



http://www.rangeservant.com



# USER'S MANUAL ULTIMA BALL DISPENSER

© Copyright, Range Servant 3000 Center Place - Suite 300 Norcross, GA 30093 Phone: (800) 878-8050 Fax: (770)448-8060

# CONTENTS

| <u>1</u> | <u>Ge</u>      | eneral information  | 4             |
|----------|----------------|---|---------------|
|          | 1.1            | Preface   | 4             |
|          | 1.2            | Description   | 5             |
|          | 1.2            | 2.1 Ball Dispenser  | 5             |
|          | 1.2            | 2.2 Ball Management System  | 5             |
|          | 1.3            | Identification  | 5             |
|          | 1.4            | Technical specifications  | 6             |
| <u>2</u> | <u>Sa</u>      | fety  | 7             |
|          | 2.1            | General   | 7             |
|          | 2.2            | Authorised use  | 8             |
|          | 2.3            | Unauthorised use  | 8             |
|          | -              |   |               |
|          | <b>2.4</b> 2.4 | Emergencies   | <b>8</b><br>8 |
|          | 2.5            | Operational reliability   | 8             |
| <u>3</u> | Ho             | w to use the Ball Dispenser   | 10            |
|          | 3.1            | BA-99 Control System  | 10            |
|          |                | 1.1 Introduction  | 10            |
|          |                | <ul><li>I.2 Getting started</li><li>I.3 Adjustment of conveyor belt speed</li></ul> | 10<br>11      |
|          | 3.1            |   | 11            |
|          | 3.2            | Payment Methods and Prices  | 12            |
| <u>4</u> | De             | sign and function   | 12            |
|          | 4.1            | .1 Machine exterior   | 12            |
|          | 4.1            | .2 Machine interior   | 13            |
| <u>5</u> | Ma             | aintenance  | 14            |
|          | 5.1            | General   | 14            |
|          | 5.2            | Maintenance intervals and instructions  | 14            |
|          | 5.3            | Troubleshooting and repair  | 15            |
|          | 5.4            | Function test   | 16            |
| 6        | Ins            | stallation  | 17            |

| 6.1   | Factory testing a  | ind configuration  | 17                    |
|---|--|--|-----------------------|
| 6.2   | Installation of the  | e ball dispenser   | 17                    |
| <b>6.3</b><br>6.3.<br>6.3.                  |  | ring Diagram<br>am for the connection of BA-99 to the Ball Dispenser<br>ment Systems | <b>20</b><br>20<br>21 |
| <u>7 Spa</u>                                | are parts  |  | 22                    |
| 7.1   | External   |  | 22                    |
| 7.2   | Control box  |  | 23                    |
| <b>7.3</b><br>7.3.                          | Internal<br>1 Grid   |  | <b>24</b><br>25       |
| Title:<br>Prepared by:<br>Date:<br>Version: | Ultima Ball Dispenser<br>Daniel Yenerall<br>05-29-2008<br>052908 |  |                       |

# **1** General information

### 1.1 Preface

We congratulate you to your new Range Servant machine. You have made a good choice! Not only have you chosen an excellent state-of-the-art Ball Dispenser with little demands on maintenance but you have also chosen quality. Quality is ensured with the help of modern production techniques, carefully chosen materials and the responsible workmanship of our staff.

This User's Manual contains all the information necessary to fully understand the maintenance and operation of the machine.

The machine may be equipped with another a bit more complicated control system referred to as the Select System, in which case some of the information given herein does not apply. Please then refer to the separate manual for the Select System.

**Study the User's Guide carefully before using the machine.** If these instructions are not followed, persons using the machine might be injured or the equipment itself be damaged. In many cases, following the instructions is a necessary condition for Range Servants' warranty to be applicable. Every person operating the machine must read these instructions.

No part of this publication may be reproduced without the written authorisation of Range Servant.

We offer a limited one-year warranty on our Ball Dispensers. This does not include payment systems and normal wear and tear. Study the warranty conditions carefully and keep them in a safe place. If you have any questions, or if problems should arise, please contact your Range Servant representative.

