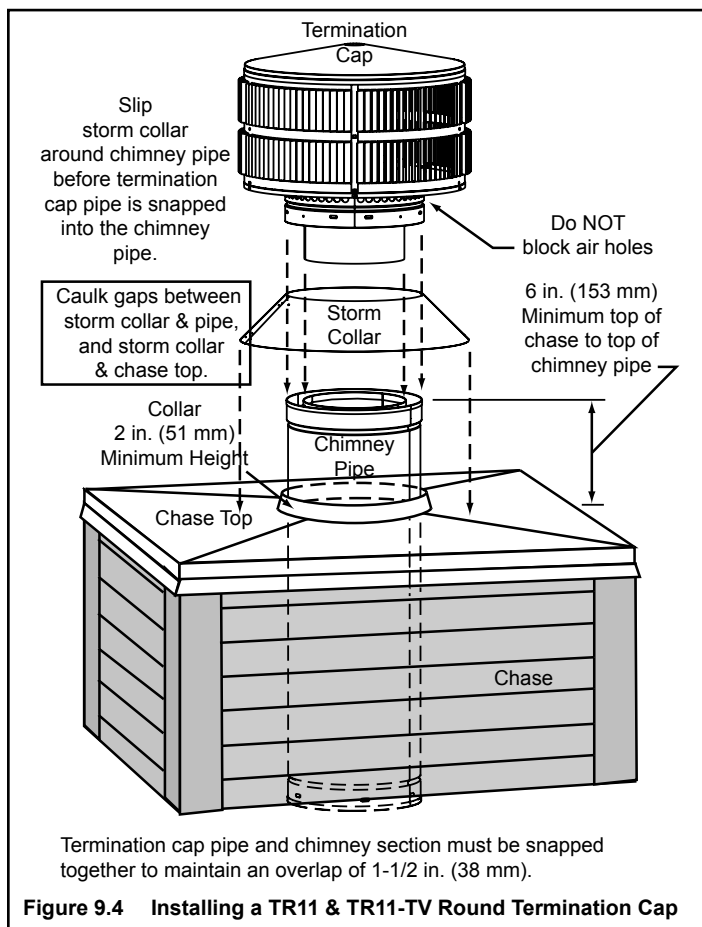
Install the chimney sections up through the chase enclosure.

- Install termination caps following instructions provided with them.

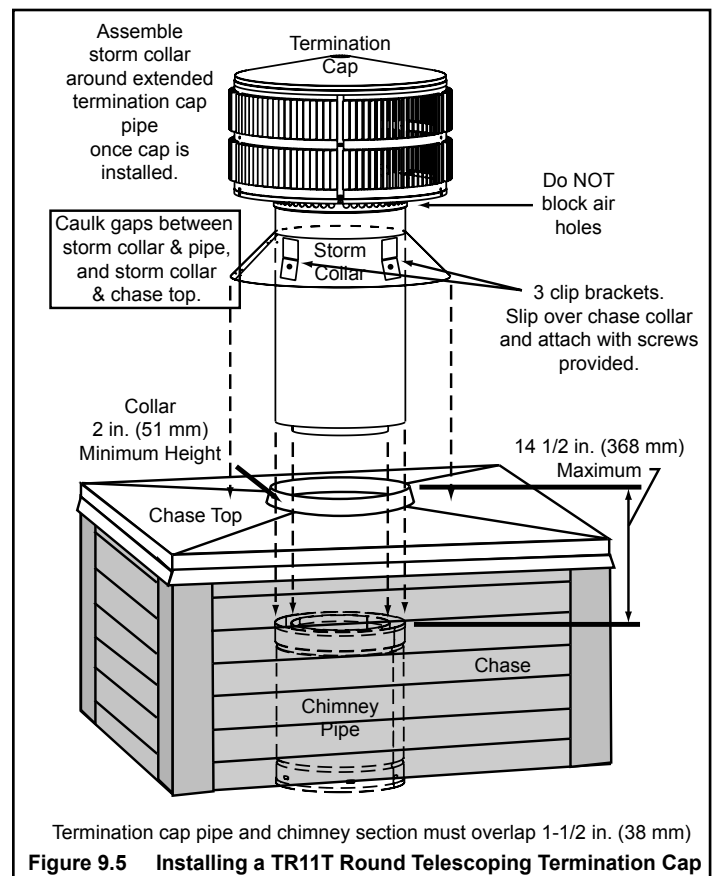
WARNING! Risk of Fire! The minimum overlap of cap to pipe (as shown in the following illustrations) **MUST** be met or chimney may separate from cap. Separation allows sparks, heat and embers to escape.

NOTICE: The termination cap can be painted with a rust-resistant paint to protect against the effects of corrosion on those parts exposed to the weather.

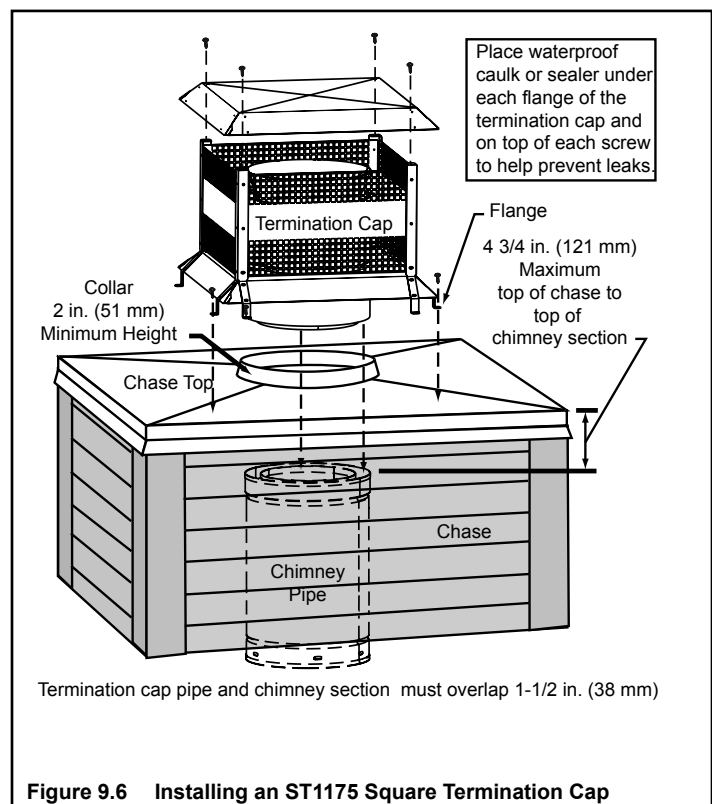
- TR11, TR11-TV Round Termination Cap



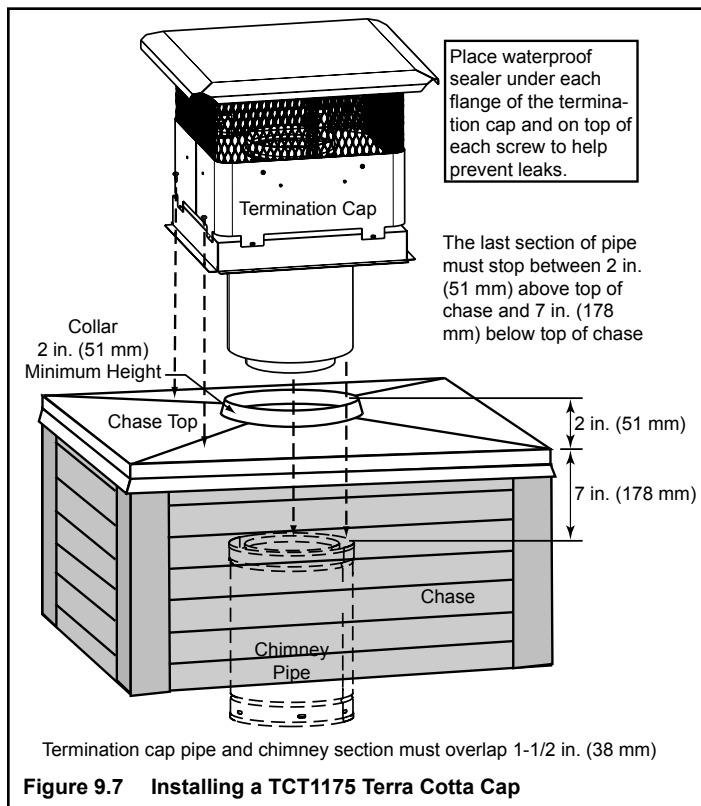
- TR11T Round Telescoping Termination Cap



- ST1175 Square Termination Cap



- TCT1175 Terra Cotta Cap



10 Shrouds

A. Radiation Shield

- Some shrouds require a radiation shield. Use where specified.

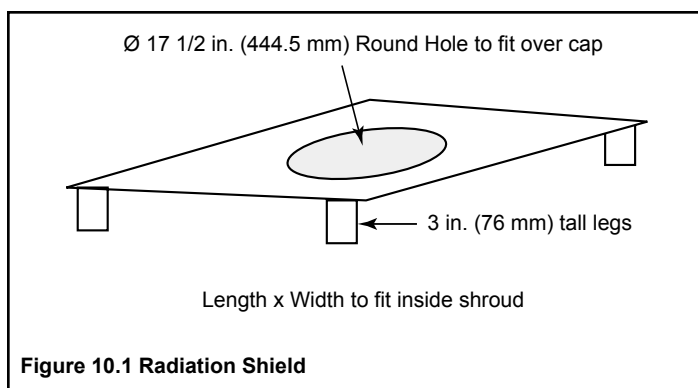
B. Field Constructed Shrouds

WARNING! Risk of Fire! Shrouds must be constructed as specified. Improper construction may overheat chase top.

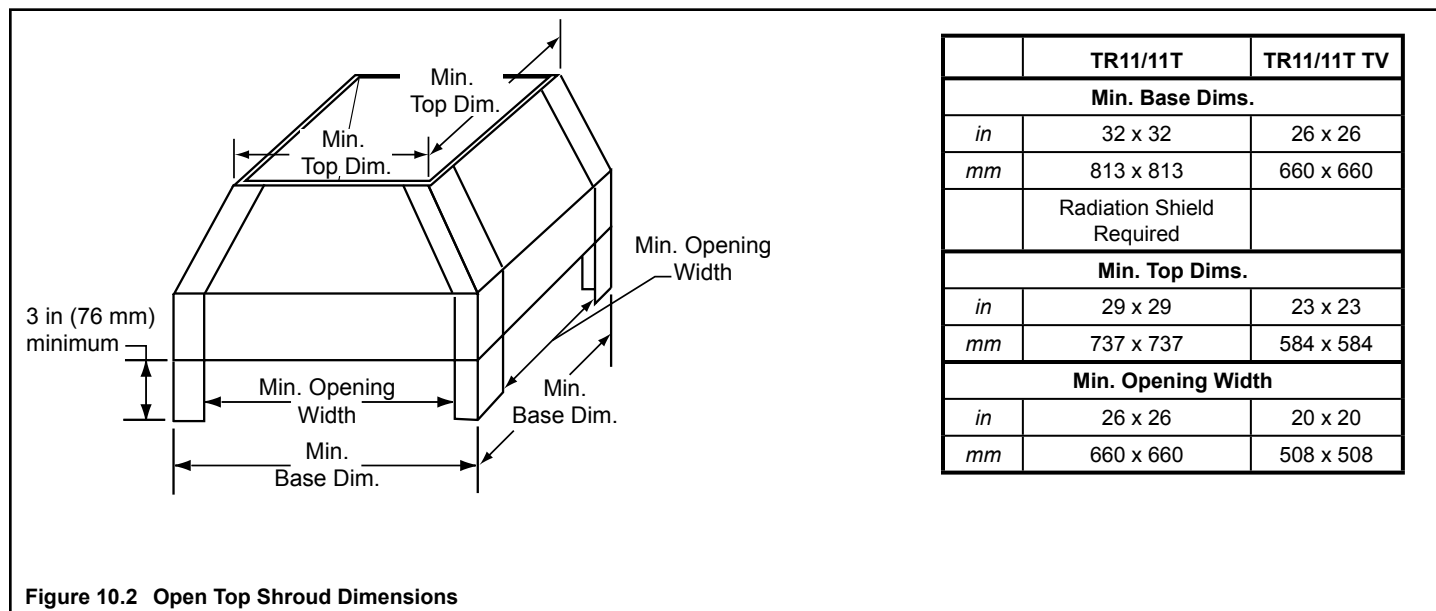
- Chase top shrouds may be field constructed where permitted by regional building codes.

