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NOTE:
Please read all instructions carefully before using this product

Model
F-SM

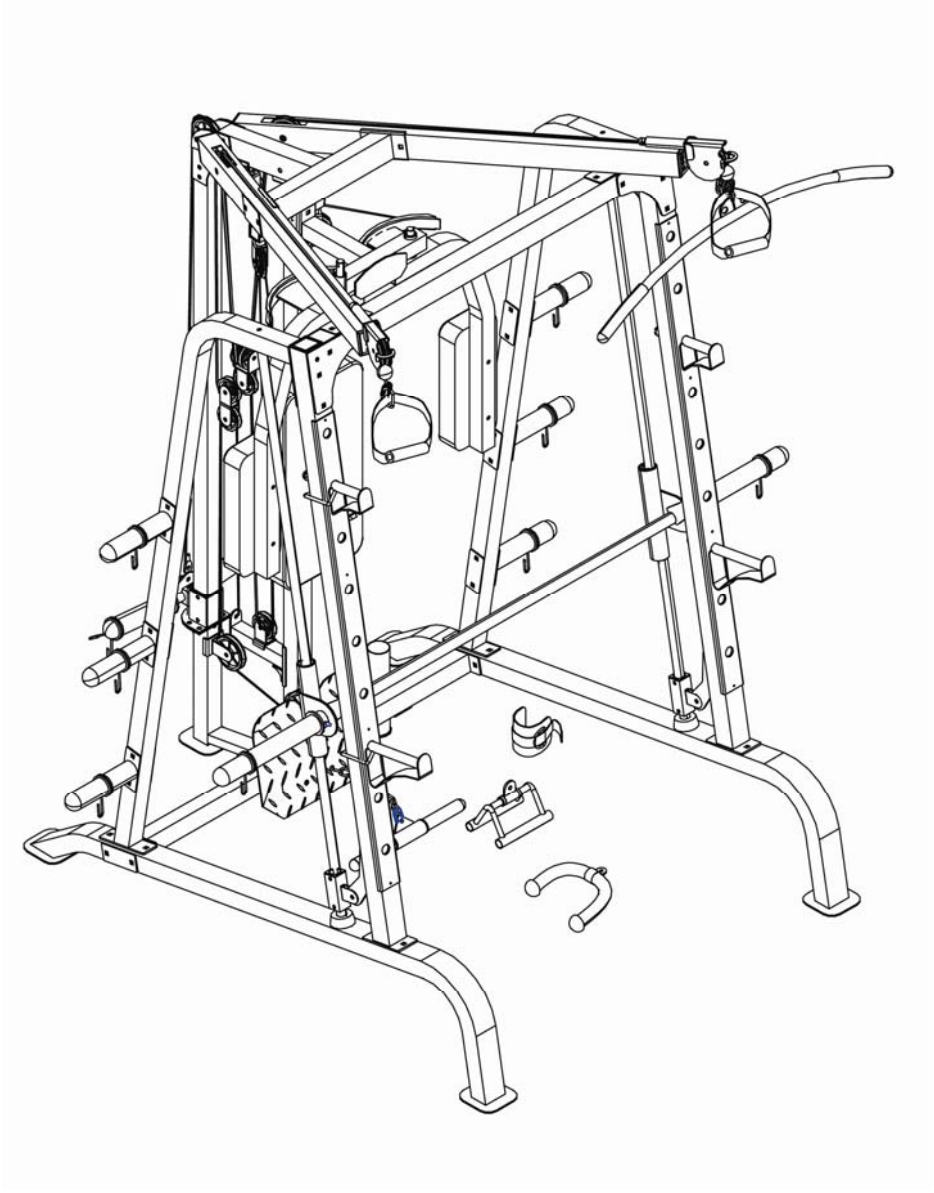
Retain This Manual for Reference

11-09-23

OWNER'S MANUAL

FORCE USA

SMITH MACHINE
F-SM



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BEFORE YOU BEGIN

Thank you for selecting the F-SM. For your safety and benefit, read this manual carefully before using the machine.

IMPORTANT SAFETY NOTICE

PRECAUTIONS

This exercise machine is built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before you assemble or operate your machine. In particular, note the following safety precautions:

1. **Keep children and pets away from the machine at all times. DO NOT leave children unattended in the same room with the machine.**
2. Only one person at a time should use the machine.
3. If the user experiences dizziness, nausea, chest pain, or any other abnormal symptoms, STOP the workout at once. CONSULT A PHYSICIAN IMMEDIATELY.
4. Position the machine on a clear, leveled surface. DO NOT use the machine near water or outdoors.
5. Keep hands away from all moving parts.
6. Always wear appropriate workout clothing when exercising. DO NOT wear robes or other clothing that could become caught in the machine. Running or aerobic shoes are also required when using the machine.
7. Use the machine only for its intended use as described in this manual. DO NOT use attachments not recommended by the manufacturer.
8. Do not place any sharp object around the machine.
9. Disabled person should not use the machine without a qualified person or physician in attendance.
10. Before using the machine to exercise, always do stretching exercises to properly warm up.
11. Never operate the machine if the machine is not functioning properly.
12. A spotter is recommended during exercise.

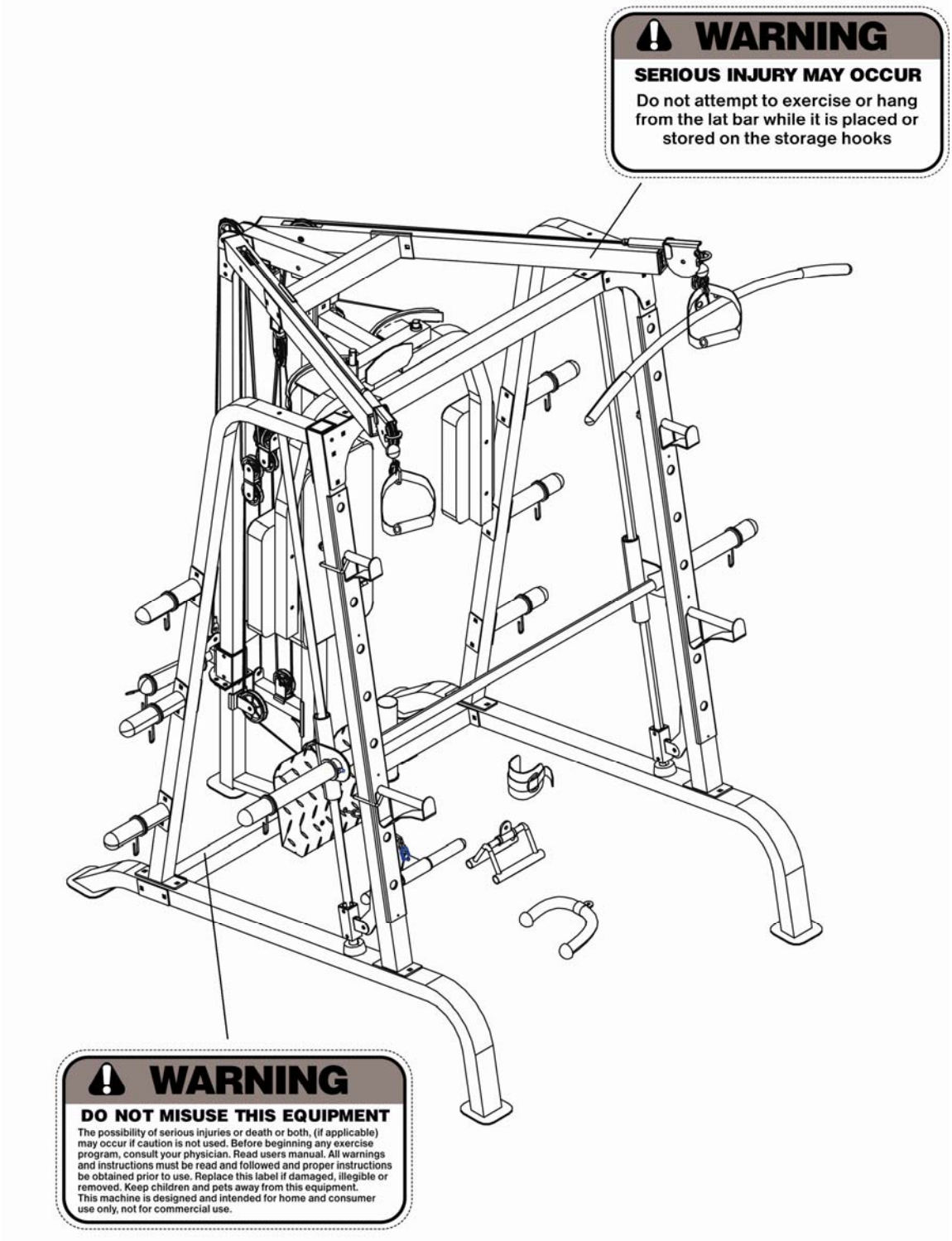
CARE AND MAINTENANCE

1. Lubricate moving parts with WD-40 or light oil periodically.
2. Inspect and tighten all parts before using the machine.
3. The machine can be cleaned using a damp cloth and mild non-abrasive detergent. DO NOT use solvents.
4. Maximum user's weight: 300 lbs.
5. Maximum weights on the rack: 600 lbs.

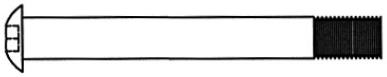
WARNING: BEFORE BEGINNING ANY EXERCISE PROGRAM, CONSULT YOUR PHYSICIAN. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PERSONS WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING ANY FITNESS EQUIPMENT. FORCE USA ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.

