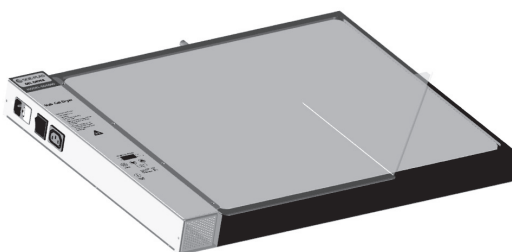


GD-4534 & GD-5040

slab gel dryers



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Safety Warnings and Precautions



Important! The plate surface of the gel dryer reaches high temperatures during operation. Do not touch the plate surface during operation!

WARNING! For research use only.

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

Only accessories and parts approved or supplied by Scie-Plas Ltd. may be used for operating, maintaining, and servicing this product.

We recommend that this product is handled only by those individuals who have been trained in laboratory techniques and that it is used in accordance with the principles of good laboratory practices, as all chemicals should be considered as potentially hazardous. When handling chemical reagents, wear suitable protective clothing such as laboratory overalls, safety glasses and gloves. Avoid chemical contact with skin or eyes. In case of contact with skin or eyes, wash the affected area immediately with water.

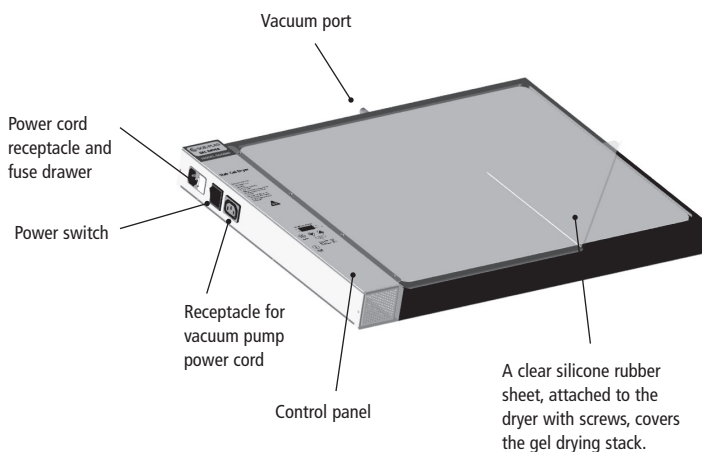
1. Gel Dryer Function and Description

The GD-4534 & GD-5040 slab gel dryers rapidly dry acrylamide and agarose gels and permanently bonds them to filter paper or transparent porous cellophane. This is accomplished by heating the gel slab while simultaneously drawing away released moisture with an external vacuum pump.

The GD-4534 dryer has an active transfer area of 44×34 cm. The GD-5040 dryer has an active transfer area of 49×41 cm.

Fig 1. Features of the slab gel dryer.

- For a description of the dryer controls, see page 5.
- For diagrams of recommended drying stacks, see Fig 3 on page 8, Fig 4 on page 9, and Fig 5 on page 10.



Design Features

Drying surface

The Teflon™ coated, cast aluminum platen is resistant to acidic fumes that may be released while drying certain types of gels. A grid of vacuum conduits on the surface allows released moisture to be pulled away.

Vacuum port

Accepts vacuum tubing of 9-mm (3/8") ± 1 mm i.d. The port for the external vacuum source is at the back of the instrument, at the center of the platen.

Mains power

The mains power module houses the power cord receptacle and one or two input fuses.

115 V~ One F 12 A, 250 V, 3 AG fuse

230 V~ Two T 6.3 A, 250 V, 5 $\times$ 20 mm

Vacuum power cord receptacle

Connects the vacuum pump to the vacuum timer.

115 V~, 50/60 Hz. Accommodates pumps that draw up to 5 A.

230 V~, 50/60 Hz. Accommodates pumps that draw up to 2.5 A.

Note: See page 17 for an illustration of the mains power module.

2. Unpacking

Carefully unwrap all packages and compare the items received with the packing list, making sure all items arrived. If any part is missing, contact your local Scie-Plas Ltd. sales office. Inspect all components for damage that may have occurred while the unit was in transit. If any part appears damaged, contact the carrier immediately. Be sure to keep all packing material for damage claims or to use in case you need to return the unit.