#### **ONE-YEAR WARRANTY**

Range Servant AB hereby undertakes to provide a warranty on material and function on the RANGE SERVANT dispenser for one year from the date of delivery. The guarantee does not cover payment systems and wearing parts. This engagement applies to repaired or replaced components for a period of three months. This undertaking only applies to the original purchaser. It also applies only to shortcomings of those parts, which the manufacturer verifies after due inspection. Repairs or replacement of parts may only be carried out by a representative authorised by the manufacturer. The manufacturer also guarantees that the equipment delivered matches the product description supplied. THE UNDERTAKINGS SPECIFIED IN THIS AGREEMENT CONSTITUTE THE MANUFACTURER'S SOLE OBLIGATION TOWARDS THE PURCHASER. THE MANUFACTURER IS IN NO WAY RESPONSIBLE FOR ANY UNDERTAKINGS OUTSIDE THE FRAMEWORK OF THIS WARRANTY CERTIFICATE. Neither is the manufacturer responsible for any undertakings given by any outside person during the sales negotiations. The warranty agreement does not apply to equipment that has been repaired or replaced by persons/companies not authorised by the manufacturer. The manufacturer's warranty undertaking does not apply if the equipment is used incorrectly, if it has been damaged through improper maintenance or accidents or if it has been handled in a way not specified in the manual which is supplied with the dispenser upon delivery. The manufacturer is also free from financial liability for any type of injury that may arise in connection with the sale and repair of the equipment and from injuries to third parties in conjunction with its use.

# **1.2 Description**

#### 1.2.1 Ball Dispenser

The Ball Dispenser can be used either as a stand-alone machine or it can be integrated into a complete, automated system - the Range Servant Ball Management System.

The user-friendly ball dispensers from Range Servant are designed to accept different types of payment and to deliver, quickly and consistently, the exact number of balls. Prices are differentiated and several payment methods can be used in parallel. The number of dispensed balls per payment can be easily changed by the user himself. The balls are handled with care and only undamaged and clean balls are delivered to the player.

#### 1.2.2 Ball Management System

Range Servant can deliver a complete, flexible Ball Management System adaptable to any kind of driving range requirements. The Ball Dispenser can be combined with the work-efficient, environment friendly Ball Washer. The Ball Washer in turn can be connected to the Elevator, the Conveyor Belt or the Blower for the transport of clean, undamaged balls from Washer to Dispenser. The system also includes a Ball Picker machine picking up used balls from all over the driving range. Thus the circle is closed and manual work reduced to a minimum.

By applying our extensive know-how to the specific problems of every driving range we are able to offer tailor-made solutions.

# 1.3 Identification

When contacting Range Servant, please identify your machine with the help of the information contained in the identification plate. The identification plate is well visible and firmly attached and contains the following information:

- Name and address of the manufacturer
- Designation of series or type of machine
- Serial no., if any
- Year of manufacture

| (+ RANGE SERVAN                          | $T^{\circ}$ |
|--|-------------|
| RANGE SERVANT AB, SE-302 41 HALMSTAD, SW | 'EDEN       |
| TEL.+46- 0 35-109240 WWW.RANGESERVANT    | .COM        |
| MANUFACTURING NO.                        | CE          |
| MODEL/TYPE VOLTS/KW                      |             |
| ĹΨ                                       | • Ψ)        |

Fig. 1: Product identification plate

# **1.4 Technical specifications**

| General                      | Ultima-8    | Ultima-12*  | Ultima-20*  | Ultima-45*  |
|------------------------------|-------------|-------------|-------------|-------------|
| Capacity [balls]             | 8000        | 12000       | 20000       | 43000       |
| Capacity [balls/h]           | 25000       | 25000       | 25000       | 25000       |
| Settings [balls/ payment]    | 1-999       | 1-999       | 1-999       | 1-999       |
| Dimensions:                  |             |             |             |             |
| Height [mm] /([in])          | 1330 (52.4) | 2056 (80.9  | 2056 (80.9) | 2056 (80.9) |
| Height open lid [mm] /([in]) | 1790 (70.5) | -           | -           | -           |
| Width [mm] /([in])           | 1012 (39.8) | 1012 (39.8) | 2022 (79.6) | 2022 (79.6) |
| Depth [mm] /([in])           | 760 (29.9)  | 760 (29.9)  | 760 (29.2)  | 1520 (59.8) |
| Weight, with balls [kg]      | 462         | 648         | 1112        | XX          |
| Weight, without balls [kg]   | 84          | 89          | 173         | 249         |
| Electric system:             |             |             |             |             |
| Mains voltage [V, 50/60 Hz]  | 230/115     | 230/115     | 230/115     | 230/115     |
| Control voltage [V, DC]      | 12 and24    | 12 and24    | 12 and24    | 12 and24    |
| Effect, feeding motor [W]    | 17.4        | 17.4        | 2x17.4      | 2x17.4      |
| Operating Conditional        |             |             |             |             |

Operating Conditions:

+2 - +50 (+35- +122)

Operating Temperature [°C] /([°F]) \* Ball Washer and elevator are not included

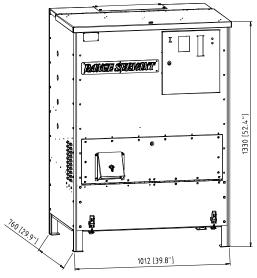


Fig. 2: Ball Dispenser Ultima-8.

