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INDUSTRIJSKI KOMBINAT

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Industrijski kombinat“ Guča“ AD Guča industrial complex

Imported by: Sopka Inc

www.sopkainc.com



Solid fuel stove – GULIVER

NOT UL 1482, ULC-S627 Tested

USER MANUAL

Dear user,

By purchasing our product you have shown us trust which will not be failed because Guliver stove is the leading product in its category due to its design and characteristics. Please read these instructions carefully to learn about Guliver stove's characteristics and possibilities before first operating it, and keep them for future reference to ensure avoiding irregularities in your stove's operation.

Yours sincerely,
GUČA

Warning: NEVER USE OPENING ON THE TOP OF THE FIREBOX FOR FLUE PIPE CONNETOR. FOR FLUE PIPE CONNECTION, ALWAYS USE OPENING ON OVEN SIDE AND THE OPPOSITE OF FIREBOX.

Owners Manual

for

Guliver

Imported by:

Sopka Inc

4181 Plymouth Road

Cleveland, OH 44109

USA

www.sopkainc.com

NOT tested to UL 1482, ULC-S627 *Solid Fuel Room Heater*

**PLEASE READ ALL INSTRUCTIONS BEFORE YOU INSTALL YOUR NEW STOVE.
FAILURE TO FOLLOW INSTRUCTIONS MAY RESULT IN PROPERTY DAMAGE,
BODILY INJURY, OR EVEN DEATH.**

**SAFETY NOTICE: FOR YOUR SAFETY, CONTACT LOCAL BUILDING OR FIRE
OFFICIAL ABOUT PERMITS, RESTRICTIONS, AND INSTALLATION REQUIRE-
MENTS FOR YOUR AREA. PLEASE CHECK WITH YOUR INSURANCE BEFORE
USING IN YOUR HOME. USE PROFESSIONAL INSTALLER.**

CAUTION

Hot while in operation- do not touch

Contact may cause skin burns

Keep children and clothing away

Keep furnishing and other combustible materials a
considerable distance away from stove.

Do not overfire. If stove or chimney connector glows, you are overfiring

DO NOT INSTALL IN MOBILE HOME OR TRAILER

SAFETY INSTRUCTIONS

Read all instructions carefully.

1. The installation of this stove must comply with your local building codes. Please observe the clearance to combustible. Stove must be 20" (50 cm) from any combustible material, wall, wood, furniture, paper, etc. Note: Drywall faced with bricks or stone should be considered a combustible surface.
2. Always connect this stove to a chimney and vent outside. This stove requires approved masonry or factory build 6" diameter UL 103 Type HT chimney, that is high enough to give good draft.
3. Do NOT connect this stove to a chimney flue serving another appliance.
4. Be sure that your chimney is safely constructed and in good repair. Have chimney inspected by the fire department or a qualified inspector.
5. Creosote or soot may build up in the chimney connector and chimney and may cause a house or building fire. Inspect the chimney connector and chimney twice monthly during the heating season and clean if necessary.
6. Burning any kind of fuel uses oxygen from the dwelling. Provide fresh air for proper combustion from outside the house into the room where the stove is located.
7. To prevent injury, do NOT allow anyone to use this stove who is unfamiliar with the correct operation of the stove. Do not operate stove while under the influence of drugs or alcohol.
8. Flue connector pipe should be 6" diameter, minimum single wall 24 msg black or 25 msg blued steel. (Listed to UL 103, Type HT and evaluated to CAN/ULC-S629-M87)
9. Do Not overfire. The special paint used on stove may give off some smoke and an odor while they are curing during first few fires. Open windows and doors as needed to clear smoke and odor. Overfiring may cause some damage to the stove.
10. Use only dry, seasoned, natural untreated wood. Do not burn garbage or flammable fluids, such as gasoline, naphtha, kerosene or engine oil.
11. Use the metal ash drawer only to dispose of ashes. Dispose of ashes in a metal container with a tight fitting lid. Keep the closed container on a non-combustible floor, well away from all combustible materials. Keep ashes in the closed container until all cinders have thoroughly cooled. The ashes may be buried in the ground or picked up by a refuse collector.
12. CAUTION: Hot while in operation. All person, especially young children should be alerted and trained to stay a safe distance from the stove. Small children should be all the time carefully supervised when they are in the same room with the stove.
13. This stove requires non-combustible floor protection.
14. Keep stove area clear and free from all combustible materials such as gasoline and/or other flammable vapors and liquids at minimum 40".
15. Never leave an unattended woodstove burning on high.
16. It is highly recommended to install smoke and carbon monoxide detectors in the home when installing a wood stove.

SAVE THESE INSTRUCTIONS

INSTALLATION INSTRUCTION

CAUTION: STOVE IS HEAVY. MAKE SURE YOU HAVE ADEQUATE HELP AND USE PROPER LIFTING TECHNIQUES WHENEVER MOVING STOVE.

1. Proper clearances must be maintained for adequate air circulation. Adequate ventilation must be provided while operating this stove.
2. The stove must be placed on solid masonry, solid concrete, or when installing on combustible floor, on a UL 1618 listed floor protector or flammable floor must be protected by insulating plate (steel, brass, marble, stone, ceramic tiles, etc.) . The base must extend at least 18" (46 cm) beyond the front of the stove and 8"(20 cm) to the sides, and **MUST** extend under the stove pipe. (Check local building codes and fire protection ordinances.) Floor protector minimum size; 52" x 51"
3. The stove must have its own flue. **DO NOT CONNECT THIS UNIT TO A CHIMNEY SERVING OTHER APPLIANCES.**
4. Connect flue collar to the stove and adapter . The crimped end of the stove pipe must be installed facing down to fit inside the adapter. Figure 1, page
5. Use three (3) sheet metal screws at each joint of stove pipe and adapter to firmly hold stove pipe together. Use 6" round black/blue stove pipe (Listed to UL 103, Type HT and evaluated to CAN/ULC-S629-M87) **NOT** galvanized pipe. **DO NOT CONNECT THIS STOVE TO ANY AIR DISTRIBUTUIN OR DUCT SYSTEM.**
6. Slope any horizontal stove pipe upward toward the chimney at least 1/4 inch for each foot of horizontal run.
7. You must have at least 18" of clearance between any horizontal pipe and ceiling. 8. The stove pipe must **NOT** extend to far into the chimney flue.
9. It is recommended that no more than two (2) 90 degree bends be used in the stove pipe installation.
10. Connect to 6" inspected masonry chimney or 6" UL Type HT listed chimney.

A PROFESSIONAL, LICENSED HEATHING AND COOLING CONTRACTOR SHOULD BE CONSULTED IF YOU HAVE QUESTIONS REGARDING THE INSTALLATION OF THIS SOLID FUEL BURNING APPLIANCE.

MASONRY CHIMNEY

Before using an existing masonry chimney, clean the chimney, inspect the flue liner and make any repair needed to be sure it is safe to use.

If connector stove pipe must go through a combustible wall before entering the masonry chimney, consult a qualified mason or chimney dealer. The installation must conform to local fire codes, and NFPA 211.

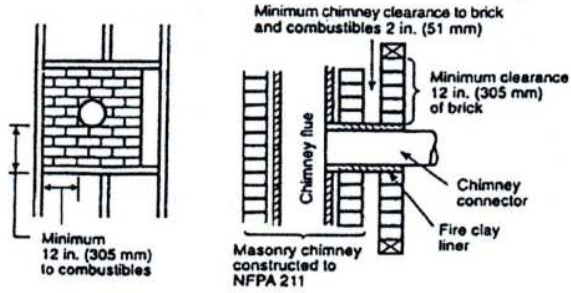
Do **NOT** connect this stove into the same chimney flue as the fireplace or flue from another stove. If there is a cleanout opening in the base of the chimney, close it tightly.

UL LISTED CHIMNEY

Carefully follow chimney manufacturer's instructions. Us only a UL 103 Type HT Listed Residential Type and Building Heating Appliance Chimney. The top of the chimney must be at least three (3) feet above the roof and be at least two (2) feet higher than any point of the roof within ten (10) feet.

