

ABB standard drives

ACS550, 0.75 to 355 kW / 1 to 500 hp

Technical catalogue

The image features a large ABB ACS550 drive unit on the left, a handheld remote control in the center, and a navigation menu on the right. The background is a blue abstract pattern with several inset images of industrial machinery.

Navigation Menu:

- PROFILE
- INDUSTRIES
- PRODUCTS** (highlighted in green)
- APPLICATIONS
- EXPERTISE
- PARTNERS
- SERVICES (highlighted in yellow)

Remote Control Display:

Loc C	1200 RPM
12.4 A	
405 dm ³ /s	
D1R	12:32 PERU



Two ways to select your drive

Choice 1: Simply contact your local ABB drives sales office (see page 15) and let them know what you want. Use page 3 as a reference section for more information.

OR

Choice 2: Build up your own ordering code using the simple 6-step approach below. Each step is accompanied by a reference to a page that is filled with useful information.

Type code:

ACS550 - 01 - 03A3 - 4 + B055

1

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ABB standard drives



ACS550 - 01 - 03A3 - 4 + B055

ABB standard drives

ABB standard drives are simple to buy, install, configure and use, saving considerable time. They are widely available through ABB channel partners, hence the use of the term standard. The drives have common user and process interfaces with fieldbuses, common software tools for sizing, commissioning, maintenance and common spare parts.

Applications

ABB standard drives can be used in a wide range of industries. Typical applications include pump, fan and constant torque use, such as conveyors. ABB standard drives are ideal in those situations where there is a need for simplicity to install, commission and use and where customizing or special product engineering is not required.

Highlights

- FlashDrop tool
- Intuitive use with assistant control panel
- Swinging choke for superior harmonic reduction
- Vector control
- Coated boards for harsh environments
- Inbuilt category C2 EMC filter (1st environment) as standard
- Flexible fieldbus system with inbuilt Modbus and numerous internally mountable fieldbus adapters
- UL, cUL, CE, C-Tick and GOST R approved
- RoHS compliant *)

Feature	Note	Benefit
FlashDrop	Faster and easier drive set up and commissioning	Patented, fast, safe and trouble-free parametrization method without electricity
Assistant control panel	Two soft-keys, function of which changes according to the state of the panel Inbuilt help-button Real-time clock, allows timed tracing of faults and setting of parameters to activate at various times of day Changed parameters -menu	Easy commissioning Fast set-up Easier configuration Rapid fault diagnosis Quick access to recent parameter changes
Commissioning assistants	PID controller, real-time clock, serial communications assistant, drive optimizer, start-up assistant	Easy set up of parameters
Maintenance assistant	Monitors consumed energy (kWh), running hours or motor rotation	Takes care of preventative maintenance of drive, the motor or run application
Intuitive features	Noise optimisation: Increases switching frequency of drive when drive temperature is reduced Controlled cooling fan: the drive is cooled only when necessary	Considerable motor noise reduction Reduces inverter noise and improves energy efficiency
Choke	Patented swinging choke - matches the right inductance to the right load, thereby suppressing and reducing harmonics	Reduces Total Harmonic Distortion (THD) emissions up to 25%
Vector control	Improved motor control performance	Enables wider range of applications
Inbuilt EMC filter	Category C2 (1 st environment) and category C3 (2 nd environment) RFI filters as standard	No need for additional external filtering
Fieldbus	Inbuilt Modbus using RS 485	Reduced cost
Brake chopper	Inbuilt up to 11 kW	Reduced cost
Connectivity	Simple to install: Easy connection of cables Easy connection to external fieldbus systems through multiple I/Os and plug-in options	Reduced installation time Secure cable connections
Mounting template	Supplied separately with unit	Quick and easy to mark mounting screw holes on installation surface
RoHS compliant*)	ACS550 drives comply with the EU's RoHS 2002/95/CE Directive restricting the use of certain hazardous substances	Environmentally friendly product

*) Check availability with your local ABB.

Technical specification



ACS550 - 01 - 03A3 - 4 + B055

Mains connection	
Voltage and power range	3-phase, 380 to 480 V, +10/-15%, 0.75 to 355 kW 3-phase, 208 to 240 V, +10/-15%, 0.75 to 75 kW Auto-identification of input line
Frequency	48 to 63 Hz
Power factor	0.98
Motor connection	
Voltage	3-phase, from 0 to U_{SUPPLY}
Frequency	0 to 500 Hz
Continuous loading capability <small>(constant torque at a max ambient temperature of 40°C)</small>	Rated output current I_{2N}
Overload capacity <small>(at a max. ambient temperature of 40°C)</small>	At normal use $1.1 \times I_{2N}$ for 1 minute every 10 minutes At heavy-duty use $1.5 \times I_{2nd}$ for 1 minute every 10 minutes Always $1.8 \times I_{2nd}$ for 2 seconds every 60 seconds
Switching frequency	Default 4 kHz
Standard	0.75 to 110 kW 1 kHz, 4 kHz, 8 kHz, 12 kHz
Selectable	up to 355 kW 1 kHz, 4 kHz
Acceleration time	0.1 to 1800 s
Deceleration time	0.1 to 1800 s
Speed control	
Open loop	20% of motor nominal slip
Closed loop	0.1% of motor nominal speed
Open loop	< 1% s with 100% torque step
Closed loop	0.5% s with 100% torque step
Torque control	
Open loop	< 10 ms with nominal torque
Closed loop	< 10 ms with nominal torque
Open loop	± 5% with nominal torque
Closed loop	± 2% with nominal torque
Environmental limits	
Ambient temperature	
-15 to 40°C	No frost allowed
40 to 50°C	f_{switch} 4 kHz, derating please contact supplier
Altitude	Rated current available at 0 to 1000 m reduced by 1% per 100 m over 1000 to 2000 m
Relative humidity	lower than 95% (without condensation)
Degree of protection	IP21 or IP54 (≤ 110 kW)
Enclosure colour	NCS 1502-Y, RAL 9002, PMS 420 C
Contamination levels	IEC 721-3-3
Transportation	No conductive dust allowed Class 1C2 (chemical gases), Class 1S2 (solid particles)
Storage	Class 2C2 (chemical gases), Class 2S2 (solid particles)
Operation	Class 3C2 (chemical gases), Class 3S2 (solid particles)