# 2 Safety

# 2.1 General

Safety measures are a combination of measures taken by the manufacturer when designing and building the machine and measures that have to be taken by the user.

The machine has been designed to function for its intended purpose. It has been designed and manufactured in such a way that configuration and maintenance can take place with the least possible risks to the operator, provided such work is carried out according to the instructions laid down in the User's Manual.

The objective of the safety measures is to eliminate all accident hazards during the operational life of the machine which also includes the assembly and dismantling of the machine, including any hazards arising as a consequence of such abnormal circumstances as can be anticipated.

Accessories and spare parts that have not been approved by Range Servant can lead to personal injuries and/or equipment damage and affect the operational reliability of the machine. For the sake of safety you should therefore exclusively use accessories and original Range Servant spare parts recommended by Range Servant.

Such accessories and spare parts are specially intended for the machine and are approved by us with regard to safety.

All Range Servant retailers keep accessories and spare parts at your disposal along with competent advice. They also have the technical qualifications necessary for installing your machine and are informed about what technical changes are authorised.

Damage caused by the use of accessories and spare parts not having been approved by Range Servant and damage due to unauthorised technical modifications are not covered by the warranty obligation.

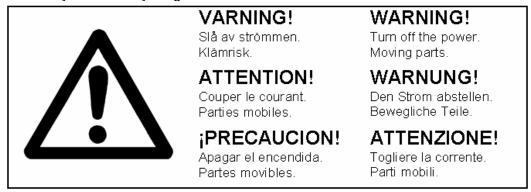


Fig. 3: Warning signs on front hatch

• Always disconnect the power supply to the machine before carrying out maintenance or service work. The mains switch is located in the control box in the lower right hand corner of the printed circuit board.

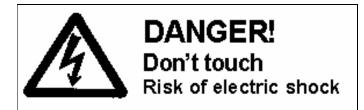


Fig. 4: Warning signs in control box

- Never touch the circuit board or other electrical components in the control box. They can be current conducting and cause injury to person and/or equipment damage
- Mechanical or electrical alterations may only be undertaken in consultation with Range Servant.

# 2.2 Authorised use

The ball-dispensing machine may only be used for the distribution of golf balls. For the machine to operate properly, the balls must be clean and undamaged or else they may get stuck and cause machine failure.

Distribution of balls may only start provided the machine has been installed according to the instructions contained in this Manual.

# 2.3 Unauthorised use

Using accessories or spare parts not recommended by Range Servant might cause personal injury and/or equipment damage and affect the operational reliability of your ball dispenser. For safety reasons, use only those components recommended by us. They are intended for your machine, they have been chosen for safety reasons and they are approved by the manufacturer.

Damage caused by the use of accessories and spare parts not having been approved by Range Servant or damage due to unauthorised technical changes are not covered by the warranty obligation.

# 2.4 Emergencies

#### 2.4.1 Fire

Water shall be used as an extinguisher in the event of fire, except if the fire is located in the electric equipment, where a carbon dioxide extinguisher must be used.

### 2.5 Operational reliability

For trouble-free operation and long service life the instructions below should be followed:

- Place the ball-dispensing machine on a firm and level surface.
- Place the machine under cover so that only the front is accessible to members of the public. If the machine is card-operated it <u>must</u> stand under cover for the warranty to apply.

- Never strain the machine by loading it with more balls than recommended. The loading capacity for your machine is stated in the Technical Specifications at the end of the Manual.
- The machine should be connected to its own wall socket to prevent interference with its electronic system.
- Make sure that the electric box is always properly shut and covered when rinsing the machine. Moisture and water can damage the electrical components.
- When cleaning inside the dispenser never spray water directly onto the electric motor.

