Inventory Usage System User Manual

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Inventory Usage System

Contents

Inventory Usage System Features

Stores Transaction Log History with Minimal Resources

* The Inventory Usage System archives a very small record of your transaction log entries to a data base. This allows you to retain your transaction log history using only 20% of the space you would require to keep an equivalent number of months of transaction logs on your system.

View a Parts Usage for each Month of the Year

* The system will calculate a parts usage for each month of the year and store it in the data base. List commands allow you to view up to 3 years of a parts usage by month.

Instantly inquire into Transaction Log details

* List commands inquire into a part number or document (work order purchase order, sales order, material requisition) number's transaction log detail. Transactions are listed in descending date and time sequence. This allows you to view the most recent transactions first, and lists a running on hand balance of the part over time.

Summarize History into User Definable Categories

* Transactions may be summarized into user definable categories for each month of the year. A default set of categories are supplied which allows you to view the Production, Shipments, Issues, Receipts, and Ending Inventory Balance for each month of the year. This is no limit to the number of years of history you may retain.

Other Features:

- * The user can define which commands they wish to archive. This eliminates the need to store cost adjustments, account changes, or location transactions, that do not effect the parts usage.
- * All inquiry screens provide an 80 column and 132 column view with output options.
- * You may define how usage is calculated. The system contains the defaults of which commands in Manman effect a parts usage. You may choose to include other commands, such as cycle counts, in your monthly usage numbers, to best suit your environment.
- * Quiz schema is provided if you want to write your own inquiries

Enhancements of Usage and Transaction Log Release 4.0

Capture of Scrap Reason Code

The scrap reason code is now kept in the Transaction log detail data set. It resides in the 'to location' field of the data base. The scrap reason code will be displayed on the LI,891 screen in the 'to location' column in the format:

SCRAP R: xx

Enhancements of Usage and Transaction Log Release 3.5

A. Inventory Value Listing

A new option has been added to program LI,892 (transaction log summary by part) to allow you to list either inventory units of inventory value by category within a class code group (1,2,3, or 4).

B. Class code total option

A new option has been added to program LI,892 (transaction log summary by part) to allow you to list the totals only for the class code selected.

Enhancements of Usage and Transaction Log Release 3.0

A. New option to list parts by class code

A new option has been added to program LI,892 (transaction log summary by part) to allow you to list all parts within a class code group (1,2,3, or 4). Two new list options will allow you to list a all parts usage summary, or list a parts transactions by category for all parts in a selected class code

B. New Usage yearly totals

The command LI,892 (Transaction log summary by part number) now has a 13th column in the report version that will total all 12 months of a parts usage, and display a total yearly usage.

C. New command to summarize transactions accross data bases

A new command (LI,893) has been added to the product which will allow you to view a parts transaction log entries in multiple manufacturing data bases. If you are a multiplant user or simply have more than one manufacturing data base, and you use the same part numbers in your data bases, this command will extract the transaction log detail from all data bases and display it to you in descending date and time sequence.

Features of Inventory Usage System Release 2.0

A. New option to delete transaction log details

A new option has been added to program UT,891 (download transaction log to the data base) to purge old transaction logs from the data base. If you select this option, the program will prompt you for a beginning and ending transaction log number to delete.

B. New calculation option for Usage history

The command UT, 892 (calculate Usage history) now has an option to recalculate the current years usage history, rather than all of the years usage history on file. This allows users to retain a small number of transaction logs in the data base, and still retain the prior years usage history as well.

The Transaction Log Data Base

The transaction log data base is the key component of the Inventory Usage System. The transaction log data base archives the records from your transaction logs in a reduced format. This format allows you to store transaction log history on your system using only 20% of the space requirements you would require by keeping the equivalent number of months of transaction logs on your system. Additionally, which commands get archived, is entirely optional. You may decide not to archive any account number changes, cost changes, or location transfer types of commands, since they have no effect on the usage of your parts. This would in turn yield even less storage requirements for your history.

```
(* key fields)
Part Number Issued Received or Scrapped
Work Order, Sales Order or Purchase Order No.
Dataset TXLDET
   *TXPARTNO
                 U18
   *TXWO
                 U10
    TXWOPNI D
                 I 1
                      0 = component part, 1 = assembly part no
                      Document Type WO, SO, or PO
    TXD0CTYP
                 U2
    TXFLOC
                 U10
                      Inventory Location Parts moved FROM
                       Inventory Location Parts moved TO
    TXTLOC
                 U10
    TXL0T
                 U18
                       Inventory Lot Number
                                0 = both to and from lot are blank
                 11
    TXLOTFLG
                      Lot Id
                               -1 = from lot blank, to lot non-blank
                               -2 = to lot blank, from lot non-blank
                               -3 = to lot and from lot are equal
                               >0 = to lot and from lot different
                                     from lot starts in byte value
                      Quantity Issued, Received, or Scrapped
                 R2
    TXQTY
                      Nettable Oty-On-Hand after Update
    TXQOH
                 R2
                 U10
    TXDR
                      Debit Account Number
                 U10
                      Credit Account Number
    TXCR
    TXUSER
                 U8
                      Log-On Name
    TXCMDNO
                 U6
                      Command Number
    TXUNTCST
                 R2
                      Unit Cost
                      TLOG file number
    TXFI LNO
                 I 1
                 11
                       Date transaction is logged to Log File
    TXDAT
    TXTIME
                 12
                      Time transaction is logged to log file
                    (* key fields)
Dataset TXLUSG
   *TXPARTU
                 U18
                      Part number - usage file
                      Calculated Usage
    TXUSAGE
               36R2
```

The TXUSAGE array stores up 36 months of usage history. Buckets 1 to 12 are the current years usage for the part. Buckets 13 to 24 are last years usage for the part. Buckets 25 to 36 are the prior years usage for the part. The buckets reflect calendar months. Bucket 1, 13, 25 are for the month of January; bucket 2, 14, 26 are February, 12, 24, 36 are December.