Programmable control connections	
Two analog inputs	
Voltage signal	0 (2) to 10 V, $R_{in} > 312 \text{ k}\Omega$ single-ended
Current signal	0 (4) to 20 mA, $R_{in} = 100 \Omega$ single-ended
Potentiometer reference value	10 V ± 2% max. 10 mA, $R < 10 \text{ k}\Omega$
Maximum delay	12 to 32 ms
Resolution	0.1%
Accuracy	± 1%
Two analog outputs	
Accuracy	0 (4) to 20 mA, load < 500 Ω ± 3%
Auxiliary voltage	
Auxiliary voltage	24 V DC ±10%, max. 250 mA
Six digital inputs	
Input impedance	12 to 24 V DC with internal or external supply, PNP and NPN 2.4 kΩ
Maximum delay	5 ms ± 1 ms
Three relay outputs	
Maximum switching voltage	250 V AC/30 V DC
Maximum switching current	6 A/30 V DC; 1500 V A/230 V AC
Maximum continuous current	2 A rms
Serial communication	
RS 485	Modbus protocol
Protection limits	
Overvoltage trip limits	
Running V DC	842 (corr. to 595 V input)
Start inhibit V DC	661 (corr. to 380 - 415 V input), 765 (corr. to 440 - 480 V input)
Undervoltage trip limits	
Running V DC	333 (corr. to 247 V input)
Start inhibit V DC	436 (corr. to 380 - 415 V input), 505 (corr. to 440 - 480 V input)
Product compliance	
Low Voltage Directive 73/23/EEC with supplements	
Machinery Directive 98/37/EC	
EMC Directive 89/336/EEC with supplements	
Quality assurance system ISO 9001 and Environmental system ISO 14001	
UL, cUL, CE, C-Tick and GOST R approvals	
RoHS directive*)	

*) Check availability with your local ABB.

Ratings, types, voltages and construction



ACS550 - 01 - 03A3 - 4 + B055

Type code

This is the unique reference number (shown above and in column 7, right) that clearly identifies your drive by power rating and frame size. Once you have selected the type code, the frame size (column 8) can be used to determine the drives dimensions, shown on the next page.

Voltages

The ACS550 is available in two voltage ranges:

4 = 380 - 480 V

2 = 208 - 240 V

Insert either “4” or “2”, depending on your chosen voltage, into the type code shown above.

Construction

“01” within the type code (shown above) varies depending on the drive mounting arrangement, and power rating.

01 = wall-mounted

02 = free-standing

Normal use vs heavy-duty use. For the majority of pump, fan and conveyor applications, select “Normal use” figures. For high overload requirements, select “Heavy-duty use” figures. If in doubt contact your local ABB sales office or your drives distributor - see page 15.

P_N for kW = Typical motor power in 400 V at normal use
 P_N for hp = Typical motor power in 460 V at normal use
 P_{hd} for kW = Typical motor power in 400 V at heavy-duty use
 P_{hd} for hp = Typical motor power in 460 V at heavy-duty use

3-phase supply voltage 380-480 V Wall mounted units

Ratings						Type code	Frame size
Normal use			Heavy-duty use				
P_N kW	P_N hp	I_{2N} A	P_{hd} kW	P_{hd} hp	I_{2hd} A		
1.1	1.5	3.3	0.75	1	2.4	ACS550-01-03A3-4	R1
1.5	2	4.1	1.1	1.5	3.3	ACS550-01-04A1-4	R1
2.2	3	5.4	1.5	2	4.1	ACS550-01-05A4-4	R1
3	4	6.9	2.2	3	5.4	ACS550-01-06A9-4	R1
4	5.4	8.8	3	4	6.9	ACS550-01-08A8-4	R1
5.5	7.5	11.9	4	5.4	8.8	ACS550-01-012A-4	R1
7.5	10	15.4	5.5	7.5	11.9	ACS550-01-015A-4	R2
11	15	23	7.5	10	15.4	ACS550-01-023A-4	R2
15	20	31	11	15	23	ACS550-01-031A-4	R3
18.5	25	38	15	20	31	ACS550-01-038A-4	R3
22	30	45	18.5	25	38	ACS550-01-045A-4	R3
30	40	59	22	30	45	ACS550-01-059A-4	R4
37	50	72	30	40	59	ACS550-01-072A-4	R4
45	60	87	37	60	72	ACS550-01-087A-4	R4
55	100	125	45	75	96	ACS550-01-125A-4	R5
75	125	157	55	100	125	ACS550-01-157A-4	R6
90	150	180	75	125	156	ACS550-01-180A-4	R6
110	150	205	90	125	162	ACS550-01-195A-4	R6
132	200	246	110	150	192	ACS550-01-246A-4	R6

Free standing units

160	200	289	132	200	224	ACS550-02-289A-4	R7
200	300	368	160	250	302	ACS550-02-368A-4	R8
250	400	486	200	350	414	ACS550-02-486A-4	R8
280	450	526	250	400	477	ACS550-02-526A-4	R8
315	500	602	280	450	515	ACS550-02-602A-4	R8
355	500	645	315	500	590	ACS550-02-645A-4	R8