Setting up the vacuum system

Note: We recommend a diaphragm vacuum pump because the pump is chemically resistant to the liquids and vapors removed from the gel during drying. A water aspirator or house vacuum is insufficient for gel drying.

The vacuum system must include a vacuum pump capable of moving an air volume of at least 1.5 m³/h, but not more than 6 m³/h. Rotary-vane-type pumps require both a chemical vapor trap and a cold trap (set to maximum cooling) to remove vapors that may damage the pump.

If you are using a diaphragm pump, no traps are required because the pump is constructed of chemically resistant materials and is equipped with two vapor trap flasks. A cold trap is optional but can be installed to control the amount of vapor released to the atmosphere.

1

Attach the vacuum tubing (9 mm ± 1 mm i.d.) from the vacuum pump to the vacuum port on the gel dryer.

2

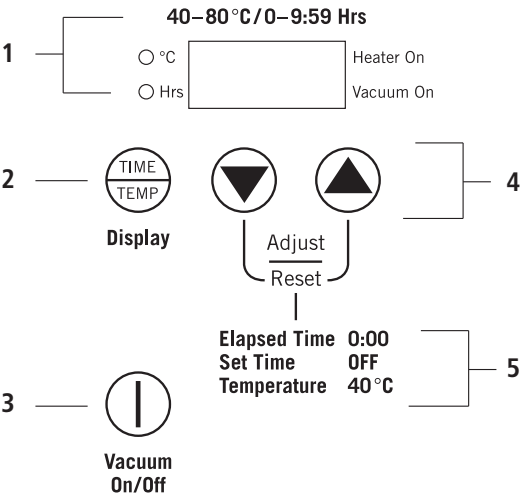
Plug the vacuum pump either into the dryer control cabinet (the power cord receptacle is on the left side of the control panel) or into a lab power receptacle.

When the pump is plugged into the dryer control cabinet, the vacuum timer automatically turns the pump on and off. The 115 V~ model pump receptacle can accommodate any pump that draws less than 5 A. The maximum rating for the 230 V~ model is 2.5 A. If your pump exceeds this rating, plug it into a lab receptacle and manually turn the power on and off.

Gel dryer controls

The gel dryer control panel is located on the top of the gel dryer. (See Fig 1). A detailed view of the features of the control panel is shown in Fig 2.

Fig 2. Gel dryer controls.



Number	Control feature	Function
1	LED display	Shows Set Temperature, Set Time or Elapsed Time. On the left of the LED display, a light indicates whether the displayed value is °C (temperature) or Hrs (time). When the displayed value is time and the LED colon blinks, the value is Elapsed Time. When the colon is not blinking, the value is Set Time. Press either Adjust key once to go from Elapsed Time to Set Time. On the right side of the display, two red lights, labeled "Heater On" and "Vacuum On," indicate the status of the heater and vacuum.
2	Time/Temperature key	Toggles the LED display between showing time or temperature.
3	Vacuum key	Toggles the vacuum outlet On or Off. A red light appears on the right side of the LED display when the vacuum is On.
4	Adjust keys	Adjust Set Temperature and Set Time; reset Elapsed Time. Press a key once briefly to move one interval. Press and hold a key down to move in larger intervals. Press both keys simultaneously to reset Temperature or Time to the Reset values.
5	Reset values	Lists the Reset values for Elapsed Time, Set Time and Set Temperature: Elapsed Time 0:00; Set Time OFF; Temperature 40 °C.

3. Specifications

Maximum operating ratings

Wattage	Heater: 800 W, thermostatically controlled
Pump outlet	575 W
Power requirements	Model: GD-4534: 230 V, 50/60 Hz GD-4534-A: 115 V, 50/60 Hz GD-5040: 230 V, 50/60 Hz GD-5040-A: 115 V, 50/60 Hz

Environment

Operating environment:	Indoor use: 15–40 °C ambient Relative humidity: ≤ 80% for 15–31 °C, decreasing linearly to 50% for 31–40 °C Altitude: ≤ 2000 m Installation category: II Pollution degree: 2
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Dimensions (w × d × h)	GD-4534: 55.0 × 43.5 × 8.5 cm (21.6 × 17 × 3.4 in.)
	GD-5040: 68.0 × 48.0 × 8.5 cm (27 × 19 × 3.4 in.)