Accessing TXLDB with Quiz

A Quiz Schema file (dictionary) is provided with the Inventory Usage System. There is a QDD dictionary which should work with most versions of Quiz named QTXLSCHC. PUB. MMVxxx. A PDL dictionary name PTXLSCHC. PUB. MMV110 is also available for Powerhouse 8.

To access the TXLDB use Quiz by entering a file equation and SET DICTIONARY command.

: QUIZ

Q U I Z (7.29.C8) Level 999 Copyright 1997 COGNOS INCORPORATED

- > : FILE TXLDB. MDATABAS=TXLDB. MDATAB60 (point at database 60)
- > SET DICTIONARY QTXLSCHC. PUB. MMV110
- > ACCESS TXLDET

The Command Master File

The Inventory Usage System keeps a record for each of the 140 different commands that can be written to the transaction log. You can maintain each of the 140 commands using UT, 890 to tailor the following options:

- 1. Do you wish to archive this command to the transaction log data base?
- 2. Do you wish to include this command in your usage calculations? The data base is preloaded with how Manman normally calculates a part's usage. There are other commands, TR, 100 (cycle count a part) for example, which you may want to include in your usage calculations. Therefore, you can have control over how you feel usage would be best calculated in your environment.
- 3. What category does this command represent?

 Each of the 140 commands is assigned a default category. There are eight default categories that come predefined for each command in the data base:

ACCOUNTI NG Account number changes, cost changes, and commands with no effect on usage. Inventory adjustment transactions INV ADJUST **I SSUES** Commands that issue parts to work orders PRODUCTI ON Work order completions where the part number in the transaction log is the assembly. RECEI PTS Purchase Order receipt commands RETURNS Purchase Order return commands SCRAP Scrap commands SHI PMENTS Shipment commands

You may define up to twenty categories of your own to customize your environment. Transaction log history is summarized by category using command LI, 892.

```
Dataset TXLCMD
    TXCCMD
                     Command Number
                U6
    TXCDESC
                U30
                     Command Description
                     Store transaction detail of this command
    TXCMDKEP
                I 1
                     Assembly completion (1=yes 0=no)
    TXASSEMB
                I 1
                     Effect on usage
                                          (1=yes 0=no)
    TXUSGFLG
                11
    TXCATEG
                U10
                     Command Category
                     Reserved for future use
    TXCFUTI 1
                I 1
```

If you have a non-Manman transaction that resides in the transaction log (ie. TR, 180), you may need to use Query and add a record to TXLCMD above so that the records get archived to TXLDET. Set the TXUSGLFG to 1, if the custom command effects Usage.

The following two pages is a list of the predefined archive options, usage calculations, and categories that come with the system.

COMMAND NUMBER	DESCRI PTI ON	COMPL ASSMB	RETAIN TRANS. IN DATA BASE	111 110105	CATEGORY
NUMBER CH, 110 CH, 118 CH, 129 CH, 161 CH, 163 CH, 301 CH, 400 CH, 401 CH, 402 CH, 403 CH, 404 CH, 405 CH, 406 PH, 500 PH, 501 TR, 100 TR, 101 TR, 102 TR, 103 TR, 111 TR, 111 TR, 111 TR, 111 TR, 111 TR, 116 TR, 161 TR, 162 TR, 163 TR, 164 TR, 300 TR, 301 TR, 301 TR, 302	DESCRIPTION CHANGE EVERYTHING ABOUT A PART CHANGE A PART'S QUANTITY ON HA CHANGE A PART'S GL ACCOUNT NO CHANGE A LOCATIONS GL ACCOUNT CHANGE A LOCATIONS GL ACCOUNT CHANGE A WORK ORDER ACCOUNT NO CHANGE QUANTITY IN RECV/INSP CHANGE QUANTITY RECV TO STOCK CHANGE QUANTITY RECV TO STOCK CHANGE QUYRETURNED FROM R/I CHANGE QTY RETURNED FROM R/I CHANGE QTY RETURNED TO R/I CHANGE QTY RETURNED TO R/I CHANGE QTY SCRAPPED FROM R/I CHANGE QTY SCRAPPED FROM R/I CHANGE QTY SCRAPPED FROM R/I PHYSICAL INVENTORY UPDATE UPDATE WIP COMPONENT ISSUES CYCLE COUNT A PART IN STORES ISSUE PARTS FROM STORES ISSUE PARTS FROM STORES ISSUE PARTS FROM STORES CYCLE COUNT A PART IN WIP ISSUE PARTS FROM WIP ISSUE PARTS FROM WIP ISSUE PARTS FROM WIP ISSUE PARTS TO A WIP LOCATION SCRAP A PART FROM WIP STORES TO STORES LOC TRANSFER WIP TO STORES LOCATN TRANSFER WIP TO WIP LOCATION TRANSFER WIP TO STORES TRANSFER KIT A WORK ORDER WORK ORDER DEKIT COMPLETE AND MOVE PARTS COMPLETE PARTS TO STOCK COMPLETE PARTS TO STOCK COMPLETE/MOVE PARTS INTO STOCK RELIEVE A SHORTAGE MULTIPLE WORK ORDER KIT LANDER TO THE TRANSFER WILLIPLE WORK ORDER KIT	ASSMB	TRANC IN	111 110105	CATEGORY INV ADJUST INV ADJUST ACCOUNTI NG ACCOUNTI NG ACCOUNTI NG ACCOUNTI NG ACCOUNTI NG ACCOUNTI NG RECEI PTS RETURNS RETURNS RETURNS ACCOUNTI NG ACCOUNTI NG SCRAP INV ADJUST ISSUES ISSUES SCRAP INV ADJUST ISSUES PRODUCTI ON ISSUES ISSUES ISSUES PRODUCTI ON ISSUES
TR, 309 TR, 309 TR, 310 TR, 311	LABOR TICKET TRANSACTION LABOR TICKET (COMPLETIONS) KIT A WORK ORDER WORK ORDER DEKIT SCRAP A COMPONENT FROM A WO	YES	YES YES YES YES YES	YES YES NO YES YES	I SSUES I SSUES PRODUCTI ON I SSUES I SSUES SCRAP
TR, 315 TR, 315 TR, 315 TR, 317 TR, 318 TR, 318 TR, 320 TR, 330 TR, 330 TR, 400 TR, 401 TR, 402 TR, 403 TR, 404 TR, 405 TR, 406 TR, 600 UT, 102 UT, 249 UT, 252 OT, 210 OT, 211	JOB TICKET TRANSACTION JOB TICKET TRANSACTION JOB TICKET (COMPLETIONS) COMPLETE PARTS AT A WO OPER MOVE PARTS THRU A WO OPERATN MOVE PARTS THRU A WO OPERATN KIT A WORK ORDER FROM LABELS SPLIT A WORK ORDER WO TO WO TRANSFER RECEIVE PARTS INTO R/I RECEIVE PARTS INTO STOCK RETURN PARTS FROM R/I RETURN PARTS FROM STOCK R	YES	YES	NO YES NO YES YES NO NO NO NO NO NO NO NO NO NO NO NO NO	I SSUES PRODUCTI ON I SSUES SSUES PRODUCTI ON I SSUES SSUES PRODUCTI ON I SSUES ACCOUNTI NG ACCOUNTI NG ACCOUNTI NG RECEI PTS RETURNS RETURNS ACCOUNTI NG SCRAP SHI PMENTS ACCOUNTI NG ACCOUNTI NG ACCOUNTI NG ACCOUNTI NG SCRAP SHI PMENTS SHI PMENTS SHI PMENTS SHI PMENTS

