

Process Control Instruments

Model MG101 Field Calibration System

User's Manual 910-115B





MG101 Field Calibration System

Warranty

Each instrument manufactured by GE Panametrics is warranted to be free from defects in material and workmanship. Liability under this warranty is limited to restoring the instrument to normal operation or replacing the instrument, at the sole discretion of GE Panametrics. Fuses and batteries are specifically excluded from any liability. This warranty is effective from the date of delivery to the original purchaser. If GE Panametrics determines that the equipment was defective, the warranty period is:

- one year for general electronic failures of the instrument
- one year for mechanical failures of the sensor

If GE Panametrics determines that the equipment was damaged by misuse, improper installation, the use of unauthorized replacement parts, or operating conditions outside the guidelines specified by GE Panametrics, the repairs are not covered under this warranty.

The warranties set forth herein are exclusive and are in lieu of all other warranties whether statutory, express or implied (including warranties or merchantability and fitness for a particular purpose, and warranties arising from course of dealing or usage or trade).

Return Policy

If a GE Panametrics instrument malfunctions within the warranty period, the following procedure must be completed:

- 1. Notify GE Panametrics, giving full details of the problem, and provide the model number and serial number of the instrument. If the nature of the problem indicates the need for factory service, GE Panametrics will issue a RETURN AUTHORIZATION NUMBER (RAN), and shipping instructions for the return of the instrument to a service center will be provided.
- **2.** If GE Panametrics instructs you to send your instrument to a service center, it must be shipped prepaid to the authorized repair station indicated in the shipping instructions.
- **3.** Upon receipt, GE Panametrics will evaluate the instrument to determine the cause of the malfunction.

Then, one of the following courses of action will then be taken:

- If the damage <u>is</u> covered under the terms of the warranty, the instrument will be repaired at no cost to the owner and returned.
- If GE Panametrics determines that the damage <u>is not</u> covered under the terms of the warranty, or if the warranty has expired, an estimate for the cost of the repairs at standard rates will be provided. Upon receipt of the owner's approval to proceed, the instrument will be repaired and returned.

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Introduction

The MG101 Field Calibration System is a portable moisture generator used for checking and if necessary, re-calibrating GE Panametrics moisture probes. The MG101 can generate dew/frost points in the range of -75 to +20°C (-103 to 68°F) dew/frost point temperature. It is a totally mechanical device requiring only a supply of dry nitrogen and is inherently explosion-proof. Although specifically designed for calibrating GE Panametrics moisture probes, the MG101 can be used for any application requiring accurate and repeatable moisture samples.

Theory Of Operation

Precise moisture concentrations are generated by passing dry nitrogen through a water saturator and mixing the resulting saturated stream with a dry nitrogen stream from the same source, for a first dilution.

This resulting first dilution is then further diluted in a second mixing stage, resulting in dew/frost point temperatures as low as -75°C (-103°F).

The MG101 Moisture Calibrator consists of a pressure regulator, four adjustable rotameters (flowmeters with valves), a saturator bottle, a filter, a temperature gauge, and a vent valve. The diagram and explanation on the following page describe how the MG101 works.

Theory of Operation (cont.)

As shown in Figure 1 below, dry nitrogen enters at the dry gas inlet **A**, passes through the fixed internal pressure regulator, and splits into the following three streams:

- **B** dry gas "first dilution"
- C wet gas
- **D** dry gas "second dilution"

Stream $\bf B$ (the dry gas "first dilution") is mixed with stream $\bf C$ (the wet gas) after it passes through the saturator bottles to form a "Wet gas diluted" mixture (stream $\bf E$). This is then mixed with stream $\bf D$ (the "dry gas second dilution") to generate the desired output mixture (stream $\bf F$).

Obtaining an accurate output mixture requires careful adjustment of the rotameter valves as described in Chapter 2, *Operation*.

Note: The rotameter scales are used in later steps to reference a lookup table. By themselves they do not indicate units of flow.

Calibration of all rotameters and the thermometer is traceable to NIST standards.

