Twin-tub Washing Machine User's manual

This manual is for XPB70-113S

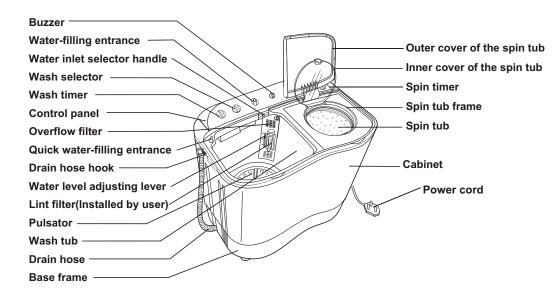
- Please read this manual carefully before using.
- Retain it for future reference.



Contents

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Names of the parts

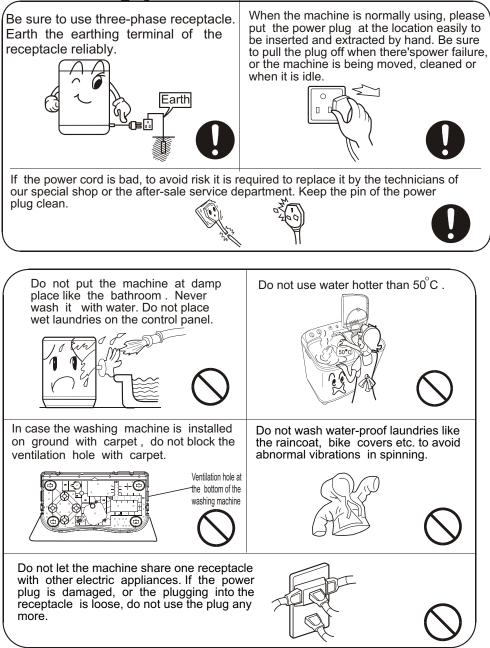


Meaning and description of the symbols

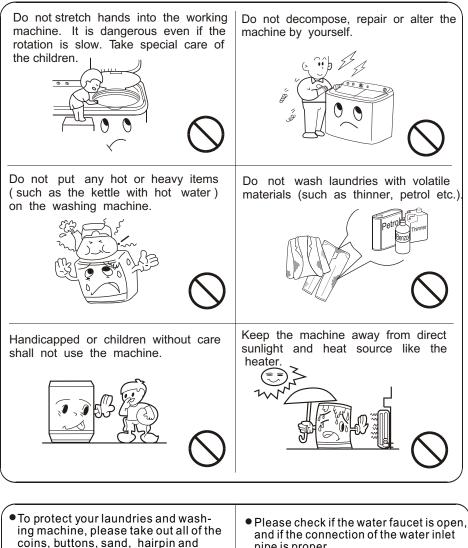
Warning sign	Contents marked with that symbol are related to the safety of the product and the personal safety of the users. Please operate in strict conformity to the contents, otherwise it may cause damage of the machine or injure the personal safety of the user.
Forbidding sign	Contents marked with that symbol are actions forbidden to perform. Performing of those actions may result in damage of the machine or injure the personal safety of he user.

Please check if the power receptacle has good earthing condition before using to guarantee your safety.

Safety precautions



Safety precautions



other foreign materials before washing.



- pipe is proper.
- It is suggested to use foamless washing powder.

Installation and adjustment

Please install and adjust the machine according to the requirement of the manual. It is very important to your security and correct operating the machine.

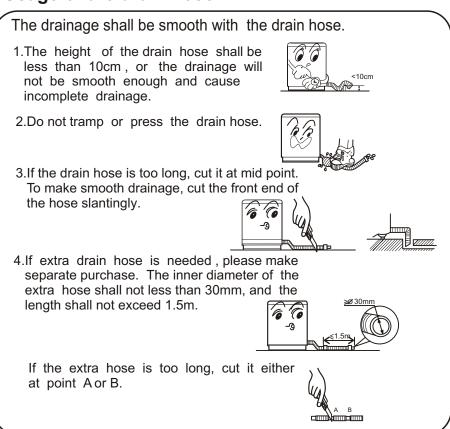
Overflow filter

int filter

Install the lint filter

After opening the package, please take out the lint filter from the document bag, install it to the overflow filter of the wash tub.See to the figure.