# **3** How to use the Ball Dispenser

## 3.1 BA-99 Control System

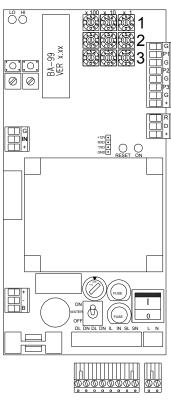


Fig. 5: BA-99 Control System

#### 3.1.1 Introduction

The BA-99 system has three payment channels marked P1-P3 allowing the user to choose between three different amounts of balls to be dispensed ranging from 1-999. The desired amount is selected with the help of the nine knobs located to the left of the terminal block G - P1-P3. More details are given in the following chapter "Getting started".

Payments can also be made during the dispensing process and will then be accumulated. A green LED marked ON is lit to indicate that power is on and a red LED marked DEP to indicate that payment has been registered and that the machine is prepared to dispense balls. The system is also equipped with a small circuit card consisting of two LED's, a green and a red one, giving continuous information to the user. Green LED indicates that mains supply is on and red that payment has been made and that machine is in the process of dispensing.

#### 3.1.2 Getting started

You can decide yourself how many balls you wish the machine to dispense per payment. The Ball dispenser accepts different payment methods and you are free to decide whether the machine shall make the same number of turns for all the different payments methods or not.

Connect the Ball Dispenser to the 230 VAC mains supply.

Adjust the ball dispensing knobs for the respective payment channel according to wish. Make your payment and check that the correct number of balls are dispensed. The machine dispenses balls at two different speeds – low and high. Dispensing starts at low speed, which allows for the conveyor belt to start running, and then continues at high speed. When there are only five balls left, the speed is again reduced to allow for the conveyor motor to stop at the right point preventing too many balls to be delivered. If you wish to adjust the speed of the conveyor belt, see the following chapter "Adjustment of conveyor belt speed".

Example:

#### Payment channel 1

23 Balls x 100 = 0 x 10 = 2 x 1 = 3

#### Payment channel 2

| 54 Balls | Х | 100 = 0 |
|----------|---|---------|
|          | Х | 10 = 5  |
|          | х | 1 = 4   |

| x 100 | x 10 | 1 |
|-------|------|---|
|       |      | 2 |
|       |      | 3 |

#### Payment channel 3

| 128 Balls | Х́ | 100 = 1 |
|-----------|----|---------|
|           | Х  | 10 = 2  |
|           | х  | 1 = 8   |

#### 3.1.3 Adjustment of conveyor belt speed

The control card BA-99 is equipped with two knobs for adjustment marked HI and LOW as well as with two micro-switches that are located on the upper left side of the card.

Press the micro-switch corresponding to either adjustment knob HI or LOW; the conveyor belt starts moving. Use a small screw driver to adjust the speed. LOW regulates the starting speed and the dispensing speed for the last five balls. HI regulates the normal dispensing speed.

The LED marked STB on the photocell located above the conveyor belt shall be burning with steady light and the LED marked OP.L shall blink with each detected ball.

#### 3.1.4 Adjustment of photocell

The photocell is the component detecting the balls and signalling to the control system that the correct number of balls have been dispensed.

The photocell sends a red signal indicating where the balls are detected.

The photocell is adjusted as follows:

• Place a ball on the highest point of the conveyor belt. Make sure it is in line with the photocell and that the red ray of light from the photocell hits the ball at a point about 2/3 of the height of the ball.

- Move the ball sideways, all the while checking that the two LED's STB and OP.L of the photocell burn with steady light.
- Start dispensing and check that OP.L blinks with each detected ball.

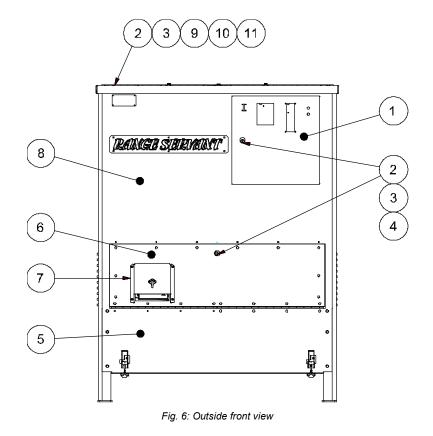
STB = Stability LED means that the reflecting light is sufficient for detection. OB.L = Operating LED means detection of an object.

### 3.2 Payment Methods and Prices

The Ball Dispenser is equipped with an operating panel where the customer can select the desired payment method. The panel contains two LED's, openings for coins or tokens, and a slot for magnetic cards or bill scanner.

