

User Manual of “STurn” Series Brushless Speed Controller

【SPECIFICATIONS】

MODEL	Current		Suitable Car	Suitable Brushless Motor (2 cells Lipo) (6 cells NiMH)	Battery Cell	BEC Output	Size L*W*H	Weight
	Cont. Current	Burst Current						
STurn-25A	25A	85A	1/18, 1/16 car	On-road: ≥12T Off-road: ≥18T 2030 size motor	4-9 Cells NiMH	6V/1A	31.5* 27.5* 16	21g (W/O wires)
STurn-35A	35A	200A	1/10 car	On-road: ≥9T Off-road: ≥12T 3650 size motor	or 2-3 Cells Li-Po	6V/1.5A	31.5* 27.5* 24 (The height of fan is not included)	30g (W/O wires)
STurn-60A	60A	400A	1/10 car	On-road: ≥5.5T Off-road: ≥8.5T Suitable 3650 size motor		6V/1.5A		32g (W/O wires)

- 1) For 4-6 cells NiMH or 2 cells Lipo: You needn't change the fan combined with the ESC;
 2) For 7-9 cell NiMH or 2 cells Lipo: You must change the fan combined with the controller because it cannot work with such a high voltage, so please choose a high voltage fan or supply the fan from the receiver (+5V); (*Note1*)

Note1: For information about the high voltage cooling fan, please refer to the brief introduction on page 3.

【FEATURES】

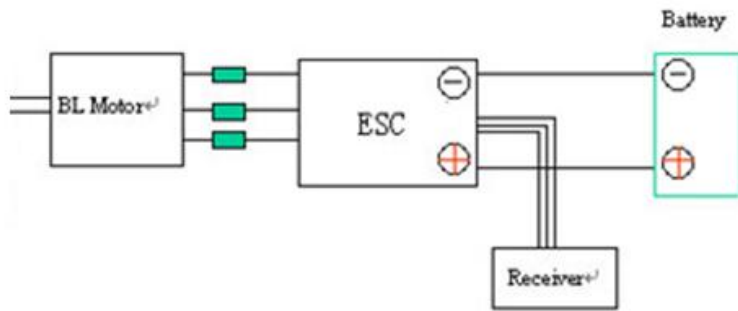
1. Specially designed for RC car and truck, with excellent start-up, acceleration and linearity features.
2. Compatible with sensorless brushless motor.
3. 3 running modes suitable for different applications (“Forward with brake” mode, “Forward/Backward with brake” mode and “Rock crawler” mode).
4. 4 steps of maximum reverse force adjustment.
5. Proportional ABS brake function with 4 steps of maximum brake force adjustment, 8 steps of drag-brake force adjustment and 4 steps of initial brake force adjustment.
6. 9 start modes (“Punch”) from “Soft” to “Very aggressive” to be suitable for different chassis, tires and tracks.
7. Multiple protection features: Low voltage cut-off protection for lithium or nickel battery / Over-heat protection / Throttle signal loss protection / Motor blocked protection.
8. 8 steps of timing adjustment.
9. User programmable. Several program methods are supported, such as: The “SET” button on the ESC, the digital LED program card,
10. Waterproof and dustproof.

【BEGIN TO USE THE NEW ESC】

1. Connect the ESC, motor, receiver, battery and servo according to the following diagram

“+” and “-” wires of the ESC are connected with the battery pack, and #A, #B and #C are connected with the motor wires. The “SET” button is used for programming the ESC. The control cable of the ESC (trio wires with black, red and white color) is connected with the throttle channel of the receiver (Usually CH2). The #A, #B, #C wires of the ESC can be connected with the motor wires freely (without any order). If the motor runs in the opposite direction, please swap any two wire connections.

Note: You can use the transmitter to set the throttle channel to the “Reverse” direction, and then the motor will run oppositely. Please calibrate the throttle range again after changing the direction of throttle channel.



2. Throttle Range Setting (Throttle Range Calibration)

In order to make the ESC fit the throttle range, you must calibrate it for the following cases; otherwise the ESC cannot work properly.

- 1) Begin to use a new ESC;
- 2) Begin to use a new transmitter;
- 3) Change the settings of neutral position of the throttle stick, ATV or EPA parameters, etc.

There are 3 points need to be set, they are the top point of "forward", "backward" and the neutral point.

The following pictures show how to set the throttle range with a **Futaba**™ transmitter.