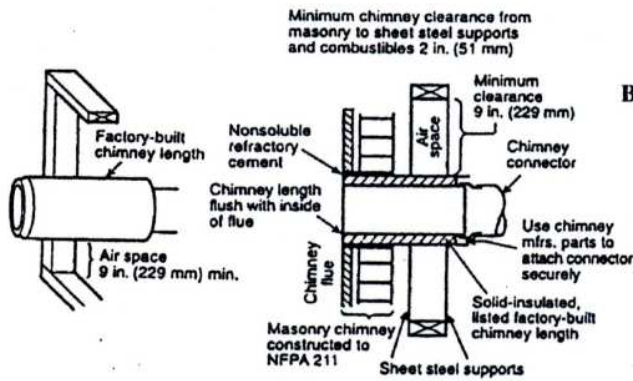
Chimney connector systems and clearances

Chimney connector shall not pass through attic or roof space, closet or similar concealed space, or a floor, or ceiling. When passage through a wall, or partition of combustible is desired, the installation shall conform to CAN/CSA-B365, Installation Code for Solid-Fuel-Burning Appliances and Equipment:



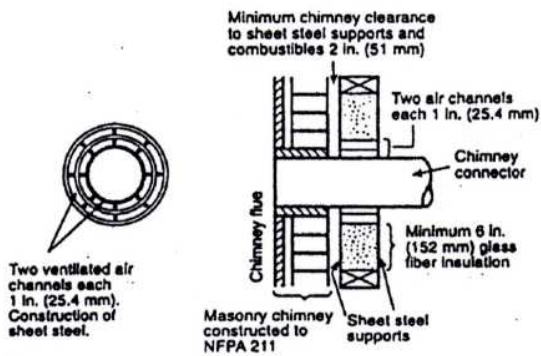
A. Brick Masonry

Minimum 3.5-inch thick brick masonry all framed into combustible wall with a minimum of 2-inch brick separation from clay liner to combustibles. The fireclay liner shall run from outer surface of brick wall to, but not beyond, the inner surface of chimney flue liner and shall be firmly cemented in place.



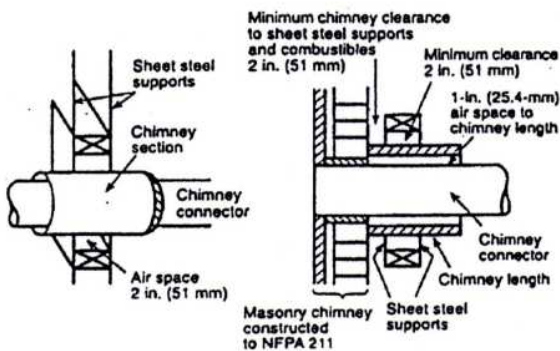
B. Insulated Sleeve

Solid-insulated, listed factory-built chimney length of the same inside diameter as the chimney connector and having 1-inch or more of insulation with a minimum 9-inch air space between the outer wall of the chimney length and combustibles.



C. Ventilated Thimble

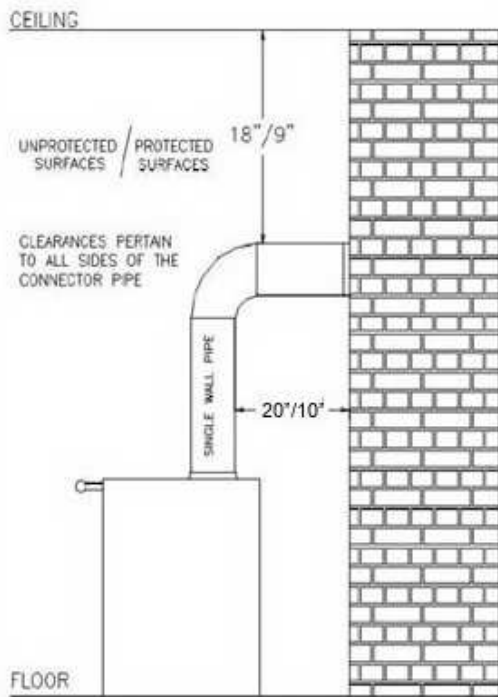
Sheet steel chimney connector, minimum 24 gauge in thickness, with a ventilated thimble, minimum 24 gauge in thickness, having two 1-inch air channels, separated from combustibles by a minimum of 6-inch of glass fiber insulation. Opening shall be covered, and thimble supported with a sheet steel support, minimum 24 gauge in thickness.



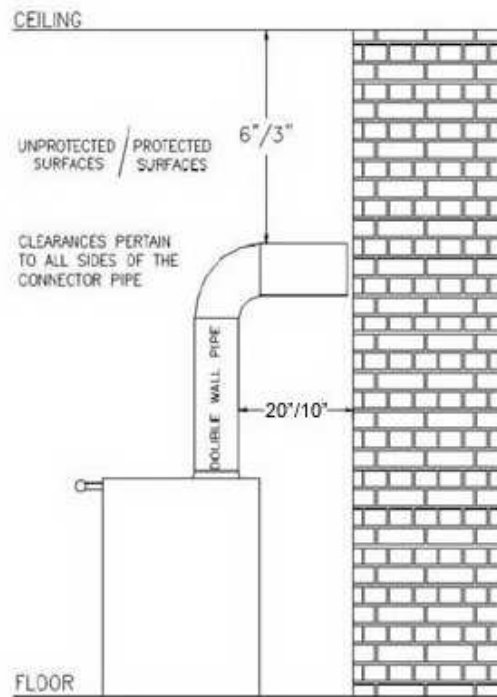
D. Chimney Section Pass-through

Solid insulated, listed factory-built chimney length with an inside diameter 2-inch larger than the chimney connector and having 1-inch or more of insulation, serving as a pass-through for a single wall sheet steel chimney connector of minimum 24 gauge thickness, with a minimum 2-inch air space between the outer wall of chimney section and combustibles. Minimum length of chimney section shall be 12-inch chimney section spaced 1-inch away from connector using sheet steel support plates on both ends of chimney section. Opening shall be covered, and chimney section supported on both sides with sheet steel support securely fastened to wall surfaces of minimum 24 gauge thickness. Fasteners used to secure chimney section shall not penetrate chimney flue liner.

CHIMNEY CONNECTOR CLEARANCE TO COMBUSTIBLES



SINGLE WALL CONNECTOR

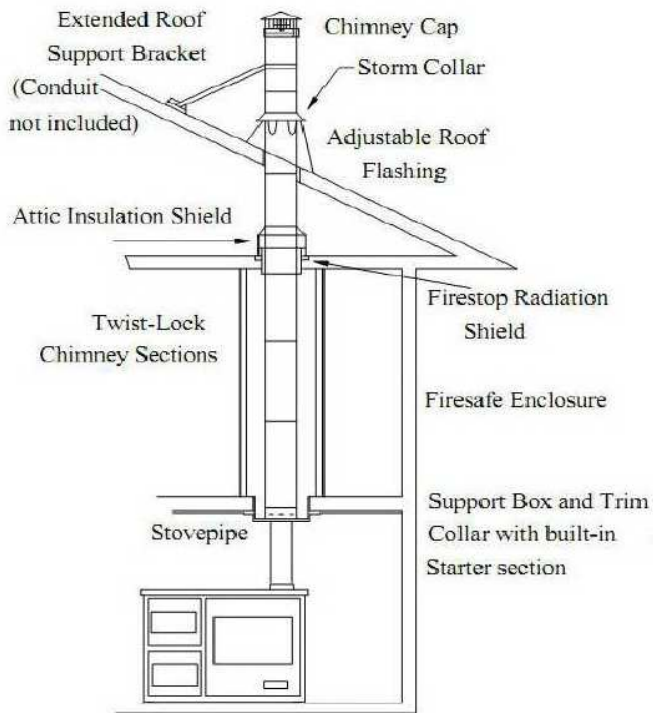


DOUBLE WALL CONNECTOR

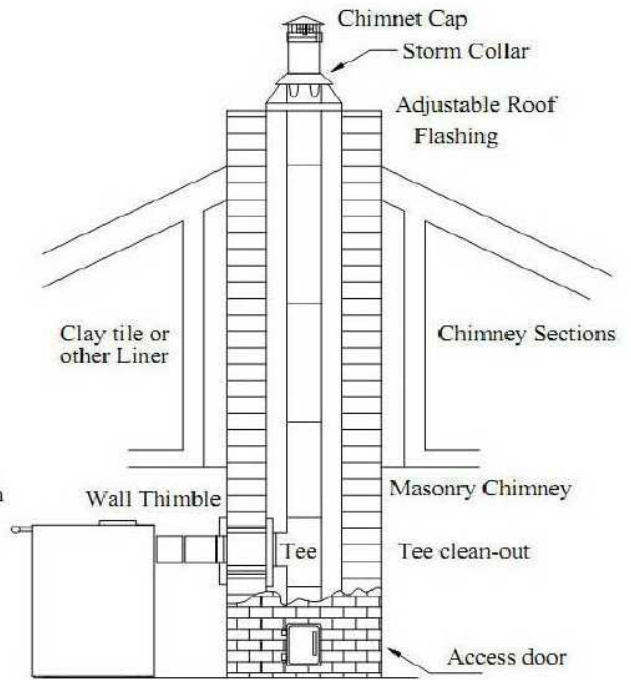
CLEARANCES:

	Combustible	NON-combustible
Back of Stove	20" (50cm)	10" (25cm)
Side of Stove	20" (50cm)	10" (25cm)