3-phase supply voltage 208-240 V Wall mounted units

Ratings						Type code	Frame size
Normal use			Heavy-duty use				
P_N kW	P_N hp	I_{2N} A	P_{hd} kW	P_{hd} hp	I_{2hd} A		
0.75	1.0	4.6	0.75	0.8	3.5	ACS550-01-04A6-2	R1
1.1	1.5	6.6	0.75	1.0	4.6	ACS550-01-06A6-2	R1
1.5	2.0	7.5	1.1	1.5	6.6	ACS550-01-07A5-2	R1
2.2	3.0	11.8	1.5	2.0	7.5	ACS550-01-012A-2	R1
4.0	5.0	16.7	3.0	3.0	11.8	ACS550-01-017A-2	R1
5.5	7.5	24.2	4.0	5.0	16.7	ACS550-01-024A-2	R2
7.5	10.0	30.8	5.5	7.5	24.2	ACS550-01-031A-2	R2
11.0	15.0	46.2	7.5	10.0	30.8	ACS550-01-046A-2	R3
15.0	20.0	59.4	11.0	15.0	46.2	ACS550-01-059A-2	R3
18.5	25.0	74.8	15.0	20.0	59.4	ACS550-01-075A-2	R4
22.0	30.0	88.0	18.5	25.0	74.8	ACS550-01-088A-2	R4
30.0	40.0	114	22.0	30.0	88.0	ACS550-01-114A-2	R4
37.0	50.0	143	30.0	40	114	ACS550-01-143A-2	R6
45.0	60.0	178	37.0	50	150	ACS550-01-178A-2	R6
55.0	75.0	221	45.0	60	178	ACS550-01-221A-2	R6
75.0	100	248	55.0	75	192	ACS550-01-248A-2	R6



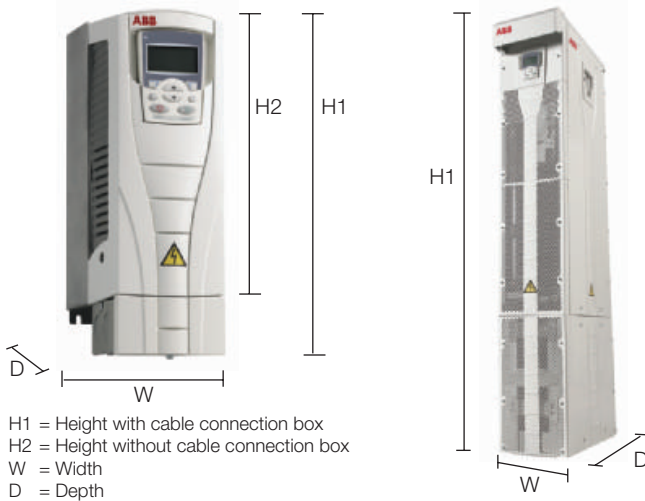
Dimensions

ACS550 - 01 - 03A3 - 4 + B055

Wall-mounted drives

Free-standing drives

Wall mounted units



Frame size	Dimensions and weights								
	IP21 / UL type 1					IP54 / UL type 12			
	H1	H2	W	D	Weight	H	W	D	Weight
R1	369	330	125	212	6.5	449	213	234	8.2
R2	469	430	125	222	9	549	213	245	11.2
R3	583	490	203	231	16	611	257	253	18.5
R4	689	596	203	262	24	742	257	284	26.5
R5	739	602	265	286	34	776	369	309	38.5
R6	880	700	300	400	69	924	410	423	80

Free standing units

R7	1507	n/a	250 ¹⁾	520 ¹⁾	115
R8	2024	n/a	347 ¹⁾	617 ¹⁾	230

¹⁾ The dimensions apply to bookshelf mounting. In flat type mounting the width and depth change places.
n/a = not applicable

Electromagnetic compatibility

The EMC product standard (EN 61800-3 + Amendment A11(2000)) covers the specific EMC requirements stated for drives (tested with motor and cable) within the EU. The new revision of 61800-3 (2004) product standard can be applied from now on, but latest from 1st October 2007. EMC standards such as EN 55011, or EN 61000-6-3/4, apply to industrial and household equipments and systems including drive component

inside. Drive units complying with requirements of EN 61800-3 are always compliant with comparable categories in EN 55011 and EN 61000-6-3/4, but not necessarily vice versa. EN 55011 and EN 61000-6-3/4 do not specify cable length nor require a motor to be connected as a load. The emission limits are comparable according to the following table, EMC standards.

EMC according to EN61800-3

1st environment restricted distribution for frame sizes R3, R4 with 75 m motor cables and for frame sizes R1, R2, R5, R6 with 100 m motor cables as standard.

2nd environment unrestricted distribution for frame sizes R1 to R4 with 300 m motor cables and for frame sizes R5 to R8 with 100 m motor cables as standard.

These cable lengths are for EMC purposes only. Operational cable lengths are available in the output choke selection table on page 11. For longer motor cable lengths, external EMC filters are available on request.

EMC standards in general

EN 61800-3/A11 (2000), product standard	EN 61800-3 (2004), product standard	EN 55011, product family standard for industrial, scientific and medical (ISM) equipment
1 st environment, unrestricted distribution	Category C1	Group 1 Class B
1 st environment, restricted distribution	Category C2	Group 1 Class A
2 nd environment, unrestricted distribution	Category C3	Group 2 Class A
2 nd environment, restricted distribution	Category C4	Not applicable



Assistant control panel

ACS550 - 01 - 03A3 - 4 + B055

The assistant control panel, which is delivered as standard, features a multilingual alphanumeric display, (EN, DA, DE, ES, FI, FR, IT, NL, PT, SE, US) or alternatively with code J416 (EN, DE, CZ, HU, PT, RU, TR) for easy drive programming. The control panel has various assistants and an inbuilt help function to guide the user. It includes a real time clock, which can be used during fault logging and in controlling the drive, such as start/stop. The control panel can be used for copying parameters for back up or for downloading

them to another drive. A large graphical display and soft keys make it extremely easy to navigate.