A) Switch off the ESC, turn on the transmitter, set the direction of throttle channel to "REV", set the "EPA/ATV" value of throttle channel to "100%", and disable the "ABS" brake function of your transmitter. (*Note2)

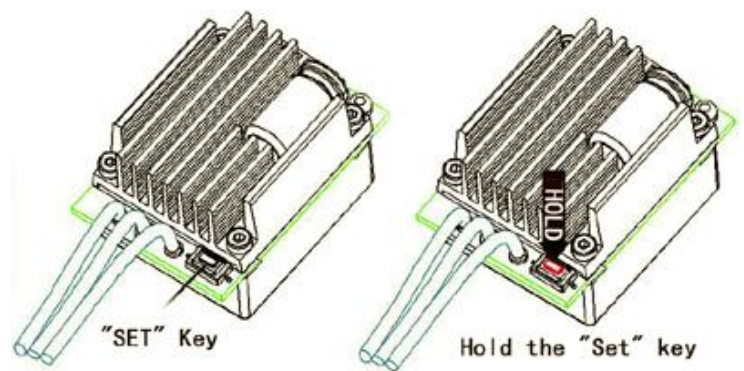
B) Hold the "SET" key and then switch on the ESC, when the red LED begins to flash, release the key immediately.

(Please refer to the picture on the right side)

C) Set the THREE points according to the steps shown in the picture on the right side.

- 1) Neutral point
- 2) End point of forward direction
- 3) End point of backward direction

D) When the process of calibration is finished, the motor can be started after 3 seconds.



Move the throttle stick to the neutral position



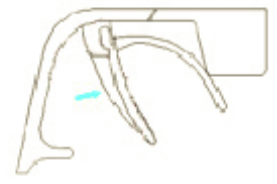
Press "SET" key, the Green LED flashes once and motor emits "Beep" tone

Move the throttle stick to the end position of forward.



Press "SET" key, the Green LED flashes twice and motor emits "Beep-Beep" tone

Move the throttle stick to the end position of backward.



Press "SET" key, the Green LED flashes thrice and motor emits "Beep-Beep-Beep" tone

Note2: If you don't release the "SET" key after the red LED begins to flash, the ESC will enter the program mode, insuch a case, please switch off the ESC and re-calibrate the throttle range again from step A to step D.

3. The LED Status in Normal Running

- a) In normal use, if the throttle stick is in the neutral range, neither the red LED nor the green LED lights.
- b) The red LED lights when the car is run forward or backward and it will flash quickly when the car is braking.
- c) The green LED lights when the throttle stick is moved to the top point (end point) of the forward zone or backward zone.

【TROUBLE SHOOTING】

Trouble	Possible Reason	Solution
After power on, motor can't work, no sound is emitted	The connections between battery pack and ESC are not correct	Check the power connections Replace the connectors
After power on, motor can't work, but emits "beep-beep-, beep-beep-" alert tone. (Every "beep-beep-" has a time interval of 1 second)	Input voltage is abnormal, too high or too low.	Check the voltage of the battery pack
After power on, motor can't work, but emits "beep-, beep-, beep-" alert tone. (Every "beep-" has a time interval of about 2 seconds)	Throttle signal is abnormal	Check the transmitter and the receiver Check the wire of the throttle channel
The motor runs in the opposite direction	The wire connections between ESC and the motor need to be changed	Swap any two wire connections between the ESC and the motor.
The motor suddenly stops running while in working state	The throttle signal is lost	Check the transmitter and the receiver Check the wire of the throttle channel
	The ESC has entered the Low Voltage Protection Mode	Replace the battery pack
Random stop or restart or irregular working state	Some connections are not reliable	Check all the connections: battery pack connections, throttle signal wire, and motor connections, etc.
	There is strong Electro - Magnetic interference in flying field.	Reset the ESC to resume normal operation. If the function could not resume, you might need to move to another area to run the car.

【OPTIONAL ACCESSORIES FOR UPGRADE】

We provide the following optional accessories for upgrade your power system:

1. Cooling fan (12V): The high voltage fan is necessary when you are using battery pack more than 6 cells of NiMH. It is located on the heat sink of the ESC, it helps to cool the ESC with downward airflow. The picture on the right side shows the installation.