OT, 300 OT, 301 OT, 400 CH, 410 CH, 411 CH, 411 CH, 412 CH, 415 CH, 416 TR, 411 TR, 415 TR, 415 TR, 415 TR, 415 TR, 415 TR, 415 TR, 416 SC, 669 ST, 610 ST, 750 ST, 751 ST, 755 ST, 775 ST, 77	INVOICE A SALES ORDER VOID AN INVOICE CASH SALE CHANGE SERV QTY IN R/I CHANGE OTY RECVD FROM SERV R/I CHANGE OTY RECV TO SERV STOCK CHANGE OTY RETURN FROM SERV R/ CHANGE OTY RETURN FROM SERV R/ CHANGE OTY RETURND FROM SERV R/I CHANGE OTY RETURND TO SERV R/I CHANGE OTY SCRAPD FROM SERV R/I RECEIVE PARTS INTO SERV R/I RECEIVE PARTS INTO SERV STOCK RETURN PARTS FROM SERV STOCK RETURN PARTS FROM SERV R/I CHANGE A MR SERV EXCHANGE OTY CHANGE A MR SERV EXCHANGE OTY CHANGE A MR SERV EXCHANGE OTY CHANGE A MR SERV EXC OTY RECVD ENTER/UPDATE AN INCIDENT REPT ENTER/UPDATE AN INCIDENT RECORD PICKING, DISPATCH NOTES STOCK RECEIPT FOR A MANUAL REQ STOCK RECEIPT FOR A MANUAL REQ STOCK RECEIPT FOR A RETURN ENTER SERV EXCHANGE RECEIPT RETURN PARTS FROM A REQUSITION SERVICE INVENTORY ADJUSTMENT TRANSFER MFG INVENT TO SERV TRANSFER SERVICE INV LOCATNS ENTER A SERVICE CALL INVENTORY CONVERSION PROGRAM BACKFLUSH A REWORK PART REVERSE BACKFLUSH REWORK PART ISSUE MATERIAL FOR A PULL RELIEVE A REPETITIVE SHORTAGE BACKFLUSH AT A COUNT POINT REVERSE BACKFLUSH REWORK AREA SCRAP ASSEMBLIES AT A COUNT PT WIP VALUE ADJUSTMENT REPETITVE PULL LIST TRANSACTIO BACKFLUSH FROM A WORK AREA SCRAP ASSEMBLIES FROM WORK ARE REVERSE SCRAP ASSEMBLIES COMPONENT CYCLE COUNT BALANCE REVALUE WIP VALUE SHIP AN INTERPLANT ORDER RECORD A LOST SHIPMENT RECEIVE RETURNED PARTS	YES	YES YES YES YES NO	SHI PMENTS SHI PMENTS SHI PMENTS SHI PMENTS ACCOUNTI NG RECEI PTS RETURNS RETURNS ACCOUNTI NG RECEI PTS RECEI PTS RECEI PTS RECEI PTS RECEI PTS RECURNS ACCOUNTI NG SCRAP I SSUES I SSUES I SSUES ACCOUNTI NG I SSUES	
TR, 624	SHIP AN INTERPLANT ORDER	YES	YES	SHI PMENTS	
TR, 625	RECORD A LOST SHIPMENT	YES	YES	SHI PMENTS	
TR, 626	RECEIVE RETURNED PARTS	YES	YES	SHI PMENTS	

LI,891 List Transaction Log Detail

This command is used to list the individual transactions in the transaction log data base for a part number or a document (work order, purchase order, sales order, material req number) number. The transactions are listed in descending date and time sequence, therefore listing the most recent transactions first.

Prompts

Displays output options. OPTION (3)?