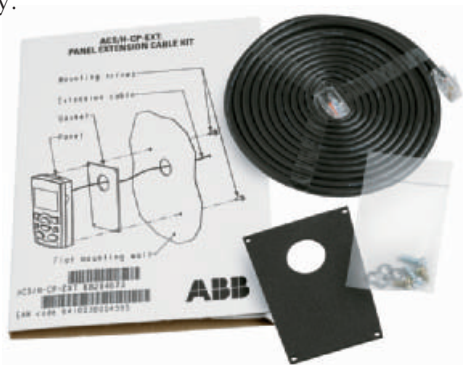


Options Control interfaces

ACS550 - 01 - 03A3 - 4 + B055

Panel mounting kit

The panel mounting kit enables mounting of control panels on cabinet doors. This kit includes a 3 m extension cable, a gasket, mounting screws and a mounting template. The control panel has IP21, IP54 and IP66 degrees of protection when installed correctly.



Available options

Protection class		
B055	IP54	
Control panel		
OJ400	If no control panel is required	
J404	Basic control panel	ACS-CP-C
- 1)	Panel mounting kit	ACS/H-CP-EXT
I/O options²⁾		
L511	Relay output extension	OREL-01
Control option²⁾		
- 1)	Encoder	OTAC-01
Fieldbus³⁾		
K451	DeviceNet	RDNA-01
K452	LonWorks	RLON-01
K454	Profibus-DP	RPBA-01
- 1)	CANOpen	RCAN-01
- 1)	ControlNet	RCNA-01
- 1)	Ethernet	RETA-01
External options		
- 1)	FlashDrop	MFDT-01
- 1)	DriveWindow Light 2	DriveWindow Light 2

¹⁾ Ordering with a separate material code number.

²⁾ One slot available for relay or encoder.

³⁾ One slot available for fieldbus adapter. Modbus inbuilt as standard.

How to select options

The options shown in the table are available within the ACS550 range. Most of them have an associated 4-figure option code, which is shown in the table. It is this code that replaces B055 in the type code above. External options require a separate order line and material or type code number.

Basic control panel

The basic control panel features a single line numeric display. The panel can be used to control the drive, set the parameter values or copy them from one drive to another.





Options

Plug-in options

ACS550 - 01 - 03A3 - 4 + B055

FlashDrop tool

ACS550 drives have an interface for a FlashDrop tool. FlashDrop is a powerful palm sized tool for fast and easy parameter selection and setting of an unpowered drive. The user can hide each parameter / group from the drive's display, which protects the drive and connected machinery. For more information on the FlashDrop tool, please see page 10.

Relay output extension option module

This plug-in option offers three additional relay outputs. They can be used, for example, in pump and fan control or many supervisory functions. All the relays can be programmed to on/off by using the assistant control panel's clock. Alternatively, fieldbus can be used to control any external components in the system.

Encoder feedback option module

The standard drives can accommodate an encoder module. Using an encoder for speed feedback is a straight forward way to increase motor control in many applications.

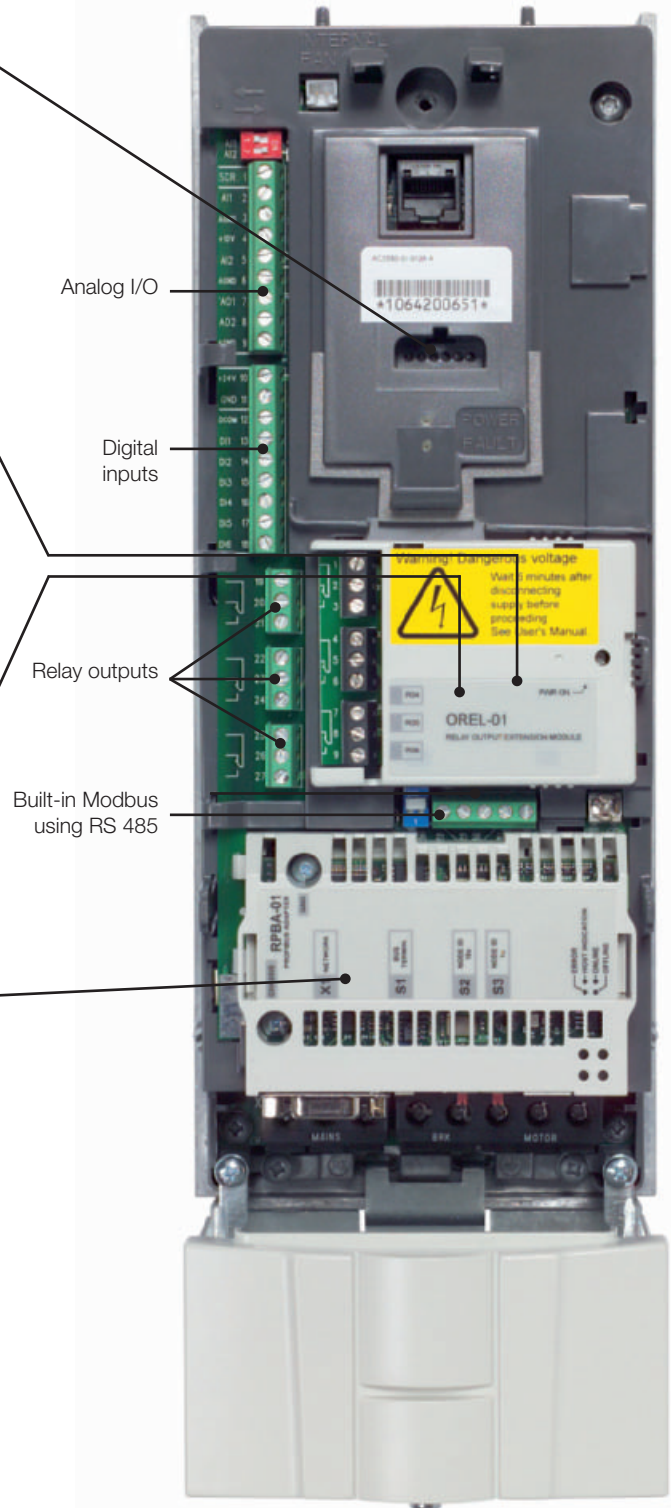
Plug-in fieldbus module

The plug-in fieldbus options bring connectivity to major automation systems. A single twisted pair avoids large amounts of conventional cabling, thereby reducing cost and increasing system reliability.