WARNING! Please note the original fan (5V) combined with the ESC can ONLY work with a 2 cells lithium battery pack or 4-6 cells NiMH battery pack. Please NEVER use it with a 3 cells lithium battery pack or NiMH battery pack more than 6 cells, otherwise it may be destroyed. Please check the label of the fan carefully to confirm its working voltage before using it.

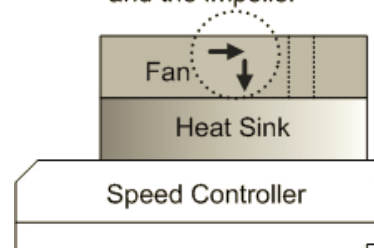
2. Program card (Digital LED Display).

Program card is an optional accessory which needs to be purchased separately. It has a friendly user interface. The process of programming the ESC becomes quite easy and fast with this pocket sized device. When the programmable value needs to be changed, please just plug the control wires of the ESC (trio wires with black, red and white color) into the socket of the program card (The socket is on the right corner, and marked with + -), and then connect the main battery pack to the ESC, each item's value will be shown on the program card. Use "ITEM" and "VALUE" buttons to select the programmable items and new values, and then press "OK" button to store the new settings into the ESC.

3. Advanced program box (LCD Display).

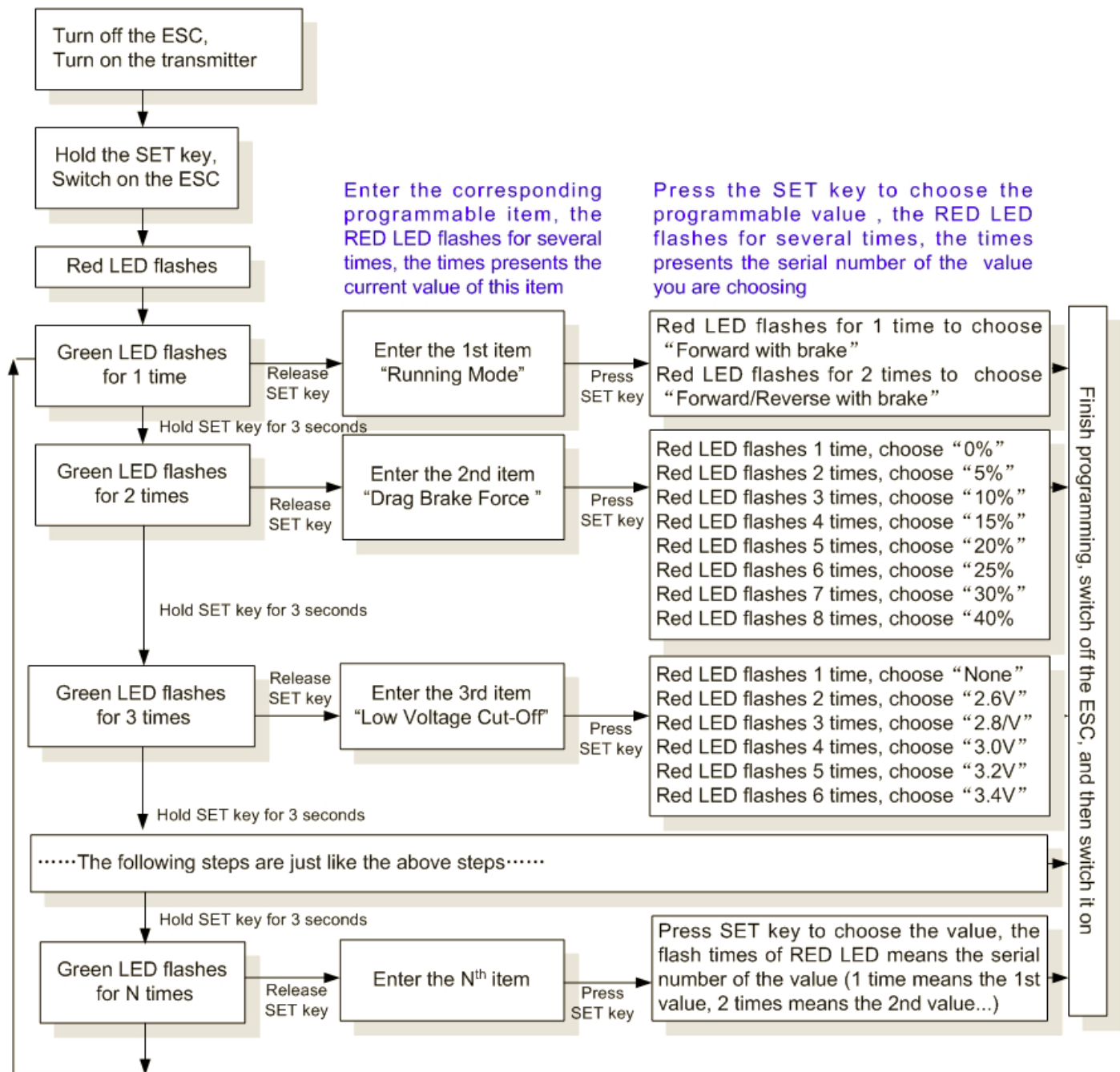
Advanced program box is an optional accessory which needs to be purchased separately. It has LCD display to show the programmable items, so it can work as an individual device to set the ESC. And it can also work as an USB adapter to connect the ESC with a PC to update the ESC firmware online.