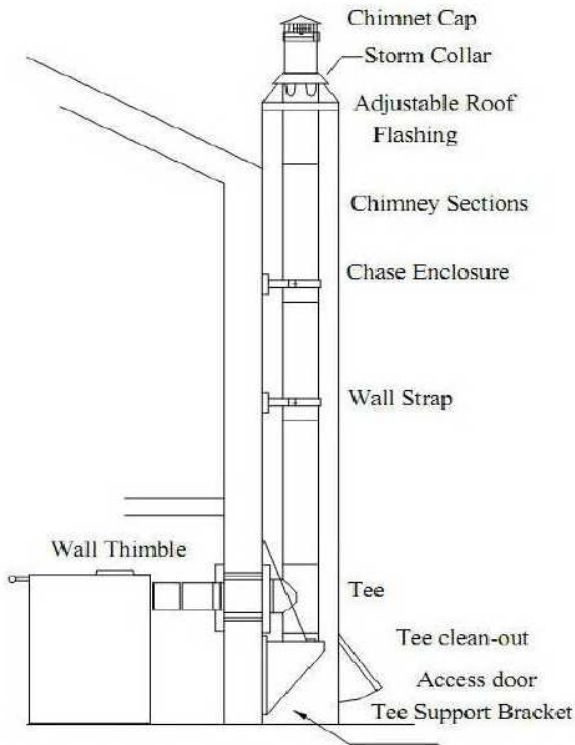
Note: Please do not place stove too close to the wall or protective shield for proper air circulation. Do not enclose stove with walls. It might overheat.



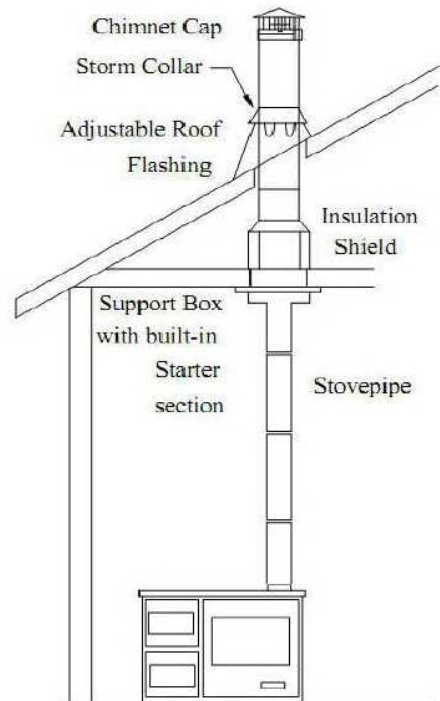
Two story house installation with attic.



Chimney pipe through Clay tile or other Lined Masonry Chimney



Chimney through outer wall with enclosed chase. Chimney is supported by Tee Support Bracket.



One story house installation with attic. Chimney is supported by Ceiling.

**MINIMUM CLEARANCES TO
COMBUSTIBLE SURFACES**

Unit to Sidewall - - - - -	20" (50 cm)
Unit to Backwall - - - - -	20" (50 cm)
Unit Corner to wall - - - - -	20" (50 cm)
Pipe Connector to Ceiling - - - - -	18" (46 cm)

NOTE: DRYWALL FACED WITH BRICK OR STONE SHOULD BE CONSIDER A COMBUSTIBLE SURFACE.

CAUTION: KEEP FURNISHING AND OTHER COMBUSTIBLE MATERIALS AWAY FROM THE STOVE.

Clearances may only be reduced by means approved by regulatory authority.

OPERATION OF THE STOVE

1. Burn wood only. The wood should be natural, air dried (seasoned) for at least six (6) months. Before lighting open draft, located on front left or right side of stove. Light wood using paper, twigs, etc. NEVER USE ANY FLAMMABLE LIQUIDS OR GASOLINE TO START OR FRESHEN UP A FIRE IN THE STOVE.
2. After the fire has been started, adjust the rate of burning by opening or closing the draft control.
3. Do NOT touch the stove after firing until is has cooled.
4. Never overfire this stove by building excessively hot fires.
5. If stove begins to glow or turn red, you are overfiring the stove.
6. Inspect stovepipe every 60 days. Replace immediately if stove pipe is rusting or leaking smoke.
7. Inspect the stove pipes, connectors, and chimney twice monthly during the heating season and clean if necessary.

CAUTION: SLOW BURNING FIRES AND EXTENDED USE MAY CAUSE EXCESSIVE CREOSOTE BUILDUP. IGNITION OF CREOSOTE/SOOT OR OVERFIRING MAY CAUSE CHIMNEY FIRE. CHIMNEY FIRES BURN EXTREMELY HOT AND MAY IGNITE SURROUNDING MATERIALS. IN CASE OF CHIMNEY FIRE CALL THE FIRE DEPARTMENT IMMEDIATELY.

CHIMNEY MAINTENANCE - Creosote/Soot Formation and Need for Removal

When wood is burned slowly, it produces tar and other organic vapors which combine with expelled moisture to form creosote. The creosote vapors condense in relatively cool chimney flue of a slow burning fire. As a result, creosote residue accumulates on the flue lining. When ignited, this soot/creosote makes an extremely hot fire.

The chimney and the chimney connector should be inspected at least twice monthly.

If creosote/soot has accumulated, it should be removed. Failure to remove creosote/soot may cause a house or building fire. Creosote/soot may be removed by using chimney brush.

Chimney fires burn very hot. If the chimney connector glows red, immediately call the fire department.

PROVIDE AIR INTO THE ROOM FOR PROPER COMBUSTION.

CAUTION: HOT WHILE IN OPERATION. KEEP CHILDREN, ANIMALS, CLOTHING AND FURNITURE AWAY FROM THE STOVE. DO NOT TOUCH HOT STOVE. CONTACT MAY CAUSE SKIN BURNS. TRAIN CHILDREN TO STAY A SAFE DISTANCE FROM THE UNIT. CHILDREN SHOULD BE ALL THE TIME CAREFULLY SUPERVISED WHEN THEY ARE IN THE SAME ROOM WITH THE STOVE.

**CAUTION: NEVER USE CHEMICALS, GASOLINE, KEROSENE, CHARCOAL LIGHTER FLUID OR SIMILAR FLAMMABLE LIQUIDS TO START OR FRESHEN UP A FIRE IN THE STOVE.
KEEP ALL FLAMMEBLE LIQUIDS AWAY FROM THE STOVE-WHETER IN USE OR IN STORAGE.**

OPERATING SAFETY PRECAUTIONS

- 1. NEVER BUILD EXTREMELY LARGE FIRES IN THE STOVE AS DAMAGE TO THE STOVE OR SMOKE LEAKAGE MAY RESULT.**
- 2. NEVER OVERFIRE THIS STOVE BY BUILDING EXCESSIVELY HOT FIRES AS A HOUSE OR BULDING FIRE MAY RESULT. YOU ARE OVERFIRING THE STOVE IF STOVE OR STOVE PIPE BEGINS TO GLOW OR TURN RED.**
- 3. PROVIDE AIR INTO THE ROOM FOR PROPER COMBUSTION.**
- 4. USE SOLID NATURAL AIR DRIED (SEASONED) WOOD and COAL, only.**
- 5. INSPECT STOVE PIPES, CHIMNEY AND STOVE AT LEAST TWICE A MONTH AND CLEAN IF NECESSARY.**
- 6. WHILE IN OPERATION, KEEP THE FEED DOOR CLOSED ALL THE TIME, EXCEPT WHILE TENDING THE FIRE. ALWAYS OPEN DRAFT CONTROLER BEFORE OPENING THE FEED DOOR.**

ABOUT DRAFT:

The principle of draft is that warm air rises. Your chimney provides draft which sucks the smoke up the chimney. The stove does NOT PUSH out the smoke. Your stove has been design and approved for use under normal conditions. Unacceptable smoking usually indicates poor draft in your chimney. Normal operating draft for this stove is 12 Pa +- 2 Pa(0.04 w.c. - 0.055 w.c.). For draft above 15 Pa (0.06 w.c.) install a stovepipe damper. Gauges to measure draft are readily available at stove stores and are economical to rent or purchase.

Should you have a problem with inadequate draft, you should contact a licensed heating and cooling contractor for assistance in solving the problem.