# 4 Design and function

#### 4.1.1 Machine exterior



| Pos. | Designation                                |  |
|------|--|--|
| 1    | Control box door                           |  |
| 2    | Locks for control box, front hatch and lid |  |
| 3    | Shackle, front hatch lock and lid          |  |
| 4    | Shackle, control box door                  |  |

- 5 6 7
- Lower front panel Front inspection hatch
- . Ball shute
- 8
- Upper front panel Front portion of lid Lid hinges 9
- 10
- 11 Rear portion of lid

#### 4.1.2 Machine interior

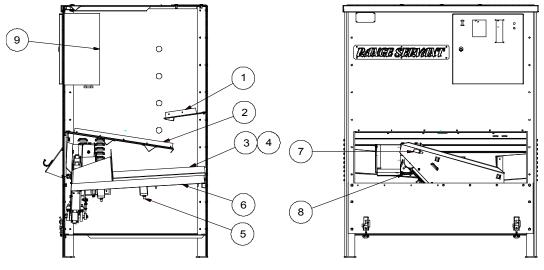


Fig. 7: Inside of the ball dispenser

| Pos. | Designation              |
|------|--------------------------|
| 1    | Upper inclined plate     |
| 2    | Lower inclined plate     |
| 3    | Left side plate of grid  |
| 4    | Right side plate of grid |
| 5    | Shock absorber           |
| 6    | Grid                     |
| 7    | Photocell NPN            |
| 8    | Dispenser motor          |
| 9    | Control box              |

# **5** Maintenance

### 5.1 General

Range Servant will provide accessories and original spare parts together with competent advice.

Maintenance carried out correctly minimises defects and ensures maximum service life and reliable operation. Any malfunctions are detected at an early stage and are therefore easily corrected. Regular maintenance minimises defects and equipment breakdown.The following maintenance instructions only refer to the most common problems and their causes.

### **5.2 Maintenance intervals and instructions**

Maintenance intervals:

- 1. After 300 operating hours
- 2. Once every month
- 3. Once every golf season

|     | Maintenance intervals and instructions   | 1 | 2 | 3 |
|-----|--|---|---|---|
| 1   | Machine exterior   |   |   |   |
| 1.1 | Lubricate the eccentric lock, the lid and front hatch locks and<br>the hinges of lid and front hatch with ordinary lubricating oil.  |   | Х |   |
| 1.2 | Lubricate the eccentric lock, the lid and front hatch locks and<br>the hinges of lid and front hatch with ordinary lubricating oil.  |   |   | Х |
| 2   | Machine interior:  |   |   |   |
| 2.1 | Tighten the fixation bolts of the grid.  | Х |   |   |
| 2.2 | Lubricate the linking arms with ordinary lubricating oil.  |   | Х |   |
| 2.3 | Wipe the photocell that counts the balls. The photocell is located above the conveyor belt. Use a piece of cloth moistened with pure alcohol.  |   |   | Х |
| 2.4 | If chemical fertilisers are used on the driving range, we<br>recommend that the dispenser is cleaned thoroughly once a<br>month to prevent corrosion of the machine's internal<br>components. Cut the power supply to the machine, open the<br>front hatch, remove grass and other debris and rinse with clean<br>water. |   | X |   |
| 2.5 | Empty the machine, sort out worn or damaged balls, stones<br>and grit etc and clean the inside with normal clean water. (Do<br>not spray water directly onto the electric motor.)  |   |   | Х |
| 2.6 | Clean and dry the ball duct (located after the grid).  |   |   | Х |
| 2.7 | Clean and dry the conveyor belt.   |   |   | Х |
|     |  |   |   |   |

# 5.3 Troubleshooting and repair

Although the operation of the machine is most reliable, problems may arise for various reasons.

#### Attention!

To reduce the time spent on troubleshooting, always start by checking that cables and connections are clean and tightened.

| SYMTOMS   | POSSIBLE DEFECT                                    | CORRECTIVE MEASURES  |
|---|--|--|
|   | The power supply is not connected.                 | Connect the machine to the power supply.   |
|   | The ON/OFF switch on the circuit card is not "ON"  | Set the switch in the "ON" position.   |
| The Ball dispenser                                | Defective fuse(s) on the circuit card.             | Replace the fuse(s)<br>(2.5A/250V).  |
| does not start.                                   | ➡ Payment method defective.                        | Check the voltage with<br>Ohmmeter. The voltage shall<br>fall from 5VDC to 0VDC when<br>active. All payment methods<br>must be NO (Normally Open). |
|   | One payment channel is active                      | Measure the payment channel voltage and check that no channel is 0VDC.   |
| The Ball Dispenser<br>delivers too many<br>balls. | The photocell is not correctly adjusted.           | Adjust the photocell according<br>to instructions (paragraph<br>3.2.4 "Adjustment of photocell"  |
| The Ball dispenser delivers too few balls.        | The conveyor belt speed is not correctly adjusted. | Adjust the speed according to<br>instructions (paragraph 3.2.3<br>"Adjustment of conveyor belt<br>speed".  |