NOTICE: Some regional codes require an agency-Listed shroud. Consult your local building officials.

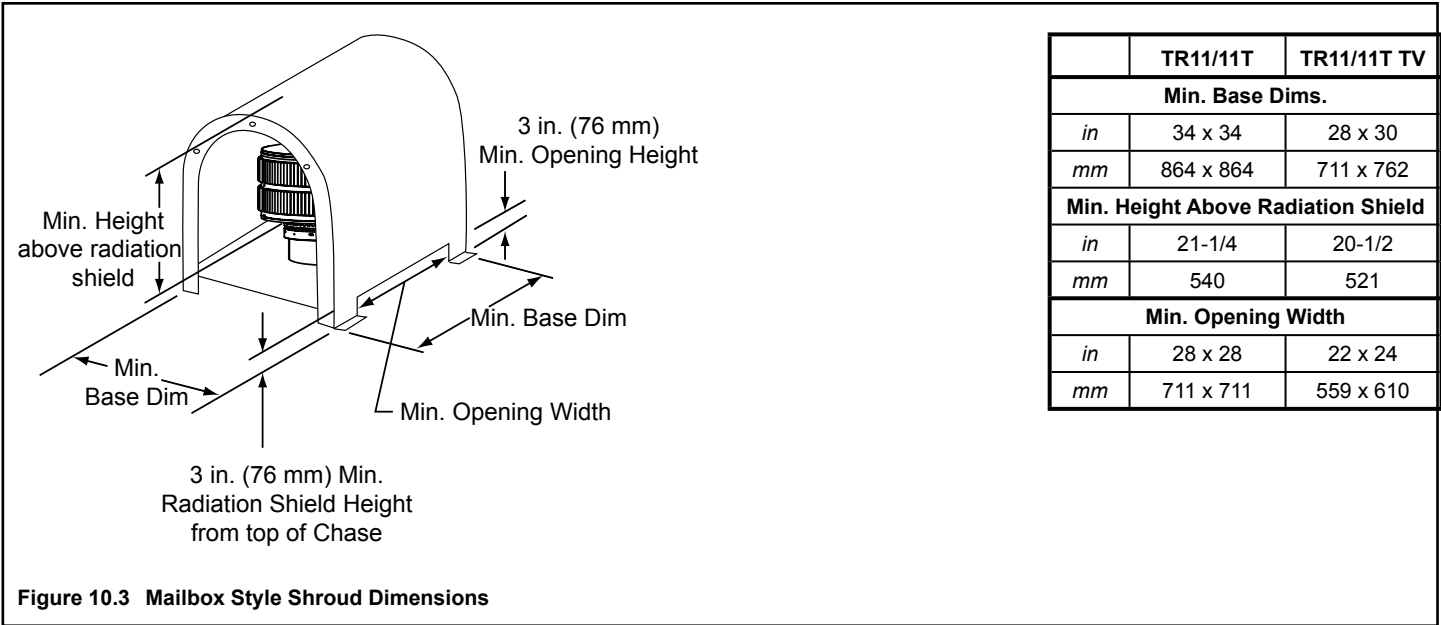
- Hearth & Home Technologies Inc. supplies UL listed shrouds. See your dealer for details.
- Different shroud designs have been tested for Hearth Technologies fireplace systems using the TR11 and TR11T termination caps.
- The shrouds must be constructed from a minimum .018 in. (26 ga) thick aluminized steel.
- The wire mesh is optional but recommended and must be .018 in. thick minimum with mesh no larger than 1/2 in. (13 mm).



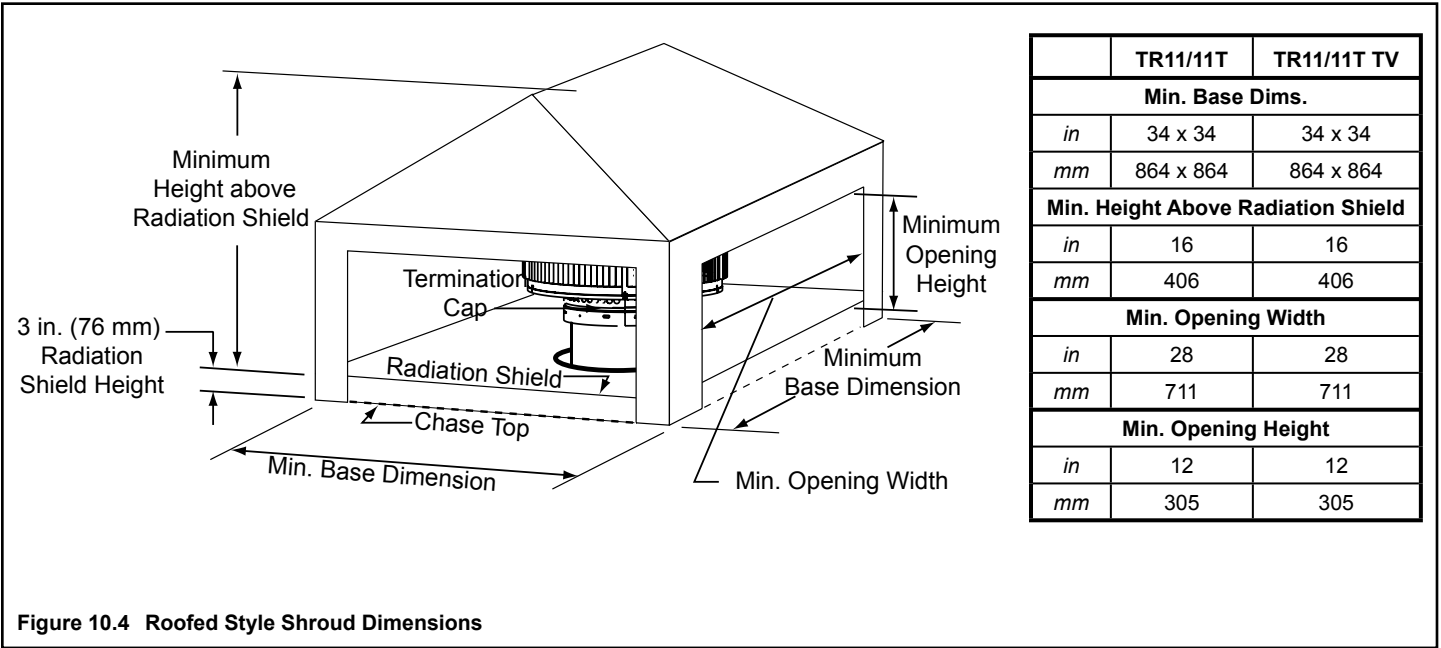
Open Top Shroud (TR342 & TR11/TR11T caps require radiation shield)



Mailbox Style Shroud (radiation shield required)



Roofed Style Shroud (Radiation Shield Required)



11 Installation of Molded Brick Panel

A. Install Hearth Molded Brick Panel

- Place hearth panel into the fireplace.

B. Install Side Molded Brick Panel/Traditional

- If a gas line is to be installed, remove the knockouts in the inner firebox and in the outer shell on the side of your choice. Refer to dimension drawings for location of knockouts and Section 13.A. for gas provisions.
- Do NOT remove screen rods.
- Refer to Figure 11.1.
- Install lower side panel, tapered edge to the front. Align the front edge with the front of the column (or butted to the surround if installed).
- Install two T-brackets stem down into mortar line, do not tighten.
- Install upper side panel in the unit, tapered edge to the front. Position the bottom of panel behind the T-brackets.
- Install two T-brackets stem up into mortar lines, one on its side on the front edge, do not tighten.
- Install two Z-brackets in the mortar lines across the top. Tighten these and all previously installed brackets.
- Install second side panel following the steps above.

Note: Use T-brackets as templates and drill pilot holes into the inner shell with the drill bit provided. Side panels must be installed first.

C. Install Back Molded Brick Panel/Traditional

- Refer to Figure 11.1.
- Set the grate brackets in place, 26.5 in. (673 mm) center to center.
- Install the lower back panel. Center from side to side.
- Install three T-brackets stem down into mortar line to hold lower back in position. Do not tighten.
- Install upper back panel. Position bottom of panel behind the previously installed T-brackets.
- Install two T-brackets stem side up into mortar line, do not tighten.
- Install two Z-brackets in the mortar lines across the top. Tighten these and all previously installed brackets.

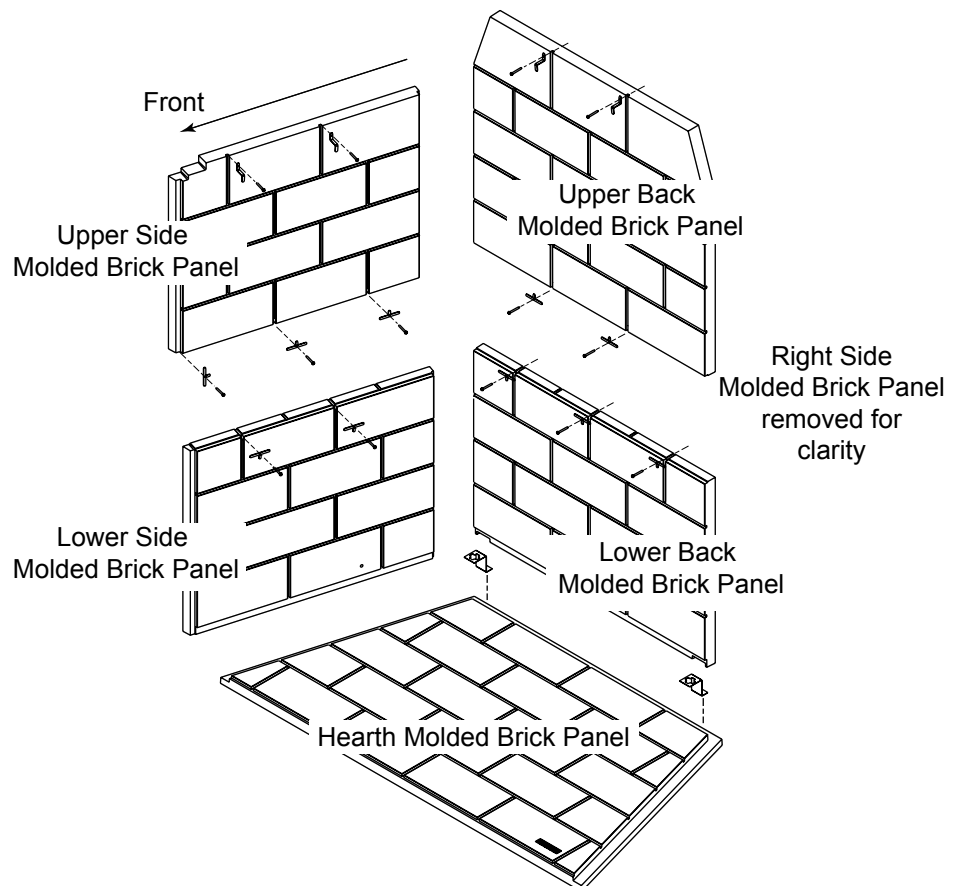


Figure 11.1 Traditional Molded Brick Panel

D. Install Side Molded Brick Panel - Herringbone

- If a gas line is to be installed, remove the knockouts in the inner firebox and in the outer shell on the side of your choice. Refer to dimension drawings for location of knockouts and Section 13.A. for gas provisions.
- Do NOT remove screen rods.
- Refer to Figure 11.2.
- Install lower side panel, tapered edge to the front. Align the front edge with the front of the column (or butted to the surround if installed).
- Install two T-brackets stem down into mortar line, do not tighten.
- Install upper side panel in the unit, tapered edge to the front. Position the bottom of panel behind the T-brackets.
- Install two T-brackets stem up into mortar lines, one Y-bracket on the front edge as shown. Do not tighten.
- Install two Z-brackets in the mortar lines across the top. Tighten these and all previously installed brackets.
- Install second side panel following the steps above.