Mark: Direction of the airflow and the impeller



【PROGRAM THE ESC】

1. Program Method



2. Note:

3. □ In the program process, the motor will emit "Beep" tone at the same time when the LED is flashing.
4. □ If the "N" is bigger than the number "5", we use a long time flash and long "Beep---" tone to represent
5. "5", so it is easy to identify the items of the big number.
6. For example, if the LED flashes as the following:
7. "A long time flash + a short time flash" (Motor sounds "Beep---Beep") = the No. 6 item
8. "A long time flash + 2 short time flash" (Motor sounds "Beep---BeepBeep") = the No. 7 item
9. "A long time flash + 3 short time flash" (Motor sounds "Beep---BeepBeepBeep") = the No. 8 item
10.
11. And so on.

Programmable Item	Programmable Value								
	1	2	3	4	5	6	7	8	9
Basic Items									
1. Running Mode	Forward with Brake	<i>Forward/Reverse with Brake</i>	Rock Crawler						
2. Drag Brake Force	0%	5%	10%	20%	40%	60%	80%	100%	
3. Low Voltage Cut-Off Threshold	<i>Non-Protection</i>	2.6V /Cell	2.8V /Cell	3.0V /Cell	3.2V /Cell	3.4V /Cell			
4. Start Mode (Punch)	Level1 (Soft)	Level2	L3	L4	L5	L6	L7	L8	L9 (Very Aggressive)
Advanced Items									
5. Maximum Brake Force	25%	50%	75%	100%					
6. Maximum Reverse Force	25%	50%	75%	100%					
7. Initial Brake Force	<i>= Drag Brake Force</i>	0%	20%	40%					
8. Neutral Range	6% (Narrow)	9% (Normal)	12% (Wide)						
9. Timing	0.00 °	3.75 °	7.50 °	11.25 °	15.00 °	18.75 °	22.50°	26.25°	
10. Over-heat Protection	<i>Enable</i>	Disable							

Attention: The italics texts in the above form are the default settings.

3. Programmable Values

3.1. Running Mode: With “Forward with Brake” mode, the car can go forward and brake, but cannot go backward, this mode is suitable for competition; “Forward/Reverse with Brake” mode provides backward function, which is suitable for training. The “Rock Crawler” mode is only used for rock crawler.

Note: “Forward/Reverse with Brake” mode uses “Double-Click” method to make the car go backward.

When you move the throttle stick from forward zone to backward zone for the first time, the ESC begins to brake the motor, the motor speeds down but it is still running, not completely stopped, so the backward action is NOT happened now. When the throttle stick is moved to the backward zone again (The 2nd “click”), if the motor speed is slowed down to zero (i.e. stopped), the backward action will be occurred. The “Double-Click” method can prevent mistakenly reverse when the brake function is frequently used in steering.

With “Rock Crawler” mode, the reverse action will be happened immediately when the throttle stick is moved to backward zone. Please set the “Drag Brake Force” to 100% if you choose the “Rock Crawler” mode.

3.2. Drag Brake Force: Set the amount of drag brake applied at neutral throttle to simulate the slight braking effect of a neutral brushed motor while coasting.

3.3. Low Voltage Cut-Off: The function is mainly to prevent the lithium battery pack from over discharging. When using lithium battery pack, please set the suitable value for low-voltage protection as your like. **WARNING: Never use the default value “Non-protection” for lithium battery!** The ESC monitors the battery’s voltage at any time, if the voltage is lower than the threshold, the output power will be reduced to 50% in 2 seconds. Please drive and stop the car at the side of the racing track as soon as possible, the ESC will completely cut off the output power in 10 seconds.