The system keeps track of the last time the current transaction log was downloaded to the transaction log data base. The date and time this last occured (UT, 891 was ran) is displayed.

INQUIRY OPTION:

- PART NUMBER
- DOCUMENT (WO, PO, SO, MR) NUMBER OPTION(1)?

If you selected option 1 to inquire by part number or option 2 to inquire by document number.

If you are directing the output to a printer (132 column device) the following two prompts appear:

BEGINNING DATE? ENDING DATE?

Enter a date range for the transaction log entries you would like to print. To print all entries on file, enter zero for the beginning date and 99 for the ending date.

You will receive one of the following two prompts based upon your inquiry option:

PART NUMBER?

DOCUMENT NUMBER?

The transaction log entries will be listed in descending date sequence. At their completion you will return to the 'inquiry option' prompt.

Files Accessed

Item master file Transaction Log Detail file TXLDET **TXLMAS** Transaction Log Master file

Screen Format

(TXLCMDNO - TXLDET) Command number Part number or Document number (TXWO or TXPARTNO - TXLDET) From Location number (TXFLOC - TXLDET) To location number or scrap reason code (TXTLOC - TXLDET) (TXQTY - TXLDET) Transaction Quantity Quantity on hand - quantity on hand of the part number listed after the transaction has occured (TXQOH - TXLDET) (TXDAT - TXLDET) Date (TXTIME - TXLDET) Ti me User - the user that performed the transaction (TXUSER - TXLDET) If you are listing to a printer (132 column) (TXDR - TXLDET) (TXCR - TXLDET) Debit Account number Credit Account number (TXUNTCST - TXLDET) Unit Cost Extended Cost - unit cost times transaction quantity

From lot number and To lot number are displayed on second line if they are non blank

LI,892 List Usage and Categories by Month

This command is used to summarize a part numbers transactions by month and year. You have the option of inquiring by selected part number, or to list all part numbers within a class code group (1,2,3 or 4). You may summarize by either categories or by listing a parts calculated usage. Categories are defined for each command in the transaction log data base using command UT, 890. Usage numbers are calculated by executing command UT, 892.

Transactions are sorted into monthly buckets. For inquiries by category, the user is prompted for a year. For usage inquiries, the last 3 years (if on file) are listed.

The category listing option will always include an 'ending balance' line at the conclusion of listing all of the parts categories. The ending balance line lists the parts on hand balance at the end of the month listed.

Prompts

Displays output options. OPTION (3)?

The system keeps track of the last time the current transaction log was downloaded to the transaction log data base. The date and time this last occured (UT, 891 was ran) is displayed.

LISTING OPTION:

- 1. USAGE SUMMARY BY PART NUMBER
- CATEGORY SUMMARY BY PART NUMBER
- 3. USAGE SUMMARY BY CLASS CODE
- 4. CATEGORY SUMMARY BY CLASS CODE UNITS OR VALUE OPTION(2)?

If you selected option 1 or 3 to list the monthly calculated usage buckets for the part number. Select option 2 or 4 to summarize the parts activity by month and category.

If you select options 1 or 2, the following prompt appears: PART NUMBER?

Enter the part number you wish to inquire upon

If you selected option 4, the following prompts appear:

- LIST EACH PART IN THE CLASS CODE
- 2. LIST CLASS CODE TOTALS ONLY OPTION(1)?

If you only want the totals of all parts in the class code,

then enter a '2' to this prompt. To see all parts enter a '1'.

1. DISPLAY INVENTORY UNITS
2. DISPLAY INVENTORY VALUE
OPTION(1)?

If you would care to see the inventory value of the transactions instead of the inventory units, enter a '2' to this prompt.

If you select options 3 or 4, the following prompts appear:

CLASS CODE GROUP? CLASS CODE?

Enter the class code group (1, 2, 3, or 4) and the class code belonging to the parts you wish to inquire upon.

If you are performing a category summary, the following prompt appears.

YEAR (xxxx)?

Enter the year you wish to inquire upon. The default is the current year.

The values are summarized by month and printed. You return to the 'year' prompt if you are inquiring by category or the 'listing option' prompt if you are listing usage.

Files Accessed

I M	Item master	file)
TXLCMD	Transacti on	Log	Command file
TXLDET	Transacti on	Log	Detail file
TXLMAS			Master file
TXLUSG	Transacti on		

Screen Format

Category (TXCCMD - TXLCMD) (TXLCMDNO - TXLDET)
Monthly Buckets - Sum of transaction quantities if inquiring
by category (TXQTY - TXLDET). Lists the months calculated
usage if this is a usage inquiry (TXUSAGE - TLXUSG)

UT,890 Maintain Command File

The command file in the Inventory Usage System performs 3 functions:

1. Determines if the command will be included in usage calculations when executing command UT, 892 (Calculate Monthly Usage File).

2. Determines whether the command will be written (archived) to the transaction log data base when the transaction log

download utility (UT, 891) is executed.
3. Determines what 'category' this transaction is included in. The transaction history of the part is summarized using the category in command LI,892.

The system uploads a default set of values and categories the first time you execute this command. You may use this command to change whether the command should be archived, usage should be calculated using this command, or what category this command should appear in.

Prompts

COMMAND NUMBER ('ALL' TO LIST)?

Enter the command number you wish to maintain. You must enter the command with a two character prefix, a comma, and a 3 digit TR, 309). If you want a listing of the current settings suffix (ie. enter 'ALL' and output options will appear.

RETAIN THIS COMMAND IN TRANSACTION LOG DATA BASE (Y)?

If you want this command written to the transaction log data base, If disc storage is a concern, we reccommend you do not archive commands that archive account number changes, cost changes, or location transfer commands that have no effect on usage.

USE THIS COMMAND IN USAGE CALCULATIONS (Y)?