Note: Use T-brackets as templates and drill pilot holes into the inner shell with the drill bit provided. Side panels must be installed first.

E. Install Back Molded Brick Panel - Herringbone

- Refer to Figure 11.2.
- Set the grate brackets in place, 26.5 in. (673 mm) center to center.
- Install the lower back panel. Center from side to side.
- Install two T-brackets stem down into mortar line to hold lower back in position. Do not tighten.
- Install upper back panel. Position bottom of panel behind the previously installed T-brackets.
- Install three T-brackets stem side up into mortar line, do not tighten
- Install two Z-brackets in the mortar lines across the top. Tighten these and all previously installed brackets.

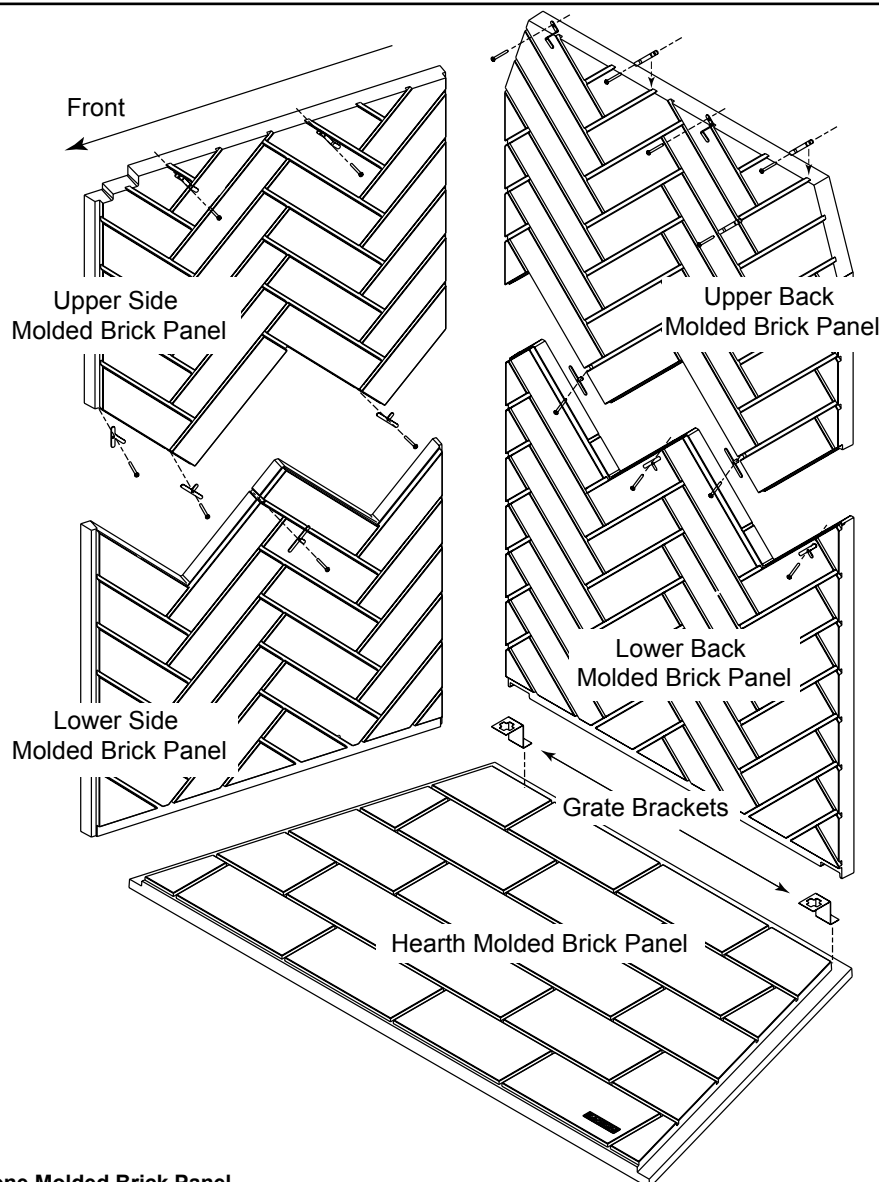


Figure 11.2 Herringbone Molded Brick Panel

F. Install Mortar

Note: We recommend mortar be applied *after* facing materials are installed.

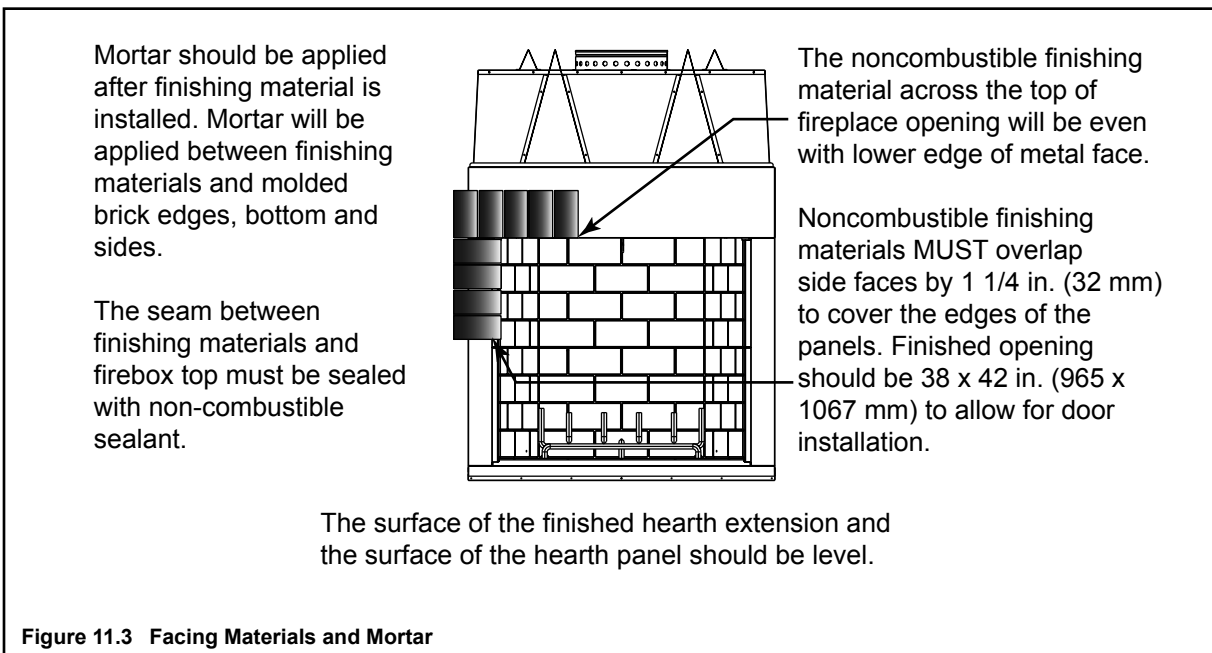
Tools Required:

Mortar bag	Drill
Trowel	3/32 drill bit (provided)
Mixing bucket	Phillips screwdriver
Sponge or spray bottle	Joint striker
Drill with mixing attachment (optional)	
Bucket of water	

The mortar material provided should be sufficient to complete the installation of the molded brick panels without considerable waste.

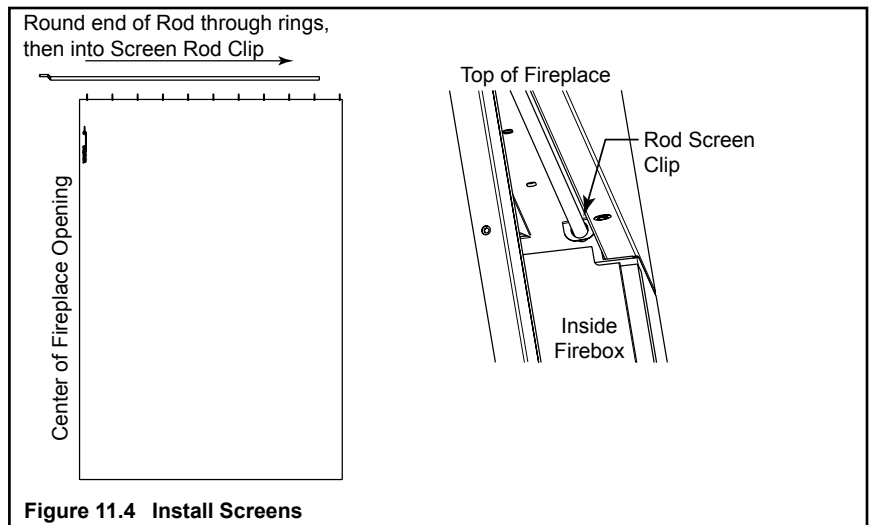
NOTICE: Do not substitute for HHT mortar. Other materials may stain the molded brick panels.

- Mix approximately 1/3 of the mortar material with 1/2 gallon of water in the mixing bucket. Stir the mixture with the mixing attachment and drill. The consistency should allow the material to be squeezed from the mortar bag but not too runny.
- Fill the mortar bag with the prepared mixture.
- Apply mortar by squeezing the material from the mortar bag into the joint lines. If filling a vertical line, start from the top and work down. Apply slowly. Mixture should be flush or higher than the panel surface.
- Mix more material as necessary to finish the job and then let the unit set until firm, may take two hours or more.
- Thoroughly clean the bag, tools and mixing bucket.
- Use a joint striker and strike the material in the joints. The excess material should fall off somewhat dry.
- Sweep the loose material off the floor of the unit.
- Final cleanup with sponge and water.
- **VERY IMPORTANT: Allow the mortar 72 hours to cure before operating the fireplace.**



G. Install Screens

- Remove one screen rod by removing one screw (near the center of the top front). Pull rod out of the hole. Keep the screw.
- Lay one screen panel flat and slide the round end of the rod through the rings starting at the handle side of screen. Leave the last ring off the rod.
- Insert the rod through the hole in the bracket. Slip the last ring over the rod on the other side of the bracket.
- Fasten the flat end of the screen rod back in place using the screw removed earlier.
- Repeat for the other screen panel.



12 Finishing

A. Non-Combustible Materials

- Materials which will not ignite and burn, composed of any combination of the following:
 - Steel
 - Iron
 - Brick
 - Tile
 - Concrete
 - Slate
 - Glass
 - Plasters
- Materials reported as passing **ASTM E 136, Standard Test Method for Behavior of Metals, in a Vertical Tube Furnace at 750° C**

B. Combustible Materials

- Materials made of or surfaced with any of the following materials:
 - Wood
 - Compressed paper
 - Plant fibers
 - Plastic
- Any material that can ignite and burn; flame proofed or not, plastered or un-plastered

C. Hearth Extension

WARNING! Risk of fire! High temperatures, sparks, embers or other burning material falling from the fireplace may ignite flooring or concealed combustible surfaces.

- Metal hearth strips **MUST** be installed (Section 7.C.).
- Hearth extensions **MUST** be installed exactly as specified.

Table 12.1

$$R = 1/k \times \text{inches of thickness}$$

- You **MUST** use a hearth extension with this fireplace.
- This fireplace has been tested and approved for use with a hearth extension insulated to a minimum R value of 2.32.
- The hearth extension material **MUST** be covered with tile, stone or other non-combustible material.
- Manufactured hearth materials will usually have a published **R value** (resistance to heat) or **k value** (conductivity of heat). Refer to the formula in Table 12.1 to convert a k value to an R value,
- Refer to Table 12.2 for hearth extension insulation alternatives.