SAVE THESE INSTRUCTIONS

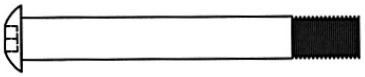
WARNING LABEL PLACEMENT



SMITH MACHINE HARDWARE PACK



#73 M10 x 3 3/8" Allen Bolt (Qty 2)



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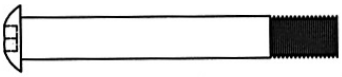

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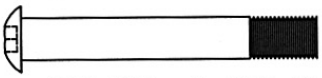
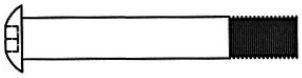
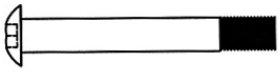


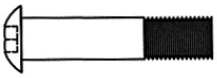
#105 M10 x 2 3/4" Allen Bolt (Qty 1)



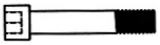
#70 M10 x 2 1/2" Allen Bolt (Qty 2)



#80 M8 x 2 1/2" Allen Bolt (Qty 6)

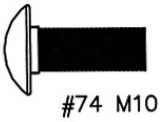


#69 M10 x 1 3/4" Allen Bolt (Qty 11)



#83 M6 x 1 1/4" Allen Bolt (Qty 2)

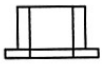
#104 M10 x 1 1/8" Allen Bolt (Qty 2)



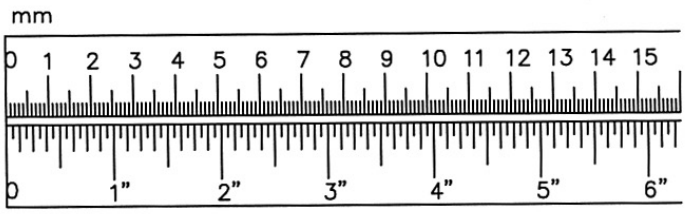
#74 M10 x 1" Carriage Bolt (Qty 4)

#68 M10 x 1" Allen Bolt (Qty 12)

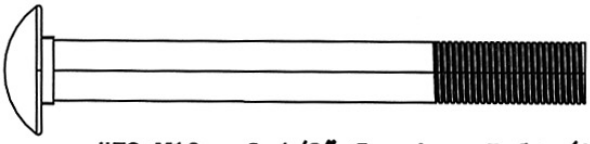
#106 M6 x 1/4" Allen Screw (Qty 4)



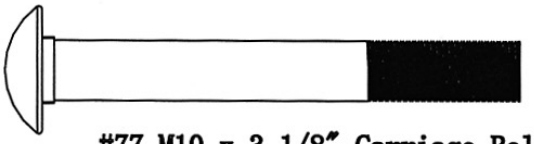
#62 Pulley Bushing (Qty 6)



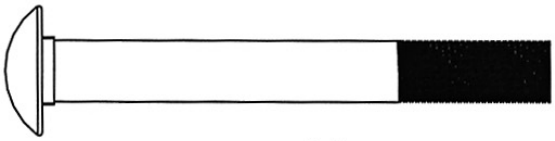
SMITH MACHINE HARDWARE PACK



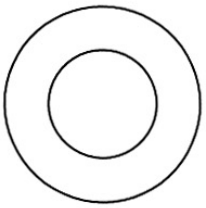
#79 M10 x 3 1/2″ Carriage Bolt (Qty 4)



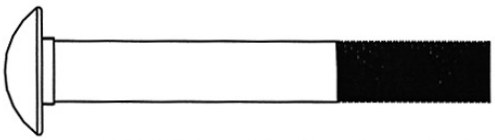
#77 M10 x 3 1/8″ Carriage Bolt (Qty 4)



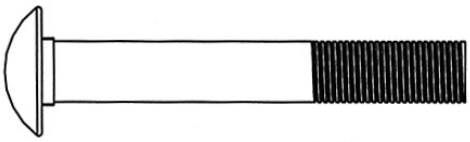
#78 M10 x 3 3/8″ Carriage Bolt (Qty 8)



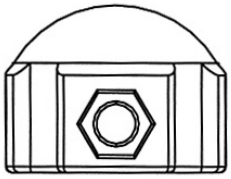
#67 Ø 1 1/2″ Washer (Qty 2)



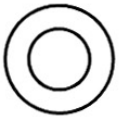
#76 M10 x 3″ Carriage Bolt (Qty 10)



#75 M10 x 2 3/4″ Carriage Bolt (Qty 22)

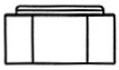


#56 Lock Ring (Qty 2)



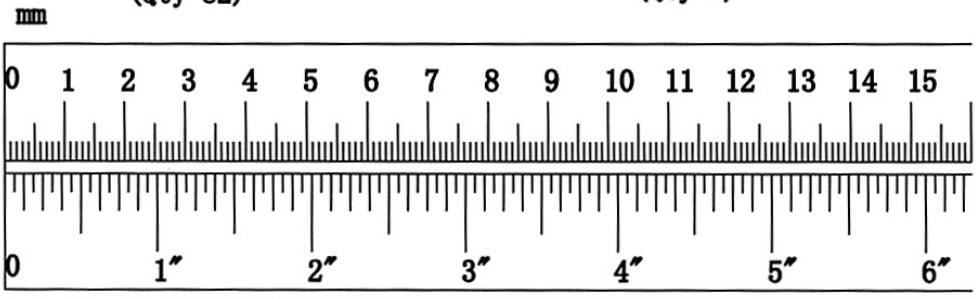
#66 Ø 3/4″ Washer
(Qty 100)

#65 Ø 5/8″ Washer
(Qty 6)



#86 M10 Aircraft Nut
(Qty 82)

#85 M6 Aircraft Nut
(Qty 2)



SMITH MACHINE ASSEMBLY INSTRUCTION

Tools Required Assembling the Machine: Two Adjustable Wrenches and Allen Wrenches.

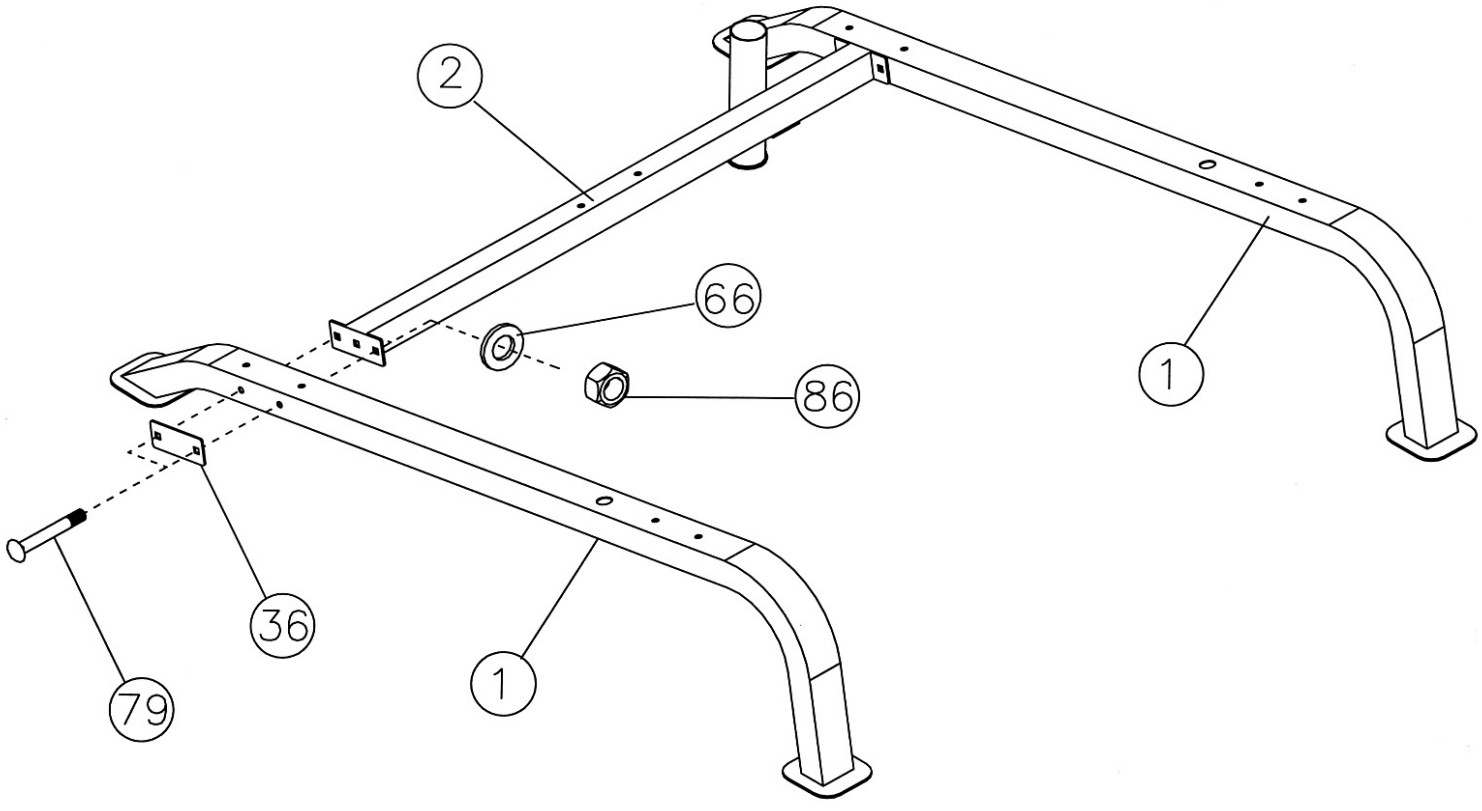
NOTE: It is strongly recommended two or more people assembling this machine to avoid possible injury.

STEP 1 (See Diagram 1)

A.) Connect the two Base Frames (#1) by a Cross Brace (#2) in the mid-span. Secure each end of The Cross Brace with two M10 x 3 ½" Carriage Bolts (#79), one 4 ¾" x 2" Bracket (#36), two Ø ¾" Washers (#66), and two M10 Aircraft Nuts (#86).

B.) NOTE: DO NOT tighten the Nuts and Bolts yet.

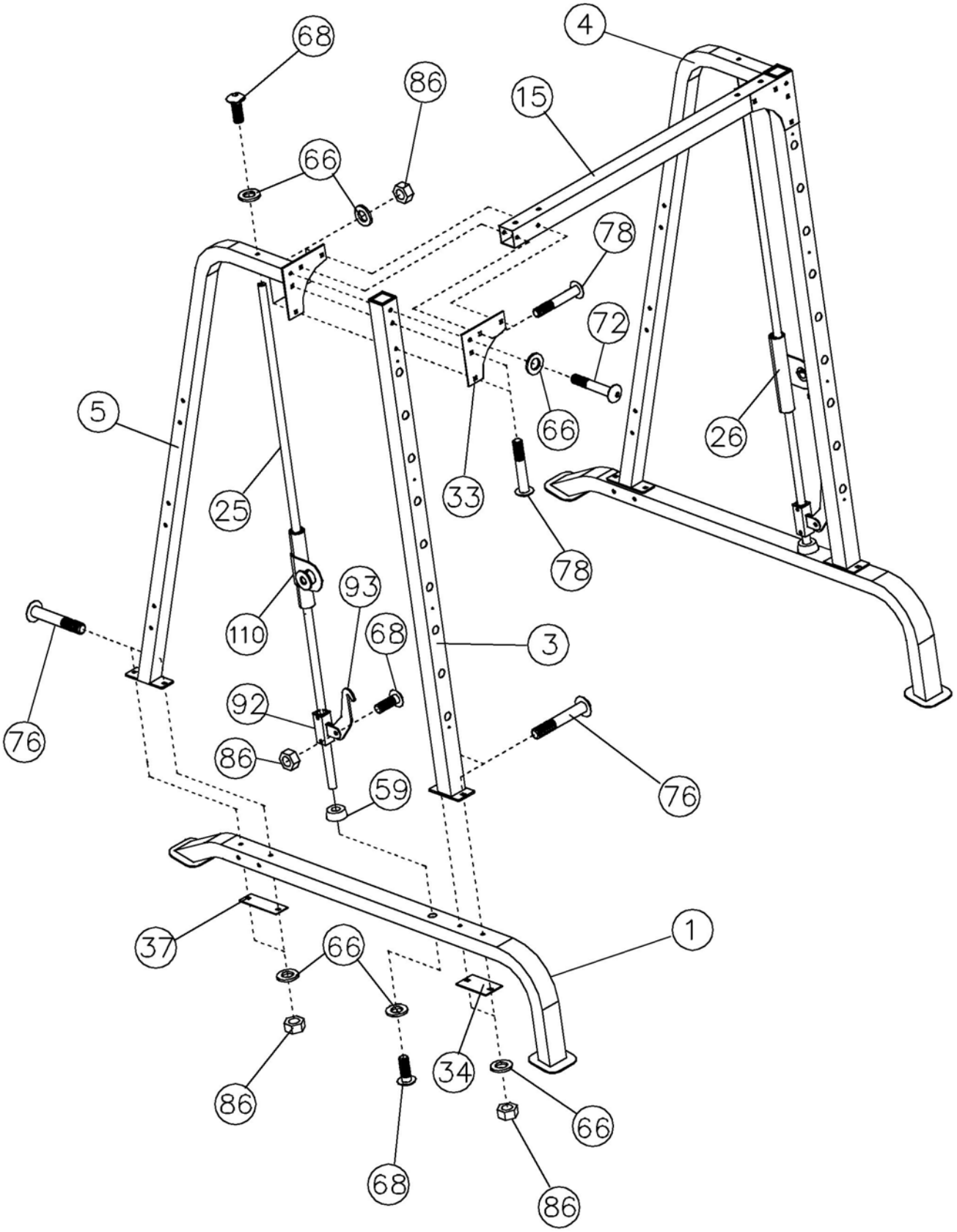
DIAGRAM 1



STEP 2 (See Diagram 2)