Usage of the drain hose



4

How to change the direction of the drain hoses

Side sectional view Figure 1 indicates the ex factory Fixing hook installation hole Drain hose installation position of the drain Figure 1 fixing hook hose Pull outwards slightly Extend the drain hose from the side of spin tub. Take off the drain hose Take off the drain hose from the hanging Drain hose fixing hook hole of the cabinet. Pull the drain hose Figure 2 fixing hook outwards gently to take out the drain hose from the two fixing hooks. (As per Figure 2) Rotate the drain hose fixing hook for 90° to take it out from the installation hole (As per Figure 3).? Rotate the fixin hook for 90? Rotate the fixing hook for 90? Install the two drain hose to fix it fixing hooks taken out into Take off the fixing hook downwards Insert the fixing hook into the installation hole upwards the installation hole at the Figure 4 Figure 3 other side of the base frame (to aim at the installation hole accurately you can lean the washing machine forward slightly). Then rotate for 90° (As per Figure 4). Pull the fixing hook outwards slightly. Inlay the drain hose into the fixing hooks reliably along the groove at spin tub side, Figure 5 Figure 6 and make it extend towards spin tub side. Extend the drain hose from the rear side

Take out the drain hose from the fixing hook. Extend it from the rear side (When the drain hose is extended from the rear side, it can be hung on the point for drain hose at the two sides of the cabinet.) (See to Figure 6).

-Quick water-filling entrance

If you do not need spraying spin, you can fill water into the wash tub directly through this entrance. It can reduce the humidity inside the control panel significantly and prolong the operating life of the components.

Quick water-filling entrance



Drain hose

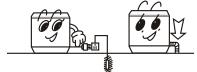
Preparation before washing

Preparation before washing

1.Connect the water inlet hose.

2.Confirm that the washing machine is earthed reliably. Then insert the power plug into the receptacle. Do not connect the earth terminal to the gas pipe and tap water pipe.

3.Put down the drain hose .



4.Slanting or uneven ground may result in unstable working or abnormal noise. Please make the machine stand horizontally.

Pay attention to followings before washing the laundries

Check if the laundries has special requirement on washing	out the coins,	Tie the long strips; fasten the buttons; close zippers.	The quantity of the laundries shall not be too large. Stretch and loosen the laundries before putting them in the tub.	When the pulsator is running, the buttons of the laundries may cause noise. For the sake of discretion, please put the laundries with buttons into other laundries.
				MMM N

- a. Check if the laundries are applicable for washing with machine.
- b. Divide the laundries that are not colorfast from other laundries.
- c. Put those laundries difficult to absorb water into water with hand.
- d. For those laundries with heavy soil, please first remove the dirt like mud or dust. For the parts with heavy soil, please apply detergent on them in advance, which can make it easier to remove the soil.
- e. For those laundries that may get lint ball and those with long fur, tum it over before putting in.
- f. Do not put those laundries polluted by chemicals into the washing machine directly.



The musts in washing



- The capacity of washing and spinning of the machine refer to the largest weight of the standard laundries under dry condition that can be washed or spinned in one time. Laundries quantity in one washing cycle shall be lower than the rated capacity.
- The thickness ,size , type of the cloth will influence the actual washing capacity. It is suitable to put in reasonable amount of laundries and the laundries can be turned round in washing for one time washing.
- Do not select " Maximum " water level for laundries less than 2.4kg, so as to avoid splashing of water.
- It is suggested not to use high sudsingdetergent.