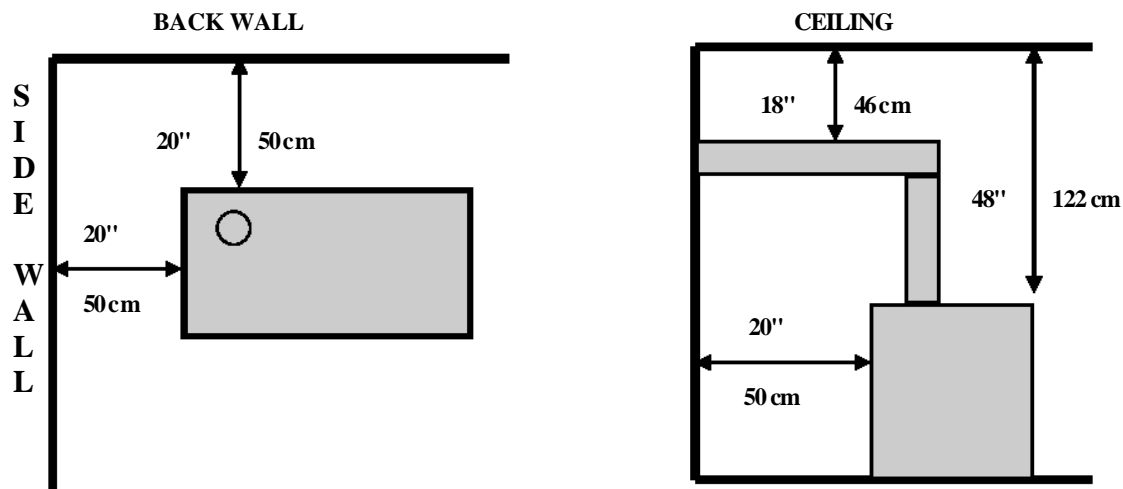
PROBABLE CAUSES FOR SMOKING ARE:

Insufficient chimney height above nearby obstructions.

Clogged or obstructed chimney system

Downdraft caused by nearby trees, hills, buildings, etc.

Negative draft. In a cold chimney, a cold air column rushing down the chimney can prevent stove start-up causing the stove or chimney pipe joints to smoke. SOLUTION: Open nearby window, and use small strips of newspaper or tinder loosely placed in the firebox that will provide quick and hot heat up the chimney, thereby reversing draft.



SINGLE WALL PIPE-MINIMUM CLEARANCES FOR USA/CANADA

Some example of clearance reduction;

- Using heat shields on back and sidewalls allowing at least 1" of space away from the walls for ventilation. The inch spacing is necessary to ensure air circulation between the protection and the wall so that the wall is not subject to high temperatures. The spacer used must be non-combustible. Another method to achieve the same type of protection is using brick or masonry with 1" air space between the brick or masonry and the wall.

When reducing distances, please check local codes and consult with professional installer

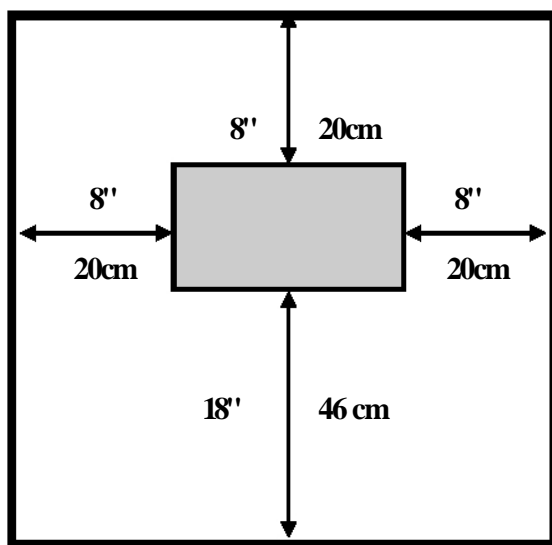
- Using special interior double wall stove pipe can reduce distance to as little as 6" *

- Protecting wall or ceiling adjacent to the pipe.*

- Installing an approve 'pipe heat shield' onto the stovepipe (reduces 18" to 9").* * Pipe possible distance, Not the stove. For stove, always use given distance.

- WARNING: Do not place stove too close to the shield. There should be enough space between for proper air ventilation.

FLOOR PROTECTOR



FRONT

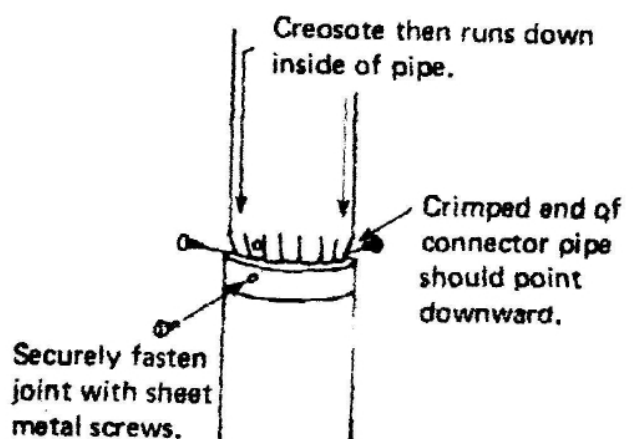


Figure 1. Proper connection of stovepipe

1. INTRODUCTORY NOTES

Please read and observe the instruction carefully. Hereinafter, you shall find the data regarding the stove and recommendations for the installation and maintenance.

The efficiency depends on the correct installation, which must be carried out by a professional observing the standards and valid security regulations.

When choosing the place for installation, take care to provide unobstructed airflow and that the floor and the surrounding objects are made of non-flammable material.

Keep in mind the load-bearing capacity of your floor. Your floor may not be able to take the weight of our product; in that case, consult a professional to strengthen your floor or install additional load-bearing framing. Moreover, if there is a flammable floor, it must be protected by an insulating plate (steel, brass, marble, stone, etc.), which extends at least **46 cm(18")** from the front and at least **20 cm(8")** from the sides.

Do not place armchairs, seats, curtains or any flammable object within **100 cm(40")** in front of the stove as well as within **50 cm(20")** on the sides.

The cast-metal and sheet-metal parts of the stove are protected by heat-resistant paint; when the stove is operated for the first few times, this paint stabilises, producing smoke and odour. When this occurs, ventilate the room where the stove is located. Children and pregnant women, as well as persons suffering from respiratory problems, should avoid the room where the stove is located for the first several times the stove is operated.

The stove is designed to be operated with its door closed. The door should be opened only to add fuel. Open door gradually to equalise internal pressure. Opening the doors suddenly may cause flame and smoke to escape outside.

Fuel should be added only when glowing embers have formed and no intense flames are present.

Avoid operating the stove in adverse weather conditions and strong winds.

Caution: the stove and the door handle will heat up when operated, so it is necessary to take caution measures. Use gloves when opening the door. Do not touch parts of the stove that are hot (primarily the cast-metal parts, hot plate, and any visible sheet-metal surfaces).

Keep children away from the stove.

Ensure a constant supply of fresh air into the room where the stove is located, since it uses oxygen from room air for combustion.

Do not allow parts of the stove to become excessively hot, as this will make the stove unsafe and reduce its operating life.

Do not use the stove to burn garbage or use fuels that are inappropriate or not recommended.

Dispose of packaging materials at a proper location. Remove any pieces of cardboard, wood or plastic packaging found in the fire chamber before operating the stove. Be careful when removing the wooden bracing from inside the fire chamber, as it is fastened by nails.

Dispose of an unwanted stove properly, respecting local environmental regulations and waste disposal requirements.

To ensure adequate combustion, the draft in the stove chimney flue should be 12 ± 2 Pa. In case of draft greater than 15 Pa, the chimney flue must be fitted with a damper.

Only spare parts recommended by the manufacturer may be fitted to the stove. The stove may not be modified.

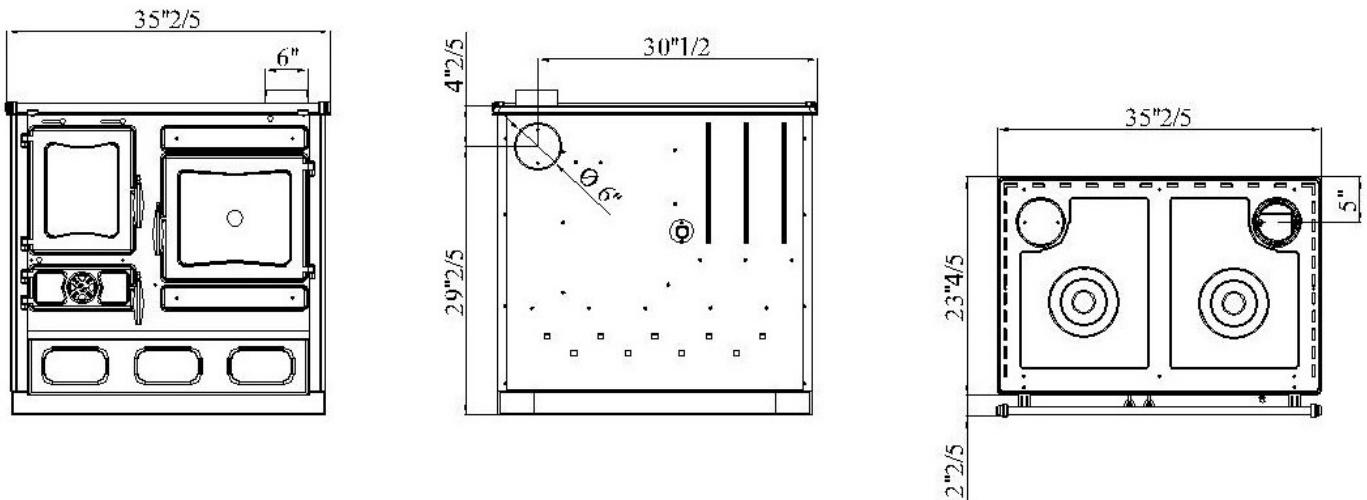
IN CASE OF NON-OBSERVANCE OF THE INDICATIONS ABOVE-QUOTED, THE MANUFACTURER DISCLAIMS ALL RESPONSIBILITIES FOR POSSIBLE DAMAGE.