Fig. 8: Troubleshooting for RS-Ultima 8, 12, 20, 45.

| SYMTOMS                            | ] | POSSIBLE DEFECT   | CORRECTIVE MEASURES  |
|------------------------------------|---|---|--|
|                                    |   | Token contacts do not close.  | Check the voltage with<br>Ohmmeter. The voltage should<br>fall from 5VDC to 0VDC when<br>active (=closed position). The<br>token switch must be<br>connected in the NO position<br>(Normally Open).                                      |
|                                    | ⇒ | The (Mechanical) Coin Control switch does not close.  | See above for token switch.  |
| The Ball Dispenser does not start. | ⇒ | The coin output of Electronic<br>Coin Control Cashflow 340 is<br>not activated.   | Activate coin output of<br>Cashflow (acc. to 3.3.3.1<br>"Change of price, blocking of<br>coins etc.").<br>Measure payment channel<br>with Ohmmeter. Voltage<br>should fall from 5VDC to 0VDC<br>when active. Check the price<br>setting. |
|                                    |   | The magnetic card reader<br>EMC-30 activity does not<br>appear in the display.  | There are no dispenses left on<br>the card. Try a new card.<br>Check that resistor 33k Ohm is<br>not defective.  |
|                                    |   | EMC-30 purchase indications<br>appear on the display but the<br>displayed number does not<br>change and dispensing does<br>not start. |  |

Figure 9 Troubleshooting for payment methods.

# 5.4 Function test

After maintenance or repair work the operation of the machine should be tested by running the machine with the front hatch open. Insert a coin/token or payment card and check that everything works to satisfaction.

# 6 Installation

## 6.1 Factory testing and configuration

The ball dispensers are always tested and configured before delivery to the customer. On this occasion all the parameters of the control system are adjusted according the customer's wishes.

Our objective when carrying out this final check is to verify that the product corresponds on all accounts to the requirements laid down by the customer when ordering and to prevent defective products from being brought onto the market.

### 6.2 Installation of the ball dispenser

For trouble free operation, place the ball dispenser on a firm and level surface.

We recommend that the machine be located under cover and that only the front of the machine be accessible to members of the public. If the machine is card-operated, it <u>must</u> stand under cover according to the terms of the warranty.

Remove the keys tied into the opening for the ball shute in the front hatch.

The keys are identical and are used for opening the control box (see arrow).

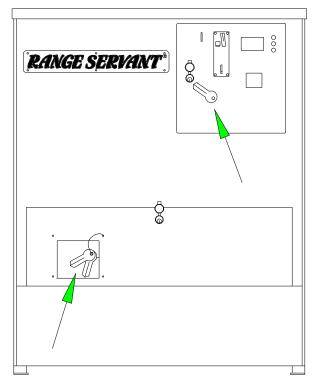


Fig. 10: Location of keys on delivery

Inside the control box there are another four keys, all identical, which fit the lid of the ball dispenser and the front inspection hatch.

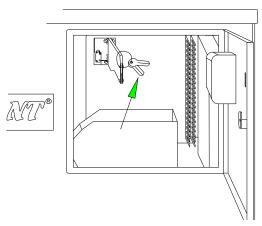


Fig. 11: Location of keys in control box

Open the lid of the ball dispenser and remove the package containing a plastic tray, a ball chute, the number of tokens ordered for the machine and other accessories, if any.

Place the plastic tray inside the control box so that the tokens fall directly into the tray. If the machine is both coin and token operated, there will be two trays for sorting both forms of payment at source.

Fig. 12: Location of plastic collecting tray

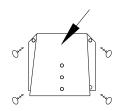


Fig. 13: Mounting of ball chute

Screw the ball chute into place over the hole in the front hatch.

The electric cable is located in the bottom of the machine and is pulled out through the hole situated on the side or in the bottom of the machine.

IMPORTANT! Do not connect the cable until the machine is ready for operation.