If you would like the transaction quantity of this command included in your calculations of monthly usage (UT, 892), enter a 'y'. data base is initialized with the standard ASK defaults for usage calculations. Press return to retain the same value.

CATEGORY (old category)?

Enter a new category you would like to classify this command under. The 'category' is not a validated field. You may enter up to ten characters to describe a category. You are limited to 20 different different categories within the data base. The data base is initialized with 8 standard categories which you may change at your discretion. Press return to retain the same value.

Files Accessed: - TXLCMD Transaction log command file

UT,891 Download Transaction Log Files to the Data Base

The command writes selected records from your transaction log files to the transaction log data base. Which commands get archived is at your option, depending on the setting in the Command Master file (see UT, 890). This command should be run periodically throughout the day (once all your history has been loaded) to keep transaction log data base in synch with todays transactions.

Prompts

The current transaction log number, dates, and number of transactions is displayed.

UPDATE OPTION:

- 1. UPDATE FROM LAST RECORD READ
- 2. DOWNLOAD A RANGE OF TRANSACTION LOG NUMBERS
- 3. DELETE A RANGE OF DOWNLOADED TRANSACTION LOGS OPTION(1)?

If this is the first time you have run UT,891, you will want to use option number 2, to download one or more of your transaction logs to the transaction log data base. You must also download your current transaction log (shown above) using option number 2, before you use option number 1 to update the data base from the last record read. Once you have downloaded all of your transaction logs using option 2, execute option 1 periodically throughout the day to keep the transaction log data base current.

Option 3 is used to purge old transaction log details from your transaction log data base. It will not purge your transaction logs.

If you select option 2 or 3, the following prompts will appear:

BEGINNING TRANSACTION LOG NUMBER? ENDING TRANSACTION LOG NUMBER?

Enter the numbers of the transaction logs you would like to download. The beginning and ending numbers may be the same if you only wish to download one transaction log. Enter the transaction log numbers as whole numbers (ie. 123). You do not need to enter the 'TR' and the zeros that prefix the transaction log number.

The program begins reading the transaction log data base and will delete any previously downloaded history that exists within this range of transaction log numbers. The purpose of this is twofold:

- Should this utility ever abort due to the data base filling up, it will purge any portion of the transaction log that was in the process of being loaded. Thus, no duplications will appear in your data base.
- 2. If you wanted to change which commands you archive at a

later date, you can download the transaction log again to reflect what commands you wanted to include or exclude.

The transaction logs are read, and written to the transaction log data base.

If you selected option 1, the current transaction log file is read since the point you last ran this utility. The new records are written to the transaction log data base. If you were to open one or more new transaction logs since the last time this utility was run, the program recognizes this and continues incrementing the transaction log number it is reading until all records in the current transaction log have been downloaded.

Files Accessed

TXLCMD Transaction Log Command file
TXLDET Transaction Log Detail file - updated
TXLMAS Transaction Log Master file - updated

UT,892 Calculate Monthly Usage Record

The Inventory Usage System contains a file (TXLUSG) which will store your last 3 years (36 monthly buckets) usage of a part number. This command reads the downloaded transaction log detail and calculates monthly usage based on values in the Command Master file. The Command Master File has a record for each command in the data base, and an indicator as to whether this command should be used to calculate usage. The standard ASK usage defaults are preloaded into the Command Master File.

You must have downloaded your transaction log history using command UT, 891 before running this command.

You may view the results of how usage was calculated using command LI,891 and selecting the usage listing option.

Prompts

THIS PROGRAM RECALCULATES THE MONTHLY USAGE FILE CONTINUE (Y/N)?

This is a friendly warning that appears before you start the calculation process.

CALCULATE USAGE FOR:

- ALL DOWNLOADED TRANSACTION LOGS
- 2. THE CURRENT YEARS DOWNLOADED TRANSACTION LOGS OPTION(1)?

By default, this command will recalculate the last three years monthly usage for each part on the system. If you no longer have all three years of transaction log details downloaded in your database, we allow you the option of zeroing out the current years usage numbers, and just recalculating the current year.

The first step is that all previously existing usage records are deleted from the the transaction log data base. In other words, you wipe out your usage calculations from the last time you ran this utility.

The next step is to read the transaction log detail. For each type of command, the Command Master file is checked to see if this command should effect the usage calculation. If so, the transaction quantity of this command is summarized into monthly buckets for the last three years, or the current year only.

Files Accessed

TXLCMD Transaction Log Command file

Transaction Log Detail file -Transaction Log Master file -Transaction Log Usage file - updated TXLDET TXLMAS TXLUSG

LI,893 List a Parts Transaction Log Detail Across Databases

This command is used to list the individual transactions in the transaction log data base for a part number in multiple manufacturing data bases. This command will search to see if you have more than one transaction log data base (TXLDB) in the account you are in, and gathers all of the detailed transaction log records from each of the data bases, and combines them into a single inquiry screen.

Prompts

Displays output options. OPTION (3)?

The following two prompts appear:

BEGINNING DATE? ENDING DATE?

Enter a date range for the transaction log entries you would like to print. To print all entries on file, enter zero for the beginning date and 99 for the ending date.

PART NUMBER?

Enter the part number you wish to inquire upon. You will be warned if the part number does not exist in the data base and you will be asked if you wish to continue.

Each of the transaction log data bases will be searched for records on this part number. The transaction log entries will be listed in descending date and time sequence.