2. TECHNICAL DATA

Construction system	*	
Power in kW	10,5	37,000btu
Efficiency in %	87	
Pipe diameter in mm	120	150..(6")
Maximum quantity of fuel - wood in kg	2,5	5.5lbs
Mean content CO to 13% O ₂ in %	0.1007	
Weight in kg	177	390lbs
Hearth opening size, width x height (mm)	230x270.....(9,06" x 10,63")	
Hearth size, width x height x depth	275x325x375.....(10,83"x12,79"x14,76")	
Oven size, width x height x depth	360x279x420.....(14,17"x10,98"x16,53")	
Width x height x depth (mm)	900x850x665.....(35,43"x33,46"x26,18")	

* hearth door is closed automatically (there is the system for automatic door closing with a spring)

* hearth door without the system for automatic door closing



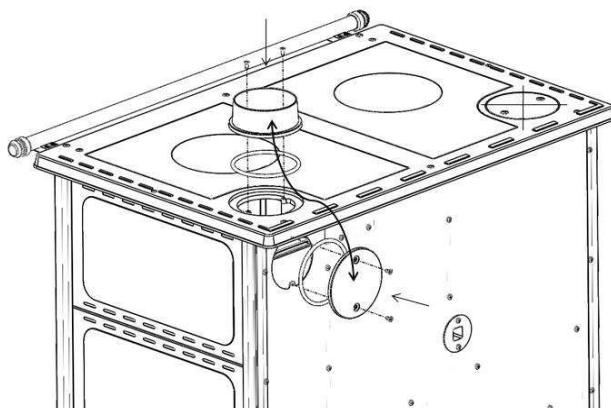
3. RULES FOR INSTALLATION

The stove may not be positioned in the immediate vicinity of the wooden elements, parts made of plastic, textile and other flammable materials because during the operation (during the fuel combustion) it has high work temperature which is distributed on the outside of the stove. The smallest distance between the stove and surrounding elements should be 50 cm(20") (sideways and from the back side). Safe distance from the front side is 100 cm(40").

The stove may not be positioned in the immediate vicinity of the cooling equipment (refrigerators, freezers etc.). In case that the load bearing capacity of the floor does not suit the stove weight, take cautionary measures to increase its load bearing capacity.

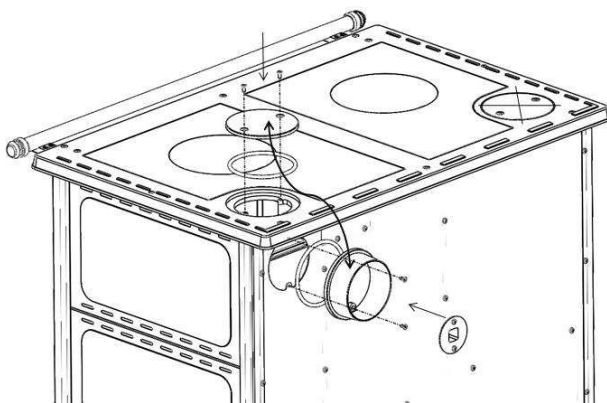
Moreover, if there is a flammable floor, a non flammable plate must be positioned between the floor and the stove and it must extend at least 46 cm(18") from the front and at least 20 cm(8") from the sides.

The stove is connected to the chimney with appropriate smoke pipes in order to provide an adequate tightness and flow of smoke from the stove to the chimney. The smoke pipe must not be too deeply positioned in the chimney in order not to reduce the surface of the cross cut and disturb the draft in the chimney.



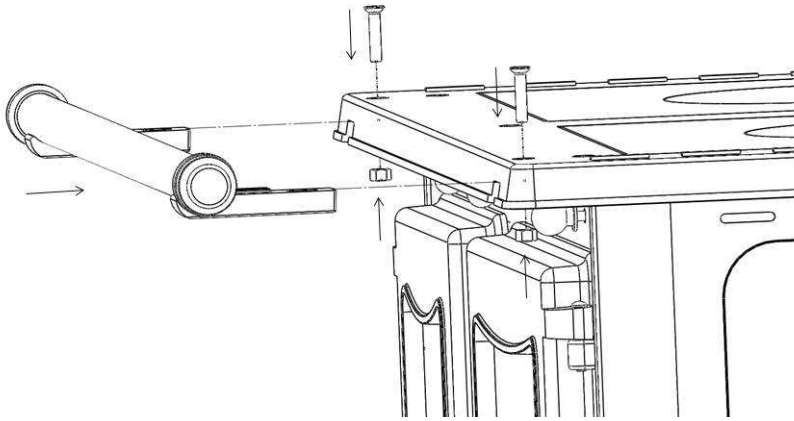
Guliver provides the possibility of smoke vent hole from the upper or back side of the stove through appropriate connections which are on the side opposite from the hearth. The standard parts of the stove are the fitting for the connection with smoke pipes and the cover for the smoke vent hole (Image 1).

As a standard, there is the cover on the back side, and the fitting for the connection to the smoke pipes is put in the drawer, and if the user decides to put the smoke vent hole on the upper side, the fitting should be positioned on the envisaged place. The cover and the fitting are connected by screws.



If you want the smoke vent hole to be on the backside, unscrew the screws which connect the cover of the vent hole and the backside of the stove, and fix the smoke vent hole. The cover should be connected with screws to the stove frame on the envisaged place. Take care that the screws on the cover and the fitting are in the channels and are tight enough so that the smoke cannot go through.

The cover on the upper side of the stove which is closer to the hearth should not be removed (Image 2).



This part shown in the picture is delivered with the stove, but unassembled. It is connected by screws in the manner shown in the picture (Image 3).

This part should not be used for moving the stove, because it is not its function and its handles made of grey cast can be broken.

4 CHIMNEY

Special attention should be drawn to the chimney quality which has to be manufactured according to standards. The maintenance of the chimney has to be regular. The stove is connected to the chimney through the fitting via appropriate smoke pipes, in order to provide the adequate tightness and the flow of smoke from the stove to the chimney. The smoke pipe must not be positioned too deep in the chimney in order not to disturb the draft in the chimney.

Airflow

To ensure adequate stove operation, the draft in the stove chimney flue should be 12 ± 2 Pa. The lower value does not allow the proper combustion, and as the consequence there is the deposit of carbon and excess quantity of smoke which goes out through the grilles or the door. If the value of the airflow is too high, the combustion shall be too fast, and as the result the heat goes out through the chimney. In case of draft greater than 15 Pa, the chimney flue must be fitted with a damper.

The signs of bad airflow are:

- Dirty glass, hot handle
- Smoke enters the room

Glass Care

Caution: Never operate the stove with a broken door glass. Never build the fire up against the glass.

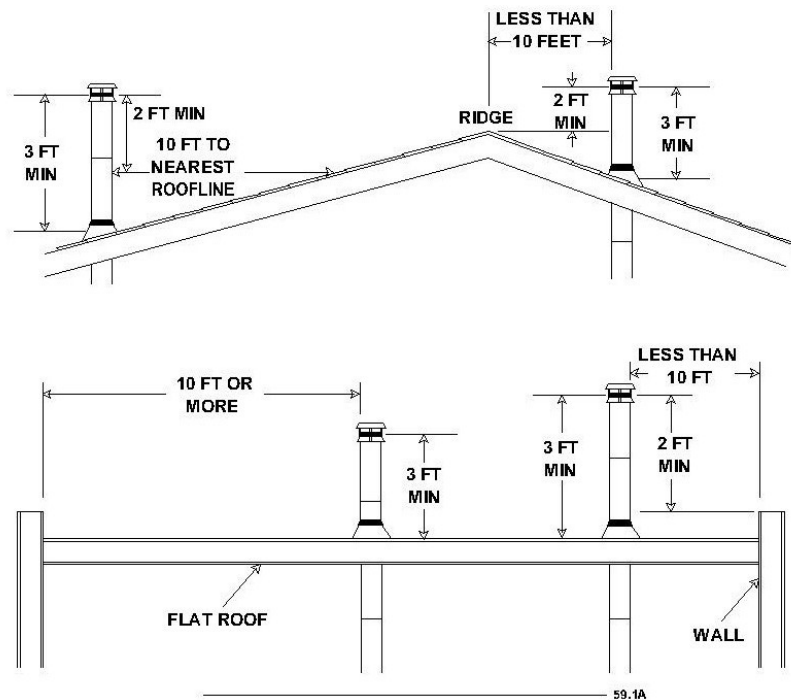
Warning: Do not use any replacement glass other than the original “ceramic” glass manufactured and supplied for use in this cookstove. Replacement glass is available from manufacturer or authorized dealer. Do not abuse glass door by striking or slamming it. Never clean hot glass. Never use abrasive cleaner. When necessary, the glass can be cleaned with low alkaline content commercial stove glass cleaners, which are available from your local dealer.

