

MITSUBISHI

GT15 RS-422 CONVERSION UNIT

User's Manual

GT15-RS2T4-9P
GT15-RS2T4-25P

Thank you for purchasing the GOT1000 Series.

Prior to use, please read both this manual and detailed manual thoroughly to fully understand the product.

MODEL	GT15-RS2T4-U
MODEL CODE	1D7M05
IB(NA)-0800299-H(1204)MEE	

GRAPHIC OPERATION TERMINAL
GOT1000

SAFETY PRECAUTIONS

(Always read these precautions before using this equipment.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly.

The precautions given in this manual are concerned with this product.

In this manual, the safety precautions are ranked as "DANGER" and "CAUTION".

DANGER Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

CAUTION Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the CAUTION level may lead to a serious accident according to the circumstances. Always follow the precautions of both levels because they are important to personal safety. Please save this manual to make it accessible when required and always forward it to the end user.

DESIGN PRECAUTIONS

CAUTION

- Do not bunch the control wires or communication cables with the main circuit or power wires, or lay them close to each other. As a guide, separate the lines by a distance of at least 100mm (3.94 inches) otherwise malfunctions may occur due to noise.

INSTALLATION PRECAUTIONS

DANGER

- Before mounting or dismantling this unit to or from the GOT, always shut off GOT power externally in all phases. Not doing so can cause a unit failure or malfunction.

CAUTION

- Use this unit in the environment that satisfies the general specifications described in the User's Manual for the GOT used. Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration.
- When mounting this unit to the GOT, fit it to the RS-232 interface of the GOT, and tighten the mounting screws with a No. 2 Phillips screwdriver in the specified torque range (0.36 to 0.48 N·m). Undertightening can cause a drop, failure or malfunction. Overtightening can cause a drop, failure or malfunction due to screw or GOT damage.

WIRING PRECAUTIONS

DANGER

- When connecting the communication cable to this unit, be sure to power off the GOT externally in all phases. Failure to do so may cause a malfunction.

CAUTION

- Connect the communication cable to the connector of the target unit, and tighten the connector mounting screw in the specified torque range. Undertightening may cause a short circuit or malfunction. Overtightening may cause a short circuit or malfunction due to damage to the screw or GOT.

STARTUP AND MAINTENANCE PRECAUTIONS

DANGER

- Before starting cleaning, always shut off GOT power externally in all phases. Not doing so can cause a unit failure or malfunction.

CAUTION

- Do not disassemble or modify this unit. Doing so can cause a failure, malfunction, injury, or fire.
- Do not touch the conductive areas and electronic parts of this unit directly. Doing so can cause a unit malfunction or failure.
- Always secure the cables connected to the unit, e.g. run them in conduits or clamp them. Not doing so can cause unit or cable damage due to dangling, moved or accidentally pulled cables or can cause a malfunction due to a cable contact fault.
- Do not hold the cable part when unplugging any cable connected to the unit. Doing so can cause unit or cable damage or a malfunction due to a cable contact fault.
- Always make sure to touch the grounded metal to discharge the electricity charged in the body, etc., before touching the unit. Failure to do so may cause a failure or malfunctions of the unit.

DISPOSAL PRECAUTIONS

CAUTION

- Dispose of this product as industrial waste.

TRANSPORTATION PRECAUTIONS

CAUTION

- Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of the User's Manual for the GOT used, as they are precision devices. Failure to do so may cause the unit to fail. Check if the unit operates correctly after transportation.

Manuals

The following shows manuals relevant to this product.

Detailed Manual

Manual name	Manual number (Model code)
GT16 User's Manual(Hardware) (Sold separately)	SH-080928ENG (1D7MD3)
GT15 User's Manual (Sold separately)	SH-080528ENG (1D7M23)
GOT1000 Series Connection Manual (Mitsubishi Products) for GT Works3 (Sold separately)	SH-080868ENG (1D7MC2)

Relevant Manuals

For relevant manuals, refer to the PDF manuals stored in the CD-ROM for the drawing software used.