ACS550 supports the following fieldbus options:

- DeviceNet
- LONWORKS®
- PROFIBUS DP
- CANopen
- ControlNet
- Ethernet

For type codes see page 8





Options

External options

FlashDrop tool

FlashDrop is a powerful palm sized tool for fast and easy parameter selecting and setting. It gives the possibility to hide selected parameters to protect the machine. Only the parameters needed in the application are shown. The tool can copy parameters between two drives or between a PC and a drive. All the above can be done without a power connection to the drive. The interface for FlashDrop is available in all wall-mounted units.

DrivePM

DrivePM (Drive Parameter Manager) is a tool to create, edit and copy parameter sets for the FlashDrop tool. For each parameter/group the user has a possibility to hide it, which means that the drive user does not see the parameter/group at all.

DrivePM requirements

- Windows 2000/XP
- Free serial port from a PC

FlashDrop package includes:

- FlashDrop tool
- DrivePM software (CD-rom)
- User's manual (hardcopy and PDF)
- RS232 cable for connection between PC and the FlashDrop tool
- Battery charger



DriveWindow Light 2

DriveWindow Light 2 is an easy-to-use start-up and maintenance tool for ACS550 drives. It can be used in an offline mode, which enables parameter setting at the office even before going to the actual site. The parameter browser enables viewing, editing and saving of parameters. The parameter comparison feature makes it possible to compare parameter values between the drive and the file. With the parameter subset you can create your own parameter sets. Controlling of the drive is naturally one of the features in DriveWindow Light. With this software tool, you can monitor up to four signals simultaneously. This can be done in both graphical and numerical format. Any signal can be set to stop the monitoring from a predefined level.

Start-up wizards

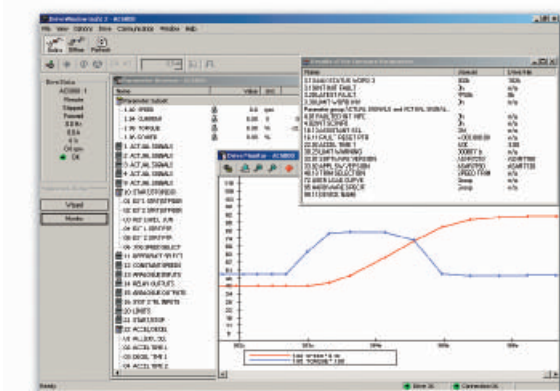
Start-up wizards make the setting of parameters easy. Simply launch the wizard, select an appropriate assistant e.g. for setting analog outputs, and all parameters related to this function are shown together with help pictures.

Highlights

- Editing, saving and downloading parameters
- Graphical and numerical signal monitoring
- Drive control
- Start-up wizards

DriveWindow Light requirements

- Windows NT/2000/XP
- Free serial port from a PC
- Free control panel connector in the drive



Options

External options

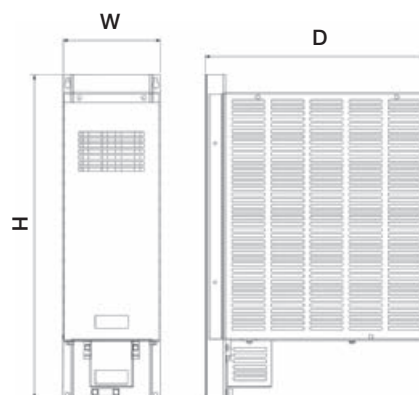


Brake units and choppers

Frame sizes R1 to R2 are delivered with integrated brake choppers as standard. Other units can use the compact-sized brake units which include brake chopper and resistor. For more information please refer to the ACS-BRK Brake Units Installation and Start-up Guide.

Brake units technical data

Frequency converter input voltage	Resistor ohm	Continuous output W	Max. output 20 s W	Brake unit type code
200 - 240 V AC 380 - 480 V AC	32	2000	4500 12000	ACS-BRK-C
200 - 240 V AC 380 - 480 V AC	10.5	7000	14000 42000	ACS-BRK-D



Dimensions

Width (W) mm	Height (H) mm	Depth (D) mm	Weight kg	Brake unit type code
150	500	347	7.5	ACS-BRK-C
270	600	450	20.5	ACS-BRK-D

Output chokes

Output chokes are used when motor cables above normal length are required. Cable can be roughly 1.5 times standard cable length, see below.