Glass Replacement Procedure: Insure appliance is not in operation and is thoroughly cooled. Remove screws and glass clips. Lift glass from glass clips. Replace seal material. Trim to length and butt together. Replace glass into door, being sure not to over tighten screws and clips.

Oven glass: Replace oven glass only with original “fully tempered soda-lime” glass available from manufacturer or authorized dealer.

4.1 General characteristics

Add chimney sections, according to the manufacturer's installation instructions. The chimney must extend at least, 3 feet above its point of contact with the roof and at least 2 feet higher than any wall, roof, building or obstacle within 10 feet horizontally.



The chimney guarantees the conveyance of the fumes outwards even when there are strong horizontal winds and stops them from being blown back down the chimney.

Bad maintenance of the chimney stops the smoke passage due to breakage or separation of cement mortar, brick or other material used for chimney construction, as well as due to product deposits combustion and intrusion of foreign objects.

Chimney must have sufficient heat insulation; otherwise it can lead to condensation.

The internal parts of the whole flue should have a smooth surface, and the material used should be chemically and thermally resistant to products of combustion.

In case of any problems connected with chimney, you should consult professionals and chimney sweepers.

. LIGHTING

Prior to the first stove lighting, it is necessary to wipe all stove surfaces with a dry cloth, remove dust, oil and impurities from the stove plate and the oven in order to avoid their combustion and occurrence of unpleasant odours and smoke.

The first time that the appliance is lit, there will be an unpleasant odour and smoke given off, especially from the stove plate surface, as well as from the other parts protected with a heat resistant paint. This is a normal occurrence because the paint stabilizes on temperatures above 250°C during the first lighting. A good ventilation of the room where the stove is located must be ensured.

The ignition is performed in the following manner:

- The handle of the regulator of the gases flow should be pulled towards you, thus enabling the smoke flow towards the chimney via the shortest route.

- Position the primary air regulator into the open position,
- open the hearth door,
- put the necessary fuel into the hearth (ungreased paper, small pieces of wood),
- Ignition is performed,
- The hearth and ashtray door is closed,
- After the initial flame, wider wood logs should be put into the hearth, the hearth door is closed, the draft is reduced to half, and the regulator handle is positioned into the front position (Image 5).

IMPORTANT: When opening the stove door, due to high temperatures on the stove handles, you must use the protective glove which is delivered with the stove.

Fuels like petrol or light distillate oil and similar fuels must not be used, because they can lead to stove damaging and explosion.

Among the others, the following cannot be burnt: organic waste, food leftovers, used and painted wood, plastic objects, flammable and explosive materials the combustion of which disturbs proper operation of the stove and can cause damage and environment pollution.

High outside temperatures may cause bad airflow (draft) in the chimney, so it is recommended to put smaller quantities of fuel more frequently.

6. STOVE OPERATION

We recommend to split the quantity of fuel into half and to gradually heat the stove when used for the first time, in order to control and test the operation.

Maximum quantity of wood for safe operation is 2,5kg (5.5lbs).

The hearth door should be opened only when necessary, in order to add new quantity of wood. The next quantity of wood is added only after the previous quantity has been burned.

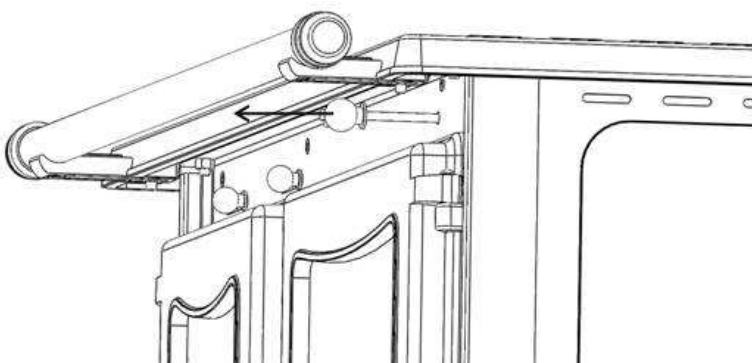
Do not allow the obstruction caused by ashes and unburned fuel. Clean the obstruction. The door should be opened slowly, without abrupt moves, in order to allow the pressures in the hearth and the room to become equal. In that way you prevent the exit of smoke and flame from the hearth.

The hearth door must be closed when the stove is used.

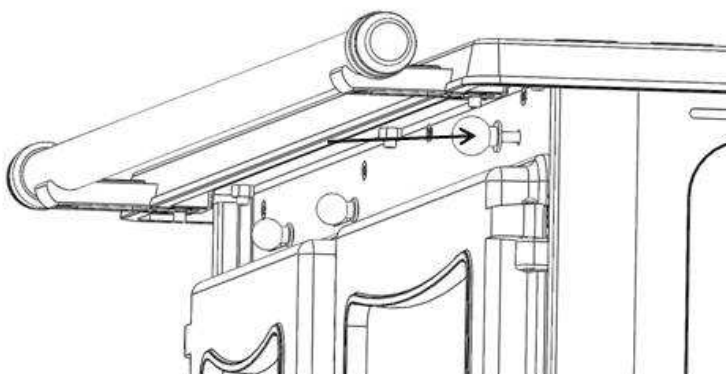
The wood should have maximum 20% humidity. In addition to bad combustion effect, wet wood leaves deposits on the glass.

The ashtray should be regularly cleaned so there is always space for ashes and the ash must not be allowed to reach the grid level, otherwise the air cannot flow into the combustion chamber.

The handle of the regulator of gases flow used for the selection of the regime of the stove operation has two positions.

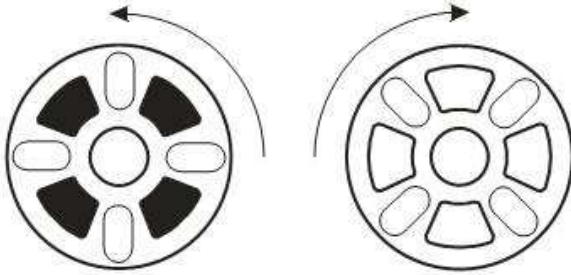


1. for lighting the fire and cooking, the handle should be pulled out, as well as when adding a new quantity of fuel.



2. When it is used simultaneously for cooking, baking and heating or just for heating, the handle of regulator of gases flow is pushed inside (see picture).

Regulation of primary air

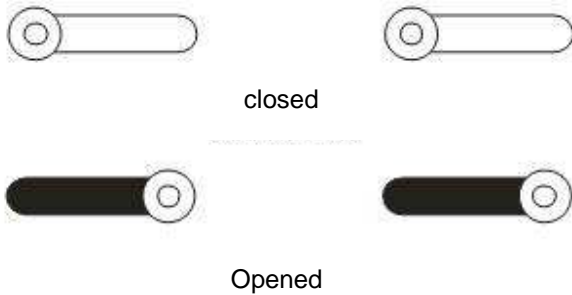


Opened

Closed

The primary air control should be put in the opened position during lighting and kept that way till the moment of the establishment of the stable operation of the stove after putting larger pieces of wood. After that the regulator should be put in the closed position and held in that position during the stove operation. When the regulator is closed it prevents the air flow under the grid by which it lessens the combustion intensity. If you want fast fuel combustion, open the primary air control.

Regulation of secondary air



closed

Opened

The secondary air regulator should be put in the position closed during ignition and held in that position until you establish the operation heating regime. After that, put the regulator into the position opened and hold it in that position during the stove is in operation. The secondary air is used to clean the glass on the hearth door and for better combustion. During the stove operation, the movable part of the regulator is heated, so use the additional equipment during regulation.