A.) Attach a Front Vertical Frame (#3) to the right Base Frame (#1). Secure it with two M10 x 3" Carriage Bolts (#76), one 5 1/8" x 2 ¾" Bracket (#34), two Ø ¾" Washers (#66), and two M10 Aircraft Nuts (#86). Do not tighten the Nuts and Bolts yet.
B.) Align a Ø 2 ½" Rubber Bumper (#59) to the hole on the Base Frame. Insert a Guide Rod (#25) through the Rubber Bumper and into the Base Frame. Secure it with one M10 x 1" Allen Bolt (#68) and Ø ¾" Washer (#66).
C.) Slide a Lower Safety Stop Frame (#92) onto the Guide Rod (#25). Secure the Safety Hook (#93) to the Lower Safety Stop Frame (#92) with a M10 x 1" Allen Bolt (#68) and M10 Aircraft Nut (#86). Attach the Hook onto the back of the Front Vertical Beam (#3).
D.) Slide Right Safety Stop Frame (#110) onto the Guide Rod (#25). *(Notice:The bolt holes are on the top of both safety stop frames.)*
E.) Attach the hole on top of the Right Vertical Frame (#5) to the top of the Guide Rod (#25). Attach the top of Right Vertical Frame (#5) to the top of Front Vertical Frame (#3). Attach the bottom of Right Vertical Frame (#5) to the Base Frame (#1).
F.) Secure the Guide Rod (#25) to the Right Vertical Frame (#5) with one M10 x 1" Allen Bolt (#68) and Ø ¾" Washer (#66).
G.) Secure the Right Vertical Frame (#5) to the Base Frame with two M10 x 3" Carriage Bolts (#76), one 6 ¼" x 2" Bracket (#37), two Ø ¾" Washers (#66), and two M10 Aircraft Nuts (#86). Do not tighten the Nuts and Bolts yet.
H.) Secure the Right Vertical Frame (#5) to the Front Vertical Beam (#3) with one Triangle Bracket (#33), M10 x 3 1/8" Allen Bolt (#72), and ∅ ¾" Washer (#66) to the top hole. Secure the bottom two holes with two M10 x 3 3/8" Carriage Bolts (#78), ∅ ¾" Washers (#66) and M10 Aircraft Nuts (#86).
I.) Repeat the above Procedures A through H to install the other side.
J.) Attach the Front Top Beam (#15) to the Front Vertical Beams (#3) and the Triangle Brackets (#33). Align the Holes. Secure each end with two M10 x 3 3/8" Carriage Bolts (#78), Ø ¾" Washers (#66), and M10 Aircraft Nuts (#86).
K.) Do NOT tighten all the Nuts and Bolts yet.

DIAGRAM 2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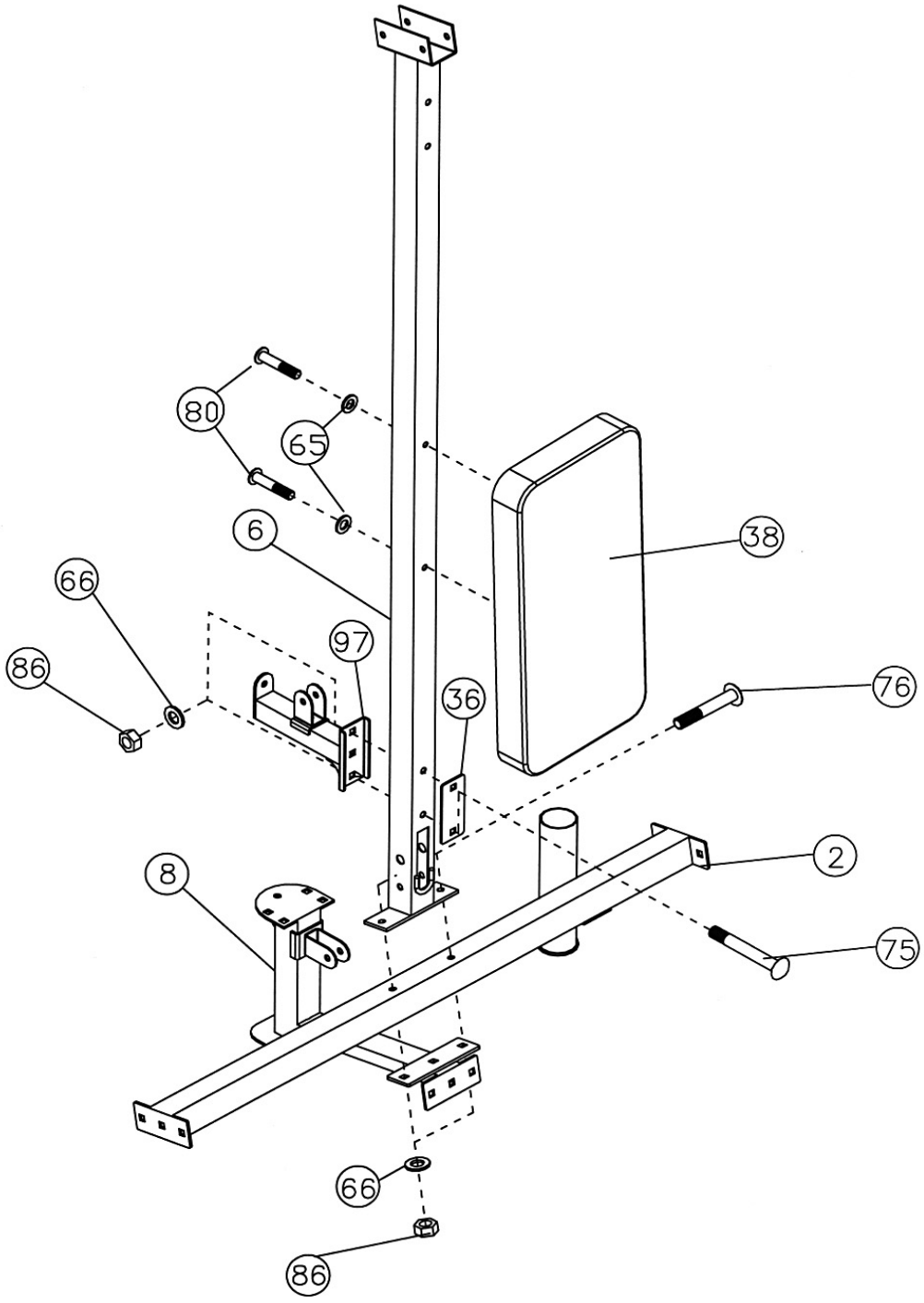
86

STEP 3 (See Diagram 3)

A.) Attach the Rear Vertical Beam (#6) to the top of the Cross Brace (#2). Attach the Weight Glide Base (#8) to the Cross Brace from the Bottom. Align the holes. Secure them with two M10 x 3" Carriage Bolts (#76), Ø ¾" Washers (#66), and M10 Aircraft Nuts (#86).

B.) Attach the Pulley Support Frame (#97) to the Rear Vertical Beam. Secure it with two M10 x 2 ¾" Carriage Bolts (#75), one 4 ¾" x 2" Bracket (#36), two Ø ¾" Washers (#66), and two M10 Aircraft Nuts (#86).

C.) Attach the Backrest Board (#38) to the Rear Vertical Beam. Secure it with two M8 x 2 ½" Allen Bolts (#80) and Ø 5/8" Washers (#65).



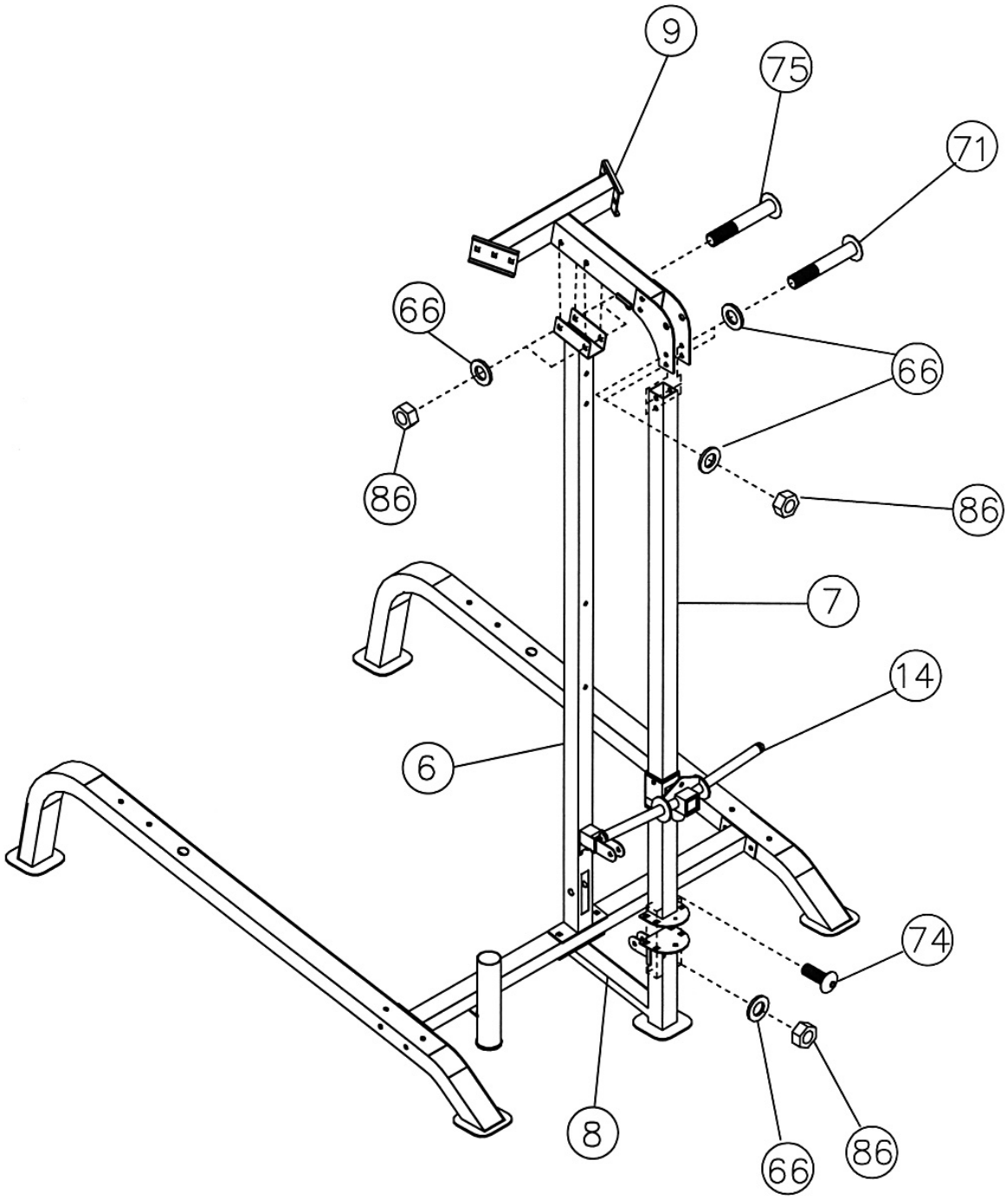
STEP 4 (See Diagram 4)