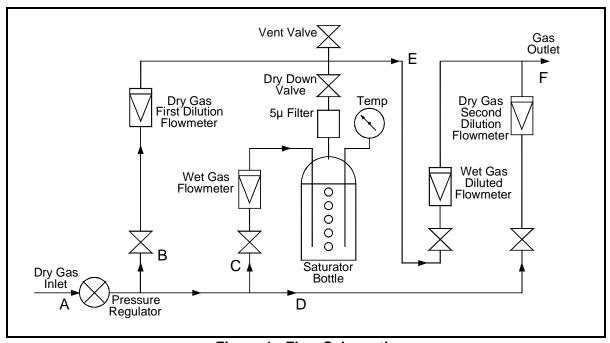


Figure 1: Flow Schematic

Initial Considerations

Operating Range

While the driest dew/frost point temperature capability **specified** for the MG101 is -75°C (-103°F), the actual limit is determined by the moisture content of the dry nitrogen source and by the ambient temperature. The **driest** dew/frost point temperature the MG101 can produce is the dew/frost point temperature of the dry nitrogen source plus 25°C (45°F). If dry nitrogen of this quality is not available, please contact GE Panametrics for assistance.

The wettest dew/frost point temperature that can be generated is determined by the ambient temperature and must be at least 10°C (18°F) below the ambient temperature.

Operating Environment

The MG101 is designed to be used indoors or in an environment where ambient temperature changes are not extreme and where the device will not be subject to dramatic heating or cooling. It is important to ascertain that the temperature of the calibrator and in particular the saturator bottle will not change between the beginning and the end of the calibration cycle.

Caution!

Changes in saturator bottle temperature after calibration parameters have been established will cause errors in generated dew/frost point temperature.

The MG101 can be damaged by freezing. Do not operate it in freezing temperatures.

Operating Requirements

You will need the following additional equipment to set up and operate the MG101 calibrator:

- Nitrogen, preferably from a liquid source. Cylinders may be used; however, the supply gas must be 25°C (45°F) drier than the driest dew/frost point temperature to be generated. If cylinders must be used, two cylinders in parallel, plumbed to the inlet of the MG10, will increase the stability of the gas supply.
- A stainless steel pressure regulator to set the inlet pressure to 55 psig.
- 1/4" OD stainless steel tubing.
- An appropriate test chamber (GE Panametrics Sample Cell # 2830 preferred for M2 Type probes).
- A hygrometer to monitor the moisture sensor for either:
 - the dew/frost point reading, if simply verifying the moisture sensor performance, or
 - the sensor output signal, if generating a new calibration curve.

Note: The hygrometer can be a dedicated instrument for use only with the moisture generator or the process instrument which will be used with the recalibrated sensor after the calibration is completed.

Preliminary Setup

Caution!

Be sure you read and understand *Initial Considerations* on page 3 before proceeding.

- **1.** Take off the back panel by removing the two small back screws (see Figure 2 below).
- 2. Fill the supplied plastic squeeze bottle with distilled (<u>not</u> deionized) water and connect it to the fill tubing at the bottom of the saturator bottle (see Figure 2 below). This length of plastic tubing is left permanently attached to the fitting at the bottom of the saturator bottle.

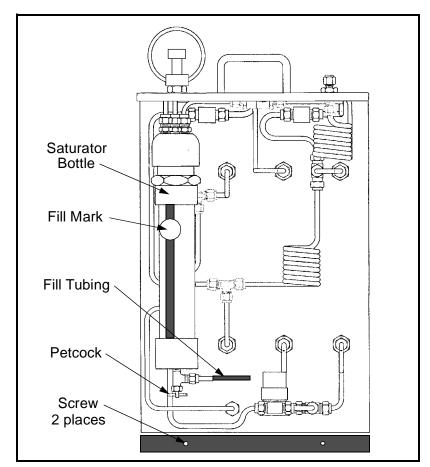


Figure 2: MG101 Rear View (with panel removed)

- **3.** Open the petcock.
- **4.** *Fully* open the vent valve on the front panel by turning it counterclockwise, and turn the WET/DRY SELECTOR VALVE to WET (see Figure 3 on page 6).
- **5.** Using the squeeze bottle, fill the saturator bottle until the water level reaches the fill mark on the bottle (see Figure 2 above).
- **6.** Then, close the petcock and replace the back panel.

Preliminary Setup (cont.)