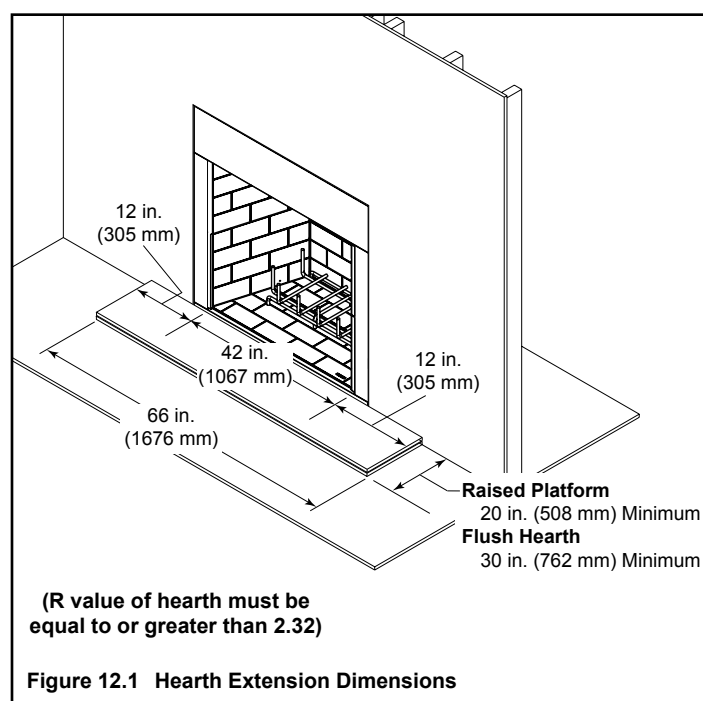


Table 12.2

Hearth Extension Insulation Alternatives-Total minimum R Value must equal 2.32			
Material	k per inch thick	R per inch thick	Minimum thickness required
Hearth & Home HX3, HX4 (Micore 300™)	0.49	2.06	1 in. (25.4 mm)
USG Micore 160™	0.39	2.54	1 in. (25.4 mm)
USG Durock™ Cement Board	1.92	0.52	4 in. (101.6 mm)
Cement Mortar	5.0	0.20	10 in. (254 mm)
Common Brick	5.0	0.20	10 in. (254 mm)
Ceramic Tile	12.50	0.08	25-3/4 in. (654 mm)
Armstrong™ Privacy Guard Plus	0.46	2.18	1 in. (25.4 mm)
Marble	14.3 to 20.0	0.07 to 0.05	29-1/2 to 41 in. (749.3 to 1041.4 mm)

Raised Hearth Extension Framing

The hearth framing must be constructed of non-combustible materials (Figure 12.2) and placed on 1/2 in. Durock and 1 in. Micore (or equivalent material) (Figure 12.4). When creating the platform, allow for the thickness of the **non-combustible** finishing materials (Figure 12.5).

IMPORTANT! Hearth extension design must be determined before installation of fireplace.

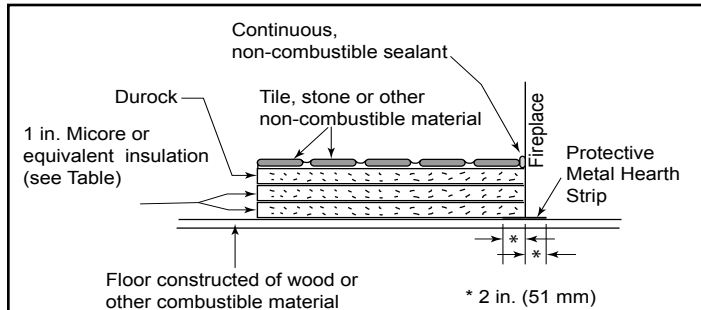


Figure 12.2 Hearth Extension Construction

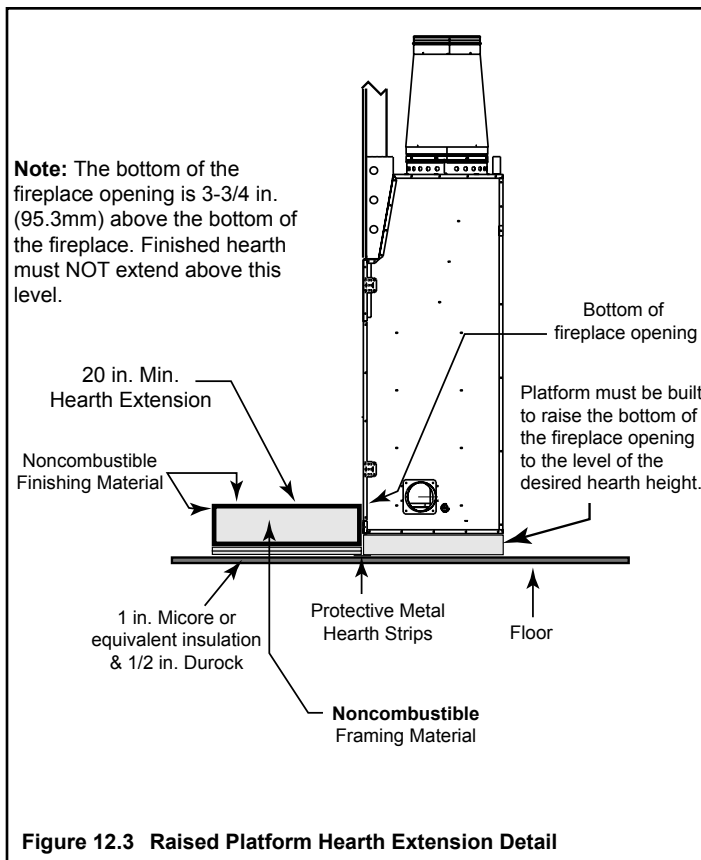


Figure 12.3 Raised Platform Hearth Extension Detail

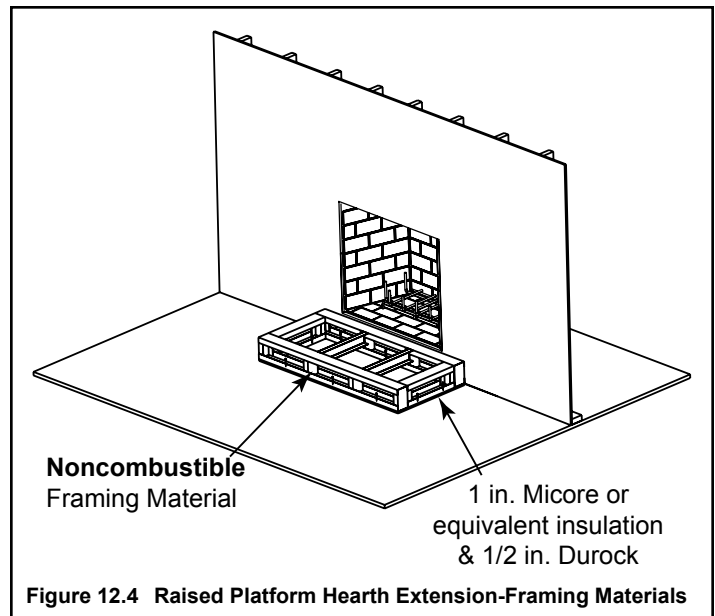


Figure 12.4 Raised Platform Hearth Extension-Framing Materials

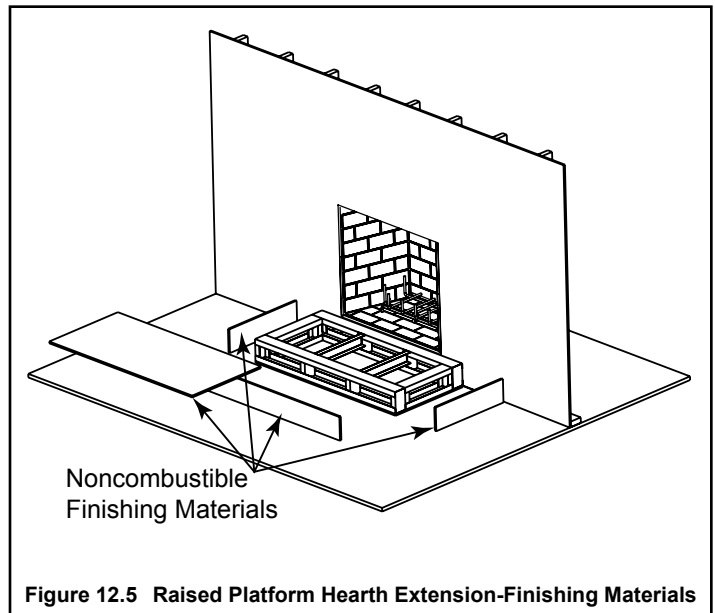


Figure 12.5 Raised Platform Hearth Extension-Finishing Materials

Non-combustible Sealant

After completing the framing and applying the facing materials over the framing, a bead of non-combustible sealant must be used to close off any gaps at the top and sides between the fireplace and hearth.

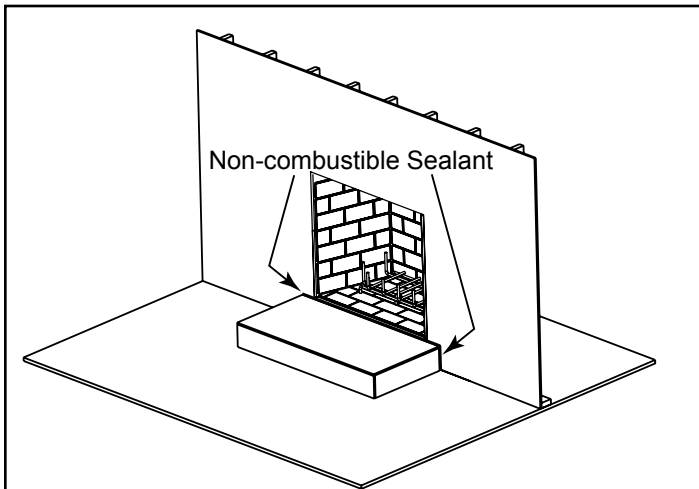


Figure 12.6 Place Non-combustible Sealant

Flush Hearth Extension Framing

- Fireplace must be recessed 3 3/4 in. (95.3 mm) below the finished floor.
- Refer to Figures 12.7 and 12.8.