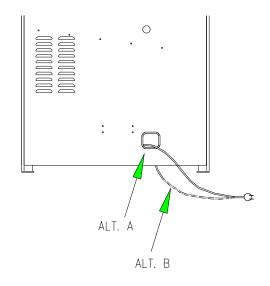
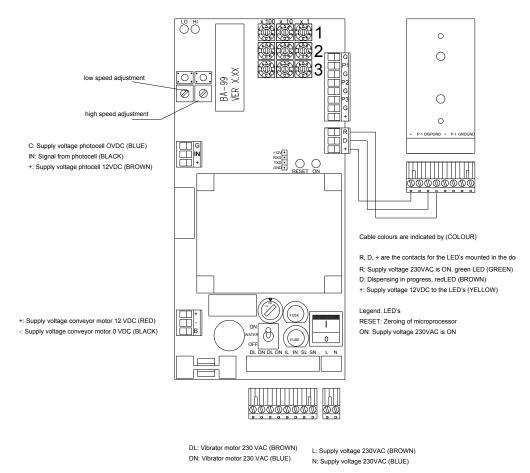


Fig. 14: Location of the electric cables

# 6.3 Installation – Wiring Diagram

To ensure safe and reliable operation, the control system must be correctly installed and grounded (earthed) and provided with good immunity against electronic noise.



#### 6.3.1 Wiring Diagram for the connection of BA-99 to the Ball Dispenser

Figure 15: Wiring diagram for the connection of Ball Dispensers model RS-Ultima 8/12/20/45.

#### 6.3.2 Wiring of Payment Systems

#### 6.3.2.1 Token Control

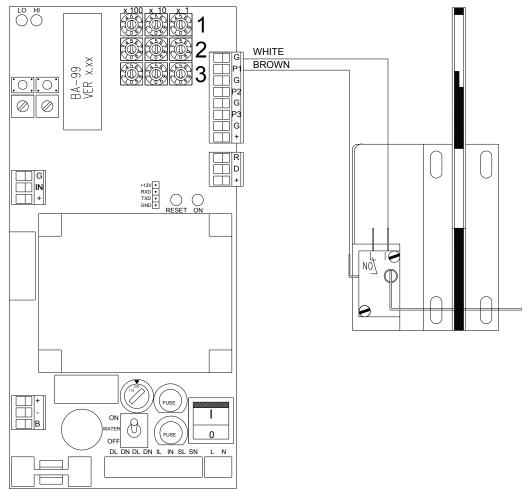


Figure 16:Wiring of Range Servant Token Control.

The token control micro switch is to be installed in the **NO** position - **N**ormally **O**pen.

# 7 Spare parts

In this chapter you will find detailed drawings of the ball dispenser showing the location of the different spare parts. The tables accompanying the drawings contain information about spare parts number and designation and the quantity of each spare part installed per machine model.

()= Optional accessories are marked with a parenthesis around the digit representing quantity.

- = The alternative marked with "-" depends on the customer's choice of equipment.

### 7.1 External

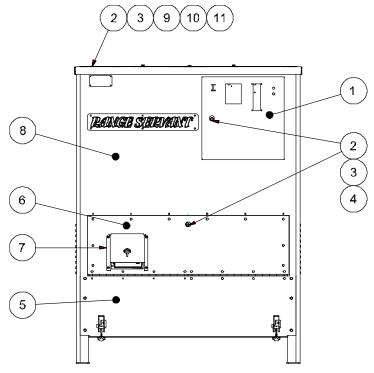


Fig. 17: Front view

| Pos. | Part No. | Designation                     | Ultima-8 | Ultima-12 | Ultima-20 | Ultima-45 |
|------|----------|---------------------------------|----------|-----------|-----------|-----------|
| 1    | -        | Control box door                | 1        | 1         | 2         | 2         |
| 2    | 101900   | Lock for control box, front     | 1        | 1         | 2         | 2         |
|      |          | inspection hatch and lid        |          |           |           |           |
| 3    | 101950   | Latch, front hatch lock and lid | 1        | 1         | 2         | 2         |
| 4    | 101960   | Latch, control box door         | 1        | 1         | 2         | 2         |
| 5    | DJM 1505 | Lower front panel               | 1        | 1         | 2         | 2         |
| 6    | DJM 1506 | Front Door Ultima Grid          | 1        | 1         | 2         | 2         |
| 7    | 102000   | Hood for Ball Chute             | 1        | 1         | 2         | 2         |
| 8    | DJM 1504 | Upper front panel               | 1        | 1         | 2         | 2         |
| 9    | 106610   | Top Lid - front                 | 1        | 1         | 1         | 1         |
| 10   | 106550   | Hinge for Top Lid               | 1        | 1         | 2         | 2         |
| 11   | 106500   | Top Lid - back                  | 1        | 1         | -         | -         |