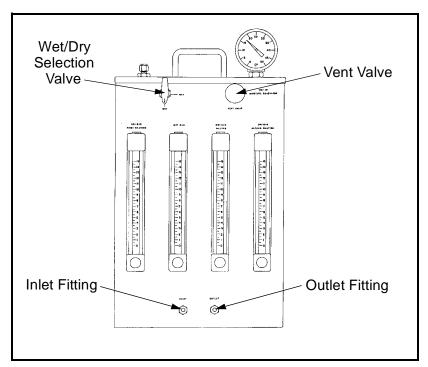


Figure 3: MG101 Front View

- 7. Connect the nitrogen supply to the inlet fitting via the stainless steel pressure regulator using 1/4" OD stainless steel tubing (Swagelok® fittings are preferred throughout).
- **8.** Connect the calibration chamber to the outlet fitting, using 1/4" OD SS tubing, and leak test the connection. The preferred calibration chamber for use with Type M2 moisture probes is GE Panametrics Sample Cell, part number 2830. At the outlet of the calibration chamber, connect at least 5 ft (1.5 m) of 1/4" OD tubing as a vent to the atmosphere. The tubing may be coiled to save space.
- **9.** Insert the sensor to be calibrated into the calibration chamber and tighten it sufficiently to ensure a leak-proof seal (do not overtighten).

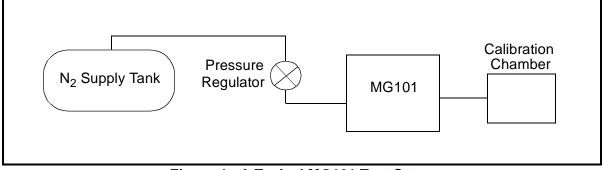


Figure 4: A Typical MG101 Test Setup

Operating Procedure

Refer to Figure 5 below and Figure 6 on page 9 to complete the following steps:

- 1. Fully close all four rotameter valves by turning them clockwise.
- 2. Set the WET/DRY selector valve to DRY.

Caution!

This valve must always be in the WET position before the "WET GAS" flowmeter valve is opened, and it must remain in this position until the "WET GAS" flowmeter valve is closed.

- **3.** Set the pressure regulator on the inlet gas (nitrogen) line to approximately 55 psig.
- **4.** Make sure the vent valve at the top of the front panel is *fully* open.
- **5.** *Fully* open the valve on the WET GAS DILUTED rotameter.

Note: The rotameters are dual range floating ball types, each having both a steel ball and a glass ball. When reading the rotameters be careful to watch <u>either</u> the steel ball or the glass ball (see Figure 5 below) as directed (numbers in tables are followed by an S or G to designate the ball material).

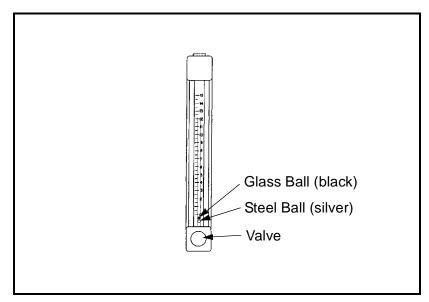


Figure 5: Rotameter Valve and Balls

- **6.** Open and adjust the valves on *both the* DRY GAS FIRST DILUTION and the DRY GAS SECOND DILUTION rotameters. Adjust each so that the steel ball indicates approximately "10" on the rotameter scale.
- **7.** Next, adjust the vent valve so that the *steel ball* on the WET GAS DILUTED rotameter also reads approximately "10."

Operating Procedure (cont.)

IMPORTANT: Leak test all connections from the N_2 supply to the calibration chamber before proceeding.

- **8.** Allow the nitrogen to purge through the entire system at the rotameter settings defined on the previous page. The calibration system will begin to dry down and eventually come to equilibrium with the dry nitrogen supply gas. The time required to achieve equilibrium will vary depending on the moisture level of the nitrogen (approximately 6 to 18 hours will be required).
- **9.** Once the calibration system has reached equilibrium, set the valve on the WET/DRY rotometer to the WET position.

Calibrating the Moisture Samples

To generate calibrated moisture samples, proceed as follows:

Note: Be sure to start with the driest calibration value and proceed to the wetter values since you cannot readily go from a wetter to a drier value. (Wetter to drier changes always require a longer equilibration period). For example, if you are calibrating a moisture probe over the range of -60°C dew/frost point temperature, start with the -60°C dew/frost point temperature.

- 1. Check the saturator bottle temperature on the temperature gauge.
- **2.** For each moisture calibration point you wish to generate, look at *Data Tables 2 and 3* (supplied with the MG101). Note that above the line which reads "Generated Dew Points (Deg C)," is a row of values headed "Ambient Temperature (Deg C)." Find the column corresponding as closely as possible to the temperature measured in Step 1 above and read down the column of dew/frost points (dew points) in the table below this temperature.