Weight	GD-4534: 8 kg (17.6 lbs) GD-5040: 13 kg (29.0 lbs)
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Product certifications	*CE, UL61010A-1, CSA
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*This declaration of conformity is only valid for the instrument when it is:

- used in laboratory locations,
- used as delivered from Scie-Plas Ltd., except for alterations described in the user manual, and
- connected to other CE-labeled instruments or products recommended or approved by Scie-Plas Ltd.

4. Operating Instructions

After you have attached the vacuum pump to the gel dryer, follow these instructions to prepare the dryer and gel drying stack. Once you set the temperature and the timer, the gel dryer automatically starts the vacuum pump and turns on the heat after 10 seconds. At the end of a timed run, the heat is turned off first and the vacuum ten minutes later.

Step 1: Prepare the dryer

Wipe away all contaminants with a soft damp cloth. See "Care and Maintenance" on page 16 for recommendations on how to remove accumulations of radioactive materials. Fit the stainless steel screen into the recess on the platen and then place a sheet of filter paper on the screen slightly larger than the surface area required by the gel(s). The paper should not extend over the ridge that surrounds the platen.



Note: Cellophane provides a transparent support for densitometric scanning. Remove all air pockets at every step of this procedure to avoid scanning distortions.

Drying between cellophane sheets

A filter paper liner and a stainless steel screen lie under each stack. A translucent rubber sealing sheet lies on top.

The gel type and thickness determine the cover sheet and layers used around the gel.

Fig 3. Gel drying stack for drying to cellophane. Use this configuration for gels to be scanned, imaged, and stored.

Step 2: Prepare the gel drying stack

The slab dryer accommodates both agarose and polyacrylamide gels. The configuration of the gel stack layers depends on the next processing step and the thickness of the gel(s).

Drying between cellophane sheets

1

Immerse two sheets of porous cellophane in water.

2

Lay one cellophane sheet smoothly on top of the filter paper liner. Carefully center the gel on the cellophane. Cover the gel with the second sheet of wet cellophane.

3

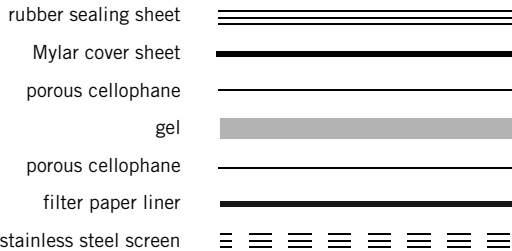
The Mylar cover sheet produces a smooth gel surface that reduces scan irregularities.

4

Check that the edges of all the sheets fall within the recess of the platen. If necessary, trim the corners of the sheets to fit within the recess.

5

Cover the stack with the silicone rubber sealing sheet.



Drying thin or low-concentration polyacrylamide gels (≤ 1.5 mm) and agarose gels on paper

1

Lay a sheet of filter paper on top of the filter paper liner and position the gel on this sheet, taking care to avoid trapping air beneath the gel.

2

Cover the gel with thin plastic wrap. Do not leave wrinkles in the plastic wrap.

3

Use the Mylar cover sheet with polyacrylamide gels but not with agarose gels.

4

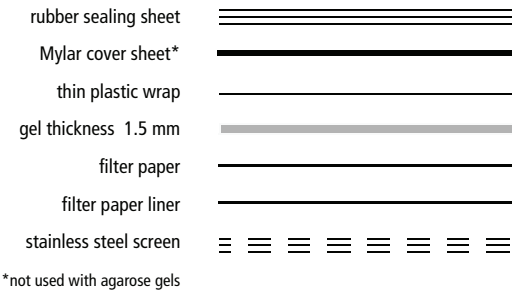
Check that the edges of all the sheets fall within the recess of the platen.

If necessary, trim the sheets to fit within the recess.

5

Cover the stack with the silicone rubber sealing sheet.

Fig 4. Stacks for drying thin or low-concentration polyacrylamide gels and agarose gels to filter paper for autoradiography.