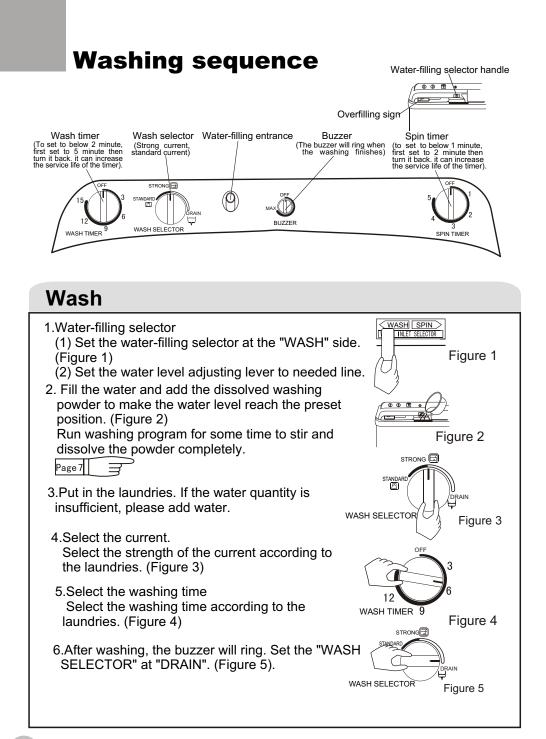
Usage of the detergent

How to use the whitener

- Fill water to decided level. Dilute the whitener with container.
 Pour it slowly into thewashing tub.
- Avoid using whitener on laundries with color or pattern as they are prone to lose color.
- The whitener shall not touch the laundries directly.
- Refer to the user's manual for the usage and quantity of the whitener.
- For powder whitener, please dissolve it before using.

How to use the washing powder

- Direct dissolved in the machine: 1.Fill small quantity of water.
 - 2.Add the powder . Run for 30 seconds to dissolve it completely.
 - 3.Put it in the laundries. Select suitable water level.
- The instant dissolving of the washing powder:
 - 1.Prepare warm water of 30°C and a container.
 - 2.Add the powder while stirring to fully dissolve it.
- The powder is more prone to pollute the laundries than the detergent. Therefore please use it with proper quantity.
- Dosage of different washing powder is different. Please refer to the instruction of the washing powder for the detail dosage.



Midway spinning

1.Put the laundries into the spin tub evenly and smoothly.

2.Spin:

(1) Put the gland in properly.

Please put in the gland properly even if the laundries quantity is small.



Proper T

The laundries Proper are slanting

No gland

(2) Close the inner and outer cover of the spin tub.

Outer cover of The spin tub Inner cover of The spin tub (3) Spin for 1-2 minutes.

- 3.Run the foam-removing spinning.
 - (1) Open the outer cover of the spin tub.
 - (2) Set the water-filling selector control rod at the "SPIN" side. Fill water for about 1 minute.

If the water quantity filled is too large, the water may flow out from the wash tub side. Please twist the water tap to limit the water filling.

(3) Close the outer cover of the spin tub. Spin for 1-2 minutes.



Rinsing

Rinse with water-filing	OVERFILL
1.Put the laundries into the wash tub. Select suitable current according to the laundries.	
2.Adjust the water level Set the water level with water level adjusting lever according to the laundries quantity. Then fill suitable water continuously.	If you find water flo- wing out here,please twist the water tap to limit the water filling.
3.Rinse Adjust the wash timer to 5-7 minutes to do rinsing.	
(Repeat th	e midway spinning and

Rinse with stored water

rinsing with stored water for 2-3 times)

- 1. Put the laundries into the wash tub. Select suitable current according to the laundries.
- 2. Fill water to preset water level.
- 3. Rinse

Adjust the wash timer to 2-3 minutes to do rinsing.

When the laundries quantity is below 2.4kg, please use "Standard" current. If you use "Strong" current, it may splash.

Spinning

- 1. Put the laundries into the spin tub evenly and smoothly.
- 2. Press the gland in the tub properly. Close the inner and outer cover of the spin tub.
- 3. Spin

Select suitable spin time according to the laundries, and do spinning.

During spinning, if there's abnormal sound, it is generally owing to slanting placement of the laundries. Please stop the machine and re-order the laundries.

• In spinning, it will pause the work if you open the outer cover of the spin tub. Close it to resume the spinning.

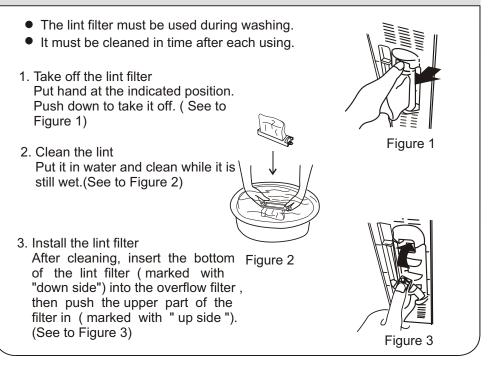


To do spinning and draining or rinsing with water-filling together, please first do spinning for around 1 minute, then do draining or rinsing with water-filling. Otherwise the spinning will stop owing to too much water stored in the spin tub.