# 7.2 Control box

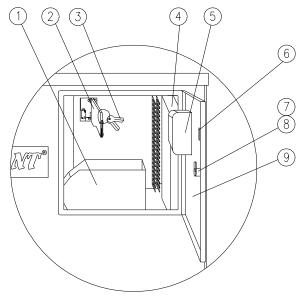


Fig. 18: Control box

| Pos. | Part. No. | Designation           | Ultima-8/12 | Ultima-20/45* |
|------|-----------|-----------------------|-------------|---------------|
| 1    | 109410    | Token Box             | 1           | 1             |
| 1    | 109400    | Token Box             | (1)         | (1)           |
| 2    | 108600    | Token Chute           | 1           | 1             |
| 3    | 101920    | Spare keys            | -           | -             |
| 4    | 930125    | BA-99 Circuit Board   | 1           | 1             |
| 5    | -         | Coin monitor          | -           | -             |
| 6    | -         | Token slot            | -           | -             |
| 7    | 101900    | Lock                  | 1           | 1             |
| 8    | 101960    | Latch for Control Box | 1           | 1             |
| 9    | -         | Control box door      | 1           | 1             |

() Optional equipment is within brackets



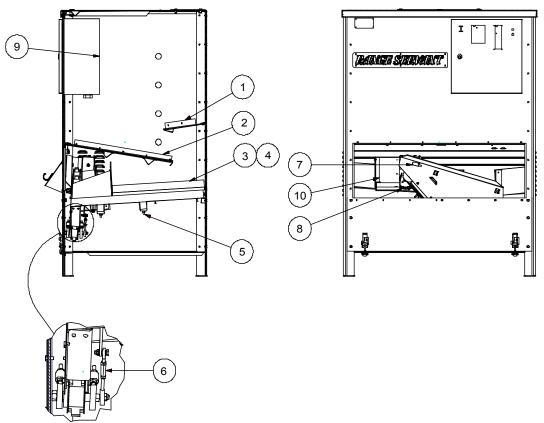


Figure 19: Cross section

| Pos. | Part no. | Designation              | Ultima-8 | Ultima-12 | Ultima-20 | Ultima-45 |
|------|----------|--------------------------|----------|-----------|-----------|-----------|
| 1    | 182600   | Upper inclined plate     | 1        | 1         | 2         | 2         |
| 2    | 182700   | Lower inclined plate     | 1        | 1         | 2         | 2         |
| 3    | DJM0033  | Left side plate of grid  | 1        | 1         | 2         | 2         |
| 4    | DJM0034  | Right side plate of grid | 1        | 1         | 2         | 2         |
| 5    | DJA0004  | Shock absorber           | 1        | 1         | 2         | 2         |
| 6    | DJM0057  | Linking arm              | 1        | 1         | 2         | 2         |
| 7    | 930218   | Photocell, counter       | 1        | 1         | 2         | 2         |
| 8    | DJA0003  | Yaskawa Motor            | 1        | 1         | 2         | 2         |
| 9    | -        | Control box              | 1        | 1         | 2         | 2         |
| 10   | DJM0080  | Ultima Ball chute        | 1        | 1         | 2         | 2         |

7.3.1 Grid

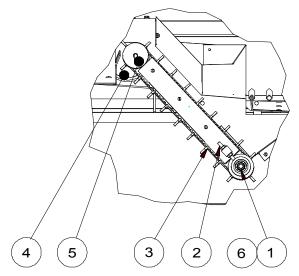


Figure 20: View of the grid through the open front hatch

| Pos. | Part no. | Designation                   | Ultima-8 | Ultima-12 | Ultima-20 | Ultima-45 |
|------|----------|-------------------------------|----------|-----------|-----------|-----------|
| 1    | DJM0054  | Axle for conveyor belt pulley | 1        | 1         | 2         | 2         |
| 2    | DJM0055  | Adjustment for Lower Bearing  | 2        | 2         | 4         | 4         |
| 3    | DJA0006  | Conveyor Belt Ultima          | 1        | 1         | 2         | 2         |
| 4    | DJA0003  | Conveyer Motor Yaskawa        | 1        | 1         | 2         | 2         |
| 5    | DJM0048  | Upper Cog Wheel Ultima        | 1        | 1         | 2         | 2         |
| 6    | DJM0053  | Complete Lower Bearing Assem  | 1        | 1         | 2         | 2         |
|      |          |                               |          |           |           |           |