Files Accessed

IM Item master file

TXLDET Transaction Log Detail file TXLMAS Transaction Log Master file

Screen Format

Data base number

Command number (TXLCMDNO - TXLDET)

Part number or Document number (TXWO or TXPARTNO - TXLDET)

From location number (TXFLOC - TXLDET)

To location number or scrap reason code (TXTLOC - TXLDET)

Transaction Quantity (TXQTY - TXLDET)

Quantity on hand - quantity on hand of the part number listed

after the transaction has occured (TXQOH - TXLDET)
Date (TXDAT - TXLDET)
Time (TXTIME - TXLDET)
User - the user that performed the transaction (TXUSER - TXLDET)

If you are listing to a printer (132 column)
Debit Account number (TXDR - TXLDET)
Credit Account number (TXCR - TXLDET)
Unit Cost (TXUNTCST - TXLDET)
Extended Cost - unit cost times transaction quantity

From lot number and To lot number are displayed on second line if they are non blank

after the transaction has occured (TXQOH - TXLDET)
Date (TXDAT - TXLDET)
Time (TXTIME - TXLDET)
User - the user that performed the transaction (TXUSER - TXLDET)

If you are listing to a printer (132 column)
Debit Account number (TXDR - TXLDET)
Credit Account number (TXCR - TXLDET)
Unit Cost (TXUNTCST - TXLDET)
Extended Cost - unit cost times transaction quantity

From lot number and To lot number are displayed on second line if they are non blank

COMMAND (MG, 60)? L, 891

List transaction log by part or document (v1.0)

ENTER DESIRED OUTPUT OPTION:

O. LINE PRINTER

1. TERMINAL, 132 COLUMNS
2. ENTER LOGICAL DEVICE/DISC FILE, 132 COLUMNS

3. TERMINAL OPTION (3)? 3

LAST TRANSACTION LOG TO BE DOWNLOADED:

TRANSACTION LOG: TRO00422 RECORD NUMBER: 1263 TIME: 09/22/95 3:04 PM

INQUIRY OPTION:

1. PART NUMBER

2. DOCUMENT (WO, PO, SO, MR) NUMBER

OPTION(1)? 1

PART NUMBER? 225225

ALUMINUM BAR 095 10.48X 46.31 M SAT, SEP 23, 1995 TRANSAC TRANSACTION LOG DETAIL

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225225 ALUMINUM BAR 095 10.48X 46.31 M

COMMAND	DOCUMENT NUMBER	FROM LOCATION	TO LOCATION	TRANS QTY	QTY ON HAND	DATE	TIME	USER
OT, 210 TR, 309 TR, 309 OT, 210 OT, 210 OT, 210 TR, 309	PO 102823 SO 44068 WO 3868 WO 3868 SO 44067 SO 44067 SO 44067 WO 3868 WO 3868	60 65 620103 614103	65 65 65	4300 3025 100 2375 600 500 360 550 600	0 3025 2925 550 1150 1650 2010	08/31 08/30 08/30	10: 17A 2: 25P 3: 05P 7: 44A 7: 44A 3: 18P	SMI TH SMI TH SMI TH SMI TH SMI TH
TR, 402 0T, 210 0T, 210 TR, 309 0T, 210 0T, 210	P0 102823 S0 44066 S0 44066 W0 3870 S0 44066 S0 44066 W0 3870	60 65 620207 620206	60 65 65	500 2400 600 2560 600 2400 200	860 360 2760 3360 800	08/25 08/24 08/16 08/15 08/15	7: 36A 11: 32A 8: 10A	SMITH GRAVES SMITH SMITH SMITH SMITH

INQUIRY OPTION:

1. PART NUMBER
2. DOCUMENT (WO, PO, SO, MR) NUMBER
OPTION(1)? E

COMMAND (MG, 60)? L, 891 List transaction log by part or document (v1.0)

Example of transaction log entries by part number (132 column format)

ENTER DESIRED OUTPUT OPTION:

- O. LINE PRINTER

 1. TERMINAL, 132 COLUMNS

 2. ENTER LOGICAL DEVICE/DISC FILE, 132 COLUMNS

 3. TERMINAL
- OPTION (3)? 1

LAST TRANSACTION LOG TO BE DOWNLOADED:

TRANSACTION LOG: TRO00422 RECORD NUMBER: 1263 TIME: 09/22/95 3:04 PM

INQUIRY OPTION:

1. PART NUMBER

2. DOCUMENT (WO, PO, SO, MR) NUMBER

OPTION(1)? 1

BEGINNING DATE? 6/1

ENDING DATE? 99

PART NUMBER? 225225

TRANSACTION LOG DETAIL 06/01/95 THRU 99/99/99 SAT, SEP 23, 1995, 9:19 AM _____

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	CUMENT F	ALUMI NUN ROM TO C/LOT LOC/LOT	I BAR 095 10.48 TRANSACTION QUANTITY	3X 46.31 QUANTITY ON HAND	M DATE	TIME	USER	DEBIT ACCOUNT	CREDIT ACCOUNT	UNI T COST	EXTENDED COST
	102823	60	4300.000	4300.00	09/15/95	8: 55A	SMI TH	CFG	CUNI NV	1. 153	4957. 90
		60	3025.000		09/05/95			5510.60	CFG	1. 153	3487. 82
TR, 309 WO 3		65	100.000		08/31/95		SMI TH	CFG	CIP	1. 153	115. 30
TR, 309 WO 3		65	2375.000		08/30/95		SMI TH	CFG	CIP		2738.37
		65	600.000		08/30/95		SMI TH	5510.60	CFG	1. 153	691.80
0T, 210 S0 4	14067 6	620103	500.000	1150.00	08/30/95	7: 44A	SMI TH	5510.60	CFG	1. 153	576.50
0T, 210 S0 4	14067 6	614103	360.000	1650.00	08/30/95	7: 44A	SMI TH	5510.60	CFG	1. 153	415.08
TR, 309 WO 3	3868	65	550.000	2010.00	08/29/95	3: 18P	SMI TH	CFG	CIP	1. 153	634. 15
TR, 309 WO 3	3868	65	600.000	1460.00	08/28/95	3: 33P	THOMPSON	CFG	CIP	1. 153	691.80
TR, 402 PO 1	102823	60	500.000	860.00	08/25/95	7: 36A	SMI TH	CFG	CUNI NV	1. 153	576.50
0T, 210 S0 4	14066 6	60	2400.000	360.00	08/24/95	11: 32A	GRAVES	5510.60	CFG	1. 153	2767. 20
OT, 210 SO 4	14066 6	65	600.000	2760.00	08/16/95	8: 10A	SMI TH	5510.60	CFG	1. 153	691.80
TR, 309 WO 3	3870	65	2560.000	3360.00	08/15/95	3: 06P	SMI TH	CFG	CIP	1. 153	2951.68
OT, 210 SO 4	14066 6	620207	600.000	800.00	08/15/95	11: 58A	SMI TH	5510.60	CFG	1. 153	691.80
		620206	2400.000	1400.00	08/15/95			5510.60	CFG	1. 153	2767. 20
TR, 309 WO 3	3870	65	200.000	3800.00	08/14/95		THOMPSON	CFG	CIP	1. 153	230.60
	102765	60	3600.000		07/28/95		GRAVES	CFG	CUNI NV	1. 153	4150.80
	12945 <i>6</i>	618208	2400.000	. 00	06/30/95	10: 13A	SMI TH	5510.60	CFG	1. 153	2767. 20
		608205	600.000		06/30/95			5510.60	CFG	1. 153	691.80
		612205	2400.000		06/15/95		SMI TH	5510.60	CFG	1. 153	2767. 20
		608102	600.000		06/15/95		SMI TH	5510.60	CFG	1. 153	691.80
	102695	60	3000.000		06/07/95		GRAVES	CFG	CUNI NV	1. 153	3459.00
	102695	60	3000.000		06/07/95		GRAVES	CFG	CUNI NV	1. 153	3459.00
		620303	600.000		06/02/95			5510. 60	CFG	1. 153	691.80
		620204	2400.000		06/02/95			5510.60	CFG	1. 153	2767. 20
TR, 402 P0 1	102695	60	3000.000	3000.00	06/01/95	10: 41A	SMI TH	CFG	CUNI NV	1. 153	3459.00

COMMAND (MG, 60)? L, 891

List transaction log by part or document (v1.0)

ENTER DESIRED OUTPUT OPTION:

O. LINE PRINTER

1. TERMINAL, 132 COLUMNS
2. ENTER LOGICAL DEVICE/DISC FILE, 132 COLUMNS
3. TERMINAL

OPTION (3)? 3

LAST TRANSACTION LOG TO BE DOWNLOADED:

TRANSACTION LOG: TROO0422 RECORD NUMBER: 1263 TIME: 09/22/95 3:04 PM

INQUIRY OPTION:

1. PART NUMBER

2. DOCUMENT (WO, PO, SO, MR) NUMBER

OPTION(1)? 2

DOCUMENT NUMBER? 102823

SAT, SEP 23, 1995 TRANSACTION LOG DETAIL ===============

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DOCUMENT NUMBER: 102823

DOCUMENT	I NONDER.	102020						
	PART	FROM	T0	TRANS	QTY ON			
COMMAND	NUMBER	LOCATI ON	LOCATI ON	QTY	HAND	DATE	TIME	USER
TR, 402	225205		60	3000	4800	09/15	8: 55A	SMYTH
TR, 402	225205		60	1800	0	09/15	8: 55A	SMYTH
TR, 402	225225		60	4300	4300	09/15	8: 55A	SMYTH
TR, 402	307904		60	20	20	09/14	7: 22A	SMYTH
TR, 402	307408		60	90	542	08/25	7: 36A	SMYTH
TR, 402	307311		60	225	463	08/25	7: 36A	SMYTH
TR, 402	307208		60	165	564	08/25	7: 36A	SMYTH
TR, 402	225225		60	500	860	08/25	7: 36A	SMYTH
TR, 402	221100-25)	60	60	491	08/25	7: 35A	SMYTH
TR, 402	305212-02	<u>)</u>	60	15	70	08/25	7: 35A	SMYTH
TR, 402	305213-06)	60	10	29	08/25	7: 35A	SMYTH
TR, 402	305211-03	}	60	30	30	08/25	7: 35A	SMYTH

INQUIRY OPTION:

1. PART NUMBER
2. DOCUMENT (WO, PO, SO, MR) NUMBER

OPTI ON(1)? E

COMMAND (MG, 60)? L, 892

Transaction log period summary by part number (v1.0)

ENTER DESIRED OUTPUT OPTION: O. LINE PRINTER

1. TERMINAL, 132 COLUMNS
2. ENTER LOGICAL DEVICE/DISC FILE, 132 COLUMNS
3. TERMINAL

OPTION (3)? 3

LAST TRANSACTION LOG TO BE DOWNLOADED:

TRANSACTION LOG: TROO0422 RECORD NUMBER: 1263 TIME: 3:04 PM

LISTING OPTION: 1. USAGE SUMMARY

2. CATEGORY SUMMARY

OPTI ON(2)?

PART NUMBER? 231000-15

STAINLESS SHEET 23.75X 47.75 P

YEAR (95)? 95

GATHERING DATA...