Type code	Frame size	Nominal current I_{2N} A	Output choke type code ¹⁾	Choke thermal current I A	Max. cable length without choke ²⁾ m	Max. cable length with choke ³⁾ m
U_N = 380 - 480 V (380, 400, 415, 440, 460, 480 V)						
ACS550-01-03A3-4	R1	3.3	NOCH-0016-6X	19	100	150
ACS550-01-04A1-4	R1	4.1	NOCH-0016-6X	19	100	150
ACS550-01-05A4-4	R1	5.4	NOCH-0016-6X	19	100	150
ACS550-01-06A9-4	R1	6.9	NOCH-0016-6X	19	100	150
ACS550-01-08A8-4	R1	8.8	NOCH-0016-6X	19	100	150
ACS550-01-012A-4	R1	11.9	NOCH-0016-6X	19	100	150
ACS550-01-015A-4	R2	15.4	NOCH-0016-6X	19	200	250
ACS550-01-023A-4	R2	23	NOCH-0030-6X	41	200	250
ACS550-01-031A-4	R3	31	NOCH-0030-6X	41	200	250
ACS550-01-038A-4	R3	38	NOCH-0030-6X	41	200	250
ACS550-01-045A-4	R3	45	NOCH-0070-6X	112	200	300
ACS550-01-059A-4	R4	59	NOCH-0070-6X	112	200	300
ACS550-01-072A-4	R4	72	NOCH-0070-6X	112	200	300
ACS550-01-087A-4	R4	87	NOCH-0070-6X	112	300	300
ACS550-01-125A-4	R5	125	NOCH-0120-6X	157	300	300
ACS550-01-157A-4	R6	157	FOCH-0260-70	289	300	300
ACS550-01-180A-4	R6	180	FOCH-0260-70	289	300	300
ACS550-01-195A-4	R6	205	FOCH-0260-70	289	300	300
ACS550-01-246A-4	R6	246	FOCH-0260-70	289	300	300
ACS550-02-289A-4	R7	289	FOCH-0320-50	445	300	300
ACS550-02-368A-4	R8	368	FOCH-0320-50	445	300	300
ACS550-02-486A-4	R8	486	FOCH-0610-70	720	300	300
ACS550-02-526A-4	R8	526	FOCH-0610-70	720	300	300
ACS550-02-602A-4	R8	602	FOCH-0610-70	720	300	300
ACS550-02-645A-4	R8	645	FOCH-0610-70	720	300	300

¹⁾ The last digit of the output choke type defines the degree of protection;
X stands for 2 = IP22 or 5 = IP54, 0 = IP00

²⁾ Cable lengths according to 4 kHz switching frequency

³⁾ Maximum switching frequency to be used with du/dt filter is 4 kHz

Note

An output choke does not improve the EMC performance of the drive.

To fulfil local EMC requirements use sufficient RFI filtering.

For more information refer to the ACS550 Technical reference.

Technical data



Cooling

ACS550 is fitted with cooling air fans. The cooling air must be free from corrosive materials and not above the maximum ambient temperature of 40°C (50°C with derating). For more specific environmental limits see page 5.

Cooling air flow 380 - 480 V units

Type code	Frame size	Heat dissipation		Air flow	
		W	BTU/Hr	m³/h	ft³/min
ACS550-01-03A3-4	R1	40	137	44	26
ACS550-01-04A1-4	R1	52	178	44	26
ACS550-01-05A4-4	R1	73	249	44	26
ACS550-01-06A9-4	R1	97	331	44	26
ACS550-01-08A8-4	R1	127	434	44	26
ACS550-01-012A-4	R1	172	587	44	26
ACS550-01-015A-4	R2	232	792	88	52
ACS550-01-023A-4	R2	337	1151	88	52
ACS550-01-031A-4	R3	457	1561	134	79
ACS550-01-038A-4	R3	562	1919	134	79
ACS550-01-045A-4	R3	667	2278	134	79
ACS550-01-059A-4	R4	907	3098	280	165
ACS550-01-072A-4	R4	1120	3825	280	165
ACS550-01-087A-4	R4	1440	4918	280	165
ACS550-01-125A-4	R5	1940	6625	350	205
ACS550-01-157A-4	R6	2310	7889	405	238
ACS550-01-180A-4	R6	2810	9597	405	238
ACS550-01-195A-4	R6	3050	10416	405	238
ACS550-01-246A-4	R6	3850	13148	540	318
ACS550-02-289A-4	R7	4550	15539	540	318
ACS550-02-368A-4	R8	6850	23394	1220	718
ACS550-02-486A-4	R8	7850	26809	1220	718
ACS550-02-526A-4	R8	7600	25955	1220	718
ACS550-02-602A-4	R8	8100	27663	1220	718
ACS550-02-645A-4	R8	9100	31078	1220	718

Cooling air flow 208 - 240 V units

Type code	Frame size	Heat dissipation		Air flow	
		W	BTU/Hr	m³/h	ft³/min
ACS550-01-04A6-2	R1	55	189	44	26
ACS550-01-06A6-2	R1	73	249	44	26
ACS550-01-07A5-2	R1	81	276	44	26
ACS550-01-012A-2	R1	118	404	44	26
ACS550-01-017A-2	R1	161	551	44	26
ACS550-01-024A-2	R2	227	776	88	52
ACS550-01-031A-2	R2	285	973	88	52
ACS550-01-046A-2	R3	420	1434	134	79
ACS550-01-059A-2	R3	536	1829	134	79
ACS550-01-075A-2	R4	671	2290	280	165
ACS550-01-088A-2	R4	786	2685	280	165
ACS550-01-114A-2	R4	1014	3463	280	165
ACS550-01-143A-2	R6	1268	4331	405	238
ACS550-01-178A-2	R6	1575	5379	405	238
ACS550-01-221A-2	R6	1952	6666	405	238
ACS550-01-248A-2	R6	2189	7474	405	238

Free space requirements

Enclosure type	Space above mm	Space below mm	Space on left/right mm
Wall mounted	200	200	0
Free standing	200	0	0

Fuse connections

Standard fuses can be used with ABB standard drives. For input fuse connections see tables below.