A.) Attach the Weight Glide Post (#7) onto the Weight Glide Base (#8). Secure it with four M10 x 1" Carriage Bolts (#74), Ø ¾" Washers (#66) and M10 Aircraft Nuts (#86).

B.) Slide the Sliding Weight Post (#14) onto the Chromed Post from the top. Place the Rear Upper Frame (#9) onto the Weight Glide Post (#7) and Rear Vertical Beam (#6).

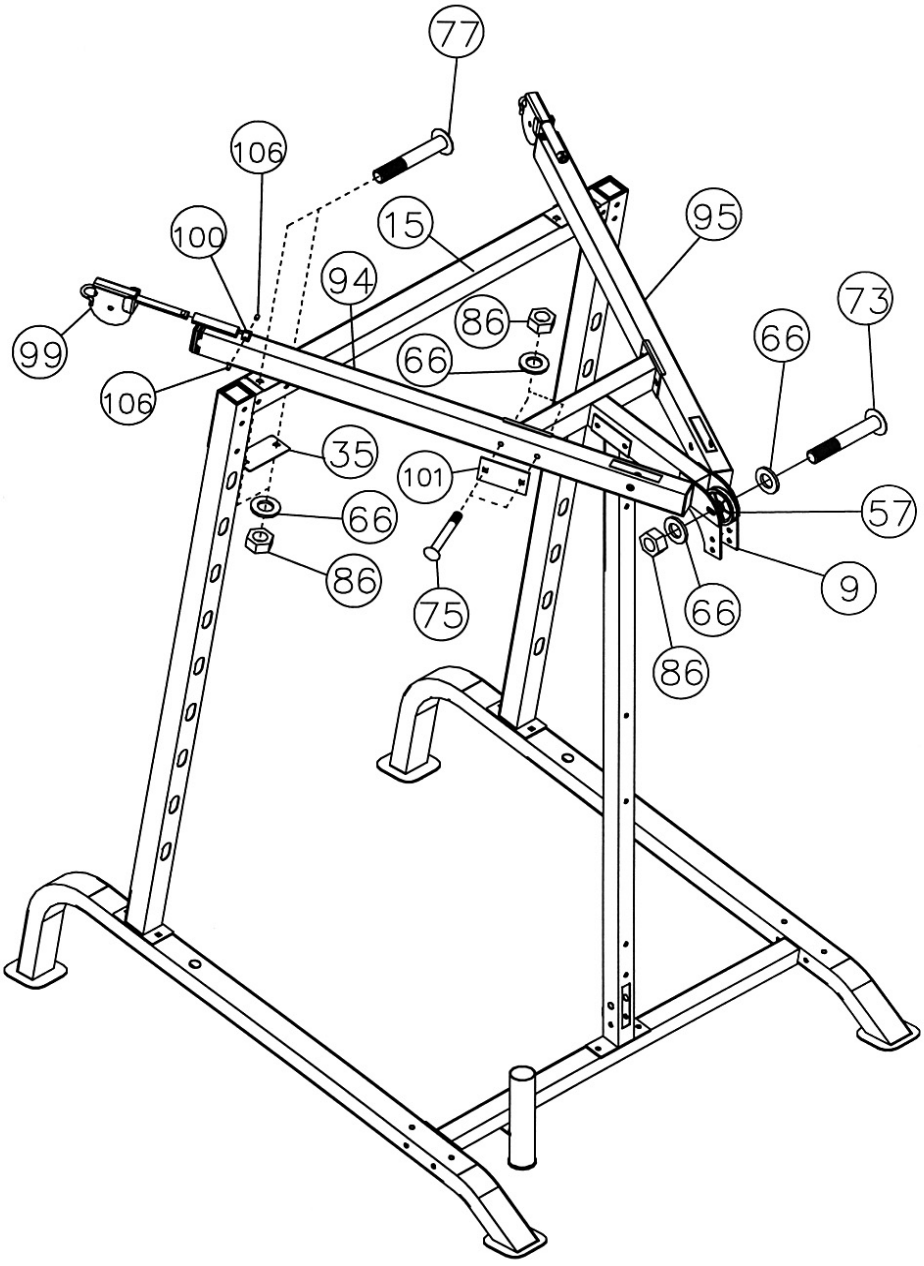
C.) Align the holes. Secure the Rear Upper Frame to the Weight Glide Post with two M10 x 3" Allen Bolts (#71), four Ø ¾" Washers (#66), and two M10 Aircraft Nuts (#86). Do not tighten the Nuts and Bolts yet.

D.) Secure the Upper Frame to the Rear Vertical Beam (#6) with two M10 x 2 ¾" Carriage Bolts (#75), ∅ ¾" Washers (#66) and M10 Aircraft Nuts (#86).



STEP 5 (See Diagram 5)

A. Place the Left Upper Frame (#94) onto the Front Top Beam (#15). Secure it with two M10 x 3 1/8" Carriage Bolts (#77), one 5 1/8" x 2 3/8" Bracket (#35), two Ø ¾" Washers (#66), and two M10 Aircraft Nuts (#86).
B. Secure the Left Upper Frame (#94) to the Rear Upper Frame with two M10 x 2 ¾" Carriage Bolts (#75), one 4 ¾" x 2 ¾" Bracket (#101), two Ø ¾" Washers (#66), and M10 Aircraft Nuts (#86).
C. Insert a Cross-Over Swivel Pulley Bracket (#99) into the sleeve on the Left Upper Frame. Secure it with one Ø 7/8" x 5/8" Bushing and two M6 x ¼" Allen Screws (#106).
D. Repeat procedures A, B and C above to install the Right Upper Frame (#95). Place a Pulley (#57) in the opening on the Rear Upper Frame (#9). Secure the Pulley, the rear of Left & Right Upper Frames (#94 & 95), and the Rear Upper Frame (#9) all together with one M10 x 3 3/8" Allen Bolt (#73), two Ø ¾" Washers (#66), and one M10 Aircraft Nut (#86).



STEP 6 (See Diagram 6)

A.) Securely tighten all Nuts and Bolts previously installed.

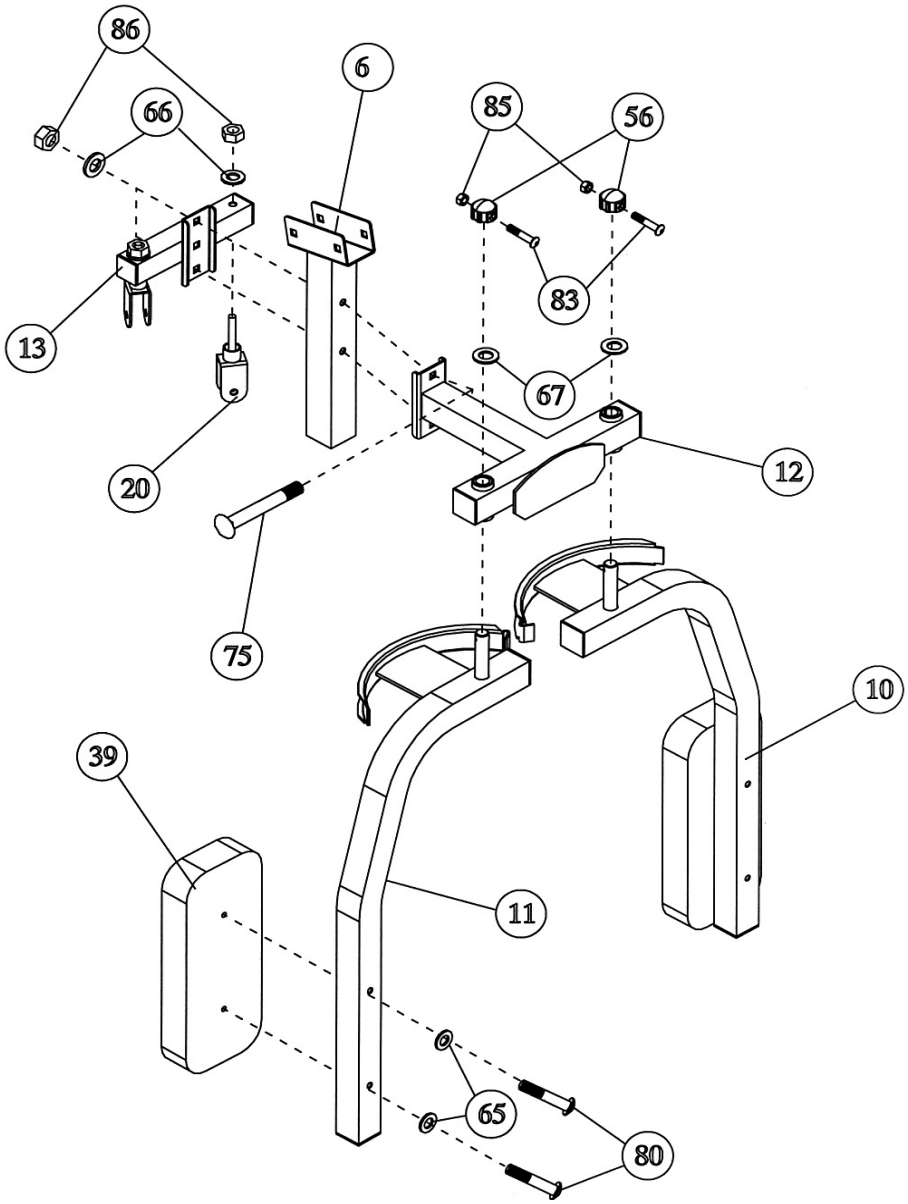
B.) Attach the Butterfly Base (#12) to the front of Rear Vertical Beam (#6). Attach the Butterfly Pulley Bracket (#13) to the back of the Rear Vertical Beam. Align the holes. Secure them with two M10 x 2 ¾" Carriage Bolts (#75), Ø ¾" Washers (#66), and M10 Aircraft Nuts (#86).