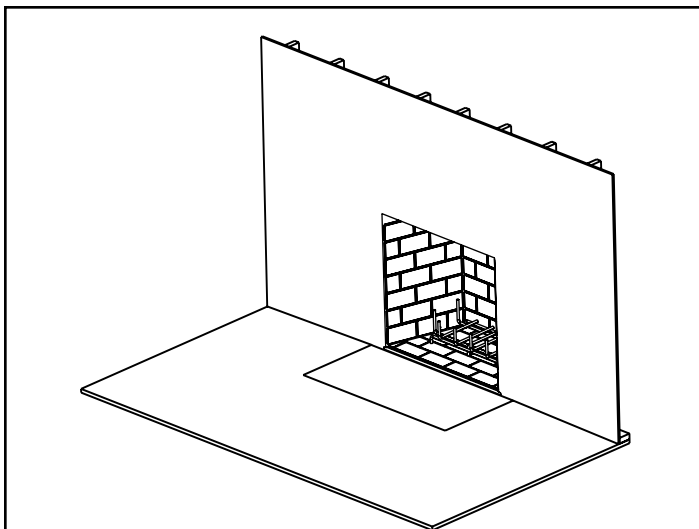


Figure 12.7 Flush Hearth Extension

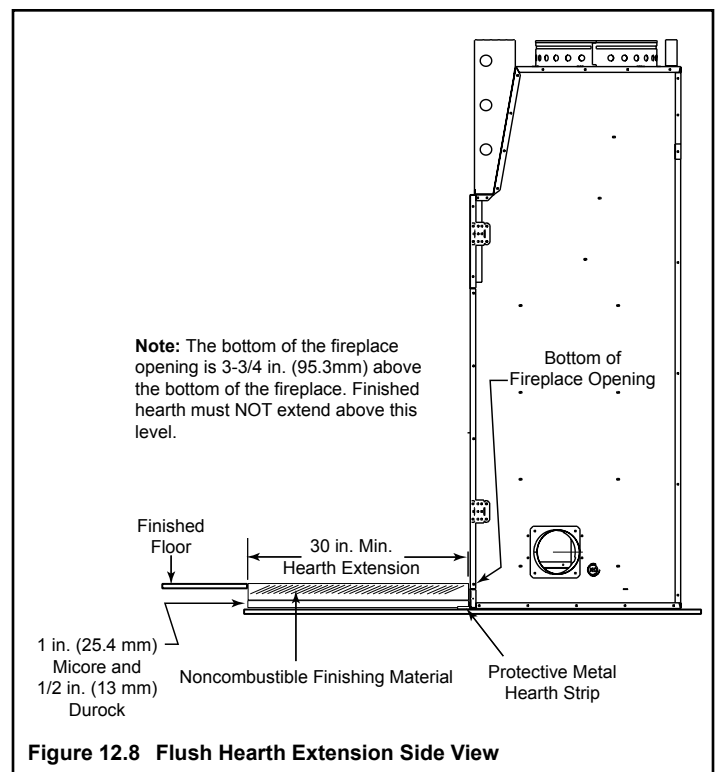


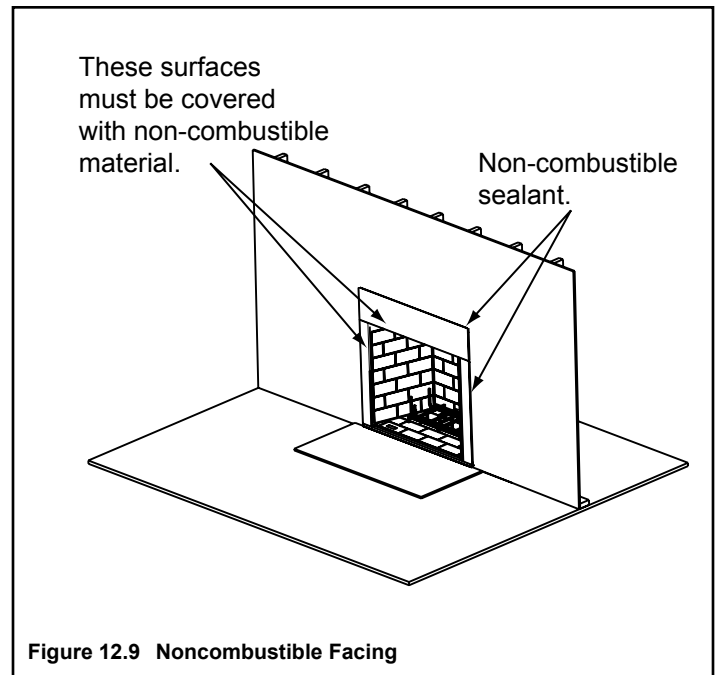
Figure 12.8 Flush Hearth Extension Side View

D. Finishing Material

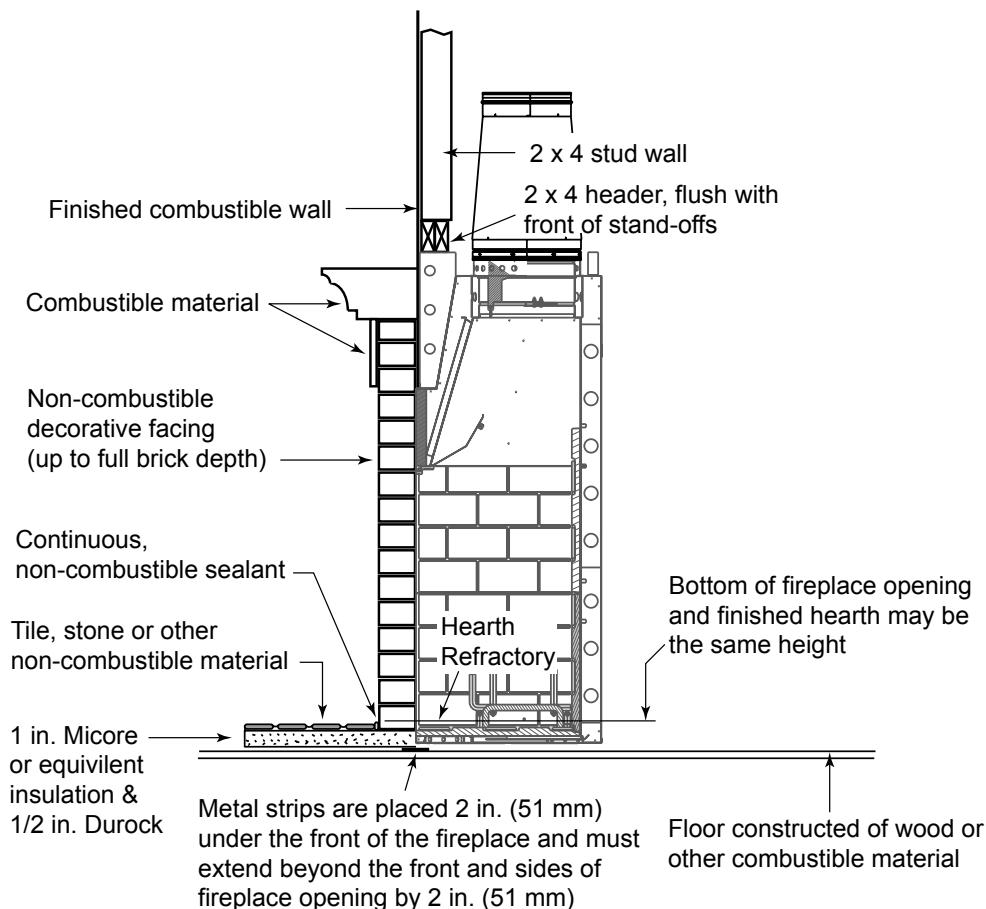
Refer to Sections 12.A. and Sections 12.B. for combustible/noncombustible materials. Refer to Figure 12.10 for noncombustible zone.

WARNING! Risk of Fire! You must maintain clearances.

- Use only non-combustible framing material below standoffs.
- Sheetrock, wood or other combustibles must NOT be used as sheathing or facing in the noncombustible zone.
- **DO NOT** cover metal fireplace front with combustible materials.
- Install combustible materials only to specified clearances on top front and side edges.
- Complete framing and apply facing material (drywall) over framing.
- A bead of 300-deg F minimum non-combustible sealant must be used to close off any gaps at the top and sides between the fireplace and facing to prevent cold air leaks.
- Large gaps can be bridged with fiberglass rope gasket.
- Only non-combustible materials may be used to cover the metal fireplace front.

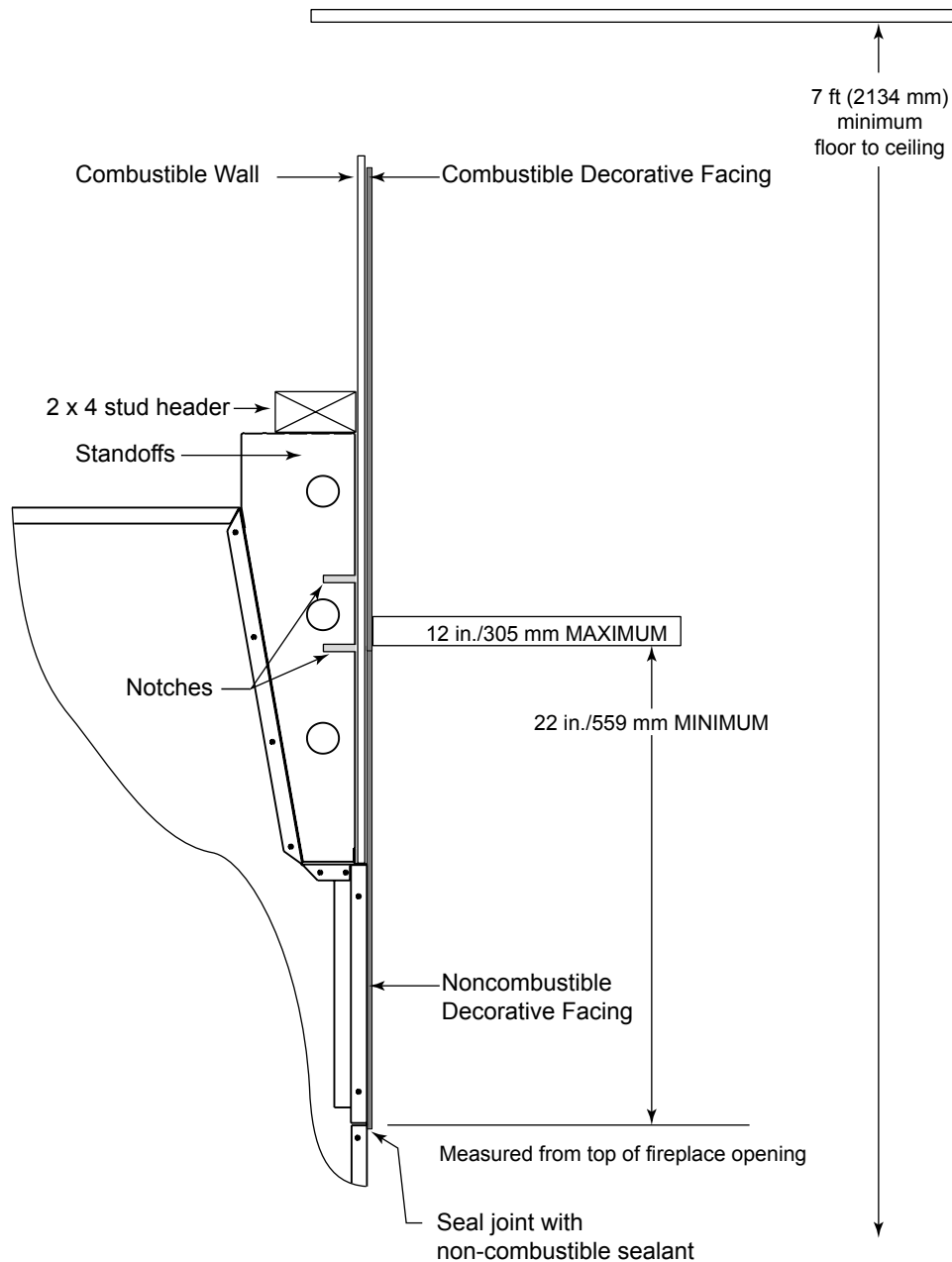


Note: We recommend mortar be applied after facing materials are installed. Refer to Section 11.F.



E. Combustible Mantel

- See Figure 12.11.
- A combustible mantel may be positioned no lower than 22 in. (508 mm) above the top of the fireplace opening.
- A combustible mantel may have a maximum depth of 12 in. (305 mm).
- Combustible trim and materials cannot be placed within 6 in. (152 mm) of the fireplace opening (top or sides).
- Combustible materials projecting more than 1-1/2 in. (38 mm) shall not be placed within 12 in. (305 mm) from the top of the fireplace opening.
- Combustible trim must not cover the metal surfaces of the fireplace.
- Mantel clearance is in accordance with **Section 7-3.3.3 of ANSI/NFPA211**.



→ **Figure 12.11 Clearances to Mantels or other Combustibles above Fireplace**

F. Mantel, Adding Extra Support

If extra support for the mantel is needed across the front of the fireplace:

- Obtain a piece of top/bottom track used in metal framing.
- Cut the track to 57 7/8 in. (1470 mm) long.
- Notch each end of the track 2 in. (51 mm). See Figure 12.12.
- Place the track into the notches (shown in Figure 12.13) on the front standoffs and secure to the framing on both sides of the fireplace (Figure 12.14).
- Use drywall screws to fasten the mantel to the metal framing.