Drying thick gels (> 1.5 mm), high concentration gels, gradient gels on paper

1

Lay a sheet of filter paper on top of the filter paper liner and then position the gel on this sheet, taking care to avoid trapping air beneath the gel.

2

Cover the gel with the porous polyethylene cover sheet, with the smooth side toward the gel.

3

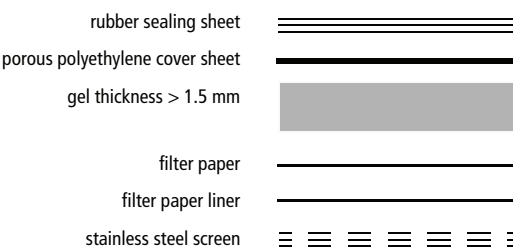
Check that the edges of all the sheets fall within the recess of the platen.

If necessary, trim the sheets to fit within the recess.

4

Cover the stack with the clear silicone rubber sealing sheet.

Fig 5. Stacks for drying thick gels to filter paper for autoradiography.



Note: The melting temperature of an agarose gel is dependent on its concentration and properties. The drying temperature should not exceed the melting temperature. We recommend a drying temperature of 50 °C for most agarose gels.

Step 3: Set the temperature

The highest setting, 80 °C, can be used for many types of gels for reliable, rapid drying. Use a temperature of 50 °C for agarose gels. Polyacrylamide gels prepared for fluorography may require a setting of 60 °C to protect the fluors. Follow the manufacturer's instructions. If your gels tend to crack, slower drying at a lower temperature setting may be indicated.

1

To set the temperature, make sure the red light labeled °C is lit. If necessary, press the Time/Temp key to toggle between the time and temperature display.

2

Use the Adjust keys to change the temperature. You can set the heater to any temperature from 40 to 80 °C or to OFF (room temperature).

Press the Up or Down key once briefly to change by one degree. Press and hold the key down to count five 1-degree intervals, followed by 5-degree intervals.

When the display reads 40 °C, press the Down key once to go to OFF. When the temperature is 80 °C, press the Up key once to go to OFF.

Press the Up and Down arrows simultaneously to reset the temperature to 40 °C. To use the vacuum at room temperature, turn the heater off.

Note: When the heater attains the temperature setting, the red heater light goes off. The heater light blinks when the heater comes on to maintain the set temperature.

The platen begins to heat at the same time that the vacuum pump starts— 10 seconds after you have finished setting the time. A red light next to the words "Heater On" indicates when the heating element is on.

Note: Agarose gels become brittle when over-dried.

Step 4: Set the timer

The amount of time required for a gel to dry depends on such factors as gel thickness, gel concentration, drying temperature, and vacuum applied. A typical sequencing or 1.5 mm 10% T gel can be expected to dry in approximately 45 minutes at 80 °C. Larger gels may take 2 to 3 hours. When dry, the thickness of an agarose gel seen through the silicone flap decreases to about 1 mm.

1

Press the Time/Temp key to go to the Time mode.

The LED display reads 0:FF and the LED colon blinks to indicate Elapsed Time.

2

Press either the Up or Down key once to go from Elapsed Time to Set Time.

3

Press either the Up or Down key to change the Set Time.

Press Up once to set time for a continuous run. On a continuous run, the LED display reads r:un and the heater and vacuum run continuously until you manually turn them both off.

Press Up again to count up in 15-minute intervals.

Press the Up and Down keys simultaneously to reset the time to 0. When the Set Time is set to 0, the display reads 0:FF.

When you have finished setting the time, you can start the heater and vacuum.



To start the heater and the vacuum pump

- You can press the Time/Temp key to immediately start the heater and vacuum pump.
- If you don't press the Time/Temp key, ten seconds after you stop adjusting the time, the heater and vacuum pump start automatically.
- As the heater and vacuum pump start, the timer begins to count Elapsed Time (Hours:Minutes). The LED colon between the hours and minutes blinks each second when the timer is in Elapsed Time.
- You may change the Set Time at any point after the LED begins to count Elapsed Time.

To change the set time while the heater is on

1

Make sure the LED displays time.

The red light labeled Hrs is lit when the LED displays time. Press the Time/Temp key to toggle between temperature and time display.

The LED colon blinks when the display shows Elapsed Time.