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Compliance with the EMC and Low Voltage Directives

To configure a system meeting the requirements of the EMC and Low Voltage Directives when incorporating the Mitsubishi GOT (EMC and Low Voltage Directives compliant) into other machinery or equipment, refer to "EMC AND LOW VOLTAGE DIRECTIVES" of the General Description included with the GOT used. The CE mark, indicating compliance with the EMC and Low Voltage Directives, is printed on the rating plate of the GOT.

Packing List

The following item is included.

Model	Product	Quantity
GT15-RS2T4-9P GT15-RS2T4-25P	RS-422 conversion unit	1

1. OVERVIEW

This User's Manual describes the GT15 RS-422 conversion unit (hereinafter referred to as the RS-422 conversion unit). The RS-422 conversion unit is a unit installed to the RS-232 interface of the GOT to make RS-232/RS-422 conversion to enable RS-422 communication. Refer to the User's Manual for the GOT used for the applicable GOT.

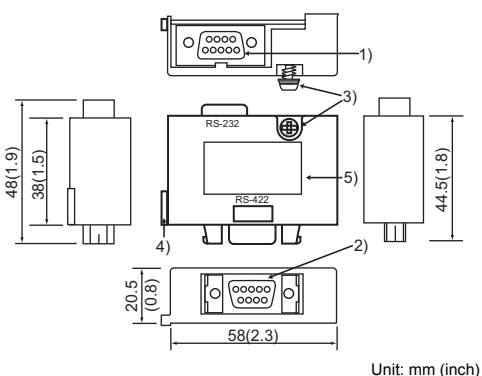
2. SPECIFICATIONS

The performance specifications of the RS-422 conversion unit are indicated below. The general specifications of the RS-422 conversion unit are the same as those of the GOT. Refer to the User's Manual for the GOT used for the general specifications of the GOT.

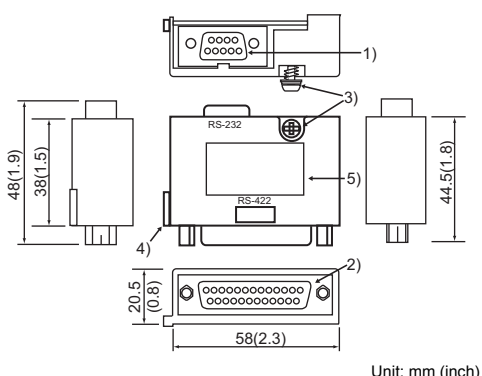
Item	GT15-RS2T4-9P	GT15-RS2T4-25P
Interface	D-sub 9 pins (female)	D-sub 25 pins (female)
RS-422 connector	DDK make (17LE-13090-27 (D2AC))	DDK make (17LE-13250-27 (D3AC))
Internal current consumption (5VDC)	0.098A	
Weight	0.04kg (0.09lb)	

3. PART NAMES AND EXTERNAL DIMENSIONS

(1) GT15-RS2T4-9P



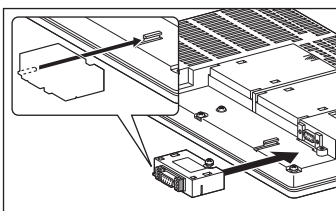
(2) GT15-RS2T4-25P



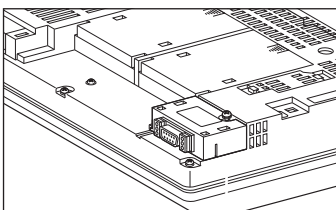
4. INSTALLATION PROCEDURE

The installation procedure for the RS-422 conversion unit is explained using the GT1575.

- Power off the GOT.
- While sliding the hook of the RS-422 conversion unit along the RS-422 conversion unit mounting rail of the GOT, install the RS-422 conversion unit to the RS-232 interface of the GOT.



- After installation, tighten the fixing screw within the specified torque range (0.36 to 0.48 N·m).



POINT

Set to [ON] by [5V supply] at [Communication settings] of the utility.

No.	Name	Description
1)	Communication connector (RS-232 side)	For connecting the RS-232 interface of the GOT
2)	Communication connector (RS-422 side)	For connecting the RS-422 cable of the communication device
3)	Fixing screw	Screw for fixing the unit to the GOT (M3 screw)
4)	Hook	For hooking on the GOT
5)	Rating plate	-

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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Specifications subject to change without notice.
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