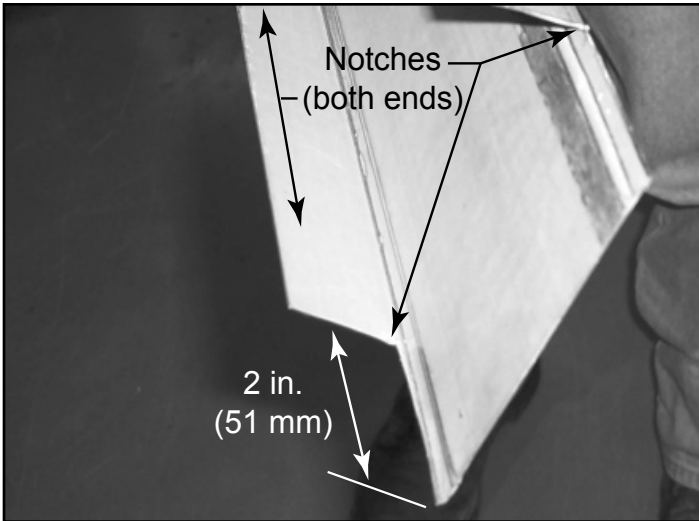


Figure 12.12 Notch the Metal Track



Figure 12.14 Secure to Framing

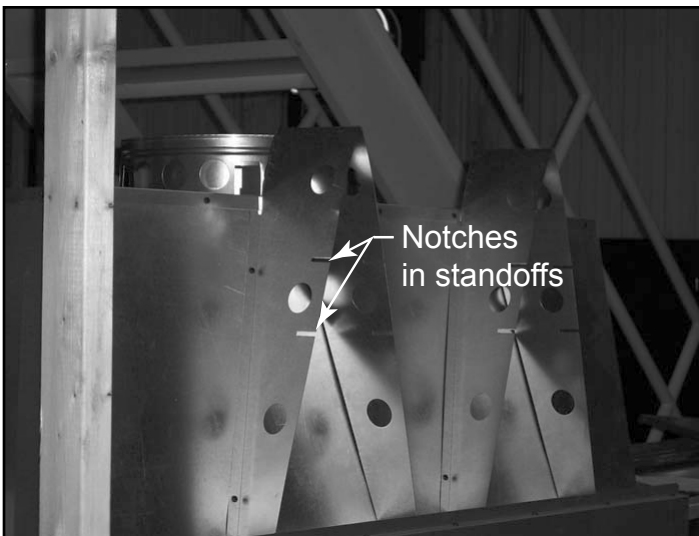


Figure 12.13 Notch in Standoffs

G. Sidewalls/Surrounds

- Adjacent combustible sidewalls must be located a minimum of 24 in. (305 mm) from the fireplace opening.
- Combustible mantel legs, surrounds and stub walls may be constructed per Figure 12.15.

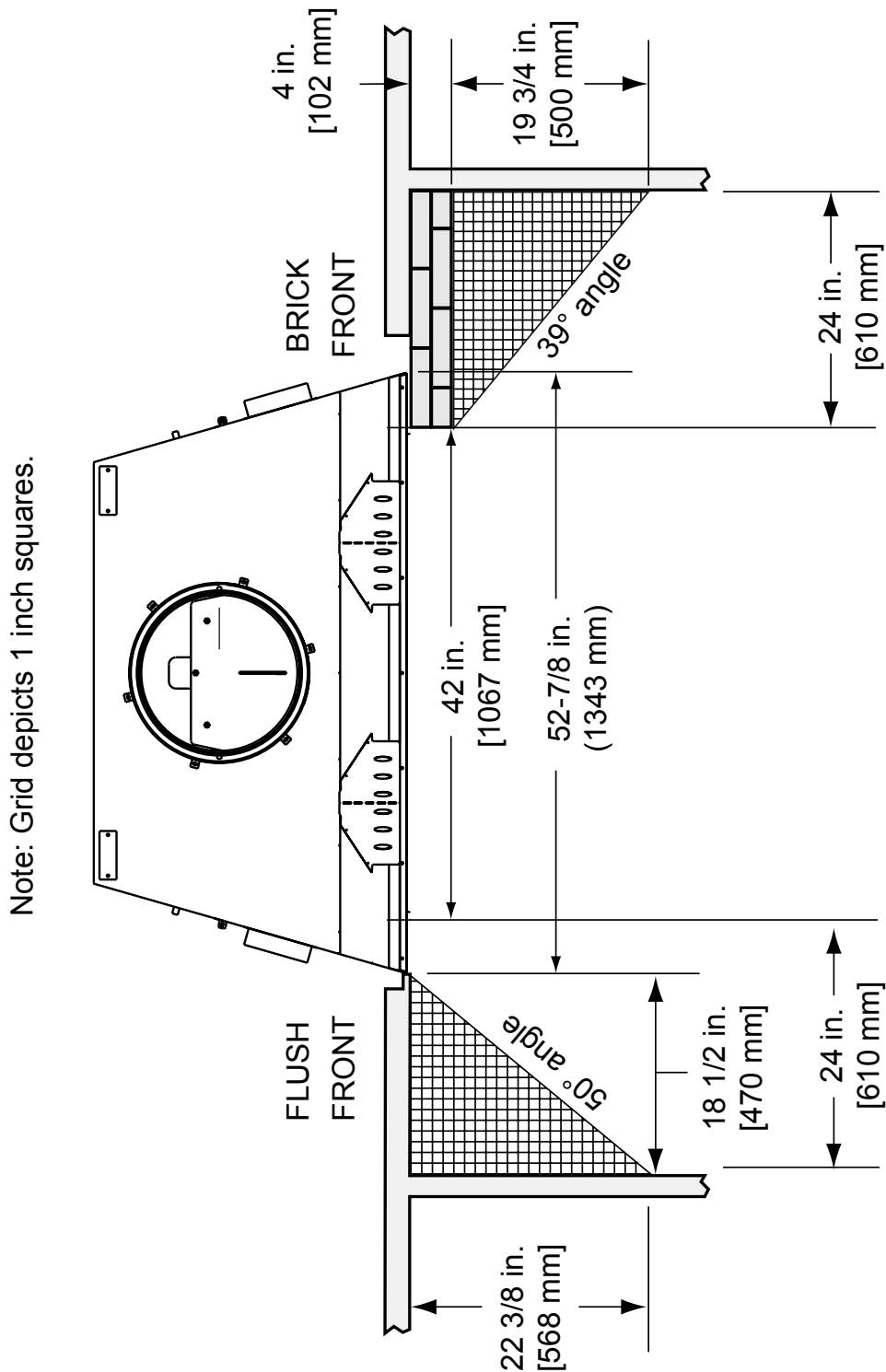


Figure 12.15 Combustible Mantel Leg or Wall Projections (Acceptable on both sides of opening)

13 Accessories

A. Gas Log/Lighter Provision

WARNING! Fire and/or Asphyxiation Risk! Use with solid wood fuel or decorative gas appliance only. Gas fire generates fumes.

- **DO NOT** install unvented gas logs
- Damper must be locked fully open when gas logs are installed

A certified gas log lighter or decorative gas log set can be installed in this fireplace.

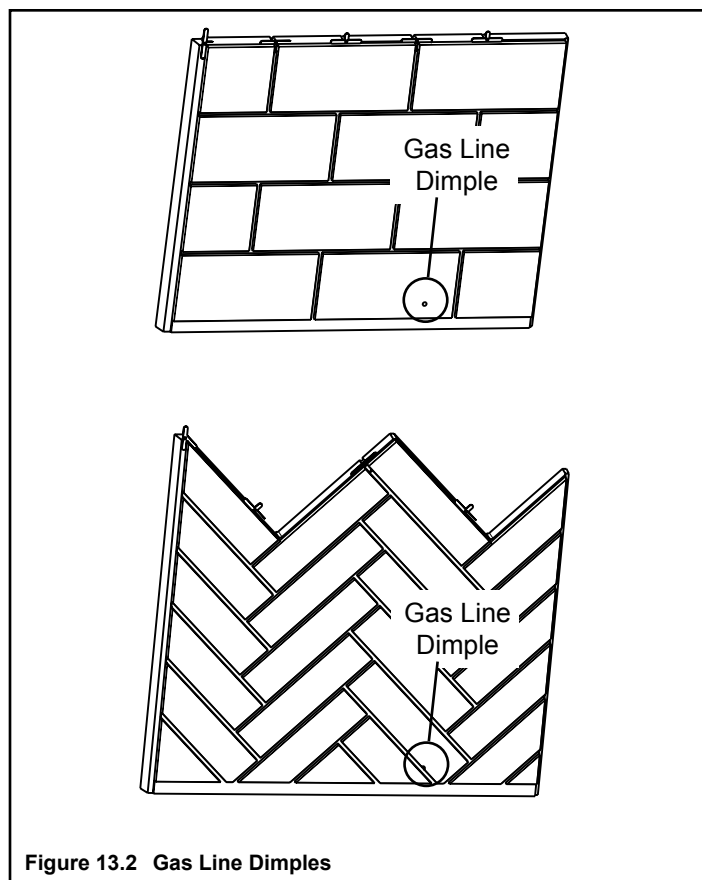
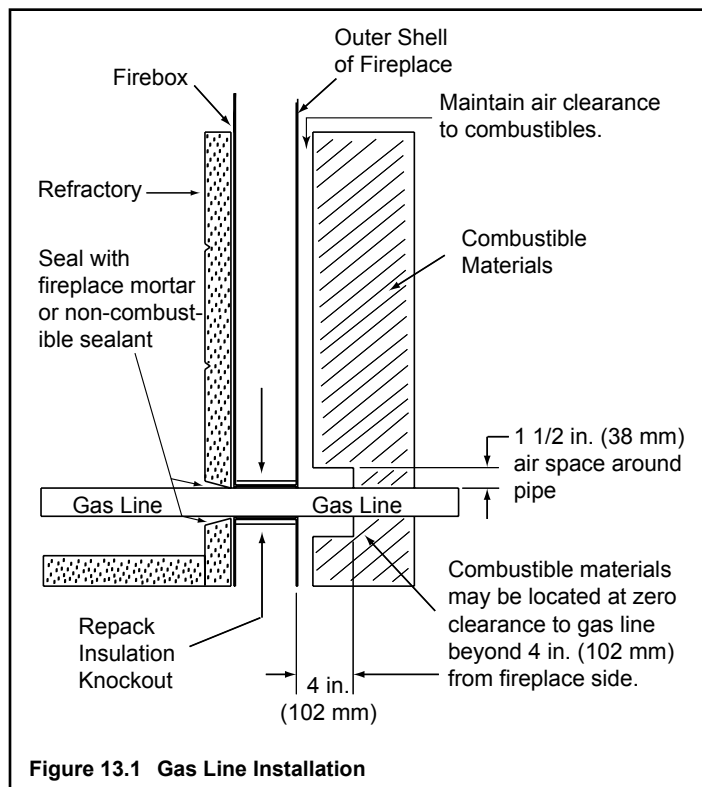
- Maximum input is 150,000 BTU/hr.
- Decorative gas appliance must be certified to **ANSI Z21.60** "Standard for Decorative Gas Appliances for Installation in Vented Fireplaces".
- Must be installed in accordance with the **National Fuel Gas Code, ANSI Z223.1**.
- A gas log set must incorporate a gas shutoff.
- Gas log set requires the damper to be locked fully open.
- A listed automatic damper system with safety interlock may be used in this fireplace with only compatible, listed gas log sets. See damper system manufacturer's instructions.
- Knockouts are provided on both sides of the fireplace for 1/2 in. (13 mm) iron pipe.
- A locating dimple (see Figure 13.2) is located on both sides of the fireplace in the molded brick panels for drilling a 1 in. (25 mm) diameter hole for installation of a gas line. After the panel is installed, drill the hole for the gas line.
- Seal panel around pipe with fireplace mortar or a high temperature, noncombustible sealant.