C.) Attach the Right Butterfly (#11) to the hole on the Butterfly Base. Secure it with one Lock Ring (#56), Ø 1 ½" Washer (#67), M6 x 1 ¼" Allen Bolt (#83), and M6 Aircraft Nut (#85).

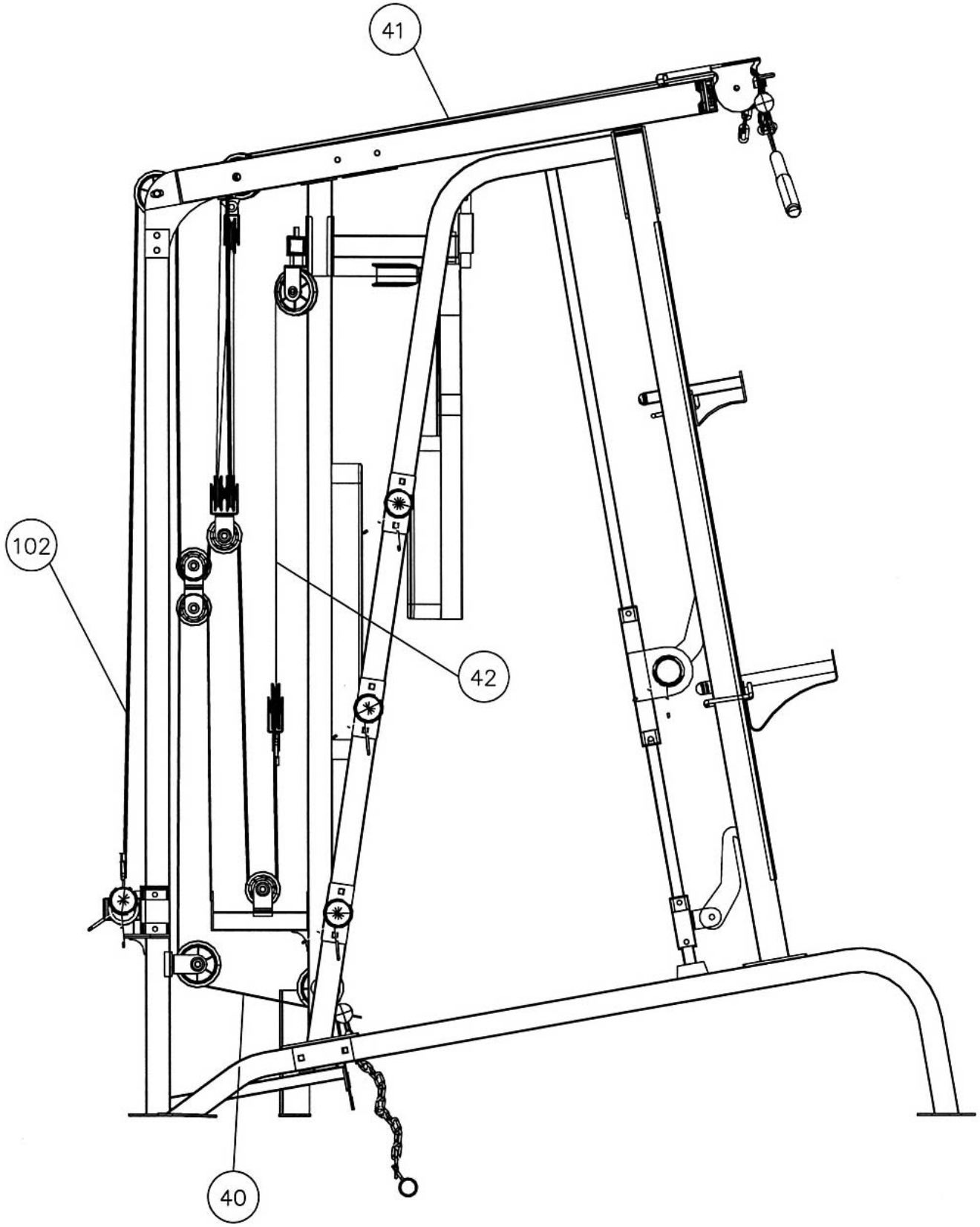
D.) Attach the Butterfly Arm Pad (#39) to the Right Butterfly. Secure it with two M8 x 2 ½" Allen Bolts (#80) and Ø 5/8" Washers (#65).

E.) Repeat Procedures C and D above to install the other side.

F.) Insert two Swivel Pulley Brackets (#20) into the holes on the Butterfly Pulley Bracket (#13). Secure each Swivel Pulley Bracket with one Ø ¾" Washer (#66) and M10 Aircraft Nut (#86). Do not over tighten the Nuts. Make sure the Brackets are able to swivel.



CABLE LOOP DIAGRAM



STEP 7 (See Diagram 7 & Cable Loop Diagram)

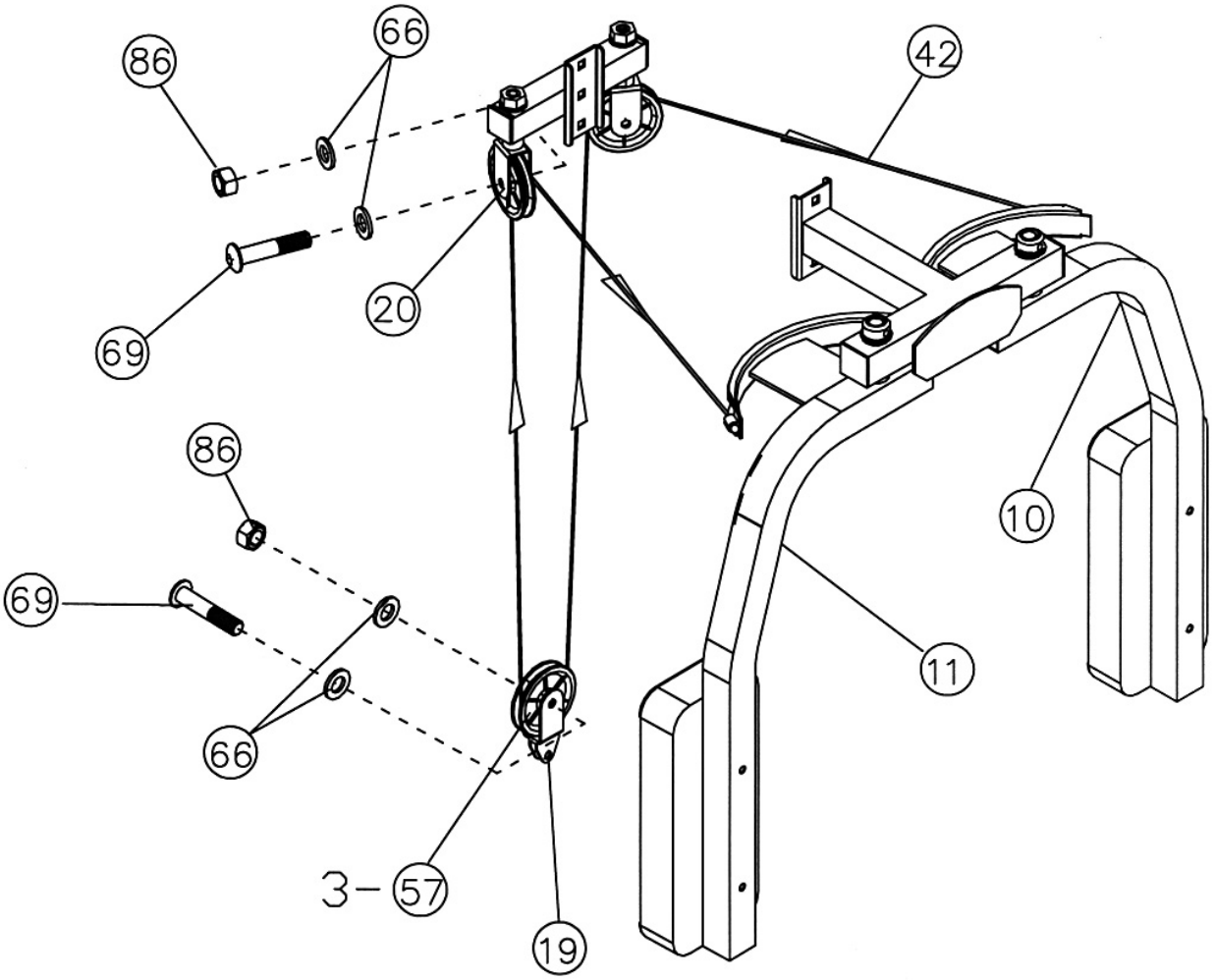
A.) Attach one end of 87" Butterfly Cable (#42) to the clip on Right Butterfly (#11). Draw the Cable to the right Swivel Pulley Bracket (#20).

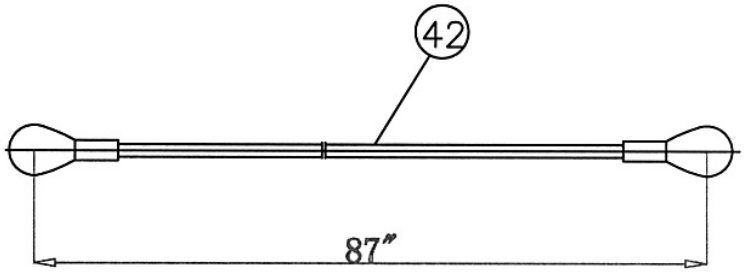
B.) Attach a Pulley (#57) to the Bracket. Secure it with one M10 x 1 ¾" Allen Bolt (#69), two Ø ¾" Washers (#66), and one M10 Aircraft Nut (#86).

C.) Draw the Cable around the Pulley then downward. Attach a Single Floating Pulley Bracket (#19) to the Cable. Repeat Procedure B above to install a Pulley. Let the Bracket hanging for now.

D.) Draw the Cable around the Pulley then upward to the left Swivel Pulley Bracket. Repeat Procedure B above to install a Pulley to the Bracket.