Note: The moisture value you wish to generate may be in either Data Table 2 or Data Table 3. You will find that "drier" calibration points are in Data Table 3 while "wetter" values are found in Data Table 2.

The purpose of determining which table holds the desired calibration value is to direct you to the correct operating procedure. From this point on, the MG101 operating procedure depends on which table contains your calibration point.

- If your calibration point is in *Data Table 3*, go to page 9.
- If your calibration point is in *Data Table 2*, go to page 10.

Using Data Table 3

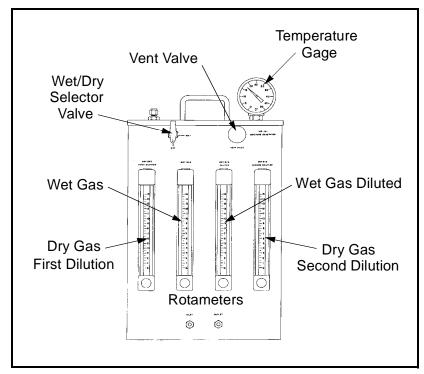


Figure 6: Rotameters and Valves

For calibration points found in Data Table 3, proceed as follows:

1. Fully open the vent valve by turning it counter-clockwise.

Caution!

Make the following adjustments slowly, being careful not to overshoot the target value. (DO NOT ALLOW THE SYSTEM TO GO TO A VALUE WETTER THAN THE TARGET VALUE). If you overshoot a value in the wetter direction, you will have to allow the system to equilibrate (dry down) again before you can proceed.

2. In Data Table 3, look below the body of the table for Notes 1 and 2. Adjust both the valves on the DRY GAS FIRST DILUTION and the DRY GAS SECOND DILUTION rotameters to the values shown.

IMPORTANT: Be sure to read the steel or glass ball (S or G) as indicated.

3. Consult Data Table 3 for the desired dew/frost point temperature and find the corresponding value in the column headed WET GAS. Adjust the WET GAS valve to obtain the value indicated in Data Table 3.

Using Data Table 3 (cont.)

4. By referring to the desired dew/frost point temperature in Data Table 3, find the corresponding value in the column headed WET GAS DILUTED. Adjust the vent valve (but <u>not</u> the valve on the WET GAS DILUTED rotameter, which remains fully open) to obtain the value indicated in Data Table 3.

After stabilizing, the system output will be at the selected dew/frost point temperature and it will be ready for use. The stabilization period depends on the dew/frost point temperature you are using. In general, for dew/frost point temperatures of -60°C (-76°F) and drier, allow 2 hours. For dew/frost point temperatures between -60°C (-76°F) and -40°C (-40°F), allow 1 hour. For wetter dew/frost points, allow 30 minutes.

When you have completed the calibration or other calibrated moisture operation at this dew/frost point temperature, either shut down the system (see page 11), or repeat the steps in this section for the next calibration point.

Using Data Table 2

For calibration points found in Data Table 3, proceed as follows:

1. Fully close the vent valve by turning it clockwise.

Caution!

Make the following adjustments slowly, being careful not to overshoot the target value. (DO NOT ALLOW THE SYSTEM TO GO TO A VALUE WETTER THAN THE TARGET VALUE). If you overshoot a value in the wetter direction, you will have to allow the system to equilibrate or dry down again before you can accurately return to a drier value.

- **2.** *Fully* close the DRY GAS FIRST DILUTION VALVE by turning it clockwise.
- 3. Consult Data Table 2 for the desired dew/frost point temperature and find the corresponding value in the column headed DRY GAS SECOND (DILUTION). Adjust the valve on the DRY GAS SECOND DILUTION rotameter to obtain the value shown.

IMPORTANT: Be sure to read the steel or glass ball (S or G) as indicated.

Using Data Table 2 (cont.)

4. By referring to the desired dew/frost point temperature in Data Table 2, find the corresponding value in either the column headed WET GAS *or* the column headed WET GAS DILUTED. Note that a given value appears in one column or the other but not both. Adjust the valve on the WET GAS rotameter (but <u>not</u> on the Wet Gas Diluted rotameter, which remains fully open) to obtain the reading indicated on *either* the WET GAS *or* the WET GAS DILUTED rotameter scales (whichever is indicated in the table).

IMPORTANT: Be sure to read the steel or glass ball (S or G) as indicated.

After equilibrium is established, the MG101 will be delivering a calibration gas with the selected dew/frost point temperature.