2

Press the Up or Down arrow key to change the display from Elapsed Time to Set Time.

3

Press the Up or Down arrow key to change the Set Time.

Note: If using a cold trap with inline valves, close the valve between the trap and gel dryer and then open the valve between the trap and the pump. After the trap is pumped down, open the valve to the gel dryer. The extra vacuum should quickly pull the sealing sheet down and accelerate the sealing process.



Important! Once the gel has begun to dry, do not break the vacuum seal until the gel is completely dry. Gels may crack if you turn off the vacuum before the gel is dry.

Note: Some gels may curl as they dry. To minimize curling, the vacuum continues for 10 minutes after the heating timer shuts off.

If you manually turn off the vacuum during a continuous run, the heat remains on until you also turn it off manually.

Step 5: Create a vacuum seal

Ten seconds after you set the timer, the vacuum starts automatically if it is connected through the vacuum receptacle on the dryer. Watch for a seal to form between the rubber overlay and the platen.

If the seal does not form almost immediately, check stack for misalignment. No materials should extend beyond the edge of the recess. Assist seal formation by pressing gently at each corner to ensure that the rubber sheet is pulled into the recess.

Without removing the rubber sealing sheet, periodically inspect the gel as it dries. When the gel appears dry, check the temperature of the gel by briefly touching the sealing sheet over the gel. Wet gels feel cold compared to the platen. Typically, the gel is dry when the drying surface has become evenly hot. A markedly flattened gel contour also indicates that the gel has dried.

In automatic mode, when the set time is reached, the dryer beeps once and the heater turns off. The vacuum power remains on for 10 minutes. During this cooling down period, the Elapsed Time display counts from "C:00" to "C:10". After ten minutes, the vacuum power automatically turns off and the dryer beeps once.

Note: If the gel contains radioactive materials and was covered with plastic wrap, dispose of the wrap according to local regulations pertaining to radioactive waste.

Note: Fluorescent compounds, such as ethidium bromide, cannot be visualized after drying.

Note: When you manually preheat the dryer, be sure the set time includes the time needed to prepare the gel stack as well as the time needed to dry the gel.

Step 6: Disassembly

Remove each layer of the drying stack and clean the dryer according to instructions in "Care and Maintenance" on page 16.

Options for manual operations

To apply a vacuum without heat. Set the Temperature to 0:FF, then set the timer. Ten seconds after you set the time, the vacuum starts without heat. The vacuum stops when the Elapsed Time equals the Set Time.

To preheat the dryer. Set the Temperature and set the Time. After ten seconds, the vacuum starts. Press the Vacuum key to turn off the vacuum and leave the heat on. To restart the vacuum, press the Vacuum key again.



5. Care and Maintenance

Cleaning

1

Turn mains power switch off and unplug the power cord.

2

Remove the stainless steel screen and cover sheets and wash separately with a mild laboratory detergent. Do not use abrasives or solvents on any part of the dryer.

Periodically remove accumulations left by autoradiography reagents from the platen and stainless steel screen. Apply a strong detergent, such as Contrad™ 70 or Decon™ 90, for no longer than 5 minutes and rinse thoroughly.

3

Dry with a soft towel.



Important! Fuses protect equipment by disconnecting loads too large for the circuit design. Always replace fuses with those that conform to the specified fuse rating.

Important! Detach the power cord before replacing fuses.

Replacing fuses

115 V~ Model. The fuse drawer holds one F 12A 250 V 3AG fuse and one shorting coil.

230 V~ Model. The fuse drawer holds two F 6.3A 250 V 5×20 mm fuses.

The fuse drawer is in the power entry module, found on the left side of the control panel (See Fig 6).

1

Insert a small, flat-blade screwdriver into the slot below the fuse drawer. (See Fig 6.) Push in the direction of the arrow to release the drawer. Grasp the fuse drawer with your fingers and pull it out.

2

Pull the fuse out of the drawer to inspect it. If the fuse element is burned or broken, replace it.

If the fuse appears to be intact, check it with a multi-meter. A reading of 1Ω or less indicates the fuse is still usable.

3

Push the fuse drawer back into the power entry module until it snaps into place.