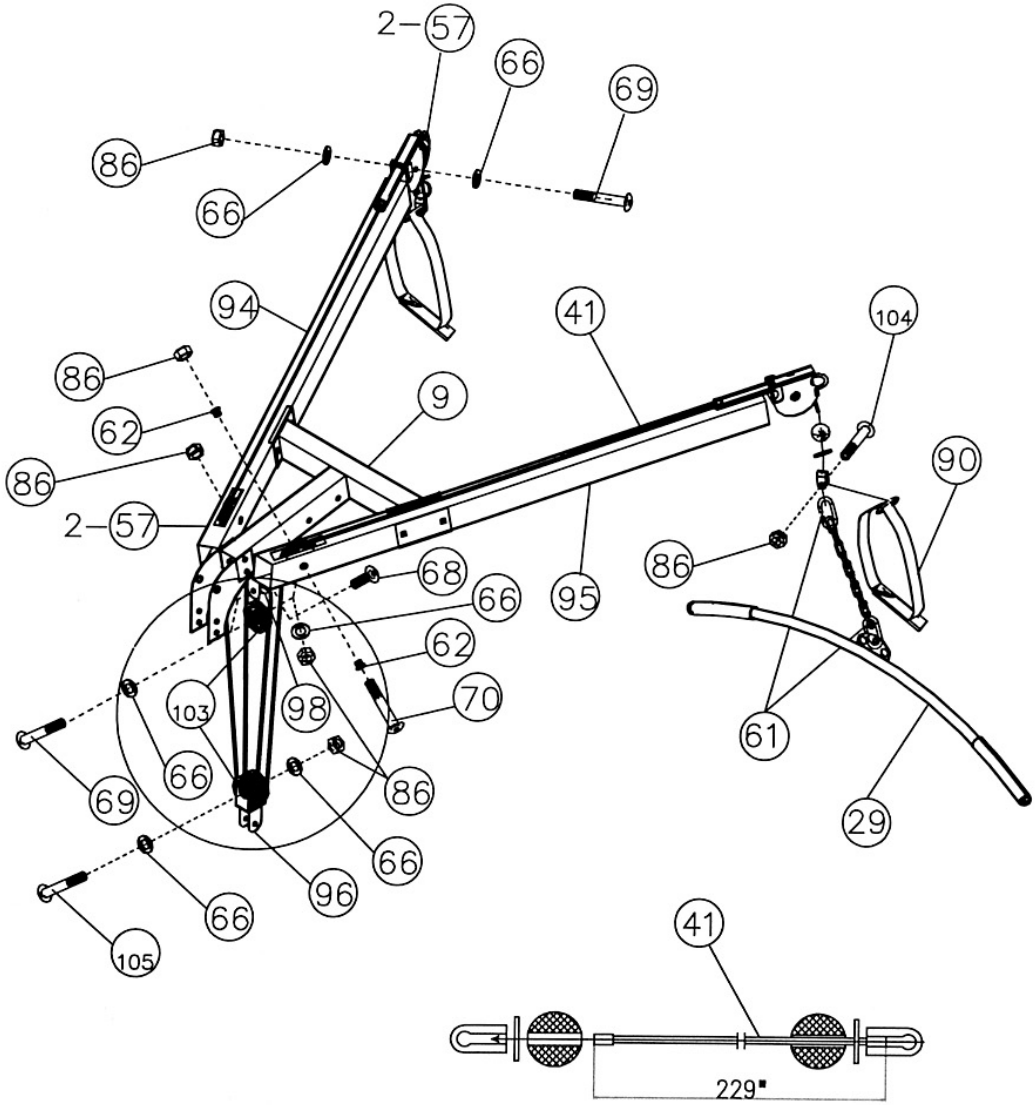
E.) Draw the Cable around the Pulley then clip to the Left Butterfly (#10).



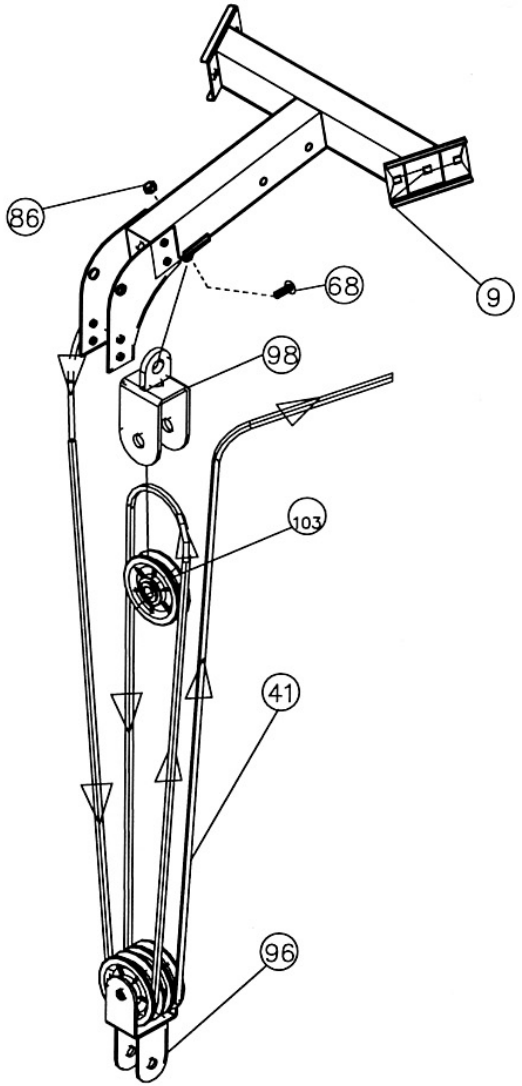


STEP 8 (See Diagram 8 & Cable Loop Diagram)

A.) Un-install the M10 x 1 1/8" Allen Bolt (#104) and M10 Aircraft Nut (#86) on the U-shaped Connector on one end of the 229" Cable (41). Remove the U-shaped Connector, Big Washer, and Ball Stopper from the Cable.
B.) Insert the end of Cable through the left Cross-over Swivel Pulley Bracket (#99). Attach a Pulley (#57) to the Swivel Bracket and secure it with one M10 x 1 ¾" Allen Bolt (#69), two Ø ¾" Washers (#66), and one M10 Aircraft Nut (#86). Draw the Cable over the Pulley and pull it towards the back of the machine.
C.) Draw the Cable along the Left Upper Frame (#94) to the opening on the rear of the Frame. Drop the cable through the opening.
D.) Attach a Pulley to the opening. Secure it with one M10 x 2 ½" Allen Bolt (#70), two Pulley Bushings (#62), and one M10 Aircraft Nut (#86). Draw the Cable around the Pulley then downward.
E.) Attach two Small Pulleys (#103) to the Triple Floating Pulley Bracket (#96). Secure them to the Bracket with one M10 x 2 ¾" Allen Bolt (#105), two Ø ¾" Washers (#66), and one M10 Aircraft Nut (#86).
F.) Draw the Cable around the back Pulley then upward to the bracket underneath the Rear Upper Frame (#9). Install a Single Small Pulley Bracket (#98) to the bottom of Rear Upper Frame (#9). Secure it with one M10 x 1" Allen Bolt (#68), two Ø ¾" Washers (#66), and one M10 Aircraft Nut (#86). Install a Small Pulley to the Single Small Pulley Bracket.
G.) Draw the Cable around the Small Pulley then downward to the Triple Floating Pulley Bracket. Draw the Cable around the front Small Pulley then upward to the opening on the rear of Right Upper Frame (#95). Let the Triple Floating Pulley Bracket hanging for now.
H.) Install a Pulley to the opening. Draw the Cable over the Pulley along the top of the Right Upper Frame through the cable sleeve to the right Cross-over Swivel Pulley Bracket. Install a Pulley to the Bracket.
I.) Re-install the Ball Stopper, Big Washer and the U-shaped Connector previously removed in Procedure A above. Secure it with the M10 x 1 1/8" Allen Bolt (#104) and M10 Aircraft Nut (#86).
J.) Connect a Single Handle Strap (#90) to each end of the Cable with a C-clip (#61).
K.) When using the Lat Bar, remove one of the Strap and connect the Lat Bar to end of the Cable with a Short Chain (#63) and two C-clips (#61).


2–57
66
69
86
66
94
41
104
86
62
9
90
86
2–57
68
66
95
62
70
103
98
61
69
66
86
66
96
105
66
29

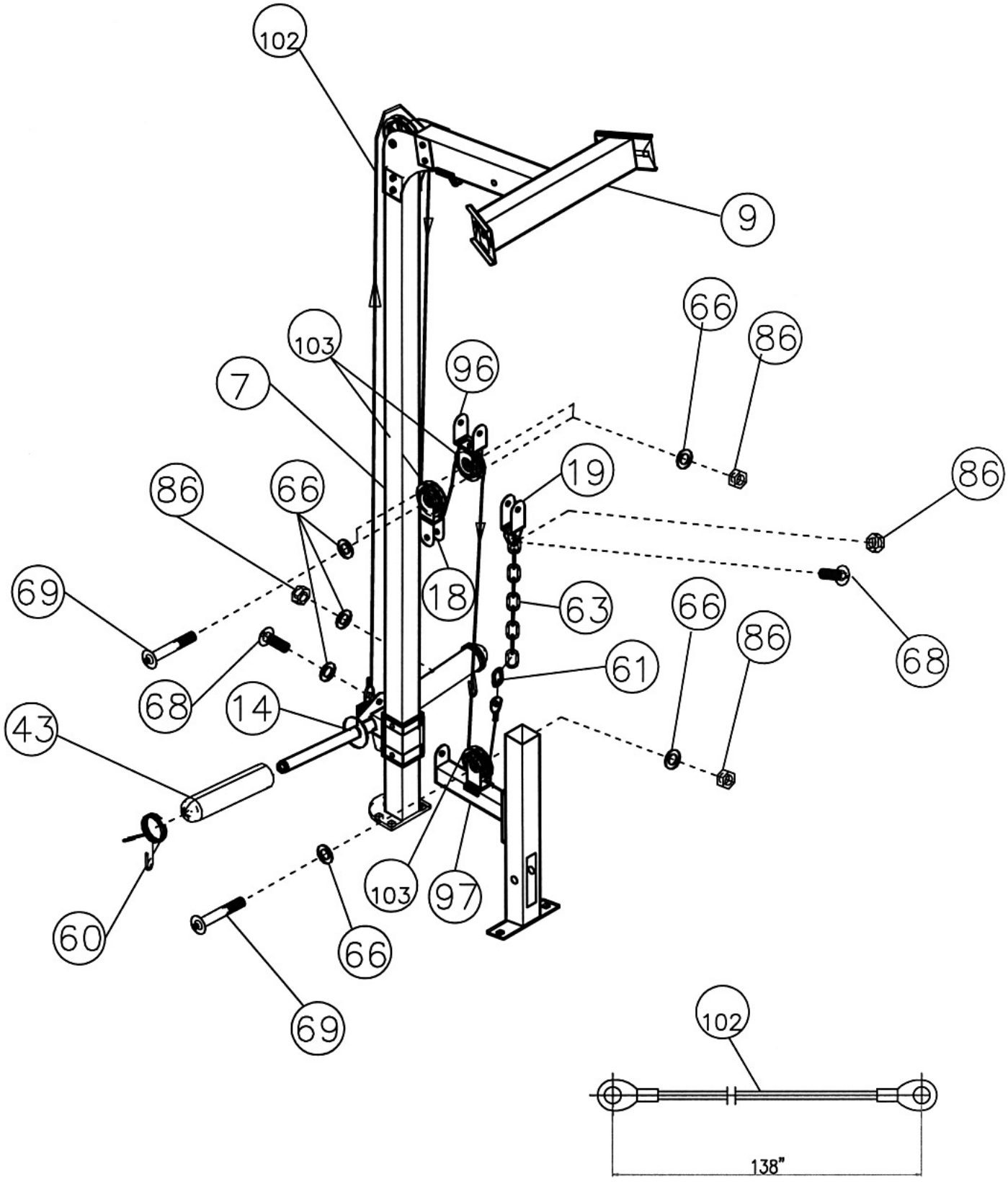
41
229"


86
9
68
98
103
41
96

STEP 9 (See Diagram 9 & Cable Loop Diagram)

A.) Attach one end of the 138” Sliding Weight Post Cable (#102) to the open bracket on the Sliding Weight Post (#14). Secure it with one M10 x 1” Allen Bolt (#68), two Ø ¾” Washers (#66), and one M10 Aircraft Nut (#86).
B.) Draw the Cable upward to the Pulley on the top of the Rear Upper Frame (#9) previously installed in Step-5.
C.) Draw the Cable around the Pulley then downward. Install a Small Pulley (#103) to a Double Floating Pulley Bracket (#18).
D.) Draw the Cable around the Pulley then to the Triple Floating Pulley Bracket (#96) previously installed in Step-8.
E.) Install a Small Pulley to the Bracket. Draw the Cable around the Small Pulley then downward to the open bracket on the Pulley Support Frame (#97).
F.) Install a Small Pulley to the bracket. Draw the Cable around the Small Pulley then upward.
G.) Connect the Cable to a Short Chain (#63) with a C-clip (#61). Connect the Short Chain to the Single Floating Pulley Bracket (#19) previously installed in Step-7. Secure the Chain with one M10 x 1” Allen Bolt (#68), two Ø ¾” Washers (#66), and one M10 Aircraft Nut (#86).
H.) After completing the entire cable installations, come back to this Short Chain to adjust the tension of the Cable system by adjusting the length of the Chain.
I.) Install two Olympic Sleeves (#43) and Spring Clips (#60) onto the Sliding Weight Post (#14).