When you have completed the calibration or other calibrated moisture operation at this dew/frost point temperature, either shut down the system (see below), or repeat the steps in this section for the next calibration point.

System Shutdown

If you are not planning another calibration run, you must shut the system down as follows:

- **1.** Fully open the vent valve by turning it counter-clockwise.
- **2.** Fully close the WET GAS VALVE by turning it clockwise.
- **3.** *Fully* close the DRY GAS FIRST DILUTION VALVE by turning it clockwise.
- **4.** *Fully* close the DRY GAS SECOND DILUTION VALVE by turning it clockwise.
- **5.** Set the WET/DRY VALVE to DRY.

Preparation for Shipping

To ship or to move the MG101, refer to Figure 7 below and empty the saturator bottle as follows:

- 1. Remove the rear panel.
- **2.** Fully open the vent valve by turning it counter-clockwise.
- **3.** Place the end of the fill tubing in a container below the level of the saturator bottle and open the petcock.
- **4.** When the saturator bottle is completely empty, close the petcock and the vent valve, and replace the rear panel.

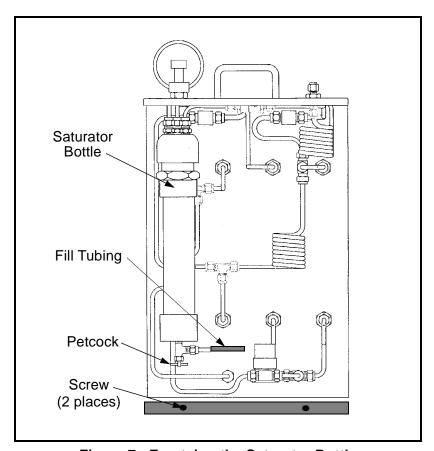


Figure 7: Emptying the Saturator Bottle

Specifications

Performance Generated Dew/Frost Point Temperature Range:

Specifications -75°C up to 10°C (18°F) below ambient temperature

Accuracy: $\pm 1^{\circ}\text{C} (\pm 1.8^{\circ}\text{F})$

Operating Specifications Inlet Gas Supply: Must be a minimum of 25°C (45°F) drier than

the driest sample to be generated.

Flow Rate: 0.2 liters/minute, maximum

Inlet Pressure: 55-60 psig

Outlet Pressure: Ambient to 10 psig, adjustable

Power Requirements: None

Physical Specifications Dimensions: 12W x 18H x 6D in. (304.8W x 457.2H x 152.4D mm)

Inlet and Outlet Connections: 1/4" Swagelok[®] tube fitting

Spare Parts List

Part Number	<u>Oty</u>	<u>Description</u>
MG-B125-20	1	20 mm flowmeter tube
MG-B125-30	1	30 mm flowmeter tube
MG-B125-50	2	50 mm flowmeter tube
MG-V1	1	V1 standard valve
MG-HR1	1	HR2 high resolution valve
R16-201-N10A	1	Pressure Regulator

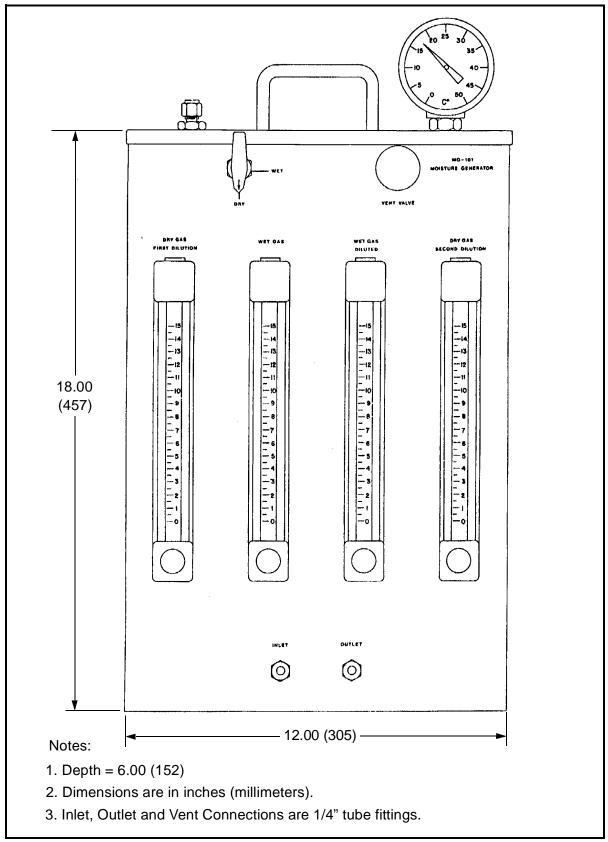


Figure 8: MG101 Moisture Generator Outline Dimensions

Formulas

The generated moisture content, as determined by the water vapor pressure, is calculated from:

$$P_{w} = \frac{F_{w} \left(\frac{P_{s} F_{w1} + P_{d1} F_{d1}}{F_{w1} + F_{d1}} \right) + P_{d} \times F_{d}}{F_{w} + F_{d}}$$
(1)

where:

 P_{w} = the generated vapor pressure of water

P_s = the saturation vapor pressure of water as determined by the water temperature of the saturator.

 P_d = the vapor pressure of water in the dry nitrogen stream

 F_w = the flow rate of the wet gas diluted stream

 F_{w1} = the flow rate of the wet gas stream

 F_d = the flow rate of the dry gas second dilution stream.

 F_{d1} = the flow rate of the dry gas first dilution stream.

In general $P_dF_d \ll P_sF_w$ and $P_{d1}F_{d1} \ll P_sF_{w1}$; therefore Equation C-1 above simplifies to:

$$P_{w} = \left(\frac{F_{w}}{F_{w} + F_{d}}\right) \left(\frac{F_{w1}}{F_{w1} + F_{d1}}\right) P_{s}$$
 (2)

The value of P_s and the dew point (from the calculated value p_w) are determined from a chart of vapor pressure of water as a function of temperature (see Table 1 on page 17). Equation 1 above produces an error of less than 2°C (3.6°F) dew/frost point temperature at the lowest generated dew/frost point temperatures, and virtually no error at higher generate dew/frost point temperatures. The advantage of Equation 2 above is that a precise determination of the dew/frost point temperature of the gas supply is not necessary. It is good practice, however, to use the hygrometer to determine an approximate dew/frost point temperature of the dry gas supply. To obtain the lowest dew/frost point temperatures within the specified accuracy, the dry gas supply should not exceed 3% of the desired mixture concentration.

Typical Examples

The following examples show typical calculations based on the equations presented on page 15.

Example 1

Data Table 2 is provided with the MG101 to enable you to use the field calibration system to check sensor probe calibration without calculating the value of p_w . Data Table 2 was compiled by calculating p_w and thus, the dew/frost point temperature by Equation 2 on page 15. To use Data Table 2, set the rotameters per the columns headed "Dry Gas Setting" and either "High" or "Low Wet Gas Setting." Moving horizontally across the chart, read the generated dew/frost point temperature under the appropriate temperature reading.

Note: The term "Flowmeter" is used in the data tables and is equivalent to the word "rotameter" used in this manual.

Example 2

To determine generated dew/frost point temperatures other than those listed in Data Table 2, Equation 2 on page 15 must be used as shown in the following example:

If, Dry Gas first dilution flowmeter setting $F_{d1}=4,500$ cc/min Dry Gas second dilution flowmeter setting $F_{d}=4,500$ cc/min Wet Gas flowmeter setting = 20 cc/min $F_{w1}=140$ cc/min Wet Gas diluted flowmeter setting $F_{w}=347$ cc/min Thermometer reading $T=20^{\circ}C$

and, $P_s = 17.535$ mm Hg at 20°C (from Table D-1 on page D-1)

Then,
$$P_w = \left(\frac{F_w}{F_w + F_d}\right) \left(\frac{F_{w1}}{F_{w1} + F_{d1}}\right) P_s$$

$$P_{W} = \left(\frac{347 cc/min}{347 cc/min + 4500 cc/min}\right) \left(\frac{140 cc/min}{140 cc/min + 4500 cc/min}\right) \cdot (17.353 mmHg)$$

And, Pw = 0.0375 mm Hg, which is equivalent to a dew/frost point temperature of 48°C (by interpolation).

Vapor Pressure and Calibration Tables

Table 1 on page 17 is the vapor pressure of water as a function of temperature. Two tables not supplied here, Data Tables 2 and 3, are sets of calibrations generated at the factory for each MG101. These tables are supplied with the unit. You must use these tables to operate the MG101. Since each table is specific to your instrument, you cannot use a set from another unit. If you lose these tables, contact the factory and duplicates will be provided.