SORTING 245 RECORDS BY CATEGORY.....
SAT SEP 23 1995 TRANSACTION LOG SUMMARY - 1995

SAT, SEP 23, 199	95	TRANSACTIO	ON LOG SUMMA	ARY - 1995		PAGE: 1
231000-15	STAI NI	_ESS SHEET	23. 75X 47.	75 P		
CATEGORY	JAN	FEB	MAR	APR	MAY	JUN
INV ADJUST	. 00	-1.00	. 00	. 00	. 00	. 00
I SSUES PRODUCTI ON RECEI PTS	. 00 . 00	. 00 . 00	. 00 254. 00	. 00 . 00	. 00 . 00	-23.00 .00
SHI PMENTS ENDI NG BAL	. 00 119. 00 157. 00	. 00 113. 00 43. 00	. 00 116. 00 181. 00	. 00 47. 00 134. 00	140. 00 92. 00 182. 00	20. 00 64. 00 138. 00
CATEGORY	JUL	AUG	SEP	0CT	NOV	DEC
INV ADJUST	-1.00	. 00	5.00	. 00	. 00	. 00
I SSUES PRODUCTI ON	. 00 . 00	. 00	. 00 . 00	. 00 . 00	. 00 . 00	. 00
RECEIPTS SHIPMENTS ENDING BAL	. 00 39. 00 121. 00	80. 00 76. 00 125. 00	55. 00 65. 00 120. 00	. 00 . 00 120. 00	. 00 . 00 120. 00	. 00 . 00 120. 00

YEAR (95)? E

Example of usage summary showing the monthly usage calculated by UT,892 over the last 3 years

COMMAND (MG, 60)? L, 892

Transaction log period summary by part number (v1.0)

ENTER DESIRED OUTPUT OPTION: O. LINE PRINTER

1. TERMINAL, 132 COLUMNS
2. ENTER LOGICAL DEVICE/DISC FILE, 132 COLUMNS
3. TERMINAL

OPTION (3)? 1

LAST TRANSACTION LOG TO BE DOWNLOADED:

TRANSACTION LOG: TROO0422 RECORD NUMBER: 1263 TIME: 3:04 PM

LISTING OPTION:

1. USAGE SUMMARY

2. CATEGORY SUMMARY OPTI ON(2)? 1

PART NUMBER? 231000-15

SAT, SEP 23,	1995, 9:5	O AM		TRA	NSACTION LO	OG SUMMARY	- 1995				Р	AGE: 1
PART NUMBER:	231000-15	:	STAI NLESS SI	HEET 23.	75X 47.75	P	=====					
CATEGORY	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
USAGE 95 USAGE 94 USAGE 93	119. 00 139. 00 . 00	113. 00 160. 00 . 00	370. 00 146. 00 . 00	47. 00 78. 00 . 00	92. 00 191. 00 . 00	41. 00 88. 00 . 00	39. 00 32. 00 . 00	76. 00 106. 00 . 00	55. 00 60. 00 . 00	. 00 129. 00 . 00	. 00 253. 00 1. 00	. 00 71. 00 90. 00

PART NUMBER? E

LISTING OPTION:

1. USAGE SUMMARY 2. CATEGORY SUMMARY

OPTI ON(2)? E

* Example of reclassifing a command to a new category *

COMMAND (MG, 60)? U, 890

Maintain Command Master File (v1.0)

COMMAND NUMBER ('ALL' TO LIST)? TR, 100 *

CYCLE COUNT A PART IN STORES

RETAIN THIS COMMAND IN TRANSACTION LOG DATA BASE (Y)? Y *

USE THIS COMMAND IN USAGE CALCULATIONS (N)? Y *

CATEGORY (INV ADJUST)? CYCLECOUNT*

COMMAND NUMBER ('ALL' TO LIST)? E

COMMAND (MG, 60)? U, 891

Download transaction logs to transaction data base

CURRENT TRANSACTION FILE IS: TRO00422 TRANSACTIONS RANGE FROM 09/18/95 TO 09/22/95 CONTAINING: 1263 TRANSACTIONS

UPDATE OPTION:

- 1. UPDATE FROM LAST RECORD READ
 2. DOWNLOAD A RANGE OF TRANSACTION LOG NUMBERS OPTI ON(1)? 1

LAST TRANSACTION LOG TO BE DOWNLOADED: TRANSACTION LOG: TRO00422 RECORD NUMBER: 1260 TIME: 3:04 PM

OPENING TRANSACTION LOG FILE NAME: TROO0422

READING TRANSACTION LOG: TROO0422

3 RECORDS UPDATED

COMMAND (MG, 60)? U, 891

Download transaction logs to transaction data base

CURRENT TRANSACTION FILE IS: TRO00422
TRANSACTIONS RANGE FROM 09/18/95 TO 09/22/95
CONTAINING: 1263 TRANSACTIONS

UPDATE OPTION:

1. UPDATE FROM LAST RECORD READ

2. DOWNLOAD A RANGE OF TRANSACTION LOG NUMBERS OPTION(1)? 2

BEGINNING TRANSACTION LOG NUMBER? 421

ENDING TRANSACTION LOG NUMBER? 422

SEARCHING TRANSACTION LOG DATA BASE...
NUMBER OF RECORDS DELETED FROM TRANSACTION DATA BASE: 1895

OPENING TRANSACTION LOG FILE NAME: TRO00421 READING TRANSACTION LOG: TR000421 OPENING TRANSACTION LOG FILE NAME: TR000422 READING TRANSACTION LOG: TR000422

1895 RECORDS UPDATED

COMMAND (MG, 60)? U, 892

Calculate Monthly Usage Record (v1.0) THIS PROGRAM RECALCULATES THE MONTHLY USAGE FILE CONTINUE(N/Y)? Y *

CALCULATE USAGE FOR:
1. ALL DOWNLOADED TRANSACTION LOGS ON FILE
2. THE CURRENT YEARS DOWNLOADED TRANSACTION LOGS
OPTION(1)?

SEARCHING TRANSACTION LOG DATA BASE... USAGE RECORDS DELETED FROM TRANSACTION DATA BASE: 4345

GATHERING DATA... SORTING 59509 RECORDS.... NUMBER OF USAGE RECORDS CREATED: 4388

COMMAND (MG, 60)? E