B. Wood Burning Inserts

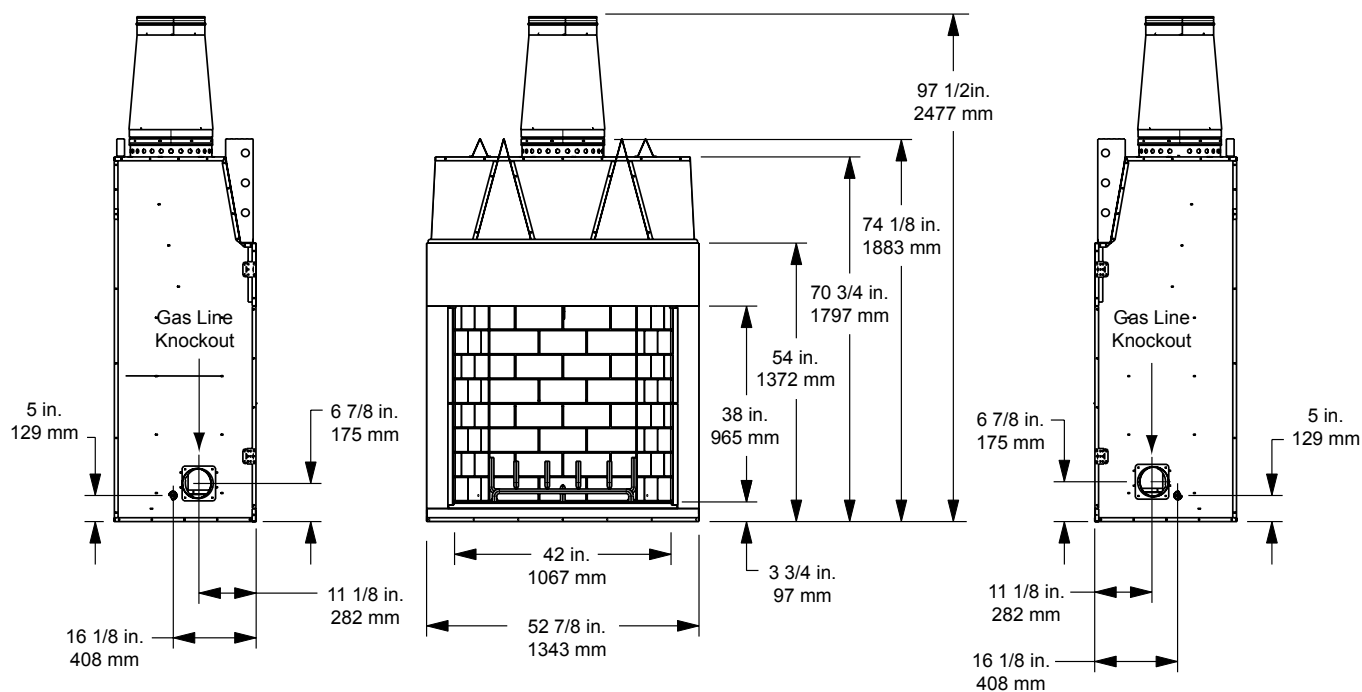
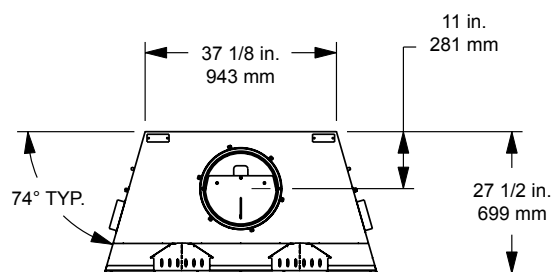
WARNING! Risk of Fire! Improper installation of wood inserts may cause fireplace or chimney system to overheat.

If a wood burning insert is being installed in this fireplace, Hearth & Home Technologies recommends full reline of the chimney.

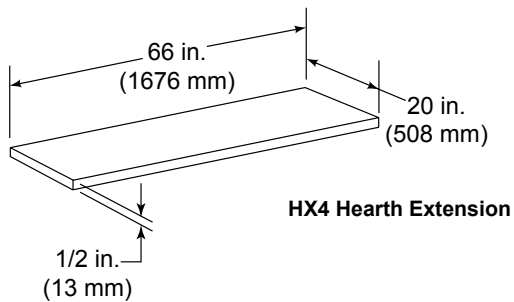
- Cooling air openings at the top of the chimney must not be obstructed in any manner.
- Hearth & Home Technologies recommends securing the reline at the top of the flue and using the cap certified for use with this fireplace system.



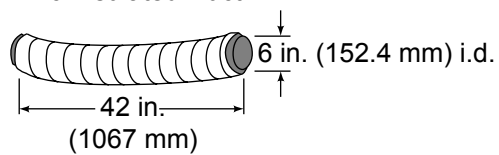
A. Fireplace Dimensions



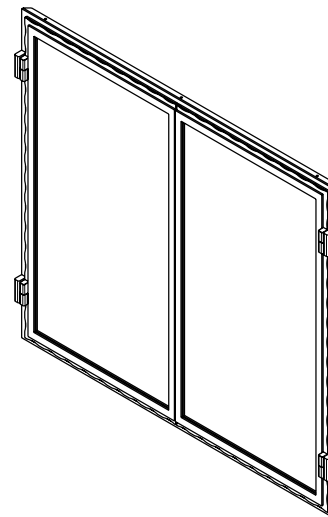
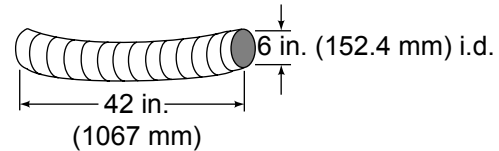
B. Optional Components



ID6 Insulated Duct



UD6 Uninsulated Duct



DFG4042 Series Glass Doors
(optional)

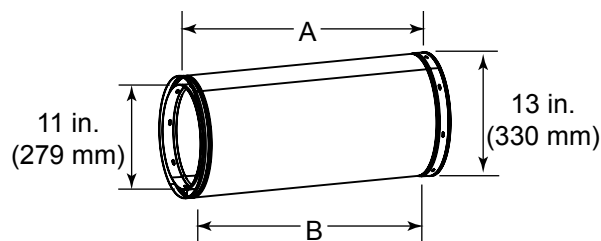
DFS4042 Series Screen Doors
(optional)

See your Heatilator dealer for a complete list of optional components.

C. Chimney Components

The following pictures show only those chimney components which may be safely used with this fireplace.

Catalog #	Description
SL1106	Chimney Section - 6 in. (152 mm) long
SL1112	Chimney Section - 12 in. (305 mm) long
SL1118	Chimney Section - 18 in. (457 mm) long
SL1136	Chimney Section - 36 in. (914 mm) long
SL1148	Chimney Section - 48 in. (1219 mm) long
SL11	Chimney Stabilizer
SL1130	Chimney Offset/Return - 30 deg
FS538	Ceiling Firestop - Straight
FS540	Ceiling Firestop - 30 deg
AS10	SL1100 Straight Attic Insulation Shield, 24 in. (610 mm)
JB577	Chimney Joint Band
CB576	Chimney Bracket
RF570	Roof Flashing - Flat to 6/12 Pitch
RF571	Roof Flashing - 6/12 to 12/12 Pitch
TR11	Round Termination Cap
TR11T	Round Telescoping Termination Cap
TR11TV	Round Telescoping Termination Cap-Top Vent
TCT1175	Terra Cotta Termination Cap
ST1175	Square Termination Cap
CT56	Chase Top
LDS33	Decorative Shroud - 3 ft x 3 ft (.91 m x .91 m)
LDS46	Decorative Shroud - 4 ft x 6 ft (1.22 m x 1.83 m)
LDS-BV	Decorative Shroud - 26 in. x 26 in. (660 mm x 660 mm)
	Field Constructed Shrouds (See "Woodburning Termination Cap")
CT-11A	Adapter-May be used with the following copper caps
	CT-King
	CT-Queen
	CT-Bishop I
	CT-Bishop II
	CT-Knight I
	CT-Pawn

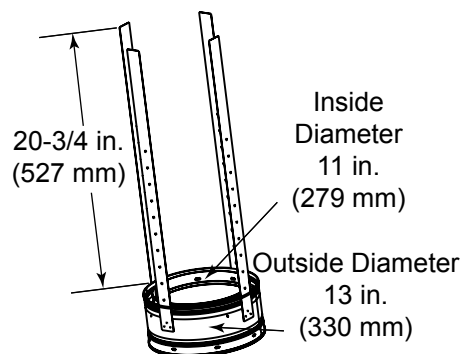


Chimney Sections

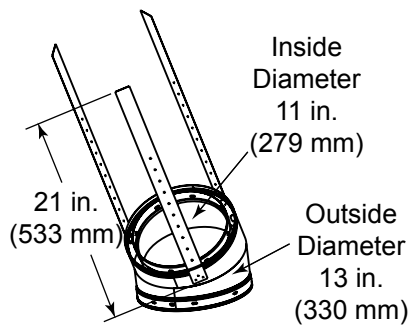
Catalog #	A		B	
	in	mm	in	mm
SL1106	6	152	4-3/4	121
SL1112	12	305	10-3/4	273
SL1118	18	457	16-3/4	425
SL1136	36	914	34-3/4	883
SL1148	48	1219	46-3/4	1187

A = Actual Length

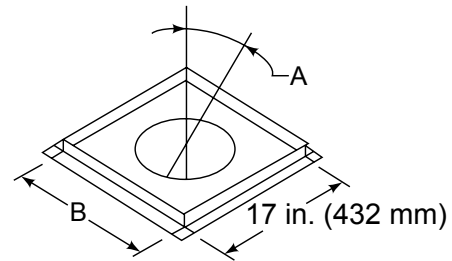
B = Effective Length (length of chimney part after it has been snapped to another)