3.4. Start Mode (Also called “Punch”): Select from “Level1 (Soft)” to “Level 9 (Very aggressive)” start mode as your like. Please note that if you choose “Level 7” to “Level 9”, you’d better use good quality battery pack with powerful discharge ability, otherwise these modes cannot get the bursting start effect as you want. If the motor cannot run smoothly (the motor is trembling), it may caused by the weak discharge ability of the battery pack, please choose a better battery or increase the gear rate.

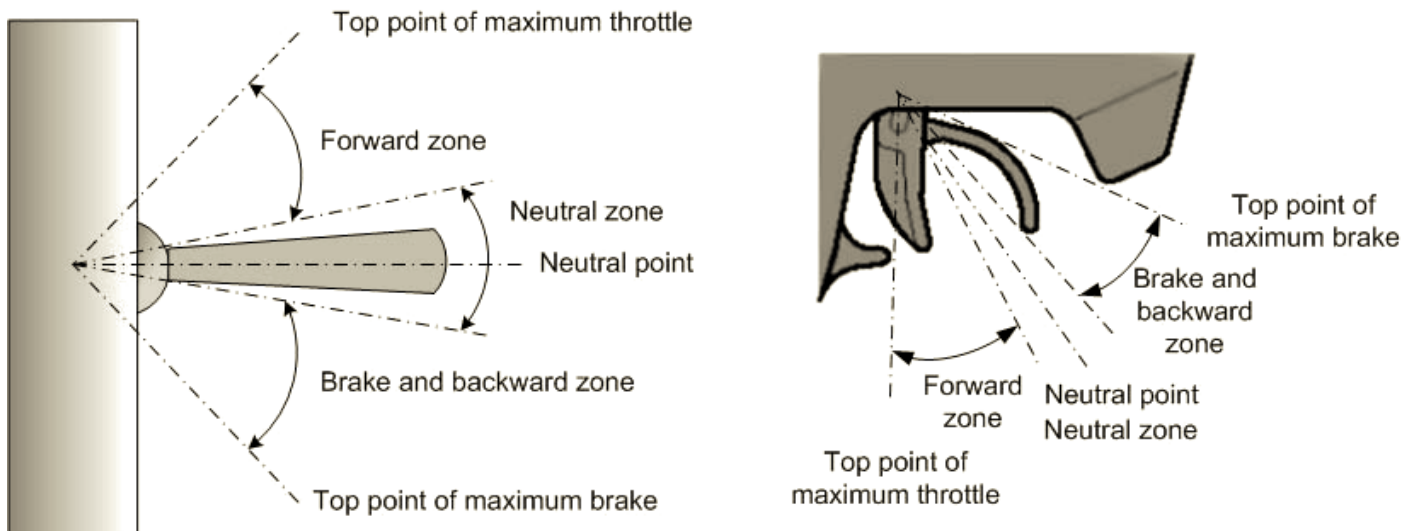
3.5. Maximum Brake Force: The ESC provides proportional brake function. The brake force is related to the position of the throttle stick. Maximum brake force refers to the force when the throttle stick is located at the top point of the backward zone. A very large brake force can shorten the brake time, but it may damage the gears.

3.6. Maximum Reverse Force: Sets how much power will be applied in the reverse direction. Different value makes different reverse speed.

3.7. Initial Brake Force: It is also called “minimum brake force”, and it refers to the force when the throttle stick is located at the initial position of the backward zone. The default value is equal to the drag brake force, so the brake effect can be very smooth.

3.8. Throttle Neutral Range: Please see the following illustrations to adjust the neutral range as your like.

3.9. Timing: There are many differences among structures and parameters of different brushless motors, so a fixed



timing ESC is difficult to compatible with all brushless motors. It is necessary to make the timing value programmable. Please select the most suitable timing value according to the motor you are just using. Generally, higher timing value brings out higher power output, but the whole efficiency of the system will be slightly lower down.

3.10. Over-Heat Protection: If the function is activated, the output power will be cut-off when the temperature of the ESC is up to a factory preset threshold for more than 5 seconds. When the protection happens, the Green LED will flash.

4. Reset All Items To Default Values

At any time when the throttle is located in neutral zone (except in the throttle calibration or parameters program process), hold the “SET” key for over 3 seconds, the red LED and green LED will flash at the same time , which