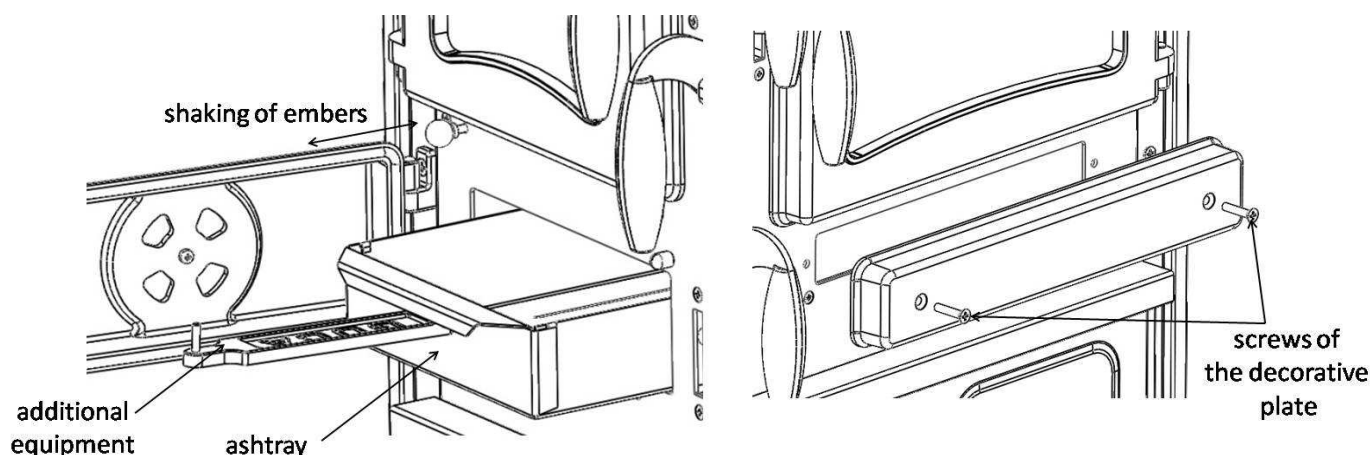
7. CLEANING THE STOVE

We recommend removing the ash produced every day. Never allow the ash accumulate to the point where it touches the grate; this would obstruct the circulation of primary air and slowly suffocate the fire.

When cleaning the outside surfaces of the stove, avoid abrasive products which would damage the protective paint. Do not use chemicals that contain diluents, because the cast parts are protected by heat resistant paint.

Panoramic door glass should be cleaned with normal detergent and exclusively after getting cold. Do not use abrasive products because you will damage the glass surface. After cleaning, rinse with pure water and dry.

The additional equipment that is delivered with the stove is the glove and equipment for shaking of embers and removal of ashtray (see picture).



Cleaning of channels for flow of gas products of combustion under the stove should be performed in the following manner: Remove the decorative panel (below the oven door) by tightening the crews (picture10). By stump, remove layers of soot from the bottom of the stove and under the bottom of the oven. After cleaning, return the decorative plate in the initial position and attach it with screws.

8. CONSUMABLES

The following are considered consumables and therefore not covered by the warranty:

all gaskets, glass parts, the paints, the ceramics and the parts with chemical coating (chrome, nickel, zinc parts). The warranty does not cover damages caused by improper installation, incorrect connection not in compliance with the instructions which accompany the product, or by tempering by unqualified or unauthorized personnel.

9. WHAT TO DO IF YOU DO NOT INTEND TO USE THE STOVE FOR AN EXTENDED PERIOD

First, clean the hearth, the smoke pipes and the flue, trying to eliminate completely the ash and other residuals. In case you disconnect the appliance from the chimney, close its opening in order to allow operation of other possible appliances connected to the same flue.

The cleaning of the flue should be done at least once a year; in the meanwhile check the state of the gaskets and replace them if necessary. In presence of dampness in the room where the stove has been placed, we advise you to put absorbent salts into the hearth and other stove openings.

10. STOVE DESCRIPTION

The stove is intended for heating (through cast and brass parts and glass) and preparation of food (on the plate and in the oven). If fast cooking is required add smaller quantities of fuel, open the air vent holes, pull out the handle of regulator of smoke gases. For simultaneous cooking, baking and heating, the handle of regulator of smoke gases is pushed inside and the intensity of combustion is regulated through the primary air control.

The stove Guliver has the possibility of air flow regulation for combustion, thus selecting the regime of the stove operation, thus achieving the better efficiency and better level of wood usage.

The plate frame, all doors, hearth coatings, junction for smoke outlet and gallery holders are made of grey cast. The glass on the stove and hearth door is resistant to high temperatures and adequate for the intended use. There is a thermometer on the stove glass.

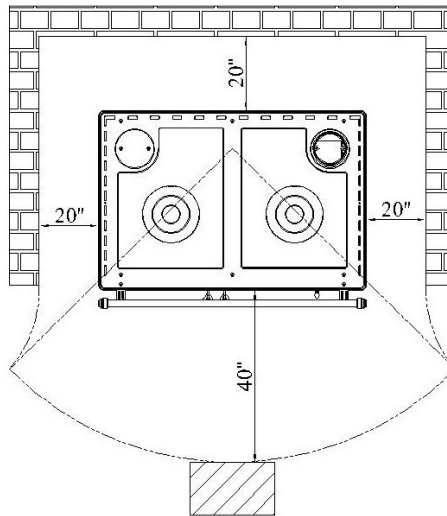
Tightenings are made without the use of asbestos. Cast and brass parts are protected with heat resistant colour, and there is a chrome coating on some positions (handles, gallery).

11. FIRE SAFETY

During the installation of the stove the following safety measures are to be followed:

- a) In order to ensure sufficient thermal insulation, respect the minimum safety distance from objects or furniture components which are flammable and sensitive to heat (furniture, wood, fabrics etc.) and from materials with flammable structure. **All the minimum safety distances are shown on the product data plate and lower values MUST NOT be used.**
- b) Do not place armchairs, seats, curtains or any flammable object within **100cm(40")** in front of the stove as well as within **50 cm(20")** on the sides.
- c) No flammable components must be present above the product.
- d) Moreover, if there is a flammable floor, it must be protected by an insulating plate (steel, brass, marble, stone, etc.), which extends at least **46cm(18")** from the front and at least **20cm(8")** from the sides.

The chimney stove must operate exclusively with the ash drawer inserted. The solid residue of the combustion (ashes) must be collected in a hermetic container, resistant to fire. The stove must never be ignited when there are gas or steam emissions (e.g. glue, gasoline, etc.). Never deposit flammable materials near the stove. During the combustion there will be thermal energy spread which warms up the surfaces, the door, the fireplace glass, the handles and knobs, the smoke pipe and the front side of the stove. Please avoid the contact with these parts without gloves or the relevant tools.



Warn children of the danger and keep them away during the operation of the stove.

The use of a wrong or wet fuel causes the formation of creosote deposits in the flue and will fuel a chimney fire.

12. WHAT TO DO IF YOUR STOVE DOES NOT OPERATE AS INDICATED

12.1 Difficulties during operation

- Check whether the chimney entrance is made adequately.
- Check whether the chimney dimensions are correct and suitable for the device.
- Check the thermic insulation of the chimney and if it is made according to standard.
- The hearth door must be closed properly,
- Check if the draft is in the allowed limitations.

12.2 Ignition difficulties

- Open the primary air and smoke control.
- Use dry wood.
- Ventilate the room to obtain sufficient quantity of oxygen.
- The chimney must be adapted to the device for which it is used.

12.3 Smoke coming out

- Check if the primary air control is opened.
- Check whether there is leaking on the chimney entrance.
- Check if there are any obstacles from ashes and other remains.
- Check the airflow.
- Check the draft in the chimney.
- Check the screws.

12.4 Glass getting dirty

- Wet wood: use dry wood (with max 20 % humidity)
- Wrong fuel (see allowed materials)
- Too much fuel in the hearth or the wood touches the glass
- Insufficient air flow (see connecting the chimney)
- Wrong regulation: if the secondary regulator is closed, the glass gets dirty after short time.

12.5 Condensation

- During first few ignitions, condensation is normal.
- If the problem lasts, check the wood you use; it must not be wet or poorly dried.
- The chimney must not have any defects or cool the gas flow too quickly.

Important: The stove has been made from materials which are NOT harmful for health.

13. GENERAL NOTES

If all recommendations for installation, regulation of operation and cleaning have been respected, the stove represents a safe domestic appliance.

In case of any problems, please contact the producer or distributor by telephone or in written form. Contact data are given at the end of this instruction.

Any defect on the stove shall be removed by the authorised service.