DIAGRAM 9


102
9
66
86
103
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18
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68
61
68
14
43
103
97
60
66
69
102
138"

STEP 10 (See Diagram 10)

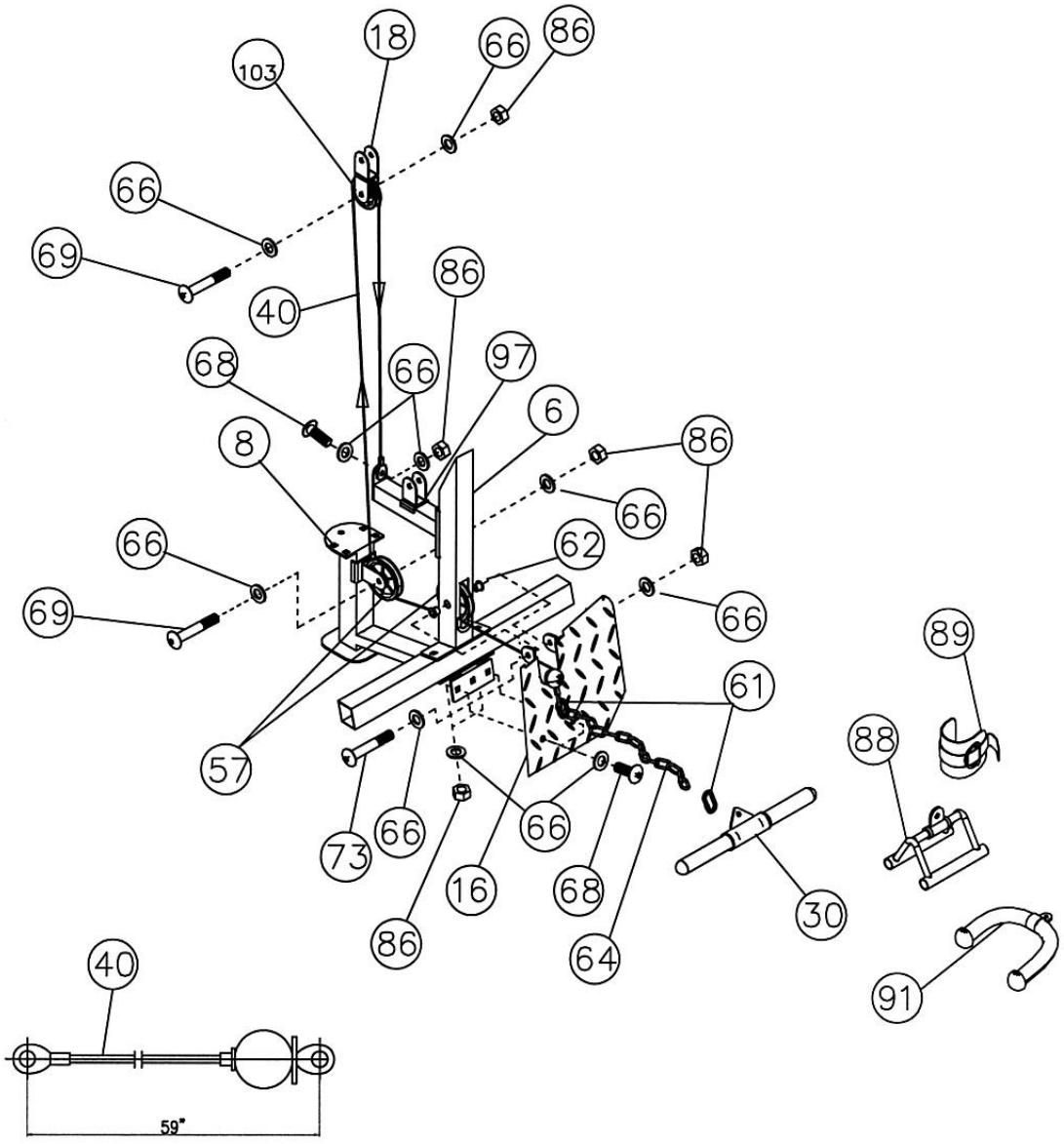
A.) Attach the 59” Lower Cable (#40) to a Pulley (#57). Attach the Pulley to the lower opening on the Rear Vertical Beam (#6). Secure it with the Foot Plate (#16), one M10 x 3 3/8” Allen Bolt (#73), two Ø ¾” Washers (#66), and one M10 Aircraft Nut (#86). Secure the Foot Plate to the Cross Brace (#2) with two M10 x1” Allen Bolts (#68), four Ø ¾” Washers (#66) and two M10 Aircraft Nuts (#86).

B.) Draw the Cable underneath the Pulley to the open bracket on the Weight Glide Base (#8).

C.) Install a Pulley to the bracket. Draw the Cable around the Pulley then upward to the Double Floating Pulley Bracket (#18) previously installed in Step-9.

D.) Install a Small Pulley (#103) to the Bracket. Draw the Cable around the Pulley then downward to the open bracket on the Pulley Support Frame (#97). Secure the end of the Cable to the bracket with one M10 x 1” Allen Bolt (#68), two Ø ¾” Washers (#66) and one M10 Aircraft Nut (#86).

E.) Connect the Shiver Bar (#30) to a Long Chain (#64) with a C-clip (#61). Connect the long Chain to the Cable with another C-clip.



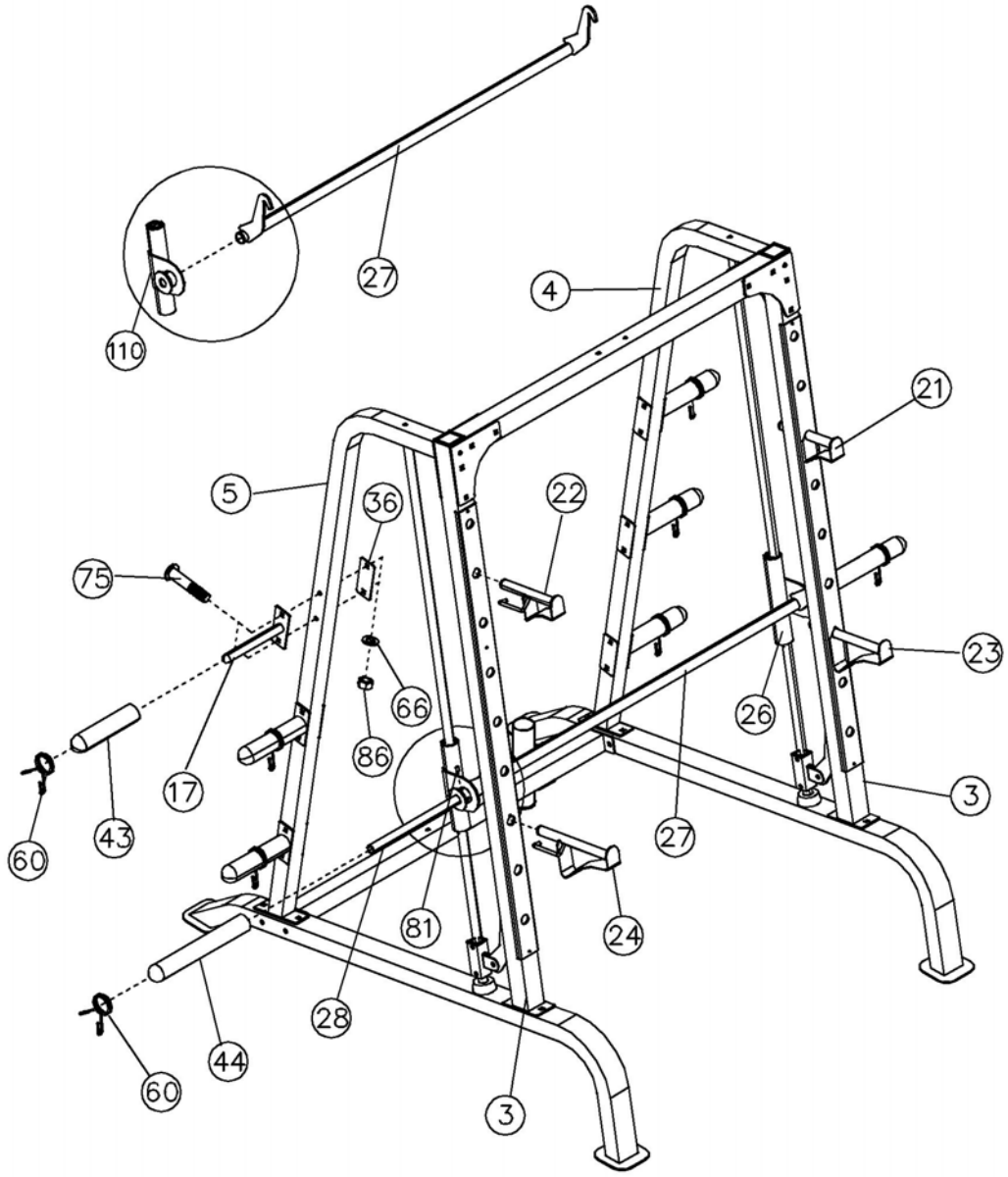
STEP 11 (See Diagram 11)

A.) NOTE: Help of another person is strongly recommended for this step. Place the Lifting Sleeve (#27) in between the two Safety Stop Frames (#26&110). Align the holes. Insert the Weight Bar (#28) into the Safety Stop Frame from one end and through the Lifting Sleeve (#27) to the other Safety Stop Frame on the opposite side. Secure the Weight Bar to each Safety Stop Frame with two M8 x 3/8" Allen Bolts (#81).