Table 1: Vapor Pressure of Water

Note: If the dew/frost point is known, the table will yield the partial water vapor pressure (P_W) in mm of Hg. If the ambient or actual gas temperature is known, the table will yield the saturated water vapor pressure (P_S) in mm of Hg.

Water Vapor Pressure Over Ice

Temp. (°C)	0	2	4	6	8
-90	0.000070	0.000048	0.000033	0.000022	0.000015
-80	0.000400	0.000290	0.000200	0.000140	0.000100
-70	0.001940	0.001430	0.001050	0.000770	0.000560
-60	0.008080	0.006140	0.004640	0.003490	0.002610
-50	0.029550	0.023000	0.017800	0.013800	0.010600
-40	0.096600	0.076800	0.060900	0.048100	0.037800
-30	0.285900	0.231800	0.187300	0.150700	0.120900
Temp. (°C)	0.0	0.2	0.4	0.6	0.8
-29	0.317	0.311	0.304	0.298	0.292
-28	0.351	0.344	0.337	0.330	0.324
-27	0.389	0.381	0.374	0.366	0.359
-26	0.430	0.422	0.414	0.405	0.397
-25	0.476	0.467	0.457	0.448	0.439
-24	0.526	0.515	0.505	0.495	0.486
-23	0.580	0.569	0.558	0.547	0.536
-22	0.640	0.627	0.615	0.603	0.592
-21	0.705	0.691	0.678	0.665	0.652
-20	0.776	0.761	0.747	0.733	0.719
-19	0.854	0.838	0.822	0.806	0.791
-18	0.939	0.921	0.904	0.887	0.870
-17	1.031	1.012	0.993	0.975	0.956
-16	1.132	1.111	1.091	1.070	1.051
-15	1.241	1.219	1.196	1.175	1.153
-14	1.361	1.336	1.312	1.288	1.264
-13	1.490	1.464	1.437	1.411	1.386
-12	1.632	1.602	1.574	1.546	1.518
-11	1.785	1.753	1.722	1.691	1.661
-10	1.950	1.916	1.883	1.849	1.817
-9	2.131	2.093	2.057	2.021	1.985
-8	2.326	2.285	2.246	2.207	2.168
-7	2.537	2.493	2.450	2.408	2.367
-6	2.765	2.718	2.672	2.626	2.581
-5	3.013	2.962	2.912	2.862	2.813
-4	3.280	3.225	3.171	3.117	3.065
-3	3.568	3.509	3.451	3.393	3.336
-2	3.880	3.816	3.753	3.691	3.630
-1	4.217	4.147	4.079	4.012	3.946
0	4.579	4.504	4.431	4.359	4.287

Table 1: Vapor Pressure of Water (Continued)

A success Vener Brecoure Quer Weter						
Aqueous Vapor Pressure Over Water						
Temp. (°C)	0.0	0.2	0.4	0.6	0.8	
0	4.579	4.647	4.715	4.785	4.855	
1	4.926	4.998	5.070	5.144	5.219	
2	5.294	5.370	5.447	5.525	5.605	
3	5.685	5.766	5.848	5.931	6.015	
4	6.101	6.187	6.274	6.363	6.453	
5	6.543	6.635	6.728	6.822	6.917	
6	7.013	7.111	7.209	7.309	7.411	
7	7.513	7.617	7.722	7.828	7.936	
8	8.045	8.155	8.267	8.380	8.494	
9	8.609	8.727	8.845	8.965	9.086	
10	9.209	9.333	9.458	9.585	9.714	
11	9.844	9.976	10.109	10.244	10.380	
12	10.518	10.658	10.799	10.941	11.085	
13	11.231	11.379	11.528	11.680	11.833	
14	11.987	12.144	12.302	12.462	12.624	
15	12.788	12.953	13.121	13.290	13.461	
16	13.634	13.809	13.987	14.166	14.347	
17	14.530	14.715	14.903	15.092	15.284	
18	15.477	15.673	15.871	16.071	16.272	
19	16.477	16.685	16.894	17.105	17.319	
20	17.535	17.753	17.974	18.197	18.422	
21	18.650	18.880	19.113	19.349	19.587	
22	19.827	20.070	20.316	20.565	20.815	
23	21.068	21.324	21.583	21.845	22.110	
24	22.377	22.648	22.922	23.198	23.476	
25	23.756	24.039	24.326	24.617	24.912	
26	25.209	25.509	25.812	26.117	26.426	
27	26.739	27.055	27.374	27.696	28.021	
28	28.349	28.680	29.015	29.354	29.697	
29	30.043	30.392	30.745	31.102	31.461	
30	31.824	32.191	32.561	32.934	33.312	
31	33.695	34.082	34.471	34.864	35.261	
32	35.663	36.068	36.477	36.891	37.308	
33	37.729	38.155	38.584	39.018	39.457	
34	39.898	40.344	40.796	41.251	41.710	
25	42.175	12 611	42 117	43.595	44.079	
35		42.644	43.117		44.078	
36	44.563	45.054	45.549	46.050	46.556	
37 38	47.067	47.582	48.102	48.627	49.157	
38	49.692 52.442	50.231 53.009	50.774 53.580	51.323 54.156	51.879 54.737	
	32.442	33.009	33.380		34./3/	
40	55.324	55.910	56.510	57.110	57.720	
41	58.340	58.960	59.580	60.220	60.860	