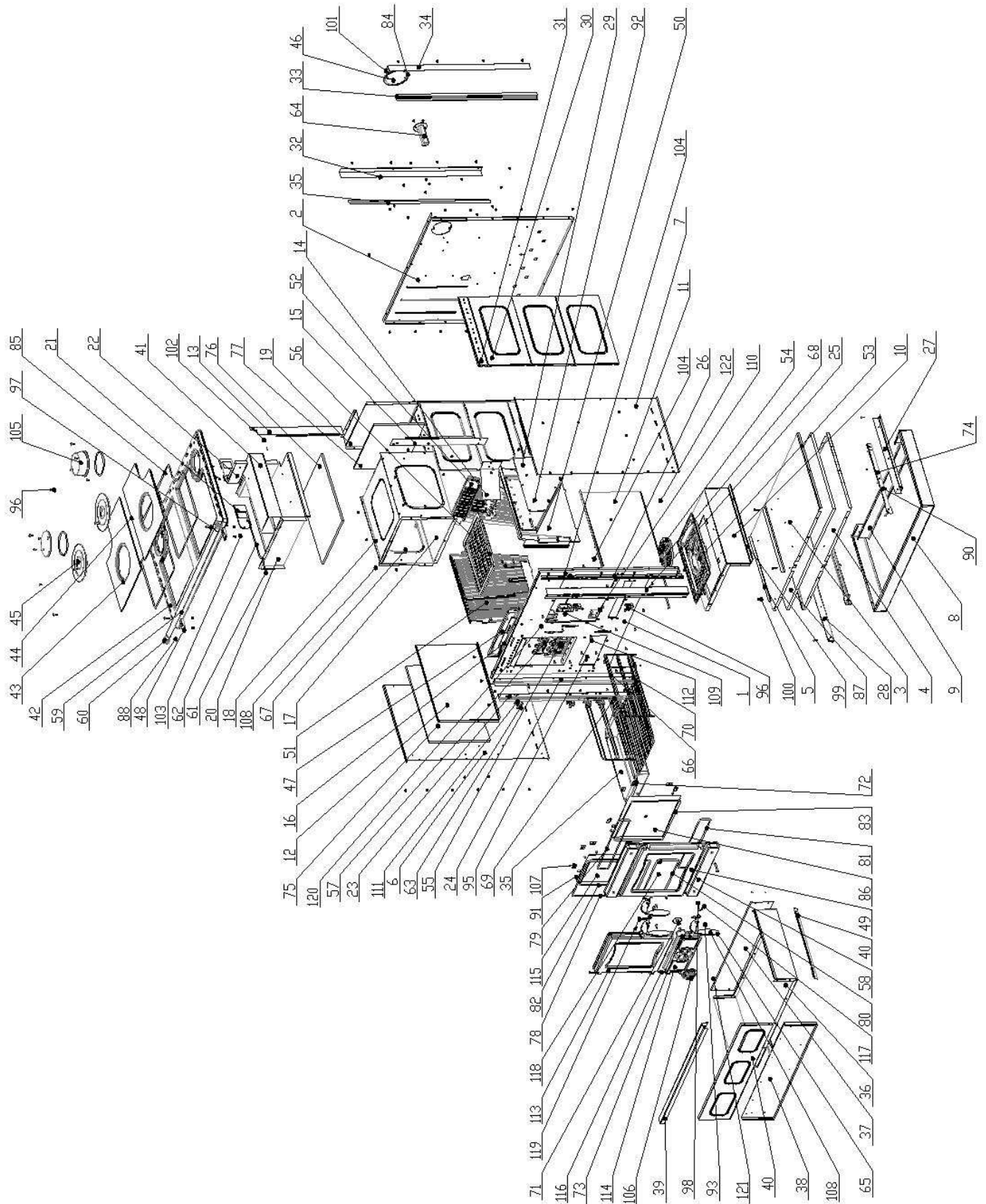
If an unauthorised person performs service or any changes on the stove, the owner of the stove loses the right for the service provided by the manufacturer's warranty.

The supply of spare parts is performed exclusively through the factory service, based on the positions and pictures in this instruction and their names.

The manufacturer is not liable if the buyer does not respect the installation and operation manual.

The manufacturer reserves the right to make modifications in appearance, dimensions and the model without the previous notice.

14. COMPONENT PARTS



31	SD.026.2	2			
30	SD.026.1	6			
29	SD.024	1			
28	SD.023	1			
27	SD.022	1			
26	SD.021.2	1			
25	SD.021.1N	1			
24	SD.020.2	1			
23	SD.020.1	1			
22	SD.019	1			
21	SD.018	1			
20	SD.017N	1			
19	SD.016.4	1			
18	SD.016.2	1			
17	SD.016.1N	1			
16	SD.015	1			
15	SD.014N	1			
14	SD.013N	1			
13	SD.012N	1			
12	SD.011	1			
11	SD.010	1			
10	SD.009N	1			
9	SD.007.2	1			
8	SD.007.1	1			
7	SD.006N	1			
6	SD.005	1			
5	SD.004	2			
4	SD.003N	1			
3	SD.003	1			
2	SD.002N	1			
1	SD.001N	1			
Poz.	Oznaka/Standard	Kom.			

62	SD.203	1			
61	SD.202	2			
60	SD.201.2	2			
59	SD.201.1	1			
58	SD.118	2			
57	SD.117	1			
56	SD.116	1			
55	SD.115	1			
54	SD.114	1			
53	SD.113	1			
52	SD.112	1			
51	SD.111	1			
50	SD.110	1			
49	SD.109	1			
48	SD.107	2			
47	SD.106	1			
46	SD.105	2			
45	SD.104	2			
44	SD.103	1			
43	SD.102	1			
42	SD.101	1			
41	SD.031N	1			
40	SD.030.5	1			
39	SD.030.4	1			
38	SD.030.3	1			
37	SD.030.2	1			
36	SD.030.1	1			
35	SD.029	1			
34	SD.028.1	1			
33	SD.027.2	2			
32	SD.027.1	1			
Poz.	Oznaka/Standard	Kom.			

93	DIN965/ISO7046	3			
92	DIN7985/ISO7045	10			
91	DIN7985/ISO7045	16			
90	DIN7985/ISO7045	6			
89	DIN7985/ISO7045	1			
88	DIN913/ISO4026	2			
87	SD.319	1			
86	SD.318	1			
85	SD.317	2			
84	SD.316	3			
83	SD.315	1			
82	SD.314	1			
81	SD.313N	2			
80	SD.312	1			
79	SD.311	1			
78	SD.310	1			
77	SD.309	1			
76	SD.308	1			
75	SD.307	1			
74	SD.306	1			
73	SD.305	1			
72	SD.304	1			
71	SD.303	1			
70	SD.302	1			
69	SD.301	2			
68	SD.209	1			
67	SD.208	4			
66	SD.207	2			
65	SD.206	3			
64	SD.205	1			
63	SD.204	2			
Poz.	Oznaka/Standard	Kom.			

122	DIN 7337	35			
121	DIN 7337	20			
120	DIN 1481/ISO8752	3			
119	DIN 137 A M10	6			
118	DIN 127-A 5.4	1			
117	DIN923	3			
116	DIN660	6			
115	VS.003	1			
114	P.204	1			
113	P.203	1			
112	P.187	1			
111	P.158	6			
110	P.157	3			
109	P.034	3			
108	P.033	3			
107	P.025	16			
106	P.016	1			
105	P.015	1			
104	DIN934/ISO4032	22			
103	DIN934/ISO4032	1			
102	DIN934/ISO4032	7			
101	DIN 7501- P	27			
100	DIN7981/ISO7049	6			
99	DIN7981/ISO7049	110			
98	DIN965/ISO7046	4			
97	DIN965/ISO7046	2			
96	DIN965/ISO7046	12			
95	DIN965/ISO7046	14			
94	DIN965/ISO7045	1			
Poz.	Oznaka/Standard	Kom.			

"Guca IK" products are manufactured under the strict Standard of the World Recognize ISO 9001: 2000 Quality Assurance Certificate.

Limited One year Warranty

"Guca IK" warrants its products against manufacturing defects to the original purchaser only—i.e., individual (register customer) whose name appear on the warranty registration card., for a period of One year from date of purchase from only an authorized dealer.

If within the one year period, your product should develop a defect due to materials or workmanship of the original new product, Guca IK (manufacturer), Sopka Inc (importer), or your authorized dealer will supply ONLY the parts necessary to make the repairs. (Labor Not Included) and is subject to following condition and limitations:

This limited warranty does not cover damages caused by misuse, lack of maintenance, accident, alterations, abuse or neglect.

This limited warranty does not cover any scratches, dents, corrosion or discoloring caused by excessive heat, cleaning chemicals, nor chipping on porcelain enamel parts, nor any venting components used in the installation.

Installation must be done in accordance with installation instructions included with product and all local and national building and fire codes.

Guca IK will not be liable for incidental and consequential damage of any nature.

This warranty gives the purchaser specific legal rights which may vary from state to state. No other warranty is to be implied or expressed, including warranties implied for a specific or particular purpose.

Guca IK reserves the right to have its representative inspect any product or part thereof prior to honoring any warranty claim.