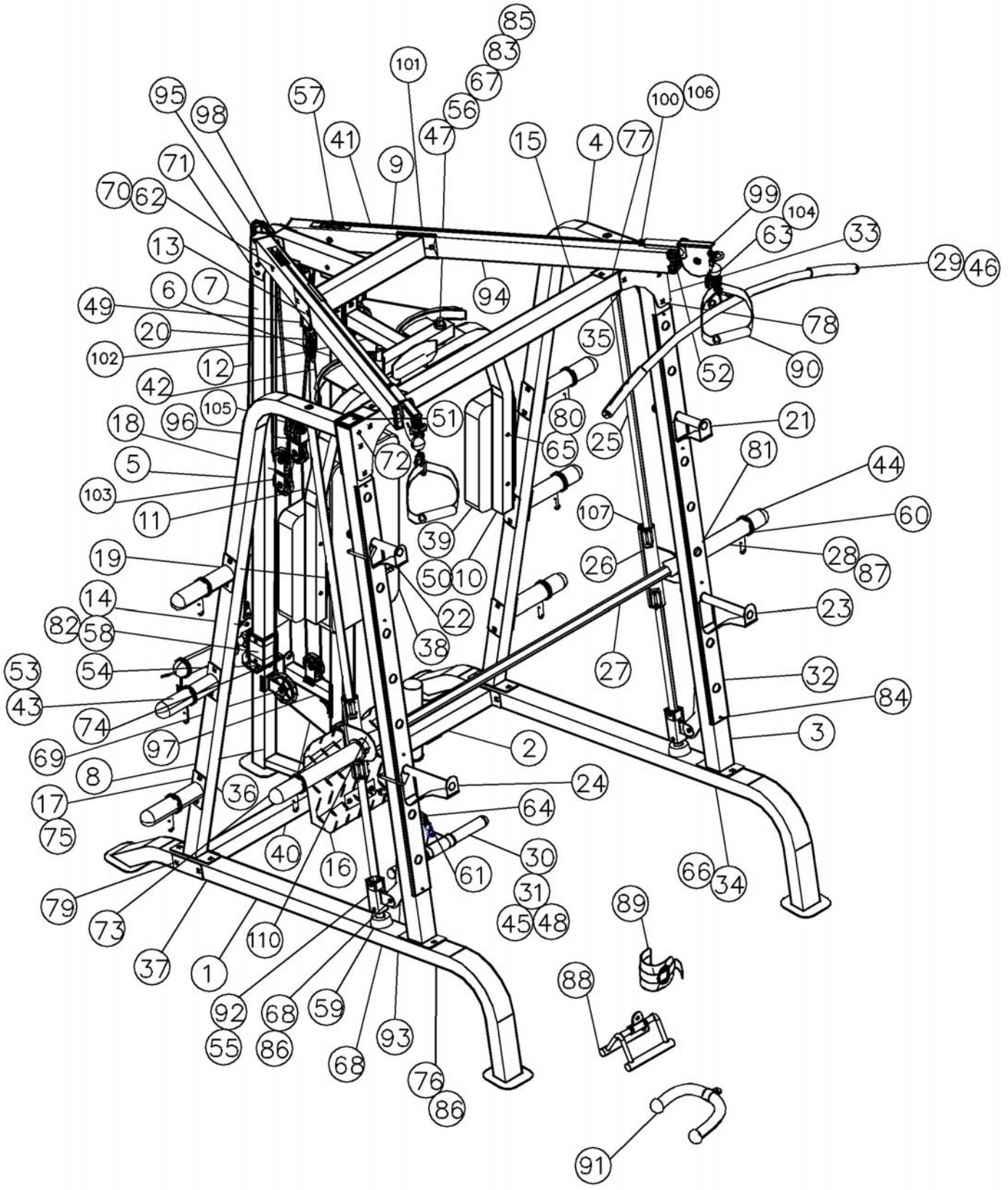
B.) Turn the safety catch hook forward on the Lifting Sleeve to secure its position on the selected holes on the Front Vertical Frames (#3). Attach a Long Olympic Sleeve (#44) to each end of the Weight Bar. Attach a Spring Clip (#60) to the Sleeve.

C.) Attach six Weight Posts (#17) to the Left & Right Vertical Frames (#4&5). Secure each Weight Post with two M10 x 2 ¾" Carriage Bolts (#75), one 4 ¾" x 2" Bracket (#36), two Ø ¾" Washers (#66), and two M10 Aircraft Nuts (#86).

D.) Attach six Olympic Sleeves (#43) to the Weight Posts. Attach Spring Clips (#60) to the sleeves. Insert the Left & Right Bar Holders (#21 & 22), the Left & Right Safety Catches (#23 & 24) into the selected holes on the Front Vertical Frames (#3).



EXPLODED DIAGRAM



PARTS LIST

KEY NO.	DESCRIPTION	Q'ty
1	Base Frame	2
2	Cross Brace	1
3	Front Vertical Beam	2
4	Left Vertical Frame	1
5	Right Vertical Frame	1
6	Rear Vertical Beam	1
7	Weight Glide Post	1
8	Weight Glide Base	1
9	Rear Upper Frame	1
10	Left Butterfly	1
11	Right Butterfly	1
12	Butterfly Base	1
13	Butterfly Pulley Bracket	1
14	Sliding Weight Post	1
15	Front Top Beam	1
16	Foot Plate	1
17	Weight Post	6
18	Double Floating Pulley Bracket	1
19	Single Floating Pulley Bracket	1
20	Swivel Pulley Bracket	2
21	Left Bar Holder	1
22	Right Bar Holder	1
23	Left Safety Catch	1
24	Right Safety Catch	1
25	Guide Rod	2
26	Left Safety Stop Frame	1
27	Lifting Sleeve	1
28	Weight Bar	1
29	Lat Bar	1
30	Shiver Bar	1
31	Curl Handle	1
32	Chrome Panel	2
33	Triangle Bracket	2
34	5 1/8" x 2 ¾" Bracket	2
35	5 1/8" x 2 3/8" Bracket	2
36	4 ¾" x 2" Bracket	9
37	6 ¼" x 2" Bracket	2
38	Backrest Board	1
39	Butterfly Arm Pad	2
40	59" Lower Cable	1
41	229" Upper Cable	1
42	87" Butterfly Cable	1
43	Olympic Sleeve	8
44	Long Olympic Sleeve	2
45	Curl Bar Handle Grip	2
46	Lat Bar Grip	2
47	Ø 1" x 3 1/8" Bushing	2
48	Ø 1 ½" x 1" Bushing	2
49	1 ½" Square End Cap	2
50	1 ¾" Square End Cap	7
51	2 3/8" Square End Cap	2
52	2 ¾" x 2" End Cap	2
53	Ø 1" Cone-shaped End Cap	12
54	2 3/8" x 2" Sleeve	2
55	Sliding Sleeve	4
56	Lock Ring	2
57	Pulley	10
58	Ø 1 ¾" Rubber Bumper	1
59	Ø 2 ½" Rubber Bumper	2
60	Spring Clip	10
61	C-clip	5
62	Pulley Bushing	6
63	Short Chain	2
64	Long Chain	1
65	Ø 5/8" Washer	6
66	Ø ¾" Washer	100
67	Ø 1 ½" Washer	2
68	M10 x 1" Allen Bolt	12
69	M10 x 1 ¾" Allen Bolt	11
70	M10 x 2 ½" Allen Bolt	2
71	M10 x 3" Allen Bolt	2
72	M10 x 3 1/8" Allen Bolt	2
73	M10 x 3 3/8" Allen Bolt	2
74	M10 x 1" Carriage Bolt	4
75	M10 x 2 ¾" Carriage Bolt	22
76	M10 x 3" Carriage Bolt	10
77	M10 x 3 1/8" Carriage Bolt	4
78	M10 x 3 3/8" Carriage Bolt	8
79	M10 x 3 ½" Carriage Bolt	4
80	M8 x 2 ½" Allen Bolt	6
81	M8 x 3/8" Allen Bolt	4
82	M6 x 5/8" Philips Screw	1
83	M6 x 1 ¼" Allen Bolt	2
84	Chrome Panel Screw	8
85	M6 Aircraft Nut	2
86	M10 Aircraft Nut	82
87	Ø 1" End Cap	6
88	V Bar	1
89	Ankle Strap	1
90	Single Handle Strap	2
91	Triceps Rope	1
92	Lower Safety Stop Frame	2
93	Safety Hook	2
94	Left Upper Frame	1
95	Right Upper Frame	1
96	Triple Floating Pulley Bracket	1
97	Pulley Support Frame	1
98	Single Small Pulley Bracket	1
99	Cross-Over Swivel Pulley Bracket	2
100	Ø 7/8" x Ø 5/8" Bushing	2
101	4 ¾" x 2 ¾" Bracket	2
102	138" Sliding Weight Post Cable	1
103	Small Pulley	7
104	M10 x 1 1/8" Allen Bolt	2
105	M10 x 2 ¾" Allen Bolt	1
106	M6 x ¼" Allen Screw	4
107	Linear Bearing	4
108	Linear Bearing Sleeve	4
109	M6 x ¼" Philips Screw	4
110	Right Safety Stop Frame	1

F-SM WEIGHT RESISTANCE CHART

Station	Ratio	Example
Low Pulley	200%	10 lb. plate creates 20 lb. resistance
Lat Pull	100%	10 lb. plate creates 5 lb. resistance
Butterfly (both arms)	100%	10 lb. plate creates 10 lb. resistance
Left Cross-Over	50%	10 lb. plate creates 5 lb resistance
Right Cross-Over	50%	10 lb. plate creates 5 lb resistance

***Numbers are approximate. Actual resistance may vary.**

F-SM

Box one：

1×Part 5， 2x part 3， 1×Part 7， 1×Part 15， 1×Part 4，

2×Part 1， 1x part 94， 1×Part 95， 1×Part 9， 1×Part 2，

2×Part 25， 1x part 28， 1×Part 6， 1×Part 29， 1×Part 27，

Parts bag 1of 3，Parts bag 2of 3，

Parts bag 3of 3

Box two：

1×Part 16， 1x part 11， 2×Part 34， 2×Part 35， 2×Part 37，

2×Part 101， 9x part 36， 6×Part 17， 1×Part 13， 2×Part 33，

1×Part 10， 8x part 43， 2×Part 44， 1×Part 26， 1×Part 24，

1×Part 12， 1x part 14， 1×Part 96， 1×Part 98， 1×Part 18，

2×Part 20， 1x part 23， 1×Part 31， 1×Part 8， 1×Part 21，

1×Part 22， 1x part 38， 2×Part 59， 10×Part 60， 5×Part 61，

2×Part 100， 2x part 63， 1×Part 64， 2×Part 92， 1×Part 93，

1×Part 97， 2x part 63， 7×Part 103，10×Part 57， 1×Part 89，

1×Part 91， 2x part 90， 1×Part 40， 1×Part 41， 1×Part 42，

1×Part 102， 1x part 88， 2×Part 99， 1×Part 110