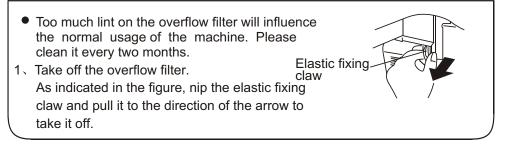
Disposal after washing

- After using, please clean the lint and foreign materials of the lint filter and overflow filter in time. Otherwise it may influence your using the machine.
- Please first pull off the power plug from the receptacle before cleaning.

Cleaning the lint filter

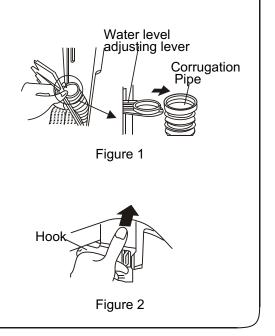


Cleaning the overflow filter



Cleaning the overflow filter

- 2. Take off the corrugation pipe. Dismantle the upper part of the corrugation pipe inside the overflow filter (as indicated in Figure 1).
- 3. Cleaning the overflow filter Clean the lint around the filter and flush with tap water.
- 4. Install the overflow filter.
 - (1).Install the corrugation pipe.
 - (2).Insert the mounting plate at the bottom of the filter into the valve cover.
 - (3).Hang up the hook at the left upper side.
 - (4).Push the upper part in as indicated in Figure 2.



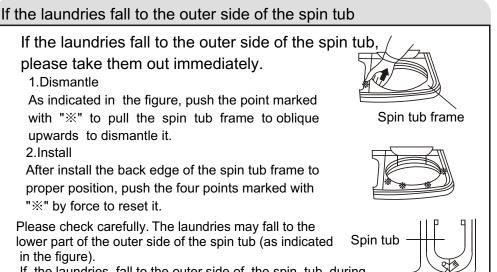
Disposal of the complete unit

- Wipe the complete unit with soft cloth twisted dry.
- Wipe with neutral detergent if too dirty
- Do not wash it directly by water



- After washing, dismount the water inlet hose.
- Do not store water in the tub for long period. Discharge the water immediately after each using.
- Pull off the power plug and hang up the power cord.
- Hang up the drain hose.
 Wipe off the water drops on the surface and inside the tub with clean soft cloth.
- Open the cover of the wash tub and the inner/outer cover of the spin tub for some time (about one hour), then close them.

Trouble-shooting Answer to question



If the laundries fall to the outer side of the spin tub, during spinning the draining will get blocked and the rotation speed of the spin tub is reduced.)

Laundries

When the remained water is frozen

- Prevent the freezing (be sure to discharge the water completely after using)
- After complete draining, set the "WASH SELECTOR" at "STRONG" or "STANDARD". If it is set at "DRAIN", it will be rather difficult for the frozen water to melt.
- When the water is frozen Pour hot water below 50°C into the wash tub to soak it completely. Then turn the pulsator with hands gently. Please confirm the drainage can work normally before next using.



Trouble-shooting Answer to question

(If there's breakdown, please pull off the power plug before checking) The following phenomena are not breakdowns sometimes. Please confirm again before sending it to repair. If there are real breakdowns, please come to the special maintenance department or after-sale service department of our company. Do not repair it by yourself.

Phenomena	The reason	
The machine does not act.	 Is there power failure? Is the power plug loose? Is the pulsator twisted by foreign materials? 	
There's abnormal sound during washing	 Is the drain hose put down? Is the drain hose frozen? Is the drain hose blocked by foreign material? Are there laundries falling to the outer side of the spin tub? 	
There's abnormal soundduring washing	 Are there hair pin, coins or metal items brought inside the tub? 	
There's abnormal sound and violent vibration during spinning	 Is the machine slanting? Is the gland pressed evenly? Are there laundries falling to the outer side of the spin tub? Are the laundries in spin tub too much? 	
There may be some waterflowing out of the drain hose in the first use of the machine.	 It is the water remained in the factory inspection of performance. 	

Packing list

Name	Quantity
 User's manual 	• One piece
Water inlet hose	● One piece
• Lint filter	One piece
• Water-filling jointer	One piece
• Gland	One piece
•Twin-tub washing machine	One set

Specification

Water level/Water quantity (about)	Maximum/43L Medium/36L Minimum/30L	
Injection pressure(MPa)	0.02~0.2	
Rated washing / spinning capacity(kg)	7.0/6.0 (weight of standard dry cloth)	