Recommended input protection fuses for 380 - 480 V units

Type code	Frame size	IEC fuses		UL fuses	
		A	Fuse type ¹⁾	A	Fuse type
ACS550-01-03A3-4	R1	10	gG	10	UL Class T
ACS550-01-04A1-4	R1	10	gG	10	UL Class T
ACS550-01-05A4-4	R1	10	gG	10	UL Class T
ACS550-01-06A9-4	R1	10	gG	10	UL Class T
ACS550-01-08A8-4	R1	10	gG	15	UL Class T
ACS550-01-012A-4	R1	16	gG	15	UL Class T
ACS550-01-015A-4	R2	16	gG	20	UL Class T
ACS550-01-023A-4	R2	25	gG	30	UL Class T
ACS550-01-031A-4	R3	35	gG	40	UL Class T
ACS550-01-038A-4	R3	50	gG	50	UL Class T
ACS550-01-045A-4	R3	50	gG	60	UL Class T
ACS550-01-059A-4	R4	63	gG	80	UL Class T
ACS550-01-072A-4	R4	80	gG	90	UL Class T
ACS550-01-087A-4	R4	125	gG	125	UL Class T
ACS550-01-125A-4	R5	160	gG	175	UL Class T
ACS550-01-157A-4	R6	200	gG	200	UL Class T
ACS550-01-180A-4	R6	250	gG	250	UL Class T
ACS550-01-195A-4	R6	250	gG	250	UL Class T
ACS550-01-246A-4	R6	250	gG	250	UL Class T
ACS550-02-289A-4	R7	315	gG	315	UL Class T
ACS550-02-368A-4	R8	400	gG	400	UL Class T
ACS550-02-486A-4	R8	500	gG	500	UL Class T
ACS550-02-526A-4	R8	630	gG	630	UL Class T
ACS550-02-602A-4	R8	630	gG	630	UL Class T
ACS550-02-645A-4	R8	800	gG	800	UL Class T

Recommended input protection fuses for 208 - 240 V units

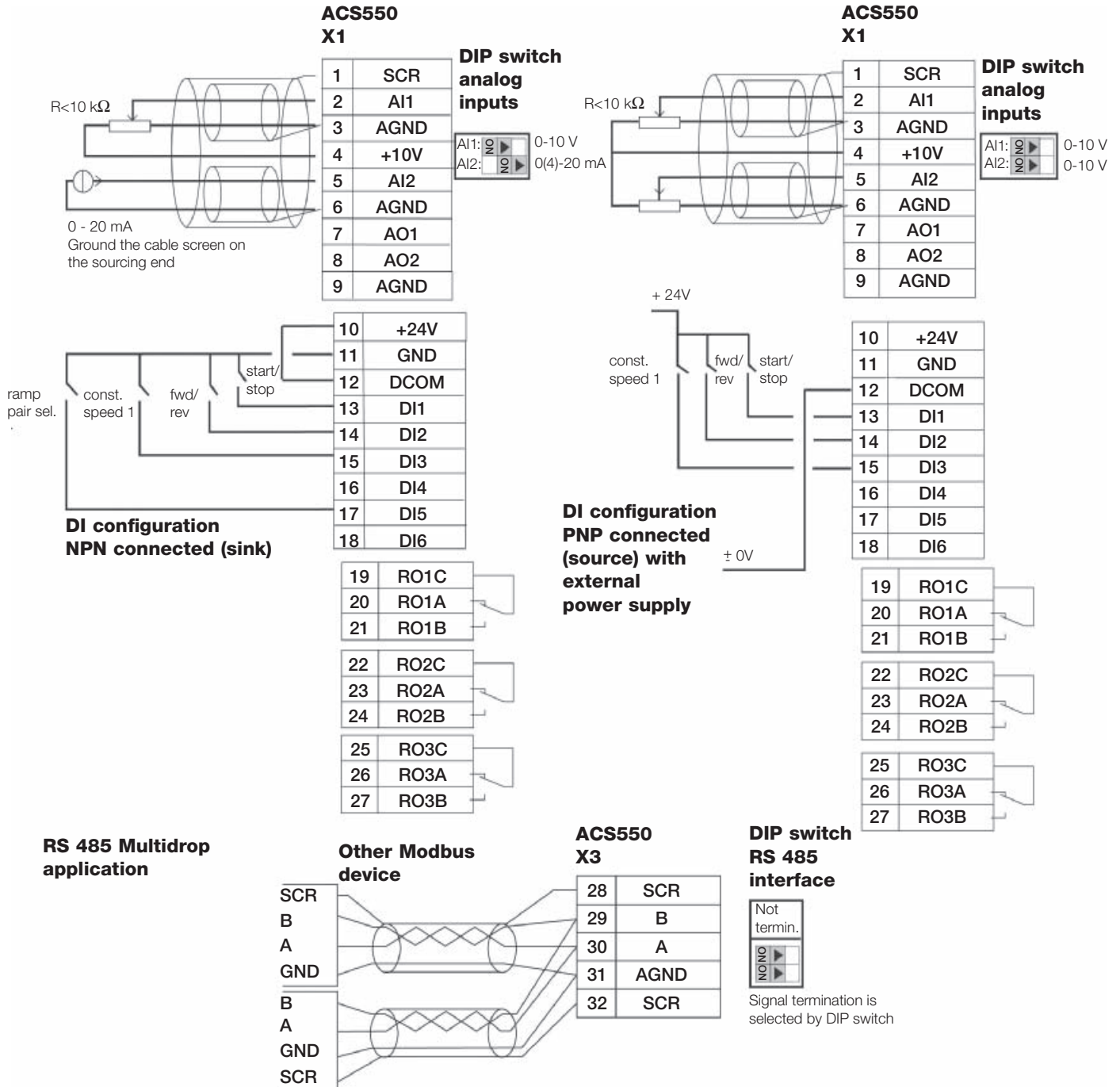
Type code	Frame size	IEC fuses		UL fuses	
		A	Fuse type ¹⁾	A	Fuse type
ACS550-01-04A6-2	R1	10	gG	10	UL Class T
ACS550-01-06A6-2	R1	10	gG	10	UL Class T
ACS550-01-07A5-2	R1	10	gG	10	UL Class T
ACS550-01-012A-2	R1	16	gG	15	UL Class T
ACS550-01-017A-2	R1	25	gG	25	UL Class T
ACS550-01-024A-2	R2	25	gG	30	UL Class T
ACS550-01-031A-2	R2	40	gG	40	UL Class T
ACS550-01-046A-2	R3	63	gG	60	UL Class T
ACS550-01-059A-2	R3	63	gG	80	UL Class T
ACS550-01-075A-2	R4	80	gG	100	UL Class T
ACS550-01-088A-2	R4	100	gG	110	UL Class T
ACS550-01-114A-2	R4	125	gG	150	UL Class T
ACS550-01-143A-2	R6	200	gG	200	UL Class T
ACS550-01-178A-2	R6	250	gG	250	UL Class T
ACS550-01-221A-2	R6	315	gG	300	UL Class T
ACS550-01-248A-2	R6	315	gG	350	UL Class T