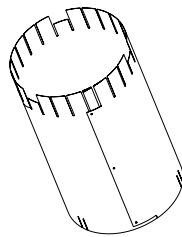
SL11 Vent Stabilizer



SL1130 Offset/Return

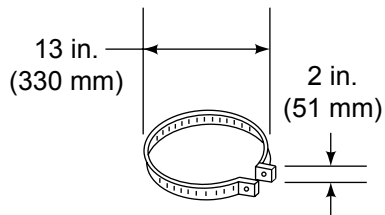


Catalog #	A	B	
FS538	0-deg.	17 in.	432 mm
FS540	30-deg.	26 in.	660 mm

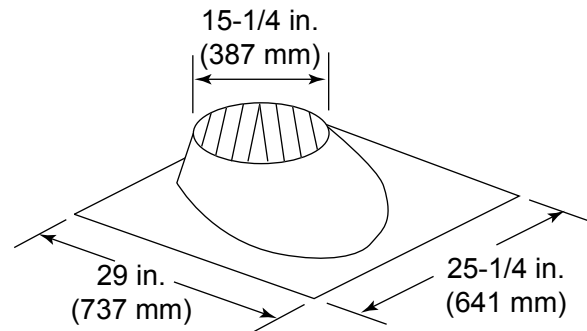


Assembled
Diameter: 17 in./432 mm
Height: 24 in./610 mm

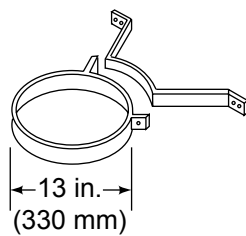
AS10 Straight Attic Insulation Shield



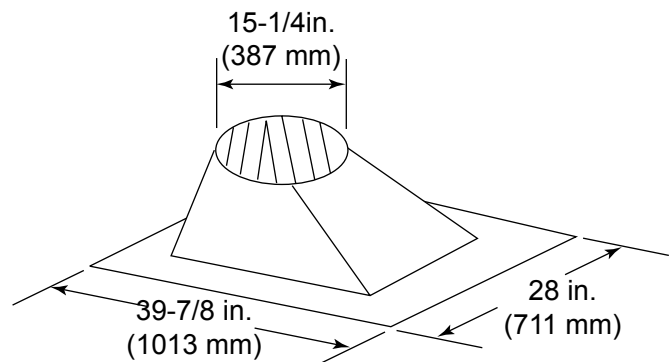
JB577 Chimney Joint Band



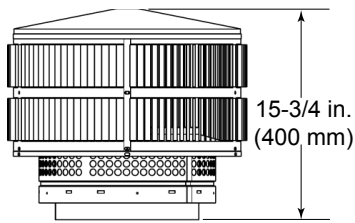
RF570 Roof Flashing



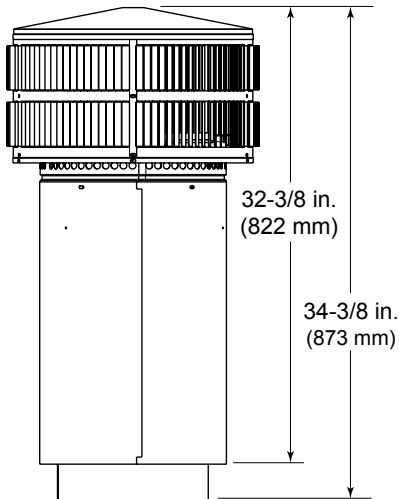
CB576 Chimney Joint Band



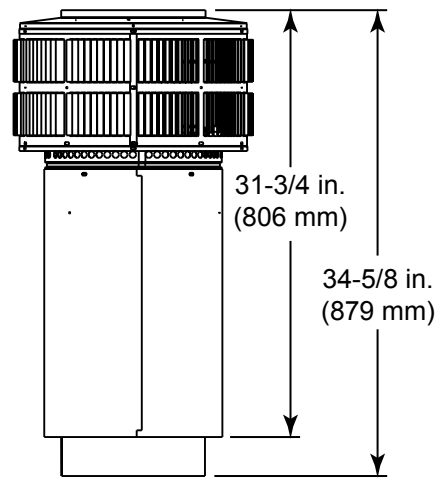
RF571 Roof Flashing



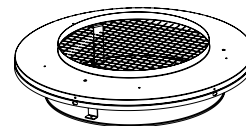
TR11 - Round Termination Cap



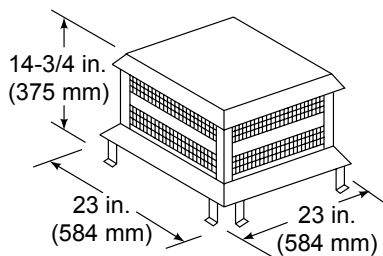
TR11T - Round Telescoping Termination Cap



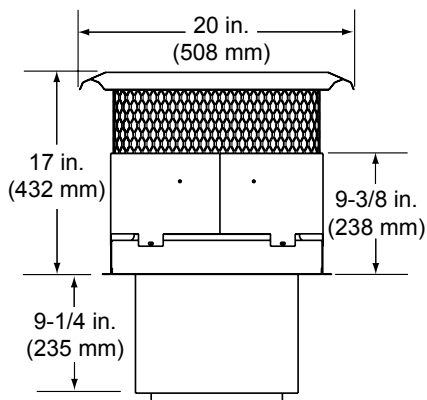
TR11-TV - Round Termination Cap



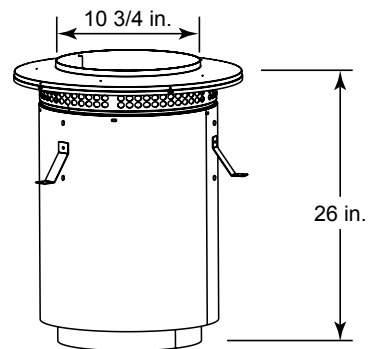
TR-TVK



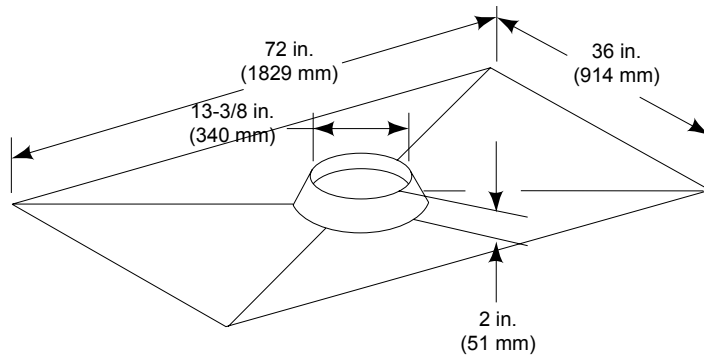
ST1175 - Square Termination Cap



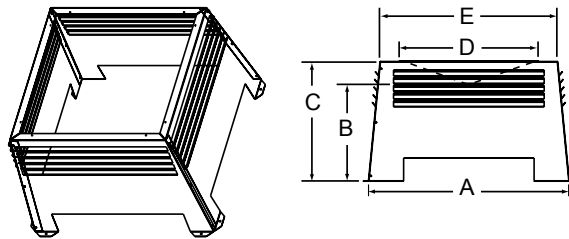
TCT1175 - Terra Cotta Cap



CT11-A Adapter



CT56 Chase Top



LDS-BV Decorative Shroud

Catalog #		A	B	C	D	E
LDS-BV	<i>in.</i>	26	12-1/2	15-1/2	22	23
	<i>mm</i>	660	318	394	533	584

BIR42

Beginning Manufacturing Date: April 2008

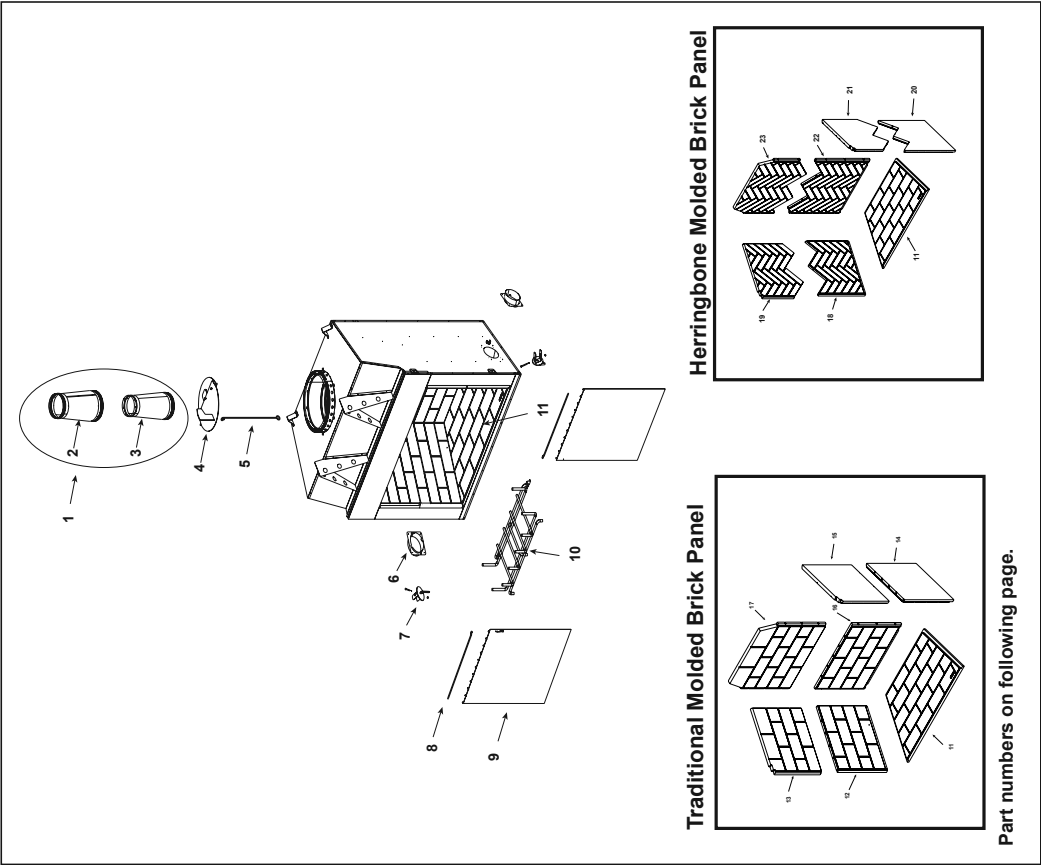
Ending Manufacturing Date: Active

IMPORTANT: THIS IS DATED INFORMATION. When requesting service or replacement parts for your appliance please provide model number and serial number. All parts listed in this manual may be ordered from an authorized dealer.



ITEM	DESCRIPTION	SERIAL #	PART NUMBER	Stocked at Depot
1	Transition Assembly		4059-044	N
2	Outer Transition Assembly		24377	N
3	Inner Transition Collar		4059-148	N
4	Damper Blade Assembly		4059-030	N
5	Damper Control		35159	N
6	Outside Air Collar Assembly	Qty 2 req	4059-037	N
7	OA Door	Qty 2 req	4059-049	N
8	Screen Rod	Qty 2 req	4059-312	Y
9	Screen Rod Clips	Qty 2 req	4059-111	N
10	Firescreen Assembly	Qty 2 req	4059-028	Y
11	Hearth Molded Brick Panel		GR29	N
			4059-033	N
Traditional Molded Brick Panel				
12	Lower Left Panel		4059-350	N
13	Upper Left Panel		4059-351	N
14	Lower Right Panel		4059-352	N
15	Upper Right Panel		4059-353	N
16	Lower Rear Panel		4059-354	N
17	Upper Rear Panel		4059-355	N
Herringbone Molded Brick Panel				
18	Lower Left Panel		4059-357	N
19	Upper Left Panel		4059-358	N
20	Lower Right Panel		4059-359	N
21	Upper Right Panel		4059-360	N
22	Lower Rear Panel		4059-361	N
23	Upper Rear Panel		4059-362	N
	Refractory Fastener Pack			
	Contains: 25 #6 X 1 1/2" Panhead screw, 3/32" Drill Bit, 17 T- Brackets, 2 Y-Brackets, 6 Clips,		4059-043	N
	Mortar	25 LB Box	4059-316	N
	Outside Air Hood	Qty 2 req	4059-051	N

05/08



05/08

E. Contact Information





Hearth & Home Technologies Inc.
1915 W. Saunders Street
Mt. Pleasant, Iowa 52641
www.heatilator.com

Please contact your Heatilator dealer with any questions or concerns.

For the number of your nearest Heatilator dealer, please visit www.heatilator.com.

– NOTES –

CAUTION		
	DO NOT DISCARD THIS MANUAL	
	<ul style="list-style-type: none">• Important operating and maintenance instructions included.	<ul style="list-style-type: none">• Read, understand and follow these instructions for safe installation and operation.• Leave this manual with party responsible for use and operation.



This product may be covered by one or more of the following patents: (United States) 4593510, 4686807, 4766876, 4793322, 4811534, 5000162, 5016609, 5076254, 5113843, 5191877, 5218953, 5263471, 5328356, 5341794, 5347983, 5429495, 5452708, 5542407, 5601073, 5613487, 5647340, 5688568, 5762062, 5775408, 5890485, 5931661, 5941237, 5947112, 5996575, 6006743, 6019099, 6048195, 6053165, 6145502, 6170481, 6237588, 6296474, 6374822, 6413079, 6439226, 6484712, 6543698, 6550687, 6601579, 6672860, 6688302B2, 6715724B2, 6729551, 6736133, 6748940, 6748942, 6769426, 6774802, 6796302, 6840261, 6848441, 6863064, 6866205, 6869278, 6875012, 6880275, 6908039, 6919884, D320652, D445174, D462436; (Canada) 1297749, 2195264, 2225408, 2313972; (Australia) 780250, 780403, 1418504 or other U.S. and foreign patents pending.