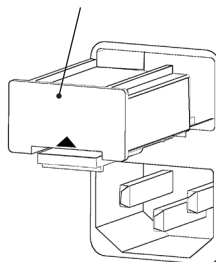
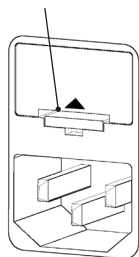
4

Plug the power cord in and turn the mains power switch on.

Fig 6. Mains power module.

Insert a small screwdriver blade in the slot. Push in the direction of the arrow to release the fuse drawer.

Use your fingers to pull out the fuse drawer



Replacing the rubber sealing sheet

Occasionally, a tear or nick in the rubber sealing sheet may inhibit the formation of the vacuum seal. The rubber sealing sheet is attached to the dryer by four screws in a retaining bar along the edge of the platen. To change the sealing sheet, you also need a small tube of clear silicone adhesive, available at hardware stores.

1

Use a Phillips-head screwdriver to remove the four screws on top of the retaining bar that holds the rubber sealing sheet in place.

2

Lift off the retaining bar and the damaged rubber sealing sheet.

If necessary, use a sharp edge to clean out any old silicone adhesive on the inside of the retaining bar.

3

Position the replacement sealing sheet on the platen, aligning the four holes in the overlay with the four holes for the screws.

4

Lay a bead of clear silicone adhesive along the inside edge of the retaining bar. Replace the retaining bar, aligning the four holes of the retaining bar over the holes in the platen and sealing sheet.

5

Screw the retaining bar and sealing sheet in place.

6. Troubleshooting

Problem	Solution
No power or LED Display	Check that the power switch is turned on. Check that the dryer is plugged into a working receptacle. Check the fuse(s).
No heat	Make sure time is set and the LED colon is blinking. Make sure the temperature is not set to OFF. If still no heat, contact your local Scie-Plas Ltd. distributor for service.
No vacuum	Make sure the tubing connects the vacuum port to the vacuum pump. Make sure the vacuum pump is plugged into the vacuum receptacle on the dryer. Check that time is set. Vacuum automatically starts 10 seconds after time is set. Check switches on the vacuum source.
Can't create vacuum seal	Make sure the rubber sealing sheet seals around the entire inside edge of the recess. Omit the mylar sheet and use plastic wrap on top of gel. Check for tears or punctures in the rubber sealing sheet. Replace it, if necessary.
Gels crack	Use thinner gels (≤ 0.75 mm), if possible. Thin gels rarely crack. Reduce % T. Equilibrate gels with 30% ethanol, 2% glycerol for one hour before drying. Make sure gel is completely dry before turning off vacuum.
Gels do not dry	Do not use >5% glycerol during pre-drying treatment. Empty the liquid or cold trap. Replenish dry ice in the cold trap. Make sure to place only porous cellophane or filter paper under the gel. Do not use plastic film or the Mylar plastic cover sheet in the stack below the gel.
Fluors become degraded	Follow manufacturer's handling instructions, paying close attention to recommended temperature exposure.

7. Ordering Information

Product	Qty.	Cat. No.
GD-4534 Vacuum Gel Dryer System		
Includes: stainless steel screen, one Mylar sheet and one porous polyethylene sheet.		
115 V~	1	GD-4534-A
230 V~	1	GD-4534
Clear silicone rubber sealing sheet	1	VGD-SRO
Mylar cover sheet	1	VGD-MS
Porous polyethylene cover sheet	1	VGD-PPS
Stainless steel screen	1	VGD-SSS

GD-5040 Vacuum Gel Dryer System

Includes: stainless steel screen, one Mylar sheet and one porous polyethylene sheet.

115 V~	1	GD-5040-A
230 V~	1	GD-5040
Clear silicone rubber sealing sheet	1	GD-SRO
Mylar cover sheet	1	GD-MS
Porous polyethylene cover sheet	1	GD-PPS
Stainless steel screen	1	GD-SSS

115 V~ model

Detachable power cord, 115 V~, 15 A	1	PSCORD-115V
Fuses, F 12 A, 250 V, 3AG	5	PSF12A-FB-3AG

230 V~ model

Detachable power cord, 230 V~	1	PSCORD-230V
Fuses, T 6.3 A, 250 V, 5 × 20 mm	5	PSF6.3A-SB-5X20

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