Table 1: Vapor Pressure of Water (Continued)

	Aqueous Vapor Pressure Over Water (cont.)				
Temp. (°C)	0.0	0.2	0.4	0.6	0.8
42	61.500	62.140	62.800	63.460	64.120
43	64.800	65.480	66.160	66.860	67.560
44	68.260	68.970	69.690	70.410	71.140
45	71.880	72.620	73.360	74.120	74.880
46	75.650	76.430	77.210	78.000	78.800
47	79.600	80.410	81.230	82.050	82.870
48	83.710	84.560	85.420	86.280	87.140
49	88.020	88.900	89.790	90.690	91.590
50	92.51	93.50	94.40	95.30	96.30
51	97.20	98.20	99.10	100.10	101.10
52	102.09	103.10	104.10	105.10	106.20
53	107.20	108.20	109.30	110.40	111.40
54	112.51	113.60	114.70	115.80	116.90
55	118.04	119.10	120.30	121.50	122.60
56	123.80	125.00	126.20	127.40	128.60
57	129.82	131.00	132.30	133.50	134.70
58	136.08	137.30	138.50	139.90	141.20
59	142.60	143.90	145.20	146.60	148.00
60	149.38	150.70	152.10	153.50	155.00
61	156.43	157.80	159.30	160.80	162.30
62	163.77	165.20	166.80	168.30	169.80
63	171.38	172.90	174.50	176.10	177.70
64	179.31	180.90	182.50	184.20	185.80
65	187.54	189.20	190.90	192.60	194.30
66	196.09	197.80	199.50	201.30	203.10
67	204.96	206.80	208.60	210.50	212.30
68	214.17	216.00	218.00	219.90	221.80
69	223.73	225.70	227.70	229.70	231.70
70	233.70	235.70	237.70	239.70	241.80
71	243.90	246.00	248.20	250.30	252.40
72	254.60	256.80	259.00	261.20	263.40
73	265.70	268.00	270.20	272.60	274.80
74	277.20	279.40	281.80	284.20	286.60
75	289.10	291.50	294.00	296.40	298.80
76	301.40	303.80	306.40	308.90	311.40
77	314.10	316.60	319.20	322.00	324.60
78	327.30	330.00	332.80	335.60	338.20
79	341.00	343.80	346.60	349.40	352.20
80	355.10	358.00	361.00	363.80	366.80
81	369.70	372.60	375.60	378.80	381.80
82	384.90	388.00	391.20	394.40	397.40
83	400.60	403.80	407.00	410.20	413.60

Table 1: Vapor Pressure of Water (Continued)

Temp. (°C)	0.0	0.2	0.4	0.6	0.8
84	416.80	420.20	423.60	426.80	430.20
85	433.60	437.00	440.40	444.00	447.50
86	450.90	454.40	458.00	461.60	465.20
87	468.70	472.40	476.00	479.80	483.40
88	487.10	491.00	494.70	498.50	502.20
89	506.10	510.00	513.90	517.80	521.80
90	525.76	529.77	533.80	537.86	541.95
91	546.05	550.18	554.35	558.53	562.75
92	566.99	571.26	575.55	579.87	584.22
93	588.60	593.00	597.43	601.89	606.38
94	610.90	615.44	620.01	624.61	629.24
95	633.90	638.59	643.30	648.05	652.82
96	657.62	662.45	667.31	672.20	677.12
97	682.07	687.04	692.05	697.10	702.17
98	707.27	712.40	717.56	722.75	727.98
99	733.24	738.53	743.85	749.20	754.58



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