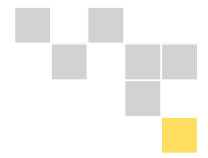
¹⁾ According to IEC-60269 standard



Control connections

These connections are shown as examples only.
Please refer to the ACS550 User's Manual, chapter
Installations, for more detailed information.





Services

ABB aims with its large variety of drive lifecycle services and worldwide service network to high drive availability and long lifetime.

Training and learning

ABB University provides eLearning courses and hands-on classroom training for ACS550 drives. Look for the training courses on www.abb.com/drivesservices.

Installation and commissioning

ABB's professional start-up service uses certified engineers to install and adjust ABB drives according to the application requirements as well as to instruct the user on how to operate the drive.

SupportLine services

Support line network provides fast and efficient support to ABB drive users. The service is available via e-mail and telephone. More information at your local ABB contact.

Maintenance and repair

ABB recommends regular AC drive preventive maintenance throughout their lifetime.

Maintaining drives in accordance with the maintenance schedules ensures drive maximum availability, minimum repair costs, optimized performance and extended lifetime. Maintenance can be performed on contract basis.

Drive preventative maintenance (PM) consists of annual drive inspections and component replacements according to the product specific maintenance schedules

using PM kits which contain all the service parts and materials defined for a certain preventive maintenance.

ABB's certified engineers provide maintenance and repair services on site and in ABB authorized workshops.

Workshop services include e.g.:

- Module maintenance and repair service – instead of performing module maintenance or repair on site, modules can be sent to an ABB workshop. In case of repair, it is often practical to perform preventive maintenance at the same time.
- Exchange unit service - a convenient and fast way to fix a problem with a drive is to order an exchange module. A refurbished drive is immediately shipped to the customer (subject to availability). The defective but repairable unit will be returned to ABB.

Spare part services

Genuine ABB factory-certified drive parts are delivered quickly worldwide. They guarantee full compatibility and are available throughout the drive lifetime following the drive lifecycle model.

Spare part services include e.g.:

- Parts OnLine – a web based spare part information and ordering system for quick and easy ordering around the clock is gaining popularity on expense of the conventional spare part ordering practices. Address: www.abb.com/partsonline
- Inventory Access - an ABB owned and maintained spare part inventory at the customer's site or at an ABB location provides the customer with up-to-date spare parts with no capital investment for a fee that is based on the inventory value and duration of the contract commitment.

Drives product lifecycle management

Product lifecycle phases:

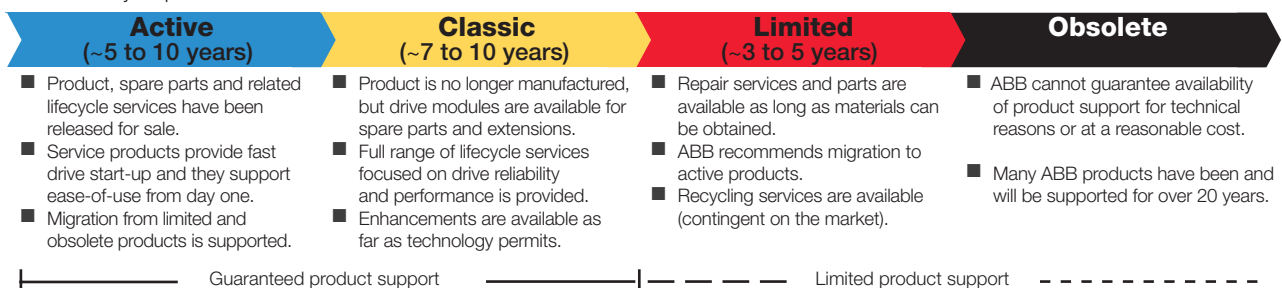


ABB follows a four-phase model for managing the lifecycles of its drives for enhanced customer support and improved efficiency. Many ABB products have been and will be supported.



Contact and web information

www.abb.com/motors&drives

ABB's worldwide presence is built on strong local companies working together with the channel partner network. By combining the experience and know-how gained in local and global markets, ABB ensures that its customers in all industries gain the full benefit from its products.

For further details about all ABB low-voltage AC drives and services, please contact your nearest ABB office or ABB drives channel partner, or visit the websites www.abb.com/motors&drives and www.abb.com/drivespartners.

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Algeria Tel: +212 2224 6168 Fax: +212 2224 6171	Czech Republic (Prague) Tel: +420 234 322 327 e-mail: motors&drives@cz.abb.com	Italy (Milan) Tel: +39 02 2414 3085 Fax: +39 02 2414 3979	Pakistan (Lahore) Tel: +92 42 6315 882-85 Fax: +92 42 6368 565	Sweden (Västerås) Tel: +46 (0)21 32 90 00 Fax: +46 (0)21 14 86 71
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